# **CEPC Accelerator Status and TDR Progress**

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# IHEP On behalf of CEPC Group



**CEPC IAC Meeting 2020, Oct. 29-30, 2020** 

#### **Contents**

CEPC accelerator performance optimization design

CEPC accelerator CDR based TDR R&D progresses and test platforms

CEPC-SppC compatibility and SppC implementation

CEPC siting and civil engineering

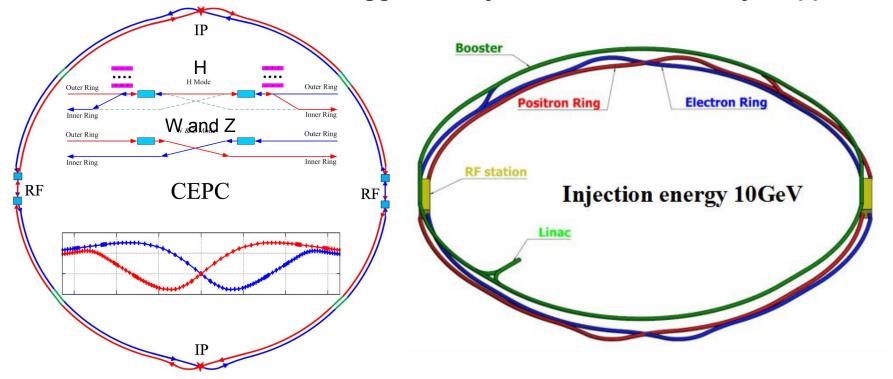
CEPC CIPC and international collaborations

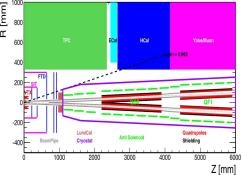
Summary

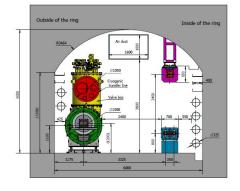
Backup: Some feedbacks to IAC

**CEPC CDR Baseline Layout** 

CEPC as a Higgs Factory: H, W, Z, followed by a SppC ~100TeV

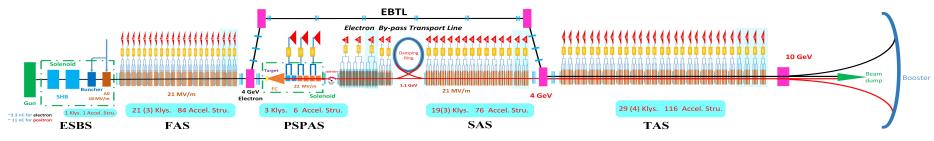


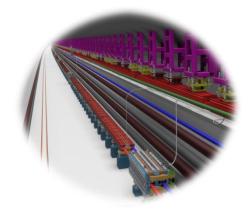




CEPC collider ring (100km)

CEPC booster ring (100km)





CEPC Linac injector (1.2km, 10GeV)

# **CEPC CDR Parameters**

	Higgs	W	Z (3T)	Z (2T)		
Number of IPs		2		J		
Beam energy (GeV)	120	80	45.5			
Circumference (km)	100					
Synchrotron radiation loss/turn (GeV)	1.73	0.34	0.03	6		
Crossing angle at IP (mrad)		16.5×2				
Piwinski angle	2.58	7.0	23.8	3		
Number of particles/bunch $N_e$ (10 <sup>10</sup> )	15.0	12.0	8.0			
Bunch number (bunch spacing)	242 (0.68µs)	1524 (0.21μs)	12000 (25ns+	-10%gap)		
Beam current (mA)	17.4	87.9	461.			
Synchrotron radiation power /beam (MW)	30	30	16.5	5		
Bending radius (km)		10.7				
Momentum compact (10-5)	1.11					
$β$ function at IP $β_x^*/β_v^*$ (m)	0.36/0.0015	0.36/0.0015	0.2/0.0015	0.2/0.001		
Emittance $\varepsilon_{x}/\varepsilon_{y}$ (nm)	1.21/0.0031	0.54/0.0016	0.18/0.004	0.18/0.0016		
Beam size at IP $\sigma_x/\sigma_y(\mu m)$	20.9/0.068	13.9/0.049	6.0/0.078	6.0/0.04		
Beam-beam parameters $\xi_x/\xi_y$	0.031/0.109	0.013/0.106	0.0041/0.056	0.0041/0.072		
RF voltage $V_{RF}(GV)$	2.17	0.47	0.10	)		
RF frequency $f_{RF}$ (MHz) (harmonic)		650 (216816)				
Natural bunch length $\sigma_z$ (mm)	2.72	2.98	2.42	2		
Bunch length $\sigma_z$ (mm)	3.26	5.9	8.5			
Natural energy spread (%)	0.1	0.066	0.038			
Energy acceptance requirement (%)	1.35	0.4	0.23			
Energy acceptance by RF (%)	2.06	1.47	1.7			
Photon number due to beamstrahlung	0.1	0.05	0.02	3		
Lifetime _simulation (min)	100					
Lifetime (hour)	0.67	1.4	4.0	2.1		
F (hour glass)	0.89	0.94	0.99	)		
Luminosity/IP L (10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup> )	2.93	10.1	16.6	32.1		

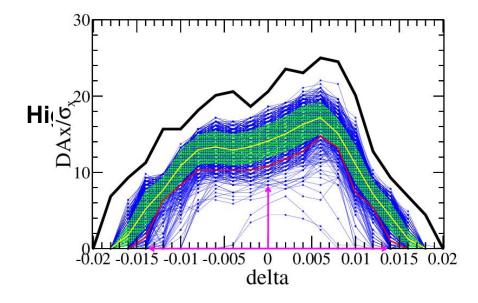
#### **CEPC CDR Lattice DA with Errors**

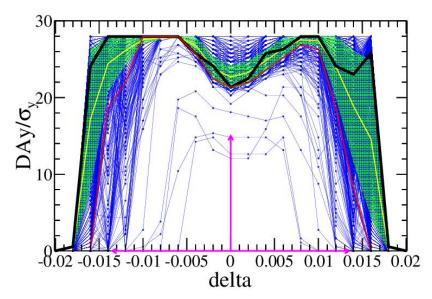
Achieved DA (with errors)@ Higgs: 10σx/21σy/0.00 (on momentum), 2σx/9σy/0.0135 (off momentum)

Design DA goal (with errors)@Higgs: 8σx/15σy/0.00 (on momentum), 1σx/1σy/0.0135 (off momentum)

Component	Δx (mm)	Δy (mm)	$\Delta\theta_{\rm z}$ (mrad)	Field error
Dipole	0.10	0.10	0.1	0.01%
Arc Quadrupole	0.10	0.10	0.1	0.02%
IR Quadrupole	0.05	0.05	0.05	
Sextupole	0.10	0.10	0.1	

CDR lattice design with errors reached the DA design goal





**CEPC Accelerator from Pre-CDR** towards TDR a R&D started based on CDR since 2019 CEPC accelerator CDR completed in June 2018 (to by 2018) **Executive Summary** Introduction **CEPC CDR Machine Layout and Performance CEPC-SPPC CDR** Vol. I and II **Operation Scenarios** (draft\_v2) **CEPC Collider** was publically **CEPC Booster** released in **CEPC Linac** Nov. 2018 Systems Common to the CEPC Linac, By and Collider **Super Proton Proton Collider** Draft CDR for **Conventional Facilities** April 2017 Mini International 10. Environment, Health and Sa 11. R&D Program Review in Nov. 2017 12. Project Plan, Cost and Appendix 1: CEPC Appendix 2: CEP **CEPC Accelerator Submitted** CEPC Appendix 3: 9 Requirement Conceptual Design Report to European Strategy in 2019 Appendix Souble Ring Append Based on Plasma Wakefield Accelerator 1) CEPC accelerator: ArXiv: 1901.03169 a High Intensity γ-ray Source 2) CEPC Physics/Detector: 1901.03170 **A** for e-p, e-A and Heavy Ion Collision tunities for Polarization in the CEPC ernational Review Report CDR Version for International Review June 2018 Formally relased on Sept. 2, 2018:arXiv: 1809.00285

http://cepc.ihep.ac.cn/CDR v6 201808.pdf

#### **CEPC High Luminosity Parameter after CDR**

	Higgs (high_lum.)	Z (high_lum.)
Number of IPs	2	2
Beam energy (GeV)	120	45.5
Circumference (km)	100	100
Synchrotron radiation loss/turn (GeV)	1.8	0.036
Crossing angle at IP (mrad)	16.5	16.5
Piwinski angle	4.87	18.0
Number of particles/bunch $N_e$ (10 <sup>10</sup> )	16.3	16.1
Bunch number (bunch spacing)	214 (0.7us)	10870 (27ns)
Beam current (mA)	16.8	841.0
Synchrotron radiation power /beam (MW)	30	30
Bending radius (km)	10.2	10.7
Momentum compact (10-5)	7.34	2.23
β function at IP $\beta_r^*/\beta_v^*$ (m)	0.33/0.001	0.15/0.001
Emittance $e_x/e_y$ (nm)	0.68/0.0014	0.52/0.0016
Beam size at IP $\sigma_x/\sigma_v(\mu m)$	15.0/0.037	8.8/0.04
Beam-beam parameters $\xi_x/\xi_y$	0.018/0.115	0.0048/0.129
RF voltage $V_{RF}(GV)$	2.27	0.13
RF frequency $f_{RF}$ (MHz)	650	650
Natural bunch length $\sigma_z$ (mm)	2.25	2.93
Bunch length $\sigma_z$ (mm)	4.42	9.6
Energy spread (%)	0.19	0.12
Energy acceptance requirement (%)	1.7	1.4
Energy acceptance by RF (%)	2.5	1.5
Beamstruhlung lifetime /quantum lifetime (min)	41	-
Lifetime (hour)	0.35	1.8
Luminosity/IP L (10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup> )	5.0	101.1

<sup>\*</sup> High luminosity Z's lattice is same as Higgs CDR lattice. but high luminosity Higgs has a new lattice than that of CDR

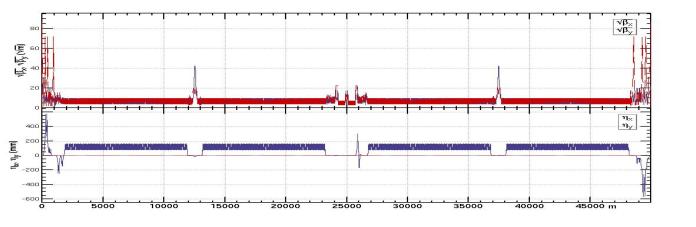
# **CEPC Higgs High Lumi Lattice and Dynamic Aperture Status**

