

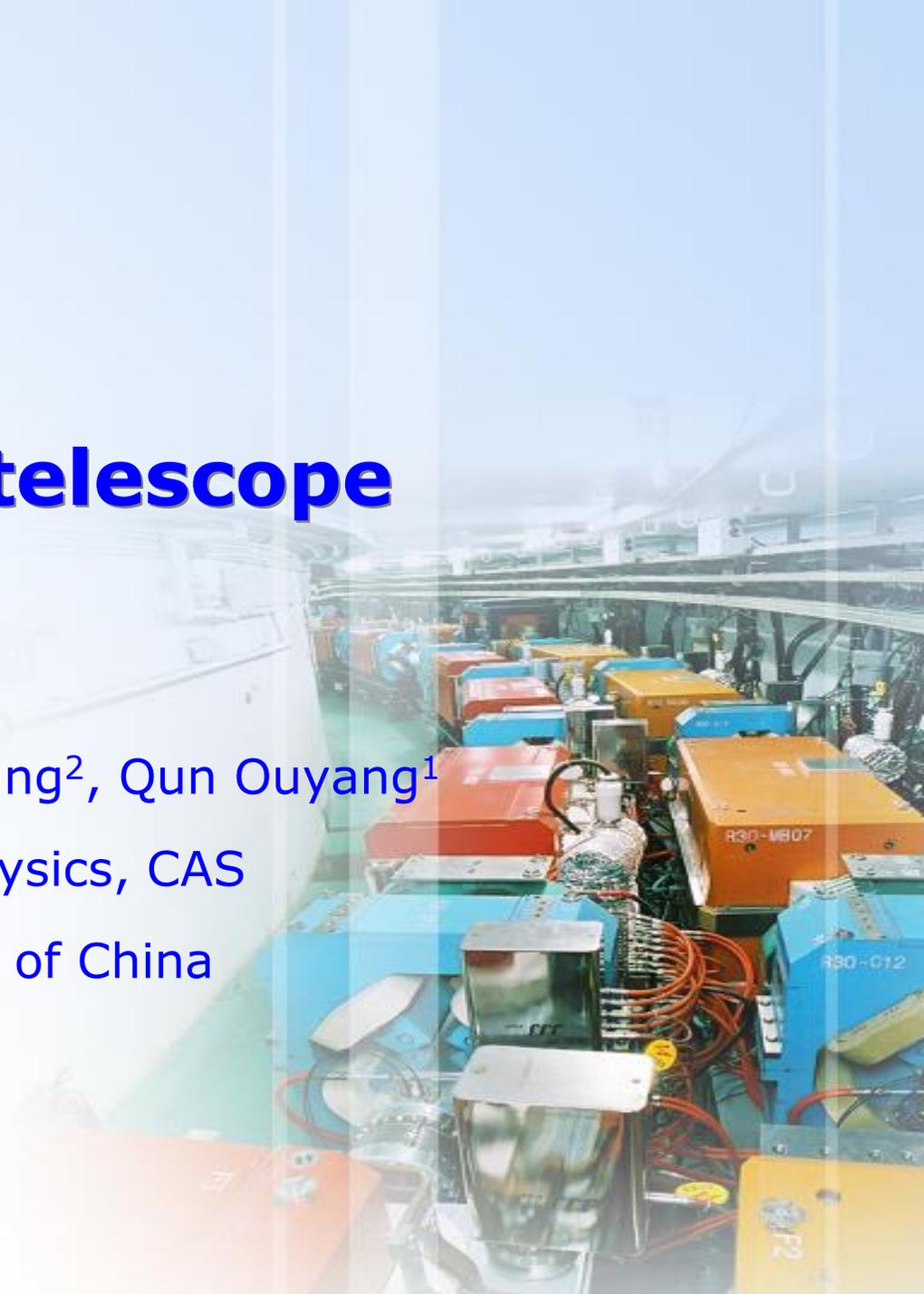
Development of JadePix-3 telescope for beam test

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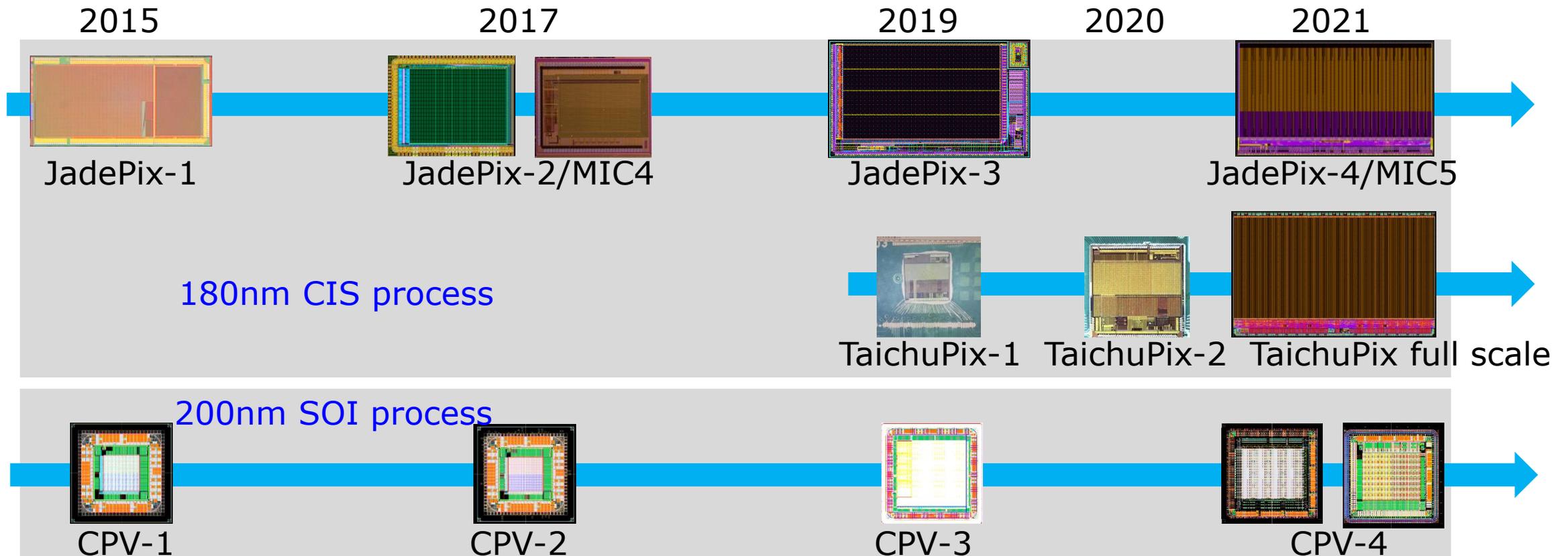
Outline

- Review on JadePix-3 CMOS Pixel Sensor
- Prototype of beam test telescope
- Initial test with cosmic rays
- Next plan



R&D of silicon pixel sensor for Vertex (in China)

- Targeted on high resolution, low power and fast readout.
 - JadePix and TaichuPix on 180 nm CIS process
 - CPV on 200 nm SOI process

