



中国科学院高能物理研究所  
Institute of High Energy Physics Chinese Academy of Sciences

# CEPC vertex detector prototype DESY Testbeam 2023

Zhijun Liang  
2023.05.30



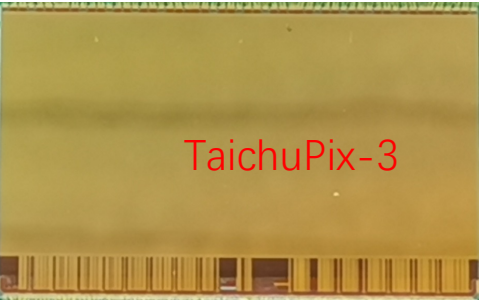
Circular Electron Positron Collider



# Overview of MOST2 vertex detector R&D

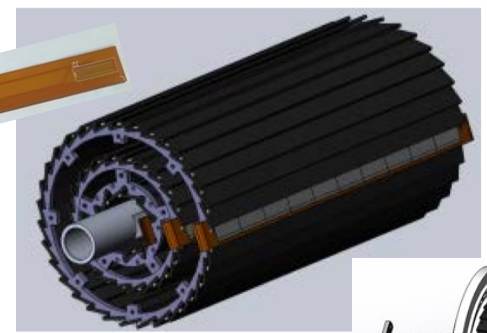
- **Can break down into sub-tasks**
  - CMOS Pixel Sensor chip R&D
  - Detector layout optimization, ladder and vertex detector support structure R&D
  - Detector assembly
  - Data acquisition system R&D

CMOS pixel sensor prototyping

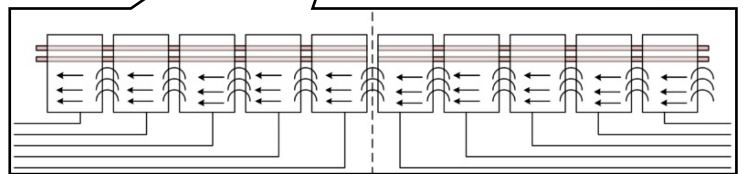
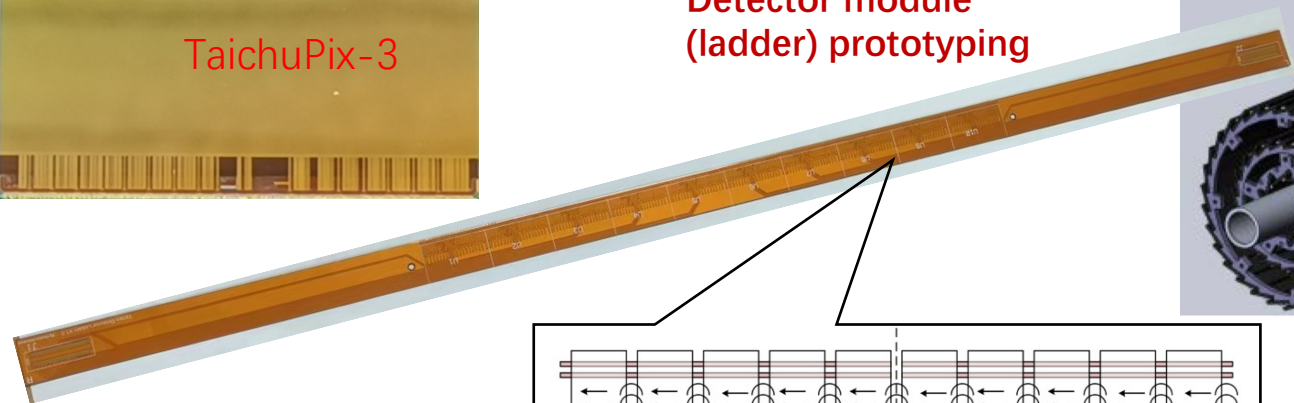


TaichuPix-3

Full size vertex detector prototype

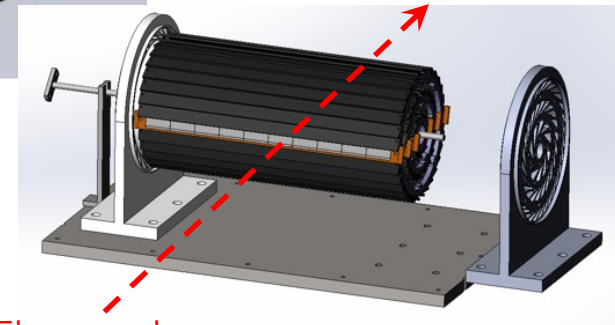


Detector module (ladder) prototyping



Double sided ladder  
10 sensors/ladder side, read out from both ends

Beam test to verify its spatial resolution



Electron beam



# DESY Testbeam Setup

Dec 2022 DESY test beam  
Taichu and Jadepix Telescope level

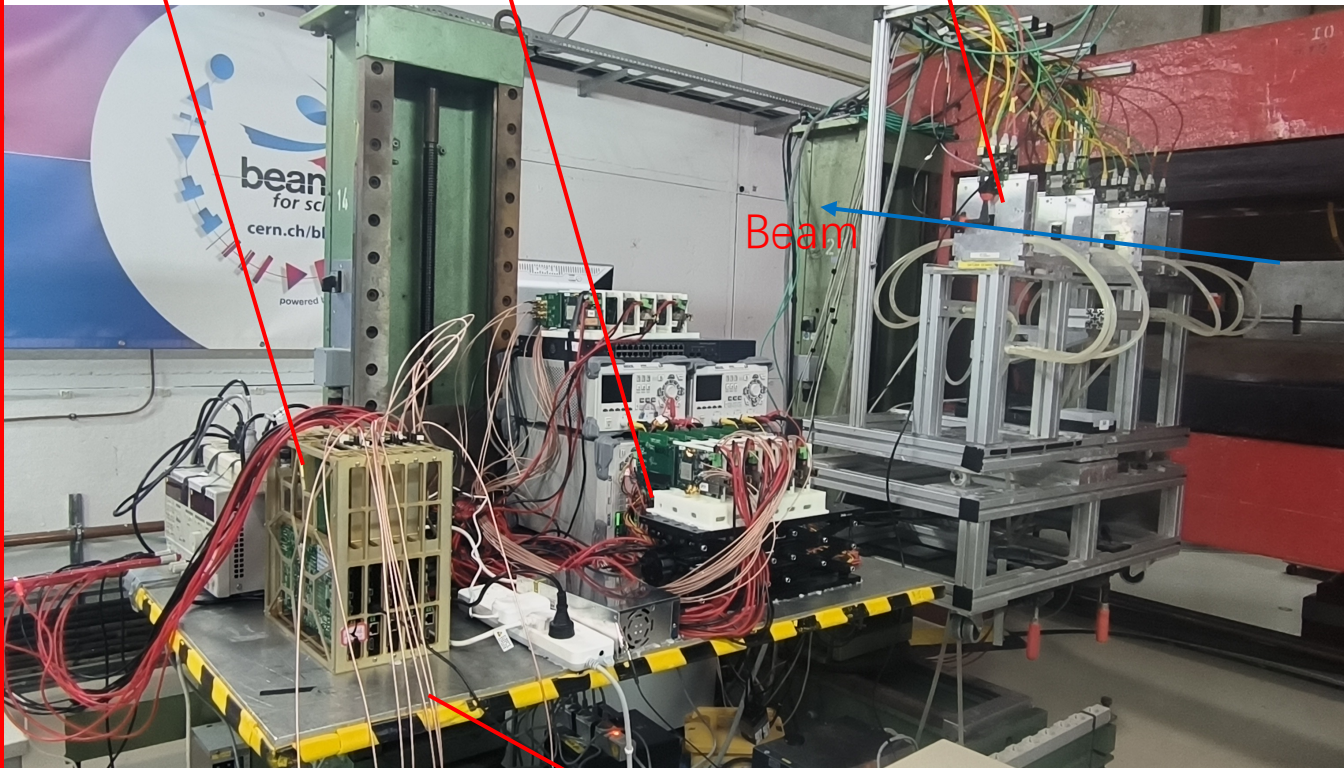
Jadepix  
telescope

TaichuPix3  
telescope

MIMOSA  
telescope

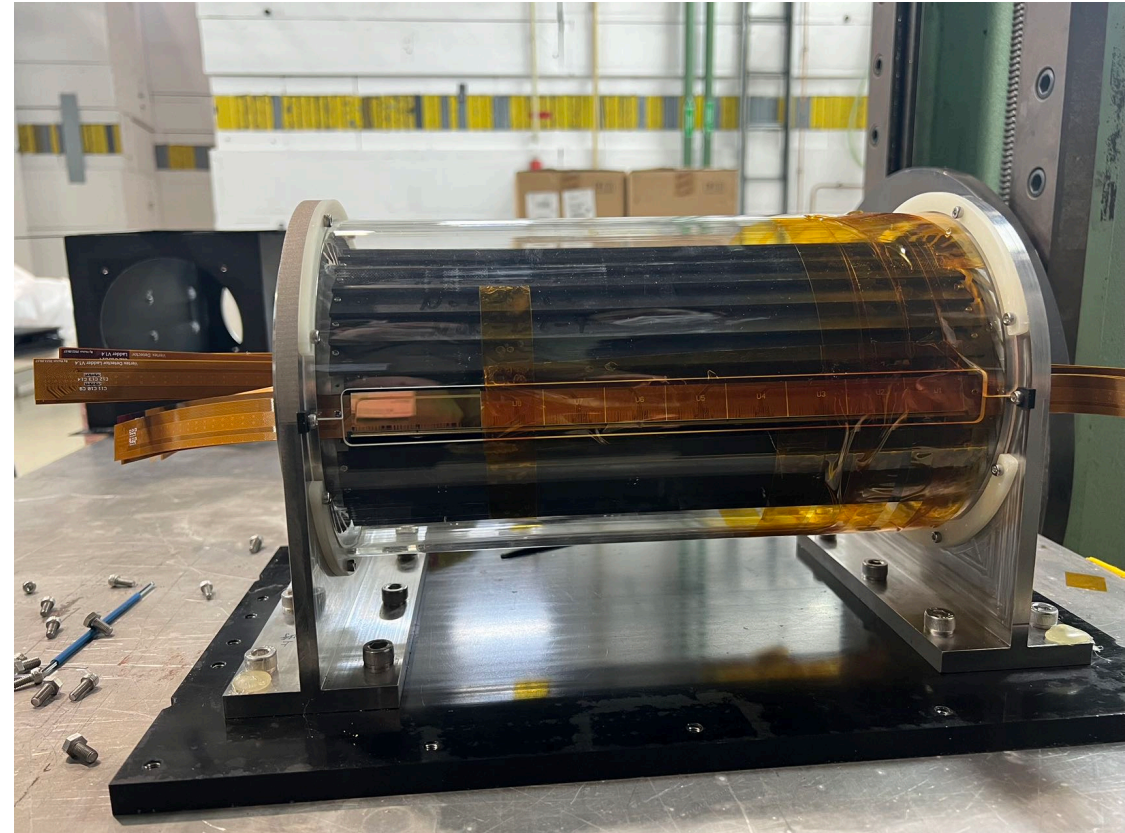
Beam

Lifting stage



April 2023 DESY test beam  
Taichu vertex detector

- 3 double layer of Barrel vertex detector
- 6 ladder assembled
  - 24 Taichu chips operation in testbeam



