

Status of the MOST2 vertex detector prototype R & D (preliminary result on DESY test beam)

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On behalf of the CEPC MOST2 Vertex detector study group 2022/12/19





Overview of MOST2 vertex detector R&D

Can break down into sub-tasks

- CMOS Pixel Sensor chip R&D
- > Detector layout optimization, ladder and vertex detector support structure R&D

Electron beam

- Detector assembly
- Data acquisition system R&D

CMOS pixel sensor prototyping Full size vertex detector prototype **Detector module** (ladder) prototyping TaichuPix-3 Beam test to verify its spatial resolution 三年三年三年三年三年 Double sided ladder

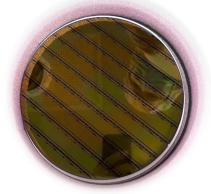
10 sensors/ladder side, read out from both ends





Large-scale sensor TaichuPix-3

- 6 TaichuPix-3 wafers arrived at IHEP in July
 - All wafer thinned down to 150 μm and diced



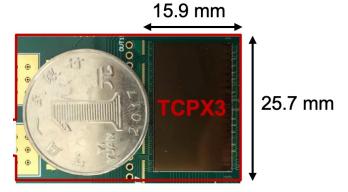




Wafer after thinning and dicing



Thickness after thinning



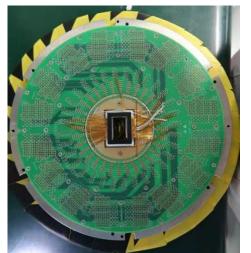
Chip size: 26 ×16 mm

Pixel size: 25µm × 25µm

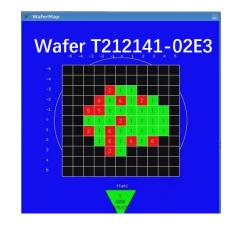
TaichuPix-3 chip vs. coin

➤ Complete wafer testing on probe-station → chip selecting & yield evaluation

Wei Wei, Ying Zhang



Probe card for wafer test



An example of wafer test result

5 wafers tested

- 2 wafer based on standard process
 - Reasonable yield achieved
- > 3 wafer based on modified process
 - lower yield than the std. process





Testbeam on DESY

On Site team (DESY)

- Joao (IHEP) Project leader
- Zhijun Liang (IHEP) test beam coordinator
- Tianya Wu (IHEP) Shift leader, ASIC expert
- Ming Qi (NJU) Shift leader
- Lei Zhang (NJU) Shift leader
- Xiaomin Wei (NWPU) ASIC experts
- Jia Zhou (IHEP) DAQ
- Xinhui Huang (IHEP) Assembly
- Shuqi Li (IHEP(
- Hao Zeng (IHEP) 机动
- XueWei Jia (IHEP)



Romate support

WeiWei, Ying Zhang (IHEP) ASIC

Jun Hu, Ziyue Yan (IHEP) firmware

Hongyu Zhang (IHEP) DAQ

Jinyu Fu, Mingyi Dong (IHEP) Assembly

Wei Wang, Gang Li, Linhui Wu (IHEP) Offline

Yiming Hu, Xiaoxu Zhang (NJU)...





DESY Testbeam setup

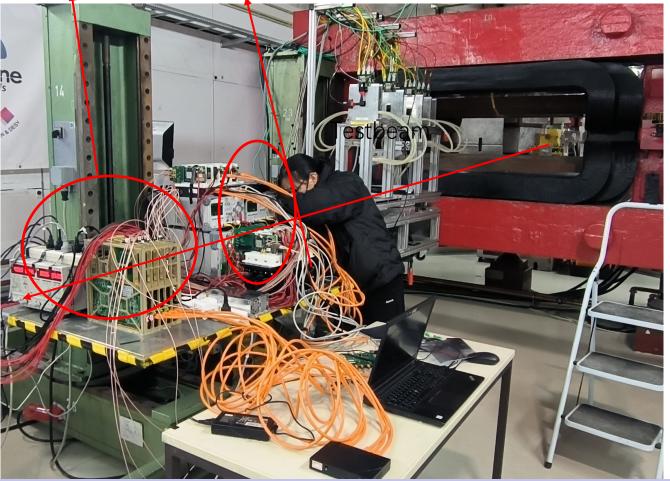
Using 4~5GeV electrons beam at DESY

➤ Taichu telescope (6 layer of pixel detector)

