



TESLA Technology  
Collaboration meeting  
at Aomori-city  
2022

hosted by QST Rokkasho Fusion Institute

**TTC Meeting Scientific Program Committee:**  
Eiji Kako (KEK), TTC Chair  
Keitaro Kondo (QST), LOC Chair  
Bob Laxdal (TRIUMF), Detlef Reschke (DESY),  
Hiroshi Sakai (KEK), Hans Weise (DESY)  
Catherine Madec (CEA), Sergey Belomestnykh (FNAL)  
Camille Ginsburg (Jlab), Akira Yamamoto (CERN/KEK)  
Gao Jie (IHEP)

11-14 October  
Link Station Hall Aomori  
Aomori-city, JAPAN  
<https://www.ttc2022aomori.org>

Linear IFMIF-Prototype Accelerator (LIPAC)  
© IFMIF/EVEDA Project

# Highlights of TTC2022 meeting at Aomori (11-14, October 2022')

Eiji Kako (KEK, Japan)  
TTC Chair

October 25<sup>th</sup>, 2022



## Mission of the TESLA Technology Collaboration

The mission of the TESLA Technology Collaboration is

- ◆ to advance SCRF technology R&D and related accelerator studies across the broad diversity of scientific applications.
- ◆ to keep open and provide a bridge for communication and sharing of ideas, developments, and testing across associated projects.

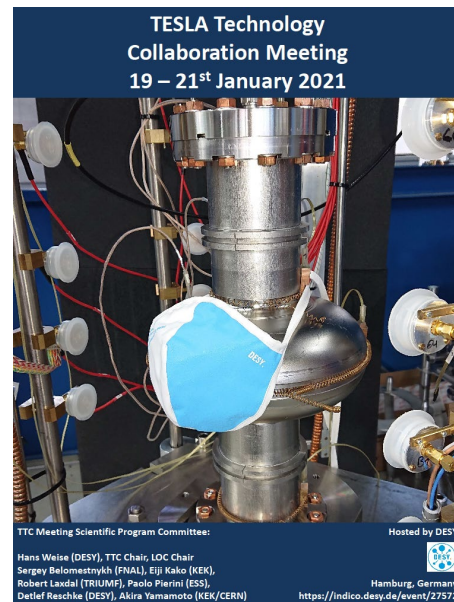
To this end,

- ◆ The TTC will support and encourage **free and open exchange of scientific and technical knowledge, expertise, engineering designs, and equipment.**

The TTC organizes regular collaboration meetings where new developments are reported, recent findings are discussed, and technical issues concluded.



# Revival of in-person meeting



Now, TTC-2022 at Aomori  
is an **in-person** meeting  
with **face-to-face** discussions,  
(in a small meeting room  
without microphone.)

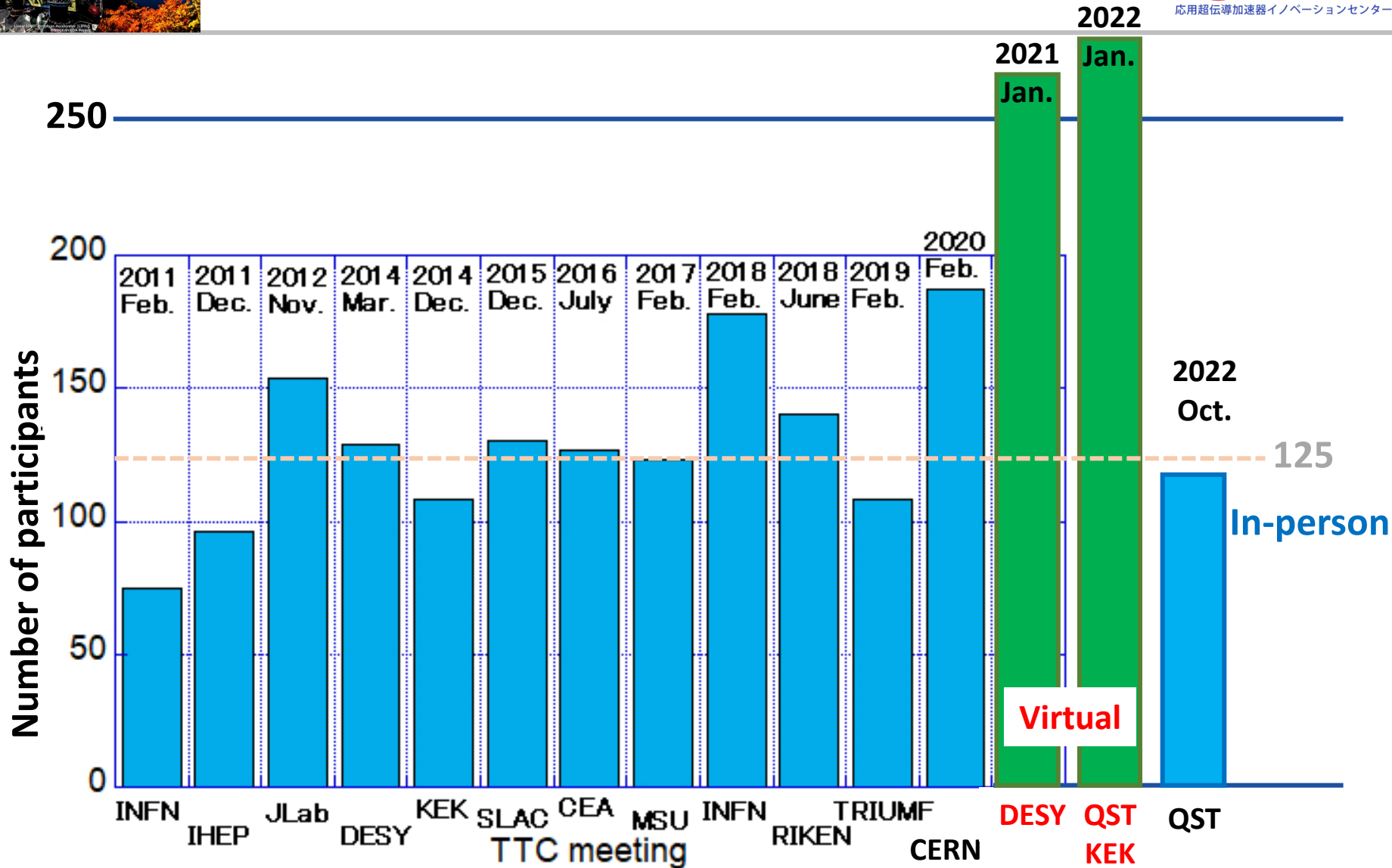
# Thank you for your participation and fruitful discussions!

