

# Positron annihilation lifetime measurements of stainless steels irradiated in the SINQ target irradiation program

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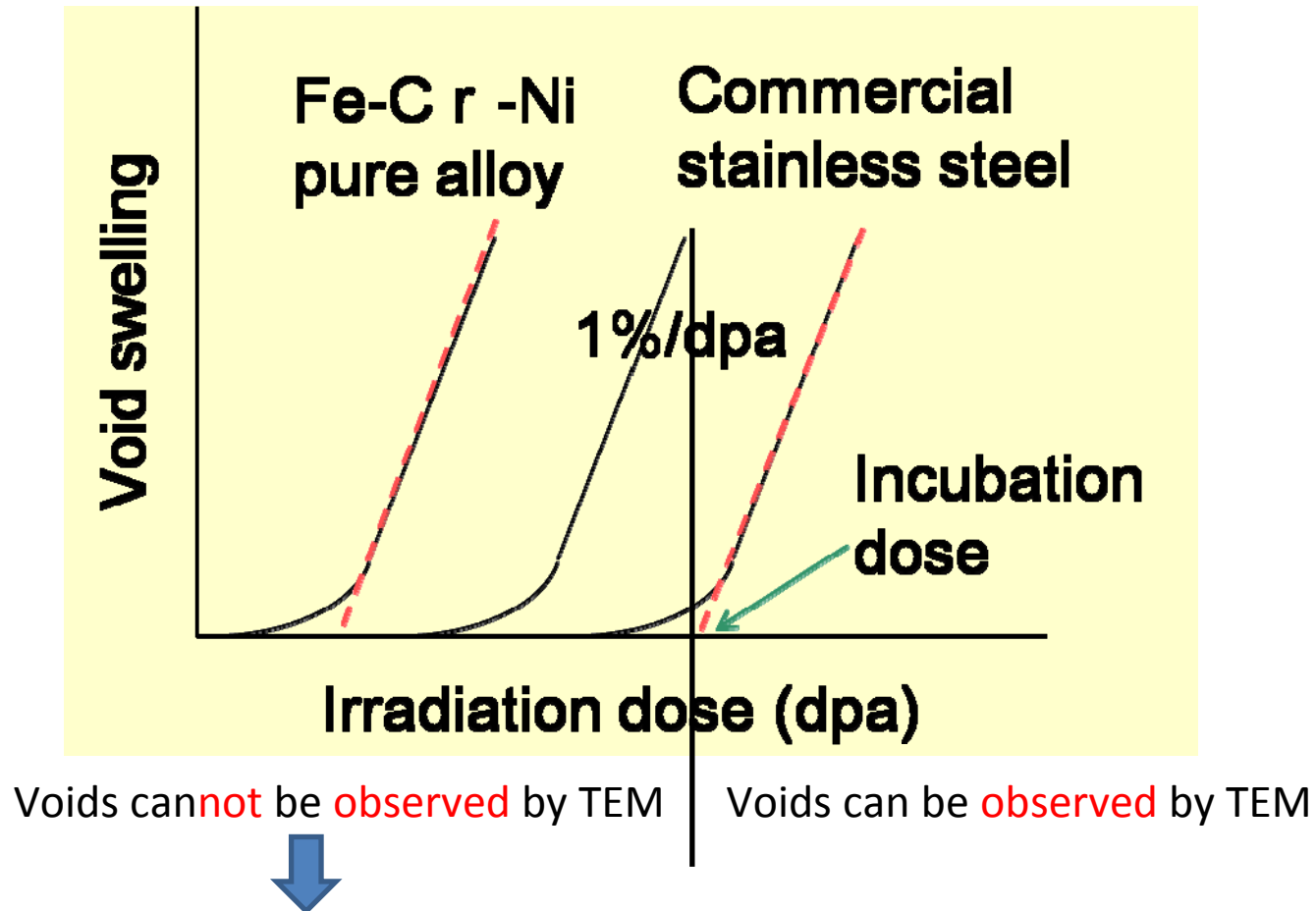
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Ibaraki University

# Background

- Facilities with high irradiation dose are required.
  - Fast breeder reactor
  - Spallation neutron source / Accelerator driven system
  - Fusion reactor      etc.
- Reduced activated ferritic/martensitic steel and austenitic stainless steels are candidates for the structural materials of the facilities.
- For development of irradiation-resistant materials, point defect processes in the incubation period of void formation is very important.

# Void swelling of stainless steel



Positron annihilation spectroscopy is very powerful tool to detect vacancy type defects.

# Purpose of this study

- Defect structures in reduced activated ferritic/martensitic steel F82H and austenitic stainless steel JPCA (Ti-added modified 316SS) during the incubation period were investigated after proton irradiation using positron annihilation lifetime measurement.

# Experimental procedure

- Sample: F82H, JPCA (Ti-added modified 316SS)
- Irradiation condition (STIP-1)

F82H  
Tensile test  
sample

ID	Temp (°C)	dpa	He (appm)	H (appm)
2-ST-L11-L 2-ST-L12-L	98	5.9	413	1680
2-ST-L11-H 2-ST-L12-H	124	8.5	650	2530
2-ST-L13-L 2-ST-L14-L	133	9.2	715	2850
2-ST-L13-H 2-ST-L14-H	175	12.3	1015	4200
2-ST-L15-H 2-ST-L16-H	240	17.2	1505	6200
2-ST-L17-H 2-ST-L18-H	287	20.4	1795	7720

Red: isochronal annealing (200, 300, 400, 600°C)

JPCA  
Fatigue test  
sample

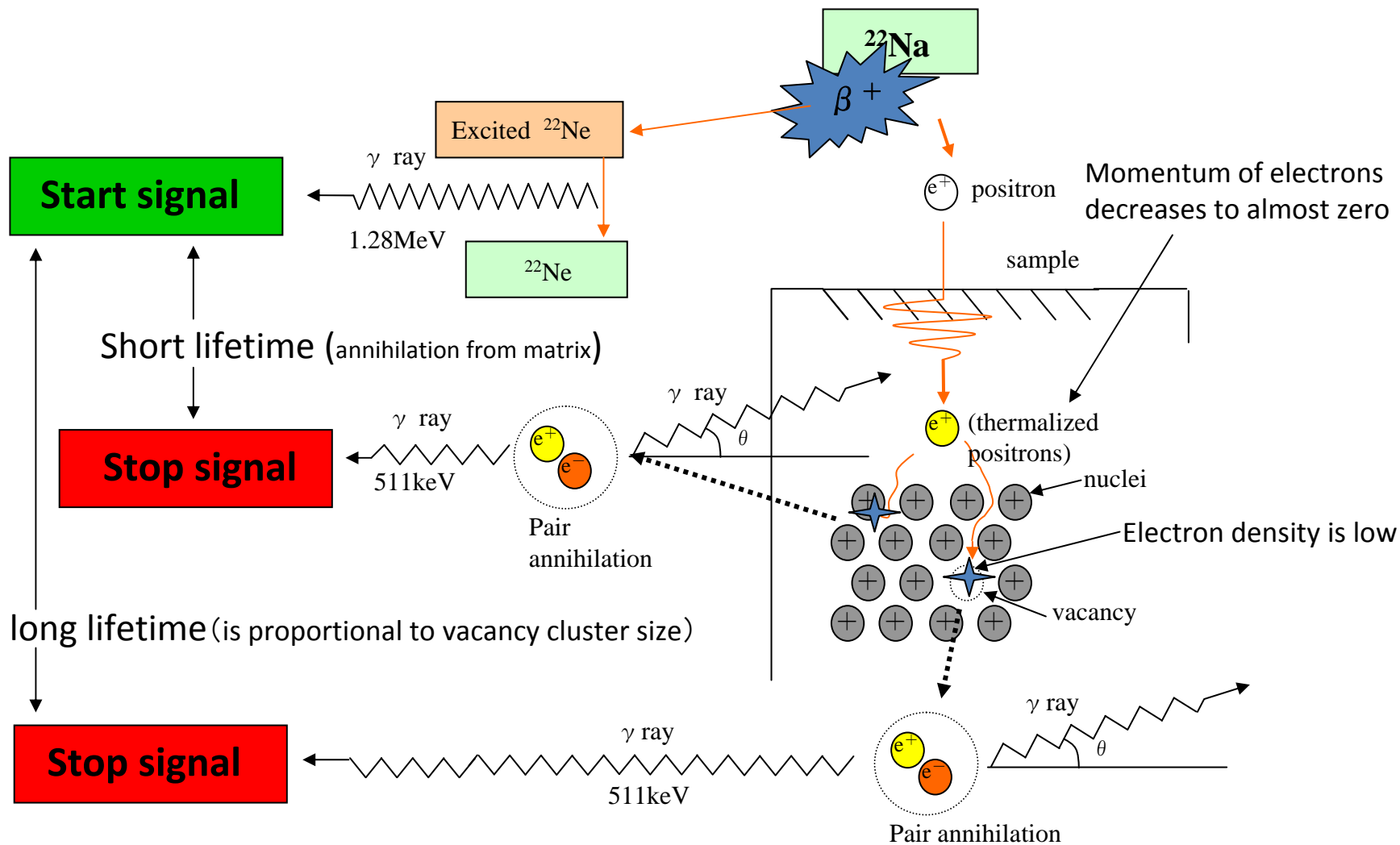
ID	Temp (°C)	dpa	He (appm)	H (appm)
F21	140	6.3		