➤ Jadepix telescope (4 layer of pixel detector)

Jadepix telescope

Taichu telescope



Taichu telescope (6 layer of pixel detectors)



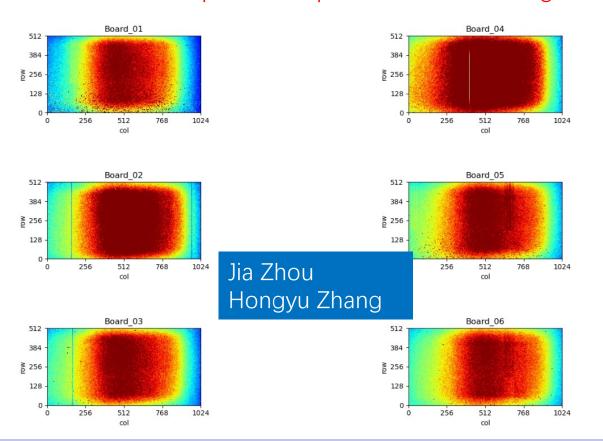


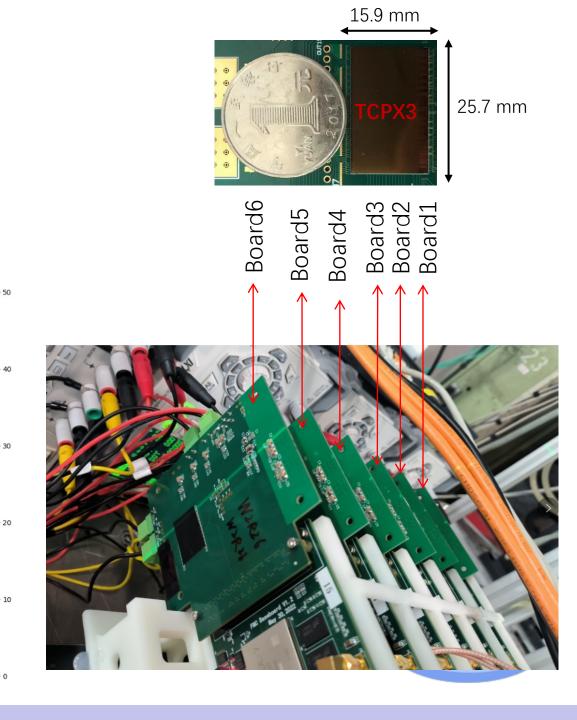


Hit maps

- TaichuPix is full-size vertex detector prototype chip
 - ➤ Beam spot of DESY testbeam (~1.5cm * 1.2 cm) is fully captured in Taichupix telescope.

Taichupix telescope on-line mornitoring







Timestamp calibration

- For timestamp calibration, a chip selftest is necessary before the beam test. The chip level timestamp (time1) is normalized
- Clock of timesatamp is running with 20MHz
- The coincidence data will be figured out by the same chip level timestamp, which recognized by a range of 3 time1(±1 time1)

```
Run0651-Rundata-analyze-01.txt - 记事本
row col time1 time2 chip id valid
                        Run0651-Rundata-analyze-02.txt -
                     row col_time1 time2 chip id valid
                                         row col time1 time2 chip_id valid
                                        520 303 29 131 13 1
                                                              520 310 29 52 13
                                                              520 309 29 52 13 1
                                                                                    row col_time1 time2 chip_id valid
                                                                                    110 107 29 66 13 1
行1,列1
```

