



TaichuPix3 testbeam at DESY TB21

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Circular Electron Position Collider



Overview of MOST2 vertex detector R&D

Can break down into sub-tasks • CMOS Pixel Sensor chip R&D Detector layout optimization, ladder and vertex detector support structure R&D Detector assembly CMOS pixel sensor Data acquisition system R&D \succ prototyping Full size vertex detector prototype **Detector module** (ladder) prototyping TaichuPix-3 Beam test to verify its spatial resolution Double sided ladder Electron beam 10 sensors/ladder side, read out from both ends



Introduction of DESY TB21



The electron or positron beams are converted bremsstrahlung beams from carbon fibre targets in the electron-positron synchrotron DESY II with up to 1000 particles per cm² and energies from 1 to 6 GeV, an energy spread of ~5% and a divergence of ~1mrad.





DESY Testbeam Setup



- The 6-layer of TaichuPix3 telescope was in the middle of the 5-layer MIMOSA and 4-layer JadePix telescope.
- MIMOSA is fixed there and cannot move. But it can be used to calibrate the position of the TaichuPix3 telescope







Overview of testbeam

Dec.12-Dec. 17:(SETUP 1)

- 1-6: W2R3, W2R11, W2R12, W2R10, W2R29, W2R26 Dec. 17:(SETUP 2)
- 1-6: W2R3, <u>W9R3</u>, W9R4, W9R6, W2R29, W2R12 Dec. 18-Dec.19(SETUP 3)
- 1-6: W2R3, <u>W9R5</u>, W9R4, W9R6, W2R29, W2R12 Dec. 20- Dec.22(SETUP 4)
- 1-6: W2R3, W9R5, W2R11, W9R6, W2R29, W2R12

The beam energy was tested from 3GeV 4GeV 5GeV 5.4GeV 6GeV

- \succ W9R3 had a higher noisy pixels and replaced with W9R5
- ➤ W9R4 was easy to lose analog current and replaced with W2R11

Note: W2: No.2 Wafer by standard CMOS process; R3: chip position on wafer is 3; W9: No.9 Wafer by modified CMOS process;





Threshold scan

- With SETUP 4. (W2R3, W9R5, W2R11, W9R6, W2R29, W2R12)
- Scan ITHR of board 5 (W2R29) with10 16 24 32 48 64 96; 4GeV ;30min for each run; keep the rest of boards unchanged
- Scan ITHR of board 2 (W9R5) with16 24 32 48 64 96; 4GeV ;30min for each run; keep the rest of boards unchanged

➤ W9R5: the spatial resolution is 4.9 at ITHR16 when chi2 <2

 \geq W2R29: the resolution goes to 5.09 at ITHR10 when chi2 < 2

Chip	VBG[V]	ITHR16 Threshold[V]	ITHR32 Threshold[V]	ITHR64 Threshold[V]	ITHR96 Threshold[V]	ITHR16 mask pixels	ITHR32 mask pixels
W2R29	0.740	0.2654	0.3345	0.4468	0.5452	82	1
W9R5	0.737	0.1596	0.1983	0.2683	0.3113	26	4





Hitmap of 3 GeV beam

Hitmap

















Hitmap of 4 GeV beam

Hitmap





30





Hitmap of 5 GeV beam

Hitmap









Hitmap of 5.4 GeV beam

Hitmap





1024

1024

1024



2023-1-11

Hitmap of 6 GeV beam





From the hitmap, the position of beam spot is off to the initial one. west-east direction moves from 1.8 to -4.3.







128

0

0

256

512

col

768

1024

Board 04





Energy Option

- From hit map, 4GeV is a moderate option.
 → Enough data and higher energy
- 4 GeV is used for Threshold scan, the data rate is around 10K B/s for a standard CMOS chip and 67.4K B/s for modified process.
- The valid coincidence tracks are around 41 tracks/ s when chi2<2
- The sensors are working for the full beam time except for the chip replacement. Totally about 100GB valid data were recorded



Refer from: The DESY II test beam facility TEPP https://doi.org/10.1016/j.nima.2018.11.133 NIMA, Volume 922, 1 April 2019, Pages

Progress for flex board

- Testbench setup: $2 \sim 3$ chips wire bonded on one flex
 - Can communicate with TaichuPix in OCT mode (self-checking mode)
 - Issue: Readout lots noise in charge injection mode
 - Challenge:
 - Long flex cable (~70cm) \rightarrow some issue with power distribution and delay
 - Missing test point to debug the communication issue
 - News :
 - Made a hard PCB with test point, try to understand the issue,
 - The hard PCB is working correctly and a 4 layer flex board is under testing.