isochronal annealing (every 100°C from 150°C to 1050°C)

- Positron annihilation lifetime measurement



# Positron annihilation lifetime measurement



# Calculated positron annihilation lifetime

Table 1

The calculated positron lifetimes and binding energies for vacancy clusters in Ni, Cu, and Fe as a function of the cluster size

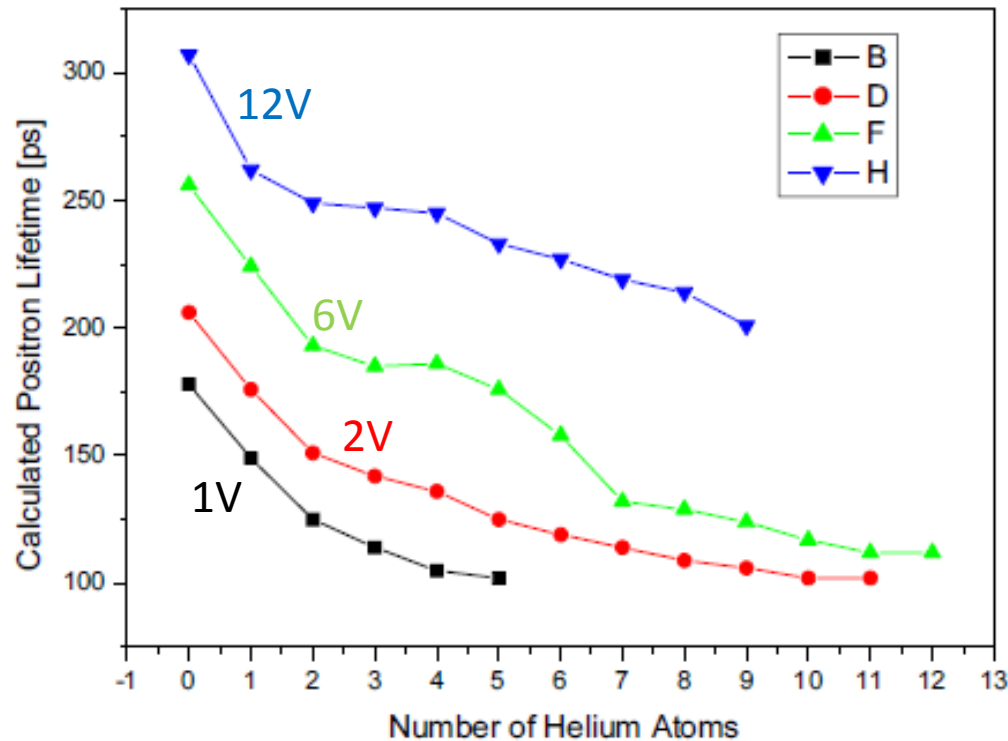
Ni			Cu			Fe		
Defect	$\tau$ (ps)	$E_b$ (eV)	Defect	$\tau$ (ps)	$E_b$ (eV)	Defect	$\tau$ (ps)	$E_b$ (eV)
Bulk	100	0.00	Bulk	110	0.00	Bulk	104	0.00
V <sub>1</sub>	169	3.34	V <sub>1</sub>	173	2.35	V <sub>1</sub>	180	3.56
V <sub>2</sub>	188	3.82	V <sub>2</sub>	196	2.74	V <sub>2</sub> <sup>a</sup>	187/202	3.86/4.11
V <sub>4</sub>	246	4.66	V <sub>4</sub>	255	3.36	V <sub>5</sub>	246	4.89
V <sub>7</sub>	265	4.92	V <sub>7</sub>	274	3.57	V <sub>9</sub>	280	5.32
V <sub>13</sub>	341	5.54	V <sub>13</sub>	348	4.07	V <sub>15</sub>	368	6.01
V <sub>19</sub>	371	5.77	V <sub>19</sub>	377	4.28	V <sub>27</sub>	396	6.27
V <sub>43</sub>	410	6.15	V <sub>43</sub>	413	4.62	V <sub>51</sub>	419	6.55
V <sub>55</sub>	420	6.28	V <sub>55</sub>	421	4.74	V <sub>59</sub>	426	6.69
V <sub>79</sub>	427	6.42	V <sub>79</sub>	428	4.86	V <sub>65</sub>	427	6.72
V <sub>177</sub>	435	6.60	V <sub>177</sub>	436	5.02	V <sub>137</sub>	435	6.91

<sup>a</sup> The values are listed for two distinct divacancy geometries, i.e. V<sub>2</sub> along [111] and [100] directions.

[H. Ohkubo et al., Mater. Sci. Eng. A350 (2003) 95.]

- Positron lifetime is proportional to the size of vacancy clusters.
- In metallic system, Positron lifetime is less than 500ps.  
500ps is saturation value of positron lifetime.  
Even if void grows and is observed by TEM, positron lifetime of the void is less than 500ps.

