

Accelerator Activities in Korea

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Accelerator facilities in Korea

O'Chang (KBSI, PAL)

- 4GSR (synchrotron)

Daejeon (RISP - IBS)

- RAON (Rare isotope accelerator)



Pohang (PAL - POSTECH)

- PLS-II (synchrotron)
- PAL-XFEL
- PAL-EUV (synchrotron)

Kyungju (KAERI)

- KOMAC (Proton linac)

Busan (DIRAMS, KIRAMS)

- 6 MeV C-band LINAC (radiotherapy-electron)
- 50MeV e-FLASH Radiotherapy

Pohang Accelerator laboratory (PAL), Pohang University of Science & Technology (POSTECH)



PAL Accelerators

I. PLS (synchrotron, 2.5 GeV, 200 mA): 1988 - 2011

- First large-scale accelerator

II. Major upgrade of the PLS (3GeV 400 mA)

- 3.0 GeV **PLS-II** upgrade 2009 - 2011
- User service 2012 -
- With 3-500 MHz SRF cryomodules

III. PAL-XFEL (11 GeV)

- Construction including commissioning 2010 - 2016
- Saturation of 0.1 nm FEL 2017
(Demo experiment of coherent X-ray imaging)
- User service 2017 -

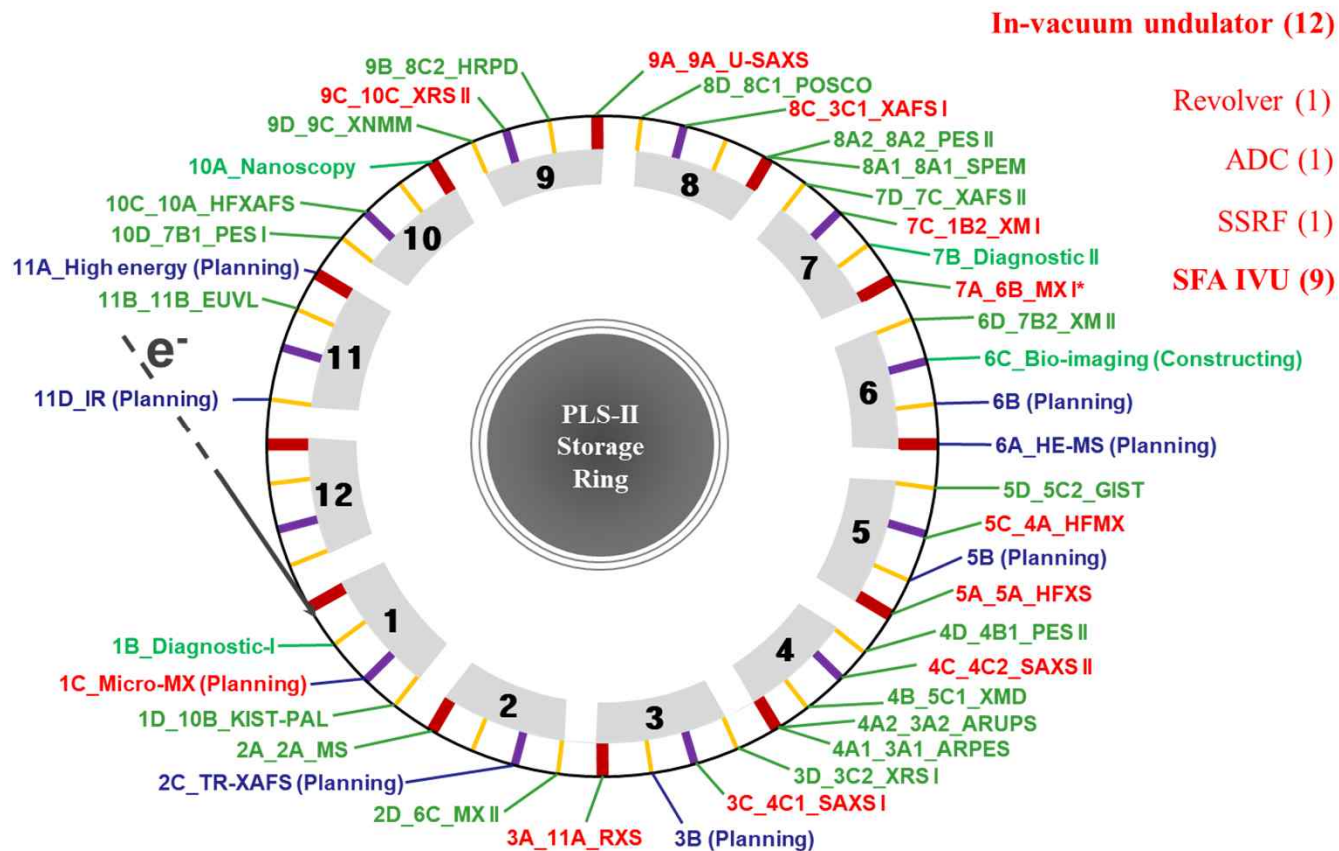
IV. PAL-EUV (400 MeV, Synchrotron)

- Construction including commissioning 2020 - 2023
- User service 2023 -
- For semi-conductor R&D