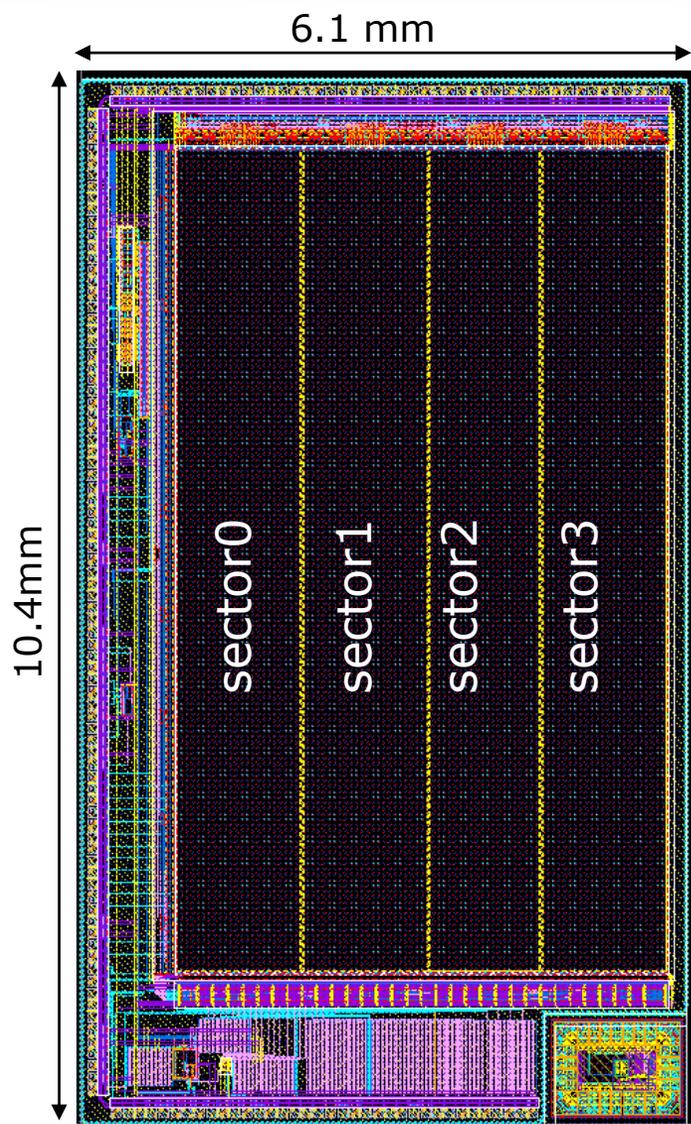


JadePix-3, a major effort on CMOS pixel sensor

- Technological preparation
 - JadePix-1 on the TowerJazz CIS process
 - JadePix-2 and MIC4 on the design schemes
- Collaborative design of a large team
 - Over 10 participants from IHEP, CCNU, SDU, Dalian Minzu U.
- Test work lasted for 1.5 years to fully characterize the chips
 - Highly required expertise on both sensor and electronics
- Highlighted as the achievements of MOST1 project



The pixel matrix of JadePix-3



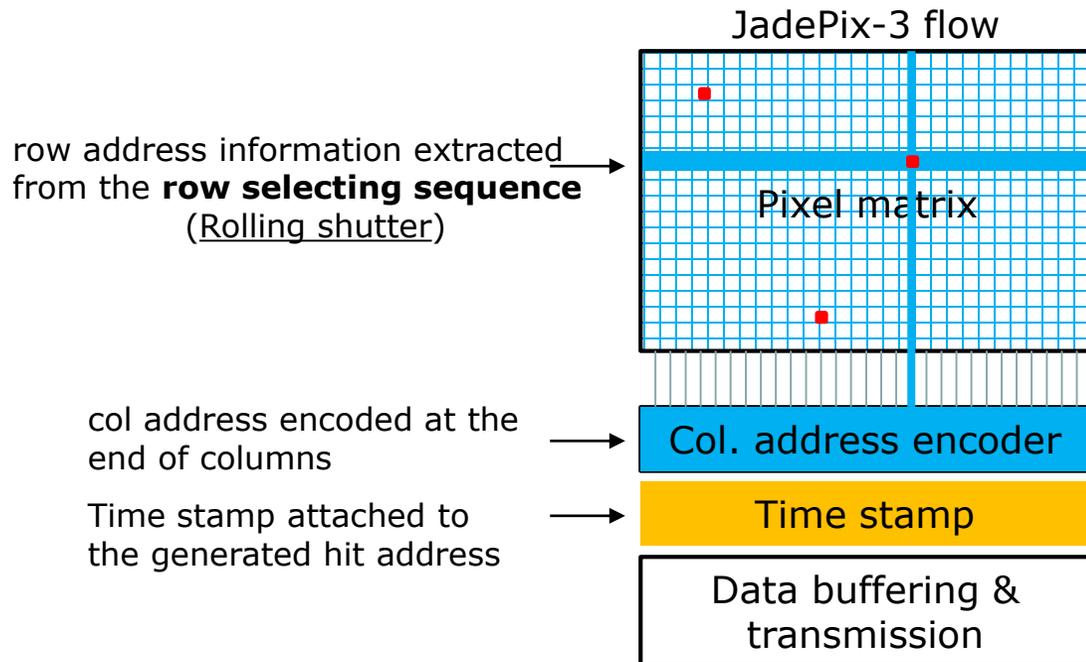
- **Full-sized** in the φ direction
 - Matrix coverage: $16\ \mu\text{m} \times 512\ \text{rows} = 8.2\ \text{mm}$
- **Rolling shutter** to avoid heavy logic and routing in the column-wise
 - Minimum pixel size: **$16\ \mu\text{m} \times 23.11\ \mu\text{m}$**
 - Matrix readout time: $512\ \text{rows} \times 192\text{ns}/\text{row} = \mathbf{98.3\ \mu\text{s}/\text{frame}}$
- 4 parallel sectors, **scalable**
 - $48\ \text{columns}/\text{sector} \times 4 = 192\ \text{columns}$

Sector	Diode	Analog	Digital	Pixel layout
0	$2 + 2\ \mu\text{m}$	FE_V0	DGT_V0	$16 \times 26\ \mu\text{m}^2$
1	$2 + 2\ \mu\text{m}$	FE_V0	DGT_V1	$16 \times 26\ \mu\text{m}^2$
2	$2 + 2\ \mu\text{m}$	FE_V0	DGT_V2	$16 \times 23.11\ \mu\text{m}^2$
3	$2 + 2\ \mu\text{m}$	FE_V1	DGT_V0	$16 \times 26\ \mu\text{m}^2$



Hit processing flow in JadePix-3

- Row address extracted from the **row selecting sequence** (Rolling shutter)
- Column address with HIT encoded at the bottom of matrix
- Time stamp attached to the HIT address
 - In the form of frame number



<Format of data frame>

Head: Buffer status

Data: HIT address 1

Data: HIT address 2

Data: HIT address 3

Tail: Frame number

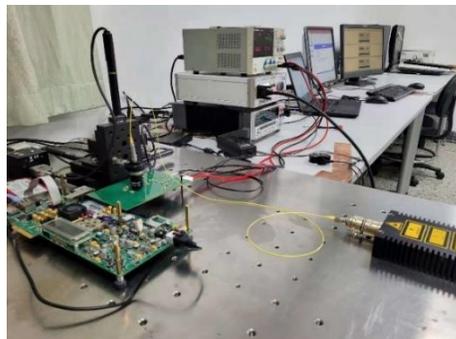
Test system for single chip

- General-purpose FPGA platform, KC705
 - Well-defined **FPGA firmware**
 - Debugged **Interactively** with the JadePix3 chips
- 4 test setup deployed in IHEP, CCNU, USTC, JLU