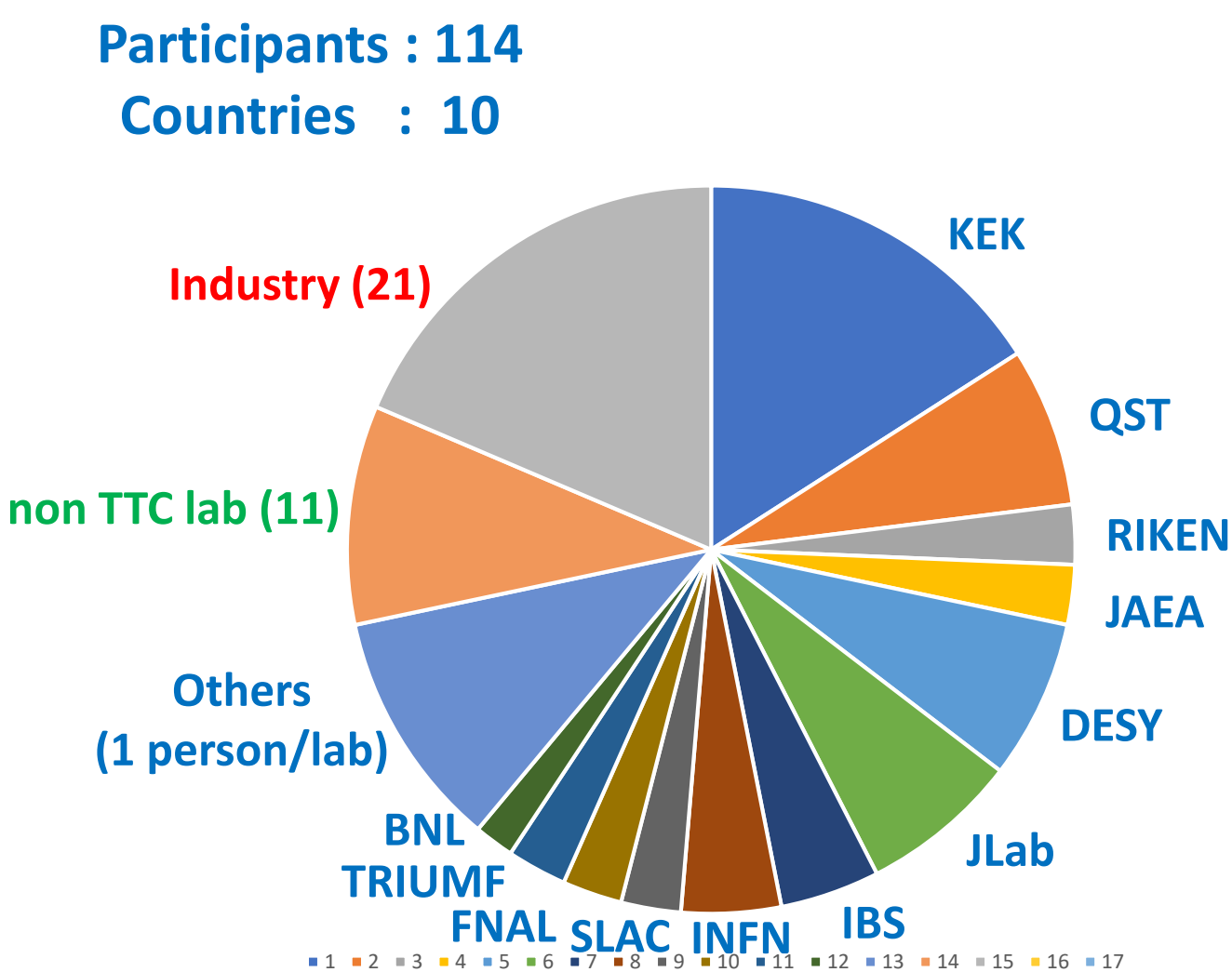
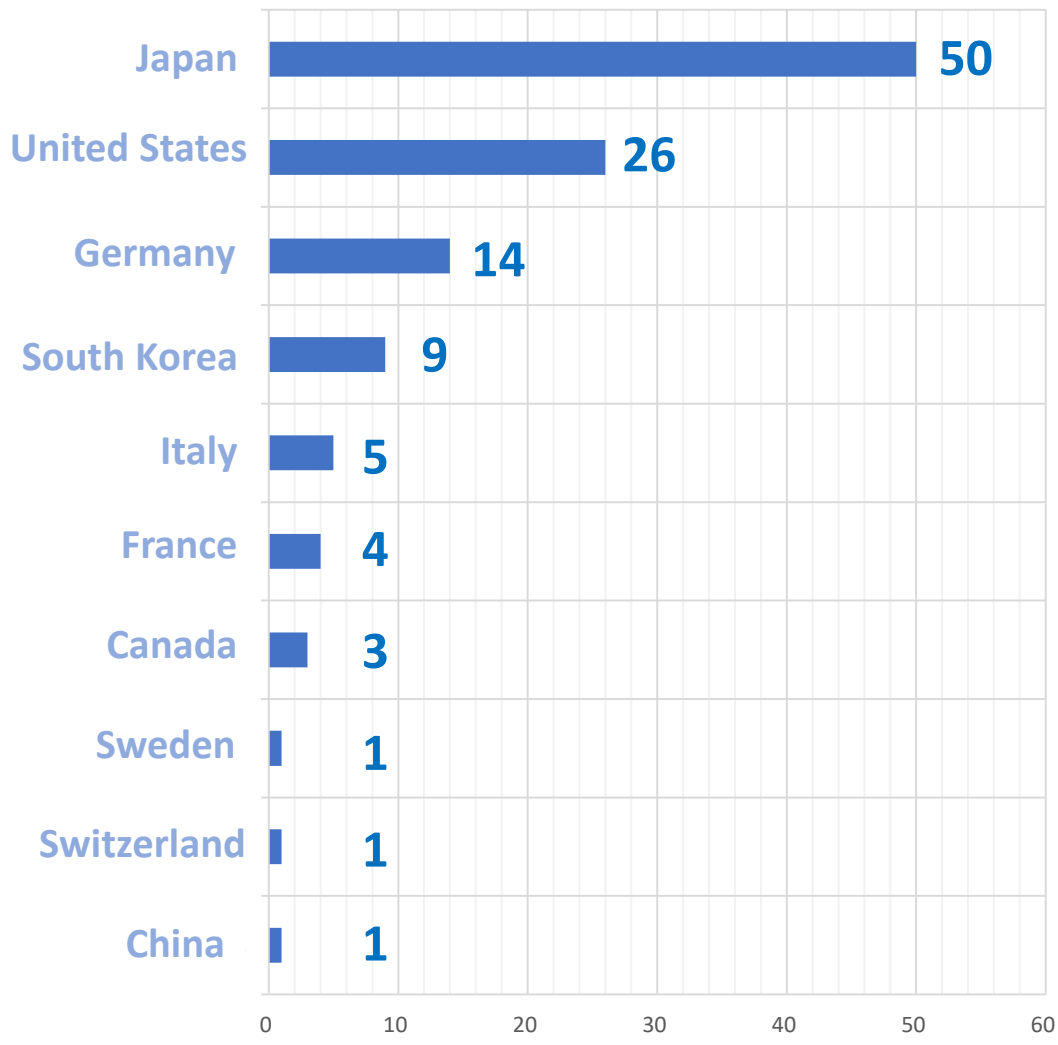


TTC-2022 at Aomori, hosted by QST/Rokkasho

<https://www.ttc2022aomori.org/event/2/>

# Number of participants in TTC





# Scientific Program in TTC2022

Time	Date	October, 11 (Tue)	October, 12 (Wed)	October, 13 (Thu)	October, 14 (Fri)
8:45 - 9:00		Registration	Registration	Registration	Registration
9:00 - 9:30		Welcome/Introduction Plenary talk 1 Plenary talk 2	Plenary talk 3	Plenary talk 6	Special Seminar 1
9:30 - 10:00			Plenary talk 4	Plenary talk 7	
10:00 - 10:30			Plenary talk 5	Plenary talk 8	Special Seminar 2
10:30 - 11:00	Coffee Break				
11:00 - 11:30		WG1 / WG2 (parallel)	WG1 / WG2 (parallel)	WG3 / WG4 (parallel)	Summary WG1/WG2
11:30 -12:00					Summary WG3/WG4
12:00 - 12:30					TB/CB report, Closing
12:30 - 14:00	Lunch				Technical Tour
14:00 - 14:30		WG1 / WG2 (parallel)	WG3 / WG4 (parallel)	WG3 / WG4 (parallel)	
14:30 - 15:00					
15:00 - 15:30					
15:30 - 16:00	Coffee Break				
16:00 - 16:30		WG1 / WG2 (parallel)	WG3 / WG4 (parallel)	Hot Topics	
16:30 - 17:00					
17:00 - 17:30					
17:30 - 18:00	Break				
18:00 - 18:30		CB meeting	TB meeting		
18:30 - 19:00					
19:00 - 19:30					
19:30 - 20:00					

8 Plenary talks, 2 Special seminars, 1 Hot topic, and 4 WGs



# Discussions in 4 Working Groups



## **WG-1: Progress of High Q and High Gradient activities**

Conveners: Mathieu Omet (KEK), Christopher Bate (DESY), James Maniscalco (SLAC), (SPC: Detlef Reschke (DESY))

4 Sessions and 16 talks; 4 from Asia, 7 from N. America, 5 from Europe

## **WG-2: Low beta machine commissioning and operational experience**

Conveners: Kai Masuda (QST), Zhongyuan Yao (TRIUMF), Jose Alberto Rodriguez (CERN), (SPC: Bob Laxdal (TRIUMF))

4 Sessions and 15 talks; 5 from Asia, 6 from N. America, 4 from Europe

## **WG-3: Applications and cooling schemes for Nb3Sn- cavities**

Conveners: Kensei Umemori (KEK), Uttar Pudasaini (JLab), Oliver Kugeler (HZB), (SPC: Hiroshi Sakai (KEK))

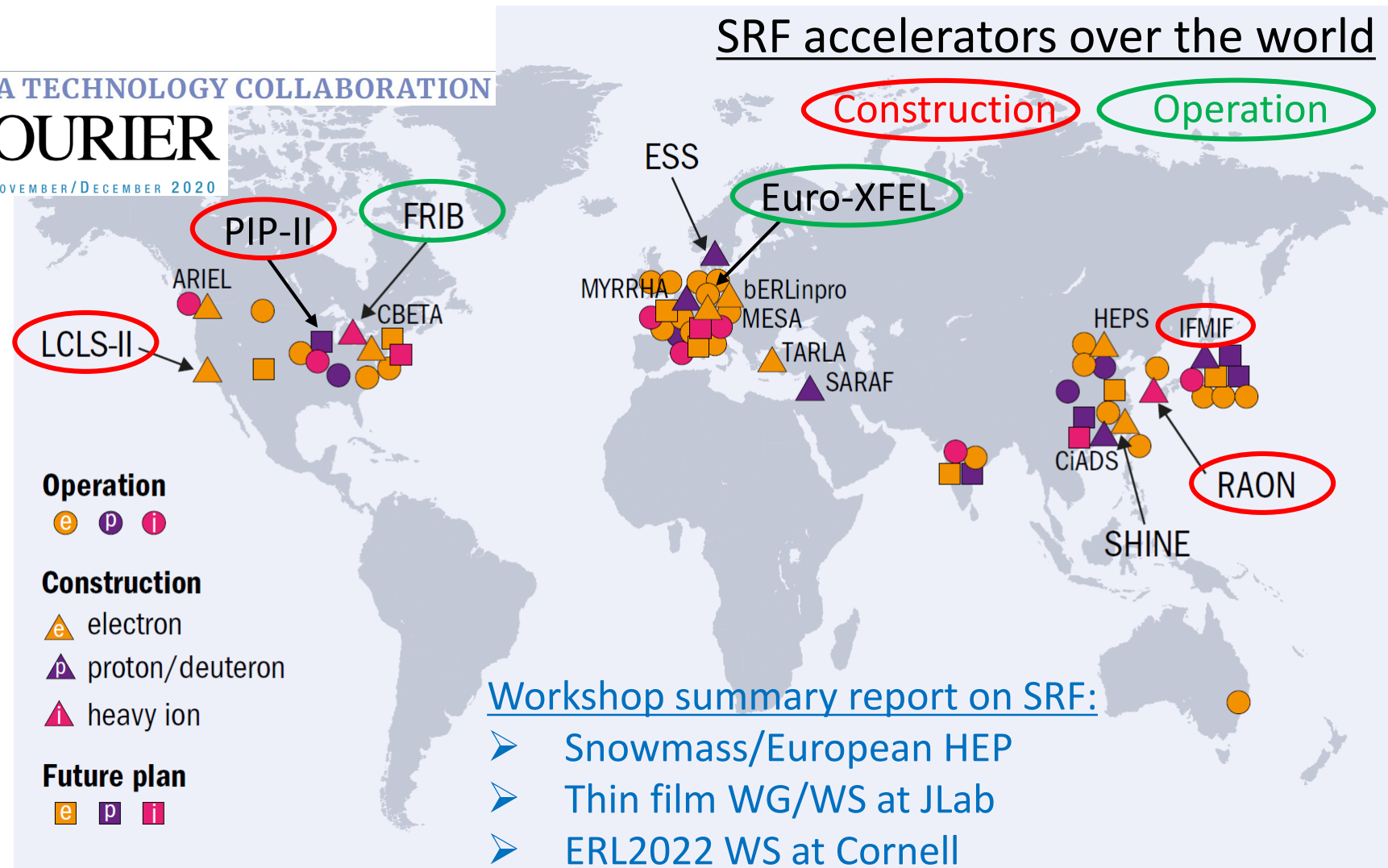
4 Sessions and 17 talks; 5 from Asia, 9 from N. America, 3 from Europe

