# Overview of FCAL

## The CEPC MDI Workshop Dr. Borysova Maryna KINR & DESY On behalf of the FCAL collaboration





# Outline

- Introduction
- design of the very forward region of e+e- collider experiments
- radiation hard solid state sensors
- performance tests of prototype detectors in the beam
- dedicated front-end and ADC ASICs
- FCAL Spin offs
- Summary & Outlook

FCAL Collaboration

M FCAL detectors

Muninosity measurements

MultumiCal Silicon Sensors

MumiCal beam tests 2014-2020

M BeamCal

New readout ASIC for LumiCal -FLAME

MBeamCal ASIC

# FCAL Collaboration

FCAL is a worldwide detector Research & Development collaboration.

~ 70 physicists join their effort to develop the technologies of special calorimeters in the very forward region of future experiments at e+e-colliders

FCAL collaborates with the Detector Concepts ILD and SiD of the ILC and works together with CLICdp, and now may consider luminometers for the CEPC detector.



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# FCAL detectors in LC Experiments

## LumiCal

• Precise integrated luminosity measurements; • Extends a calorimetric coverage to small polar angles. Important for physics analysis.

## Design

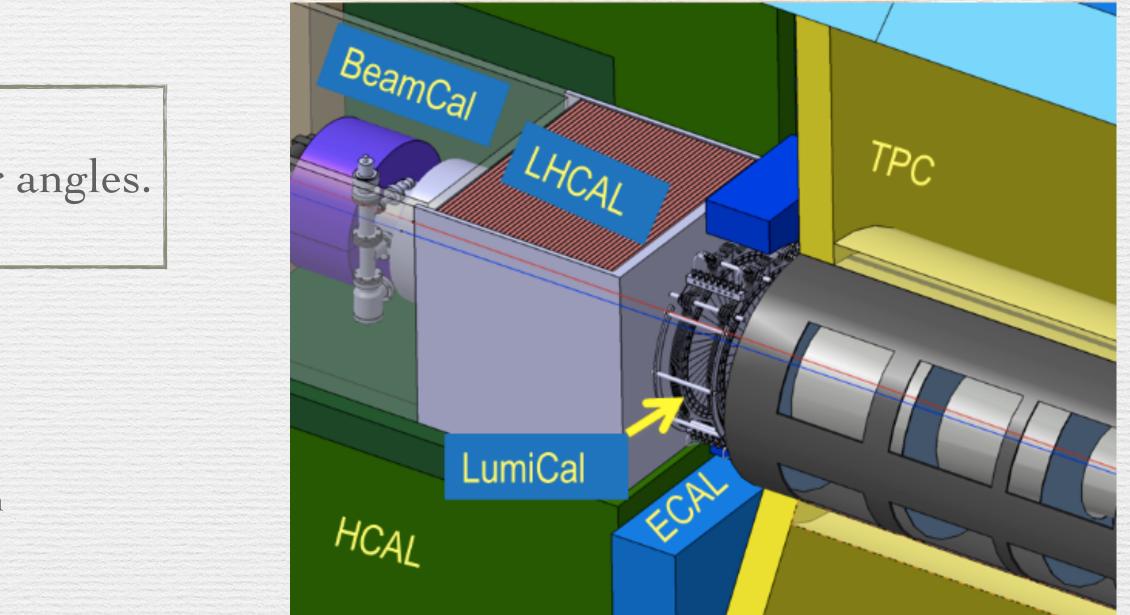
- electromagnetic sampling calorimeter;
- 30 (40 for CLIC) layers of 3.5 mm thick tungsten plates with 1 mm gap for silicon sensors;
- symmetrically on both sides at ~2.5m from the interaction point for ILD.

## **BeamCal**

- forward activity;
- Bunch-by-bunch luminosity measurements;
- Beam diagnostics and tuning;

## LHCal

- extends the coverage of HCAL;
- Sampling calorimeter (silicon)
- 29 layers of 16mm thickness. Absorber : tungsten or iron

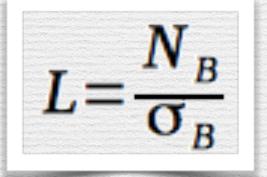


• Complete the coverage of e.m. calorimetry down to very small angles to reject SM backgrounds w/ far-

## • similar construction, with tungsten absorber but radiation hard sensors (GaAs, CVD diamond)

# Luminosity measurement

• The luminosity at an e+e- collider can be measured by counting number N<sub>B</sub> of Bhabha events in a certain polar angle ( $\theta$ ) range of the elastically scattered electron.

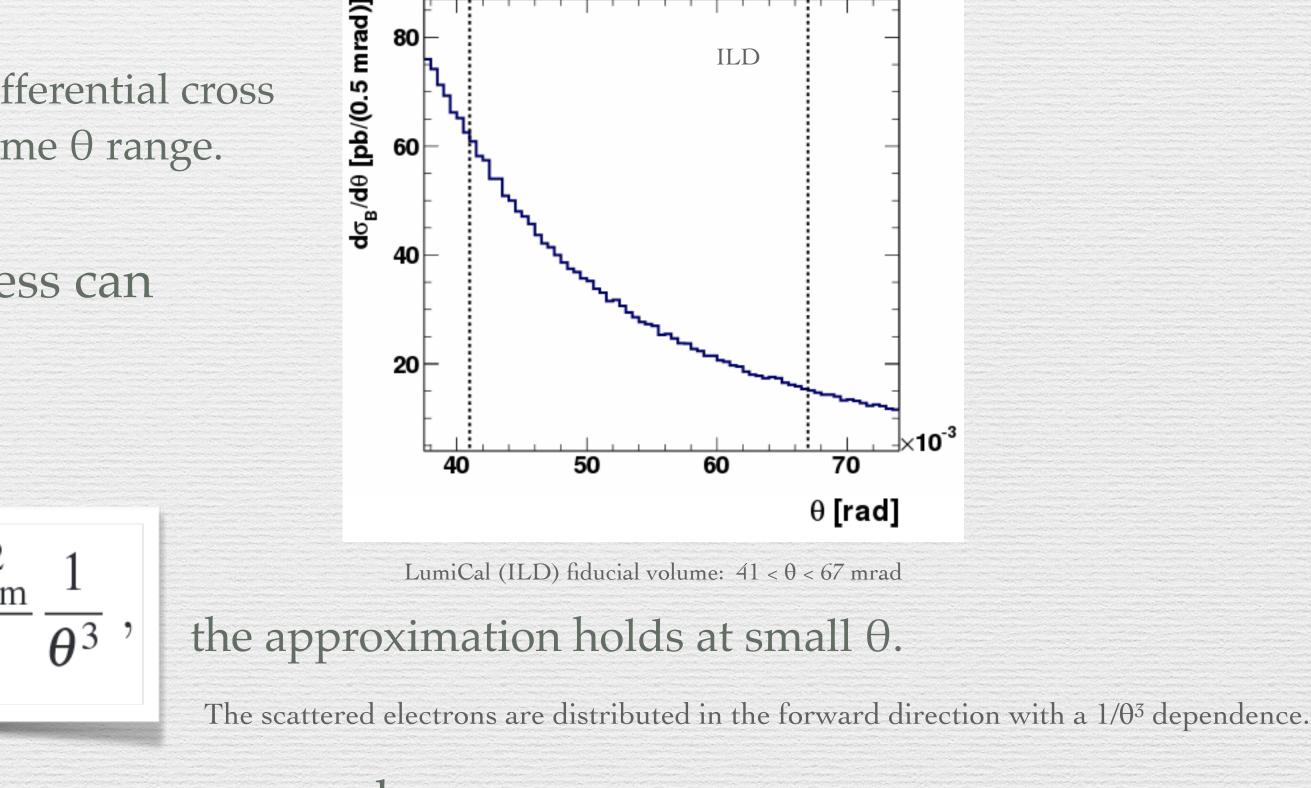


 $\sigma_{\rm B}$  – integral of the differential cross section over the same  $\theta$  range.

The cross section of the Bhabha process can be precisely calculated. In leading order:

$$\frac{d\sigma_{\rm B}}{d\theta} = \frac{2\pi\alpha_{\rm em}^2}{s} \frac{\sin\theta}{\sin^4(\theta/2)} \approx \frac{32\pi\alpha_{\rm em}^2}{s}$$

 $\alpha$  is the fine-structure constant, s - center-of-mass energy squared. 5



## Optimisation of the design of the very forward region using Monte Carlo simulations

- BeamCal
- -Cover the polar angles from 10 mrad (CLIC)/6 mrad (ILC) to 43 mrad
- -background simulated for different beam parameters and magnetic fields and different reconstruction algorithms compared

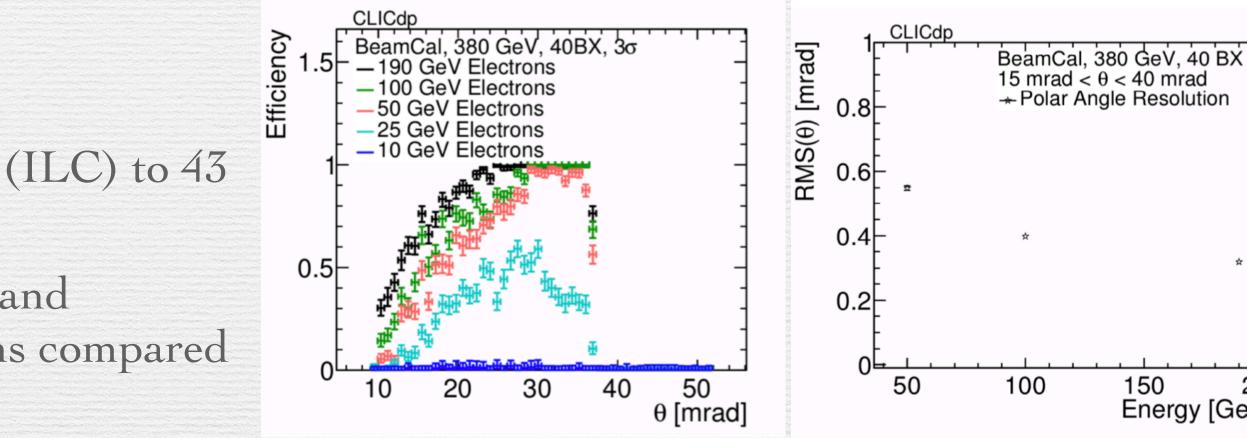
## LumiCal

- Cover the angles between 41 mrad to 67 mrad (ILC)
- Sensor segmentation is optimised to obtain the given precision of luminosity measurement

## LHCal

- Located between the LumiCal and BeamCal Total thickness : 463 mm
- Simulation of W-Si and Fe-Si with different incident particles -

