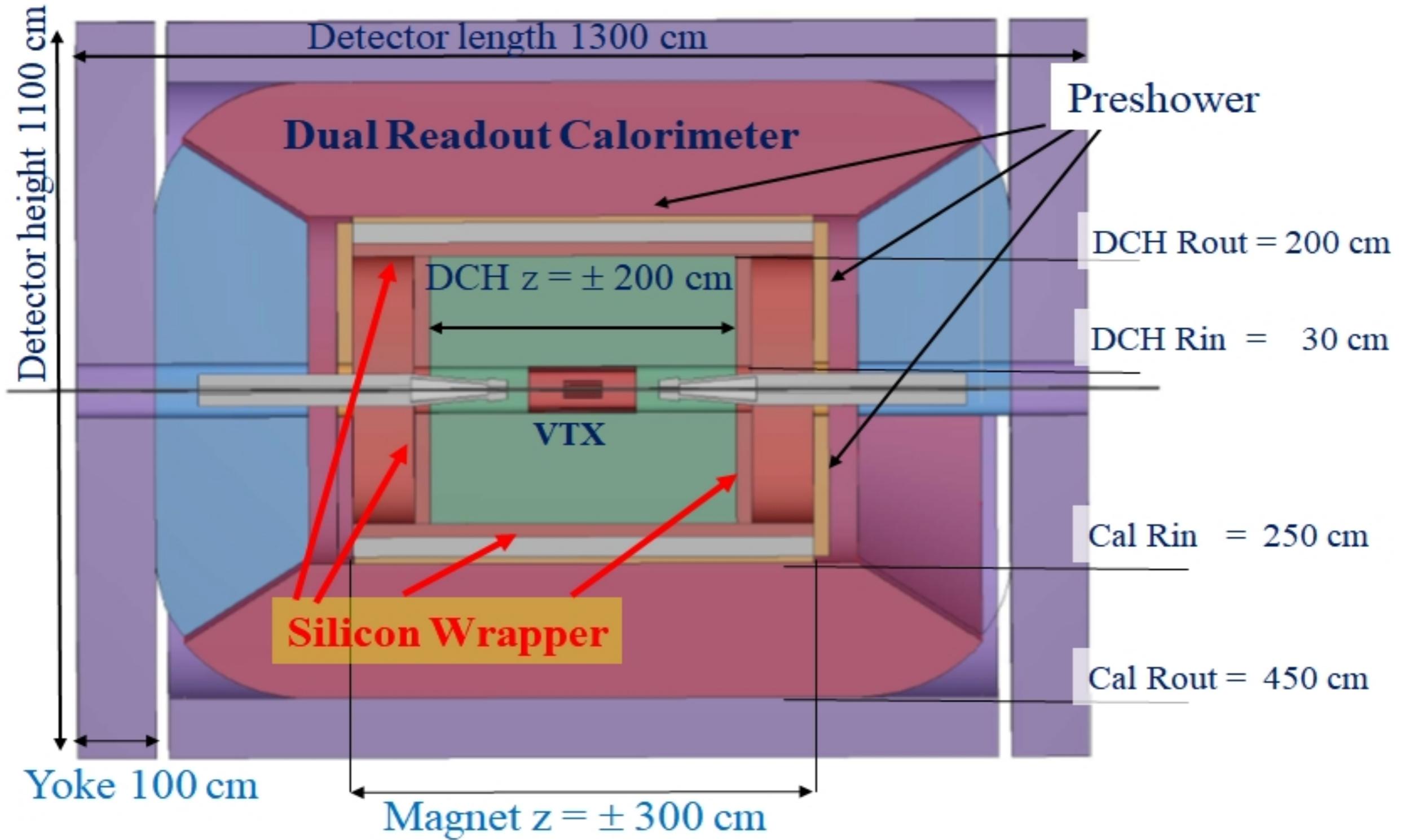


# **IDEA's drift wire chamber, Preshower and Muon detectors**

**Paolo Giacomelli**  
**INFN Bologna**

- 📌 **The drift wire chamber**
  - **Wire length problem**
  - **Envisaged solutions**
- 📌 **The IDEA Preshower and Muon detector**
  - **The  $\mu$ -RWELL detector**
  - **R&D in 2019**
  - **R&D foreseen in 2020**
- 📌 **Conclusions**

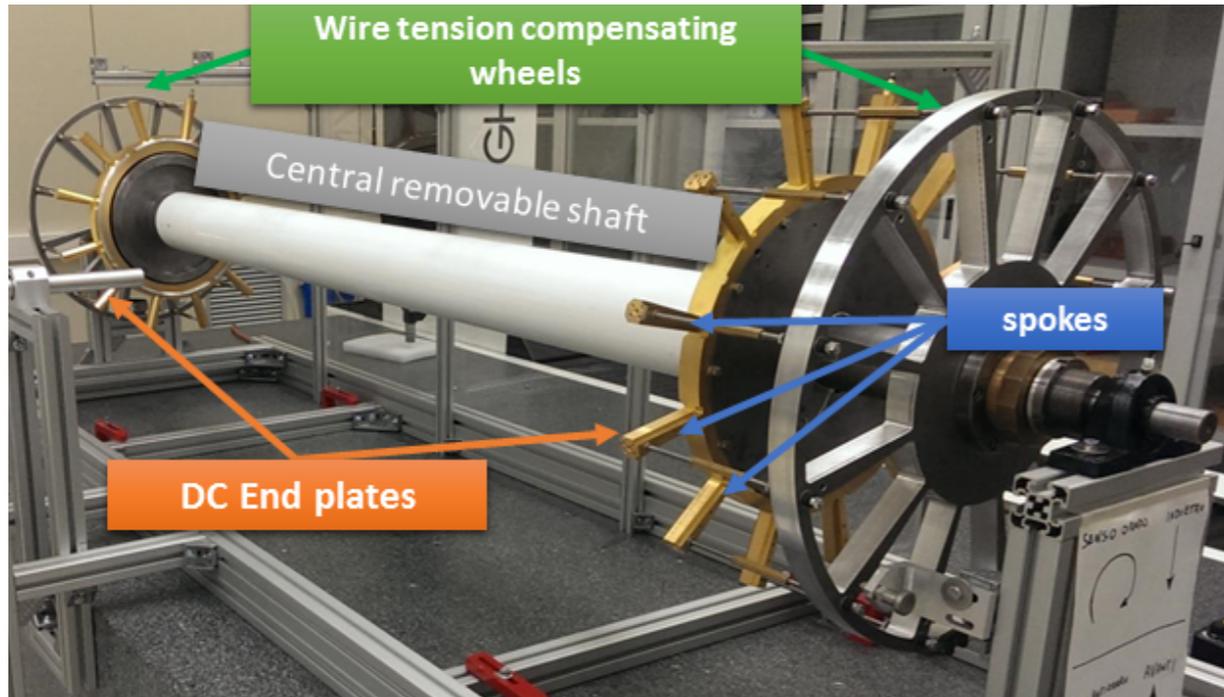
# IDEA detector layout



## Detector for circular lepton collider

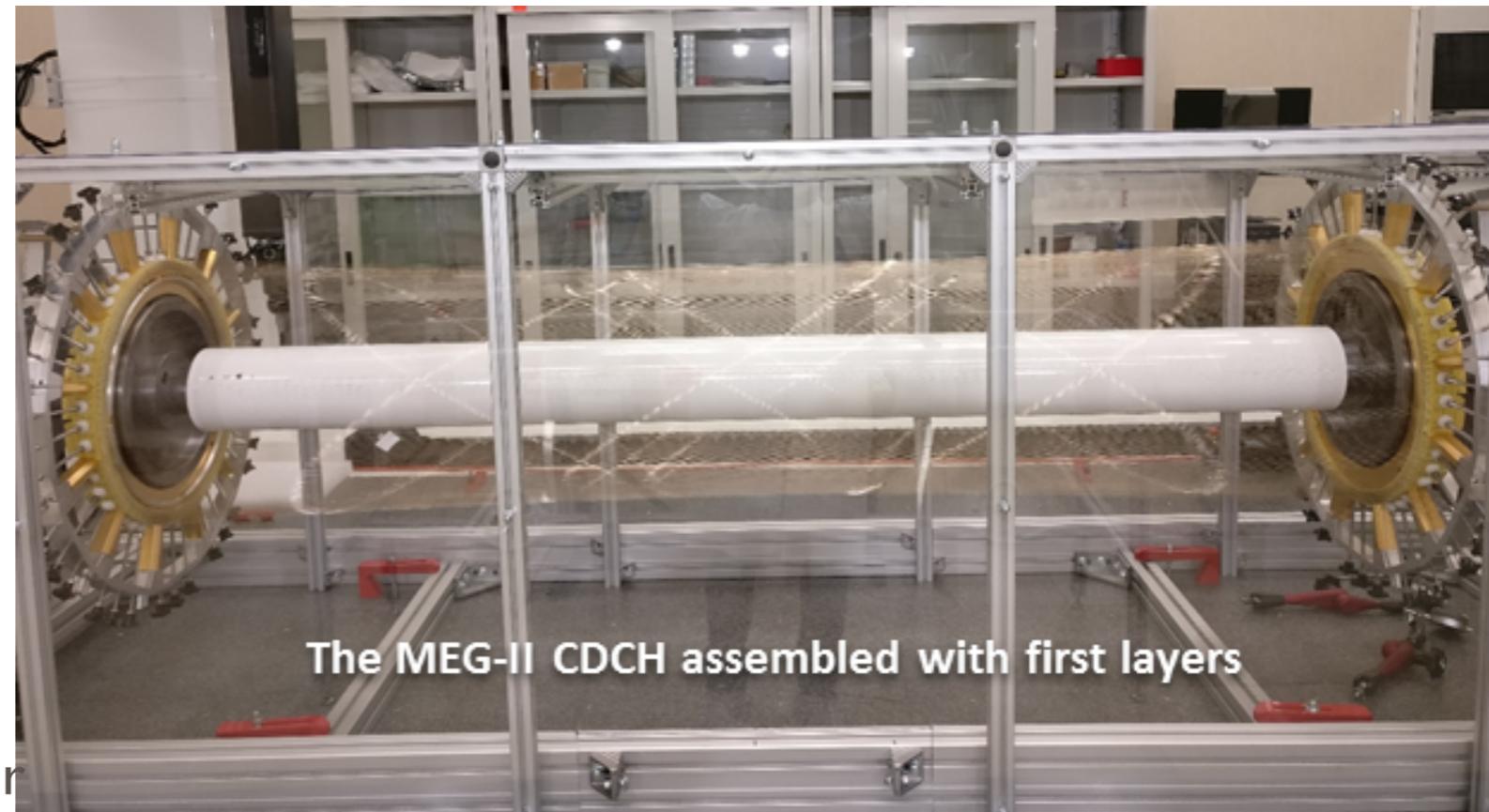
# Drift wire chamber

# IDEA wire chamber



“Naked” chamber

MEG II chamber with first layers of wires

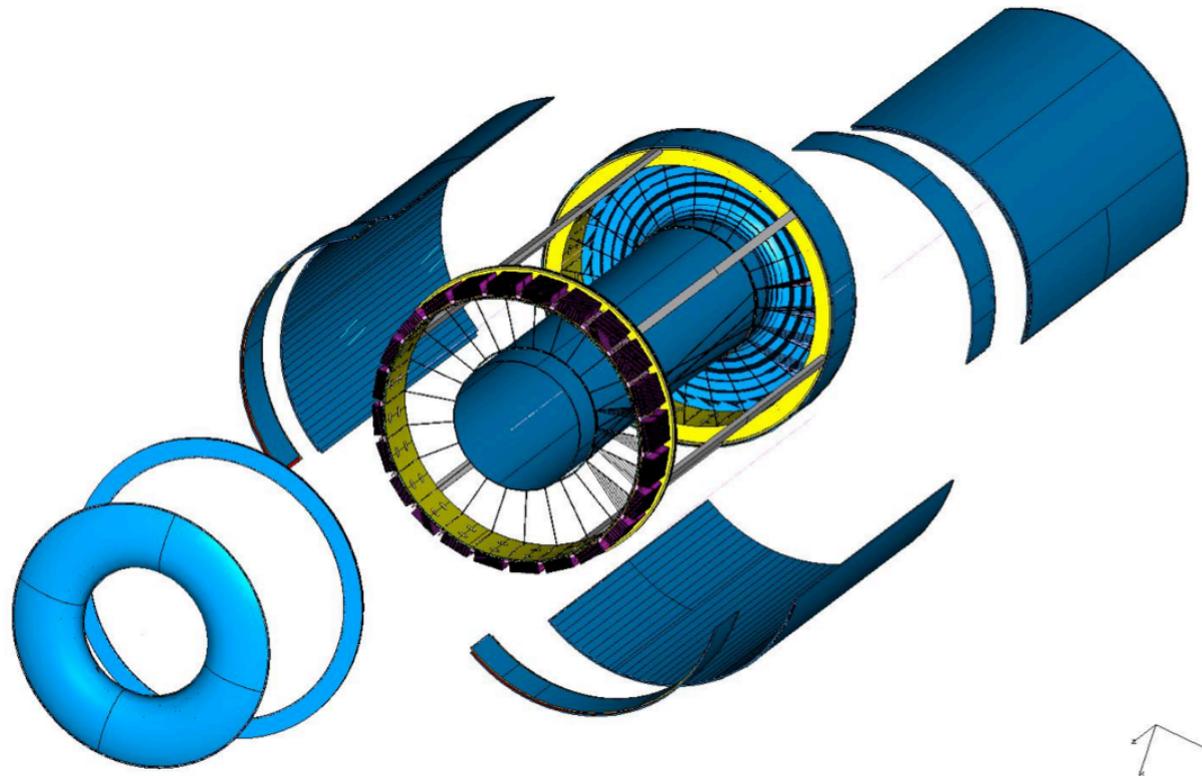


Dimensions of the MEG II chamber:

- \*  $L = 193$  cm
- \*  $R_{in} = 17$  cm
- \*  $R_{out} = 30$  cm
- \* 10 layers for each  $30^\circ$  azimuthal sector

# IDEA wire chamber

MEG II's BIG BROTHER is being proposed as the main tracker of IDEA:

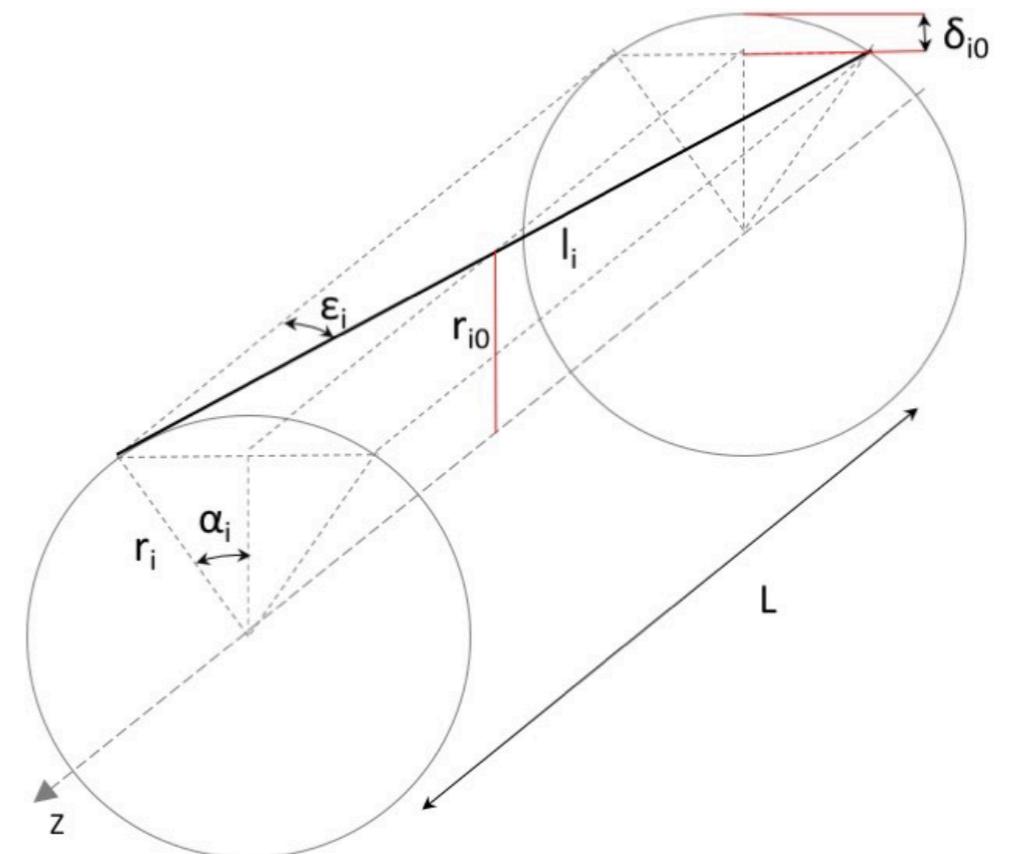


The IDEA drift chamber by numbers:

- \*  $L = 400$  cm
- \*  $R_{in} = 35$  cm
- \*  $R_{out} = 200$  cm
- \* 12 layers for each  $15^\circ$  azimuthal sector
- \* 56 448 squared drift cells of about **12-13.5 mm edge**
- \* max drift time: 350 ns in 90%He-10% $iC_4H_{10}$