## **WG-4: Availability and operability of existing accelerators compared to their design goals**

Conveners: Michiru Nishiwaki (KEK), Rong-Li Geng (ORNL), Francesco Grespan (LNL), (SPC: Camille Ginsburg (Jlab))

4 Sessions and 15 talks; 5 from Asia, 9 from N. America, 2 from Europe

**Total 64 talks; 19 from Asia, 31 from N. America, 14 from Europe**



### Special Seminars:

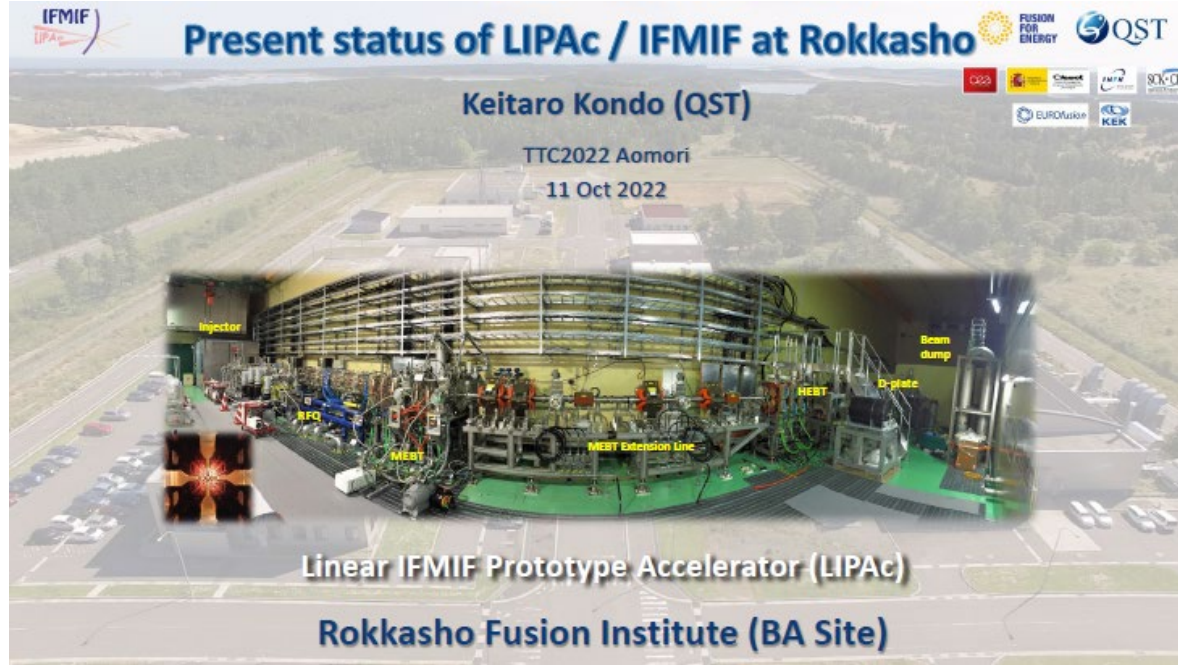
- Availability of Nb
- Japanese ADS

### Hot topic discussion:

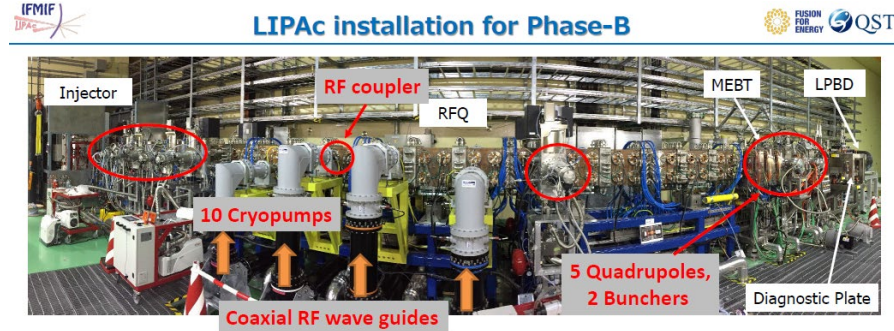
- Global He resource

# IFMIF at QST/Rokkasho

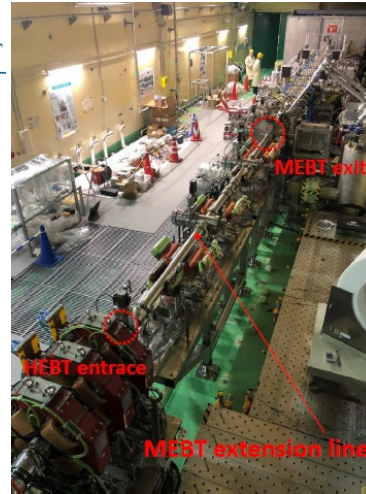
## “Present status of LIPAc/IFMIF at Rokkasho” by K. Kondo (QST)



- Beam commissioning of RFQ
- Cavity string assembly in clean room
- Assembly of IFMIF cryomodule

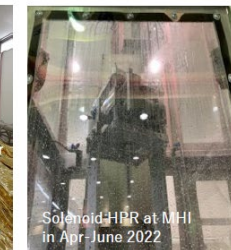


- LIPAc RFQ is the world longest (9.8 m) and delivering the highest power in the world (5 MeV x 125 mA = 0.625 MW). 125 mA deuteron beam (1 ms, 1 Hz) acceleration was successfully achieved on July 24, 2019 first time in the world.
- RF is injected from eight different RF couplers.
- MEFT has two bunchers that perform matching to SR.



### Cryomodule assembly

- Most of the cryomodule components (cavity, power coupler, and cryostat) were delivered to Rokkasho by March 2019, and the solenoids arrived by the end of 2021 finally.
- QST are taking the responsibility to prepare the infrastructure and F4E to assemble the Cryomodule with the support of the experts from CEA and KEK.
- **Assembly of the cryomodule is resumed in Aug 2022!**  
→ Details will be presented in WG2 on 12th by Janic (F4E) and Ebisawa-san (QST)



11/10/22

Present status of LIPAc/IFMIF

18

## “Status of RAON Heavy Ion Accelerator Facility” by M. Kwon (RISP/IBS)

RAON  
Rare isotope Accelerator complex for ON-line experiments

TESLA TECHNOLOGY  
TTC  
COLLABORATION

RAON SRF Linac Assembled and Installed

TESLA TECHNOLOGY  
TTC  
COLLABORATION

RAON Cryo-plants are ready

TESLA TECHNOLOGY  
TTC  
COLLABORATION

SCL3 and Cryo-plant Installation completed 2021 & Beam commissioning just started

-Cryomodule(CM) & Warm section is clean assembled in the clean booth@tunnel  
-Total Particle counts(size=0.5um above/10 mins) were less than 30 counts

### Status of RAON heavy ion accelerator facility

M. KWON on behalf of RISP  
IBS, Daejeon, Korea

October 12, 2022  
Aomori, JAPAN

ibS 기초과학연구원  
Institute for Basic Science

RISP 중이온가속기건설연구사업단  
Rare Isotope Science Project



ibS 기초과학연구원  
Institute for Basic Science



SCL3 LINAC installed on 2021

RISP 중이온가속기건설연구사업단  
Rare Isotope Science Project

#### Plant configuration

- SCL3 cryoplant (4.2 kW @4.5K) for SCL3
- SCL2 cryoplant (13.5 kW @ 4.5 K) for SCL2
- To combine two plants through the distribution box. If one plant down, the other can maintain cold SCL 2&3 together or only one.



