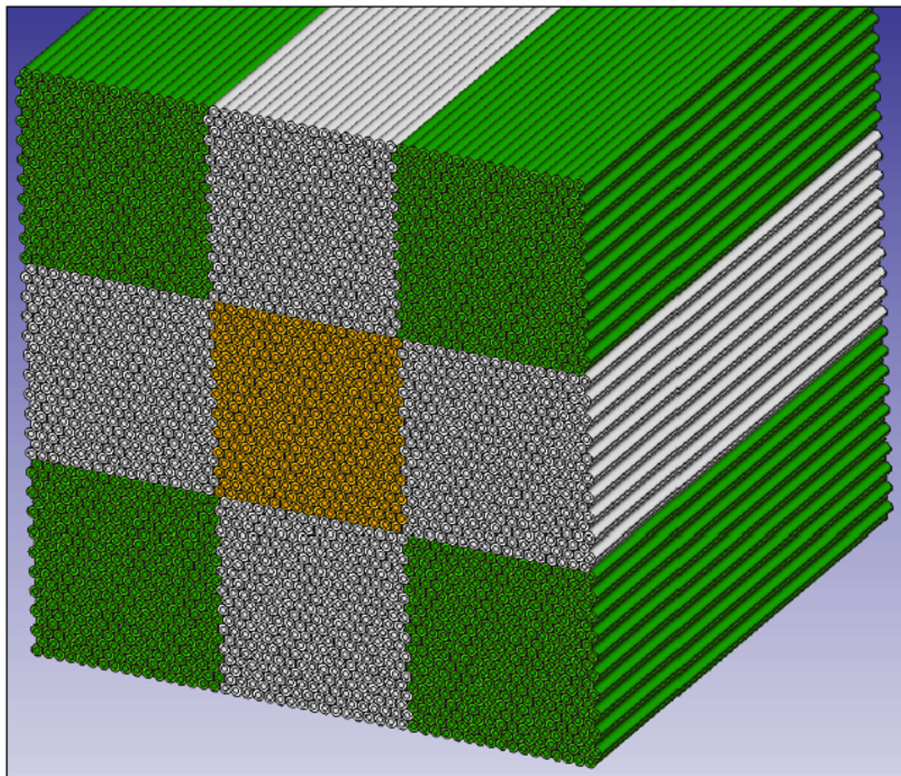


# Dual-Readout Calorimeter Prototype Update

G. Gaudio  
on behalf of the Dual-Readout calorimeter group  
July, 15<sup>th</sup> 2020

# Recap “Em-scale” module



10x10 cm<sup>2</sup> divided in 9 towers, 1m long  
16x20 capillary each (160 C + 160 S)

Capillary:

