

# Status of RAON

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Institute for Rare Isotope Science (IRIS)

**NUSYS-2023**  
**August 7, 2023**

# Outline

## I. Introduction to the RAON

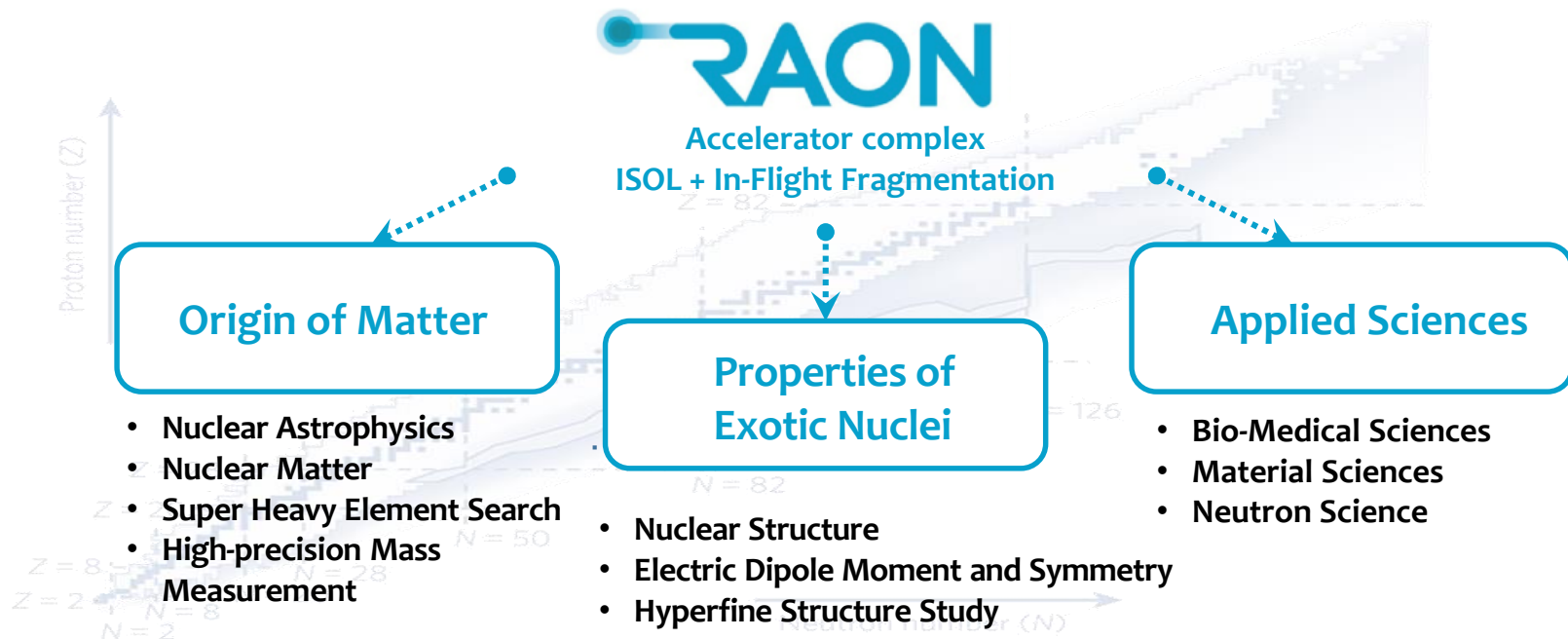
## II. Current Status of the Project (Accelerator systems and Experimental systems)

## III. Summary

## What is it?

Rare Isotope accelerator:

- Cyclotron for ISOL
- Superconducting Linac for In-Flight Fragmentation



## Status

**1<sup>st</sup> Phase of the Construction: 2011.12 - 2022.12**  
**R&D for the 2<sup>nd</sup> Phase: 2022.12 - 2025.12**

## Budget

**~\$ 1.4 B (Facilities ~ \$ 0.5 B, Land, Bldgs & Utilities ~ \$ 0.9 B)**  
 Facilities include experimental apparatus



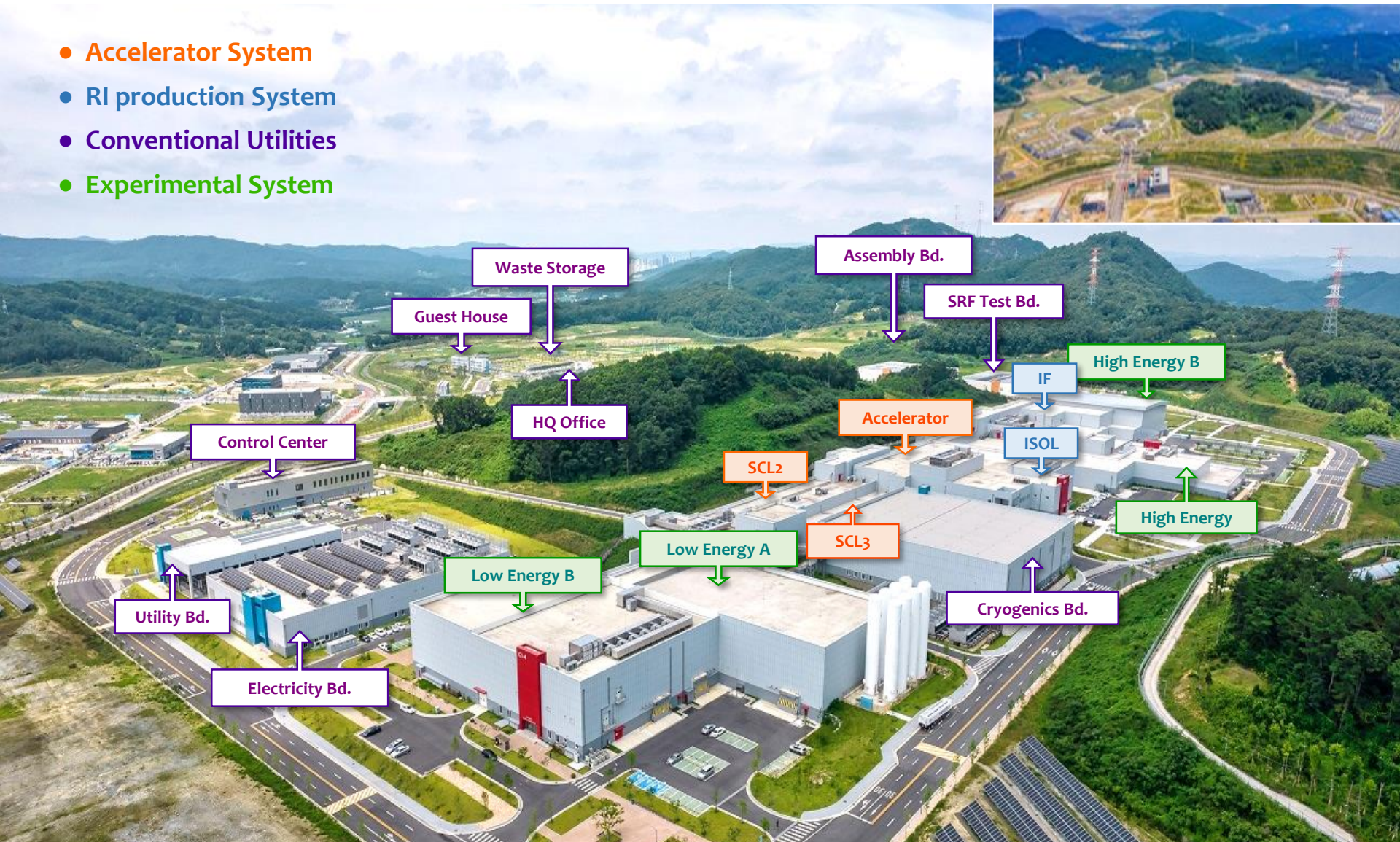
# Where is RAON?





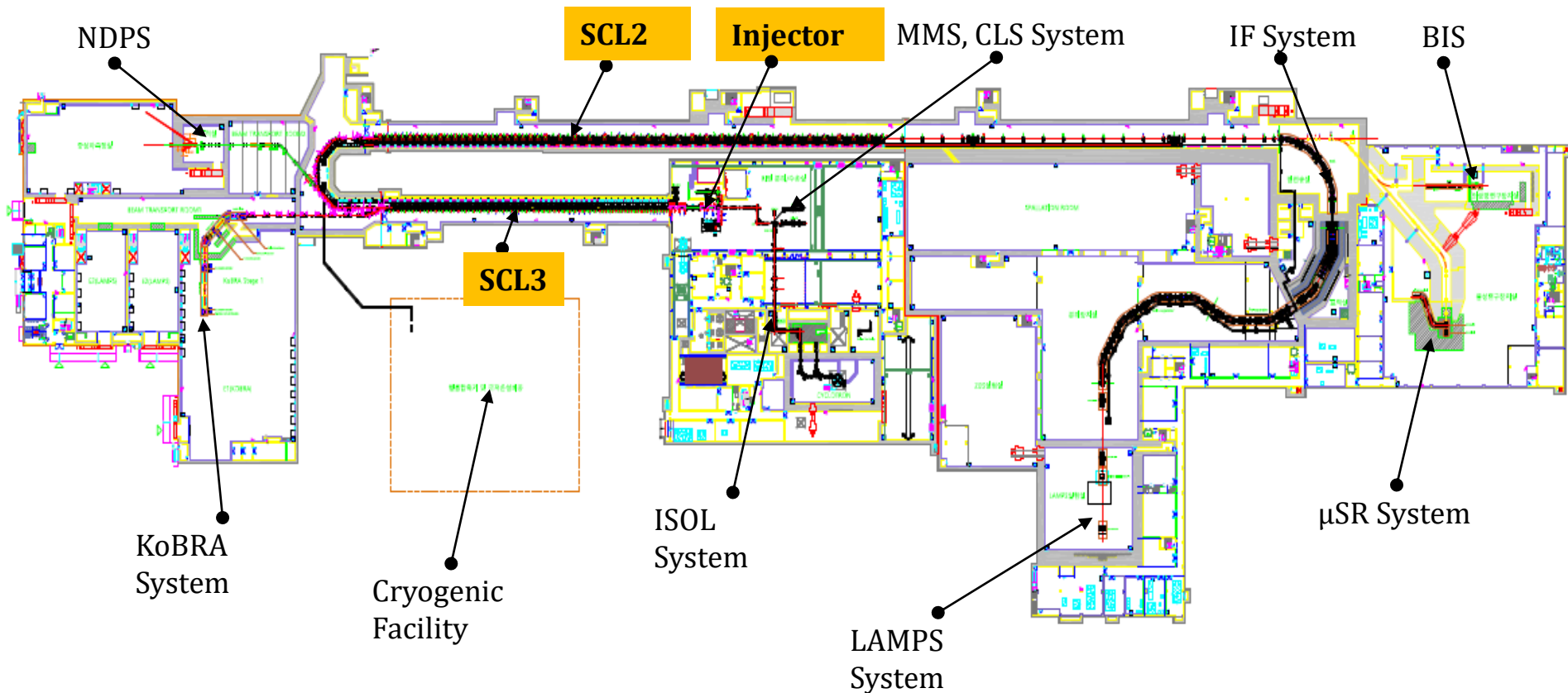
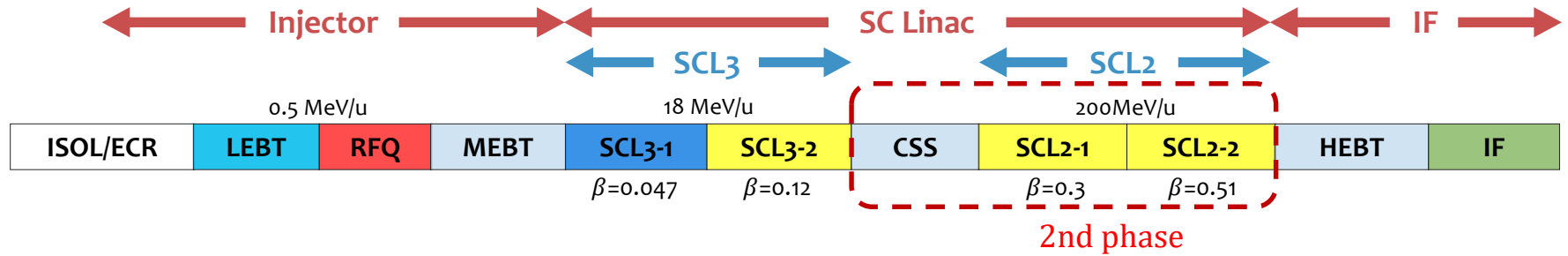
# Bird's-eye-view of RAON

- Accelerator System
- RI production System
- Conventional Utilities
- Experimental System



Area of the land  $\sim 1 \text{ M m}^2$

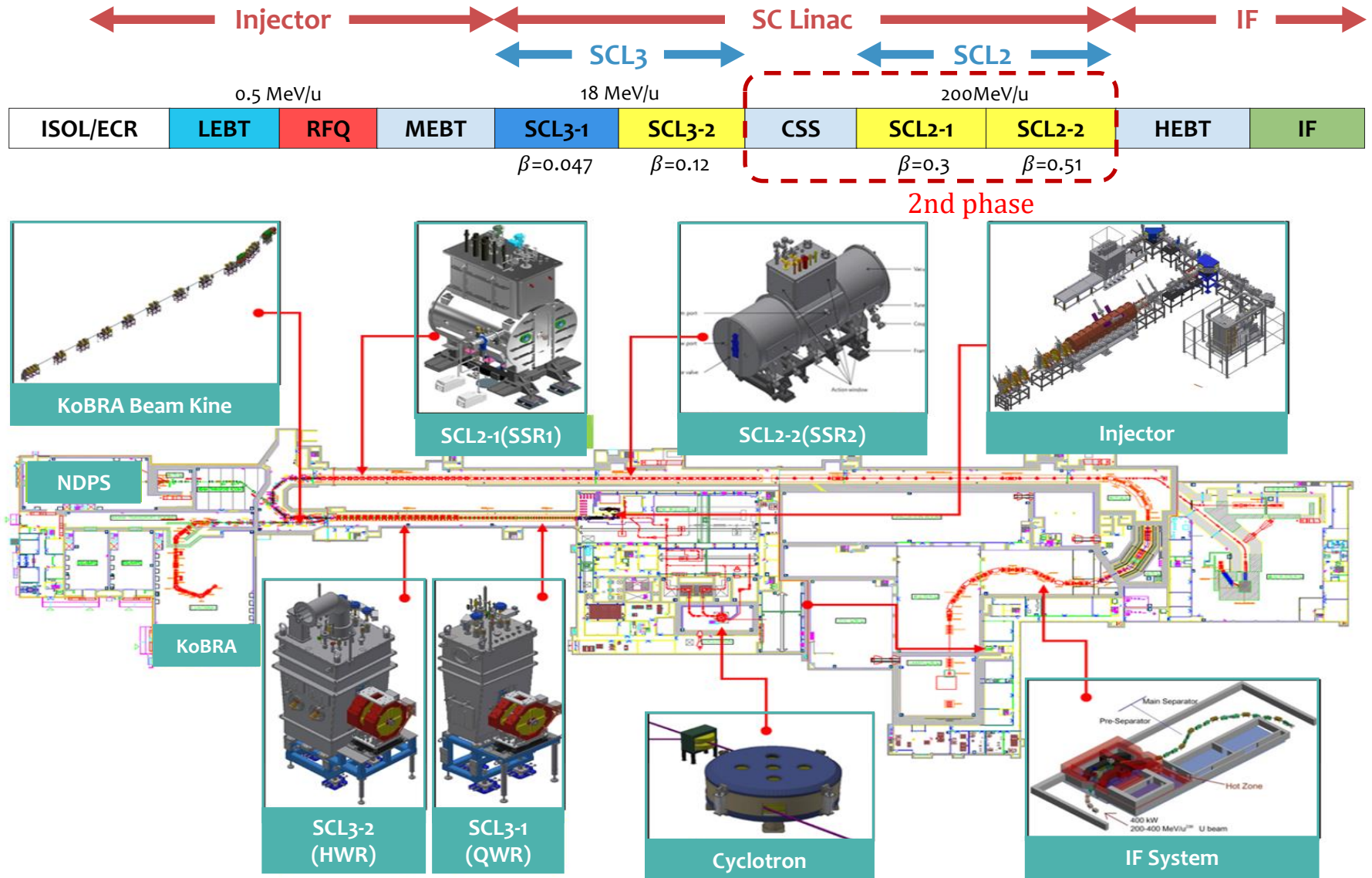
# Accelerator System



※ SCL1 is postponed and is not shown here.

