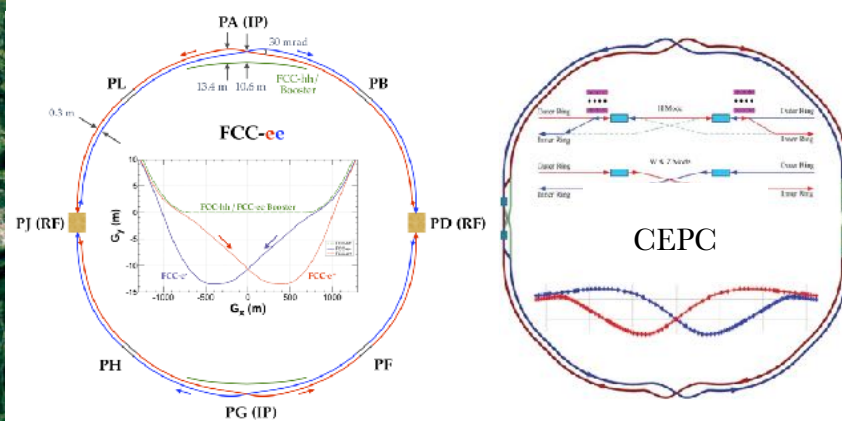
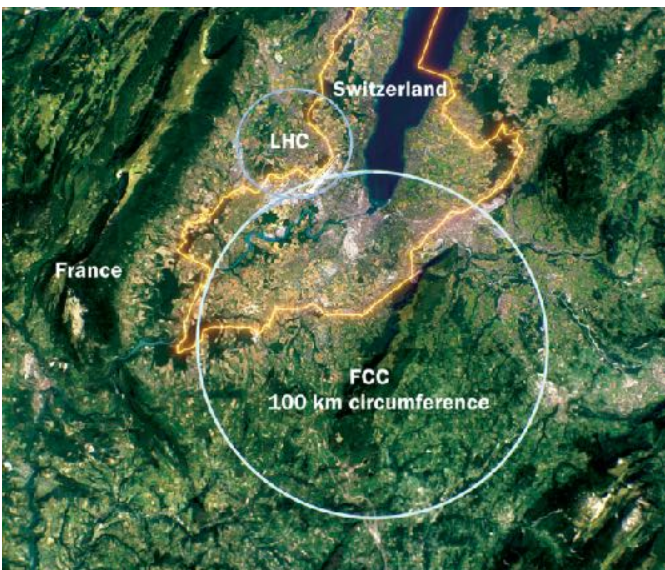
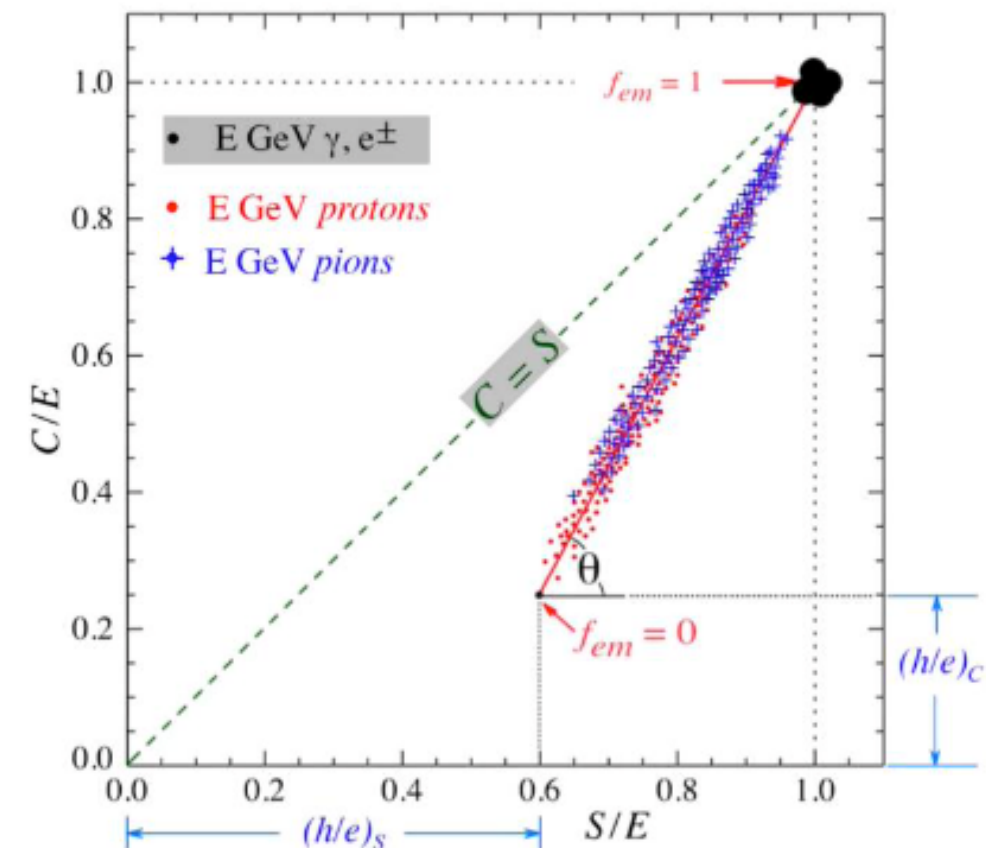
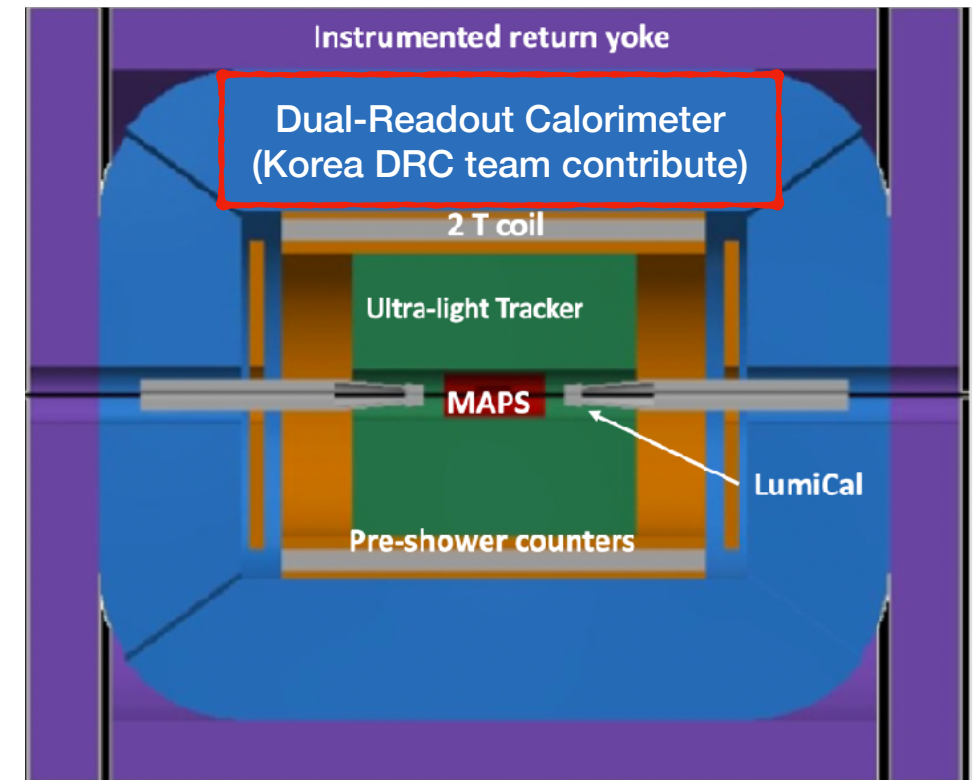