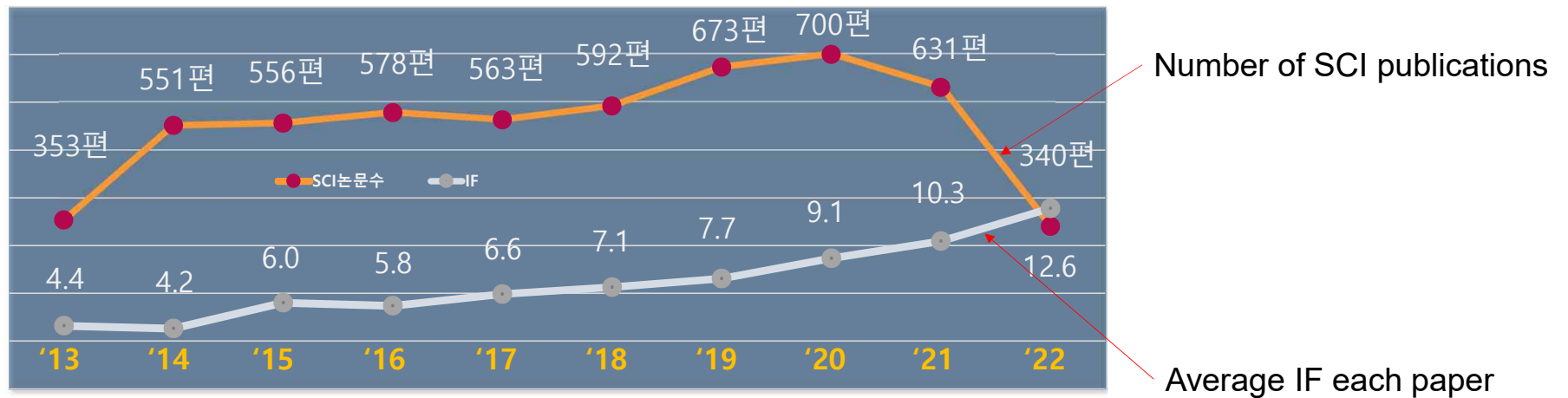


Beam Line Map and Accelerator Tunnel of PLS-II

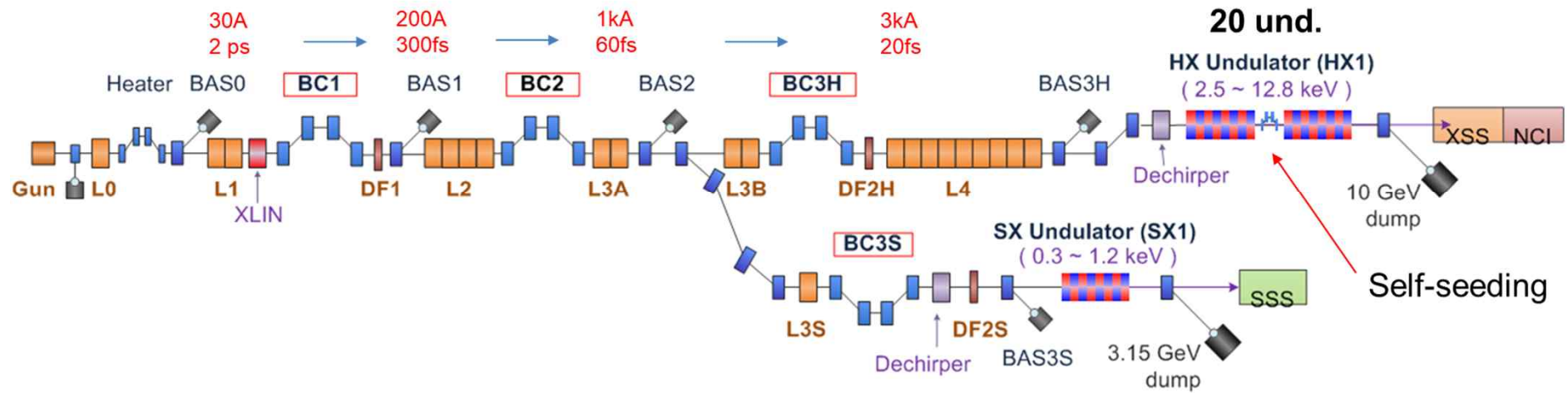
Total 32 beamlines with 24 IDs and 8 BMs



User Achievements with PLS-II and PAL-XFEL (September, 2022)



PAL-XFEL Overview



Main parameters

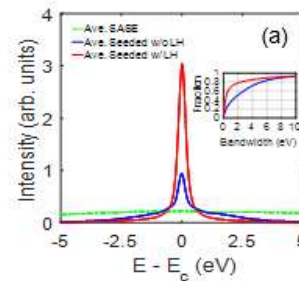
e ⁻ Energy	11 GeV
e ⁻ Bunch charge	20-200 pC
Slice emittance	< 0.4 mm mrad
Repetition rate	60 Hz
Pulse duration	5 fs – 50 fs
Peak current	3 kA
SX line switching	DC magnet
(to be changed to Kicker by 2020)	

Undulator Line	HX1	SX1
Photon energy [keV]	2.0 ~ 14.5	0.25 ~ 1.25
Beam Energy [GeV]	4 ~ 11	3.0
Wavelength Tuning	energy	gap
Undulator Type	Planar, out-vac.	Planar
Undulator Period / Gap [mm]	26 / 8.3	35 / 9.0

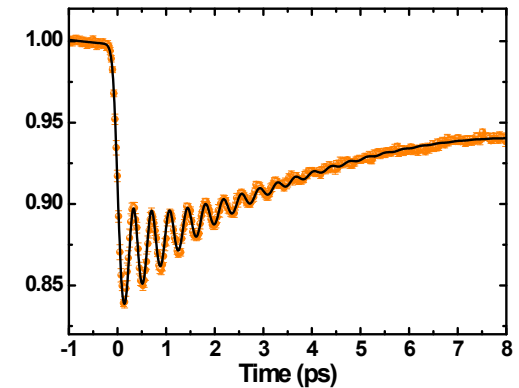
Achievements from PAL-XFEL

- April 2011 PAL-XFEL project started
- Dec. 2015 Installation completion and commissioning started
- June 14, 2016 First SASE laser operation
- Nov. 27, 2016 Saturation of (100) plane achieved
- March 16, 2017 Saturation of (110) plane achieved
- June 7, 2017 First User Service
- Nov. 2018 Permission granted to operate up to 11 GeV
- Mar. 2019 60 Hz operation started
- May 2020 Self-Seeding operation
- Dec. 2021 HX & SX parallel operation

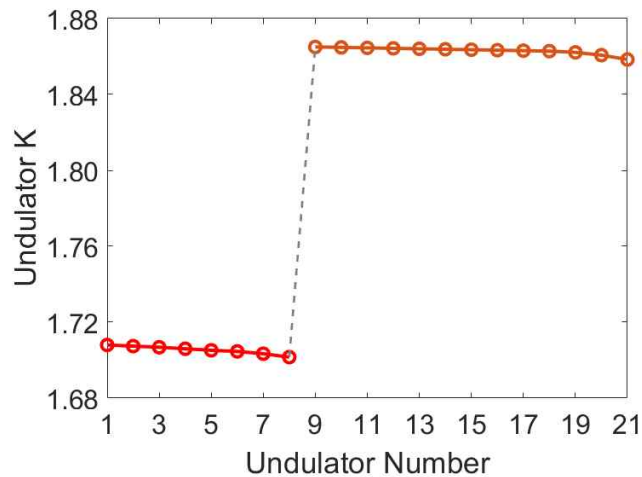
Self-Seeded FEL at 9.7 keV



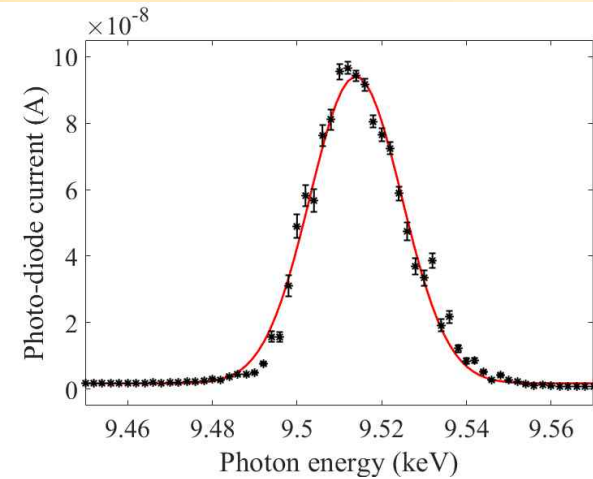
Normalized Diffraction Signal



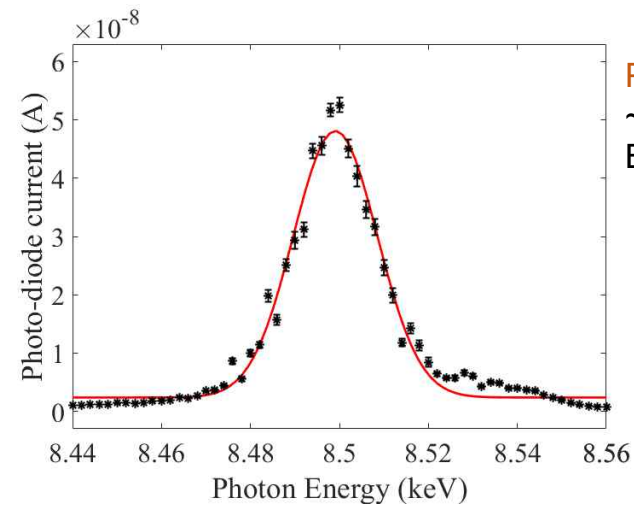
Operation with Two-Color FEL in 2022



- 9.5 keV pump + 8.5 keV probe
- E_{beam} : 7.997 GeV
- Norm. emittance at HU1: 0.53 mm (hor.) / 0.38 mm (ver.)
- Peak current: 2.8 kA
- Delay between two pulses: 60 fs