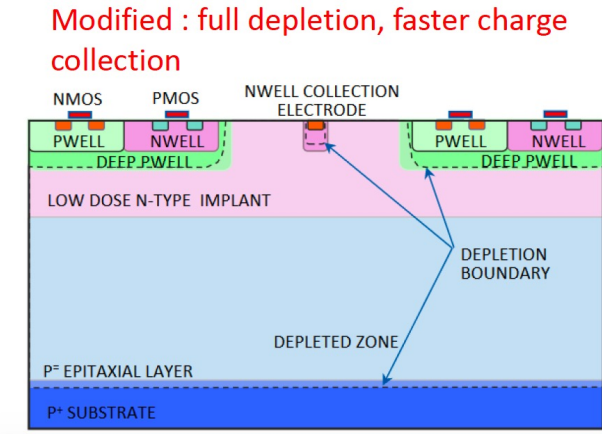
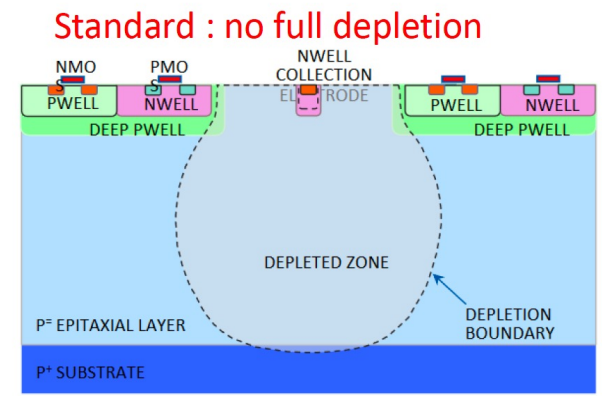


# Reminder of testbeam result last December

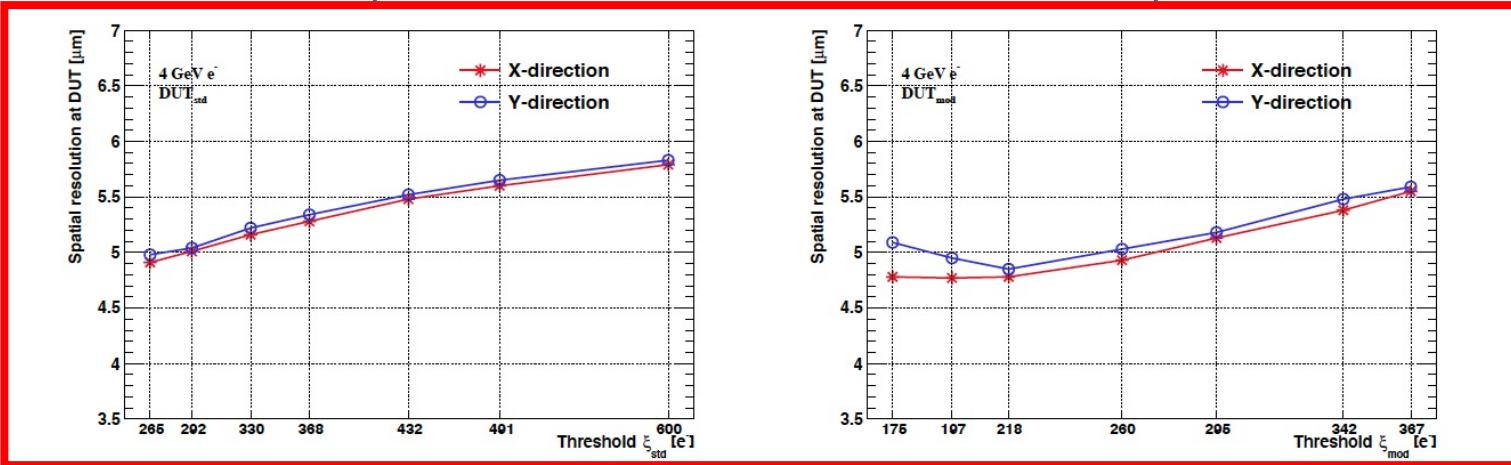
- The spatial resolution improved by lowering the threshold
  - Can reach around 5 $\mu\text{m}$  resolution
  - Lower operation temperature can reduce threshold

## Modified process

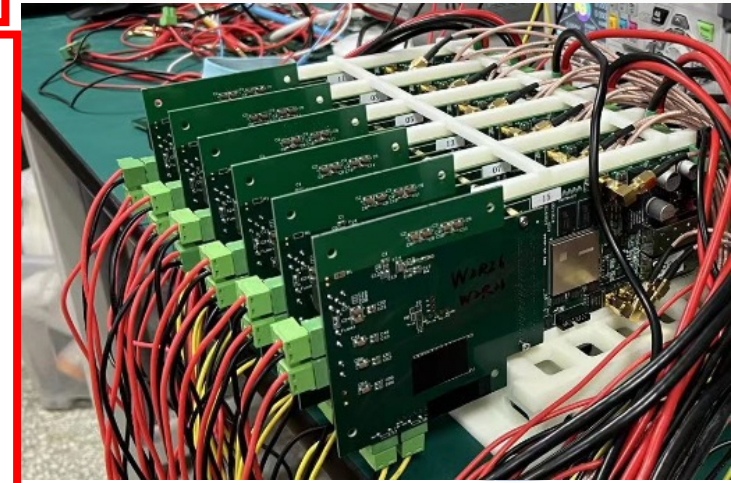
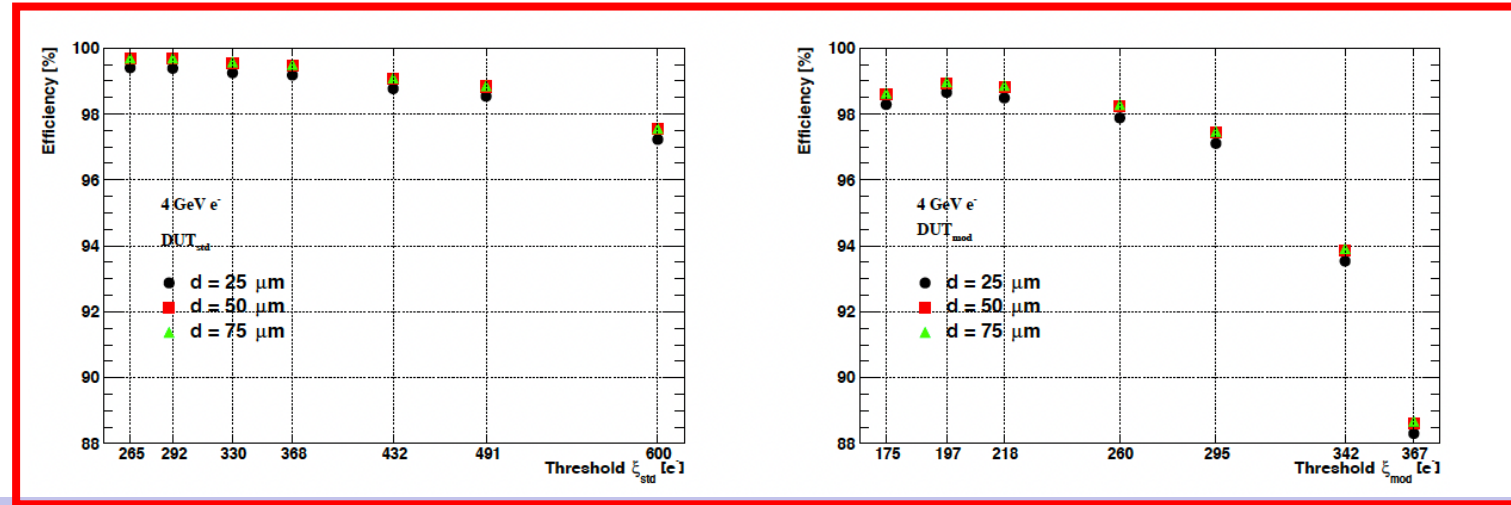
## Standard process



Resolution



Efficiency



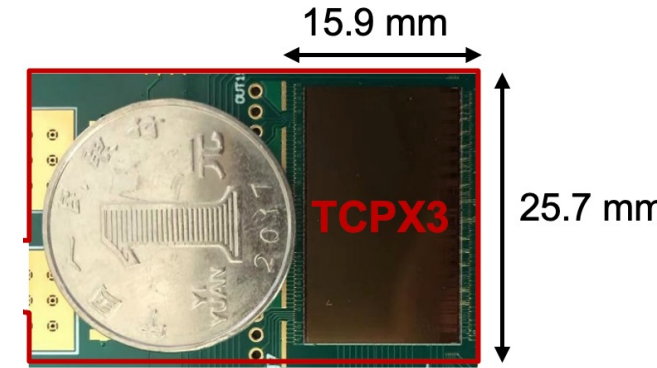


# Large-scale sensor TaichuPix-3

Chip size : 26 × 16 mm  
Pixel size : 25μm × 25μm

## ➤ TaichuPix3 and Challenges for the CMOS sensor

- Small pixel size -> high resolution (3-5 μm)
- High readout speed (<500ns deadtime @40MHz at Z pole) -> for CEPC Z pole high lumi
- Radiation tolerance (per year): 1 MRad



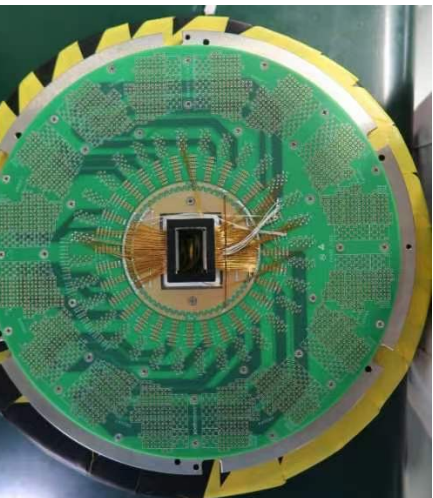
TaichuPix-3 chip vs. coin

	ALPIDE	ATLAS-MAPS (MONOPIX / MALTA)	MIMOSA
Pixel size	✓	X	✓
Readout Speed	X	✓	X
TID	X (?)	✓	✓

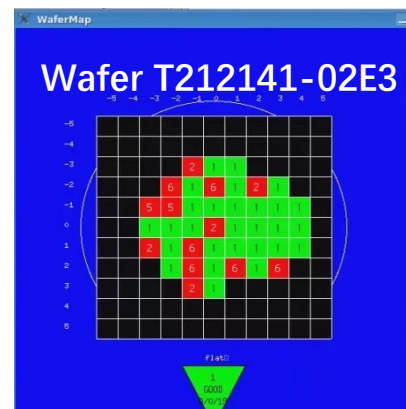
Wei Wei, Ying Zhang  
Tianya Wu

## 5 wafers tested

- 2 wafer based on standard process
  - Reasonable yield achieved
- 3 wafer based on modified process
  - lower yield than the std. process



Probe card for wafer test



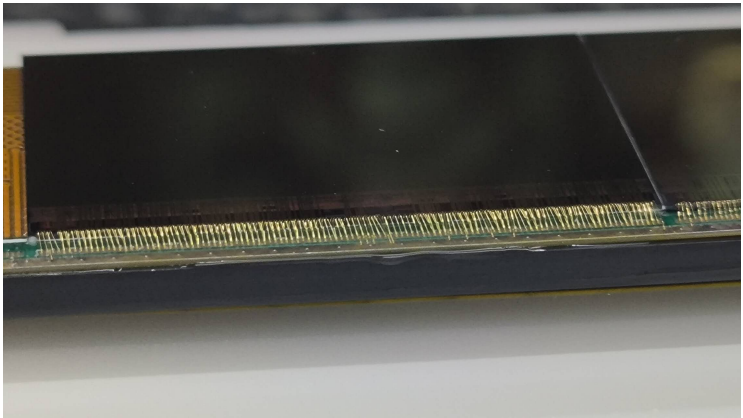
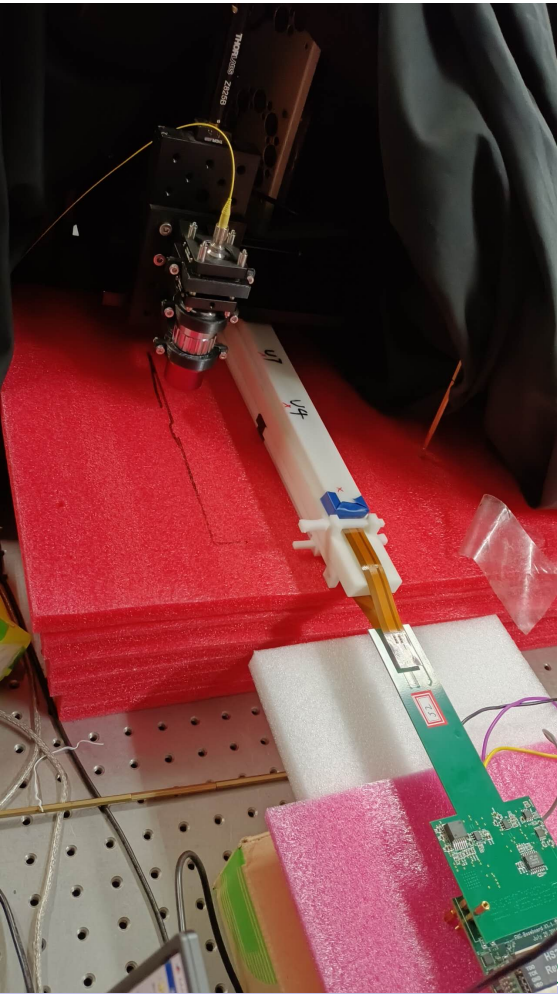
An example of wafer test result