Dual-Readout Calorimeter



• Dual-Readout Calorimeter

- I) The dual-readout calorimeter has been included in the conceptual design report of both **FCC-ee** and **CEPC**
- II) **Non-gaussian electromagnetic fluctuations** are a major factor that makes it difficult to measure the energy of hadron shower
- III) The dual-readout calorimeter offer **high-quality energy measurement** for both EM particles and hadrons simultaneously
- IV) Outstanding energy resolution can be achieved by **measuring EM component** and **correcting hadron energy event by event**



2. Configuration

- The dual-readout calorimeter can be divided by 2 parts in building process

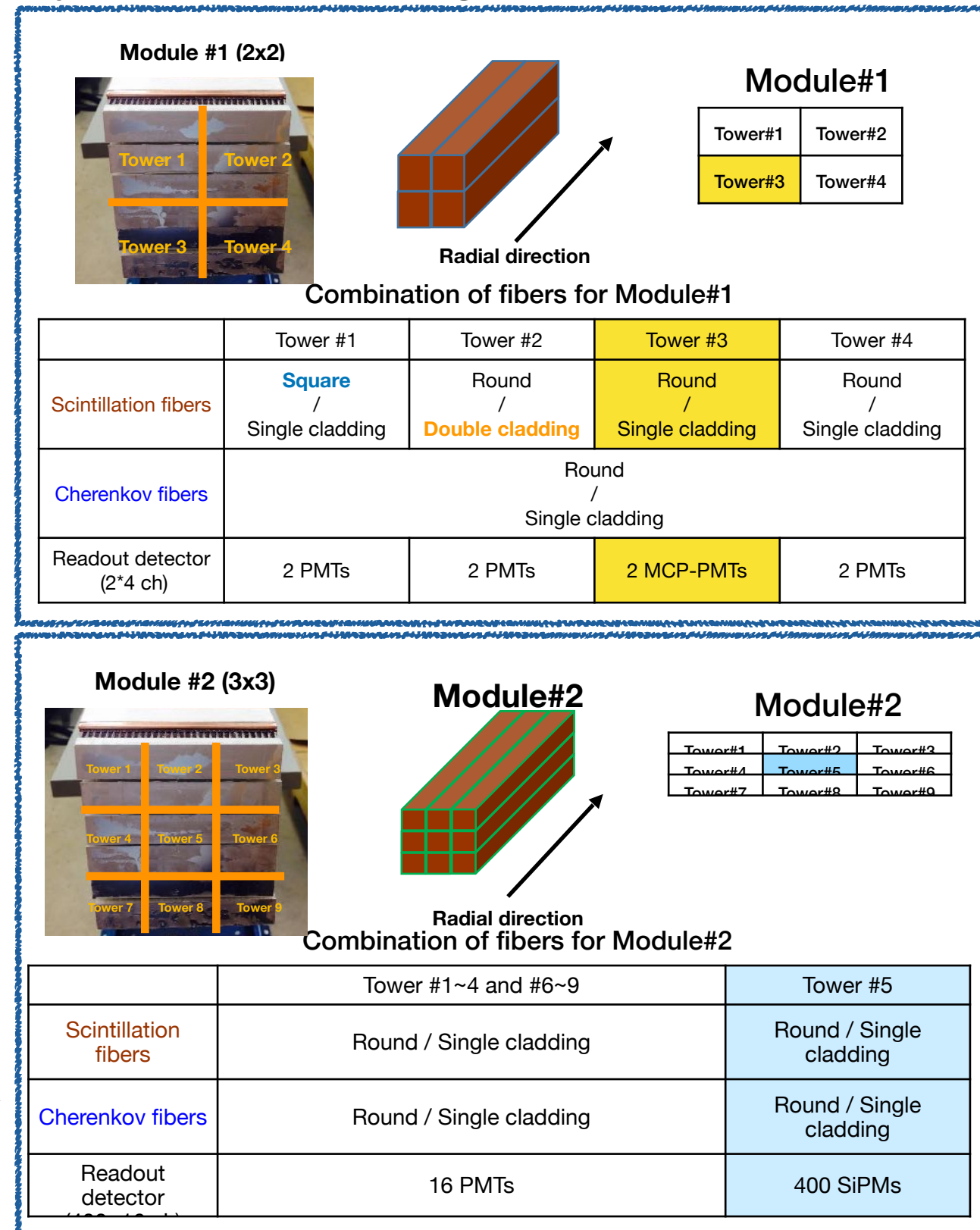
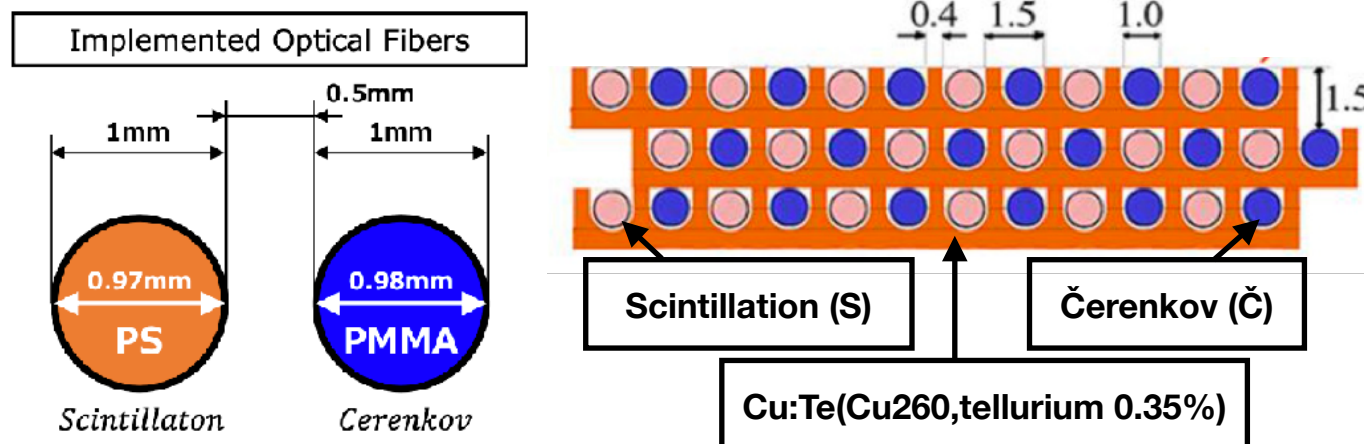
- Copper plate
 - 61 plates** are used to build a module
- Optical fibers
 - Čerenkov fibers: round shape and single cladding
 - Made by Mitsubishi, Japan
 - Scintillating fibers: **round** and **square** shape & **single** and **double** cladding
 - Made by Kuraray, Japan