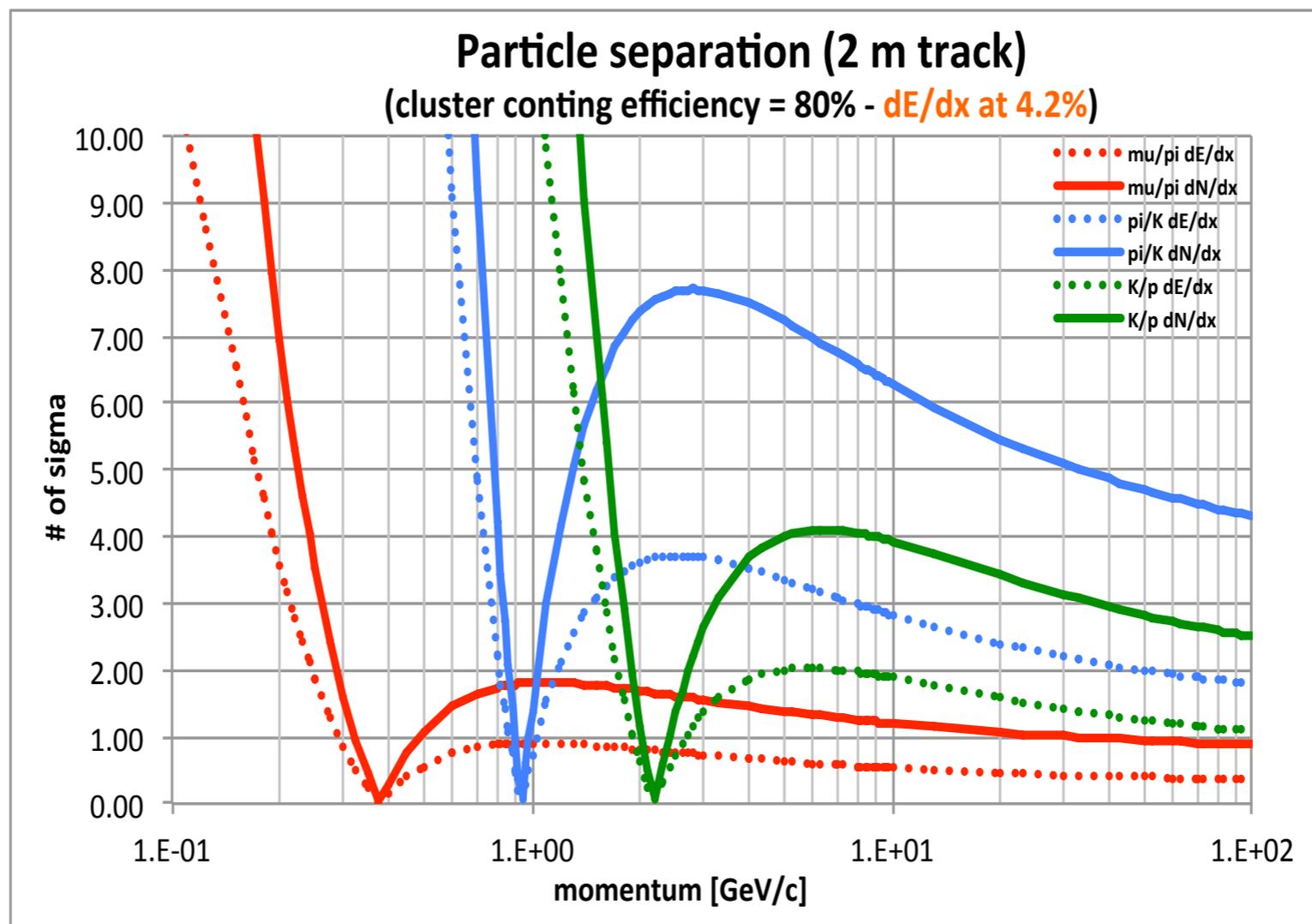
The “wire cage” and the “gas envelope” are decoupled

- \* The stereo angle  $\alpha$  is generated stringing the wire between spokes @ 2 sectors ( $30^\circ$ ) distance
- \*  $\alpha \in [20 \text{ mrad } (1.1^\circ); 180 \text{ mrad } (10.3^\circ)]$ , increasing with R
- \* the electrostatic stability is achieved when the wire tension is about 25g, for a **total load of about 7,7 tons!**



# IDEA wire chamber

- ▶ **cluster counting for improved particle identification:** it is essentially based on the well known method of measuring the [truncated] mean  $dE/dX$  but it replaces the measurement of an **ANALOG** information with a **DIGITAL** one, namely the number of ionisation clusters per unit length:



# Wire length problem

Electrostatic stability condition

$$T > \frac{C^2 V_0^2 L^2}{4\pi\epsilon w^2}$$

$T$  = wire tension

$C$  = capacitance per unit length

$V_0$  = anode-cathode voltage

$L$  = wire length,  $w$  = cell width

**IDEA Drift Chamber:**  $C = 10$  pF/m,  $V_0 = 1500$  V,  $L = 4.0$  m,  $w = 1.0$  cm

$$T > 0.32 \text{ N}$$

- 20  $\mu\text{m}$  W sense wire (Y.S.  $\approx 1200$  MPa):  $T_{max} = 0.38$  N (marginal)
  - 40  $\mu\text{m}$  Al field wire (Y.S.  $\approx 300$  MPa):  $T_{max} = 0.38$  N (marginal)
- => **shorten chamber** (loss of acceptance)  
=> **widen cell size** (increase occupancy)  
=> **increase wire diameter** (increase multiple scattering and endplate load)

or,

=> replace 40  $\mu\text{m}$  Al with **Titanium** (Y.S.  $\approx 550$  MPa):  $T_{max} = 0.70$  N

but Ti G5 (90%Ti-6%Al-4%V) hard to draw in such sizes ("galling phenomenon")

=> replace 40  $\mu\text{m}$  Al with **35  $\mu\text{m}$  Carbon monofilament**

(Y.S.  $> 860$  MPa):  $T_{max} > 0.83$  N

# New wires: Carbon monofilaments

**SPECIALTY MATERIALS, INC.**

Manufacturers of Boron and SCS Silicon Carbide Fibers and Boron Nanopowder

**CARBON MONOFILAMENT**



**TYPICAL PROPERTIES**

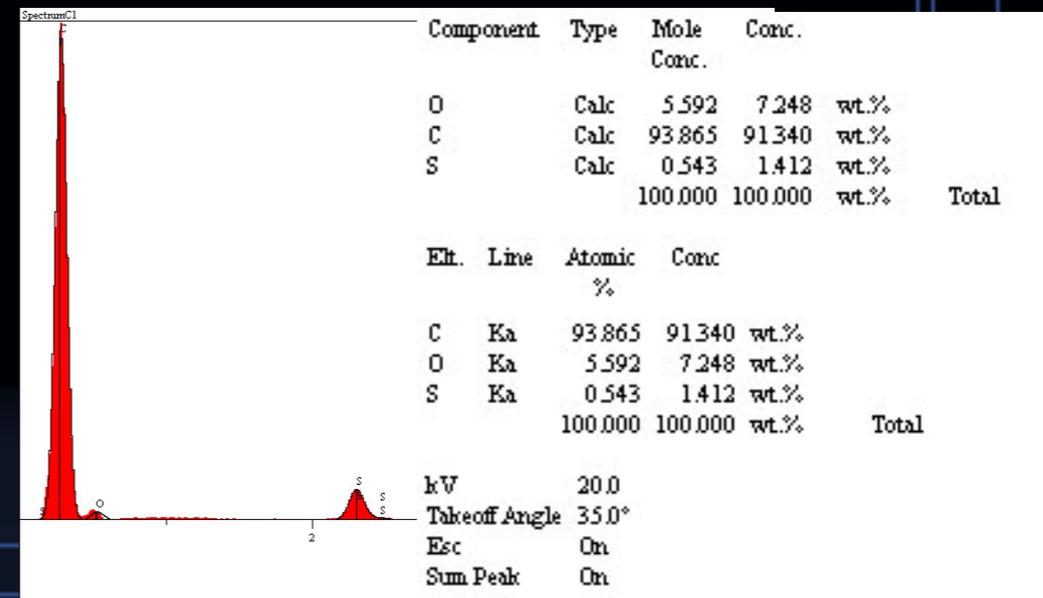
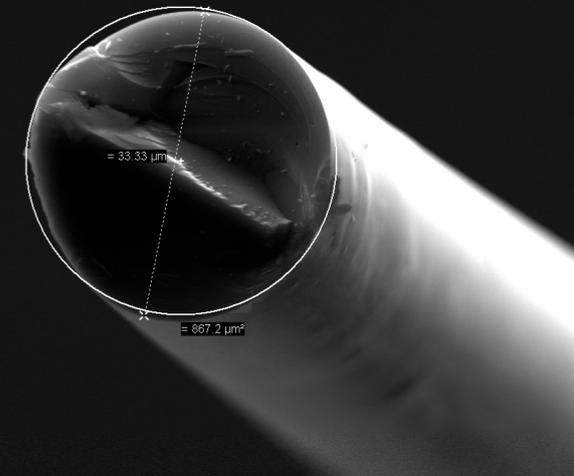
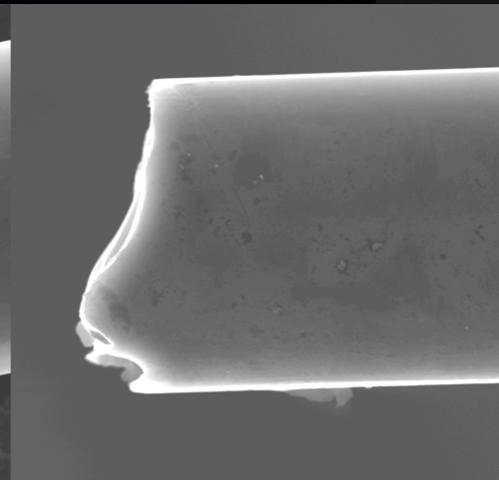
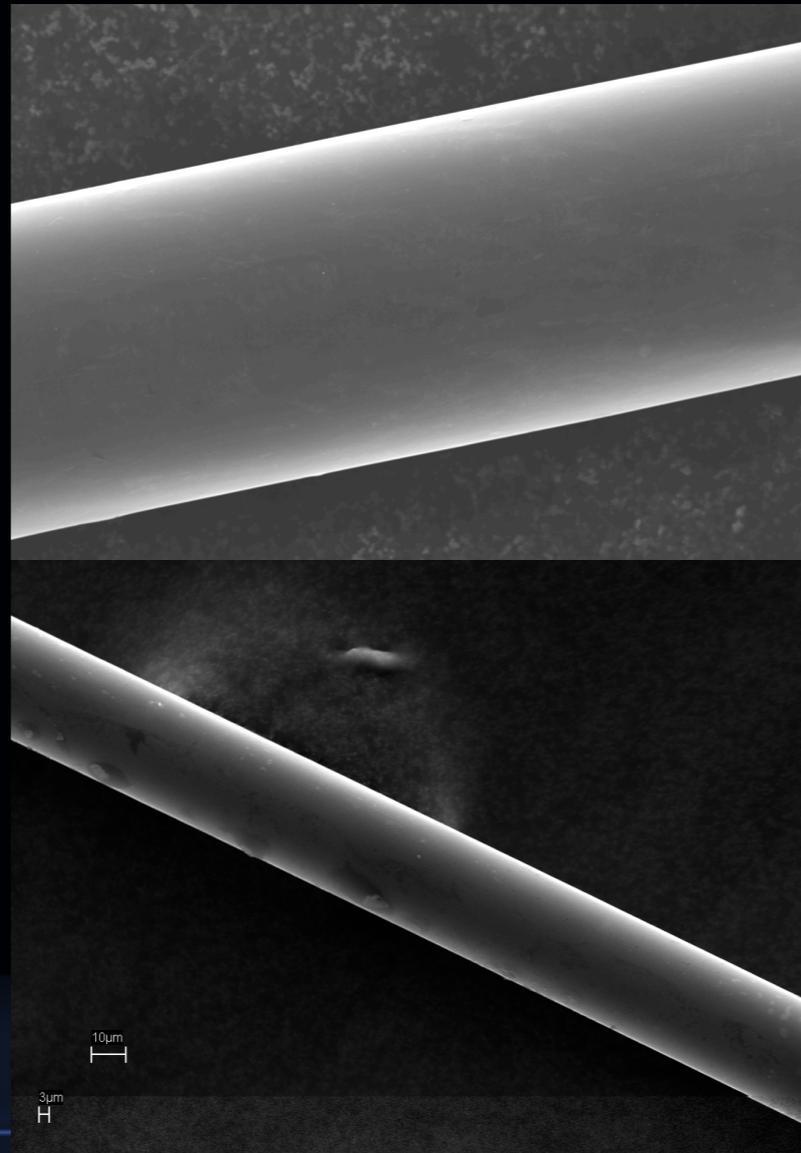
**Diameter:** 0.00136 +/- 0.0001" (34.5 +/- 2.5 μm)  
**Tensile Strength:** 125 ksi (0.86 GPa)  
**Tensile Modulus:** 6 msi (41.5 GPa)  
**Electrical Resistivity:** 3.6 x 10<sup>-3</sup> ohm cm  
**Density:** 1.8 g/cc

Specialty Materials, Inc.  
 1449 Middlesex Street  
 Lowell, Massachusetts 01851

CARBON MONOFILAMENT PRODUCT PRICE LIST  
 Effective October 1, 2017

Product	Quantity	Price LF
CARBON MONOFILAMENT	1 Million LF	\$0.02
	500,000 LF	\$0.03
	1,000 LF	\$0.93

Phone: 978-322-1900  
 Fax: 978-322-1970

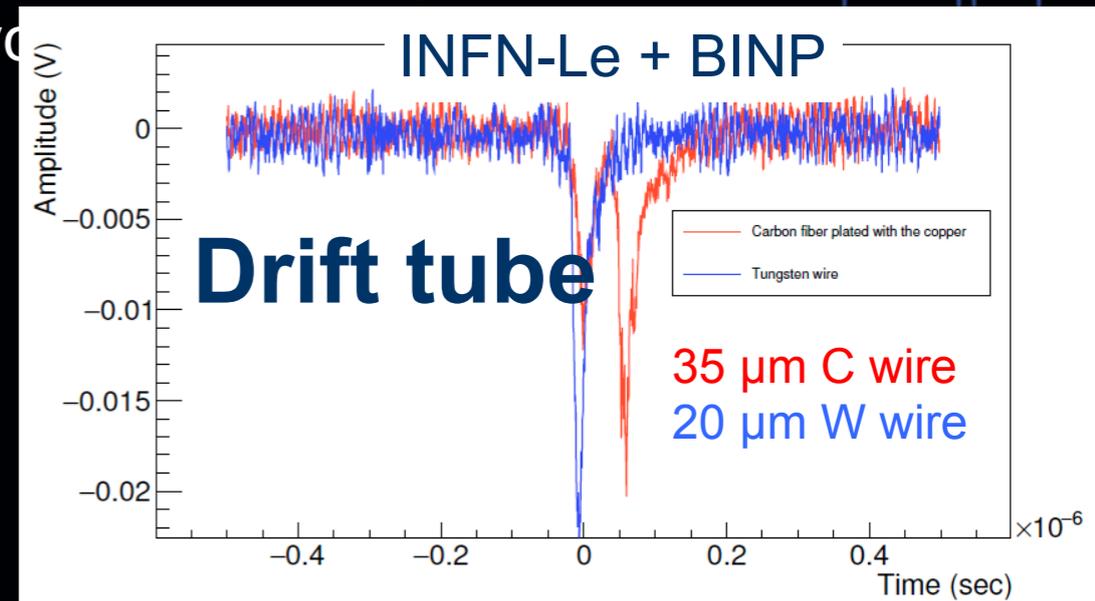
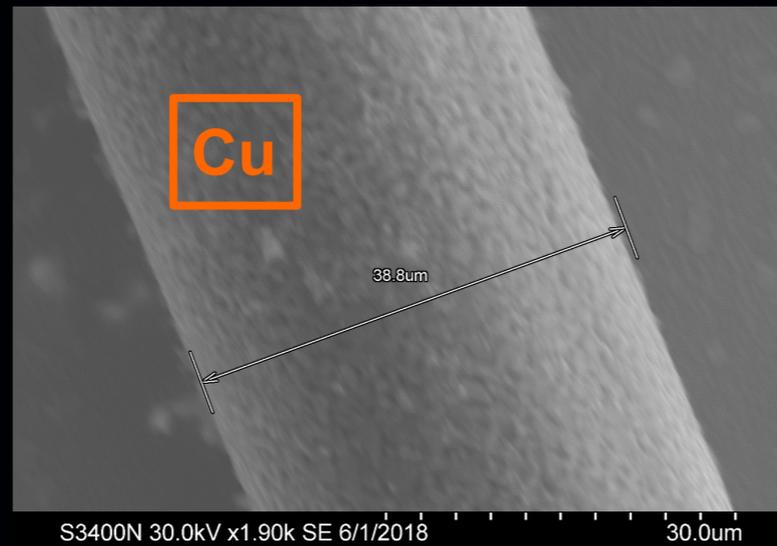
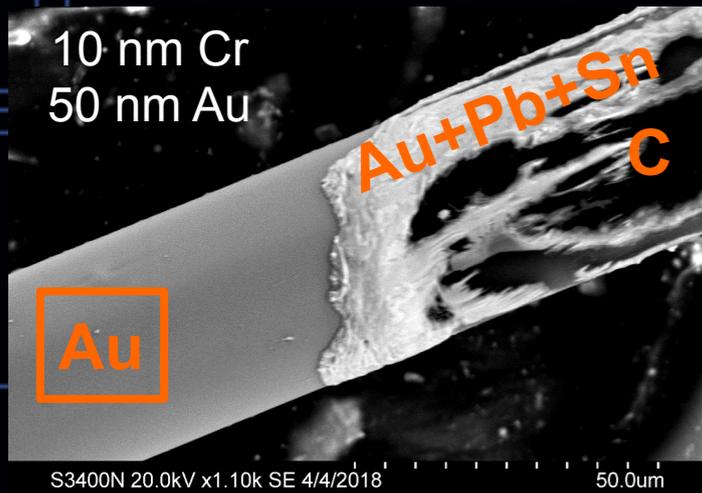