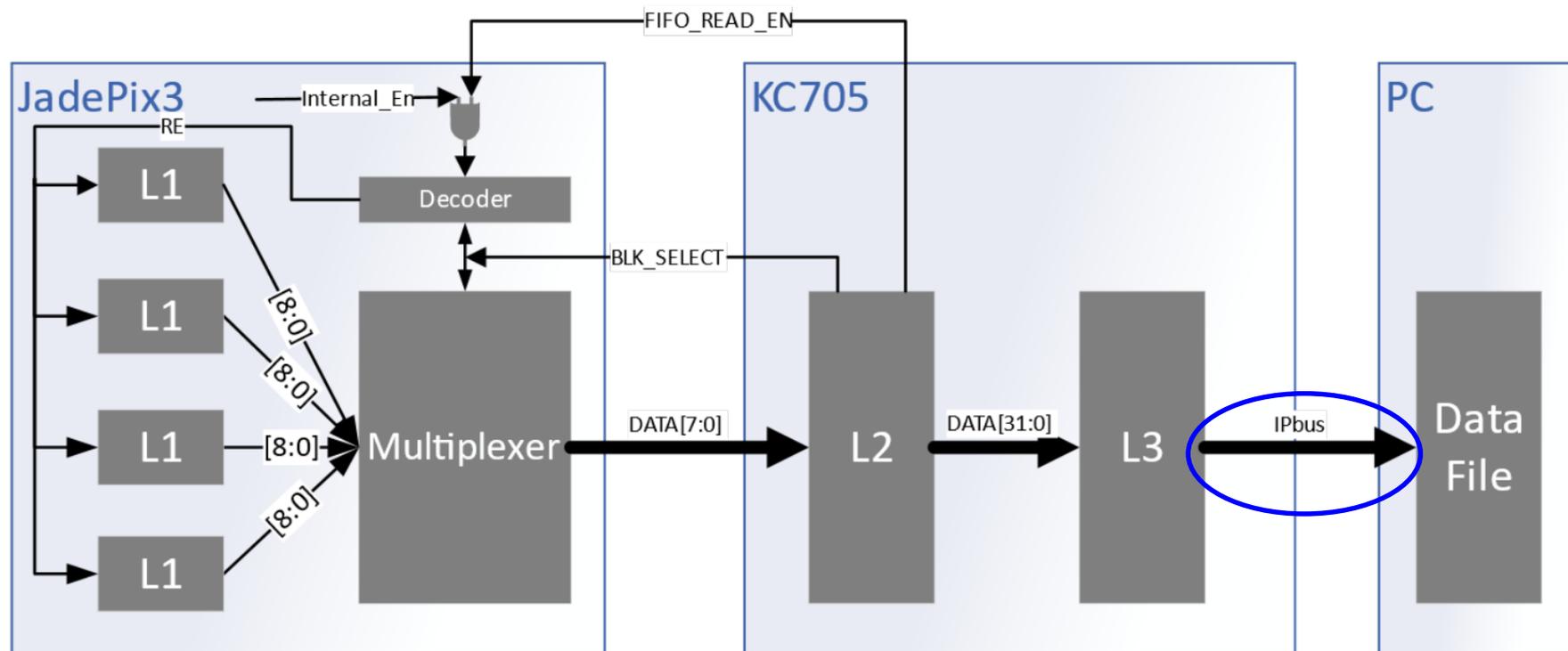
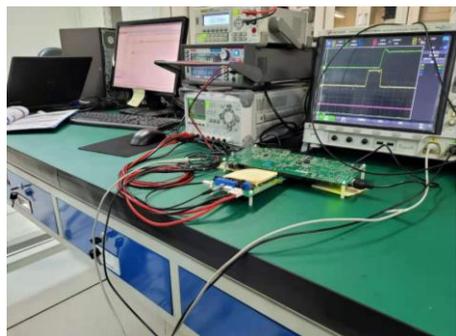
- **IPBUS protocol**

- Reliable high-performance **control link** for particle physics electronics
- **JUMBO PACKAGE feature** developed to boost the payload data rate up to 750 Mbps

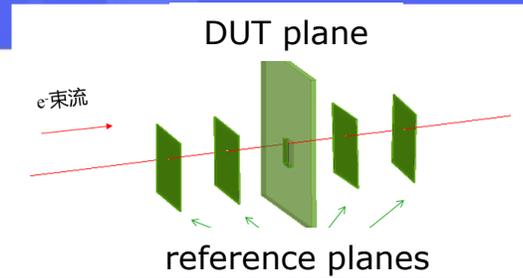
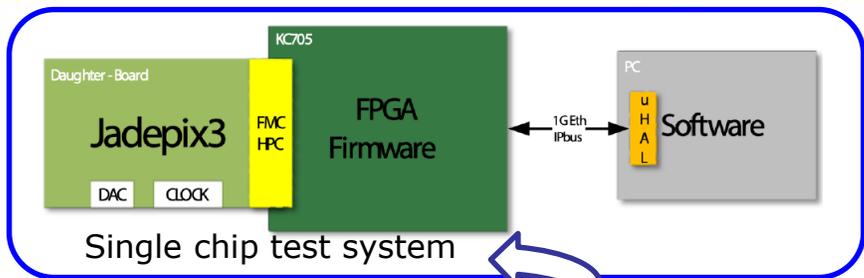
In IHEP Lab



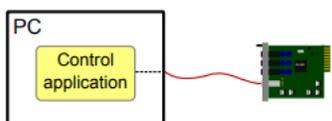
In CCNU Lab



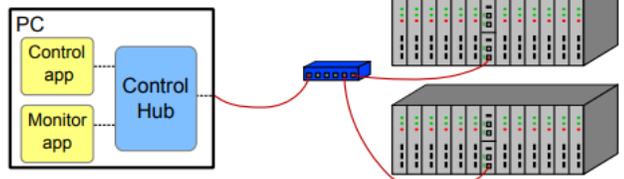
IPBUS: a flexible Ethernet-based control system