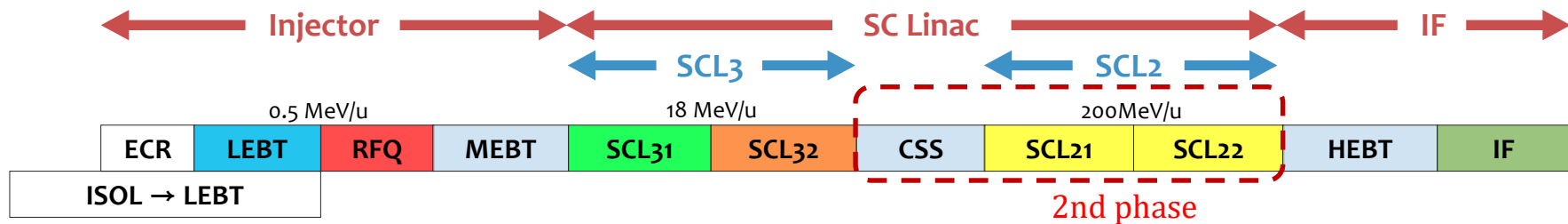


# Accelerator System

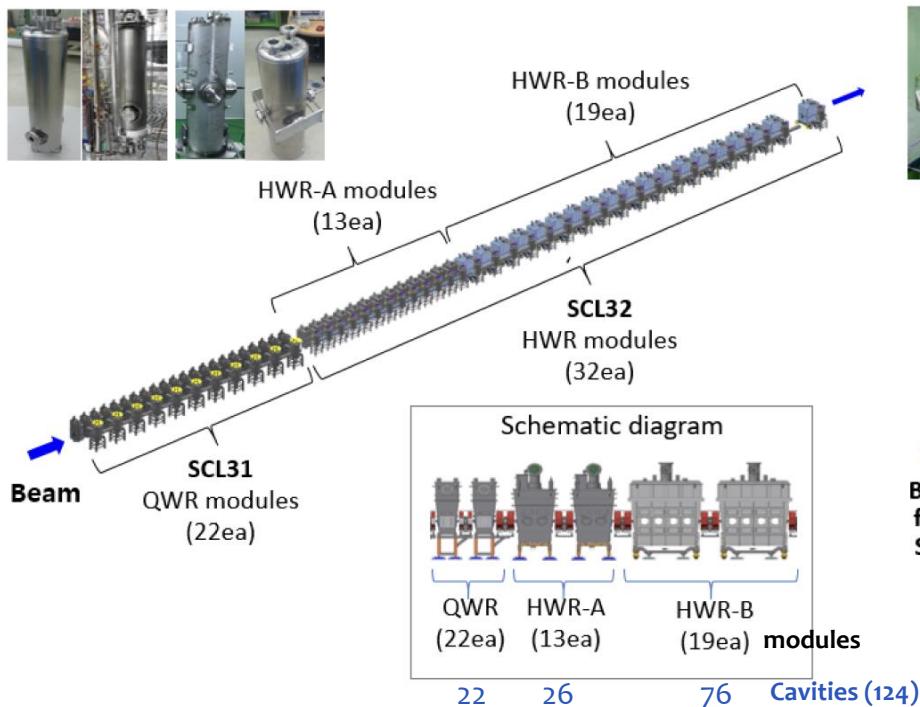




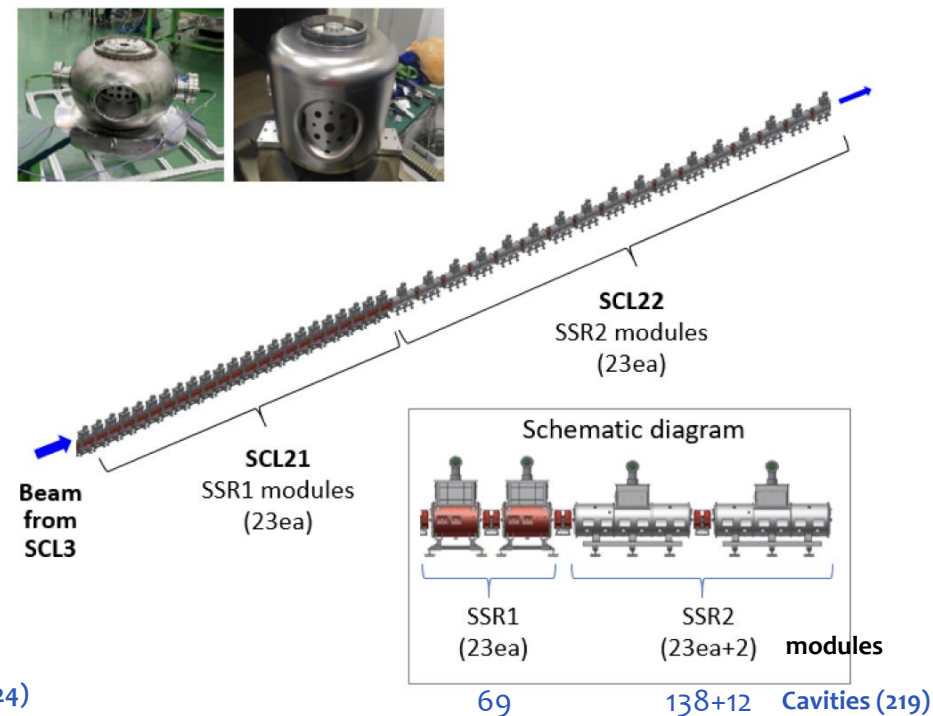
# Accelerator System



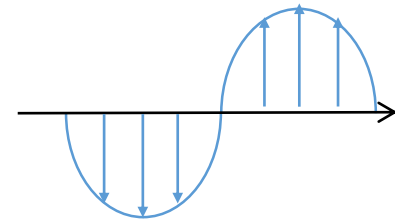
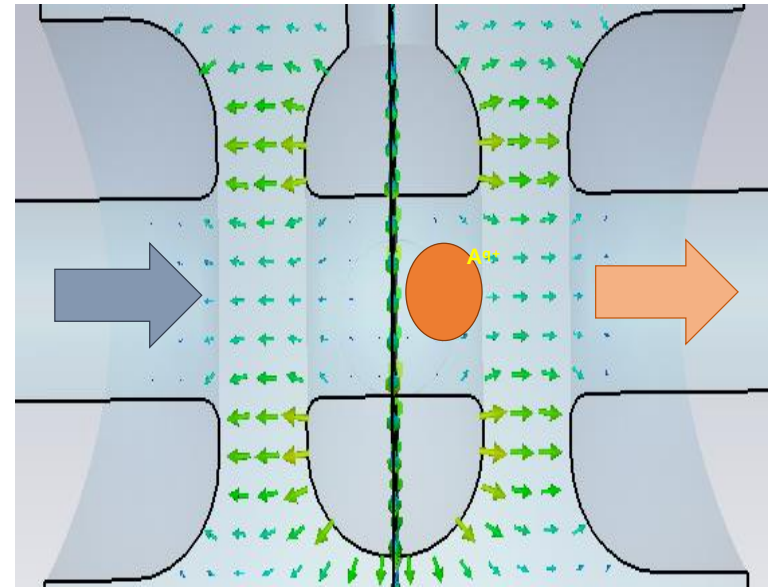
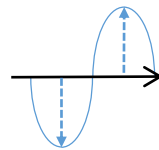
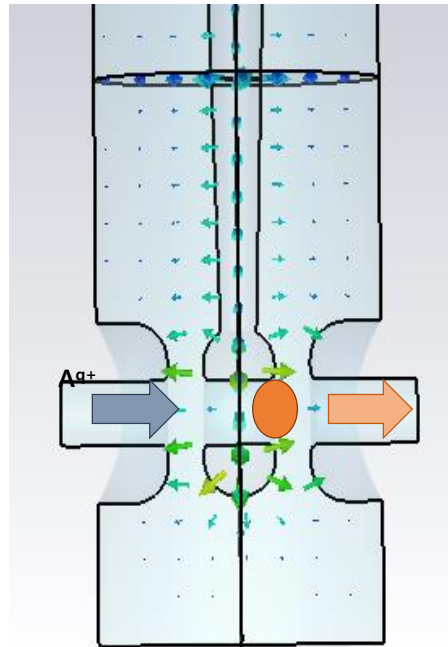
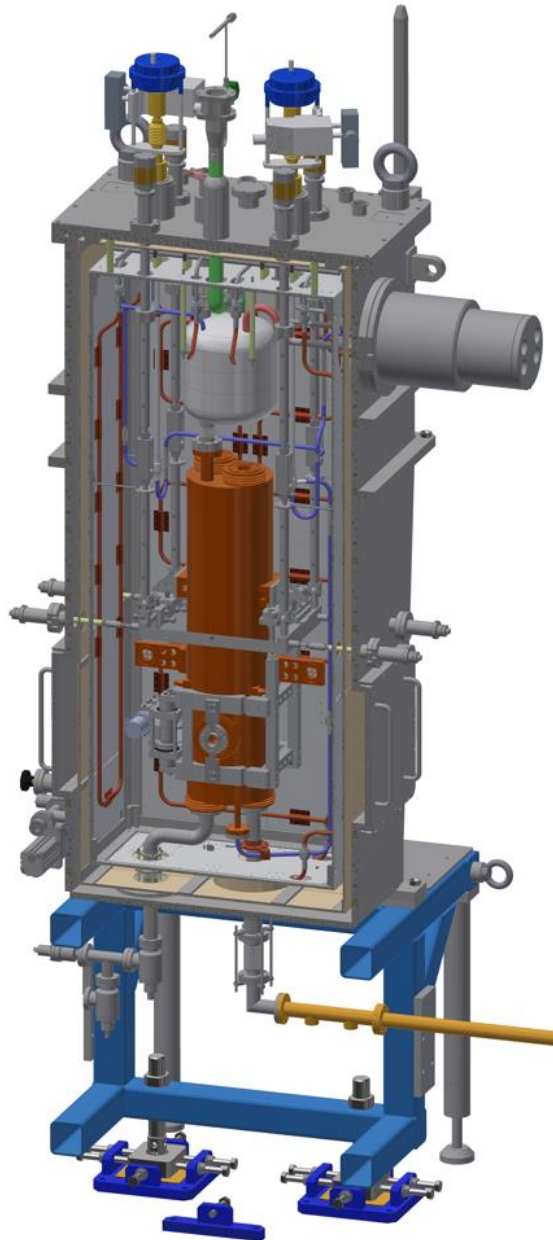
## SCL3



## SCL2

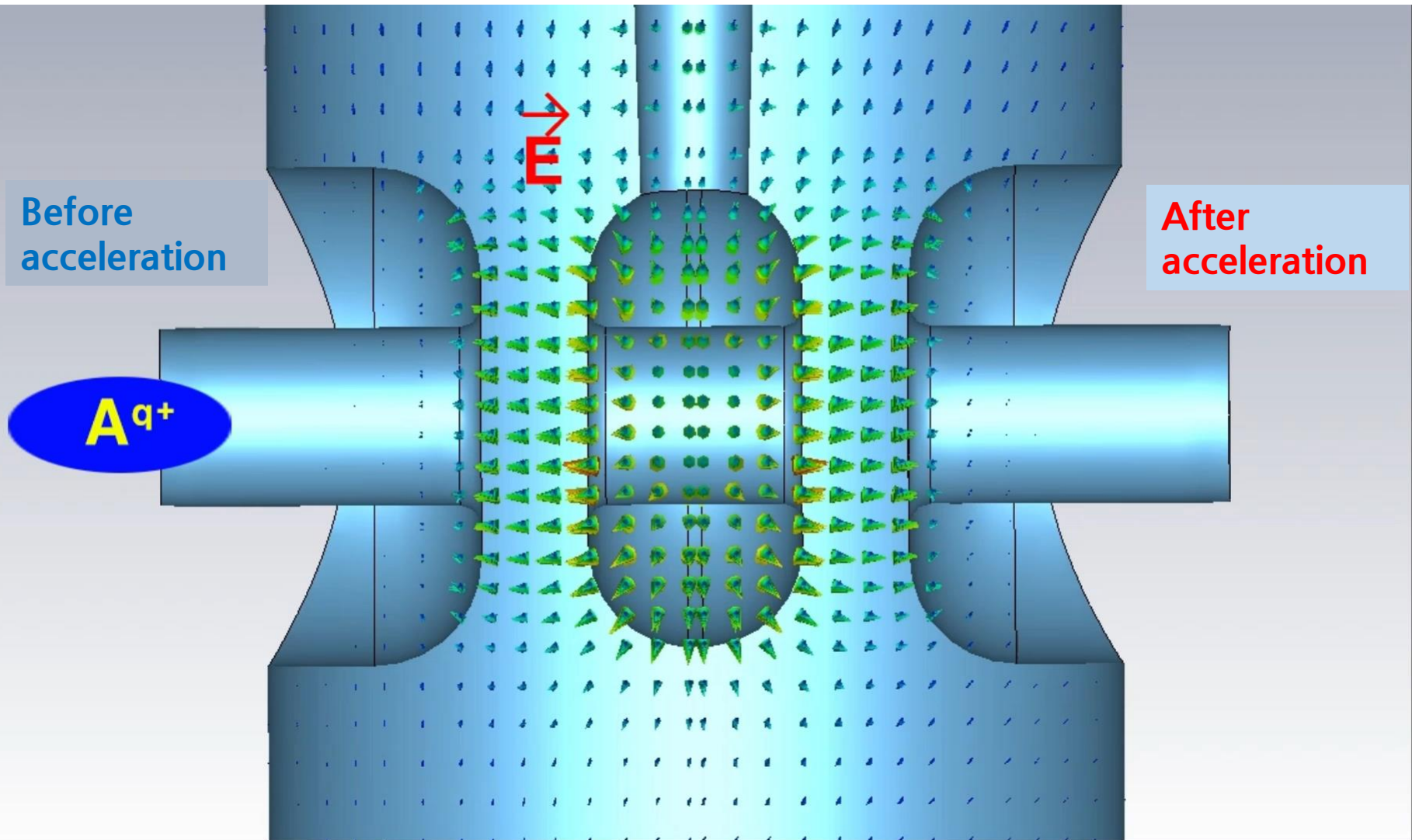


# QWR(Quarter Wave Resonator) cryomodule and cavity



# Acceleration of positive ions

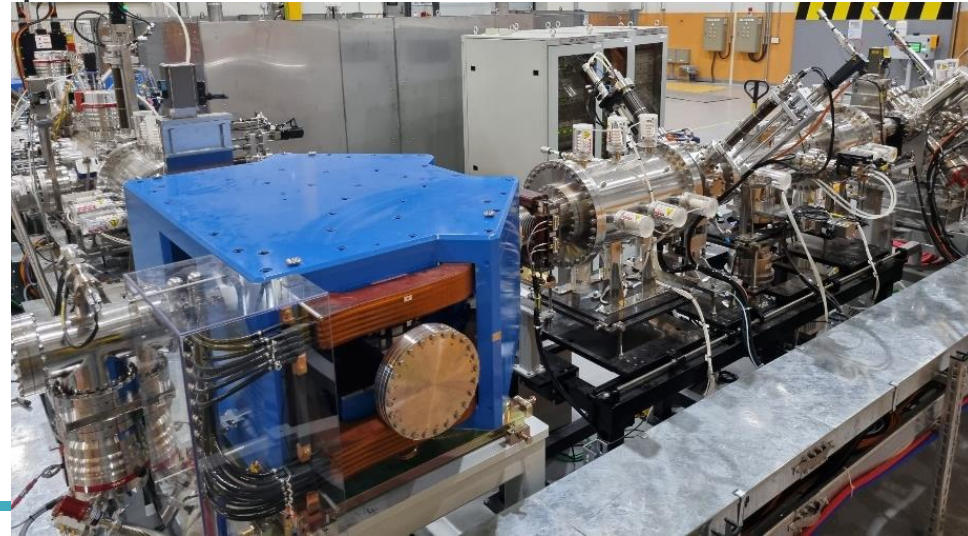
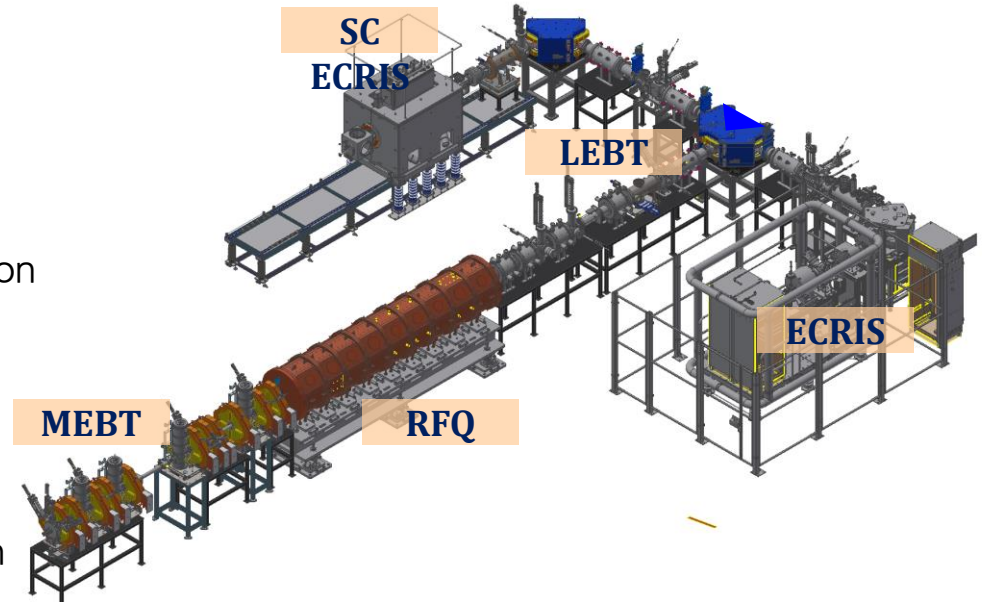
The electric field generated by the RF accelerates the ions





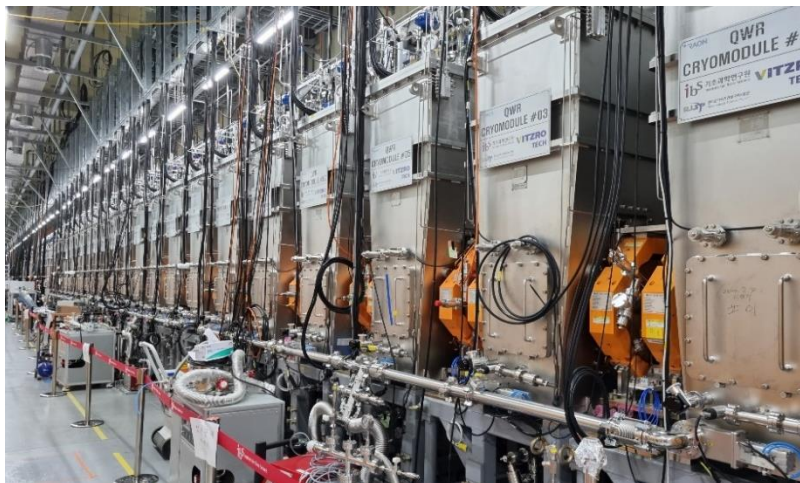
# Injector System

- **Two ECR-IS on high voltage platforms**
  - 14.5 GHz ECR ion source
  - 28 GHz superconducting ECR ion source
- **LEBT ( $E = 10 \text{ keV/u}$ )**
  - 10 keV/u, Dual bending magnet
  - Chopper & Electrostatic quads, Instrumentation
- **RFQ ( $E = 500 \text{ keV/u}$ )**
  - 81.25 MHz, Transmission Eff.  $\sim 98\%$
  - CW RF Power 94 kW (SSPA: 150 kW)
- **MEBT ( $E = 500 \text{ keV/u}$ )**
  - Four RF bunchers (SSPA: 20, 15,  $2 \times 4 \text{ kW}$ )
  - Simple quadrupole magnets, Instrumentation

