

65th ICFA Advanced Beam Dynamics Workshop on High Luminosity Circular e+e- Colliders (eeFACT2022)







Report on eeFACT22 ICFA BD Workshop on High Luminosity e⁺e⁻ Factories LNF Frascati (12th-15th Sept. 2022)

> M.E. Biagini, INFN-LNF CEPC Workshop, October 24th 2022

ICFA 65th Beam Dynamics Workshop

- Biannual meeting, had to skip 2020 and 2021 due to covid-19 pandemic
- 13 Working Groups

WG1	Levichev/Biagini	Overview of colliders (including muon & e-ion colliders)		
WG2	Branchini/Dam	Physics & Detector		
WG3	Oide/Gao	Optics & Beam Dynamics		
WG4	Zobov/Zimmermann	Beam-beam & Instabilities		
WG5	Boscolo/Sullivan	Interaction Region & MDI & Backgrounds		
WG6	Seeman/Furukawa	Injection		
WG7	Ikeda/Wendt	Instrumentation		
WG8	Bogomyagkov/Gianfelice	Polarization and energy calibration		
WG9	Kersevan/Shibata	Vacuum		
WG10	Parker/Koop/Li	Magnets		
WG11	Brunner/Rimmer	RF		
WG12	Qin/Funakoshi	Infrastructures, Cryogenics, Commissioning & Operation		
WG13	Faus-Golfe/Wenninger	Monochromatization		

Indico agenda: <u>https://agenda.infn.it/event/21199/timetable/?view=standard</u>

- Mixed format presence (55%)+remote (45%), 96 talks, 112 registered participants
- Most of talks related to the huge on-going effort for FCCee and CEPC (with some glimpse to EIC). Congratulations!
- SuperKEKB experience presented extensively (very useful for the present work on future colliders)
- 2 EXTRA sessions at the end, focused on "Power issues for future colliders", lead by F. Zimmerman. Please go to Indico for slides
- Summarizing here just a few highlights (mostly from SuperKEKB)

SuperKEKB experience

KEKB

Issues for reaching design luminosity

Summary

Y. Onishi

- Peak luminosity of 4.65 (4.71) x 10^{34} cm⁻²s⁻¹ was achieved in 2022.
- Stable operation over 1 A in the LER is possible if the bunch current is smaller than 0.7 mA.
- "Sudden beam loss" is the most serious problem to increase beam current so far.
- Beam blowup in the LER is still unclear. Lower impedance of collimators, BxB FB tuning, and higher vertical tune help to suppress the beam blowup above $I_b = 0.8$ mA. (single bunch issue)
- Beam line deformation as a function of beam current induces the large beta-beat (change of β_y^*) and global X-Y couplings. The deformation is due to SR heating. The orbit deviation at the strong sextupoles affects optics.
- BPM accuracy for all beam current region is required since the optics correction is performed at 50 mA and physics run is over 1 A.
- High current operation over 1 A is quit different from a few hundreds of mA. The 2022 run was the dawn of a new window for SuperKEKB.
- Short beam lifetime; both of dynamic aperture and physical aperture, need to check crab waist ON and OFF.
- Injection efficiency becomes poor as squeezing β_y^* . It is important to achieve 10^{35} cm⁻²s⁻¹ to solve issues such as emittance growth of injection beams (CSR), injection backgrounds, and so on.

