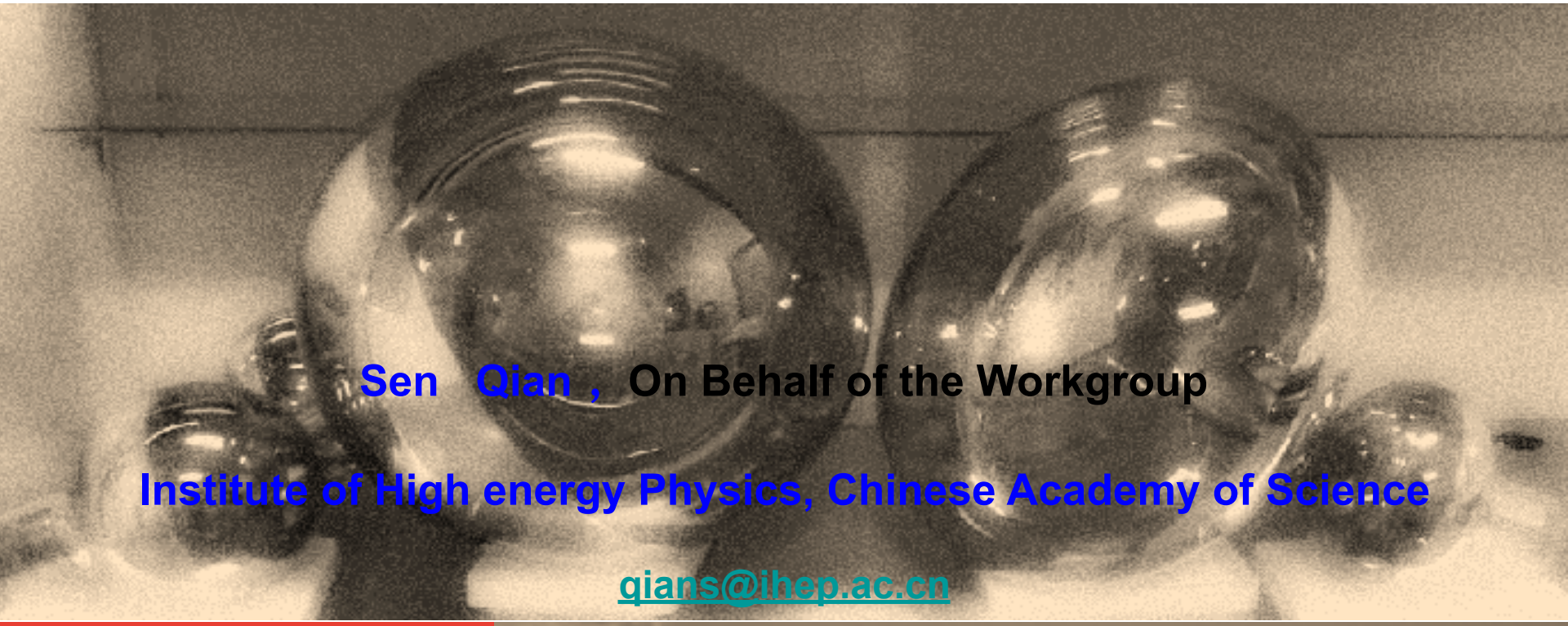
中国科学院高能物理研究所
Institute of High Energy Physics
Chinese Academy of Sciences

The Chinese Academy of Sciences

The 20 inch MCP-PMT R&D in China



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NNN'16

International Workshop on
Next Generation Nucleon Decay
and Neutrino Detectors

Outline

- **1. The JUNO and MCP-PMT;**
- **2. The new design of the MCP-PMT prototypes;**

  the 4 π design; the 8 inch prototypes; the 20 inch prototypes;

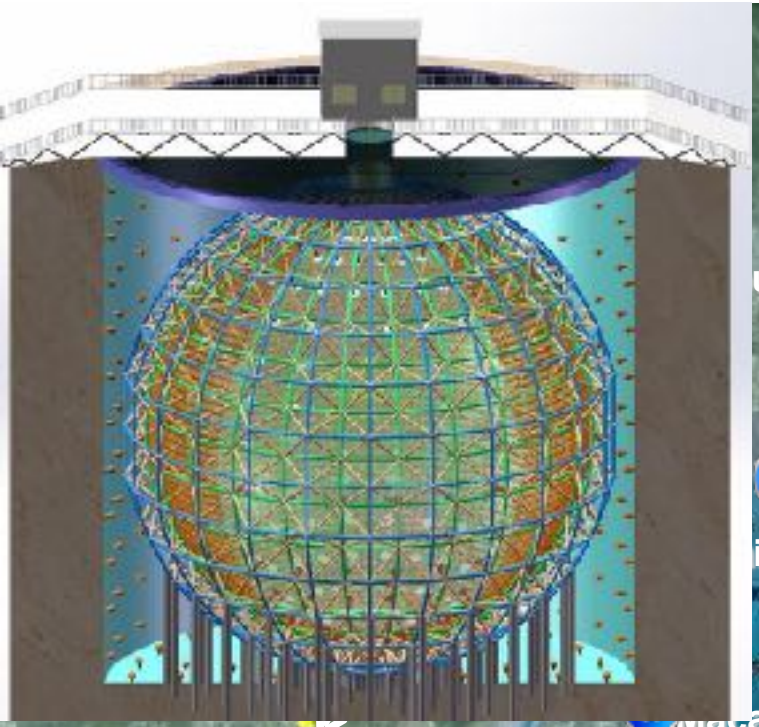
- **3. The High PDE MCP-PMT—2015;**

  the The performance of the 20 inch prototypes ;

- **4. The Special Behaviors of the MCP-PMT;**

  the High CE; The large TTS; the aging behaviors;

➢ 1. The JUNO and MCP-PMT



- **High QE 20” PMTs for JUNO:**
  - ⇨ Hammamatsu PMT with SBA photocathode（2012）
  - ⇨ A new design using MCP: 4π collection（2009）

➢20“ Hammamatzu PMT ➢20” MCP- PMT-IHEP

Requirement: High QE 20 inch PMT;Good SPE detection capability;Wide dynamic range;Low radioactive background;More than 20 years lifetime;Can withstand 0.4MPa Pressure;> 20000 pieces;

2009：Design； 2011：Collaboration； 2012：DayaBay result； 2013：JUNO

15k MCP-PMT (75%)

Contract for JUNO

Signed with NNVT

on Dec.16, 2015

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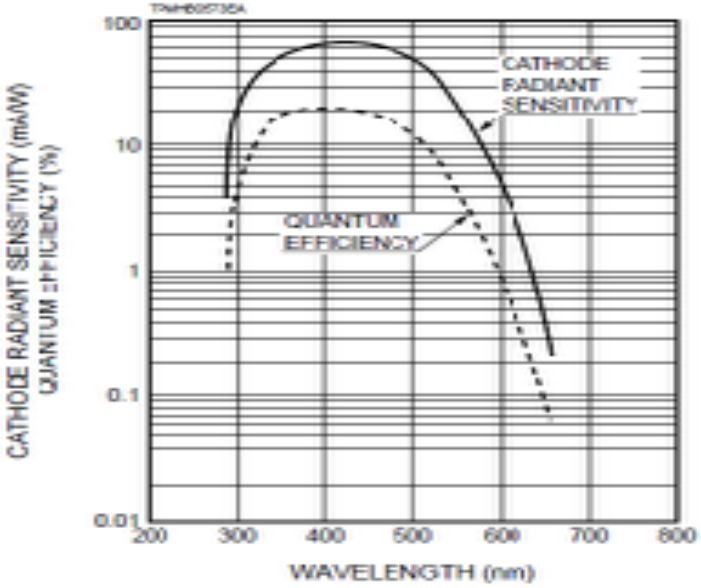
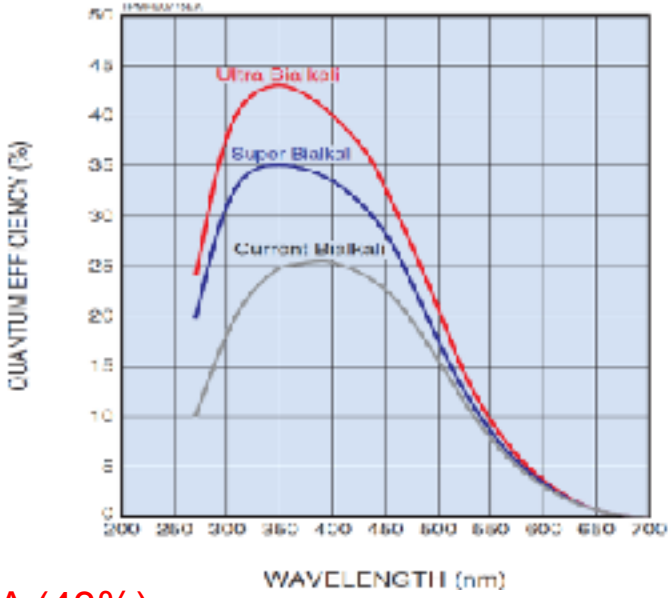
➢ 2.1 The new design of a large area PMT

The QE of 20“ PMT-R3600



The QE of SBA/UBA



➢High QE PMTs: SBA (35%) and UBA (43%)

are only available in small format (< 5" diameter ?) (2011)

➢ Can we improve the Quantum Efficiency of Photocathode or Photon Detection Efficiency for the large area 20” PMT ?

?? 20” UBA/SBA photocathode PMT from Hamamatzu ? QE: 20% → 40%

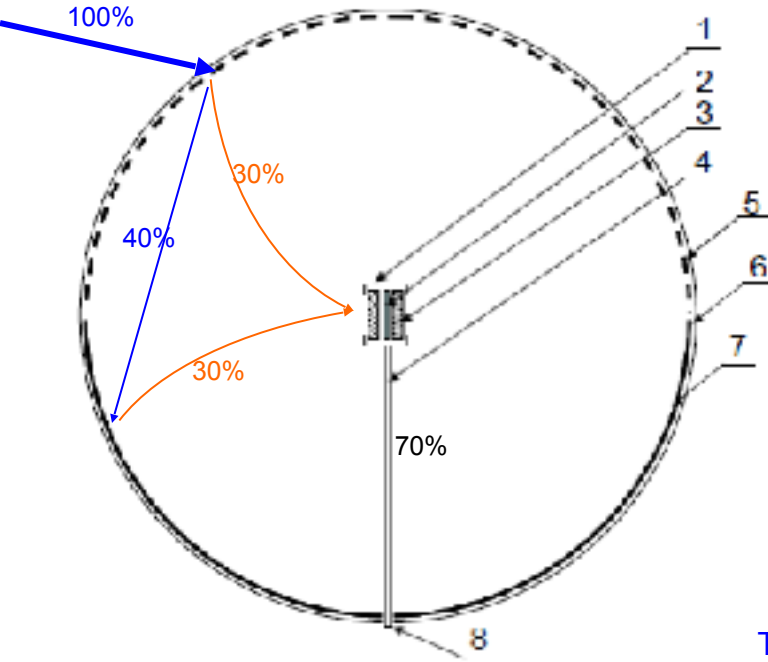
?? 20” New large area PMT ? Quantum Efficiency > 40% ?

or Photon Detection Efficiency: 14% → 30%

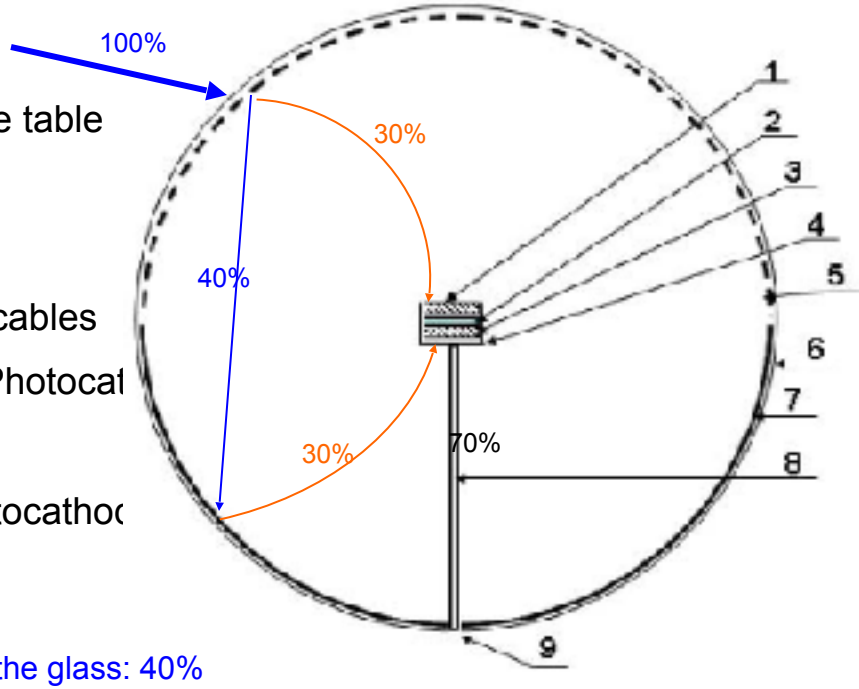
2.2 the primary design of the MCP-PMT in 2009

High photon detection efficiency + Single photoelectron Detection + Low cost

1) Using two sets of Microchannel plates (MCPs) to replace the dynode chain
2) Using transmission photocathode (front hemisphere) and reflection photocathode (back hemisphere) } ~ 4π viewing angle!