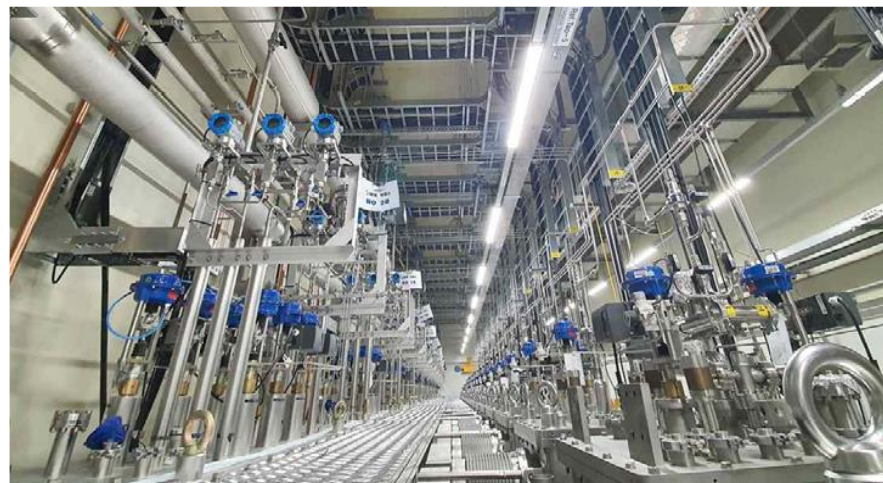




# Superconducting linac SCL3 (tunnel and gallery)



QWR & HWR Cryomodules



Cryogenic Distribution to Cryomodules



Clean beam line assembly



CM/Cryogenic Control Rack and SSPA

Installation completed in 2021



# Cryogenic System

- SCL3 cryoplant (4.2 kW @ 4.5 K)



Compressors and Oil Removal System (WCS)

Cold Box(CB)

- SCL2 cryoplant (13.5 kW @ 4.5 K)



Compressors and Oil Removal System (WCS)



Cold Box (CB)

(Left warm side, right – cold side)

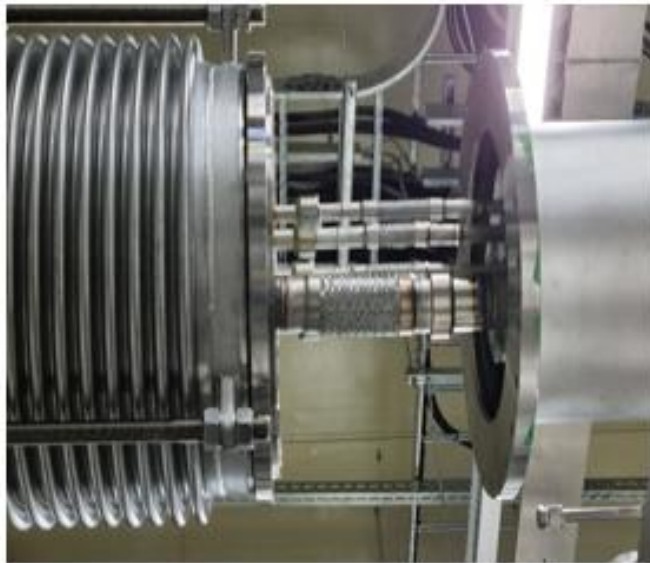
SCL3 Cryoplant was commissioned in Aug 2022



# Cryogenic System

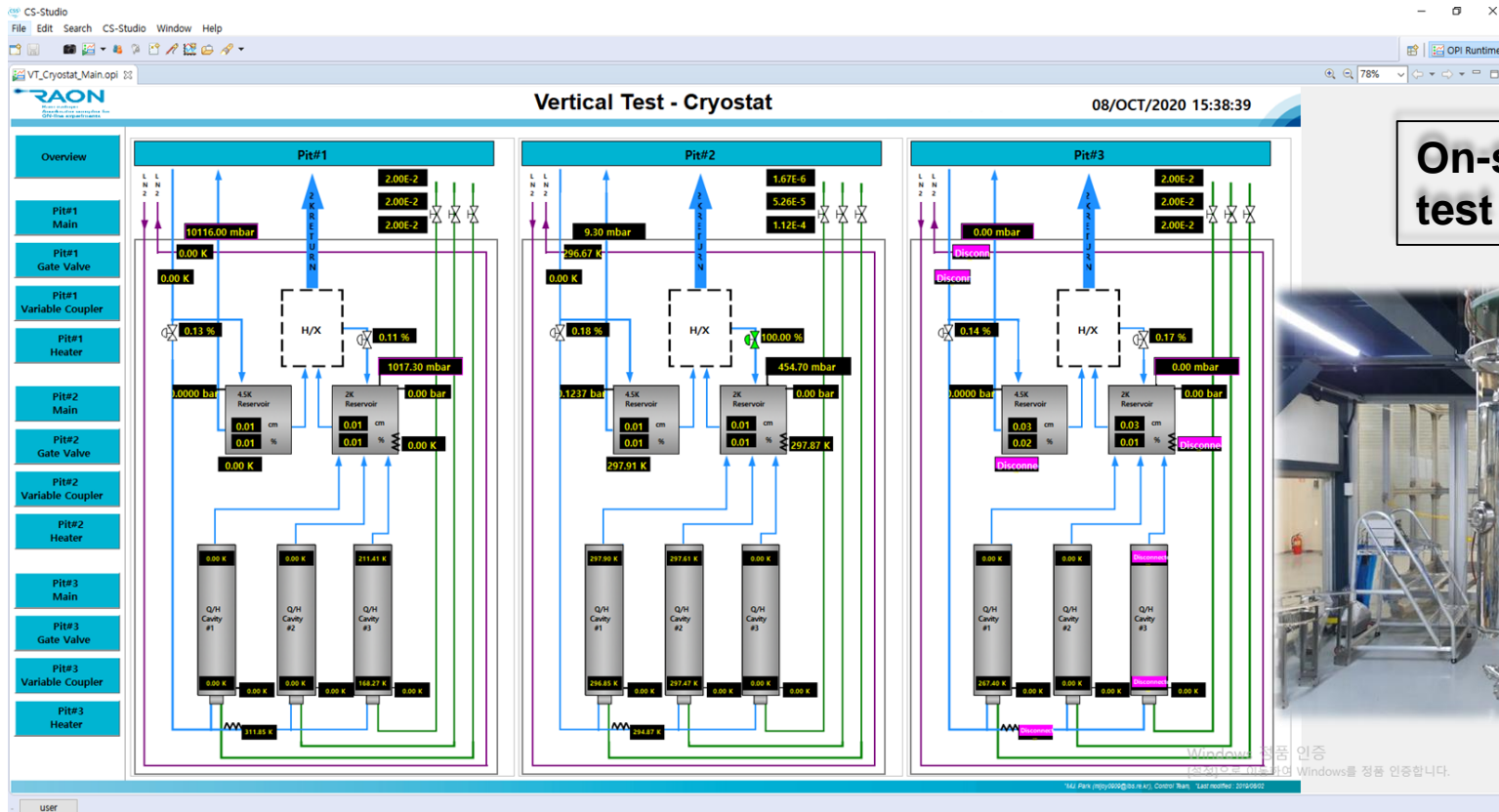
## ■ Cryogenic Distribution System

- All QWR VBx are installed and assembled (VBx-VBx, VBx-CM).
- All HWR VBx are installed and assembled @ SCL3.
- Cryogenic transfer Lines are installed
- SSR1 VBx : 23 ea, SSR2 VBx : installed



SCL3 Cryoplant and CDS were commissioned in Aug 2022

# SRF test facility

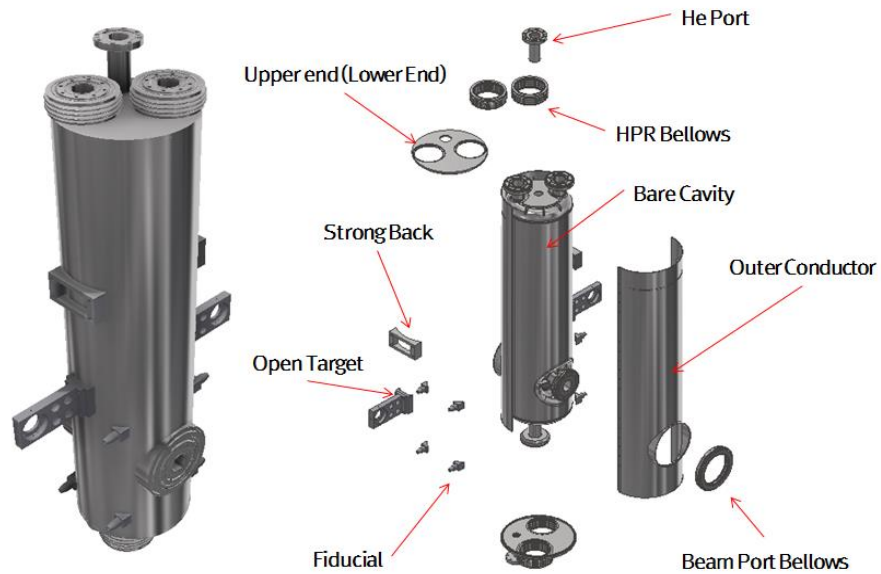


## On-site SRF test facility

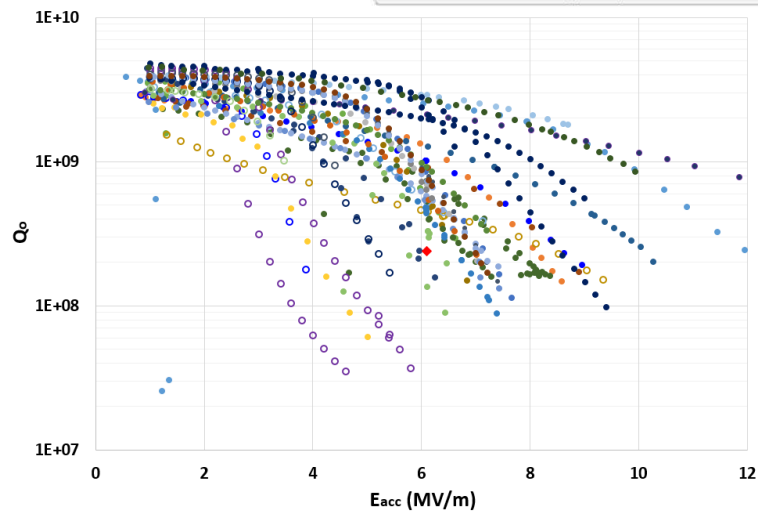


- 3 pits for VT; up to 3 cavities per pit
- 3 HT bunkers
- To cover all types of cavities - QWR (82.125 MHz), HWR (162.5 MHz) and SSR1 & 2 (325 MHz)

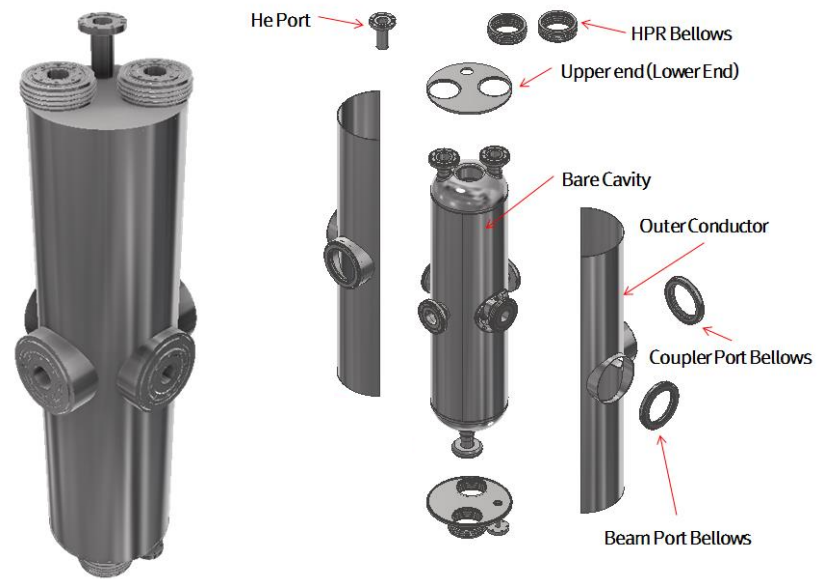
# Vertical Test of Cavities



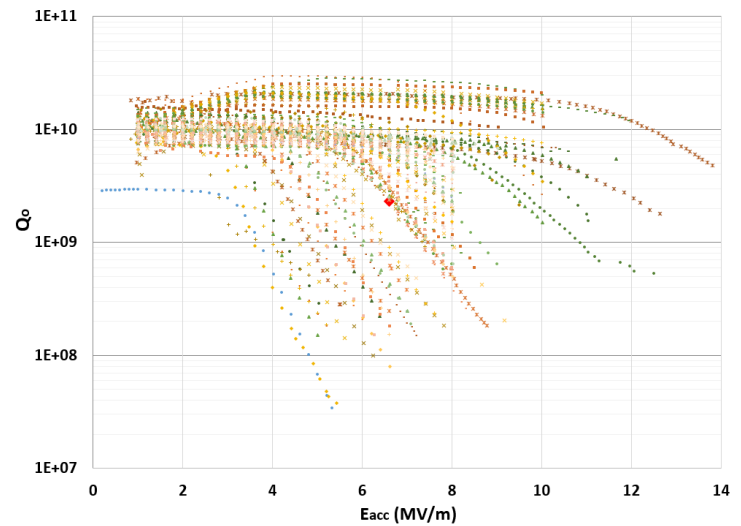
QWR Cavity \_ He Jacket



$$[Q = 2.4 \times 10^8 \text{ at } E_{acc} = 6.1 \text{ MV} / m]$$



HWR Cavity \_ He Jacket



$$[Q = 2.3 \times 10^9 \text{ at } E_{acc} = 6.6 \text{ MV} / m]$$



# Assembly of SCL<sub>3</sub> linac in the tunnel

## (Cryomodule + Warm section) + (Cryomodule + Warm section)

- Cryomodule & Warm section is clean-assembled in the clean booth in the tunnel
- Total particle counts(size=0.5um above/10 mins) were less than 30 counts





# Empty tunnel before installing the linac





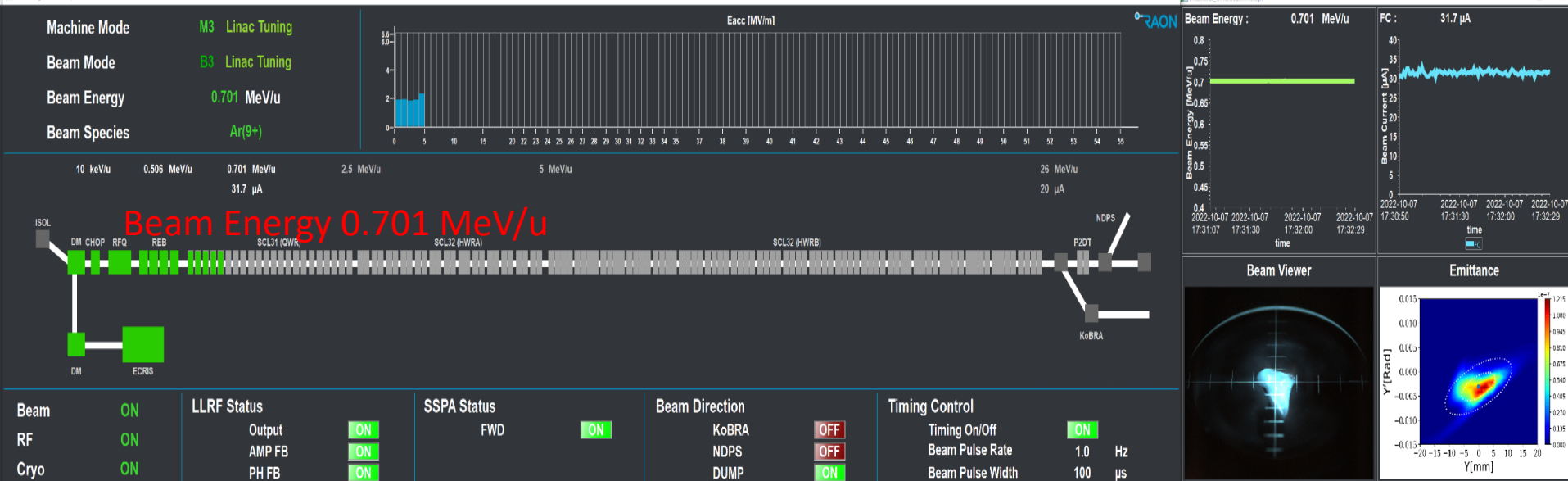
# Assembled SCL3 linac in the tunnel



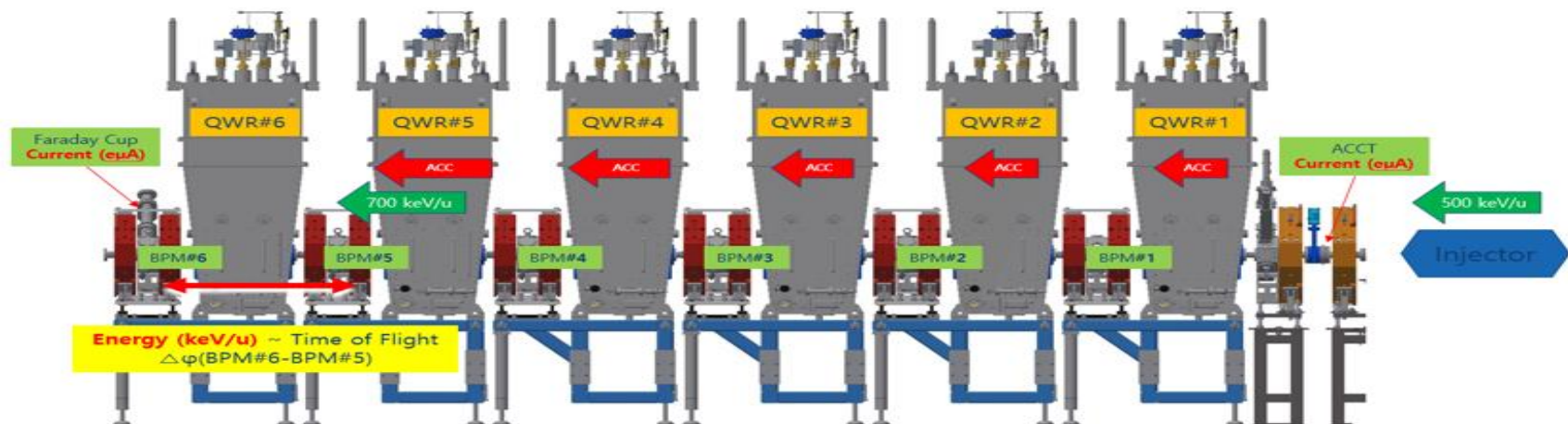
라온의 저에너지 가속구간은 올해 3월 말까지 빔 시운전을 완료한다. 빔 인출 시험의 중괄책임자인 정연세 IBIS 중이온가속기연구소 시스템통합부장은 "입막임이 크다"면서도 과학도가 독자롭게 "시험 가동이 순조롭게 끝나기를 기원해달라"는 메시지를 전했다.