These topics should be considered in CEPC present studies

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FCCee parameters for luminosity

Lattice Errors and Misalignments

D. Shatilov

- Misalignments and errors can lead to a significant <u>decrease in the DA and</u> <u>momentum acceptance</u>. This limits the luminosity per IP even in the case of ideal super-periodicity.
- The <u>full beam-beam footprint</u> from 2 or 4 IPs can cross a number of strong resonances, e.g. 1/2, 1/3, etc. The width of these resonances depends on the level of <u>symmetry breaking</u>, which depends on the magnitude of misalignments and the quality of corrections.
- Ways to solve the problem: improve the quality of corrections, and reduce the magnitude of misalignments (can be expensive!). Perhaps the increased accuracy of the alignment will be required only for some sections, and not for the entire ring – this needs to be clarified.
- Error correction should consist of several stages: obtain a stable orbit and designed emittances, then enlarge the DA and momentum acceptance, and special attention must be paid to obtaining designed lattice parameters at the IPs and crab sextupoles (dedicated knobs at the IR). This work is ongoing and notable progress has been made recently.
- A realistic assessment of the beam dynamics, luminosity and lifetime is possible only in simulations, taking into account all errors, corrections and beam-beam effects.
- There are many other things that depend on N_p and n_b. For some of them (i.e. electron clouds and ion instabilities, mainly at Z), an increase in N_p and, consequently, a decrease in n_b are beneficial. For impedance-related phenomena, the opposite is true. In any case, we need to have large flexibility in these parameters.

SuperKEKB optics tuning and issues

H. Sugimoto

Summary

- Global optics tuning is based on analysis of closed orbit response.
- Optics parameters at IP is based on daily IP knob tuning and observed machine performance.
- Tilting sextupole magnets work well in mitigating synchro-beta resonance.
- Field drifting of QCS depending on ramp cycle was observed.
 - -> We modified the ramp cycle in its startup, then the drifting is much reduced.
- Beam current dependency of vertical tune shift is attributed to the beam orbit change at SLYs.
 Where is resistive wall tune shift in vertical direction?
 - The mechanism of the beam current dependence is not understood yet.
 - (Beamline deformation due to SR and/or HOM heating?)
- The orbit at SLY is very important parameter to be carefully monitored.
- Optics degradation in a few days is one of urgent issues in high beam current operation.
 It seems that beam orbit change of a few ten microns is not negligible.
 More precise orbit control is probably essential.

SuperKEKB bb simulations

D. Zhou

Comparison of simulations and experimental results

- Filling the gap between simulated and measured Lsp
 - BBSS+PIC simulation showed 5% less Lsp at $I_{b+}I_{b-} = 0.8 \text{ mA}^2$.
 - Impedance effects:
 - Simulations showed less bunch lengthening than measurements. If measured bunch lengthening is applied, it gives ~10% extra loss of Lsp at $I_{b+}I_{b-} = 0.8 \text{ mA}^2$.
 - Vertical beam tilt due to monopolar wakes.
 - "-1 mode instability" due to interplay of FB and vertical impedance.
 - Lsp loss correlated with injection: ~10% at $I_{b+}I_{b-} = 0.3 \text{ mA}^2$ (not sure how much loss at high bunch currents).
 - Other sources of Lsp degradation without quantitative estimate.



- Prediction of luminosity via beam-beam simulations requires reliable models of 1) beam-beam interaction, 2) machine imperfections, and 3) other collective effects.
- Crab waist is powerful in the suppression of nonlinear beam-beam effects.
- With progress in machine tunings, the measured luminosity of SuperKEKB is approaching predictions of BB simulations (BB + Simple lattice model + Impedance models).
- Many subjects/ideas are to investigated/tried (both simulations and experiments) to achieve higher luminosity at SuperKEKB.

Lessons from ESRF

P. Raimondi

PERFORMANCES HIGHLIGTHS

- RF extremely reliable: apart the new HOM cavities, the system (power-wise) was dimensioned for the former machine that required about twice more RF power. "A car designed to run at 100km/h seldom fails if runs at 60km/h"
- Power Supplies (more than 600 LGPS) have a MTBF > 500000Hr and in addition an HOT-SWAP system is implemented: beam losses due to PS failures negligible
- Vacuum levels and conditioning at least a factor 2 better than expected
- Machine alignment about a factor 2 better then requested => greatly beneficial to commissioning and final performances
- Beam stability 5 times better than the old machine: about 15% of the total cost of the project went in the support system (girders, technical choices for magnets supports etc...)
- > Optics very stable in time: support and diagnostic (5% of the total cost)



Success is (also) a matter of cost!