1.Insulated trestle table
2.Anode
3.MCP dodule
4.Bracket of the cables
5.Transmission Photocat
6.Glass shell
7.Reflection Photocathoc
8.Glass joint



Transmission rate of the glass: 40%

Quantum Efficiency (QE) : of Transmission Photocathode 30% ; of Reflection Photocathode 30% ;

Collection Efficiency (CE) of MCP : 70%;

$$PD = QE_{Trans} * CE + TR_{Photo} QE_{Ref} * CE = 30\% * 70\% + 40\% * 30\% * 70\% = 30\%$$

Photon Detection Efficiency: 15% → 30% ; ×~2 at least !

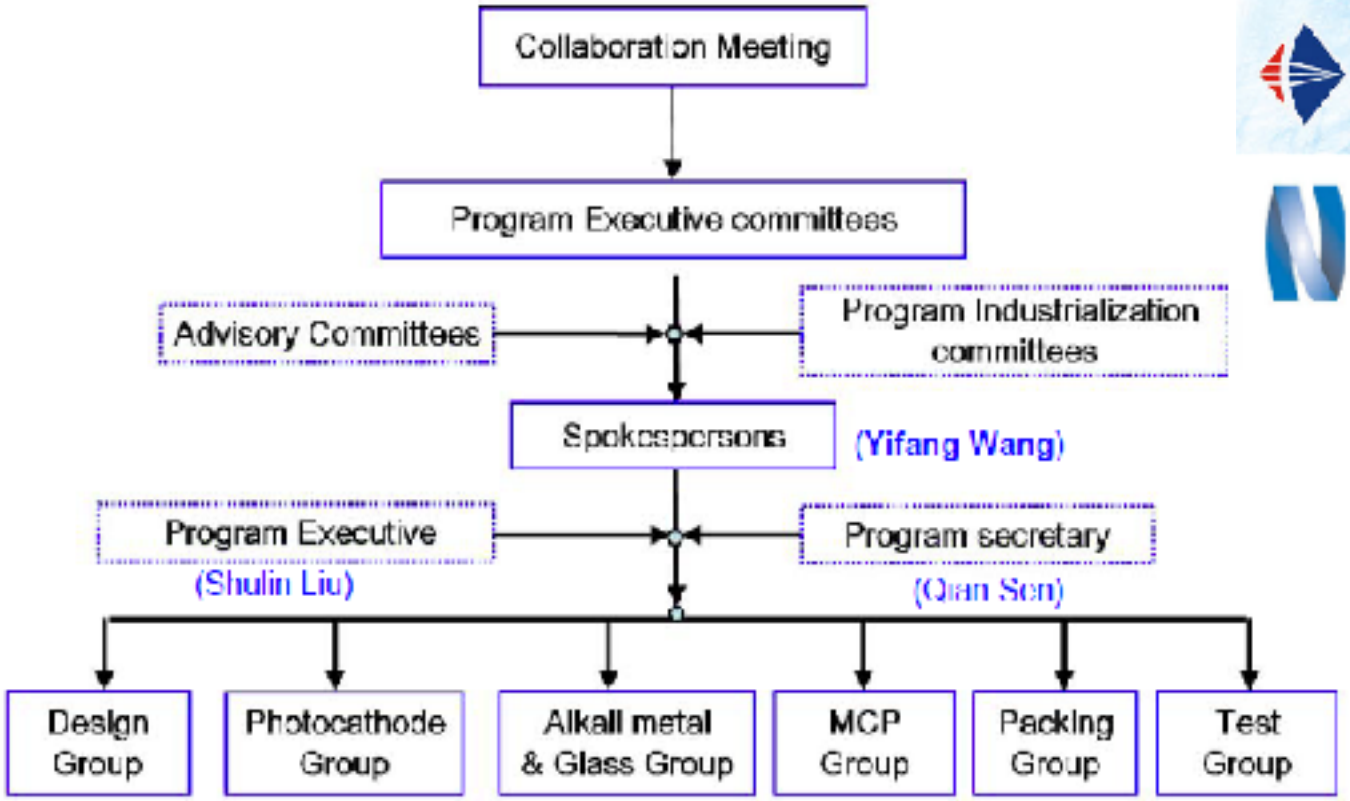
2.3 Project team and Collaborators

中国科学院高能物理研究所

Institute of High Energy Physics, CAS

effort by Yifang Wang;

Microchannel-Plate-Based Large Area Photomultiplier Collaboration (MLAPC)



中国科学院西安光学精密机械研究所
XIAN INSTITUTE OF OPTICS AND PRECISION MECHANICS OF CAS

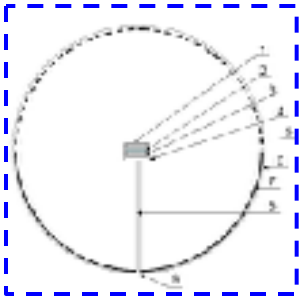
北方夜视技术股份有限公司
NORTH NIGHT VISION TECHNOLOGY CO.,LTD

中核（北京）核仪器厂
CNNC Beijing Nuclear Instrument Factory

南京大学

2.4 The R&D plan of MCP-PMT （schedule）

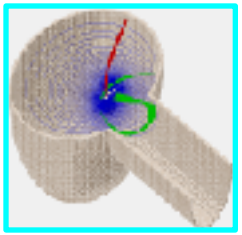
Design → 5”(8”) prototype transmission → 5”(8”) prototype Transmission +reflection → 20” prototype Transmission +reflection → Mass production



The design of the IHEP-MCP-PMT → The project of Daya Bay II （JUNO）

Alkali metal

Low price MCP



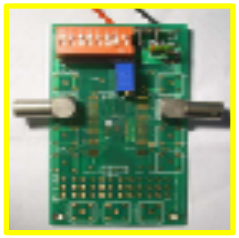
Photomultiplier

Glass Shell

Vacuum equipment

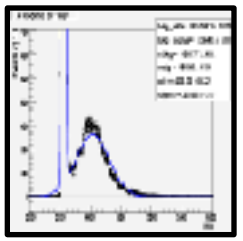
Prototype

Test system

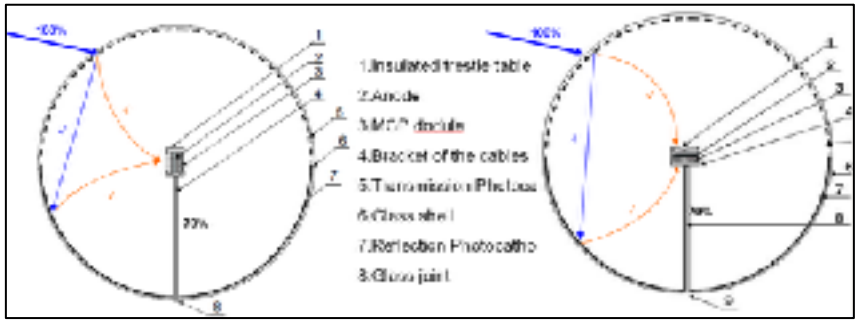


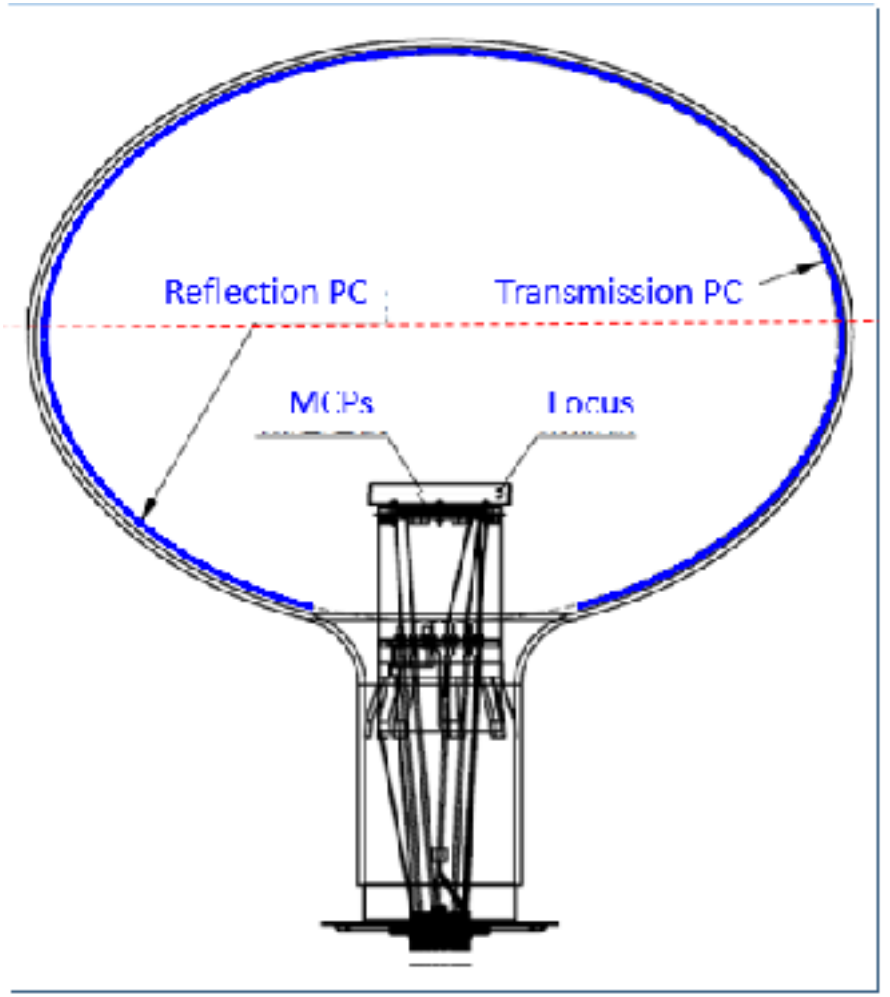
PreAMP & Base

SPE



➢ 2.5 The new design of the MCP-PMT prototypes 2013;





➢2009: the design of the MCP-PMT;

➢2010~2011: 5”MCP-PMT prototype without SPE;

➢2012: 8”MCP-PMT prototype without SPE;

➢**2013: 8”prototypes with normal performance;**

QE ~ 25%@410nm; CE ~ 60%; P/V of SPE> 2.0;

➢**2014: 20” prototypes with normal performance;**

QE ~ 25%@410nm; CE ~ 60%; P/V of SPE> 2.0;

➢**2015: 20” prototypes with HDE performance;**

QE ~ 26%@410nm; CE ~100%; P/V of SPE> 3.0;

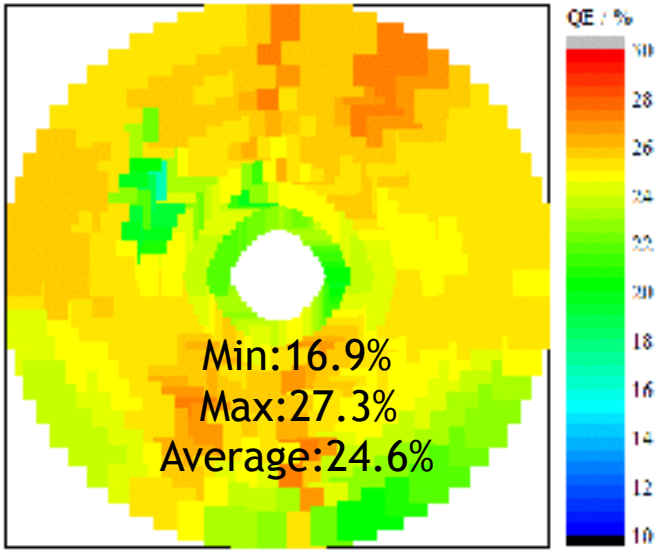
➢2016: for the high QE improvement.