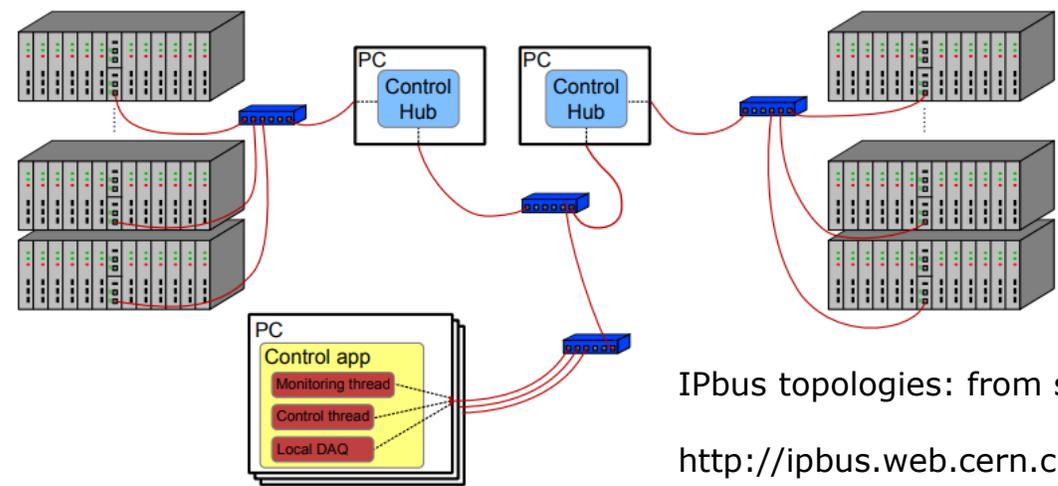
Small-scale system



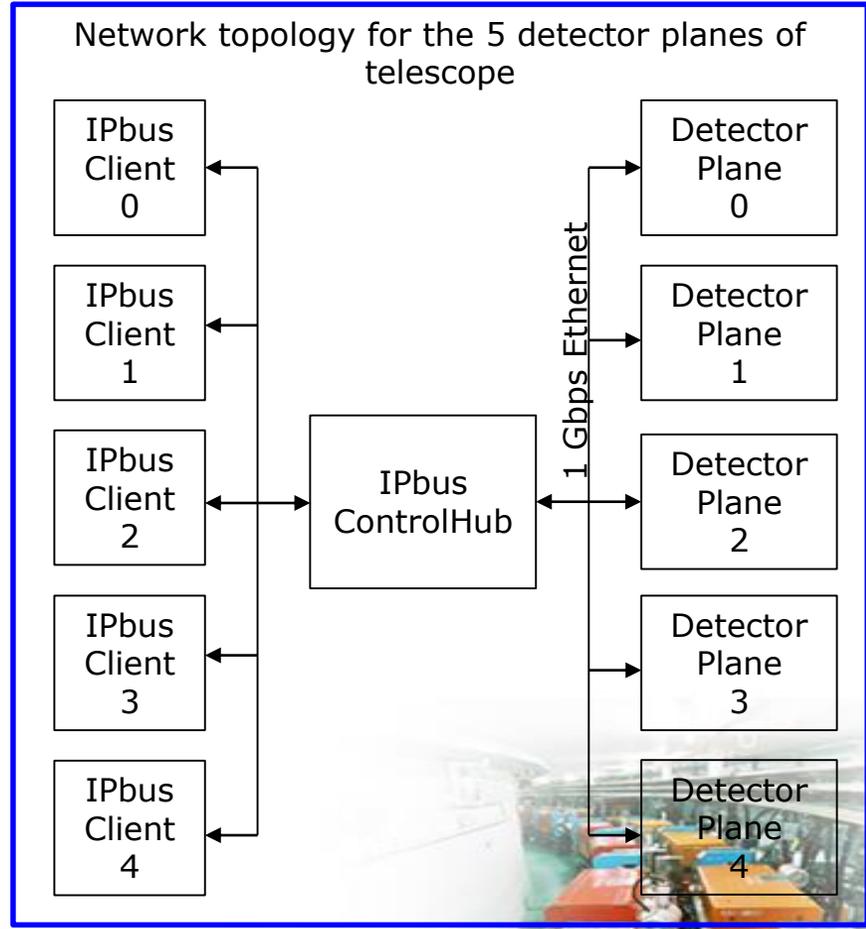
Medium-scale system



Large-scale system

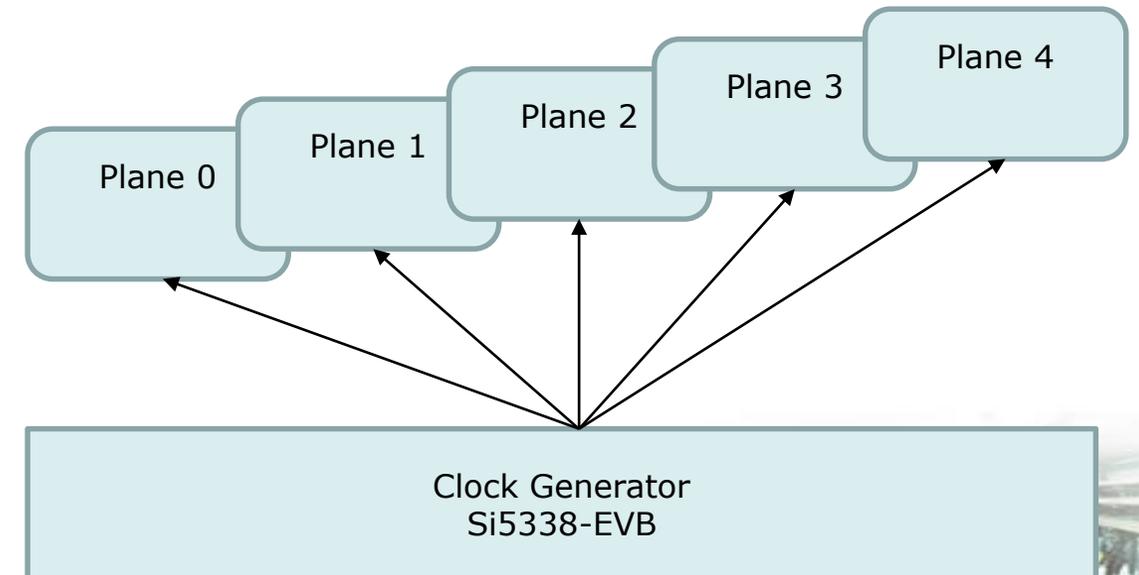
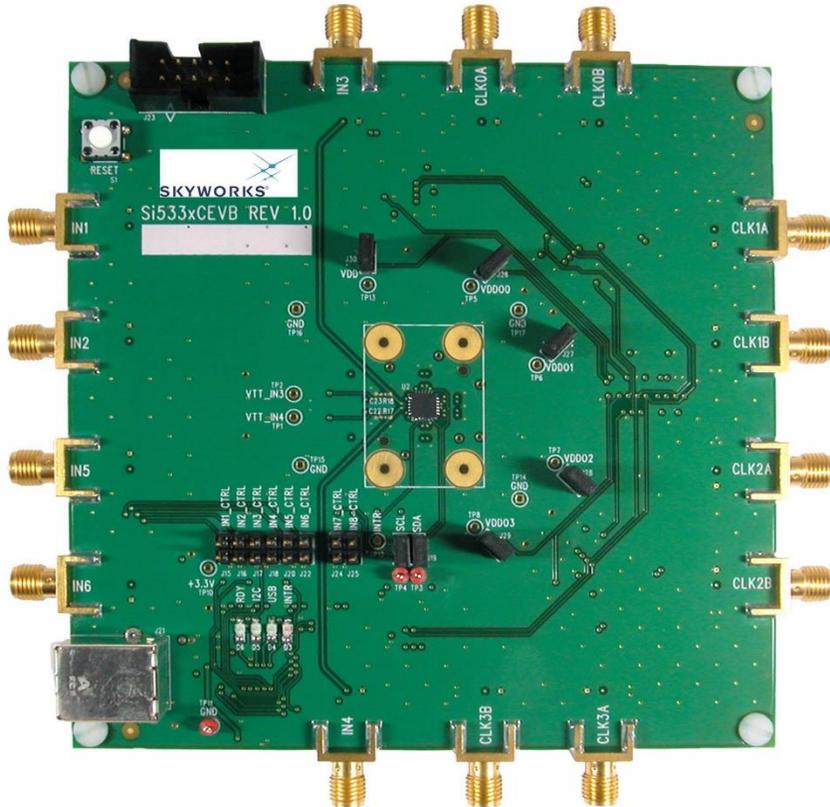


IPbus topologies: from small to large scale
<http://ipbus.web.cern.ch/ipbus/introduction/>



