



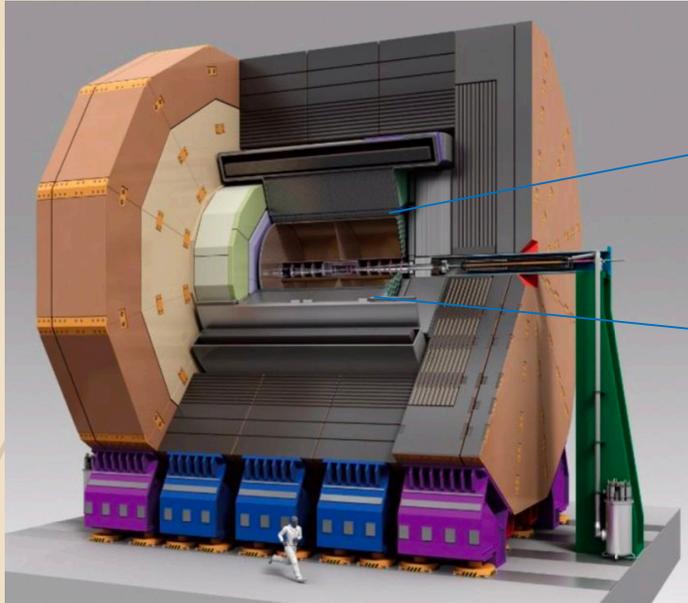
Progress of ILD-TPC Development in Japan

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Kindai University**

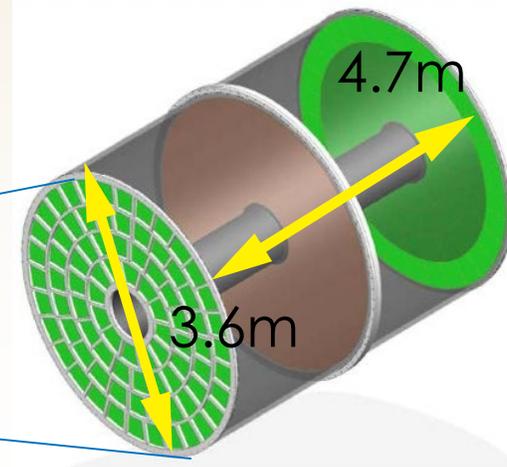
On behalf of ILD-TPC Japan group



ILD and ILD-TPC



ILD aims to reconstruct all particles (charged and neutral) in a event



ILD-TPC is a large volume Time Projection Chamber that reconstructs charged tracks in 3-dimension with up to 224 hit points in $B=3.5T$

Performance goal of ILD-TPC

❖ Momentum Resolution

$\sigma(1/p_T) < 2 \times 10^{-4} (\text{GeV}^{-1})$ (TPC only) using > 200 sampling points along a track with a spatial resolution better than $\sigma_{r\phi} \sim 100 \mu\text{m}$ over the full drift length of $> 2\text{m}$ in $B=3.5T$ (recoil mass, $H \rightarrow \mu^+ \mu^-$).

❖ High Efficiency

2-track separation better than $\sim 2\text{mm}$ to assure essentially 100% tracking efficiency for PFA in jetty events. High tracking efficiency also requires **minimization of dead spaces** near the boundaries of readout modules.

❖ Minimum material

for PFA calorimeters behind, also to facilitate extrapolation to the inner Si tracker and the vertex detector



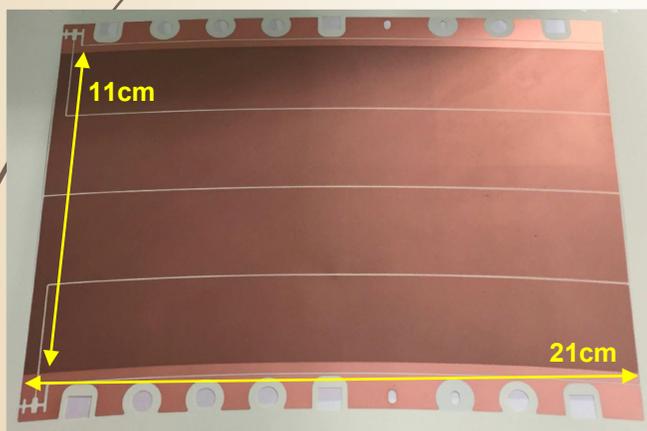
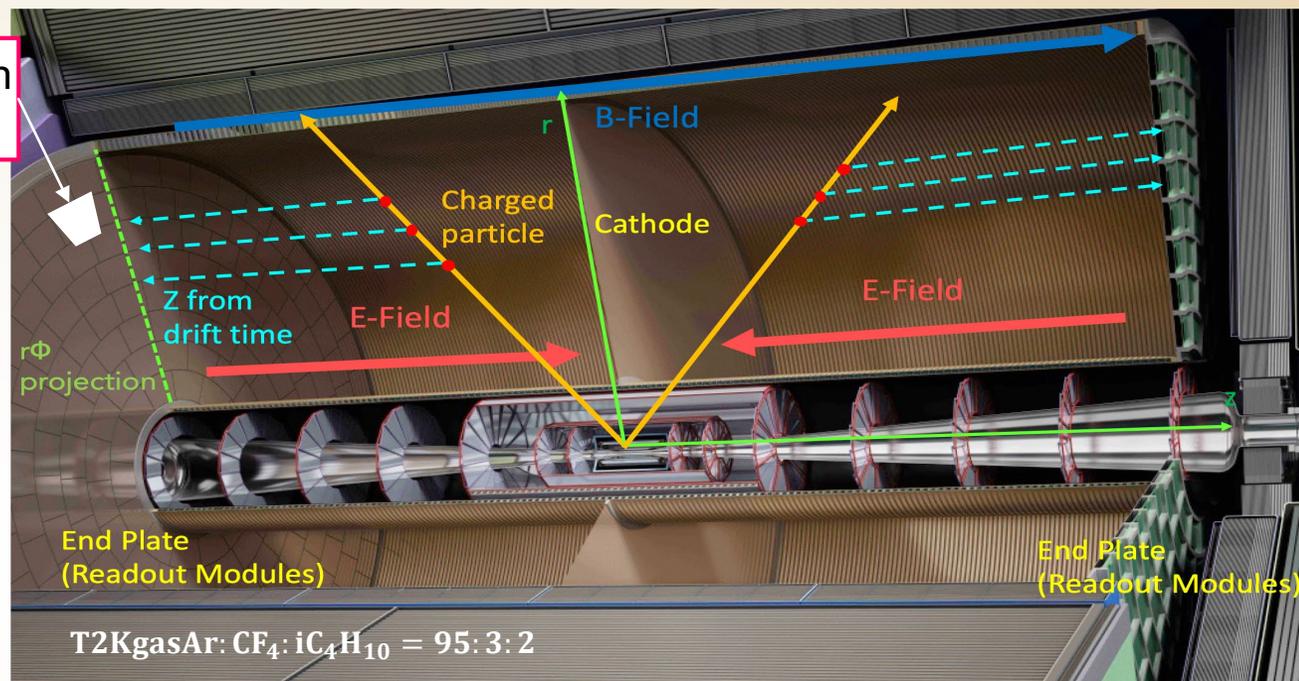
ILD-TPC gas amplifiers