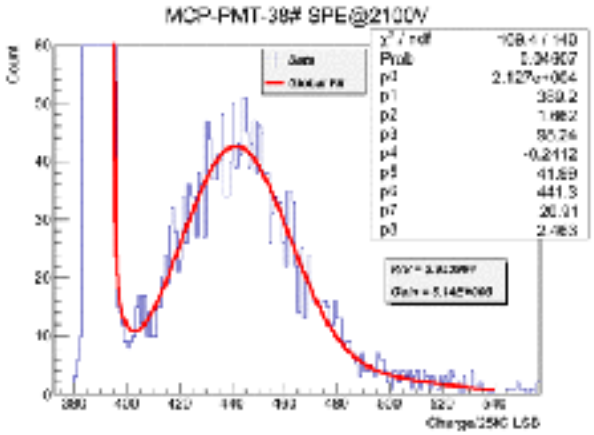
the mass production prepare;

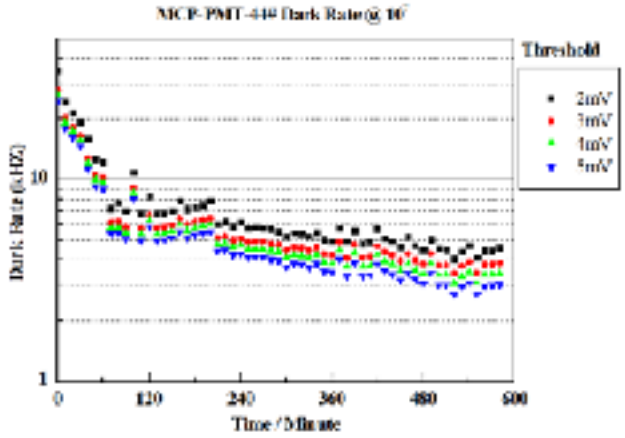
2.5.1 8”prototypes with normal performance--2013

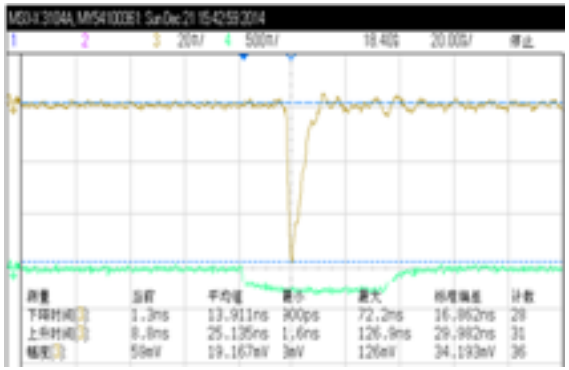
8-inch IHEP MCP-PMT
Vertical MCPs
Sphere Glass

8-inch IHEP MCP-PMT
Horizontal MCPs



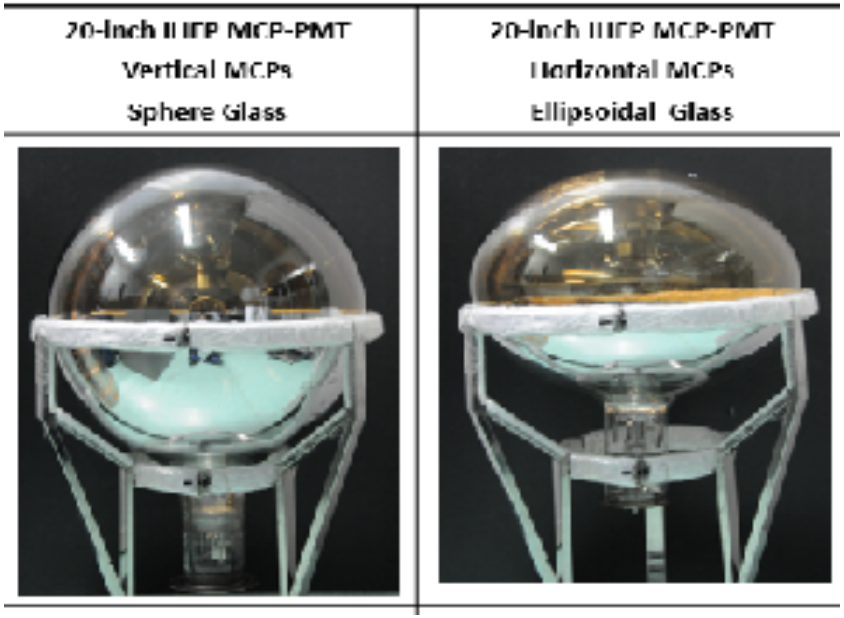


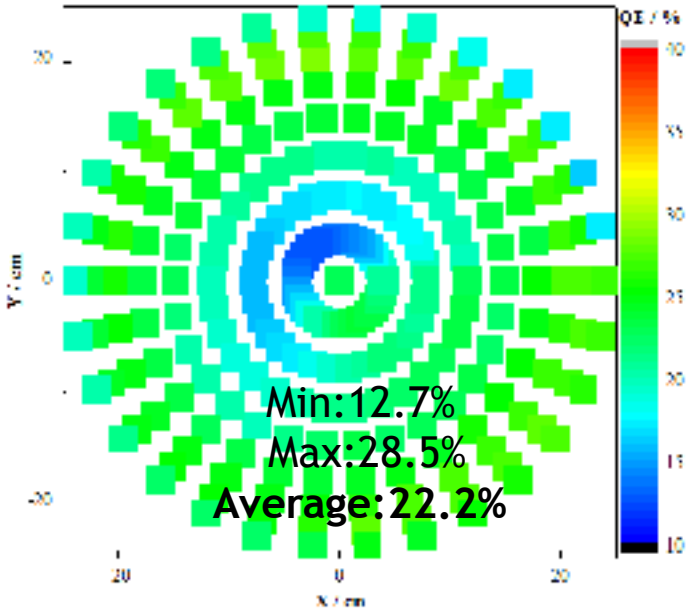


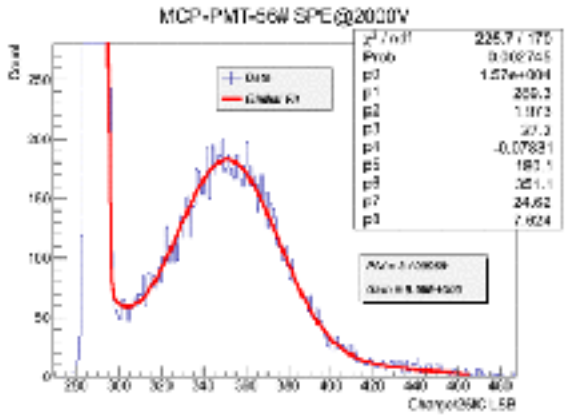


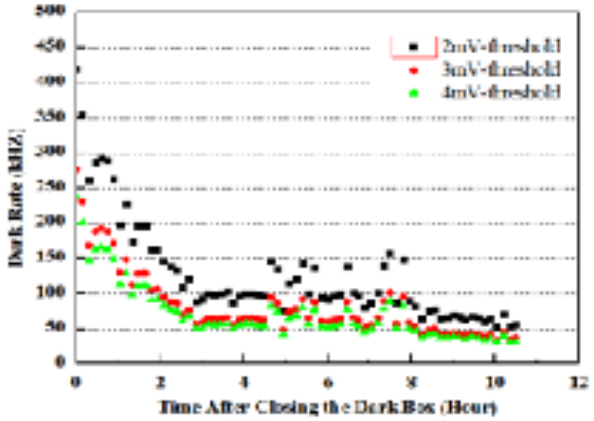
HV	Gain	P/V	Rise Time	Fall Time	Dark rate @1E7 Gain(0.25PE)
2100V	~1E7	~4	~1.3ns	~8.8ns	~3kHz

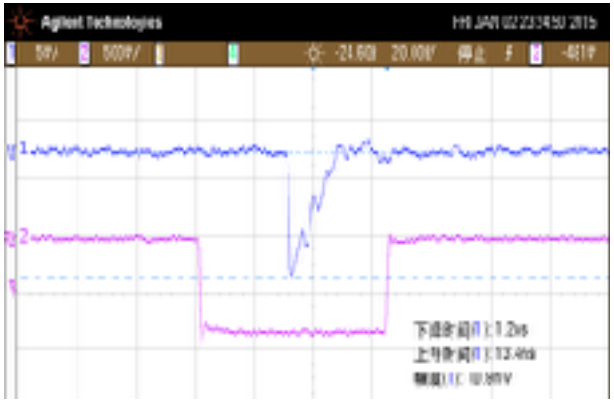
2.5.2 20”prototypes with normal performance--2014





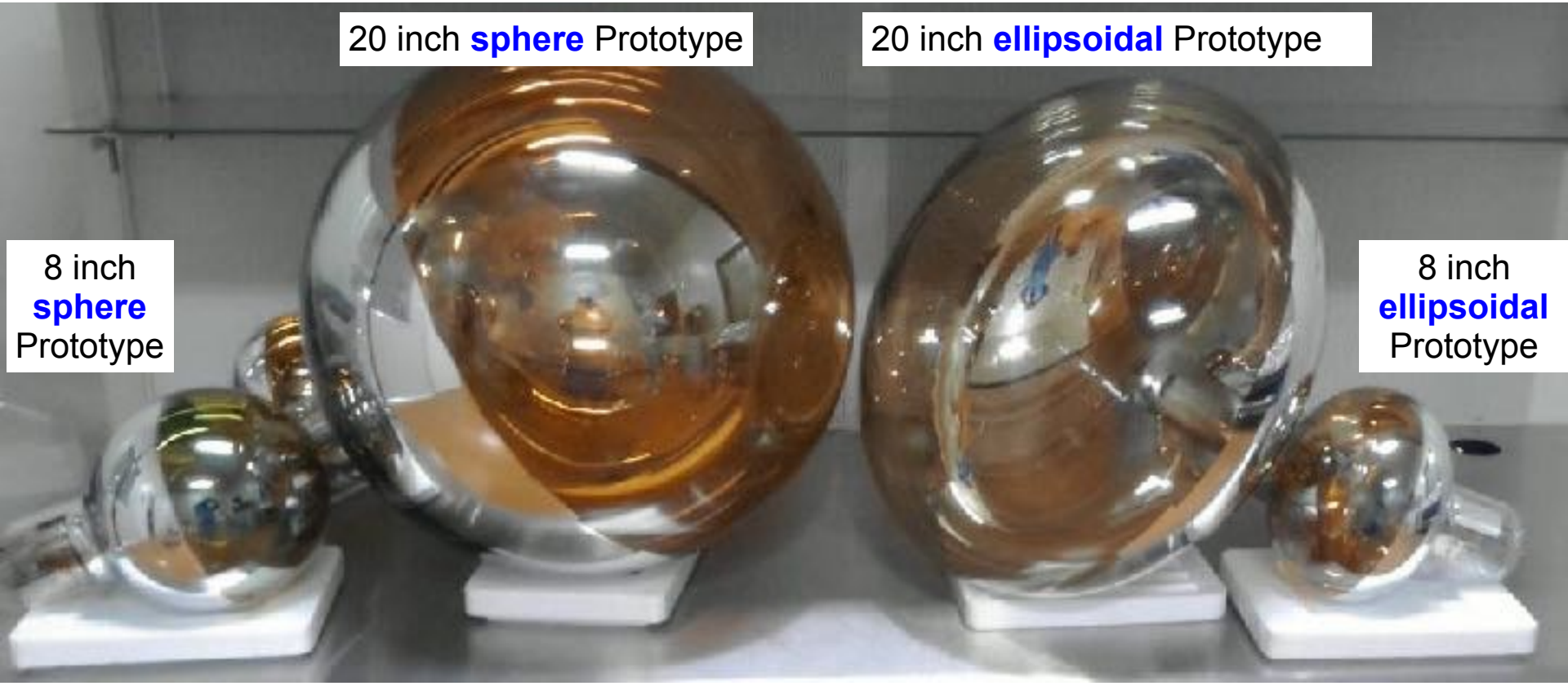






HV	Gain	P/V	Rise Time	Fall Time	Dark rate @1E7 Gain(0.25PE)
2000V	~1E7	~3	~1.2ns	~15ns	~50kHz

➢ **Prototypes:** Successful 8” and 20”prototypes with normal performance;



We could successfully produce the 8 / 20 inch MCP-PMT prototype for good SPE and QE

And better for CE of the MCP; Uniformity of CE, QE, TTS,

we also try to improve our design of the prototype.

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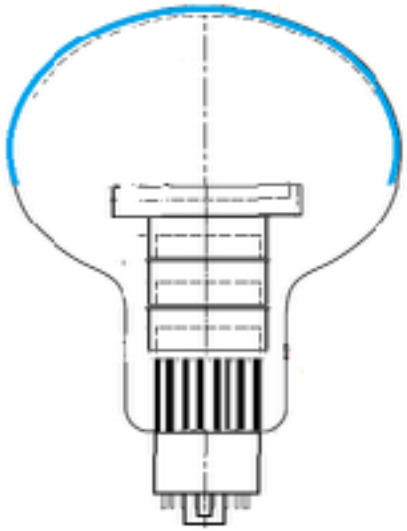
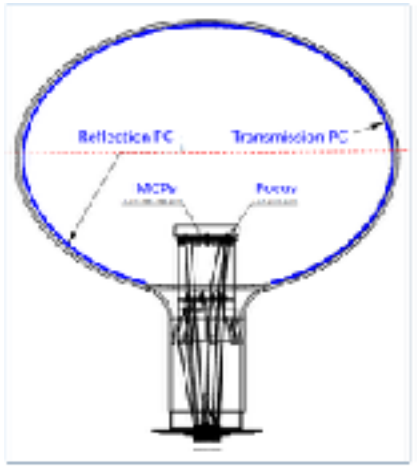
➢ 3. The High PDE MCP-PMT--2015

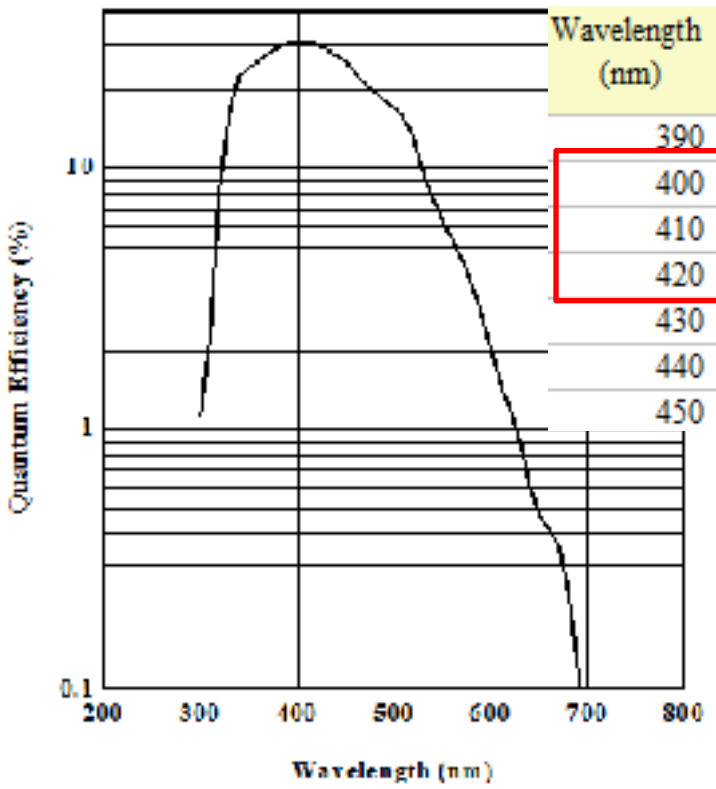
20-inch Hamamatus PMT-Dynode Ellipsoidal Glass	20-inch IHEP-MCP-PMT-Ellipsoidal Glass