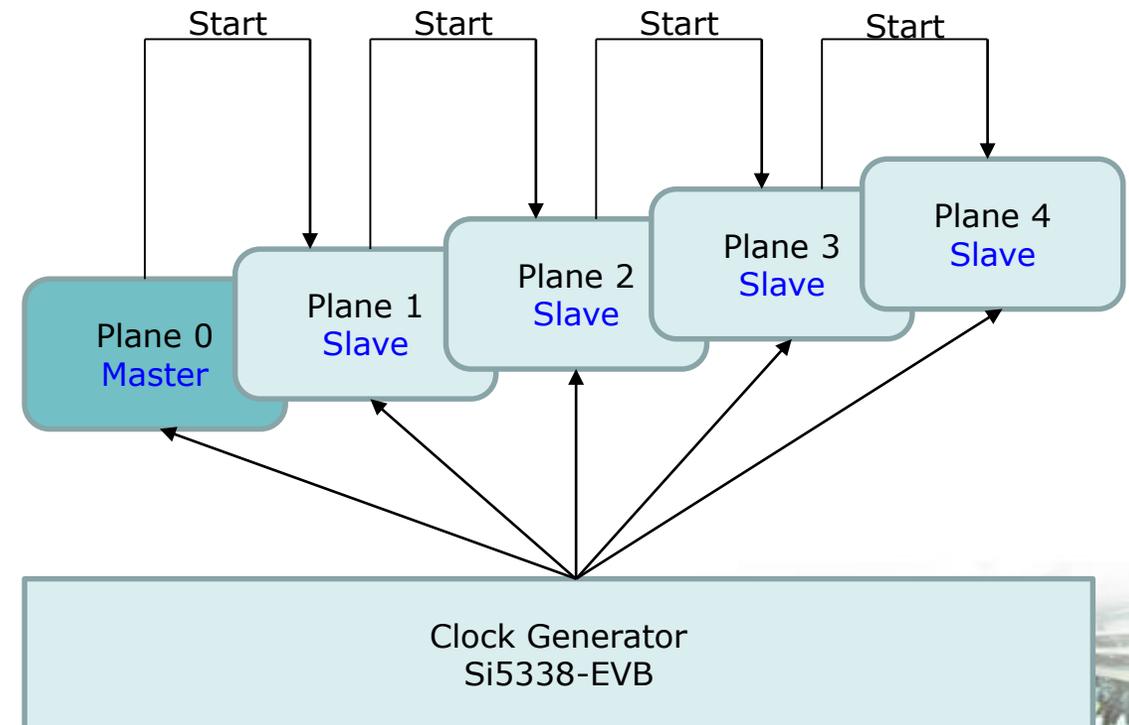
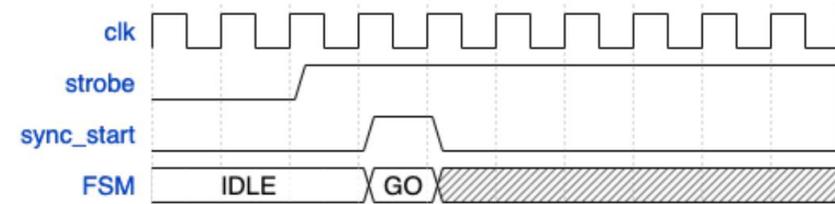
Distribution of System Clock

- System clock fanned out from a Si5338 board to all the detector planes
 - 200 MHz, differential pairs
 - Clock source for the rolling shutter scan
 - Commercially available



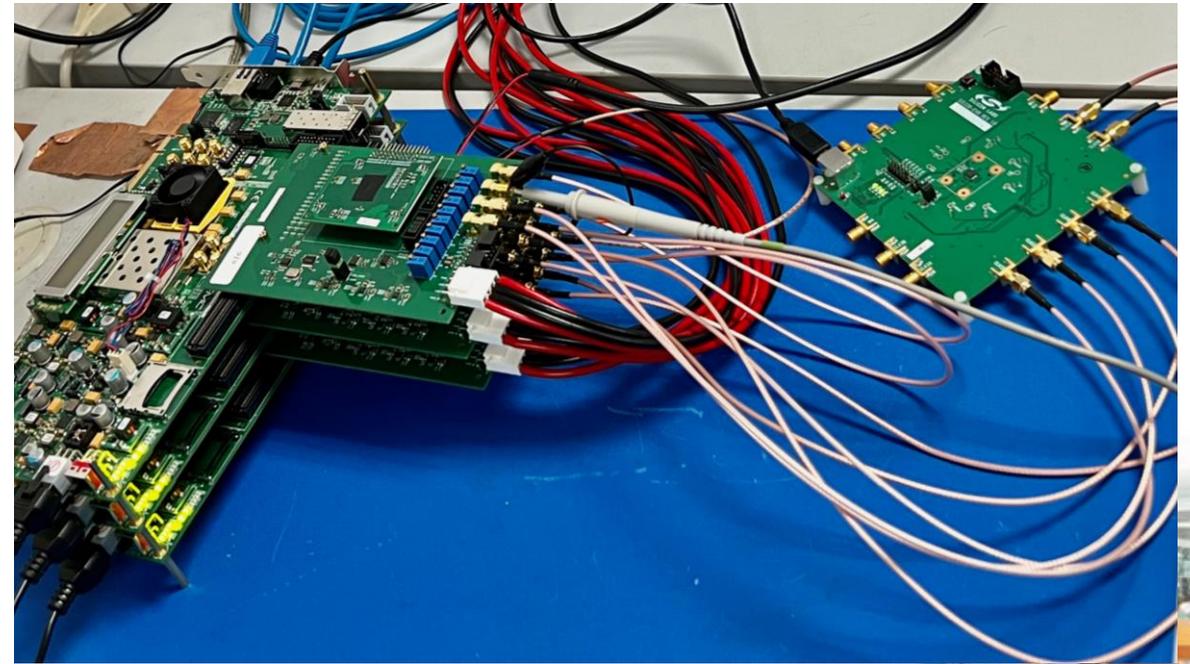
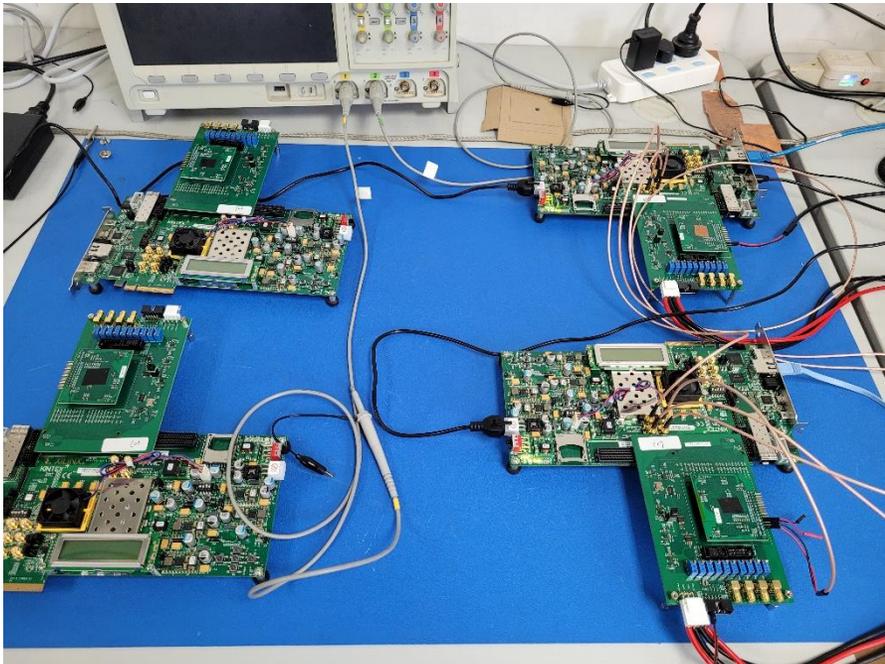
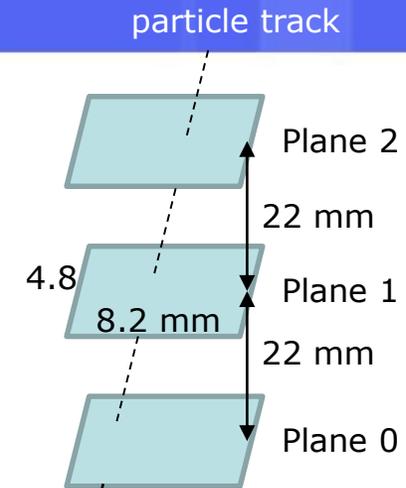
Synchronization of Start Up