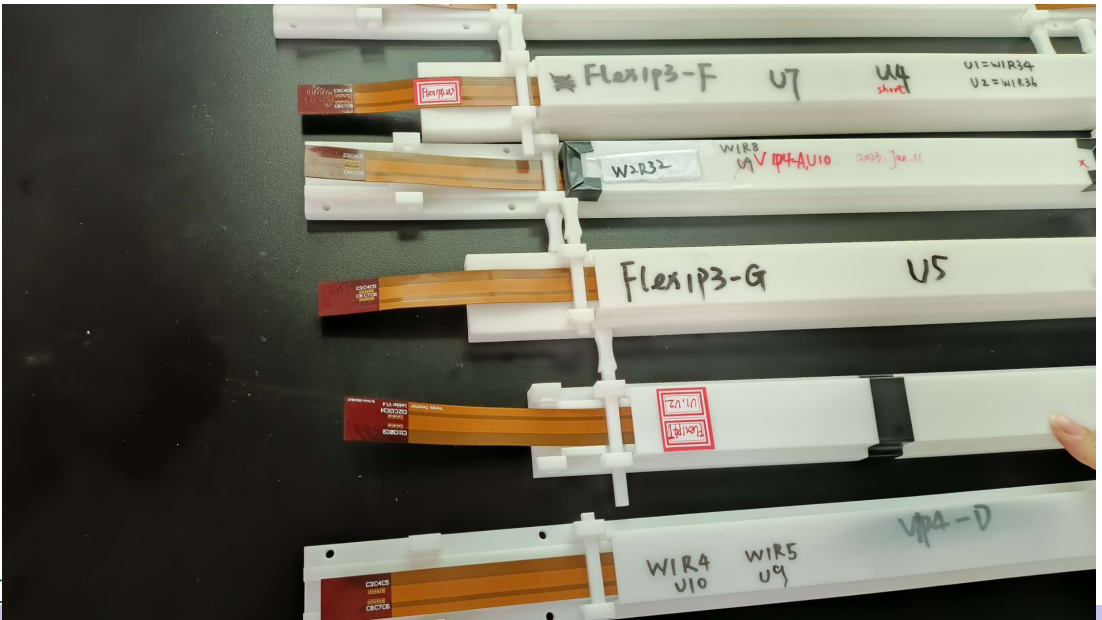


# flex assembly and testing

- Two Taichupix chip glued and wire-bonded on flexible PCB
- 20+ flexible PCB has been assembled and tested.



Two Taichupix chip wire bonded on FlexPCB



Ying Zhang,  
Ziyue Yan  
Jun Hu  
Xiaoxu Zhang (NJU)  
Tianya Wu  
Wei Wang

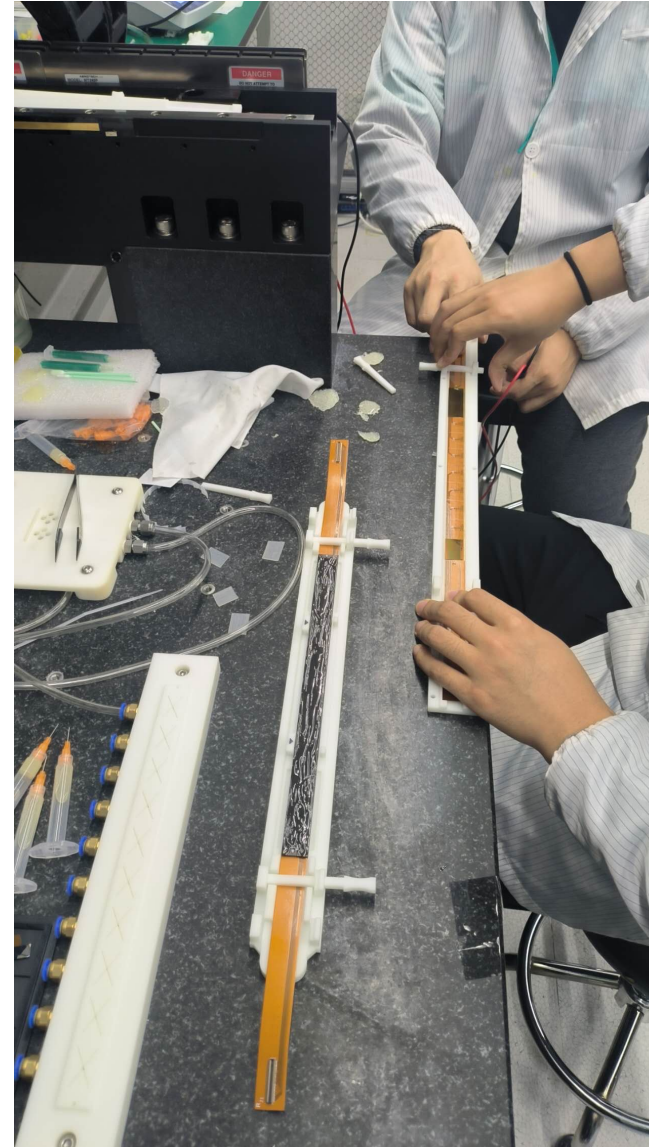
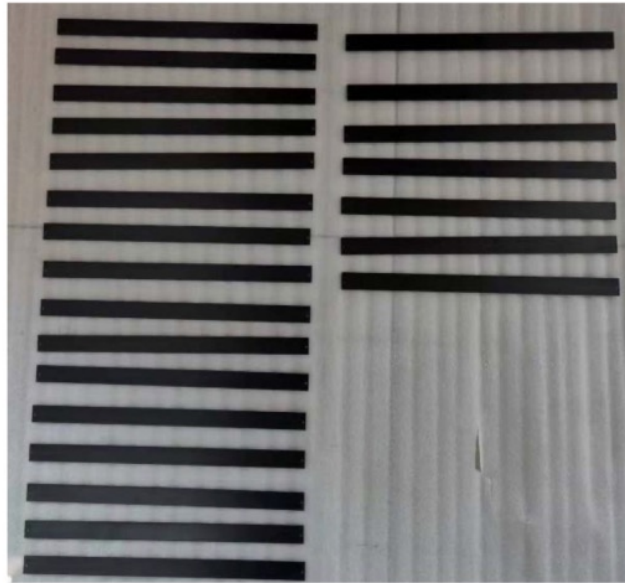




# double-side ladder assembly

- Ladder in CEPC vertex detector is double-sided
  - Two flexible PCB + one carbon fiber support
- Both side has wire-bonding on chip → Challenging
- Dedicated tooling for double-side ladder assembly

New batch ladder support



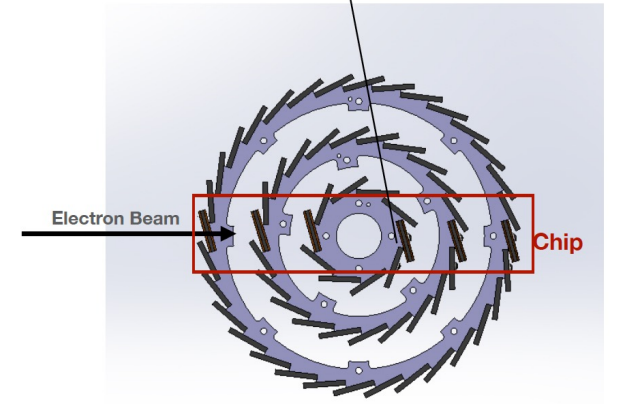
Jinyu Fu  
Xinhui Huang  
Tianya Wu  
Wei Wang



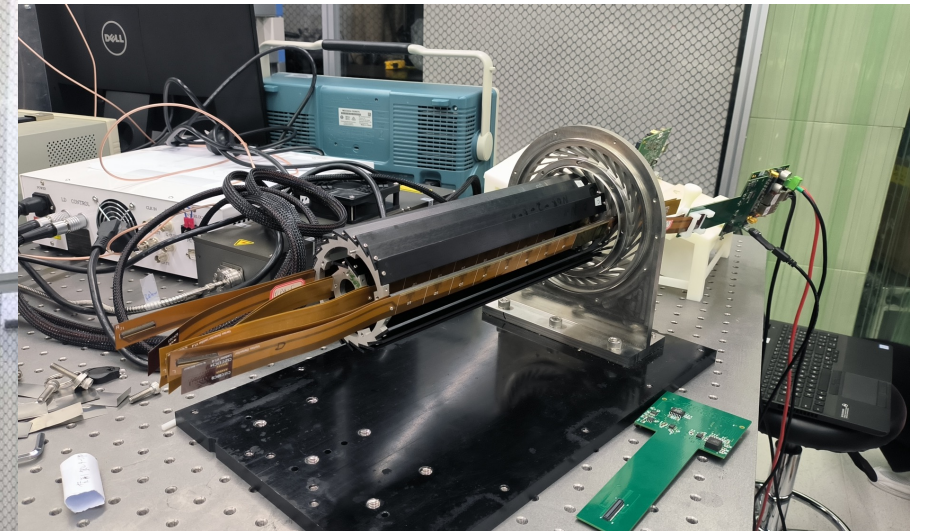
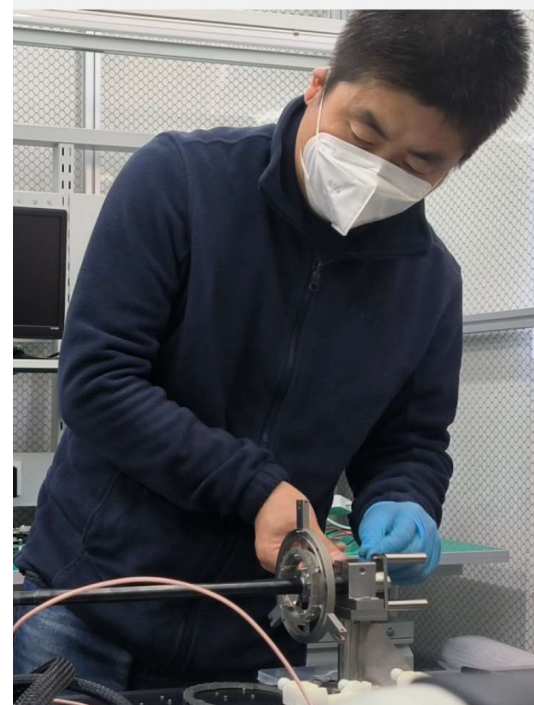
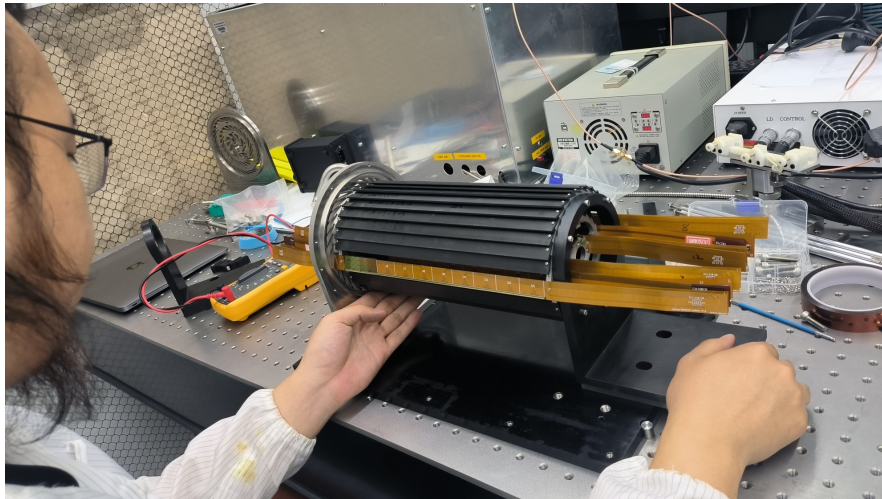


