

# Progress of the Glass Scintillator Calorimeter



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The Institute of High Energy Physics, CAS

2023. May. 30th CEPC DAY

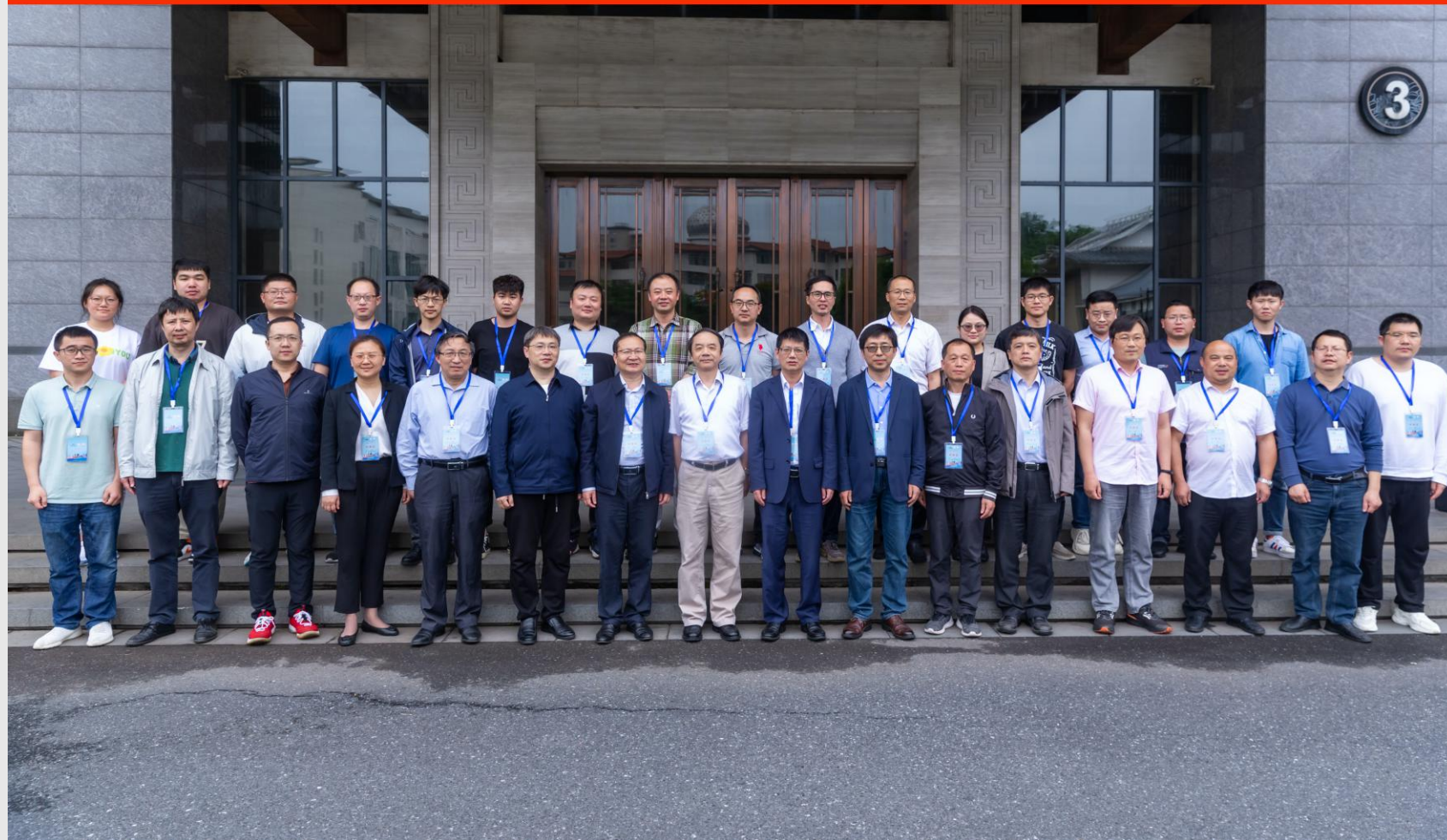
# Outline

- 1. The status of the GS Group;
- 2. The Simulation for GS Detector
- 3. The Test Facilities for GS;
- 4. The Progress of the GS Production;
- 5. Summary and Next Plan