# C wire metal coating

BINP  
A. Popov  
V. Logashenko

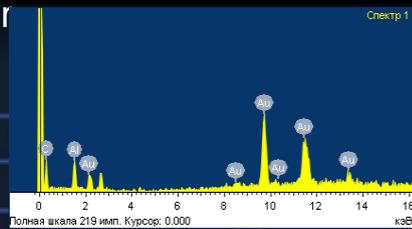
## HiPIMS: High-power impulse magnetron sputtering

physical vapor deposition (PVD) of thin films based on magnetron sputter deposition (extremely high power densities of the order of kW/cm<sup>2</sup> in short pulses of tens of

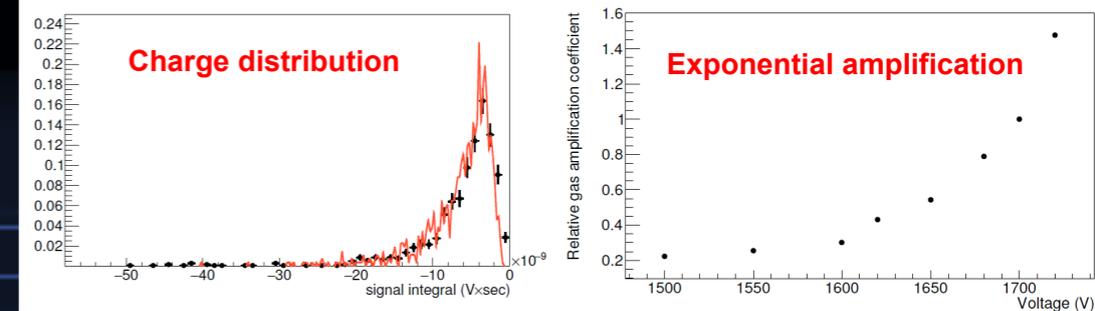
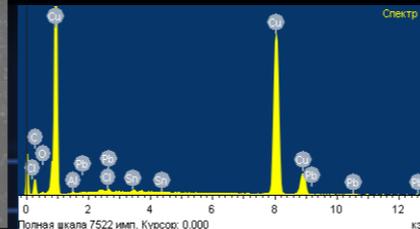
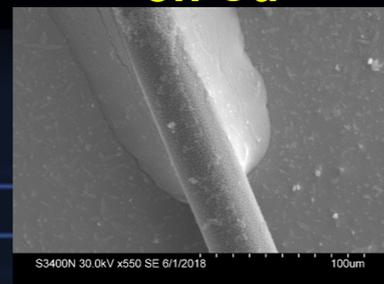


### soldering attempt

Lead forms intermetallic compound with gold and completely dissolves the 50 nm Au layer



### good solder wettability on Cu



F. Grancagnolo

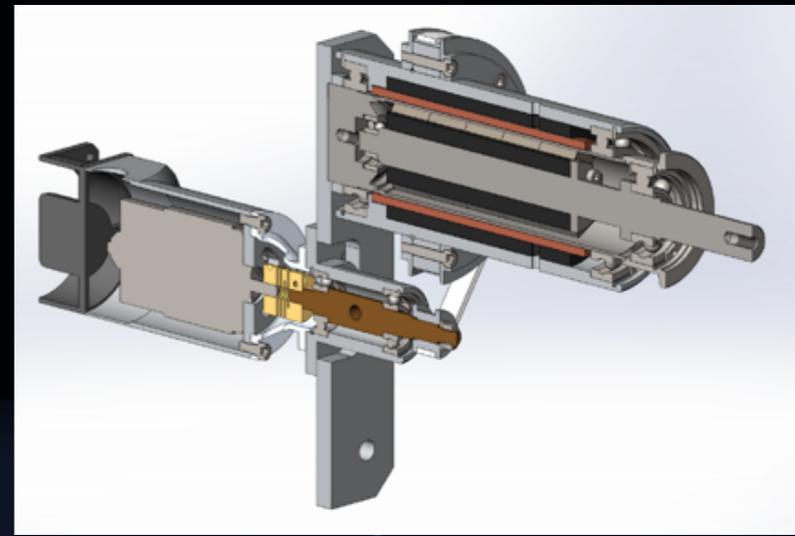
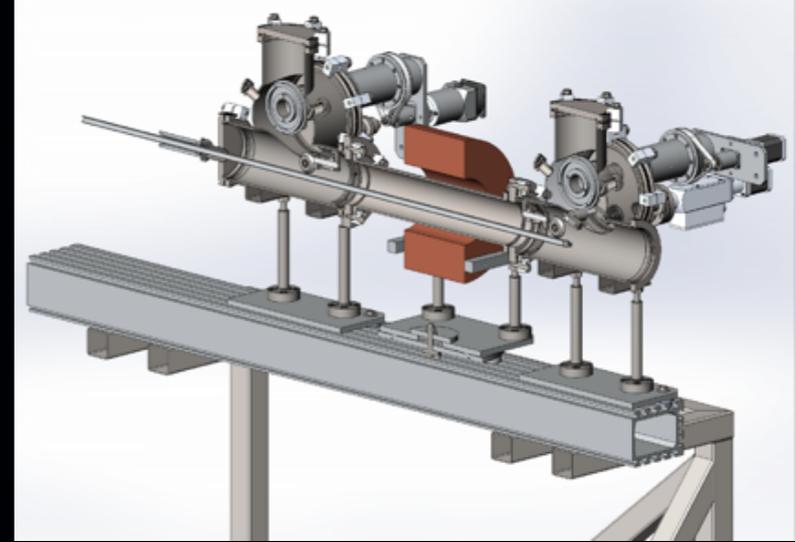
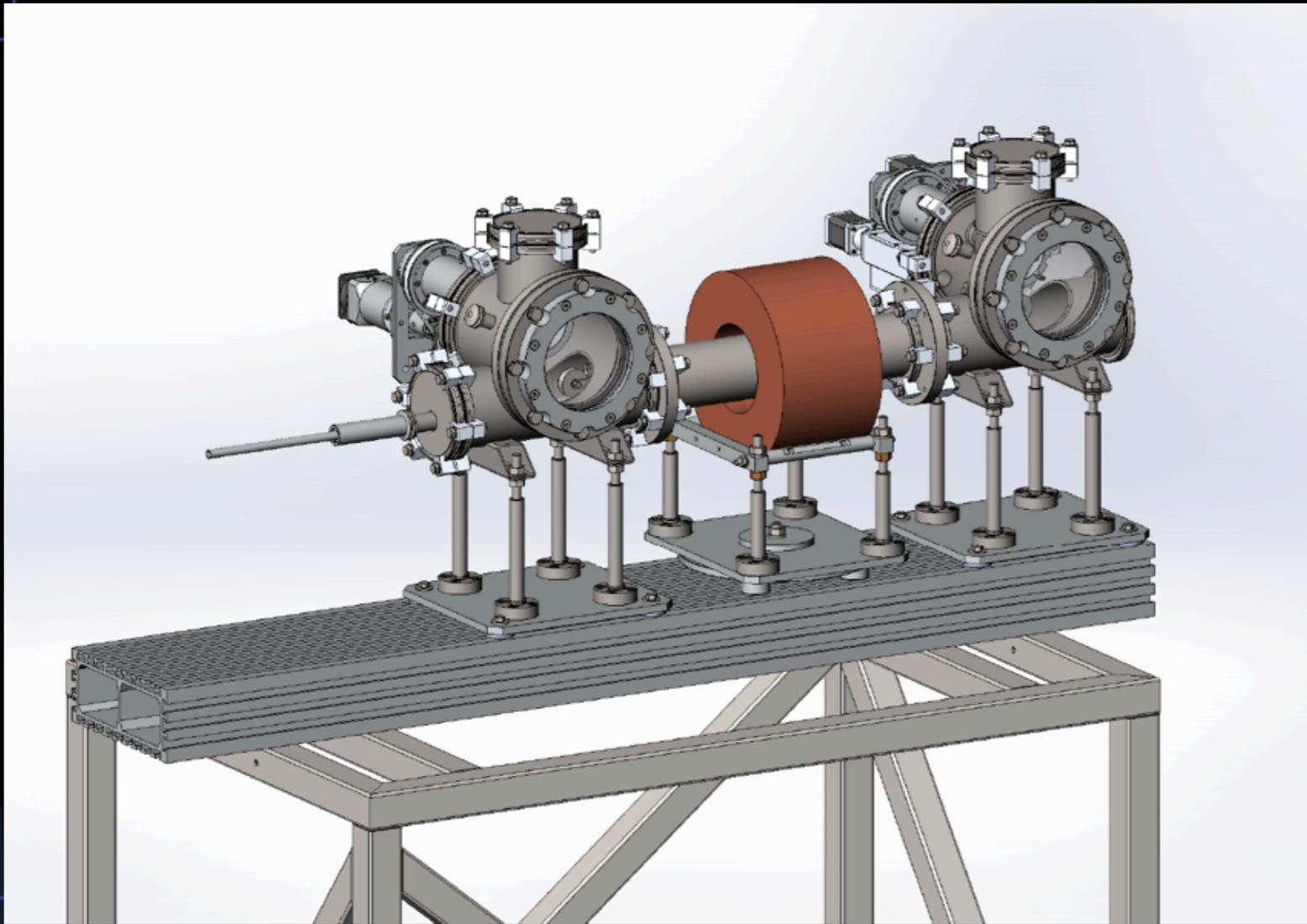
# C wire metal coating

## Considerations:

- Cu coating test of 35  $\mu\text{m}$  carbon monofilament very successful on short samples with HiPIMS at BINP, Novosibirsk
- Investigation of magnetron sputtering facilities elsewhere (INFN LNL?)
- Industrialization of process for coating continuous spooled monofilament under study
- **Alternatives?**

# C wire metal coating: BINP proposal

BINP  
A. Popov  
V. Logashenko



# C wire soldering without metal coating

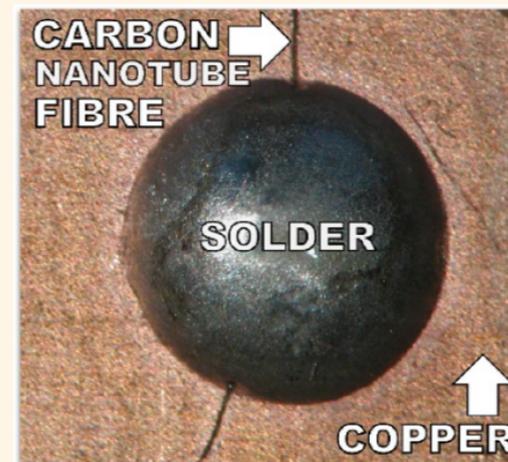
## Soldering of Carbon Materials Using Transition Metal Rich Alloys

Marek Burda,<sup>\*,†</sup> Agnieszka Lekawa-Raus,<sup>†</sup> Andrzej Gruszczyk,<sup>‡</sup> and Krzysztof K. K. Koziol<sup>\*,†</sup>

<sup>†</sup>Department of Materials Science and Metallurgy, University of Cambridge, 27 Charles Babbage Road, CB3 0FS, Cambridge, U.K. and <sup>‡</sup>Welding Department, Silesian University of Technology, Konarskiego 18a, 44-100 Gliwice, Poland

Published online August 09, 2015  
10.1021/acsnano.5b02176

**ABSTRACT** Joining of carbon materials *via* soldering has not been possible up to now due to lack of wetting of carbons by metals at standard soldering temperatures. This issue has been a severely restricting factor for many potential electrical/electronic and mechanical applications of nanostructured and conventional carbon materials. Here we demonstrate the formation of alloys that enable soldering of these structures. By addition of several percent (2.5–5%) of transition metal such as chromium or nickel to a standard lead-free soldering tin based alloy we obtained a solder that can be applied using a commercial soldering iron at typical soldering temperatures of approximately 350 °C and at ambient conditions. The use of this solder enables the formation of mechanically strong and electrically conductive joints between carbon materials and, when supported by a simple two step technique, can successfully bond carbon structures to any metal terminal. It has been shown using optical and scanning electron microscope images as well as X-ray diffraction patterns and energy dispersive X-ray mapping that the successful formation of carbon–solder bonds is possible, first, thanks to the uniform nonreactive dispersion of transition metals in the tin-based matrix. Further, during the soldering process, these free elements diffuse into the carbon–alloy border with no formation of brazing-like carbides, which would damage the surface of the carbon materials.



# C wire soldering without metal coating

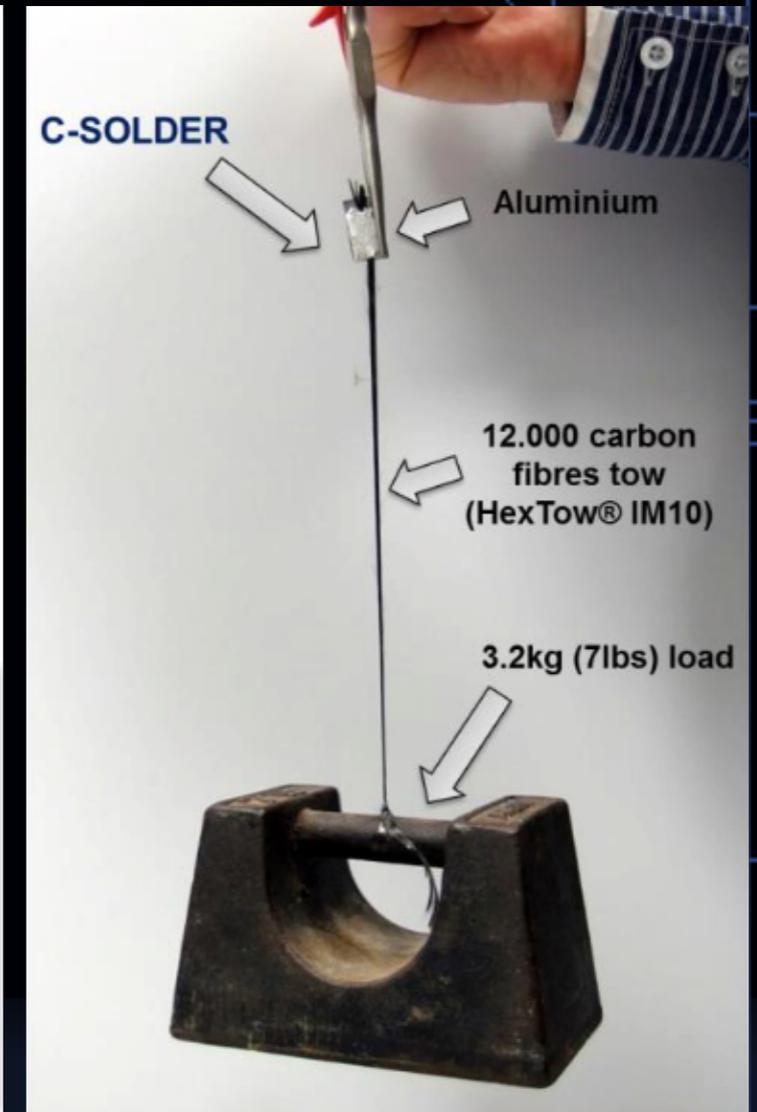
Up to now it has not been possible to apply soldering to graphitic materials as they are not wetted by the commercially available alloys.

C-SOLDER is a trade name for a group of new tin-based lead-free low-temperature soldering alloys which enable joining of various carbon materials including carbon fibres or carbon nanotube fibres in both carbon-carbon and carbon-metal arrangements.