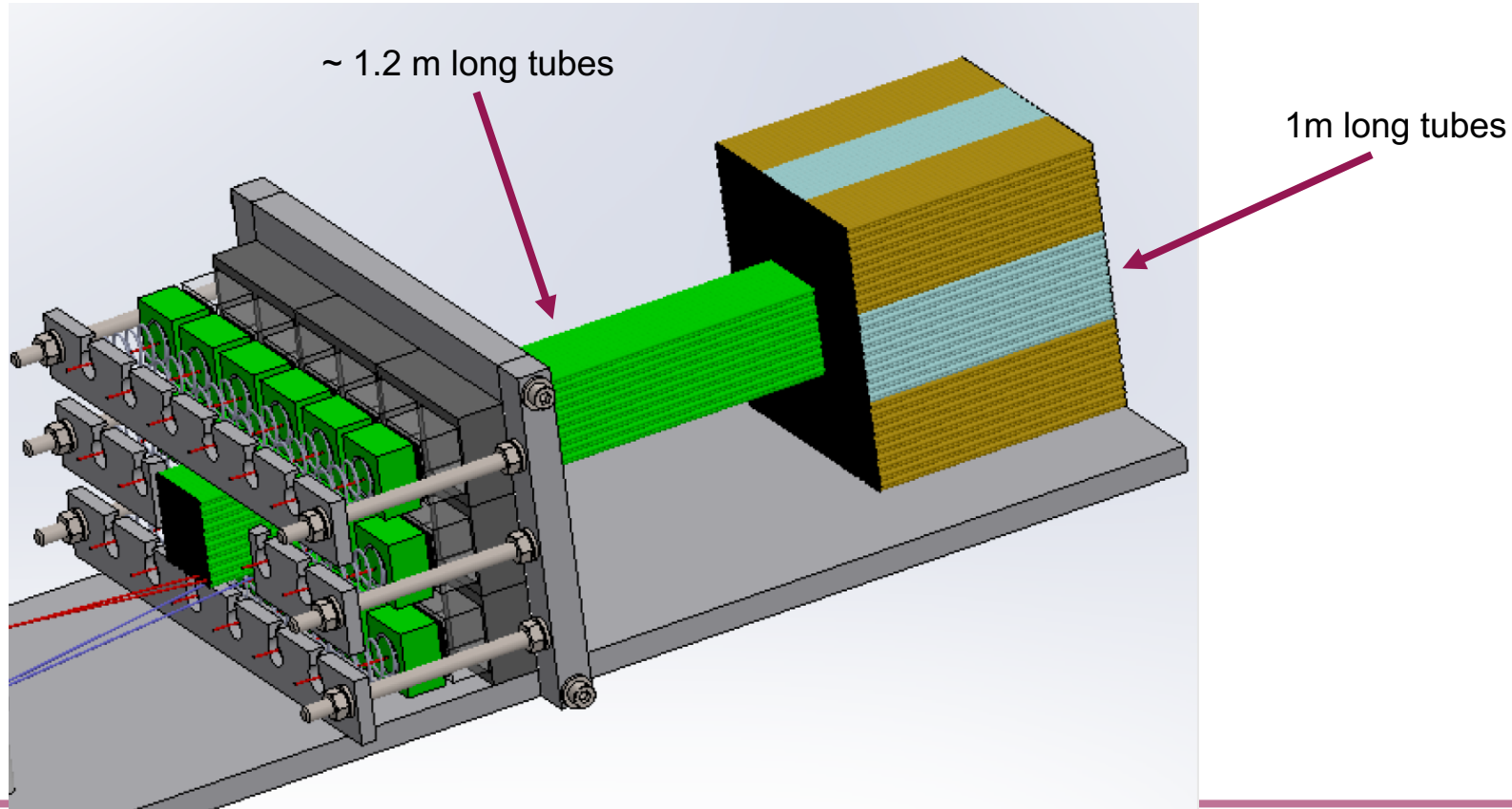
2mm outer diameter, 1mm inner diameter

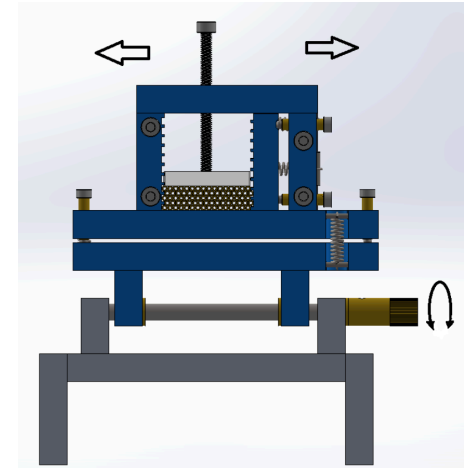
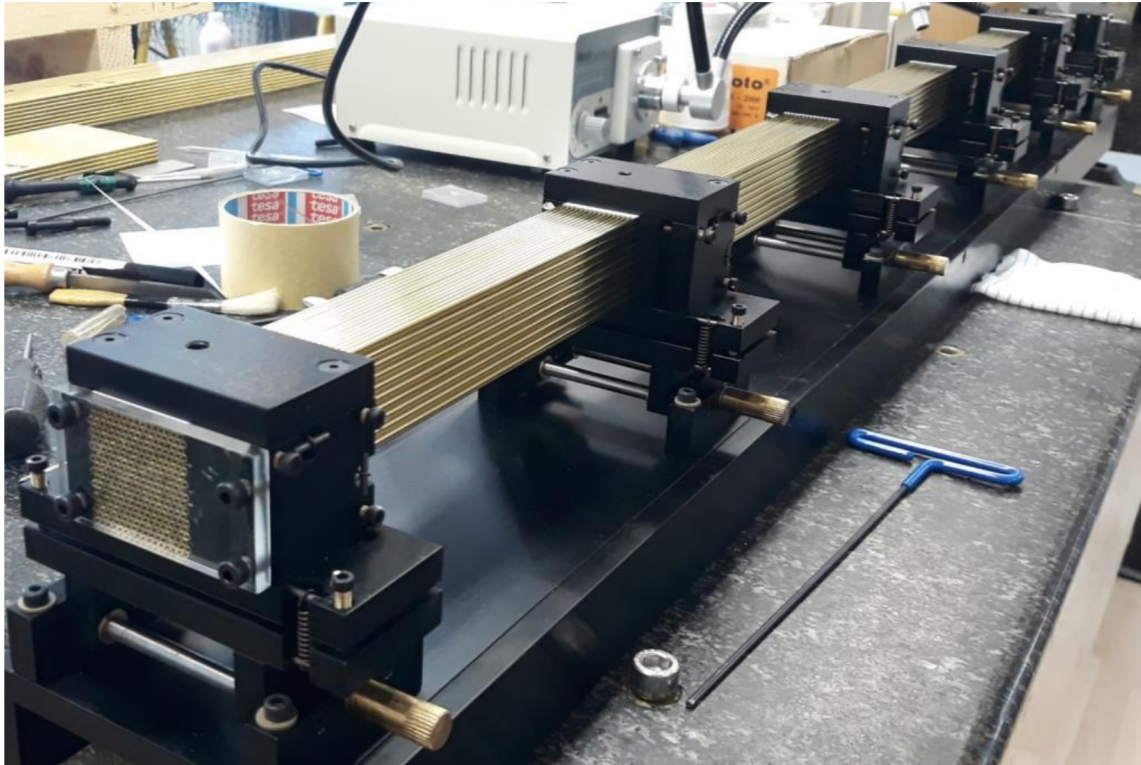
Material: brass CuZn37

Readout:

- 1 central tower readout by SiPMs
- 8 surrounding towers readout by PMTs (à la RD\_52)