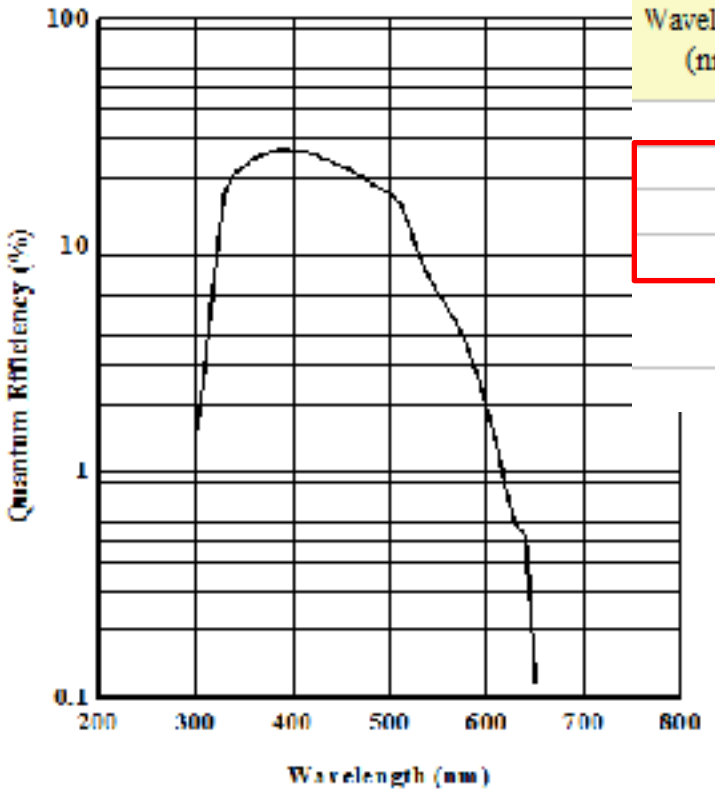
3.1 The QE of the Photocathode

20 inch Prototype	R12860	MCP-PMT
QE@410nm	~30%	~26%



Wavelength (nm)	QE
390	29.9283
400	30.7108
410	30.35535
420	29.9999
430	28.8817
440	27.253
450	25.9221

Hamamatsu R12860

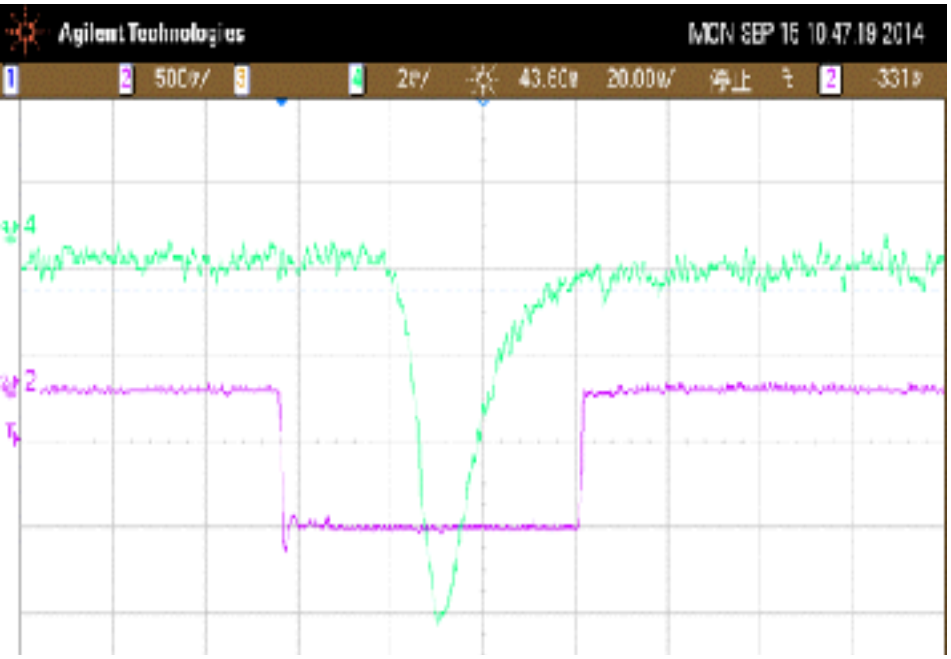


Wavelength (nm)	79#
390	26.32155
400	26.18978
410	26.058
420	25.4807
430	24.47672
440	23.4516
450	22.37645

MCP-PMT

3.2 Waveform of the Prototype

	Rise Time	Fall Time
R12860	~6.7ns	~17.7ns
MCP-PMT	~2.2ns	~10.2ns

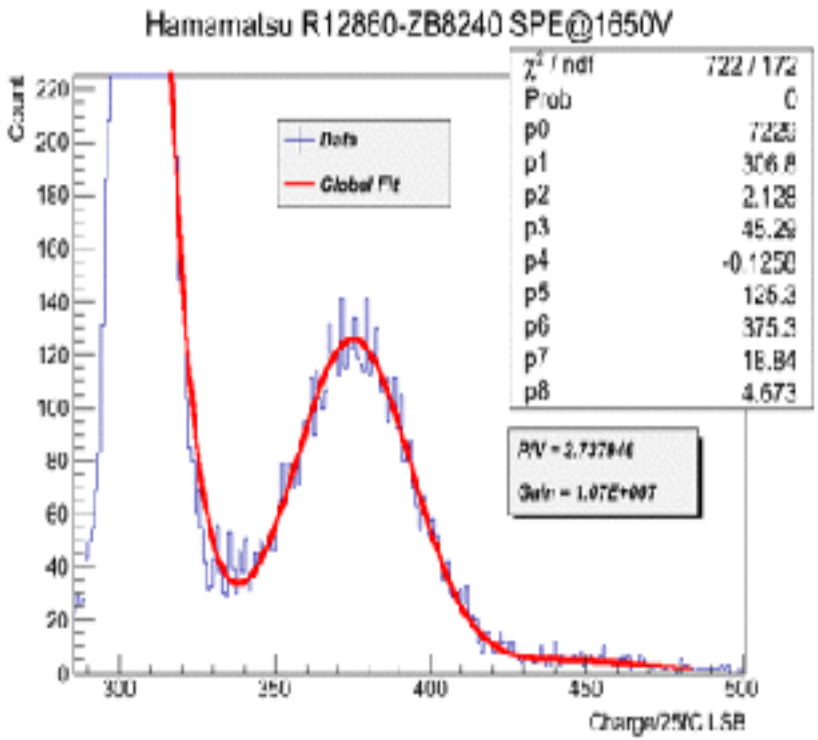


Hamamatsu R12860

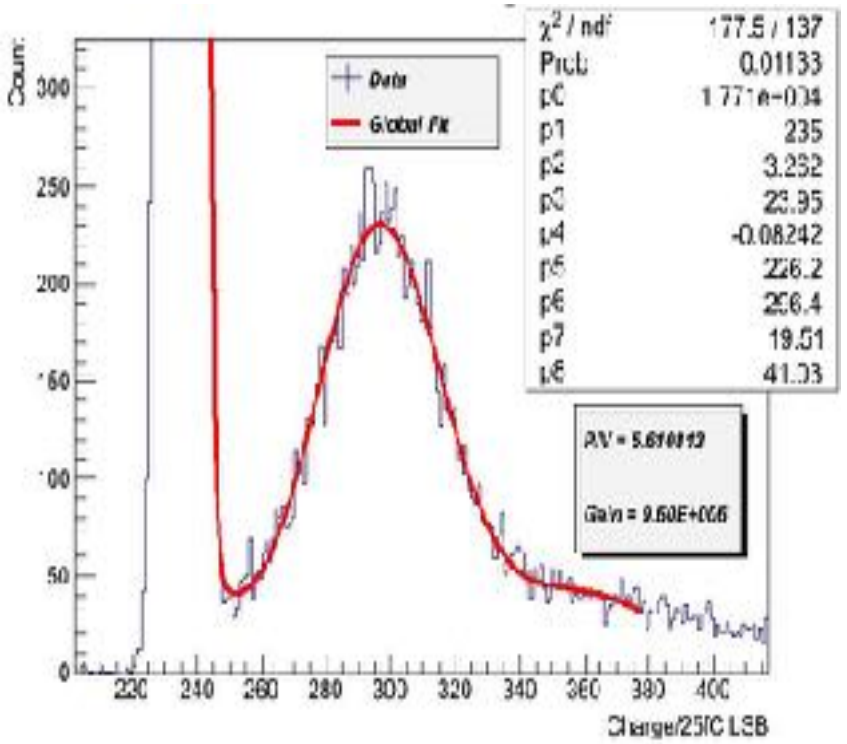
MCP-PMT

➢ 3.3. The SPE of the Prototype;