CLICdp-Note-2018-005



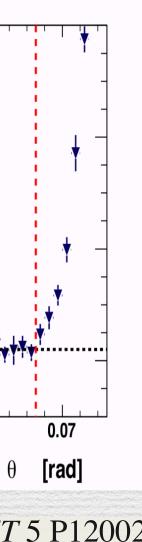
[VGeV] 0.04 0.06 0.05

H Abramowicz et al 2010 JINST 5 P12002

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# Simulation outcome

- Bigger fiducial volume => higher statistics on Bhabha events
- The smaller Molière Radius => the bigger fiducial volume
- Compact Calorimeter => Smaller Molière Radius
- High energy resolution to correctly identify Bhabha events
- background (relevant for BeamCal)
- Radiation hardness of sensors (more relevant for BeamCal)

• Smaller Molière Radius => higher efficiency of electron detection over low energy

# LumiCal silicon sensor

## LumiCal is a Si-W electromagnetic sampling calorimeter

- Compact design provides
- small Molière radius;

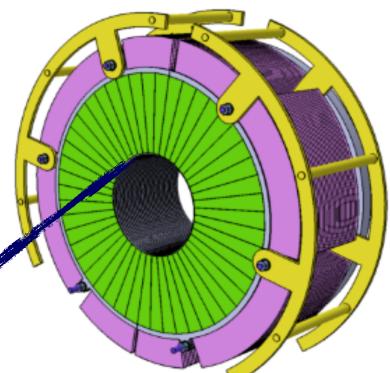
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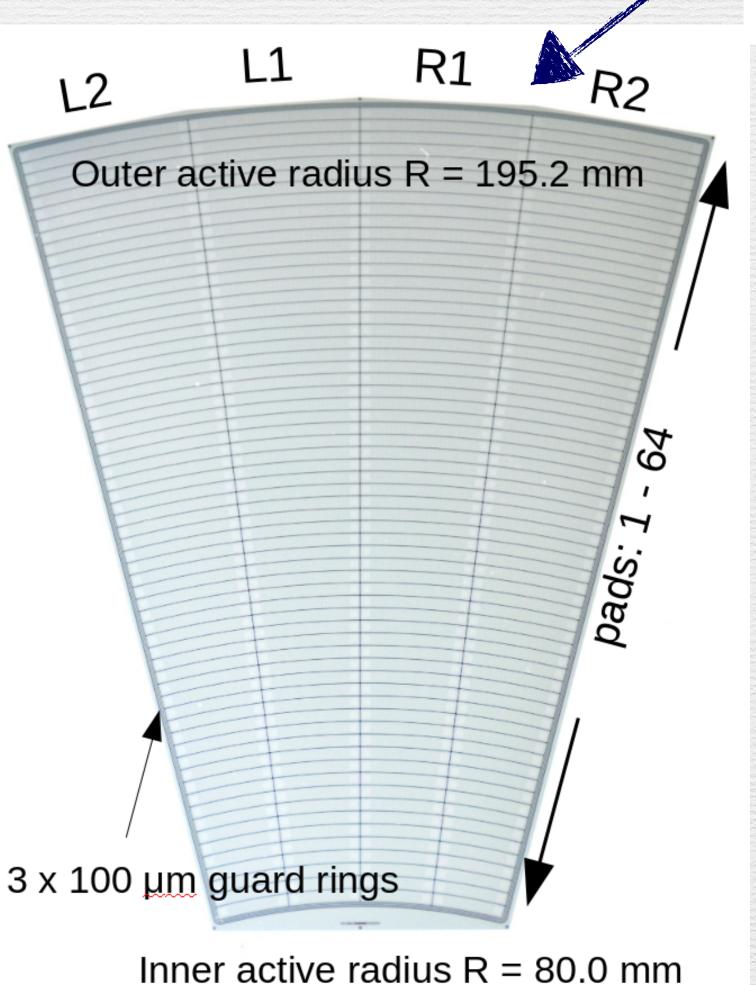
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- bigger fiducial volume;
- better HE particle detection on top of background.
- Challenging requirements on geometrical compactness

## Silicon pad sensor prototype is designed for ILD; produced by Hamamatsu

thickness 320 µm DC coupled with readout electronics p+ implants in n-type bulk 64 radial pads, pitch 1.8 mm 4 azimuthal sectors in one tile, each 7.5° 12 tiles make full azimuthal coverage





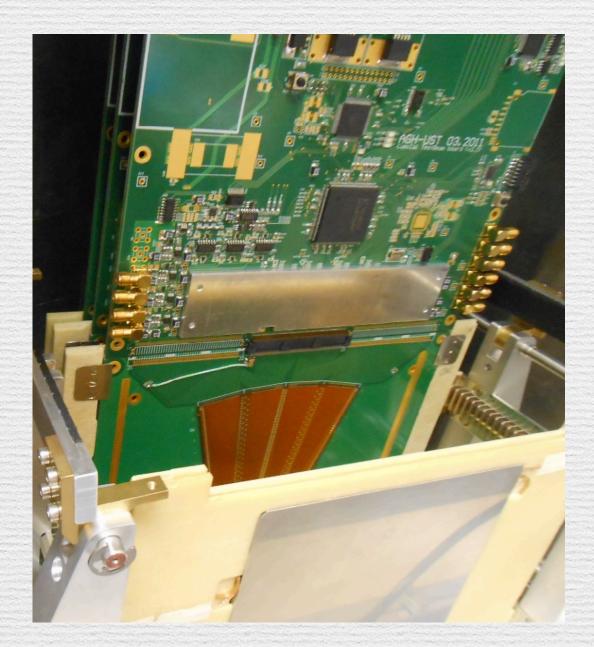
Designed in IFJ PAN Cracow

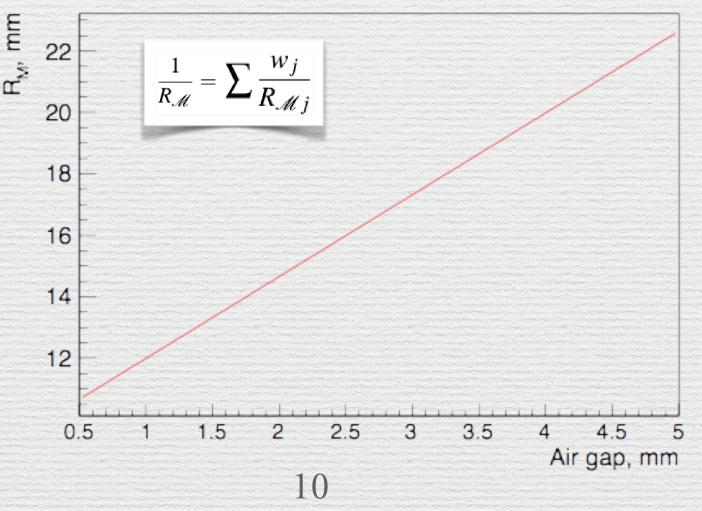


## performance tests of prototype detectors in the beam

# 2014 Test Beam at CERN

- Test of multi-detector plane operation
- Transversal and longitudinal shower measurement, data MC comparison
- Molière radius





 $R_{\mathcal{M}}$  as function of the air gap between 3.5 mm thick tungsten plates

- 4 LumiCal detector planes equipped with dedicated electronics (32 channels)
- 4.5 mm between tungsten plates
- Tested in test beam at PS with 5 GeV  $e^{-\mu}$

The importance of the gap size between absorber layers in the calorimeter design on the Molière radius

Reducing air gap from 4.5 mm to 1 mm gives  $R_{M}$ : 21 mm -> 12 mm



## Shower Study in Transverse Plane for 2014

The sensor geometry doesn't allow direct measurement of transverse shower development

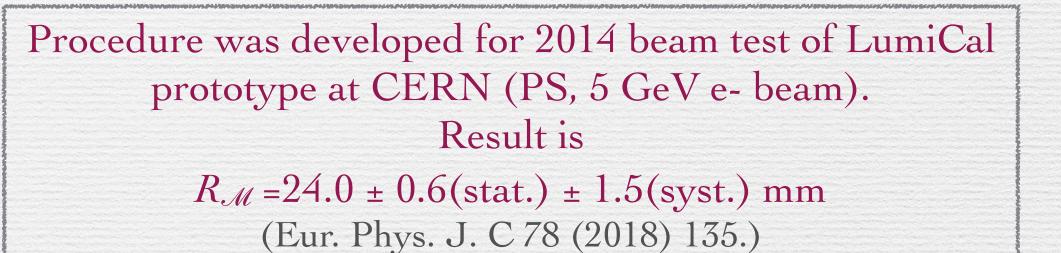
$$F_E(r) = A_C e^{-\left(\frac{r}{R_C}\right)^2} + A_T \frac{2r^{\alpha} R_T^2}{(r^2 + R_T^2)^2},$$

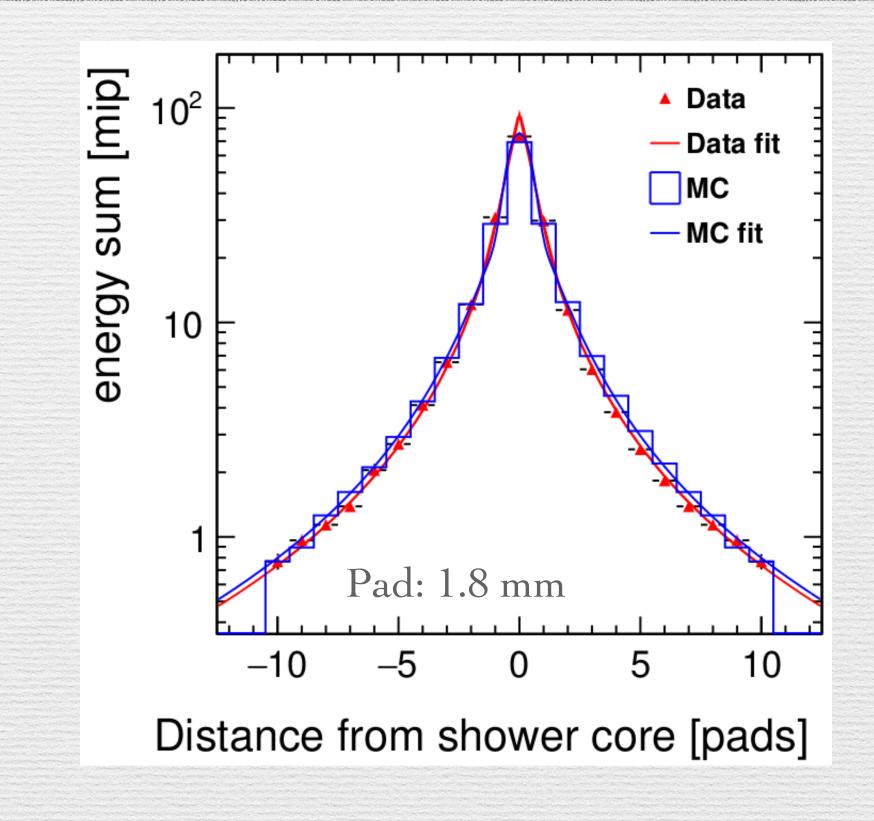
*r* – the distance from the shower center;  $A_C$ ,  $A_T$ ,  $R_C$ ,  $R_T$ ,  $\alpha$  – fit parameters.