Gas amplifier is placed in front of readout module

ILD-TPC has two options of gas amplifier

1. GEM (Gas Electron Multiplier)
2. Micromegas

ILD-TPC Asia group proposes Asian GEM module as gas amplifier for ILD-TPC



Asian GEM module

Characteristics of Asian GEM module

- ✓ Insulator: LCP (Liquid Crystal Polymer), $t=100\mu\text{m}$
- ✓ Electrode: $t=5\mu\text{m}$ copper
Electrodes are divided into four to prevent discharge
- ✓ Hole : $70\mu\text{m}$ hole diameter, $140\mu\text{m}$ pitch
- ✓ Size of active area: $\sim 21 \times 11 \text{ cm}^2$
($\Phi=9.3\text{deg}$, $r=128\sim 139\text{cm}$)
- ✓ Cylindrical hole shape



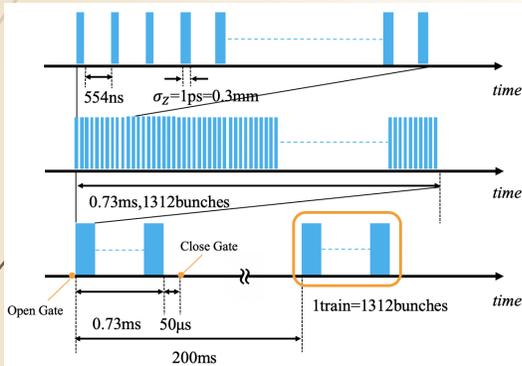
Positive ion back flow

Positive ions are produced in ionization process

- Ions produced in the GEM flow directly into the drift volume
- Drift velocity of ion is very slow (about $O(10^{-4})$ of electron)



Making the distortion of E-field



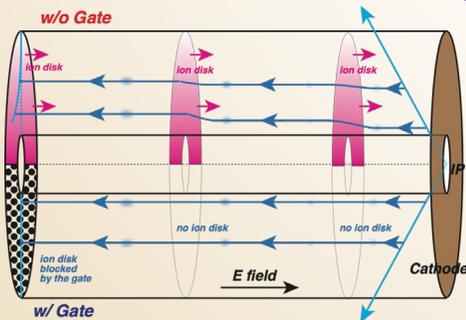
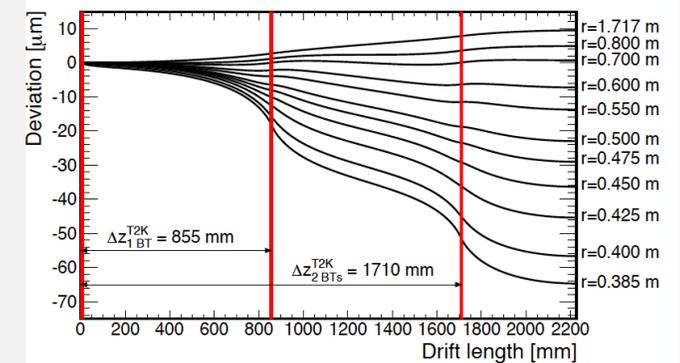
ILC beam operation

Drift path distortion in ILD-TPC

- ✓ Positive ions make ion disk (1cm) in 1 train
- ✓ Drift velocity (iso- C_4H_{10} ion) : 0.37cm/s
- ✓ Drift E-field : 230V/cm
- ✓ Interval between trains : 200ms
- ✓ Positive ions flow 74cm forward
- ✓ Max drift length : 2.2m

→ 3 disks are in drift volume

→ **Maximum distortion is 60 μm !**



Need gating device!

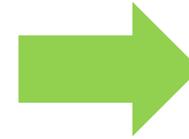
[K. Fujii, "Positive Ion Effects \(LCTPC collaboration meeting presentation\)."](#)

[D. Arai, "Ion Problem Report \(LCTPC Workpackage Meeting # 145\)."](#)