# Prototype assembly

a medium chip will not participant track reconstruction  
the residual plot of fit position and measured position decide the spatial resolution



- 6 ladder installed on the vertex detector prototype for DESY testbeam
  - 12 flex PCB , 24 Taichupix chip operation
  - DESY beam spot is about 2\*2cm



Jinyu Fu  
Xinhui Huang

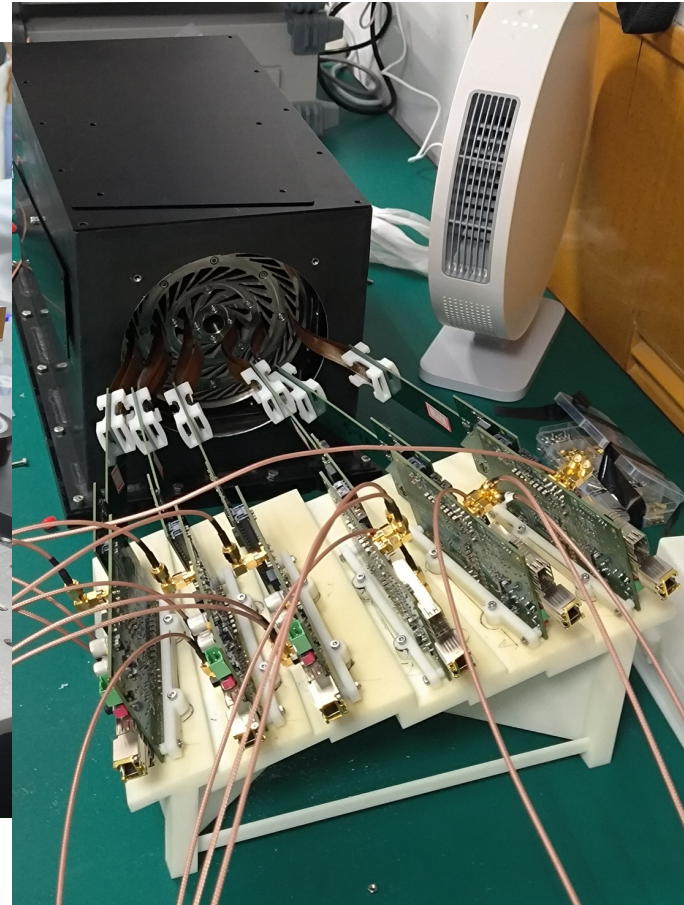
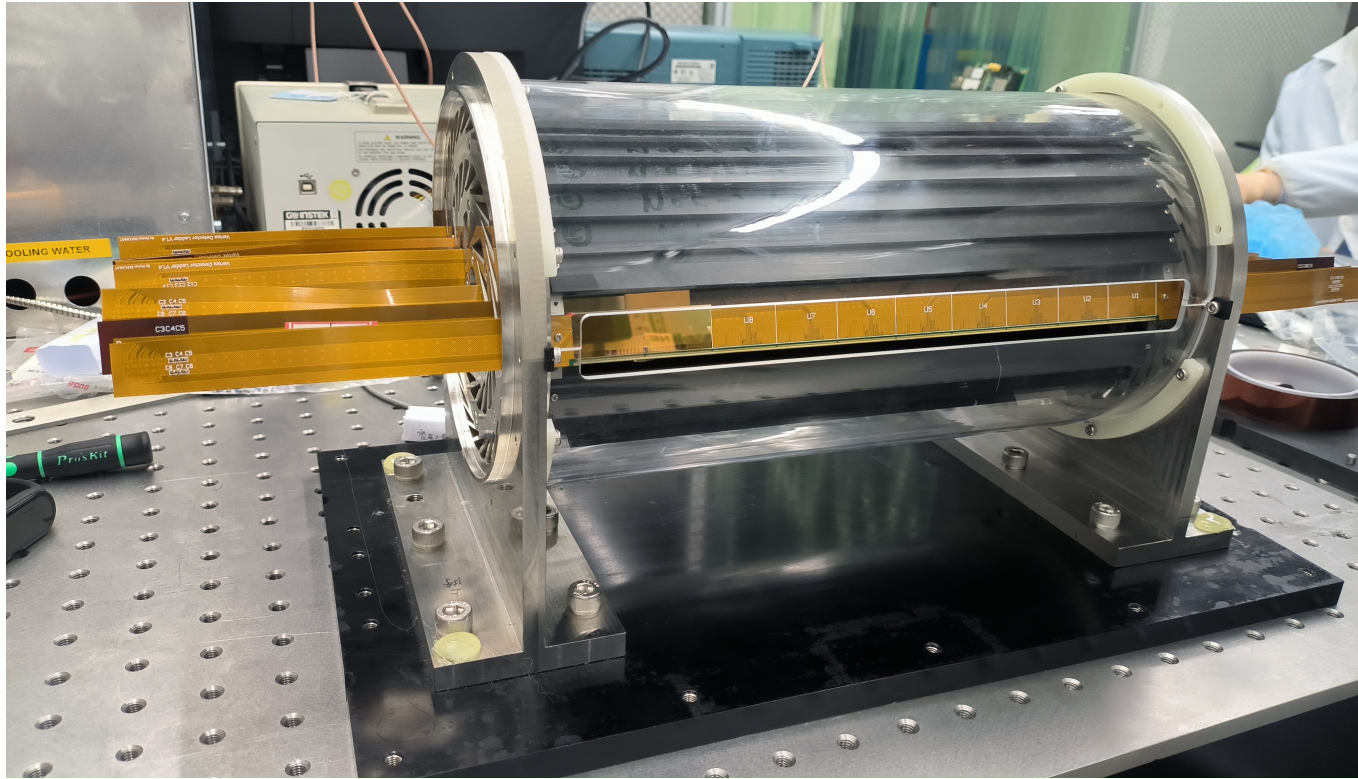






# Prototype assembly and test@IHEP

- After prototype assembly, beta source test and noise scan performed at IHEP



Tianya Wu  
Xiaoxu Zhang  
Wei Wang  
Ziyue Yan  
Jia Zhou





# Testbeam on DESY 2013 (Apr11 – Apr 23)

## • On Site team (DESY)

- Joao (IHEP) Project leader
- Tianya Wu (IHEP) test beam coordinator, ASIC expert
- Zhijun Liang (IHEP) test beam coordinator
- Ming Qi (NJU) Shift leader
- Jia Zhou (IHEP) DAQ
- Xinhui Huang (IHEP) Assembly
- Shuqi Li (IHEP) Offline
- Wei Wang (IHEP) offline
- Hao Zeng (IHEP) Offline

Date	Day	Activity	Mark	Activity	Mark	Activity	Mark
27-Feb-23	9	STARTUP					
6-Mar-23	10	CMS-HGCAL	X	CMOS Strips Detectors	X		
13-Mar-23	11	DSiPM	X	ATLAS-ITk-Strips	X	Telescope-Dev	X
20-Mar-23	12	DSiPM	X	ATLAS-ITk-Strips	X		
27-Mar-23	13	MONOPIX2	X	CMS-ETL	X	RSD	X
3-Apr-23	14						
10-Apr-23	15	CEPC Vertex	X	Tangerine	X		
17-Apr-23	16	CEPC Vertex	X	BTTB	X	BTTB	X
24-Apr-23	17	CMS-InnerTracker	X	TelePix	X		
1-May-23	18	CMS-InnerTracker	X	TelePix	X		

## Romate support

WeiWei, Ying Zhang (IHEP), Xiaomin Wei (NWU) : ASIC

Jun Hu, Ziyue Yan (IHEP) firmware

Hongyu Zhang (IHEP) DAQ

Jinyu Fu, Mingyi Dong (IHEP) Assembly

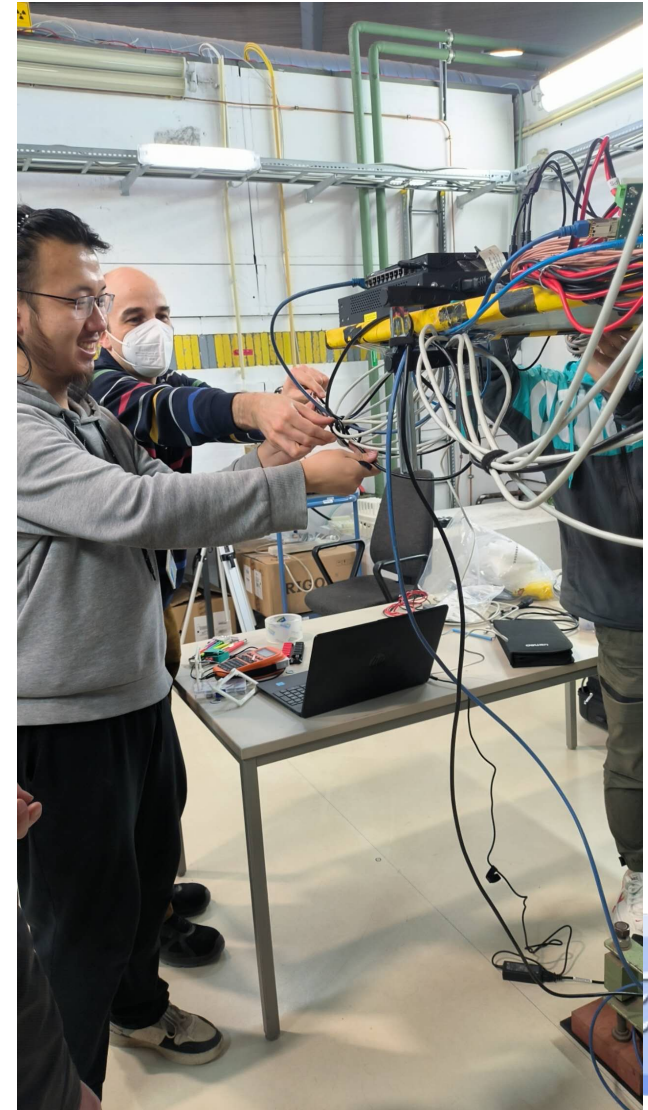
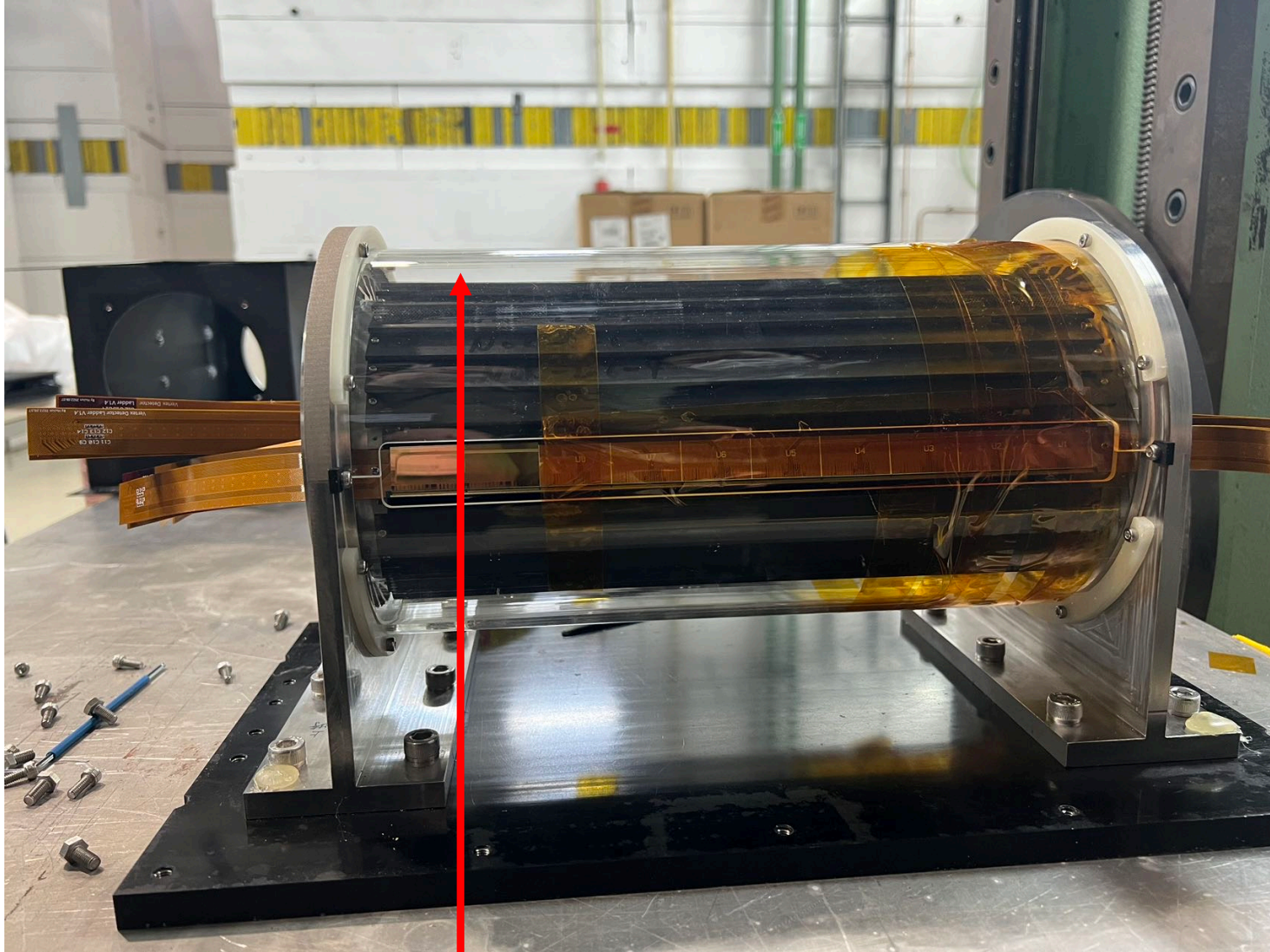
Wei Wang, Gang Li, Linhui Wu (IHEP) Offline