# 1.1 The 4th GS Collaboration Meeting

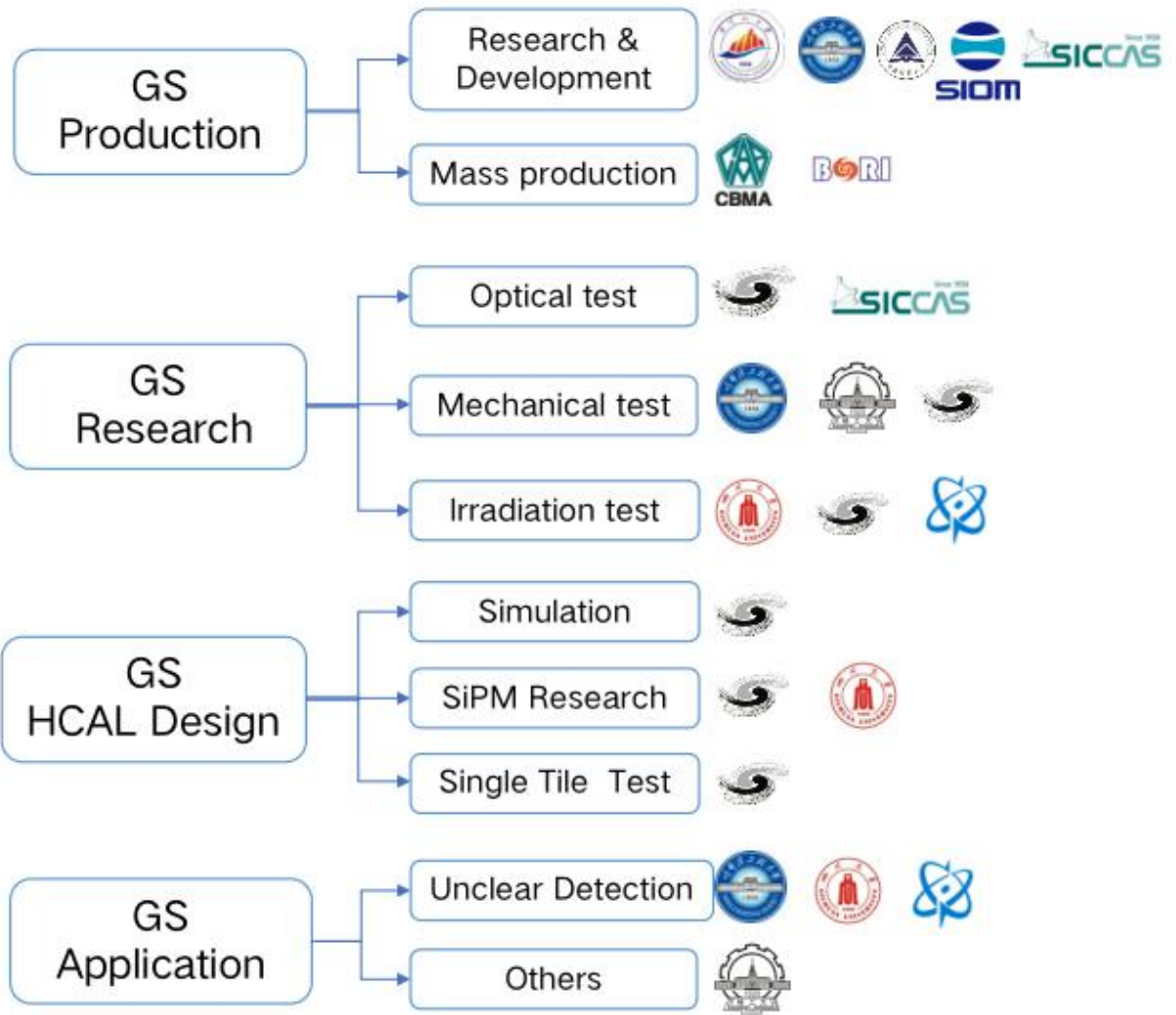
新型大面积闪烁玻璃研制合作组 ● 第四次合作组会议

2023.5.24



闪烁玻璃合作组  
Glass Scintillator Collaboration

# 1.2 Large Area Glass Scintillator Collaboration



-  Institute of High Energy Physics, CAS  
中国科学院高能物理研究所
-  Jinggangshan University  
井冈山大学
-  Beijing Glass Research Institute  
北京玻璃研究院
-  China Building Materials Academy  
中国建筑材料研究院
-  China Jiliang University  
中国计量大学
-  Harbin Engineering University  
哈尔滨工程大学
-  Harbin Institute of Technology  
哈尔滨工业大学
-  Sichuan University  
四川大学