Module 1

- 4 towers
- Different shape & cladding for scintillating fibers
- PMT & **MCP-PMT**

Module 2

- 9 towers
- PMT & **SiPM**



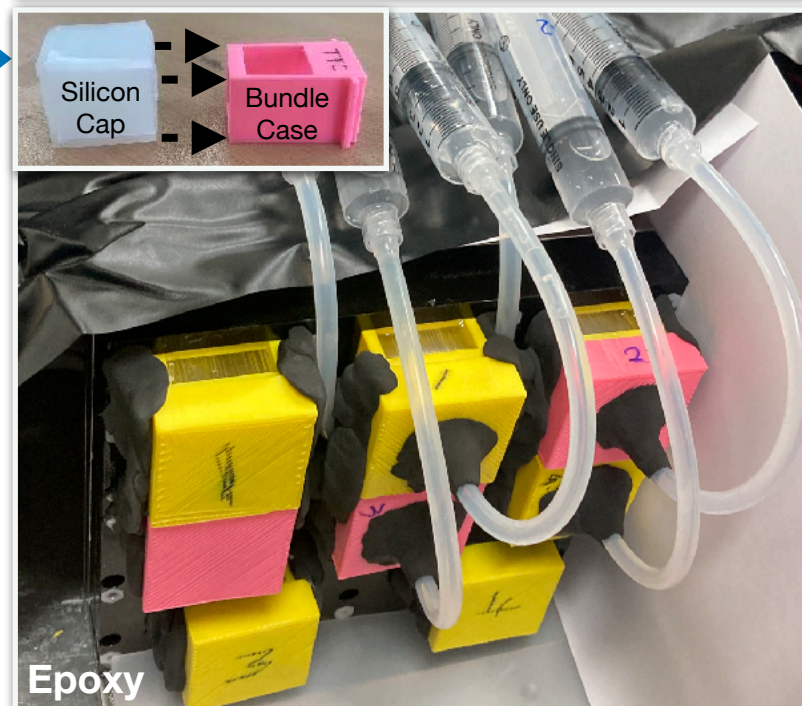
Procedure of Assembly



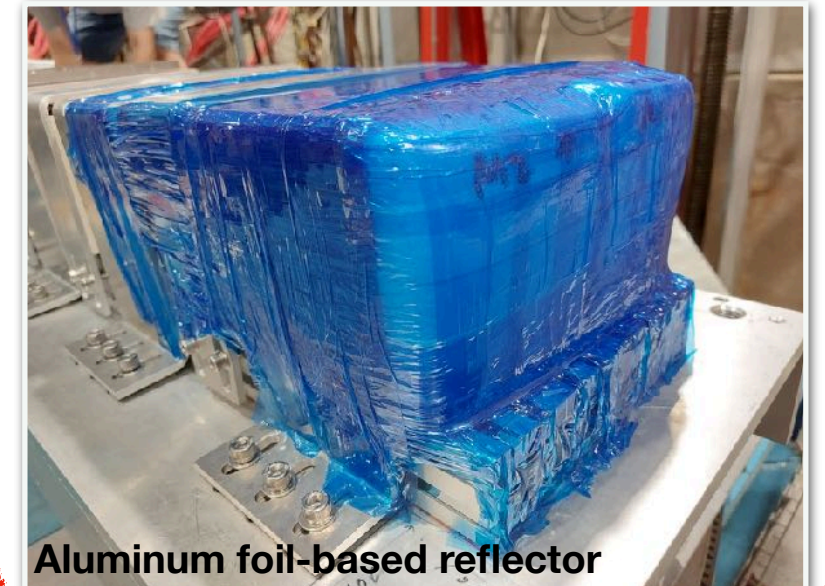