The fitting range corresponds to the area connected to readout. Fit parameters are found by fitting to MC and data.

Molière radius  $R_{\mathcal{M}}$  can be found from the equation:

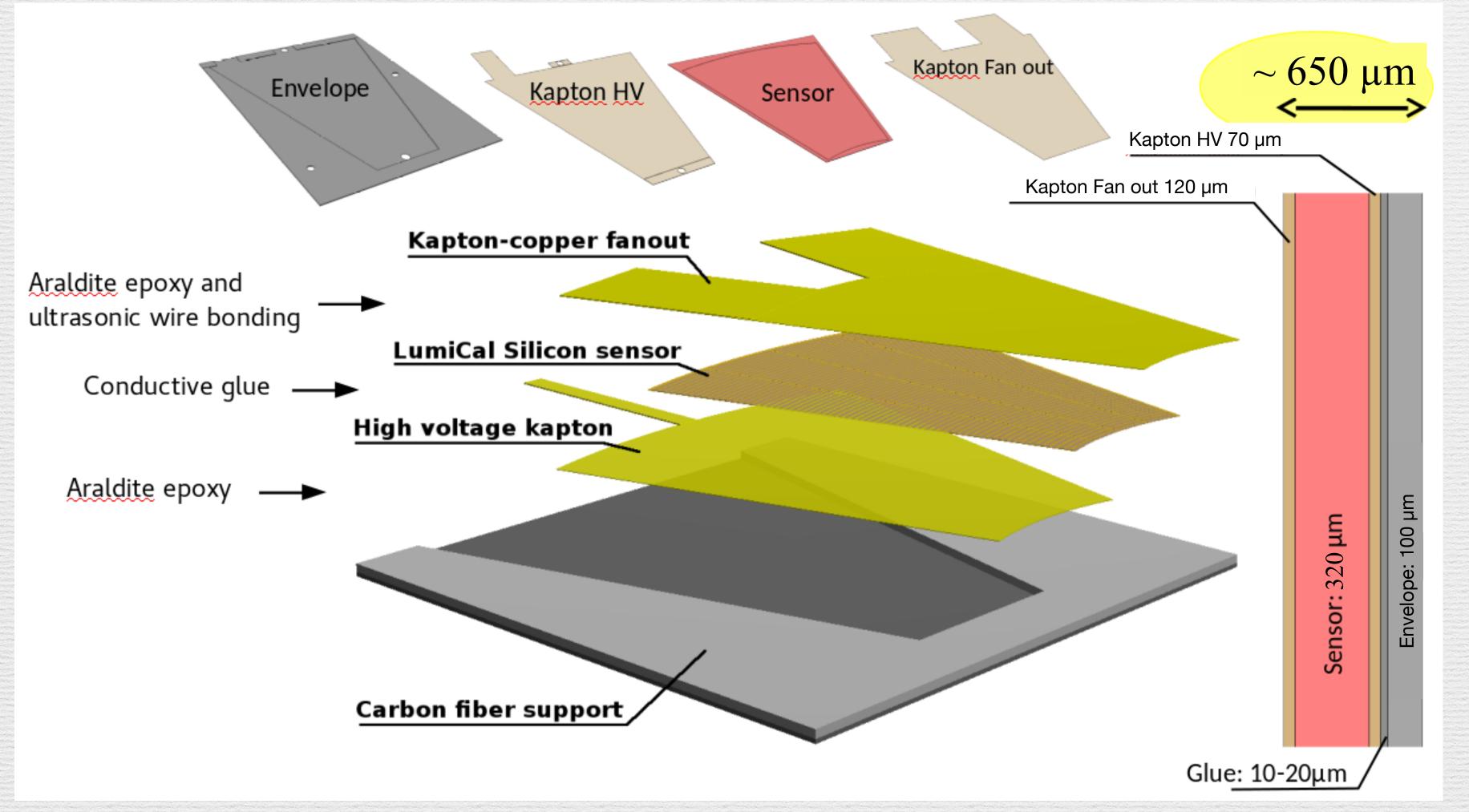
$$0.9 = \int_0^{2\pi} d\varphi \int_0^{R_{\mathscr{M}}} F_E(r) r dr$$







# LumiCal thin module prototype assembly



Compactness is an essential requirement to provide small Molière radius/accurate shower position reconstruction.

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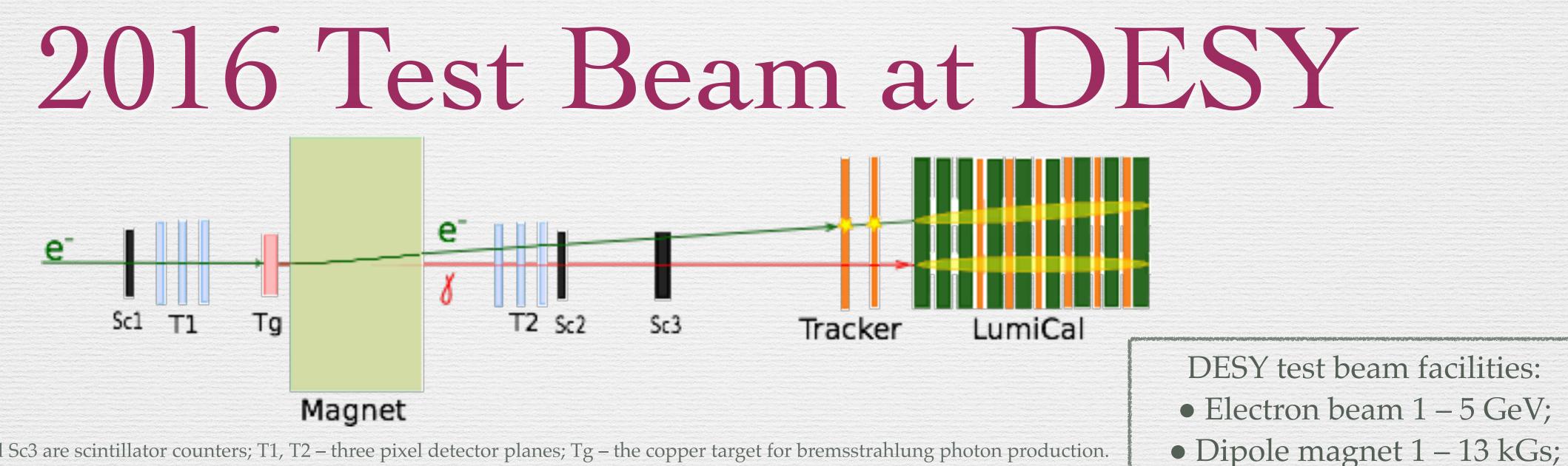
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In current LumiCal conceptual design the space between absorbers is 1 mm!

Carbon fiber support facilitate handling and mounting on tungsten planes

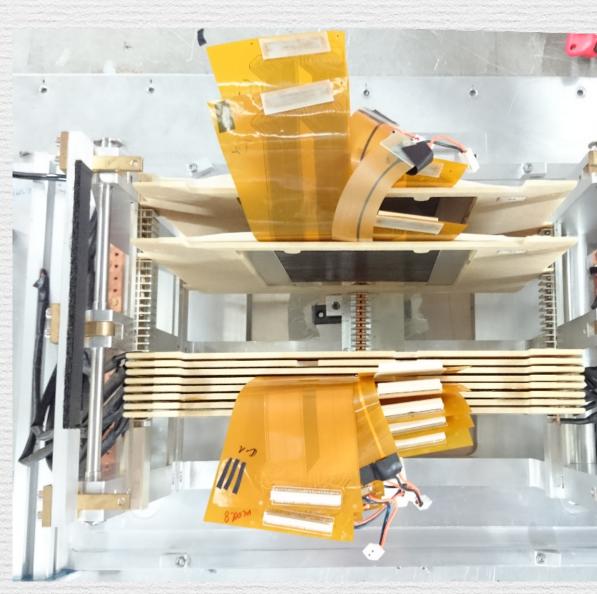
Designed at TAU



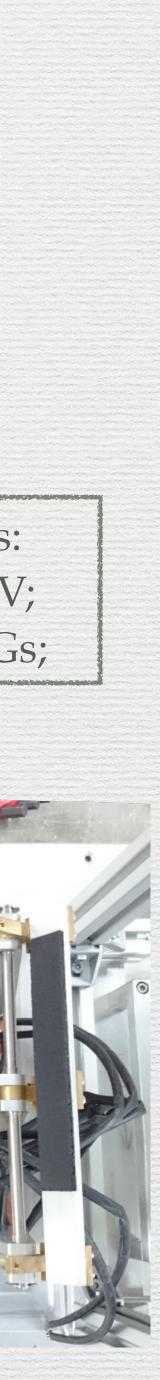


Sc1, Sc2 and Sc3 are scintillator counters; T1, T2 – three pixel detector planes; Tg – the copper target for bremsstrahlung photon production.

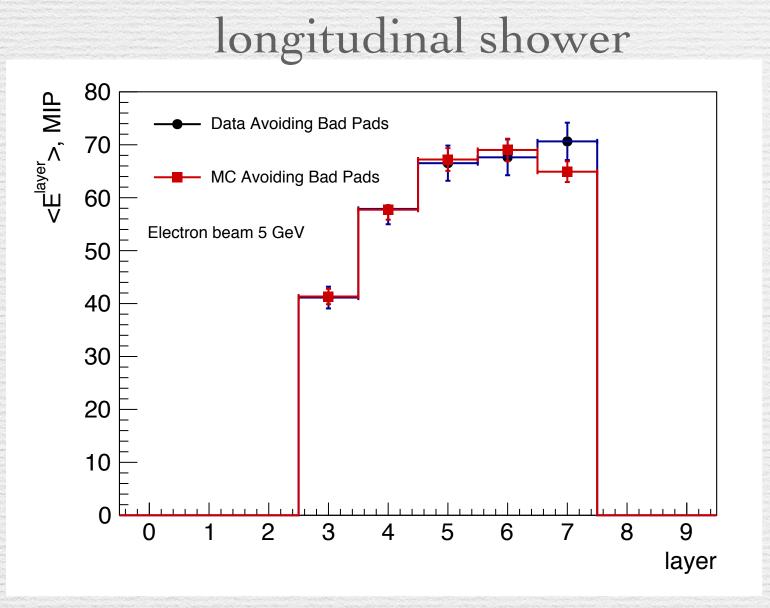
- 8 (256 channels) thin LumiCal modules (> 2k channels);
- 2 used as a tracker / tagger for e/γ separation; •
- 6 in calorimeter (3 8 X0) installed in 1 mm gaps between absorbers;
- DAQ : SRS system, designed by RD51 collaboration; •
- EUDET / AIDA beam Telescope : 6 planes with MIMOSA chip; •