CONCLUSION

- EBS has been extremely useful to develop system-integration tools that finally allows the realization of a new generation of low emittance rings.
- Our optics know-how and present tuning capabilities are up to the needs to timely achieve and maintain design performances.
- Solutions that implies the use of fewer non-linear elements and local linear and non-linear corrections are extremely effective.
- EBS had some surprise that in principle could have been studied/optimized prior construction.
- The need of finalizing the design and start construction imposes limits to the design phase. To cope with the unforeseen, the machines <u>should have a degree of flexibility as large as possible</u>. For EBS this flexibility could be estimated in about 10% (individual PS, extended diagnostic, etc) of the total cost.

Lessons from ESRF, P. Raimondi

Impedance and instability studies at SuperKEKB

Vertical Emittance w/wo D06V1





Beam blow-up vs collimator aperture

K. Ohmi

 When we fully opened the aperture of D06V1, the vertical emittance blow-up didn't occur up to ~1.5 mA/bunch. (D06V1 aperture) close: ±2.9 mm, open: ±8 mm

18* 200

- S45

 The background level derived from the storage beam increased when we opened it. We've used D06V1 as a primary collimator to cut off the injection backgrounds, but these observations indicate this collimator contribute to suppress the storage backgrounds too.



- We observed the vertical emittance with turning on/off the feedback (FB) with small number of the bunches to avoid multi-bunch instabilities.
- When we turned on the FB, the blow-up occurred around 0.85 mA/bunch.
- When we turned off the bunch-by-bunch FB, the vertical emittance blow-up didn't occur up to around 1.06 mA/bunch (poor injection rate above than this current).
- After the tuning of the FB to suppress the "-1 mode instability", the blow-up didn't occur up to \sim 1.44 mA/bunch (design bunch current in LER).

Single bunch instability driven by bunch-by-bunch feedback, corrected by tuning the FB

ECE in SuperKEKB, Y. Suetsugu

ECE in Phase-3 commissioning (2022)



The luminosity of each bunch was measured by ZDLM (Zero Degree Luminosity Monitor).

ZDI M

- The electromagnetic calorimeters which aim to measure the bunchby-bunch luminosity.
- The calorimeters detect electromagnetic showers induced by photons or positrons from the radiative Bhabha scattering.
- As seen in the figure, the bunch luminosity seems to be flat along the train, and there is no apparent "long-term" change for each train, which would be resulted in due to the beam-size blow-up caused by the ECE. (2/1173/2.04RF)
 - A piece of supporting evidence that there is no beam size blow-up caused by the ECE during the physics run.



Mitigation of ECE very successful, what about with design beam current?

How to incorporate Spin Rotators in SuperKEKB!

4 SC leak field cancel magnets: b3. b4. b5. b6





Direct Wind Corrector for the SuperKEKB IR

BNL wound the 43 corrector and cancel coils for the SuperKEKB Upgrade.

4 SC leak field cancel magnets: b3

Have US/Japan collaboration funding to explore increasing IR aperture at a critical point with a new corrector package and to wind correction coils for a possible new superconducting LER Crab Waist sextupole.

Another interesting prospect allows Belle II to explore a new spin physics frontier by having longitudinally polarized electrons at the IP. We want to do this, without moving magnets in the tunnel, by replacing pairs of warm dipoles on either side of the IR with new superconducting multifunction, standalone spin rotator magnets.[†] These spin rotator modules overlay solenoidal field on the existing dipole bend and a set of integrated skew-quadrupoles correct the local optics coupling. BNL Direct Wind is a natural candidate for producing the required multi-function magnetic field configuration.

[†]This multifunction coil configuration was first proposed by Uli Wienands/ANL.



