



# Status of SuperKEKB collider

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KEK Accelerator Laboratory

CEPC2022, Oct. 24, 2022

# SuperKEKB Accelerators

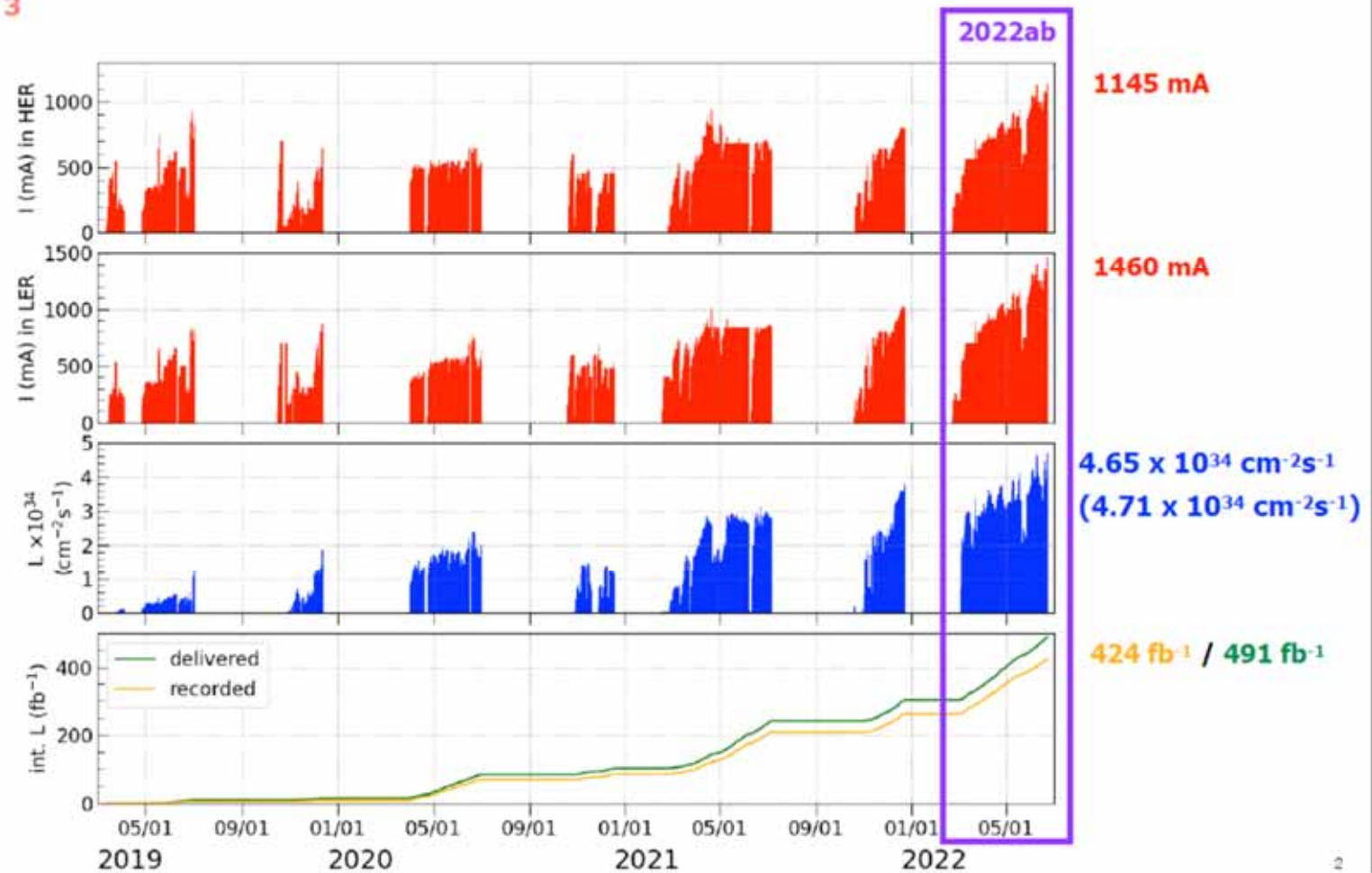


- MR Circumference : 3km
- $e^-$  7 GeV x  $e^+$  4 GeV
- world highest luminosity
- Full energy injector linac (600m)  
Positron DR( $e^+$ ), RF gun ( $e^-$ )
- Starting construction on 2010  
Phase 3 operation (Physics run)  
2019-
- Nano-beam colliding with large  
crossing angle (83mrad)



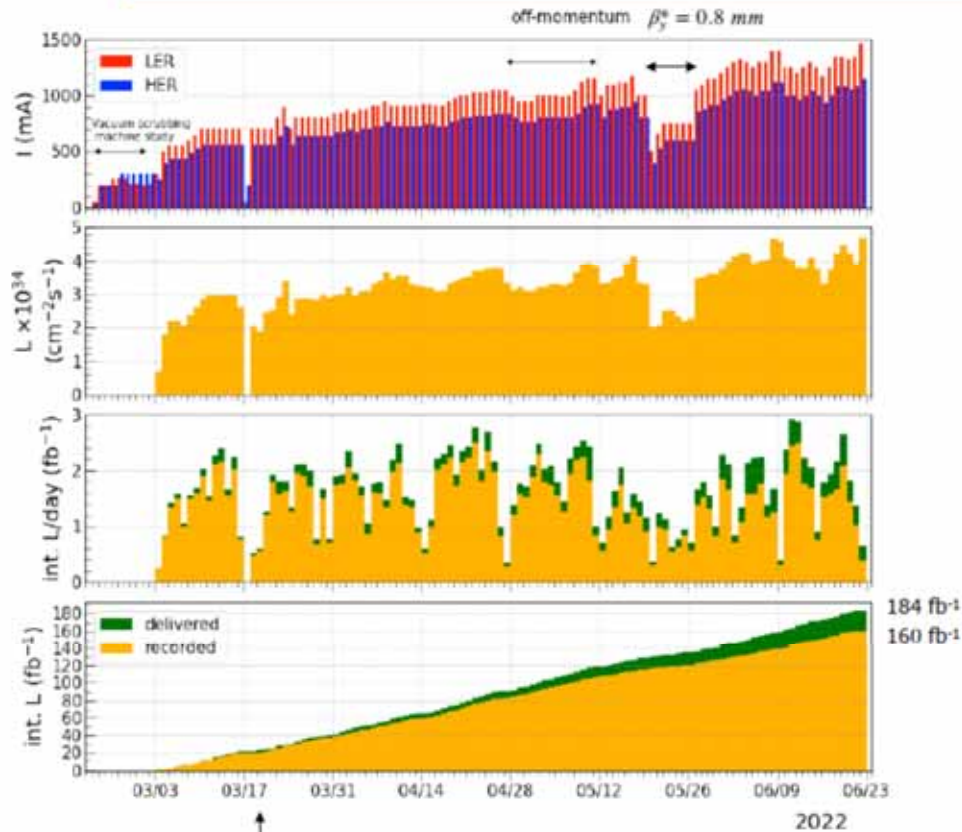
# Recent operation

## SuperKEKB Phase 3





## 2022ab Run



Accidental fire of LER injection kicker on March 18  
The reserve voltage of thyatron was adjusted.



Integrated luminosity	Recorded	Date	Delivered	Date
Shift (pb <sup>-1</sup> )	958.1	April 24, swing, 2022	1035.9	April 22, swing, 2022
1 days (fb <sup>-1</sup> )	2.503	April 22, 2022	2.912	June 11, 2022
7 days (fb <sup>-1</sup> )	15.001	April 18 - April 24, 2022	16.599	April 18 - April 24, 2022

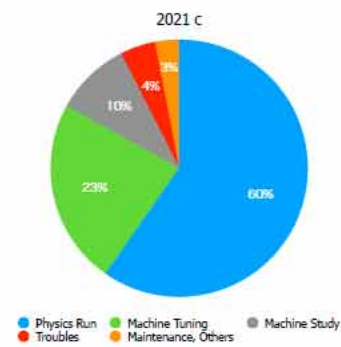
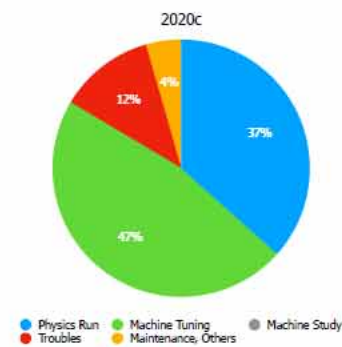
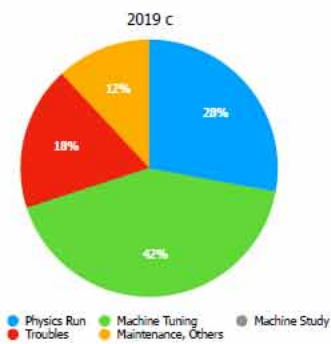
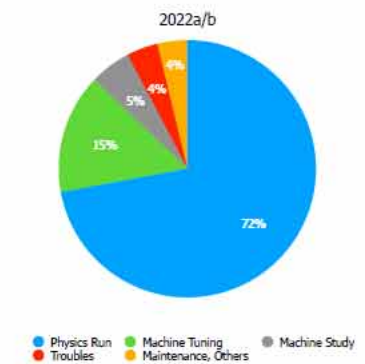
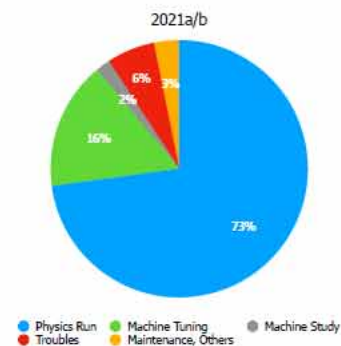
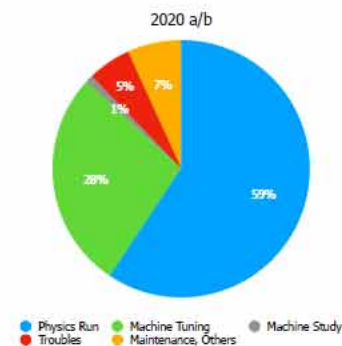
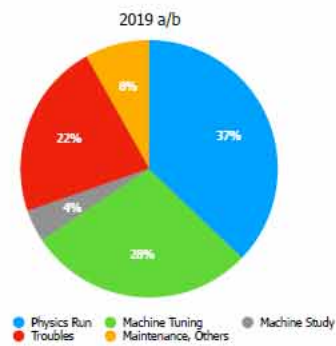
# Achieved up to now..

- Peak luminosity :  $4.65 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  ( $4.71 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  w/o Belle II data taking)
- Integrated luminosity :  $424 \text{ fb}^{-1}$  ( $491 \text{ fb}^{-1}$ )
- Peak currents : 1.46 A (LER) / 1.14 A (HER), 2346 bunches (2-bucket spacing)
- $\beta y^*$ : 1 mm (0.8 mm)  $\ll$  bunch length  $\sim 6 \text{ mm}$  -> proof of the nano-beam scheme
- Crab waist scheme has been applied (80 % in the LER, 40 % in the HER).  
luminosity improvement
- Beam-Beam parameter : 0.035 at 0.7 mA (0.045 at 1.1 mA for small number of bunches)
- Bunch-by-bunch FB tuning (gain, noise reduction) in the HER ->luminosity improvements
- Bunch-by-bunch FB tuning (number of taps) in the LER ->suppress single bunch blowup, luminosity improvements
- Chromatic X-Y coupling correction with rotatable sextupoles in the LER ->luminosity improvements

- Long-term drift of QCS magnetic field (beta-beat) <-reduced by new QCS initialization procedure
- Orbit deviation due to IP knob tuning (beta-beat) <- suppressed with QCS corrector (ZHQC2RP)
- Increase of positron charge for the LER injection : 3 nC at the end of e+ beam transport line
- 2-bunch injection for the LER and HER ->improve injection efficiency
- Adjustment of injection orbit in the HER (septum, kicker) ->improve injection efficiency (not enough)
- Reduce leakage orbit from injection kickers <- reduced by additional inductance for the coils



# Operation statistics



Operation statistics  
2019 -2022

# Machine parameters

## Machine Parameters

	SuperKEKB : June 8, 2022		SuperKEKB : May 22, 2022		Unit
Ring	LER	HER	LER	HER	
Emittance	4.0	4.6	4.0	4.6	nm
Beam Current	1321	1099	744	600	mA
Number of bunches	2249		1565		
Bunch current	0.587	0.489	0.475	0.383	mA
Horizontal size $\sigma_x^*$	17.9	16.6	17.9	16.6	$\mu\text{m}$
Vertical cap sigma $\Sigma_y^*$	0.303		0.250		$\mu\text{m}^{*1}$
Vertical size $\sigma_y^*$	0.215		0.177		$\mu\text{m}^{*2}$
Betatron tunes $\nu_x / \nu_y$	44.525 / 46.589	45.532 / 43.573	44.525 / 46.589	45.532 / 43.574	
$\beta_x^* / \beta_y^*$	80 / 1.0	60 / 1.0	80 / 0.8	60 / 0.8	mm
Piwiński angle	10.7	12.7	10.7	12.7	
Crab waist ratio	80	40	80	40	%
Beam-Beam parameter $\xi_y$	0.0407	0.0279	0.0309	0.0219	
Specific luminosity	$7.21 \times 10^{31}$		$8.74 \times 10^{31}$		$\text{cm}^{-2}\text{s}^{-1}/\text{mA}^2$
Luminosity	$4.65 \times 10^{34}$		$2.49 \times 10^{34}$		$\text{cm}^{-2}\text{s}^{-1}$

← twice the size of  
COVID-19 virus





# Challenges to improve luminosity(1)

- **IR Optics (by\*) modulation due to stored current (HER)**

Betatron tune shift due to resistive wall current on racetrack vacuum chamber (HER)

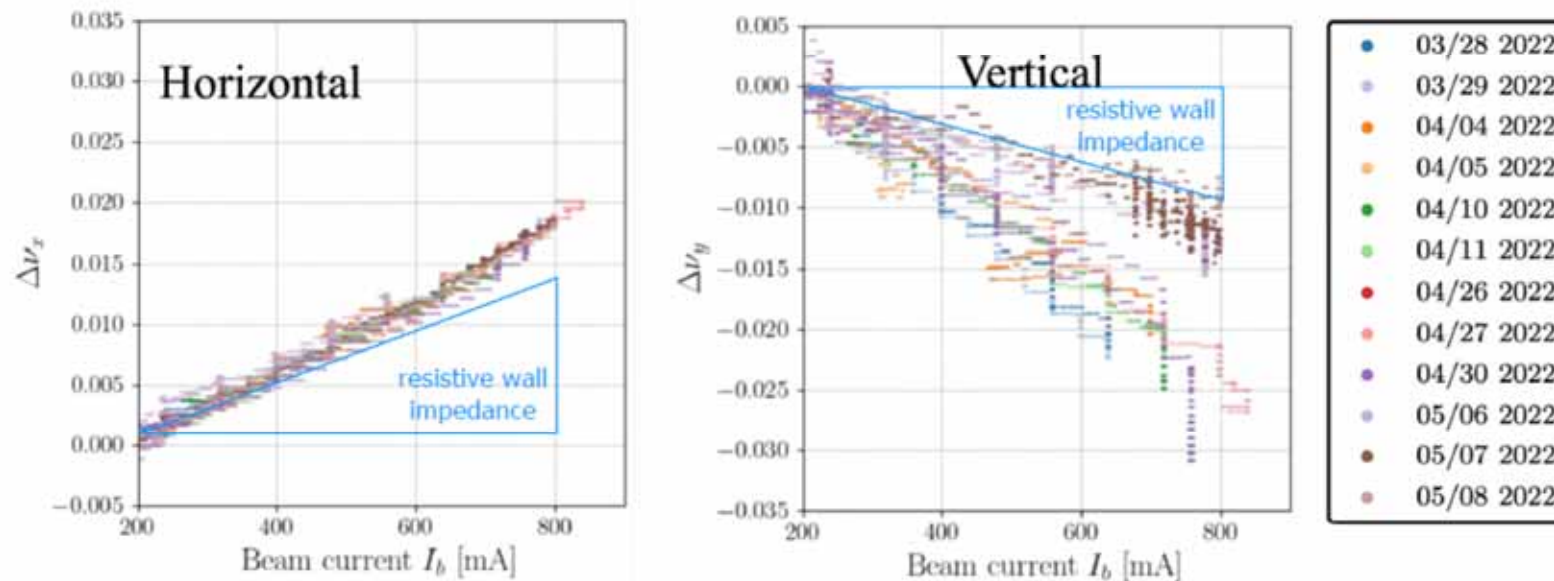
Horizontal orbit deviation around strong sextupoles, especially around local chromaticity correction sections.