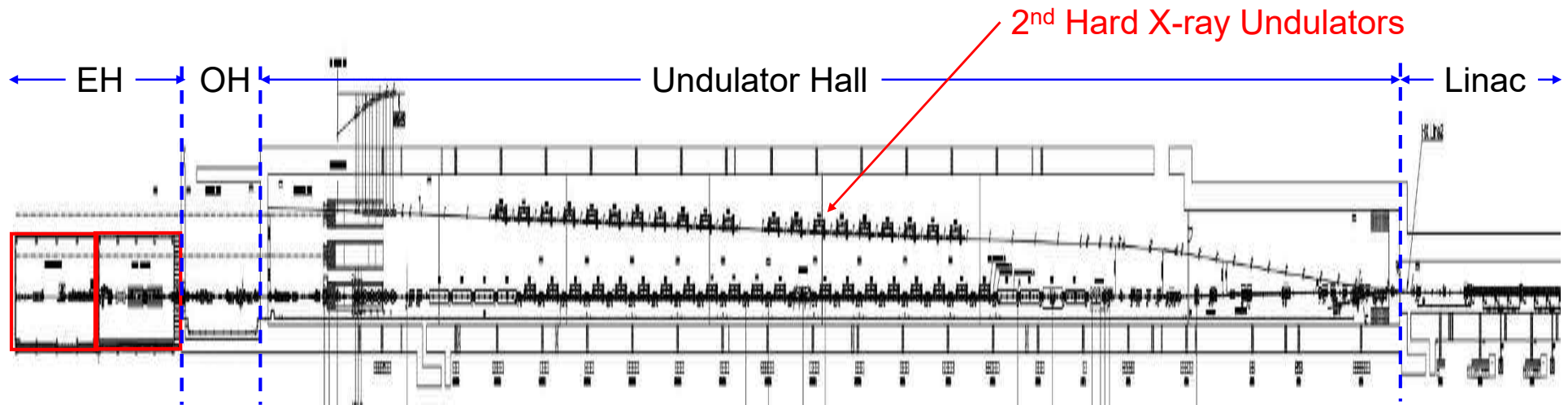


Pump (9.5 keV)
~224 μJ
BW ~10.9 eV (rms)



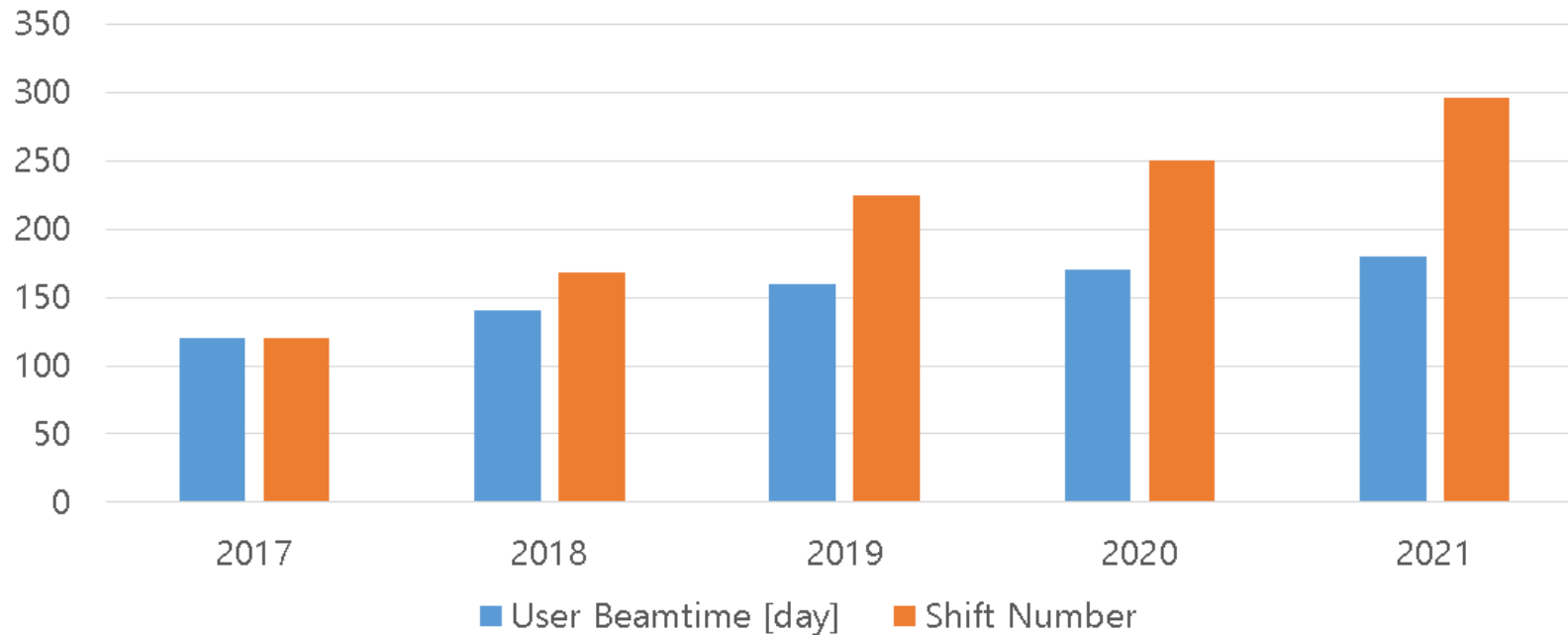
Probe (8.5 keV)
~257 μJ
BW ~9.5 eV (rms)

Plan for Second Hard X-ray Beamline



- Funding in 2025.
- Because of the limited space, the 2nd hard X-ray beamline will be installed in a tilted way.
- As an alternative, we proposed [vertical polarization undulators](#) for the 2nd hard X-ray beamline.
- In that case, 2nd hard X-ray undulators will be parallel to 1st hard X-ray undulators and FEL will be reflected to horizontal direction in the optical hutch.
- A prototype of the vertical polarization undulator will be developed until the end of 2024.