	HV	Gain	P/V
R12860	1650V	~1.1E7	~3.7
MCP-PMT	1930V	~9.6E6	~5.6



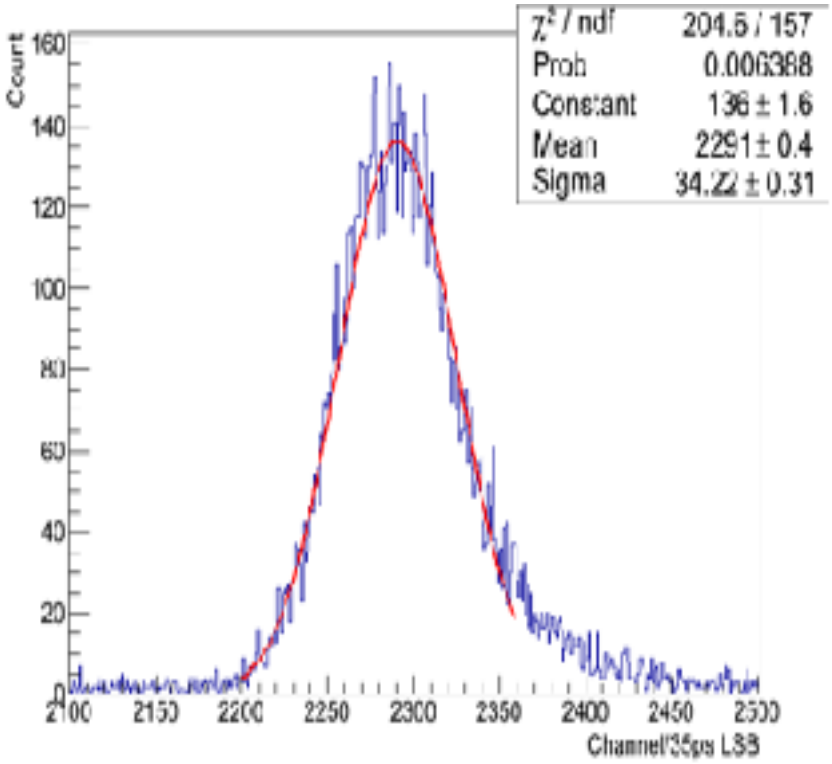
Hamamatsu R12860



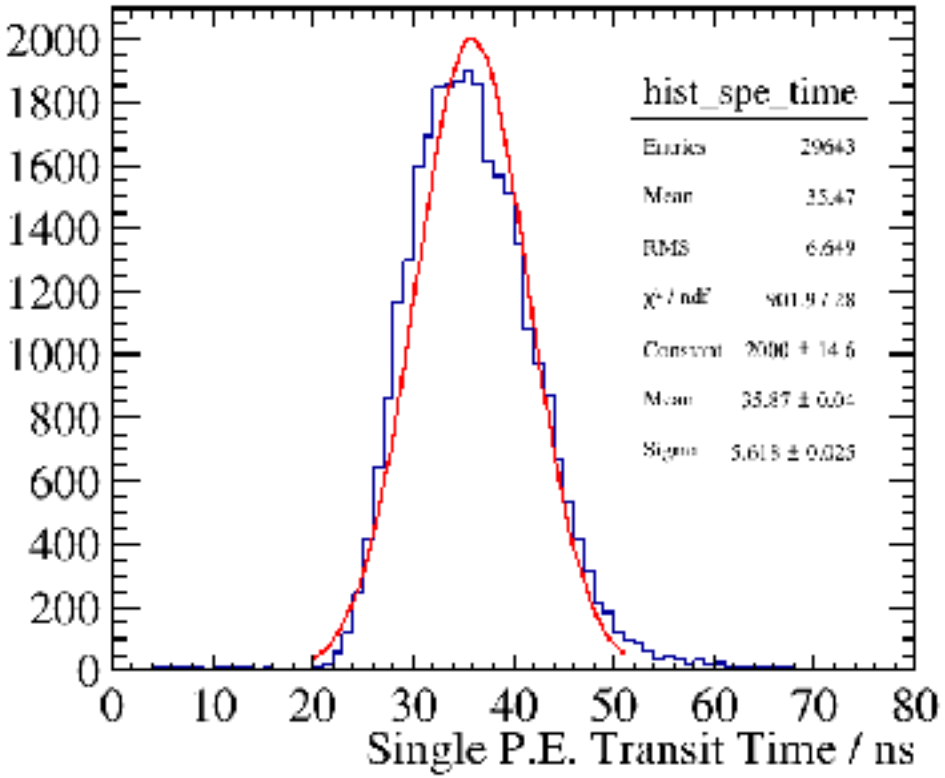
MCP-PMT

3.4. The TTS of the Prototype;

	HV	Gain	TTS @ top center
R12860	1650V	~1.1E7	~2.8ns
MCP-PMT	1930V	~9.6E6	~12ns



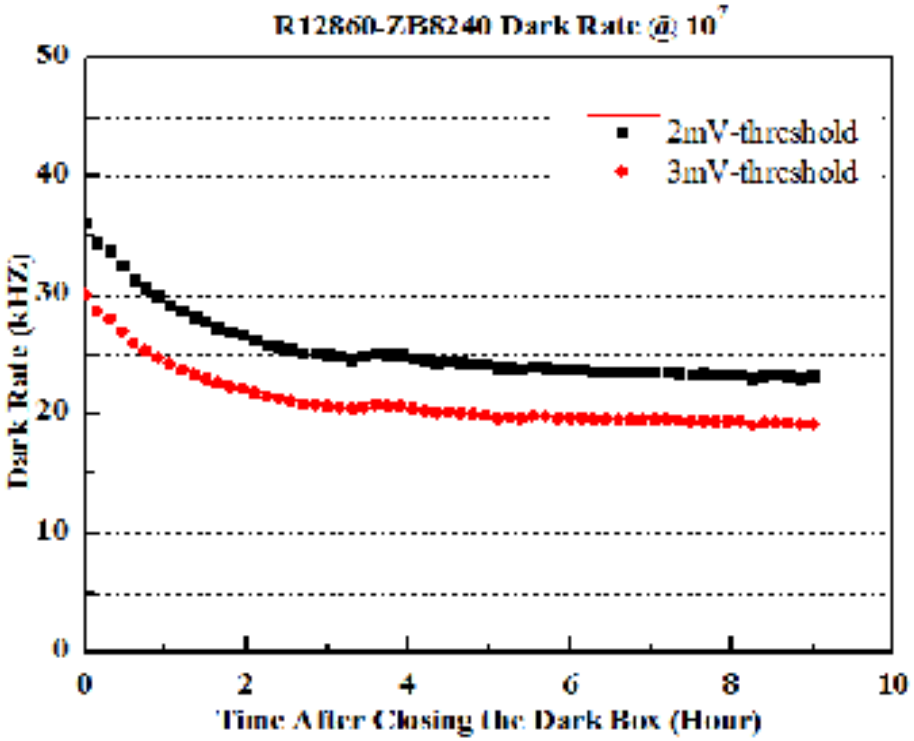
Hamamatsu R12860



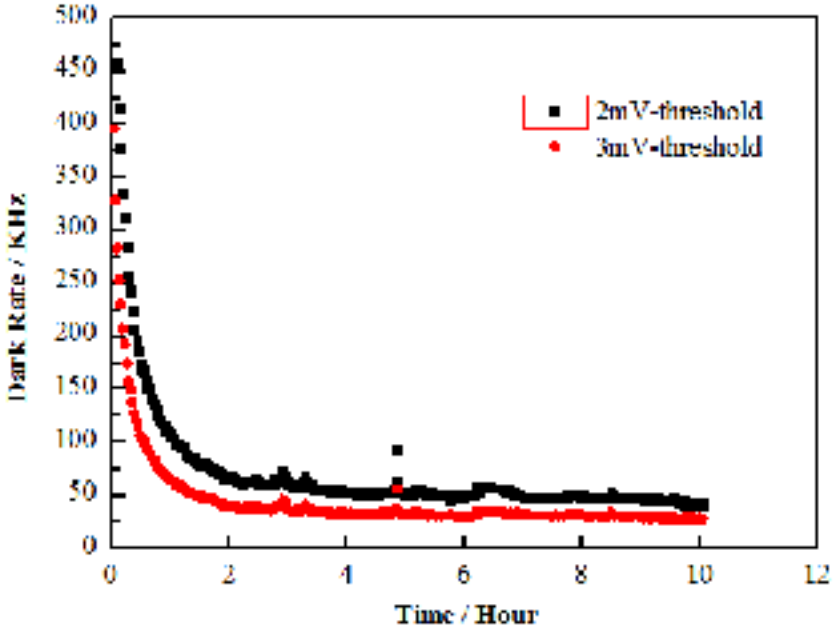
MCP-PMT

3.5. The Dark count of the Prototype;

	HV	Gain	Dark rate @ 0.25PE
R12860	1650V	~1.1E7	~25kHz
MCP-PMT	1930V	~9.6E6	~ 30kHz



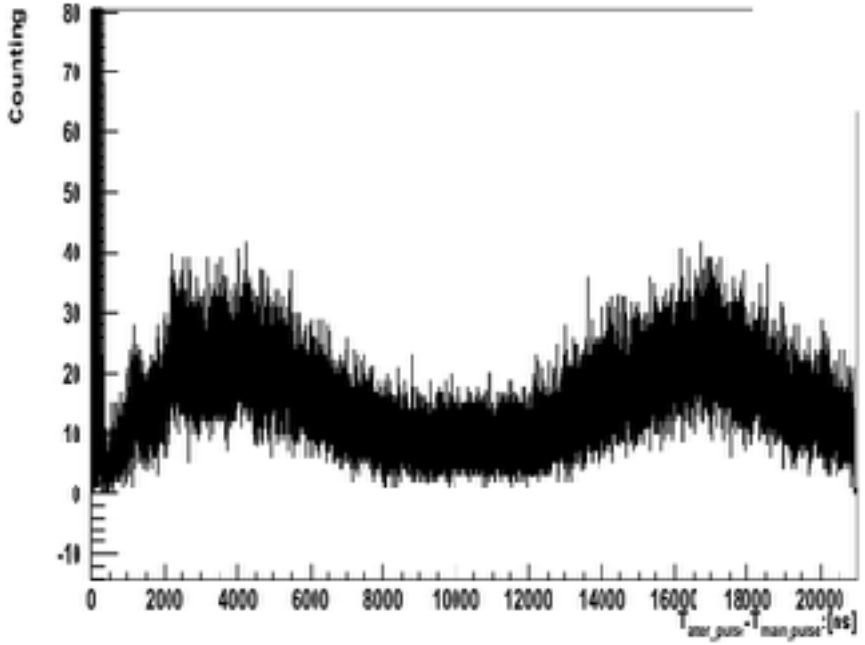
Hamamatsu R12860

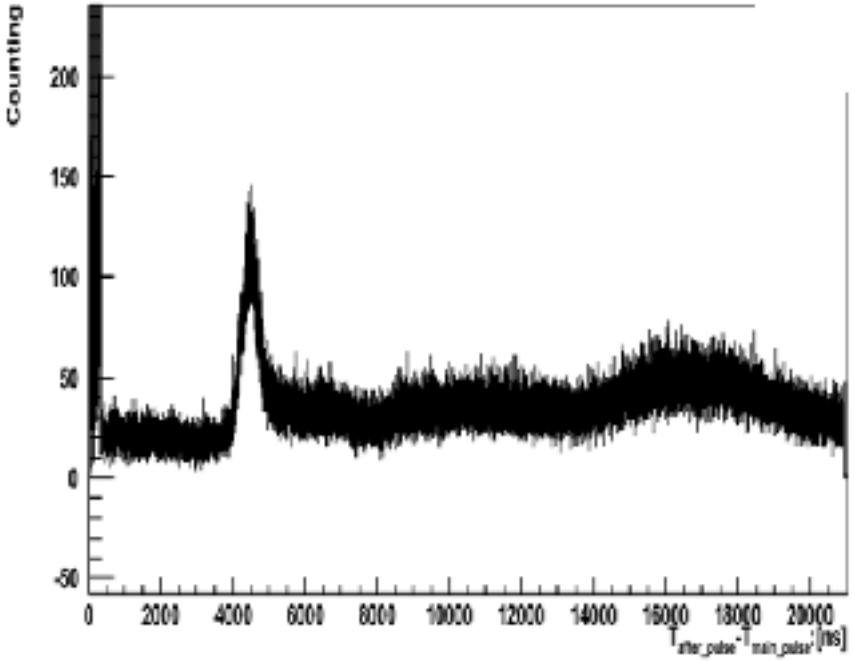


MCP-PMT

3.6. The After Pulse Rate of the Prototype

	Time distribution	After Pulse Rate
R12860	4us, 17us	10%
MCP-PMT	4.5us	2.5%



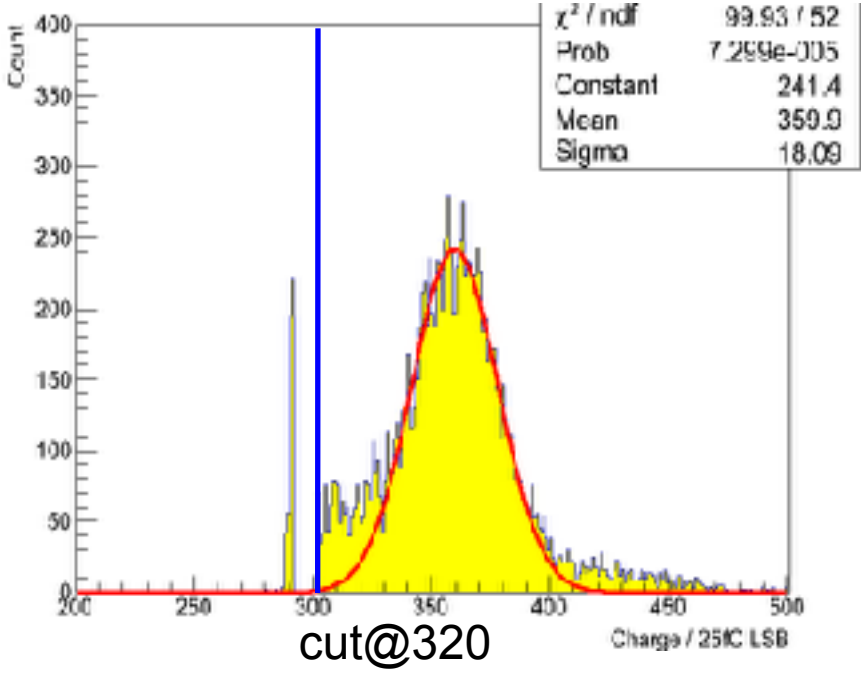


Hamamatsu R12860

MCP-PMT

3.7. The Relativity Detection efficiency of the Prototype

	HV	Gain	Relativity PDE
R12860	1650V	~1.1E7	100%
MCP-PMT	1930V	~9.6E6	110%



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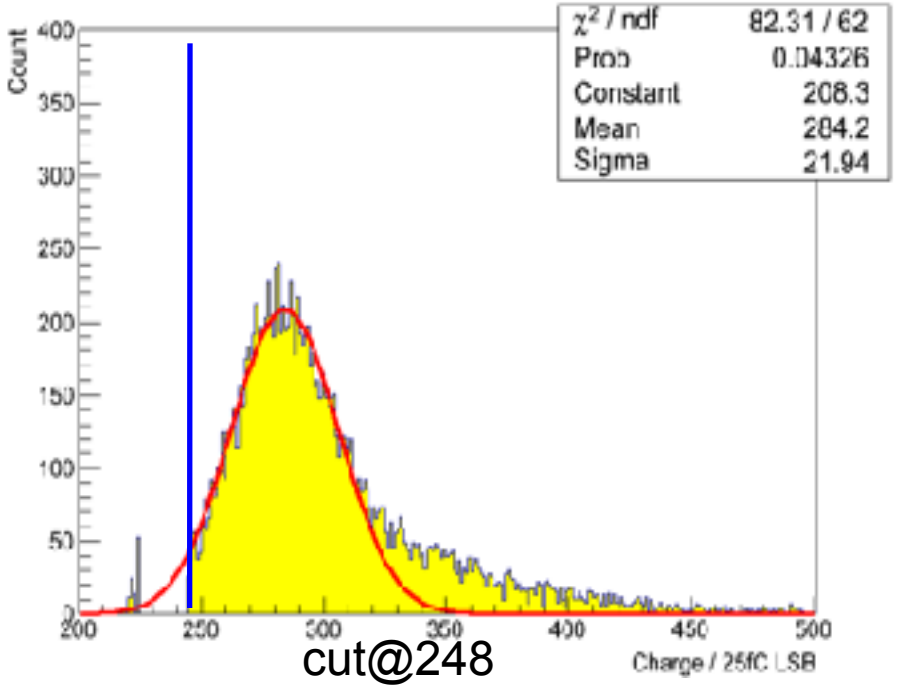

cut@248

Hamamatsu R12860

MCP-PMT

3.8 The performance of the 20 inch prototypes

Characteristics	unit	MCP-PMT（IHEP）	R12860 （Hamamatsu）
Electron Multiplier	--	**MCP**	Dynode
Photocathode mode	--	**reflection+ transmission**	transmission
Quantum Efficiency（400nm）	%	**26 (T), 30 (T+R)**	**30(T)**
Relativity Detection Efficiency	%	**~ 110%**	**~ 100%**
P/V of SPE		> **3**	> **3**
TTS on the top point	ns	**~12**	**~3**
Rise time/ Fall time	ns	**R~2 ， F~10**	**R~7 ， F~17**
Anode Dark Count	Hz	**~30K**	**~30K**
After Pulse Time distribution	us	**4.5**	4， 17
After Pulse Rate	%	**3**	10
Glass	--	**Low-Potassium Glass**	HARIO-32