- Plane 0 configured as Master
 - Convert a software start to a hard-wired signal
- Start from plane 0 to plane 4 via a daisy chain
 - Rolling shutter scan synchronized
 - **Data from different planes correlated by their frame number**



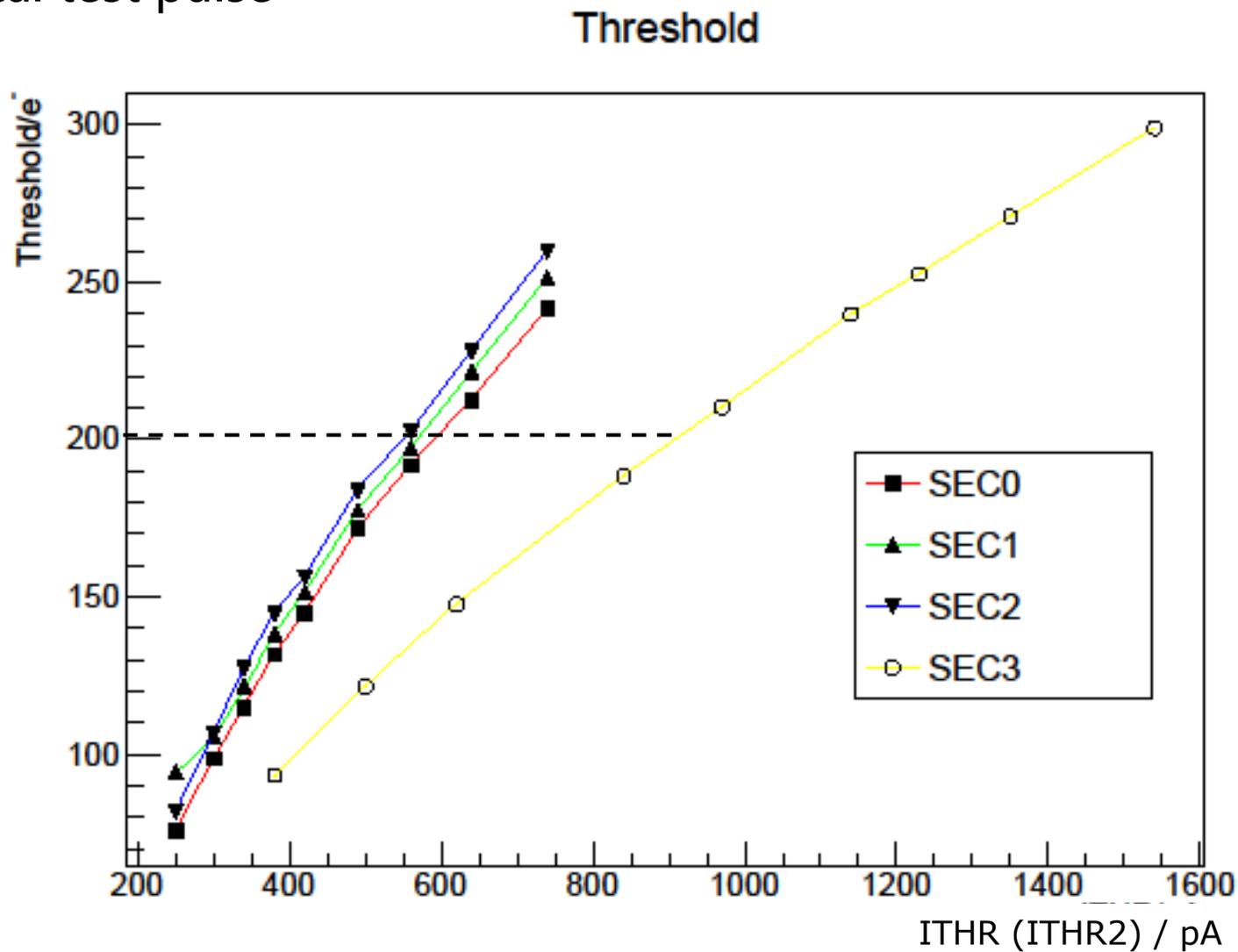
Hardware

- 5 detector planes prepared.
- 3 detector planes assembled for debugging
 - Sensitive area 8.2 mm * 4.8 mm
 - Detector plane spaced 22 mm



