



# The preshower and the muon detection system of the IDEA detector for CepC

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On behalf of uRWELL R&D group

INFN BO, FE, LNF, TO

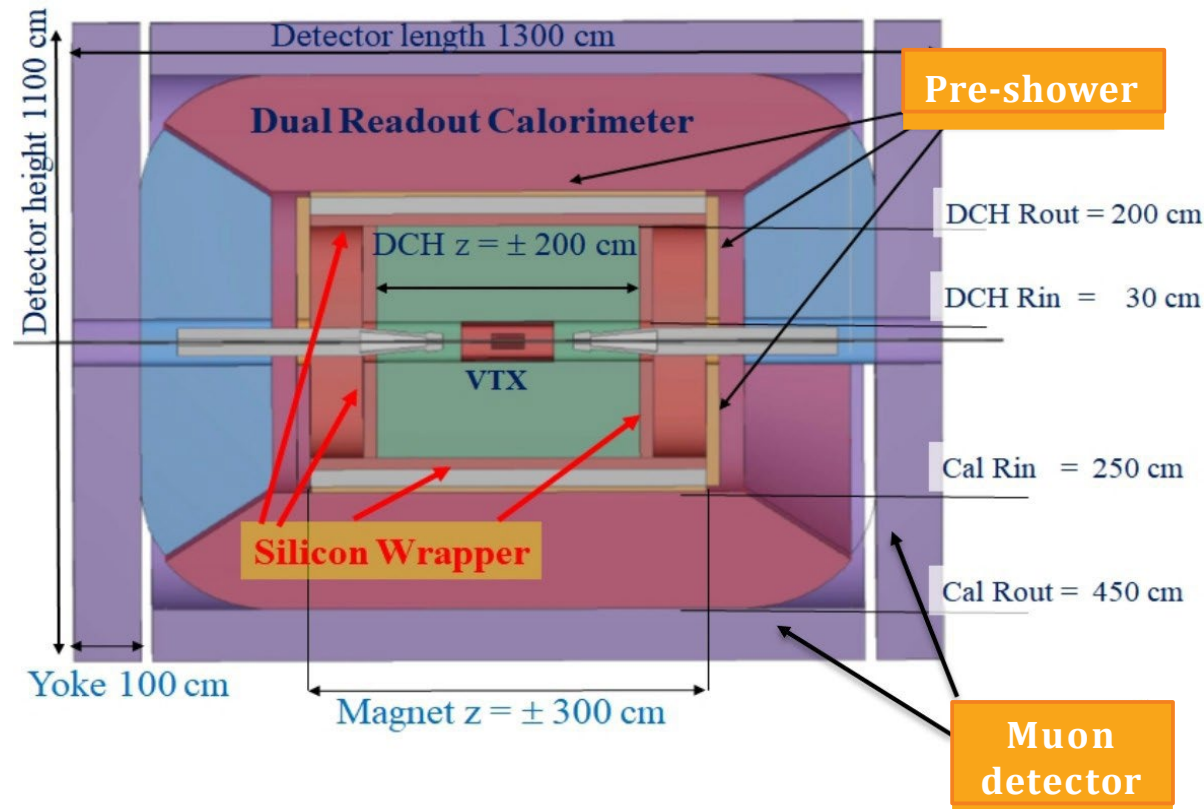


# $\mu$ -RWELL for tracking and muon system



The **IDEA detector** is a general purpose detector designed for experiments at future  $e^+e^-$  colliders (CepC and FCCee).

**Pre-shower detector** and the Muon system are designed to be instrumented with  $\mu$ -RWELL technology.



## Pre-shower

Tiles:  $50 \times 50 \text{ cm}^2$  with X-Y readout

**Strip length: 50 cm**

TOT:  $330 \text{ m}^2$ ,  $1.5 \times 10^6$  channels (0.4 mm strip pitch)

## Muon detector

Tiles:  $50 \times 50 \text{ cm}^2$  with X-Y readout

**Strip length: 50 cm**

TOT:  $4000 \text{ m}^2$ ,  $5 \times 10^6$  channels (1.5 mm strip pitch)

## Requirements:

- Tiles  $50 \times 50 \text{ cm}^2$
- Efficiency  $\geq 98\%$
- Space resolution  $\leq 100 \mu\text{m}$  (pre-shower)  
 $\leq 400 \mu\text{m}$  (muon)
- Mass production  $\rightarrow$  Technology Trasfer to Industry
- FEE Cost reduction  $\rightarrow$  custom made ASIC (TIGER)

# Why a new Micro-Pattern Gas Detector

The R&D on  $\mu$ -RWELL detector<sup>(\*)</sup> is mainly motivated by the wish of improving

**stability under irradiation → discharge containment**

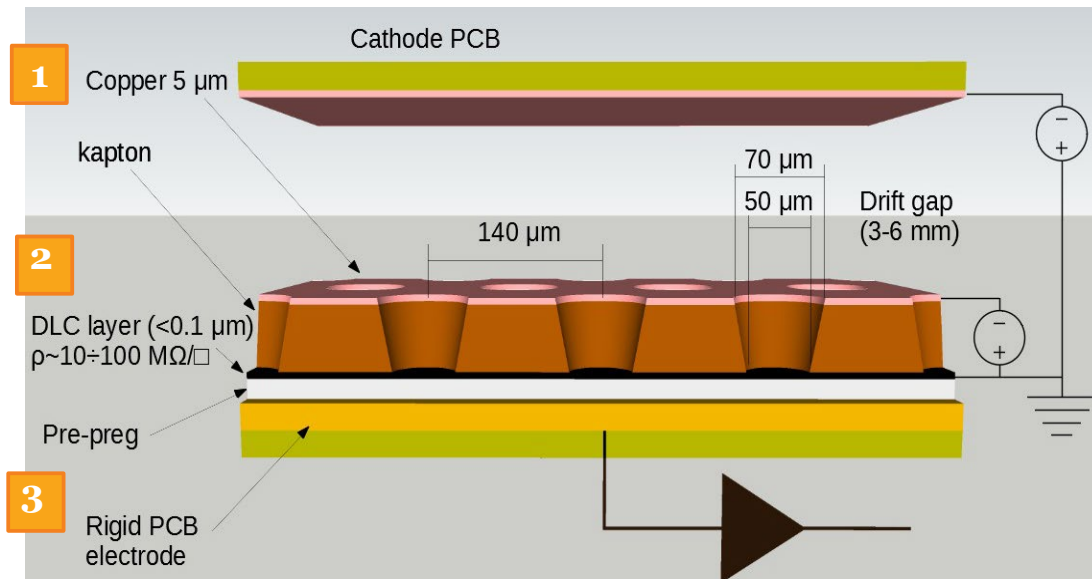
& simplify as much as possible the

**construction/assembly → time consuming /complex operation**

(\*) G. Bencivenni et al., "The micro-Resistive WELL detector: a compact spark-protected single amplification-stage MPGD", 2015 *JINST* 10 P02008