Cold box



Warm compressors



LHe distribution box

#### Plant status

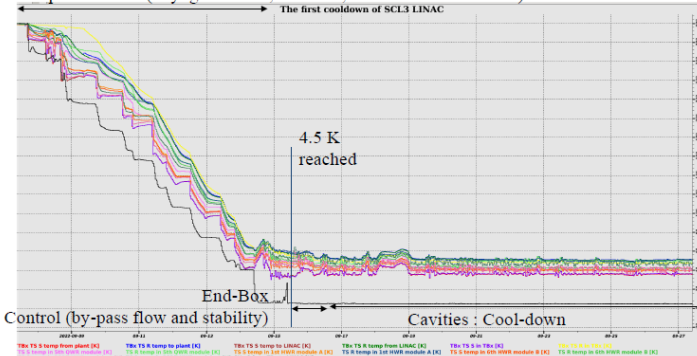
- Mechanical installation and commissioning was done in July, 2022
- Cold box was connected to the Main distribution box.
- First cool down begins September 7, 2022.

RAON First Cool-down on September 15, 2022

TESLA TECHNOLOGY  
TTC  
COLLABORATION

Cooling down cryogenic distribution system, thermal shields of all cryomodules with SCL3 cryoplant, simultaneously.

Step cool-down (Cryogenic lines, End-box, and all thermal shields)



- Installation of QWR and HWR cryomodules
- First cool-down of superconducting LINAC
- Beam commissioning of QWR cryomodules

“LCLS-II SRF Commissioning” by S. Aderhold (SLAC)



- CM installation Completed
- Cool-down and pump-down
- Beam commissioning started

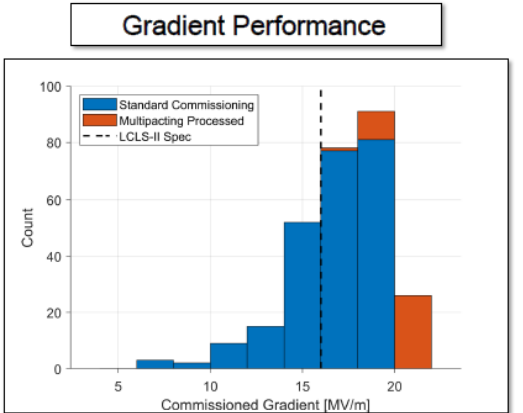
Cryomodule Installation

Last CM (spare) Delivered in May 2021



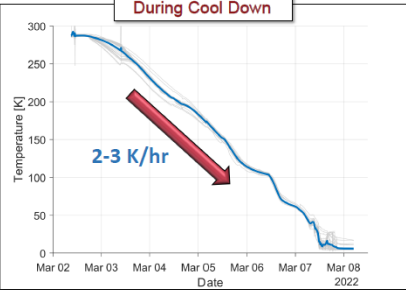
CM Installation Complete February 2021



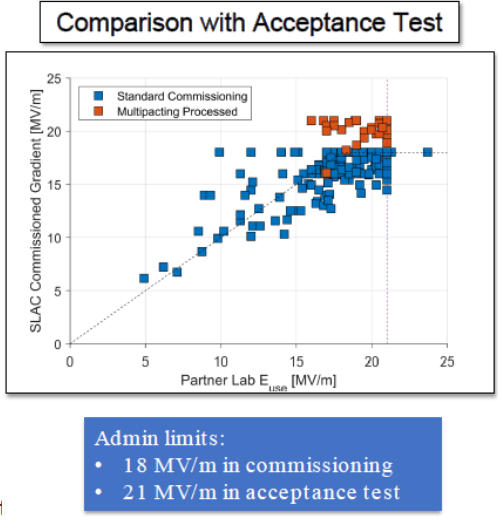


Cool Down & Pump Down to 2 K

Cavity Temperatures During Cool Down



- Cool down of the entire linac was completed in ~5 days!
- A rate of 2-3 K/hour was maintained over that duration
- Cool down was near-fully automated by the cryogenic controls system
- After multiple attempts, stable operation at 2 K was achieved only 11 days later



Schedule Out

Task	September	October	November	December	January
Downtimes					
LINAC Commissioning					
Beam Transport					
Undulator Commissioning					
Accelerator Restart					

“Operational experience with accelerating H- through prototype low-beta cryomodules for PIP-II” by D. Passarelli (Fermilab)

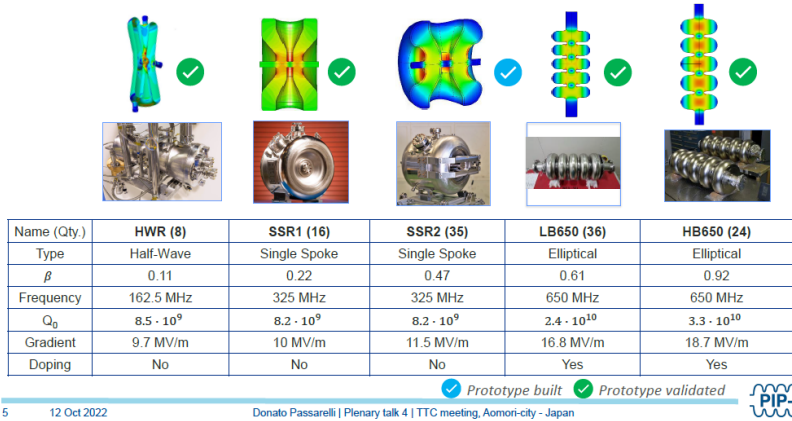


Operations experience with accelerating H- through prototype low-beta cryomodules for PIP-II

Donato Passarelli  
TTC meeting  
Plenary talk 4  
October 11-14, 2022

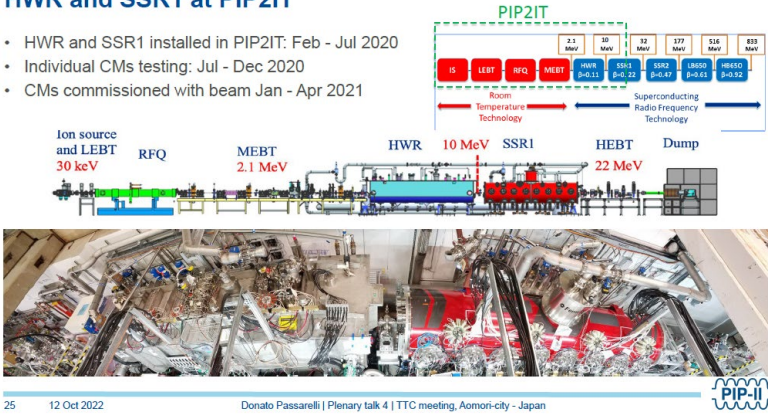
- PIP-II Injector Test (PIP2IT)
- Installation of HWR and SSR1 cryomodules
- HWR and SSR1 Beam commissioning

PIP-II SRF Cavities

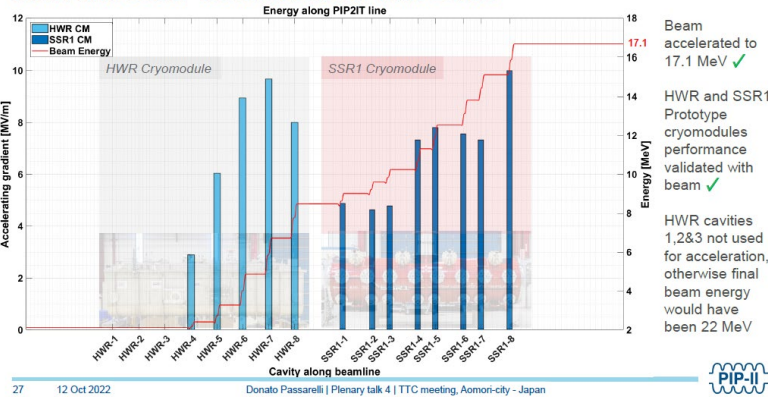


HWR and SSR1 at PIP2IT

- HWR and SSR1 installed in PIP2IT: Feb - Jul 2020
- Individual CMs testing: Jul - Dec 2020
- CMs commissioned with beam Jan - Apr 2021



HWR and SSR1 Commissioned with Beam





# FRIB at MSU



## “FRIB Commissioning and First Operation” by S.-H. Kim (MSU)



### FRIB Commissioning and First Operation

October 12, 2022

TTC2022 at Aomori, Japan

Sang-hoon Kim on behalf of FRIB

MICHIGAN STATE  
UNIVERSITY

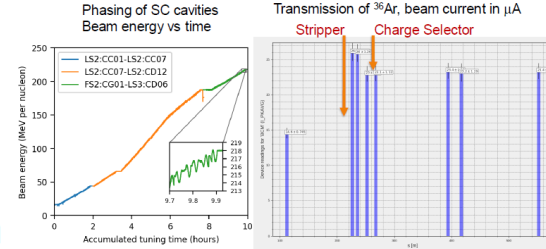


This material is based upon work supported by the U.S. Department of Energy Office of Science under Cooperative Agreement DE-SC0000661, the State of Michigan and Michigan State University. Michigan State University designs and establishes FRIB as a DOE Office of Science National User Facility in support of the mission of the Office of Nuclear Physics.