## Optics Change with Beam Current

Daily variations in the vertical tune shift was observed. However, the horizontal tune shift was stable. We assume that the vertical tune shift comes from horizontal orbit deviations at sextupoles in addition to the resistive wall.

### HER



Cross section of HER chamber



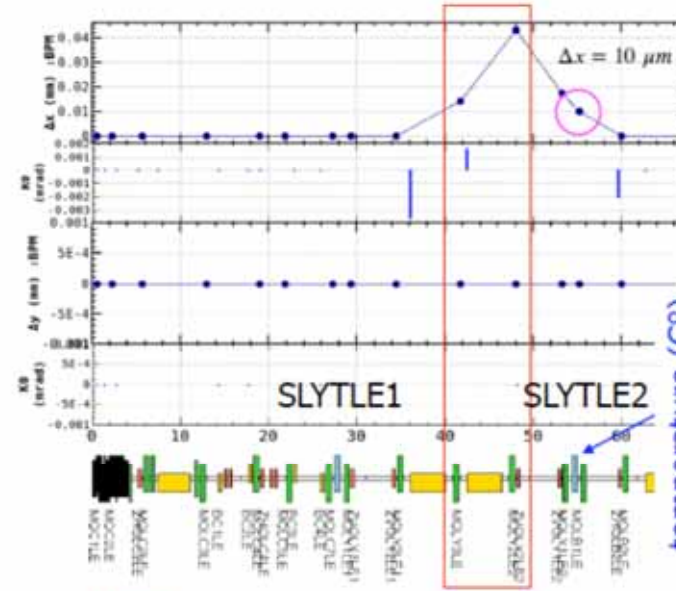
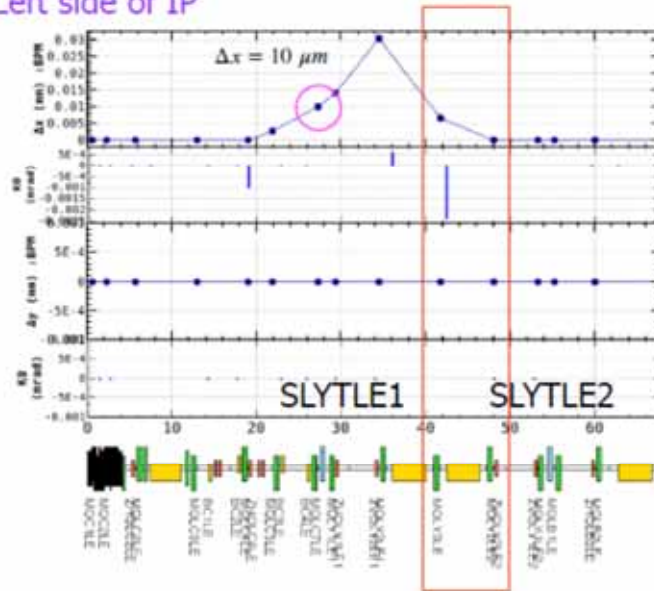
H. Sugimoto, 2022ab Summary Meeting

We always perform tune feedback with a pilot bunch (non collision).  
Tune shift is estimated from amount of feedback.

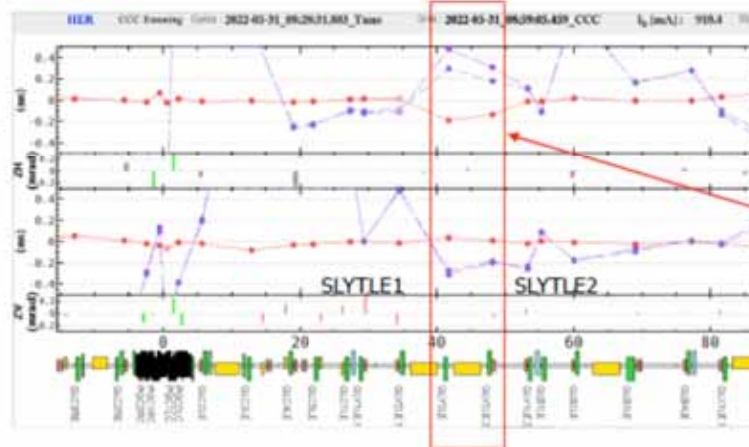
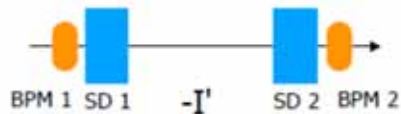
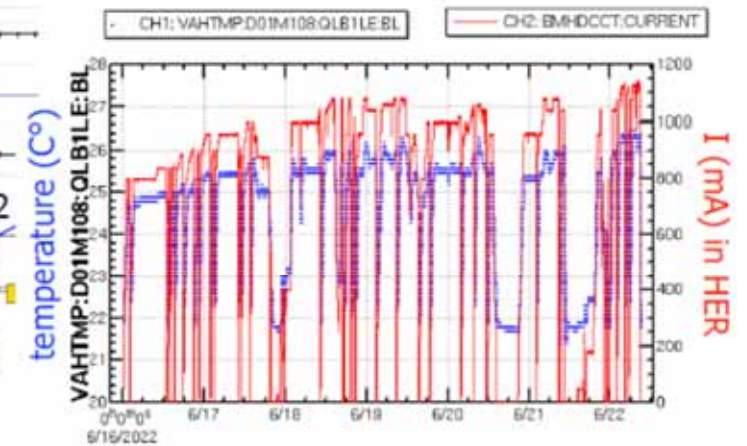


# Local Orbit Correction at SLYTLE1 and SLYTLE2

Left side of IP



The local bumps correct the orbit at SLYTLE1 and SLYTLE2 (local chromaticity region; CW sextupoles).



The horizontal orbit is distorted in the local chromaticity correction region (SLYTLE1 - SLYTLE2).

This region can not fit to the gold orbit when we correct the orbit at SLYs locally.

# Challenges to improve luminosity(2)

## ■ Beam-beam interaction

Lower beam current in the HER tends to cause beam blowup.

This means that the HER beam size is easier to blow-up when the beam current of the HER decreases.

Therefore, the beam current of the HER is larger than the energy ratio (4 GeV / 7 GeV).

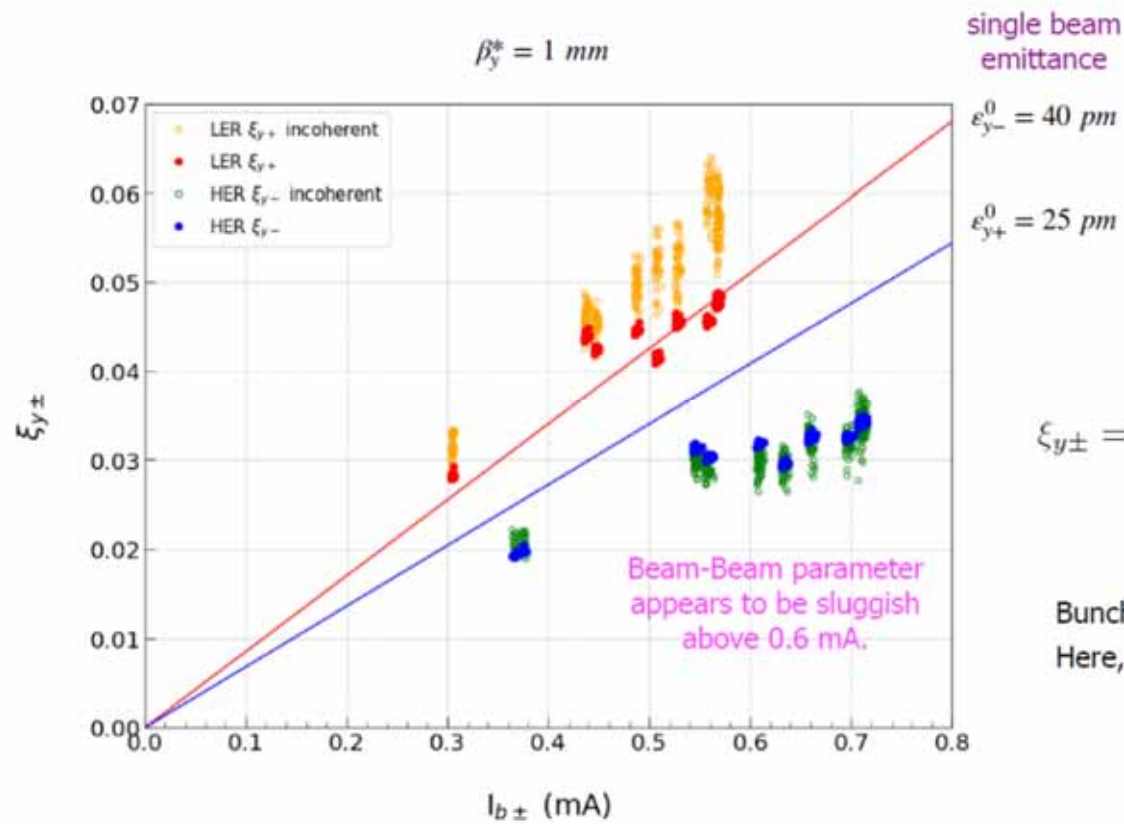
The optimum ratio of LER to HER beam current is 5:4 from luminosity tuning.

The beam-beam parameter of the LER are larger than that of the HER.

The current ratio is kept constant for daily operation in principle.

The beam-beam parameter is sluggish with LER beam currents of around 0.6 ~ 0.8 mA.

# Beam-beam parameter



Vertical beam-beam parameter

$$\xi_{y\pm} = 2er_e \frac{\beta_{y\pm}^* L}{\gamma_{\pm} I_{\pm}}$$

Vertical beam-beam parameter (incoherent)

$$\xi_{y\pm} = \frac{r_e}{2\pi\gamma_{\pm}} \left( \frac{I_{b\mp}}{ef_0} \right) \frac{\beta_{y\pm}^*}{\phi_x \sigma_{z\mp} \sigma_{y\mp}^*} \propto I_{b\mp} \sqrt{\frac{\beta_{y\pm}^*}{\epsilon_{y\mp}}}$$

↑  
measured by X-ray size monitor

Bunch lengthening is an important parameter.  
Here, the nominal bunch length is used.