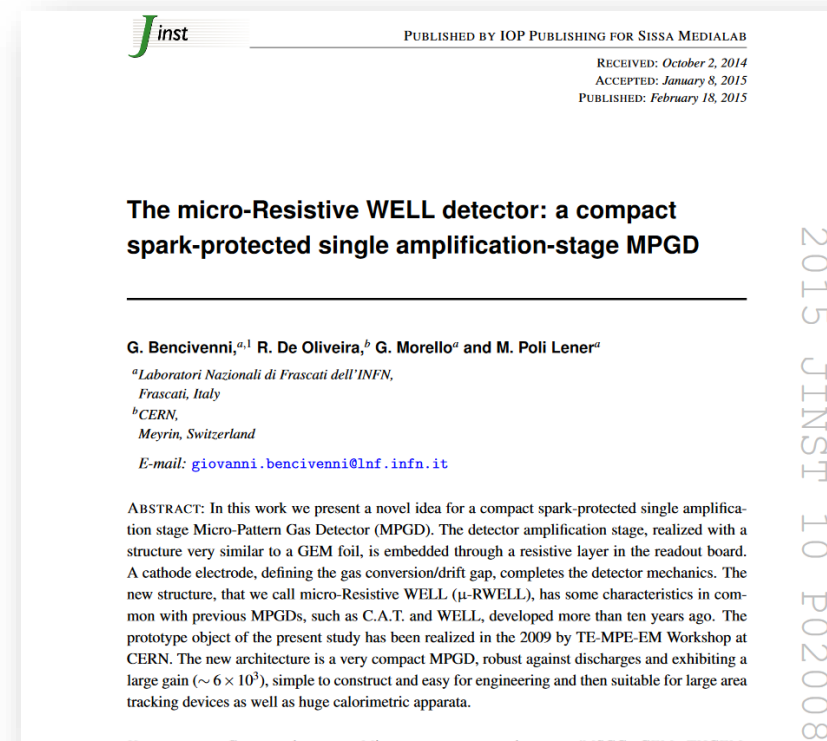
# The $\mu$ -RWELL: detector scheme

The  $\mu$ -RWELL is a Micro Pattern Gaseous Detector (MPGD) composed of only two elements: the  $\mu$ -RWELL\_PCB and the cathode. The core is the  $\mu$ RWELL\_PCB realized by coupling three different elements:



- 1 a **WELL** patterned kapton foil acting as **amplification stage** (GEM-like)
- 2 a **resistive DLC** layer<sup>(\*)</sup> (Diamond Like Carbon) for discharge suppression w/surface resistivity  $\sim 50 \div 100 \text{ M}\Omega/\square$
- 3 a standard readout PCB

(\*) The DLC foils are currently provided by the Japan Company – BeSputter-



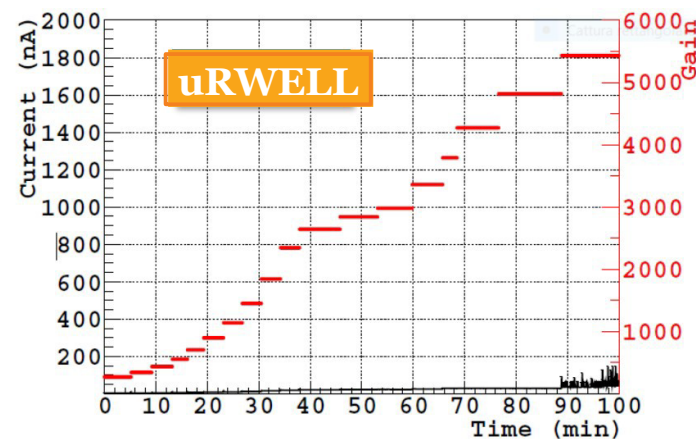
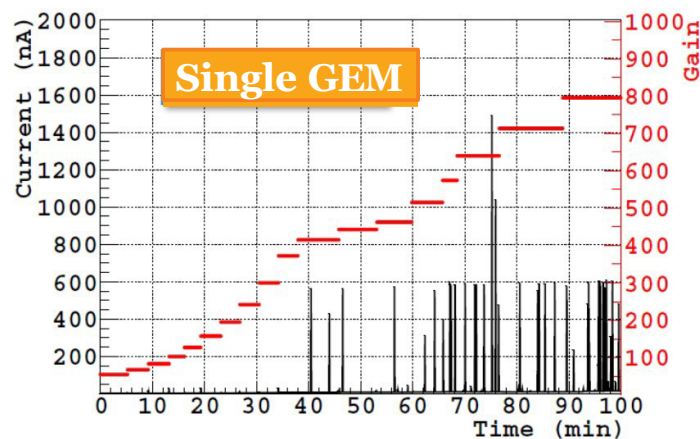
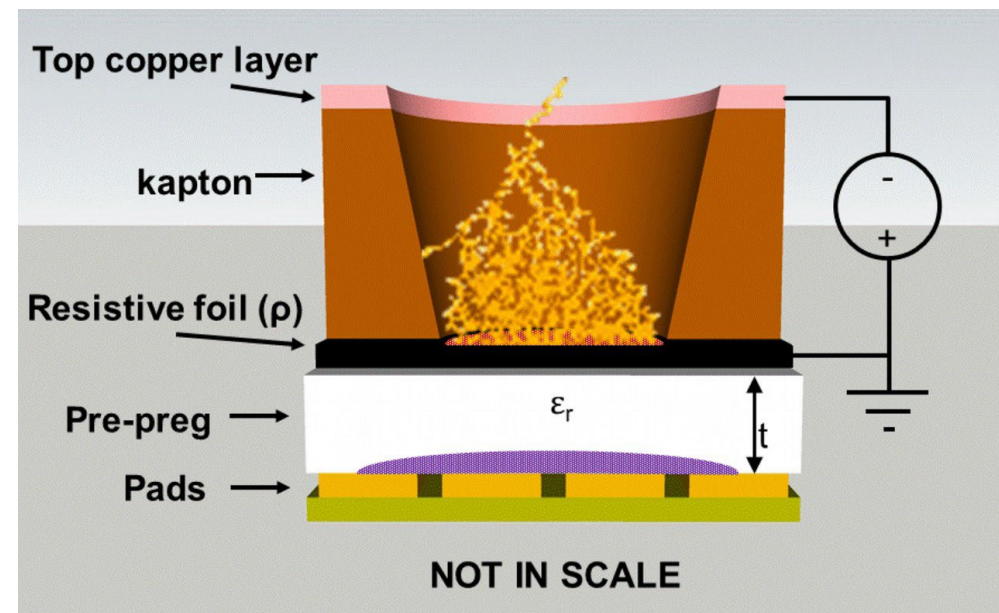
# The $\mu$ -RWELL: principle of operation