# The 1st SCL3 Beam Commissioning (Oct. 7, 2022)

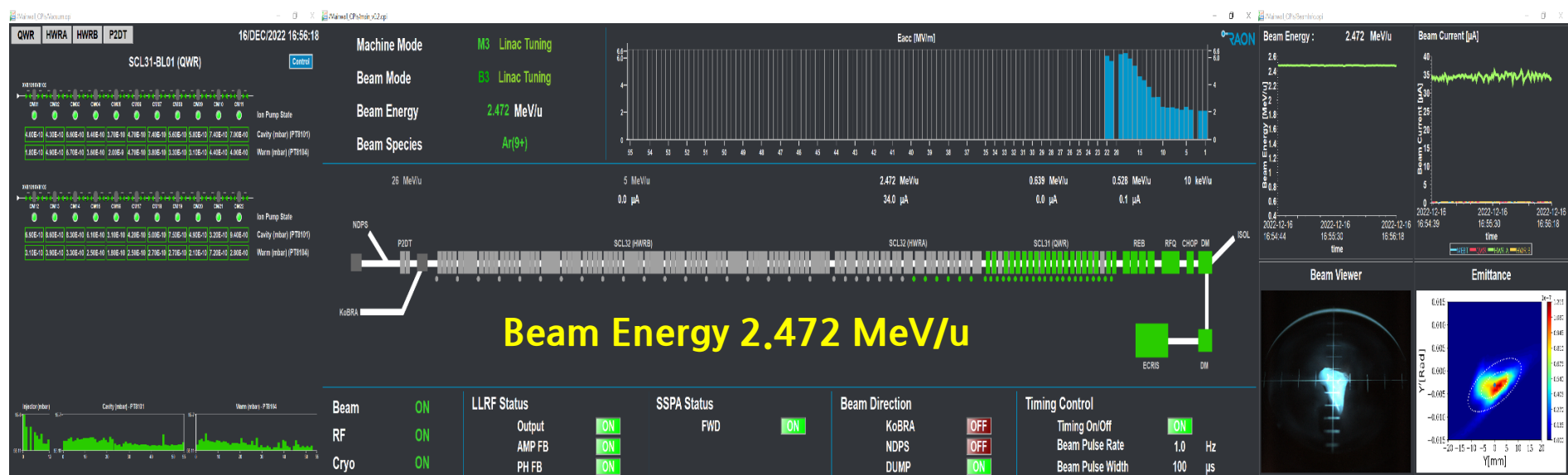


Ar<sup>9+</sup> beams accelerated by QWR #1~#5 on Oct 7, 2022

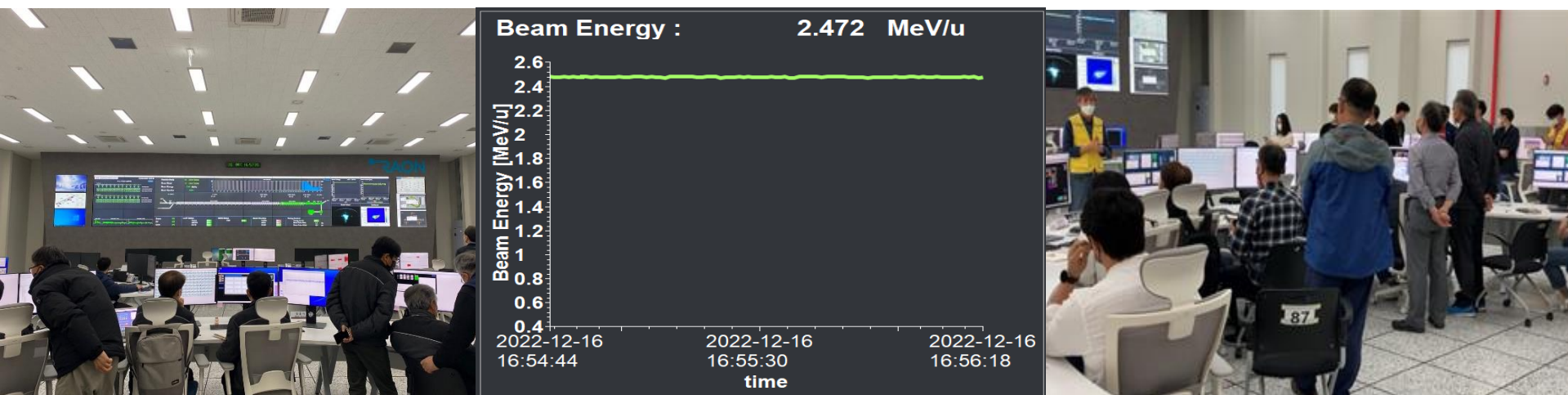




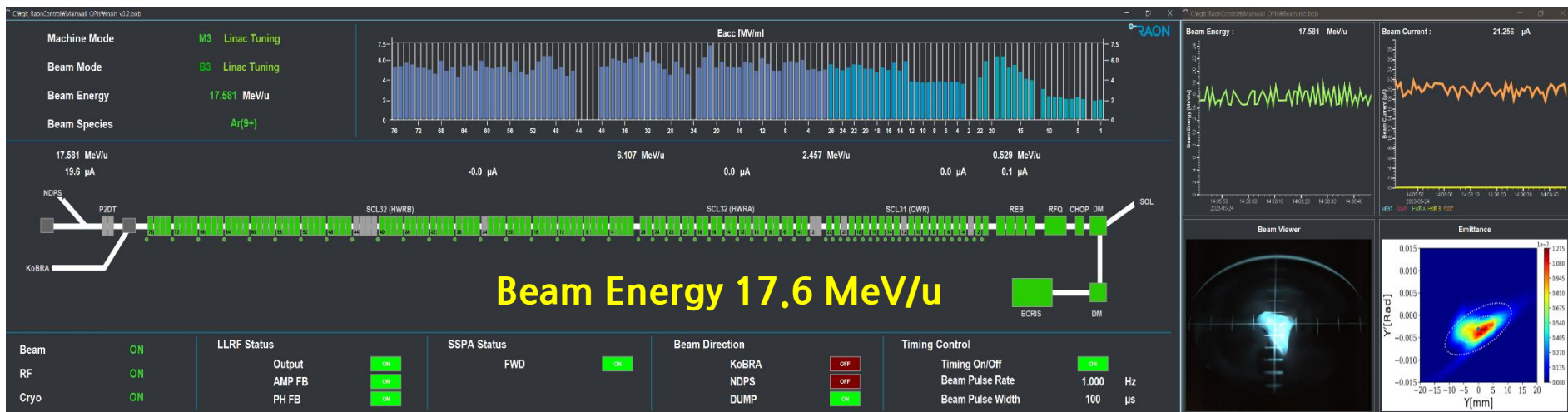
# The 2nd SCL3 Beam Commissioning (Dec. 16, 2022)



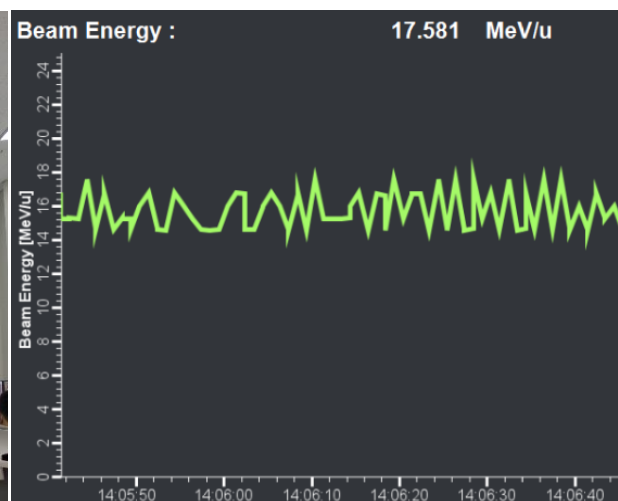
Ar<sup>9+</sup> beams accelerated by QWR #1~#22 on Dec 16, 2022



# The 3rd SCL3 Beam Commissioning (May 23, 2022)



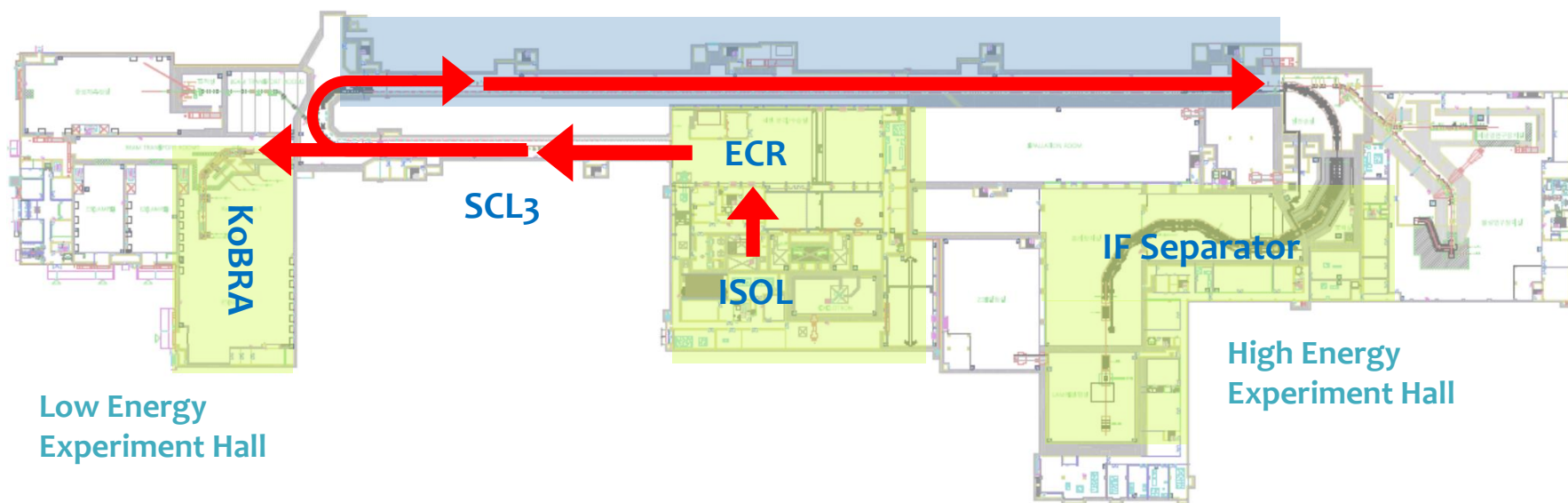
Ar<sup>9+</sup> beams accelerated by entire SCL3(QWR/HWR) on May 23, 2022





# Uniqueness of RAON : RIB Production

	KoBRA	ISOL	IF Separator
RIB Production & Acceleration Mode	ECR (SIB) → SCL3 → KoBRA production target	Cyclotron (p) → TIS (RIB) → SCL3	ECR (SIB) or ISOL (RIB) → SCL3 → SCL2 → IF (RIB)
Production Mechanism	Direct reactions & Multi Nucleon Transfer	p induced fission of U	Projectile Fragmentation (U fission)
RIB Energy	< a few tens of MeV/u	> a few keV/u	< hundreds of MeV/u



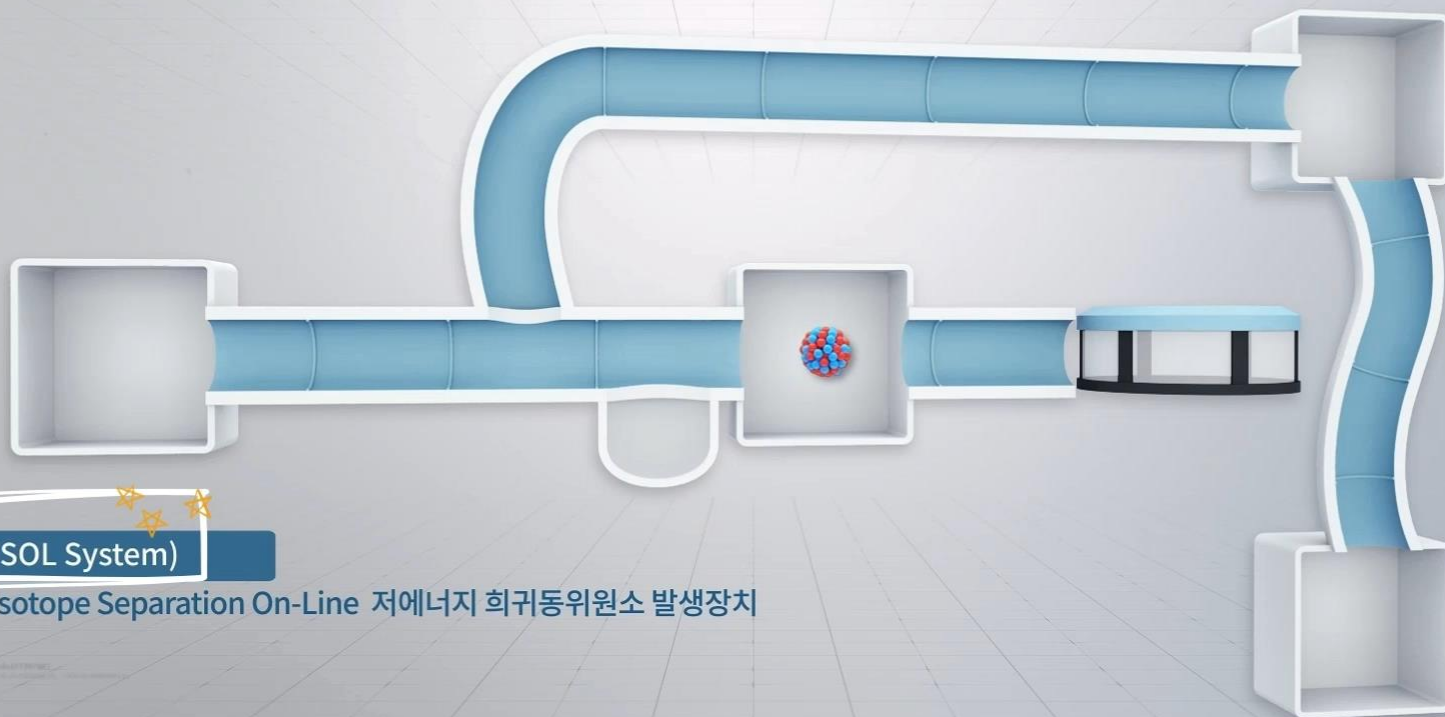
# ISOL (Isotope Separation On-Line)

(IF System)

In-flight Fragmentation 고에너지 희귀동위원소 발생장치

(ISOL System)

Isotope Separation On-Line 저에너지 희귀동위원소 발생장치

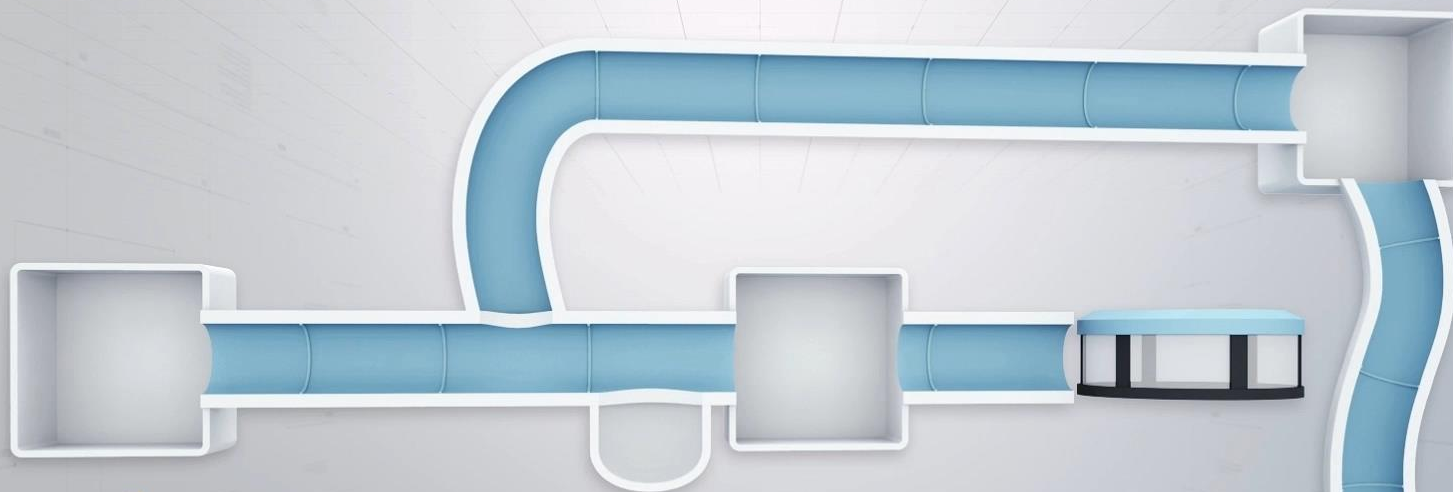




# IF (In-Flight Fragmentation)

(IF System)