Beam-time & Shift Number



※ In 2022, 190 days user beamtime will be delivered

PAL-EUV Accelerator

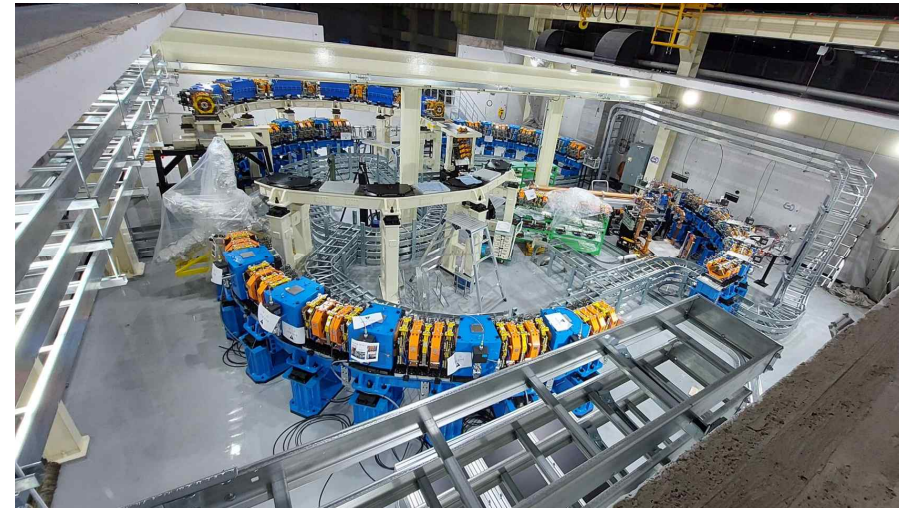
PAL-EUV is a new Low Energy Synchrotron Light Source, fully funded from Korean Government
To provide diffraction-limited radiation at EUV range
Application mainly for semiconductor R&D

- Injector Linac (to 20 MeV)
 - Photocathode gun + 3 m accelerator column
 - 10 MW S-band klystron + solid state modulator
- Booster Ring (400 MeV)
 - 2 straights for injection/extraction
 - 500 MHz PLS cavity (reuse)
 - Storage Ring (400 MeV)
- 4 straights for injection and three IDs
 - 140 mA beam with 500 MHz NC cavity
 - 1500 MHz harmonic cavity



PAL-EUV Accelerator

- Tunnel will be closed and beam commissioning will start in late November, 2022.
- Beam commissioning until summer 2023
- Beamline research with high-harmonic generation EUV source
- EUV beam service from 3rd Quator 2023
- Second ID beamline will start in 2023.
- For second ID, permanent magnet undulator with cryogenic temperature



5th October, 2022

Rare Isotope Project (RISP), Institute of Basic Science (IBS)



Rare Isotope Science Project (RISP)

- **Goal:** To build a heavy ion accelerator complex RAON, for rare isotope science research in Korea.

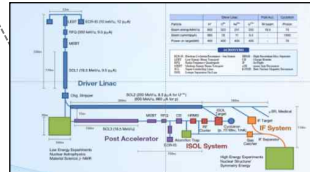
* RAON - Rare isotope Accelerator complex for ON-line experiments

- **Budget:** KRW 522.8 billion (US\$ 420 million)
for accelerators and experimental apparatus

- **Period:** 2011.12 ~ 2022.12 (1st Phase)

System Installation Project

Development, installation, and commissioning of the accelerator systems that provides high-energy (200MeV/u) and high-power (400kW) heavy-ion beam



- ◆ **Providing high intensity RI beams by ISOL and IF**
ISOL: direct fission of ^{238}U by 70 MeV proton
IF: 200 MeV/u ^{238}U (intensity: 8.3 pμA)

Facility Construction Project

Construction of research and support facility to ensure the stable operation of the heavy-ion accelerator, experiment systems, and to establish a comfortable research environment

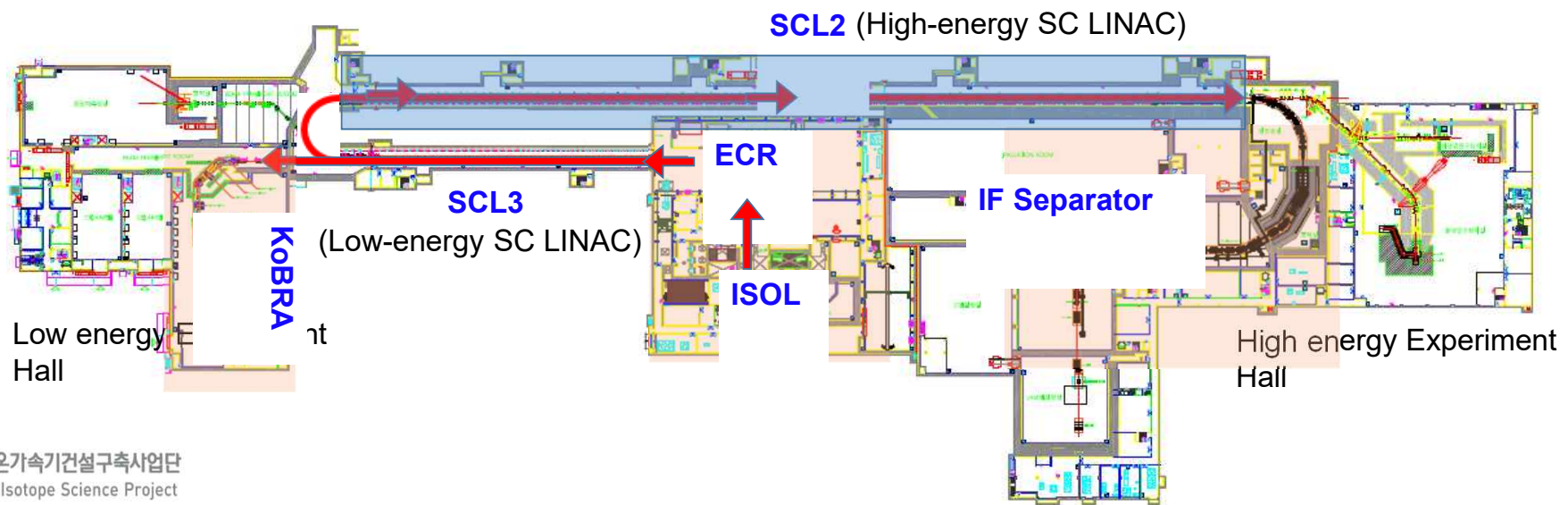
※ Accelerator and experiment buildings, support facility, administrative buildings, and guest house, etc.



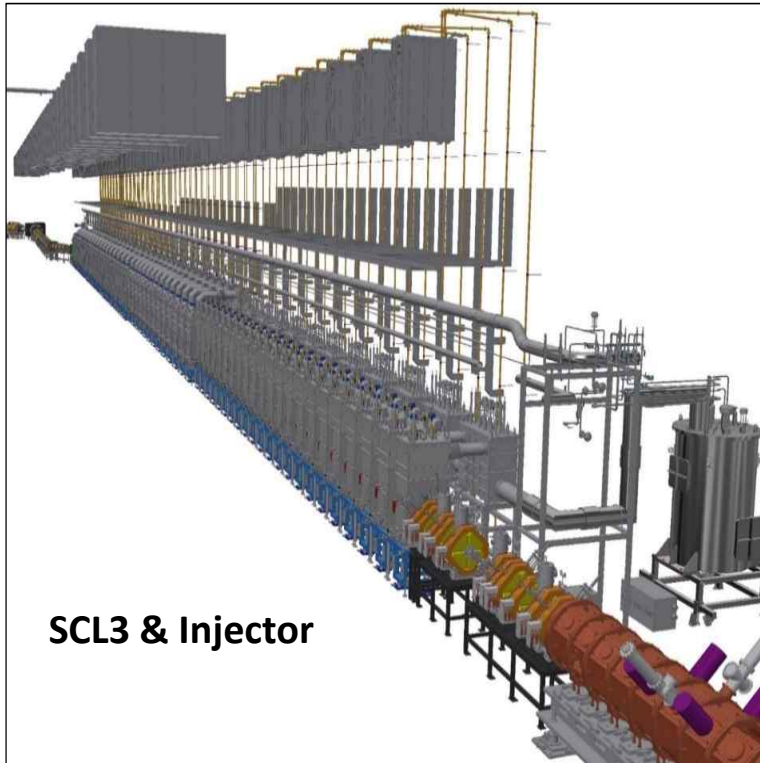
- ◆ **Providing high quality neutron-rich beams**
e.g., ^{132}Sn with up to 250 MeV/u,
up to 10^9 particles per second
- ◆ **Providing More exotic RI beam**
production by combination of ISOL and IF

