



中国科学院高能物理研究所
Institute of High Energy Physics
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The Chinese Academy
of Sciences

The Summary of the “FAST scintillator materials mini workshop”

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- “FAST scintillation materials mini workshop”

- Date: 14th. May 2021;
- Place: IHEP + Online
- AIM: ① to discuss the possibility of using Scintillation Glass in CEPC E/HCAL;
② to discuss the possibility of using Glass in TOF-PET;
- Presenter: 28 persons + 11 units?
- IHEP , USTC
- 上海硅酸盐所: *Shanghai Institute of Ceramics, Chinese Academy of Sciences*
- 中国建筑材料研究院: *China Building Materials Research Institute Co., Ltd.*
- 井冈山大学: *Department of Physics , Jinggangshan University*
- 中国计量大学: *China Jiliang University*
- 北京玻璃研究院: *Beijing Glass Research Institute Co., Ltd.*
- 中科院福建物构所: *Fujian Institute of Research on the Structure of Matter, CAS*
- 南京大学: *Nanjing University*
- *Some company about the mass production of the Glass.*



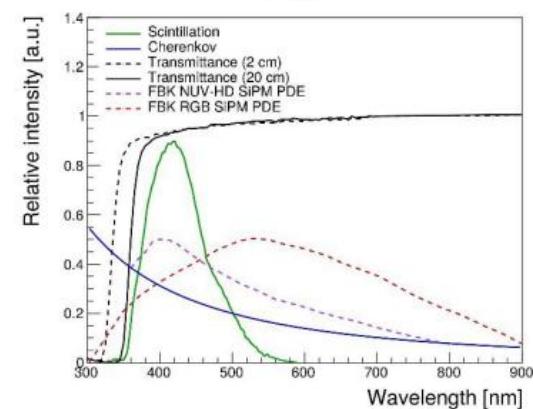
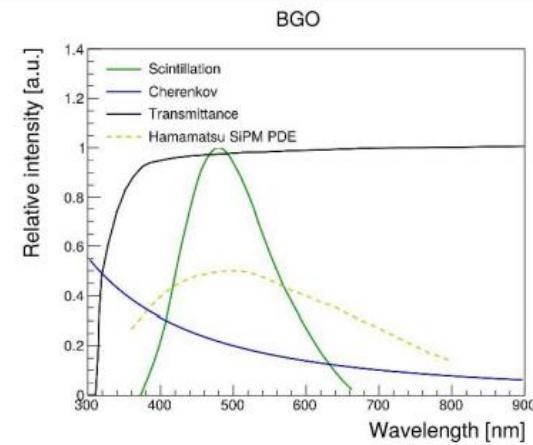
- There are 11 presentations about in this mimi workshop:
- for the physics of the CEPC: +2
- ① 《Overview of scintillator-based calorimeters for CEPC》 by LiuYong, IHEP;
- ② 《The Scintillating Glass AHCAL Simulation》 by Yukun Shi, USTC;
- for the Scintillation Glass: +3
- 中国建筑材料研究院: China Building Materials Research Institute Co., Ltd.
- ③ <重闪烁体玻璃研究进展>, **Research progress of heavy scintillation glass**
- 井冈山大学: Department of Physics,Jinggangshan University
- ④ <高密度硼鎔酸盐闪烁玻璃的研究> **Dense Borogermanate Glass Scintillators**
- 中国计量大学: China Jiliang University
- ⑤ 掺杂铝硅玻璃的发光与闪烁性能初探
Preliminary Study on Active Ion Doped Aluminosilicate Glass
- for the Scintillation Crystal: +3;
- for the Plastic Scintillator: +1;
- for the fible, the PET: +2;