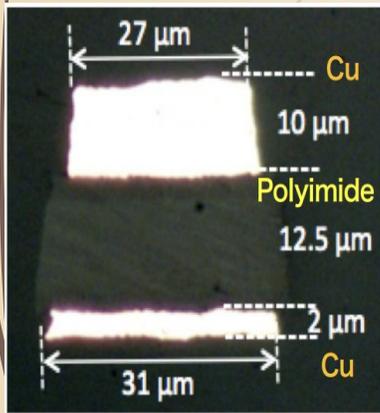
Gating device

Requirements of gating device

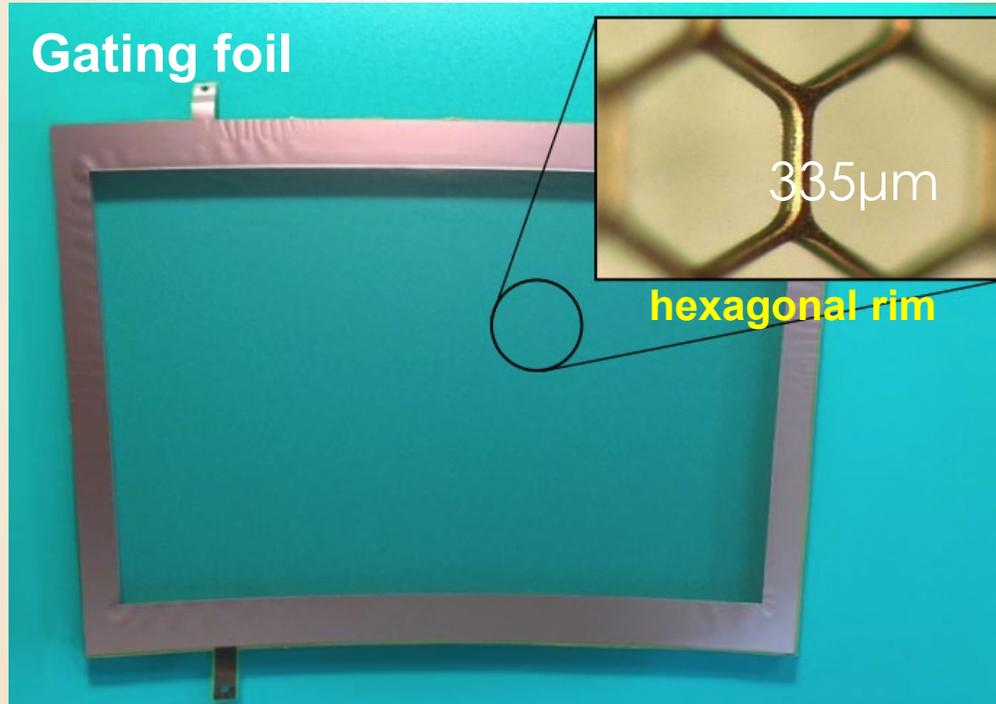
- ✓ High electron transmission rate ($>80\%$)
- ✓ Suppress ion transmission ($>99.99\%$)



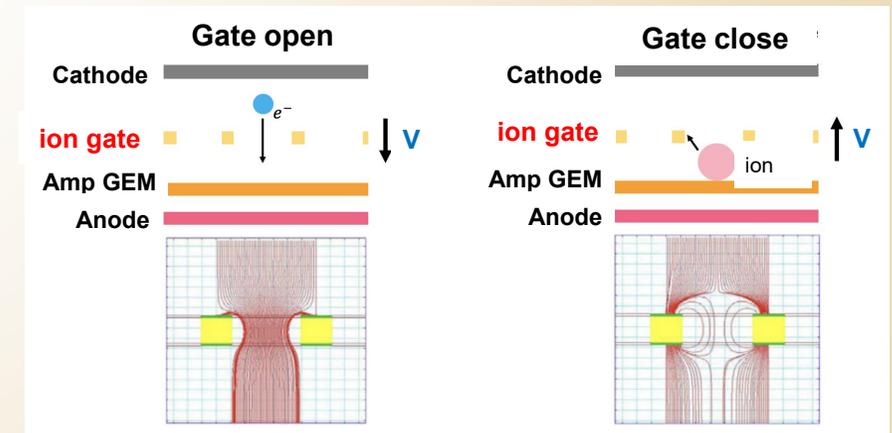
developed a GEM-like gating device in collaboration with Fujikura Co., Ltd



cross section of rim

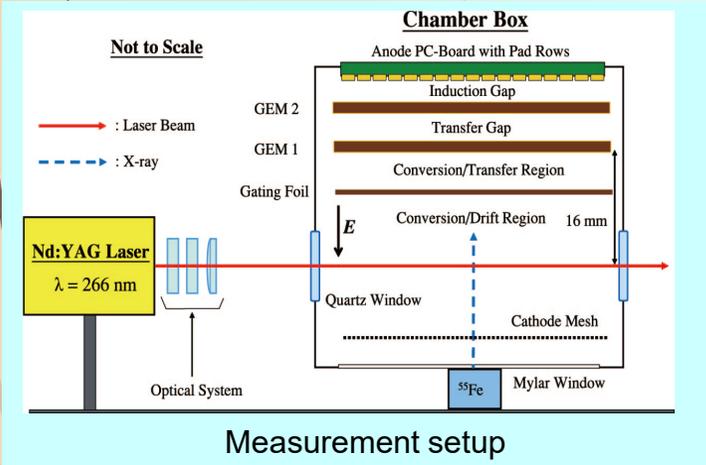


- insulator thickness : $12.5 \mu\text{m}$
- rim width : $27 \mu\text{m}$ (F) and $31 \mu\text{m}$ (B)
- Hole : size $304 \mu\text{m}$, pitch $335 \mu\text{m}$
- optical aperture ratio : **82%**
- low voltage operation : $< 20\text{V}$

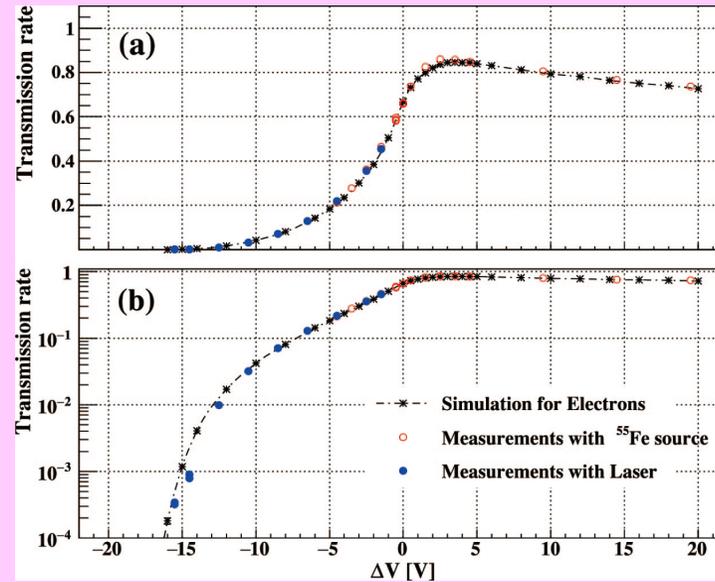




Gating device (Measurement of electron Transmission)