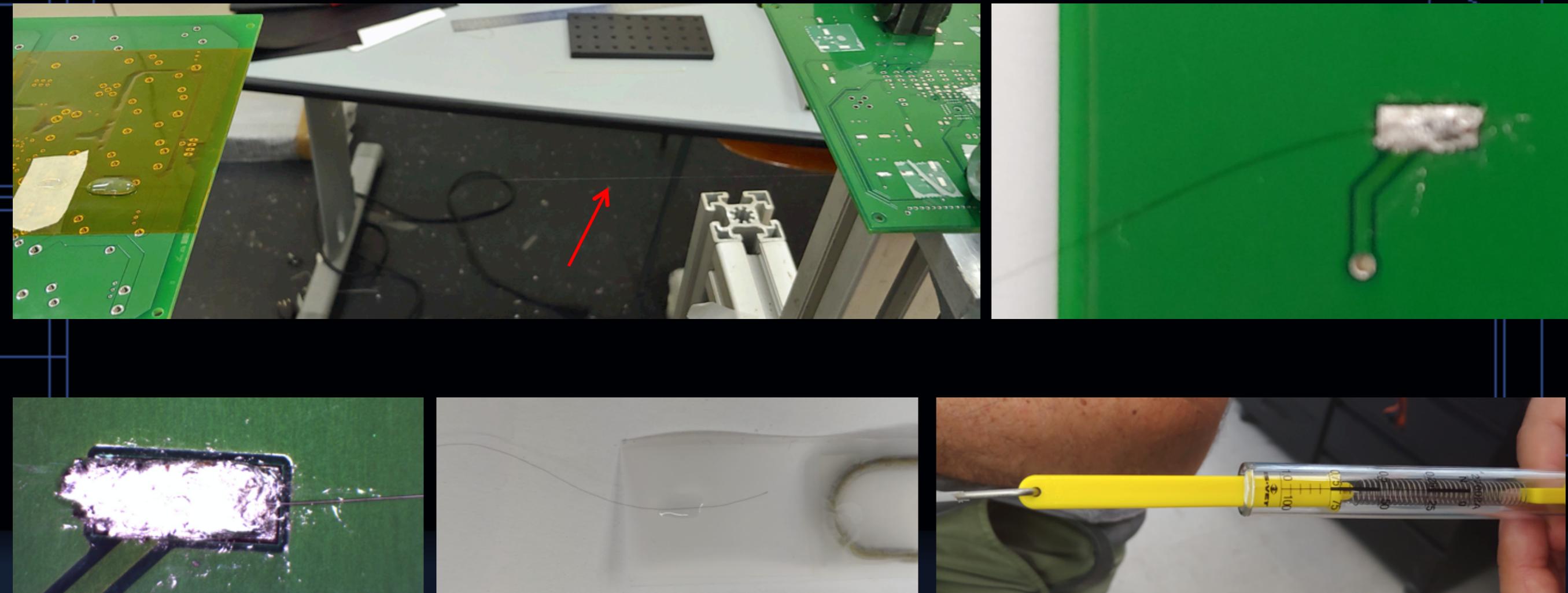
The use of these alloys allows fast formation of mechanically strong bonds which are electrically conductive simultaneously.

C-SOLDER Type: SAC-1B:

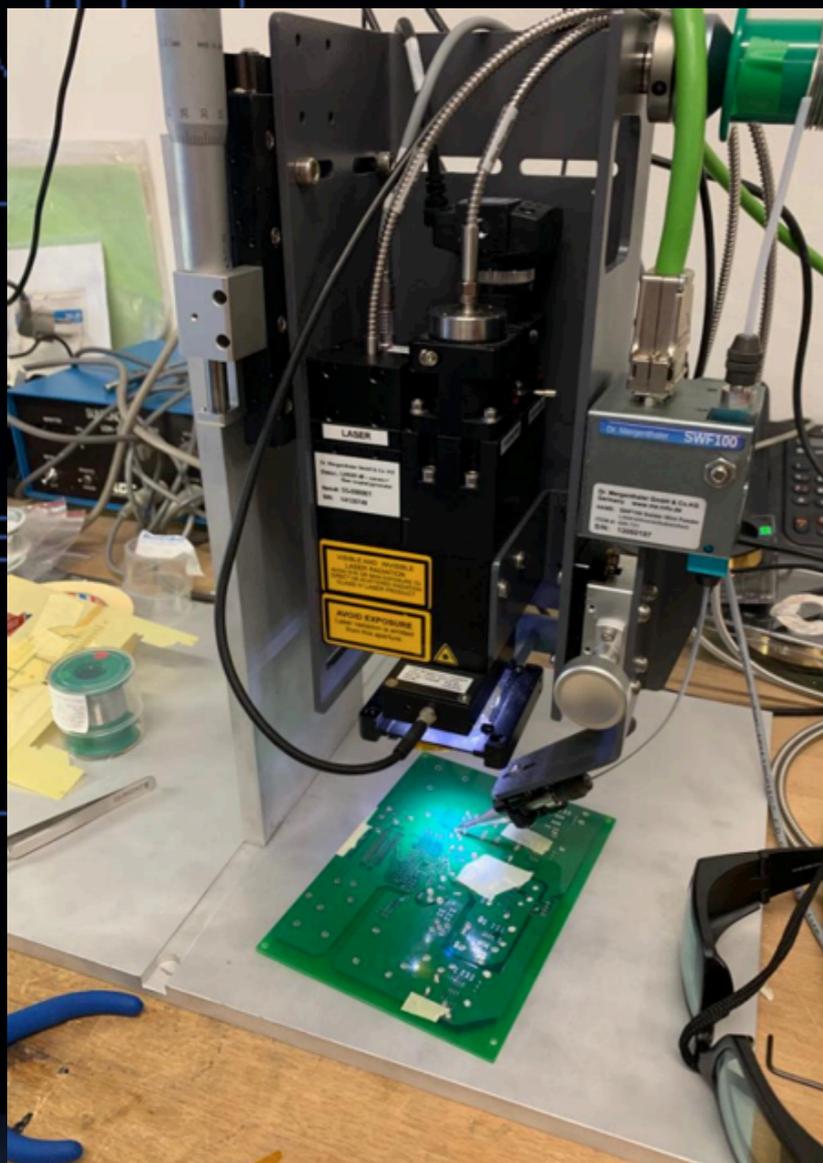
- Excellent wetting of carbon materials: graphite, carbon fibres, carbon nanotube fibres, graphene, etc.
- Suitability for bonding in carbon-carbon and carbon-metal systems.
- Soldering temperatures below 450°C.
- Good mechanical and electrical properties.
- Lead free.
- Flux free.



# C wire without metal coating: manual soldering



# C wire without metal coating: laser soldering



The Infrared laser system of the MEG2 wiring robot makes use of 0.5 mm soldering wire



For 3Kg we will make 0.5 mm. We can also give it a try to go below 0.5 mm with no extra fee.

2-3 Kg at the cost ~ £1500/500g (4 times cheaper as compared to £122.00/10g offered by Goodfellow).

# Preshower and Muon detector

## The $\mu$ -RWELL detector

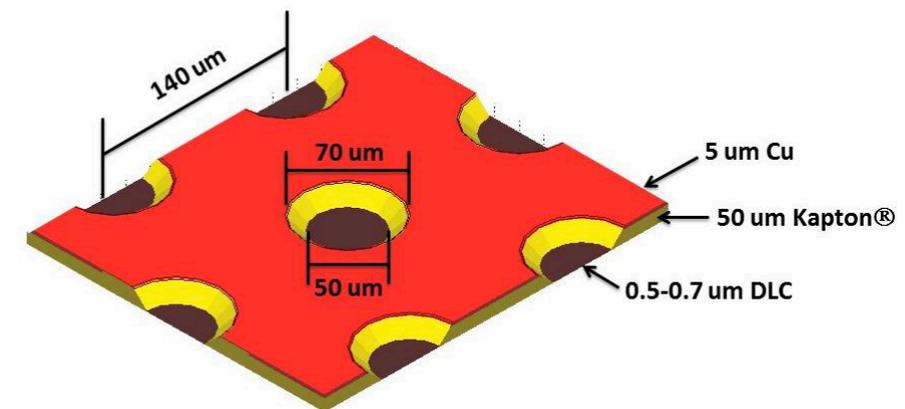
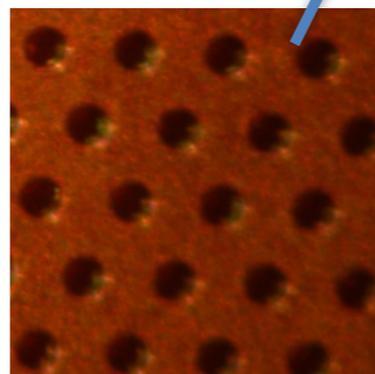
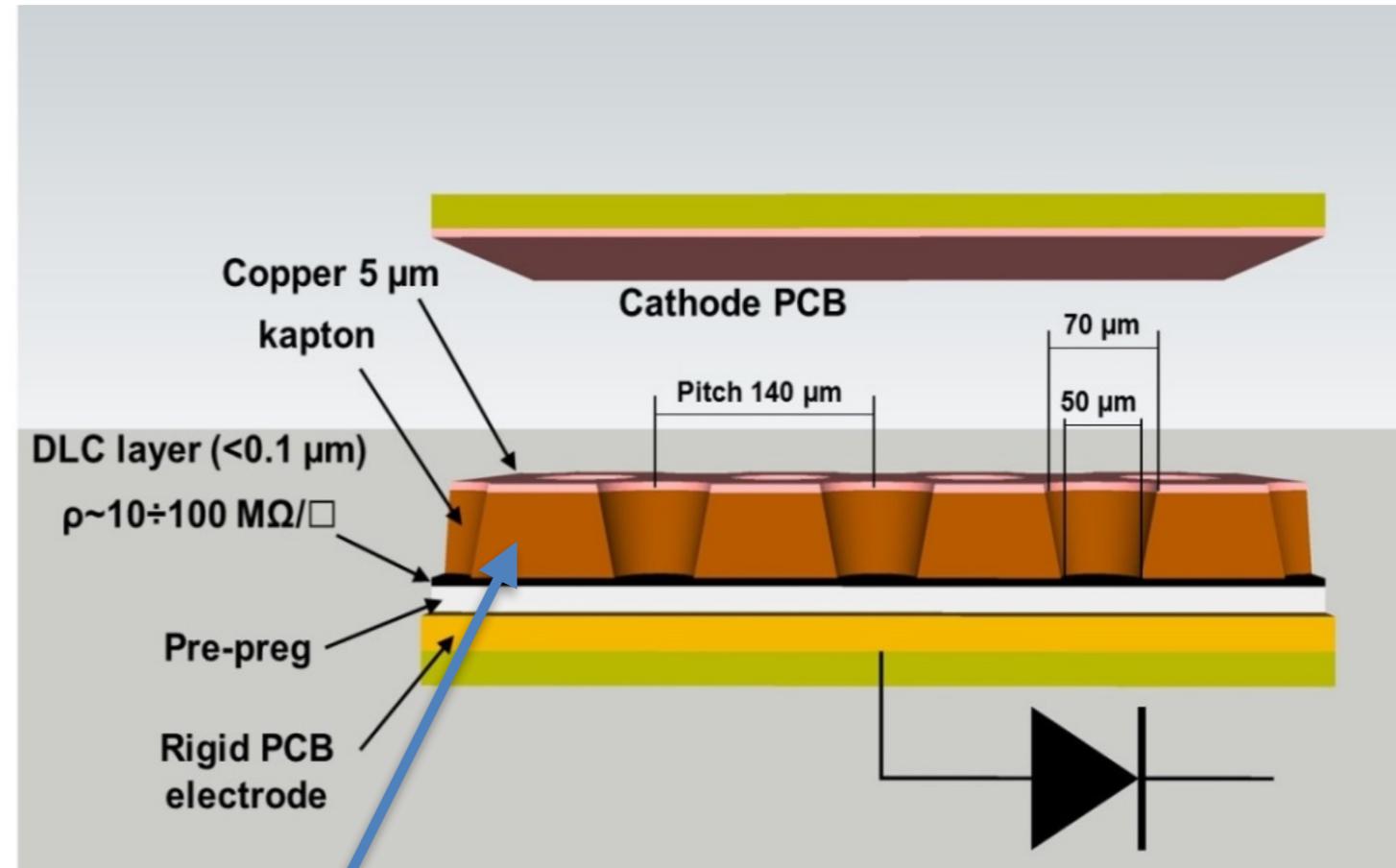
The  $\mu$ -RWELL is composed of only two elements:

- $\mu$ -RWELL\_PCB
- drift/cathode PCB defining the gas gap

$\mu$ -RWELL\_PCB = amplification-stage  $\oplus$   
resistive stage  $\oplus$  readout PCB

Similar in operation to a drift tube:

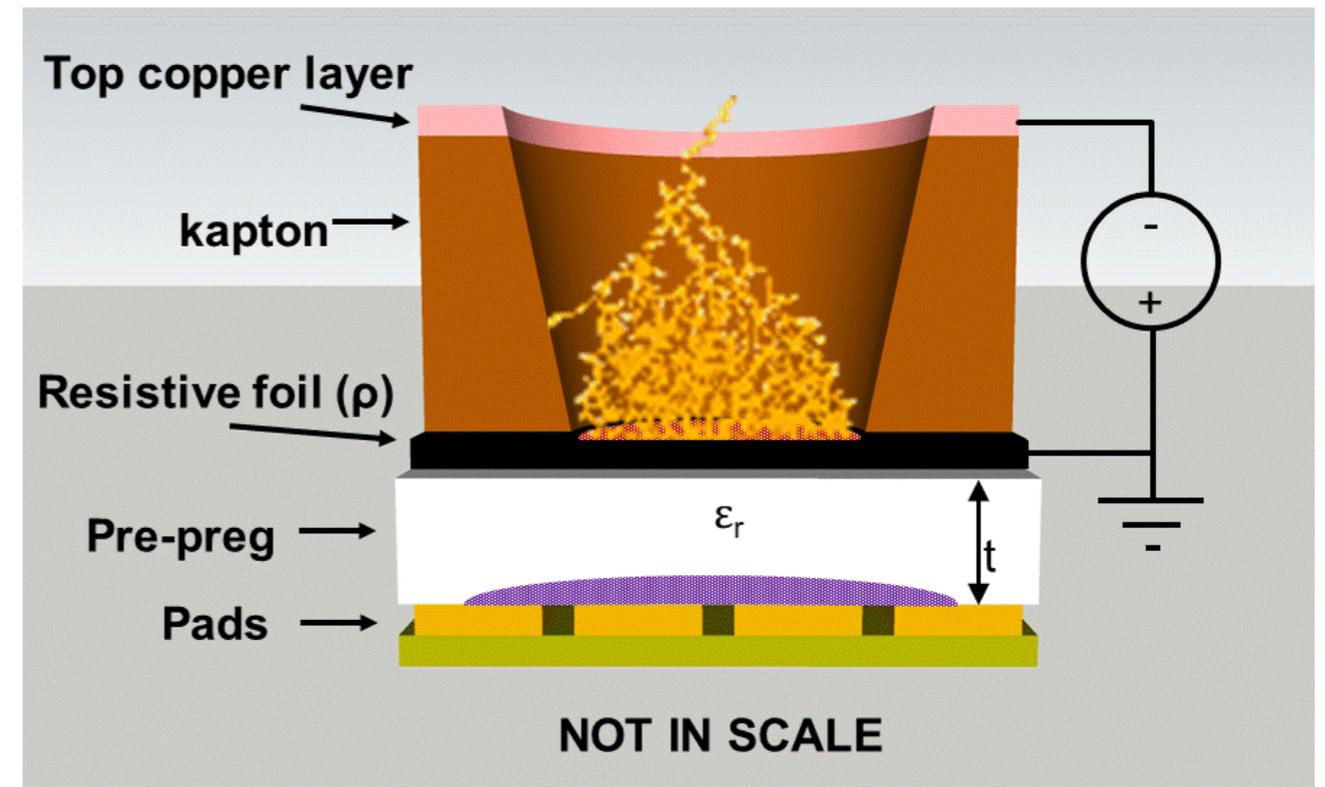
- HV is applied between the Anode and Cathode PCB electrodes
- A charged particle ionises the gas between the two detector elements
- Electrons drift towards the  $\mu$ -RWELL\_PCB (anode), while ions drift to the cathode



## The $\mu$ -RWELL detector

What is different with respect to a drift tube:

