# Mechanics and layout of the Silicon Vertex

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# Outline

- Introduction
- Layout optimization
- Mechanical design
- Future plan

# Motivation

对撞机关键技术验证

- Detector design motivated by physics • motivation
  - Jet identification strongly depends • on impact parameter precision
- CEPC dedicated to Higgs study, as well • as SM and flavor physics
  - B, D,  $\tau$  and other long-lived • particles
- Physics always wants detector as good as possible
- Hardware gives the boundary
  - Resolution •
  - Material budget ٠
  - Power consumption •
  - Layout
- **Optimization** ...

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# Impact Parameter Resolution:

- $\sigma_{d_0} = a \oplus rac{b}{p \sin^{3/2} heta}$
- p: the track momentum
- $\Theta$ : the polar track angle
- 'a' term: the intrinsic resolution of the vertex detector in the absence of multiple scattering, independent of the track parameters.
- 'b' term reflects the effects of multiple scattering.
- $a = 5 \ \mu m$  and  $b = 10 \ \mu m \cdot GeV$  from CDR.
- 3 double- layer pixelated vertex detector.



	R (mm)	z  (mm)	$ \cos \theta $	$\sigma(\mu{ m m})$
Layer 1	16	62.5	0.97	2.8
Layer 2	18	62.5	0.96	6
Layer 3	37	125.0	0.96	4
Layer 4	39	125.0	0.95	4
Layer 5	58	125.0	0.91	4
Layer 6	60	125.0	0.90	4

# Design goal

#### CDR vertex detector concept

#### Vertex detector prototype



	R (mm)	z  (mm)	Current z
Layer 1	16	62.5	
Layer 2	18	62.5	<b>j</b> 130.6 mm
Layer 3	37	125.0	1
Layer 4	39	125.0	<b>j</b> 263.1 mm
Layer 5	58	125.0	1 262 4
Layer 6	60	125.0	<b>j</b> 263.1 mm

- Power dissipation: Final goal: ≤ 50 mW/cm2
- Current goal: ≤ 200 mW/cm2. (air cooling)
- Working temperature range: 20-50 °C
- Single point resolution better than 5 μm.

silicon strip detectors (SVD)

# Layout optimization

## Fast simulation tool - tkLayout



#### Resolution, material, power, ...

#### Fast tool LDT used as alternative, full GEANT4 simulation as validation

### The impact of material on resolution

![](_page_7_Figure_1.jpeg)

#### Material on $\sigma_{xy}$

![](_page_8_Figure_1.jpeg)

#### Resolutions almost the same

#### Material on $\sigma_{xy}$

![](_page_9_Figure_1.jpeg)

#### Material on $\sigma_{xy}$

![](_page_10_Figure_1.jpeg)

#### The impact of $R_{2nd}$ on resolution

![](_page_11_Figure_1.jpeg)

#### The impact of $R_{2nd}$ on resolution

![](_page_12_Figure_1.jpeg)

## Optimal layout based on a paper

# The minimum r.m.s. curvature error occurs for clusters of points at the beginning, middle and end of the track with numbers of points in each cluster being in the ratio 1:2:1.

Uncertainties in track momentum and direction, due to multiple scattering and measurement errors <u>https://doi.org/10.1016/0029-554X(63)90347-</u> <u>1</u>

A very famous paper, many citations, the origin of Gluckstern formula

The formulas tkLayout using, it concludes that: if the total number of points N is divisible by 4, the smallest possible curvature variance is obtained when N=2 measurements are at the center of track and N=4 at both ends

![](_page_13_Figure_5.jpeg)

# Different ladder size for the 1<sup>st</sup> layer?

![](_page_14_Figure_1.jpeg)

# Mechanical design

### Prototype design of VXD

Ladder layout - optimized

![](_page_16_Figure_2.jpeg)

Half support barrel

### Prototype design of VXD

**Sensor chip** : 14.8 x 25.6 x 0.05 mm (2 mm wide margin at one side for wire bonding) **Ladder**: support + chips + FPC

![](_page_17_Figure_2.jpeg)

#### Ladder - support

Size: 264.1 x 16.8 x 2 mm (L x W x H), for outer and middle barrels.

131.6 x 16.8 x 2 mm for inner barrel. W is 2 mm wider than sensor.

**Material**: Carbon fiber in thickness of 0.15 mm (3 layers).

**Channels inside the local support:** to increase stiffness with less material, also work as a backup for air cooling from inside of the support.