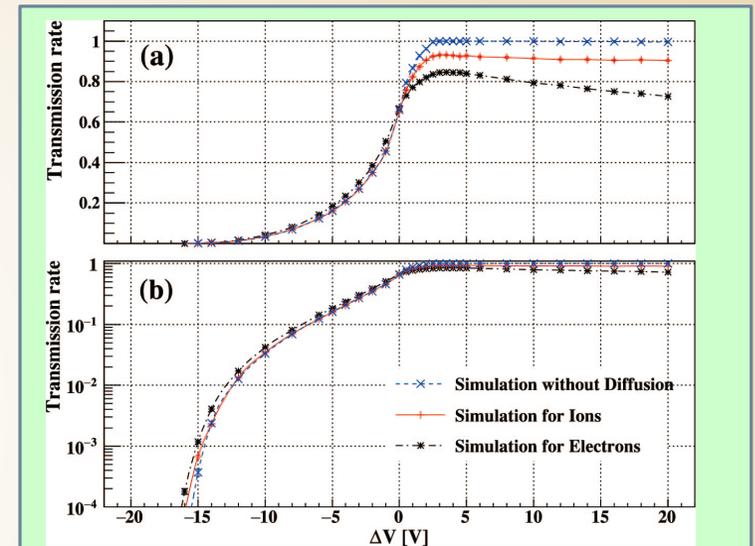
[M. Kobayashi, et al., Nucl. Instrum. Methods Phys. Res. A 918 \(2019\) 41.](#)



Results of measurement

[M. Kobayashi, et al., Nucl. Instrum. Methods Phys. Res. A 918 \(2019\) 41.](#)

Maximum electron transmission rate at $B=0\text{T}$: 86% ($\sim +3\text{V}$)



Results of simulation

[M. Kobayashi, et al., Nucl. Instrum. Methods Phys. Res. A 918 \(2019\) 41.](#)

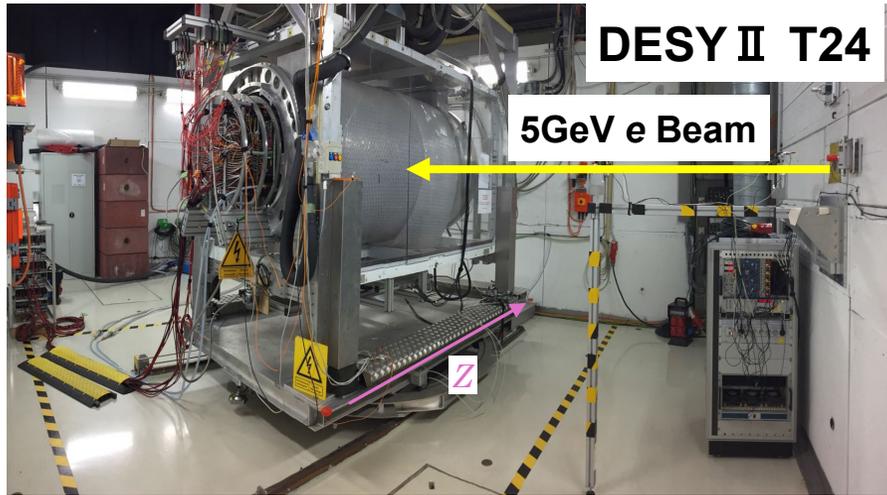
Simulation result at $B=0\text{T}$:
Upper limit of transmission rate for positive ions is $(3.36 \pm 0.05) \times 10^{-4}$ at -15.5V

Our gating device has both good ion-blocking and electron-transmitting abilities



2016 Test beam in DESY

Performance comparison of Asian GEM modules with and without the gating foil

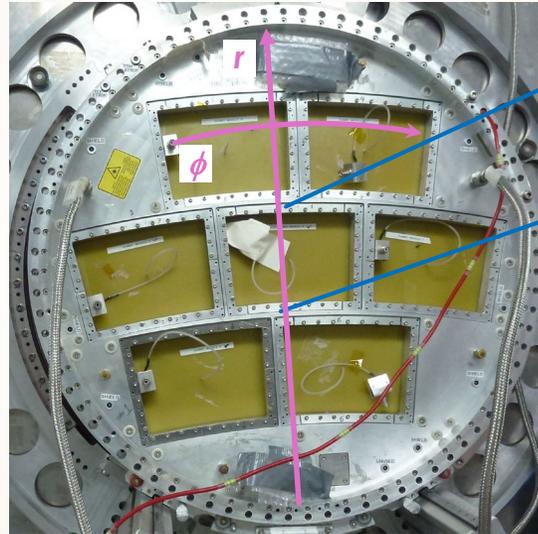


DESY II T24

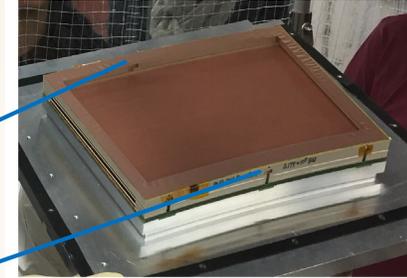
5GeV e Beam

Large Prototype TPC (LP1)

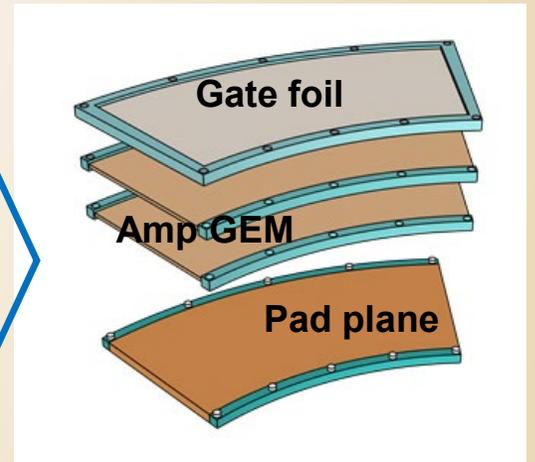
- ✓ B-Field : 1T (PCMAG)
- ✓ Length: 60cm
- ✓ Diameter: 70cm
- ✓ Gas: T2K (Ar 95%, CF₄ 3%, iso-C₄H₁₀ 2%)