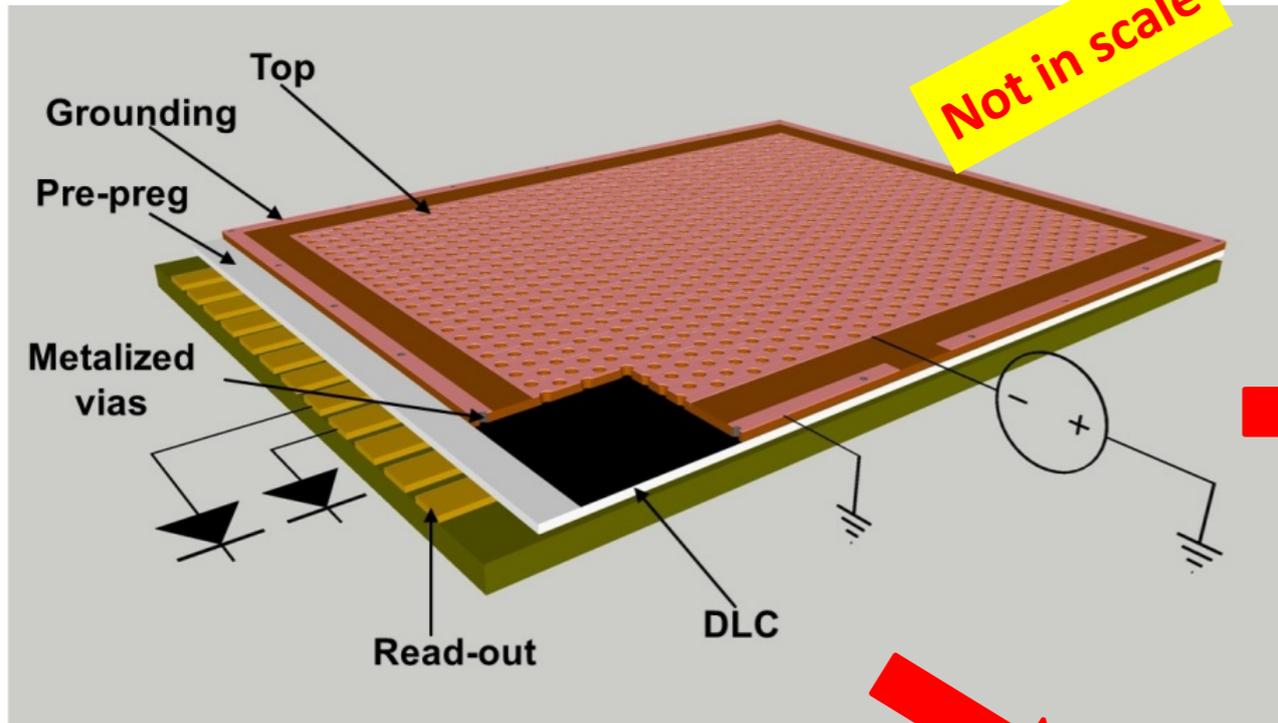
- $\mu$ -RWELL\_PCB provides an amplification stage applying a separate HV to the faces of this layer
- The “WELL” acts as a multiplication ( $\sim 4000$  times) channel for the ionization produced in the gas of the drift gap
- The charge induced on the resistive layer is spread with a time constant,  $\tau \sim \rho \times C$



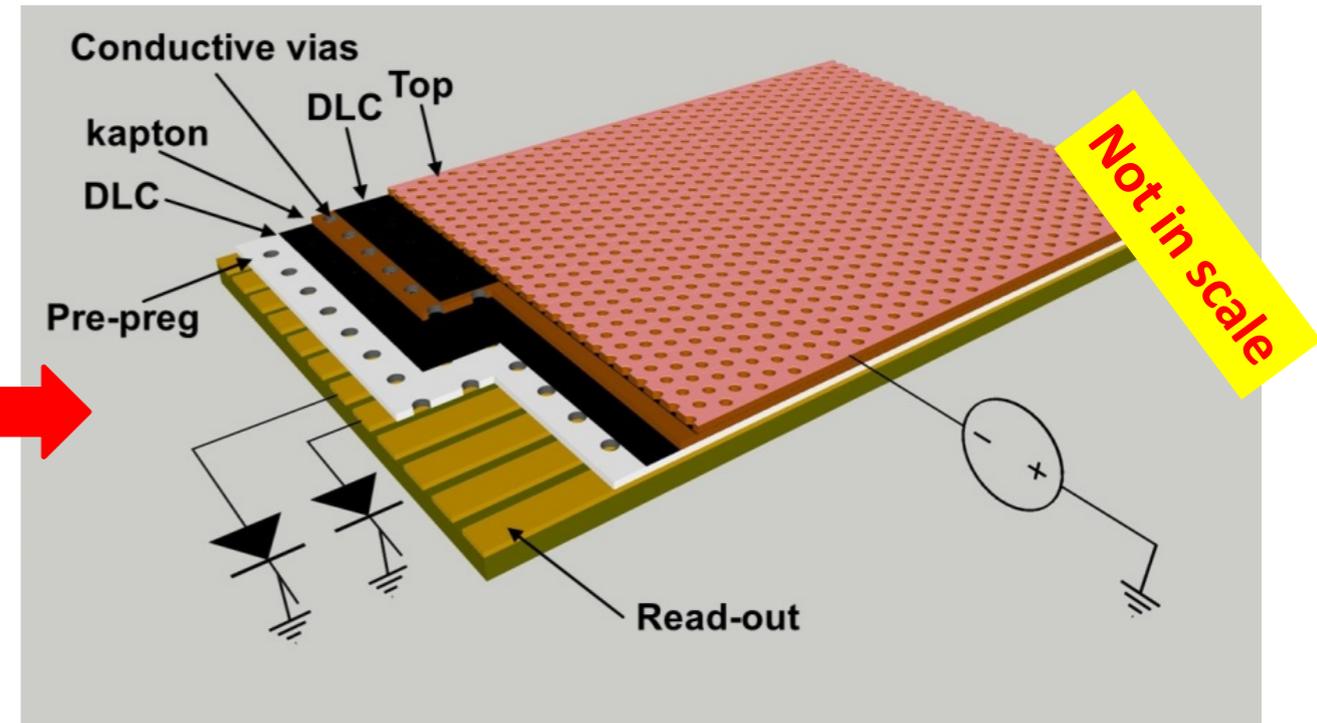
$$C = \epsilon_0 \times \epsilon_r \times \frac{S}{t} \cong 50 \text{ pF/m (pitch-width 0,4 mm)}$$

# IDEA $\mu$ -RWELL layout

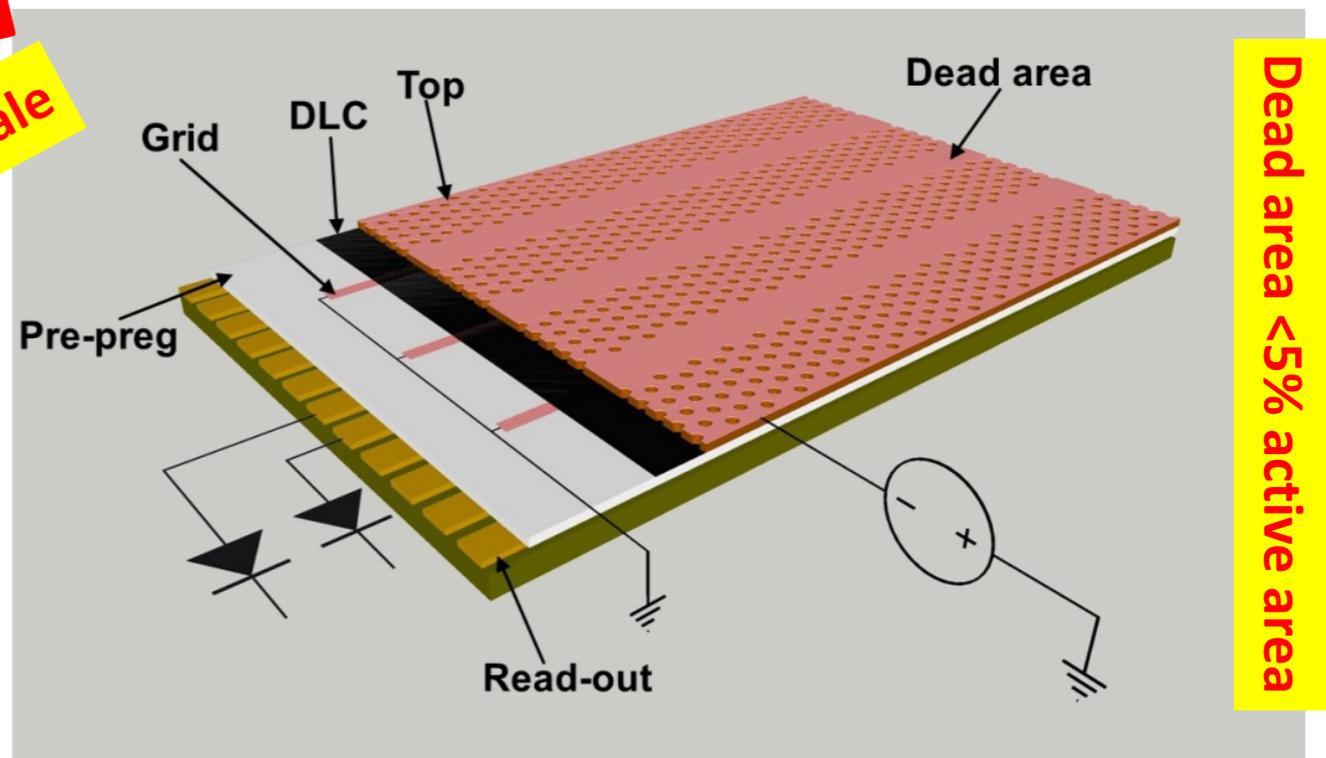
Single resistive layer – LOW RATE



Double resistive layer – HIGH RATE



Not in scale



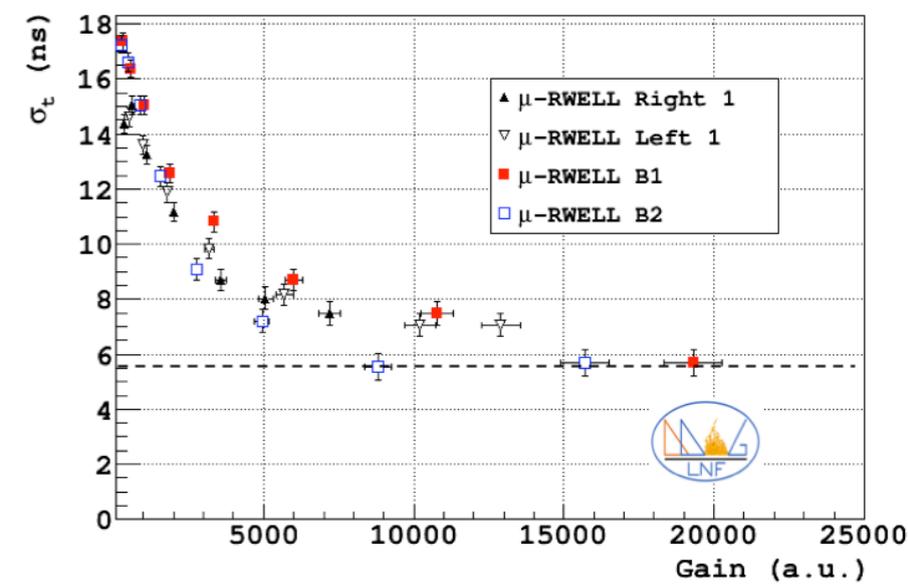
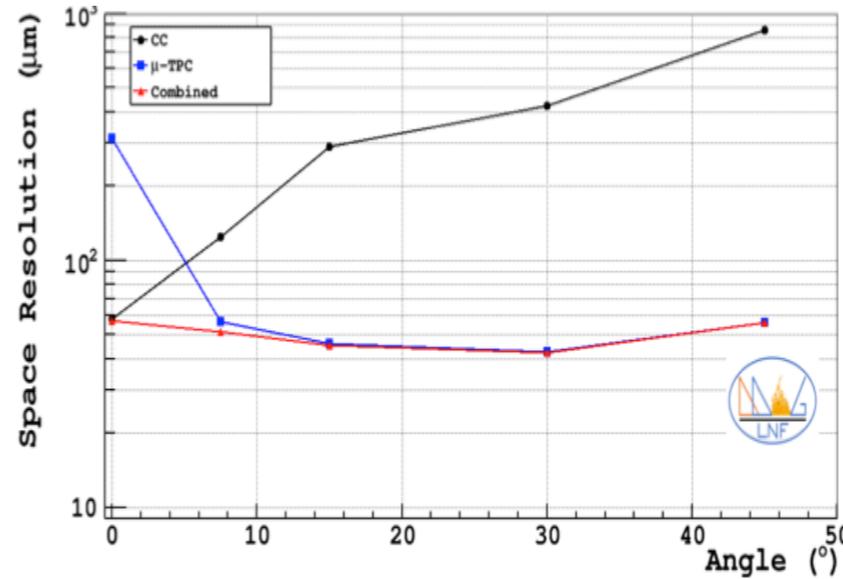
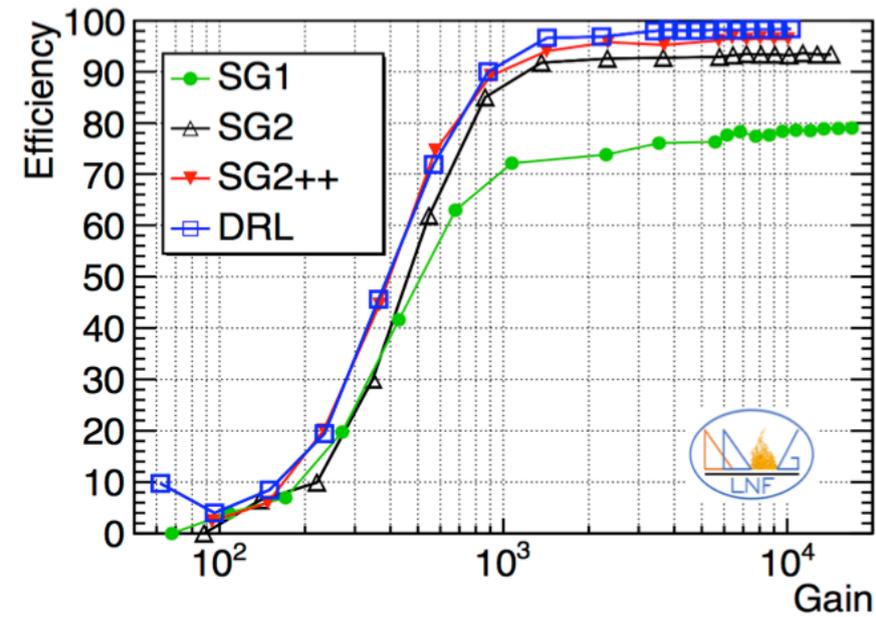
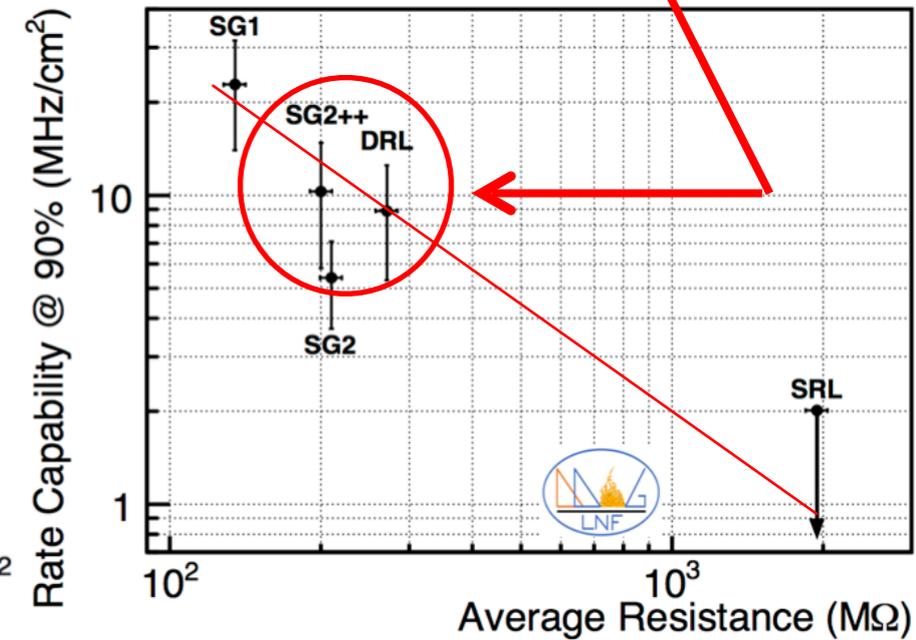
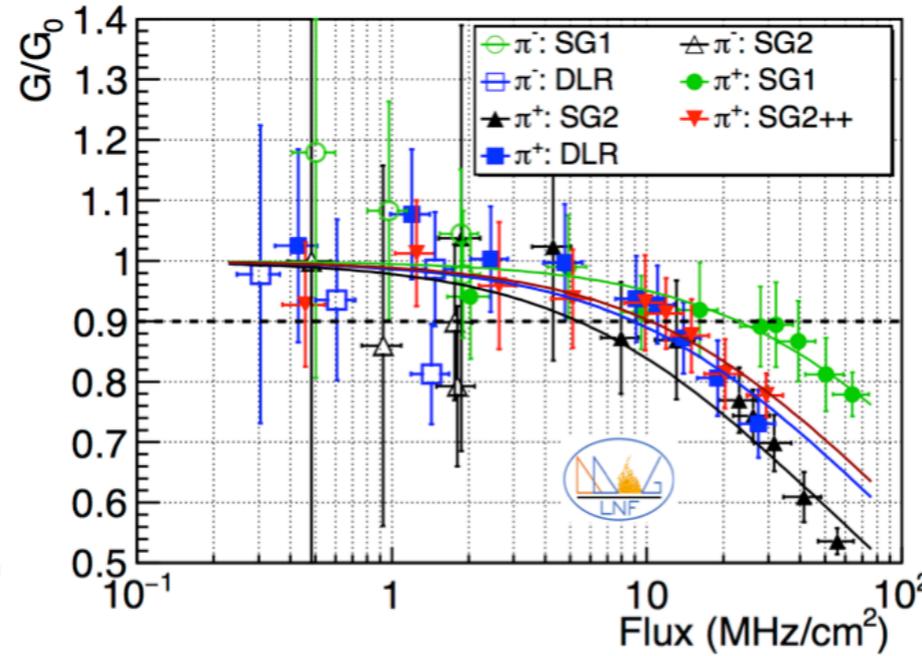
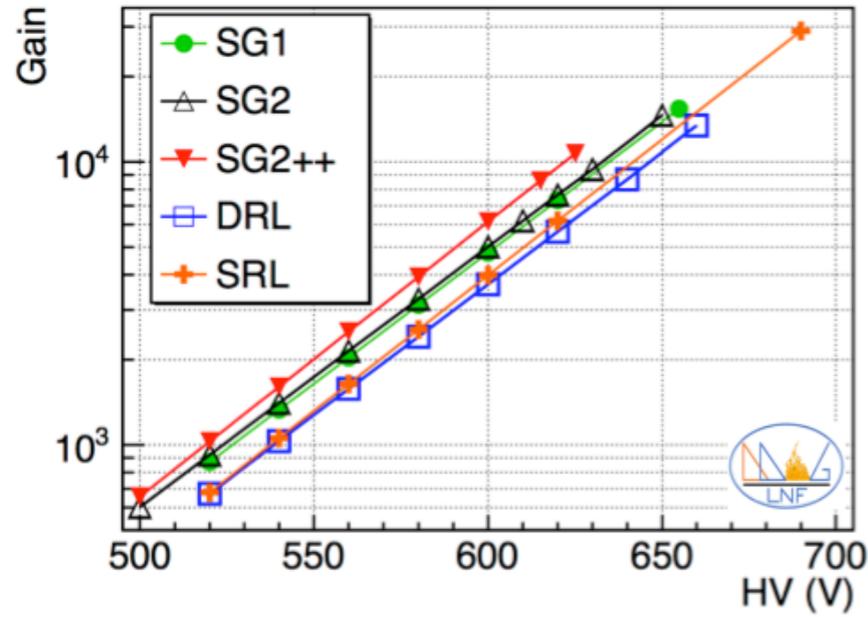
Single resistive layer with dense grid grounding – SIMPLIFIED HIGH RATE

Detailed description in:  
*The micro-RWELL layouts for high particle rate*, G. Bencivenni et al.,  
2019\_JINST\_14\_P05014.