Applying a suitable voltage between the **top Cu-layer** and the **DLC** the WELL acts as a **multiplication channell** for the ionization produced in the conversion/drift gas gap.

Introduction of the **resistive stage**:

**Pros:** suppression of the transition from streamer to spark  
→ Spark amplitude reduction

**Cons:** reduction of the capability to stand high particle fluxes.  
But an **appropriate grounding schemes** of the resistive layer solves this problem (see next slide)

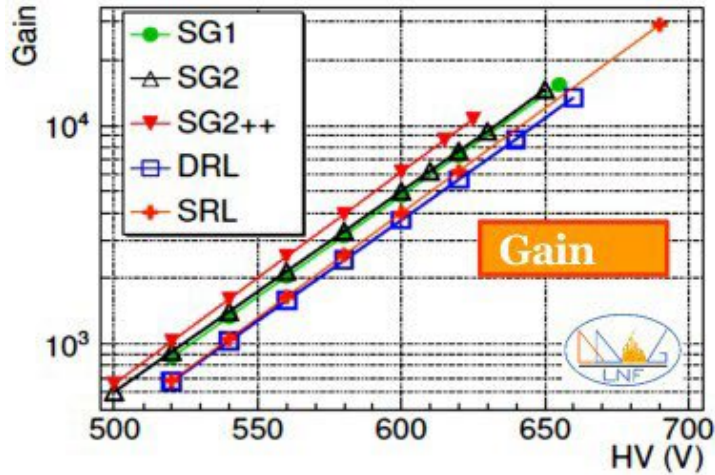


Comparison between the **current** drawn by a single GEM and a  $\mu$ -RWELL at various **gas gain**.

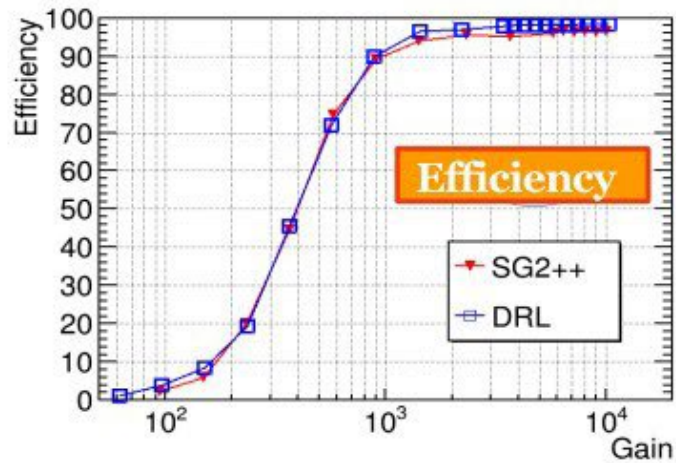
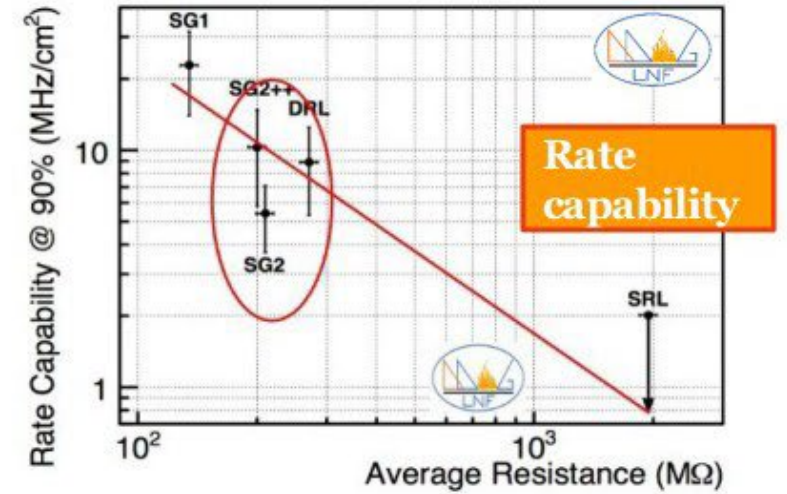
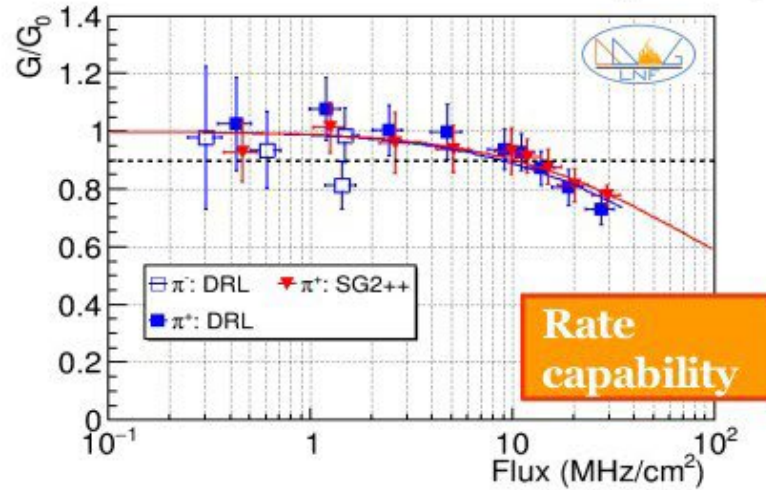
The black spikes are the sparks in the detectors, clearly dumped in the  $\mu$ -RWELL for higher gains