Yiming Hu, Xiaoxu Zhang (NJU)...Offline/ ASIC





# Prototype assembly@ DESY

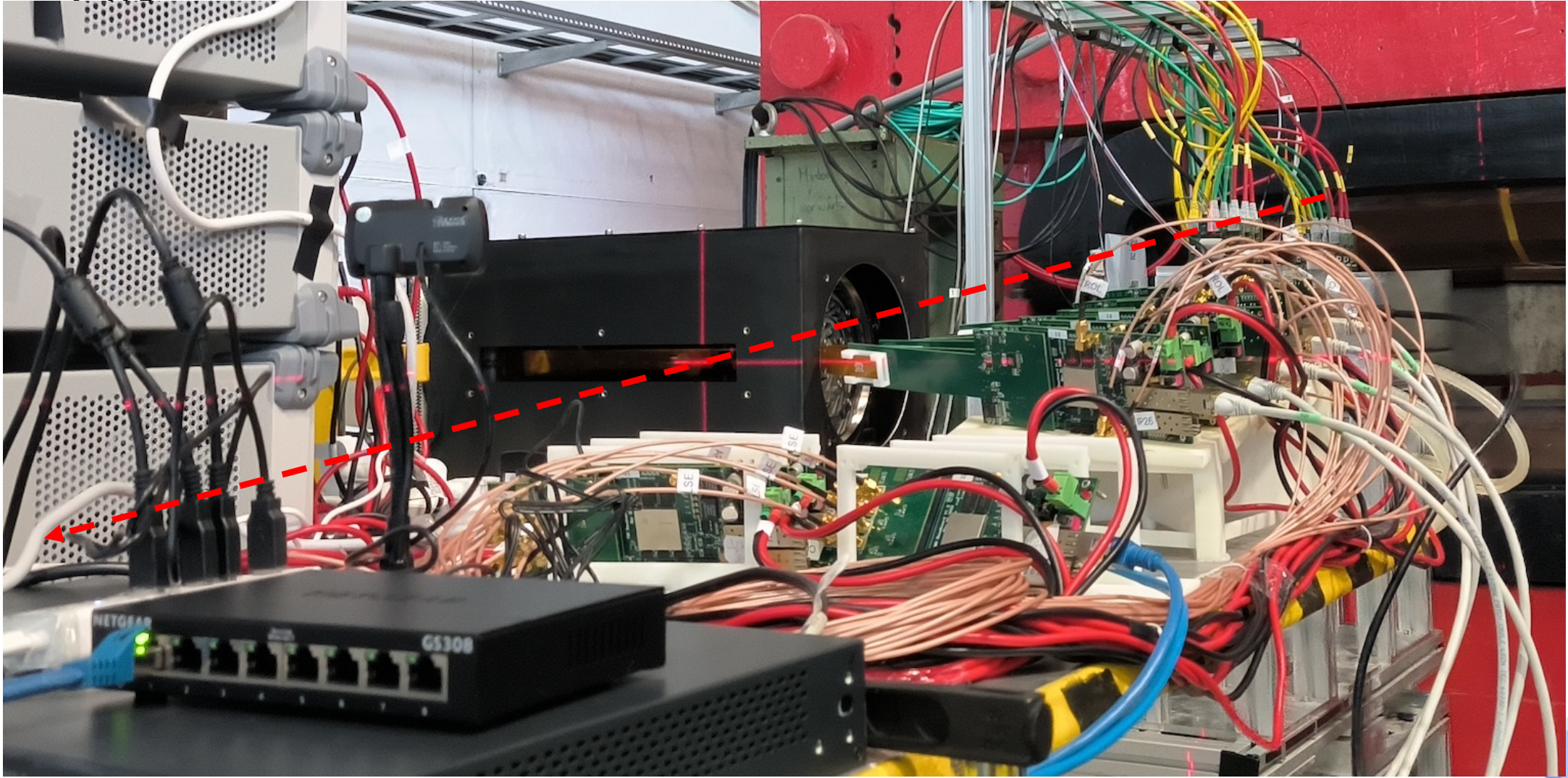


TaichuPix design and test, 2022-10-11





# Setup at DESY

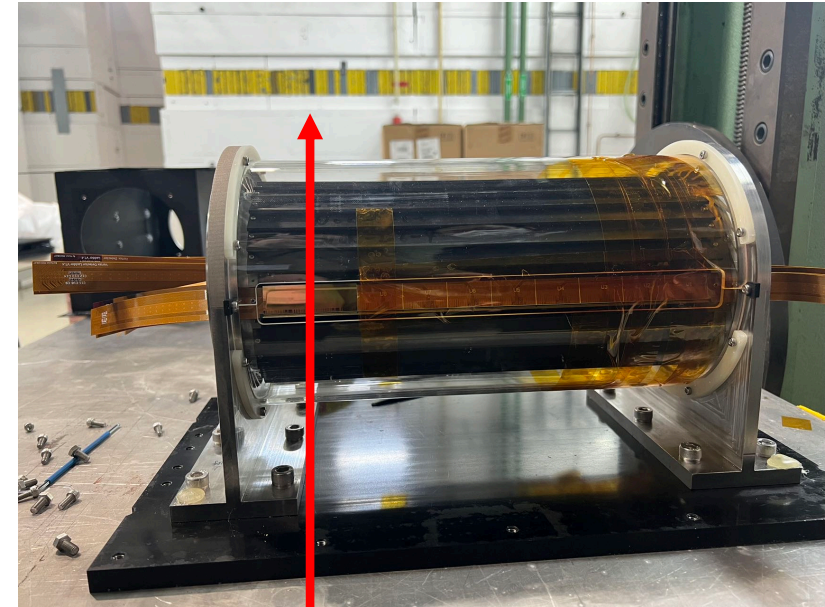
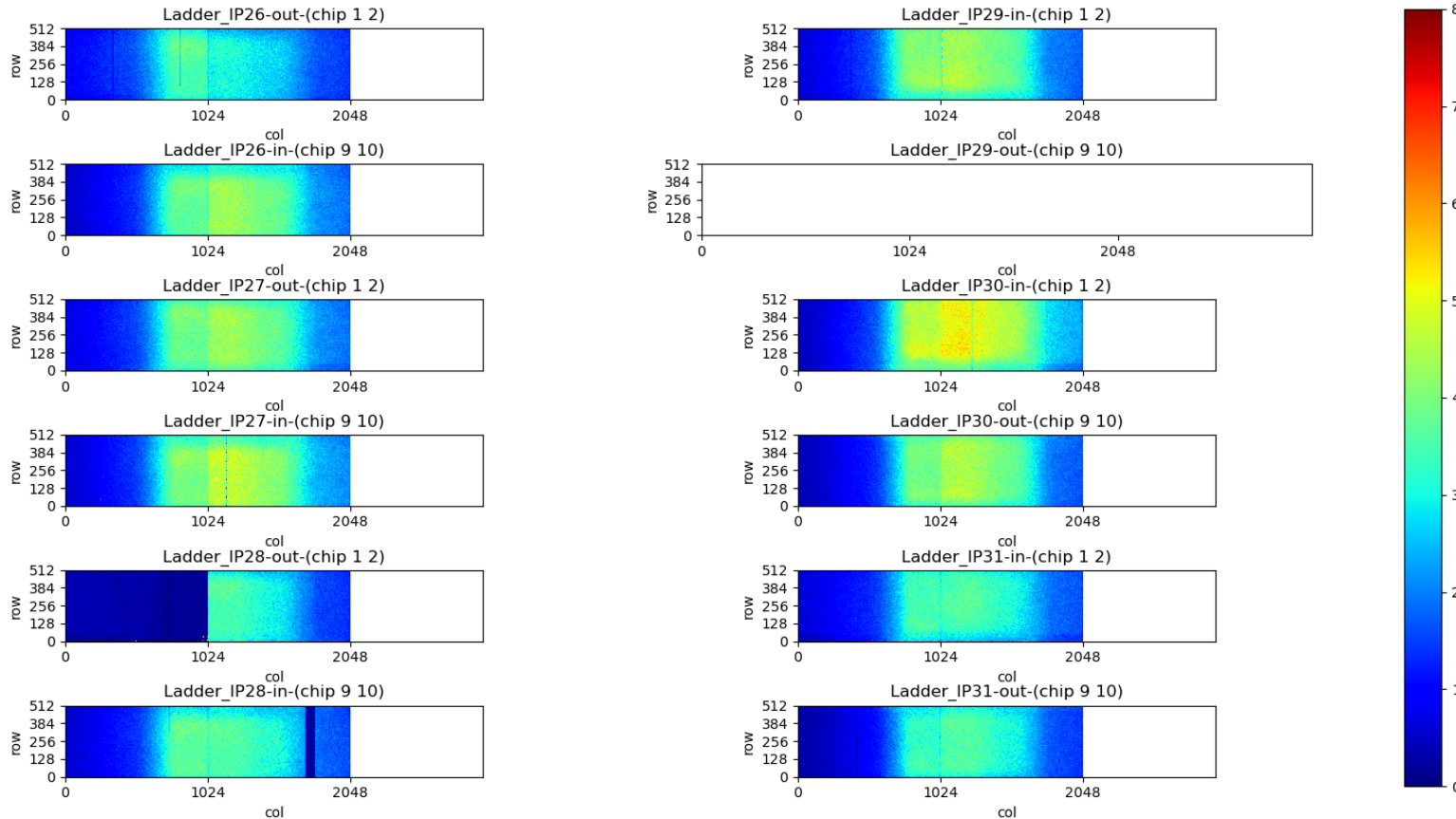




# Hit maps in testbeam

- Beam is going through 12 layers of TaichuPix chip
  - Hitting at middle of two chips
  - Threshold of the chip are optimized during operation