Coil Cross Section at Skew-Quad Center

Direct Wind Application: SuperKEKB IR Correctors and Spin Rotators



Direct Wind Magnets, B. Parker¹¹





New, advanced concepts for high-rate e⁺ production are needed

I. Chaikovska 13

Machine Detector Interface

- Mike Sullivan presented some issues regarding high currents and high luminosity
 - High beam currents mean beam pipe "scrubbing" leads to non-gaussian beam tails
 - Large non-gaussian beam tails leads to short lifetimes and high detector backgrounds
 - He showed some examples of second gaussian beam tail models



M. Sullivan

FCCee MDI & IR design



3D view of IR including supporting tube

Proposed lightweight **rigid structure**, carbon fiber, **to provide a cantilevered support** for the vacuum chamber and lumical.

The rigid structure would allow the central chamber to be thin and light as requested by the experiment.

FCCee

Courtesy F. Fransesini, S. Lauciani

Support for vertex detector and tracker will be inside the structure.

This supporting tube will be anchored to the detector.



SuperKEKB BKG studies

One of the most vulnerable sub-detectors is the Time of Propagation (TOP) particle ID system



SuperKEKB

- Current background rates in Belle II at ~1.2 A are acceptable and below limits
- Belle II did not limit beam currents in 2021 and 2022
 - It will limit SuperKEKB eventually, without further background mitigation
- To reach the **target** luminosity of 6.3x10³⁵ cm⁻²s⁻¹ an
- upgrade of crucial detector components is foreseen
 - (e.g. TOP short lifetime conventional PMTs)

Snowmass Whitepaper arXiv:2203.11349

superKEKB sudden beam loss event causing coll. damage

- During stable machine operation unexplained beam instabilities and beam losses may occasionally occur in one of the rings causing sudden beam losses (SBLs) at a specific location around the ring due to
 - Machine element failure
 - Beam-dust interaction
 - Vacuum element defects
- Consequences
 - o Detector and/or collimators damage, see Figure
 - Belle II background increase
 - Superconducting magnet quenches
- Usually only a few such catastrophic beam loss events happen per year in each ring
 - In 2022, we had many (>50) SBLs in the LER trying to go beyond 0.7 mA/bunch
- Cures

0

 \circ Upgraded abort system \rightarrow fast abort signal



 Understand the source of the unstable beam (vacuum system inspection, beam dynamics study, installation of additional beam loss monitors around the rings)

Beam BG status of Belle II at SuperKEKB





Andrii Natochii

INEN Frascati 2022

FCCee IR HOMs

FCCee IR HOM: Initial larger IP pipe design needed a HOM absorber The concept of the HOM absorber

Based on the property of the trapped mode we have designed a special HOM absorber.

The absorber vacuum box is placed around the beam pipe connection. Inside the box we have ceramic absorbing tiles and copper corrugated plates .

The beam pipe in this place have longitudinal slots, which connect the beam pipe and the absorber box. Outside the box we have stainless steel water-cooling tubes, braised to the copper plates.

The HOM fields, which are generating by the beam in the Interaction Region pass through the longitudinal slots into the absorber box.

Inside the absorber box these fields are absorbed by ceramic tiles, because they have high value of the loss tangent.

The heat from ceramic tiles is transported through the copper plates to water cooling tubes.



A. Novokhatski 09/13/22



FCCee IR HOM: Smaller IP beam pipe reduces the trapped HOM power

An unavoidable trapped mode still exists, but has much smaller amplitude due to much higher frequency 6.1 GHz



FCCee HOM: The beam pipe discontinuities generate a lot of power but most of it now travels outside of the IR





FCCee cavities options

10

G. Rosse, J. Walker,

Cavet, G. Pechaud

2

10 12

Eact (My/m)

F. Peauger

Baseline and Cavity Options for FCCee, Franck Peauger for the FCC RF team



cancelled in some cases.

