# **Sci-W ECAL Status for CEPC**

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## CEPC ECAL Status

- ➢ Multi-layers cosmic ray test
- ➤Temperature compensation
- ➤Time calibration
- Super-layer trial assembly
- Summary and outlook

# **PFA Calorimeter**

- ➤ Challenges
  - ➢ High granularity
    <sup>e<sup>−</sup></sup> → 50 GeV/c

➤ ECAL ~10 million channels

- Compact design
- ≻ High power
  - ≻ ECAL about 100 kW
    - EBU: 80 kW (without power pulsing)
    - ≻ DIF: 20 kW



3T Field, L=3.5 m, X₀≈34 cm, 50 GeV incident electron



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### Sci-W PFA ECAL of CEPC

- Sampling Calorimeter
  - Sandwich structure
  - Absorber+SD+Electronics
- Absorber
  - Tungsten
- Sensitive Detector
  - Scintillator+SiPM
- Electronics
  - ASIC Chip





#### **Elements of ECAL**



Scintillator (5mm\*45mm\*2mm)



SiPM (1mm \* 1mm, 10k pixels)



- Dynamic range: ~100fC~200pC
- channels: 36
- Dead time: 2ms
- Polar: positive
- power: 8mW/channel

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Super-layer trial assembly

Summary and outlook

- > All of the sensitive layers of the ECAL have been assembled
  - 30 layers were assembled in SIC and transported to USTC on 3/25/2020 for prototype assembly
- Mechanical structure for the sensitive layers have been finished in factory
  - > 15 super-layer frames (aluminum material) were processed and transported to USTC on 4/25/2020
- > W-Cu alloy Absorber plates were processed in factory
  - 2 plates were transported to USTC for trail assembly
  - Others will be transported next week

#### Sensitive layer detector



#### W-Cu alloy plate



#### Super-layer mechanical frame



- ➤ 30 layers sensitive detectors
- 15 super-layer mechanical frame,
   each frame will support two layers
- W-Cu alloy, W:Cu 85%:15%, thickness is 3.2 mm ~ 0.73 X<sub>0</sub>

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#### **Multi-layers cosmic ray test**





- A small prototype with 4 layers
- The SiPM pixel size is 15 um of L1 and L4 (high gain, high PDE), and10 um of L2 and L3.
- The coincidence signal of L1 and L4 is used as trigger

#### Functions of the small prototype

- TriggerID of each layer alignment
- Temperature monitor
- DAC calibration
- LED calibration







**DAC** Calibration



Event data mode



LED Calibration

# **Cosmic Ray Test**

## ≻MIPs signal



The MIPs signal amplitude of L1 is about 3 times than L2

 $\succ$  The gain and the photon detection efficieency

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#### **Temperature correction**

- SiPM is a semiconductor device which worked in G-M region. The gain is temperature dependent (~ -2%/°C), because the carriers mobility is temperature dependent.
- So we need to adjust the operation voltage of SiPM according to the temperature change to ensure its gain stability



Temperature vs. Gain

Each EBU has 16 sensors to monitor the temperature real time. The temperature of SiPM at each position is calculated by interpolation method, and the working voltage is adjusted according to the temperature change and the gain coefficient.

#### **Temperature correction**

- In order to check this interpolation method, 20 thermocouples are pasted on the EBU to monitor the temperature change on the EBU in different position.
- Put the EBU into a high and low temperature box, and change the temperature from 20 - 45 degree.
- Both the temperature sensors of EBU and the pasted thermocouples could measure the temperature in real time





#### EBU in the high-low temperature box

#### **Temperature correction**

#### Position of temperature sensor of EBU



According to the temperature measured by the sensors on the EBU, the temperature of the thermocouple position is calculated by interpolation method using the values of these sensors and compared with it measured by thermocouple itself.

#### Position of the pasted thermocouples





 $\Delta T$  between calculated and measured

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# Time measurement

- Channel schematic of SPIROC2E chip
  - High gain
  - ➤ Low gain
  - Time measurement







#### SPIROC2E chip

# **Time Calibration**

- Fan-out signal synchronized with slow clock to AFG3252
- Delay t ns then give it to DIF
- Trigger charge injection (Ecalib)
   and valid it as external trigger





**TDC** Calibration

# **Time calibration**



#### Positive slope ramp



TDC Channel vs. delay time



#### Time resolution at 1000 ns



Time resolution of TDC

#### Time measurement in cosmic test



Muon hits the different layers. The distance is about several cm

There are several bands here. Each ban is very narrow. The calibration parameters could be used to correct the different between of them.

This work is under way!



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# Super-layer assembly





# Super-layer assembly





#### Super-layer assembly

#### A super-layer is composed of 2 sensitive layers and 2 W-Cu alloy plates









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- All the sensitive layers and mechanical frames are processed
- A 4 layers mini-prototype was tested by cosmic ray, the MIPs signals are clearly
- Some other work are still progress, such as temperature and time calibration and correction
- A super-layer was trial assembled
- Next step, we will assemble more super-layers for the whole prototype.



## backup



### **ECAL trigger**



**Validation Mode** 

#### **Absorber parameter**



#### **Prototype assembly**



### **ECAL** prototype











#### **ECAL prototype**



## ECAL test trigger





- According to the MOST funding task, a prototype should be assembled in the beginning of next year (2020.2)
- Then the cosmic ray test in laboratory and Beam test in IHEP and DESY respectively.