End Plate



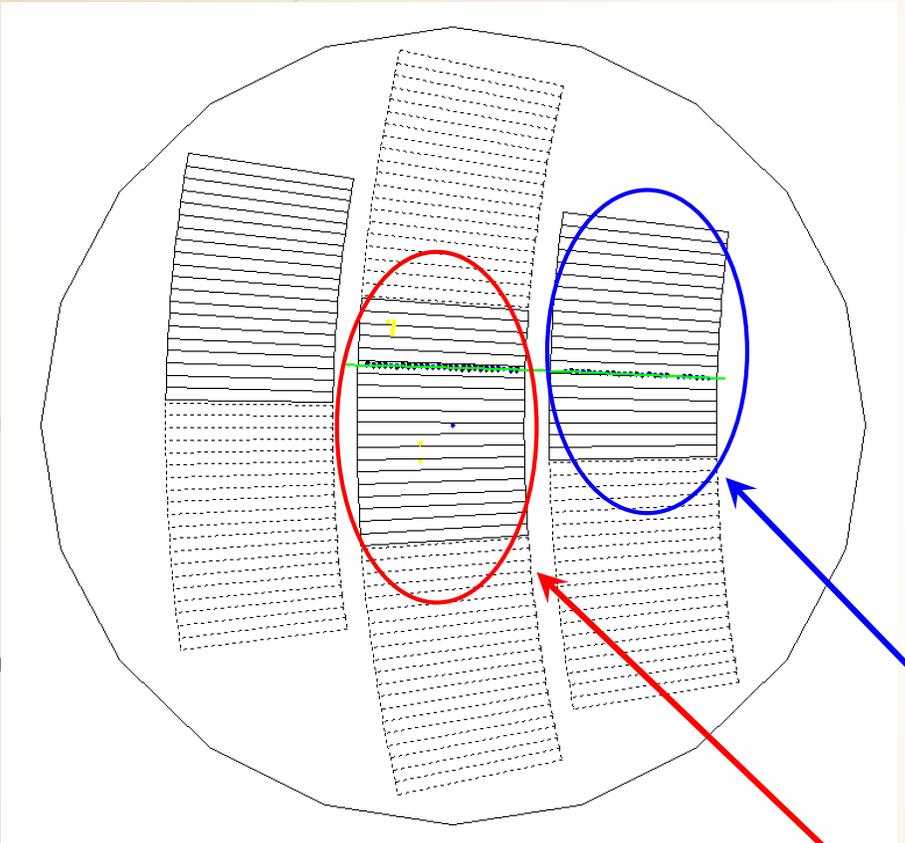
Module





2016 Test beam in DESY (Event display)

e⁻ beam direction
←



$r\phi$ plane view

Pad plane

192 pads/row
178 pads/row } 28 row/module

pad: (1.15~1.25) mm W X 5.26 mm H
0.1 mm gap, staggered layout

Without gate foil

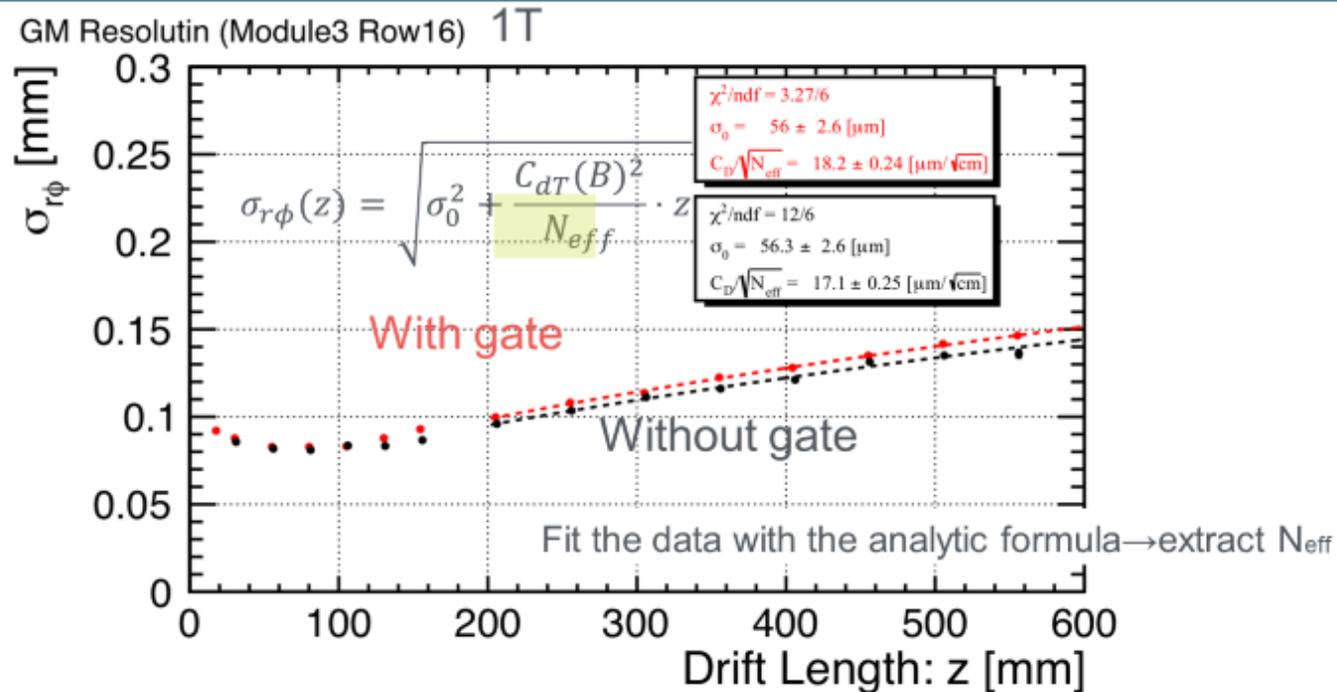
With gate foil



Result of 2016 test beam

rφ Resolution Result

12/47



Validity of results

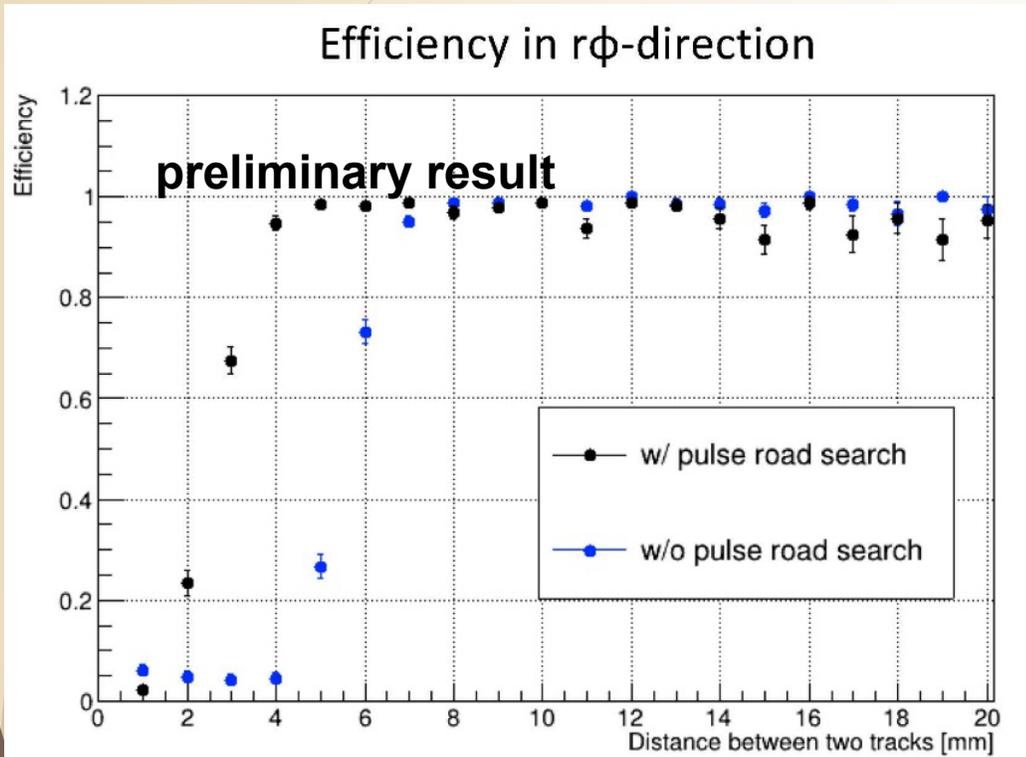
Estimated electron transmission rate of gating device from N_{eff}

$$\frac{N_{eff}(\text{With gate}): 24.5 \pm 0.7}{N_{eff}(\text{Without gate}): 29.7 \pm 0.9} \sim 83\% \longleftrightarrow \text{Electron transmission} \sim \text{Optical aperture of gating device} \sim 80\%$$

This result is reliable



two-track separation capability (analysis is in progress)



Aiko Shoji, LCWS2021 "Study of 2-track separation for MPGD-base TPC"

Efficiency of two-track separation

There is only a few two-track event in the test beam data

two-track separation capability is examined overlaying 2 events