# Detector performance

$G \sim 10^4$

Rate capability  $\sim 10 \text{ MHz/cm}^2$



Efficiency  $\sim 98\%$

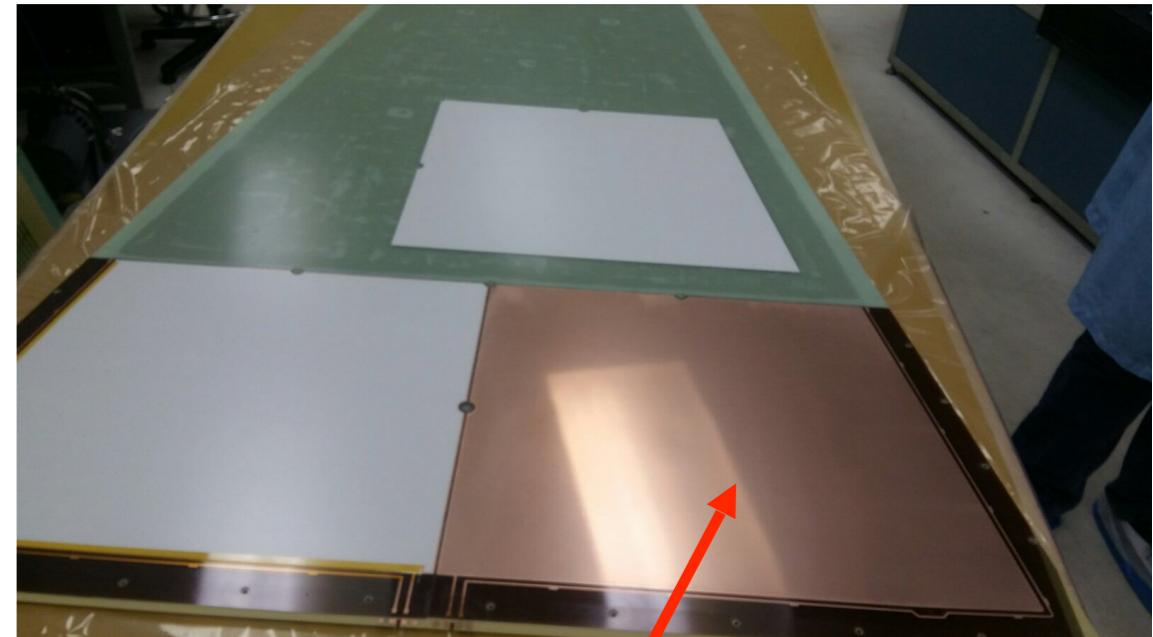
$\sigma_x \sim 40 - 60 \mu\text{m}$

$\sigma_t \sim 5-6 \text{ ns}$

# IDEA $\mu$ -RWELL prototypes



GE2/1 20° sector with 2  
M4  $\mu$ RWells  
(2 m height, 1.2 m base)



M4  $\mu$ -RWELL

M4  $\mu$ -RWELL prototype is a trapezoid of  $\sim 55\text{-}60 \times 50$  cm<sup>2</sup>  
Largest  $\mu$ -RWELL ever built and operated!

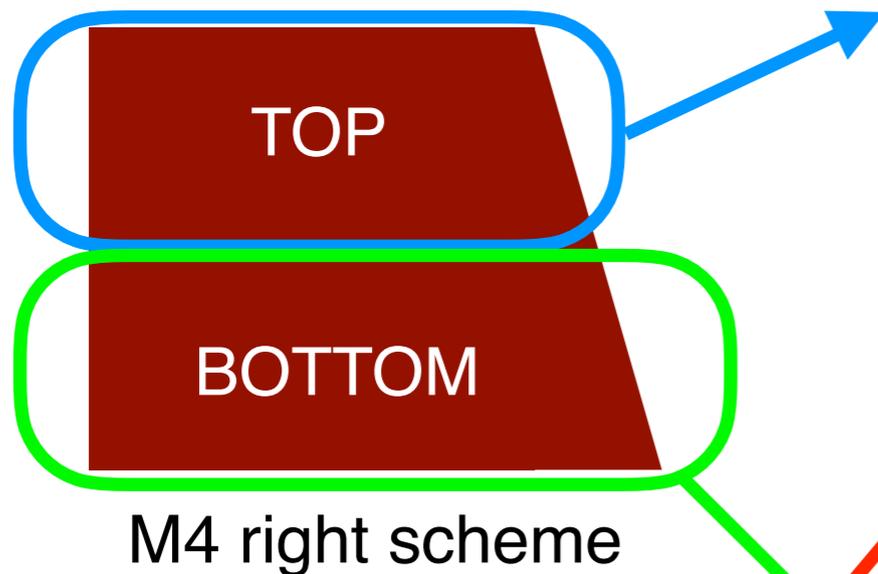
# CMS M4 $\mu$ -RWELL: homogeneity

Efficiency =  $\frac{\# \text{ hits (Tracker 1 \& Tracker 2 \& M4 right)}}{\# \text{ hits (Tracker 1 \& Tracker 2)}}$

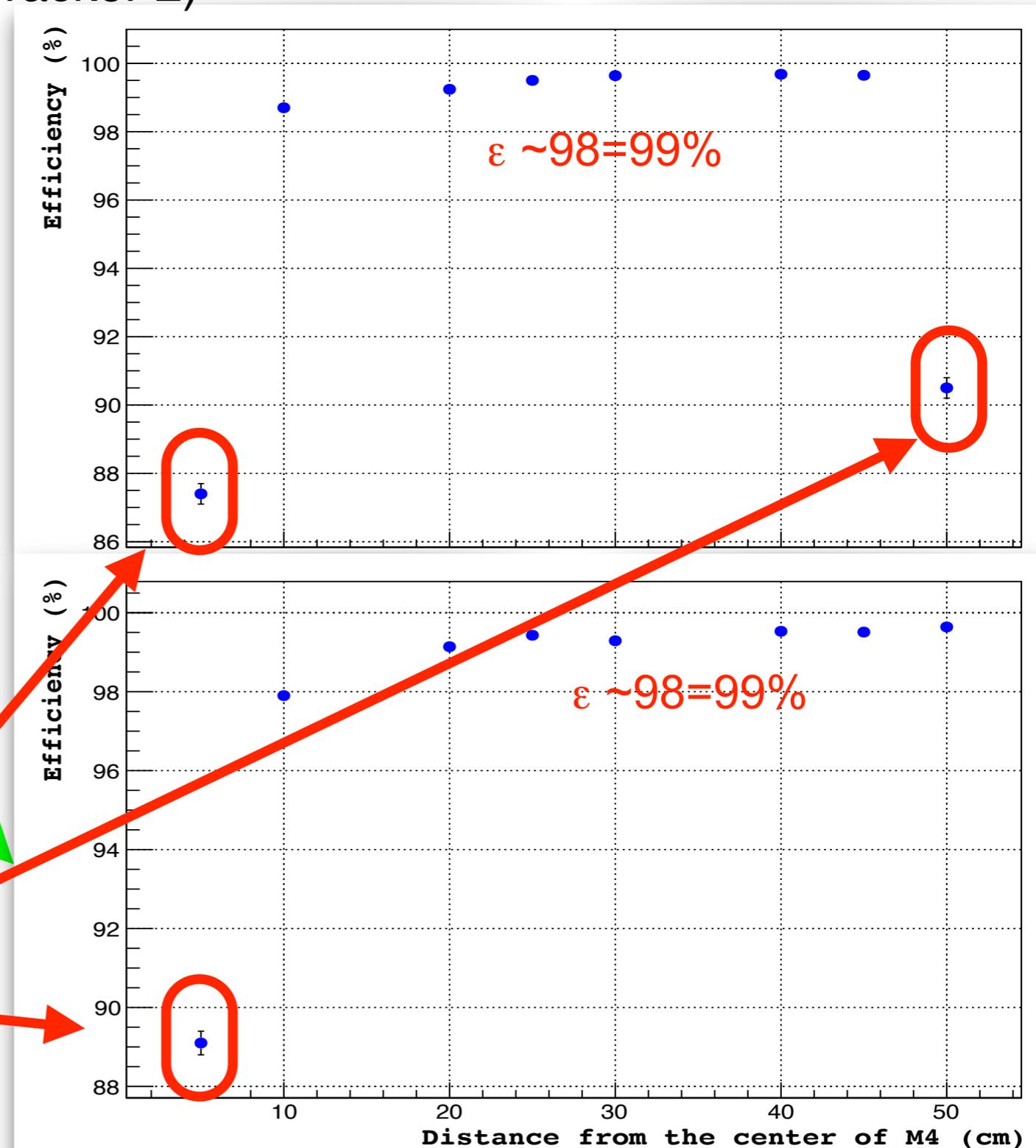
M4 right side:  $\# \text{ hits (Tracker 1 \& Tracker 2)}$

- ◆ Drift Field = 3.0 kV/cm
- ◆  $V_{\mu\text{-RWELL}} = 530 \text{ V}$

Muon beam



Beam on the edge of the detector  
**NOT inefficiency!!**

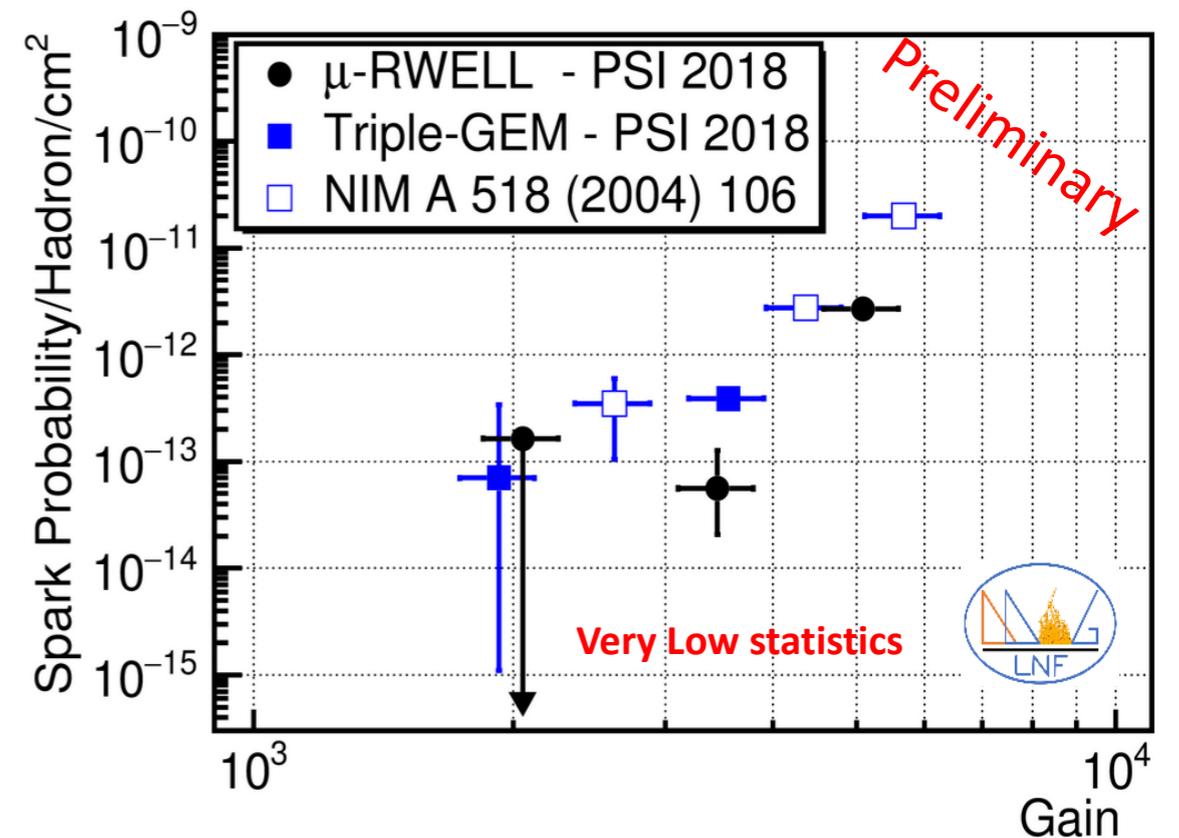
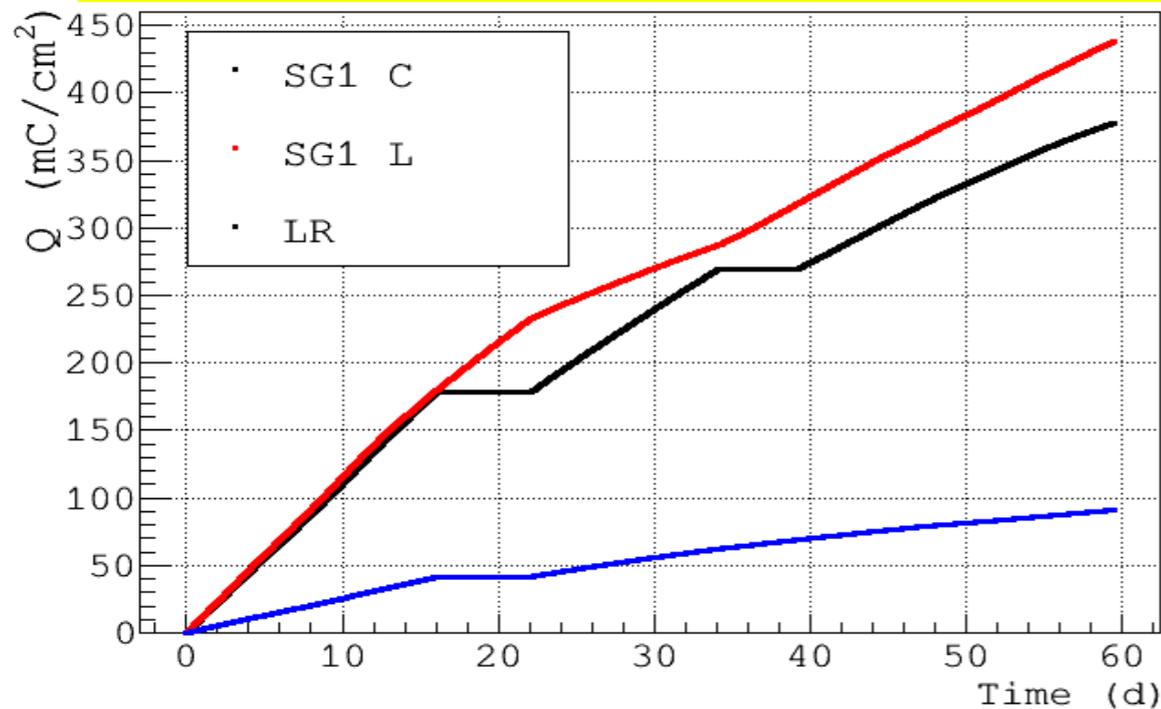