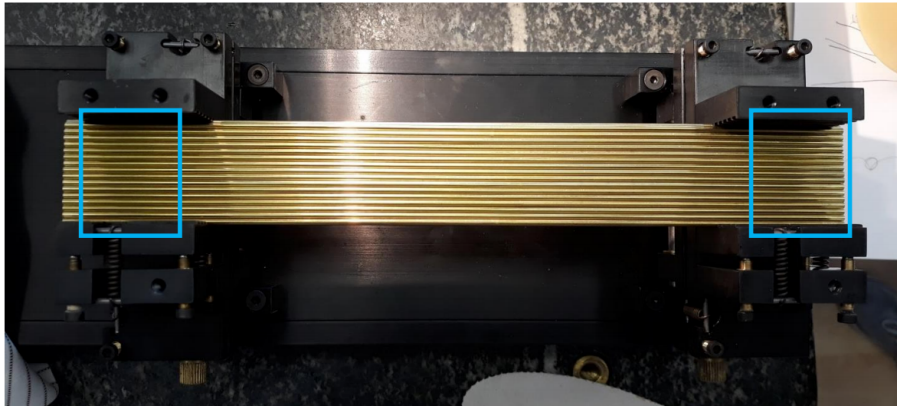
# Calorimeter structure



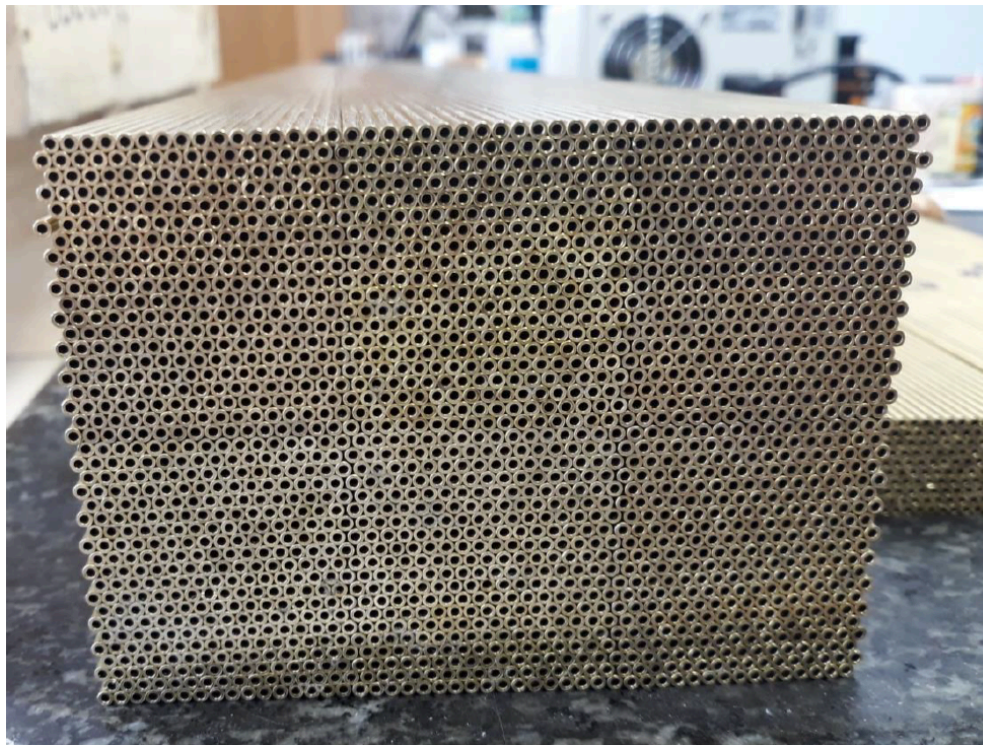
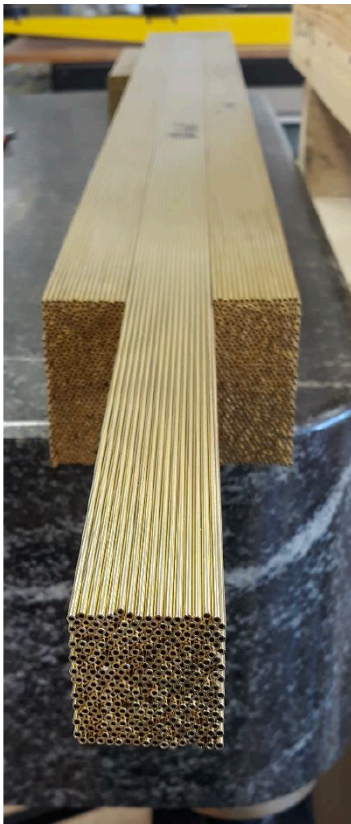


6 adjustable stands for packing capillaries to correct position. Alignment of stations through micrometric screws