RIB production at RAON

	KoBRA	ISOL	IF Separator
Driver	SCL3(ECR/ISOL)	Cyclotron	SCL3(ECR/ISOL)->SCL2
(Post) Acceleration		SCL3 or SCL3->SCL2	
Production Mechanism	Direct reactions Multi Nucleon Transfer	P induced U fission	PF, U fission
RIB Energy	< a few tens of MeV/u	> a few of keV/u	< a hundreds of MeV/u



Phased Installation



❖ Phase 1 (~2022)

- Injector, SCL3, ISOL beam commissioning
- All experimental systems including IF separator system to be installed and machine commissioned

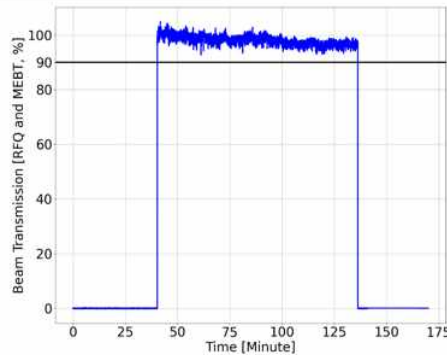
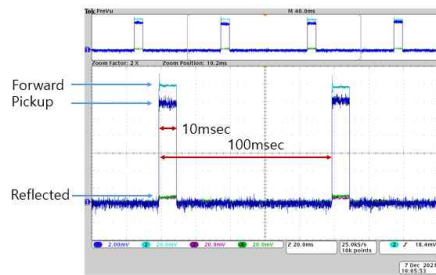
❖ Phase 2 (~2029)

- High energy Linac, SCL2
- Prototyping R&D until 2025

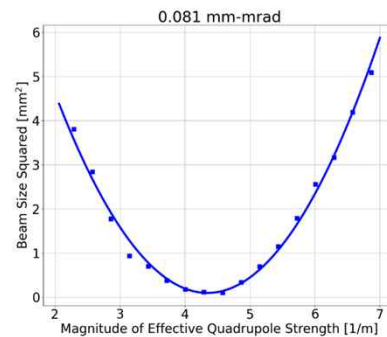
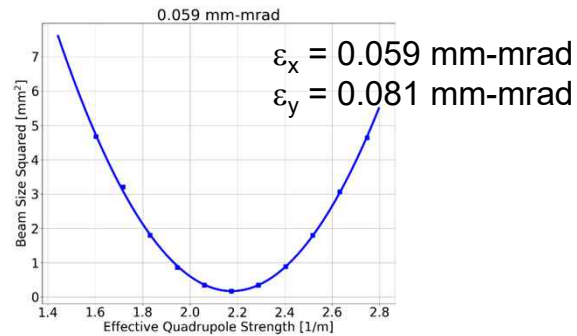
SCL3 → installation done on 2021
& starting commissioning on Oct 2022

Commissioning Injector Beam, done

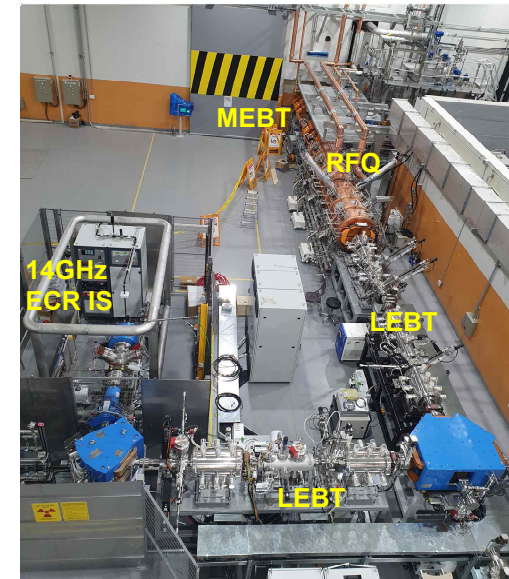
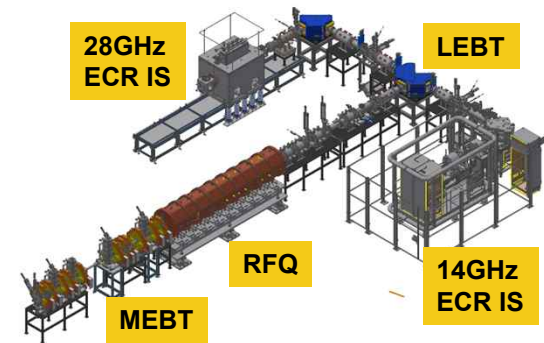
- 10% beam duty operation: 96 minutes, 10Hz, 10msec (2021.12.07.)
- * Injector transmission > 94%
- MEBT beam emittance measurement based on quad scan



Injector beam transmission



MEBT quad scan
(emittance measurement)



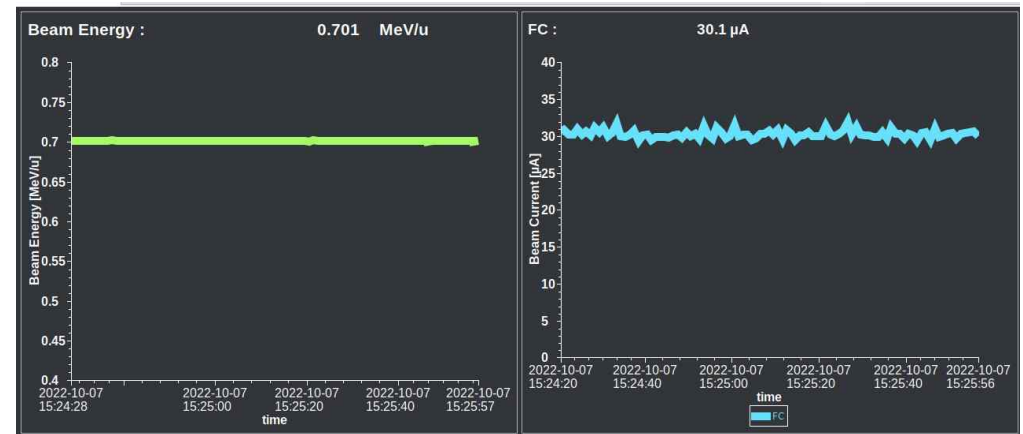
Commissioning Low-energy LINAC (SCL3), on-going

- Cryogenic plant for SCL3, ready and working
- He distribution, in cold ready
- All SCL3 SRF cryomodules (22 QWRs, 15 HWR-As and 18 HWR-Bs are in cold temperature
- All interlock system for cryoplant and cryomodules, ready

The first cool-down : started @ 7th of Sep. 15:30

- **First acceleration was observed on Oct. 7 !!**
(with first five QWR modules only)

Further commissioning is going on until 2023
Experiments will start Feb. 2024



Measured beam energy

Measured beam energy

Further Commissioning & Optimization of Beam until 2023

- October : Cool-down of HWR/RF conditioning
- November : 2K pumping for HWR section/RF conditioning
- December : 2K stabilization for HWR section/RF conditioning Second beam commissioning toward HWR A5.
- January-March, 2023 : Beam commissioning for whole SCL3