![](_page_18_Picture_5.jpeg)

#### Ladder - FPC & wire boding

FPC: shape and size of FPC of each ladder base on the current layout?

Can FPC be narrowed where it comes out of the ladder? The minimum width can be achieved?

Will there be connectors of the FPC and where?

Wire bonding: Height?

Materials of the ladder(?)- one side:

- FPC: kapton 50, Cu two layer 12x2=24, adhesive 15x2=30 um(Mingyi)
- the ladder: glue + flex+ sensor 15+105 +15+50= 185 um
- support : equivalent total thickness 0.15mmx3=0.45 mm
- Material budget need to be comfirmed.

Due to limited space and for easy installation, the ladders of inner layer are fixed onto the inner side of the neck flange, while those on middle and outer layers are fixed from outer side.

![](_page_19_Picture_11.jpeg)

![](_page_19_Picture_12.jpeg)

![](_page_19_Picture_13.jpeg)

### Ladder fixation

Option1: gluing.

Adhesive to be investigated, which has a good bonding strength at temperature lower than 80 °C(?) but can be easily peeled off under certain temperature or by chemical method?

![](_page_20_Picture_3.jpeg)

Option2: as a backup, using non-magnetic screw(e.g. copper) and nut (e.g. made of PEEK) glue on back side of the flange?

## Cooling simulation-natural air convection

Single ladder (ladder-support + sensors on both sides)cooling simulation: A outer layer ladder in horizontal direction independently suspended in the air.

No glue and other material considered.

No radiation considered

![](_page_21_Picture_4.jpeg)

### Result-1

Sensor power dissipation 100mW/cm<sup>2</sup> Ladder-spt material: Aluminum alloy.

![](_page_22_Picture_2.jpeg)

![](_page_22_Figure_3.jpeg)

![](_page_22_Figure_4.jpeg)

![](_page_22_Figure_5.jpeg)

### Result-2

Sensor power dissipation: 100mW/cm<sup>2</sup> Ladder-support material: polyimide.

![](_page_23_Picture_2.jpeg)

![](_page_23_Figure_3.jpeg)

![](_page_23_Figure_4.jpeg)

![](_page_23_Picture_5.jpeg)

## Natural air convection cooling results summary and comparison

Case number	Power dissipation (mW/cm <sup>2</sup> )	Material of ladder-spt	max Temperature (°C)
1	200	Al-6061	136.1
2	200	polyimide	193.7
3	100	Al-6061	85.5
4	100	polyimide	117.8
5	50	Al-6061	56.8
6	50	polyimide	74.7

In these simulation, given the sensors directly contact with the ladder-spt. It is different as the real case, but simpler for estimation of the cooling effect. The real thermal conductivity of the ladder-support material is in between Al and polyimide.

*In current simulation, no radiation is considered. Next: will do the simulation with radiation contribution.* 

## Cooling simulation - compressed air cooling

A single ladder (ladder-spt + sensors on both ) in a cooling box:

A outer layer ladder in horizontal direction suspended in the air.

Air blows from one side to the other along the longitudinal direction of the ladder-spt.

53.4263 47.8552 42.2842 36.7131 31.1421 25.5711 20.0000

Result Sensor power dissipation 200mW/cm<sup>2</sup> Ladder-support material: polyimide. Air velocity: 5m/s

air temperature: 20 °C

![](_page_25_Figure_6.jpeg)

![](_page_25_Figure_7.jpeg)

![](_page_25_Figure_8.jpeg)

![](_page_25_Figure_9.jpeg)

## Summary of the simulation results - polyimide ladder-support

Case number	Power dissipation (mW/cm <sup>2</sup> )	Inlet air velocity (m/s)	Material of ladder- spt	max Temperatu re (°C)
1	200	5	Polyimide	64.6
2	200	4	Polyimide	71.6
3	200	3	Polyimide	82.1
4	100	3	Polyimide	51
5	100	2	Polyimide	59.8
6	50	3	Polyimide	35.6
7	50	2	Polyimide	39.8
8	50	1	Polyimide	49.5
9	50	0.8	Polyimide	53.2
10	50	0.5	Polyimide	62.2

## Summary of the simulation results - Al ladder-support

Case number	Power dissipation (mW/cm <sup>2</sup> )	Inlet air velocity (m/s)	Material of ladder- spt	max Temperatu re (°C)
1	200	5	Al-6061	50.4
2	200	4	Al-6061	54.8
3	200	3	Al-6061	61.5
4	200	2	Al-6061	72.9
5	200	2	Al-6061	99.3

Note: the single ladder in all above related simulations has two open sides at it's two ends, which enable the air goes through the inside channel.