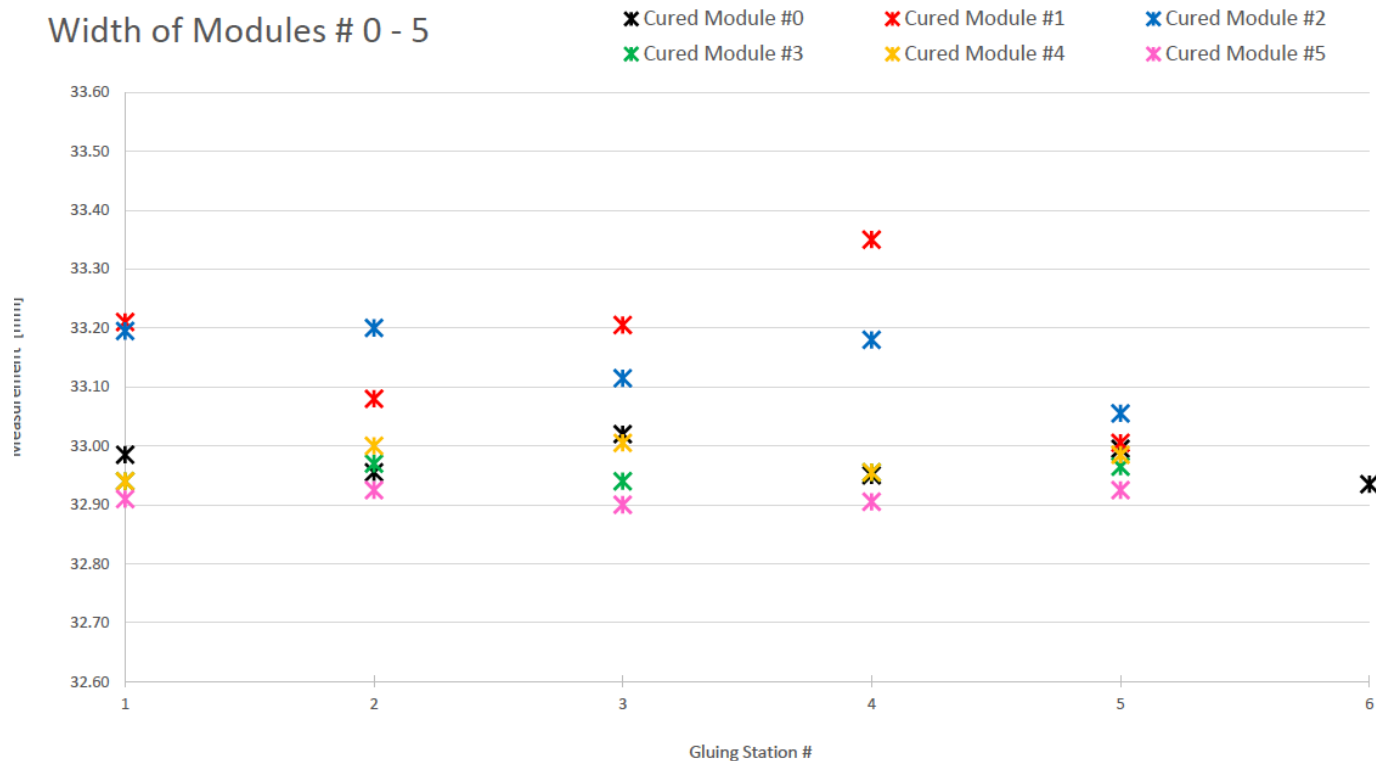




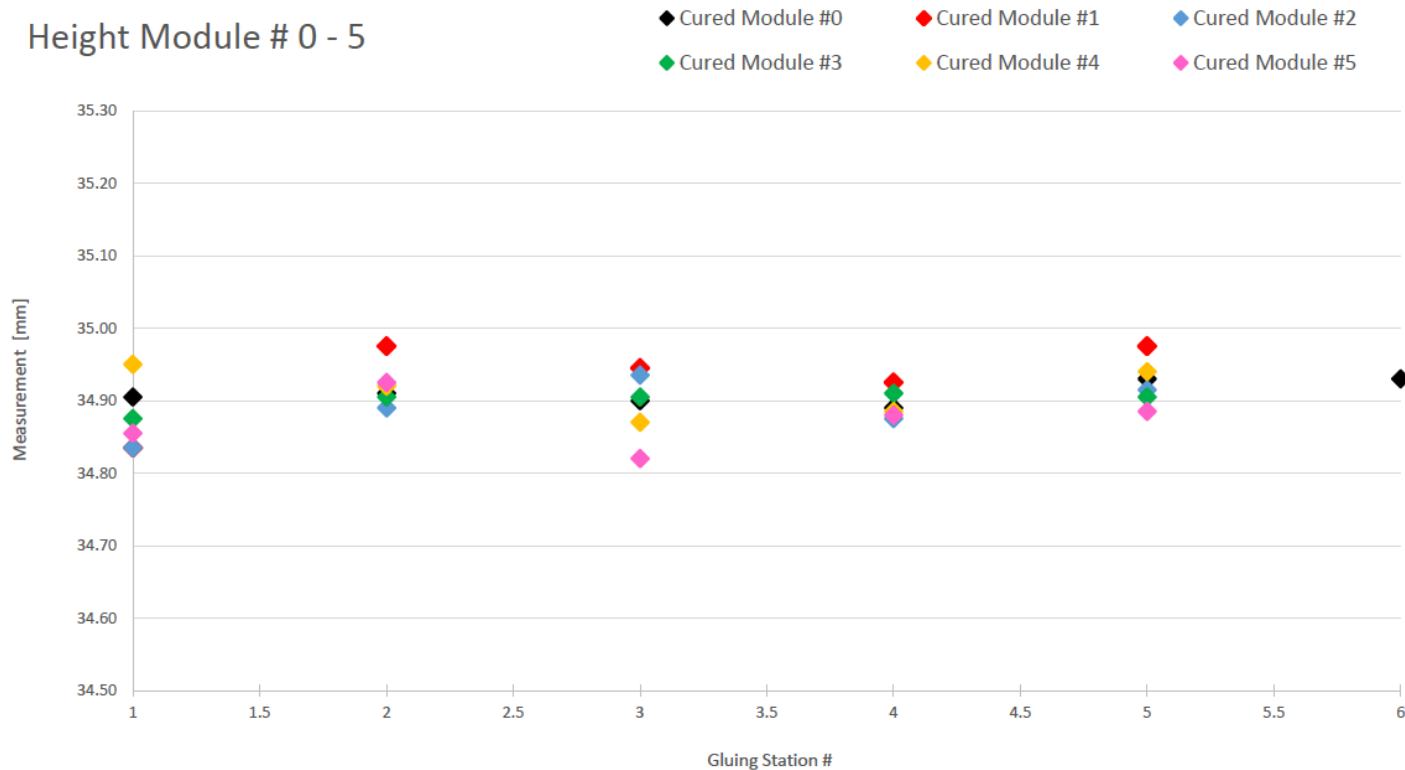
- Capillaries are positioned layer by layer
- Dry run with all tubes for each tower ( $\sim 3 \times 3$  cm<sup>2</sup>) is performed and measurements are checked
- If all ok, capillaries removed and repositioned distributing glue at each layer
- Full tower left to cure overnight
- Measurement (external dimensions) done after removal from assembly stations