➤ ①. Scintillator-based Calorimeters for Future Lepton Collider Experiments



Scintillating materials: a wish list for calorimeters

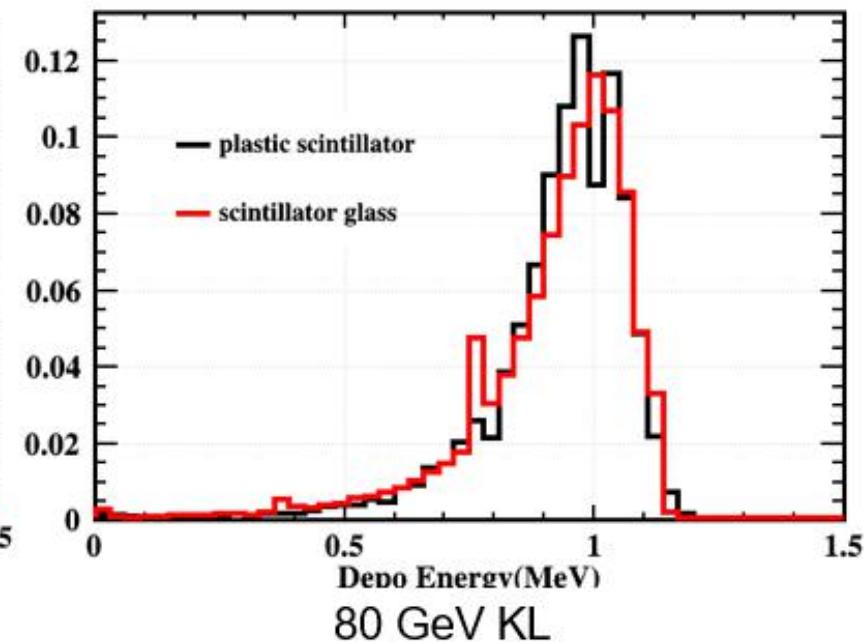
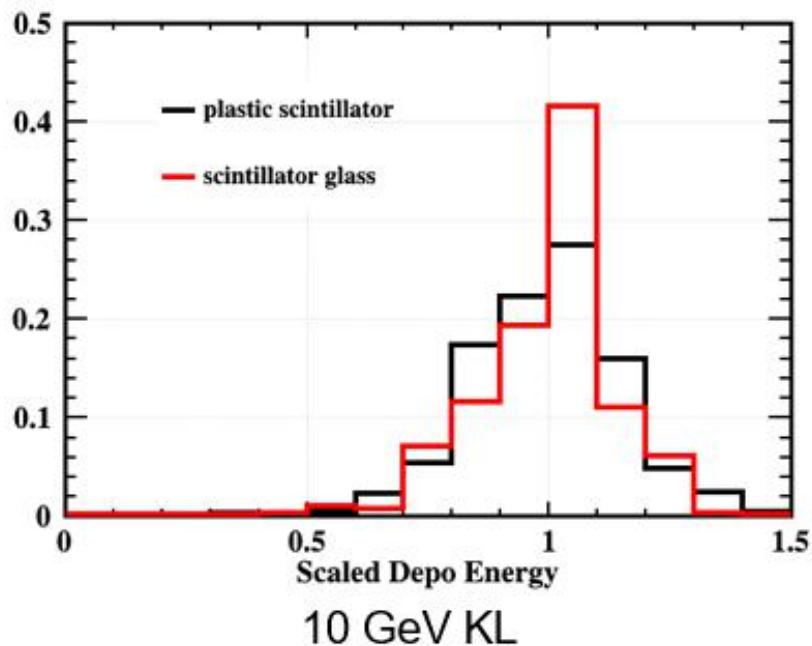
- High density: preferably $> 7 \text{ g/cm}^3$ for crystals/scintillating glass
 - Compact shower profiles: good separation of near-by particles
 - Compact calorimeter design: minimum volume
- Moderate (intrinsic) light yield
 - Like $\sim 10\%$ of BGO: a few thousands of photons per MeV
 - Lower calorimeter energy threshold
- Photon wavelength compatible with photosensors
 - Typical sensitive region of photosensors: 350-700 nm
 - Scintillation: emission spectrum
 - Transmittance: transparent to scintillating photons
 - Also transparent to Cherenkov photons?
- Fast timing for $<=100 \text{ ps}$ resolution
 - Particle identification, shower development along with time
- Radiation tolerance: regions near collider beam pipe, endcap



Mainly put forward the requirements for key parameters of scintillation materials for 4D calorimeters