Using pulse road search method
cf. [C.Kleinwort, DESY\(2017\), "A combined track and hit finding method for a TPC based on local road search with pad pulses"](#)

When the track distance is 4mm in $r\phi$ -direction, track separation is possible with higher efficiency
Further improve is needed for satisfying LC-TPC requirement (2mm)



New material for GEM insulators

The material of ordinary GEM Insulator is plastic (polyimide, LCP)

The problems are,

- easily destroyed by discharge
- support frame is required for installation without bending
- need multi-layer structure to obtain the sufficient gain

Solutions?

found and developed 2 insulator candidates in Japan

- Glass GEM
- LTCC GEM

Considering whether new materials can be adopted for Asian GEM module



New material for GEM insulators (Glass GEM)

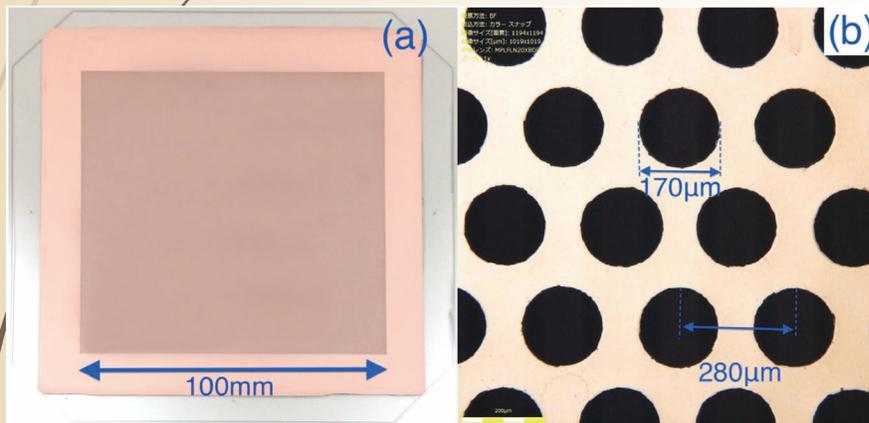
Glass GEM is developed by T.Fujiwara (AIST)

Features

- ✓ rigid enough to stand on its own
- ✓ good discharge resistant
- ✓ high gain over 9.0×10^4