Width of Modules # 0 - 5

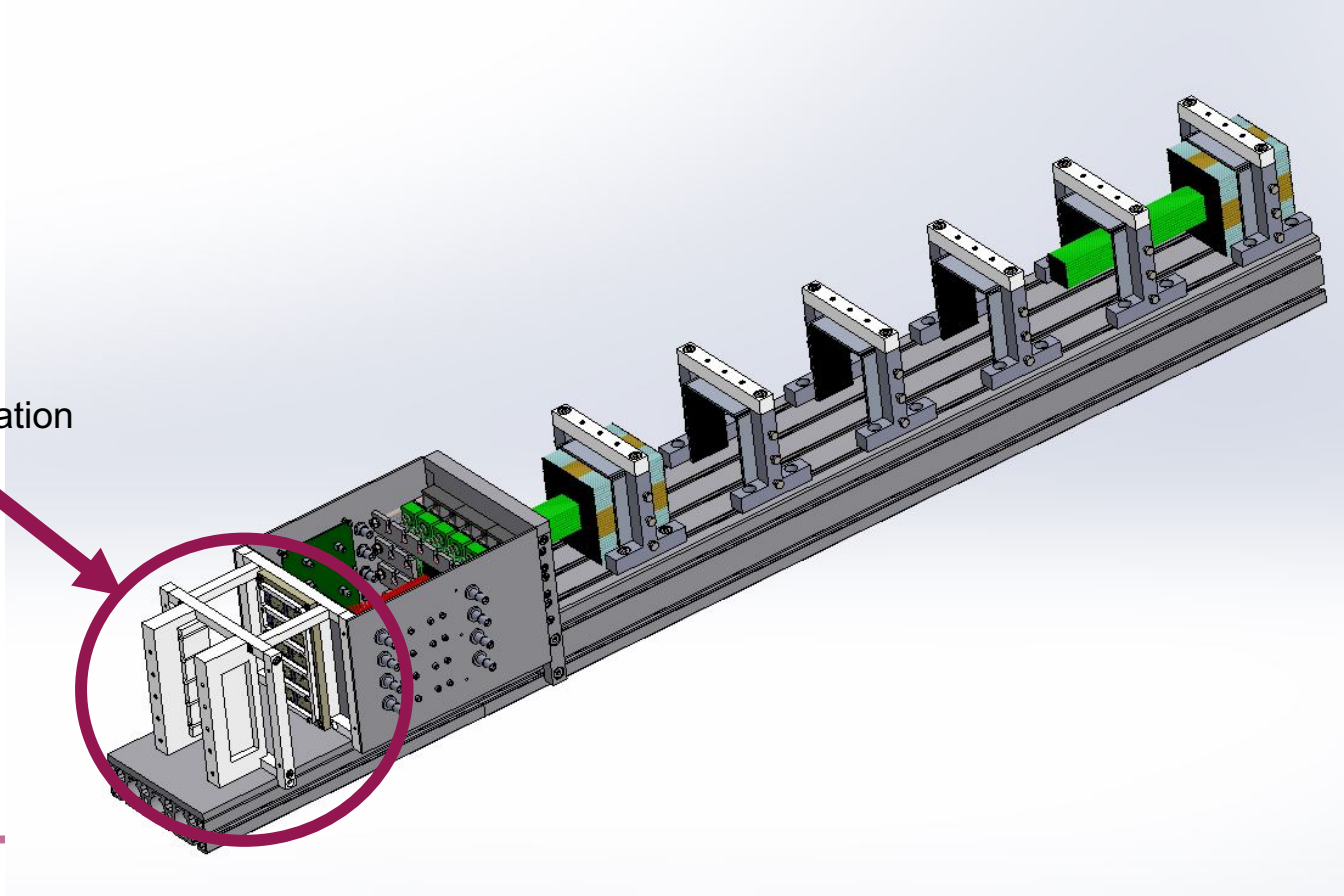


## Height Module # 0 - 5



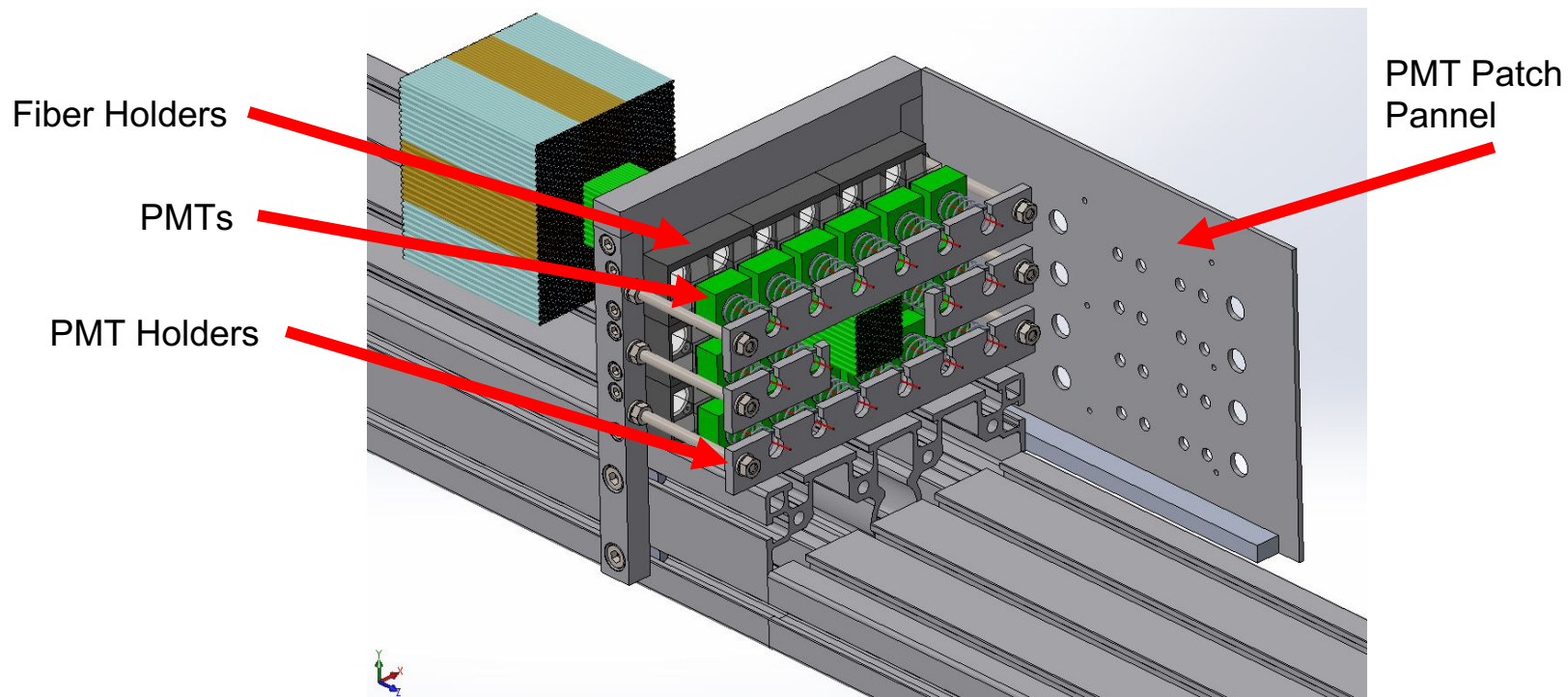
# Full prototype mechanics

Under finalization



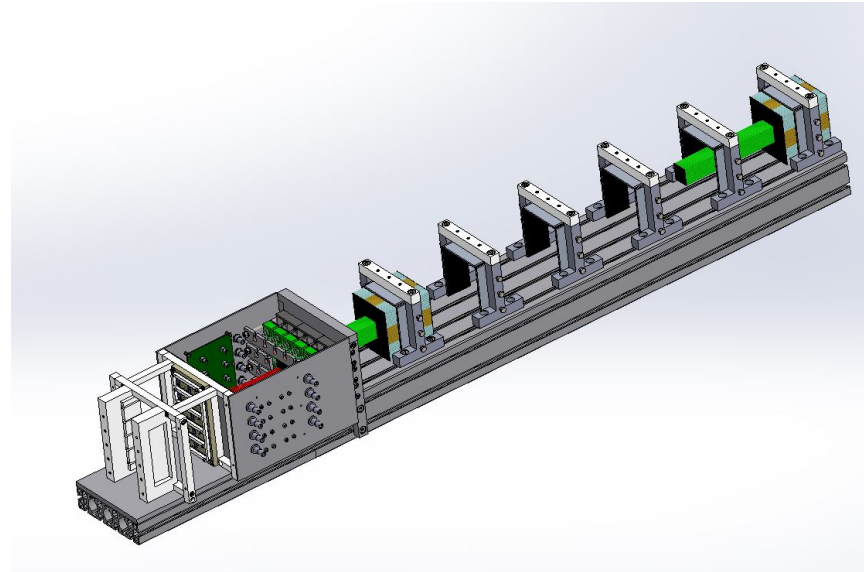


# Fiber connection to PMTs

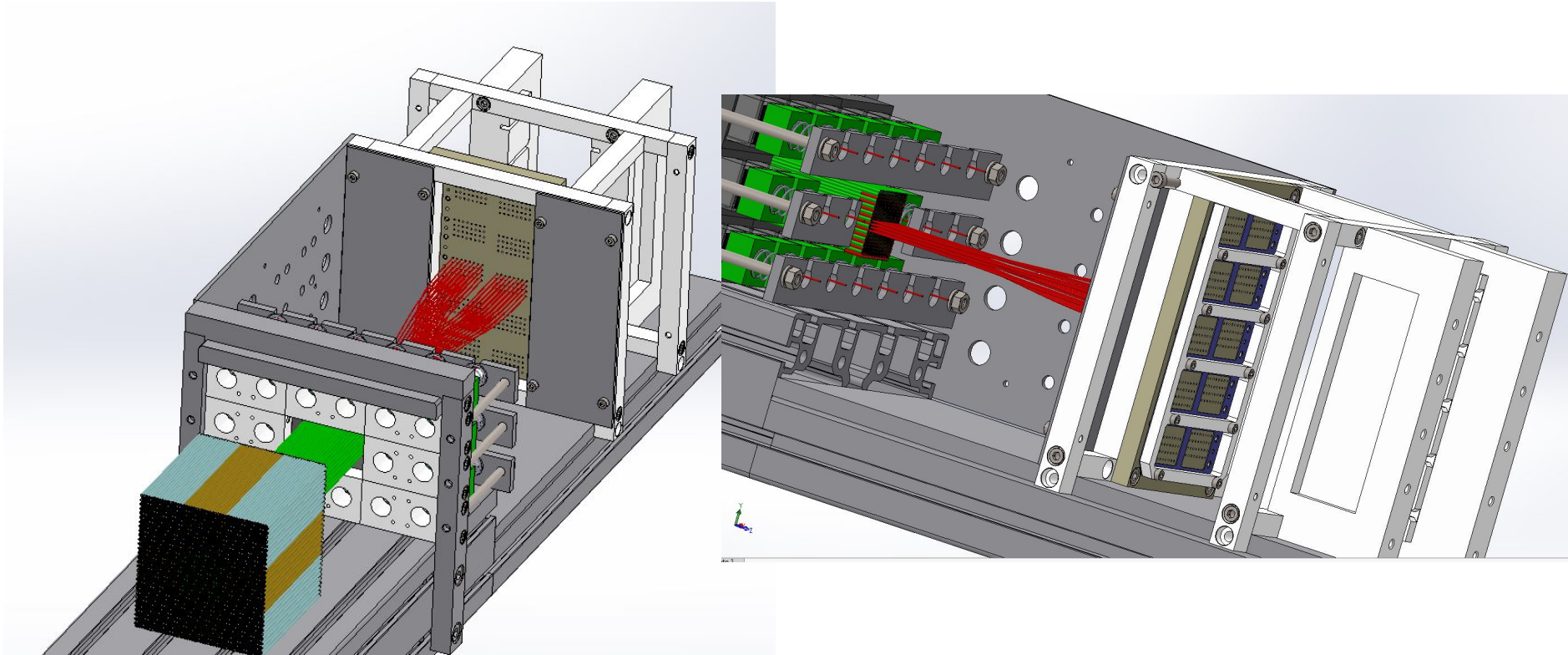