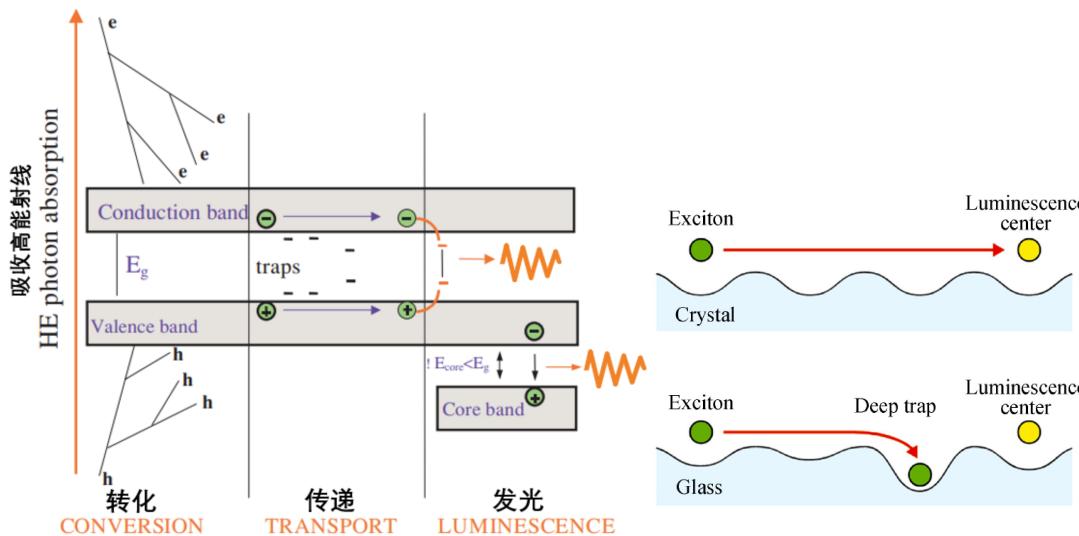
➤ ②. The Scintillating Glass AHCAL Simulation

- 6mm glass + 17mm Fe VS 3mm plastic + 20mm Fe
- Energy deposition is scaled
- Scintillating glass has more advantage at low energy



- Compare the performance of plastic scintillator and scintillation glass in HCAL
- The scintillating glass ACHAL has better resolution especially at low energy

③. Research progress of heavy scintillation glass



Principle of scintillator glass luminescence

Key technologies to increase light yield:

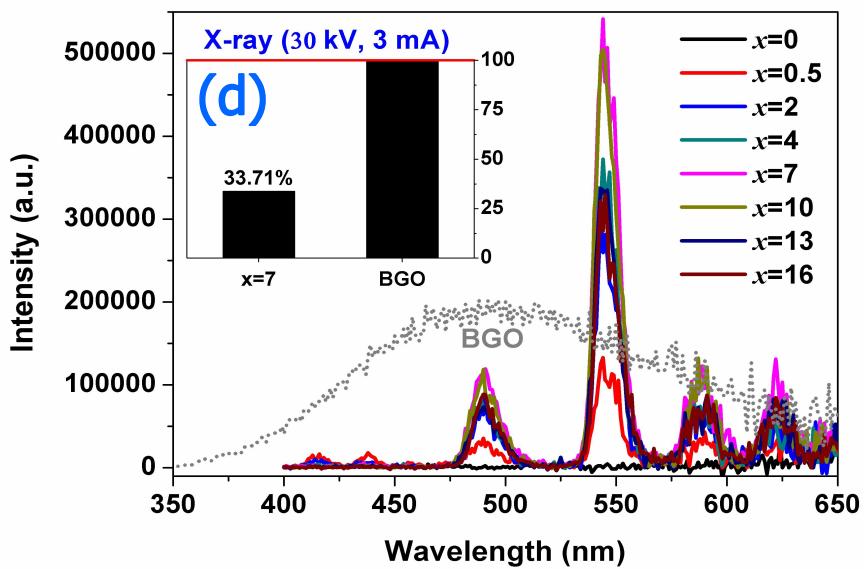
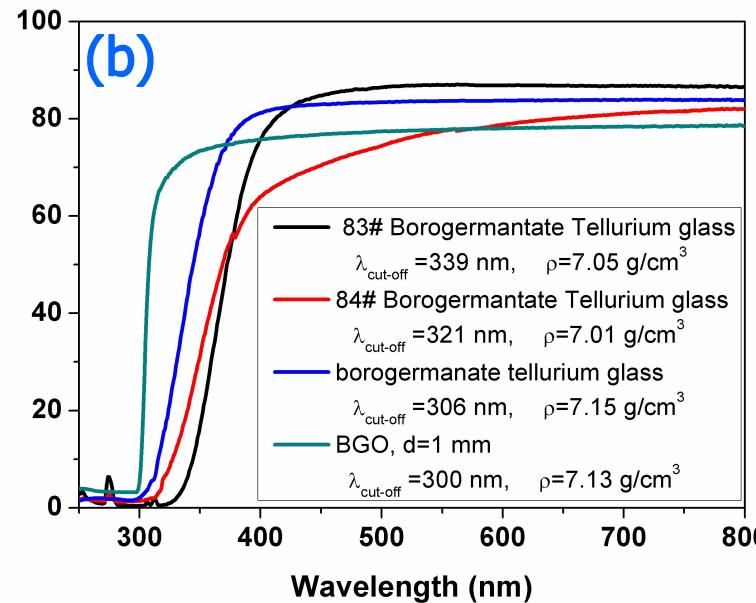
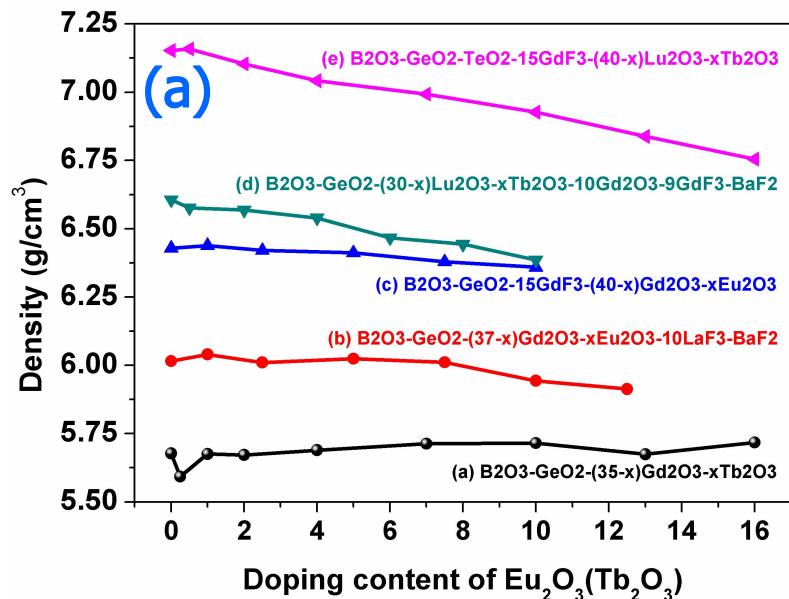
- Luminous ion concentration
- Light alkalinity effect
- Glass transmittance
- Glass melting atmosphere
- Glass melting quality

- The report introduces the main characteristics of heavy metal scintillation glass, influencing factors and several important heavy metal scintillation

Table 1 High-density glass cintillator

No.	Glass composition/(mol%)	Dopant	Density/(g · cm ⁻³)
1	54PbO-36Bi ₂ O ₃ -10B ₂ O ₃		8.138
2	20BaO-40Bi ₂ O ₃ -40B ₂ O ₃	Dy	6.67
3	15SiO ₂ -25B ₂ O ₃ -5P ₂ O ₅ -15Ga ₂ O ₃ -38Lu ₂ O ₃	Tb	6.56
4	20B ₂ O ₃ -40GeO ₂ -20Lu ₂ O ₃ -5La ₂ O ₃ -15BaF ₂	Tb	6.09
5	GeO ₂ -Gd ₂ O ₃ -BaO	Ce	5.75
6	B ₂ O ₃ -SiO ₂ -Al ₂ O ₃ -Gd ₂ O ₃	Ce	5.51