L. Vega Cid, "RF tests of Nb/Cu 1.3 GHz elliptical cavities",

presented at the FCC Week 2022, Paris, France, May 2022

C. Pareiro Carlo

L.Vega Cid, A.Blanchi

G. Pechead

14 30

1.8 K

E. in 10 11

SFR atomic layer deposition

T. Proslier

Atomic layer deposition for SRF cavities, Thomas Proslier (CEA)



Intense work in progress also in collaboration with CERN (IFAST project)

лпеа

Vacuum studies for FCCee

R. Kersevan

WG9: Vacuum System of the FCC-ee, R. Kersevan, TE Dept., CERN



- 1. NEG-coating of the chamber
- 2. Localized ("lumped") SR absorbers

Beam instrumentation

BCM

BCM loss

BCM loss x5

• H. Ikeda: SuperKEKB beam instrumentation

- SR monitors, BLMs
- Unexplained sudden beam losses
 - Appears in both rings HER & LER
 - Within a single turn
 - High damage potential, collimators, QCS quench, large bg. to Belle-II
- Y. Sui: CEPC beam instrumentation
 - Challenging systems: BxB FB, BPMs, bunch size & length, BxB electronics
 - Yanfeng gave many details on trans. and long. FB, BxB and narrowband
 - To fight resistive wall coupled bunch instabilities and HOM CBI





Pillbox cavity with ridged waveguides type kicker

- D. Gassner: EIC beam instrumentation
 - Challenges: Large scale system BPMs: quantity, variety, requirements Pandemic-related, e.g., chip shortage, raw materials, manpower & staffing
 - BxB BPMs with narrow bunch spacing, 5 & 10 ns, ADC peak detection
 - Crabbing angle measurements



mm diameter PUEs with a simulated crabbed bunch input described in Fig. 3.

Time (m) Figure 5: Difference signal obtained by using the simulation output shown in Fig. 4.

- M. Wendt: FCC-ee beam instrumentation
 - Challenges: BPMs, BLMs, beam size, bunch length communication, manpower, budget
 - FCC-ee BI Mini-Workshop@CERN, 21.-22. Nov. 2022
 - Identify FCC-ee BI requirements and most critical R&D activities
 - Discussion: BI cost profile for e+/e- collider?
 - 5% of the total costs? With or w/o tunnel costs?

Challenge: large scale systems, electronics, beam size and length measurements

The HNFS setup at NCD (ALBA)

EOS Near-Field at KARA

Turn-by-turn single bunch profile measurements

Conclusions (1)

- Future colliders can profit from SuperKEKB experience, they should make good use of it
- Beam-beam simulations must become faster (how?) and must include many new effects (SuperKEKB experience)
- Accurate design of IR for (different) backgrounds and HOMs mitigation is essential
- Machine alignment is crucial to good performances
- The injection chain design needs attention, the collider performances will also depend on it (ex. 30GeV Linac for CEPC is a good choice)
- Flexibility (parameters, lattice design) and stability are the keys to efficient operation and good performances → it is not cheap!
- Success will depend (also) on the money spent (see ESRF experience)

Conclusions (2)

- New and innovative RF solutions are still being developed
- SuperKEKB and LHC are providing essential lessons
- Forward planning such as Snowmass and European strategy emphasize R&D, facilities, workforce development, collaborations and energy efficiency
- New materials and processes are essential for realizing ambitious new projects, R&D now will make that possible (needs funding!)
- High efficiency RF sources are becoming reality, including klystrons and SSA's
- Beam instrumentation and diagnostics should be planned ahead, not as an afterthought
- Vacuum design relies more and more on advanced materials and coatings. (NEG, amorphous Carbon, beam screens etc.), e.g. ESRF

EXTRA sessions

(EXTRA) Discussion on luminosity and electrical power projections for various ee Factories

Conveners: FRANK ZIMMERMANN (CERN), Vladimir Shiltsev (Fermilab)



FRIDAY, 16 SEPTEMBER

(EXTRA) Discussion on luminosity and electrical power projections for various ee Factories