# Material preparation: Status

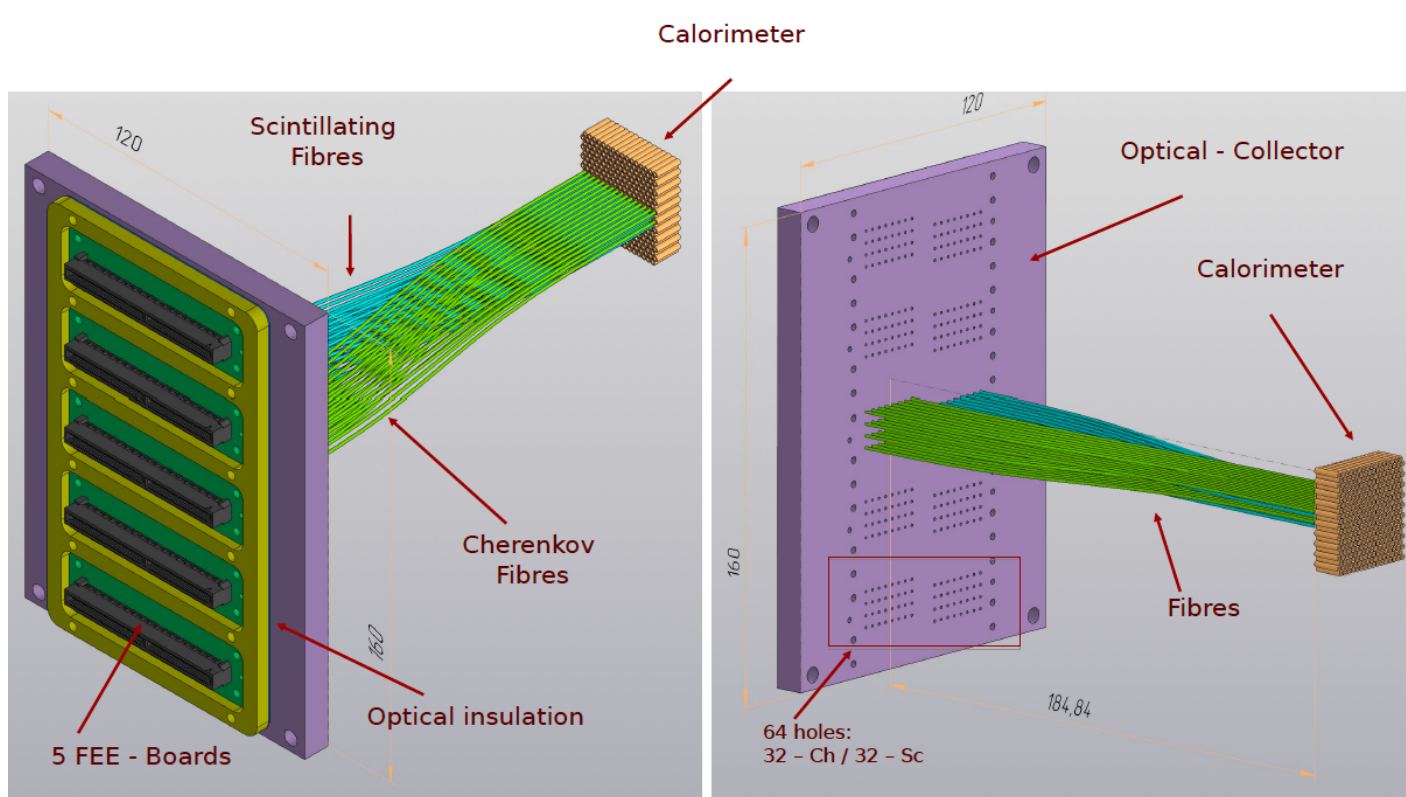
- All the drawings finalized except for FERS board support (ongoing)
- Calorimeter support and light-tight cover : all material procured
- Fiber grouping and PMT holders produced by 3D-printing
- Fibers: all available in Pavia
  - Test stand under preparation
- PMTs: all available in Pavia