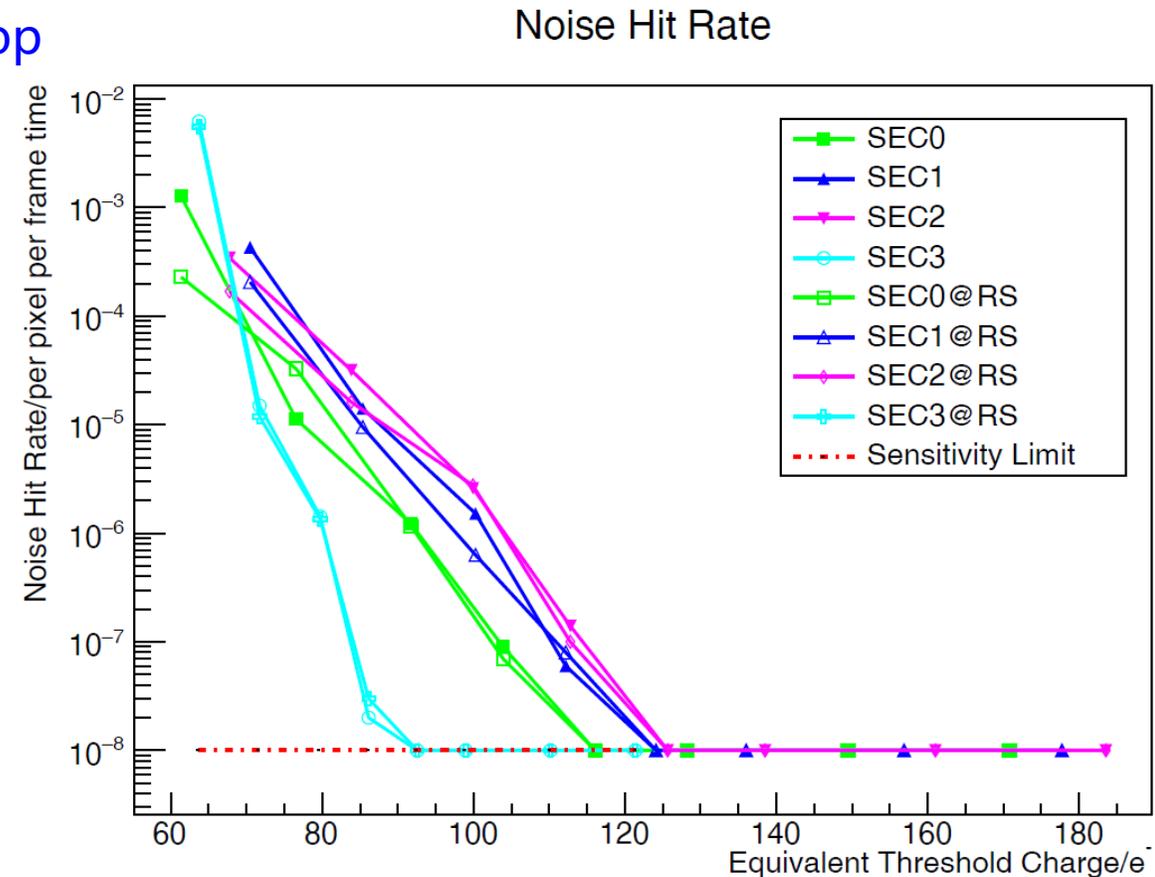
Threshold

- Threshold calibrated with electrical test pulse
 - 200 e⁻ applied to the full matrix



Noise hit rate

- Noise hit rate below 10^{-8} /frame/pixel
 - Sensitivity of measurement limited by the test time and environmental radiation
 - Data size proportional to the number of hits, a few bytes / hit
- long time operation and data analysis on a laptop

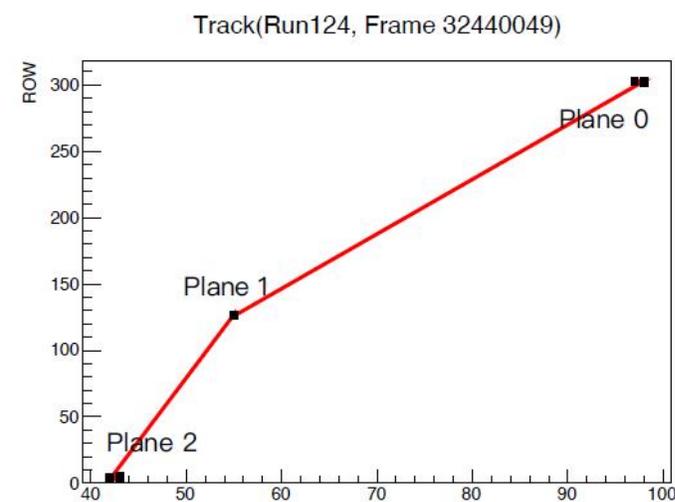
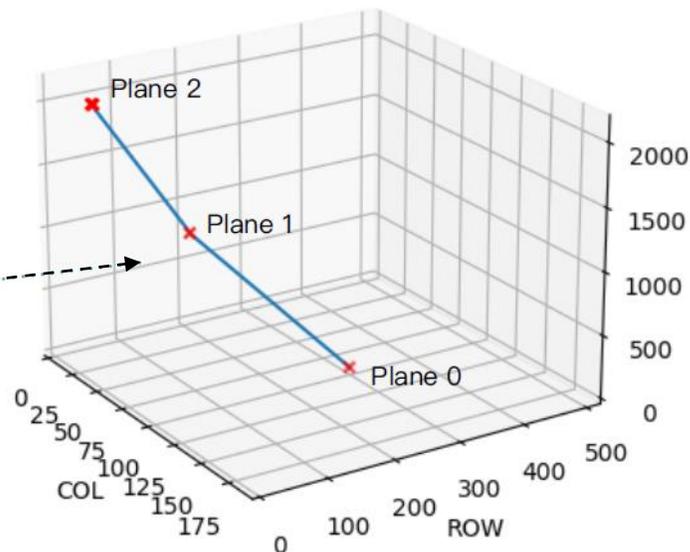
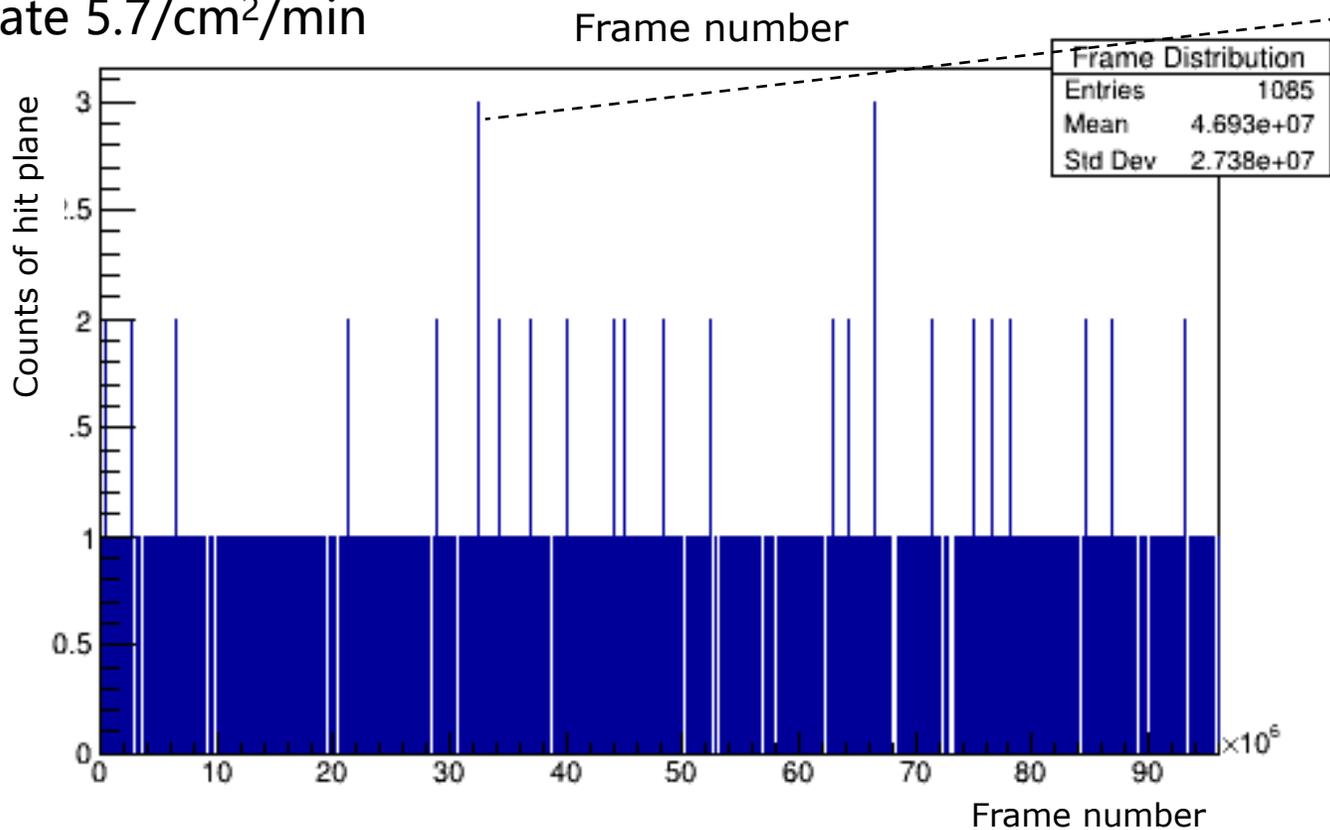