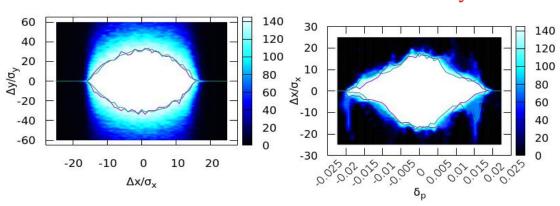
- Fit parameter list with luminosity of  $5.2 \times 10^{34} / \text{cm}^2 / \text{s}$ 
  - Stronger optimization and stricter hardware requirement should be made to get enough dynamic aperture
- Optimization of the quadrupole radiation effect
  - Interaction region: longer QD0/QF1 (2m/1.48m => 3m/2m)
  - ARC region: longer quadrupoles (2m => 3m)
- Reduction of dynamic aperture requirement from injection
  - Straight section region: larger  $\beta x$  at injection point (600m => 1800m)

- With better correction of energy dependent aberration and shorter L\* (without changing the front-end position of the final doublet cryo-module)
- Maximization of bend filling factor to minimize the synchrotron radiation loss per turn
  - ARC region: sextupoles in two rings changed from staggered to parallel; The left drifts are used for longer bend.
  - RF region: shorter phase tuning sections

Goal (w/ error):  $8\sigma_x \times 15\sigma_y \times 1.7\%$ 

Achieved (w/o error):  $16\sigma_x \times 32\sigma_y \times 1.9\%$ 





#### Z 650 MHz 1-cell cavity 650 MHz 2-cell cavity 650 MHz 5-cell cavity Booster 1.3 GHz 9-cell cavity Stage 1: H/W/Z and H/W upgrade CDR В H Mode Outer Ring Inner Ring W/Z Mode Outer Ring nner Ring Stage 2: HL-Z upgrade Outer Ring Inner Ring Outer Ring Inner Ring Stage 3: ttbar-upgrade H/W/ttbar Mode Outer Ring Inner Ring Outer Ring Inner Ring

#### New RF Staging & By-pass Scheme for CEPC

- Stage 1 (H/W run for 8 years): Keep CDR RF layout for H(HL-H)/W and 50 MW upgrade. Common cavities for H. Separate cavities for W/Z. Z initial operation for energy calibration and could reach CDR luminosity. Minimize phase 1 cost and hold Higgs priority.
- Stage 2 (HL-Z upgrade): Move Higgs cavities to center and add high current Z cavities. By-pass low current H cavities. International sharing (modules and RF sources): Collider + 130 MV 650 MHz high current cryomodules.
- Stage 3 (ttbar upgrade): add ttbar Collider and Booster cavities. International sharing (modules and RF sources): Collider + 7 GV 650 MHz 5-cell cavity. Booster + 6 GV 1.3 GHz 9-cell cavity. Both low current, high gradient and high Q, Nb<sub>3</sub>Sn etc. 4.2 K?

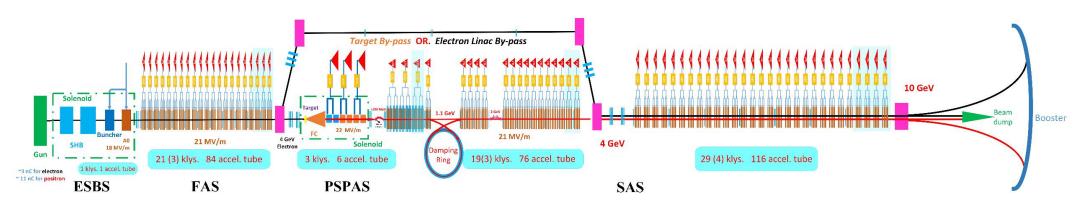
Unleash full potential of CEPC with flexible operation. Seamless mode switching with unrestricted performance at each energy until AC power limit. Stepwise cost, technology and international involvement with low risk.

# **CEPC SRF Parameter with By Pass Schemes**

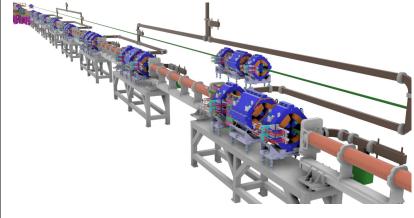
	BEPCII 500 MHz 4.2 K	<b>BEPC3</b> 500 MHz 4.2 K	CEPC CDR H 30 MW 3E34	<b>CEPC CDR Z</b> 16.5 MW 32E34	CEPC 1-cell H 30 MW 3E34	CEPC TDR Z 30 MW 100E34	CEPC TDR H 30 MW 3E34	CEPC TDR W 30 MW 10E34	CEPC Ultimate Z 50 MW 167E34
Beam current (mA)	400 (600)	900	2 x 17.4	460	2 x 17.4	838	2 x 17.4	2 x 87.7	1400
Cell number	1	1	2	2	1	1	2/1	2/1	1
Cavity number / ring	1	2	2 x 120	60	2 x 120	60	2x(90+60)	2x(90+60)	60
Eacc (MV/m)	6 (1.5 MV)	10 (2.5 MV)	19.7	3.6	40	9.4	19.7	4.2	9.4
Q <sub>0</sub> @ 4.2 K / 2 K	1E9	1E9	1.5E10	1.5E10	3E10	1.5E10	1.5E10	1.5E10	1.5E10
Total wall loss (kW)			6.1	0.1	6.1	0.35	6.1	0.27	0.35
Input power (kW)	110	150	250	275	250	500	250/125	250/125	835
Cavity# / klystron	1	1 SSA	2	2	2/1	1	2/1	2/1	1
Klystron power (kW)	250	150 SSA	800	800	800	800	800	800	1200
Total KLY number	2	4	12	20	60+120	120	90+120	90+120	120
HOM damper	Absorber	Absorber		ok+ orber	Hook+ Absorber	Absorber	Hook+ Absorber	Hook+ Absorber	Absorber
HOM power (kW)	8*	20	0.6	1.9	0.23	2.4	0.46 / 0.23	<b>1.5</b> / 0.75	4

<sup>\*</sup> Bunch length 15 mm, cavity cell HOM loss factor 0.1 V/pC, tapers 0.06 V/pC, absorbers 0.26 V/pC.

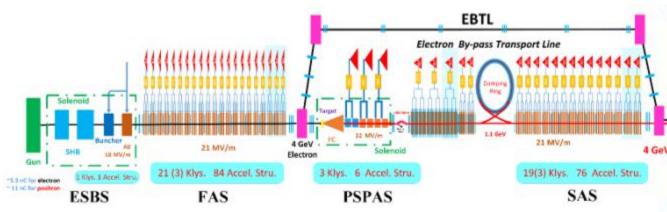
# **CEPC Linac Injector (CDR)**

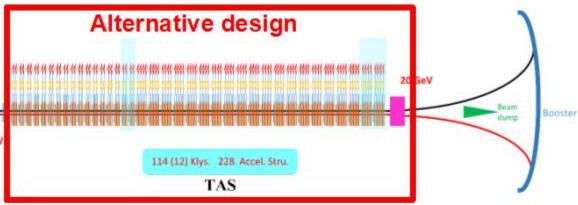


Parameter	Symbol	Unit	Baseline	Design reached
e- /e+ beam energy	$E_{e}$ - $/E_{e+}$	GeV	10	10
Repetition rate	$f_{rep}$	Hz	100	100
a- /a+ bunah population	$N_e$ / $N_{e^+}$		$> 9.4 \times 10^9$	$1.9 \times 10^{10} / 1.9 \times 10^{10}$
e <sup>-</sup> /e <sup>+</sup> bunch population		nC	> 1.5	3.0
Energy spread (e-/e+)	$\sigma_e$		$< 2 \times 10^{-3}$	$1.5 \times 10^{-3} / 1.6 \times 10^{-3}$
Emittance (e <sup>-</sup> /e <sup>+</sup> )	$\mathcal{E}_r$	nm∙ rad	< 120	5 / 40 ~120
Bunch length (e <sup>-</sup> /e <sup>+</sup> )	$\sigma_l$	mm		1 / 1
e- beam energy on Target		GeV	4	4
e- bunch charge on Target		nC	10	10



#### **CEPC 20-GeV Linac Injector Alternative Scheme**





#### Parameters

S-band Accelerating structure

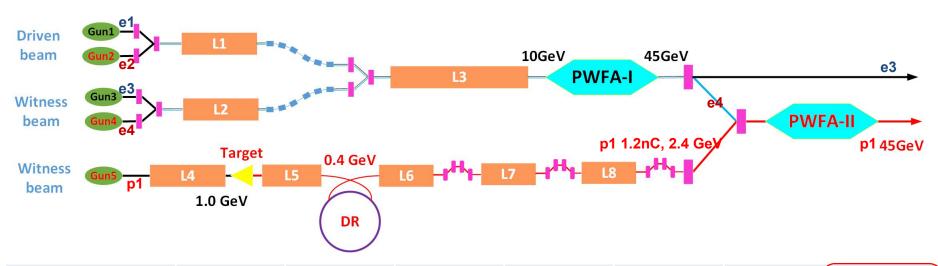
Parameter	Symbol	Unit	Baseline	Alternativ e
e-/e+ beam energy	$E_e$ / $E_{e^+}$	GeV	10	20
Repetition rate	$f_{rep}$	Hz	100	100
Bunches/pulse			1	1
e-/e+ bunch population	Ne-/Ne+	nC	>1.5 (3)	>1.5 (3)
Energy spread (e-/e+)	$\sigma_E$		$<2\times10^{-3}$	$< 2 \times 10^{-3}$
Emittance (e- /e+ )	$\mathcal{E}_r$	nm	40	20

#### **C-band** Accelerating structure

C-band: 4GeV → 20GeV

Parameter	Unit	S-band	C-band
Frequency	MHz	2860	5720
Length	m	3.1	1.8
Cavity mode		$2\pi/3$	$3\pi/4$
Aperture diameter	mm	20~24	11.8~16
Gradient	MV/m	21	45

### **CEPC Plasma Injector Design**

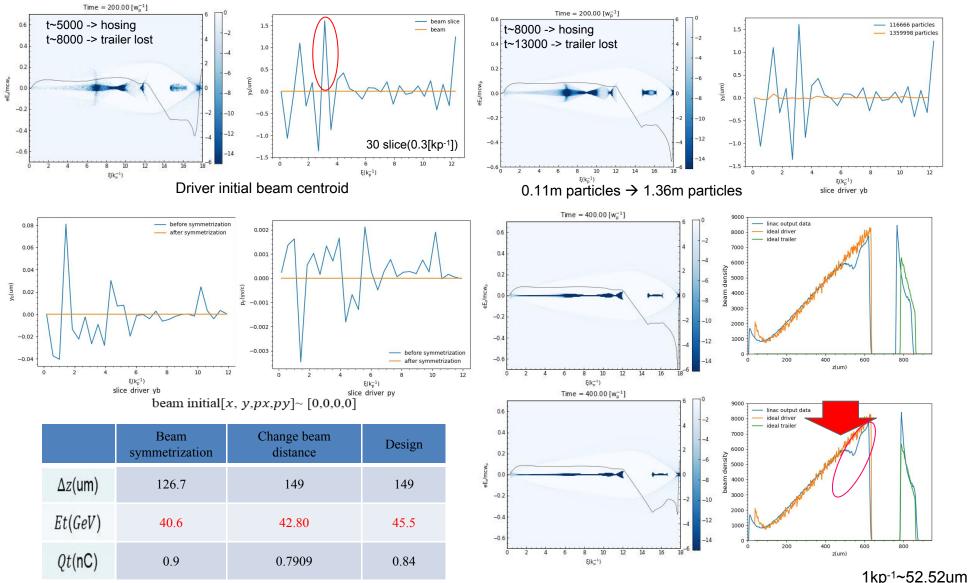


	e1/e3 Before PWFA-I	e3 After PWFA-I	e2/e4 Before PWFA-I	e4 After PWFA-I	p1 Before PWFA-II	p1 After PWFA-II	Booster Requirement
Energy (GeV)	10/10	45.5	10/10	45.5	2.4	45.5	45.5
Bunch Charge (nC)	5.8/0.84	1	15/4.5	>3	1.2	1	0.78
Bunch length (ps)	2/0.257	<1	3/0.7	<1	0.07	<1	<10
Energy Spread	~/0.2%	~1%	~/0.2%	1%	0.2%	~1%	0.2%
E <sub>normal</sub> (μm rad)	<20*/<100	~100	<50*/<100	~100	<50	~100	<800
Bunch Size (µm)	3.87/8.65	<20	30/20	<20	20	<20	<2000