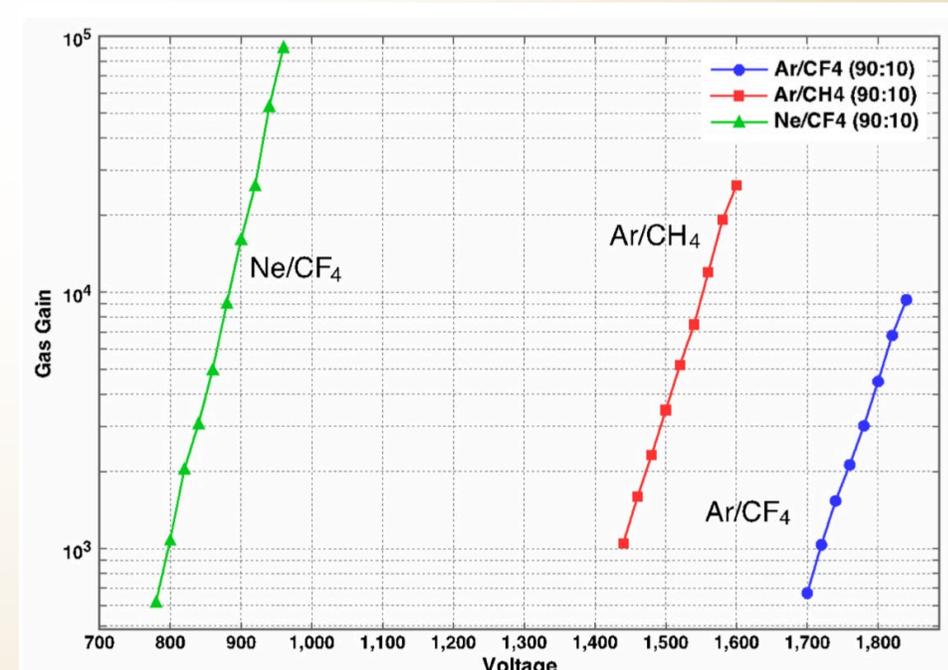
Characteristics of Glass GEM

Type of GEM	Glass GEM	CERN GEM
Hole diameter	170 μm	50 μm
Pitch	280 μm	150 μm
Thickness	680 μm	50 μm
Insulator	Glass	Polyimide



Picture of Glass GEM

[T. Fujiwara, et al, NIM A878\(2018\)](#)





New material for GEM insulators (LTCC GEM)

LTCC GEM is developed by K.Komiya (TIRI)

Features

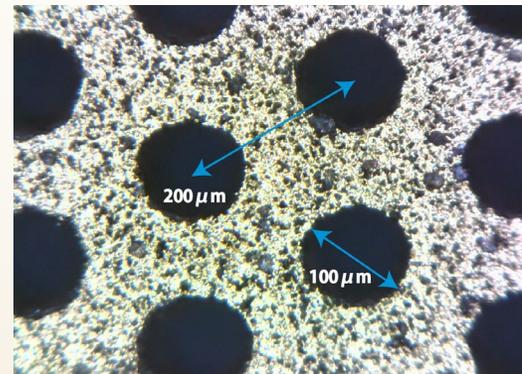
- ✓ rigid enough to stand on its own
- ✓ good discharge resistant
- ✓ high gain over 2.0×10^4
- ✓ easy production and low cost
(holes are made with a needle punch)

Low Temperature Co-fired Ceramics (LTCC)

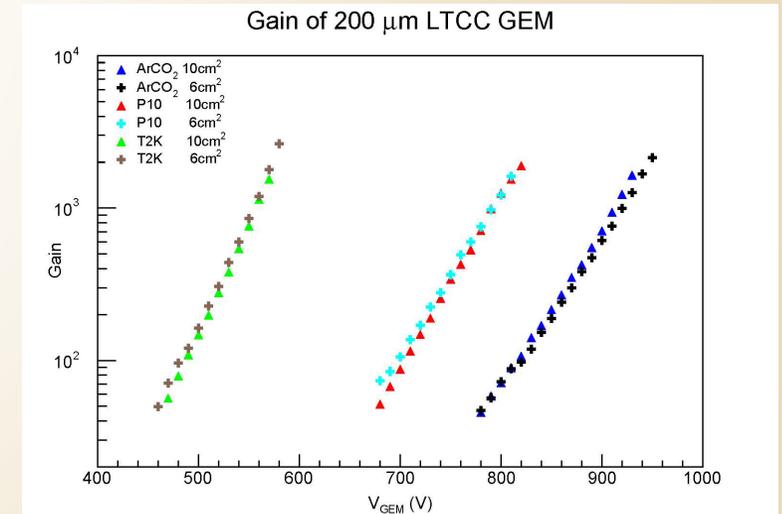
- ✓ ceramic substrate co-fired with a conductor at low temperatures below 900 degree
- ✓ used in electronic circuit board
- ✓ Substrate material : $\text{CaO-Al}_2\text{O}_3\text{-SiO}_2\text{-B}_2\text{O}_3 + \text{Al}_2\text{O}_3$
- ✓ Conductor material : Au, Ag

Characteristics of LTCC GEM (manufacturing experience)

- hole diameter : $100\mu\text{m}$, $200\mu\text{m}$
- hole pitch : $200\mu\text{m}$, $300\mu\text{m}$
- hole area : $30\text{cm} \times 30\text{cm}$ (max)
- thickness : $100\mu\text{m}$, $200\mu\text{m}$
- conductor : Au



photomicrograph



Gain measurement at Kindai Univ.

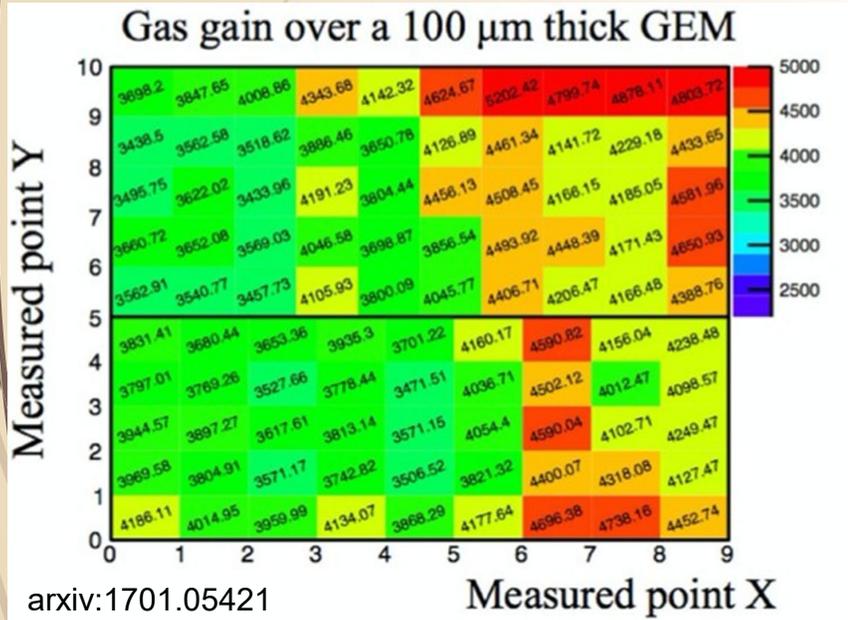


GEM gain stability

Gas gain non-uniformity measured in the Asian GEM (20x15cm²) was more than 50%



The main cause is considered to be non-uniformity of the GEM thickness



Study of “search for gain stable condition”