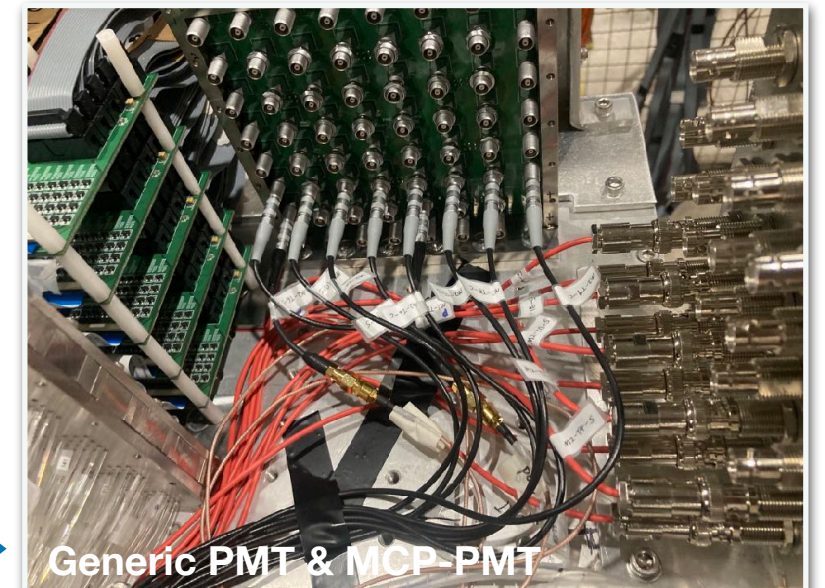
Step 1. Fiber Assembly



Step 2. Fiber Bundling



Step 3. Install photomultiplier & reflector



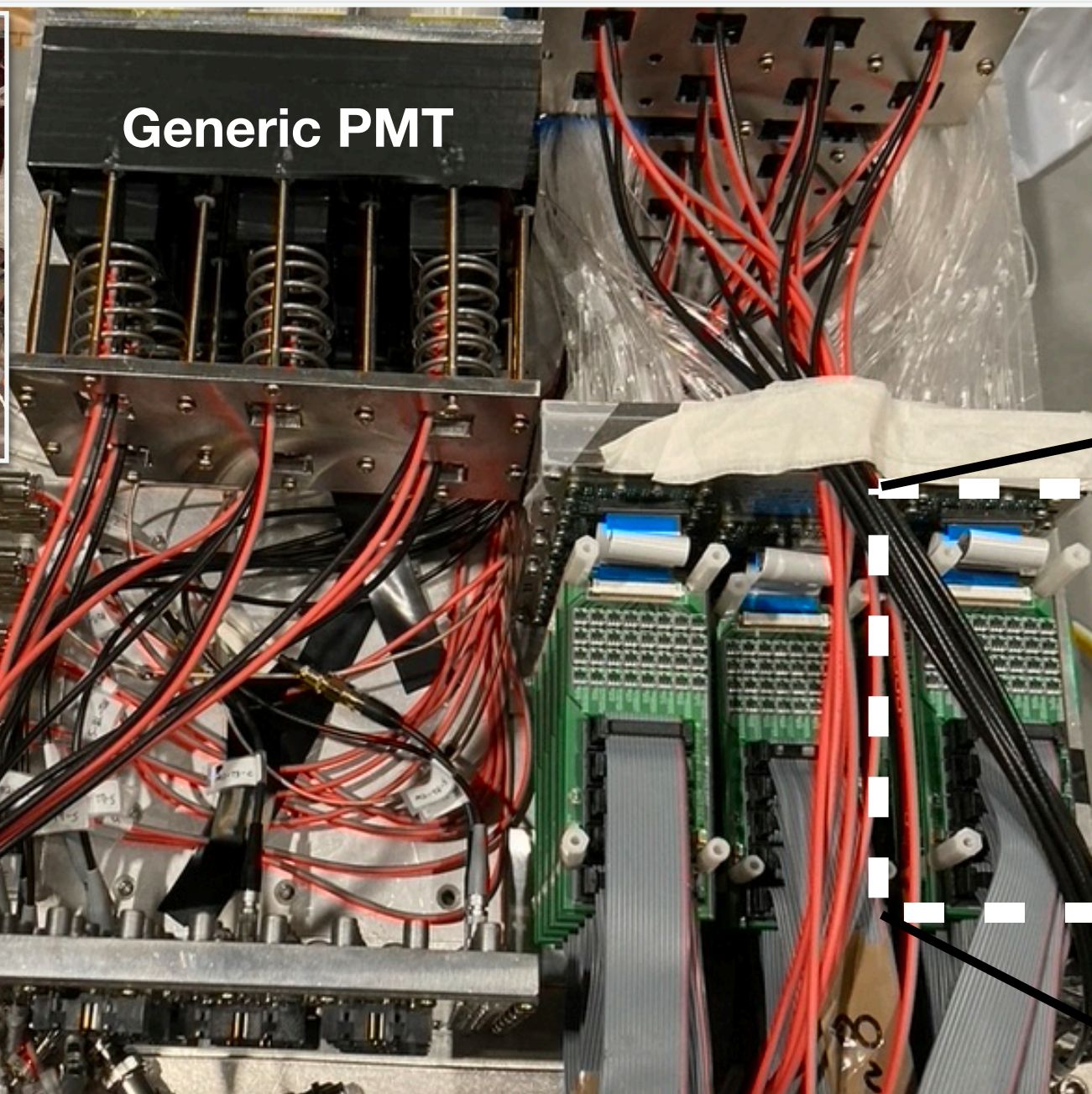
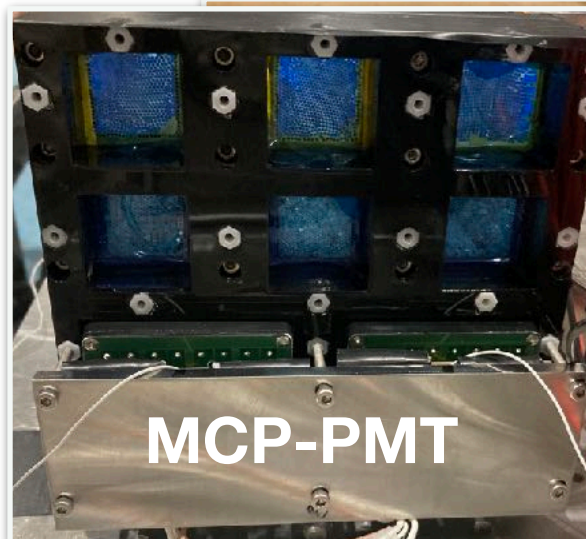
Finished at Yonsei univ.

