

第一届粒子探测技术基础与前沿讲习班

半导体顶点探测器

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第一届粒子探测基础与前沿讲习班，广西大学

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Lecture - 半导体顶点探测器

a) Silicon vertex detectors (硅顶点探测器) 欧阳群 (IHEP)

- Vertexing in particle physics experiments
- Silicon detectors
- Radiation Damage in Silicon Detectors
- Examples: silicon vertex detectors in particle physics experiments
- Outlook: future development

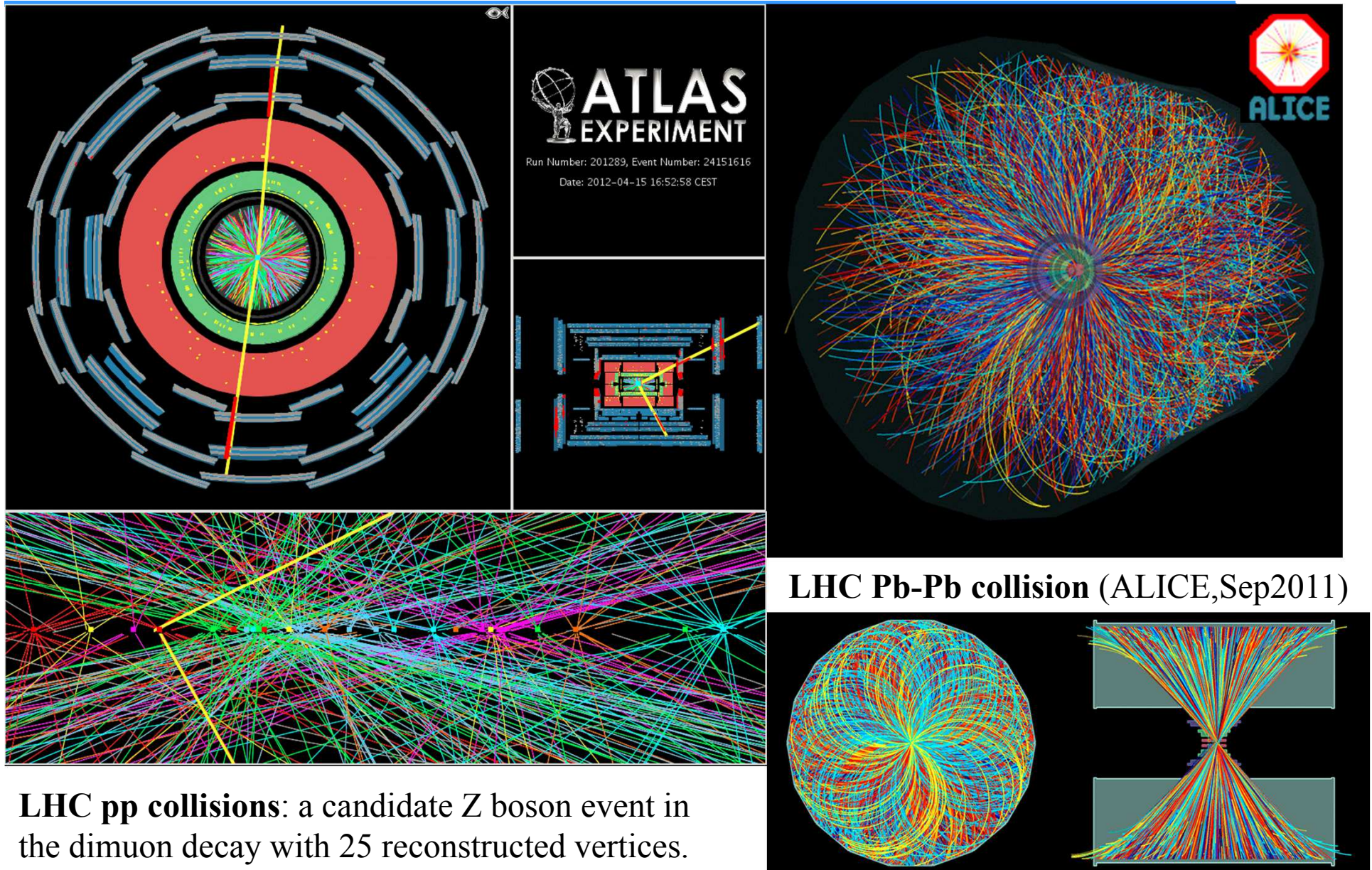
b) 高能物理中的像素探测器技术 卢云鹏 (IHEP)

- 相关的几个概念
- 混合型像素探测器 (Hybrid)
- 单片集成式像素探测器 (Monolithic)
 - DEPFET
 - CPS
 - SOI
- CEPC pixel sensor R&D
- 总结

* 不包括锗、化合物半导体、CCD探测器等

- Note:** most material (figures and plots, et al) collected from
- Evolution of Silicon Sensor Technology in Particle Physics, *F. Hartmann, Springer Tracts in Modern Physics Volume 231*
 - Tracking at Collider Experiments, *L.Musa, CCNU,Wuhan,3 July 2015*
 - Tracking, *D. Bortoletto, CERN Academic Training 2016*
 - An Introduction to Charged Particles Tracking, *Francesco Ragusa, May 28-29 2014, Scuola Normale Superiore - Pisa*
 - Tracking with Solid State Detectors, *Michael Moll, http://cern.ch/ph-dep-dt2/lectures_PD_2005.htm*
 - 半导体探测器, 胡涛, 中科院大学课件
 - And others...

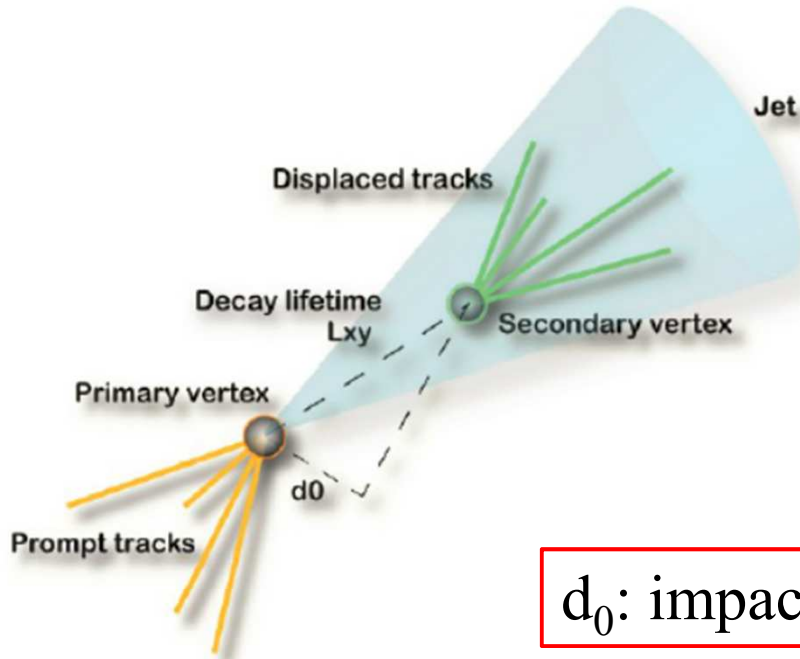
Vertexing in particle physics experiments



LHC pp collisions: a candidate Z boson event in the dimuon decay with 25 reconstructed vertices. (ATLAS, April 2012)

LHC Pb-Pb collision (ALICE, Sep 2011)

Lifetime tagging

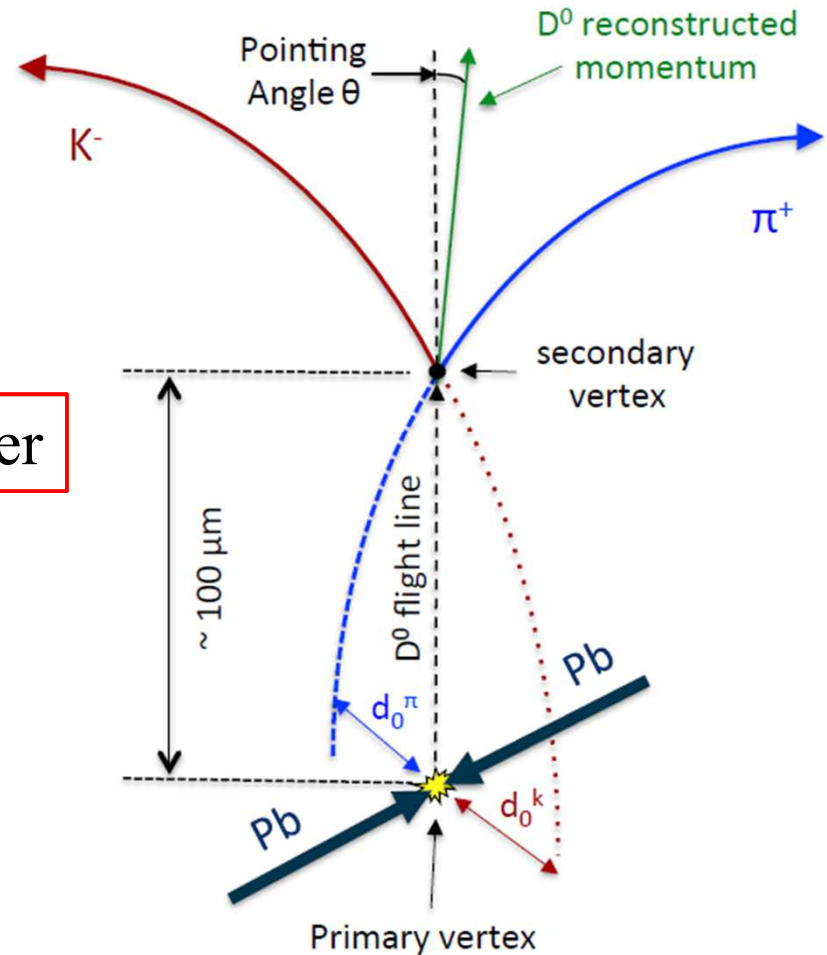


d_0 : impact parameter

Open charm

Particle	Decay Channel	$c\tau$ (μm)
D^0	$K^- \pi^+$ (3.8%)	123
D^+	$K^- \pi^+ \pi^+$ (9.5%)	312
D_s^+	$K^+ K^- \pi^+$ (5.2%)	150
Λ_c^+	$p K^- \pi^+$ (5.0%)	60