-  Shanghai Institute of Ceramics, CAS  
中国科学院上海硅酸盐研究所
-  Shanghai Institute of Optics and Fine Mechanics,  
中国科学院上海光学精密机械研究所
-  CNNC Beijing Unclear Instrument Factory  
中核（北京）核仪器有限责任公司



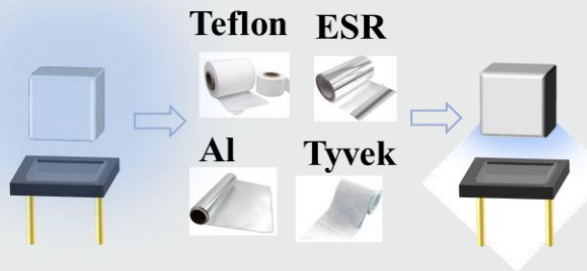
闪烁玻璃合作组  
Glass Scintillator Collaboration

New Partners!

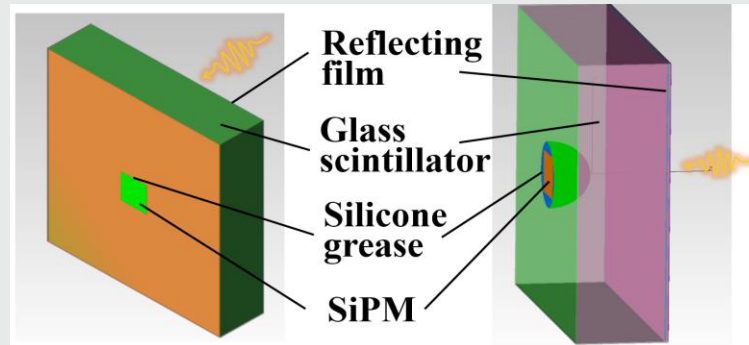
- 1. The status of the GS group;
- **2. The Simulation for GS Detector**
  - 2.1. The Optical Simulation for the Cell;--by Zexuan SUI;
  - 2.2. The Simulation for the Standalone; --by Dejing DU;
  - 2.3. The FPA of the GS-HCAL; --by HU Peng; Yuexin WANG;