Conveners: FRANK ZIMMERMANN (CERN), Maria Enrica Biagini (Istituto Nazionale di Fisica Nucleare)

(REMOTE) (Stony Brook University)	09:00	FCCee Speaker: FRANK ZIMMERMANN (CERN)
		eeFACT22-power.pptx
ch (REMOTE) (FNAL)	09:30	CEPC Speaker: Jie Gao (REMOTE) (Institute of High Energy Phyics, CAS)
IOTE) (Jefferson Lab)	10:00	CEPC Accelerator T
2022-09-15-eeFACT	10:00	Speaker: Steinar Stapnes (REMOTE) (CERN)
	10:30	
		Speaker: Benno List (REMOTE) (DESY -IPP-) eeFACT_ILC-Power

Backup

Sustainability and carbon footprint studies

highly sustainable Higgs factory

luminosity vs. electricity consumption



optimum usage of excavation material

int'l competition "mining the future®" https://indico.cern.ch/event/1001465/

RF power sources, top-up injection

FCC-ee annual energy consumption ~ LHC/HL-LHC

120 GeV	Days	Hours	OP	Com	Power MD	TS	Shut	down		
Beam operation	143	3432	293						1005644	MWh
Downtime operation	42	1008	109						110266	MWh
Hardware, Beam commissioning	30	720		139					100079	MWh
MD	20	480			177				85196	MWh
technical stop	10	240				87			20985	MWh
Shutdown	120	2880					6	69	199872	MWh
Energy consumption / year	365	8760							1.52	TWh
Average power									174	MW
JP. Burnet, FCC Week			CEF	CERN Meyrin, SPS, FCC			z	W	н	TT
2022 incl. CERN site & SPS			Bea	Beam energy (GeV)			45.6	80	120	182.5
			Ene	Energy consumption (TWh/y)			1.82	1.92	2.09	2.54

powered by mix of renewable & other C-free sources



https://www.carbonbrief.c



TWh / year for the "Higgs factory" centre-of-mass energy

 \sqrt{s} = 240 GeV for CEPC/FCC-ee, 250 GeV for ILC/C³, 380 GeV for CLIC

ILC CLIC Сз FCC-ee CEPC **o.8** 0.9 0.9 1.1 2.0

P. Janot and A. Blondel. Who is the greenest? - The environmental footprint of future Higgs boson studies, arXiv

2208.10466 (2022); https://arxiv.org/abs/2208.10466

https://indico.cern.ch/event/u78975/

Patrick Janot

Energy consumption in MWh / Higgs

CLIC	ILC	C ³	CEPC	FCC-ee	becomes 2 M
30	20	21	10	3.3 *	for FCC-ee wi

Vh / Higgs h 4 IPs

Present carbon footprint for electrical energy in tons CO₂ / Higgs

CLIC@CERN	ILC@KEK	C³@FNAL	CEPC@China	FCC-ee@CERN
2.1	7.8	8.5	6.1	, 0.24

F. Zimmermann

0.14 ton CO₂ / Higgs for FCC-ee with 4 IPs

EIC RF cavities

R. Rimmer



CEPC 1.3 GHz cavity

J. Zhai

Cavity and Cryomodules Developments for CEPC, Jiyuan Zhai (IHEP)

World Leading Mid-T High Q 1.3 GHz 9-cell Cavity





2 K VT	1 st batch average	2 nd batch average			
E _{acc} (MV/m)	24	27.7			
Q0@16 MV/m	3.8E10	4.1E10			
Q0@21 MV/m	3.8E10	4.1E10			

First batch (6 cavities): N5-N10

Second batch (8 cavities): N11-N18 (N11-16 tested)

- Best Cavity (N11): 4.6E10@21 MV/m, 4.3E10@31MV/m
- Q spread due to cool down difference?
- One of the best high Q 1.3 GHz 9-cell cavities and cavity batches in the world.
- Will install to high Q module at IHEP PAPS