# Positron lifetime of vacancy clusters-He complexes in Fe



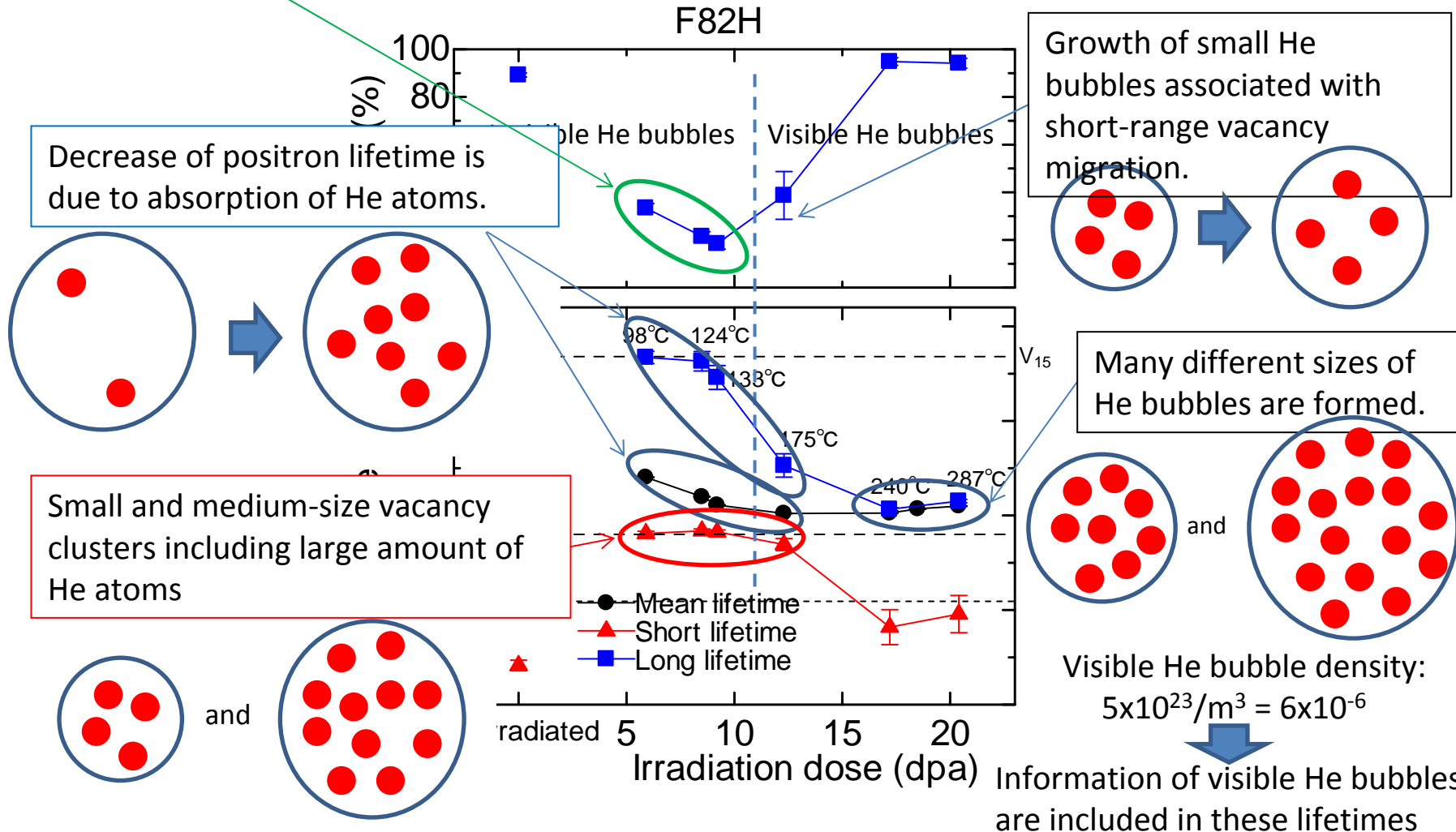
**Figure 4** Correlation between positron lifetime and the number of helium atoms in nano-void (B) 1V+nHe, (D) 2V+nHe, (F) 6V+nHe, (H) 12V+nHe.



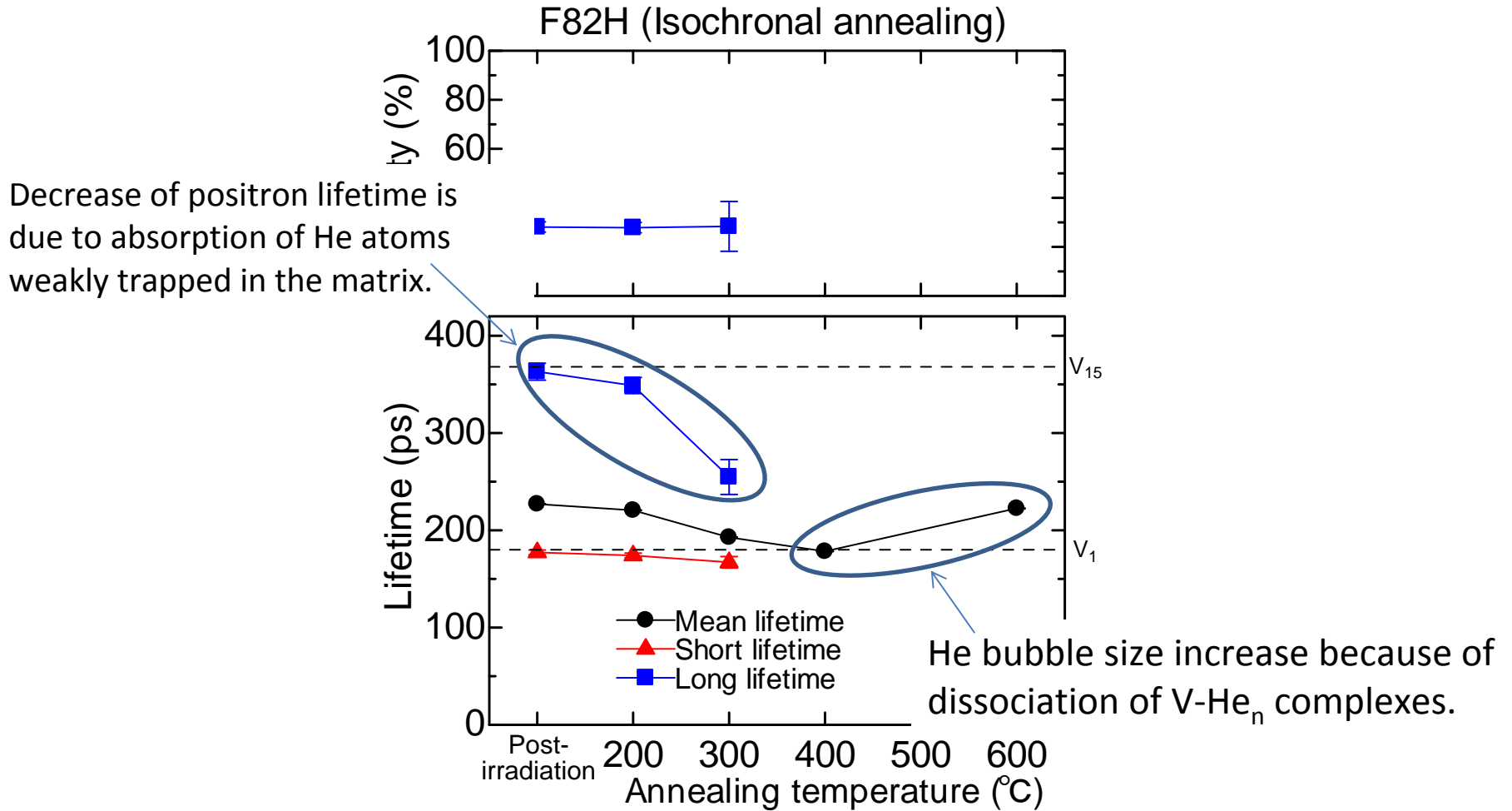
# Dose dependence of positron lifetime in F82H

Decrease of the amount of vacancy clusters including small amount of He atoms

Formation of visible He bubbles in F82H:  
above about 170°C and about 500 appm He  
[X. Jia et al., J. Nucl. Mater. 305 (2002) 1.]