A simulation with the ladder sealed at two ends of the ladder-support is being conducted to evaluate the contribution of the channel to cooling effect. The very primary result shows not two much difference. More work needed to confirm this.

## Vertex assembling and cable routing

Ladders of inner and middle layers mounted to a half support barrel with double toothed rings.

![](_page_28_Picture_2.jpeg)

## Vertex assembling and cable routing

Ladders of outer layer mounted to a half support barrel which has one toothed ring.

![](_page_29_Picture_2.jpeg)

Assuming FPCs or cables of several ladders can be put together to form a bundle, and then rout out from the slotted hole on the support neck to next layer. Finally, go out to the outer layer and lead out together  $_{\circ}$ 

*In CEPC, What else are outside the vertex can block the cable routing this way? e.g. End cap?* 

# Works ongoing

- Layout optimization
  - Validate the resolution using alterative methods
  - Adding outer tracker
  - Optimizing material budget
  - More realistic detector in optimization
- Cooling simulation
- Cooling test system(structure and instruments) design for single ladder test and the VXD test.
- Contact with fabricators of the CFRP products.
- Design and accordingly necessary FEA update of the CFRP ladder-support

# Future plan

#### Plan

- Cooling simulation by June.
- Material test (mechanical performance and radiation resistance) for the CFRP used for the ladder-support. - by August
- Ladder-support prototype (sample) fabricating? by September.
- Cooling test
  - Colling box
  - Using a dummy ladder
  - Using a ladder-support prototype
- Ffabrication and assembly of prototype, need more discussion
- Take the outer tracker into account, by June
  - **TPC**
  - Silicon tracker
- Consider more ladder and mechanics details, depends on mechanical design
- Validate the tkLayout using full simulation, by June

- Converge to a preliminary layout design of prototype, by September

## **Backup slides**

## 1. The ladder-support

![](_page_33_Picture_1.jpeg)

## Work plan of mechanic design

1. Cooling simulation - By end of May.

More detailed simulation in structure, for both single ladder and the VXD system (i.e. the integrated cooling box), closer to real model and working condition, with fan, grillers, support and fixing structure integrated to system.

2. Material test (mechanical performance and radiation resistance) for the CFRP used for the ladder-support. - *By end of July.* 

3. Ladder-spt prototype (sample) fabricating? - By end of August.

- first, just fabricate a few samples of the ladder-spt prototype.
- Static mechanical test to compare with FEA result. -By end of August.

## Work plan of mechanic design

4. Cooling test.

this year just do cooling test for single ladder, requires a design of a simple cooling box, fan selection, temperature monitor instruments, high precision optical measuring instruments . etc. Two cases are considered:

A: a dummy ladder (not CFRP material, just simple material as current simulation used) loaded with heating sensors under natural air convection and forced air cooling conditions-to compare with the FEA resluts . - by end of July?

B: use a ladder-spt prototype instead of the dummy ladder to do cooling test, to know the cooling result and also measure the vibration magnitude. - *by end of October?* 

Note: in the above few plans, given that the ladder-support is just bare support structure without FPC. For Case B, during vibration magnitude test need at least effective FPC.

5. fabrication and assembly of the support structure (including ladder-spt and others ) of VXD ? to be discussed.

## Installation of the VXD on CEPC -interface with beam pipe

#### VXD interface with beam pipe:

1-fixation of VXD support inside beam pipe

2-space for FPC or cable routing

3-inlets and outlets for cooling air, volume control

![](_page_36_Picture_5.jpeg)

![](_page_36_Picture_6.jpeg)

The latest ladder layout and preliminary estimation of air volume required by VXD has been provided to Quan.

More interactive work can be foreseen.

![](_page_36_Picture_9.jpeg)

### Cable routing at interaction area of CEPC

![](_page_37_Picture_1.jpeg)

The same scheme as the cable routing inside the cooling box.