Example: D^0 meson



Extrapolation to vertex (impact parameter resolution)

Extrapolation of track to the vertex

$B \neq 0$

Parameters a , b and c measured at the center of the track

$$y_{ip} = a + bx_v + cx_v^2$$

Error propagation gives

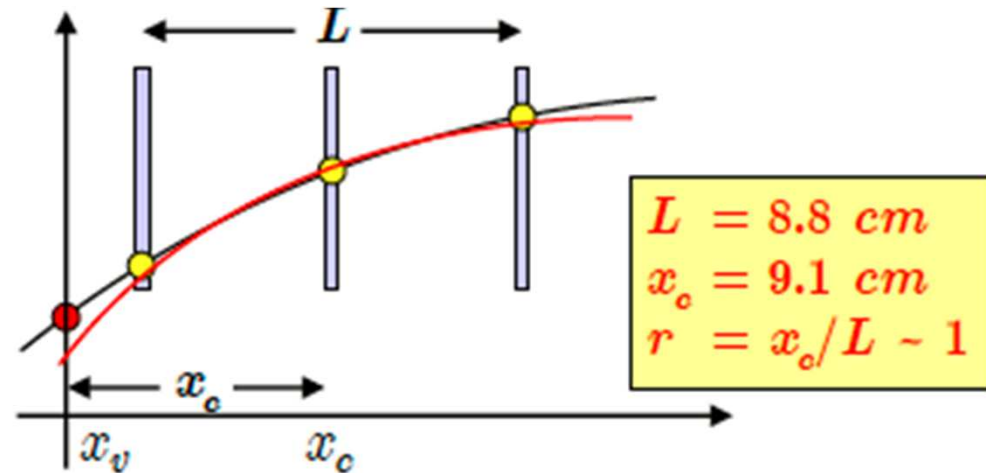
$$\sigma_{ip}^2 = \sigma_a^2 + x_v^2 \sigma_b^2 + x_v^4 \sigma_c^2 + 2x_v^2 \sigma_{ac}$$

The calculation gives [W.Blum, W.Riegler, L.Rolandi
Particle Detection with Drift Chamber 2008]

$$\sigma_{ip} = \frac{\sigma}{\sqrt{N+1}} B_{aa}(r, N) \quad r = \frac{Xc}{L}$$

* ATLAS PIXEL Detector (only an exercise!!!)

- $r_{\min} = 47\text{mm}, r_{\max} = 135\text{mm}, N+1=3, \sigma=10\mu\text{m}$
- $L=88\text{mm}, x_c=91\text{mm}, r \sim 1$
- $B_{aa}(r=1, N=2)=7.63 \rightarrow \sigma_{ip}=44\mu\text{m}$

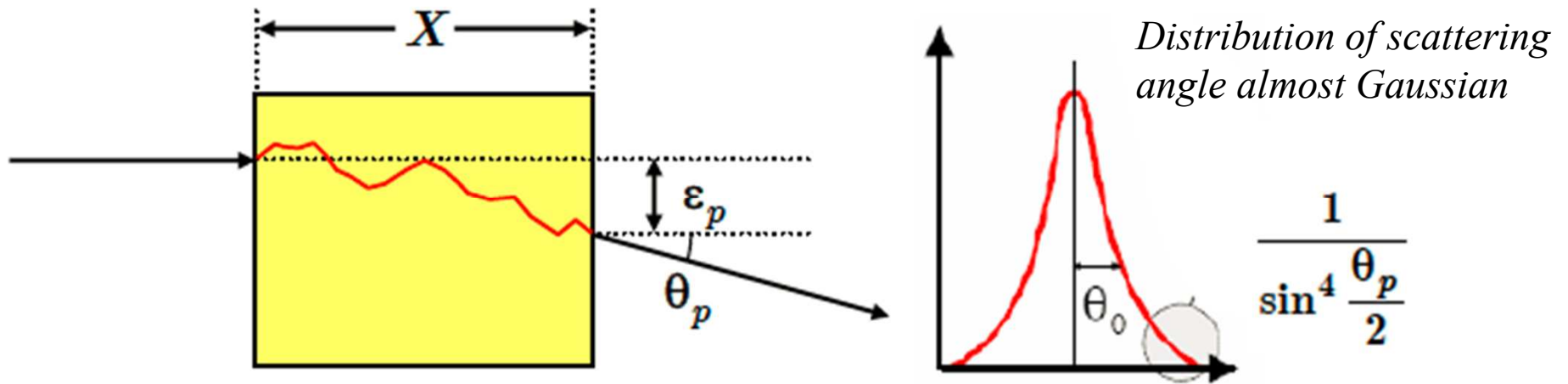


$B_{aa}(r, N)$

$N \backslash r$	5.0	3.0	2.0	1.5	1.0	0.75	0.60	0.50
2	211	75/3	32.9	18.1	7.63	4.10	2.65	2.05
3	224	80.2	35.2	19.5	8.29	4.48	2.84	2.07
5	250	89.5	39.4	21.9	9.39	5.10	3.20	2.26
10	282	101	44.6	24.8	10.7	5.84	3.65	2.54
19	304	109	48.1	26.8	11.6	6.32	3.95	2.72
∞	335	120	53.0	29.5	12.8	7.00	4.37	3.00

Multiple scattering

Particles moving through the detector material suffer innumerable EM collisions which alter the trajectory in a random fashion



$$\langle \theta_p \rangle = z \frac{0.0136}{p\beta} \sqrt{\frac{x}{X_0}}$$

- Higher momentum $p \rightarrow$ less scattering
- Smaller $x/X_0 \rightarrow$ less scattering (but only as sqrt)
- Lateral displacement ϵ_p displacement is proportional to the thickness of the detector

$$\sigma_{ip} = \frac{B_{aa}(r, N)}{\sqrt{N+1}} \frac{L}{N} \frac{0.0136}{p\beta} \sqrt{\frac{X}{X_0}}$$

Vertex precision

- Impact parameter resolution

$$\sigma_{r\phi} = a \oplus \frac{b}{p(\text{GeV}) \sin^{3/2} \theta} (\mu\text{m})$$

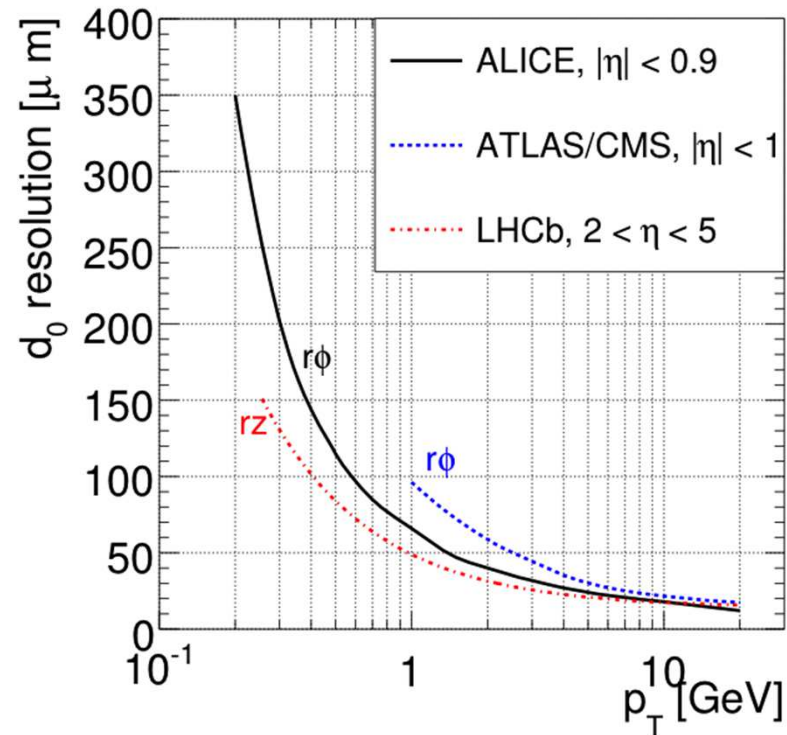
a depends on detector resolution σ & on the lever arm

b depends on the distance between the innermost layer to IP and on the material budget