- FRIB beam commissioning
- SRF operational experience
- R&D for future energy upgrade

### $^{36}\text{Ar}$ , $^{86}\text{Kr}$ and $^{129}\text{Xe}$ Accelerated above 200 MeV/u

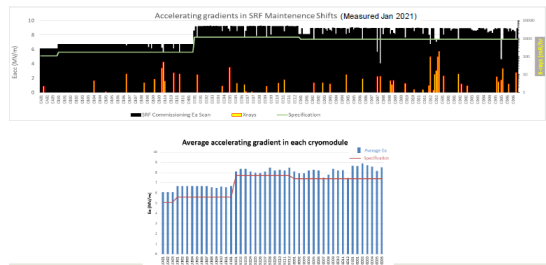
- Three-charge-state  $^{129}\text{Xe}^{49+,50+,51+}$  and two-charge state  $^{86}\text{Kr}^{33+,34+}$  were also accelerated and delivered to the beam dump with 100% transmission



FRIB Facility for Rare Isotope Beams  
U.S. Department of Energy Office of Science  
Michigan State University  
S. Kim, FRIB commissioning and first operation, TTC 2022, Slide 6

### Accelerating Gradient in Linac Cryomodules

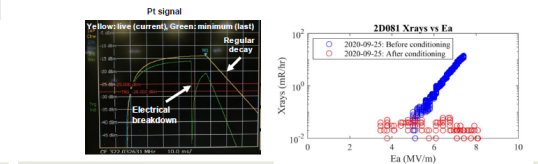
- Total accelerating voltage exceeds the FRIB specifications, which provides operational margins



FRIB Facility for Rare Isotope Beams  
U.S. Department of Energy Office of Science  
Michigan State University  
S. Kim, FRIB commissioning and first operation, TTC 2022, Slide 11

### Impacts of Field Emission on Operation

- Issue with field emission
  - Observed conditioning effects such as fast breakdown in a few cavities with relatively high field-emission (FE) X-rays
- Pulsed RF conditioning recovered FE performance in some cavities, particularly if fast (electrical) breakdown happened
  - However, in the other cavities, this technique did not work due to thermal breakdown
- Started plasma processing development as a long-term solution



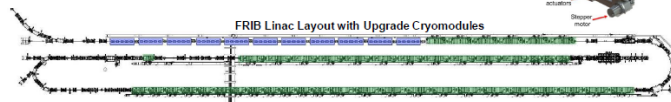
FRIB Facility for Rare Isotope Beams  
U.S. Department of Energy Office of Science  
Michigan State University  
S. Kim, FRIB commissioning and first operation, TTC 2022, Slide 17

### FRIB400: Linac Energy Upgrade to 400 MeV/u

- Low-energy nuclear physics community made science cases
  - Luminosity gain over 50 for rarest isotopes
  - Energy well-matched to exploring physics of neutron-star merger
- Technical approaches
  - Add 11 cryomodules to the space reserved for energy upgrade
  - $\beta=0.65$  644 MHz elliptical cavity, design goal:  $Q_0 = 2 \times 10^{10}$  @ Eacc of 17.5 MV/m
  - Lever frequency tuner combined with stepper motor and piezos
  - Double window FPC

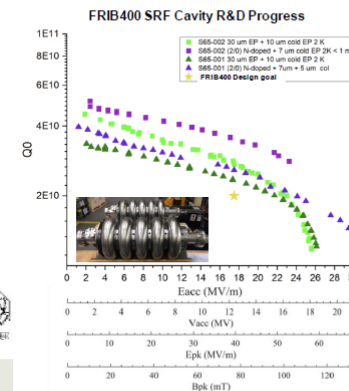


FRIB400 White Paper (2018)



FRIB Facility for Rare Isotope Beams  
U.S. Department of Energy Office of Science  
Michigan State University  
S. Kim, FRIB commissioning and first operation, TTC 2022, Slide 25

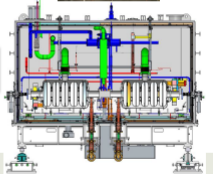
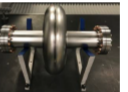
### FRIB400 SRF R&D Achievements and Plan



High Q R&D with 1-cell cavity

Development of Jacketed cavity, tuner, FPC

High- $\beta$  spare buncher with upgrade cavities



Argonne  
Fermilab  
FRIB Facility for Rare Isotope Beams  
U.S. Department of Energy Office of Science  
Michigan State University  
S. Kim, FRIB commissioning and first operation, TTC 2022, Slide 26

## “European XFEL: Experience with 5 Years of Operation” by H. Weise (DESY)

### European XFEL Experience with 5 Years of Operation

TESLA Technology Meeting, Aomori, Japan

Julien Branlard and Nick Walker and Hans Weise (as presenter...)  
for the linac operations team  
and all contributors to the XFEL construction

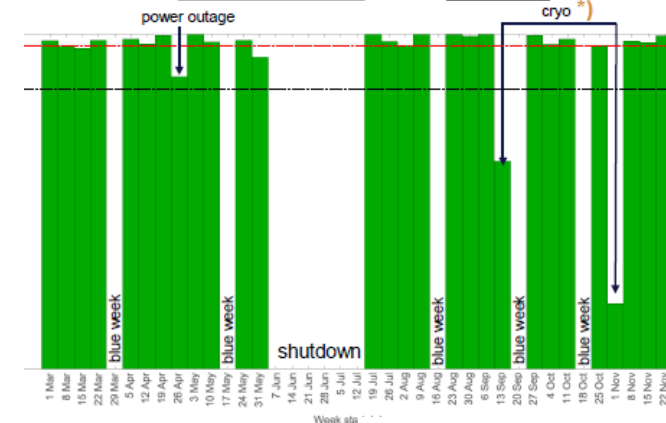
Aomori, 13.10.2022

European XFEL

- SRF LINAC availability > 95%
- Dark current radiation in the tunnel
- Cavity degradation observed on ~1%



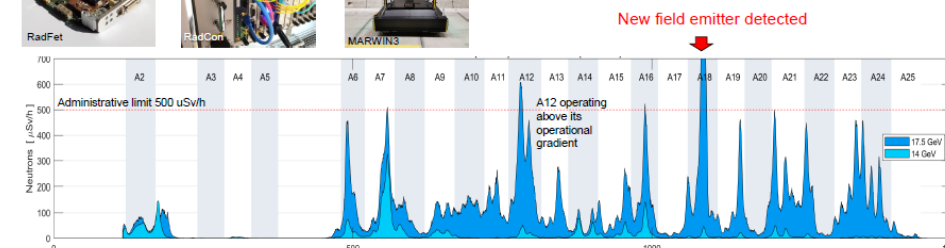
Example: 2021 LINAC availability during user runs



Operation Config.	REDUCED V ≤14.5 GeV	MAX V >16 GeV
2021	79%	21%
2022	68%	32%

Dark Current Radiation in the Tunnel

Detector	Type	Radiation	Sensitivity	Typical use
RadFet	Integral	gamma	~0.01-0.1 Gy	Outside rack shielding. Continuous monitoring during operations
RadCon	rate	gamma	~0.1 µGy/h	Inside rack shielding. Continuous monitoring during operations
MARWIN robot (mobile Pandora)	rate	gamma, neutron	~1 µSv/h	Tunnel operation as needed (scheduled studies)



## “SRF activities discusses within Snowmass and European HEP strategy process” by S. Belomestnykh (FNAL) and H. Weise (DESY)

### SRF activities discussed within Snowmass and European HEP strategy process

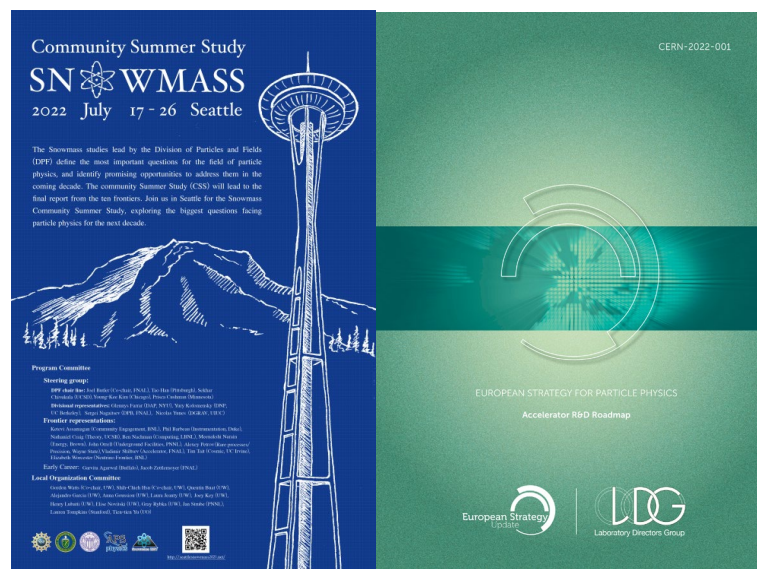
TESLA Technology Meeting, Aomori, Japan

Sergey Belomestnykh and Hans Weise for the SNOWMASS and for the LDG Team

<http://seattlesnowmass2021.net/>

<https://doi.org/10.23731/CYRM-2022-001.61>

Aomori, Oct 11<sup>th</sup>, 2022



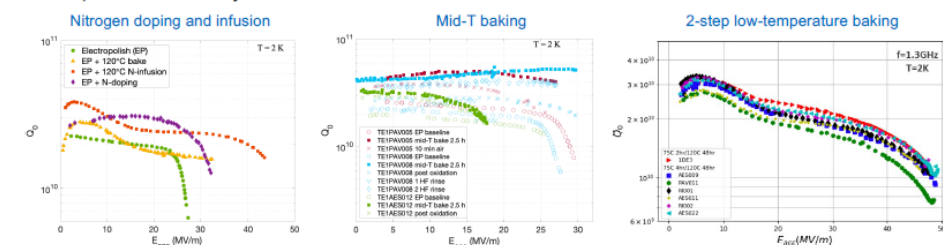
#### Key Directions for SRF R&D (1)