Hitmap



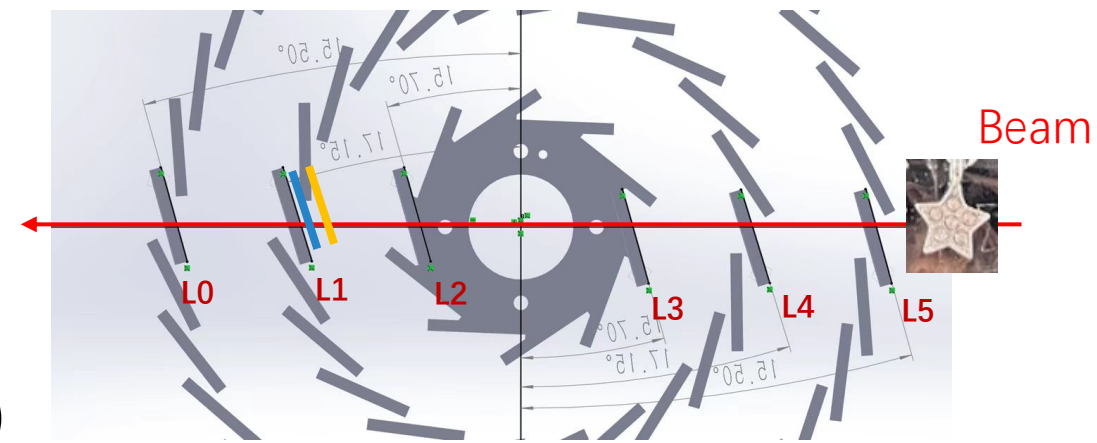
DAQ, On-line monitoring  
Jia Zhou  
Hongyu Zhang



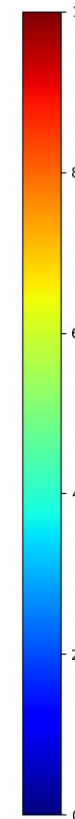
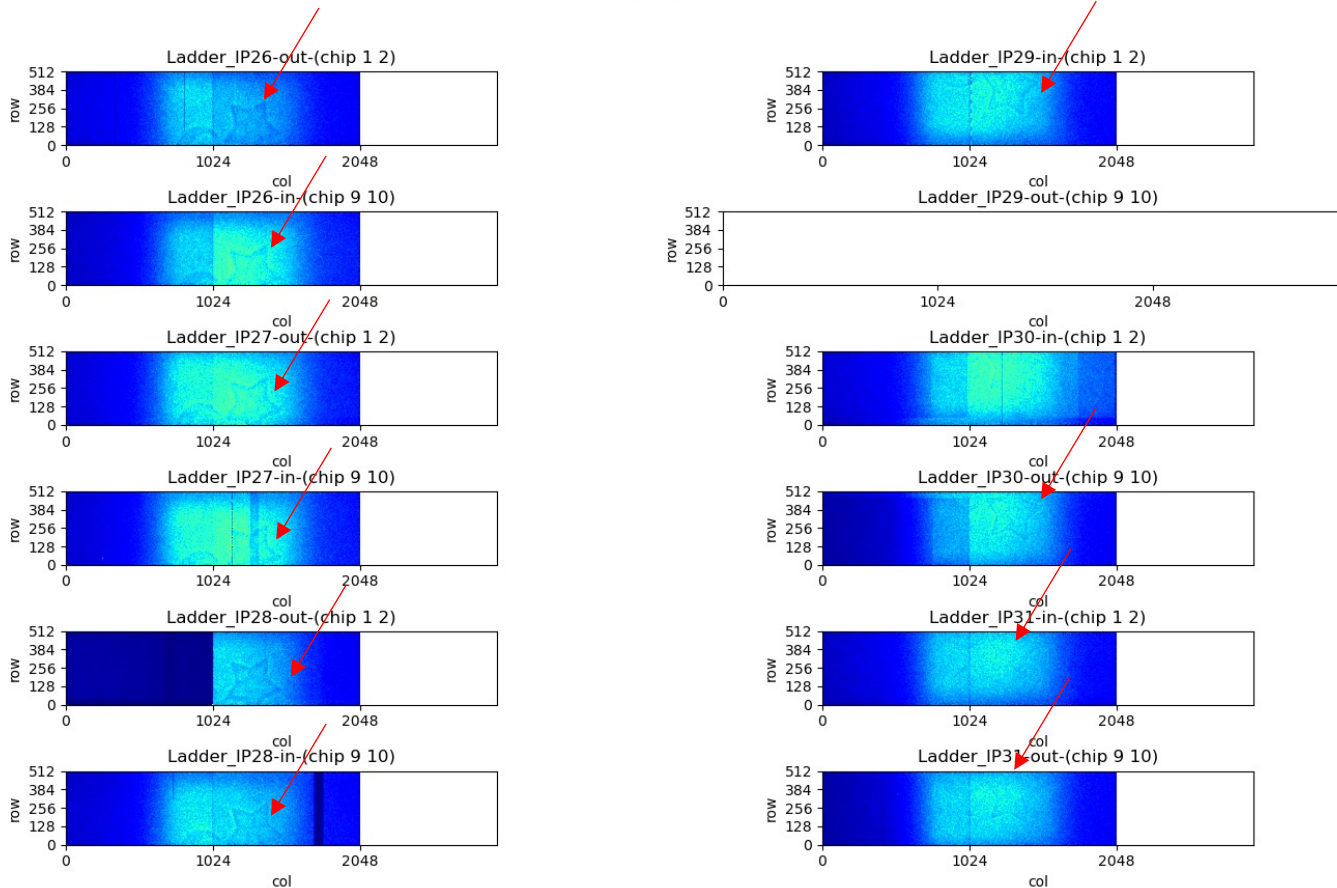


# Hit maps in testbeam

- To understand the hitmap and geometry
- Put a metal star in upstream
- Star is visible in the hit maps (Imaging experiment)



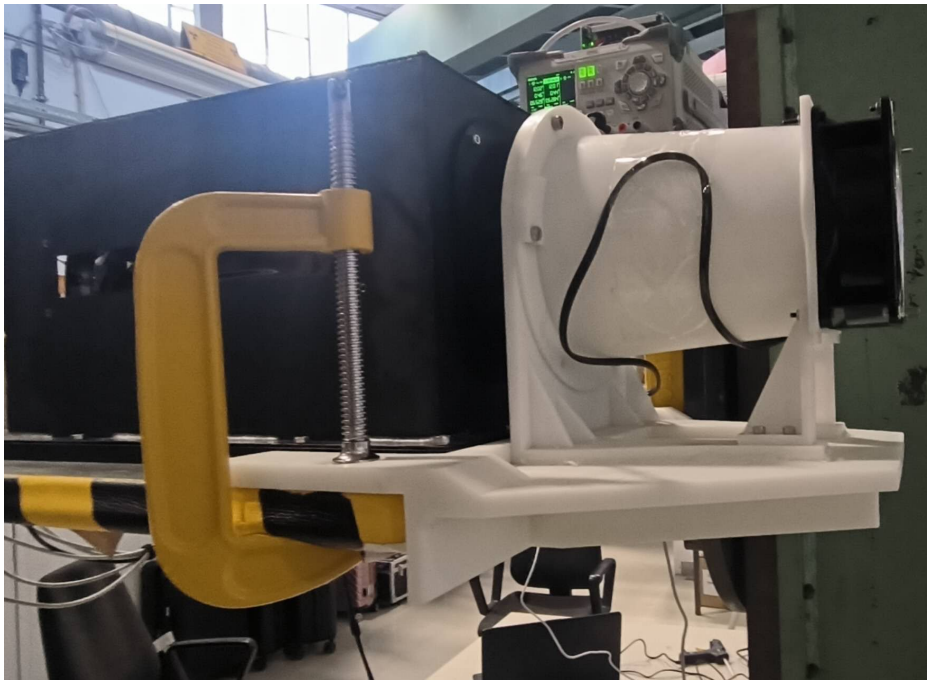
Hitmap



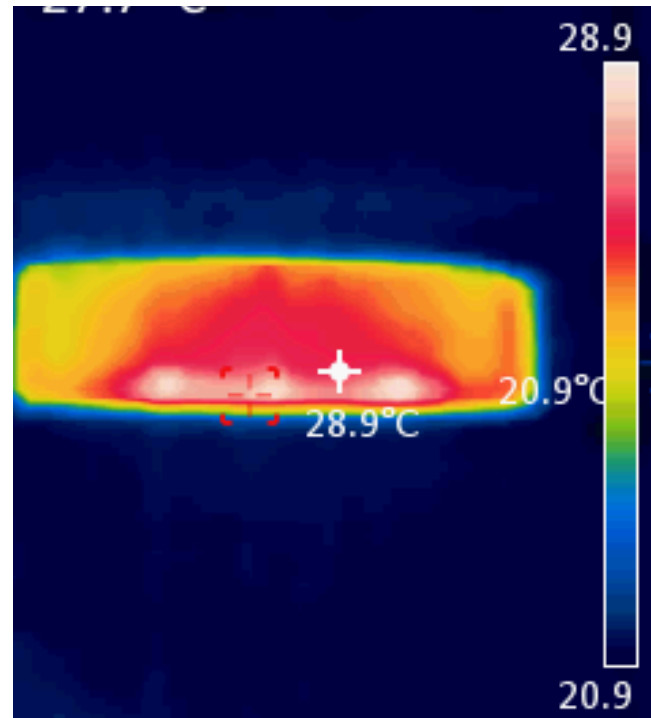


# Prototype assembly @DESY

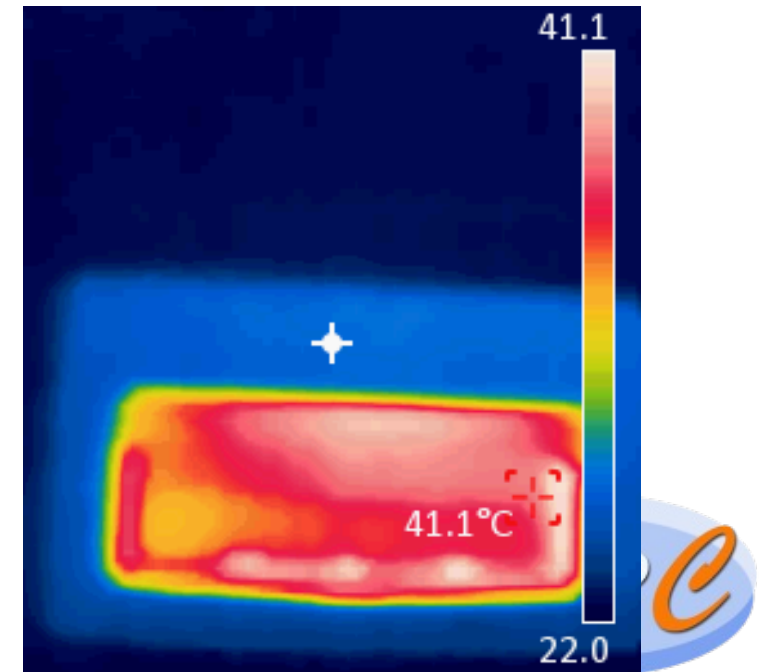
- Dedicated air cooling channel designed in prototype.
  - Measured Power Dissipation of Taichu chip:  $\sim 60 \text{ mW/cm}^2$
  - Before turning on the fan, chip temperature can go above  $41 \text{ }^\circ\text{C}$ .
  - With air cooling, chip temperature can be reduced to  $25 \text{ }^\circ\text{C}$  (in average).
  - No visible vibration effect observed in position resolution offline analysis due to the fan



fan turned on



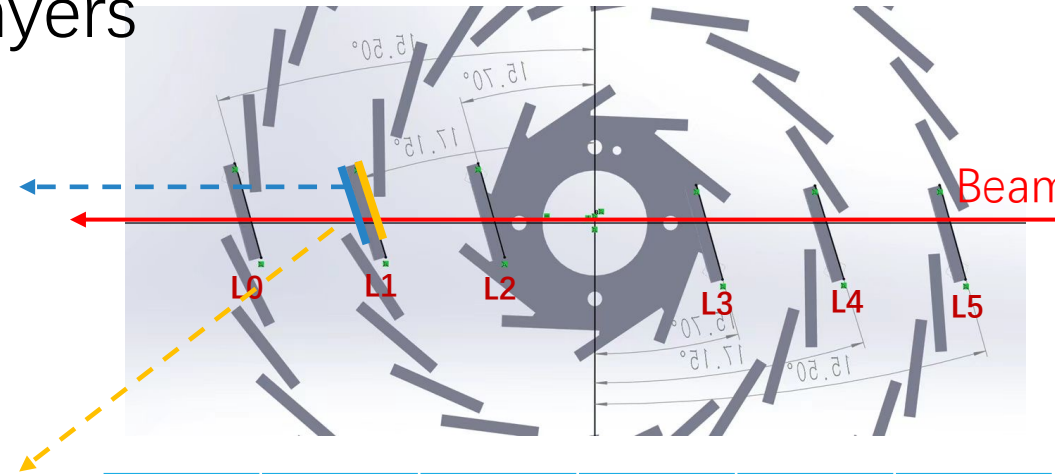
fan turned off





# Preliminary spatial resolution

- Track fitting with 6 double layers/ 3 double layers
  - Resolution fitted with 3 layers is better
  - Material effect  $\rightarrow$  multi scattering
  - Straight line fit is not good for more layers
    - Kalman filter is implementing in next step