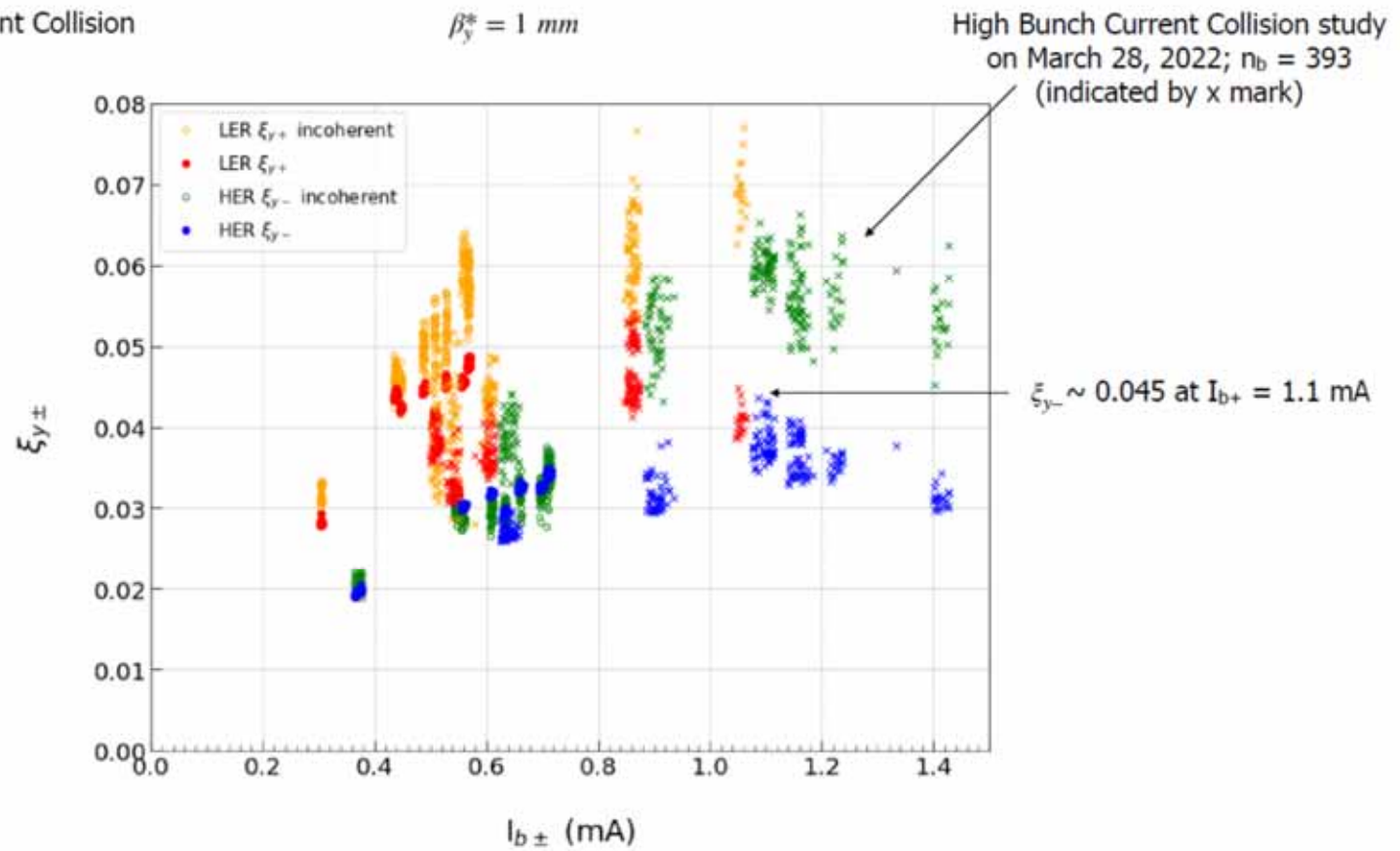
$$\sigma_{z+} = 4.6 \text{ mm}$$

$$\sigma_{z-} = 5.1 \text{ mm}$$



\*HBCC = High Bunch Current Collision

$$\beta_y^* = 1 \text{ mm}$$

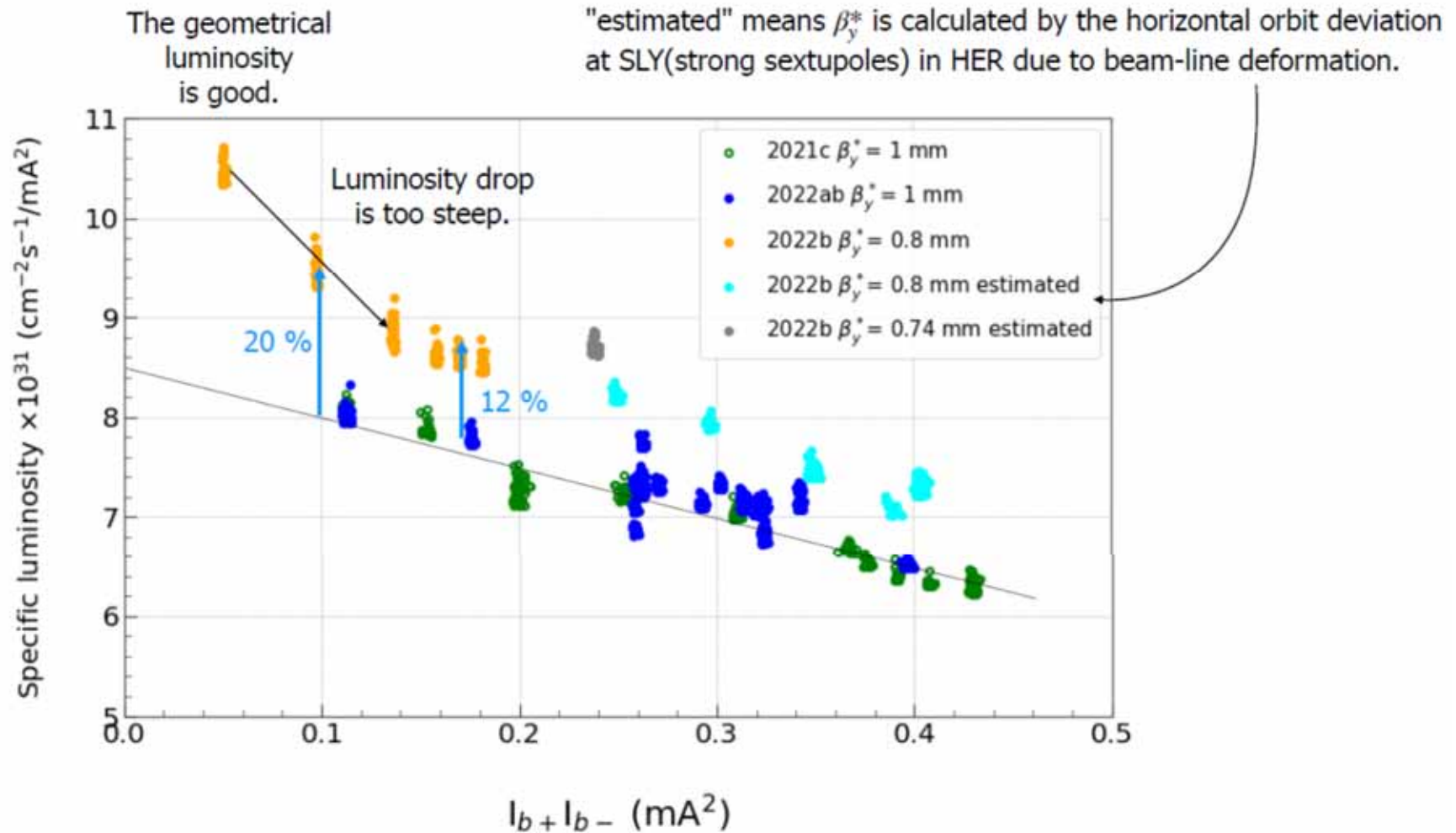


# Specific luminosity

- The definition of specific luminosity:

$$L_{sp} = \frac{L}{n_b I_{b+} I_{b-}} \propto \frac{1}{\Sigma_z \Sigma_y^*}$$

- It was found that even if the setting is 1 mm,  $\beta_y^*$  can be shifted due to beta-beat caused by a deviation of the horizontal beam orbit at the strong sextupoles in the local chromaticity correction.
- The orbit deviation is caused by beam line deformation due to intense SR heating.
- This effect is more significant for the HER rather than the LER.
- Higher specific luminosity for  $\beta_y^* = 0.8$  mm is obtained at a bunch current product of 0.05 mA<sup>2</sup>, but the specific luminosity rapidly decreases around 0.1 mA<sup>2</sup>.
- $L_{sp}$  for  $\beta_y^* = 0.8$  mm is about 20 % higher than 1 mm at 0.05 mA<sup>2</sup> and decreases to about 12 % at 0.1 mA<sup>2</sup> and above.
- This implies that the corrections of the chromatic X-Y coupling and other parameters are not optimized yet for  $\beta_y^* = 0.8$  mm which affect beam-beam blowup.



# Challenges to improve luminosity(3)

- **Chromatic X-Y coupling**

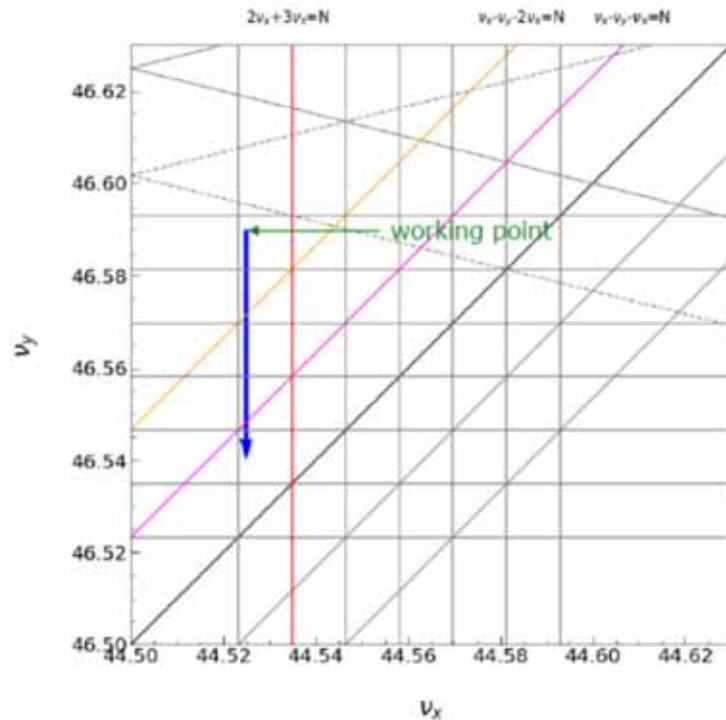
QC1s of LER have no magnetic shields nor anti-solenoid to cancel strong solenoidal field from Belle II detector.

Beam-beam simulations suggest the induced chromatic X-Y coupling could introduce large vertical beam blowup

Rotatable sextupole magnets around IR to correct chromatic coupling.



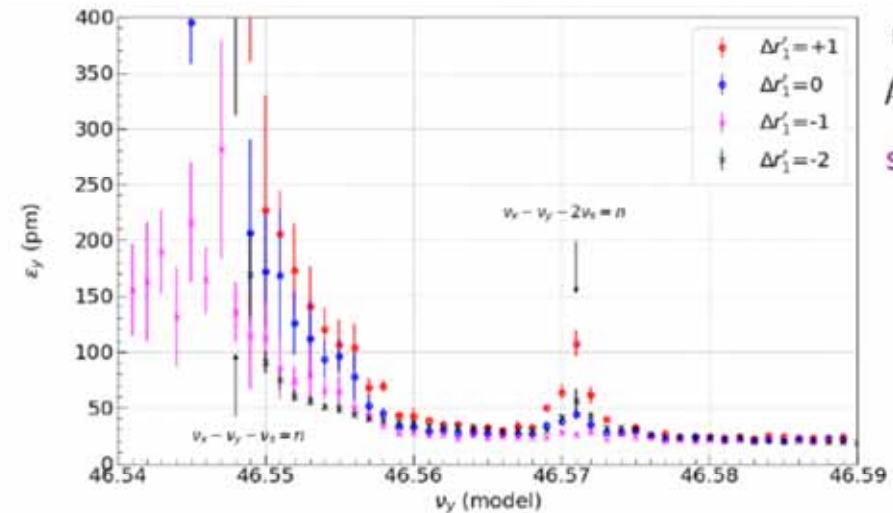
# Chromatic X-Y Coupling Correction with Rotatable Sextupoles in LER



The rotatable sextupoles (6 families for right and left side of IP) are used to make the first synchro-beta coupling resonance weak together with the second resonance.

SLYTLs and SLYTRPs were not used here.

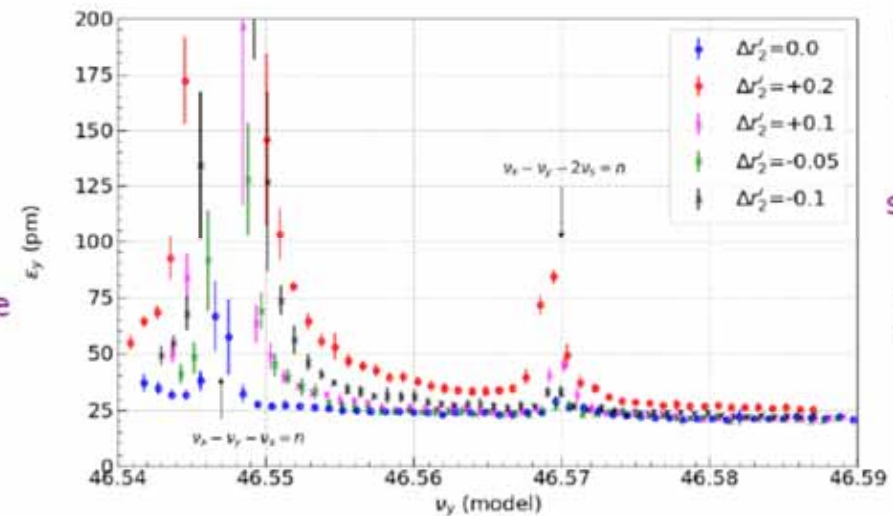
Rotatable sextupoles:  
M. Masuzawa, T. Kawamoto et al.



Dec. 20, 2021

$\beta_y^* = 1 \text{ mm}$

single beam



March 14, 2022

$\beta_y^* = 1 \text{ mm}$

$\Delta r'_1 = -1$

single beam

$\Delta r'_2 = 0$   
is optimal.





## Rotatable Sextupole in LER

There are 24 sextupole magnet (12 families) supporting tables in the LER and make them roll to induce skew sextupole field.

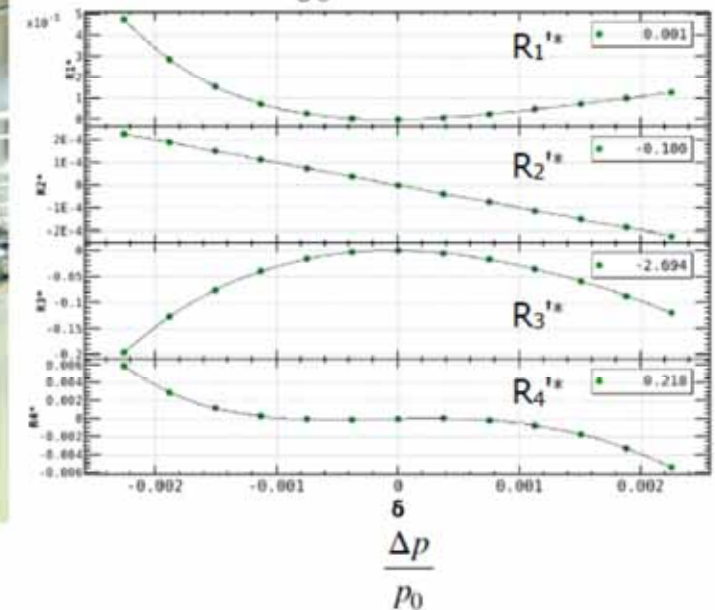
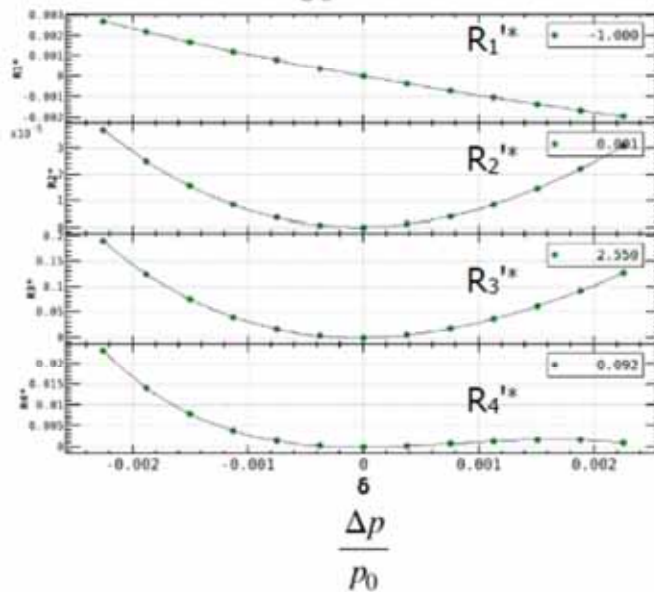
The 12 sextupoles (6 families) are located at each side of the IP among 54 sextupoles in total.

Those sextupoles are used to make chromatic X-Y couplings at the IP by matching procedure with chromaticity correction. The X-Y couplings,  $R_1^*$  and  $R_2^*$  are effective for luminosity.

$$\frac{\partial R_1^*}{\partial \delta} = -1$$

Roughly  $\theta$  to make  $R_1^{*'} = -1$  or  $R_2^{*'} = -0.1$  m is smaller than 0.1 rad.

$$\frac{\partial R_2^*}{\partial \delta} = -0.1 \text{ m}$$



# Challenges to improve luminosity (4)

- **Sudden beam loss (within 1-2 turns), damage of vertical collimator heads.**

Might cause QCS (superconducting final quads and correctors) quench and/or severe damage to the detector.

After damage of collimator heads, many unwanted side-effects might happen.

- Much larger injection (and stored-beam) background.
- Much larger transverse beam impedance due to damaged heads, reduce threshold of transverse mode coupling instability : Vertical beam size blowup with higher bunch current.