Readout Installation

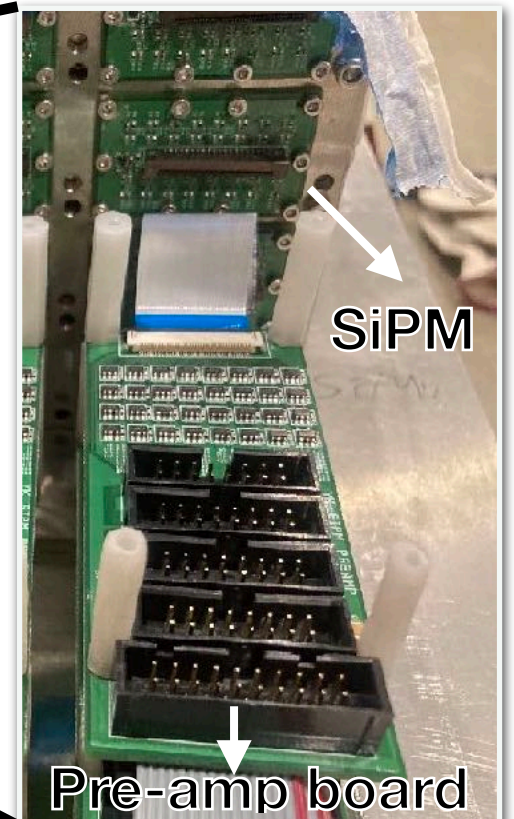
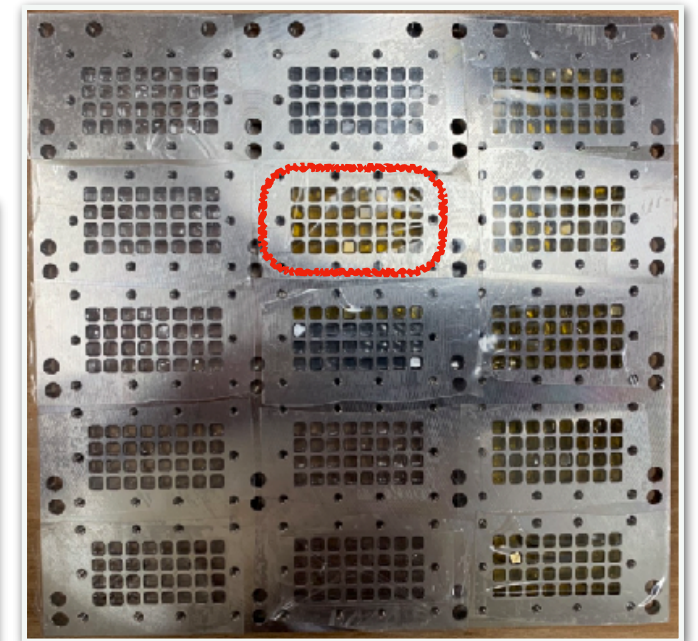


- **Readout: Generic PMT, MCP-PMT, SiPM**

- ▶ **In SiPM installation case**, we assembled SiPM very carefully to prevent the optical cookie from escaping and, connected it to the pre-amp board
- ▶ **In other case**, installation and cable connection are assembled at the same time
- ▶ **MCP-PMT** has 2 types of cable: negative & positive signal line