In-flight Fragmentation 고에너지 희귀동위원소 발생장치



(ISOL System)

Isotope Separation On-Line 저에너지 희귀동위원소 발생장치



(IF System)

In-flight Fragmentation 고에너지 희귀동위원소 발생장치

(ISOL System)

Isotope Separation On-Line 저에너지 희귀동위원소 발생장치





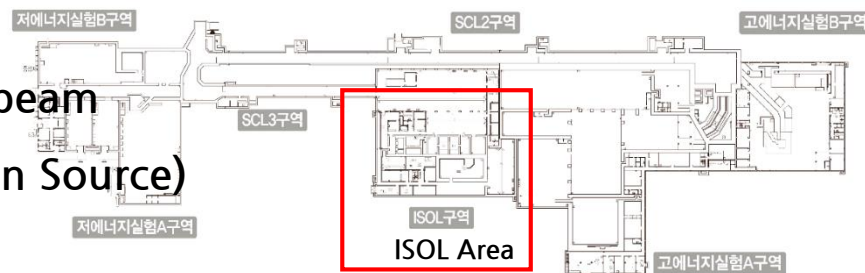
# Cyclotron

## ◆ Specs

: 35~70 MeV proton, 0.75mA max with two beam lines connecting to ISOL TIS bunker(Target Ion Source)

## ◆ Schedule

: Contract('19.6), pre-survey('19.11) , Design finalized('20.4) , FAT ('21.6) , Shipping('21.8), Installation('21.11.11~22.4.28)



SAT on July of 2022

# ISOL System

## Target ion Source

20 keV,  $^{132}\text{Sn}^{1+}$

## Pre - Separator

$m/\delta m = 400$

## RFQ Cooler

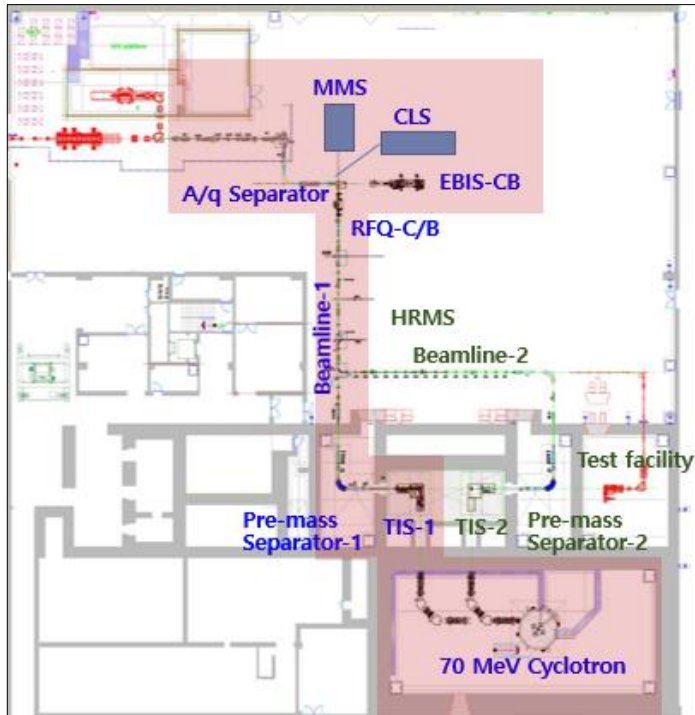
$3\pi\text{mm mrad}$ ,  $< 5\text{eV}$

## EBIS

10 keV,  $^{132}\text{Sn}^{33+}$

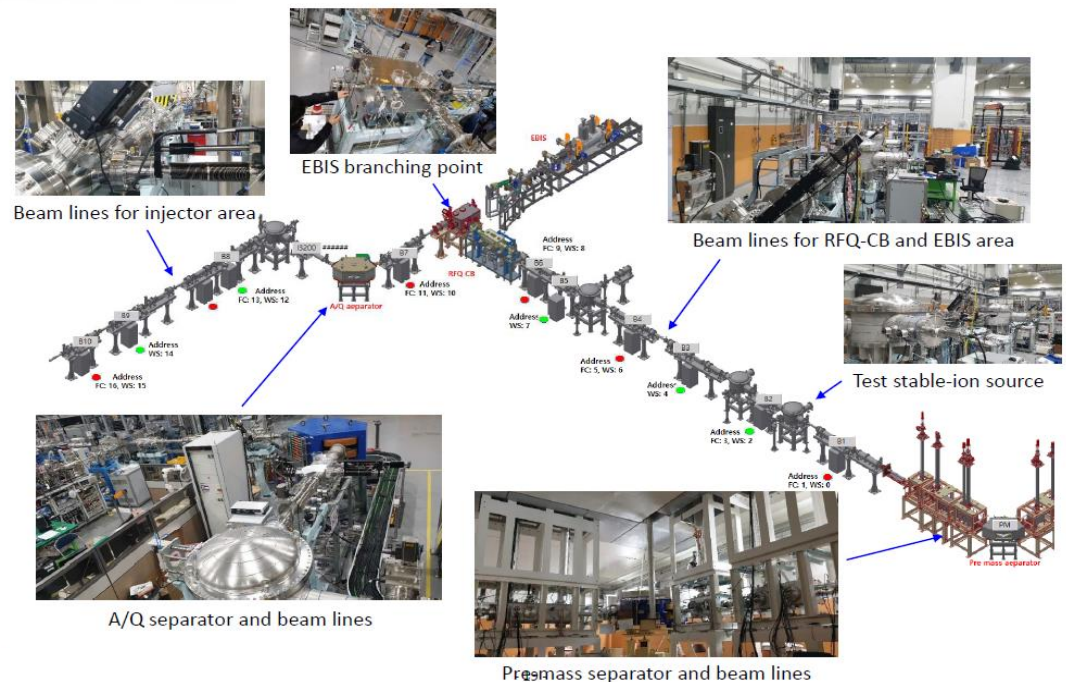
## Post linac

Charge state  $n+$



- In 2021, ISOL beam lines were commissioned with a Cs source
- In 2023, ISOL system was commissioned with SiC target

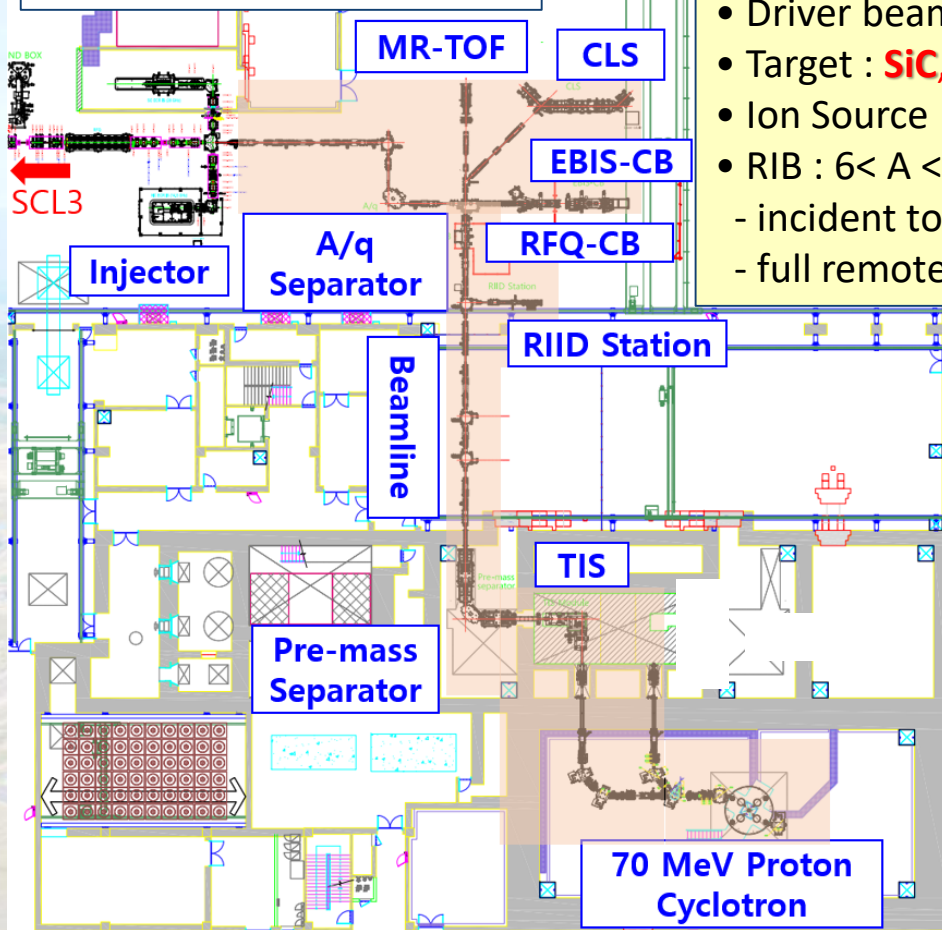
- **Driver beam** : proton  $35 < K < 70$  MeV, up to 70 kW
- **Target** : UCx, MgO, BN, CaO, BeO, SiC, etc
- **Ion Source** : Surface, RILIS, Plasma
- **RIB** :  $6 < A < 250$ ,  $10 < K < 80$  keV,  $10^8$  pps(Sn),  $> 90\%$  purity @Exp.
  - incident to RFQ with 10 keV/u for post acceleration
  - fully remote handling maintenance system with TIS modularization





# ISOL System

## ISOL Experiment Hall

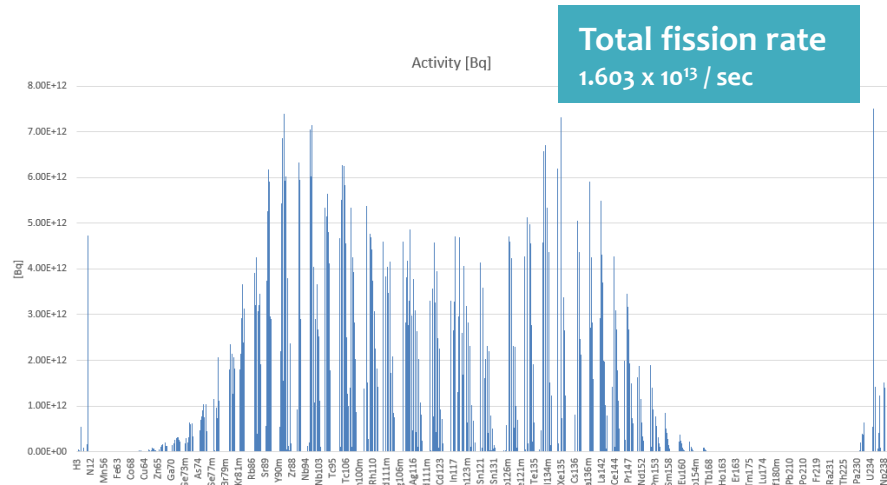
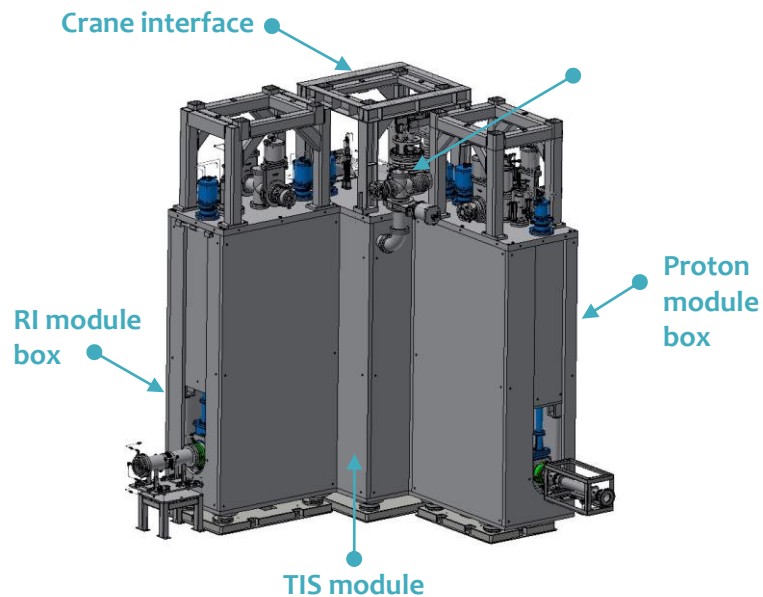


- Driver beam : proton 35 ~ 70 MeV, up to 70 kW
- Target : **SiC**, BN, MgO, LaC<sub>2</sub>, UCx, CaO, BeO, etc
- Ion Source : **Surface, RILIS**, Plasma
- RIB :  $6 < A < 160$ ,  $10 < K < 80$  keV,  $10^8$  pps(Sn), >90% purity @Exp.
  - incident to RFQ of post accelerator 10 keV/u
  - full remote maintenance system with TIS modularization



- ISOL beam lines including sub-systems were commissioned with a Cs ion source in Dec 2021
- **RI beam commissioning using SiC target (March 2023)**