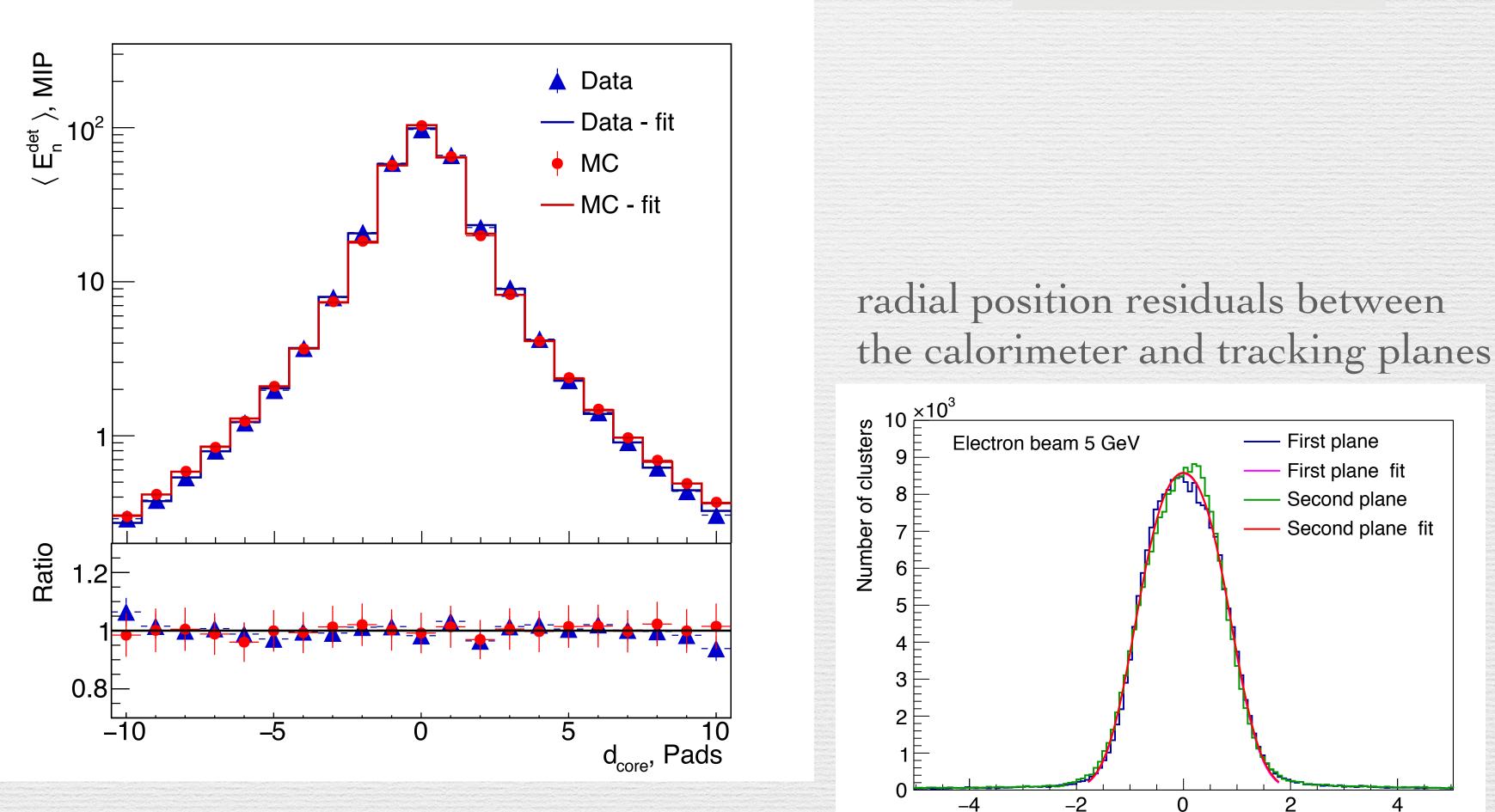
mechanical frame designed at CERN



## Shower Study for 5 GeV electrons 2016 test beam



The measurement of the longitudinal and transverse shower size is in good agreement with simulations

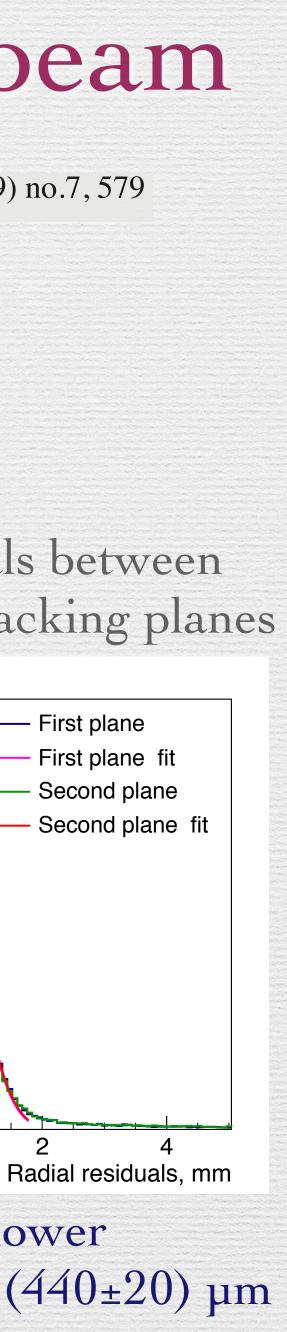


The effective Molière radius is  $8.1 \pm 0.1$  (stat)  $\pm 0.3$  (syst) mm

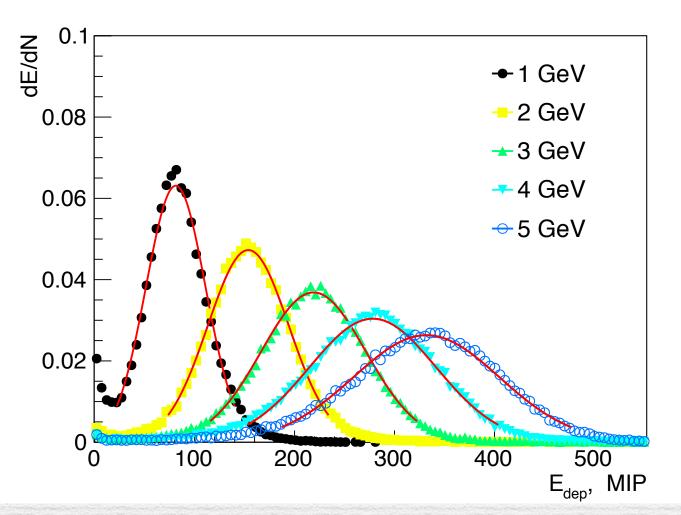
## transverse shower

Eur.Phys.J. C79 (2019) no.7, 579

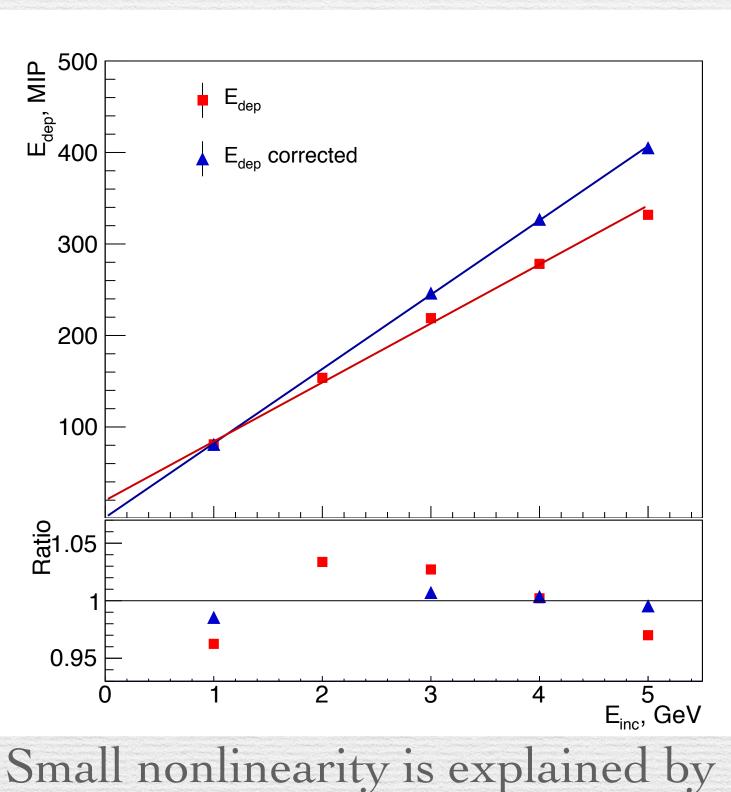
The resolution of the shower position reconstruction ( $440\pm20$ ) µm



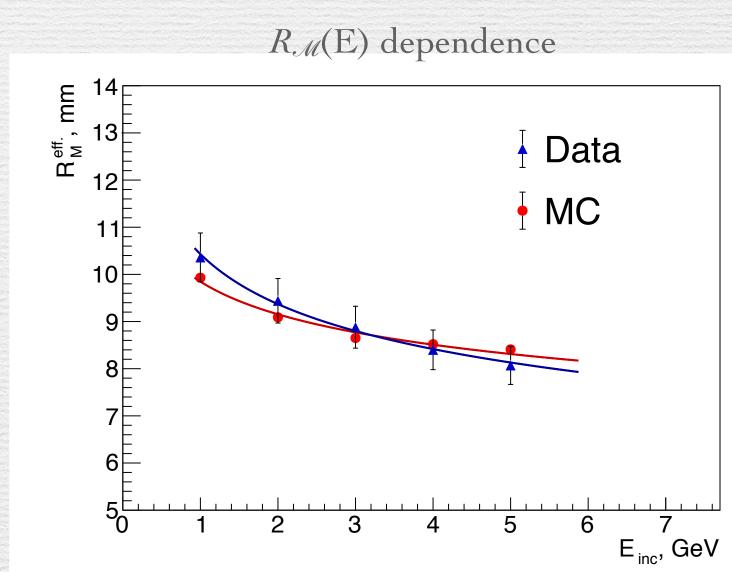
# LumiCal Energy Response



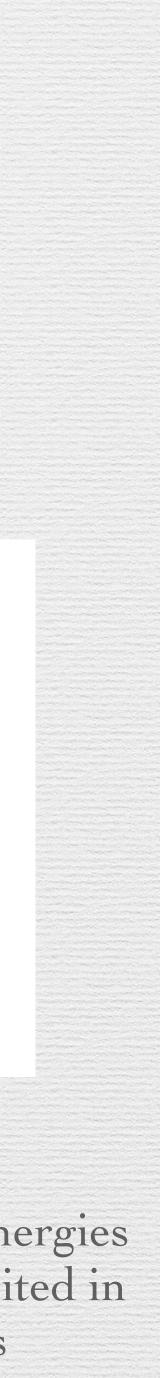
LumiCal prototype demonstrates good linear response to the beam of 1 - 5 GeV.



Small nonlinearity is explained limited number of sensitive planes. Tested and corrected in MC.