Ziyue Yan, Tianya Wu, Jia Zhou



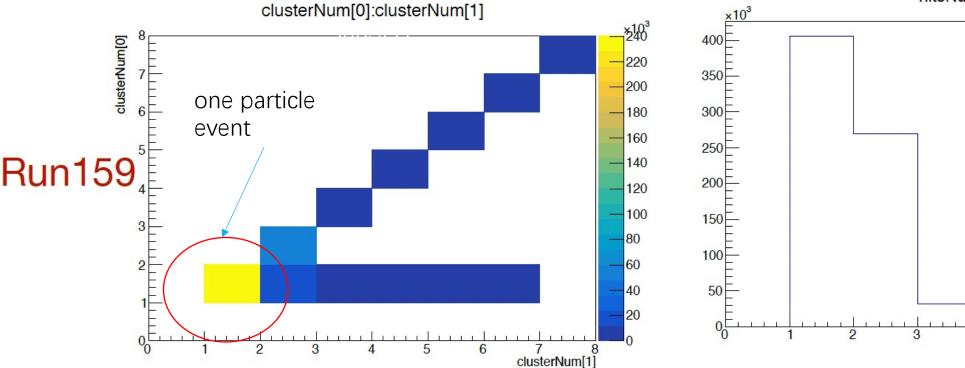


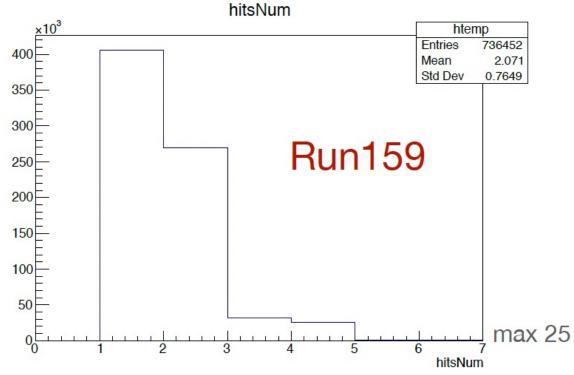
Cluster size

- Most of the events has one particle (one cluster per layer)
 - > There is small fractions of events with more than one particles
- Average cluster size is about 2

Shuqi Li

Number of cluster per layer layer 0 Vs layer 1







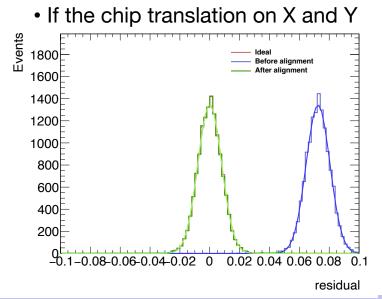
MOST2 offline reconstruction and alignment

Track Reconstruction

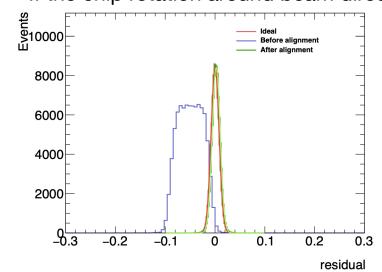
- No magnetic field
- Least squares fitting (Straight line fit)
- No considering multi-scattering now

Alignment

- Using Millepede (c++ version) matrix method
- Correct for the misalignment chip position
- Evaluate the influence of different alignment parameters on spatial resolution