# $\mu$ -RWELL performance overview

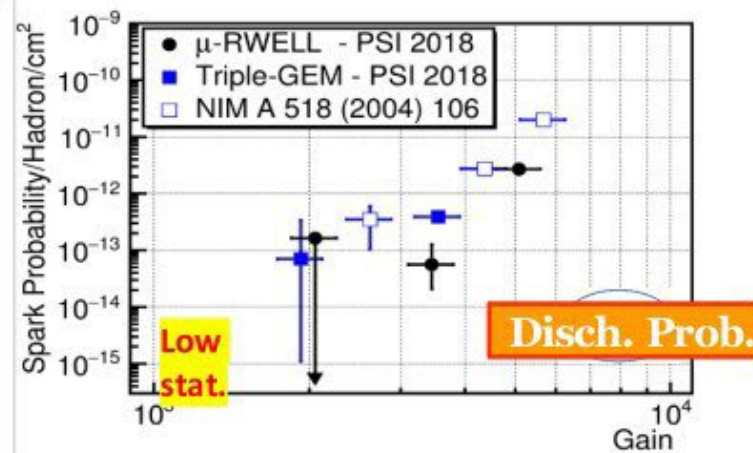
Gain up to  $10^4$



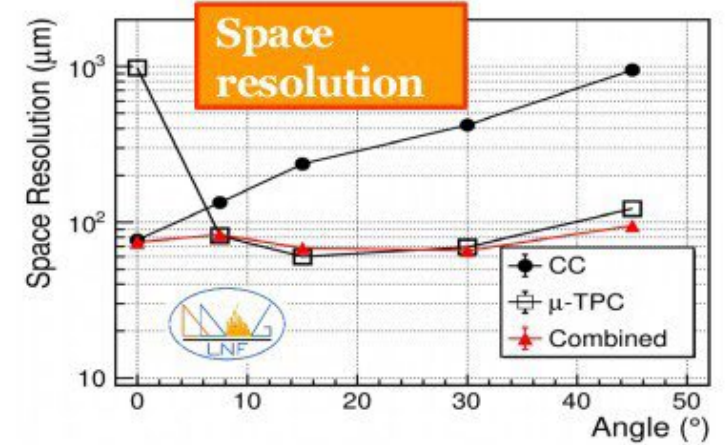
Rate Capability (@ G = 5000)  $\sim 5$ -10 MHz/cm<sup>2</sup>



Efficiency  $\sim 98\%$



Discharge probability  $\sim 10^{-13}$  @ 4000



Space resolution  $\sim 100 \mu$ m

# R&D for IDEA

2021

uRWELL 40x5 cm<sup>2</sup>  
active area - study of  
performance vs resistivity &  
pitch (N.13 protos)

$\rho=[10,80]$  M $\Omega/\square$   
strip pitch= 0.4 mm  
N.10 prototypes

TB 2021

Tracking eff. > 97-98%  
Space res < 100  $\mu$ m

strip pitch=[0.8, 1.2, 1.6] mm  
 $\rho=30$  M $\Omega/\square$   
N. 3 prototypes

Prototypes recived in  
Feb. 2022

2022

uRWELL 10x10 cm<sup>2</sup>  
active area - study of  
performance of two different  
2D layouts (N.6 protos)

$\rho=[40,60]$  M $\Omega/\square$   
strip pitch= 0.76 mm  
2 x 1D readout  
N. 4 protos

TB 2022

Prototypes will be  
tested in Oct. 2022

$\rho=[40,60]$  M $\Omega/\square$   
strip pitch= 0.76 mm  
2D readout  
N.2 protos

2023

uRWELL 50x50 cm<sup>2</sup>  
active area - study of  
performance of large area 2D  
layouts

$\rho=[40,60]$  M $\Omega/\square$   
strip pitch= 0.76 mm  
2D readout

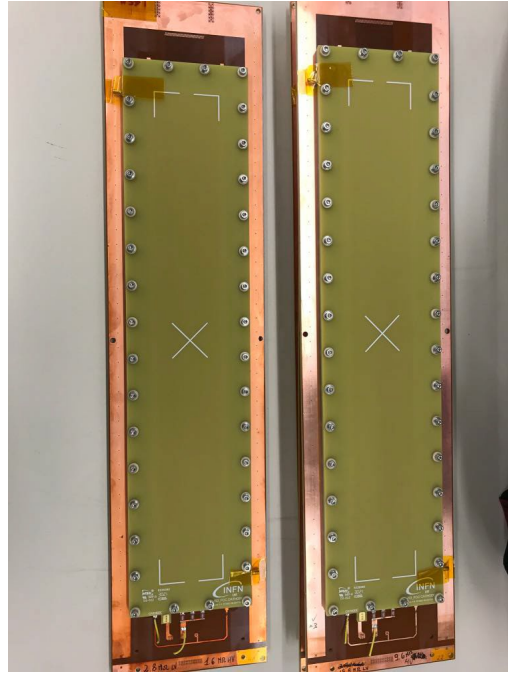
TB 2023

Prototypes will be  
delivered in Sep.