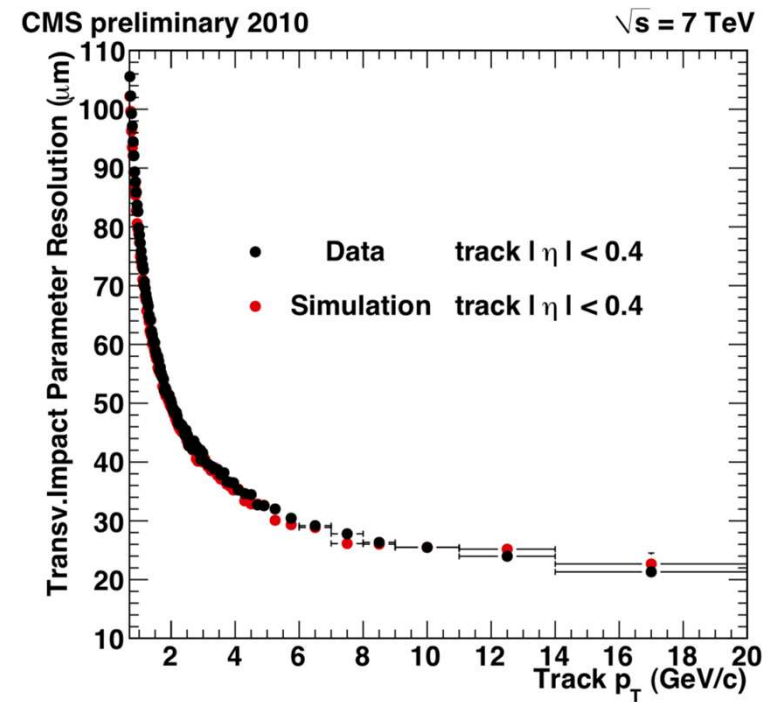
- Detector system requirements:
 - Small σ
 - Small material budget
 - First detector layer located small radius

Vertex precision

IP resolutions



ATLAS/CMS expect:
100 μm @ 1 GeV,
20 μm @ 20 GeV

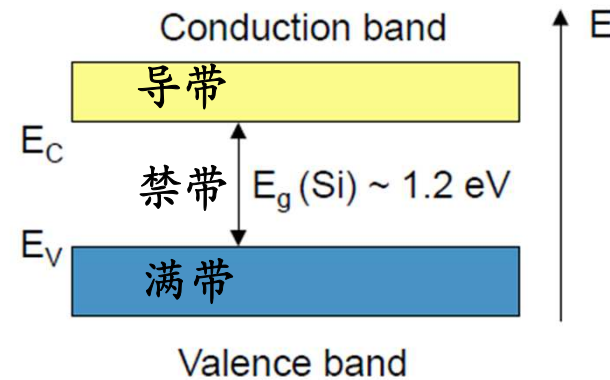


CMS Observed:
100 μm @ 1 GeV,
20 μm @ 20 GeV

Silicon properties

Si	1.12eV
Ge	0.67eV
GaAs	1.42eV

Diamond 5.5eV



- 一般情况下，半导体的满带完全被电子占满，导带中没有电子。
- 载流子：电子、空穴
- 外加电场时，电子和空穴都运动，方向相反。
 - ✓ 若电场不高，漂移速度正比于外加电场 E $v = \mu E$ ， μ 为迁移率
 - 气体探测器，电子的迁移率远大于正离子；
 - 半导体中，电子和空穴的迁移率差别不大。
 - ✓ 硅密度 2.33 g/cm^3 ，MIPs 在硅中能损 $dE/dx = 3.9 \text{ MeV/cm}$
 - 平均电离能 $\sim 3.6 \text{ eV}$ (MIPs 产生 **80-100 e-h pairs/ μm**)
 - 能量分辨好
 - ✓ 半导体探测器一般都工作在非常高的电场条件下，以得到电荷载流子的饱和速度， $\sim 10^7 \text{ cm/s}$ 。
 - 当硅厚度为 0.1 cm 时，收集时间 $\sim 10 \text{ ns}$ 。
 - 具有非常快的时间响应。

Silicon properties

本征半导体与掺杂

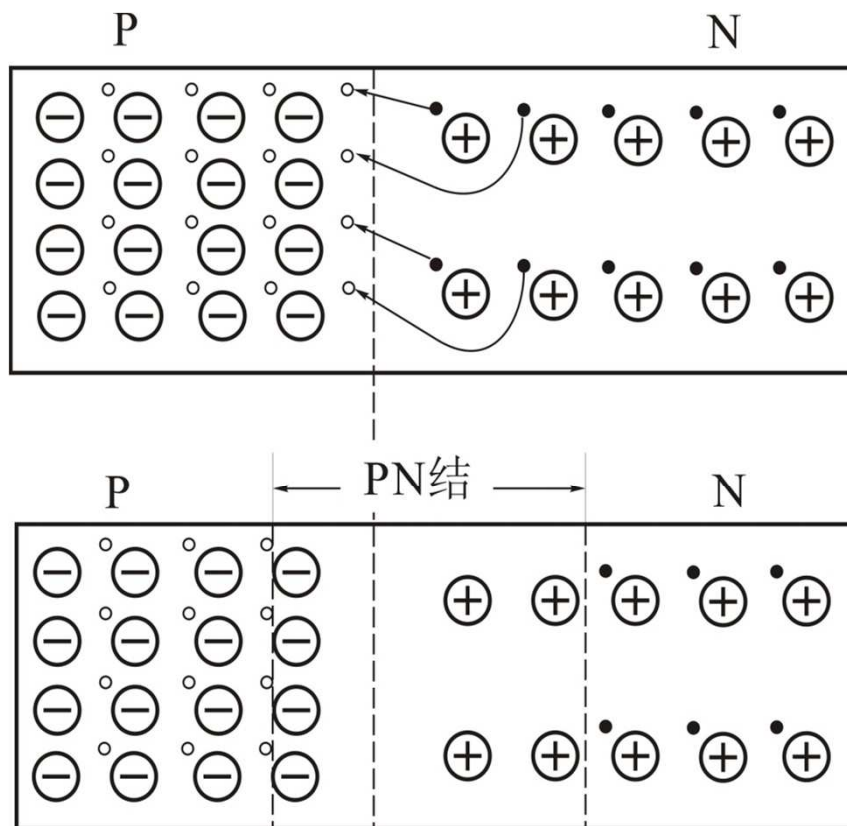
- 理想的不含杂质的半导体称为本征半导体，导带上的电子数目严格等于满带上的空穴数目， $n=p$ 。
- 掺杂：在本征硅（四价元素）半导体内掺入
 - 五价元素（P(磷)、As(砷)、Sb(锑)、Li(锂)等)
→ N型（电子型）半导体：导带内电子运动。
 - 三价元素（B(硼)、Al(铝)、Ga(镓)、In(铟)等)
→ P型（空穴型）半导体：满带内空穴运动。
- 参杂半导体电子和空穴的浓度不相等
N型半导体 $n=n_{\text{施}}, p=n_i^2/n_{\text{施}}$
P型半导体 $p=p_{\text{受}}, n=n_i^2/p_{\text{受}}$

>> resistivity of intrinsic silicon $\sim 235\text{k}\Omega\text{cm}$

>> silicon for pixel detectors $\sim 1-6\text{k}\Omega\text{cm}$

>> silicon substrate for CMOS ICs $\sim 0.1-10\Omega\text{cm}$

Silicon properties



Pn结的形成及各物理量的分布

结合前，N区的电子比P区多，P区的空穴比N区多。

结合后，电子由N区向P区扩散与空穴复合；空穴由P区向N区扩散与电子复合。扩散的结果形成PN结。

在PN结区，电子空穴很少，剩下的杂质正负离子形成空间电荷区，其内建电场方向由N区指向P区，阻止电子、空穴继续扩散，并造成少数载流子的反向漂移运动。当扩散运动和反向漂移运动达到平衡时，P区或N区的电子空穴浓度就不再变化。

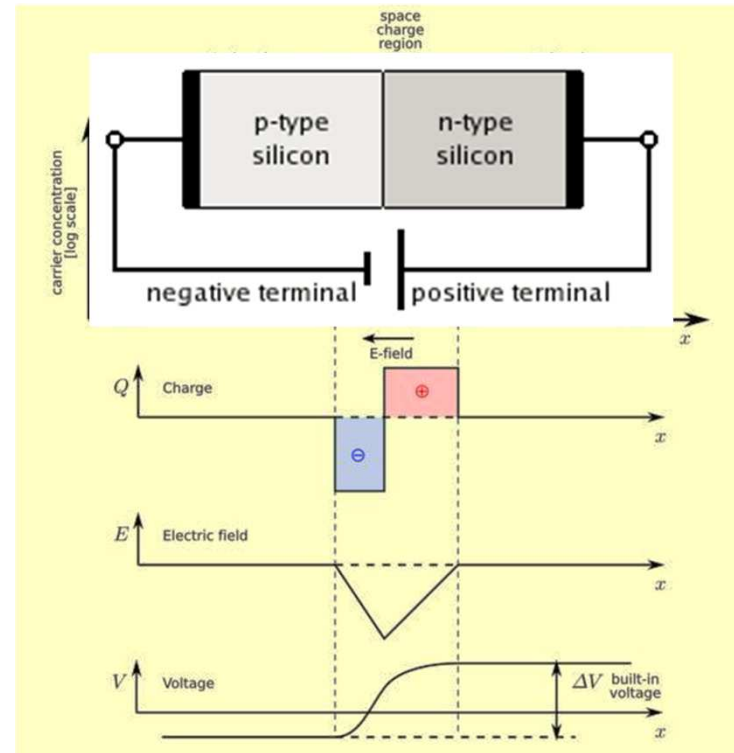
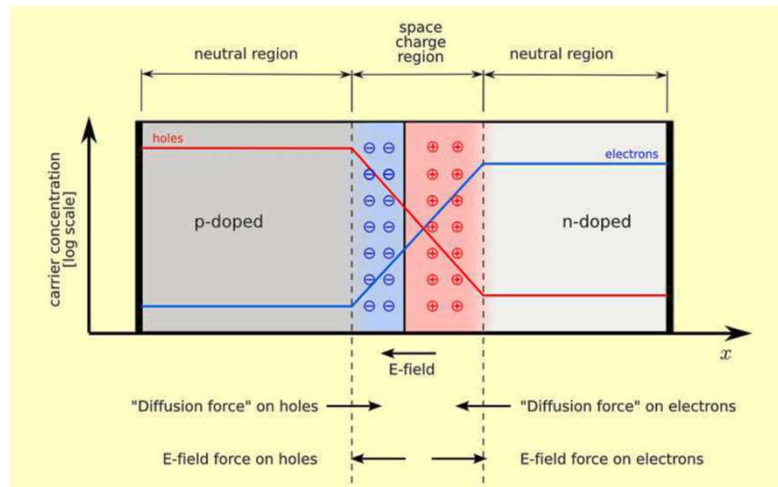
这个由不可移动的杂质离子组成的空间电荷区，即PN结区，对电导率没有贡献，而载流子的密度非常低，亦称耗尽区，阻挡层，势垒区。