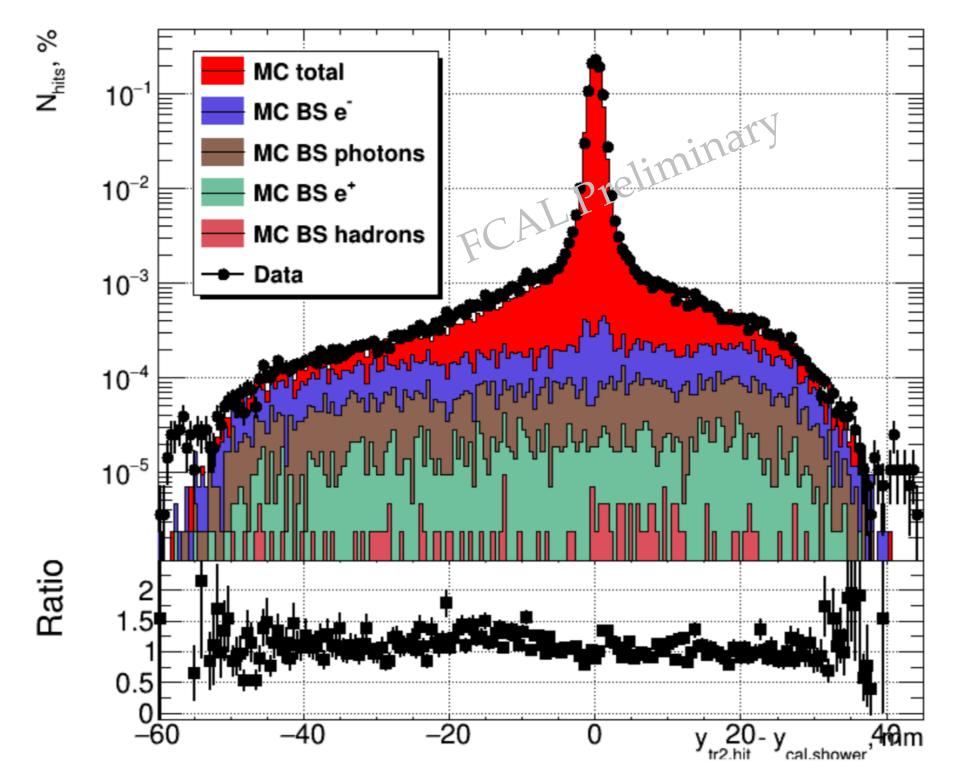


 $R_{\mathcal{M}}$  shows slight dependence on E is explained by the fact that for higher energies smaller fraction of the shower is deposited in calorimeter with only 6 working layers



## Electron-photon identification in tracking layers in front of LumiCal

The composition of back scatters observed in tracking planes



photon / electron identification efficiency more than 90% at 2.5 mm matching distance

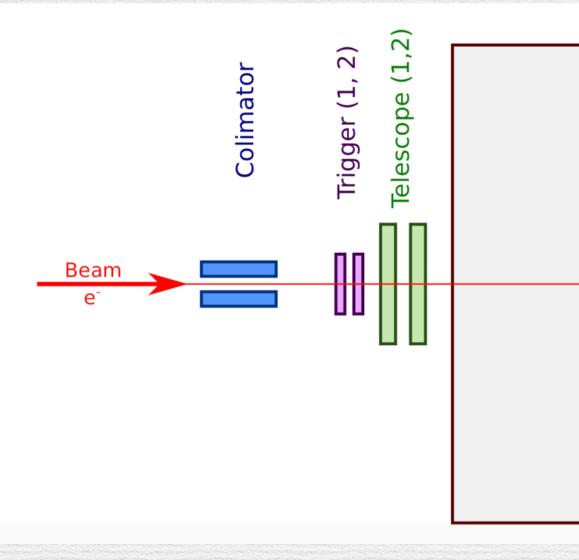
Efficiency and the purity of photon ID as a function of distance between the hits in tracking planes and shower position in

calorimeter % 100E Efficiency/Purity, **99**E 98 97 96È 95E **MC Efficiency** 94 93Ē MC Purity 92È 2 8 0 10 12

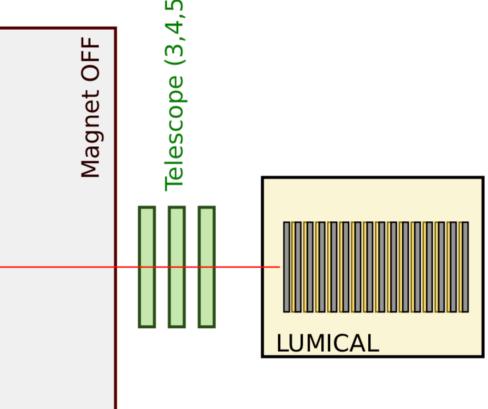
Matching distance, [mm]



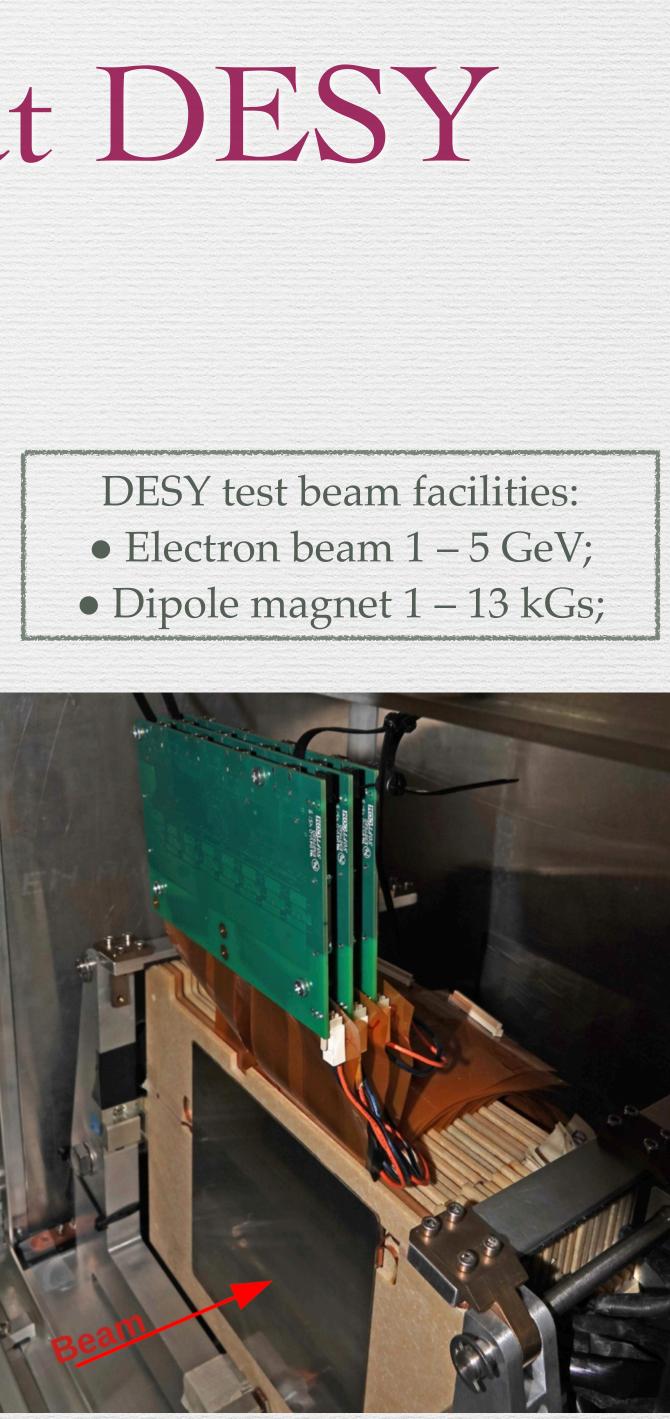
# 2020 Test Beam Campaign at DESY



- LumiCal prototype with 15 sensitive sensor layers •
- 3 planes equipped with FLAME dedicated LumiCal Readout (Slides 23-24) •
- Others with double gain readout using APV25
- Edge scan for fiducial volume study •
- Data collection with tilted calorimeter to study bias in position reconstruction •
- Test electron/gamma response •

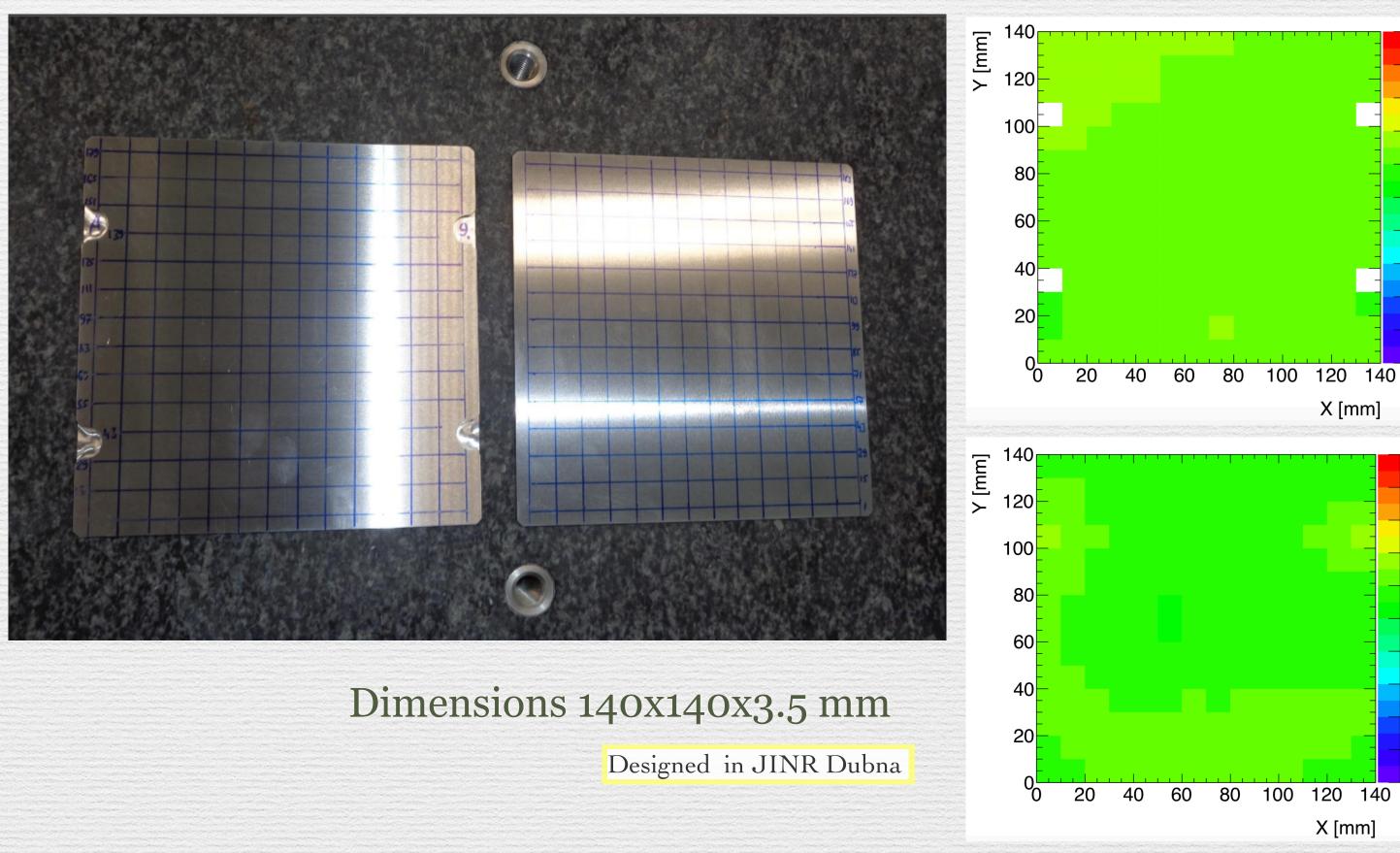


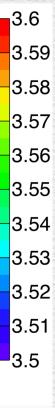
Data Analysis is in progress....