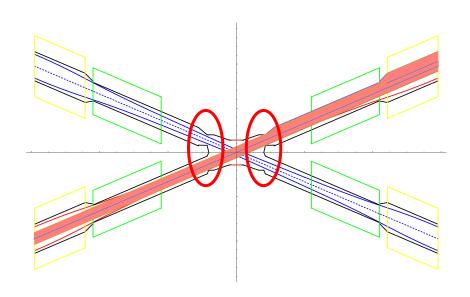
The plasma accelerator performance has been checked with the real linac beam quality, and it almost reached the design goal

### **CEPC Plasma Injector Start to End Simulation**

- ➤ Longitudinal shaping is well maintained → TR ❖
- Big slice jitter in PWFA acceleration → hosing → Transverse-Longitudinal coupling



#### **CEPC CDR MDI updated Design: Beam Pipe and Vacuum Chamber-1**



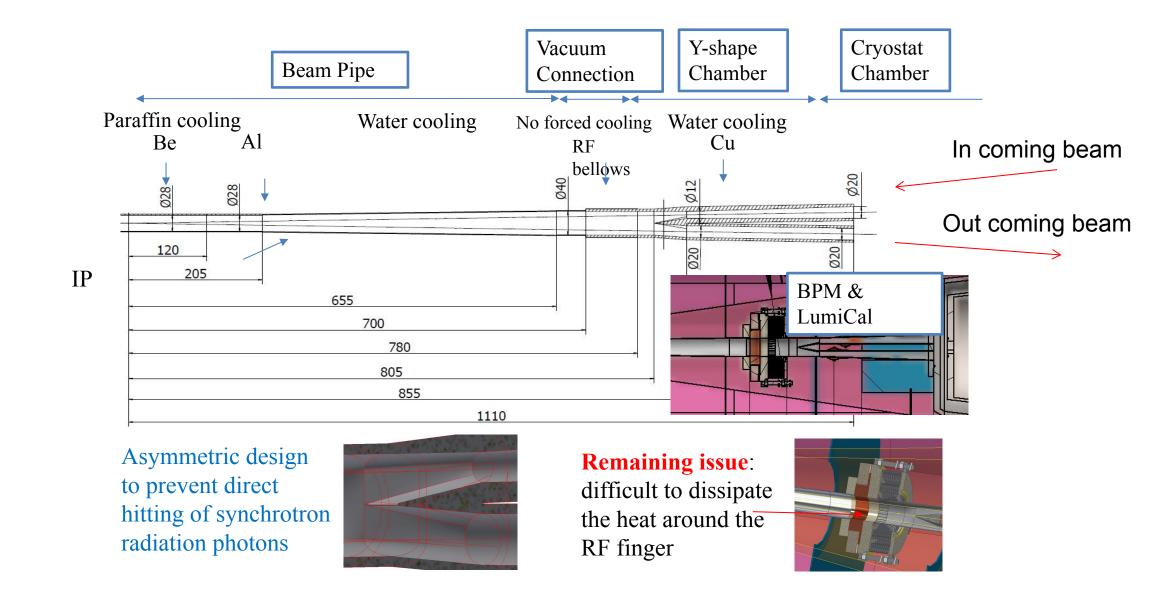
 Most important update: asymmetric up & down stream beampipe apertures

Feasibility confirmed by accelerator physics and mechanics design

Guaranteed: no SR power deposition between  $\pm 0.855$  m

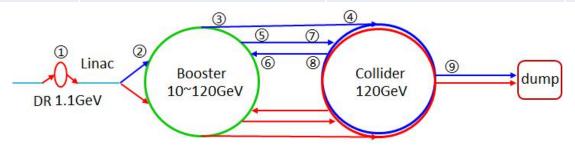
	<b>Power Deposition</b>	<b>Average Power Density</b>
0.855m~1.11m	36.53 W	39.79 W/cm <sup>2</sup>
1.11m~2.2m	2.24 W	$0.57 \text{ W/cm}^2$
QD0	4.34 W	0.6 W/cm <sup>2</sup>
QD0~QF1	48.04 W	58.02 W/cm <sup>2</sup>
QF1	4.56 W	0.86 W/cm <sup>2</sup>

#### **CEPC CDR MDI updated Design: Beam Pipe and Vacuum Chamber-2**

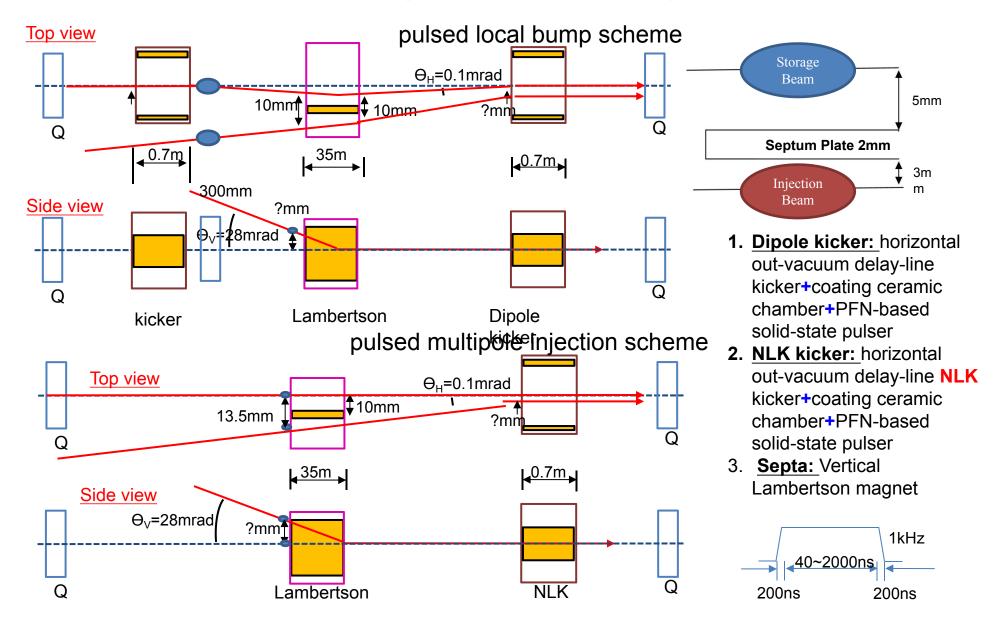


# **CEPC Injection and Extraction Systems**

	Sub-system	Kicker Type	Kicker waveform	Septa Type
1	Damping ring inj./ext.	Slotted-pipe kicker	Half-sine/250ns	Horizontal LMS
2	Booster LE inj.	Strip-line kicker	Half-sine/50ns	Horizontal LMS
3	Booster ext. for CR off-axis inj.	Delay-line dipole kicker	Trapezoid /440-2420ns	Vertical LMS
4	Collider off-axis inj.	Delay-line NLK kicker	Trapezoid /440-2420ns	Vertical LMS
5	Booster ext. for CR on-axis inj.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
6	Booster HE inj.	NLK or Pulsed sextupole	Half-sine/0.333ms	Vertical LMS
7	Collider swap out inj.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
8	Collider swap out ext.	Ferrite core dipole kicker	Half-sine/1360ns	Vertical LMS
9	Collider beam dump	Delay-line dipole kicker	Trapezoid /440-2420ns	Vertical LMS
10	RF region beam separating	Delay-line dipole kicker	CW square / 165us,50%	Horizontal Copper septa



# **Collider Ring off-axis Injection**



# Siberian Snake in the Booster Ring for the Ramping of the Vertically Polarized Beam to the Z-pole Energy

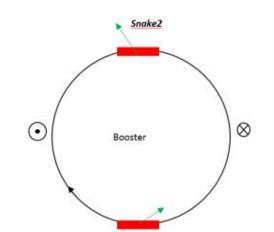
#### • Snake configuration:

- $\eta_1 = \eta_4, \eta_2 = \eta_3$ .
- $\bullet$   $r_{h1} = -r_{h4}, r_{h2} = -r_{h3}.$
- $N_1 = N_4$ ,  $N_2 = N_3$ , where  $N_j$  is the number of periods in the jth helix.
- The magnetic field at the entrance of each helix is vertical ( $\alpha_i = 0$ ).

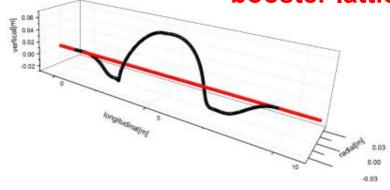
Here we choose  $\eta 1=\eta 2=\eta 3=\eta 4=1$ , N1=N2=N3=N4=1.