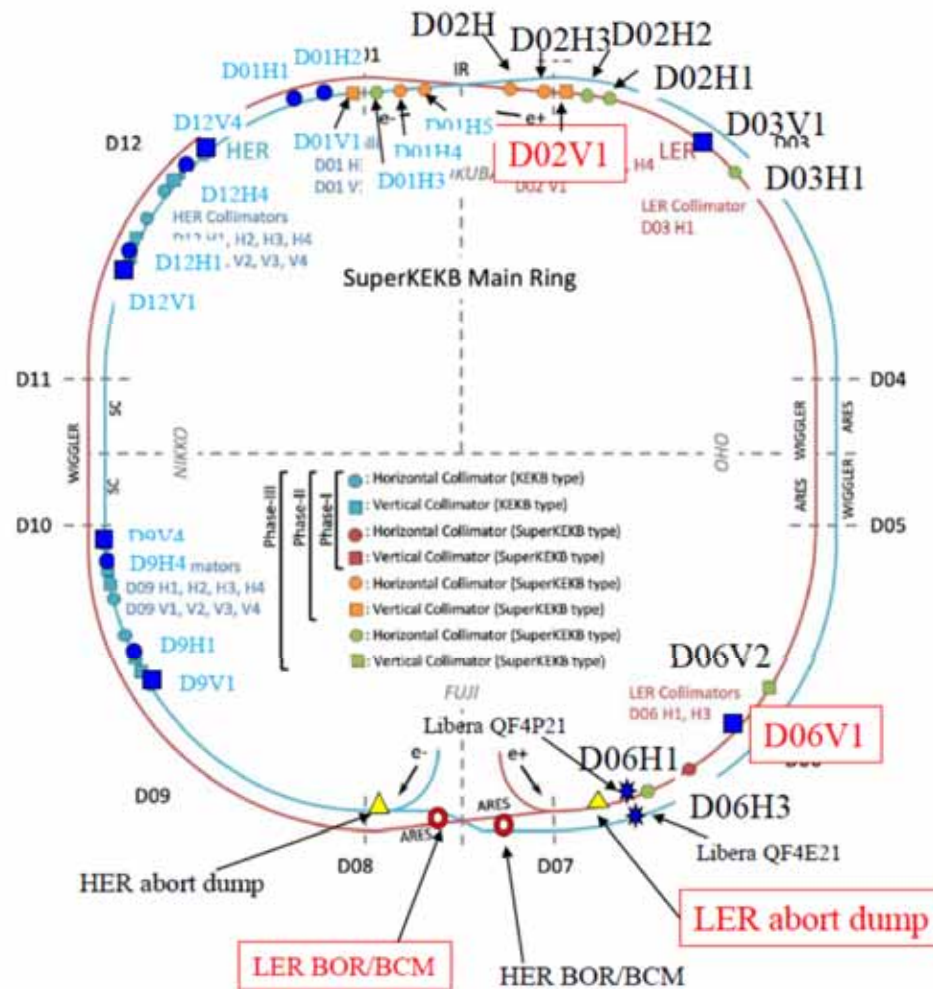
International Task Force for SuperKEKB upgrade Sudden beam loss subgroup (H.Ikeda)

<https://kds.kek.jp/category/2423/>

## Location of BOR/BCM

BOR = Beam Orbit Recorder  
BCM = Bunch Current Monitor

[https://www.pasj.jp/web\\_public/pasj2016/proceedings/PDF/TUOM/TUOM06.pdf](https://www.pasj.jp/web_public/pasj2016/proceedings/PDF/TUOM/TUOM06.pdf)

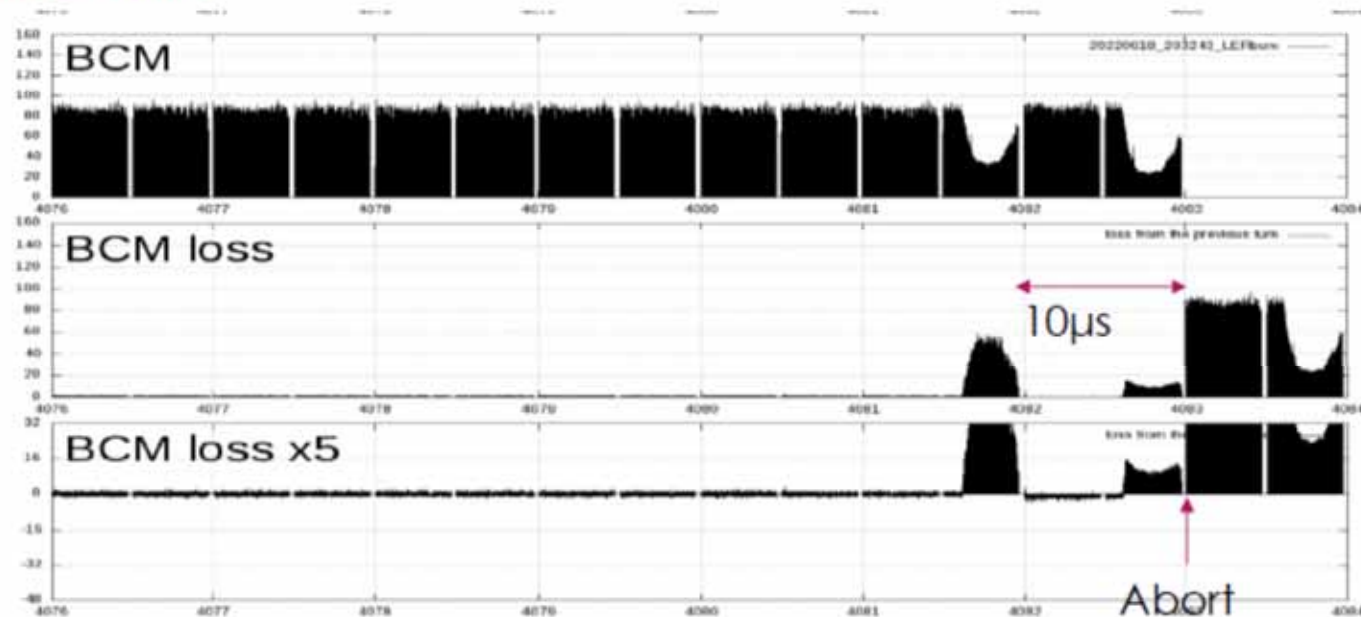


Two fast beam monitors in the ring

- VXD diamond at IP
- BOR/BCM at Fuji

# Sudden beam loss

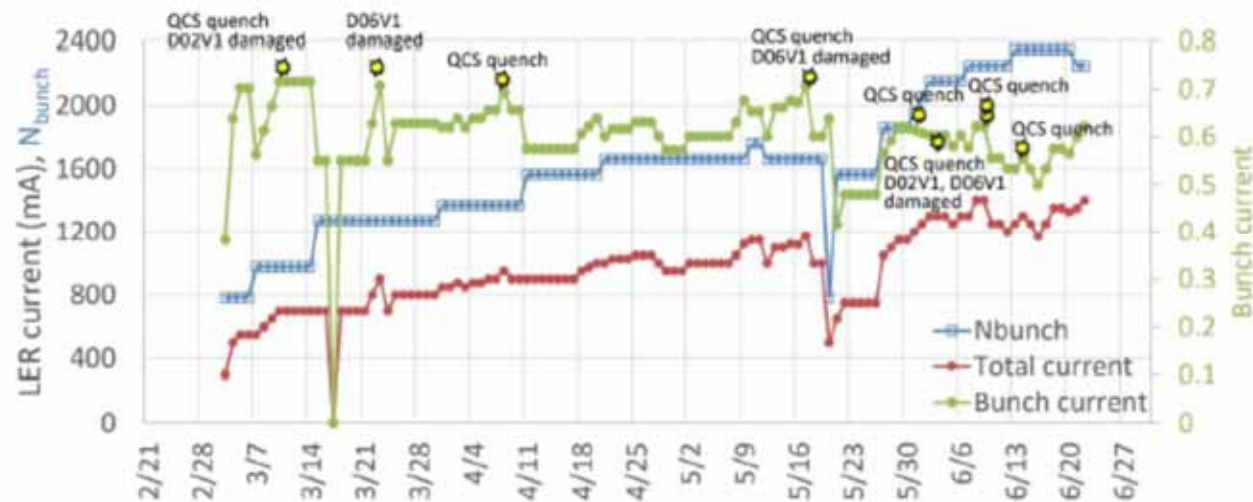
- ▶ Beam loss has been measured by bunch current monitor (BCM) to occur suddenly on a certain turn.





# Beam(bunch) current

- ▶ Beam loss occurs in both HER and LER, but the **damage** to the hardware is particularly **large when loss occurs in LER**.
- ▶ It is likely to occur when a **certain bunch current** is exceeded.
- ▶ We don't know if it will happen even with a single beam operation, low current beam because we haven't operated for a long time.

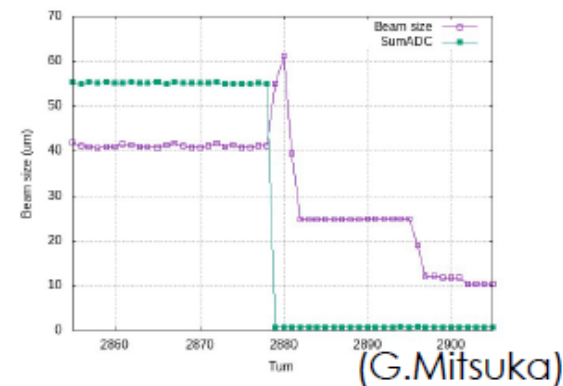
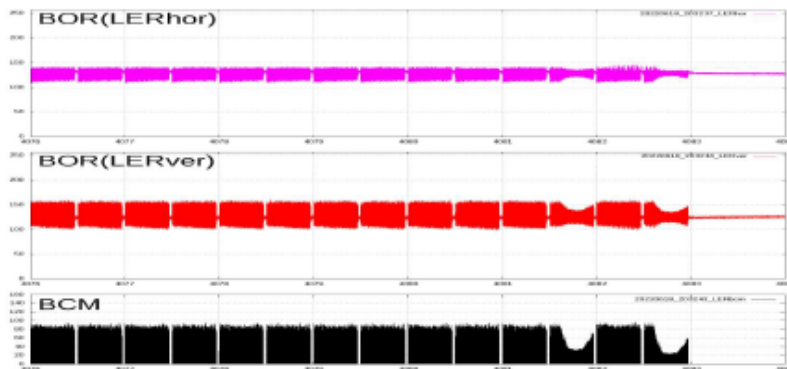


(K.Matsuoka)

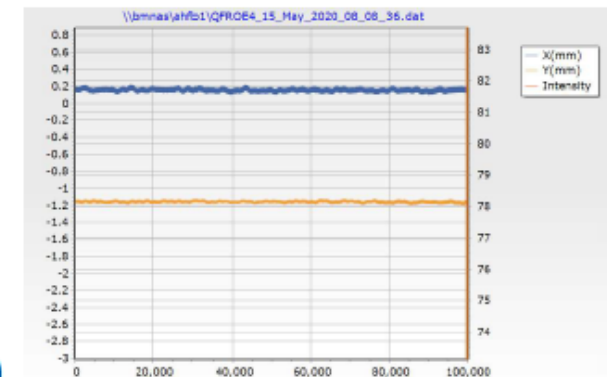


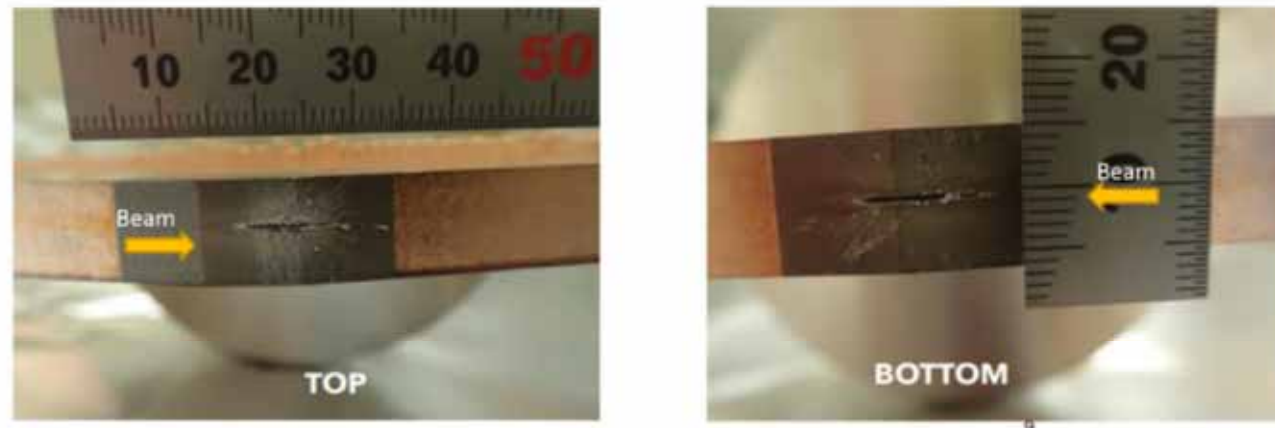
# Before beam loss

- ▶ There are no signs before beam loss.
  - ▶ No small beam loss (beam loss monitor, BCM)
  - ▶ No oscillation (Bunch Oscillation Recorder (BOR) )
  - ▶ No beam size change (X-ray monitor (XRM))
  - ▶ It is not clear if the orbit changed significantly. (Libera)



(G.Mitsuka)

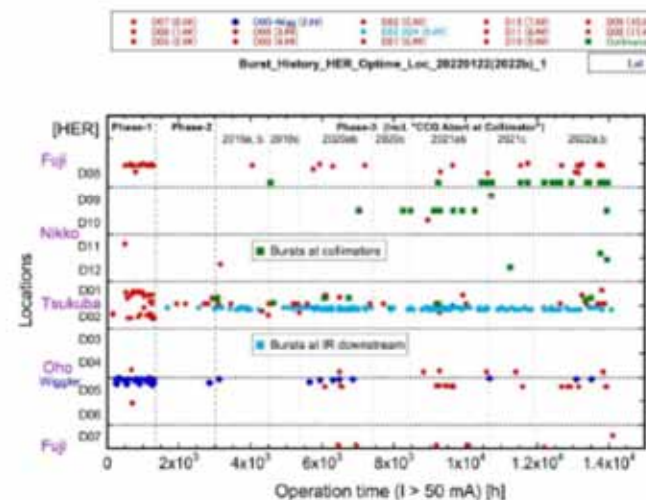
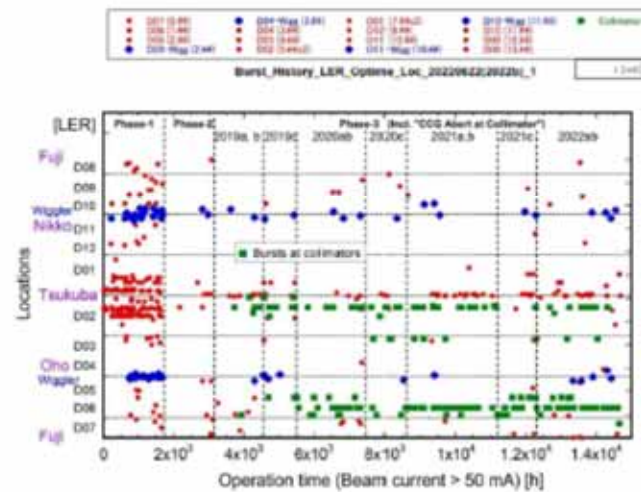




- After a huge beam loss event on June 6<sup>th</sup> in 2021, LER BG increase significantly.
- D02V1 collimator jaws were severely damaged (deep scar on the bottom jaw).
- Typically, collimator replacement work and the baking runs take 3~4 days.

# Vacuum pressure

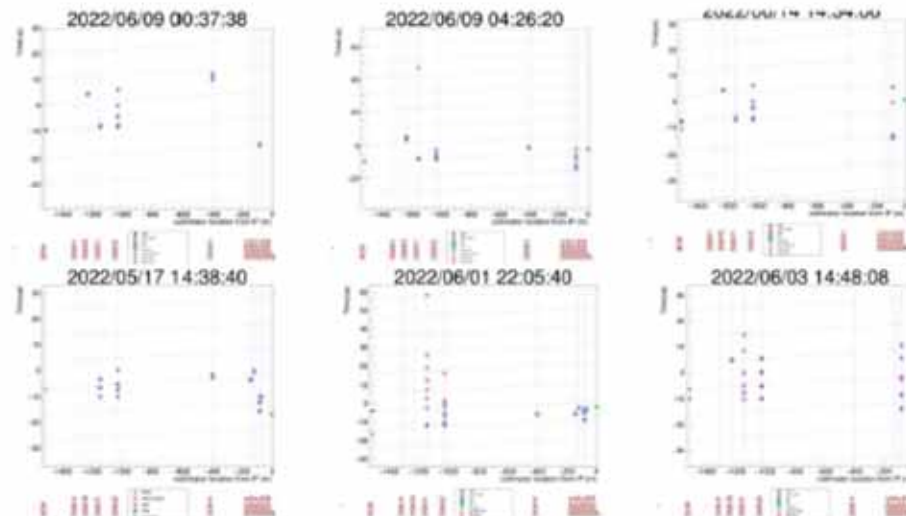
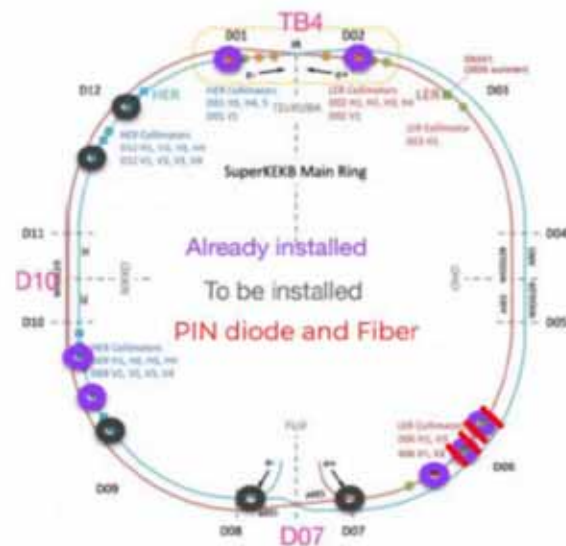
- Pressure bursts have been observed here and there, and it rarely occurs in the same place except in the collimator section. It may be the result, not the reason.