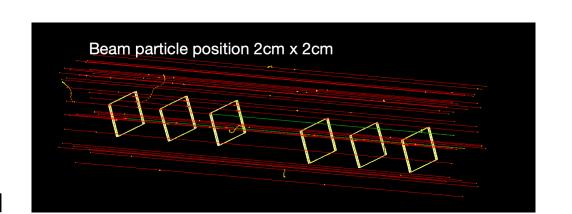


• If the chip rotation around beam direction



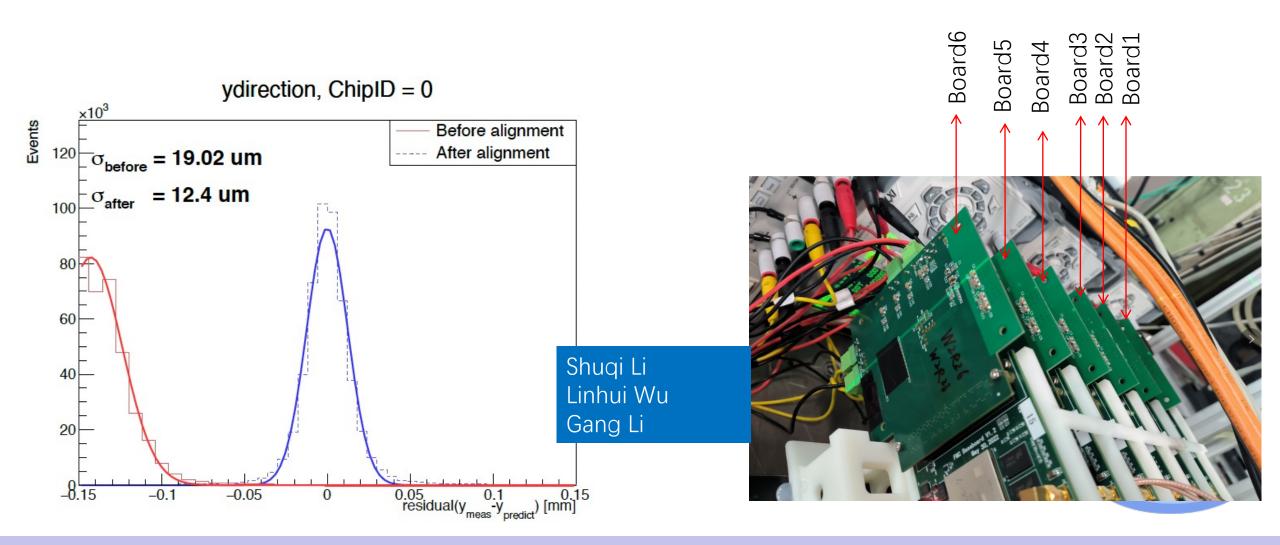
Shuqi Li Linhui Wu Gang Li





Track Alignment

Detector alignment using tracks has been setup



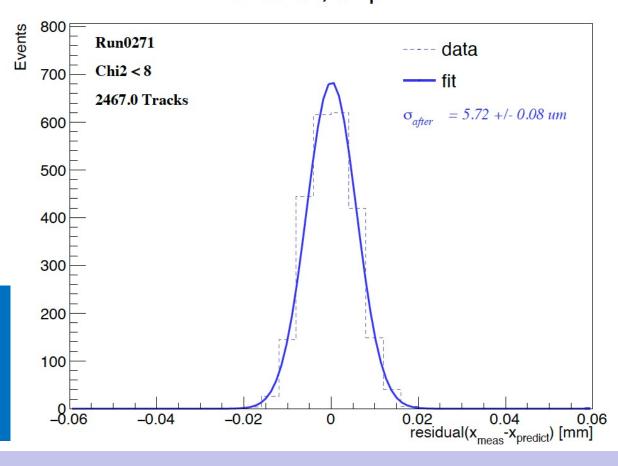


Spatial Resolution and efficieny (Preliminary)

- After alignments, Using 5 pixel layers to fit a track
 - ➤ Measure unbiased residual (resolution)
 - > 5 um ~6 um resolution from Preliminary study
- Efficiency
 - Using 5 pixel layers to fit a track
 - ➤ Using 6th layer (unbias layer) to calculate efficiency
 - ➤ Hit Efficiency >99% from Preliminary study

Shuqi Li Joao Linhui Wu Gang Li YiMing Hu(NJU)

xdirection, ChipID = 1



Electronics test in ladder

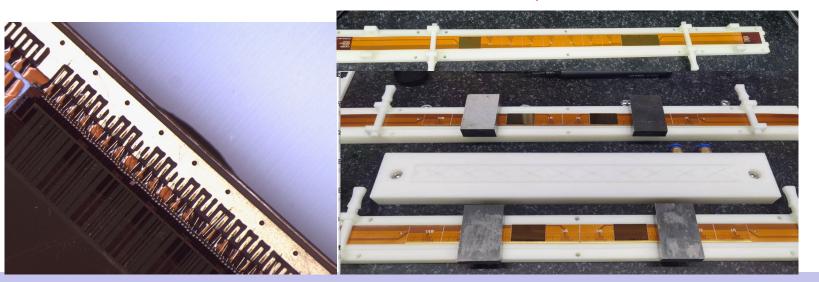
Jun Hu Ying Zhang Yiyue Yan

- Testbench setup: 2~3 chips wire bonded on one flex
 - Can communicate with TaichuPix in OCT mode (self-checking mode)
 - Issue: Readout lots noise in charge injection mode
 - Challenge:
 - Long flex cable (~70cm)→ some issue with power distribution and delay
 - Missing test point to debug the communication issue