#### • Preliminary parameters of Snake:

#	length	Field helicity	Field orientation at entrance/exit	Field strength
1	2.4m	right-handed	vertical	1.01T
2	2.4m	right-handed	vertical	-3.26T
3	2.4m	right-handed	vertical	3.26T
4	2.4m	right-handed	vertical	-1.01T
Max. orbit exc	76mm/240mm			
Radiation ener	7.08/146.62			



**The Siberian Snake will be inserted into the booster lattice** 



Orbital motion in Snake

# **CEPC Accelerator TDR R&D Priority, Plan and Test Facilities**

#### Red Color means R&D issues have test facilities

- 1) CEPC 650MHz 800kW high efficiency klystron (80%) (at the end of 2021 complete the fabriation, finish test in 2022)
- 2) High precision booster dipole magnet (critical for booster operation) (Complete real size magnet model in 2021)
- 3) CEPC 650MHz SC accelerator system, including SC cavities and cryomules (Complete test cryomodule in 2022)
- 4) Collider dual aperture dipole magnets, dual aperture qudrupoles and sextupole magntes(Complete real size model in 2022)
- 5) Vacuum chamber system (Complete fabrication and costing test in 2022)
- 6) SC magnets including cryostate (Complete short test model in 2022)

- 7) MDI mechanic system (Remote vacuum connection be test in 2022)
- 8) Collimator (Complete model test in 2022)
- 9) Linac components (Complete key components test in 2022)
- 10) Civil engineering design (Reference implementation design complete in 2022)
- 11) Plasma injector (Complete electron accelerator test in 2022)
- 12) 18KW@4.5K cryoplant (Company)

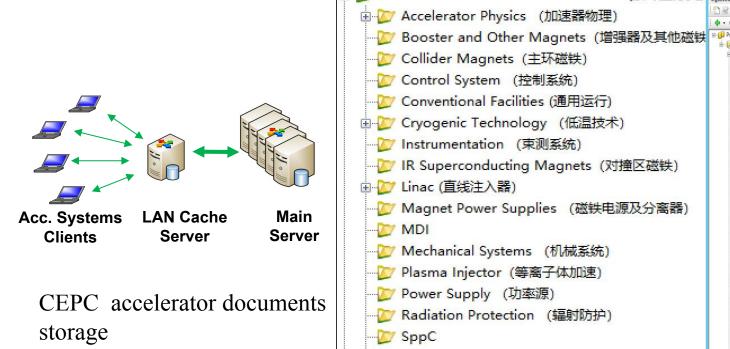
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### SppC technology R&D

Ion based supercondcuting materials and high field magnets

# **CEPC Accelerator Documents Management**

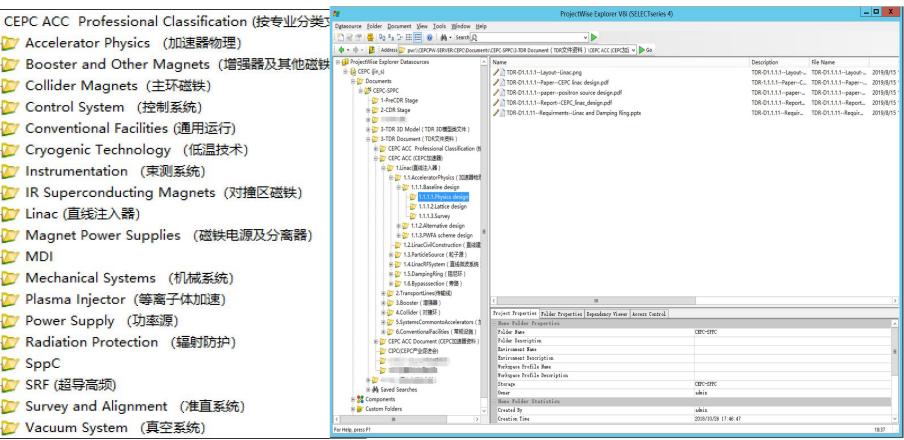
Documents management for CEPC accelerator based on a professional software--ProjectWise.



SRF (超导高频)

💟 Survey and Alignment (准直系统)

💟 Vacuum System (真空系统)



**CEPC SCRF R&D Progresses** 



HOM coupler

HOM absorber

650MHz cavity

HOM absorber

150-post

2 phase pipe

mechanical tunner
650MHz cavity

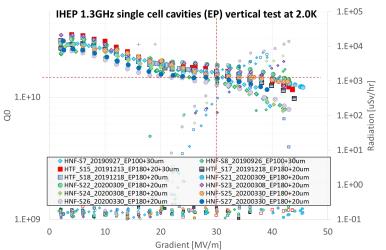
150-post

strong back

CEPC 2\*2cell 650MHz cryomodule with beam test later



SC cavity vertical test temperature monitor system established



1.3GHz fine grain single cell:

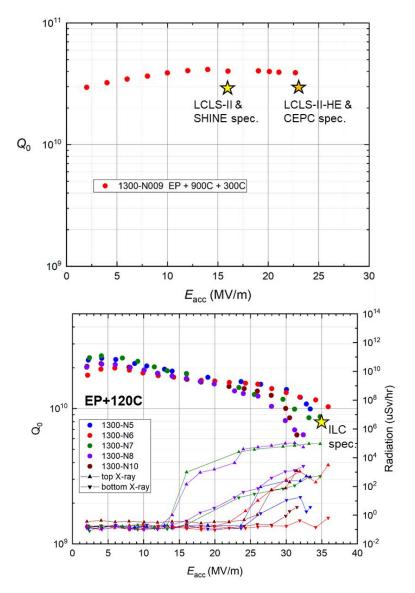
- 1) 46MV/m
- 2) 43MV/m@Q01.3×10<sup>10</sup>

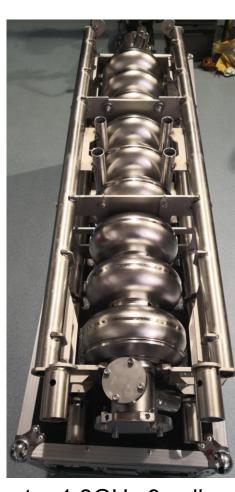
General superconducting cavity test cryomodule in IHEP New SC Lab



General superconducting cavity test cryomodule in IHEP New SC Lab

#### IHEP 650MHz 2cell and 1.3 GHz 9-cell Cavities

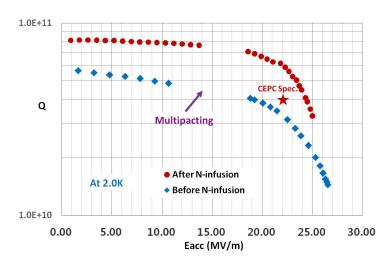




Booster 1.3GHz 9 cell cavity



Collider ring 650Mhz 2 cell cavity

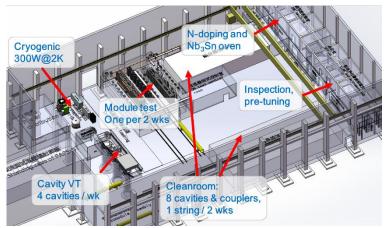


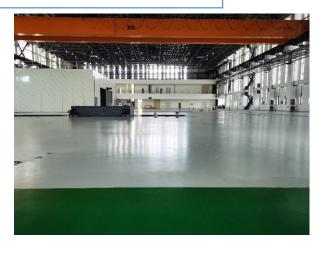
650 MHz 2-cell cavity reached 6E10@22MV/m after N-infusion, which has exceeded CEPC Spec (Q=4E10@Eacc=22MV/m).

# **IHEP New SC Lab under Construction (Status in Nov. 2019)**

Facility: CEPC SCRF test facility (lab) is located in IHEP Huairong Area of 4500m<sup>2</sup>







New SC Lab Design (4500m<sup>2</sup>)



SC New Lab will be available in 2021







Nb3Sn furnace







Cavity inspection camera and grinder 9-cell cavity pre-tuning machine



Temperature & X-ray mapping system



Second sound cavity quench detection system



Helmholtz coil for cavity vertical test



Vertical test dewars



Crygenic system hall in Jan. 16, 2020

Horizontal test cryostat

# **CEPC 650MHz High Efficiency Klystron Development**

Facility: CEPC high power and high efficincy test facility (lab) is located in IHEP

Established "High efficiency klystron collaboration consortium", including IHEP & IE(Institute of Electronic) of CAS, and Kunshan Guoli Science and Tech.

- 2016 2018: Design conventional & high efficiency klystron
- 2017 2018: Fabricate conventional klystron & test
- 2018 2019 : Fabricate 1st high efficiency klystron & test
- 2020 2021: Fabricate 2<sup>nd</sup> high efficiency klystron & test
- 2021 2022: Fabricate 3<sup>rd</sup> high efficiency klystron & test





1st Klystron of 62% efficiency

Parameters	Conventional efficiency	High efficiency
Centre frequency (MHz)	650+/-0.5	650+/-0.5
Output power (kW)	800	800
Beam voltage (kV)	80	-
Beam current (A)	16	-
Efficiency (%)	~ 65	> 80

On March 10, 2020, the first CEPC650Mhz klystron output power has reached pulsed power of 800kW (400kW CW due to test load limitation), efficiency 62% and band width>+-0.5Mhz.

3nd Klystron of 80% efficiency

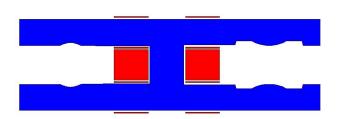


2nd Klystron of 77% efficiency



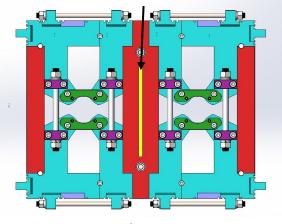


# CEPC Collider Ring dual Aperture Dipole, Quadrupole and Sextupole Magnet Design Progress



First dual aperture dipole test magnet of 1m long has been fnished in Nov, 2019





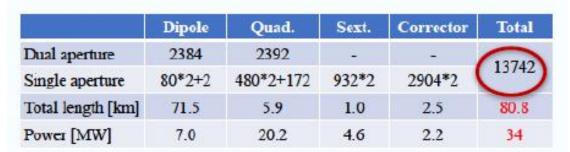


Facility: CEPC magnet test facility (lab) is located in

**IHEP Dongguan CSNS** 

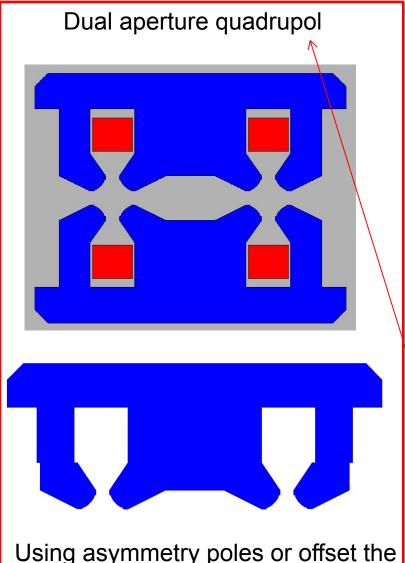
First dual aperture quadrupole magnet has been fnished in Nov, 2019

The mechanical design of a full size CEPC collider ring dual aperture dipole of 5.7m long has been designed and be fabricated at the end of 2021.



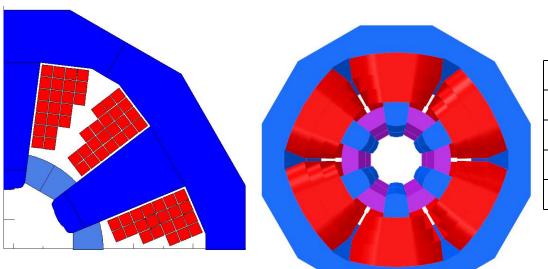
# **CEPC Collider Ring Quadropole and Sextupole Designs**

**Key R&D item** 



cavity to reduce the b1 component.

- Further physical optimization of the sextupole magnet.
  - Wedge-shaped magnetic poles are used to reduce magnetic pole saturation and improve excitation efficiency
  - Further optimization to the position of the lead block and the arrangement of coil wires to reserve space for magnet assembly.
- Mechanical design is in progress.