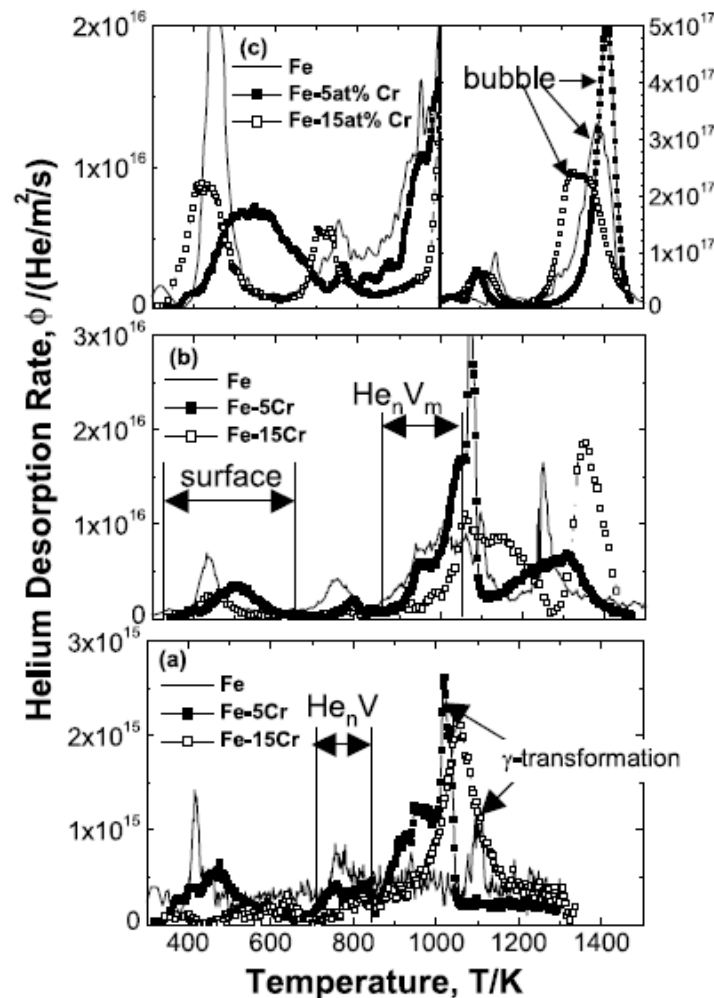


# Annealing behavior of F82H



500°C:  $V\text{-He}_n$  complexes dissociate  
 700°C:  $V_m\text{-He}_n$  complexes dissociate  
 1100°C: Large He bubbles dissociate

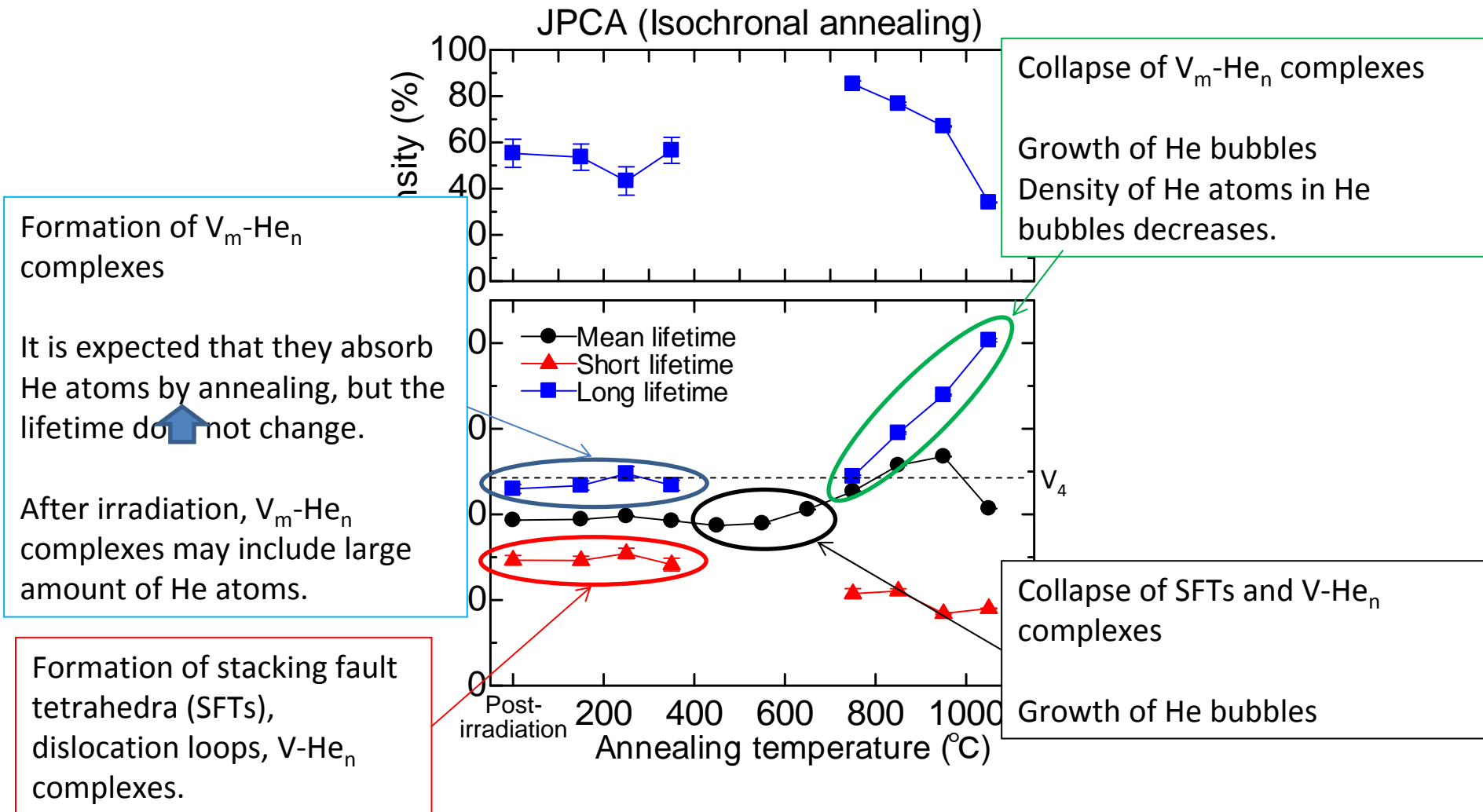
# TDS measurements of Fe-Cr alloys



500°C:  $\text{V-He}_n$  complexes dissociate  
 700°C:  $\text{V}_m\text{-He}_n$  complexes dissociate  
 1100°C: Large He bubbles dissociate

Fig. 1. He desorption spectra of Fe, Fe-5Cr and Fe-15Cr irradiated by 8 keV  $\text{He}^+$  ions at room temperature. The irradiation doses are (a)  $10^{17}$ , (b)  $10^{18}$  and (c)  $10^{19}$   $\text{He}^+/\text{m}^2$ .