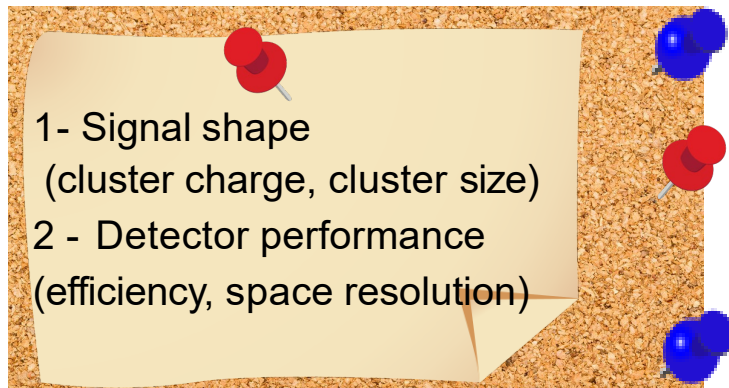
(\*) In synergy with CLAS12 & X17

# 2021 Test Beam: 1D readout u-RWELL

New  $\mu$ -RWELL prototypes with 40cm long strips (1D readout)



140-180 GeV/c muon and pion beam  
Operated in Ar/CO<sub>2</sub>/CF<sub>4</sub> (45/15/40)

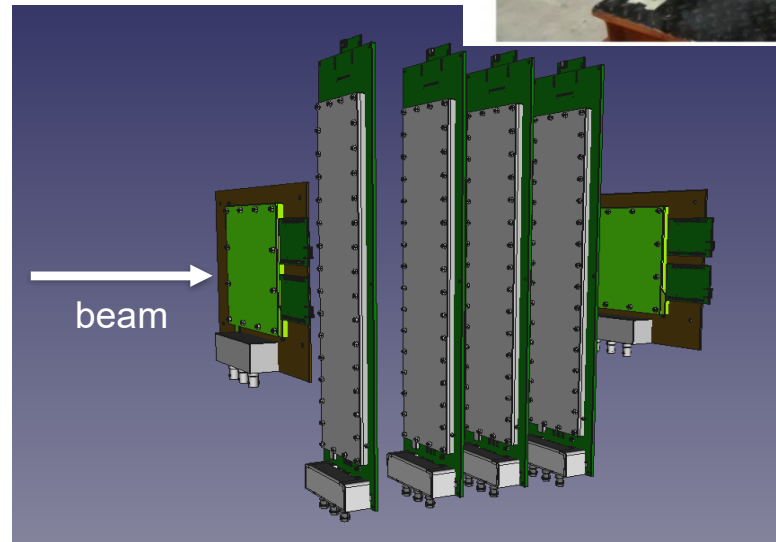
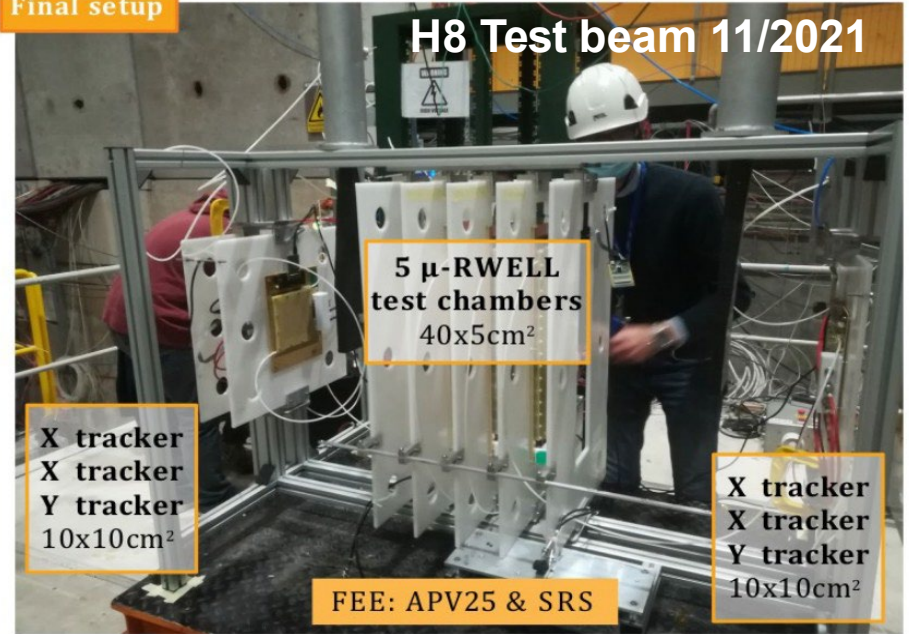