From AF7-rf Topical Group Report, White Papers, and Presentations

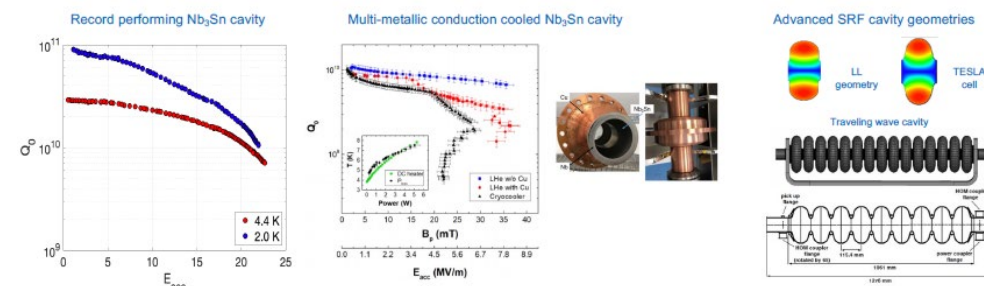
The **key directions for SRF technology R&D** are outlined in the AF7-rf Topical Group Report to be pursued during the next decade. In the next slides we list these directions and show some examples.

- Studies to **push performance of niobium** and improve our understanding of SRF losses and ultimate quench fields via experimental and theoretical investigations
- Developing **methods for nano-engineering the niobium surface layer** and tailoring SRF cavity performance to a specific application, e.g., a linear collider, a circular collider, or a high-intensity proton linac

Examples of new cavity treatment methods:

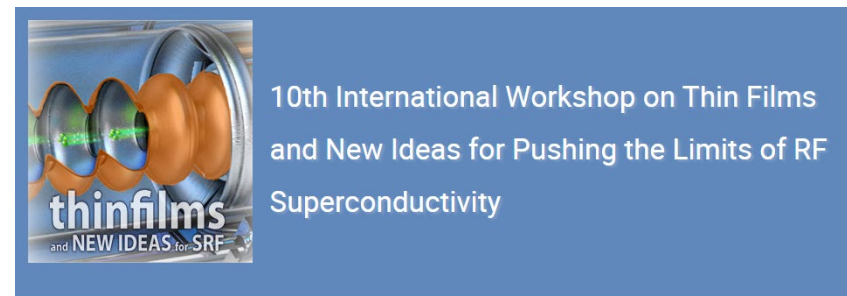


Fermilab SRF activities discussed within Snowmass and European HEP strategy process - TTC Aomori, Oct 2022





## “Summary report of TTC Thin Film WG and Thin Film WS” by A.M. Valente (JLab) “Summary report of ERL2022 Workshop at Cornell” by H. Sakai (KEK)

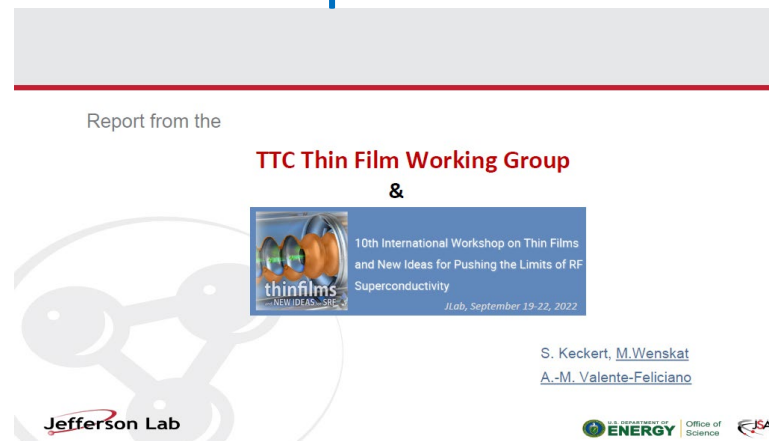


19-23 September 2022  
Jefferson Lab  
US/Eastern timezone

<https://indico.jlab.org/event/535/>



<https://www.classe.cornell.edu/NewsAndEvents/ERL2022/>



### Summary of ERL2022 workshop on SRF activities

Hiroshi Sakai (KEK)

On behalf of WG4 convenors of ERL2022

Nilanjan Banerjee (University of Chicago)

Matthias Liepe (Cornell University)

Peter McIntosh (STFC)

See details

<https://indico.classe.cornell.edu/event/2018/overview>

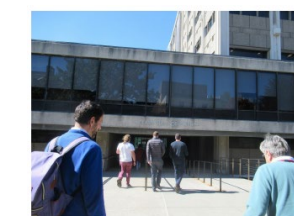
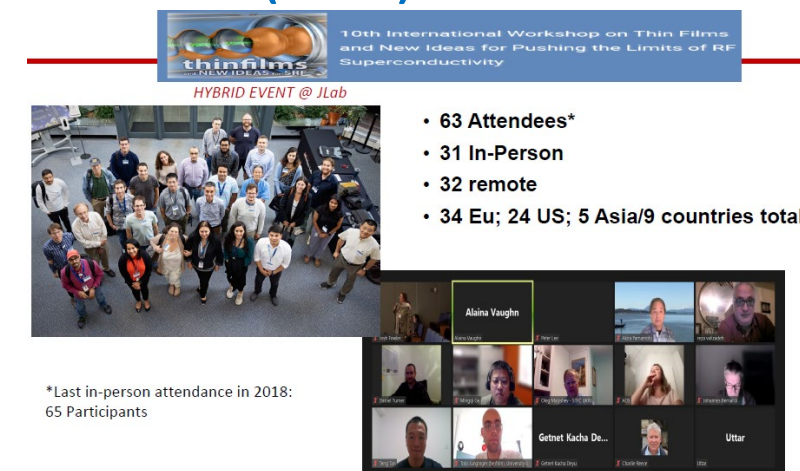
or

<https://www.classe.cornell.edu/NewsAndEvents/ERL2022/>

25 min. + 5 min.

**Acknowledgements : For all contributors of ERL2022 workshop**

Meeting held on 2022 Oct. 11-14



52 Oral presentations

In person event:  
47 presented live, 5 remotely  
(three last minute changes due to illnesses)

Continuous poster session:  
18 poster  
10 facilities posters,  
8 contributed posters

CEBTA tour was done.



# Hot topic: Global He Resources



“Global helium resource status and future prospect in Japan” by R. Sagiya (U. of Tokyo)  
“Helium management at CERN, global resource status and prospect” by D. Delikaris (CERN)



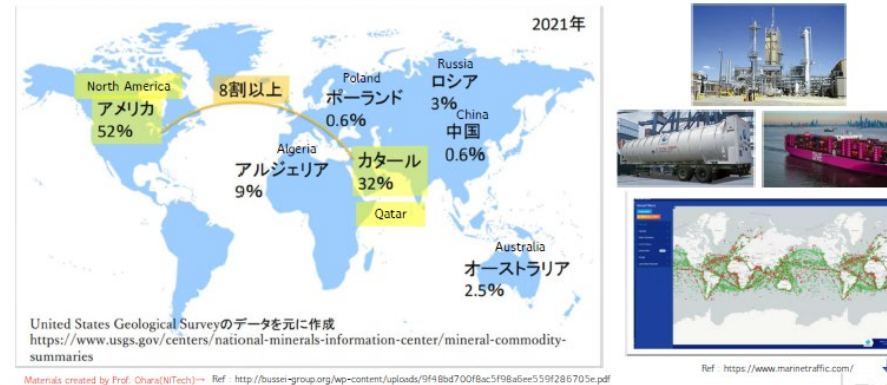
## Global helium resource status and future prospect in Japan