Silicon Detectors

- A silicon detector is a p-n diode
 - n-type (P, As, Sb doping \Rightarrow more electrons)
 - p-type (B, Al, Ga doping \Rightarrow more holes)

P-n junction without external voltage

- Free charges move until equilibrium is reached and create the built-in potential



The space charge (depletion) region can be made bigger by applying a reverse bias voltage

$$W \sim \sqrt{2\epsilon_0\epsilon_r\mu\rho|V|}$$

$$\rho = \frac{1}{e\mu N_{eff}}$$

V ... External voltage
 ρ resistivity
 μ ... mobility of majority charge carriers
 N_{eff} ..effective doping concentration

小结：硅探测器优点

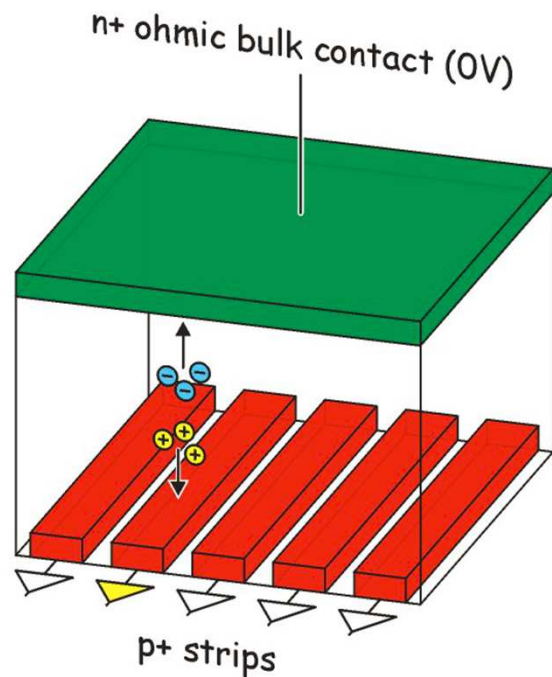
- 1) 非常好的位置分辨
 - 硅微条可达 $1-2\mu\text{m}$
 - 现代半导体技术工艺的飞速发展, 每个探测单元可对应一路读出电子学, 有利于空间分辨率的提高。
- 2) 很高的能量分辨率
 - 半导体探测器的能量分辨率比气体探测器大约高一个数量级, 比闪烁计数器高得更多。
 - 在硅半导体中电离产生一对电子-空穴对只需要 3eV 左右的能量, 同样能量的带电粒子在半导体中产生的电子-空穴对数要比气体中产生的离子对高一个数量级以上。这样电荷数的相对统计涨落也比气体小很多。
 - 法诺因子 F 也小 硅 $F\approx 0.10$, 锗 $F\approx 0.06$, 气体 $F\approx 0.4$, 闪烁体 $F=1$
- 3) 能量线性很好: 平均电离功与入射粒子的能量和种类以及探测器的类型无关, 探测器输出脉冲与入射粒子能量成正比。
- 4) 非常快的响应时间
- 5) 体积可做得很小: 厚度是 $300\mu\text{m}$ 左右, 当带电粒子穿过时, 大约可产生 3.2×10^4 电子-空穴对。
- 6) 抗磁场性能好: 对磁场($B<10\text{KG}$)不灵敏。

But...

Strip Detector

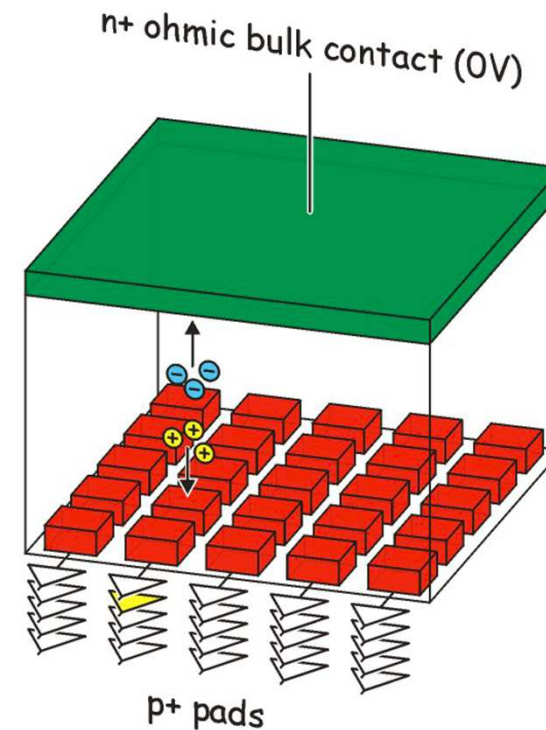
vs

Pixel Detectors



$$\sigma_x = \frac{p}{\sqrt{12}}$$

$$\sigma_x \propto \frac{p}{SNR}$$

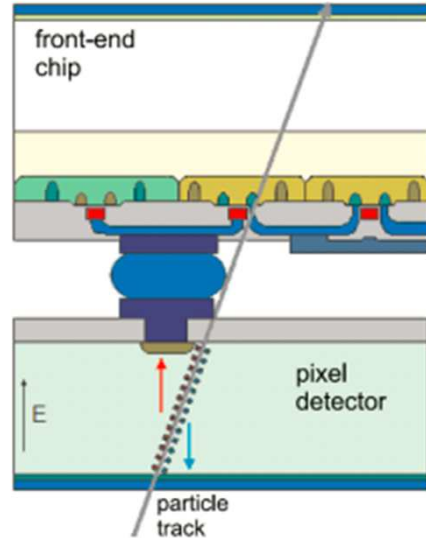


- Each strip is connected to one electronic readout channel
- First prototypes: ~1980
- Strip pitch: ~10—100 μm
- Position resolution: ~few μm due to charge sharing between neighboring strips (determine MPI centroid of charge)

- 2D resolution
- First prototypes ~1990
- Can be used for tracking or imaging:
 - particle tracking = detection of individual charged particles
 - imaging = count/integrate particles or photons

The world of Silicon Pixel Detectors

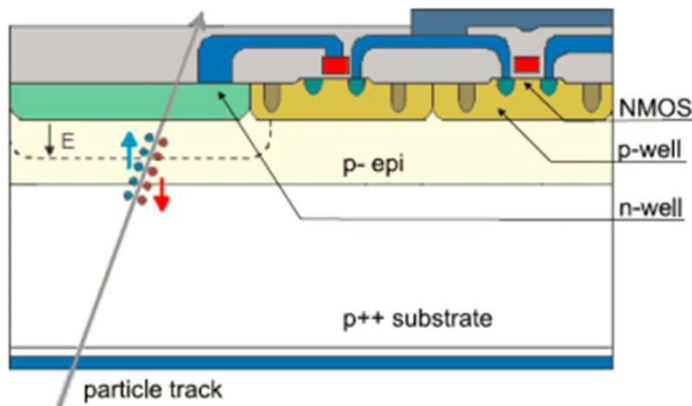
Hybrid Pixel Detector



- Sensor based on silicon junction detectors produced in a planar process
- High resistivity wafers (few $\text{k}\Omega\cdot\text{cm}$) with diameters of 4"–6"
- Specialized producers (~10 world wide)
- Readout Chip: ASIC-CMOS sub-micron technology
- Interconnect technology based on flip-chip bonding

高计数率、抗辐照能力强→强子对撞机实验

Monolithic Pixel Detector



- Charge generation volume integrated into the ASIC
- Exist in many different flavours: CCDs, CMOS MAPS, HV/HR CMOS, DEPFET, SOI, ...

高分辨、低物质质量→正负电子对撞机实验

详细内容由卢云鹏介绍

Radiation Damage in Silicon Detectors

➤ Two general types of radiation damage:

• Bulk (Crystal) damage due to Non Ionizing Energy Loss (NIEL)

- Displacement Damage –

I. Change of **depletion voltage** (higher operation voltage, underdepletion)

⇒ constant cooling needed to avoid reverse annealing

II. Increase of **leakage current** (increase of shot noise, thermal runaway)

⇒ needs cooling of sensors during operation

III. Decrease of **charge collection efficiency**

due to underdepletion and increased trapping

• Surface damage due to Ionizing Energy Loss (IEL)

- accumulation of positive in the oxide (SiO₂) and the Si/SiO₂ interface –
affects: inter-strip capacitance (noise factor), breakdown behavior and other structures depending on near-surface effects

➤ Signal/noise ratio is the quantity to watch

⇒ Sensors can fail from radiation damage !