(Y.Suetsugu)

# Start position of beam loss

- ▶ Beam loss occurs in **collimator & IR**, and where it occurs first depends on collimator tuning (Loss Monitor timing analysis).



(Y.Liu)



**K. Nakamura**  
New heavy metal shield on IP bellows

**H. Yamaoka**  
Additional PE and concrete shields around Belle II

**K. Oide**  
Need new magnets, converters, cabling

**S. Nakamura**  
Construction site of non-linear collimator

**T. Ishibashi**  
Carbon collimator head

**Y. Suetsugu**  
Beam pipe at HER injection point

Beam channel for injection beam

SuperKEKB

- IR radiation shield modification
  - For BG reduction
    - New heavy metal shields around IP bellows
    - Additional concrete & polyethylene shields around Belle II
    - Material change from W to SUS of QCS cryostat front plate
- Nonlinear collimator (LER)
  - For impedance and BG reduction
    - New collimation scheme less likely to cause TMCI
    - Removal of 50 wiggler magnets
    - Installation of 2 skew sextupole and 5 quadrupole magnets
    - Installation of new vertical collimator with wider aperture
- Robust collimator head (LER)
  - As countermeasure against kicker-pulser misfiring and resulting destruction of collimator
    - Replacement with carbon head of horizontal collimator D06H3
- New beam pipes with wider aperture at HER injection point
  - For improvement of injection efficiency
    - New beam pipes with wider aperture
    - New BPM for precise measurement of injected beam.

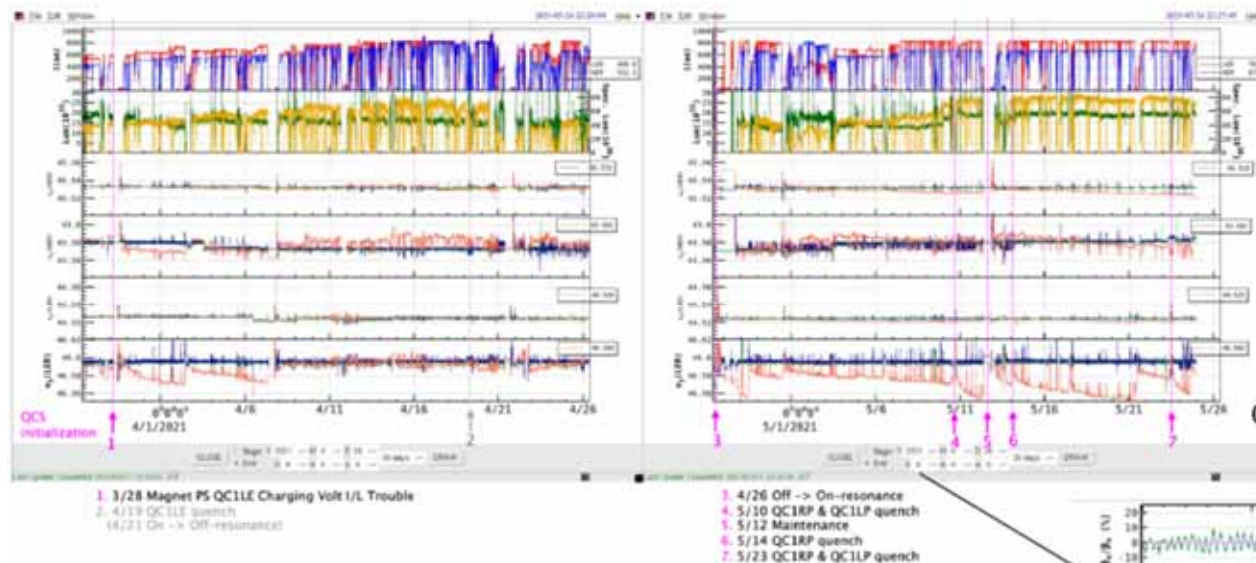


# Summary

- Peak luminosity of  $4.7 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$  has been achieved
- Demonstrated stable operation over 1A in the LER (with smaller bunch current less than 0.7mA/bunch)
- Sudden beam loss is one of the most serious challenge to increase luminosity and beam current, up to now.
- Many other challenges:
  - Beam blowup in LER
  - Beam line deformation with HER beam current
  - Shorter beam lifetime; both dynamic aperture and physical aperture (beam collimators), need to clarify the effect of crab waist.
  - Injection efficiency, long-term stability of the injector.
- Several upgrade items during long shutdown 1.

# Backup

# QCS hysteresis



H. Koiso and H. Sugimoto

Correction of beta-beat by only QCS

 $\Delta K1 = \text{a few} \times 10^{-4} \text{ (1/m)}$ 

Drift of QCS magnetic field can be estimated by estimated tune shift.

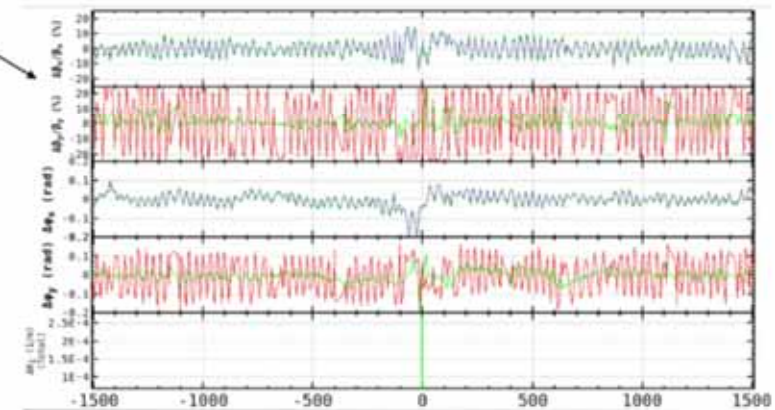
Betatron tune (vertical) changes gradually after optics correction.

QCS initialization is performed before optics correction.

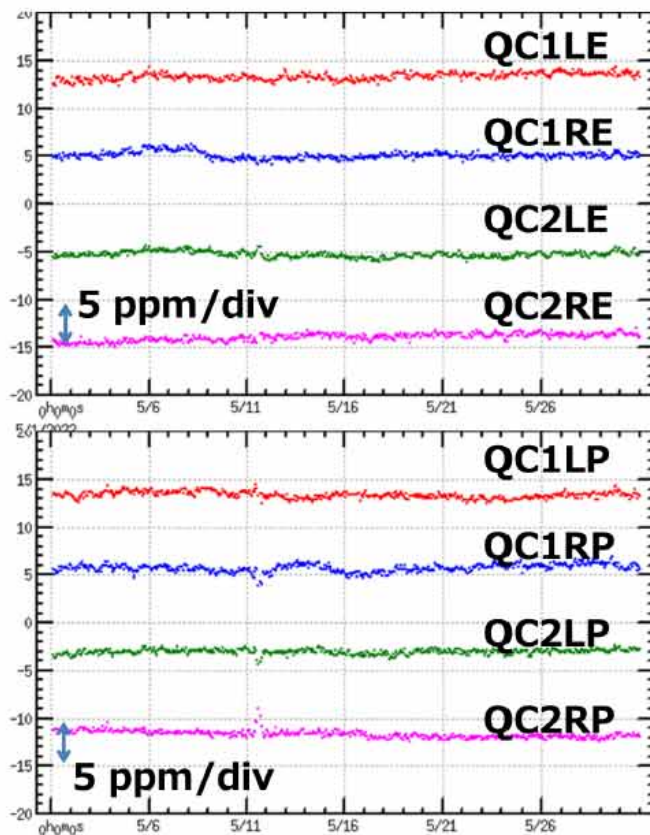
QCS initialization and optics correction is also performed after QCS quench.

Recently we modified the way of QCS initialization.

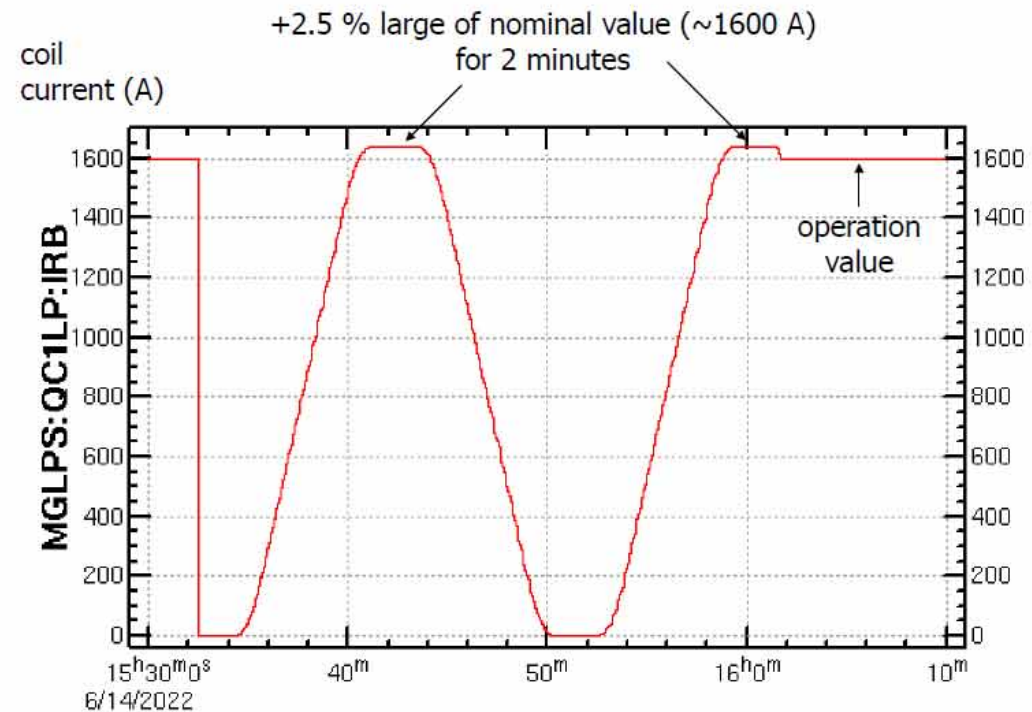
The drift of magnetic field is much reduced.



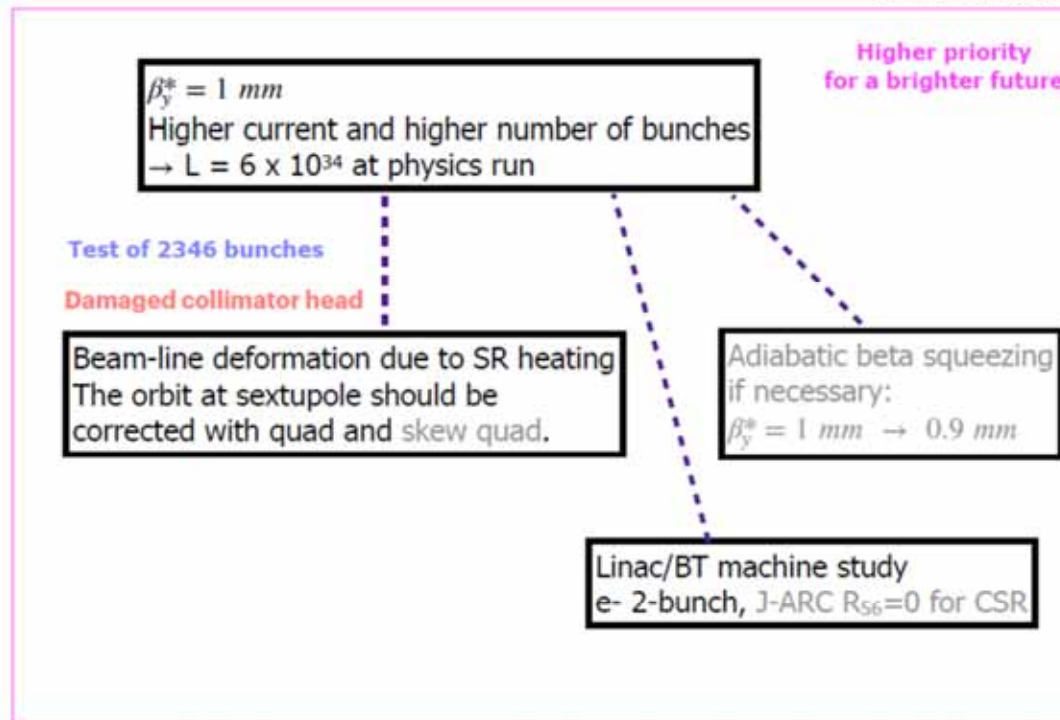
# Modified QCS initialization method



Main QCS coils: 2 ppm / 8 hours



June 1 - June 22



This process takes a time.

$\beta_y^* = 0.8 \text{ mm}$   
Lifetime and injection  
Chromatic X-Y coupling  
Resonance structure  
Rotatable sextupole tuning

Adiabatic beta squeezing as an option:  
 $\beta_y^* = 1 \text{ mm} \rightarrow 0.9 \text{ mm}$

IP orbit (in QCS)  
( $x, p_x, y, p_y$ ) at IP  
→ Belle II BG reduction  
→ vertical crossing ?

Beam-Beam  
High bunch current study  
CW ratio

LER  
Collimator study  
Impedance of QCS and others

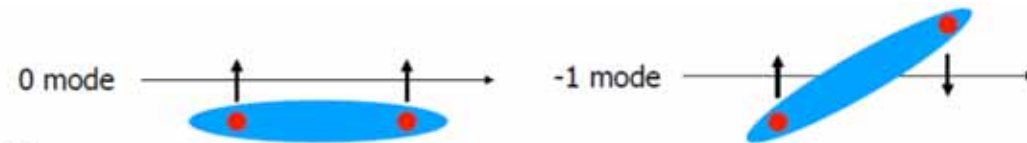
2022bでは、  
必要なマシンスタディをやめて、  
最高ルミノシティを追求する  
時間にあてた。



# To improve luminosity..

- Beam blowup in the LER (single beam, non-collision) : "-1 mode instability"
- Sudden beam loss (fast beam loss, especially in the LER)
  - Damage of collimator head due to large beam loss
- Lower beam-beam parameter:  $\sim 0.035$  at 0.7 mA
- Beam current dependence of beam orbit
  - Orbit deviation at strong sextupoles is caused by beam line deformation due to intense SR heating.
- Short beam lifetime (dynamic aperture, physical aperture) : LER 8 min(1.25 A) / HER 25 min(1 A)  $n_b=2346$
- Beam related background (optimization of collimator, QCS aperture, IR orbit)
- Beam injection (small physical aperture of injection region, emittance growth in the beam transport line)
- Earthquake : The beam aborts invariably. The becomes large in the HER. The optics y correction is needed.