Multipurpose Synchrotron Radiation Construction Project (4GSR), Korean Basic Science Institute (KBSI) & PAL



Project Outline

❖ Multipurpose Synchrotron Radiation Construction Project

- Period: 2021 July to 2027 June (6yrs)
- Budget: 1.0454 Trillion KRW (\approx USD 750M)
- Land: 540,000 m² / Building: 69,400 m²
- Location: Ochang, Chungcheongbuk-do

❖ 2 Institutions working together

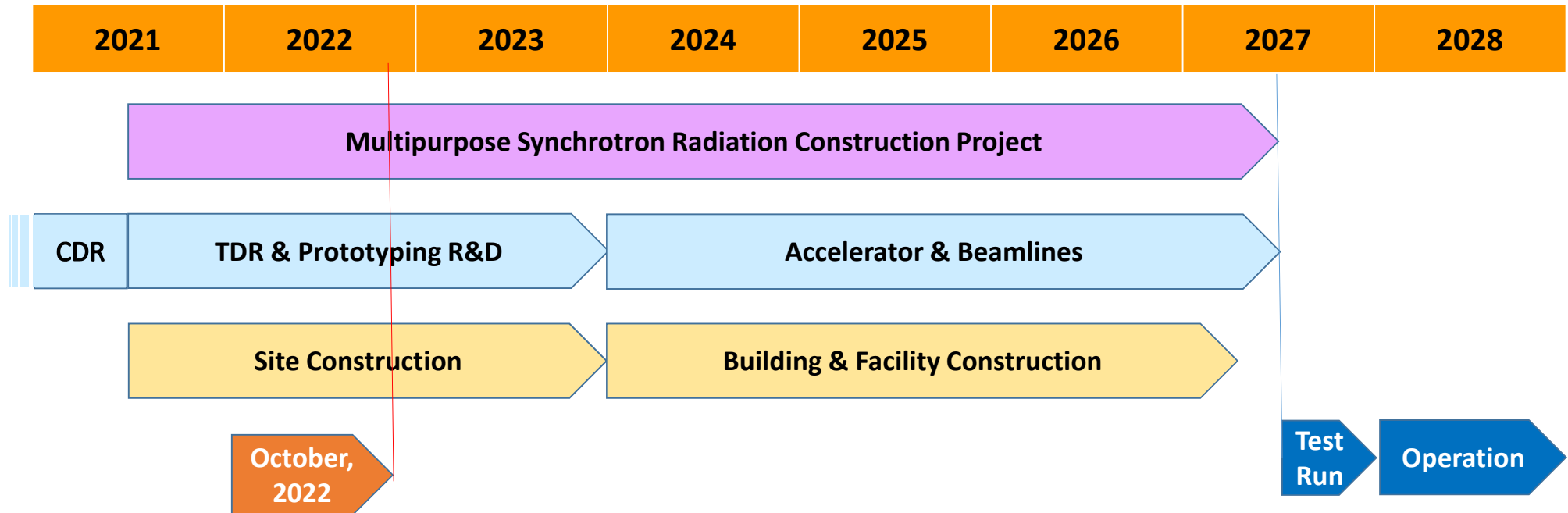
- KBSI: Hosting institution in charge of Building and Facility
- PAL: Partner institution in charge of Accelerator and Beamlines

❖ Specifications

- Beam Energy: 4 GeV
- Beam Emittance: less than 100 pm·rad (CDR: 58 pm·rad)
- Circumference: 800m
- Beamlines : more than 40
- Accelerator: Gun, Injector LINAC, 4 GeV Booster
- Lattice: MBA-7 Bend Achromat