26/10/22

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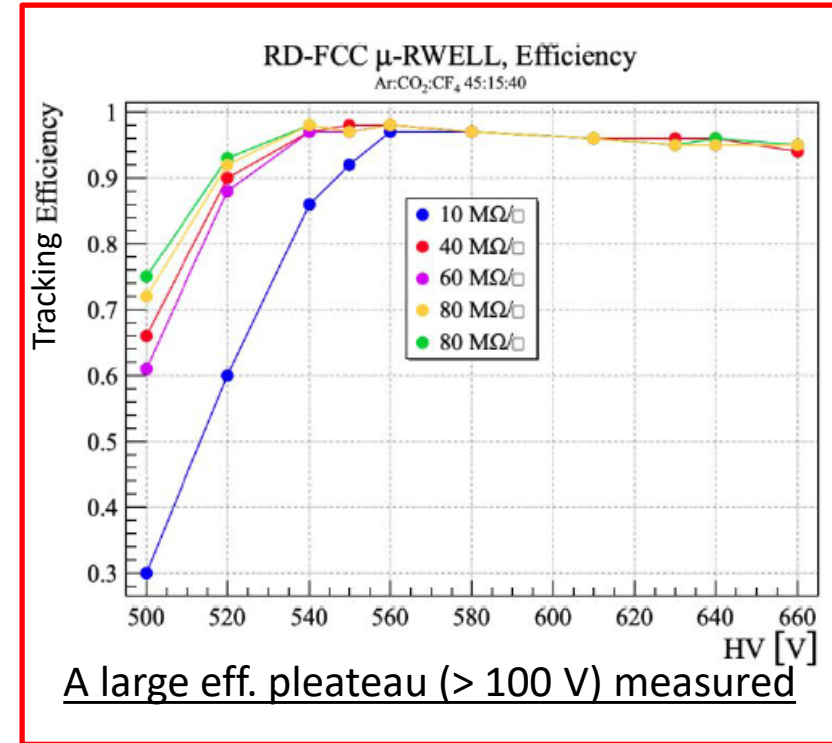
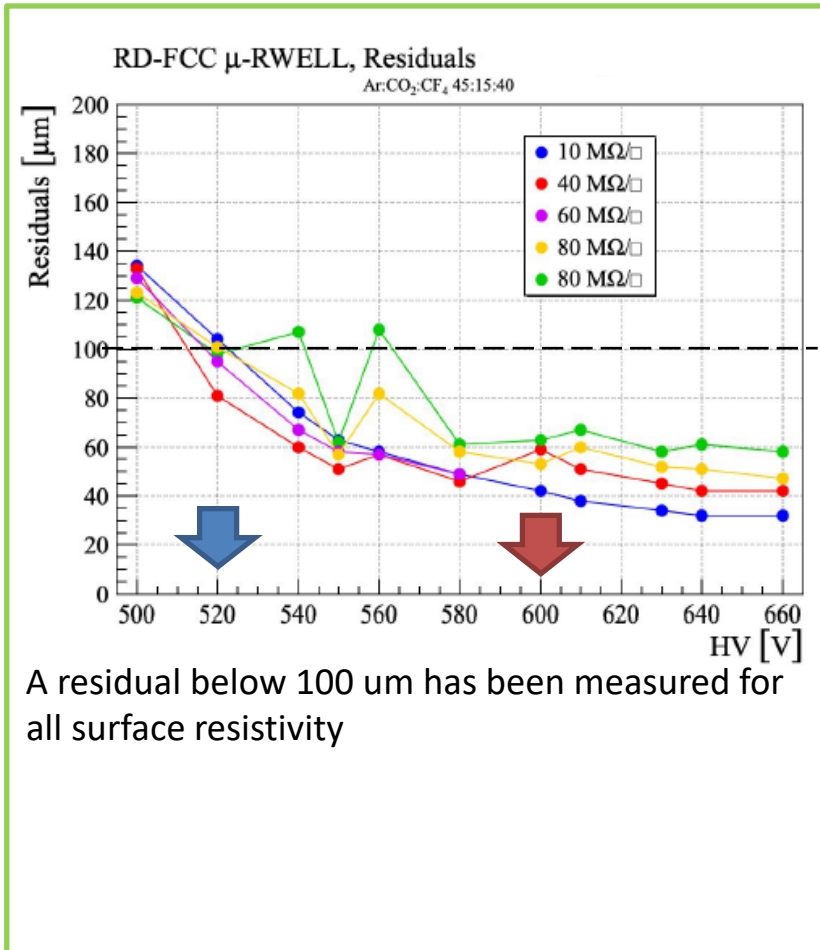
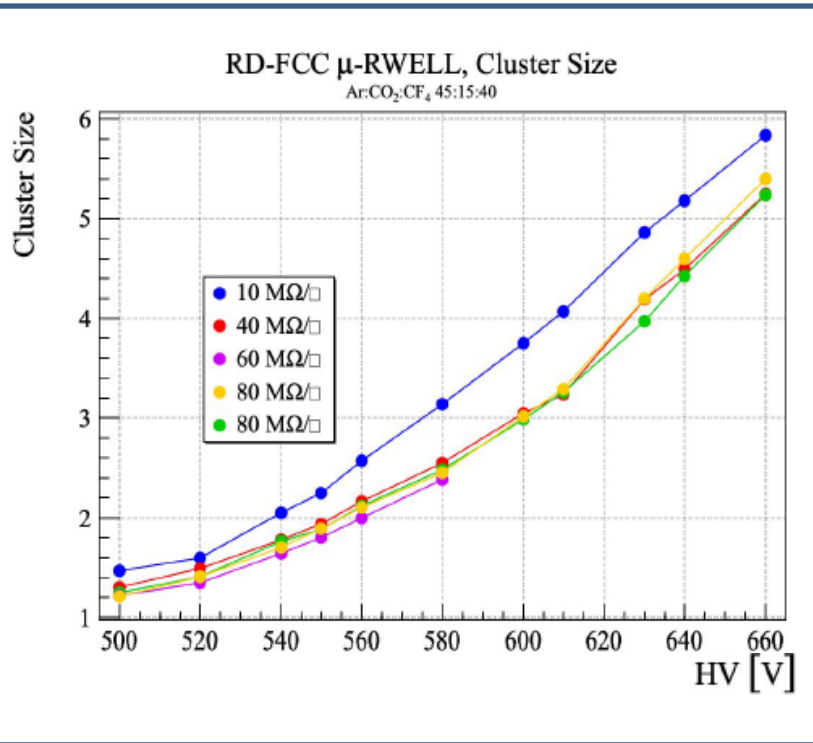
Final setup

H8 Test beam 11/2021



7  $\mu$ -RWELL prototypes with resistivity varying between 10 and 80 MOhm/O will allow to define best resistivity for final 50x50 cm<sup>2</sup> detector

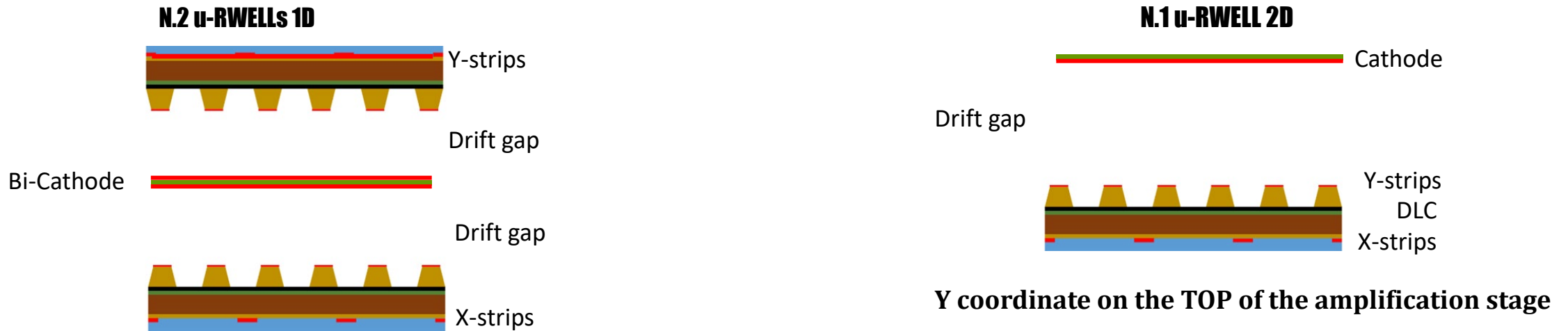
# Preliminary Results 2021



# R&D for 2022-23

L'R&D for the 2022 foreseen the production of uRWELL with X-Y readout. TB in October 2022 (SPS-H8-CERN)