# Fiber connection to SiPMs



# SiPM Coupling



# FEE-boards

All boards delivered and electrically qualified

All SiPMs (320 + spares) expected ~ mid July

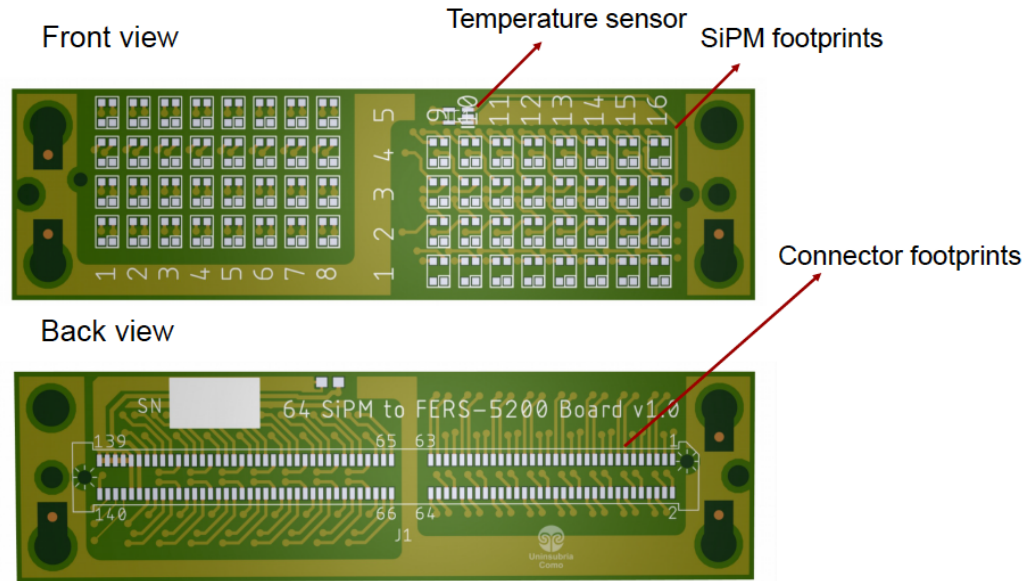
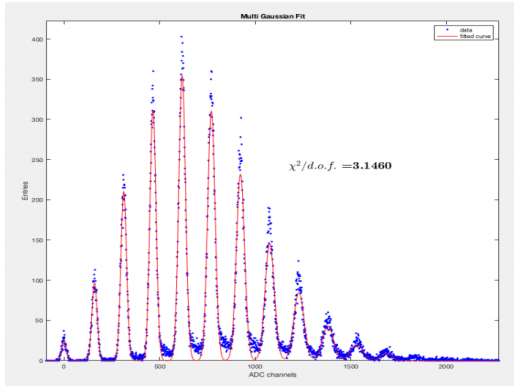
Sensor: S14160-1315PS

Cell size =  $15\mu\text{m}$

Vbias = 42 ( $\approx 4\text{ V}$  over breakdown)