# 2.1 The Optical Simulation for the Cell

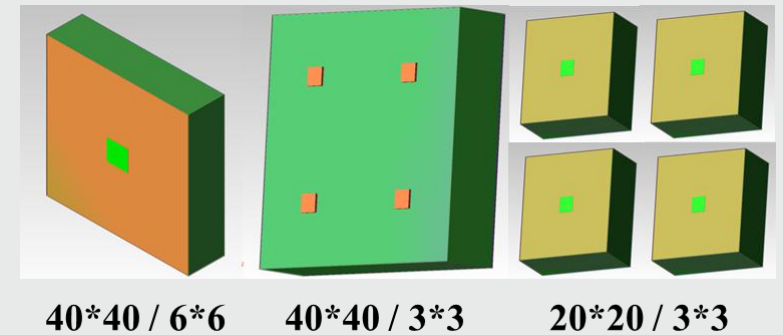
## Reflective coating



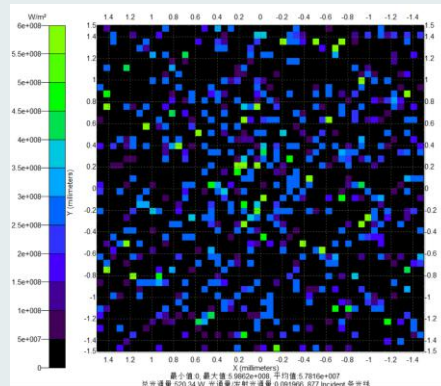
## Glass structure



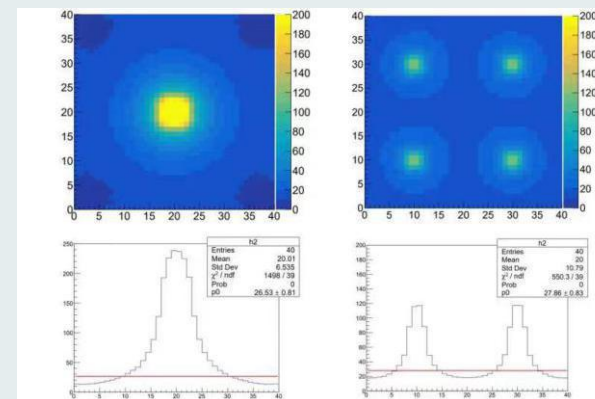
## Detection position



## Collection efficiency

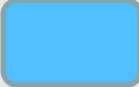



## Uniformity

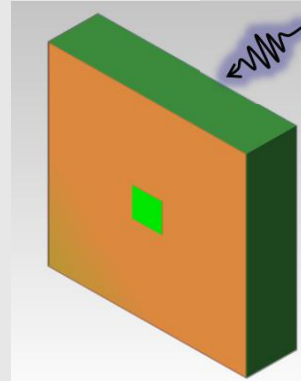


# 2.1 Module (1) The Reflection Film

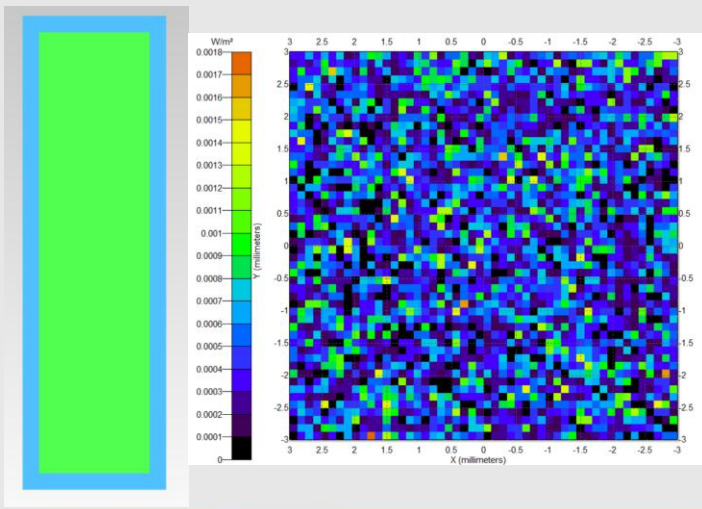
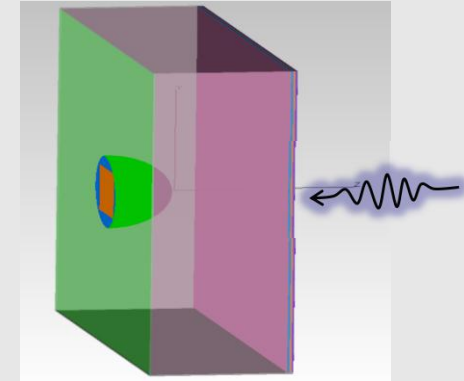
Aluminum / ESR film

 (specular reflection)  
ref.ratio = 80% / 99%

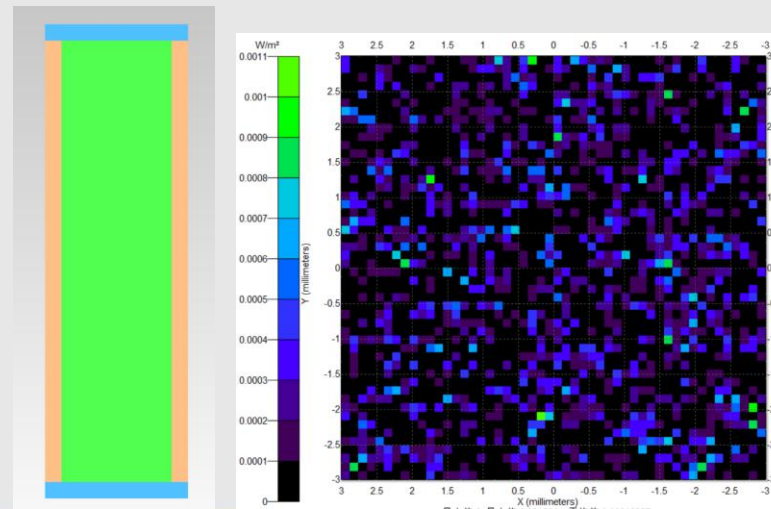
 Teflon/  
(diffuse reflection)  
ref.ratio = 98%