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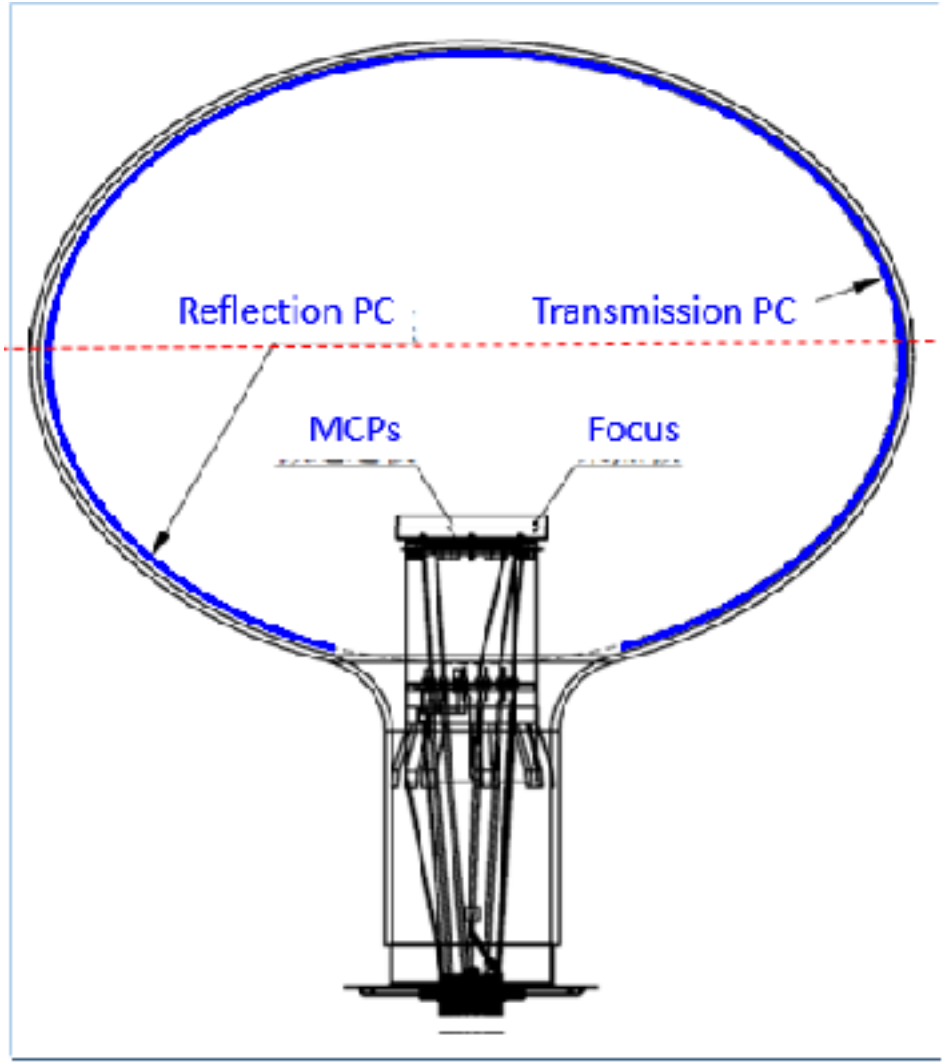
4.1. The Transmission + Reflection QE of the Photocathode



Good situation:

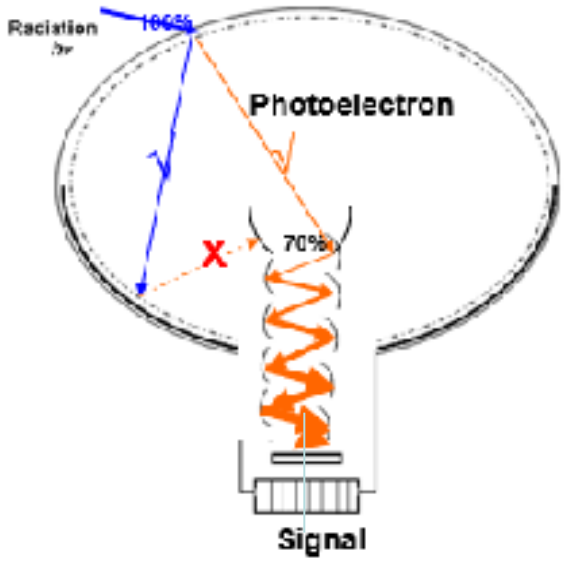
→ Improve the total QE;

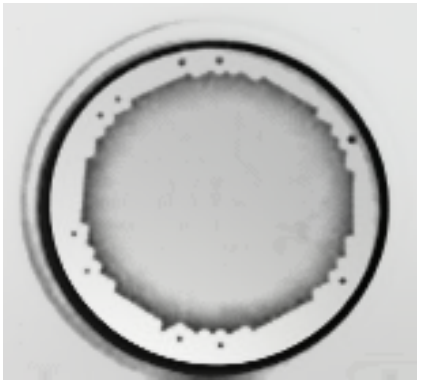
→ Improve the Detection Efficiency;

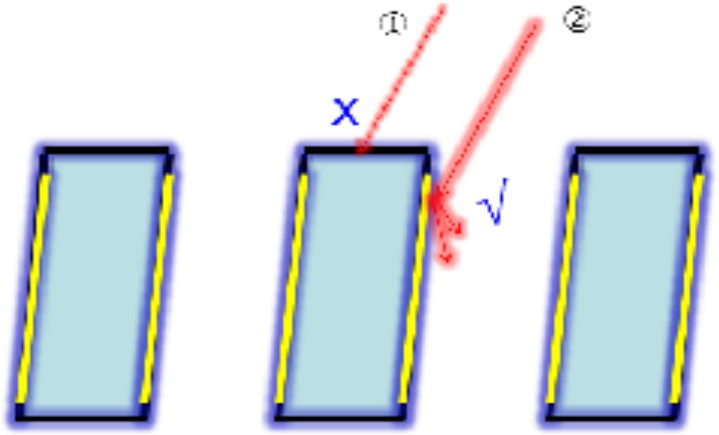
Bad situation:

→ Larger Dark count;

→ larger TTS;





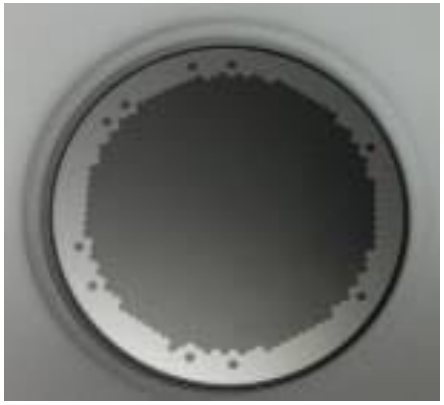


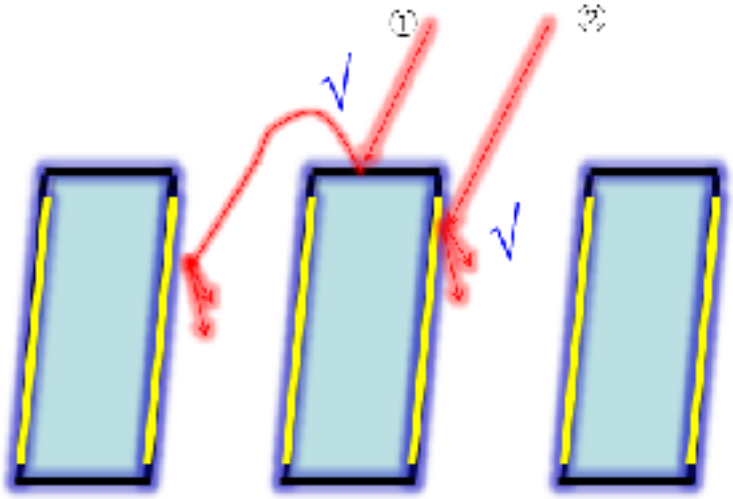
CE = 60%

The p.e. into the channel directly ~60%

change

The Diameter of the MCP: **33mm; 50mm;**
The Diameter of the Hole: **6um; 8um; 10um; 12um**;
The Inclined Angle: **0°**; **8°**; **12°**;
The Open Area Ratio: **60%**; **77%**;
The Depth of output electrode:……

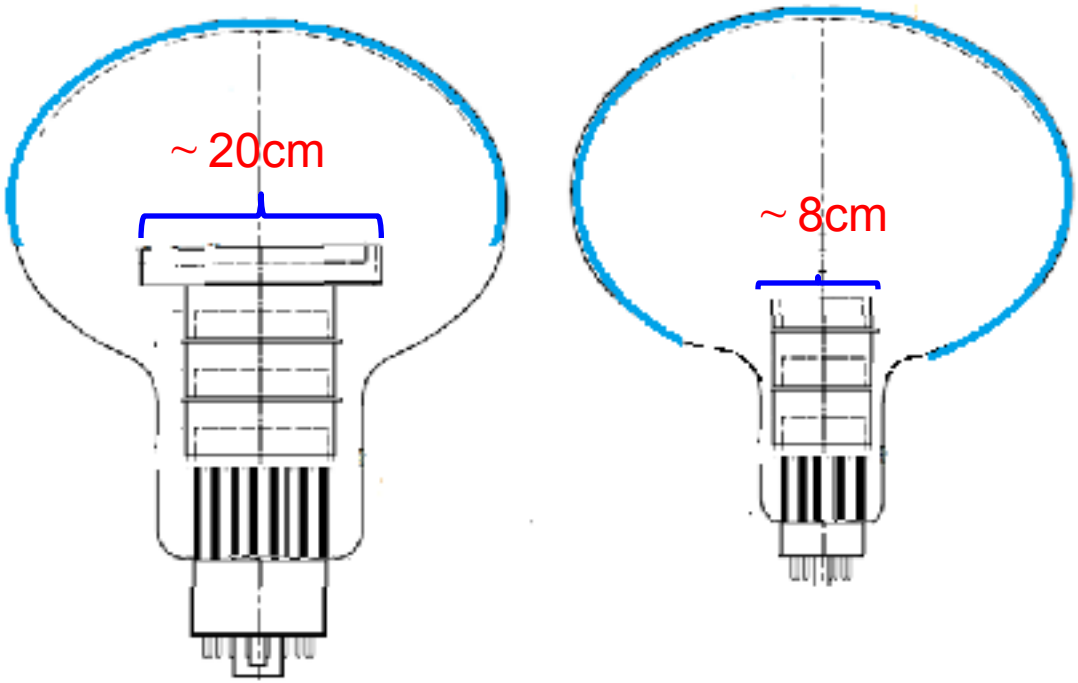




CE = 100%

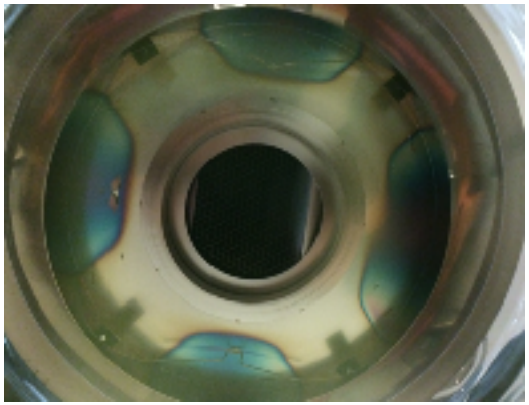
The p.e. into the channel directly ~70%
The p.e. from the electrod indirectly ~ 30%

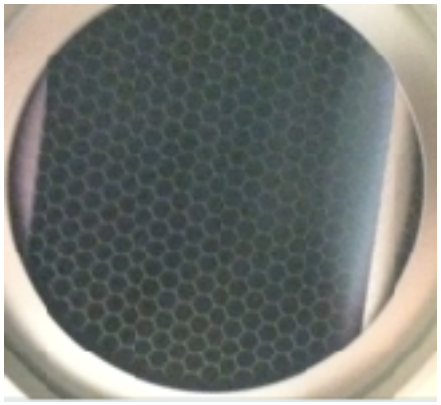
➢ MCP: Large area PC (Rrf. + Tran.)



	Relativity DE
Dynode-PMT	100%
MCP-PMT	110%

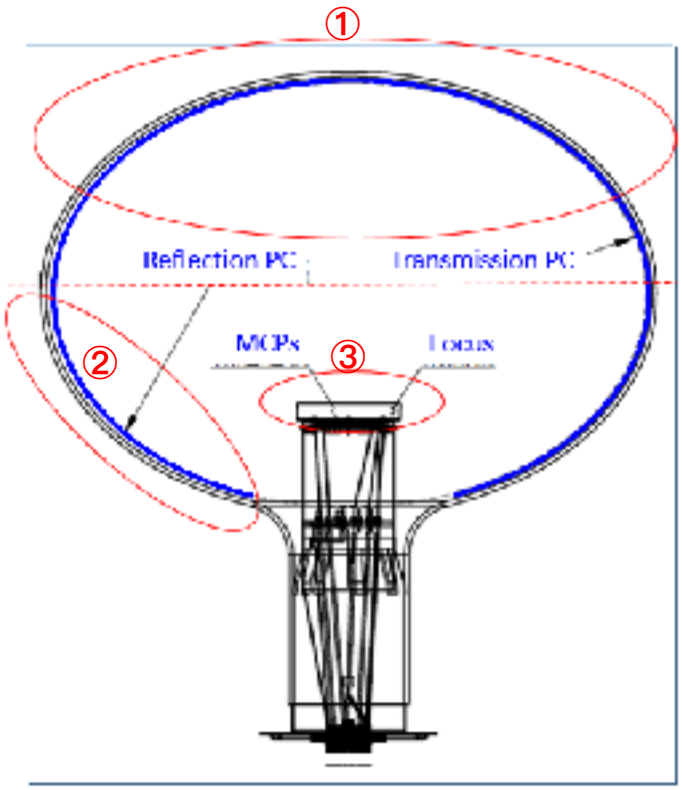
➢ Dynode: A mesh covering the dynode





➢ MCP: Special MCP for CE~100%

4.2 Why the TTS is large?



The prototype

--> with Trans. + Ref. PC for better QE;

--> with special MCP for better DE;

But the TTS will be worse!