# **Full Simulation** baseline design in CDR

τεμτ\_1 Entries

Integral 2.982e+04

Mean

RMS

20

0

29881

-0.5699

5.327

- e⁺e⁻ → μ⁺μ⁻ @ 240GeV
- Full simulation : MokkaC & Marlin
- Point-like beam spot
- Energy = 3-120 GeV & full angle
- Best resolution ~ 2  $\mu$ m •

25 GeV

-20

1500

1000

500

![](_page_38_Figure_6.jpeg)

20

40

0

-20

# Vertex geometry simulation results

• CDR vertex detector geometry

![](_page_39_Figure_2.jpeg)

# Prototype design by Jinyu

- Prototype V1
- 3 layers of double-sided ladder
- Only need to rotate one ladder around Z axis with a fixed angle to cover the whole barrel
- Sensors are on both sides of the yellow slash region

![](_page_40_Picture_5.jpeg)

# Vertex geometry simulation results

• Prototype V1

![](_page_41_Figure_2.jpeg)

XY Section of the tracker barrel. - (png) - (pdf) - (root)

	numRods	R(mm)	skewAngle(rad)	module width(mm)
Layer 1	10	17.11637	0.290338	12.8
Layer 2	10	19.04127	0.260264	12.8
Layer 3	22	37.66656	0.307478	12.8
Layer 4	22	39.57739	0.292183	12.8
Layer 5	32	58.91426	0.275036	12.8
Layer 6	32	60.84152	0.266108	12.8

Calculated value

![](_page_41_Figure_6.jpeg)

#### Output value of tkLayout

# Comparing CDR baseline with Prototype V1

0.4

0.6

0.8

0.0

0.2

CDR

![](_page_42_Figure_2.jpeg)

# Hit map and statistics of baseline design and prototype V1

![](_page_43_Figure_1.jpeg)

Layer 4

Layer 5

Layer 6

39

58

60

125.0

125.0

125.0

0.95

0.91

0.90

4

4

4

1.83

1.53

1.47

# PrototypeV1 module

![](_page_44_Picture_1.jpeg)

![](_page_44_Figure_2.jpeg)

# PrototypeV1 material budget

#### Components details:

Average (eta = [0, 4.0])	<b>Radiation length</b>	Interaction length
IT Module: FPC	0.00256	0.00092
IT Module: Glue sensor	0.00021	0.00010
IT Module: Glue support	0.00021	0.00010
IT Module: Ladder support	0.00444	0.00221
IT Module: Sensor	0.00256	0.00052
Services	0.00000	0.00000
Supports	0.00000	0.00000

Material budget in CDR:  $0.15\%X_0$  per layer

 $0.15\% \times 6 = 0.9\% < 0.01$ 

Bear in mind: 0.9% is on average

Too much material!

![](_page_45_Figure_7.jpeg)

# Material budget: alternative design

![](_page_46_Figure_1.jpeg)

# Impact parameter resolution of Prototype V1

![](_page_47_Figure_1.jpeg)

# Changing radius

![](_page_48_Figure_1.jpeg)

![](_page_48_Figure_2.jpeg)

# Hit map and statistics of different radius

![](_page_49_Figure_1.jpeg)

increase radius, number of stripes approaches 10. Equal to the number of ladders of the first layer.

![](_page_49_Figure_3.jpeg)

# Impact parameter resolutions of different radius

![](_page_50_Figure_1.jpeg)

# Changing the number of layers

![](_page_51_Figure_1.jpeg)

# Hit coverage comparison

![](_page_52_Figure_1.jpeg)

# Impact parameter resolutions of different number of layers

![](_page_53_Figure_1.jpeg)

54

## Layouts comparison

![](_page_54_Figure_1.jpeg)

![](_page_54_Figure_2.jpeg)

Layer	1	Z	3	4	2	0	
r	17.116	19.041	37.667	39.577	58.914	60.842	
z_max	093.800	693.800	693.800	693.800	693.800	693.800	٦
# rods	10	10	22	22	3Z	3Z	
# mods	540	540	1188	1188	1728	1728	6912

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## Material budget comparison

![](_page_55_Figure_1.jpeg)

Radiation Length by Component(extend to beampipe)

![](_page_55_Figure_3.jpeg)

![](_page_55_Figure_4.jpeg)

## All > 0.9%X<sub>0</sub> !

# Impact parameter resolutions of different number of layers

![](_page_56_Figure_1.jpeg)

# Impact parameter resolutions of different radius

![](_page_57_Figure_1.jpeg)

## Layouts comparison

#### • Different number of layers(resolution vs $\theta$ )

![](_page_58_Figure_2.jpeg)

# Layouts comparison Different number of layers(resolution vs θ)

![](_page_59_Figure_1.jpeg)

# Layouts comparisonDifferent number of layers(resolution vs p)

![](_page_60_Figure_1.jpeg)