# Beam blowup in LER

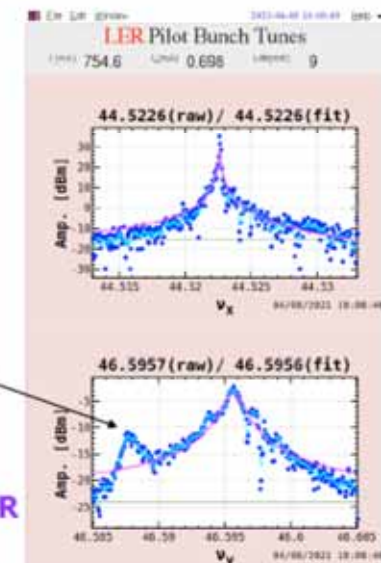


- Non-collision and single-bunch phenomenon
- As the bunch current increases, the blowup appears with the side band ( $\nu_y + \nu_s$ ) observable. This is called **"-1 mode (head-tail) instability"**.
- The threshold of -1 mode instability is quite low (about **0.8 mA**). It appears much smaller than TMCI.
- **Fine-tuning bunch-by-bunch FB** and **opening collimators** can relax the instability.
- TMCI: When 0 mode and -1 mode are fully coupled, the tune becomes imaginary and unstable.
  - Tune shift measurement shows that TMCI occurs at a bunch current of 2.3 mA ( $> 1.4$  mA design value).
- -1 mode instability can appear due to the interplay of bunch-by-bunch FB and transverse wake field (under investigation). FB gain and multi taps seem to be fundamental. FB noise also induces the instability.
- To increase the threshold of -1 mode instability, **optimization of the bunch-by-bunch FB**, **reduction of collimator impedance** are needed. Also **higher vertical tune** is helpful.

- It is important to **reduce collimator impedance**. (Collimators account for about 75 % of the total.)
  - Coating of the collimator head with copper helps. (It evaporates in case of damage.)
  - Adopting of the nonlinear collimator may reduce the vertical impedance after LS1.
  - **If the collimator is damaged, the impedance increases. Avoid damage as far as possible.**
- When we set the vertical tune too high, injection efficiency becomes bad.
- One option is to increase the chromaticity, but as the injection would be worse.
  - It is not considered at the moment.
- -1 mode instability can be relaxed by beam-beam effects during collision.

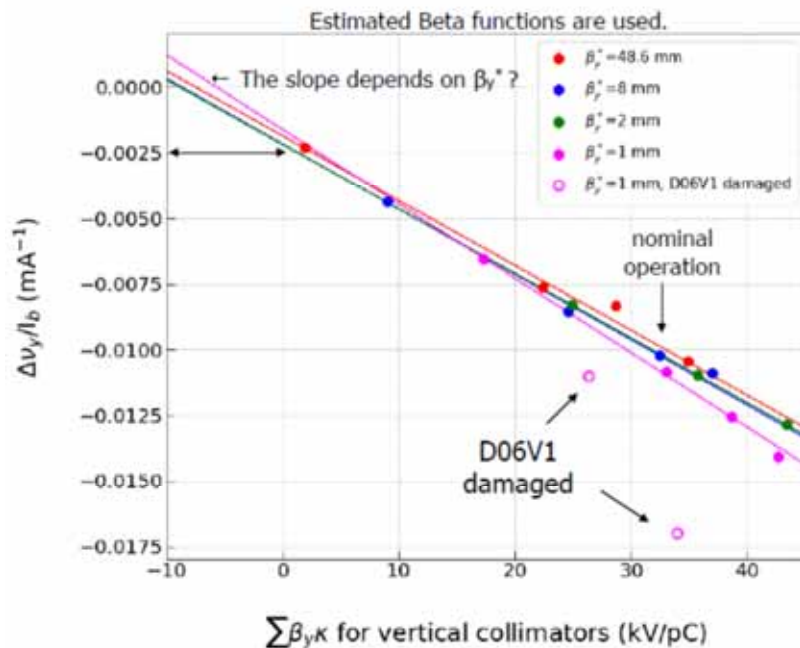
**Pilot Bunch Tune Spectrum in LER  
(no collision bunch)**

-1 mode  
side band



# tune shift due to bunch current

Tune shift as a function of  $\sum \beta_y \kappa$ . 
$$\frac{\Delta \nu_y}{I_b} = -\frac{T_0}{4\pi(E/e)} \sum_i \beta_{yi} \kappa_i(d) \rightarrow \frac{T_0}{4\pi(E/e)} = 0.2 \text{ (ps/kV)}$$



The others are about 10 kV/pC.

$\beta_y^* = 1 \text{ mm}$  is slightly different from those of 2 mm, 8 mm, and 48.6 mm.

**Approximately 75 % of the vertical impedance is contributed by the collimators.**

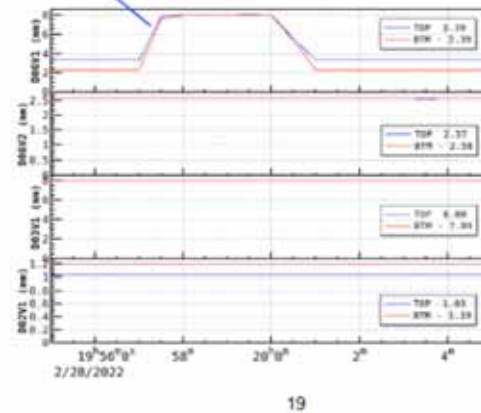
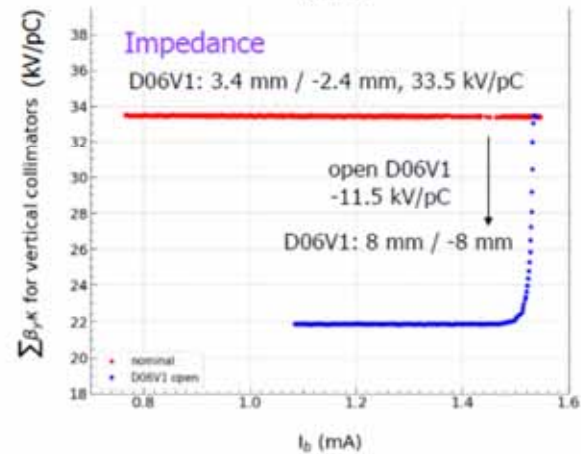
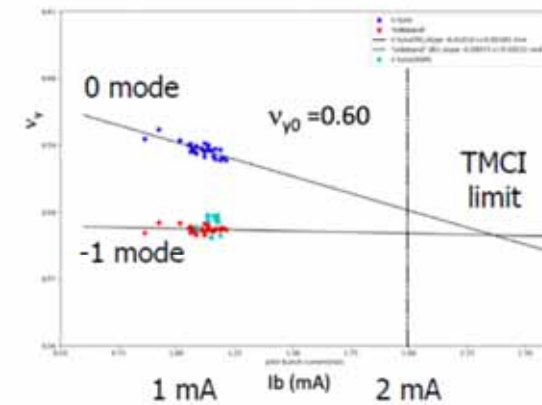
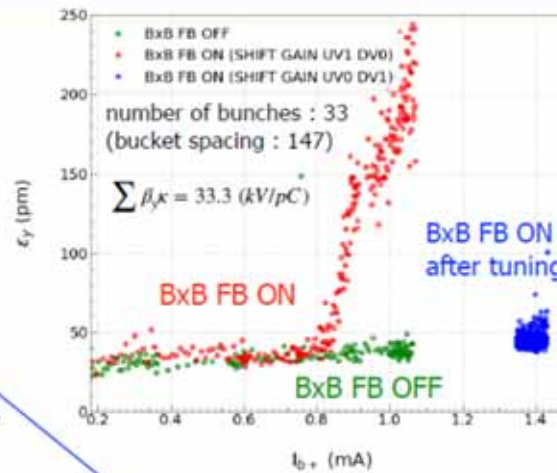
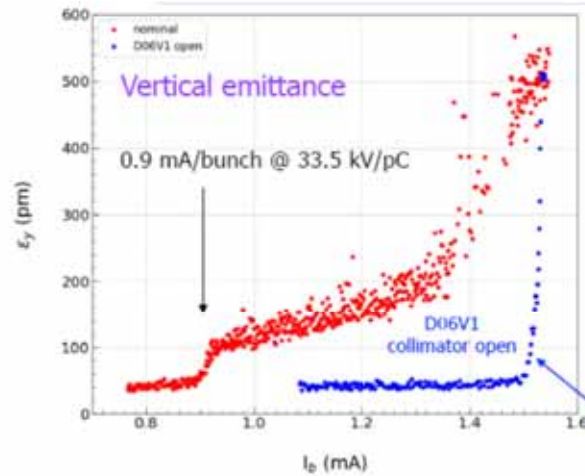
estimation of loss factor :

$$\kappa(d) = a d^b \quad d: \text{aperture (mm)}$$

Feb. 24 and Feb. 28, 2022

collimator	D06V1	D06V2	D03V1	D02V1	Remarks
<i>a</i>	1.26	1.24	1.24	1.24	
<i>b</i>	-1.69	-1.54	-1.54	-1.54	
$\beta_y \text{ (m)}$ model	67.35	20.57	16.96	11.89	$\beta_y^* = 1 \text{ mm}$
	↑	↑	↑	10.26	$\beta_y^* = 2 \text{ mm}$
	↑	↑	↑	9.93	$\beta_y^* = 8 \text{ mm}$
	↑	↑	↑	8.25	$\beta_y^* = 48.6 \text{ mm}$





Collimator aperture,  
BxB FB tuning,  
vertical tune  
affect the beam blowup.

S. Terui, T. Ishibashi,  
K. Ohmi, Y. Funakoshi  
H. Fukuma



# beam monitors

- Bunch oscillation recorder (Fuji)
- Bunch current monitor (Fuji)
  - 2GHz detector (same as FB detector).
  - 4096 turns x 5120 bunches (whole ring) before beam abort
  - MAX108 ADC (8bit)
  - Triggered by beam loss signal
- X-ray beam size monitor (100kHz rep.)
- beam loss monitor (PIN-diode, scintillator, optical fiber, etc).
- (500MHz) bunch current/oscillation detector

Beam Abort Database

Search conditions




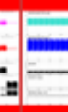

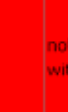





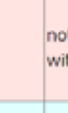




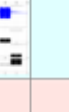
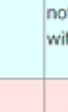




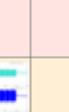
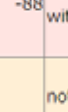


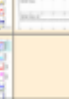

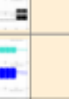
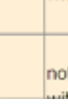






☐ Show more AbortBPM plots ☐ Show all aborts (incl. <60mA) ☐ Hide LER aborts ☐ Hide HER aborts

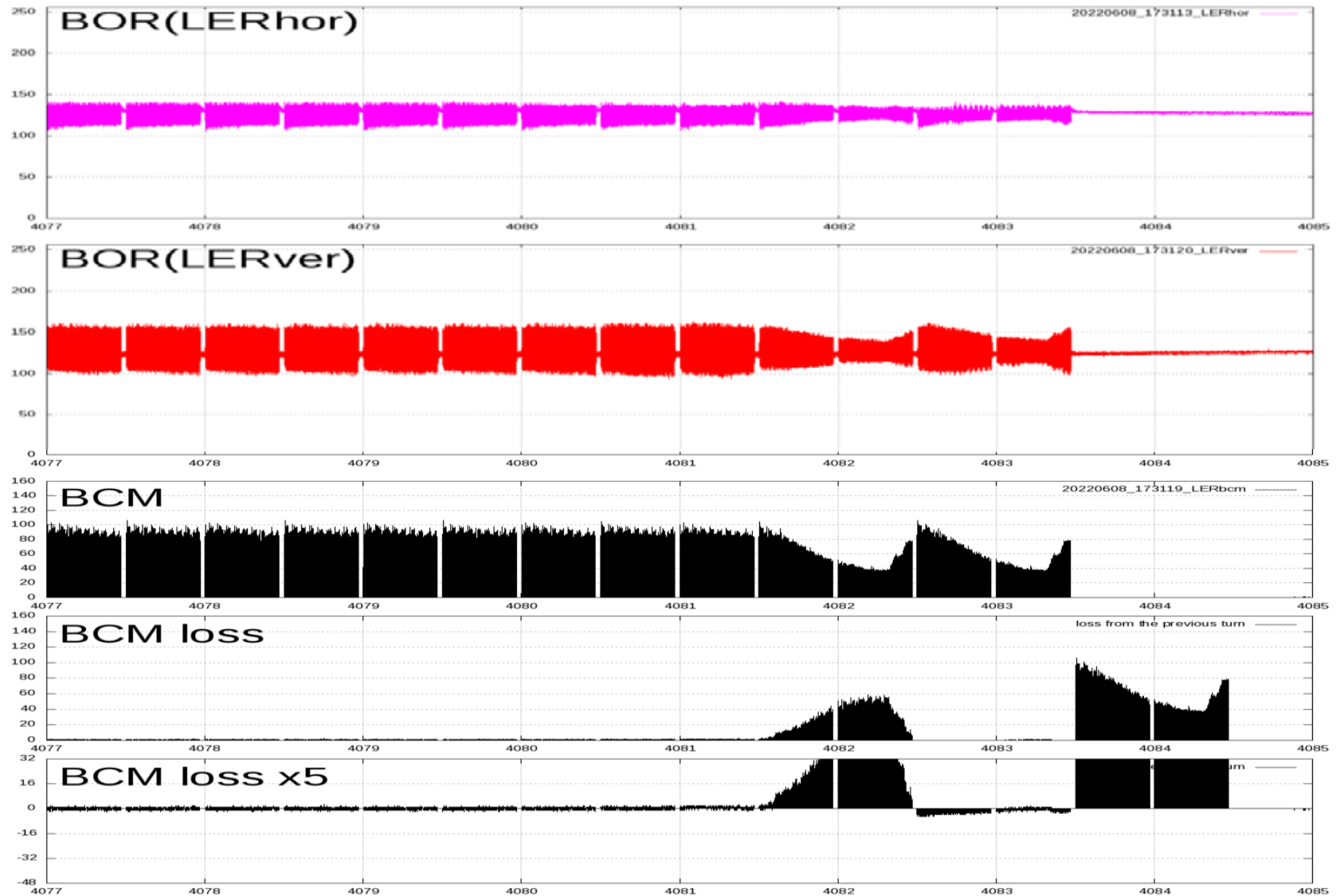
☐ Injection-related aborts only ☐ Non-injection aborts only ☐ Diamond aborts only ☐ >100mRad diamond aborts only ☐ Earthquake aborts only ☐ BCM loss only ☐ QCS quench only ☐ edit mode