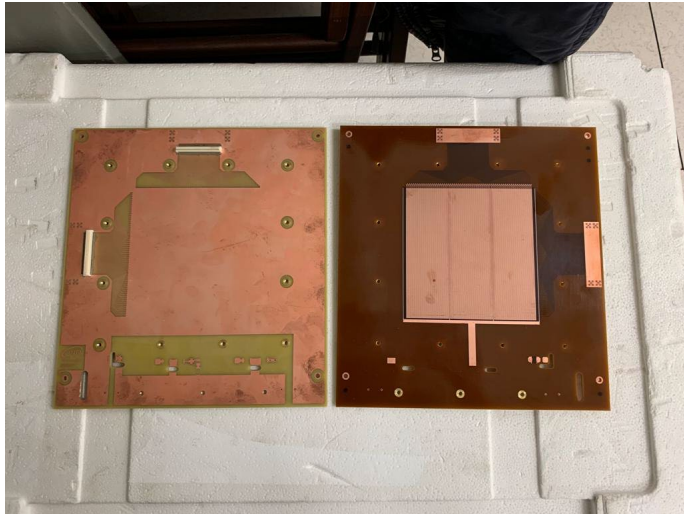
## Detector layouts 2D



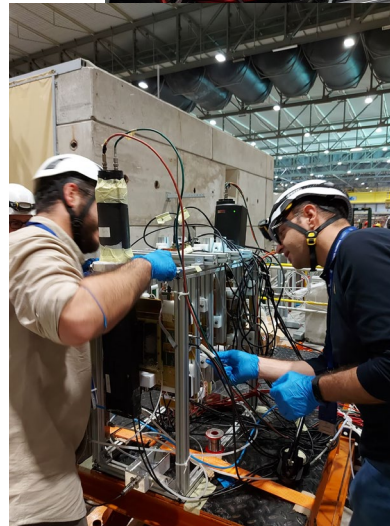
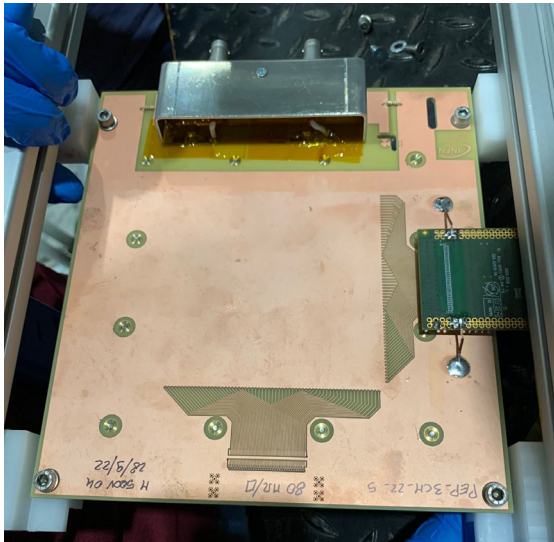
These layouts allow to operate at lower gain with respect to the GEM detectors in «COMPASS»

Easy production technology for both layouts.  
Bi-dimensional space resolution to be verified with Beam Test