# Annealing behavior of JPCA



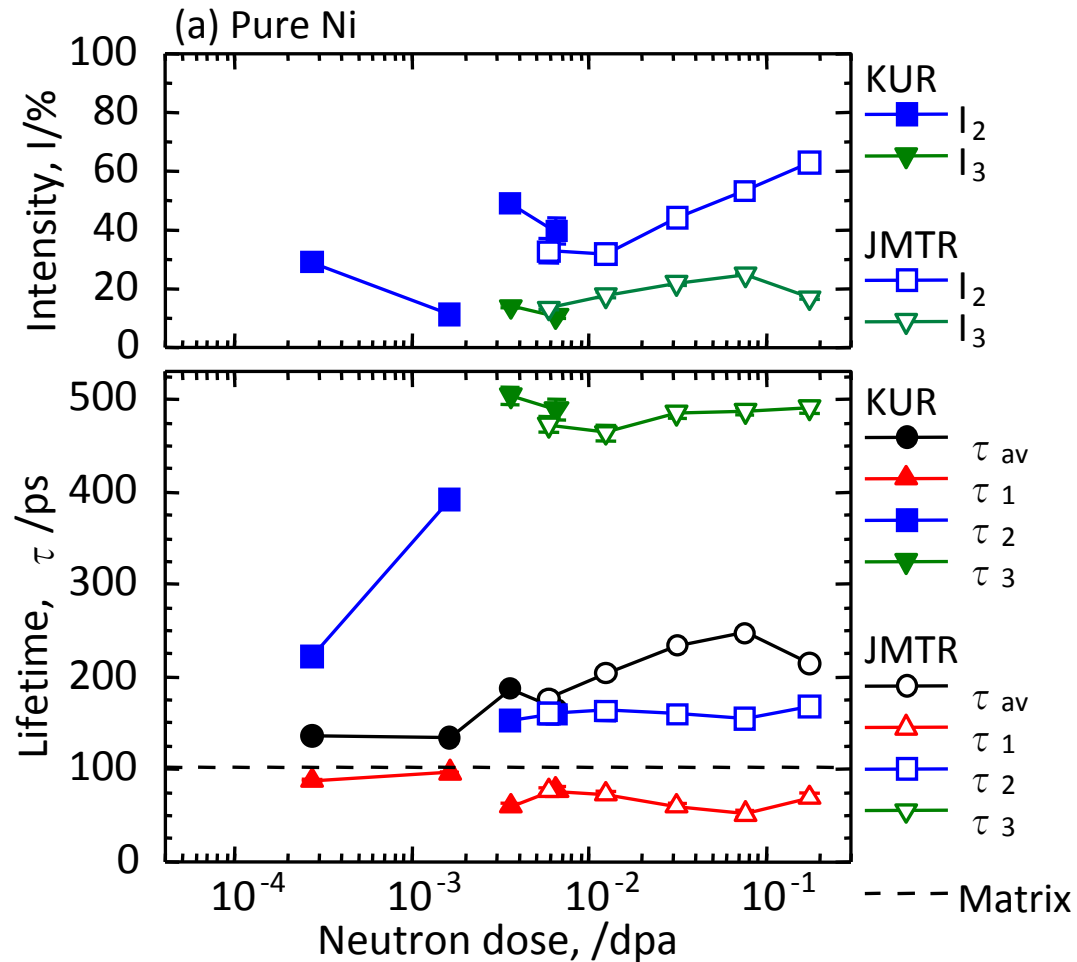
500°C: V-He<sub>n</sub> complexes dissociate  
 700°C: V<sub>m</sub>-He<sub>n</sub> complexes dissociate  
 1100°C: Large He bubbles dissociate

# Conclusion

- Positron annihilation lifetime (PAL) measurements of F82H and JPCA irradiated with protons at SINQ were performed.
- We could detect the small vacancy clusters by PAL, which cannot be observed by TEM.
- In F82H, positron annihilation lifetime of He bubbles decreases with increasing the irradiation dose. Because the He bubbles absorb more He atoms.
- In isochronal annealing, we can detect the growth process of He bubbles.
- This is the first detection of small vacancy clusters and He bubbles in F82H and JPCA irradiated in the STIP.

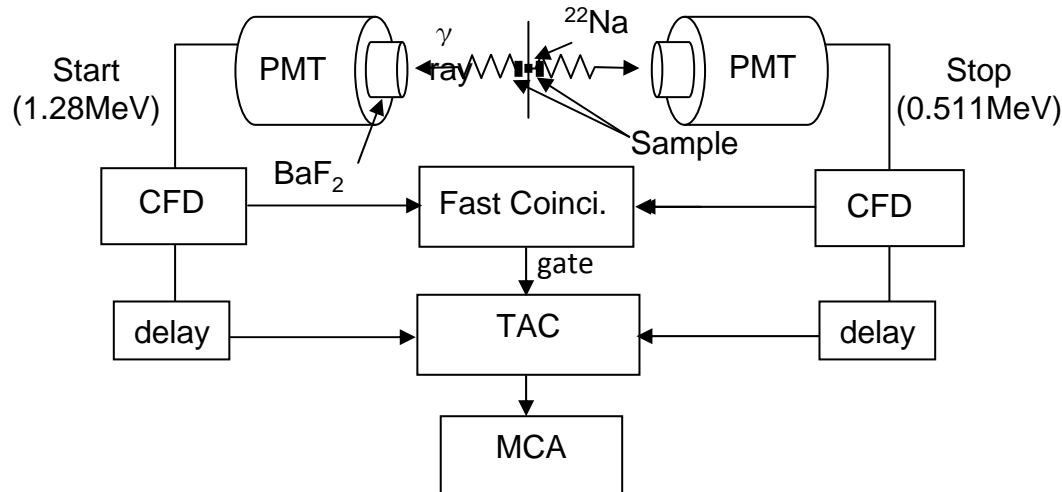


# Positron annihilation lifetimes in fission neutron-irradiated Ni

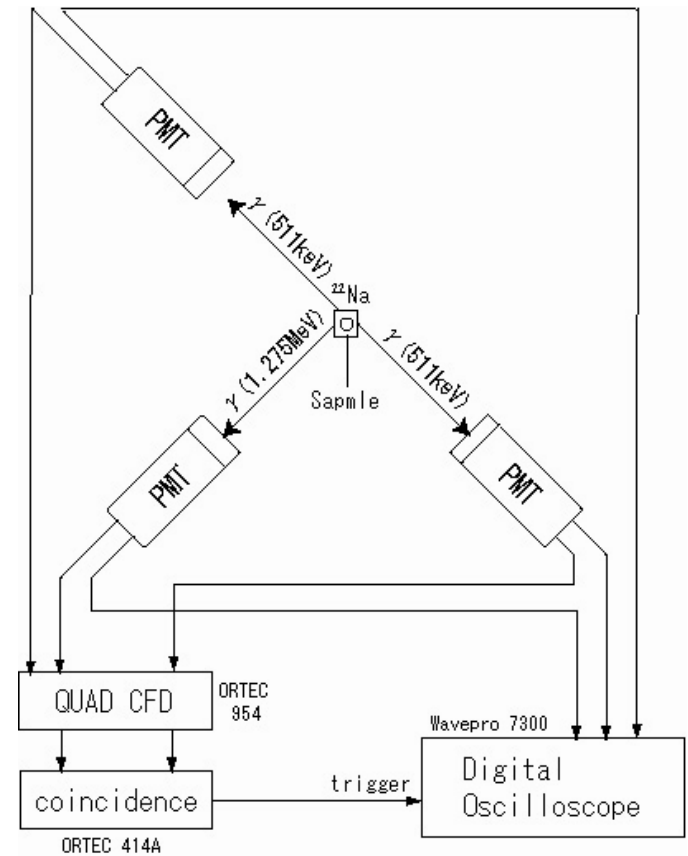


Void growth is observed by TEM in more than 0.01dpa,  
but positron lifetime is saturated.