The p.e. from where?

-->the Transmission Photocathode

-->the Reflection Photocathode

The p.e. to where?

-->to the channel of MCP directly

-->to the electrode and then reflect to the MCP channel indirectly

The contribution to the TTS

①The distance between the PC to the MCP;

==By adjusting the Electronic optical focusing

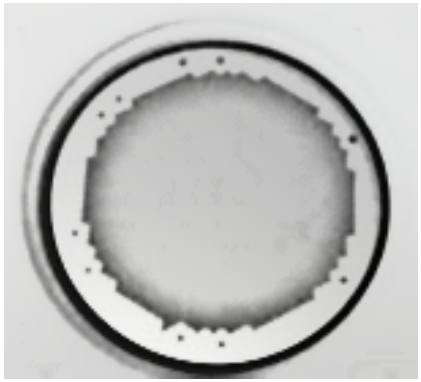
② The difference between the Trans. & Ref. PC;

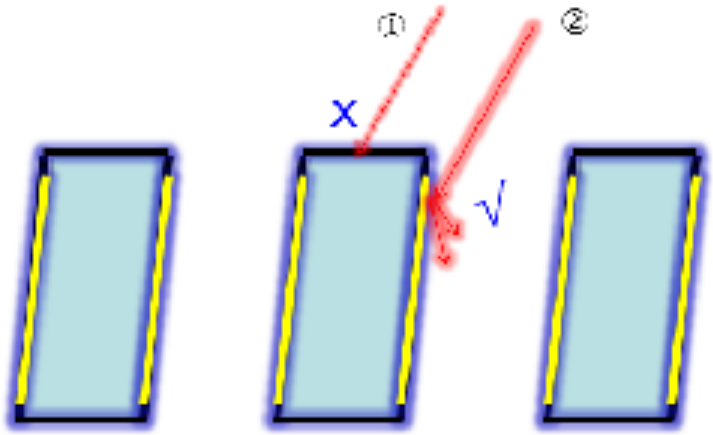
==No way to adjusting; (for better QE)

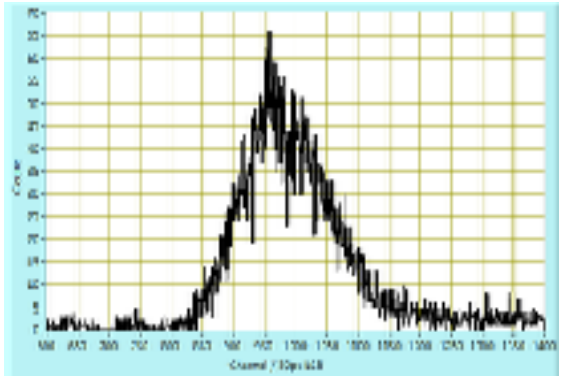
③ The second electron emission part of the MCP;

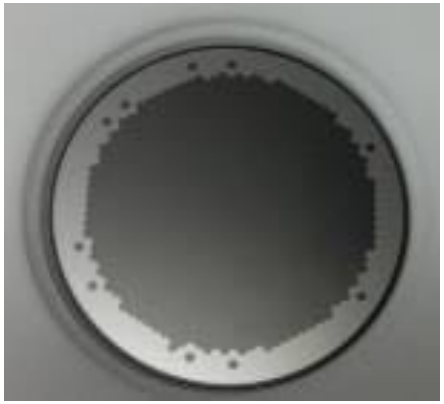
==No way to adjusting; (for better DE)

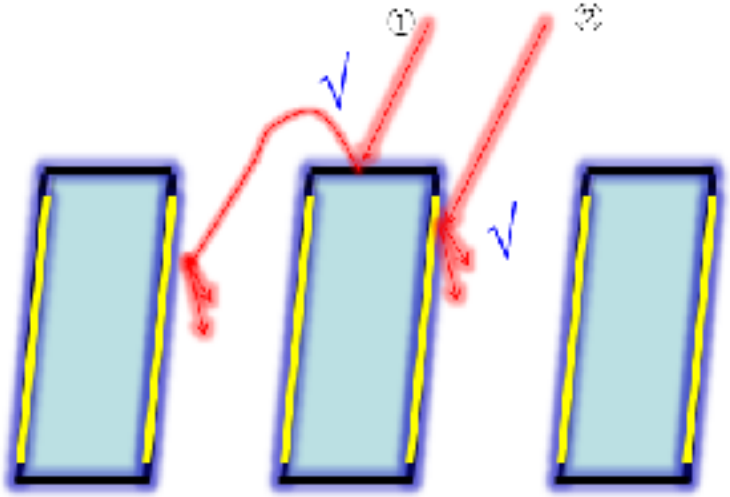
4.2.2 The second electron emission part of the MCP (channel or electrode);

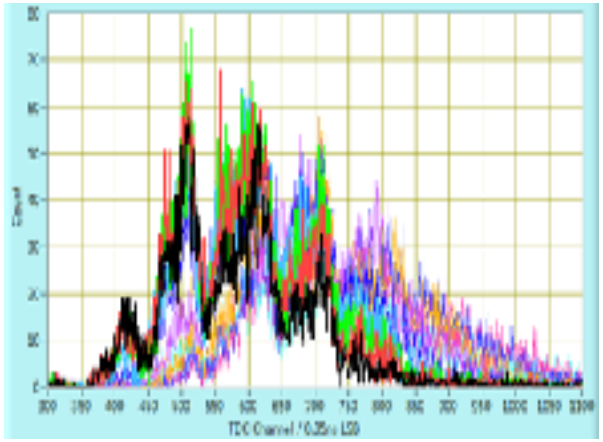












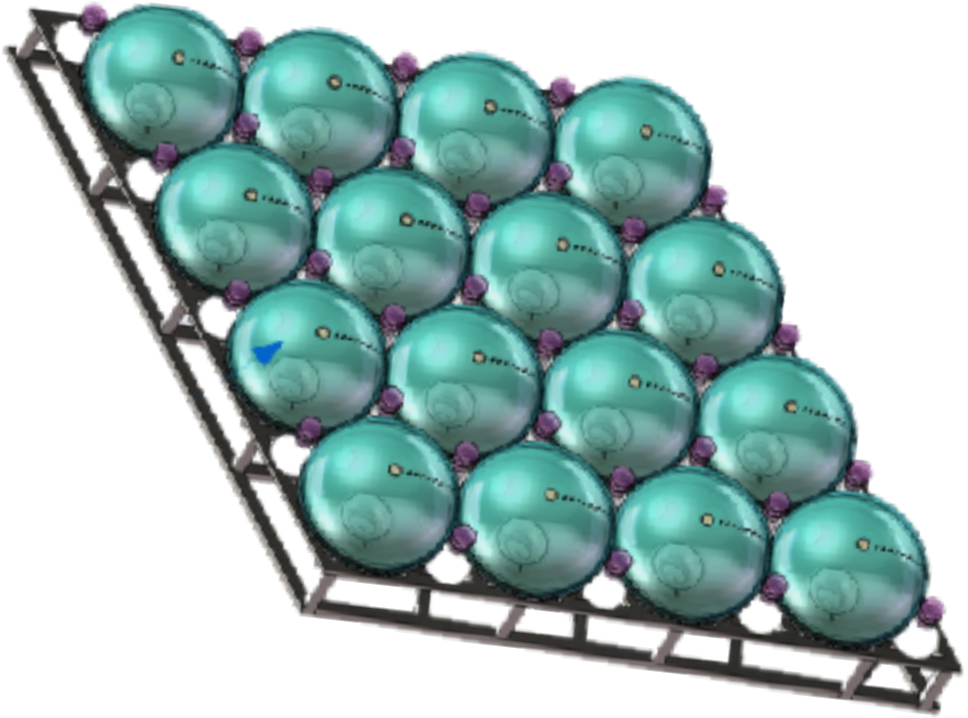
➢With the contribution of the second electron from the electrode (40%),

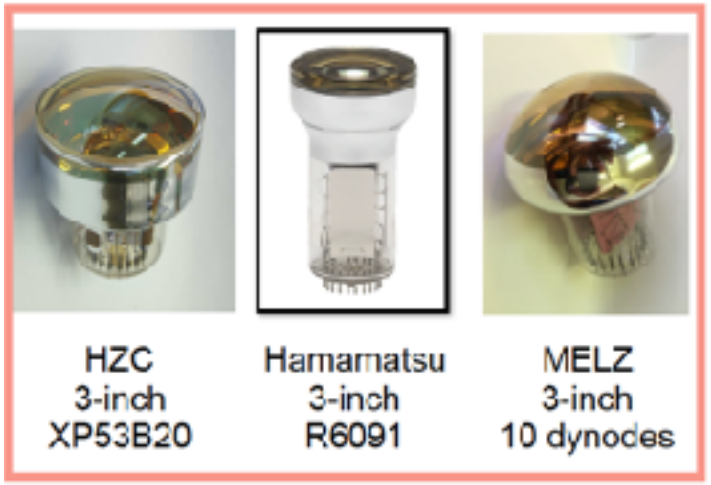
the spectrum of the TTS present several peaks, which made it's TTS worse.

4.2.3 How to improve the JUNO PMT's time resolution?

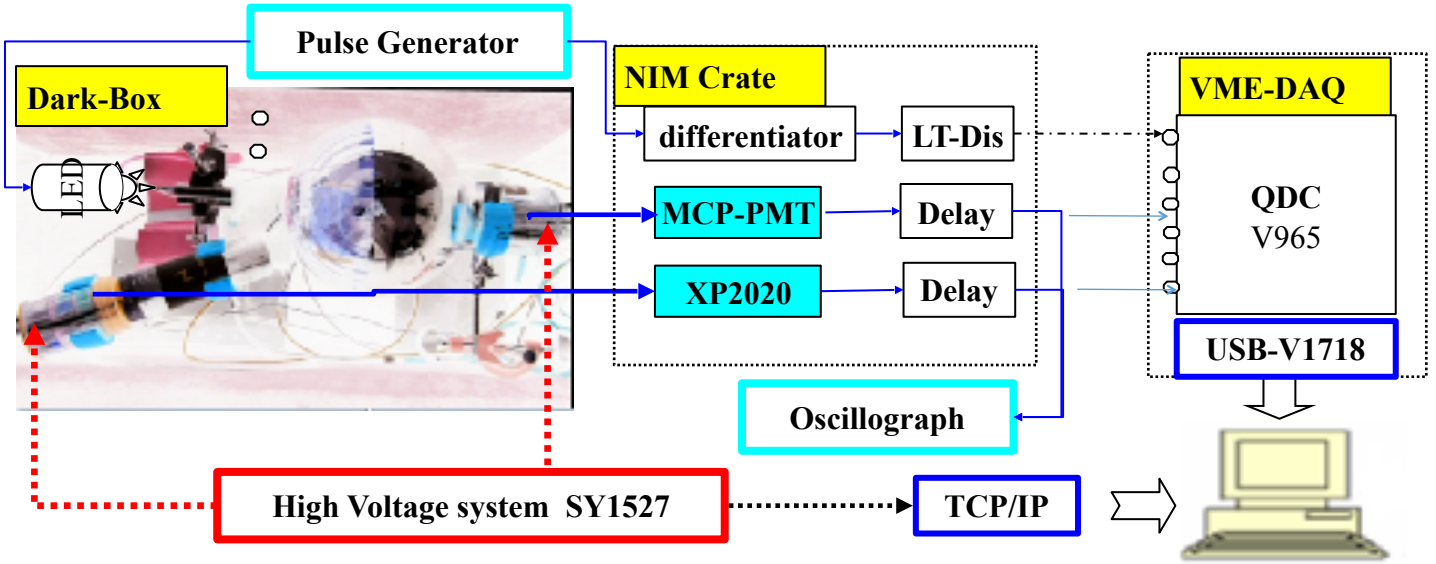
- optical coverage: 78%
  - → 15,000 large PMTs (20") → 75%
  - → 36,000 small PMTs (3") → 3%
    (double calorimetry + timing)

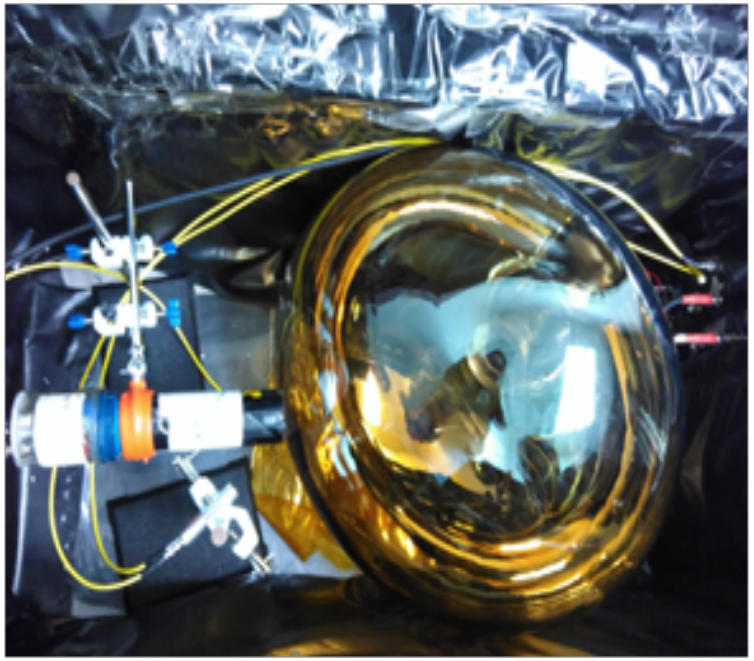
	TTS @ top center
R12860 (20")	~2.8ns
MCP-PMT(20")	~12ns
3" PMT	~1.5ns





➢ 4.3 The aging behavior of the Prototype;





➢ 2inch XP2020 （Reference PMT ）

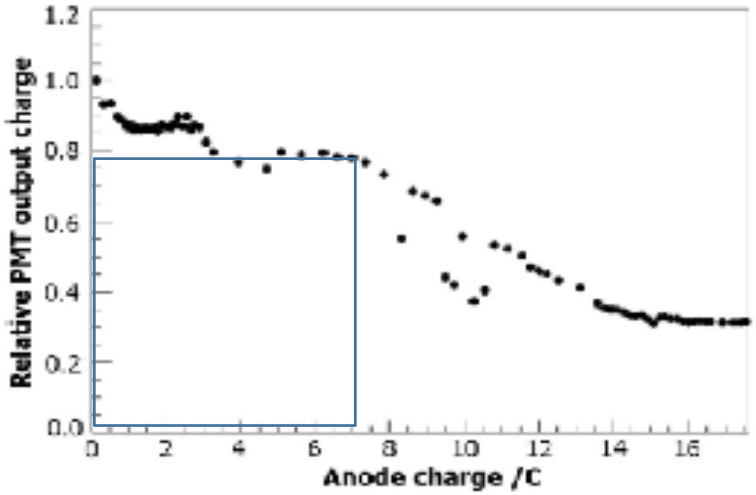
----Monitoring the stability of the light and electronics.