► ④ . Dense Borogermanate Glass Scintillators

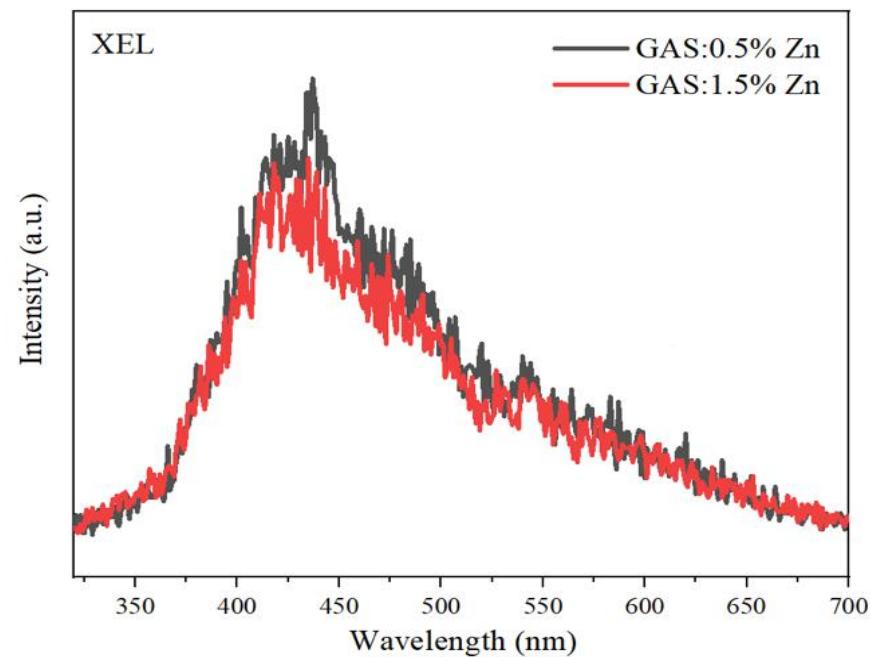


Glass density changes within 5.60-7.15 g/cm³ (a), together with the absorption edges at 306-339 nm and transmittance coefficient about 75-85% (b), which results in colorlessness (c). When doping terbium (Tb³⁺), the borogermanate glass shows intensive RL intensity, ~33.71% BGO (d).

➤ ⑤. Preliminary Study on Active Ion Doped Aluminosilicate Glass

- Obtain a glass matrix with good thermodynamic properties and a large molding process range, which can be doped with Gd_2O_3 , Li_2O , B_2O_3 and other oxides in a large amount to control the luminescence properties of non-rare earth activated ions: Sn^{2+} ions. (will be cheap!)
- X-ray excitation scintillation luminescence is located at 400-550nm

- The decay time of Zn^{2+} doped glass:
 $\tau_1 < 10\text{ns}$ (~30%); $\tau_2 \sim 700\text{ns}$ (~70%),
X-ray excitation scintillation luminescence is located at 375-650nm



- **scintillation crystals:** due to the factors such as complex preparation process, high production cost, difficulty in mass and large-scale production
- **glass scintillators:** have simple preparation process, low cost, continuously adjustable composition and performance, excellent shaping and processing performance, and easy mass production and large-scale production.
- **plastic scintillators:** have low density (the density is only about 1 g/cm^3) and long radiation length.

➤ Performance comparison

Performance comparison of high-density glass scintillators with other scintillators

Composition	Density (g/cm ³)	Light yield (ph/MeV)	Decay time (ns)	Emission peak(nm)
<u>AIM</u>	<u>>7</u>	<u>>1000</u>	<u>?</u>	<u>?</u>
33.4SiO ₂ -33.3LiF-32.0GdBr ₃ -1.3CeBr ₃ (Ce-doped high silica glass)	4.37	3460	522	431
30B ₂ O ₃ -10SiO ₂ -15SiC-10Al ₂ O ₃ -34Gd ₂ O ₃ -1CeF ₃ (Ce-doped gadolinium borosilicate glass)	4.94	1120	29.3	394
20HfF ₄ -24YF ₃ -32ZnF ₂ -24BaF ₂ -2CeF ₂ (Ce-doped fluoride glass)	6.0	2400	23.4	348
BC408	~1.0	5120	2.1	425
BC418	~1.0	5360	1.4	391
GAGG:Ce	6.6	50000	50.1	560
LYSO:Ce	7.3	25000	40	420