# Positron annihilation lifetime measurement system



Conventional measurement system  
(two-detector system)

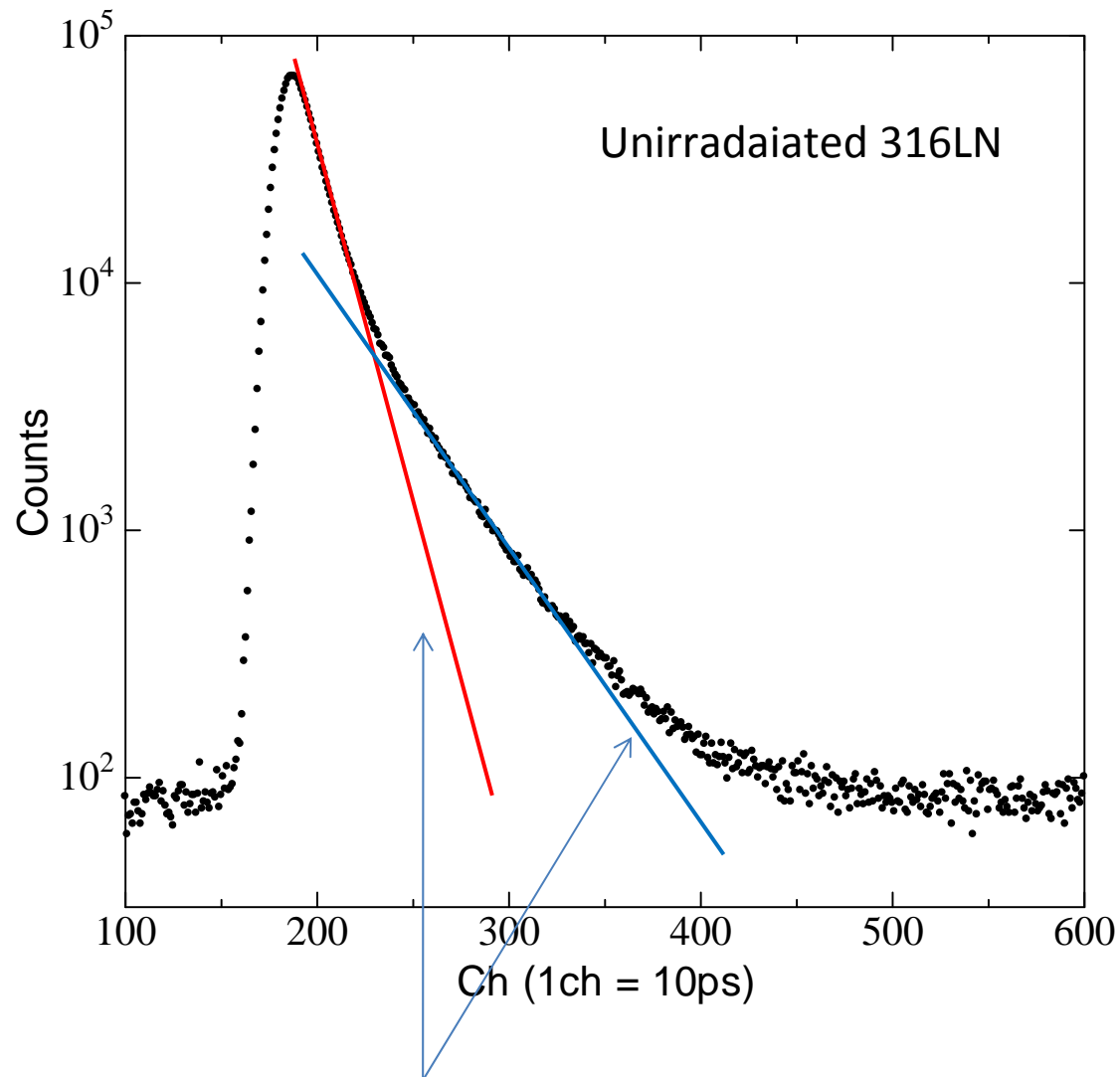


Improved measurement system  
using a digital oscilloscope  
(three-detector system)

**Merit:** Reduction of background  
**Demerit:** Decrease of count rate

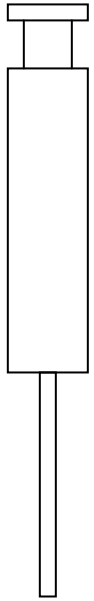


# Positron annihilation lifetime spectrum

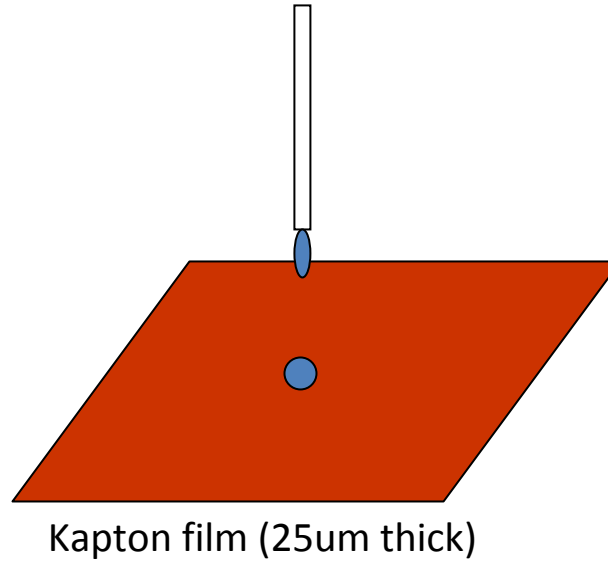


This spectrum is composed of **these two curves**.

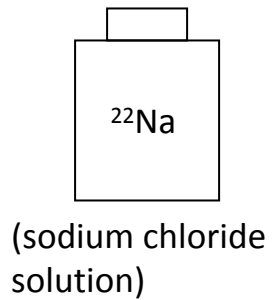
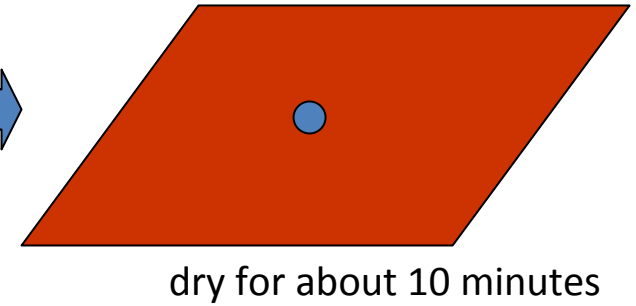
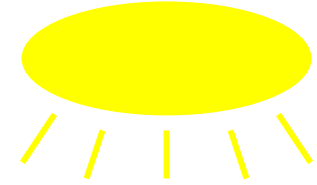
withdraw fluid by syringe