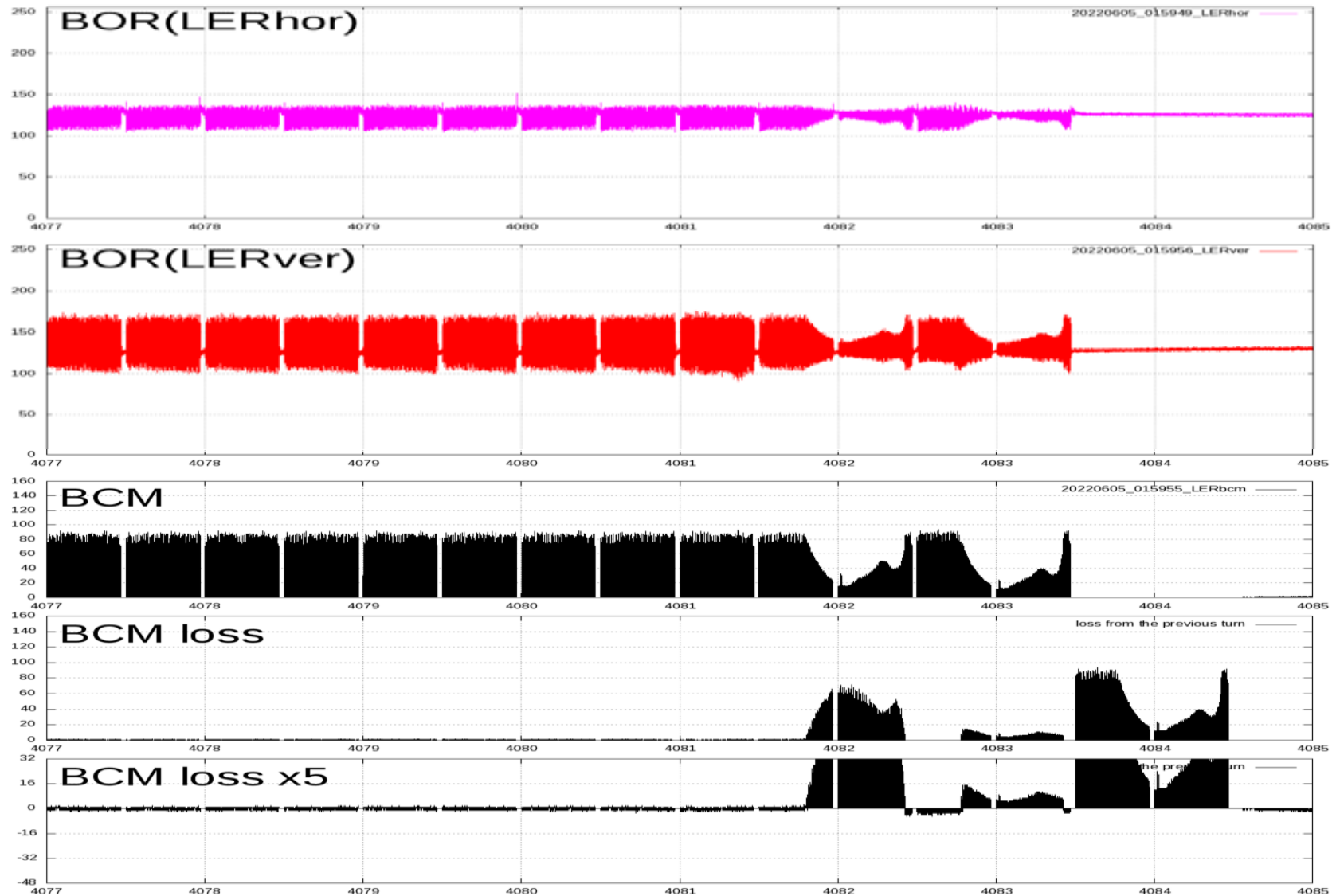
Time period: 2021-06-01 ~ 2022-06-31 Show last 50 aborts send

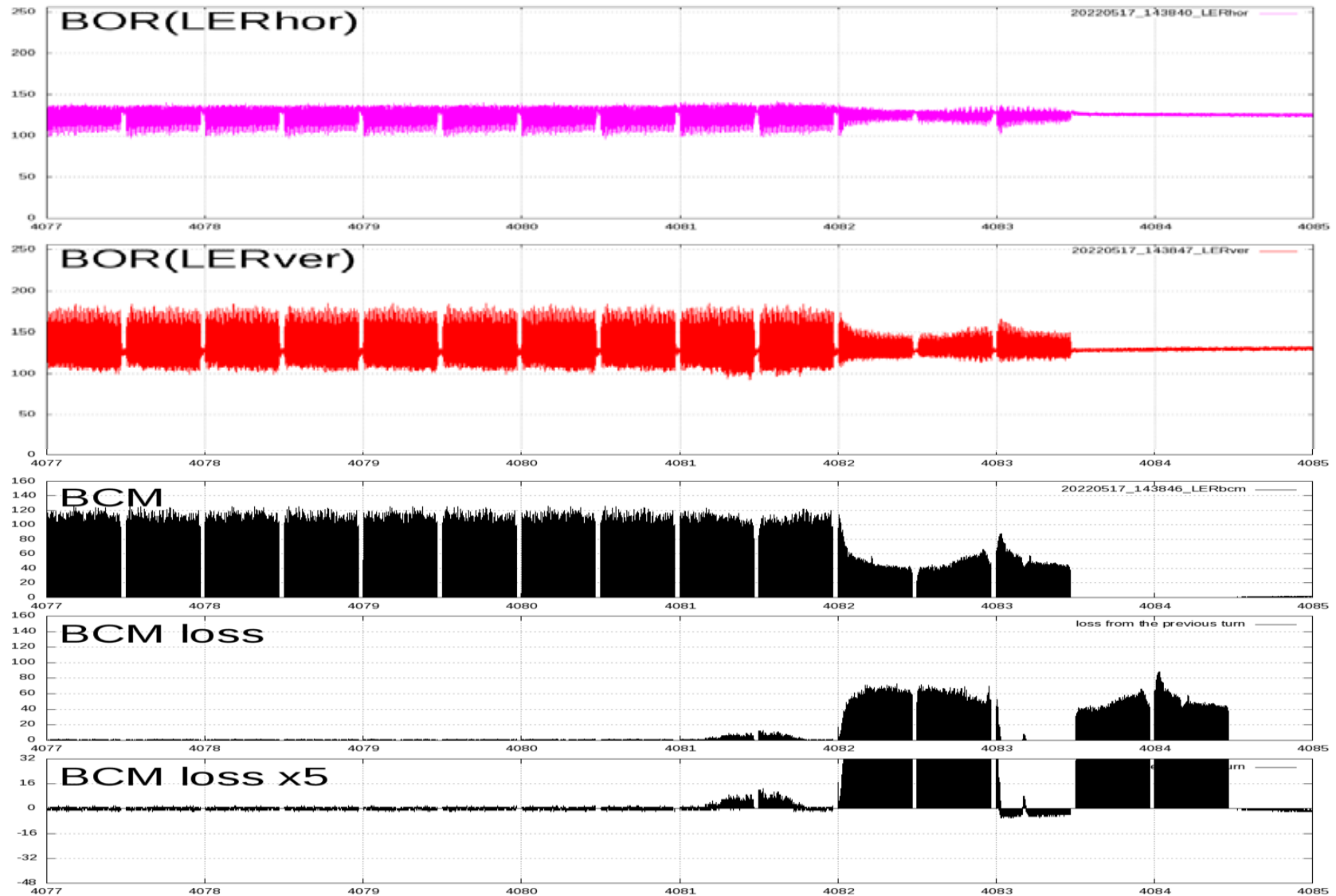
LER abort HER abort Both ring abort Diamond >300mRad QCS quench

[original json file on abort database](#)

Time	Ring	Source	I_LER [mA]	I_HER [mA]	Nb	Dia(L) [mRad/s]	Dia(H) [mRad/s]	Diamond abort	LossMon (L)	LossMon (H)	BOR/BCM (L)	BOR/BCM (H)	Inj(L) [us]	Inj(H) [us]	BT orbit	AbtBPM (L)	AbtBPM (H)	Earth quake	Pressure burst	Comment
2022-06-22 08:39:42 <a href="#">Zlog</a> <a href="#">TimeStamp</a>	Both	Belle2 CLAWS + Belle2 VXD diamond	1457	1133	2249	178	46	306 mRad							not in-sync with inj.			<a href="#">[tkb]</a>	D02_L25 QKBRP /BLC1RP /GV(D02_L04)	LER BCM loss
2022-06-22 05:38:27 <a href="#">Zlog</a> <a href="#">TimeStamp</a>	LER	RF D8-C	320	80	2249	6	16								not in-sync with inj.			<a href="#">[tkb]</a>		
2022-06-22 05:24:23 <a href="#">Zlog</a> <a href="#">TimeStamp</a>	HER	Belle2 CLAWS	0	1116	2249	0	198								not in-sync with inj.			<a href="#">[tkb]</a>		
2022-06-22 05:15:30 <a href="#">Zlog</a> <a href="#">TimeStamp</a>	LER	RF D8-C	1396	1115	2249	111	45							-88	not in-sync with inj.			<a href="#">[tkb]</a>	D04_L02 QFWOR.4	
2022-06-22 04:13:32 <a href="#">Zlog</a> <a href="#">TimeStamp</a>	Both	Belle2 CLAWS	1413	1134	2249	116	42								not in-sync with inj.			<a href="#">[tkb]</a>	D01_H02 QKALE	
2022-06-22 01:48:41 <a href="#">Zlog</a>	Both	Belle2 CLAWS	1345	1077	2249	96	182								not in-sync with inj.			<a href="#">[tkb]</a>		

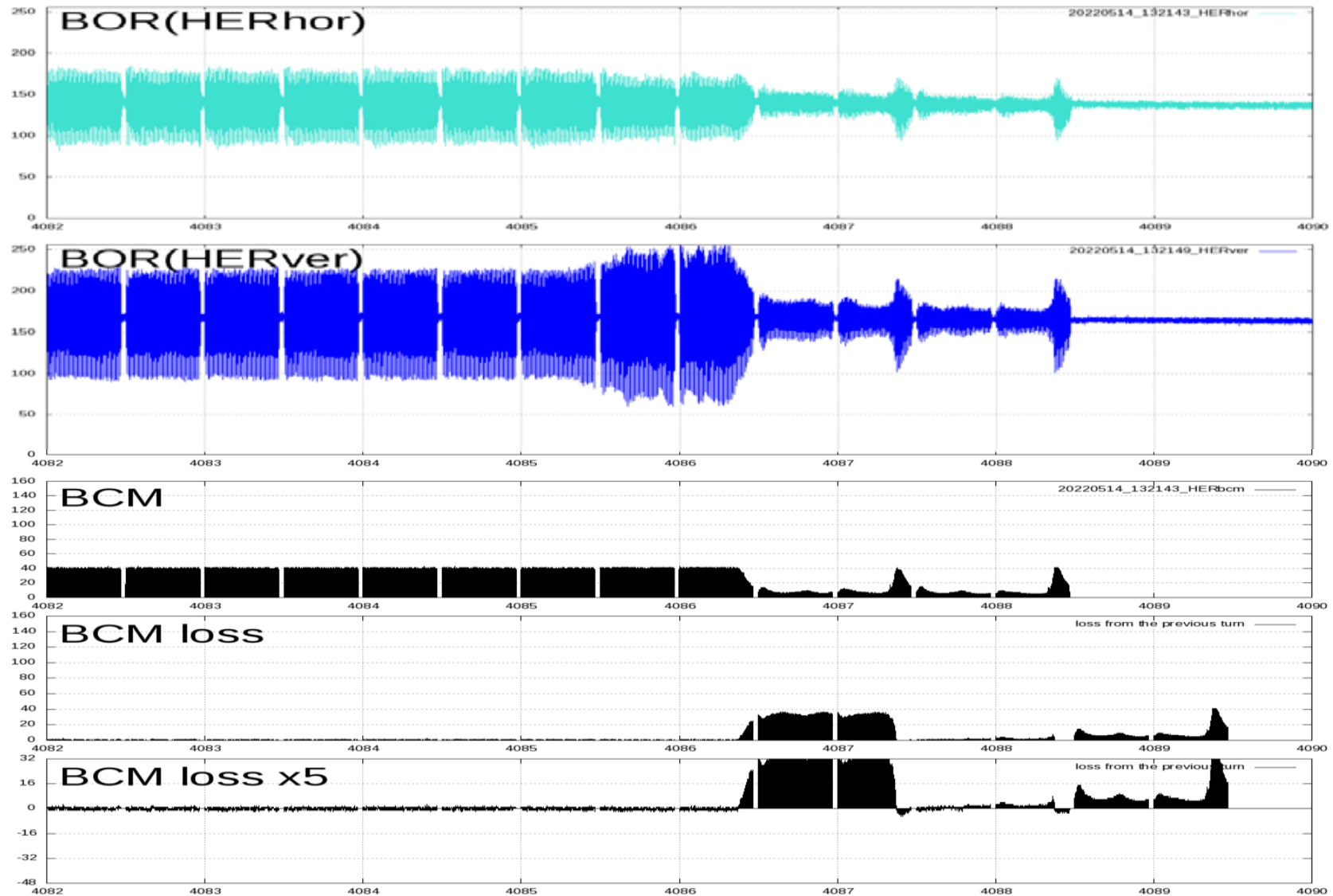


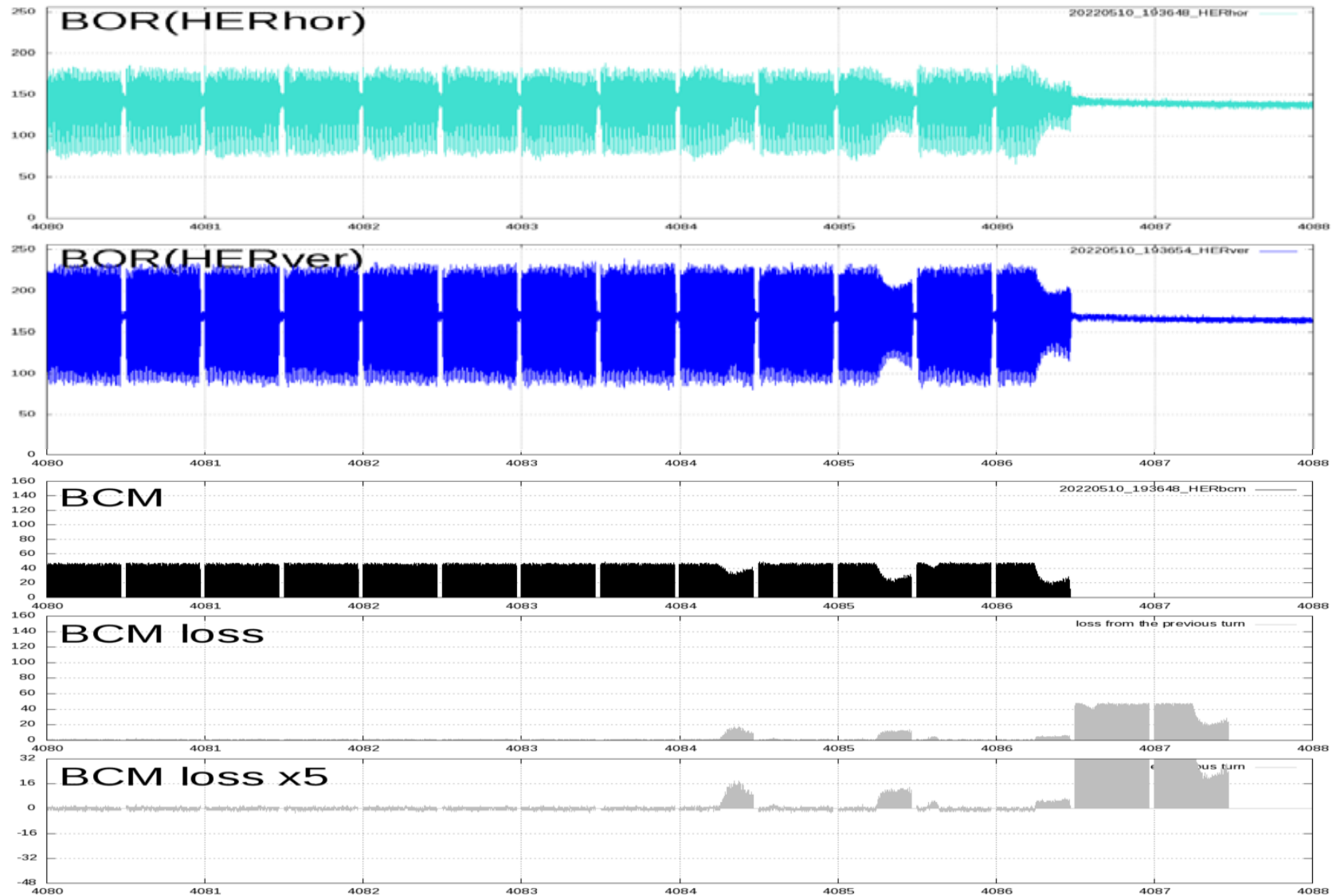






# Also in HER





# Summary



## Summary

- Peak luminosity of  $4.65 (4.71) \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  was achieved in 2022.
- Stable operation over 1 A in the LER is possible if the bunch current is smaller than 0.7 mA.
- "Sudden beam loss" is the most serious problem to increase beam current so far.
- Beam blowup in the LER is still unclear. Lower impedance of collimators, BxB FB tuning, and higher vertical tune help to suppress the beam blowup above  $I_b = 0.8 \text{ mA}$ . (single bunch issue)
- Beam line deformation as a function of beam current induces the large beta-beat (change of  $\beta_y^*$ ) and global X-Y couplings. The deformation is due to SR heating. The orbit deviation at the strong sextupoles affects optics.
- BPM accuracy for all beam current region is required since the optics correction is performed at 50 mA and physics run is over 1 A.
- High current operation over 1 A is quit different from a few hundreds of mA. The 2022 run was the dawn of a new window for SuperKEKB.
- Short beam lifetime; both of dynamic aperture and physical aperture, need to check crab waist ON and OFF.
- Injection efficiency becomes poor as squeezing  $\beta_y^*$ . It is important to achieve  $10^{35} \text{ cm}^{-2}\text{s}^{-1}$  to solve issues such as emittance growth of injection beams (CSR), injection backgrounds, and so on.