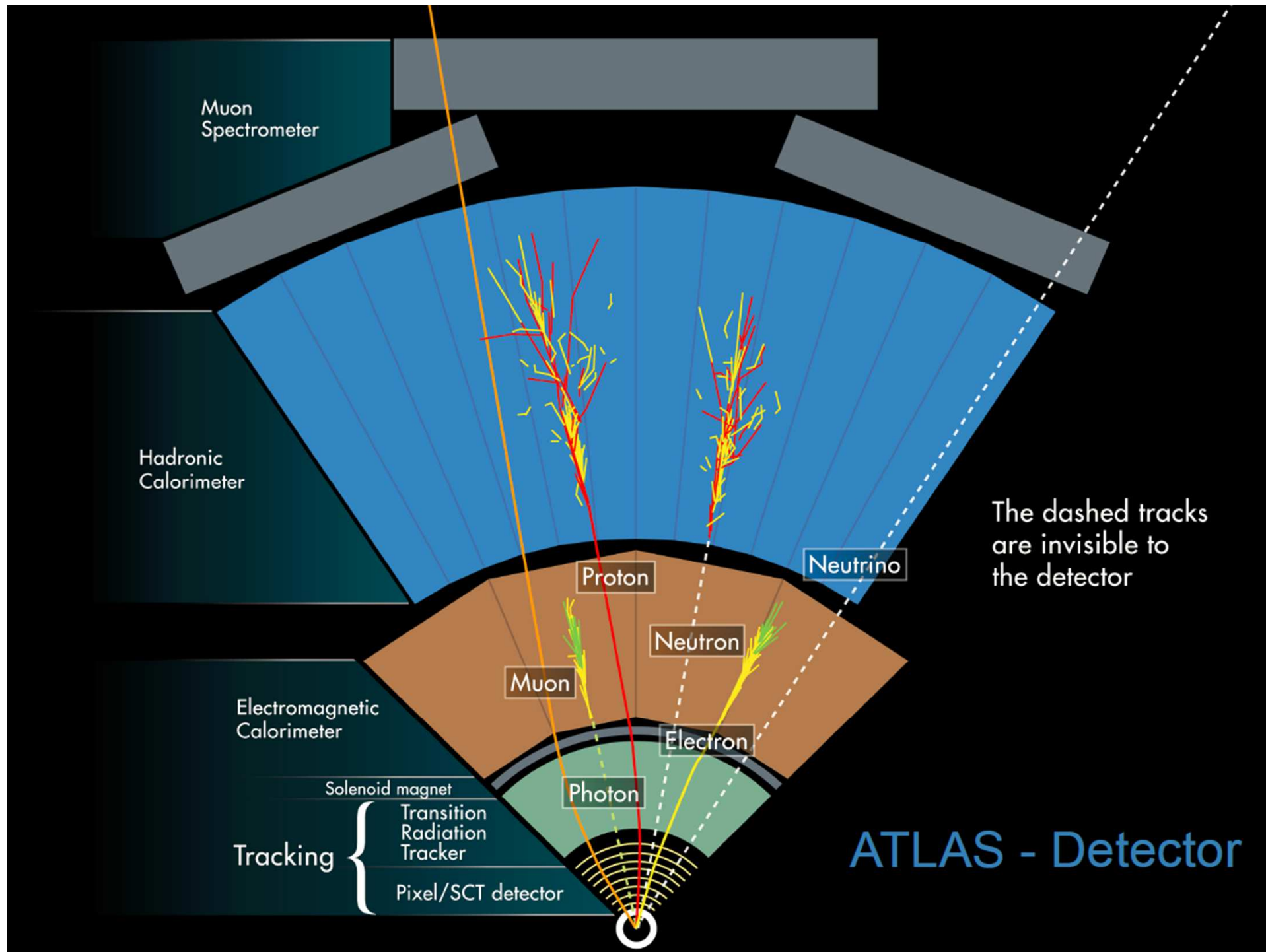
Radiation tolerant detectors

- **New Materials** (other semiconductors than Si)
 - Diamond, Silicon Carbide (SiC), ...
- **New detector designs**
 - Examples:
 - p-type silicon detectors (n-in-p)
 - thin detectors, epitaxial detectors
 - 3D and Semi 3D detectors
- **Cryogenic operation of detectors**

Operate detectors at 100-200K to reduce the charge loss

Active CERN R&D collaborations:

- *RD50 “Radiation hard semiconductor devices for very high luminosity colliders”*
- *RD42 “CVD Diamond Radiation Detectors”*
- *RD39 “Cryogenic Tracking Detectors”*



Pixel Detectors in HEP–Short historical excursus

First use in HEP Experiments: CCDs used early 1980s in SLD/SLAC and NA11/32 CERN

“The silicon micropanern detector: a dream?”

E.H.M Heijine, P. Jarron, A. Olsen and N.Redaeli,
Nucl.Instrum.Meth.A273(1988)615

“Development of silicon micropanern detectors”

CERN RD19 collabora1on, *Nucl.Instrum.Meth.A348(1994)399*

1995 – **First Hybrid Pixel detector** installed in WA97 (CERN, Omega facility)

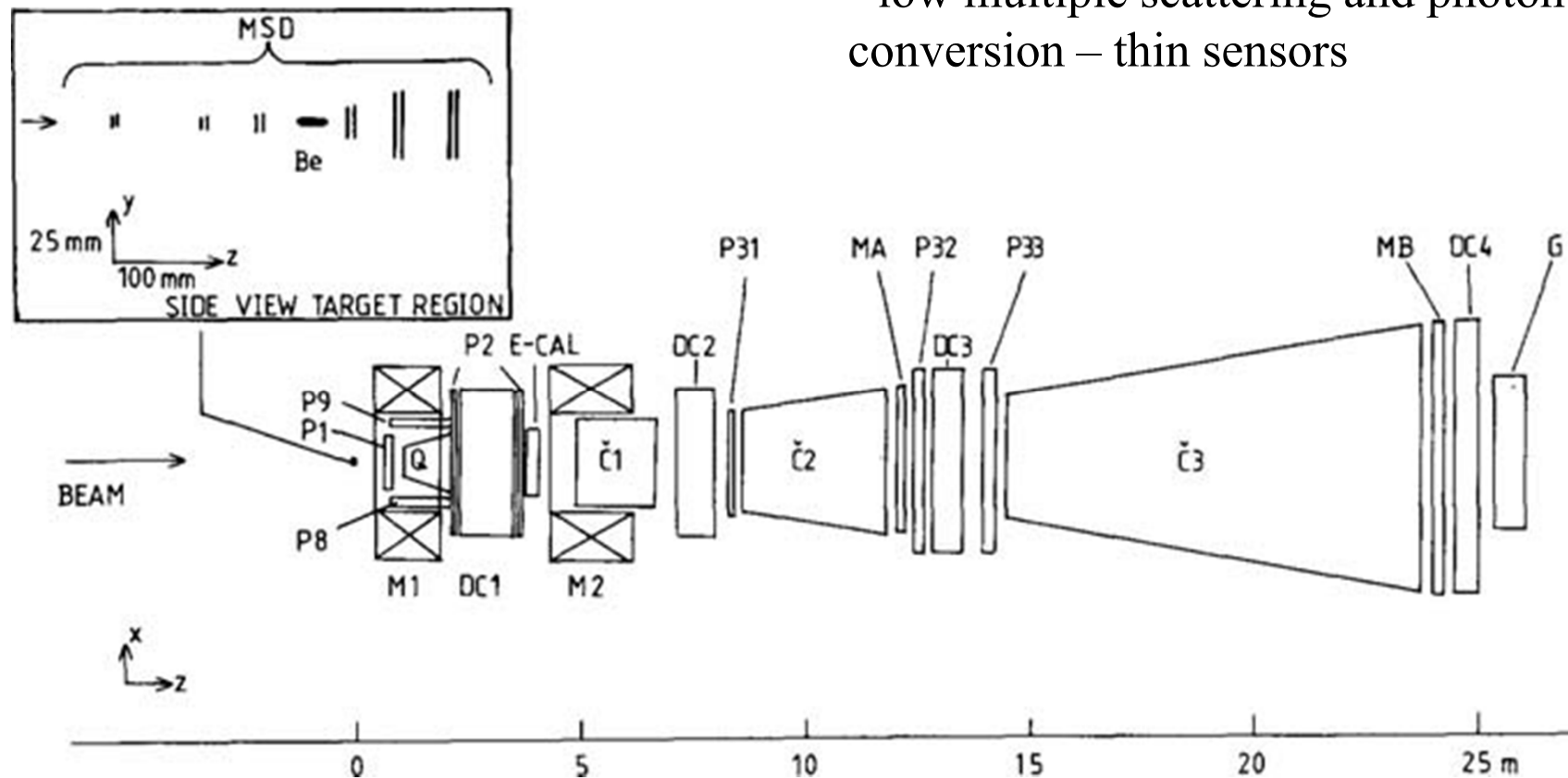
1996/97 – **First Collider Hybrid Pixel Detector** installed in DELPHI (CERN, LEP)