# Tungsten plates

- 10 new tungsten absorber plates
- High requirements to geometrical accuracy (~50  $\mu$ m for thickness) make it difficult to use pure W.
- the absorber alloy : 93% tungsten, 5% nickel & 2% copper.
- Good flatness  $\sim 30 \ \mu m$  observed
- Glued to permaglass frame
- Used in assembled calorimeter in 2019/2020 beam test campaigns





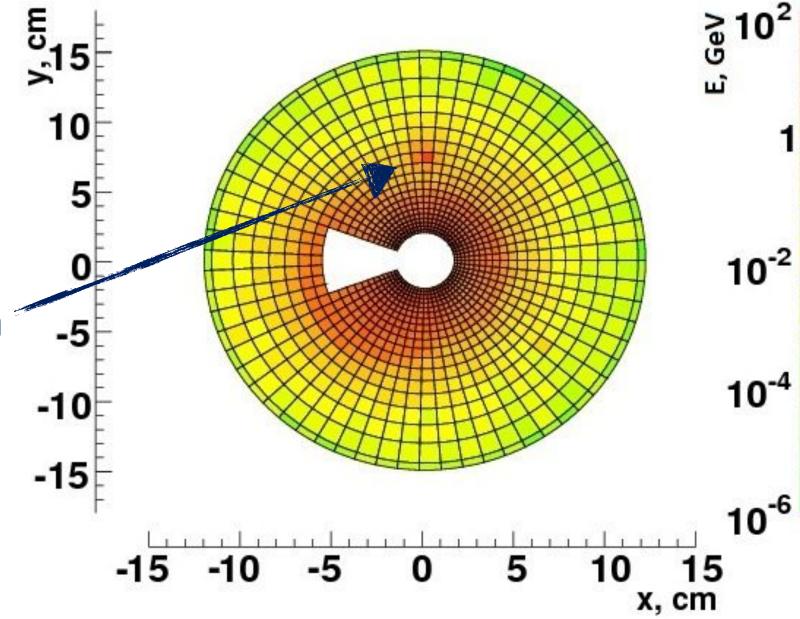


# BeamCal

## Beamstrahlung at linear colliders (due to nm bunch sizes)

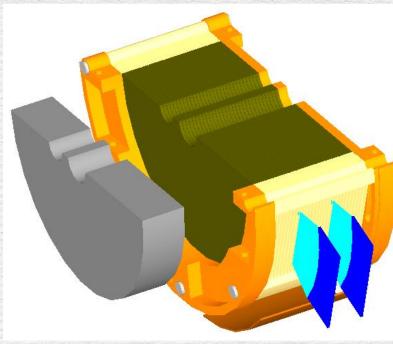
## Low energy electron deposition per BX

Single high energy electron

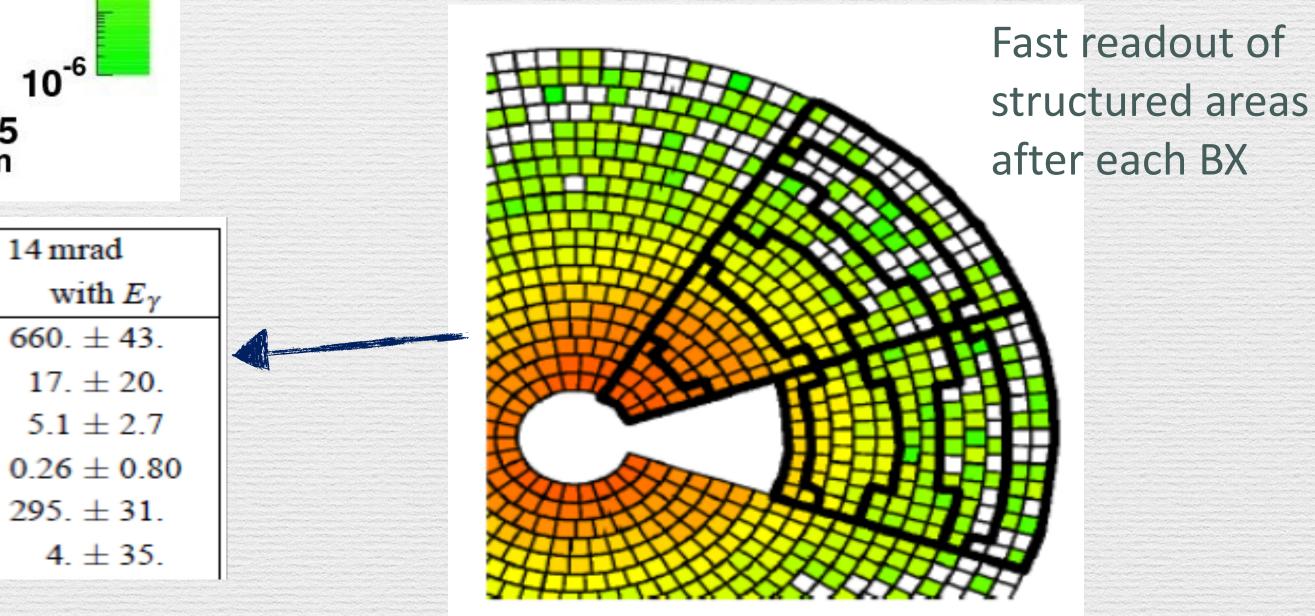


Beam parameters and luminosity measurement

beam			resolution, 14	
parameter	unit	nom.	no $E_{\gamma}$	· •
$\sigma_x$	nm	655.0	700. ± 49.	660
$\Delta \sigma_x$	nm	0.0	7. ± 30.	17
$\sigma_y$	nm	5.7	$5.8\pm7.1$	5.
$\Delta \sigma_y$	nm	0.0	$\textbf{-0.53} \pm \textbf{0.97}$	0.2
$\sigma_z$	$\mu m$	300	331. ± 67.	295
$\Delta \sigma_z$	$\mu m$	0.0	3. ± 56.	4



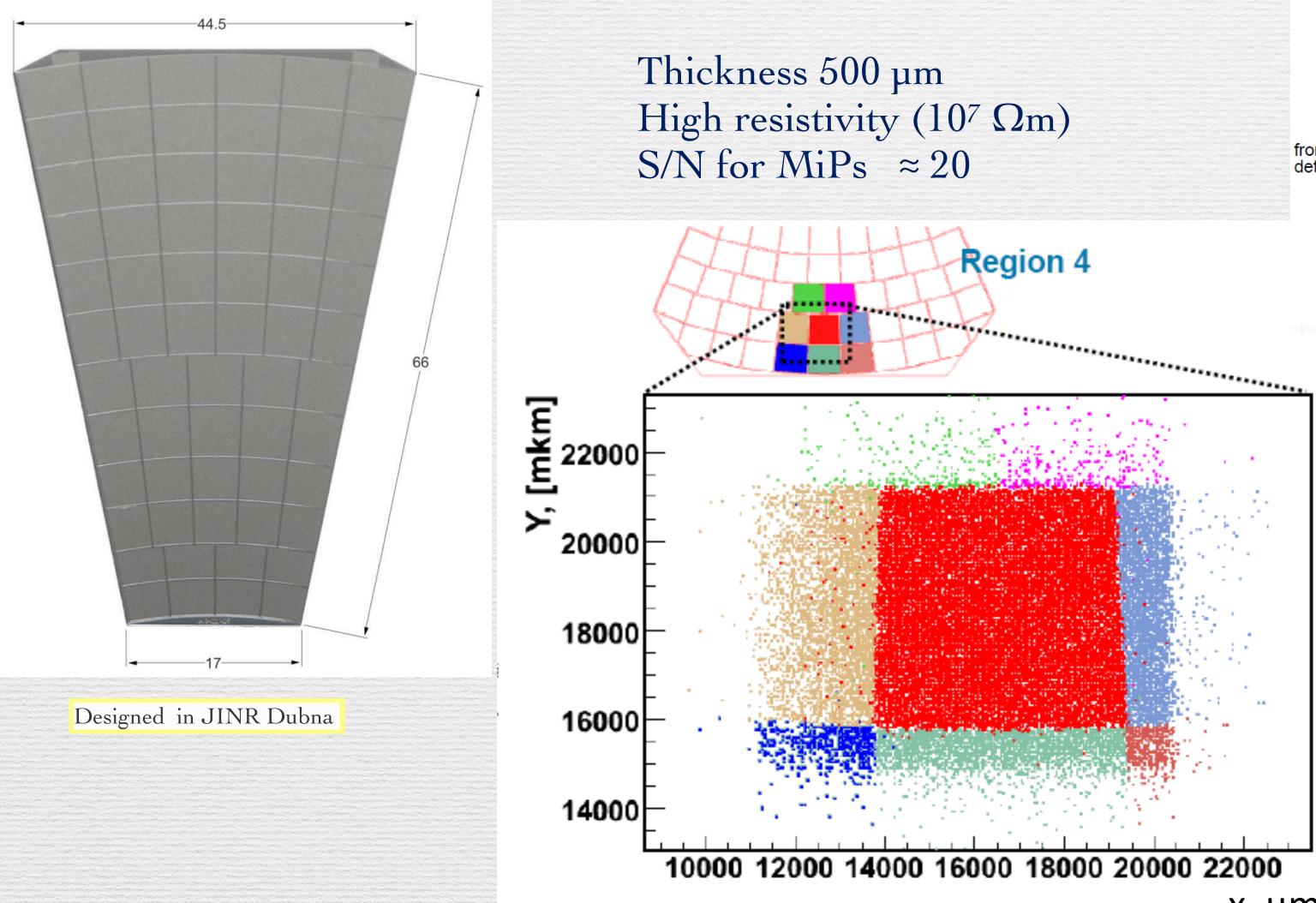
- Fast luminosity estimate using beamstrahlung (bunch-by-bunch at ILC)
- Beam parameter estimation
- Fast feedback to the machine
- Low angle electron tagging