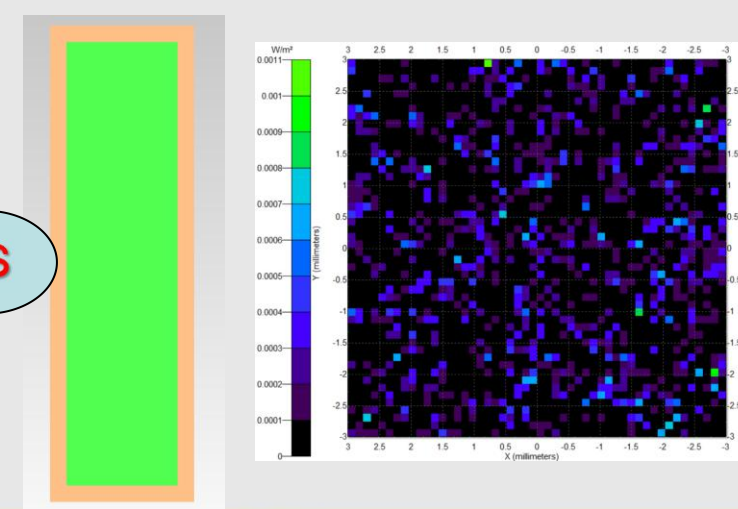
VS



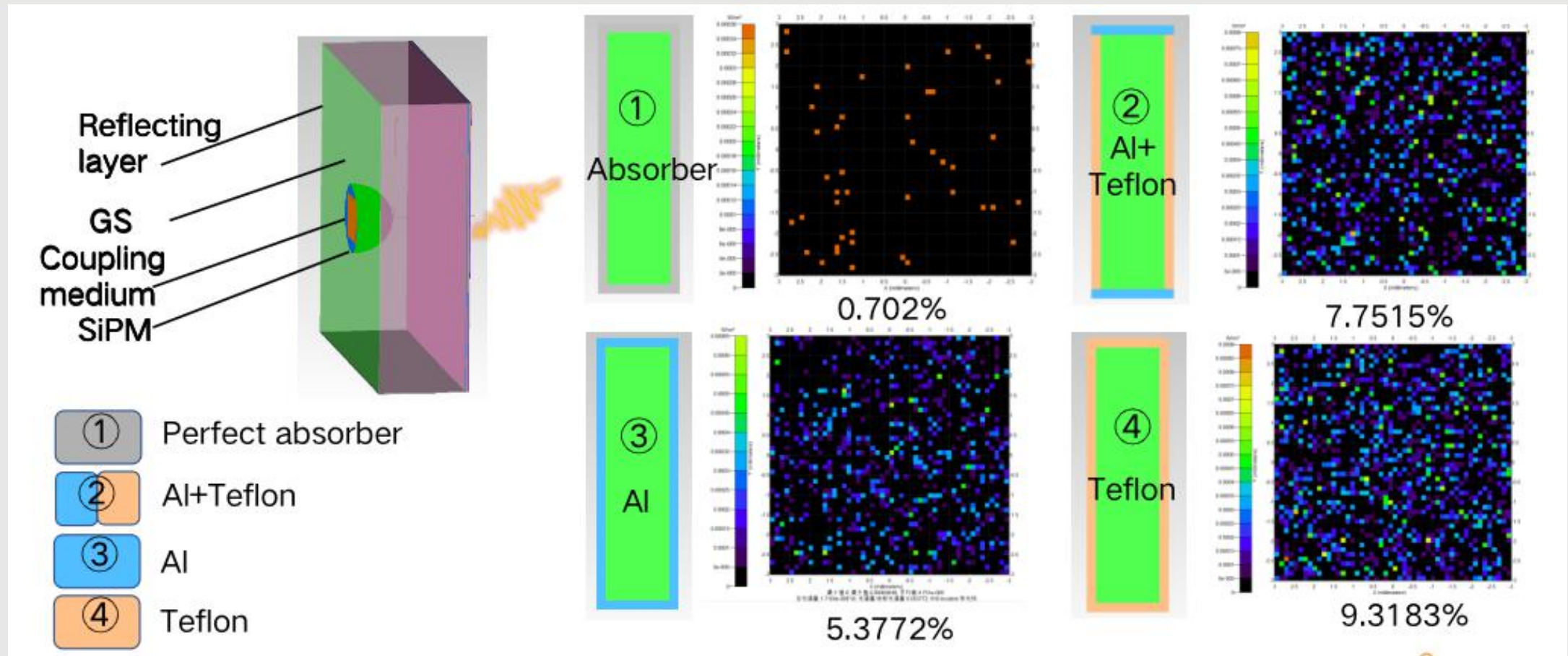
VS



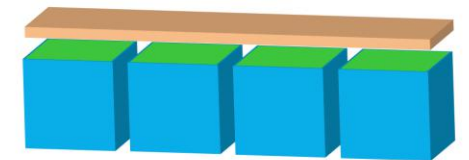
VS



# 2.1 Result (1) Reflective coating (40\*40\*10mm<sup>3</sup>)