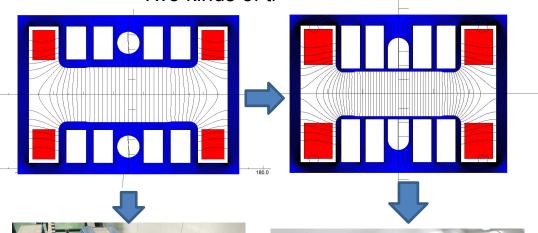


#### Field harmonics

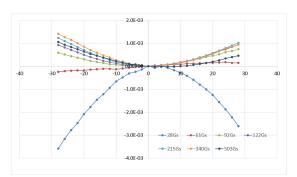
n	$B_nL/B_3L$
3	10000
9	1.0
15	-0.5
21	-0.1

# **Booster High Precision Low Field Dipole Magnets**

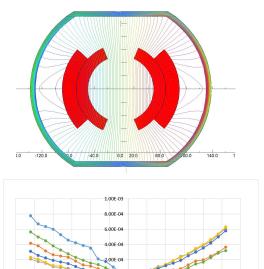
Two kinds of the dipole magnet with diluted iron cores and without iron core (CT) are proposed and designed







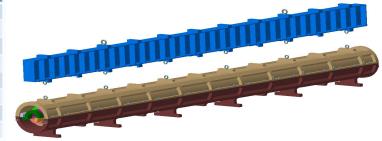
The first 1m long test booster dipole magnet with iron core, completed in Nov. 2019, and not yet reached design goal, improvement is under way



BST-63B
16320
28
338
63
4700
55
0.1%
0.05%



1m long CT test booster dipole magnet without iron core completed in Oct. 2019, and the test result shows that CT design reached the design goal.



A full scale CT dipole magnet of 5.1m long is under design, and fabrication will be completed at the end of 2021

# **CEPC Vacuum System R&D**

Facility: CEPC vaccum test facility (lab)

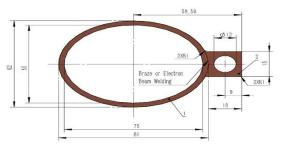
is located in IHEP Dongguan CSNS

NEG coating suppresses electron multipacting and beam-induced pressure rises, as well as provides extra linear pumping. Direct Current Magnetron Sputtering systems for NEG coating was chosen.

The vacuum pressure is better than 2 x 10-10 Torr Total leakage rate is less than 2 x 10-10 torr.l /s.



#### Positron ring



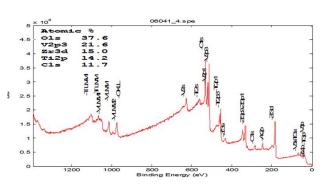
Copper vacuum chamber (Drawing) elliptic 75×56, thickness 3, length 6000)

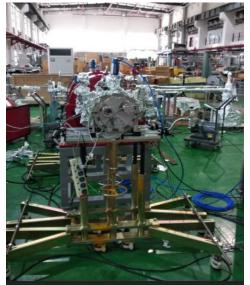


Two 6m long vacuum chambers both for copper and aluminum













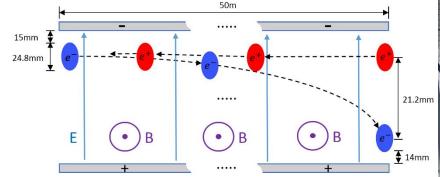
### **CEPC Electrostatic-Magnetic Deflector**

The Electrostatic-Magnetic Deflector is a device consisting of perpendicular electric and magnetic fields.

One set of Electrostatic-Magnetic Deflectors including 8 units, total 32 units will be

need for CEPC.

	Filed	Effective Length	Good field region	Stability
Electrostatic separator	2.0MV/m	4m	46mm × 11mm	5 x 10 <sup>-4</sup>
Dipole	66.7Gauss	4m	46mm x 11mm	5 x 10 <sup>-4</sup>

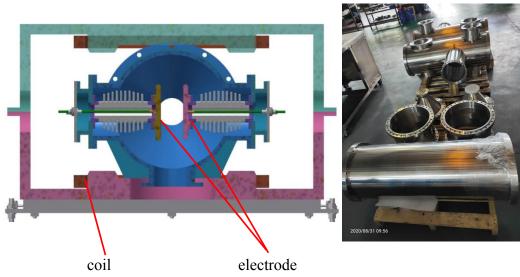


Schematic of Electrostatic-Magnetic Deflector

21.2mm

under fabrication

metal-ceramic support
high voltage feedthrough



structure drawing of Electrostatic-Magnetic Deflector

#### **Beam Instrumentation**

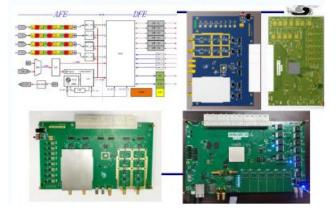
	Item	Method	Parameter	Amounts
:	Beam position	Stripline BPM	Resolution: 30um	140
	Beam current	ICT	2.5%@1nC-10nC	42
Linac	Beam profile	YAG/OTR	Resolution: 30um	80
	Beam emittance	Q+PR	10%	3
	Beam energy & spread	AM+PR	0.1%	3
Damping ring	Average current	DCCT	Resolution :50uA@0.1mA- 30mA	1
	Beam position	Button BPM	Resolution: 20um @ 5mA TBT	40
	Tune measurement	Frequency sweeping	Resolution: 0.001	1

	Item	tem Method Parameter		Parameter	Amounts
	Beam position	Beam Turn by turn Button electrode BPM ±20mm×±10mm Resolution: <0.02mm		±20mm×±10mm	1808
	monitor	Bunch by bunch	Button electrode BPM	Measurement area (x × y) : ±40mm×±20mm Resolution; 0.1mm	
	Bunch current		всм	Measurement range: 10mA/per bunch Relatively precision: 1/4095	2
Booster	Average current		рсст	Dynamic measurement range: 0.0~1.5A Resolution:50uA@0.6-8mA Linearity: 0.1 % Zero drift: <0.05mA	2
	Beam size		Double slit interferometer x ray pin hole	Resolution:0.2 μm	2
	Bunch length		Streak camera Two photon intensity interferometer	Resolution:1 ps	2
	Tune measurement		Frequency sweeping method	Resolution:0.001	2
			DDD	Resolution: 0.001	
	Beam loss monitor		optical fiber	Space resolution: 0.6m	400
	Feedbac	k system	TFB	Damping time<=3ms	2
Ť	Feedback system		LFB	Damping time<=35ms (50ms)	2

#### **CEPC Instrumentation**

	Item		Method	Parameter	Amounts
	Beam Closed orbit		Button electrode BPM	Measurement area (x × y): ±20mm×±10mm Resolution: <0.6um Measurement time of COD: <4 s	2900
	monitor	Bunch by bunch	Button electrode BPM	Measurement area (x × y) : ±40mm×±20mm Resolution: 0.1mm	
	Bunch	current	всм	Measurement range: 10mA/per bunch Relatively precision: 1/4095	2
Storage ring	Average current		DCCT	Dynamic measurement range: 0.0~1.5A Linearity: 0.1 % Zero drift: <0.05mA	2
	Beam size		Double slit interferometer x ray pin hole	Resolution:0.2 μm	4
	Streak camera  Bunch length Two photon intensity interferometer	Resolution:1ps@10ps	2		
	Tune me	asurement	Frequency sweeping method	Resolution: 0.001	2
	in the salar	CONTRACTOR AND	DDD	Resolution: 0.001	
	Beam lo	ss monitor	PIN-diode	Dynamic range:120 dB Maximum counting rates≥10 MHz	5800
	T	1	TFB	Damping time<=47ms	2
	reedba	ck system	LFB	Damping time<=100ms	2

#### BPM electronics version 2.0



#### R&D items and tests in BEPCII

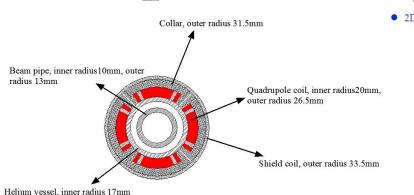
- · Beam position monitor system
  - BPM electronics
  - Feed through R&D
  - BPM at interaction point (IP)
- · Beam loss monitor
- Feedback systems

# **CEPC IR Superconducting Magnets**

Facility: CEPC IR SC magnet test facility (lab)

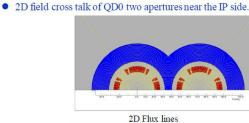
is located in Keye company joinly with IHEP

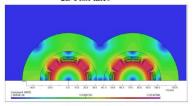
#### **Superconducting QD coils Superconducting QF coils**



# Room-temperature vacuum chamber with a clearance gap of 4 mm

Mag net	Central field gradient (T/m)	Magnetic length (m)	Width of Beam stay clear (mm)	Min. distance between beams centre (mm)
QD0	136	2.0	19.51	72.61





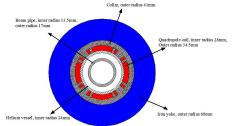
Bmod distribution

40.0 32.0 20.0 40.0 80.0 100.0 140.0 150.0 220.0 Xjmil

There is iron yoke around the quadrupole coil for QF1. Since the distance between the two apertures is larger enough and there is iron yoke, the field cross talk between two apertures of QF1 can be eliminated.

QF1 Integral field harmonics with shield coils (  $\times 10^{-4}$  )

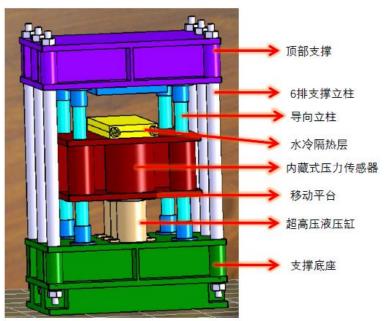
n	$B_n/B_2@R=13.5mm$
2	10000
6	1.08
10	-0.34
14	0.002



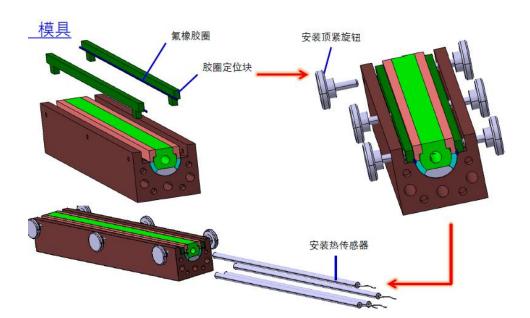
One of QF1 aperture (Peak field 3.8T)

Mag	Central field gradient (T/m)	ic	Width of Beam stay clear (mm)	Min. distance between beams centre (mm)
QF1	110	1.48	27.0	146.20

### **CEPC MDI SC Quadrupole R&D**



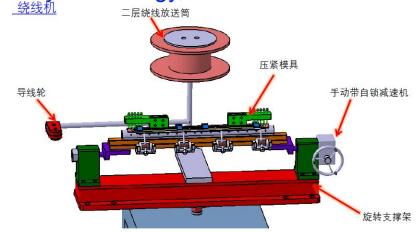
Superconducting quadrupole coil heating and curing system.