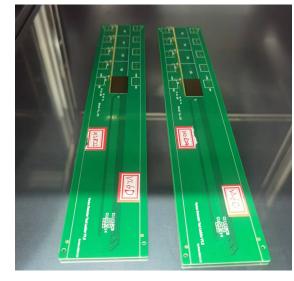
News

- Made a hard PCB with test point, try to under the issue
- Understood the grounding issue in digital injection

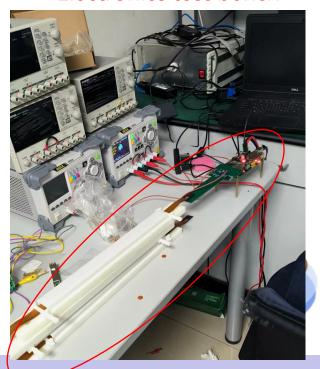
2~3 Taichu chips wire bonded on one flex



Hard PCB with test points



Electronics test bench





Ladder loading

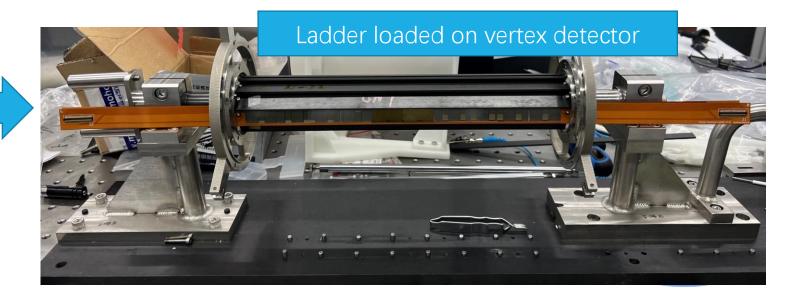
Wire-bonding



- Loading procedure of ladder on vertex detector has been tested
- Ladder with one Taichu3 chip with wirebonds and 9 dummy silicon chip
- Wire-bonding was protected during loading

Jinyu Fu Xinhui Huang

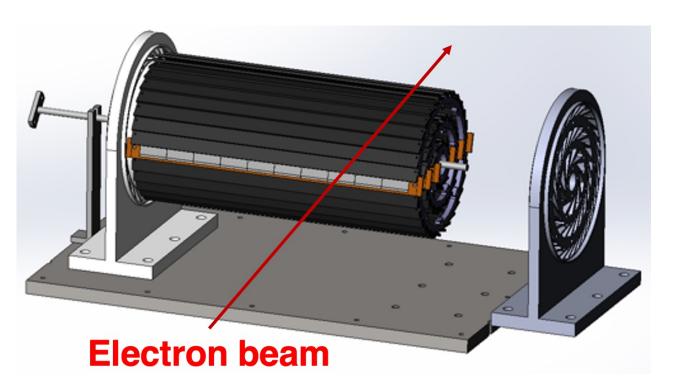






Plan for next test beam

- Plan to perform beam test at DESY in April 2023
 - > Plan to install 6 real ladders on prototype, Plan to install all the carbon fiber support structure detector



DESY testbeam: Apr, 2023



Summary

- Large-scale sensor chip (TaichuPix-3) from engineering run ready
- Detector module (ladder) assembly in progress
- Full vertex detector prototype assembly in process
- Rehearsal test beam using Taichu3 telescope at DESY is on-going
 - Preliminary results looks promising
- To Do
 - > Next DESY Test beam in middle of 2023
 - Test beam with vertex detector prototype