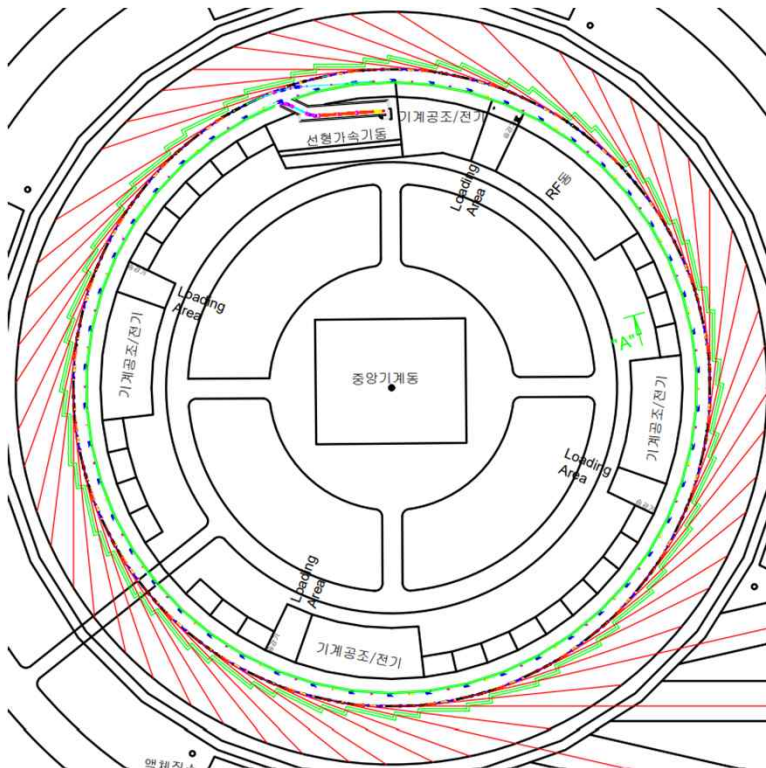


Project Timeline



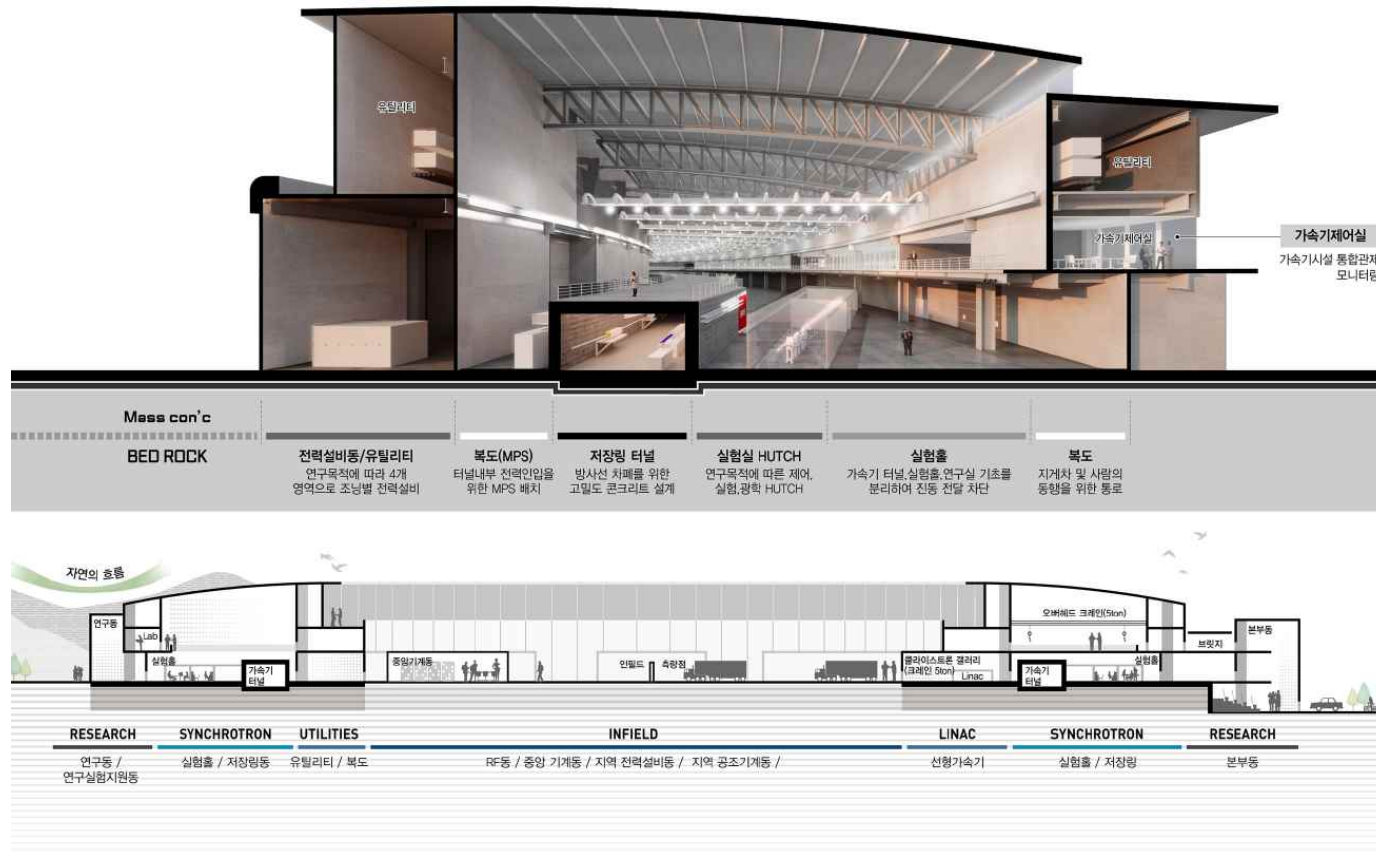
Primary Parameters

Gun → LINAC → Booster Ring → Storage Ring

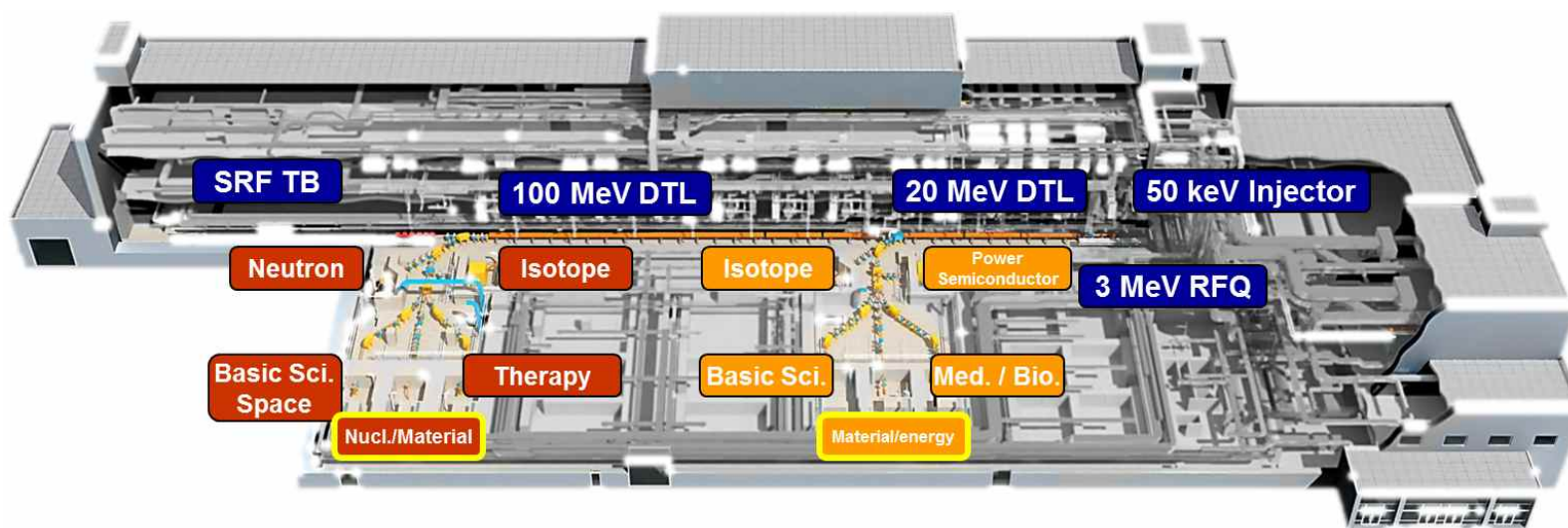


General Parameter	
Energy / GeV	4.0
Symmetry / Sub-Symmetry	28
Straight Sections: No & Length / m	28 / 6.5
Ring Circumference / m	798.8
# Dipole Magnets	28 * 7 = 196
Nat. Emittance / prad m	58
regular hor/ver @ coupling	55 / 6 @ 10 %
Diffraction limited source for	$\lambda > 1.7 / 0.365 \text{ nm}$
Energy spread	1.20E-3
Bunch Length s_t / ps	10.68 (without HC) / 53.40 (with HC)
RF Parameter & Others	
RF frequency / MHz	499.877
# cavities / total Voltage	3 x nc / 3.5 MV (1.8 MV max)
# buckets: total / gap	1332 / 267
Harmonic RF system	3 rd , passive, sc, 800 kV
Average current / mA	400
Lifetime / h	4.54 (flat) / 8.81 (round)
Top up operation	yes
Injection scheme	4 Kicker bump
Beam pipe (in achrom.) / mm ²	D: 24(H)*20(V) @ Straight Section
Magnets:	
max. bending magnet field / T	1.7
max. quadrupole grad. T/m	56
max. sextupole strength T/m ²	1844

4GSR Design – Building Cross-session



Korea Multi-Purpose Accelerator Complex – KOMAC (KAERI)



Outline of KOMAC

Construction - 2002.7~2012.12 Proton Engineering Frontier Project (PEFP)

Budget - ~\$300M (Government: \$180M, Gyeongju: \$110M, Industry: \$10M)

Specification - **High Current (20 mA) Proton Linear Accelerator**

Applications - Atmospheric/Space Radiation Effects, RI Production, Bio, Basic sciences, Secondary Particle Productions

- In last 5 years, supported **489** projects **of 1,967** users from **188** institutions



Characteristics – 100 MeV Proton LINAC

- 2.45 GHz Microwave ion source
- 350 MHz 4-vane RFQ (Radio Frequency Quadrupole)
- 350 MHz Drift Tube Linacs
- Digital LLRF and EPICS control system

Extraction Energy	100 MeV
Max. Peak Beam Current	20 mA
Max. Beam Duty	8%
Avg. Beam Current	(max) 1.6 mA
Pulse Length	0.1 - 1.33 ms
Max. Repetition Rate	60 Hz
Max. Average Beam Power	160 kW

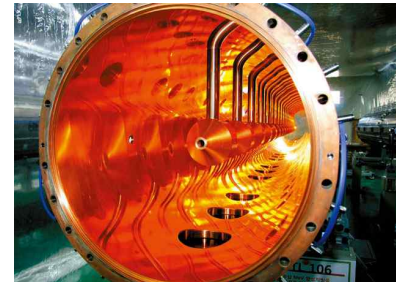
KOMAC Injector



KOMAC RFQ



KOMAC DTL



Proposing: Korea Spallation Neutron Source (KSNS)