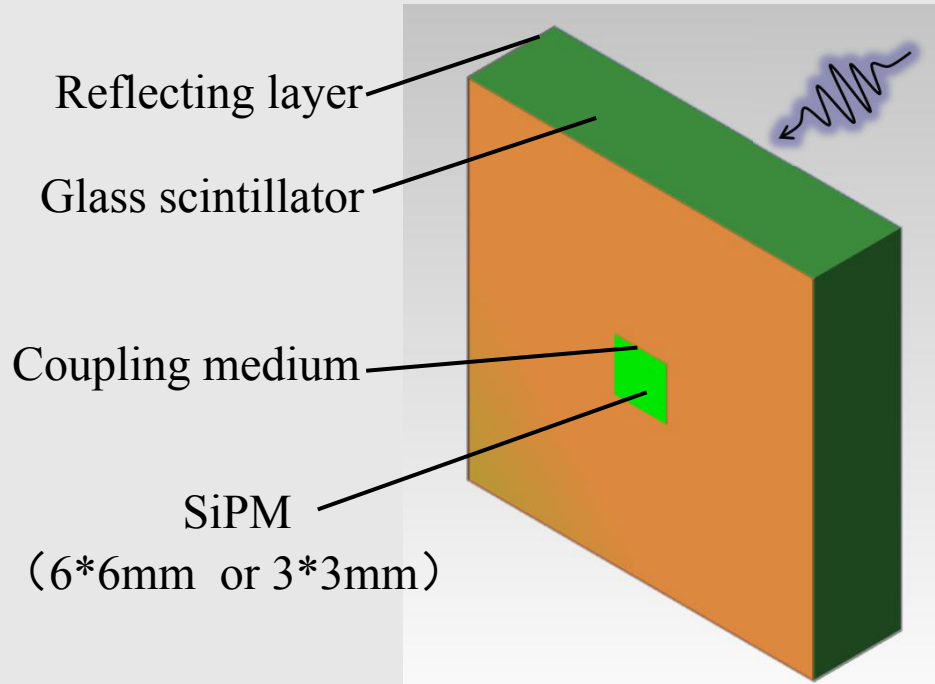


Fully wrapped Teflon has the highest light collection efficiency, but considering the actual difficulty and effect of wrapping, the combination film is the best choice