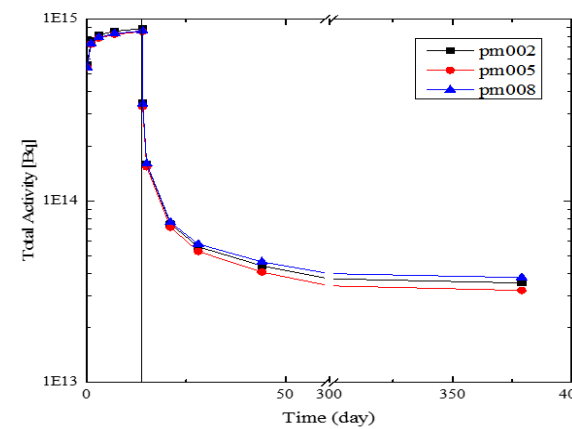
# ISOL System



**Fission Products : ~ 1000 Radioactive Nuclides**  
(~300 nuclides half-life > 3 days)



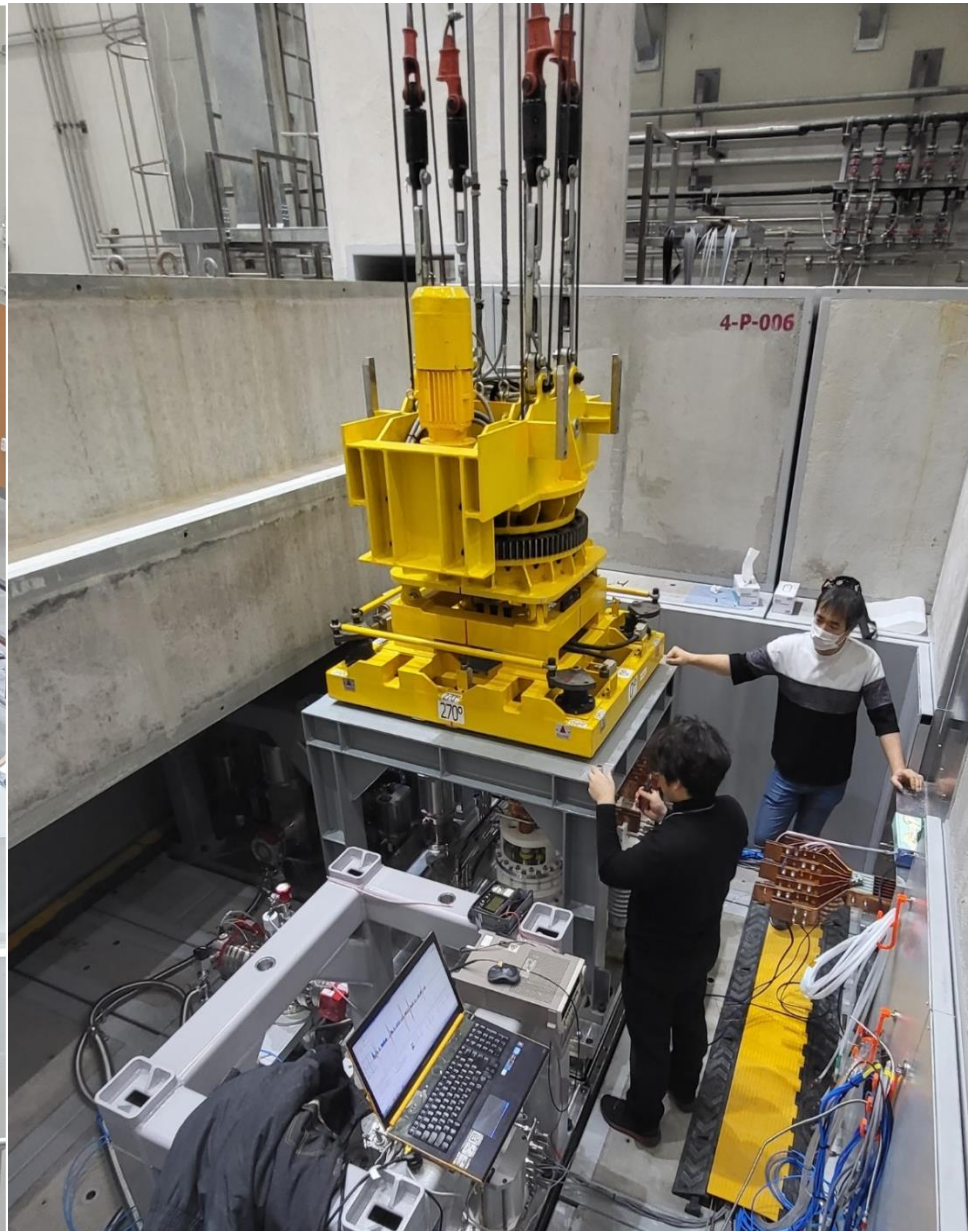
10 kW ISOL target & chamber



**Decay of Total Activity of 70 KW UCx Target after two weeks operation**



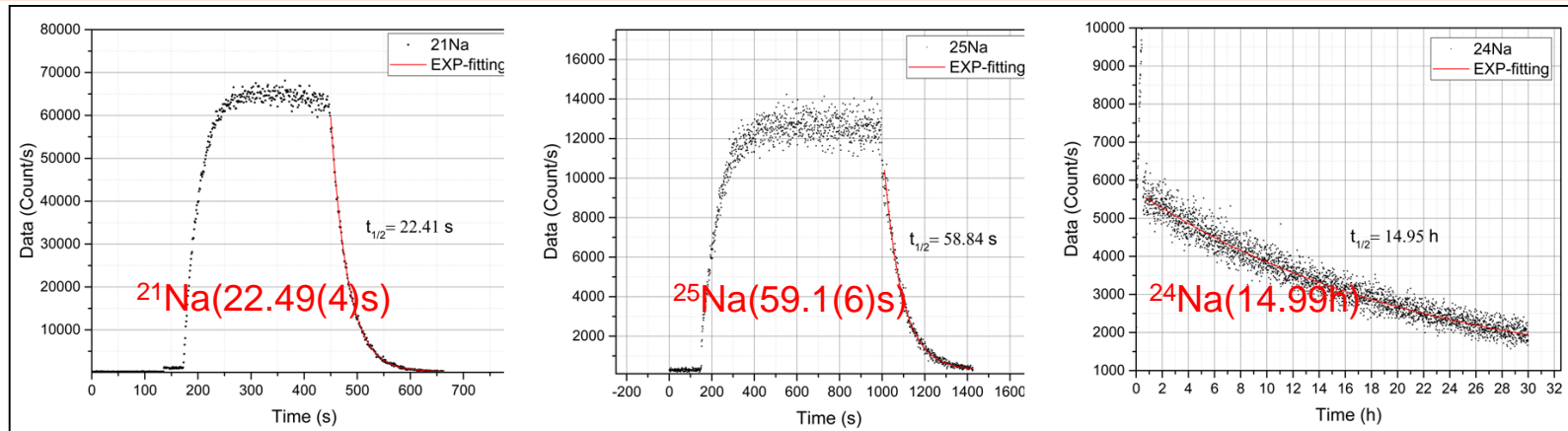
# ISOL bunker



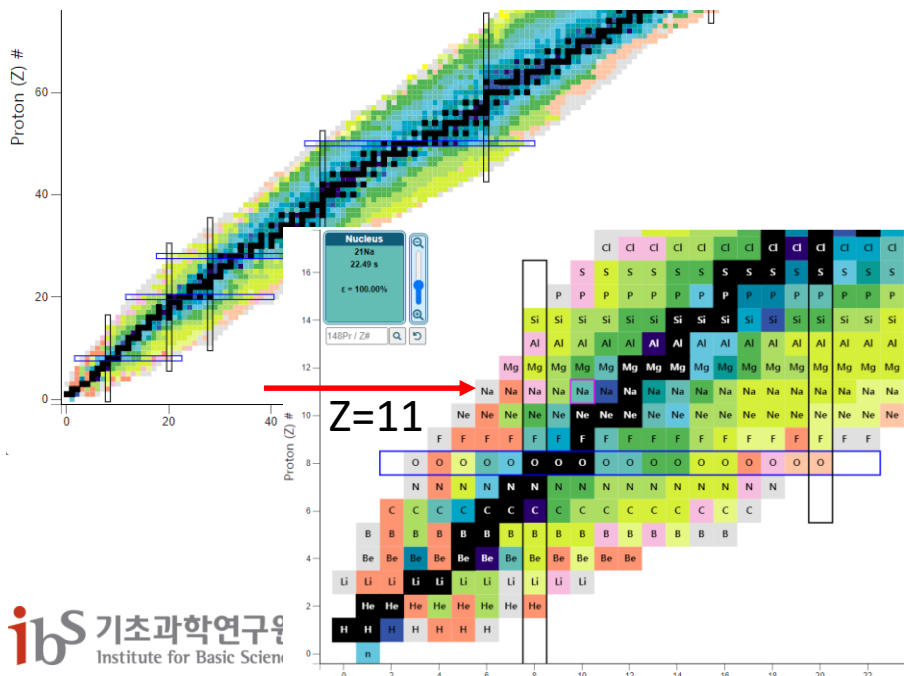


# First ISOL Beam Commissioning with RIB ( $^{21, 22, 24, 25}\text{Na}$ )

## The first RI Production and transport at ISOL on March 3, 2023



## The measured half-lives of Na isotopes by using PMT & Scintillators



Si- 22 29ms	Si- 23 42.3ms	Si- 24 140.5ms	Si- 25 220ms	Si- 26 2.2453s	Si- 27 4.15s	Si- 28 92.223	Si- 29 4.685	Si- 30 3.092
Al- 21 p 6.4E-22s	Al- 22 91.1ms	Al- 23 446ms	Al- 24 2.053s *130.9ms	Al- 25 7.183s	Al- 26 71.7E5y	Al- 27 100	Al- 28 2.245m	Al- 29 6.56m
Mg- 19 4.0ps	Mg- 20 90.8ms	Mg- 21 122ms	Mg- 22 3.8755s	Mg- 23 11.317s	Mg- 24 78.99	Mg- 25 10.00	Mg- 26 11.01	Mg- 27 9.458m
Na- 18 1.3E-21s	Na- 19 p 150ns	Na- 20 447.9ms	Na- 21 22.49s	Na- 22 2.6027y	Na- 23 100	Na- 24 14.997h *20.18m	Na- 25 59.1s	Na- 26 1.077s
Ne- 17 109.2ms	Ne- 18 1.6654s	Ne- 19 17.22s	Ne- 20 90.48	Ne- 21 0.27	Ne- 22 9.25	Ne- 23 37.24s	Ne- 24 3.38m	Ne- 25 602ms
F- 16 1.1E-19s	F- 17 1.075m	F- 18 1.830h	F- 19 100	F- 20 11.163s	F- 21 4.158s	F- 22 4.23s	F- 23 2.23s	F- 24 390ms
O- 15 2.037m	O- 16 99.757	O- 17 0.038	O- 18 0.205	O- 19 26.88s	O- 20 13.51s	O- 21 3.42s	O- 22 2.25s	O- 23 97ms
N- 14 99.636	N- 15 0.364	N- 16 7.13s	N- 17 4.173s	N- 18 619ms	N- 19 271ms	N- 20 130ms	N- 21 83.0ms	N- 22 24ms
								N- 23 14.1ms



# Second ISOL Beam Commissioning with RIB ( $^{26}\text{mAl}$ )

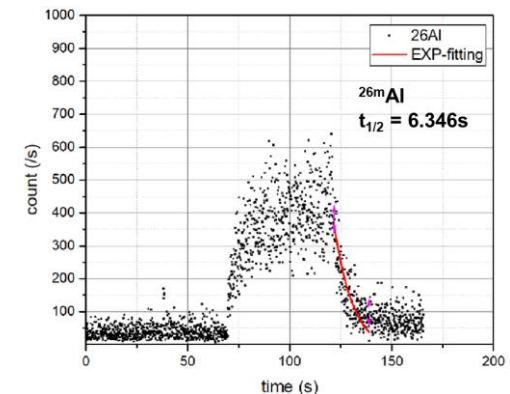
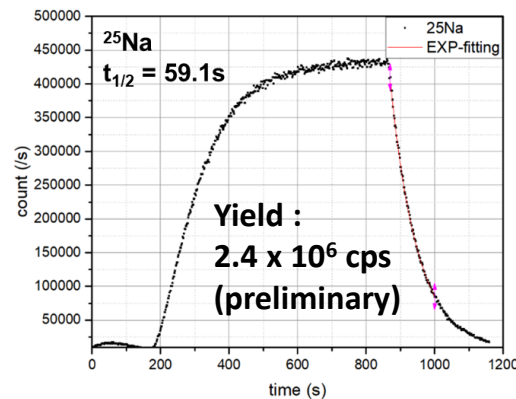
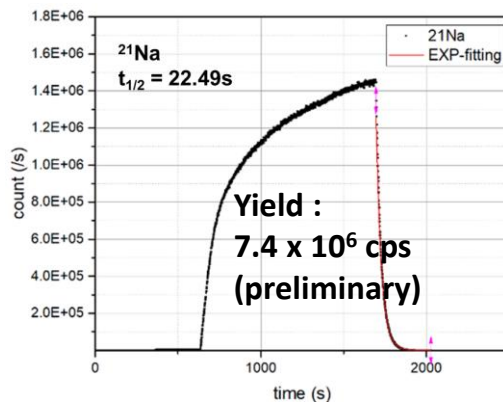
## ● Experimental results

- Proton beam 70 MeV, 1.2  $\mu\text{A}$
- SiC target temperature  $\sim 1,400^\circ\text{C}$  (Ta heater ohmic heating 1.8 kW)
- Measured RIs (so far June 1)

The second RI Production on May 23, 2023

	Si- 22 29ms	Si- 23 42.3ms	Si- 24 140.5ms	Si- 25 220ms	Si- 26 2.2453s	Si- 27 4.15s	Si- 28 92.223	Si- 29 4.685	Si- 30 3.092
	Al- 21 p 6.4E-22s	Al- 22 91.1ms	Al- 23 446ms	Al- 24 2.053s *130.9ms	Al- 25 7.183s	Al- 26 71.7E5y	Al- 27 100	Al- 28 2.245m	Al- 29 6.56m
	Mg- 19 4.0ps	Mg- 20 90.8ms	Mg- 21 122ms	Mg- 22 3.8755s	Mg- 23 11.317s	Mg- 24 78.99	Mg- 25 10.00	Mg- 26 11.01	Mg- 27 9.458m
	Na- 18 1.3E-21s	Na- 19 p 150ns	Na- 20 447.9ms	Na- 21 22.49s	Na- 22 2.6027y	Na- 23 100	Na- 24 14.997h *20.18m	Na- 25 59.1s	Na- 26 1.077s
6	Ne- 17 109.2ms	Ne- 18 1.6654s	Ne- 19 17.22s	Ne- 20 90.48	Ne- 21 0.27	Ne- 22 9.25	Ne- 23 37.24s	Ne- 24 3.38m	Ne- 25 602ms
s									Ne- 26 197ms

$^{26}\text{mAl}$



< Measurement results using scintillator + PMT >

## Commissioning of ISOL system

- 2022. 10 : Cyclotron SAT
- 2022. 11 : RI Commissioning with SiC target & TIS module operation parameter check
- 2023.03 : proton beam on SiC inside TIS module and Na<sup>21~25</sup> extraction experiment
- 2023.12 : Na & Al beam operation and experiments in ISOL hall

## RI Beam Schedule (~'24)

- Non-fissile targets : SiC, BN, LaC<sub>2</sub>, MgO
- Expected RI beams with 1 kW proton
  - <sup>22</sup>Na(SIS) : 10<sup>6~7</sup> pps / <sup>26</sup>Al(SIS+RILIS) : 10<sup>4~5</sup> pps / <sup>8</sup>Li(SIS) : 10<sup>6~7</sup> pps
  - <sup>131~132</sup>Cs, <sup>131</sup>Ba, <sup>135</sup>Ce



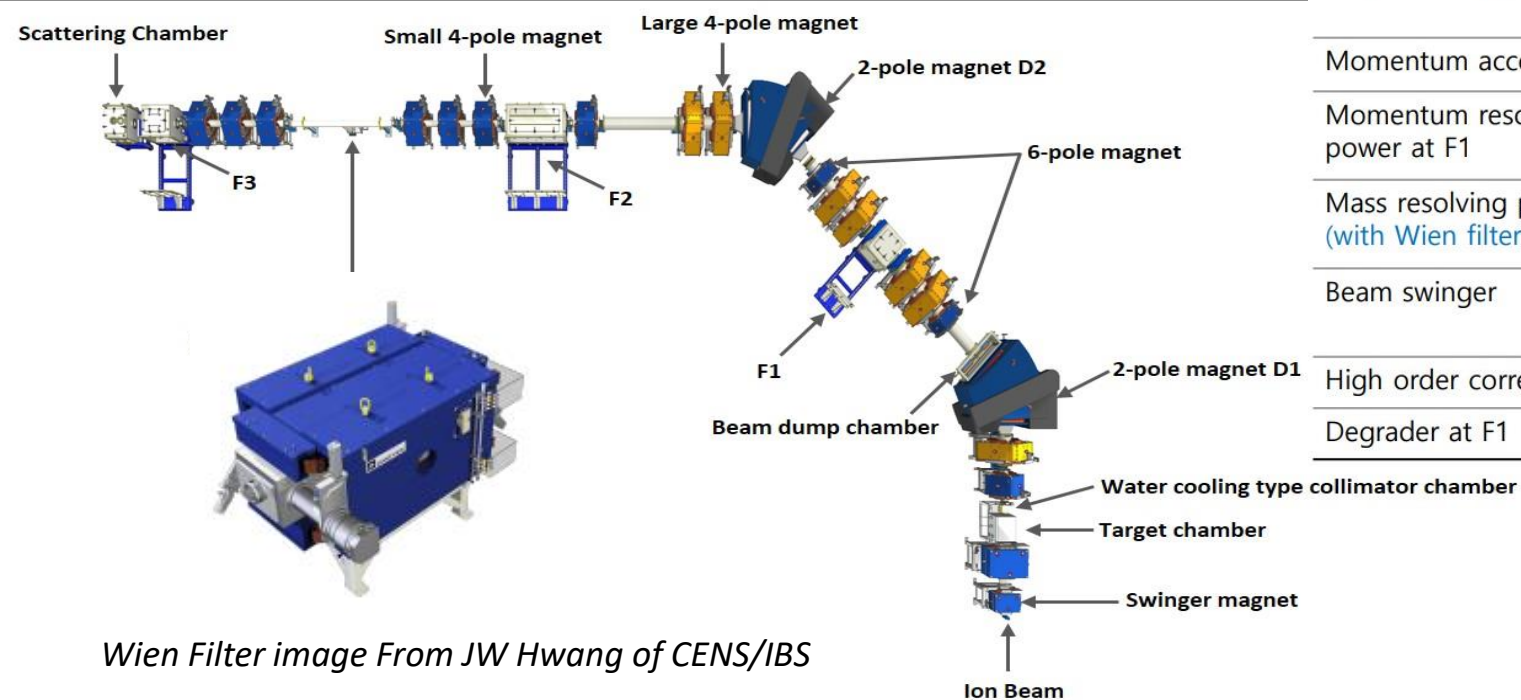
# KoBRA spectrometer

**KoBRA**(**K**orea **B**road acceptance **R**ecoil spectrometer and **A**pparatus)

Multipurpose spectrometer for **nuclear structure** and **nuclear astrophysics** using stable or RI beams in the energy range of 1~40 MeV/u

- RI production at a few MeV/u and 20 ~ 40 MeV/u using a stable beam from ECR-IS
- Recoil mass spectrometer (<a few MeV/u) for direct measurement of the radiative capture process, using RI beams from ISOL

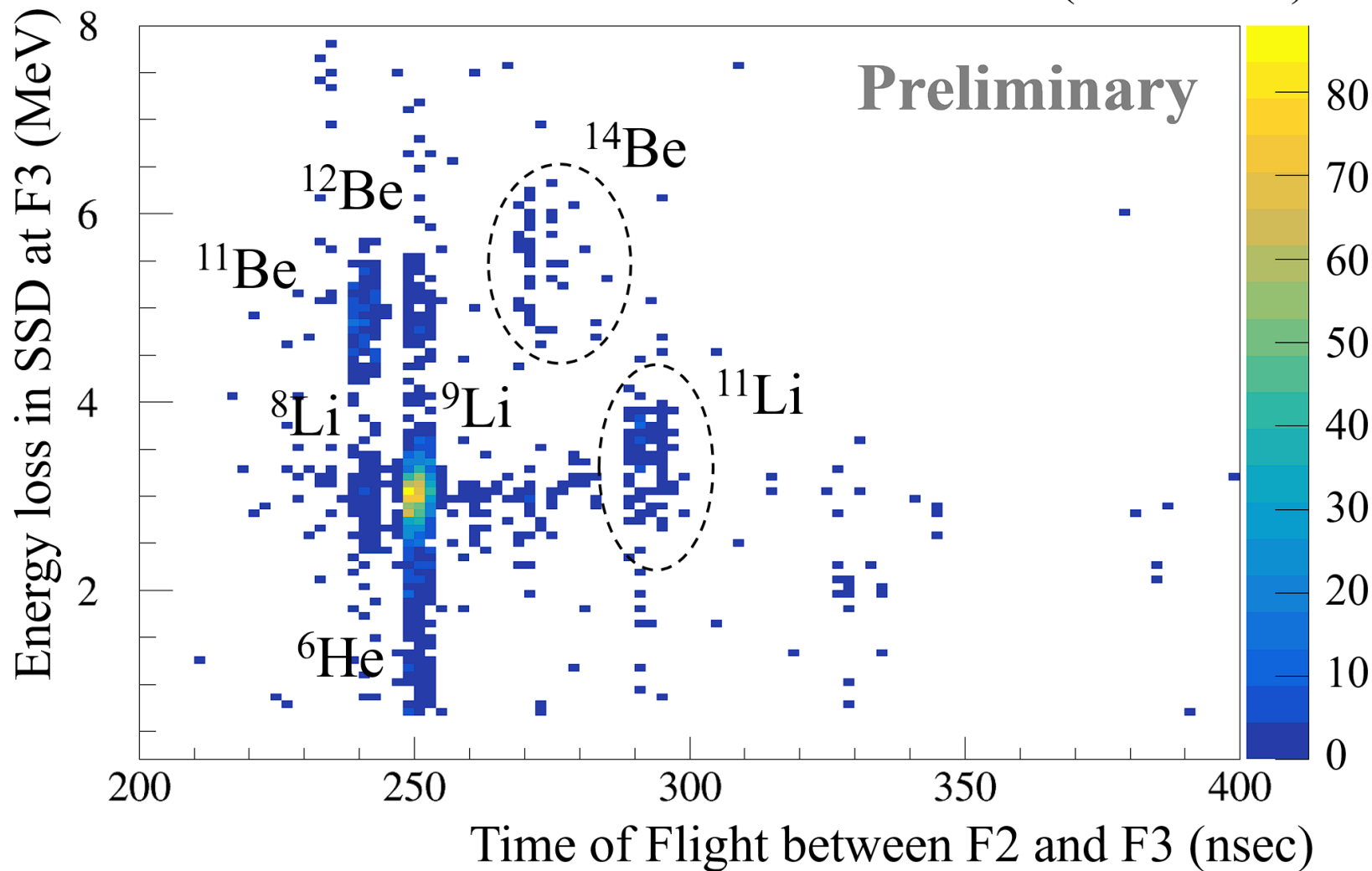
Magnetic rigidity	0.25 – 3.0 Tm
Angular acceptance	80 mrad (H) 200 mrad (V)
Momentum acceptance	8%
Momentum resolving power at F1	2100 at 2 mm beam size
Mass resolving power (with Wien filter)	750 at 2 mm beam size
Beam swinger	up to 12 degree for 3 Tm
High order correction	up to 4 <sup>th</sup> order
Degrader at F1	Homogeneous