- I. **WP7.1.0 - Technology Transfer (ELTOS+TECHTRA): ongoing, excellent results on the realisation of small area (10x10 cm<sup>2</sup>) prototypes. Work is continuing with the realisation at ELTOS + TECHTRA of the first 10x10 cm<sup>2</sup> high rate (SG2++ type) prototypes, realised with DLC+Cu (made in Cina - next point).**
  
- II. **WP7.1.1 - R&D on improved DLC+Cu sputtering (Common Project RD51): collaboration with USTC of HEFEI (PRC) ongoing, excellent results. The first high rate detectors of type SG2++ built (at CERN) and tested successfully obtaining a rate capability of 10 MHz/cm<sup>2</sup> with a 97% efficiency. A new batch of fogli DLC+Cu sufficient for the production of the first 16-20 high rate prototypes made by ELTOS (previous point) is being delivered**
  
- III. **WP7.2.1 - Construction of  $\mu$ -RWELL 2D readout: The first prototype  $\mu$ -RWELL 2D (XY) has been realised at CERN**

For what concerns the characterisation of the  $\mu$ -RWELL prototypes (High rate e Low rate) the situation is the following:

1 – Stability measurements of the DLC and of the ageing ongoing at LNF with X rays and dedicated tests of “current drawing” on DLC

X-Ray ageing - spot 50 cm<sup>2</sup> flux  $\sim$  5 MHz/cm<sup>2</sup>



2 – High statistics study ad elevata statistica of sparks with  $\mu$ -RWELL high rate at PSI (TB done 22/09 – 06/10/2019 ). Not conclusive for sparks, excellent ageing test instead

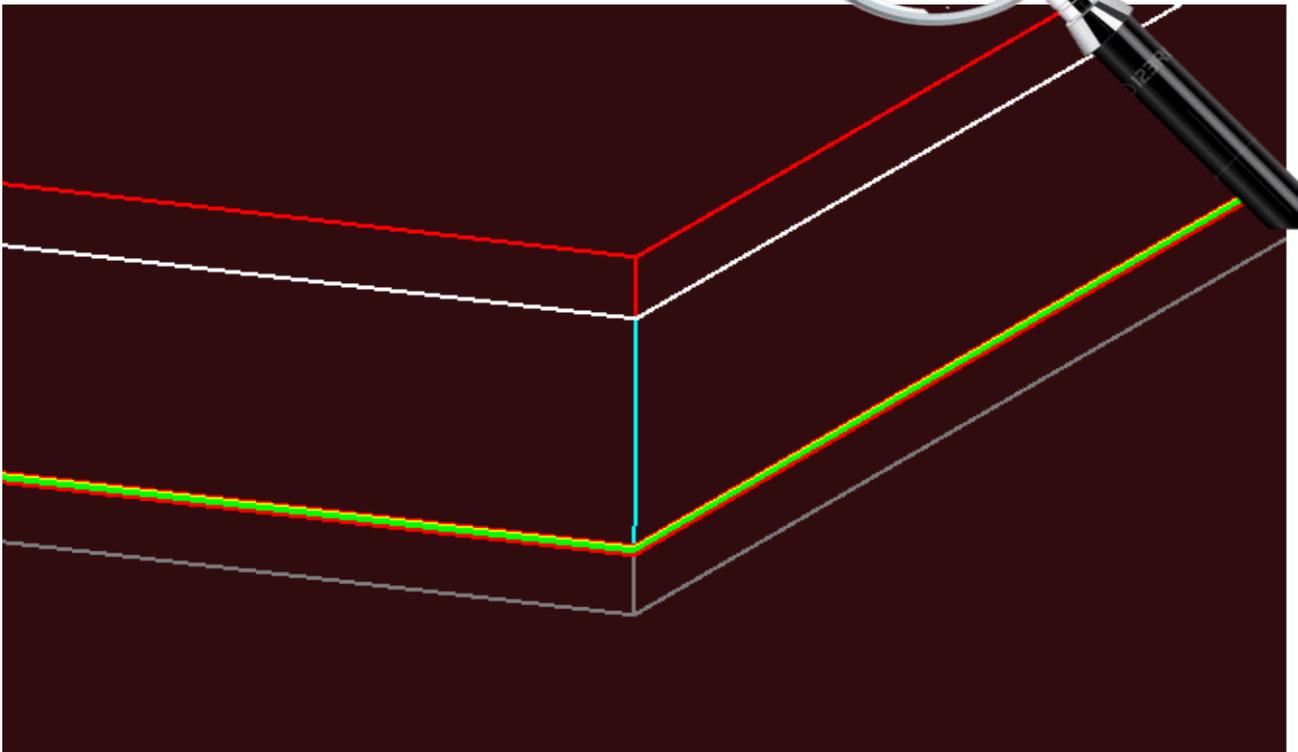
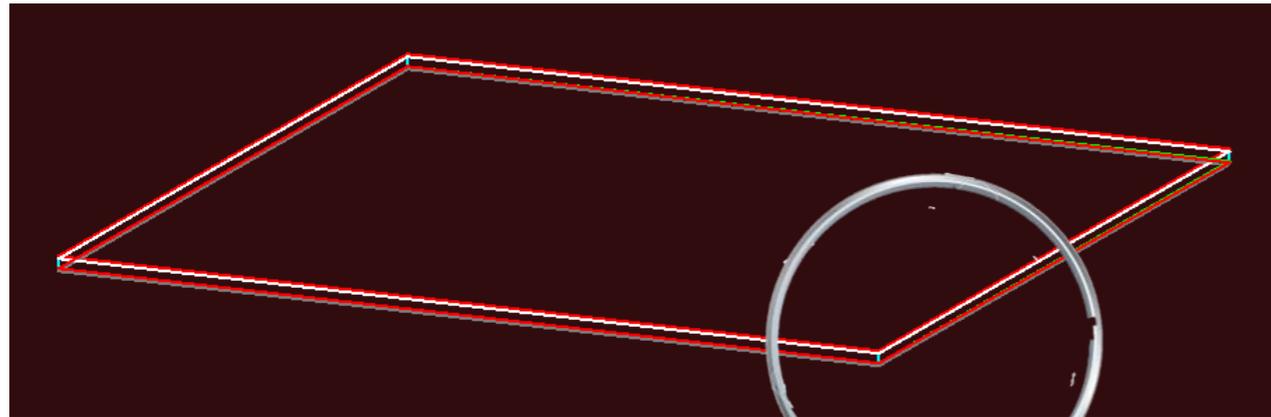
# Preliminary R&D program 2020

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The 2020 R&D program is centred mainly on the following activities:

1. realisation at ELTOS/TECHTRA (**Technology Transfer**) of **medium/large size High Rate** (*technology very similar to the LR, since it is based on single resistive layer*)  $\mu$ -RWELLS (**300x250 ÷ 600x250 mm<sup>2</sup>**)
2. design, construction and characterisation of RWELL for **detection of thermal neutrons** (ATTRACT – uRANIA small dimensions , borated cathodes)
3. design, construction and characterisation of a **cylindrical  $\mu$ -RWELL** (CREMLIN2 will start in March/April 2020)

# IDEA full simulation of preshower



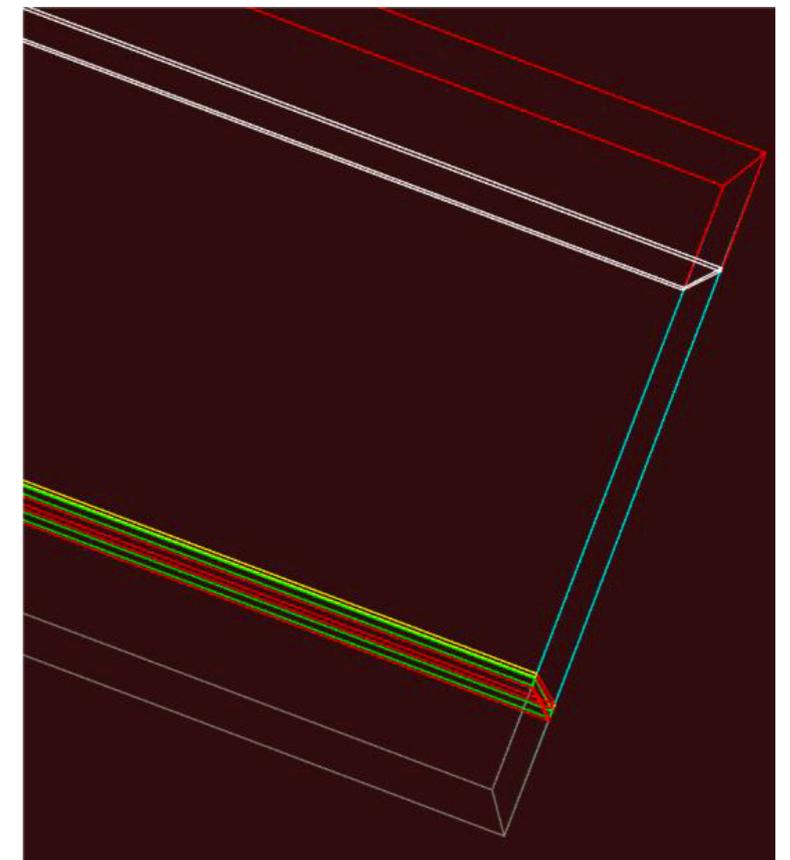
**Chamber thickness: 9.4601mm**

➤ **Cathode thickness: 1.635mm**

➤ **Driftgap: 6mm**

➤  $\mu$ -RWELL+readout thickness:  
1.8251mm

**The cathode points to the IP**



All the materials and dimensions of a **HR  $\mu$ -RWELL HR-SG2++** have been considered

# Full simulation of IDEA's Preshower

First considered chamber size:

500 mm x 500 mm

Need to evaluate the realistic **ACTIVE AREA** of the detector:

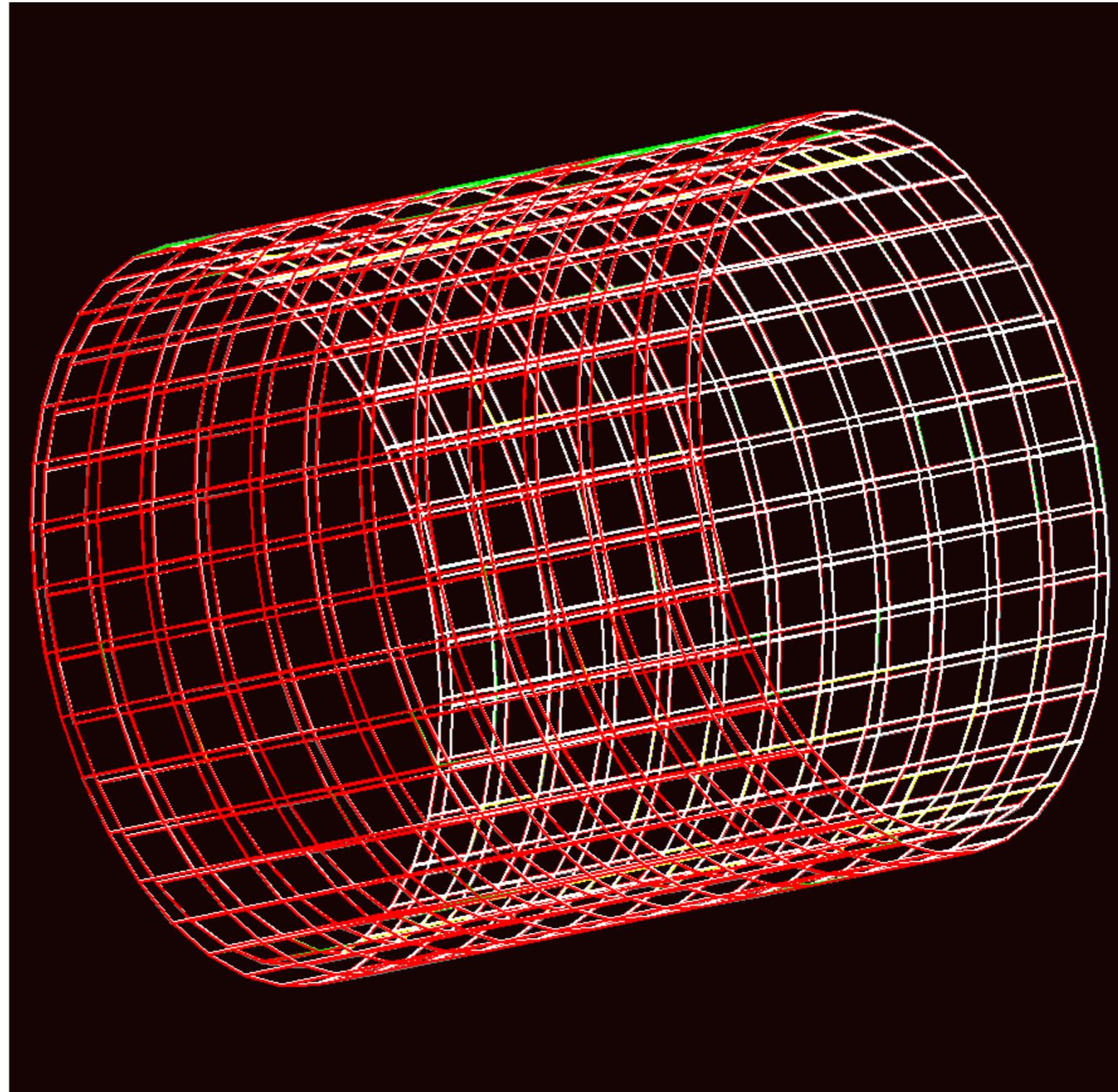
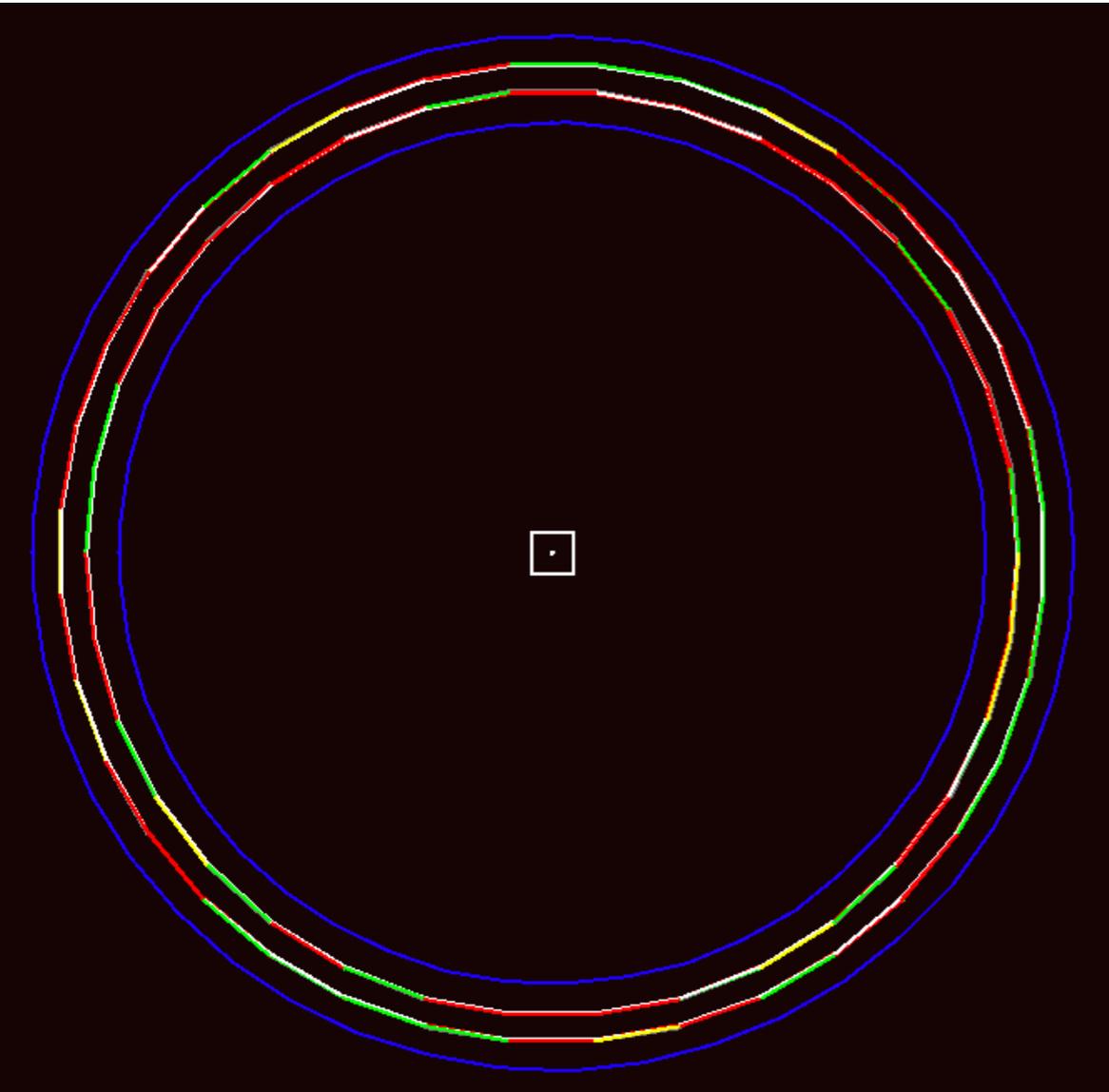
- HV cables
- 8 APV25 (128 channels):  
50 mm x 68 mm x 1.6 mm
- Panasonic connectors (perpendicular to strips):  
35 mm x 4.2 mm x 7mm