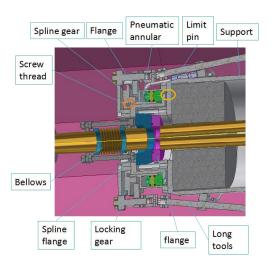
Field gradient 102T/m, coil bore diameter 38mm; The minimum distance between the center of the two apertures is 62.7mm

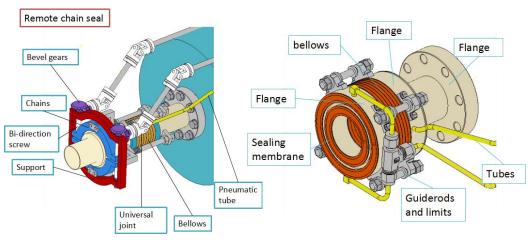
SC quadrupole mechanical design, coil winding technology, fabrication procedure study of quadrupole coil with small diameter, stress applying and monitoring, quadrupole magnet assembly technology, etc.

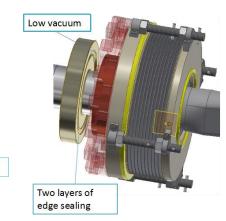


#### **Progress of Remote Vacuum Connectors for MDI Beam Pipe**

Sealing methods	Within detection angle	Leak rate estimation	Remarks
1-RVC	NO	<b>★★★★</b>	Successful used in S- KEKB
2-Remote chain	Yes	**	Eliminated
3-Inflatable seal*	Yes	A -A -A	Experience from CSNS
4-Improved inflatable seal	Yes	* * *	Mainly focused on







1 2 3 4 35

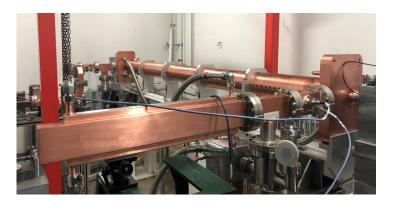
# **CEPC Linac and damping ring key technology R&D**

Facility: CEPC injection linac test facility (lab) is located in IHEP

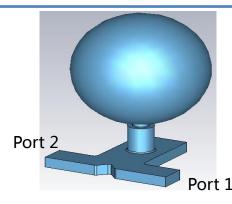
#### Accelerating structure

- The structure is 3 meters long with constant gradient design which work mode is  $2\pi/3$
- The high power test has finished and the gradiet is up to 33 MV/m

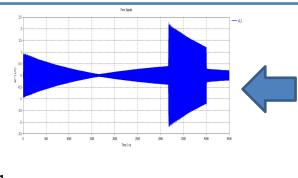




The acclelerating strucutre on high power test bench



Simulation model



Simulated waveform

Puise compressor:
Spherical cavity pulse
compressor has devoloped
The TE<sub>113</sub> mode is selected
and the RF design is finished.
The Q value is about 140000
The Maximum Energy
Multiplication Factor M=1.84.

#### Positron source R&D





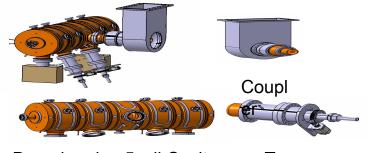
The mechanical design of FLUX concentrator



The finished FLUX concentrator



The test bench of the FLUX concentra tor



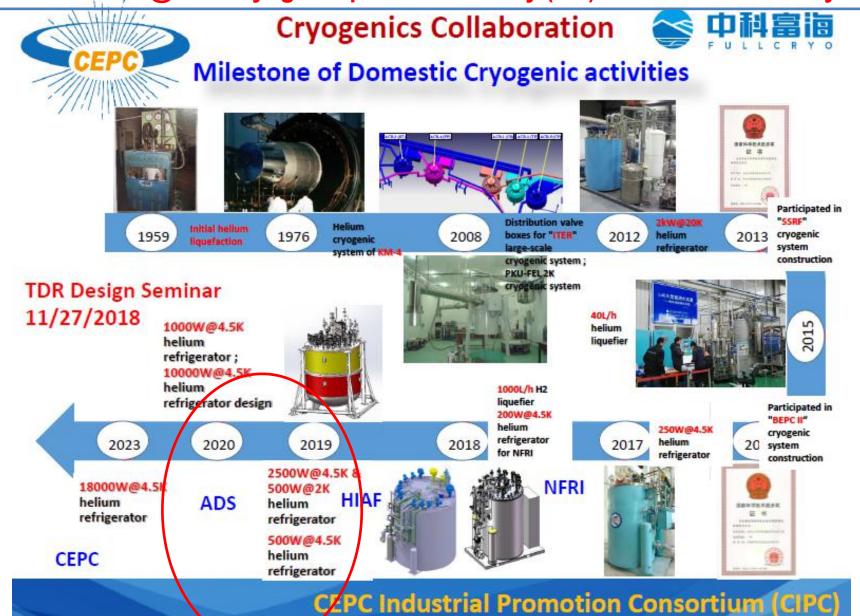
Damping ring 5cell Cavity

Tunner

Damping Ring 5 cell cavity: The The 1.1 GeV damping ring need the RF system provide 2 MV.Two 5 cell constant temperature cavities have recommended and the frequency is 650 MHz. According to the simulation, each cavity can provide 1.2 MV cavity voltage when the cavity consumption is 54 kw

### CEPC 18kW@4.5K Cryogenic Plant R&D

Facility: CEPC18kW@4.5K cryogenic plant test facility (lab) is located in Full Cryo company

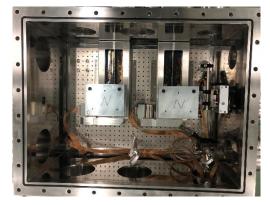


#### **CEPC Plasma Injector Experimental Platform**

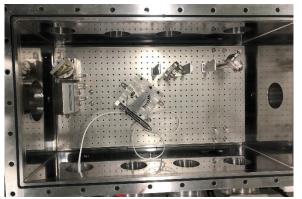
Facilities: Shanghai S-XFEL facility for electron acceleration and FACETII at SLAC for positron

- Plasma experimental station: preliminary set up on Shanghai Soft XFEL facility Vacuum system: installation & testing
  - Light path
  - Beam diagnostic system









Beam test room

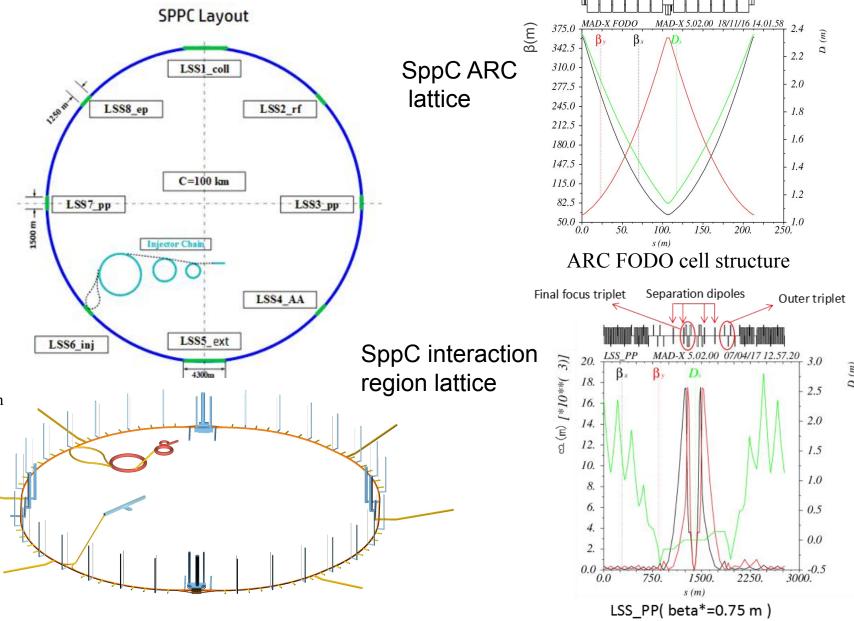
main room

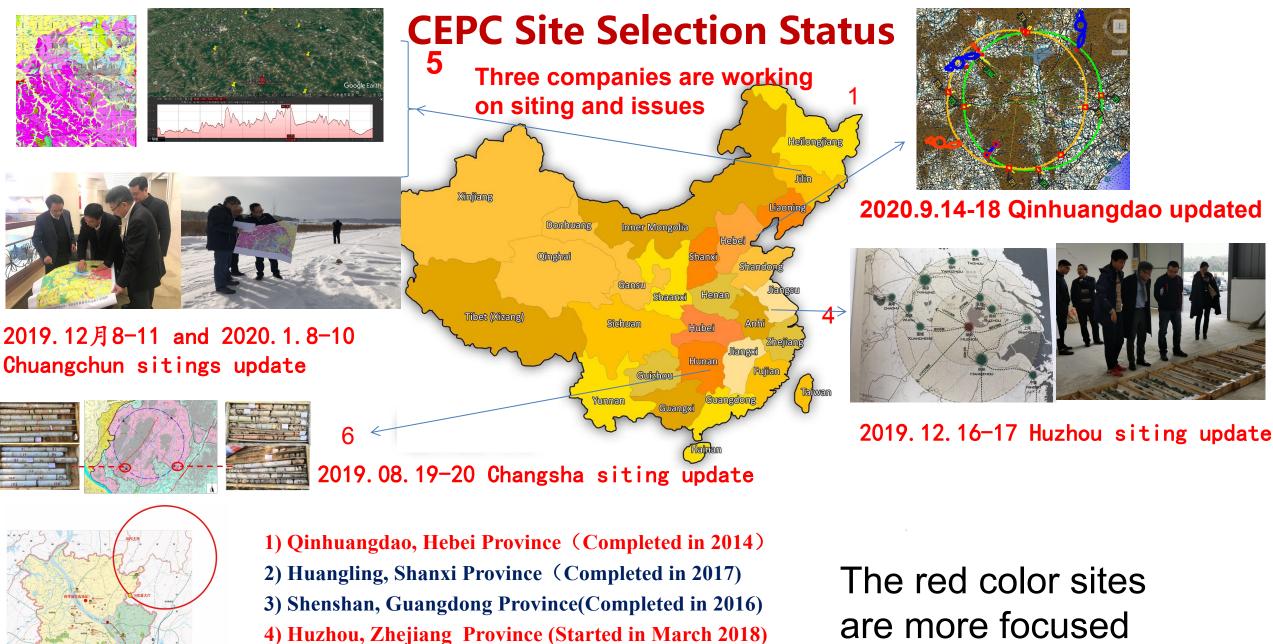
Laser compressor



- Length of each section at present:
- 8 arcs, total length 83400 m
- 2 IPs for pp, 1500 m each
- 2 IRs for injection or RF, 1250 m each
- 2 IRs for ep or AA, 1250 m each
- 2 IRs for collimation( ee for CEPC ), 4300 m each
- C = 100 km