Wien Filter image From JW Hwang of CENS/IBS

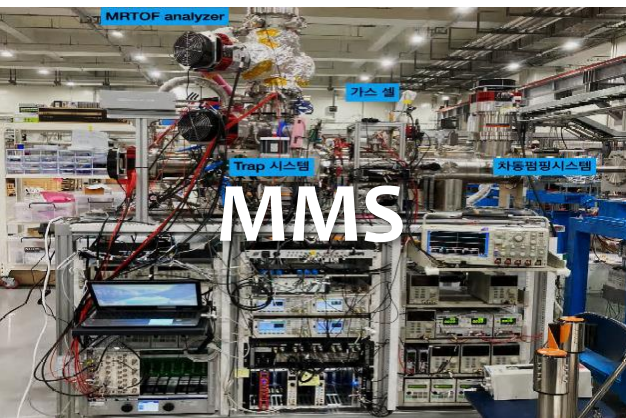
# First production of RIs at F3 of KoBRA spectrometer (Ar + C)

Particle identification with the first KoBRA beam commissioning  
(2023.06.01)





# Other Experimental Systems



All exp. systems are installed and machine-commissioned by 2022

# NDPS (Nuclear Data Production System)

## ○ Basic Science

- Origin of chemical elements (slow and rapid neutron capture processes)
- Nuclear structure and reaction mechanism
- Nuclear fission dynamics
- etc

## ○ Technology and Engineering

- Nuclear reactors and safety
- Neutron imaging
- Medical isotopes (diagnosis and therapy)
- Semiconductor soft errors
- etc



## The surprisingly large neutron capture cross-section of $^{88}\text{Zr}$

Jennifer A. Shusterman<sup>1,2,3\*</sup>, Nicholas D. Scielzo<sup>1</sup>, Keenan J. Thomas<sup>1</sup>, Eric B. Norman<sup>4</sup>, Suzanne E. Lapi<sup>5</sup>, C. Shaun Loveless<sup>5</sup>, Nickie J. Peters<sup>6</sup>, J. David Robertson<sup>6</sup>, Dawn A. Shaughnessy<sup>1</sup> & Anton P. Tonchev<sup>1</sup>

Nature v.565 p.328 (2019)

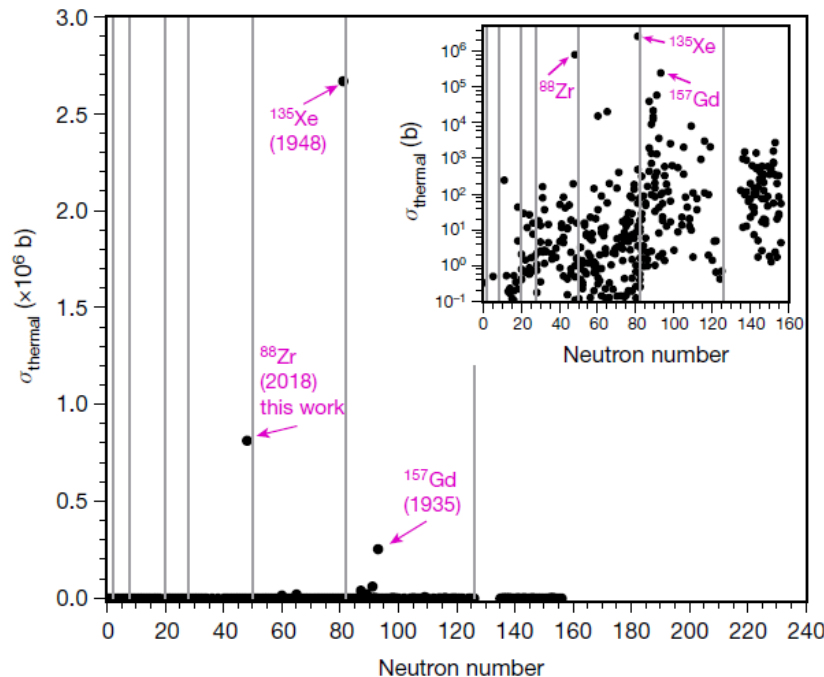
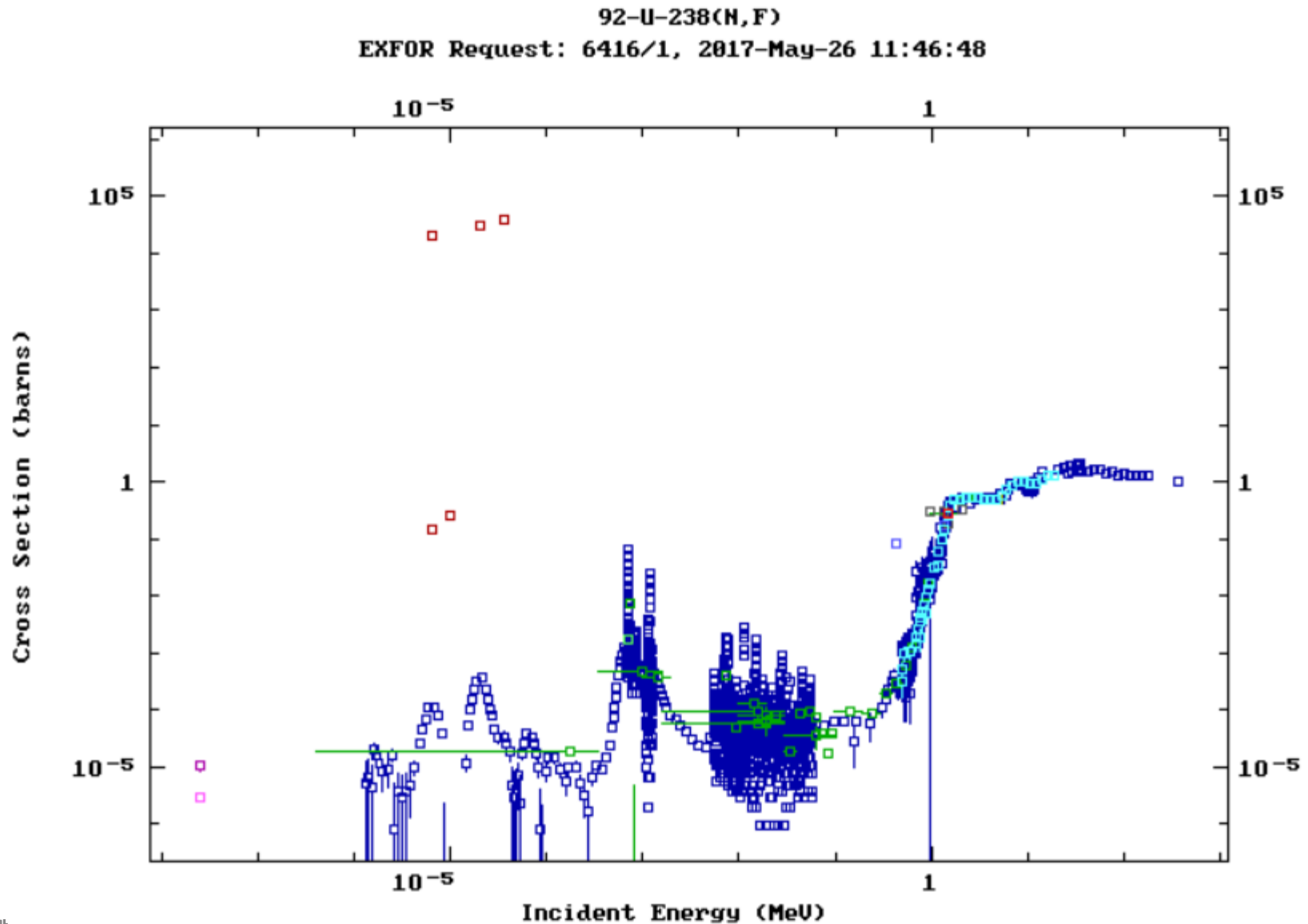


Fig. 3 | Measured thermal neutron capture cross-sections as a function of neutron number of the target. The main plot shows all the existing data on a linear scale, and the inset displays the same data on a logarithmic scale. The vertical lines indicate the neutron-shell closures, which occur for nuclei with 2, 8, 20, 28, 50, 82 and 126 neutrons. The three isotopes with cross-sections of more than  $10^5$  b are labelled along with the year of the measurement.

Tacoma Narrows Bridge

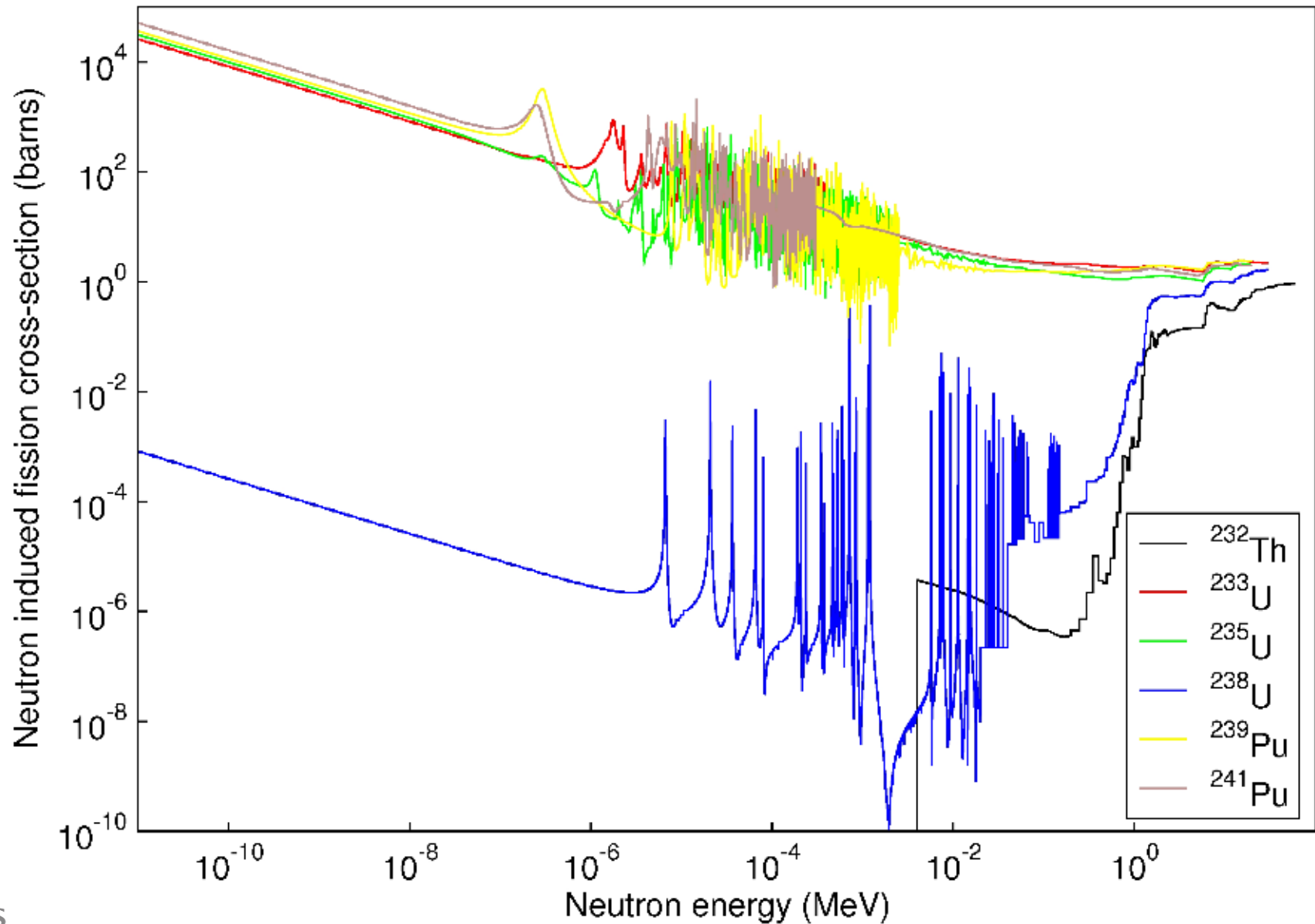


# Resonances in $^{238}\text{U}$ (n, fission)

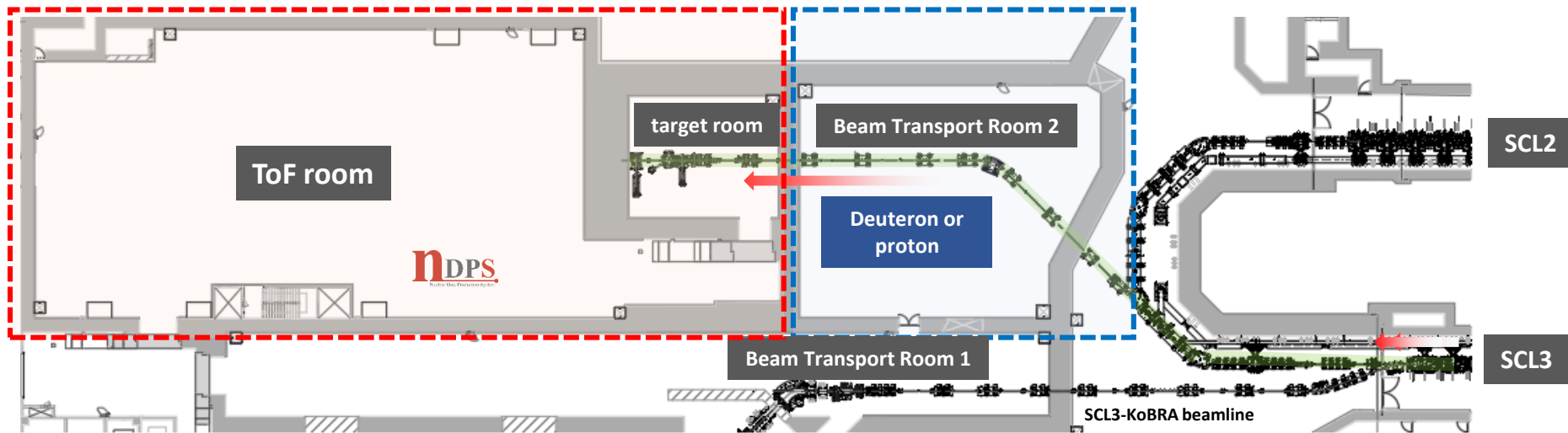




# Resonances in (n, fission) reactions



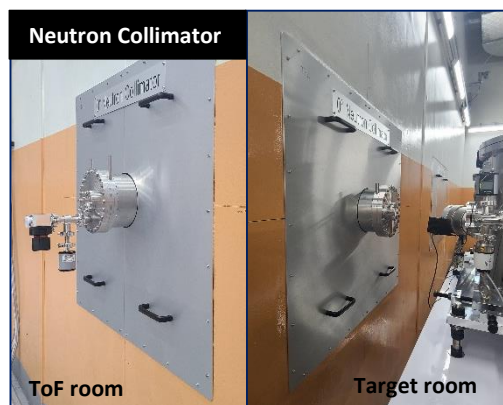
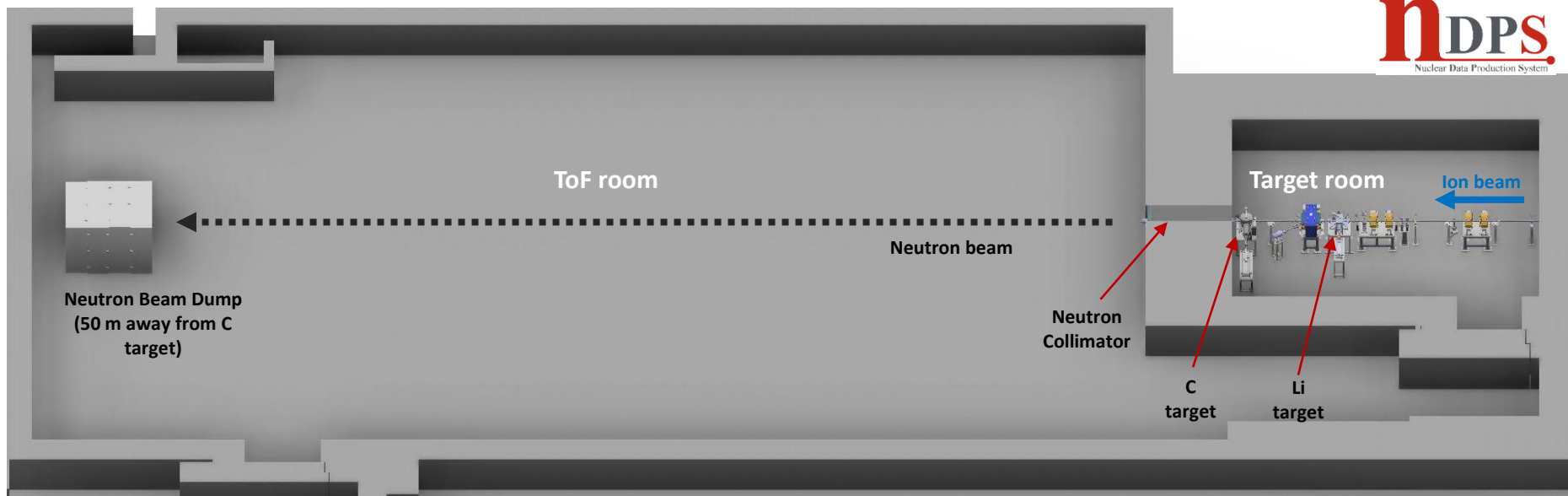
# NDPS (Nuclear Data Production System)