- 2-GeV Rapid Cycling Synchrotron
- MW-class Spallation Target Station
- Proton beamline for deep-space radiation tests
- Neutron beamlines for neutron science



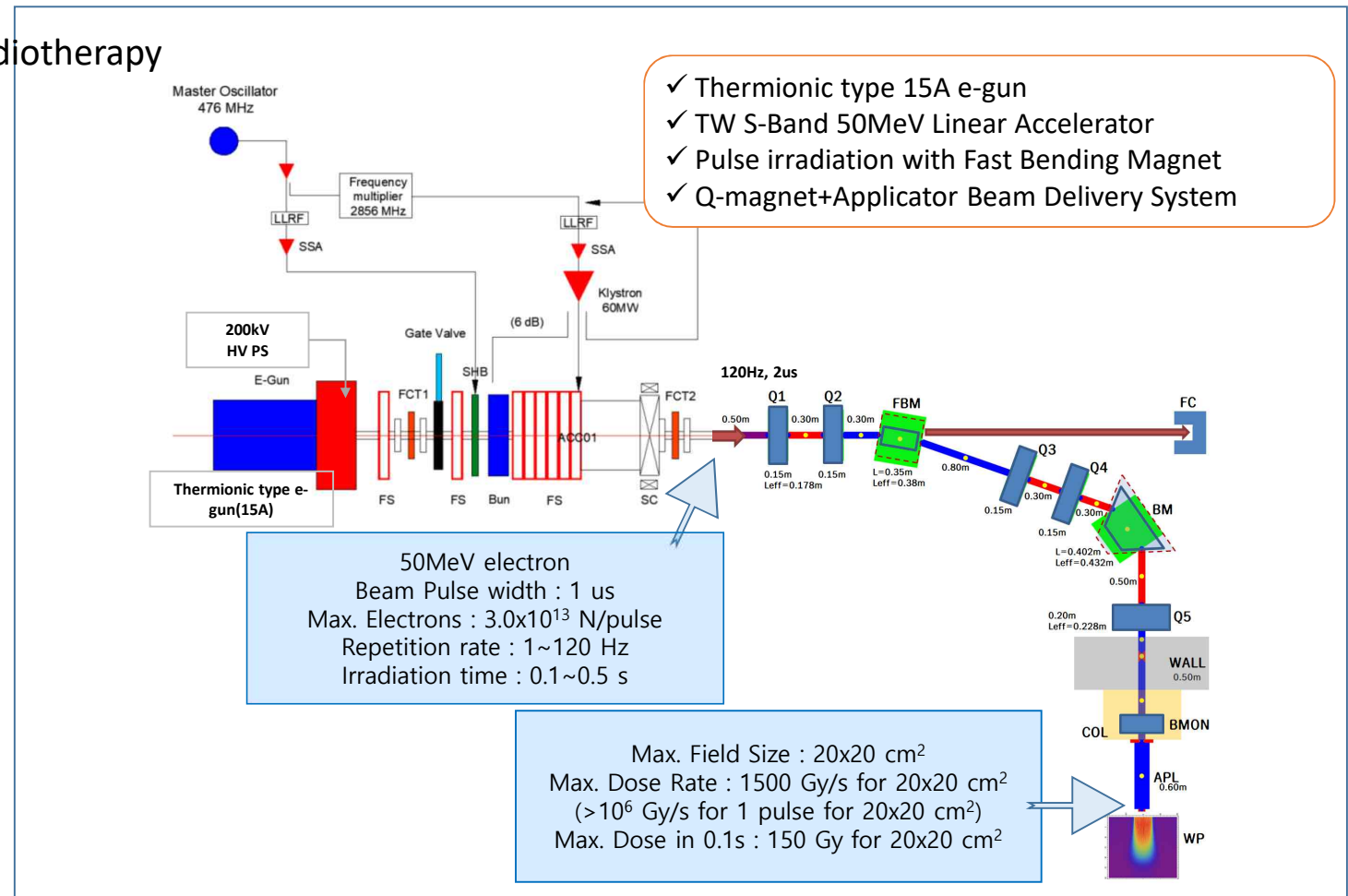
Medical Application of Accelerators

- 50MeV e-FLASH Radiotherapy System of KIRAMS
- 9 MeV C-band LINAC @ DIRAMS

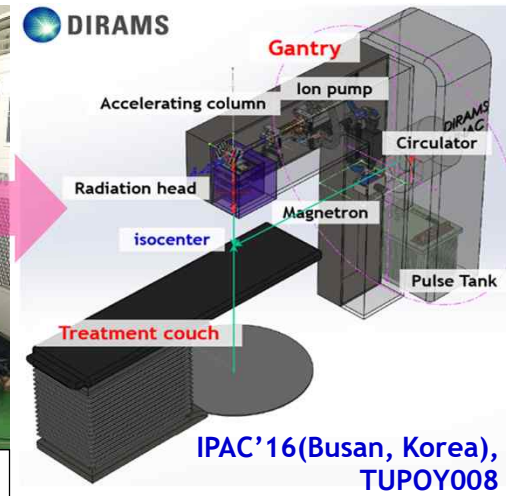
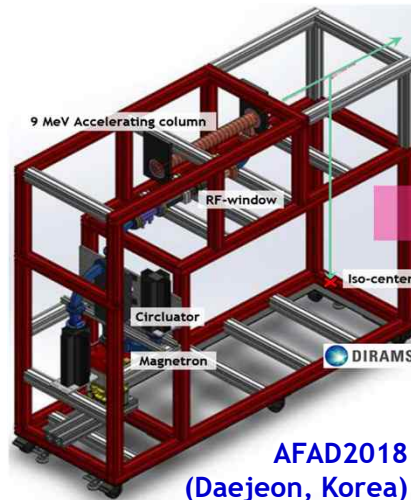
50MeV e-FLASH Radiotherapy System of KIRAMS

50MeV electron Flash Radiotherapy System

- 1 step : 2021 – 2023
- 2 step : 2024 - 2025

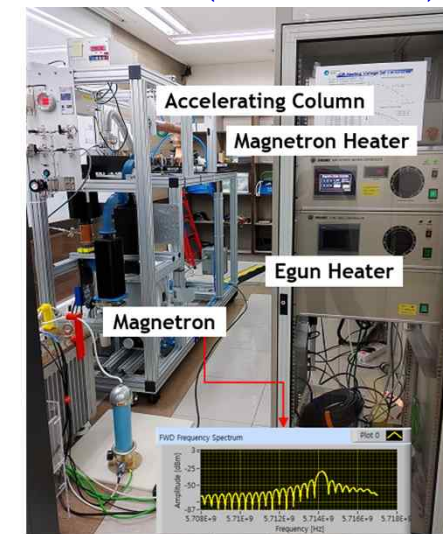


9 MeV C-band LINAC @ DIRAMS



- We are developing a radiotherapy machine consisting of a gantry, a support stand, a treatment couch, a control console, etc.
- The 9 MeV Accelerating column was manufactured and bonded using vacuum-brazing with our DIRAMS machines.
- The 9 MeV LINAC located in the gantry-like frame was constructed and operates with the solid-state pulse modulator.
- After getting the radiation license (2022), we will study the beam from LINAC and provide the FLASH irradiation.

2020.11.23 @ HDR (treatment room)



END