First Silicon Strip Detector in NA11 and NA32

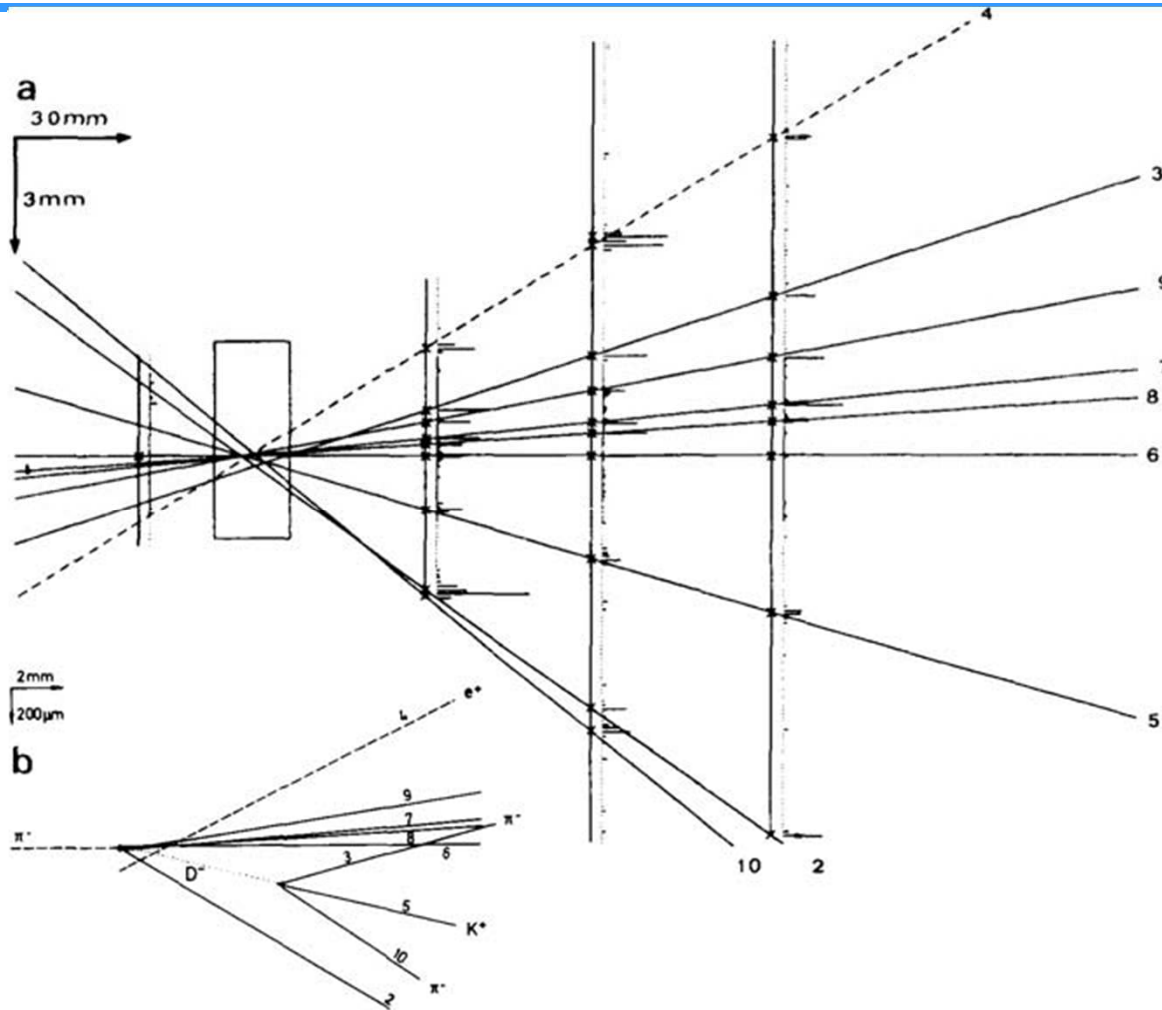
for lifetimes of the lowest mass charm states were of the order of 0.1 ps corresponding to $c\tau \sim 30\mu\text{m}$

The requirements:

- spatial resolution: better than $10\mu\text{m}$ and good particle separation
- rate capability about 10^6 Hz
- low multiple scattering and photon conversion – thin sensors



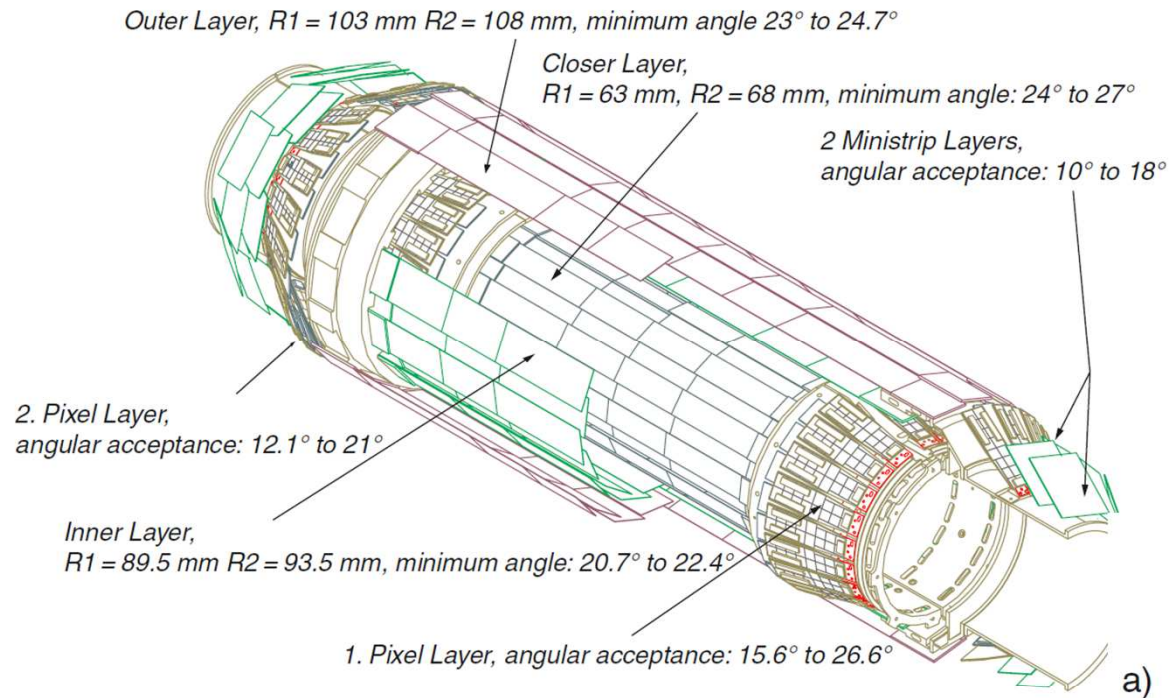
NA11 experiment



- the measured pulse height in the silicon sensors.
- The connecting lines represent the reconstructed particle paths.
- trajectories 3, 5, 10 are not originating from the same decay point as the others. They are not starting from the primary vertex, but from a secondary vertex.

Reconstruction of the production and decay of a $D^- \rightarrow K^+ \pi^- \pi^-$ as measured in the NA11 experiment in 200 GeV/c π^- Be interactions

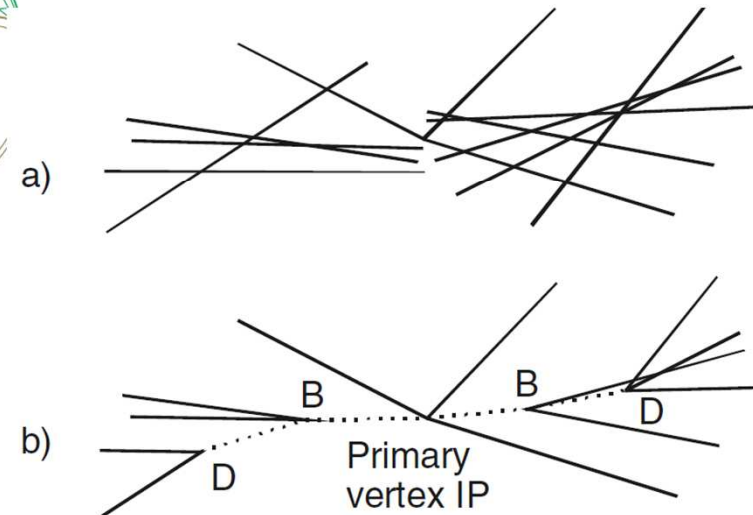
The DELPHI Microvertex Detector (MVD)



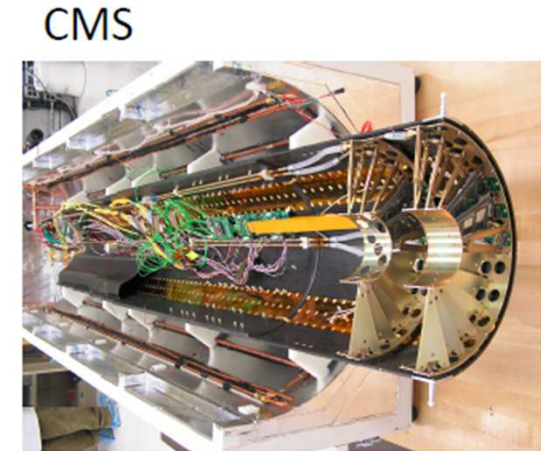
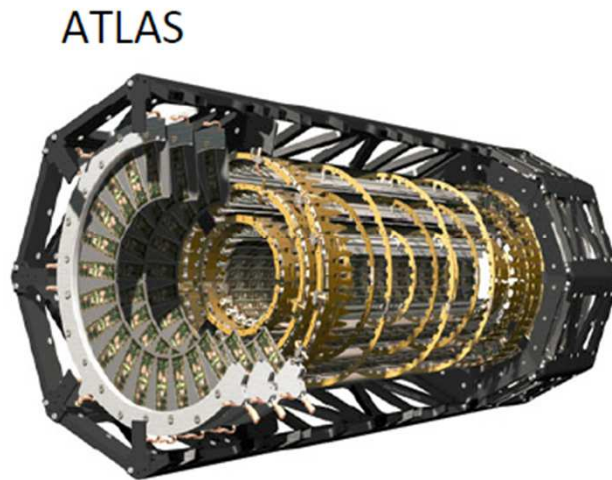
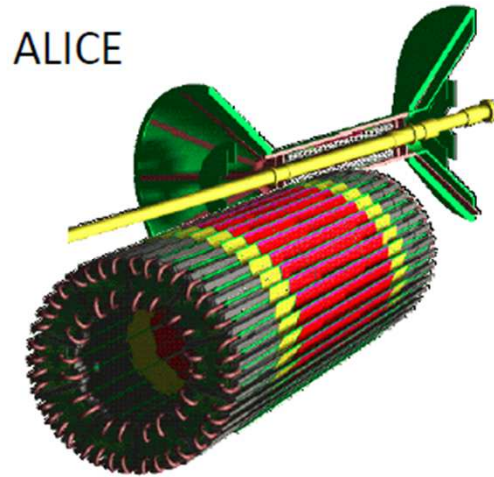
- identify heavy quarks and τ
- lifetimes are around $0.2 - 1.5 \text{ ps}$