SiPM Frame



DAQ Connection



Generic PMT & MCP-PMT

PMT sensor board mapping

lemo cable connect side

| | | | | | | | | |
|-------|------------------------------------|-----------------------------------|---------------------------------|-----------------------------------|------------------------------------|-----------------------------------|---------------------------------|-----------------------------------|
| | mid1 ch1 M1_T1_S | mid1 ch3 M1_T2_S | mid1 ch5 M1_T4_S | mid1 ch7 M1_T3_S MCP(-) | mid1 ch9 M1_T1_C | mid1 ch11 M1_T2_C | mid1 ch13 M1_T4_C | mid1 ch15 M1_T3_C MCP(-) |
| | mid1 ch2 | mid1 ch4 | mid1 ch6 | mid1 ch8 | mid1 ch10 | mid1 ch12 PS | mid1 ch14 TC | mid1 ch16 Muon |
| mid 1 | mid1 ch17 DWC1 (digital1) right | mid1 ch19 DWC1 (digital2) left | mid1 ch21 DWC1 (digital3) up | mid1 ch23 DWC1 (digital4) down | mid1 ch25 DWC2 (digital1) right | mid1 ch27 DWC2 (digital2) left | mid1 ch29 DWC2 (digital3) up | mid1 ch31 DWC2 (digital4) down |
| | mid1 ch18 | mid1 ch20 | mid1 ch22 | mid1 ch24 | mid1 ch26 | mid1 ch28 | mid1 ch30 | mid1 ch32 |
| | mid2 ch1 M2_T1_S | mid2 ch3 M2_T2_S | mid2 ch5 M2_T3_S | mid2 ch7 M2_T4_S | mid2 ch9 M2_T1_C | mid2 ch11 M2_T2_C | mid2 ch13 M2_T3_C | mid2 ch15 M2_T4_C |
| | mid2 ch2 M2_T6_S | mid2 ch4 M2_T7_S | mid2 ch6 M2_T8_S | mid2 ch8 M2_T9_S | mid2 ch10 M2_T6_C | mid2 ch12 M2_T7_C | mid2 ch14 M2_T8_C | mid2 ch16 M2_T9_C |
| mid 2 | mid2 ch17 M1_T3_S MCP(+) | mid2 ch19 | mid2 ch21 | mid2 ch23 | mid2 ch25 M1_T3_C MCP(+) | mid2 ch27 | mid2 ch29 | mid2 ch31 |
| | mid2 ch18 | mid2 ch20 | mid2 ch22 | mid2 ch24 | mid2 ch26 | mid2 ch28 | mid2 ch30 | mid2 ch32 |

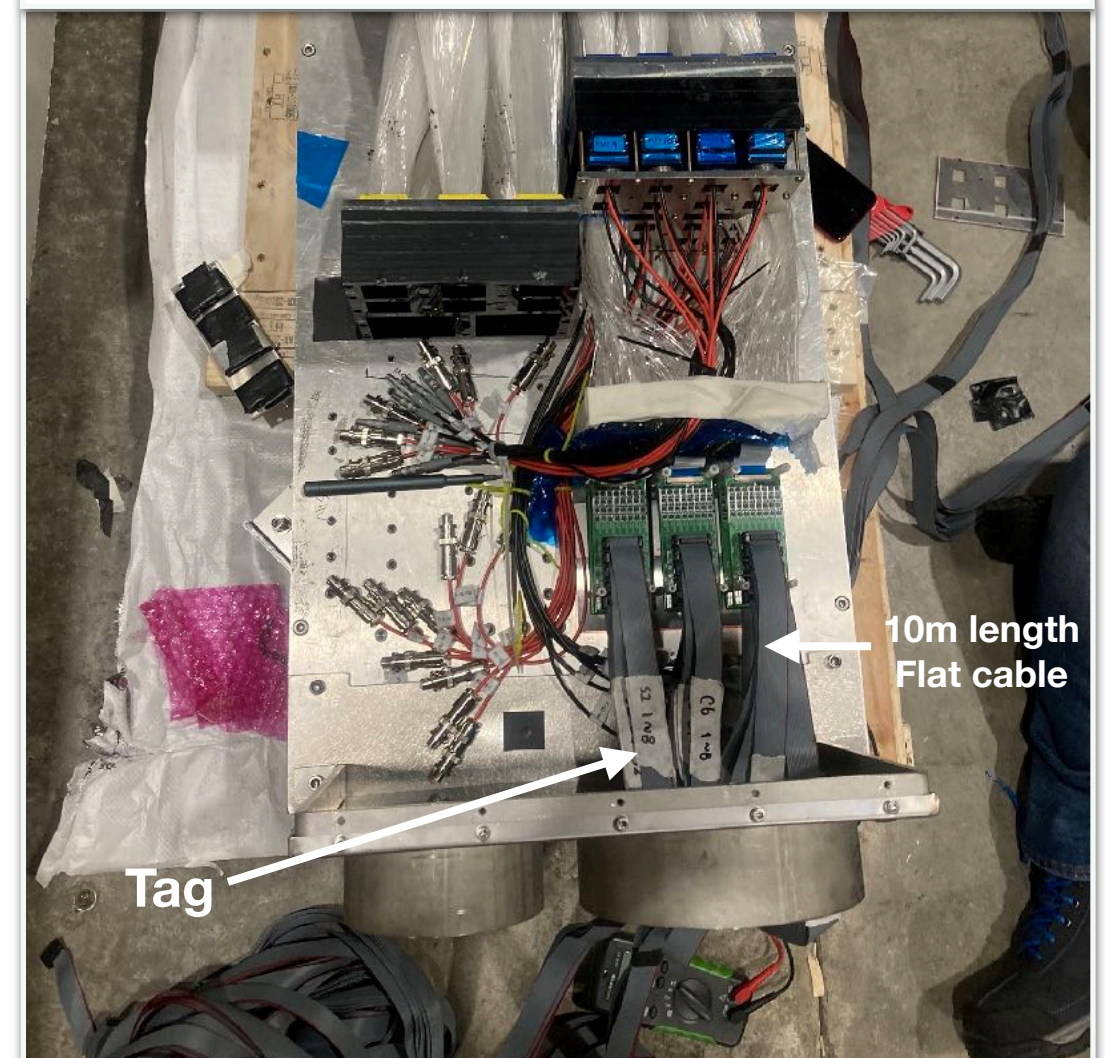
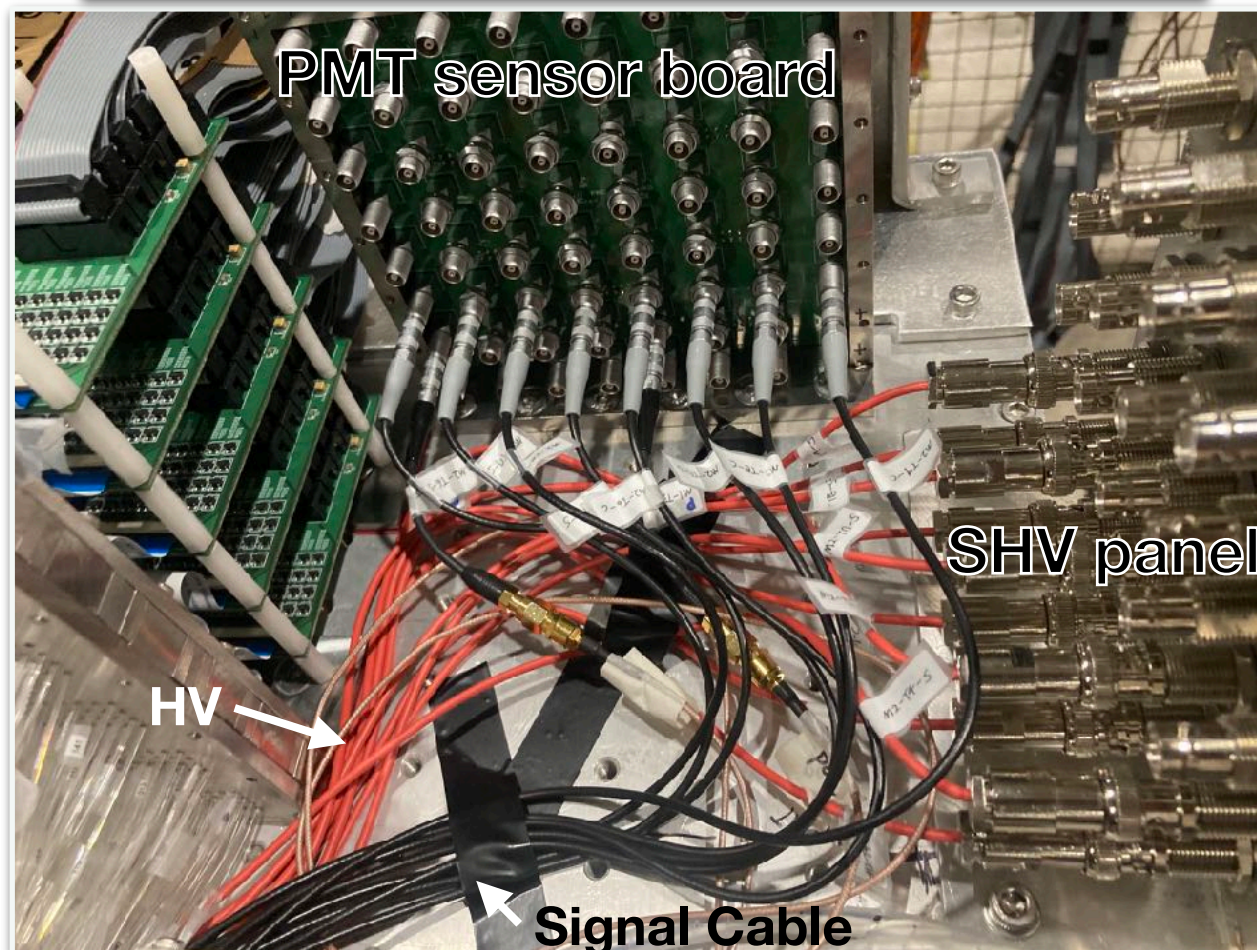
Ancillary detector