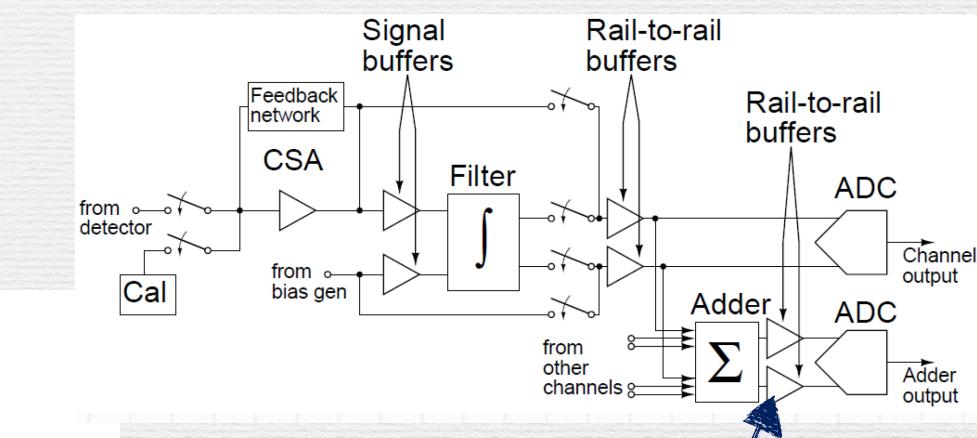




# BeamCal

## Baseline sensor: GaAs





Dedicated ASIC development with fast OR to be used in the feedback system

**Test-beam fully instrumented** detector plane

x, μm



# dedicated front-end and ADC

ASICs

## New readout ASIC for LumiCal -FLAME

## FcaL Asic for Multiplane rEadout ASIC architecture

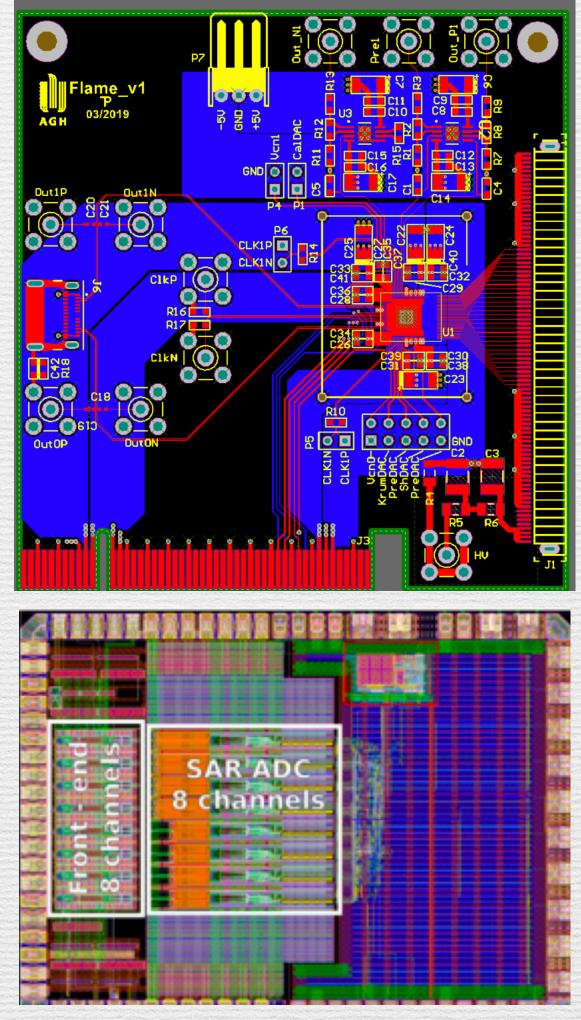
Complete readout ASIC integrating whole functionality (biasing, calibration, etc.) 32 mix-mode channels comprising: Variable gain front-end 10-bit SAR ADC Data encapsulation and 8b/10b coding (according to the Xilinx MGT specification) Multi-phase PLL based fast serializer (up to 8 Gbps) Fast SST driver (up to 8 Gbps)

Single FLAME channel: 2350 µm x 80 µm:

• Development of new readout ASIC for LumiCal – FLAME – is done • Chip has been manufactured and assembled to PCB

Mix-mode FLAME part: ~2.5 mm x~3.5 mm



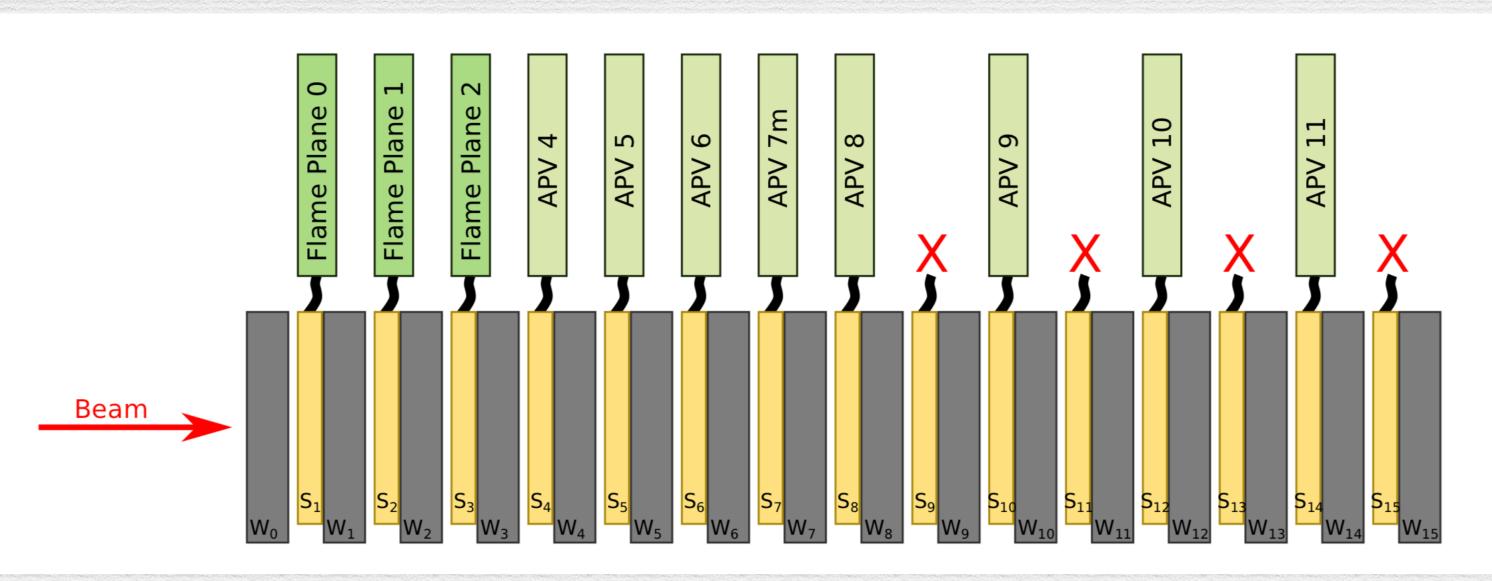


Designed in UST Krakow

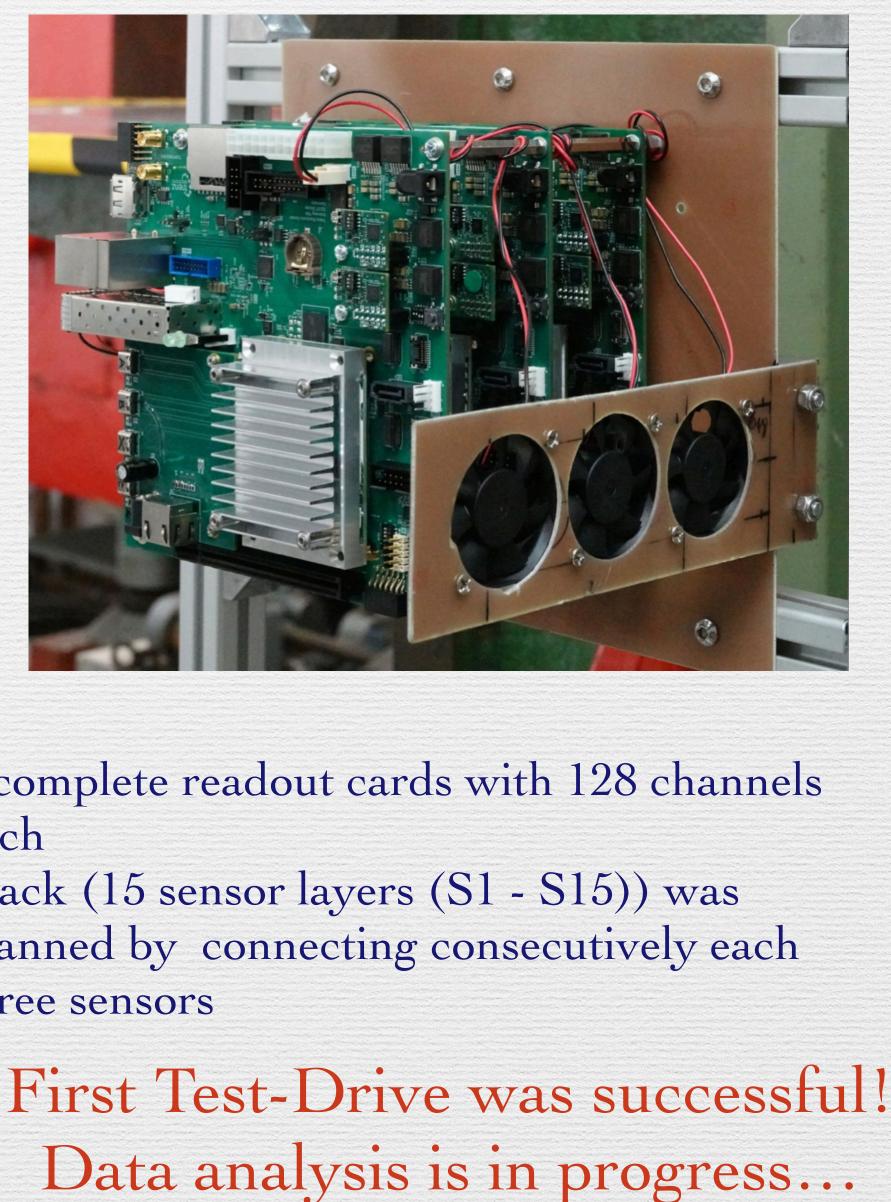
# FLAME – in beam test 2020 at DESY

Analogue front-end comprising:

- Charge sensitive preamplifier with variable gain:
- High gain for test beam up to 200 fC with MIP sensitivity
- Low gain for shower development (up to 6 pC)
- Differential CR-RC shaper with 50ns peaking time



10-bit multichannel SAR ADC Sampling rate up to 50 MSps DNL, INL < 0.5 LSB ENOB > 9.5 • Ultra low power consumption (below 1 mW per channel at 40 MSps)



- •3 complete readout cards with 128 channels each
- •Stack (15 sensor layers (S1 S15)) was scanned by connecting consecutively each three sensors

# BeamCal ASIC v3 Design

Different sensor materials: GaAs, Si, Diamond, Sapphire; Different sensor segmentation – input capacitance; Different MIP response and maximum signal: 0.8 pC – 30 pC.