Hybrid Active Pixel Sensor (HAPS) module

- **Sensor**
 - 8064 pixels
 - $320 \mu\text{m}$ ($R\phi$) \times $320 \mu\text{m}$ (z)
 - DC coupled readout
- **16 FE chips**
 - bump bonded to sensor



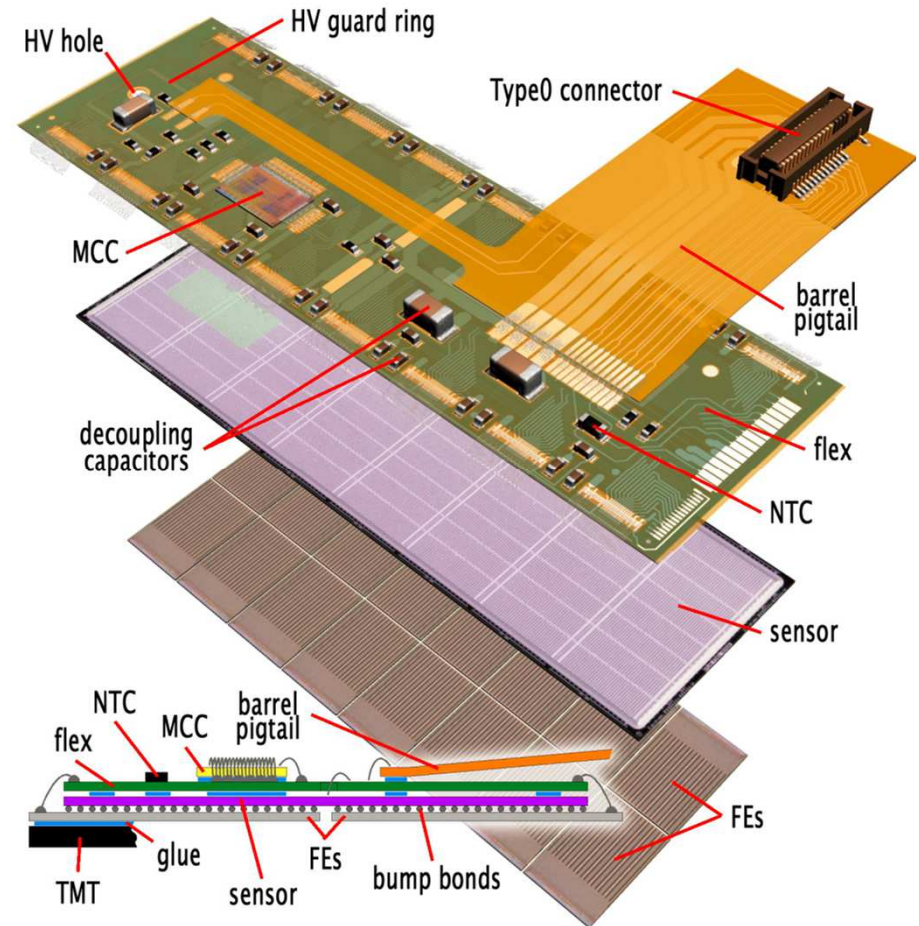
Pixel Detectors in LHC experiments — Hybrid



Parameters	ALICE	ATLAS	CMS
Nr. layers	2	3	3
Radial coverage [mm]	39 - 76	50 - 120	44 - 102
Nr of pixels	9.8 M	80 M	66 M
Surface [m ²]	0.21	1.7	1
Cell size (r ϕ x z) [μ m ²]	50 x 425	50 x 400	100 x 150
Silicon thickness (sens. + ASIC) - x/X ₀ [%]	0.21 + 0.16	0.27 + 0.19	0.30 + 0.19

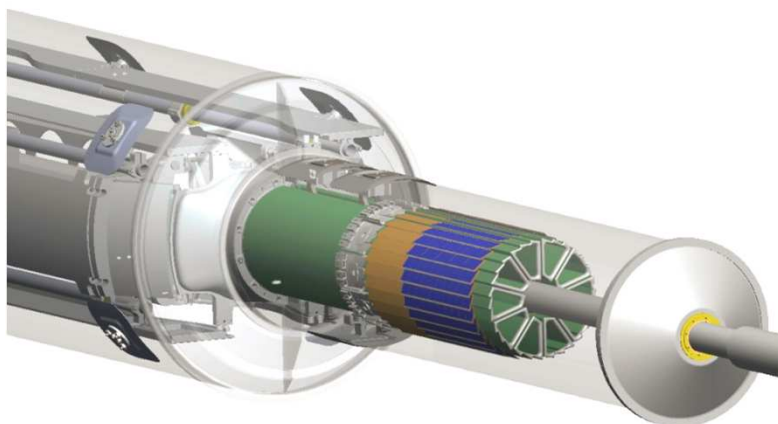
ATLAS Pixel Module

- **Sensor**
 - 47232 pixels
 - 250 μm thickness
 - 50 μm ($R\phi$) \times 400 μm (z)
 - 328 rows (x_{local}) \times 144 columns (y_{local})
- **16 FE chips**
 - bump bonded to sensor
- **Flex Hybrid**
 - passive components
 - Module Controller Chip to perform distribution of commands and event building
- **Radiation-hard design:**
 - Dose >500 Gy
 - NIEL $>10^{15}$ neq/cm² fluence



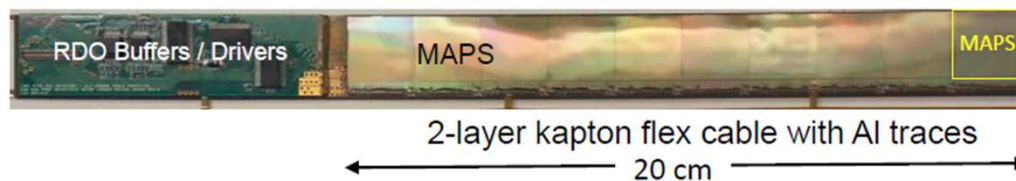
STAR Pixel Detector (PXD) — Monolithic

L. Greiner (LBL) / CPIX-2014

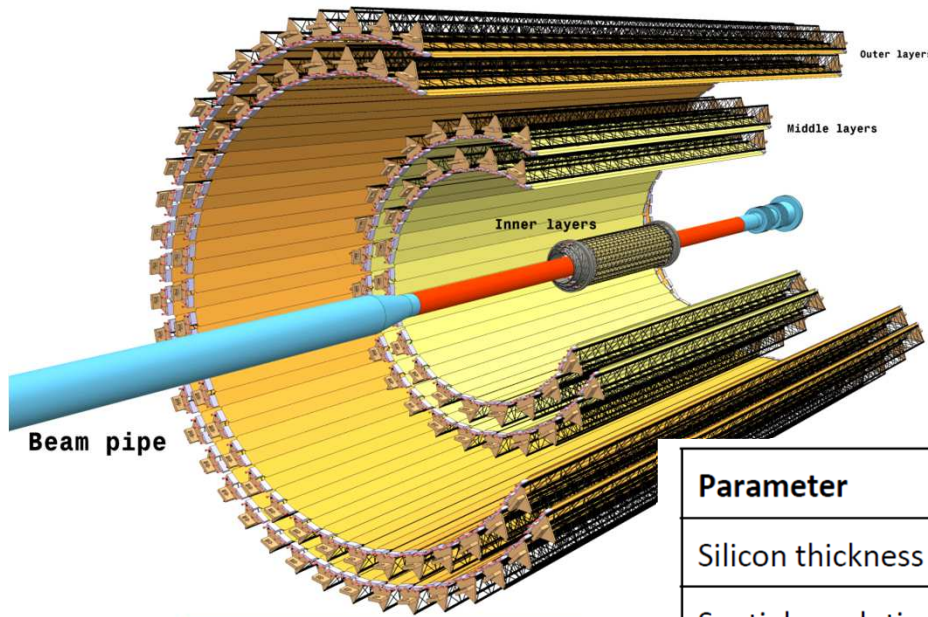


DCA Pointing resolution	$(12^{(*)} \oplus 24 \text{ GeV}/p \cdot c) \mu\text{m}$
Layers	Layer 1 at 2.8 cm radius Layer 2 at 8 cm radius
Pixel size	$20.7 \mu\text{m} \times 20.7 \mu\text{m}$
Hit resolution	$3.7 \mu\text{m}^{(*)}$ ($6 \mu\text{m}$ geometric)
Position stability	$6 \mu\text{m}$ rms ($20 \mu\text{m}$ envelope)
Radiation length first layer	$x/X_0 = 0.39\%$ (Al conductor cable)
Number of pixels	356 M
Integration time (affects pileup)	$185.6 \mu\text{s}$
Radiation environment	20 to 90 kRad / year $2 \cdot 10^{11}$ to 10^{12} 1MeV n eq/cm ²
Rapid detector replacement	~ 1 day