Initial test with cosmic ray

■ 96 M frames scan in 160 minutes for a typical run

- 1063 frames recorded with single plane hit
- 20 frames recorded with 2 planes hit
- 2 frames recorded with 3 planes hit

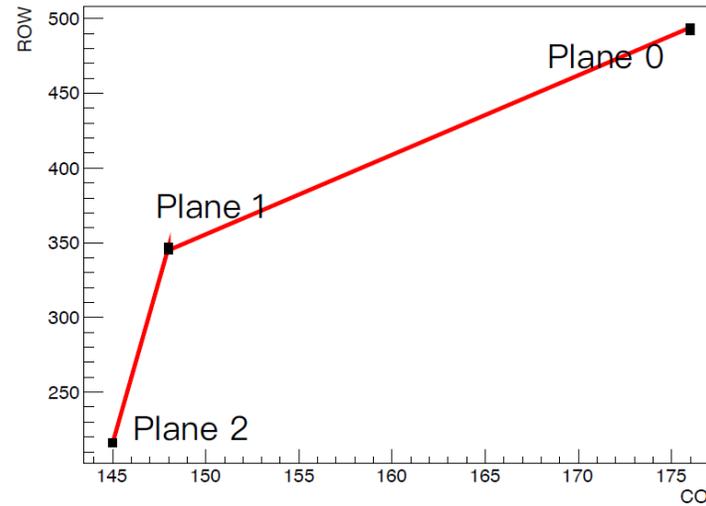
■ Hit rate 5.7/cm²/min



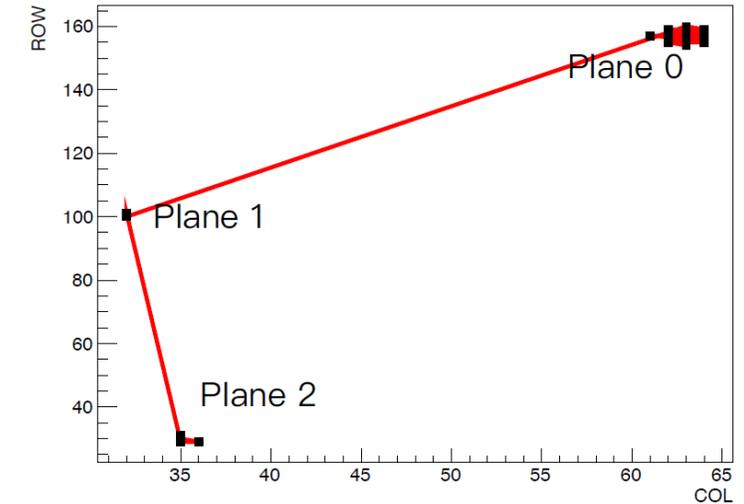
More cosmic ray event

- Tracks hit 3 planes displayed
 - 2.5 hours / run
- Sources of position offset
 - Gluing of chips manually
 - Different pitch on sector 2

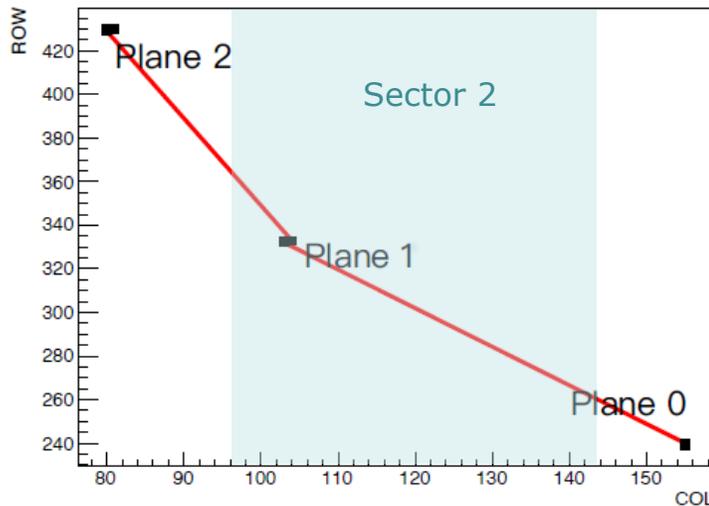
Track(Run119, Frame 90582682-90582683-90582683)



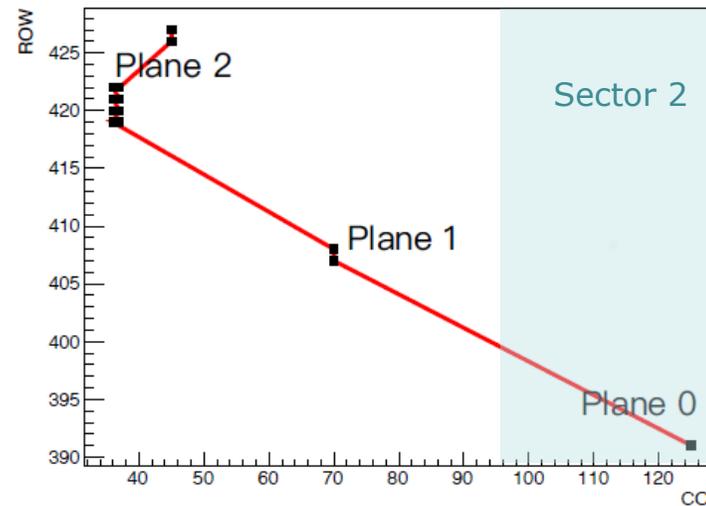
Track(Run120, Frame 75668736)



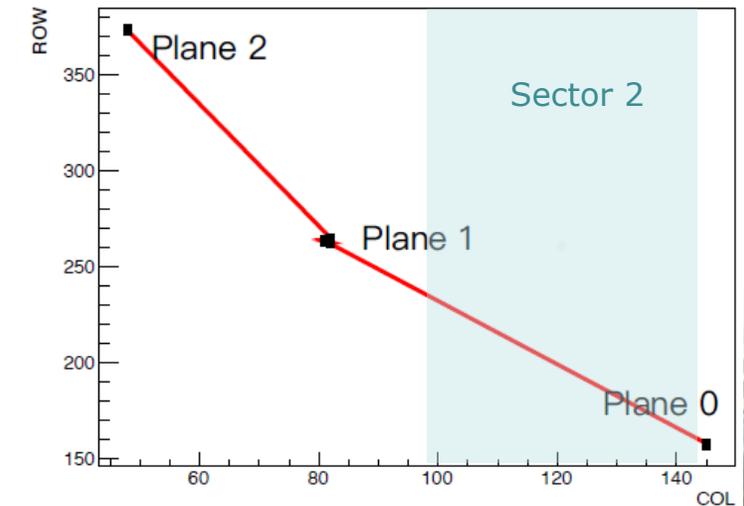
Track(Run120, Frame 80877922)



Track(Run124, Frame 66491984)



Track(Run125, Frame 82292226)



Next Plan

- To complete the integration of 5 detector planes
- Trigger detector
 - Plastic scintillator + SiPM
 - To provide a “gate” signal for the HIT register (short trigger window ~ a few us)
- EUTelescope software for track reconstruction and analysis
 - Need more experts in this area
- Time slot for test beam to be booked or shared
 - Not available yet