➢ 20inch MCP81 （Test PMT）

----Monitoring the SPE; ----> the stability of Gain

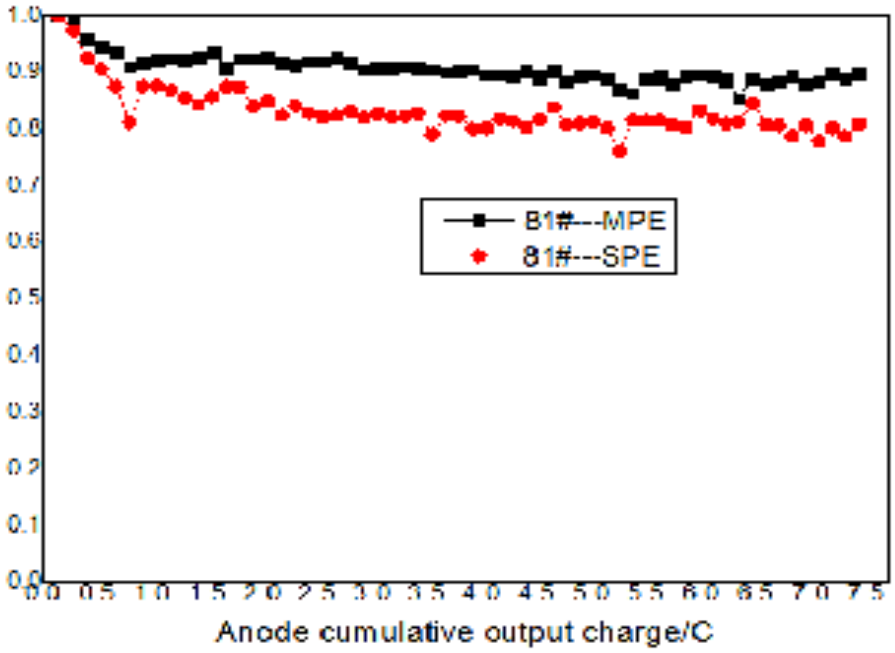
----Monitoring the MPE (~1000p.e.) the stability of Gain

----Monitoring the pedestal; the stability of electronics;



➢8” MCP-PMT in 2014 with ~1000p.e. enhanced aging test,

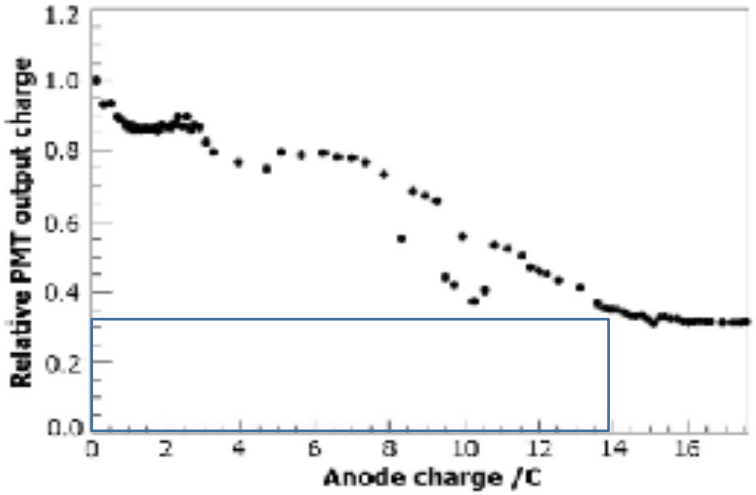
➢the Gain of the PMT changed to **80%@7C@1X10^7** with MPE;



➢20” MCP-PMT in 2016 with ~1000p.e. enhanced aging test,

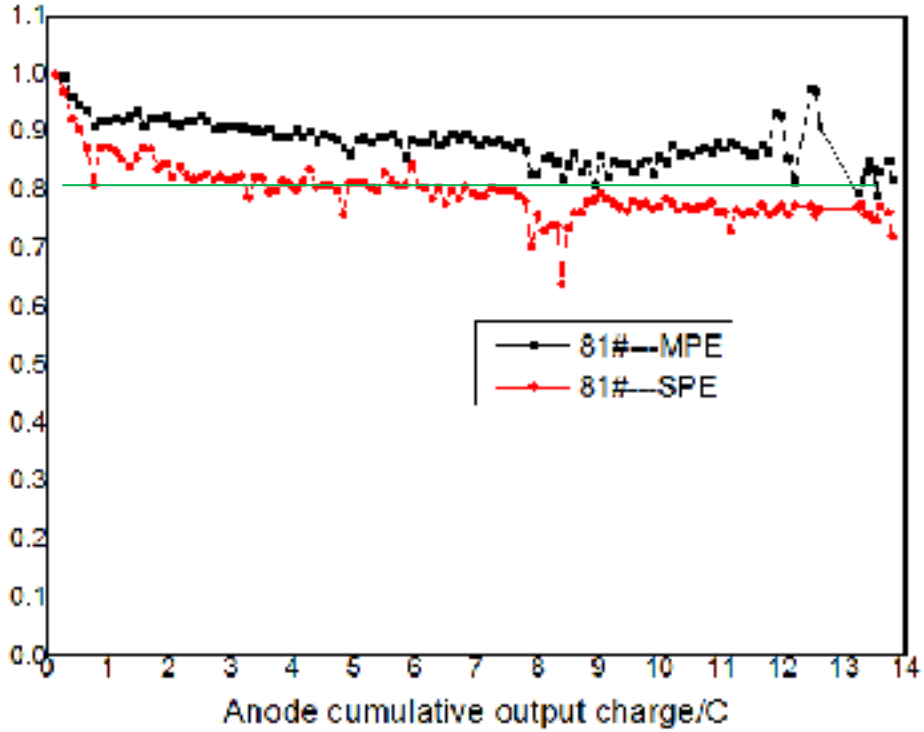
➢the Gain of the PMT changed to **90%@7C@1X10^7** with MPE;

➢The aging behavior of the MCP better than before.



➢8” MCP-PMT in 2014 with ~1000p.e. enhanced aging test,

➢the Gain of the PMT changed to **35%@14@1X10^7** with MPE;



➢20” MCP-PMT in 2016 with ~1000p.e. enhanced aging test,

➢the Gain of the PMT changed to **80%@14C@1X10^7** with MPE;

➢The aging behavior of the MCP better than before.

Characteristics	unit	MCP-PMT (NNVC)
Detection Eff.(QE*CE*area)	%	27%, > 21%
P/V of SPE		3.5, > 2.8
TTS on the top point	ns	~12, < 15
Rise time/ Fall time	ns	R~2 , F~12
Anode Dark Count	Hz	20K, < 30K
After Pulse Rate	%	1, <2
Radioactivity of glass	ppb	238U: 50 232Th: 50 40K: 20

30 pic/ day for 2 years,

2009
Design

2010-2011
5”(8”) prototype transmission

2012-2013
5”(8”) prototype Transmission +reflection

2014-2015
20” prototype Transmission +reflection

2016
HQE Production line bunch test sys

Mass production

2017-2018
Bunch test

test in NNVT:
MCP-PMT only
test in JUNO:
MCP-PMT
+
Base
+
HV
+
Electronics

Thank！ 谢谢！

Thanks for your attention!
Any comment and suggestion are welcomed!


Welcome to Kaiping

TIPP'17

International Conference on Technology and Instrumentation in Particle Physics

MAY 22-26, 2017 | BEIJING, PEOPLE'S REPUBLIC OF CHINA

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The series of international conferences on detectors and instrumentation

The program will covers the following areas in parallel tracks focusing on the main themes of sensors, experiments, data processing, merging technologies, and applications to other fields.

May 22-26,2017 Beijing;

TIPP2017,

Beijing, May. 22-26,2017

4h,
by train

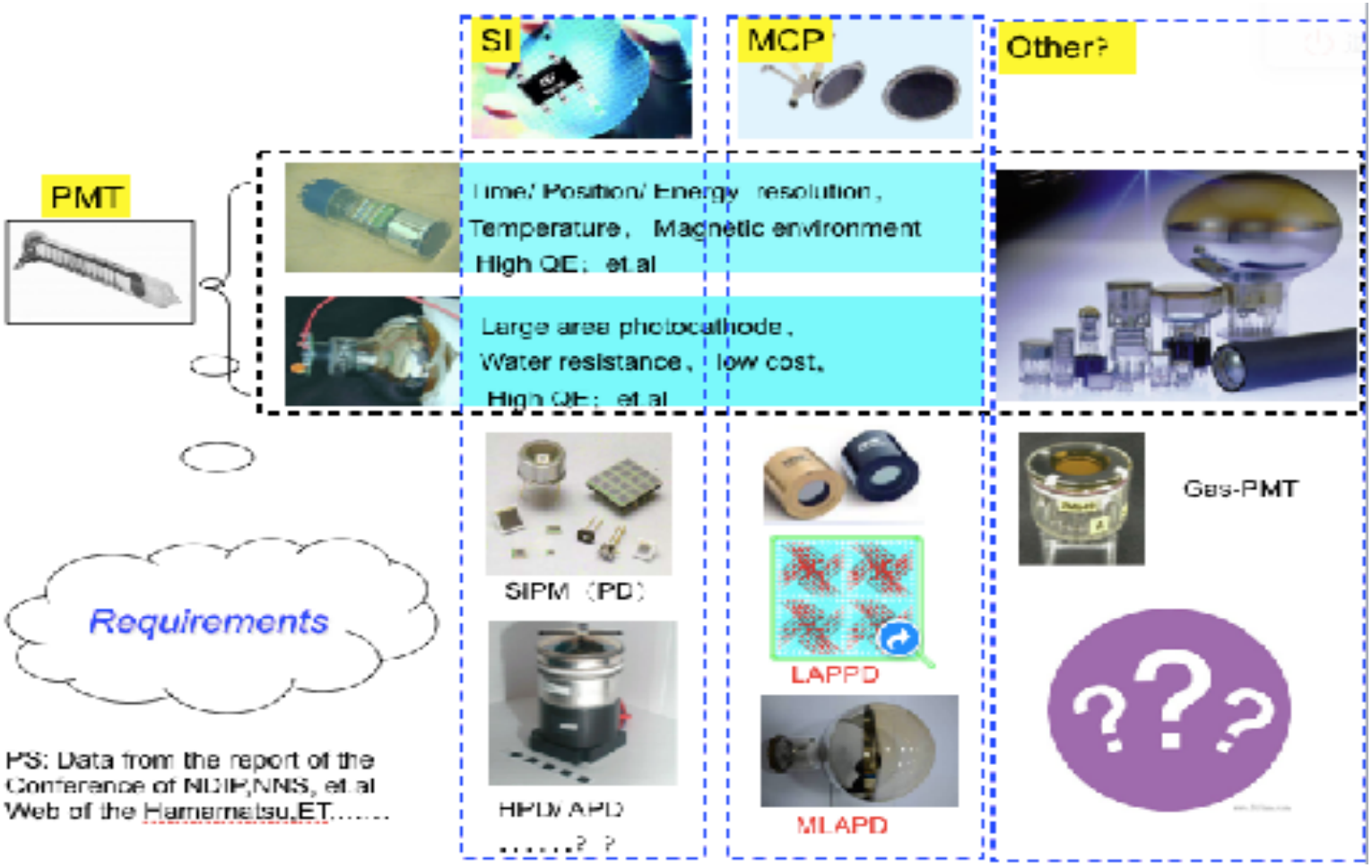
Nanjing University

X-PMT workshop

Nanjing, May. 27-28,2017

X-PMT workshop

Dynode-PMT; MCP-PMT; Si-PMT; Gas-PMT; et.al



A visit to the **NNVT**, who produce the MCP-PMT for JUNO.

Thank！ 谢谢！

If you are interesting about this workshop,
please give me a e-mail.