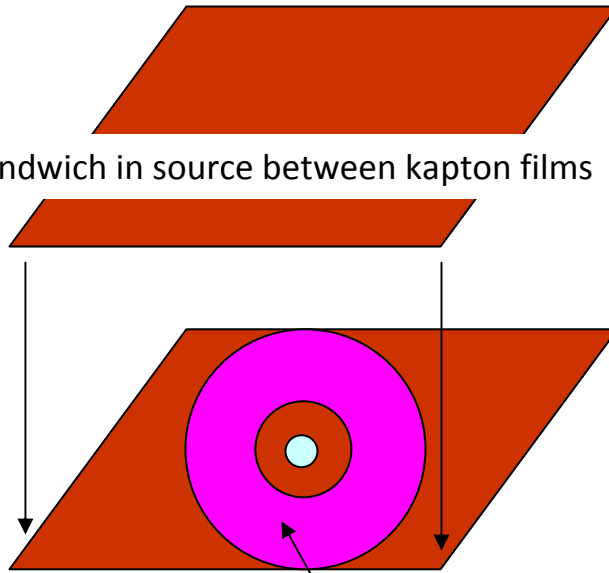
place a few drops to kapton film



Strong incandescent lamp

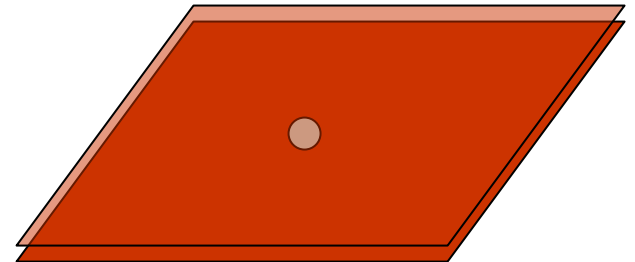


sandwich in source between kapton films

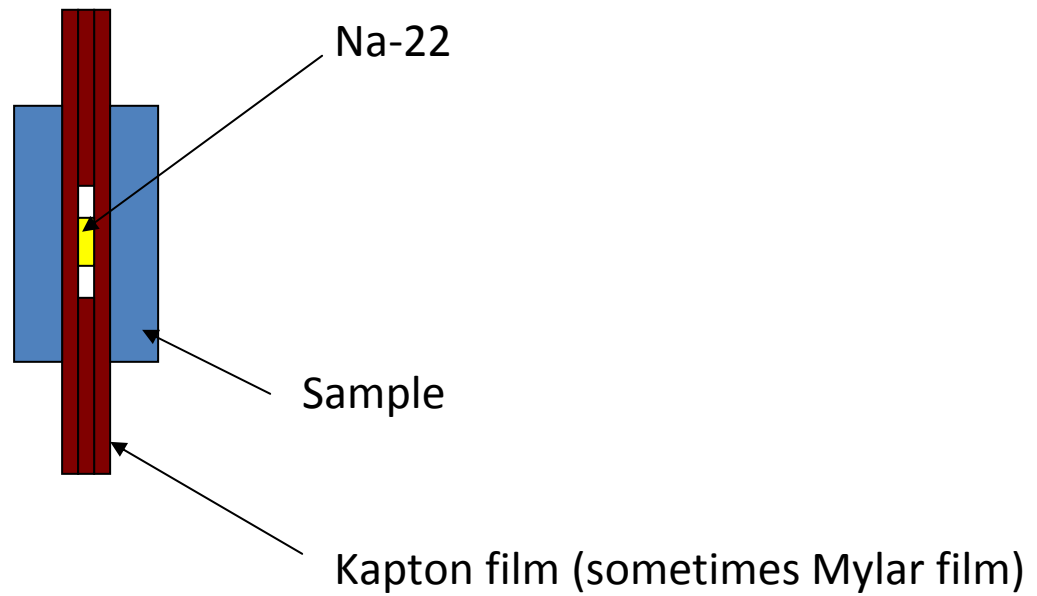


spread epoxy bond

wait the all night till bond dries



# Set of samples



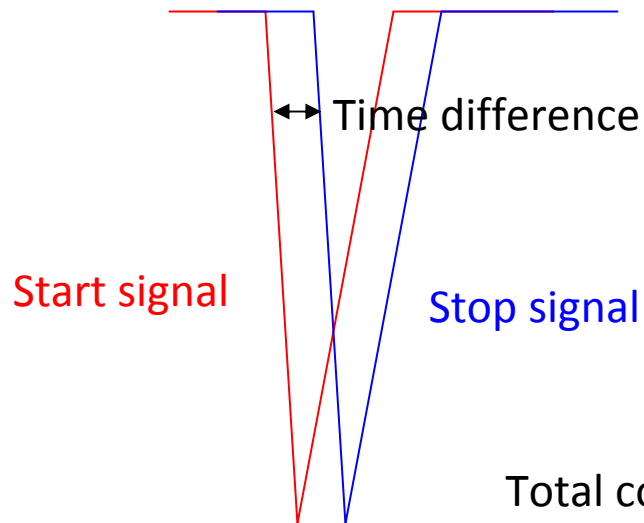
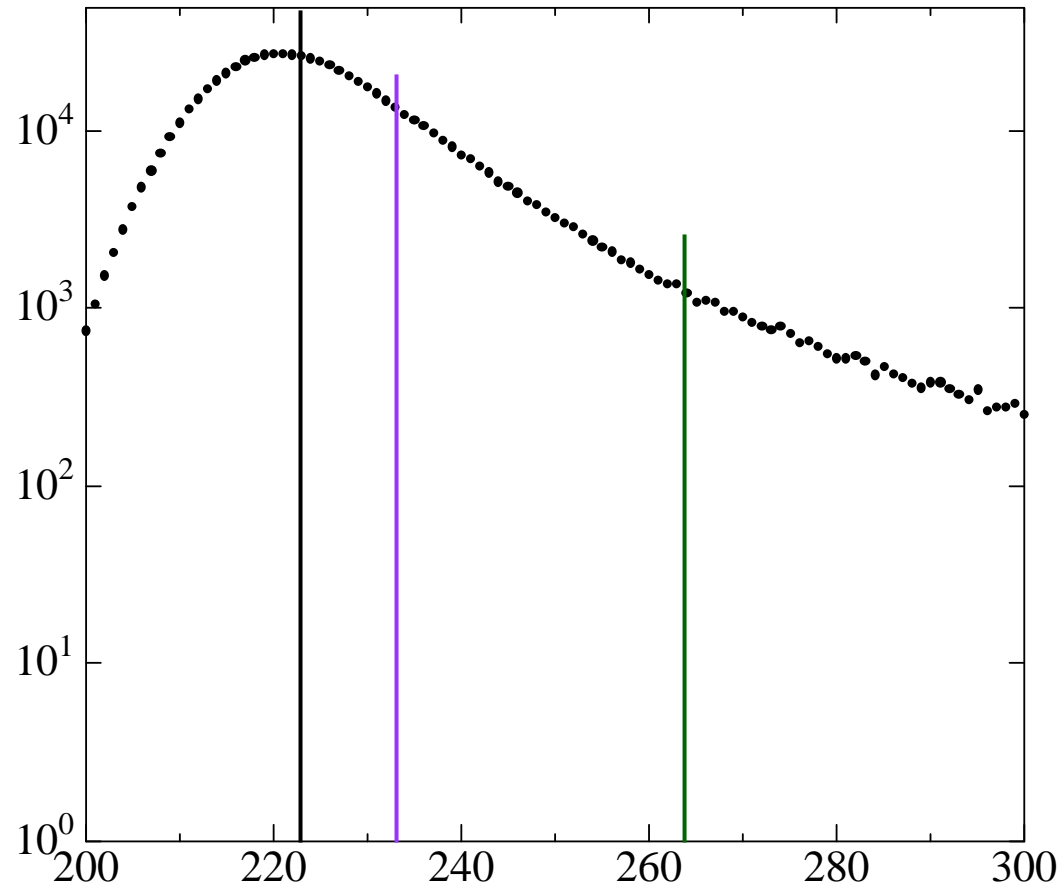
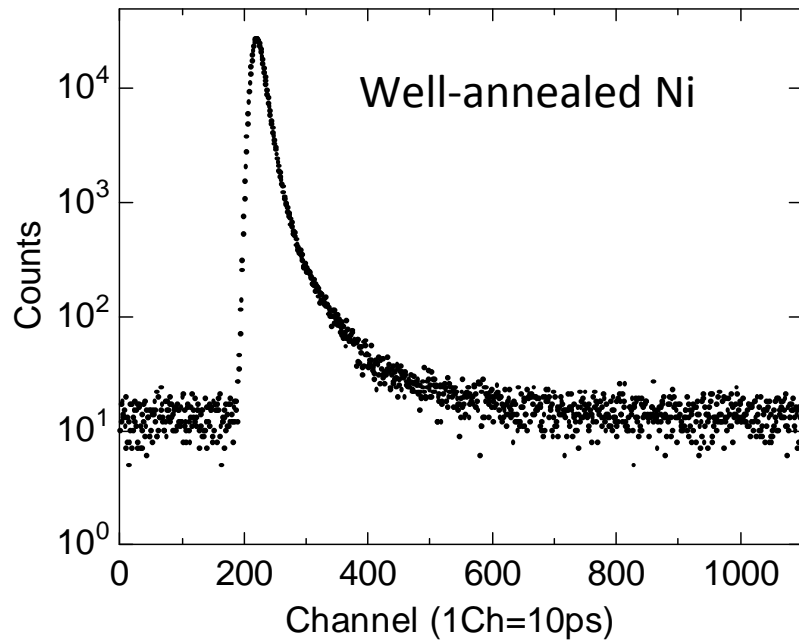
A part of positrons annihilate in the Kapton film.