First step is,

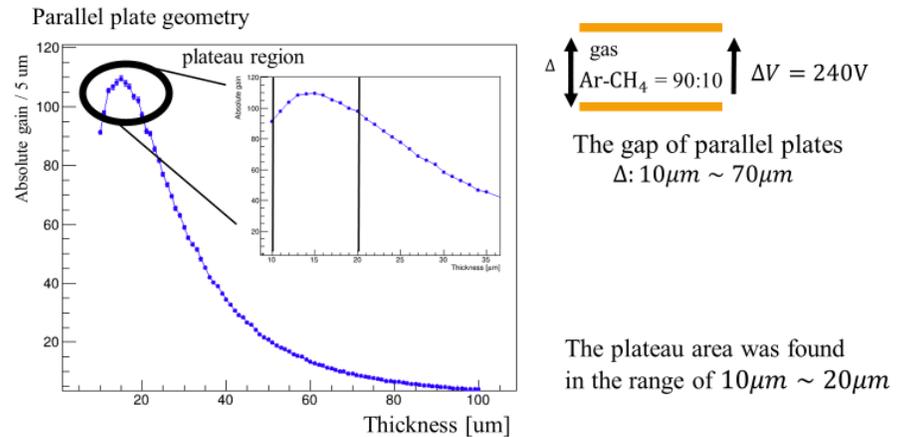
- Looked at dependence of gain in the thickness of parallel plate (simple model)
- Found that there are conditions under which thickness variation has little effect on the gain.

next step

consider actual GEM model with gain stability

Measured actual GEM thickness and compared gain results to simulation

Thickness dependence of gas gain



[K.Yumino, 2022 Annual meeting, "Simulation study of for design optimization of GEM module"](#)

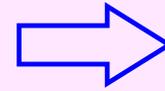


GEM gain stability (measurement of GEM thickness)

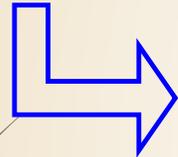
Gain depends on the magnitude of the electric field applied on both sides of GEM

Electric field depends on GEM thickness

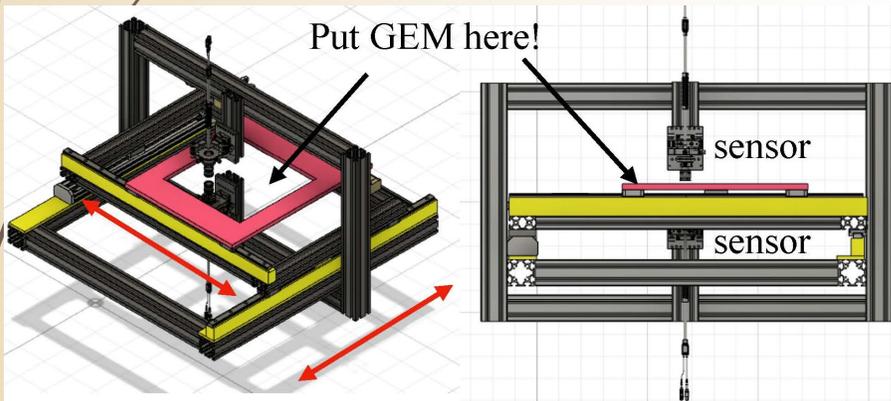
→ Is gain fluctuation comes from thickness?



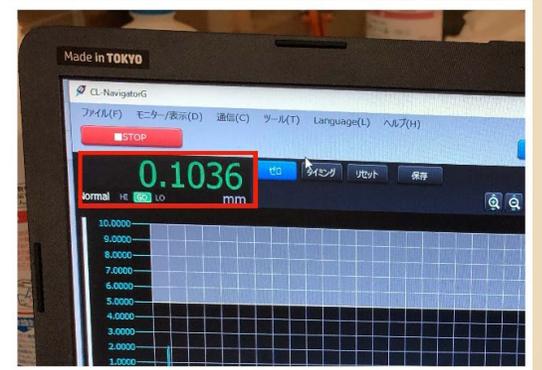
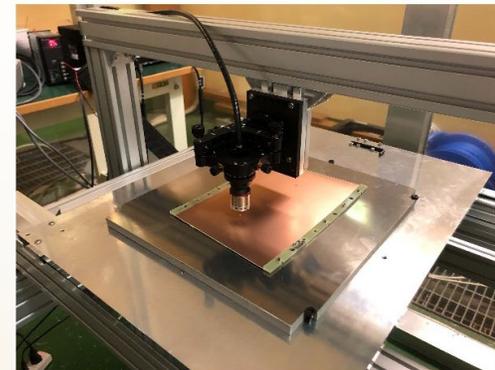
want to know the accurate value
of GEM thickness fluctuation



- The automatic measurement system has been assembled and calibrated
- The measurement is in progress and the correlation between the thickness and the gain will be examined



Thickness measurement system



measurement of 100 μm thick GEM



Summary

- ILD-TPC Japan group is working on R&D of a GEM-based TPC
- R&D items for the realization of ILD-TPC are,
 - development of ion gating device for ILC beam condition
 - evaluation of ILD-TPC performance using test beam data
 - improve the Asian GEM module performance
- We can meet most of the requirements, but further study is needed for the realization of ILD-TPC including the use of new technical options being studied