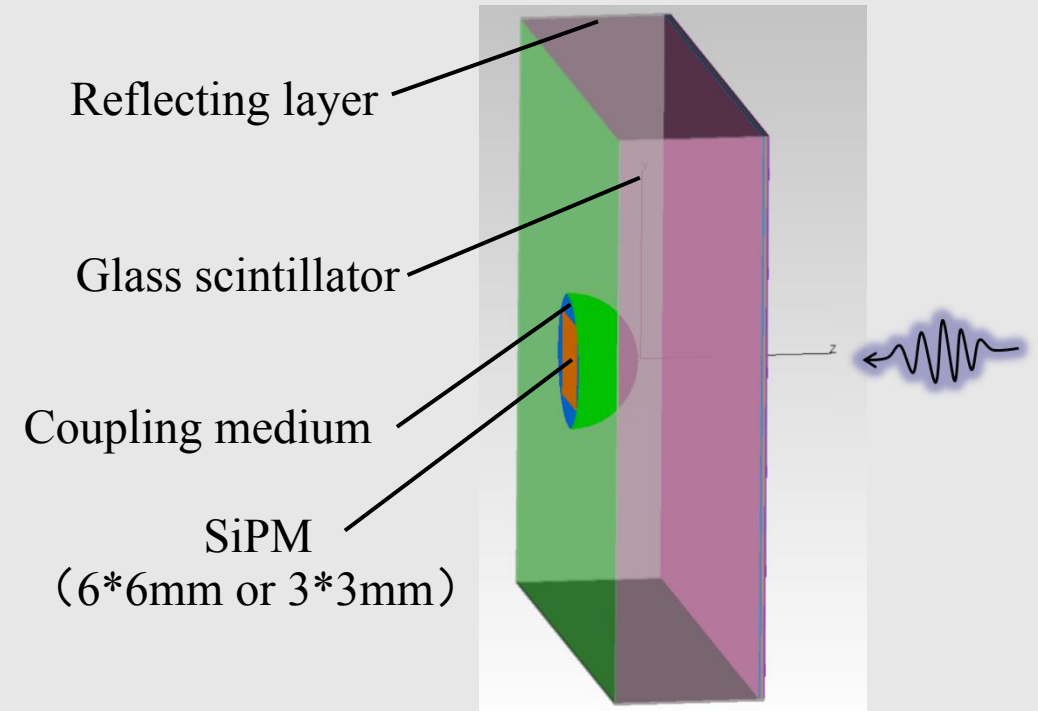
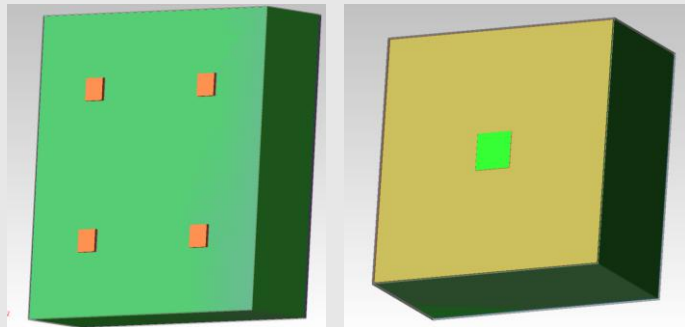




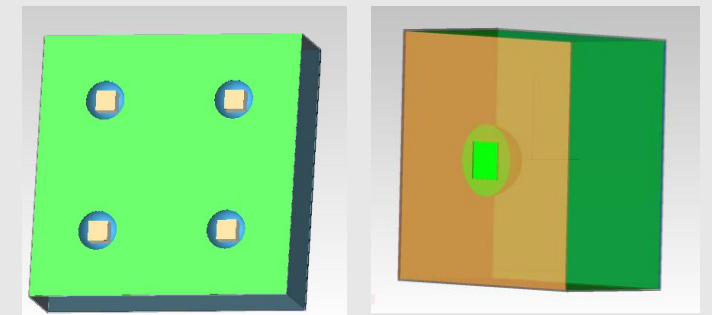
# 2.1 Module (2) Coupling mode of GS and SiPM