Ratio of positrons, which annihilate at Kapton film, depends on the thickness.

5um: ~13%, 10um: ~20%, 25um: ~33%



# How to make lifetime spectrum

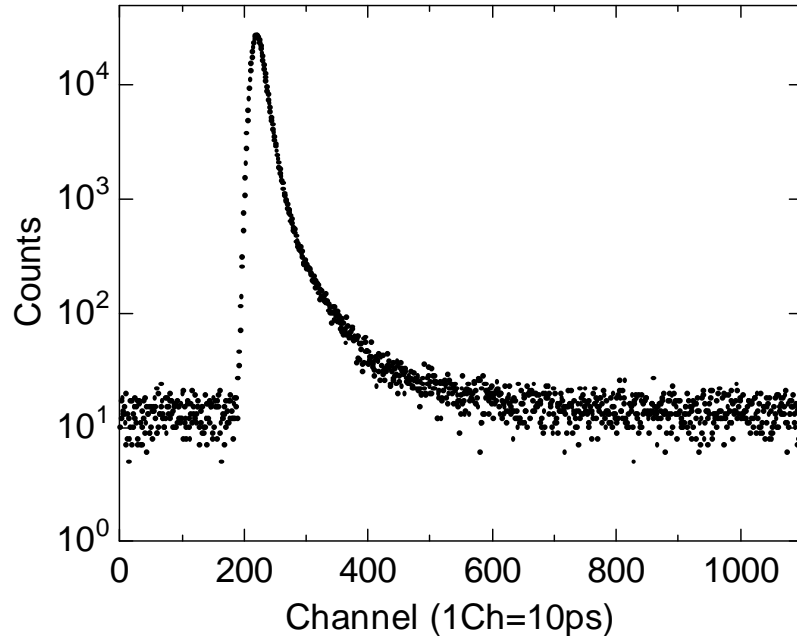


Time difference: 100ps

Time difference: 400ps

Total count of more than 1M is needed for good statistics.

# Analysis of lifetime spectrum



One component

$$T(t) = \frac{I_1}{\tau_1} \exp\left(-\frac{t}{\tau_1}\right)$$

Two components

$$T(t) = \frac{I_1}{\tau_1} \exp\left(-\frac{t}{\tau_1}\right) + \frac{I_2}{\tau_2} \exp\left(-\frac{t}{\tau_2}\right)$$

Three components

$$T(t) = \frac{I_1}{\tau_1} \exp\left(-\frac{t}{\tau_1}\right) + \frac{I_2}{\tau_2} \exp\left(-\frac{t}{\tau_2}\right) + \frac{I_3}{\tau_3} \exp\left(-\frac{t}{\tau_3}\right)$$

We usually use PALSfit program,  
which is developed by one group of Riso DTU.

$$T'(t) = \int_{-\infty}^{\infty} T(x)G(t-x)dx + B$$

$$\int_{-\infty}^{\infty} G(t)dt = 1$$

T': Lifetime spectrum (left figure)

T: Decay function

G: Time-resolution function

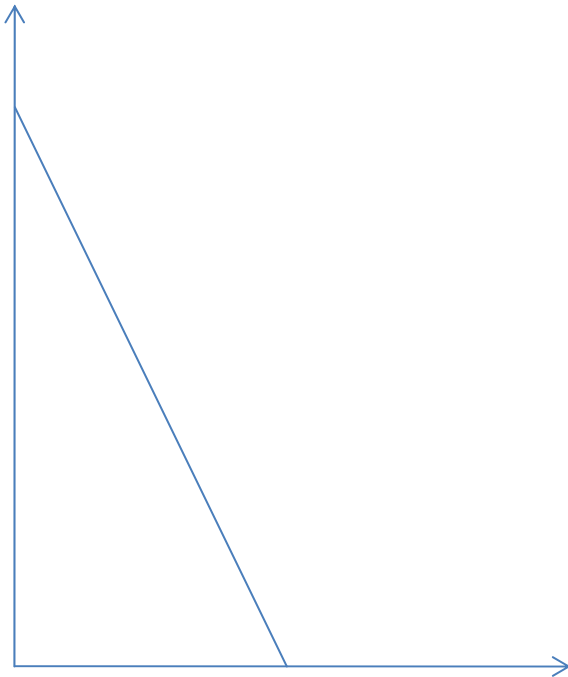
B: Background

G is given by a sum of two or three Gaussians

$\tau$  : lifetime

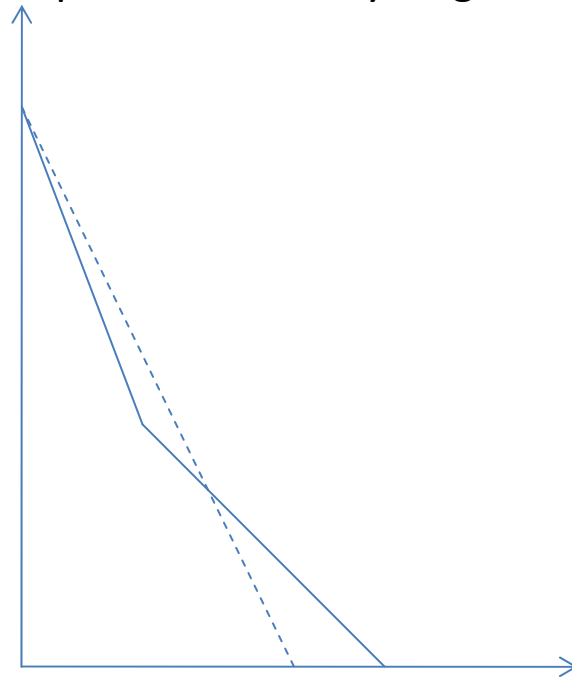
I : lifetime intensity

Without any defects



$$\tau = \frac{1}{\lambda_m} \approx 100 ps$$

With single vacancies  
(sample contains only single vacancies)



$$\tau_1 = \frac{1}{\lambda_m + \kappa} < 100 ps$$

$$\tau_2 = \frac{1}{\lambda_d} \approx 170 - 500 ps$$

$\lambda_m$  : positron annihilation rate in the matrix

$\lambda_d$  : positron annihilation rate at the defect site

$\kappa$  : positron transition rate from the matrix to the defect site