Signal amplification: 40dB

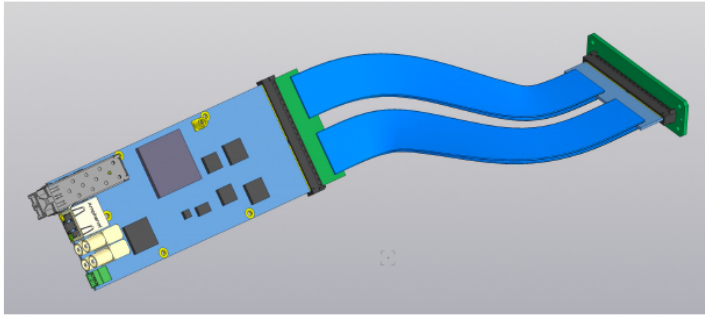
Measured Xtalk = 2%



Boards equipped with all components expected ~ early September

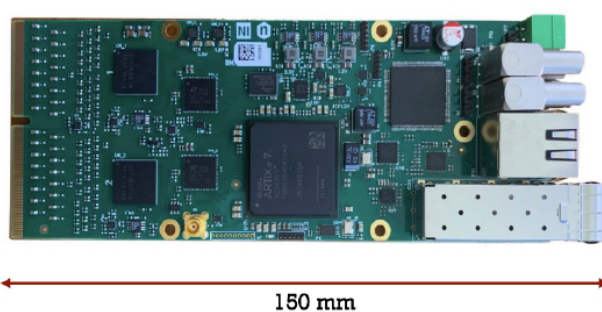


# FEE-board to FERS cables



- designed
- will be produced by Samtec
- order to be finalised in next days

## FERS: A5202

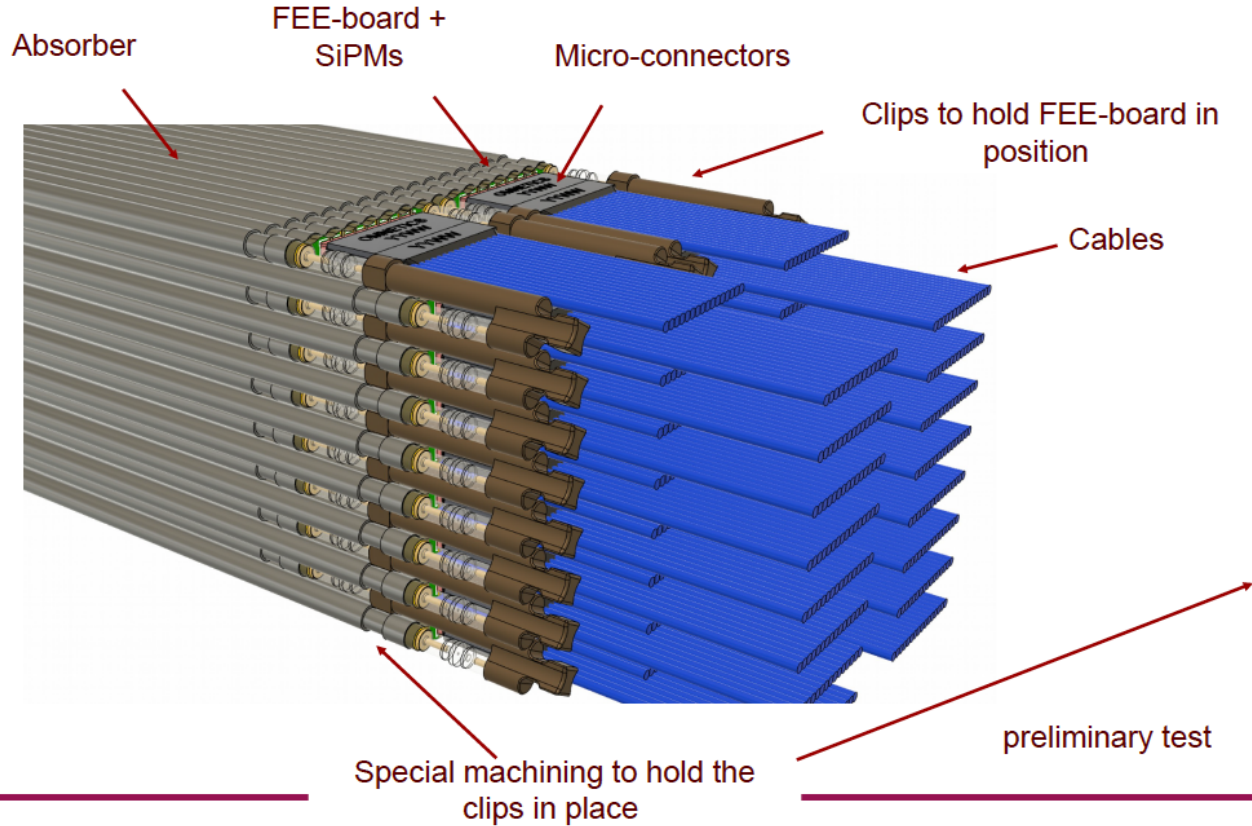


60 mm

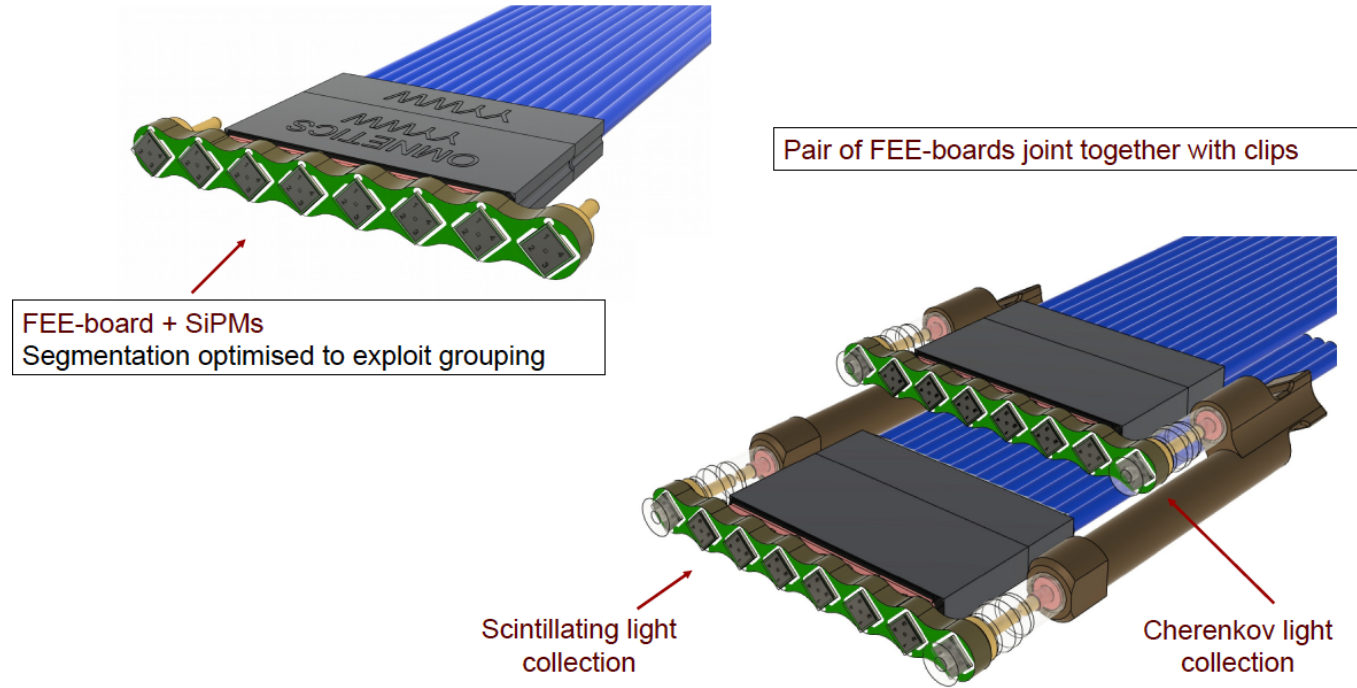
150 mm

- all FERS ordered
- expected ~ early September for final qualification

# New concept for a true scalable module



# New concept for a true scalable module



# Schedule

- Three remaining towers will be built in RBI-Zagreb in the next weeks
- Delivery of the mechanically assembled modules to Pavia end of July
- Some measurements and assembly tests will be performed once in Pavia
- Fiber insertion and grouping, connection to light detectors beginning of September
- Module qualification afterwards
  
- Test beam @Desy was foreseen in November. Proposed to be moved at the beginning of 2021
  - to keep the two-week period foreseen
  - to have more time for module elx qualification

- Many funding requests ongoing
  - Submitted INFN call CSN5: (if approved) ~ 900k€ over three years (to be decided end July)
  - Plan B: INFN request in CSNI: RD\_FCC, based on IDEA concept
  - AIDA innova (if approved): mainly Post-doc positions
  - S. Korea: large founding over ~5 years (APPROVED)
- Dual-Readout Xtal option under discussion with US colleagues
  - Plan to submit joint LOI to Snowmass process