ヘリウム資源の国際情勢と日本の展望

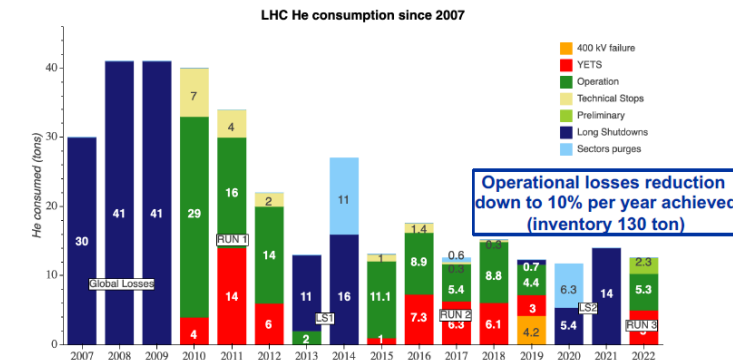


TECHNICAL SPECIALIST  
REIKO SAGIYAMA  
技術専門職員 / 鷺山 玲子

## Current producing country and their percentage of helium production



## Helium management in LHC accelerator



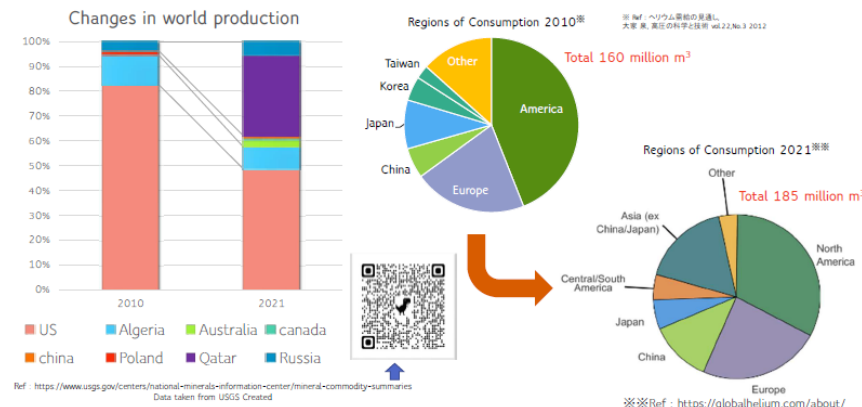
## Helium management at CERN, global resource status and prospect

D. Delikaris, Head of Cryogenics group, CERN

A. Yamamoto, KEK/CERN, Presenting on behalf of D. Delikaris

Thursday, October 13<sup>th</sup>, 2022, TCC2022, Aomori, Japan

## 1.2. Changes in Helium Resources



## Helium recycling & purification (kg/year)





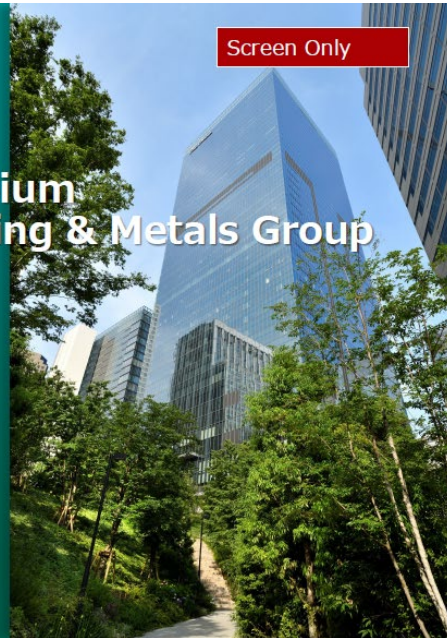
## “High purity Tantalum and Niobium of JX-NMM” by S. Irumata (JX)

TTC 2022 meeting

### High purity Tantalum and Niobium of JX Nippon Mining & Metals Group

IRUMATA Shuichi,  
General Manager  
Technology Dept. Tantalum and Niobium Div.  
Oct. 14th., 2022

JX JX Nippon Mining & Metals



#### Tantalum and Niobium Business in JXNMM

JX JX Nippon Mining & Metals Corporation

Tantalum and Niobium Division

Operating company

TANiOBIS

Powders of metals, alloys  
and compounds of Ta and Nb

TOKYO  
DENKAI

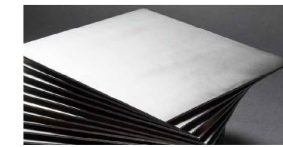
Ingots and sheets of Ta and Nb

(New Business)

#### Products of Tokyo Denkai

Niobium metal  
Niobium plates  
Niobium sheets for SRF Cavity

Tantalum metal for Sputtering target



Niobium sheets for SRF Cavity



EB Furnace

#### Future of Nb sheets for SRF Cavities

JX NMM / Taniobis supply various Niobium products (metal/alloy/compounds) now and are looking for “new” application of Niobium products.

JX NMM understands that the application for SRF cavity is very promising.

**JX NMM / Tokyo Denkai / Taniobis will fulfill our supply responsibilities as a supplier of Niobium sheet for SRF Cavities.**

TANiOBIS

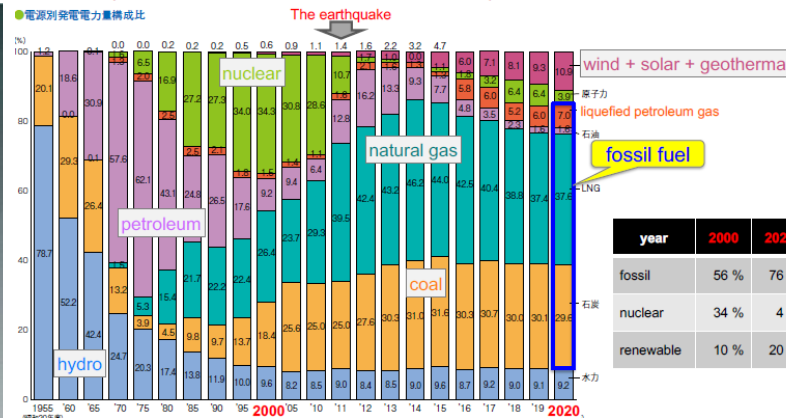
- Mother company of Tokyo Denkai
- Ta and Nb for sputtering target
- Stable supply of Nb sheets for SRF



## “Japanese ADS program: Current status and future plan” by F. Maekawa (JAEA)

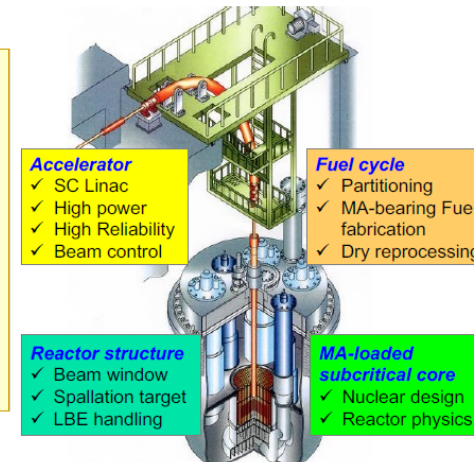
### Electric power generation in Japan

- I believe Japan needs nuclear power.
- To promote it, we need to solve the nuclear waste problem!



### ADS proposed by JAEA - LBE Target/Cooled Concept -

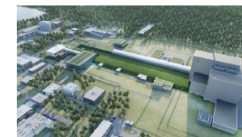
- Proton beam: 1.5 GeV, 20 mA, 30 MW
- Spallation target: Pb-Bi eutectic (LBE)
- Coolant: LBE
- Subcriticality:  $k_{eff} = 0.97$
- Thermal output: 800 MWt
- Core height: 1000 mm
- MA initial inventory: 2.5 t
- Fuel composition: (60%MA + 40%Pu) Mono-nitride (=250 kg: MA from 10 units of LWR)
- Transmutation rate: 10%MA / Year
- Burn-up reactivity swing: 1.8%Δk/k



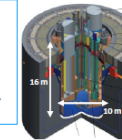
### MYRRHA project in Belgium

#### MYRRHA (Multi-purpose hybrid Research Reactor for High-tech Applications)

- The world's first large scale Accelerator Driven System project at power levels scalable to industrial systems, developed by Belgian Nuclear Research Centre

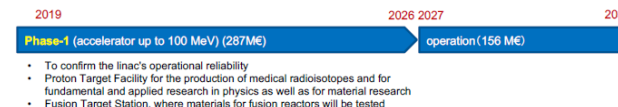


- Accelerator: SC-Linac, 600 MeV, 4 mA (2.4 MW)
- Target: LBE, 7,800 tons
- Sub-critical reactor: 100 MW<sub>th</sub>, MOX fuel,  $k_{eff} = 0.95$ , LBE cooling
- Purposes: R&D for nuclear waste treatment, Production of nuclear medicine, Nuclear science, Fusion reactor physics



- In 2018 the Belgian Federal Government decided to have the MYRRHA project built on the SCK CEN site in Mol. Based on a total budget of 1.6B€, the government committed 558M€ towards the project's phased approach.

- The Belgian government announced the establishment of an international non-profit organisation that will be ideally suited to welcome investment from additional participating countries.