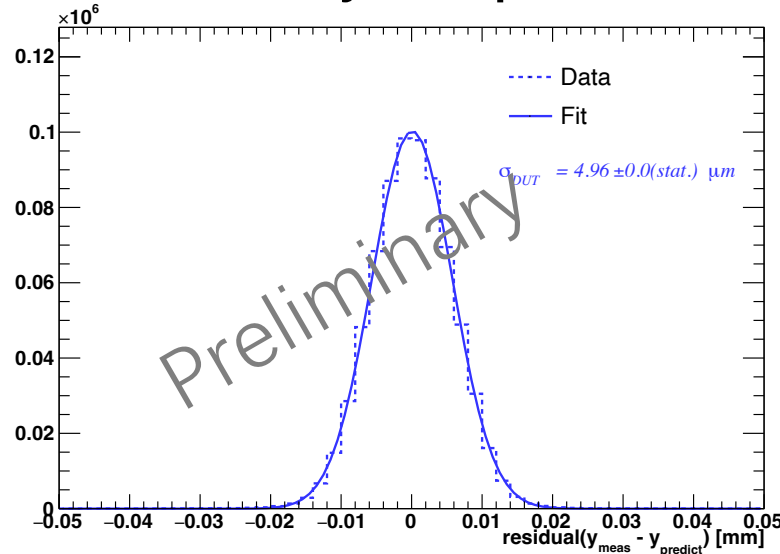
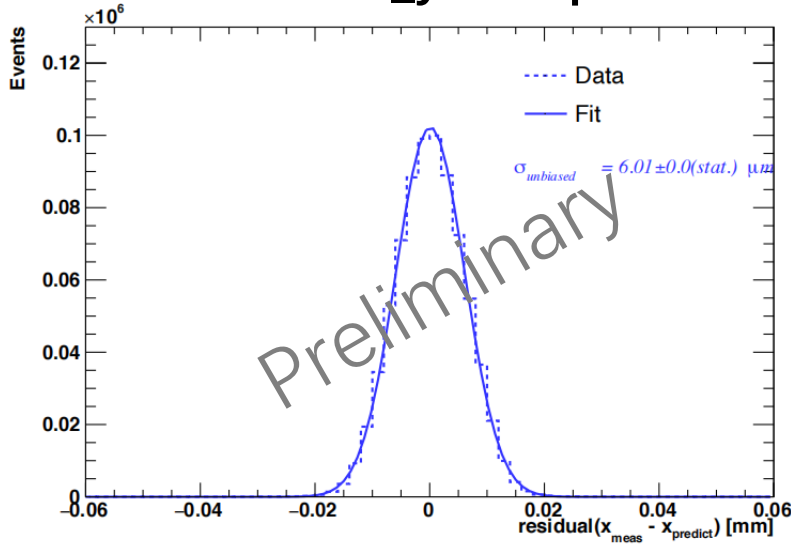


Fitting tracks with  
L0, L1, L2, L3, L4, L5

Fitting tracks  
with L0, L1, L2

Resolution<sub>y</sub> ~ 6  $\mu\text{m}$

Resolution<sub>y</sub> ~ 5  $\mu\text{m}$



	L0-L1	L1-L2	L2-L3	L3-L4	L4-L5
L(mm)	21.2	20.6	37.46	20.6	21.2

The thickness of one ladder is around 0.796 mm.

by Shuqi Li

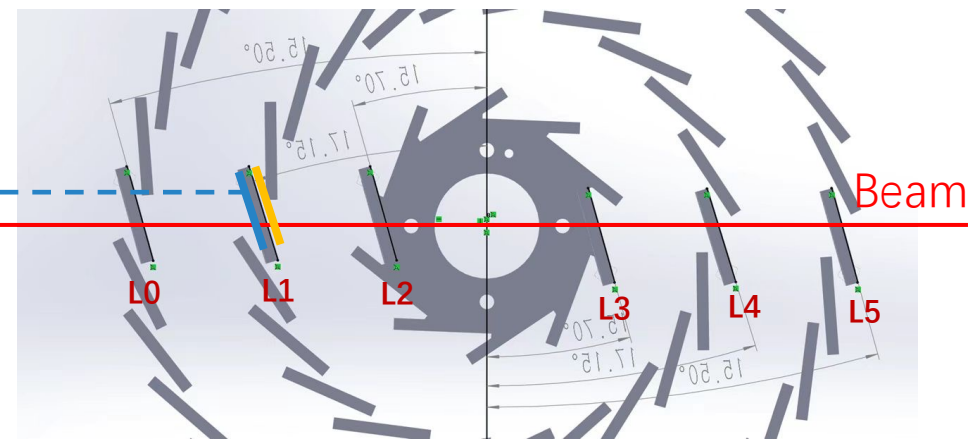




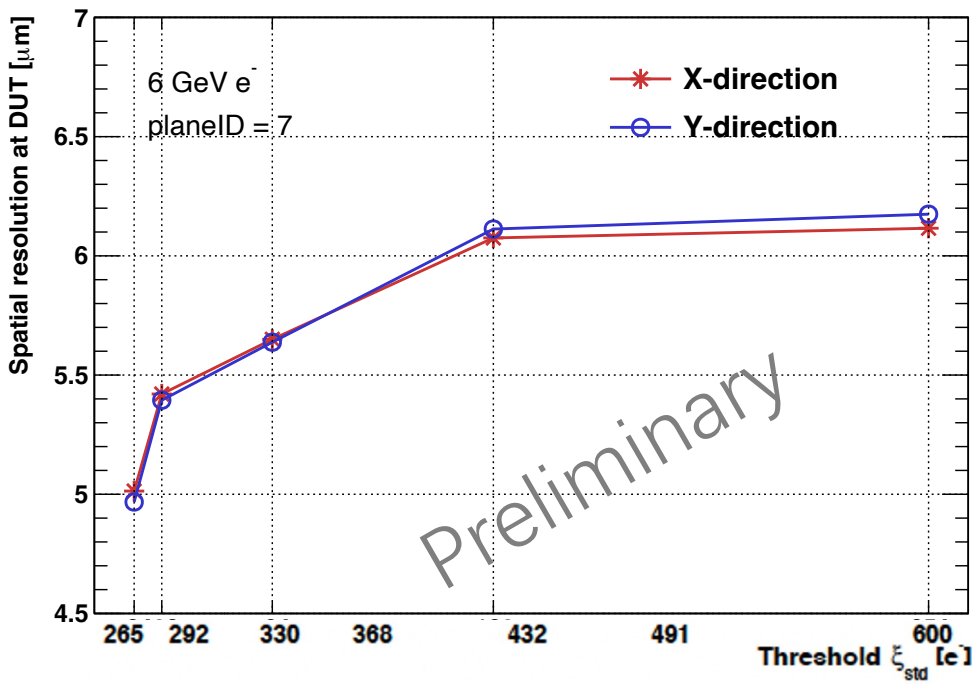


# Preliminary threshold scan result

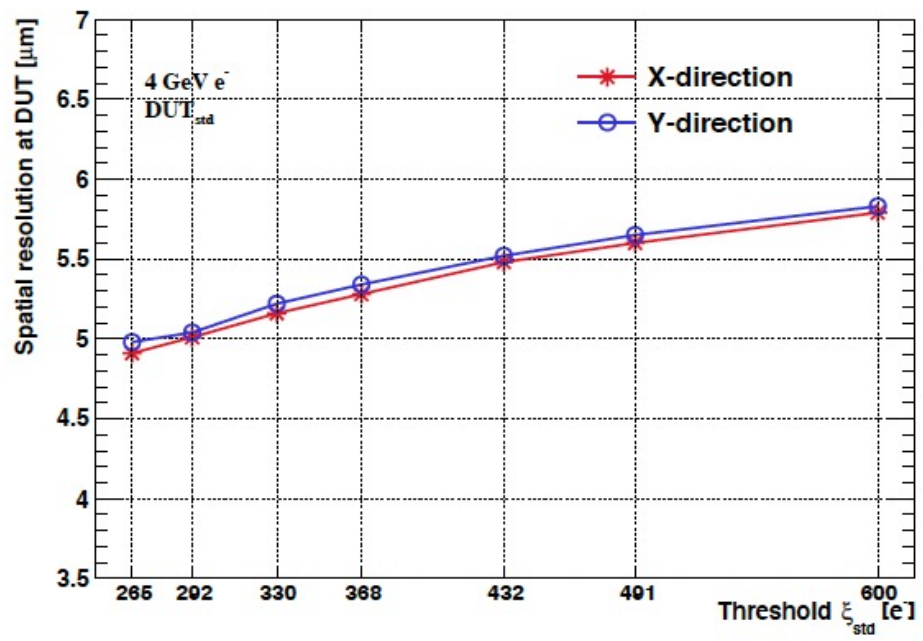
- Spatial resolution in 2023 testbeam is worse
  - Disadvantage in 2023 testbeam
    - Detector-level: more realistic material budget
  - Advantage in 2023 testbeam
    - Smaller Distance between layers (~2cm)
    - Beam energy increased to 6GeV



**Spatial resolution Vs threshold  
2023 detector-level testbeam**



**Spatial resolution Vs threshold  
2022 telescope testbeam**



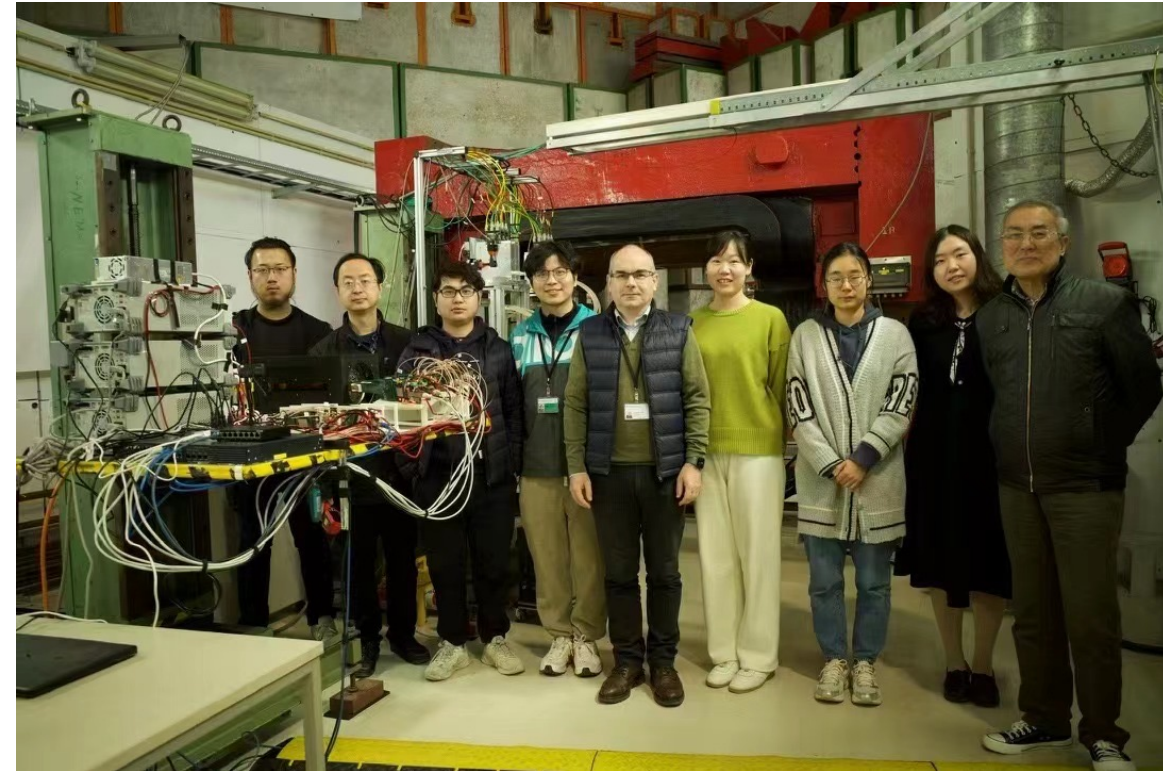
Shuqi Li





# Summary

- The vertex detector project review is supposed to be finished in June 2023.
- The preliminary offline results shows a single point spatial resolution less than  $5\ \mu\text{m}$ , more analysis is going on.
- A full size ladder with 10 TaichuPix-3 chips is under installation, more results are analyzing
- Plan to do the proton irradiation test for TaichuPix-3 in CSNS at the end of May