2~3 TaichuPix3 chips wire bonded on one flex



Jun Hu Ying Zhang Yiyue Yan

Hard PCB with test points



Electronics test bench





Ladder loading

Wire-bonding



• Loading procedure of ladder on vertex detector has been tested

- Ladder with one TaichuPix3 chip with wirebonds and 9 dummy silicon chip
- Wire-bonding was protected during loading







Jinyu Fu

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Testbeam on DESY

- On Site team (DESY)
- Joao (IHEP) Project leader
- Zhijun Liang (IHEP) test beam coordinator
- Tianya Wu (IHEP) Shift leader , ASIC expert
- Ming Qi (NJU) Shift leader
- Lei Zhang (NJU) Shift leader
- Xiaomin Wei (NWPU) ASIC experts
- Jia Zhou (IHEP) DAQ
- Xinhui Huang (IHEP) Assembly
- Shuqi Li (IHEP) Offline
- Hao Zeng (IHEP) Offline
- XueWei Jia (IHEP) Offline



Remote support

WeiWei, Ying Zhang (IHEP) ASIC Jun Hu, Ziyue Yan (IHEP) firmware Hongyu Zhang (IHEP) DAQ Jinyu Fu, Mingyi Dong (IHEP) Assembly Wei Wang, Gang Li, Linhui Wu (IHEP) Offline Yiming Hu, Xiaoxu Zhang (NJU)...





Summary

- 6 layers TaichuPix3 telescope basically works well. Enough data was acquired for offline analysis.
- The preliminary offline results shows a spatial resolution less than 5 µm, more analysis is going on.
- The publication is under preparation
- If possible, the baseline vertex detector is supposed to DESY again for testbeam in April 2023.

Week		TB21		TB22		TB24/1	TB24					
			DATIES		DURBATS	PCMAG	Telescope in PCMAS	ADDRESS				
2-Jan-23	1											
9-Jan-23	2											
16-Jan-23	3		Shutdown									
23-Jan-23	4											
30-Jan-23	5											
6-Feb-23	6							11	1			
13-Feb-23			Reserve/Energy Conservation									
20-Feb-23	8											
27-Feb-23	9				STARTUP							
6-Mar-23	10			CMS-HGCAL	x		SHIP-ECAL	x				
13-Mar-23	11	DSiPM	x	ATLAS-ITk-Strips	x		Telescope-Dev	x				
20-Mar-23	12	DSIPM	x	ATLAS-ITk-Strips	x		PSI-MAPS	x				
27-Mar-23	13	MONOPIX2	x									
3-Apr-23	14		1				1	10-1-10	-			
10-Apr-23	15								8			
17-Apr-23	16								2			
24-Apr-23	17	CMS-InnerTracker	x	TelePix	x		available		Ĕ			
1-May-23	18	CMS-InnerTracker	×	TelePix	×		avantatore		2			
8-May-23	19	Belle-II CMOS	x	Tangerine	x		LHCb-ECAL	x	e			
15-May-23	20	CMS-HGCAL	×	Tangerine	x		LHCb-ECAL	x	-			
22-May-23	21											
29-May-23	22	1										
5-Jun-23	23											
12-Jun-23	24	CMS-InnerTracker	x	ATLAS-ITk-Strips	x		LHCb-MightyPix	x				
19-Jun-23	25	CMS-InnerTracker	x	ATLAS-ITk-Strips	x							
26-Jun-23	26	MONOPIX2	×	Telescope-Dev	x							
3-Jul-23	27	CMS-OuterTracker	×				MIMOSIS					
10-Jul-23	28	CMS-OuterTracker	×	RD50-CMOS	x							
17-Jul-23	29											
24-Jul-23	30		Summer Shutdown									
	100											





Thanks for your attention!