### CiADS project in China

- As one of the national major science and technology infrastructures, the China initiative Accelerator Driven System (CiADS) will be the world's first prototype of ADS facility at megawatt level to explore the safe and proper technology of nuclear waste disposal.
- Lead by Institute of Modern Physics (IMP), CAS, with four partners, China National Nuclear Corporation (CNNC), Institute of High Energy Physics (IHEP), GNC and Hefei Institutes of Physical Science (HIPS)

- Phase I (2011-2016) R&D on Superconducting Linac
- Phase II (2018-2024) Construction of CiADS
  - Accelerator: proton Linac, 500 MeV, 5 mA (2.5 MW)
  - Sub-critical reactor: 7.5 MW<sub>th</sub>, LBE cooling
  - Site: Huizhou City, Guangdong Province, next to HIAF
- Phase III (~2032) ADS demo reactor
  - 1.5 GeV, 10-15 mA (10-15 MW), 600 MW



2022/3/4

- Experimental Facility in J-Parc
- R&D of proton SC LINAC

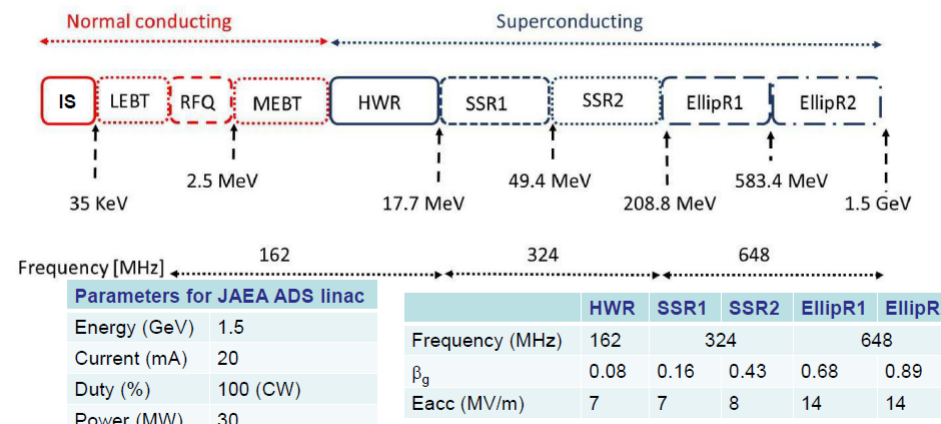


# New TTC-CB membership (1)

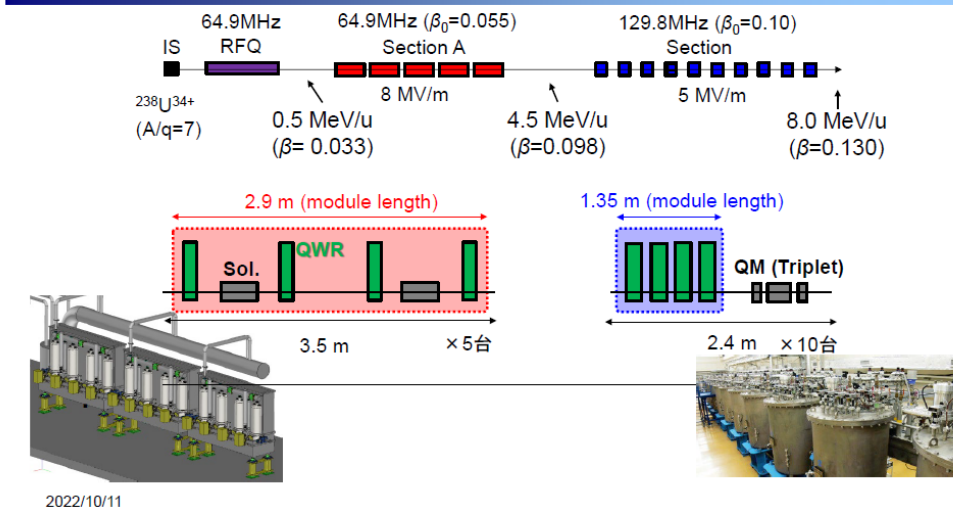


## SRF activities in JAEA (Japan):

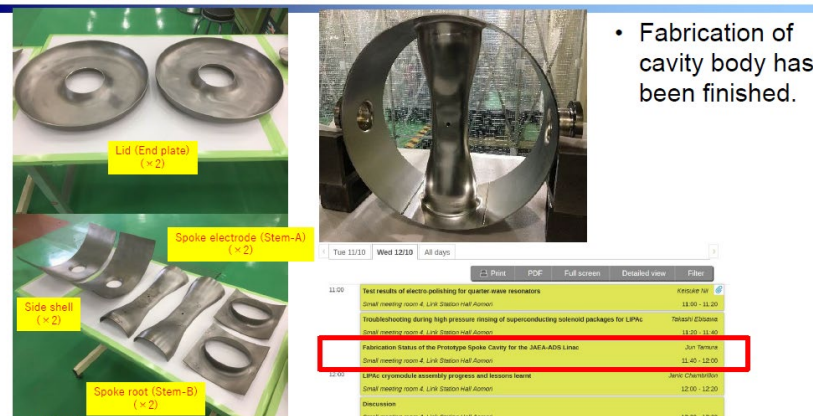
### Overview of the JAEA-ADS linac



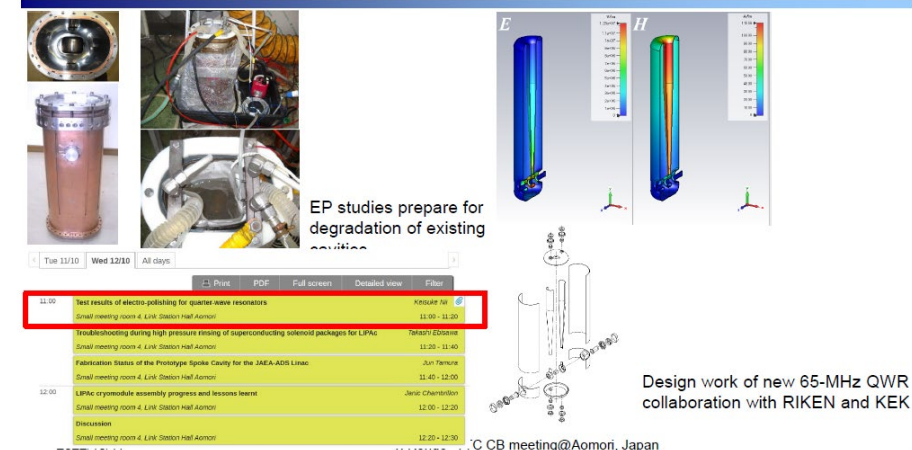
### Detail plan of the Tandem successor



### Current status



### Current activities



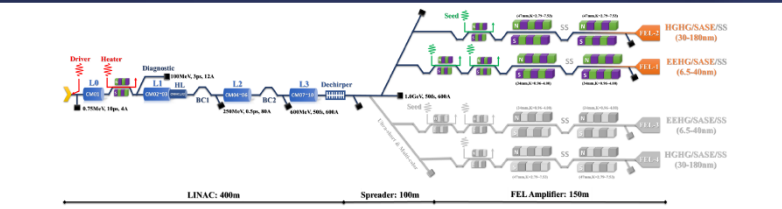


# New TTC-CB membership (2)



## SRF activities in IASF (China):

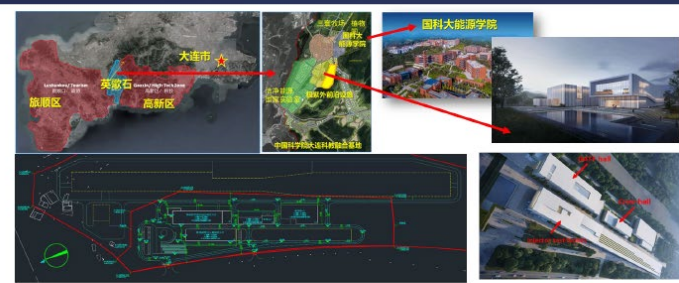
### Dalian advanced light source (DALs)



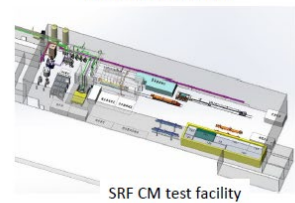
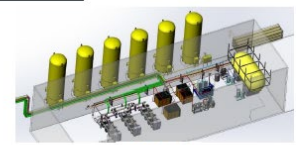
Parameter	design
beam energy/ GeV	1
charge/ pC	100
emittance/ mm-mrad	0.5
rep. rate/ MHz	1

CM type	Frequency [GHz]	Number of Cavities	Number of CM
9-cell cavity CM	1.3	80	10
9-cell cavity CM	3.9	16	2

### Dalian advanced light source (DALs)



- DALs R&D project launch on 2021/9/22
- 1 × injector test facility
- 1 × SRF CM test facility
- Cryoplat with 370 W@2 K

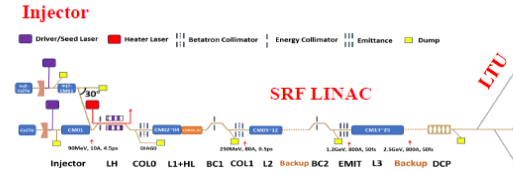


Cryo hall

SRF CM test facility

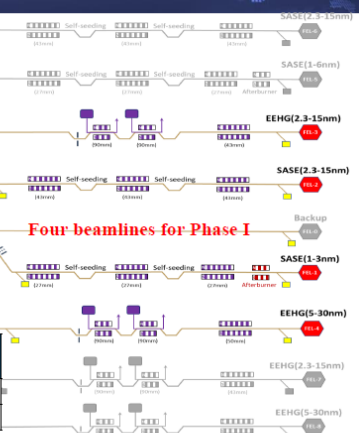
### Shenzhen Superconducting Soft-X-Ray Free Electron Laser (S<sup>3</sup>FEL)

We are the same team!  
All resources and personal from DALs will be duplicated/transferred for S<sup>3</sup>FEL project



parameter	design
beam energy/ GeV	2.5
charge/ pC	100
emittance/ mm-mrad	0.5
rep. rate/ MHz	1
FEL wavelength/ nm	1-30

CM type	Frequency [GHz]	Number of Cavities	Number of CM
9-cell cavity CM	1.3	80	26
9-cell cavity CM	3.9	16	2



There is no soft X-ray F

### Current situation

Construction of the first building (office) for S<sup>3</sup>FEL is done in 09/2022.  
Civil engineering construction for Linac will be started soon.





See you in the next TTC in-person meeting  
at **FNAL** in Chicago, early **December 2023'**





Thank you for your attention!