SiPM

Preamp board mapping

Down steam side

| | | |
|----------|----------|---------|
| S5-mid15 | | C5-mid7 |
| S4-mid14 | S6-mid10 | C4-mid6 |
| S3-mid13 | SC-mid11 | C3-mid5 |
| S2-mid12 | C6-mid8 | C2-mid4 |
| S1-mid9 | | C1-mid3 |



Reflector: Aluminum Foil (i)



- **Reflectors**

- The characteristics of lights

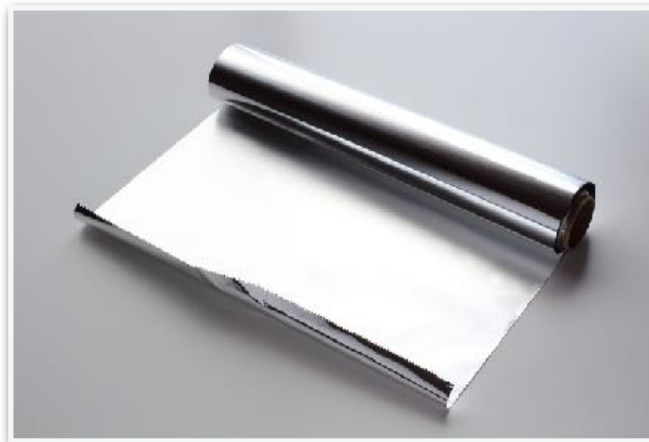
| Light | Scintillating light | Čerenkov light |
|---------------------|---------------------|----------------|
| Quantity | Bright | Not bright |
| Speed | Slow (~2 ns) | Fast (~0 ns) |
| Attenuation lengths | Small (~3m) | Long (6~10m) |

At the front side of copper plate,

- Scintillating fiber: **block** the light
- Čerenkov fiber: **reflect** the light which gives **the depth of light** in the module

- Reflector material

- We changed the material as a reflector from the aluminum mirror to an **aluminum foil**



Aluminum foil

- Method

- Aluminum reflectors are made by inserting blue tape between them and folding foil