**ACTIVE AREA = 410 mm x 410 mm**

Pitch: 400  $\mu\text{m}$   $\Rightarrow$  1025 strip  
(they will be reduced to 1024, so that they can be read by 8 APV25 (128 channels))

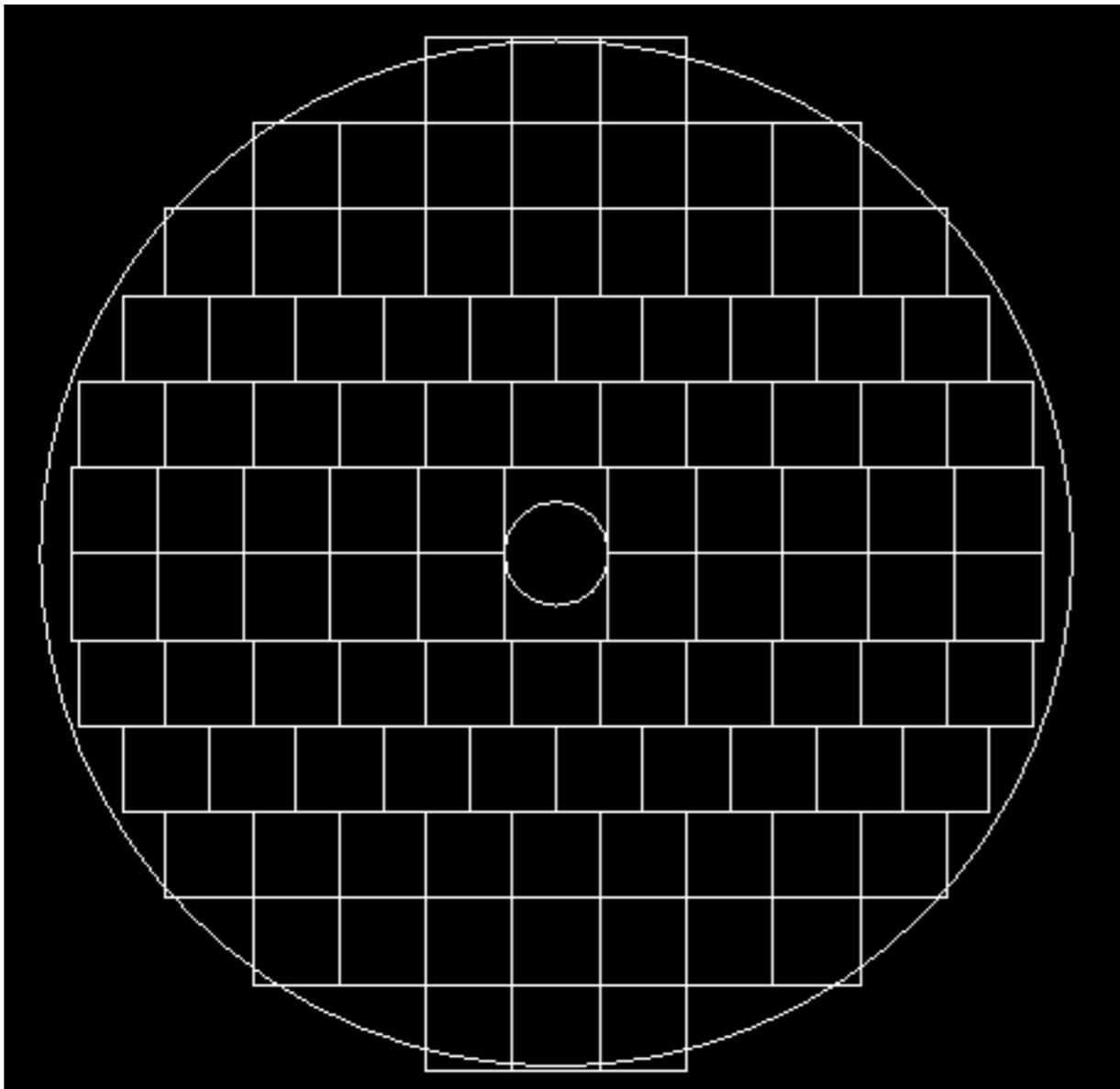
Description of a  $\mu$ -RWELL (**HR layout-SG2++**) detector implemented

## Barrel preshower

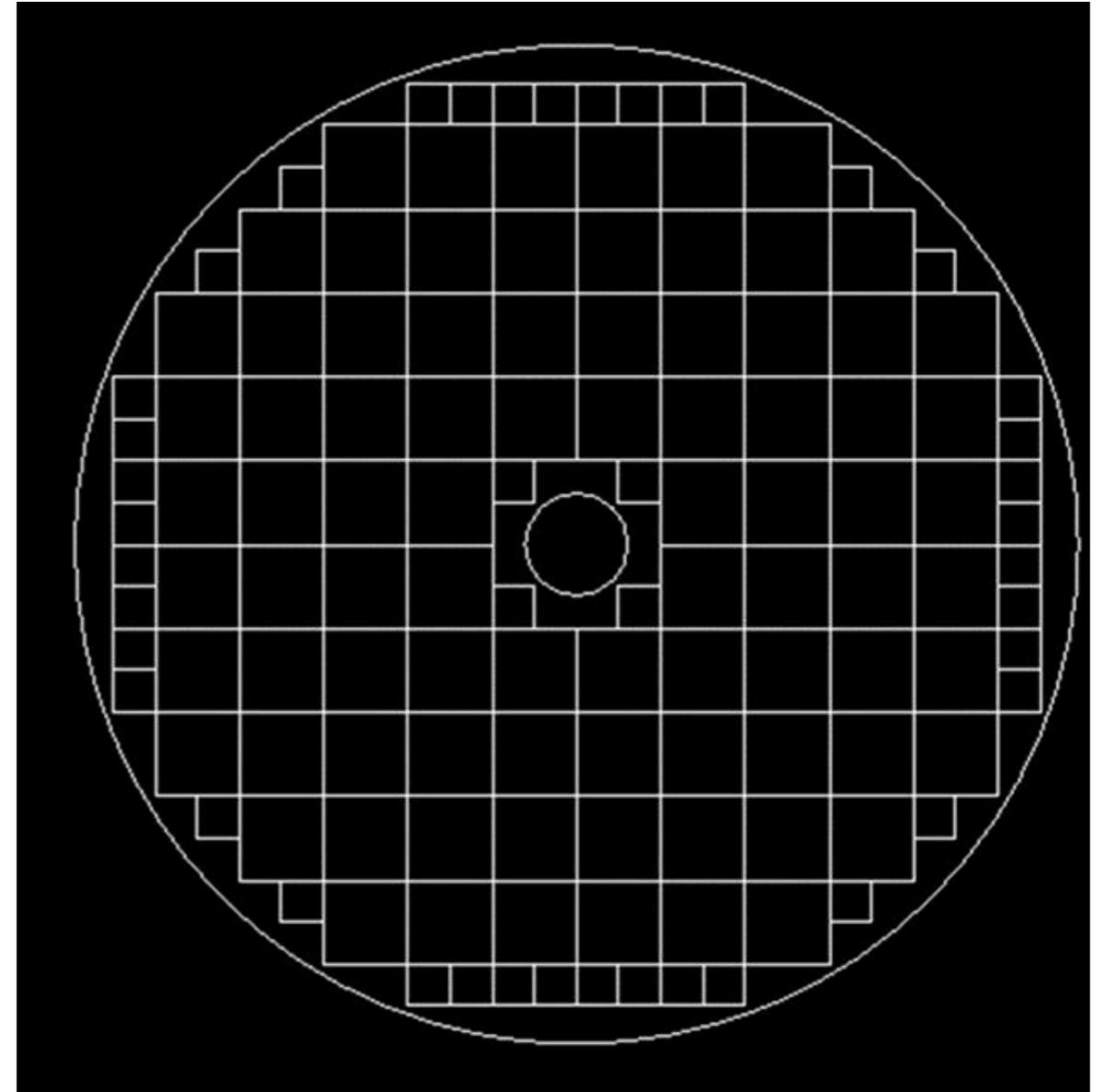


## Endcap preshower

Option 1



Option 4



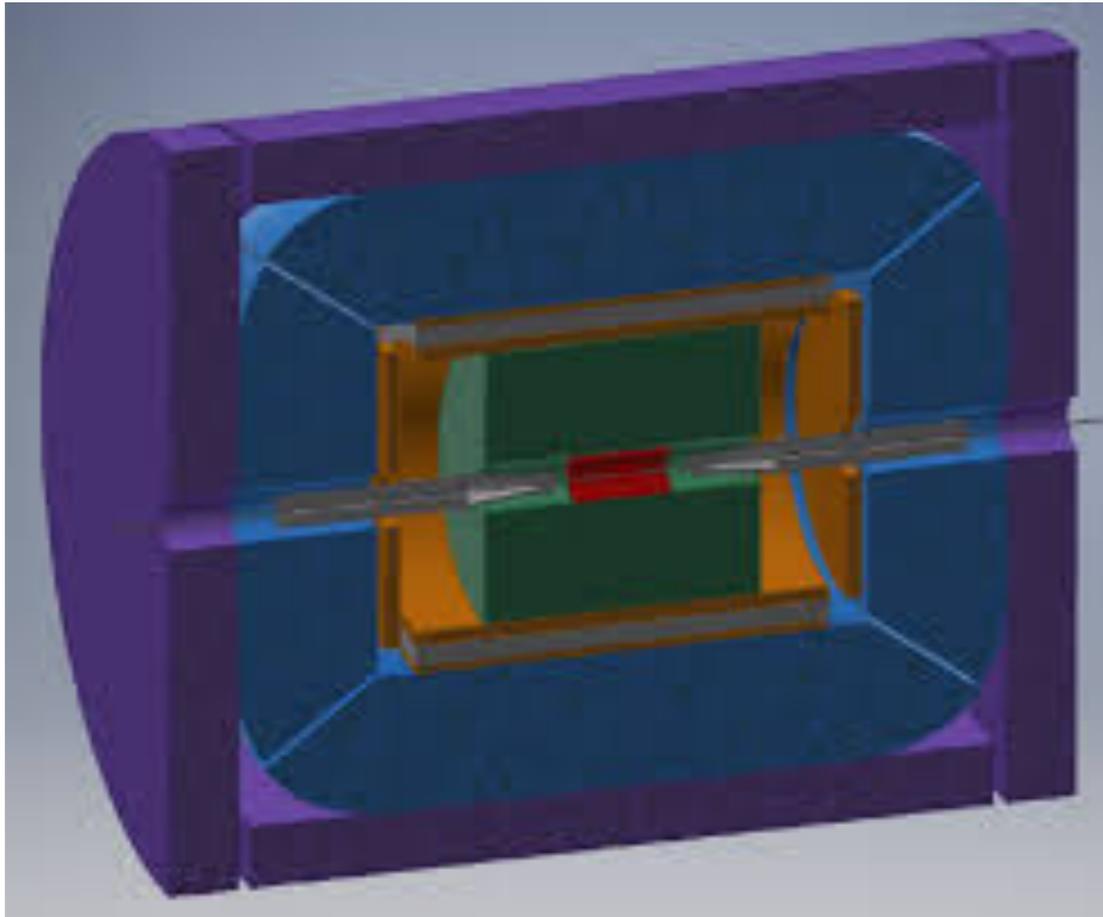
# Conclusions

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- 📌 The central tracker of IDEA, the large wire chamber, calls for significant R&D, especially for the 4 m long wires needed
- 📌 The IDEA preshower and muon detector are sought to be realised with the same detector technology: the  $\mu$ -RWELL
  - An exhaustive R&D program is being pursued to optimise this detector for IDEA's characteristics (and not only)
  - This R&D is done in close contact with a couple of industries, ELTOS and TECHTRA, and therefore an importante Technology Transfer is present.
- 📌 The R&D on the wire chamber and on the  $\mu$ -RWELL will be partly financed by a few European projects, among which AIDA++.

# Backup

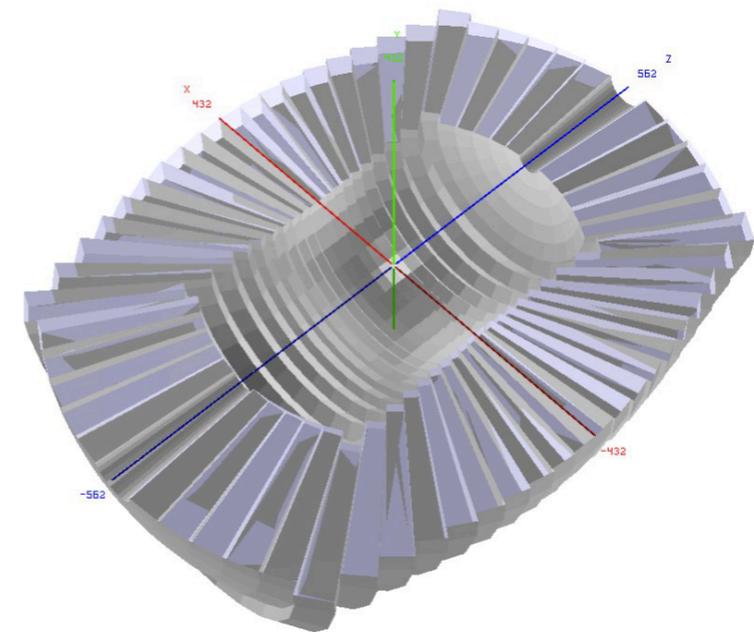
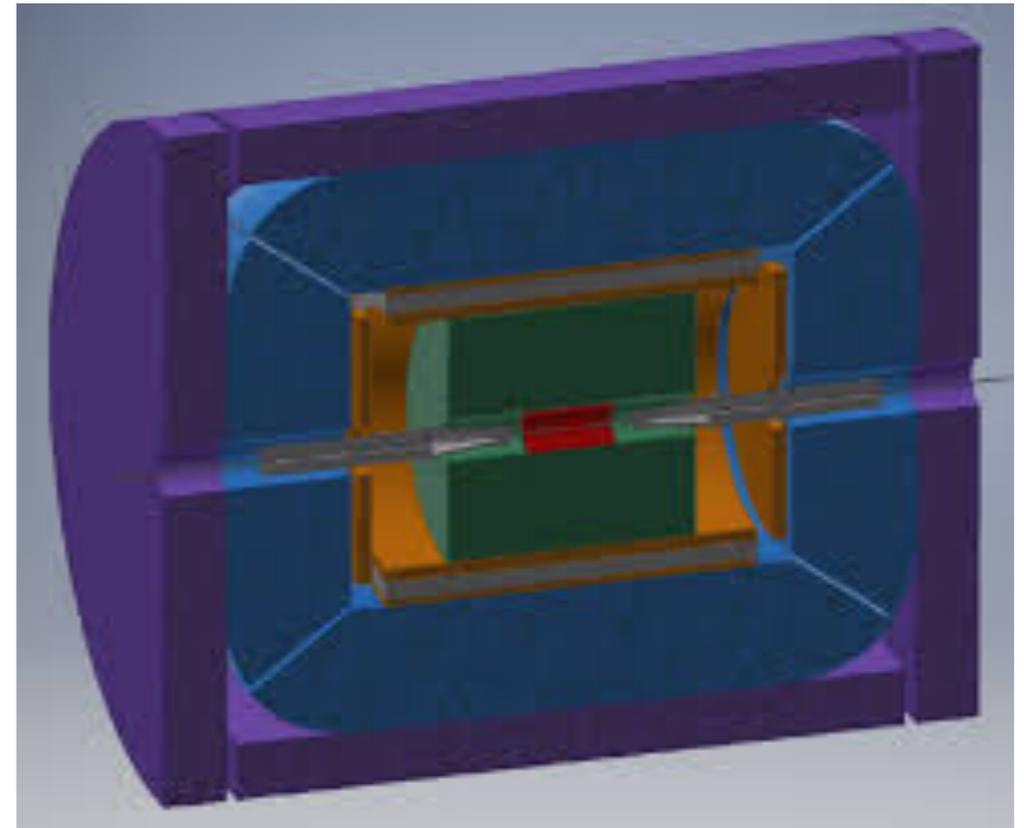
## IDEA



2 T thin solenoid  
Si vertex  
Wire chamber  
Dual Readout calorimeter  
MPGD-based Muon detector

# Circular colliders: CEPC detectors

## IDEA



# IDEA detector concept

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- IDEA's strong points:
  - Wire chamber with  $\geq 100$  position and  $dE/dx$  measurements on each track
    - Extremely transparent (more transparent than air)
  - Very thin superconducting coil of 2 T
  - Dual readout calorimeter
    - Best EM and hadronic jets energy resolution
    - Preshower with high spatial resolution to precisely measure the position of showers initiated before the calorimeter
  - Very high efficiency muon detector with very good position resolution
    - Standalone measurement of the muon tracks
    - Useful for long lived particles
  - Last but not least...it is considered both for FCC-ee and CEPC!
    - Described in both Conceptual Design Reports