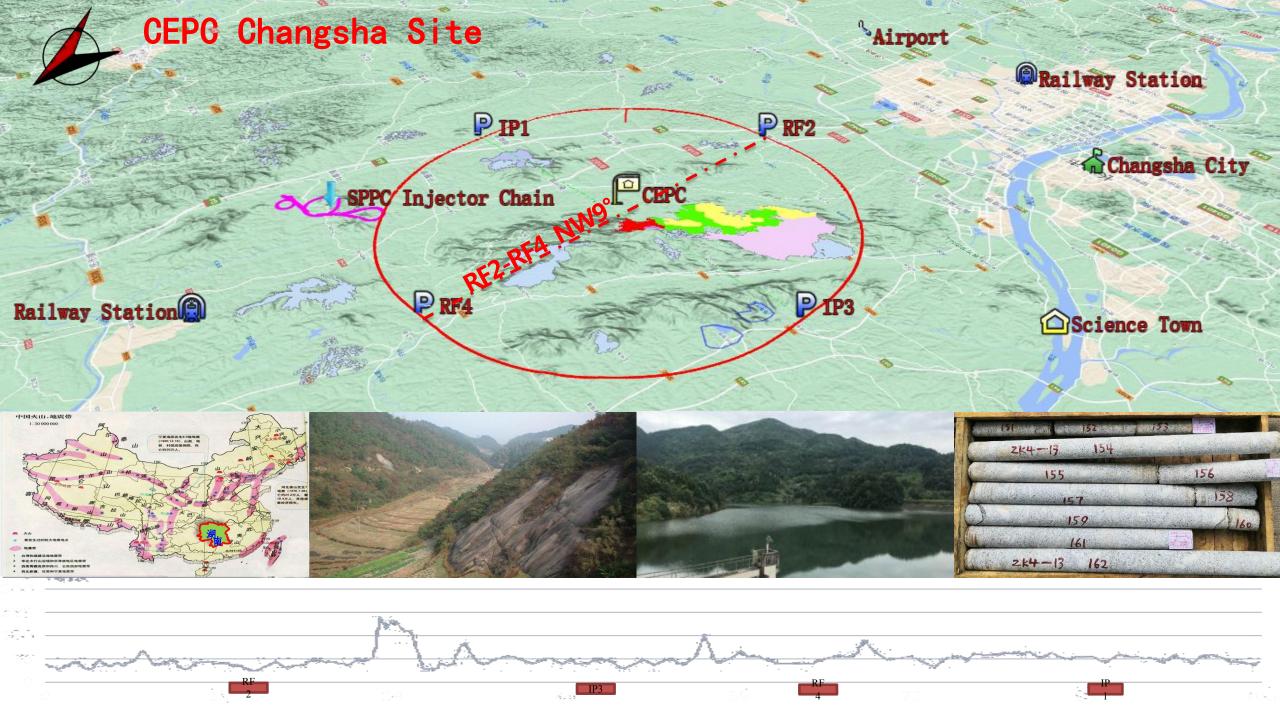
### **General Layout and Implementation of SppC**

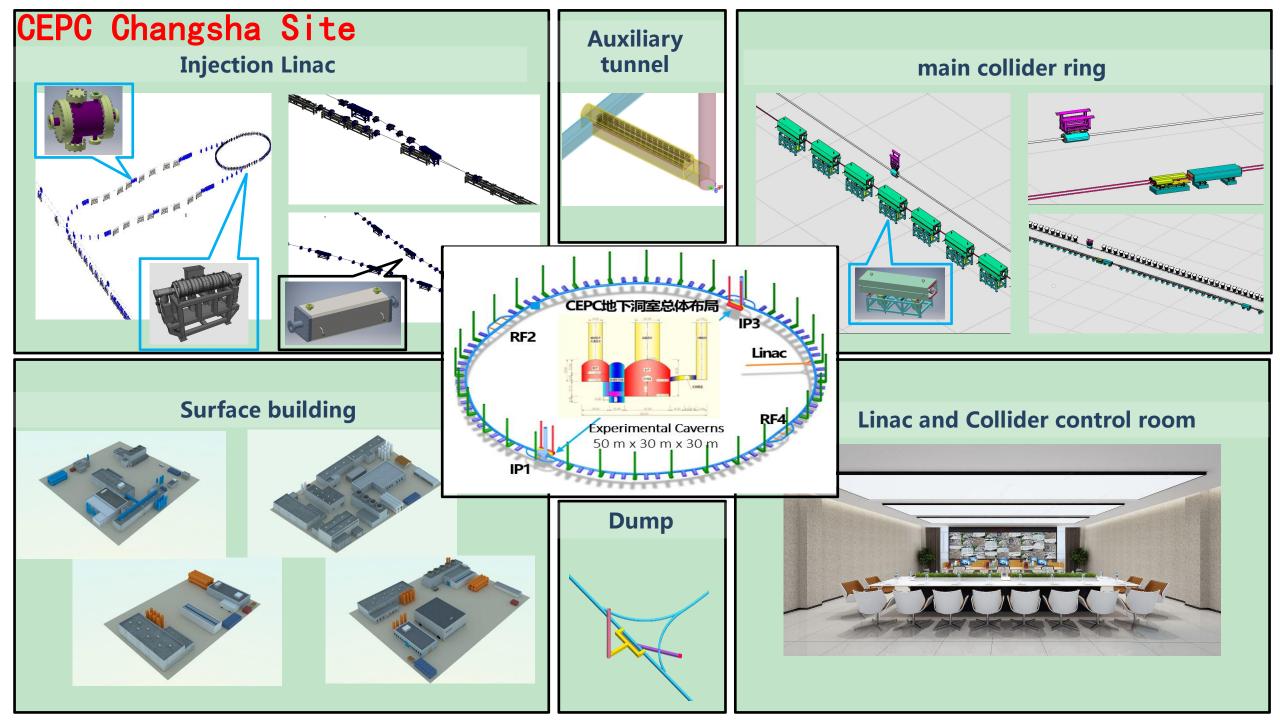




5) Chuangchun, Jilin Province (Started in May 2018)

6) Changsha, Hunan Province (Started in Dec. 2018)

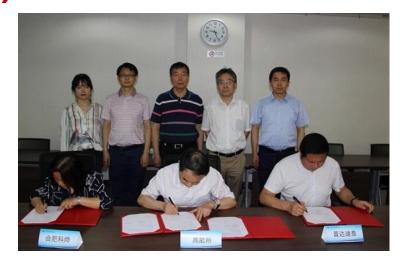




#### **CEPC Industrial Promotion Consortium (CIPC) Collaboration Status**







#### Established in Nov. 7, 2017

Task forces for CEPC and SppC R&D: Institutions such as IHEP +CIPC (>70 companies)

#### Now:

- -Huanghe Company, Huadong Engineering Cooperation Company, and Zhongnan Company on CEPC civil engineering design, site selection, implementation...
- -Shenyang Huiyu Company on CEPC MDIRVC design
- -Keye Compant on CEPC magntes desgins and SC Quadupole, DR cavity, detector hall...
- -. Wuhan University: Alignmnent,
- -Kuanshan Guoli on CEPC 650MHz high efficiency klystron
- -Huadong Engineering Cooperation Company, on CEPC alignement and installation logistics... -Beijing Pudaditai company: on Alignment and instatation

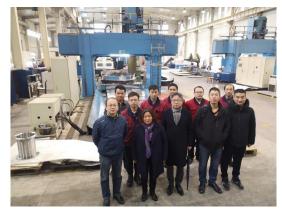
2020. 1. 2

Fujian Digital Valey on information signed CEPC Propmotion Fund Contribution with IHEP



2019. 12. 25-26, Nanchong, Sichuan Jiutian Vacuum company 2020. 6. 5

Hefei Keye and Beijing Puda
Ditai Company signed CEPC
Propmotion Fund Contribution
with IHEP



2019.1218-19 visit Keye Company

# CEPC-CIPC Collaboratios in CEPC R&D towards TDR CEPC2020 Program Layout (Day-3)

Monday (10/26)	Tuesday (10/27)	Wednesday (10/28)	
8:30 - 10:00 ACC, CIPC, HIGGS, Silicon	8:30 - 10:00 ACC, CIPC,		
10:00 - 10:30 Break	10:00 - 10:30 Break		
10:30 - 12:00 ACC, CIPC, Gas	10:30 - 12:00 ACC, CIPC		
12:00 - 14:00 Break	12:00 - 14:00 Break		
14:00 - 16:00 ACC, CIPC, HIGGS, Silicon	14:00 - 16:00 ACC, CIPC		
16:00 - 16:30 Break	16:00 - 16:30 Break		
16:30 - 18:30 ACC, CIPC, SMEW, Gas	16:30 - 18:30 MDI, BSN		
18:30 - 20:00 Break	18:30 - 20:00 Break		
20:00 - 23:00 Plenary-I	20:00 - 23:00 Plenary-II		
23:00 - 1:00 AM HIGGS + SMEW	23:00 - 24:00 PERF (Dis		

40 speakers

**CEPC Accelerator Parallel Session** 

48 speakers

CIPC speakers (part ) in CEPC workshop in Shanghai, Oct. 26-28, 2020

**CIPC Parallel Session on CEPC R&D** 

https://weidijia.zoom.com.cn/j/62874286168

CEPC Conference, Oct. 26-28, 2020, Shanghai, China

### **CEPC International Collaboration Meetings**

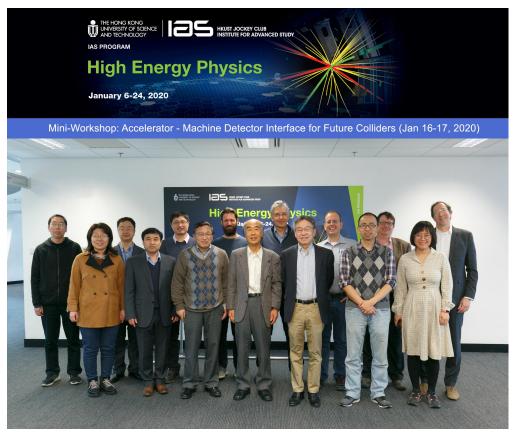
IAS HEP ConferenceJan. 20-23, 2020 (Since 2015)

THE HONG KONG

UNIVERSITY OF SCIENCE
AND TECHNOLOGY

AND TECHNOLOGY

AND TECHNOLOGY **High Energy Physics** January 6-24, 2020 Conference Week (Jan 20-23, 2020) Mini-workshop: Accelerator - Machine Detector Interface (MDI) for Future Colliders Dates: Jan 16-17, 2020



For 2021, HKIAS mini workshop on plasma accelerator physics an technologies Jan. 14-15, 2021) and HKIAS HEP conference (Jan. 18-21, 2021) will take place online.