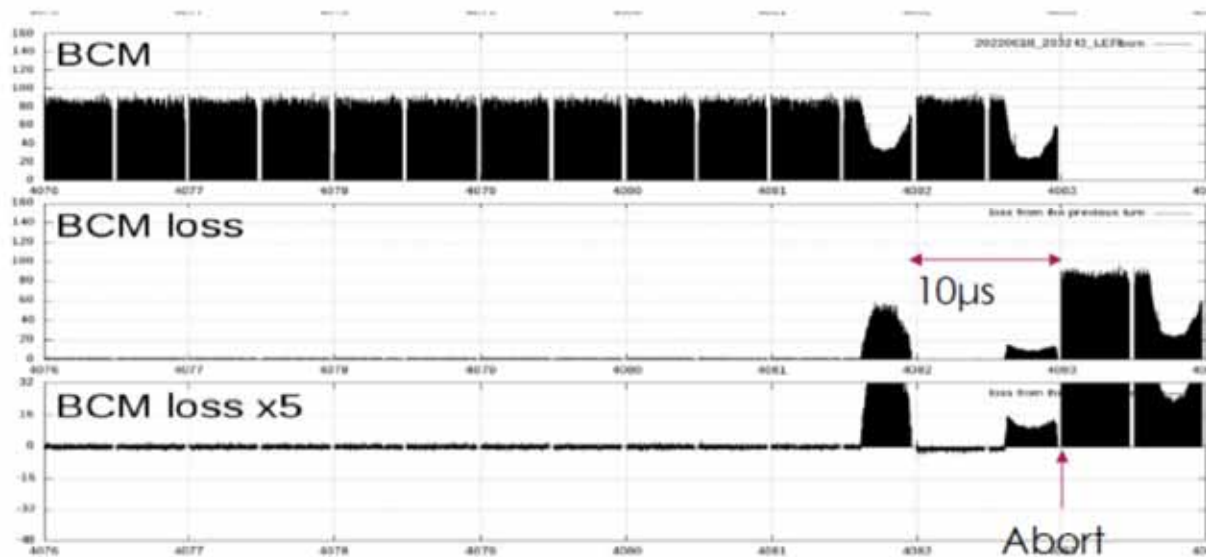
# Sudden beam loss

International Task Force for SuperKEKB upgrade

Sudden beam loss subgroup (H.Ikeda)

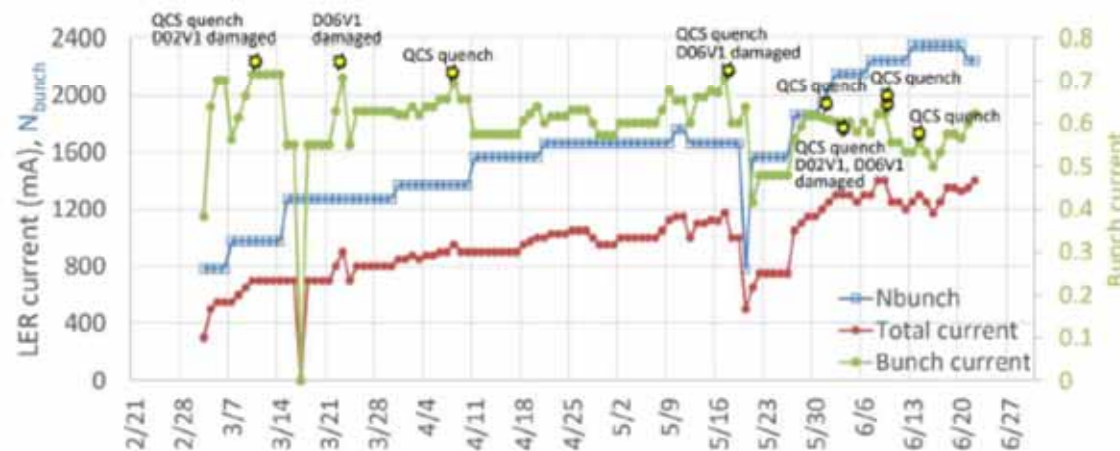
<https://kds.kek.jp/category/2242/>

- ▶ Beam loss has been measured by bunch current monitor (BCM) to occur suddenly on a certain turn.



# Beam(bunch) current

- ▶ Beam loss occurs in both HER and LER, but the **damage** to the hardware is particularly **large when loss occurs in LER**.
- ▶ It is likely to occur when a **certain bunch current** is exceeded.
- ▶ We don't know if it will happen even with a single beam operation, low current beam because we haven't operated for a long time.

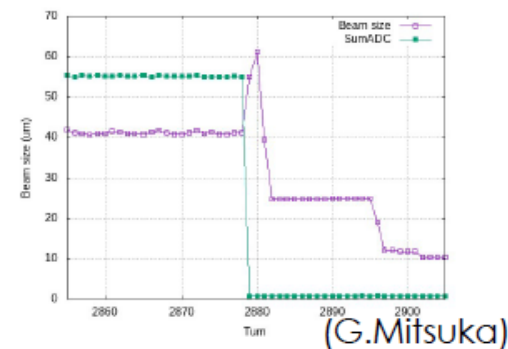
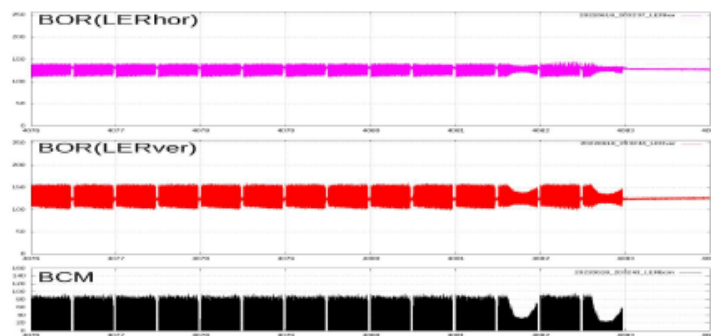


(K.Matsuoka)

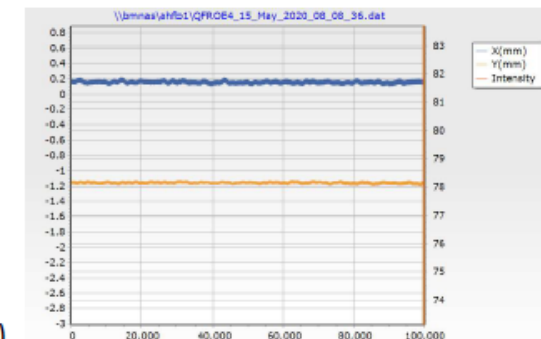


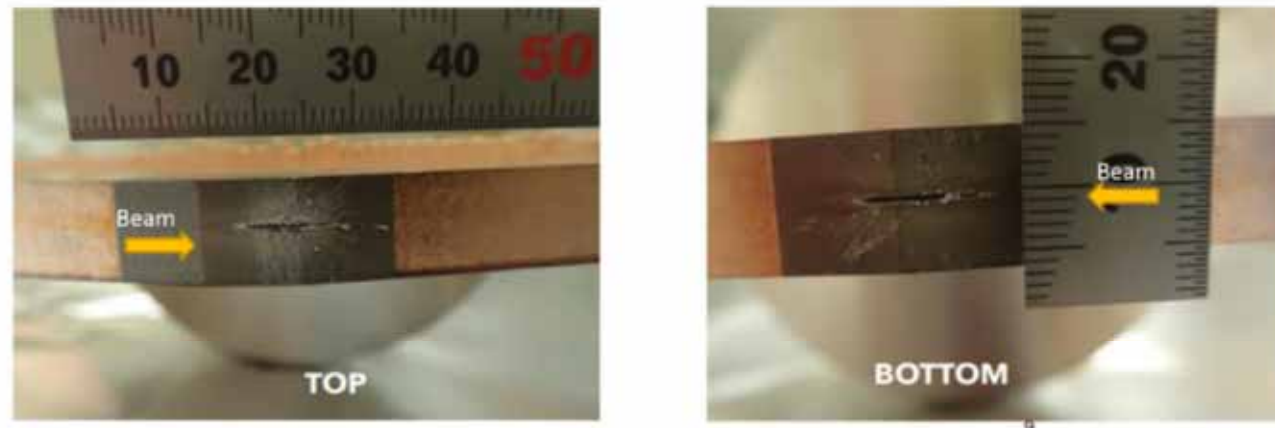
# Before beam loss

- ▶ There are no signs before beam loss.
  - ▶ No small beam loss (beam loss monitor, BCM)
  - ▶ No oscillation (Bunch Oscillation Recorder (BOR) )
  - ▶ No beam size change (X-ray monitor (XRM))
  - ▶ It is not clear if the orbit changed significantly.(Libera)



(G.Mitsuka)

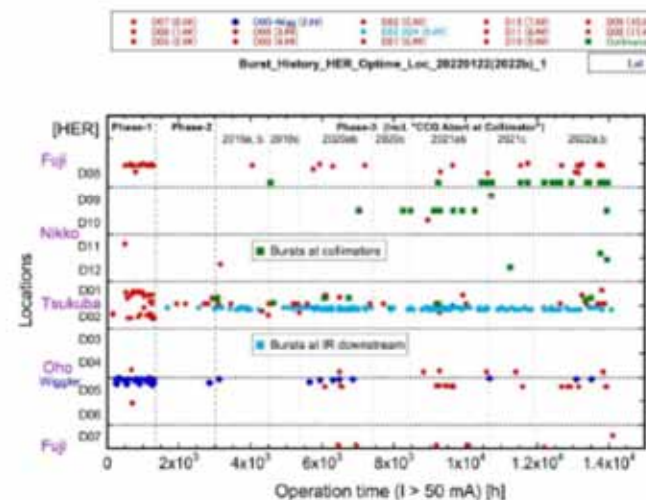
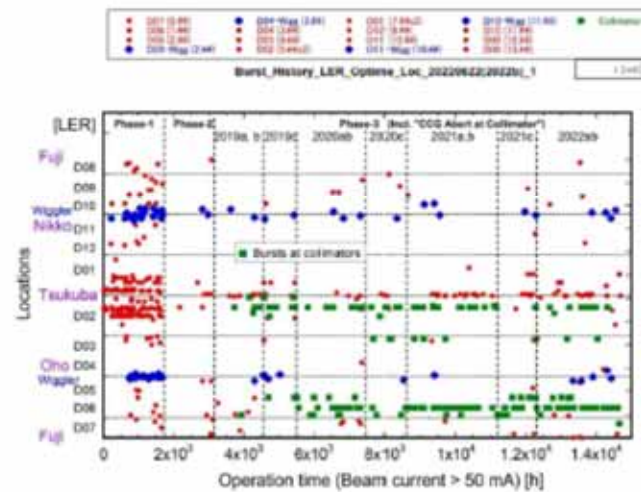




- After a huge beam loss event on June 6<sup>th</sup> in 2021, LER BG increase significantly.
- D02V1 collimator jaws were severely damaged (deep scar on the bottom jaw).
- Typically, collimator replacement work and the baking runs take 3~4 days.

# Vacuum pressure

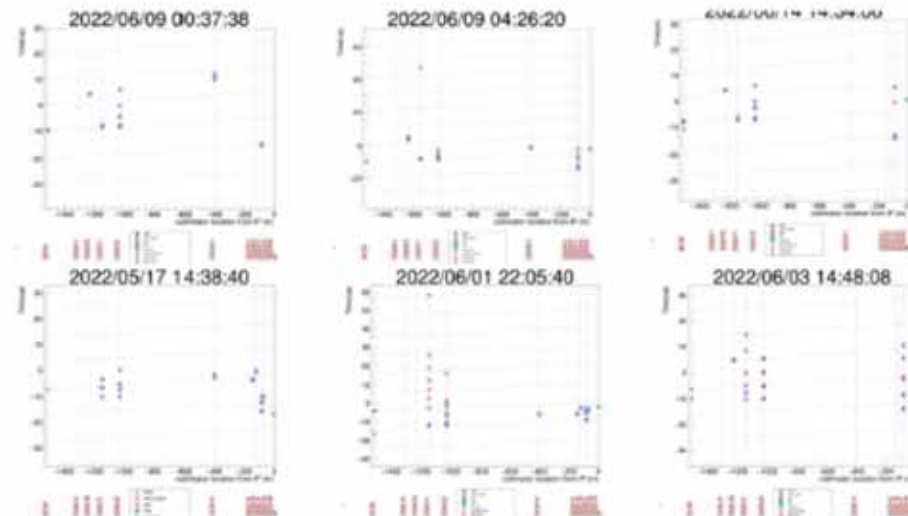
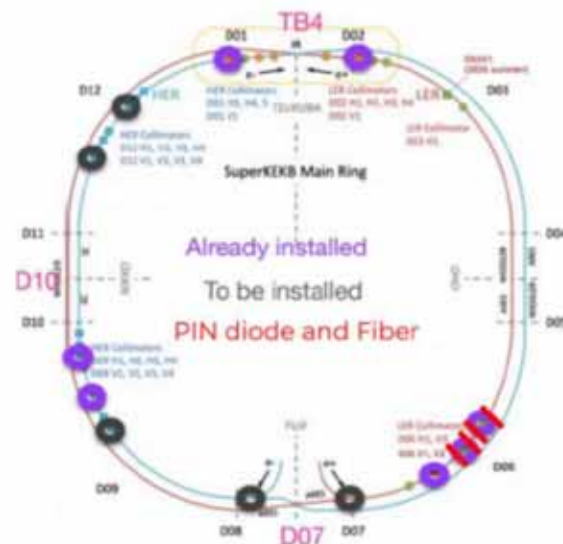
- Pressure bursts have been observed here and there, and it rarely occurs in the same place except in the collimator section. It may be the result, not the reason.



(Y.Suetsugu)

# Start position of beam loss

- ▶ Beam loss occurs in **collimator & IR**, and where it occurs first depends on collimator tuning (Loss Monitor timing analysis).



(Y.Liu)