Ladder with 10 MAPS sensors ($\sim 2\text{cm} \times 2\text{cm}$ each)



ALICE ITS upgrade — Monolithic



12.5 G-pixel camera
(~10 m²)

- Material/layer: 0.3%X₀(IB), 1%X₀(OB)
- CMOS Pixel Sensor using TowerJazz 0.18μm CMOS Imaging Process

Improve impact parameter resolution by a factor of ~3

- Get closer to IP : 39mm → 23mm
- Reduce x/X₀/layer: ~1.14% → ~0.3% (for inner layers)
- Reduce pixel size: currently 50μm x 425μm → O(30μm x 30μm)

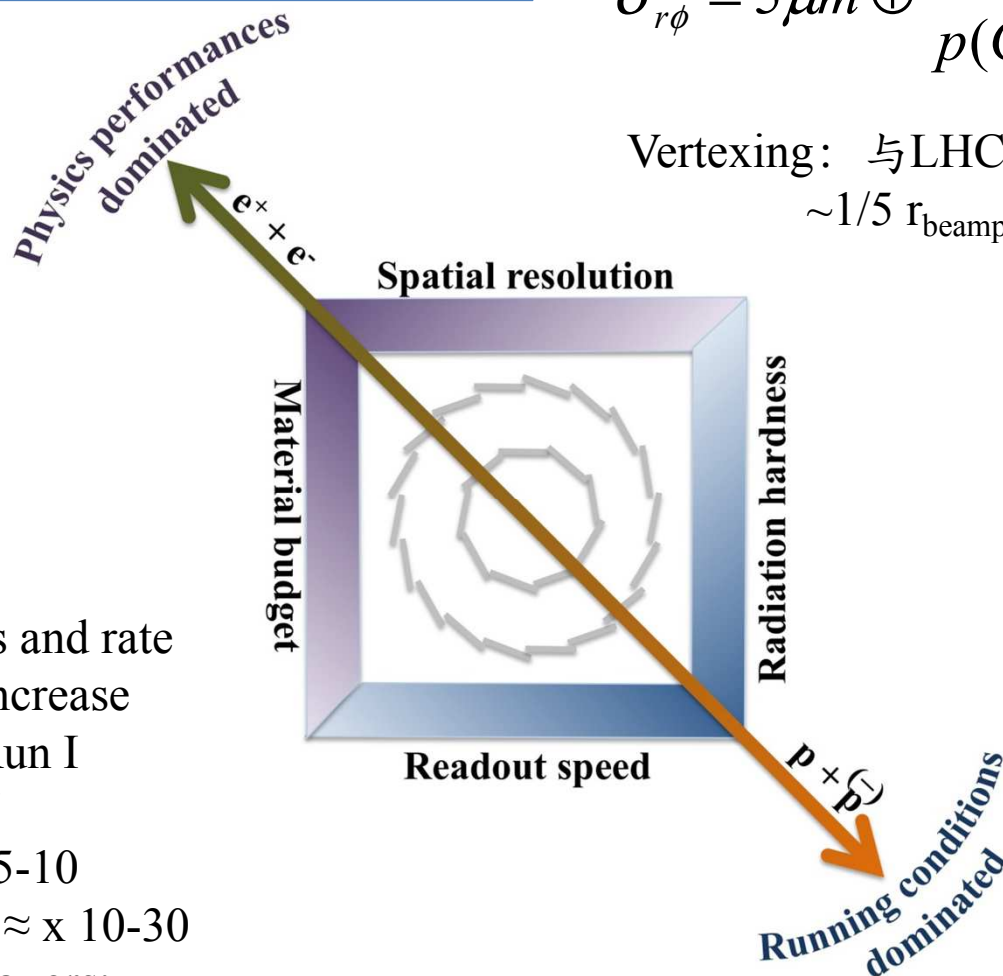
Parameter	Inner Barrel	Outer Barrel
Silicon thickness	50 μm	
Spatial resolution	5 μm	10 μm
chip dimensions	15 mm x 30 mm	
Power density	< 300 mW/cm ²	< 100 mW/cm ²
Event time resolution	< 30 μs	
Detection efficiency	> 99%	
Fake hit rate	< 10 ⁻⁵ per readout frame	
TID radiation hardness (*)	2700 krad	100 krad
NIEL radiation hardness (*)	1.7x10 ¹³ 1MeV n _{eq} /cm ²	10 ¹² 1MeV n _{eq} / cm ²

Outlook: future development

正负电子对撞机实验 → ILC、CEPC

$$\sigma_{r\phi} = 5\mu\text{m} \oplus \frac{10}{p(\text{GeV}) \sin^{3/2} \theta} \mu\text{m}$$

Vertexing: 与LHC探测器相比
 $\sim 1/5 r_{\text{beam pipe}}$, $\sim 1/30$ 像素面积

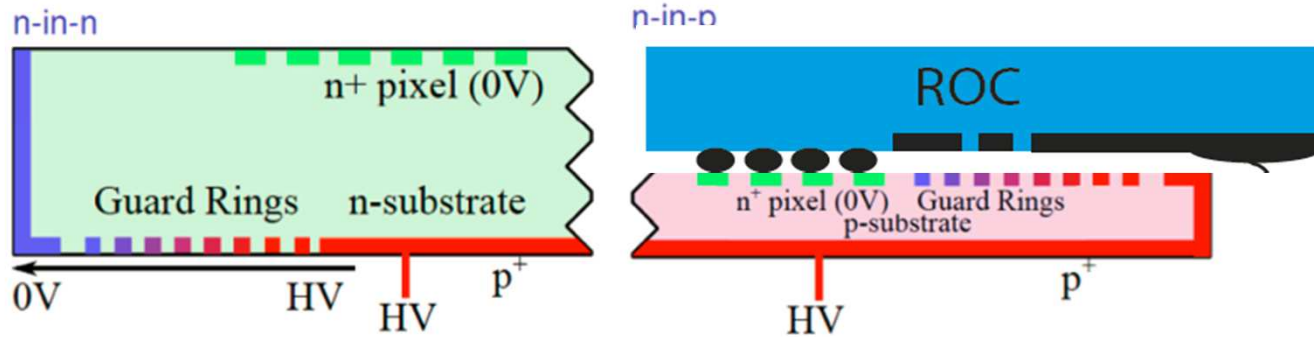


- Radiation hardness and rate performance must increase compared to LHC Run I
 - Run 2 (2015) $\approx \times 5$
 - Run 3 (2018) $\approx \times 5-10$
 - HL-LHC (>2025) $\approx \times 10-30$
- In the inner pixel layers:
 - $10^{16} \text{ n}_{\text{eq}} \text{ cm}^{-2}$
 - TID > 1 Grad

强子对撞机实验 → HL-LHC

Pixel development for HL-LHC

- Thin planar n^+ in p sensors

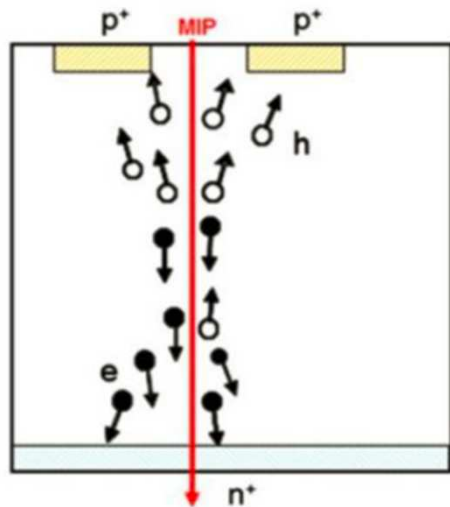


Advantages:

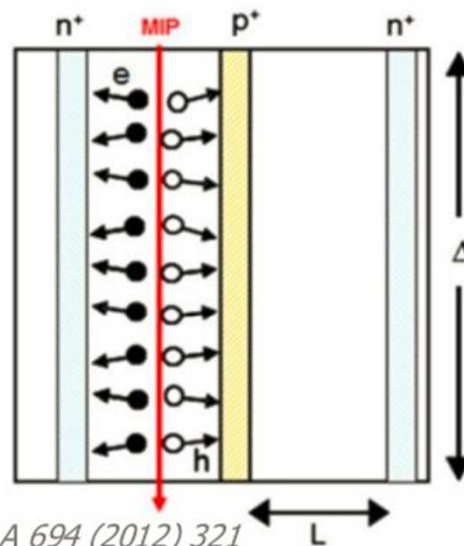
- faster charge collection (electrons have higher v_{drift})
- Less signal and CCE degradation

- 3D sensors

Planar Technology



3D Technology



C. Da Via et al., NIM A 694 (2012) 321

Advantages

- Decouple thickness from electrode distance
- Lower depletion voltage, less power dissipation
- Smaller drift distance, less trapping

正负电子对撞机实验R&D及性能比较

Technology	Examples	Small pixels	Low mass	Low power	Fast timing
Monolithic CMOS MAPS	Mimosa CPS	++	++	++	-
Integrated sensor/amplif. + separate r/o	DEPFET, FPCCD	+ / ++	0	+	-
Monolithic CMOS with depletion	HV-CMOS, HR-CMOS	+	++	0	+
3D integrated	Tezzaron, SOI	++	+	0	++
Hybrid	CLICpix+planar sensor, HV-CMOS hybrid	+	0	+	++

Recent developments in LC vertex and tracking R&D, Dominik Dannheim, LCWS 2015

详细内容由卢云鹏介绍