### **CEPC submissions to Snowmass21**

**CEPC Input to the ESPP 2018** 

LOI

-Accelerator

**CEPC Accelerator Study Group** 

#### **Executive summary**

The discovery of the Higgs boson at CERN's Large Hadron Collider (LHC) in July 2012 raised new opportunities for a large-scale accelerator. Due to the low mass of the Higgs, it is possible to produce it in the relatively clean environment of a circular electron—positron collider with reasonable luminosity, technology, cost and power consumption. The Higgs boson is a crucial cornerstone of the Standard Model (SM). It is at the center of some of its biggest mysteries, such as the large hierarchy between the weak scale and the Planck scale, the nature of the electroweak phase transition, and many other related questions. Precise measurements of the properties of the Higgs boson serve as excellent tests of the underlying fundamental physics principles of the SM, and they are instrumental in explorations beyond the SM. In September 2012, Chinese scientists proposed a 240 GeV *Circular Electron Positron Collider* (CEPC), serving two large detectors for Higgs studies. The tunnel for such a machine could also host a *Super Proton Proton Collider* (SPPC) to reach energies beyond the LHC.

The CEPC is a large international scientific project initiated and hosted by China. It was presented for the first time to the international community at the ICFA Workshop "Accelerators for a Higgs Factory: Linear vs. Circular" (HF2012) in November 2012 at Fermilab A Preliminary Conceptual Design Report (Pre-CDR, the White Report)[1] was published in March 2015, followed by a Progress Report (the Yellow Report)[2] in April 2017, where CEPC accelerator baseline choice was made. The Conceptual Design Report (CEPC Accelerator CDR, the Blue Report) [3] has been completed in July 2018 by hundreds of scientists and engineers after international review from June 28-30, 2018 and formally released on Sept 2, 2018.

Including SppC and siting

#### **CEPC -Accelerator Technologies to Snowmass2021 AF7**

**CEPC Accelerator Study Group** 

#### **Executive summary**

The discovery of the Higgs boson at CERN's Large Hadron Collider (LHC) in July 2012 raised new opportunities for a large-scale accelerator. Due to the low mass of the Higgs, it is possible to produce it in the relatively clean environment of a circular electron-positron collider with reasonable luminosity, technology, cost and power consumption. The Higgs boson is a crucial cornerstone of the Standard Model (SM). It is at the center of some Cost of its biggest mysteries, such as the large hierarchy between the weak scale and the Planck scale, the nature of the electroweak phase transition, and many other related questions. Precise measurements of the properties of the Higgs boson serve as excellent tests of the underlying fundamental physics principles of the SM, and they are instrumental in explorations beyond the SM. In September 2012, Chinese scientists proposed a 240 GeV Circular Electron Positron Collider (CEPC), serving two large detectors for Higgs studies. The tunnel for such a machine could also host a Super Proton Proton Collider (SPPC) to reach energies beyond the LHC. The CEPC Preliminary Conceptual Design Report (Pre-CDR, the White Report)[1]was published in March 2015, followed by a Progress Report (the Yellow Report)[2] in April 2017, where CEPC accelerator baseline choice was made. The Conceptual Design Report (CEPC Accelerator CDR, the Blue Report) [3] has been publically realsed in Nov. 2018, and also submitted to European High Energy Strategy in May, 2019 [4].

#### **Technologies**

Collider Design SCRF Klystron Linac+plasma accelerator injector Cost

### **CEPC Contributions to Snowmass21**

Session 190

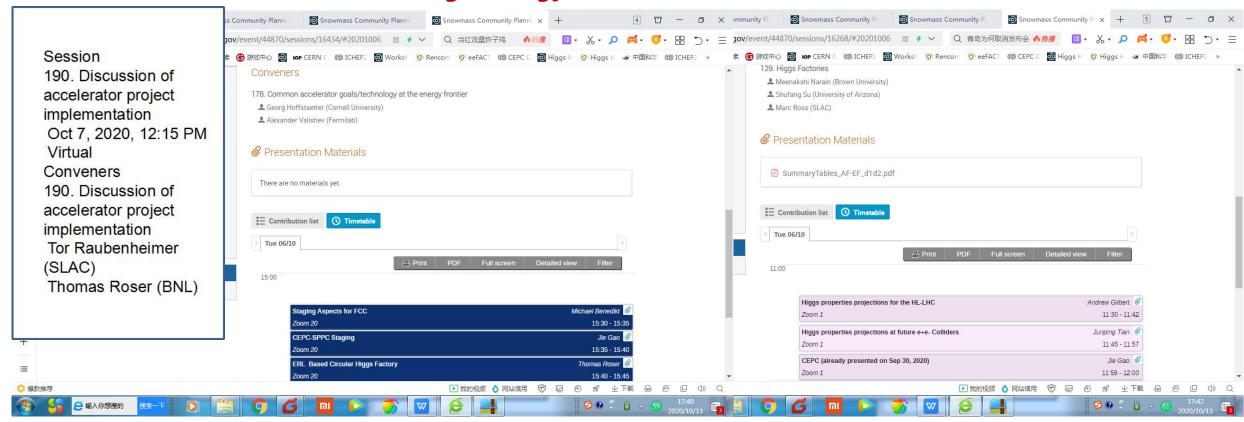
Session 178

Discussions on implementation

**Staging of CEPC and SppC for High Energy Frontier** 

Session 129

**CEPC Status and Perspectives** 



### **Summary**

- CEPC R&D efforts towards TDR progress well such as optimization design, klystron, SCRF, magnets, vacuum system, etc. with the aim to complet TDR before 2023
- CEPC and SppC key technologies R&D have correspongding test facilities
- CIPC (> 70 companies) is an important task force for both CEPC and SppC in addition to institution and univerity ones...
- CEPC siting and civil engineering designs are in progress
- CEPC LOI and CEPC Technologies for AF of Snowmass21 have been submitted online on June 29, 2020 at: https://www.snowmass21.org/docs/files/?dir=summaries/AF

## Thanks go to CEPC-SppC team, CIPC and international partners and colleageus

### IAC Recommendation 9 and IARC 11-1

IAC Recommendation 9: Clarify the timetable with appropriate milestones, including prototyping. Not every technical detail and drawing will be necessary at the completion of the TDR.

IARC Recommendations 11-1: It is important to make a clear distinction between long-term R&D, such as high-Tc coating of cavities, peripheral development, such as Centrifugal Barrel Polishing, and high-priority items to produce industrial-scale production required for CEPC construction. Given limited resources, particularly of staff, priority must be given to the latter.

Response: CEPC SRF system TDR R&D and Industrialization Plan

#### 2019-2020:

- SRF system TDR design and optimization
- High Q, high gradient cavity, high power components and other key technology R&D
- 650 MHz high Q short cryomodule prototyping
- PAPS SRF facility construction

#### 2021-2022:

- SRF system TDR design re-baseline, engineering design
- 650 MHz high Q short cryomodule operation and improvement
- 1.3 GHz high Q full cryomodule prototyping
- 650 MHz high current cryomodule design (and prototyping?)
- PAPS SRF facility commissioning, operation and upgrade
- Industrialization in synergy with other SRF projects in China

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### **IAC Recommendation 11**

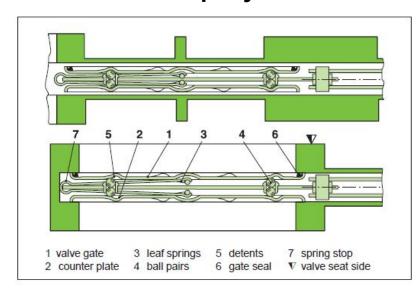
Build international and domestic collaborations in several critical areas, e.g., MDI, SC-RF, polarization, beam dynamics (beam-beam, dynamic aperture, etc.), C-band linac, and RF sources.

#### Response:

- CEPC SRF domestic collaboration
  - Organization: CEPC SRF Collaboration kick-off soon. Members: IHEP, PKU and 5 companies.
  - Activities: Already have collaborations on CEPC SRF technology and various SRF projects.
  - Future collaborations: SHINE and other CW SRF FEL projects in China.
- CEPC SRF international collaboration
  - Organization: TBD
  - Funding: apply for international team program (CAS Lu Jiaxi etc.) to support personal exchanges.
  - Activities: ILC/SuperKEKB (KEK), INFN-LASA, JLAB: SRF system design, technology and infrastructure, annual SRF collaboration meeting with KEK, personal exchanges.
  - Future collaborations: FCC-ee (CERN, Univ. Rostock), EIC (JLAB, BNL), PIP-II and LCLS-II-HE (FNAL), DESY, CEA-Saclay etc.

### Reply to IAC from vacuum and linac

- Draw up a list of components likely to require a second source, and identify potential international suppliers.
  - ✓ All metal gate valves can only be supplied by VAT in globe, it need to require a second source. And others components can be supplied by different company in the world or China.





✓ Components of the linac are normal conducting material. They are made of high-purity oxygen free copper (C10100) . International supply is required

### **CEPC Accelerator Components Import Lists (part)**

(Alignment, Vacuum, Beam Instrumentation, Cryogenic system, Radiation protection, etc)

System	Name	Num C	ost (10kRMB)	Typical parameters	remarks	Inport
Magnet	low temperature isolator, low temperature	sensor, magne	tic field me	easurment:signal integrator, motor,encode	er, motion control card	Y
urvey and alignment	GPS	16	384	0.5mm/km		Y
urvey and alignment	Zenith plummet	8	232	1 / 200000		Y
urvey and alignment	gyroscope	4	400	3"		Y
urvey and alignment	Relative gravimeter	2	300	1µgal		Y
urvey and alignment	FARO arm	8	480	0.025-0.036mm/2.4M		Y
urvey and alignment	optical level	32	320	0. 1mm/km		Y
urvey and alignment	digital level	8	192	0. 2mm/km		Y
urvey and alignment	transit square	32	1216	0.0254mm		Y
urvey and alignment	laser collimator	4	120	0.1mm/100m		Y
urvey and alignment	indoor GPS	4	3400	0.1mm		Y
urvey and alignment	CMM	4	400	0.005mm		Y
urvey and alignment	laser interferometer	8	480	0.005mm		Y
urvey and alignment	Epoxy glue	35872	667	Araldite		Y
Beam Instrumentation device	DCCT	2	140			Y
Beam Instrumentation device	BCM	2	140			Y
Beam Instrumentation device	ICT	50	1500			Y
<sup>7</sup> acuum	Valve	1040	15600	RF-CF100		Y
/acuum	Valve	520		DN100		Y
<sup>7</sup> acuum	Valve	30	490	CF100		Y
Cryogenic system	High pressure helium gas recycling compressor	8	1840	flow rate:100m3/h,working pressure: 20MPa		Y
Cryogenic system	High pressure helium gas recycling compressor	4	920	flow rate:100m3/h, working pressure: 20MPa		Y
Radiation Protection	PLC	38	760		PPS	Y
Radiation Protection	OSL Personal Dose Detector System	3	180		Dose detection	Y
Radiation Protection	CR-39 Personal Dose Detector System	2	160		Dose detection	Y
Radiation Protection	Cooling Water Monitoring Detector	16	800		Dose detection	Y
tadiation Protection	Air Ventilation Monitoring Detector	16	960		Dose detection	Y
Radiation Protection	Portable Monitoring Detectors	21	315		Dose detection	Y
Radiation Protection	Low background gamma spectrum	2	640		Dose detection	Y
Radiation Protection	Liquid scintillation counter	2	400		Dose detection	Y