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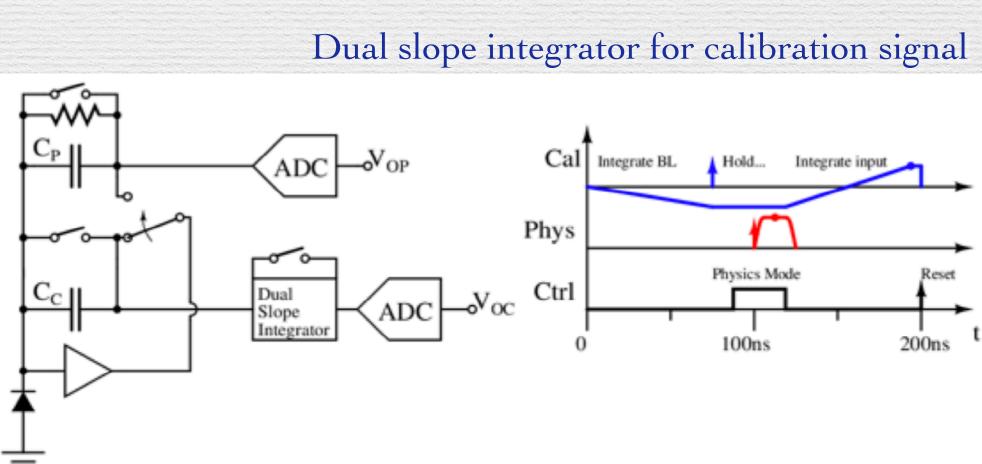
Specification	Value	
Q <sub>in</sub>	> 2.8 fC	
ENC	< 1000 - 1500 e <sup>-</sup> rms	
Number of channels	8	
Maximum input rate	1 / 554ns	
<b>Baseline restoration</b>	1%	

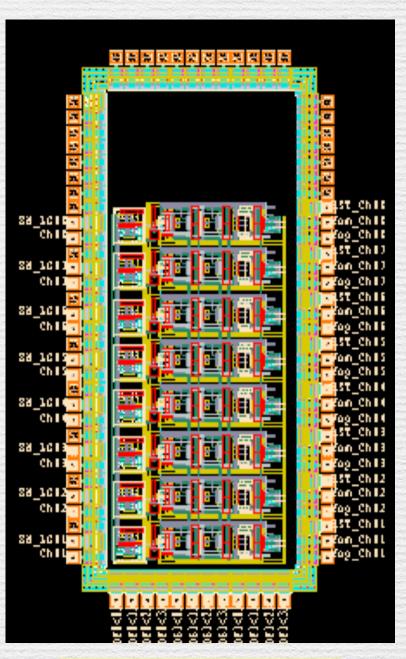
•Pad Capacitance: ~20pF (New Sapphire Design)

- Programmable time constant
- Active baseline restoration
- Programmable baseline restoration current

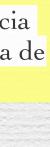
Firstly, BeamCal is hit by beam halo (muons)

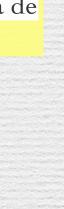
- MIP deposition, low noise electronics
- Clean environment
- Good for calibration
- ~25ns later, BeamCal is hit by collision scattering
  - Large deposit energy
  - Physics readout





Designed at Pontificia Universidad Católica de Chile

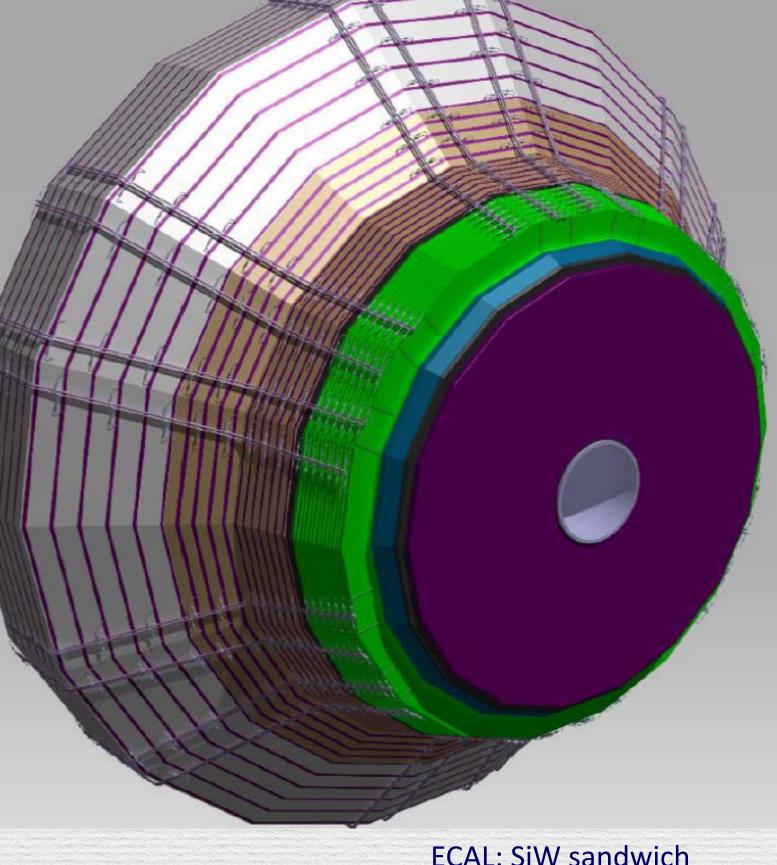




# Spin offs from FCAL technologies

## FLAME is used for the HL upgrade of the CMS detector

## High Granularity Calorimeter



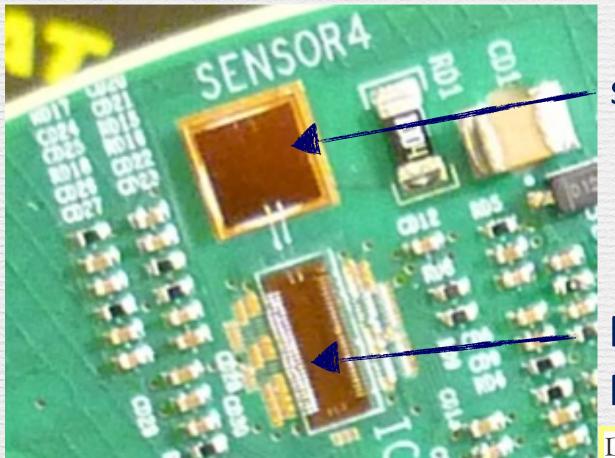
ECAL: SiW sandwich HCAL: Si/Sc steel sandwich 6.5 x 10<sup>6</sup> readout channels fast Mip Timing Detector MTD

2 trays in z

**BTL detector 72 trays**: 2(z) x 36(φ) 332k channels

Lyso:Cr crystals, read out with SiPMs

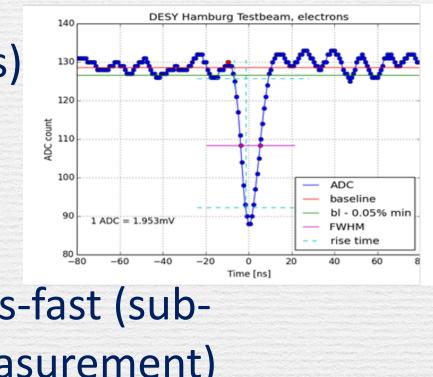
## Spin offs from FCAL technologies Luminometer and Beam Condition Monitor for the CMS experiment



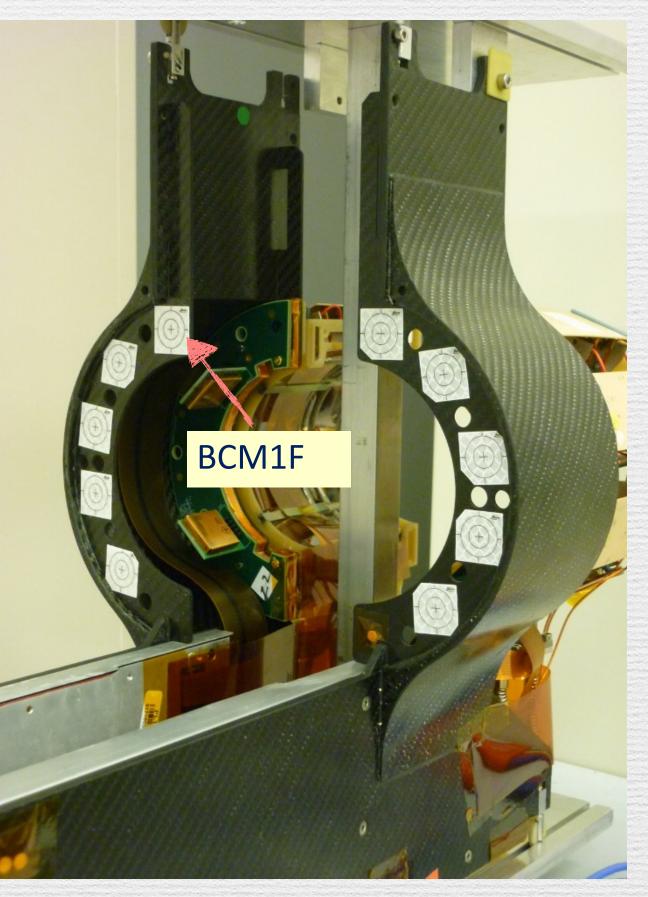
sensor pads (Si diodes)

## Front-end ASIC, supers-fast (sub-Nanosecond time measurement)

Designed in UST Krakow



### Carbon fiber structure



## Half ring with flexible Kapton PCB

FCAL has developed a design for the very forward region of a detector at an e+e- collider Three compact calorimeters are foreseen:

- BeamCal for bunch-by-bunch luminosity measurement and electron tagging - LumiCal for precise measurement of the integrated luminosity.
- LHCal to extend the coverage of HCAL

- Mensors for prototypes of BeamCal and LumiCal are designed and fabricated Dedicated FE ASICs are designed and fabricated in 130 nm CMOS technology Prototypes of fully instrumented sensor planes are built and tested A prototype of a highly compact calorimeter was studied in test-beams at CERN and DESY - the measurement of the effective Molière radius ( $R_{\mathcal{M}} = 8 \text{ mm}$ );
  - the measurement of the shower position reconstruction (440 µm resolution);



- the measurement of the longitudinal shower shape. Simulations are confirmed by the measurements Technologies developed in FCAL are used in a luminometer for CMS and for CMS upgrades

# Summary and Outlook



Thank you for attention!

# Back up

## The forward region of the CEPC detector

•Instrumented with a luminometer (LumiCal), aiming to measure integrated luminosity with a precision of 10<sup>-3</sup> in e+e- collisions for Higgs production at the center-of-mass energy of 240 GeV

• The precision requirements on the integrated luminosity measurement are motivated by the CEPC physics program, intended to test the validity scale of the Standard Model through precision measurements in the Higgs and the electroweak sectors with  $10^6$  Higgs and up to  $10^{12}$  Z bosons.

•Many sensitive observables depend on the uncertainty of the integrated luminosity.