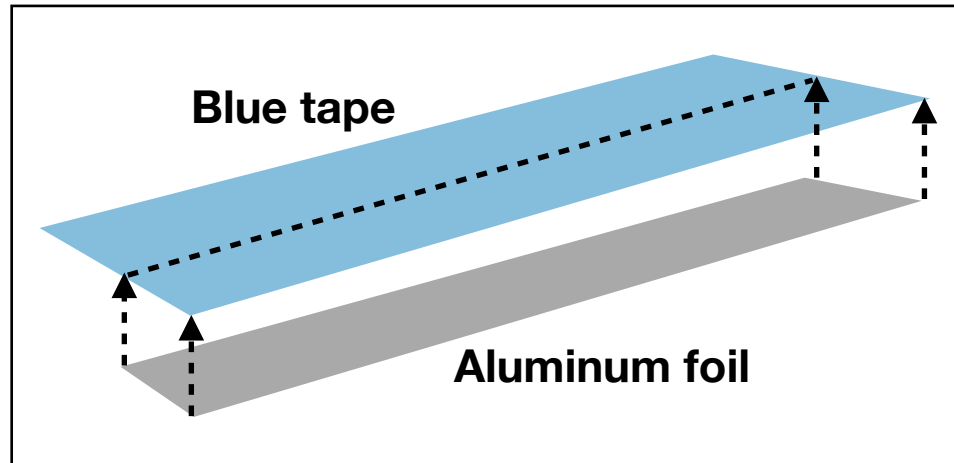


Reflector: Aluminum Foil (ii)



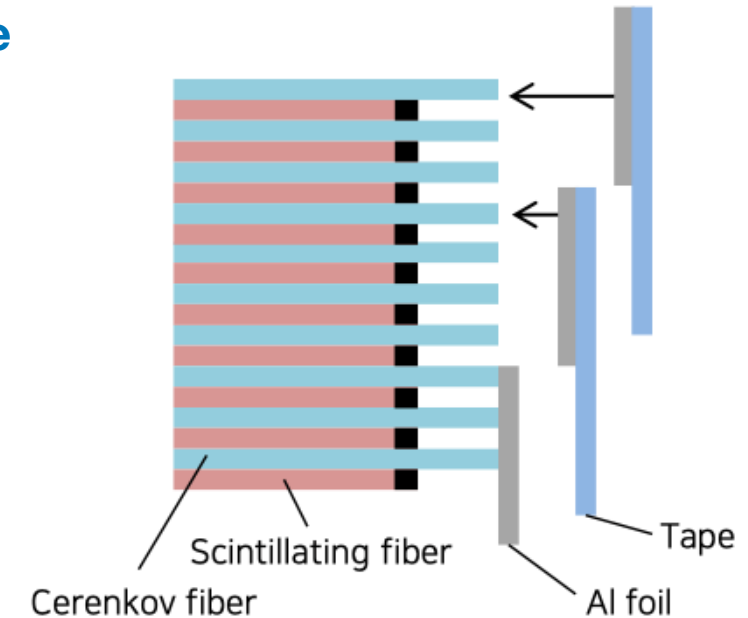
1. Making reflector

- ▶ Reflector was made by that **aluminum foil** is attached on the half of blue tape



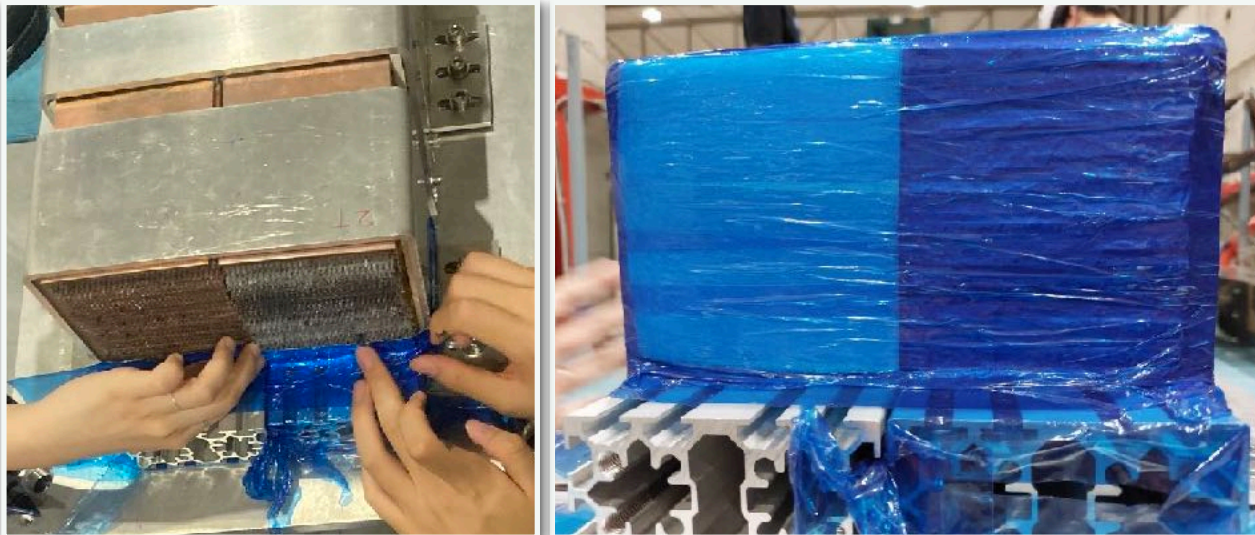
2. Attaching reflector

- ▶ Reflector is attached using tapes in **stair-shaped structure**



3. Buffer material

- ▶ We used buffer material to **make up for different distance** between module 1 & 2



4. Fixation & pressure

- ▶ We use buffer material again to **fix** and **press reflector**



Shielding PMT



- ▶ We put lead bricks in dark case to **protect PMTs from beam**