<b>Beam ion</b>	Proton, deuteron
<b>Maximum Beam energy</b>	49 MeV/u for deuteron 83 MeV for proton
<b>Maximum Beam current</b>	~10 $\mu\text{A}$
<b>Target</b>	C for white neutron Li for monoenergetic neutron
<b>Bunch length</b>	~ 1 ns
<b>Repetition rate</b>	(1 – 200) kHz
<b>Flight length</b>	5 – 40 m
<b>Neutron flux</b>	~ $10^8 \text{ cm}^{-2} \text{ sec}^{-1}$ at 5 m

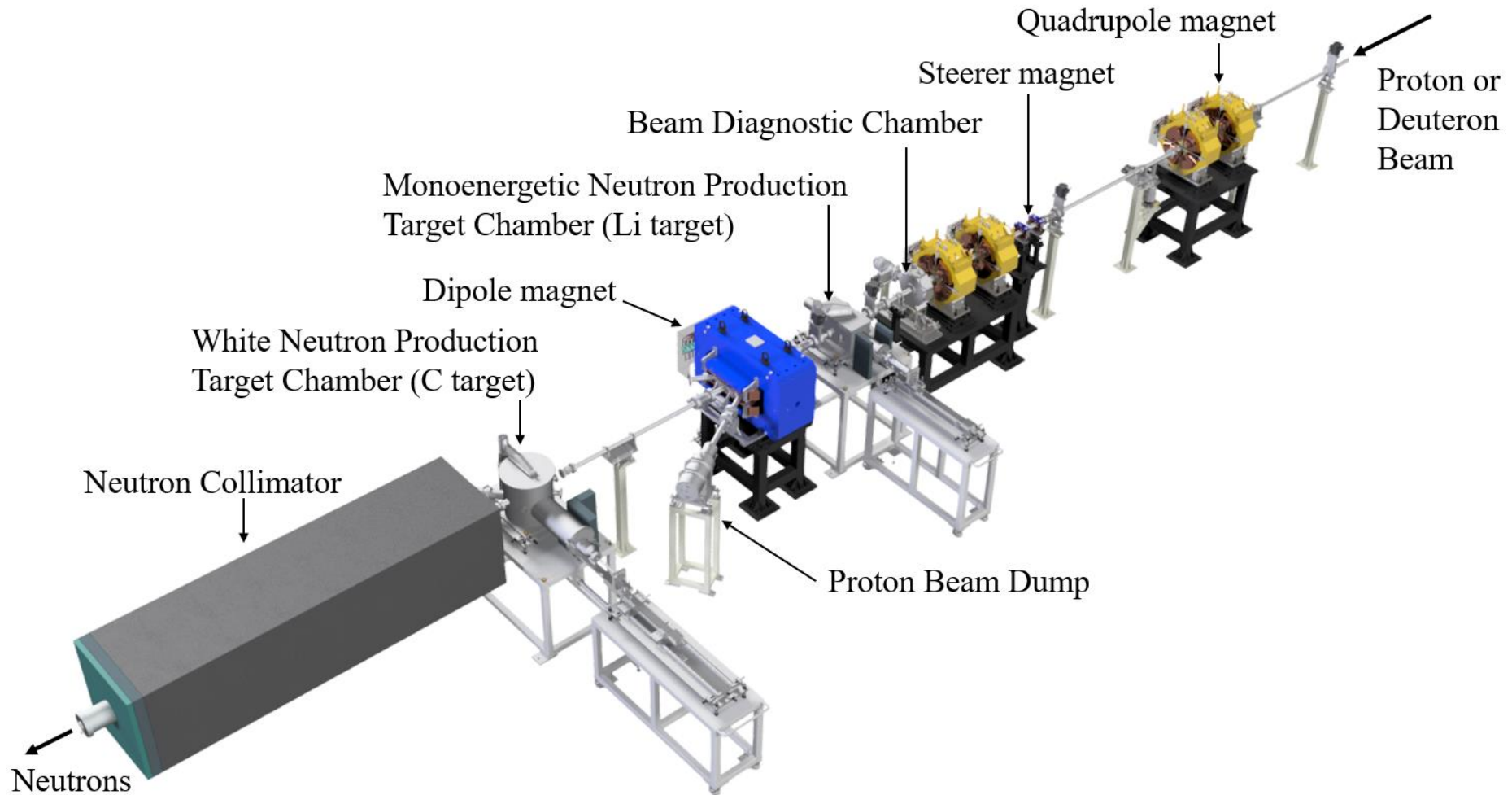


# NDPS (Nuclear Data Production System)



# NDPS (Nuclear Data Production System)

## ❖ Neutron production target, beam line, collimator





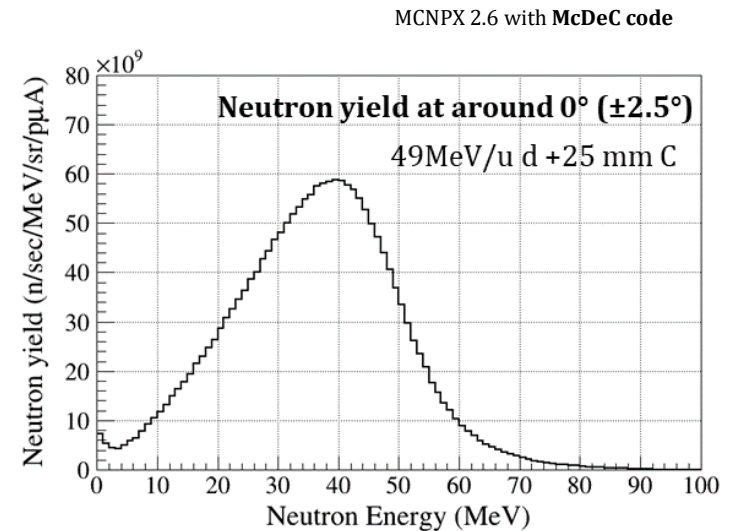
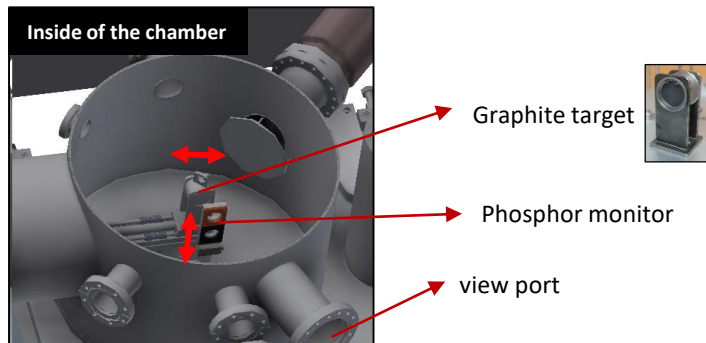
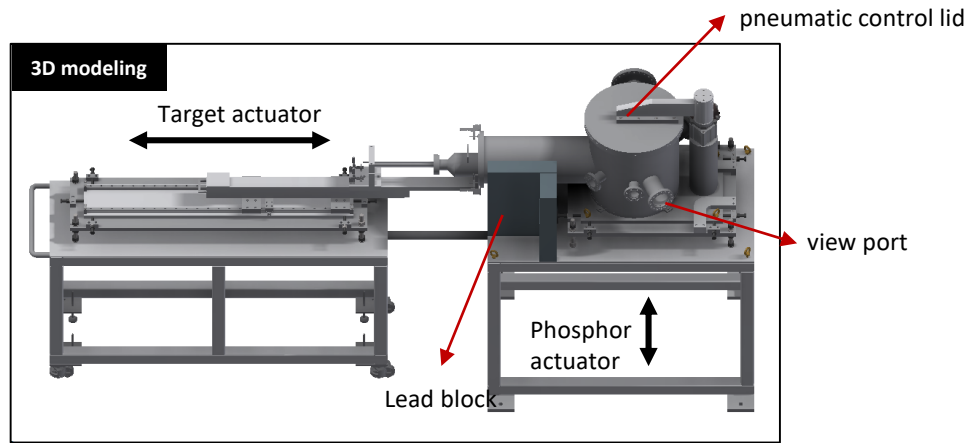
# NDPS (Nuclear Data Production System)



White neutrons

Carbon target

49 MeV/u deuteron



Neutron intensity at the end of the collimator  
 $\approx 10^8$  neutrons/cm<sup>2</sup>/sec for 10 pμA

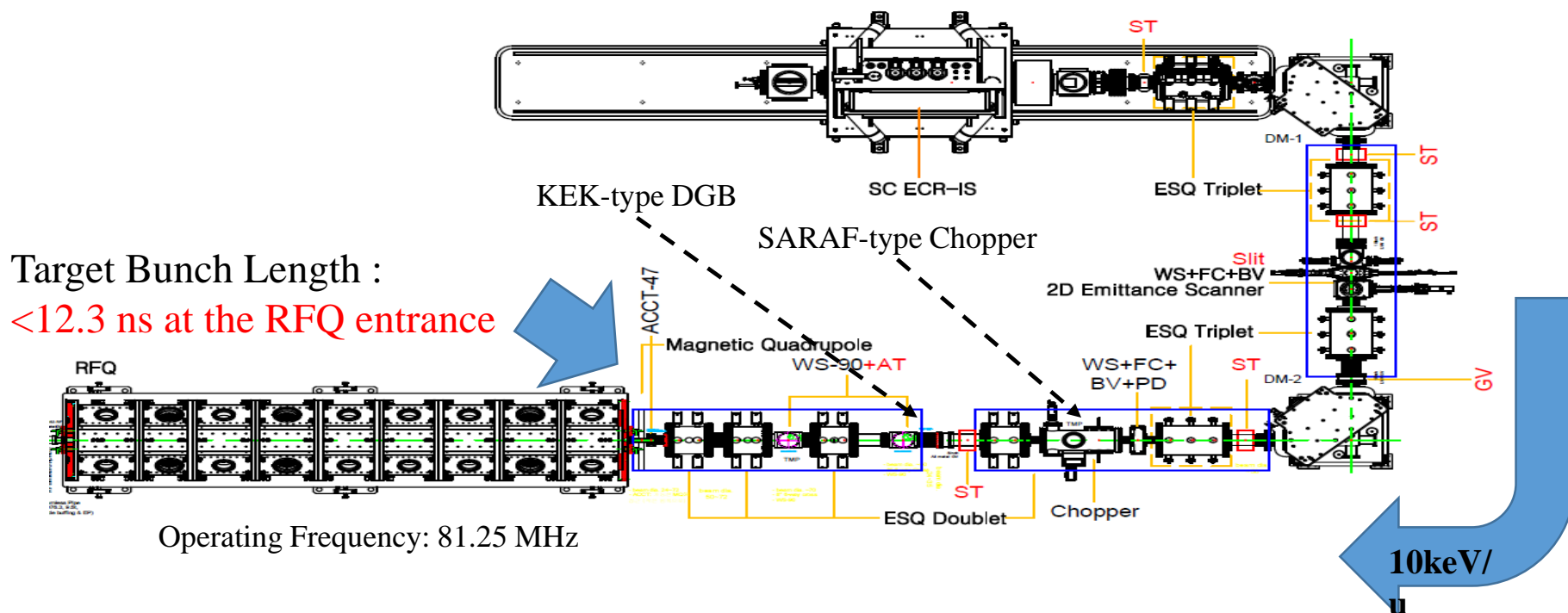
# Single bunch selection for TOF

## Single Bunch Selection Scheme

Initial stage: SARAF-type fast chopper ( $\leq 200$  kHz) + KEK-type DGB

→ Well-demonstrated and cost-effective approach

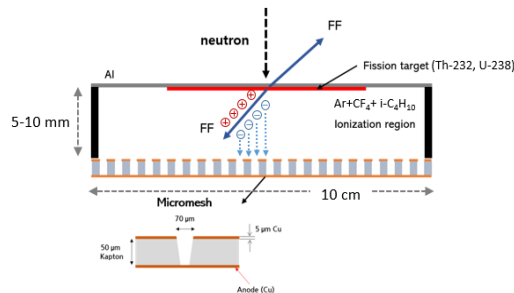
→ Not altering existing beamline configuration



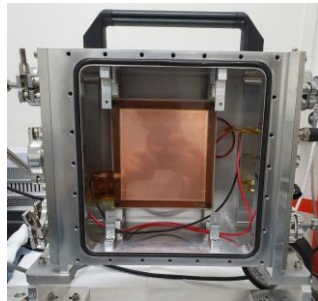
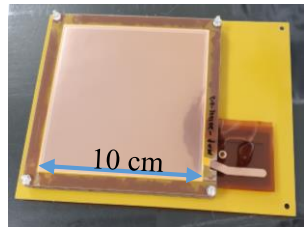


# Neutron monitoring detectors for NDPS

## 1. MICROME GAS (MICRO-Mesh Gaseous Structure)



Micromesh



MGAS

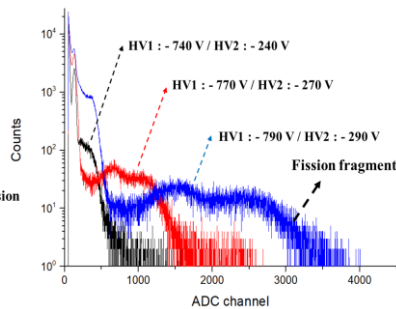
Manufactured by Korea company



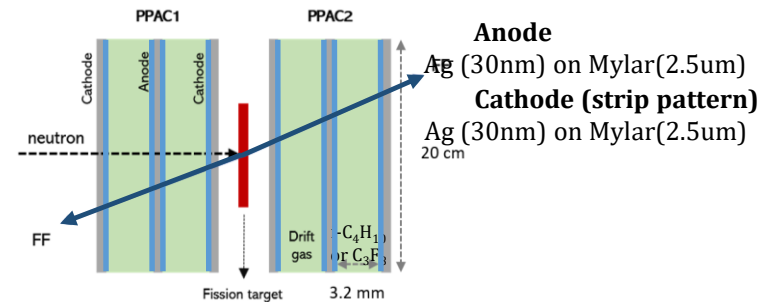
$^{252}\text{Cf}$  fission source



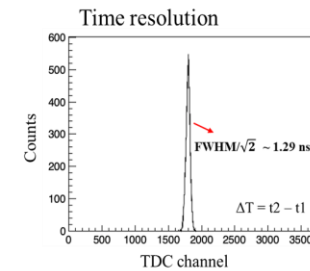
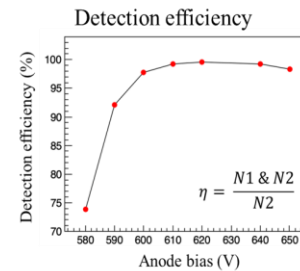
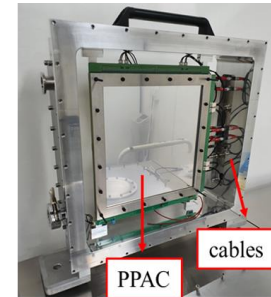
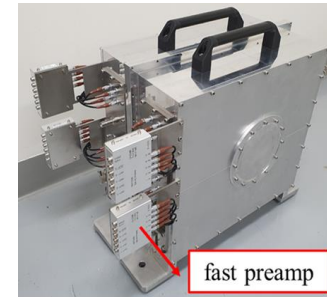
alpha 97 %  
spontaneous fission 3 %



## 2. PPAC (Parallel Plate Avalanche Counter)



PPAC



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D. Y. Kim *et al.*, J. Korean Phys. Soc. 68, 1060 (2016)

C. M. Ham *et al.*, J. Korean Phys. Soc. 75, 775 (2019)

C. Akers *et al.*, Nucl. Instrum. Methods 910, 1 (2018)

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# Candidates of early experiments at NDPS

- Measurements of (n, xn) reactions with quasi mono-energy neutrons by activation technique
  - $^{59}\text{Co}(n, xn)$ ,  $^{93}\text{Nb}(n, xn)$ ,  $^{197}\text{Au}(n, xn)$ ,  $^{209}\text{Bi}(n, xn)$
- Fission cross section measurements for heavy elements (Pb, Bi, Th, etc.) or actinides
- Activation experiments induced by light or heavy ions
- Surrogate reactions for (d, px) and fission fragment measurement



# R&D is underway for the high-energy section SCL2



## MOUs with 17 International Institutes





# Summary

- The beam commissioning of accelerator systems is done.
- Initial beam commissioning of the KoBRA spectrometer is done.
- NDPS is expected to be prepared for use in 2024  
Fission experiments are planned.
- Candidates of early stage experiments are under discussion with users.
- Beams will be provided to domestic users first in early 2024.
- The first PAC may be held in late 2024.
- RAON will provide new opportunities not only in nuclear physics, but also in nuclear data and other applications.
- Domestic and International collaboration has been essential.
- Beams will be provided to the international users soon.