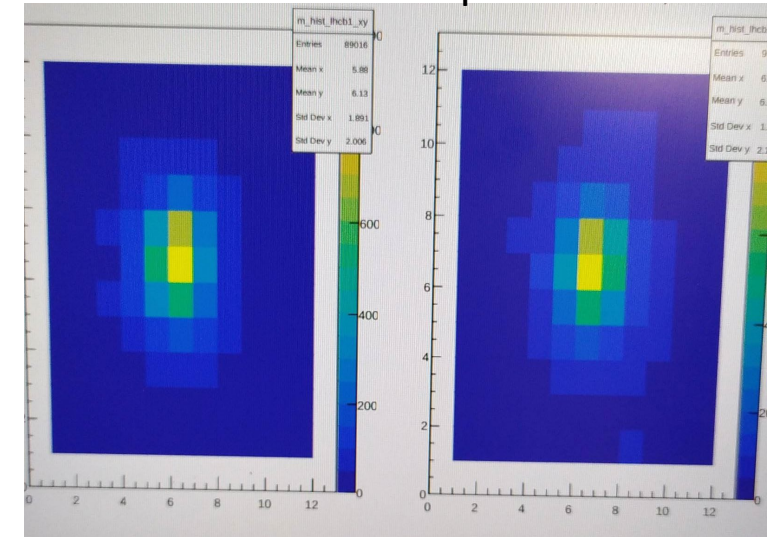
# R&D for 2022-23- preliminary results



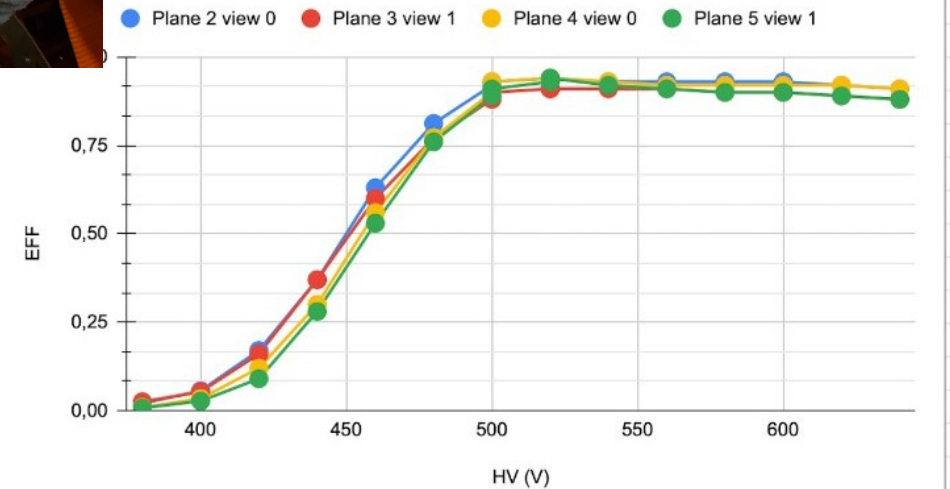
uRWELL detectors



2D beam spot



Efficiency



# Technology transfer with ELTOS/CERN

DLC sputtering with new INFN-CERN machine @ CERN

## Step 1: producing $\mu$ -RWELL\_PCB

- with top patterned (pad/strip)
- without bottom patterned

## Step 2: DLC patterning

- in ELTOS with BRUSHING-machine

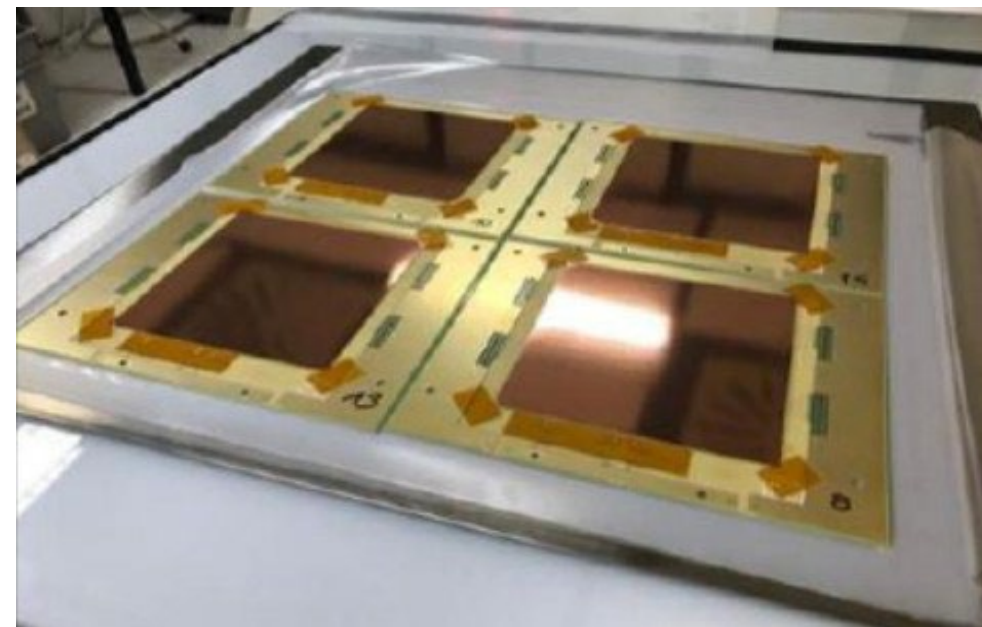
1  
2

## Step 3: DLC foil gluing on PCB

- double 106-prepreg ( $\sim 2 \times 50 \mu\text{m}$  thick) (already used in ELTOS)
- pre-smoothing + 106-prepreg ( $\sim 50 \mu\text{m}$  thick)
- single 1080-prepreg ( $\sim 75 \mu\text{m}$  thick)

## Step 4: top copper patterning

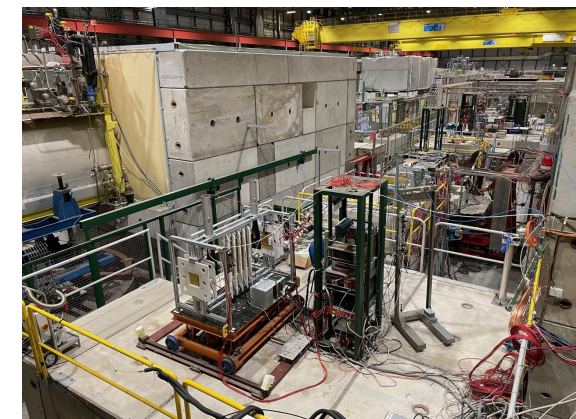
## Step 5: Kapton etching on small PCB



## Finalization

Detector @ CERN for final preparation

# Conclusioni

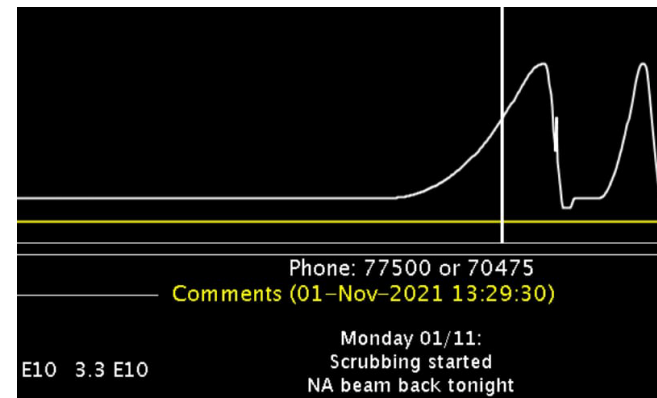


  $\mu$ -RWELL now is a mature technology

- ✱ It is also considered for an upgrade of the LHCb Muon apparatus and for the spectrometer of CLAS12 Jlab (White paper for Snowmass)

 IDEA detector concept is considered for both CEPC and FCC-ee future colliders

- ✱ Preshower and muon detectors designed with the  $\mu$ -RWELL technology
  - ✱ Studies aimed at defining the best DLC resistivity and strip pitch for the requested spatial resolution of the preshower and muon detectors
  - ✱ 2D  $\mu$ -RWELL prototype characterization with a new test beam in 2022
  - ✱ Continue partnership with ELTOS (preparation) and CERN (finalization) to complete technology transfer
  - ✱ Develop a new custom-made ASIC for  $\mu$ -RWELL readout



Thanks for your  
attention

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