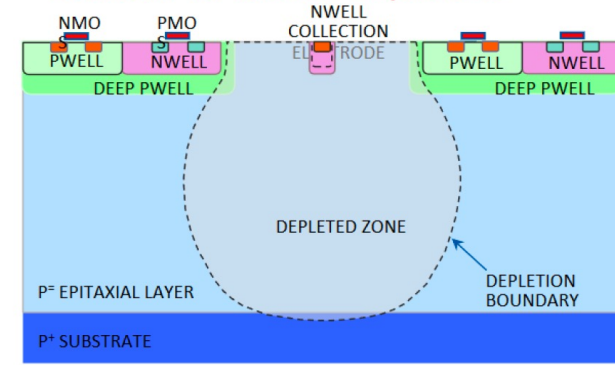
# Resolution vs. chip threshold

- The spatial resolution improved by lowering the threshold
  - Can reach around 5 $\mu\text{m}$  resolution
  - Lower operation temperature can reduce threshold

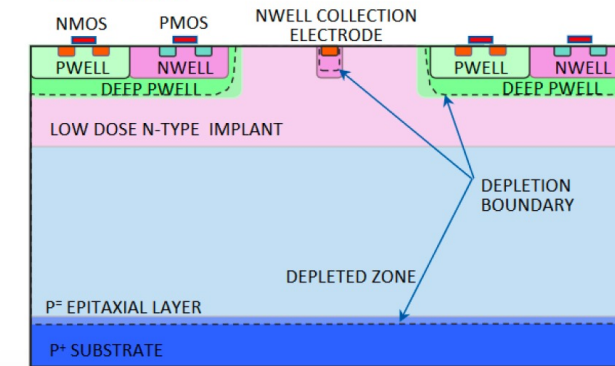
## Modified process

## Standard process

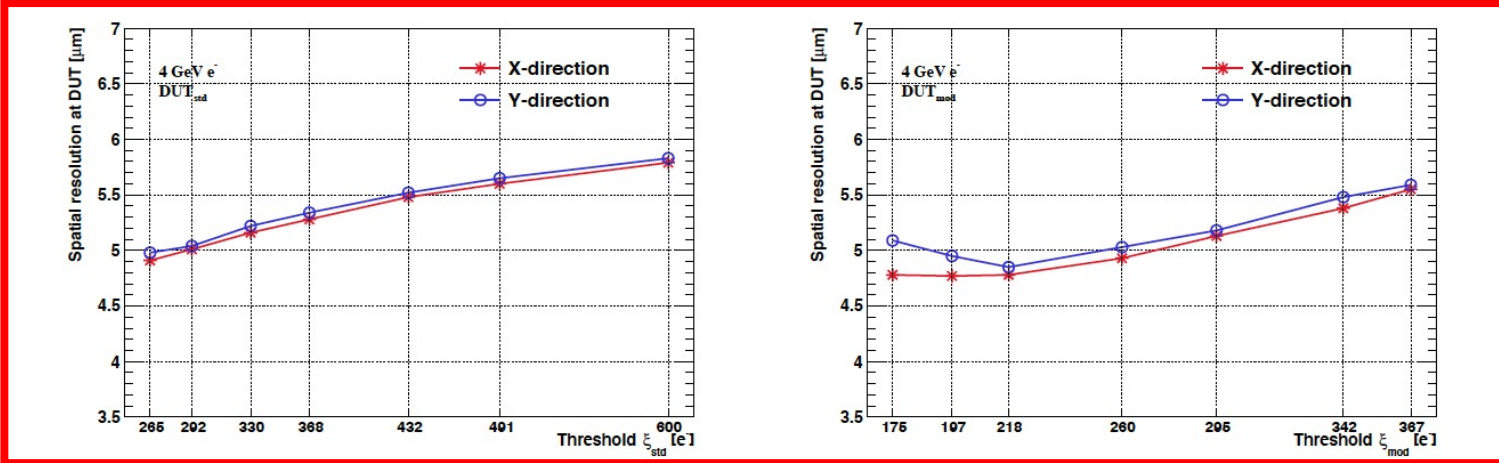
Standard : no full depletion



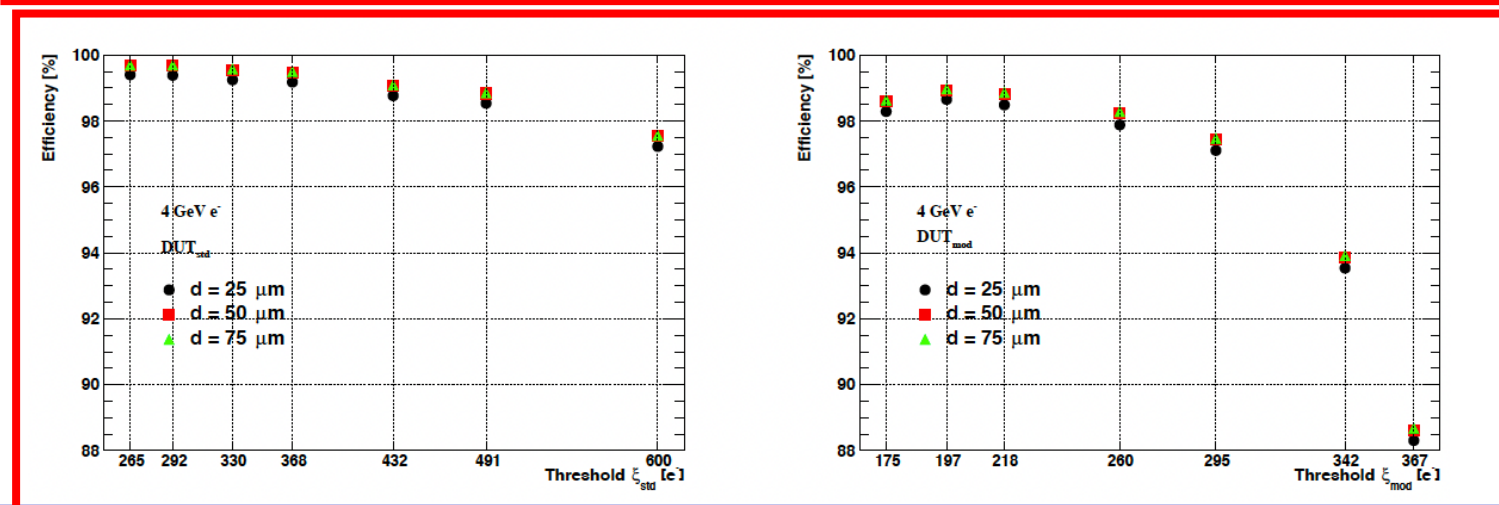
Modified : full depletion, faster charge collection



Resolution



Efficiency



Shuqi Li  
Linghui Wu  
Gang L  
Zhijun Liang  
Xuewei Jia  
Joao





# Prototype assembly @DESY

- Df



# Prototype assembly @DESY

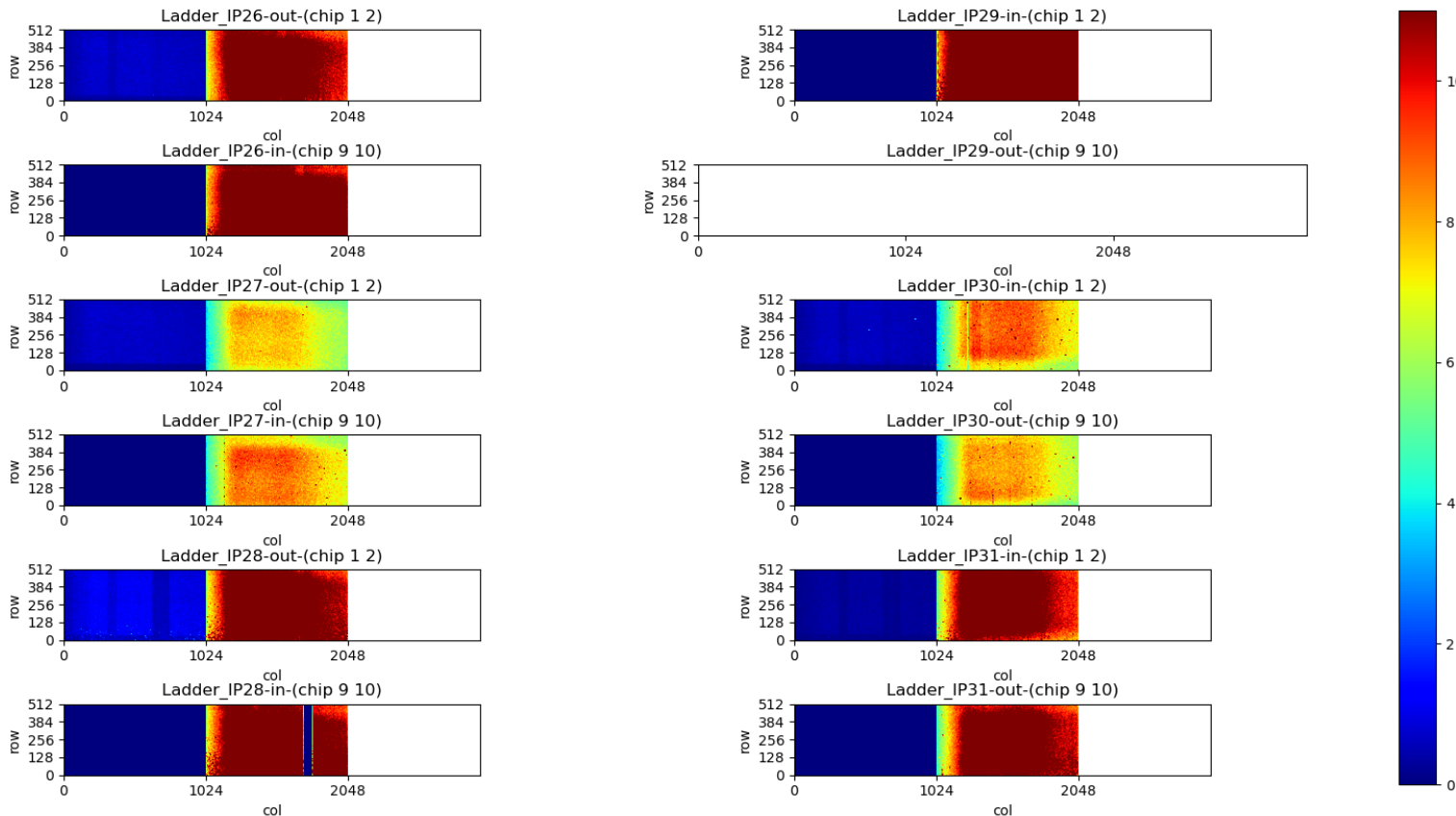




# Lower down Thresholds by each chip

- With air cooling, we can lower down the threshold of each chips
- After tuning the threshold, hit maps looks more uniform

Hitmap



a medium chip will not participant track reconstruction  
the residual plot of fit position and measured position decide the spatial resolution