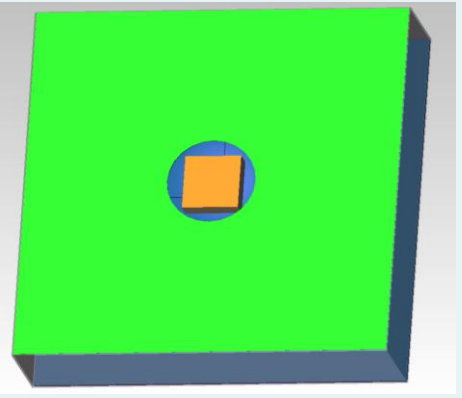
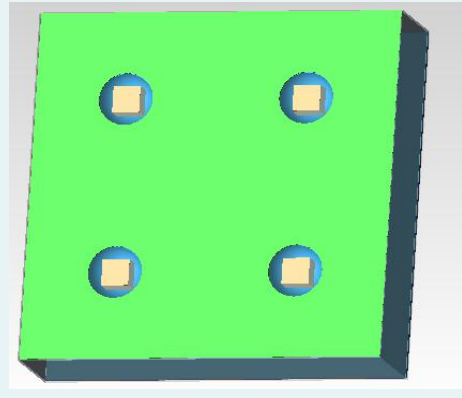
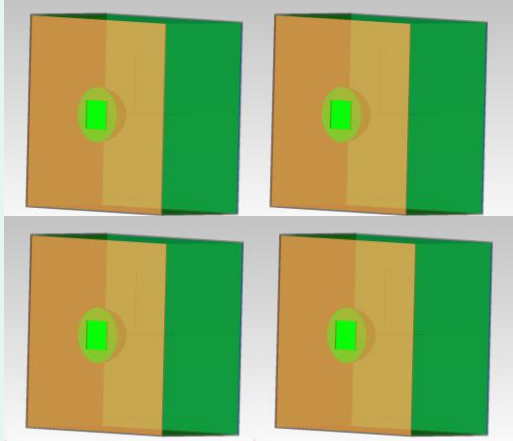
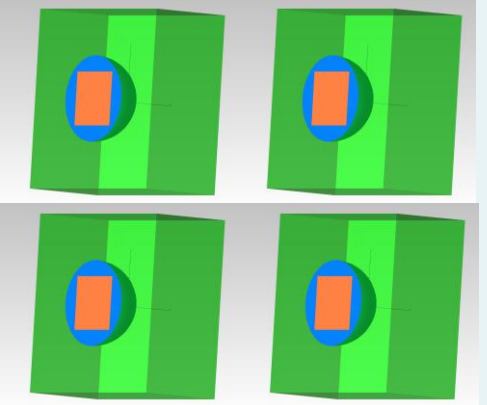
➤ Direct detection



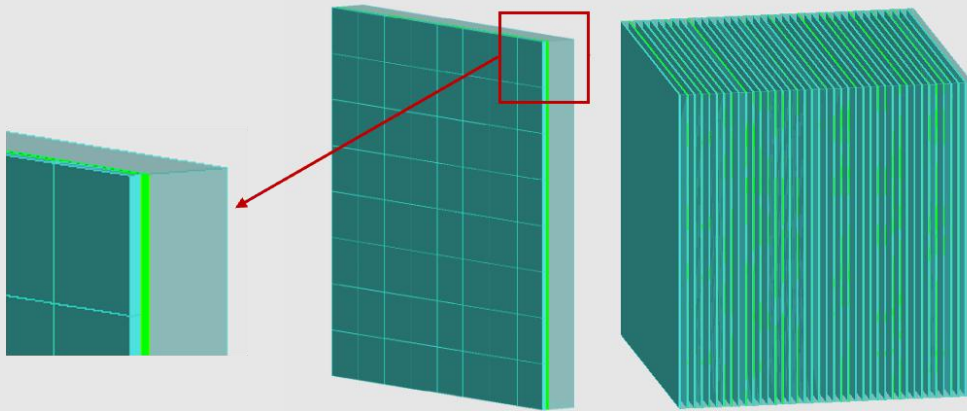
➤ Hemisphere detection



# 2.1 Result (2) Coupling mode of GS and SiPM

	GS=40mm*40mm SIPM= 6mm*6mm	GS=40mm*40mm SIPM= 3mm*3mm*4	GS=20mm*20mm* 4 SIPM= 3mm*3mm * 4	GS=20mm*20mm* 4 SIPM= 6mm*6mm * 4
				
Al	5.3772%	5.0695%	4.2392%	13.224%
Teflon	9.3183%	8.8004%	6.9315%	20.492%
Teflon+Al	7.7515%	7.1944%	5.3354%	18.294%

## 2.2 The Simulation for the Standalone



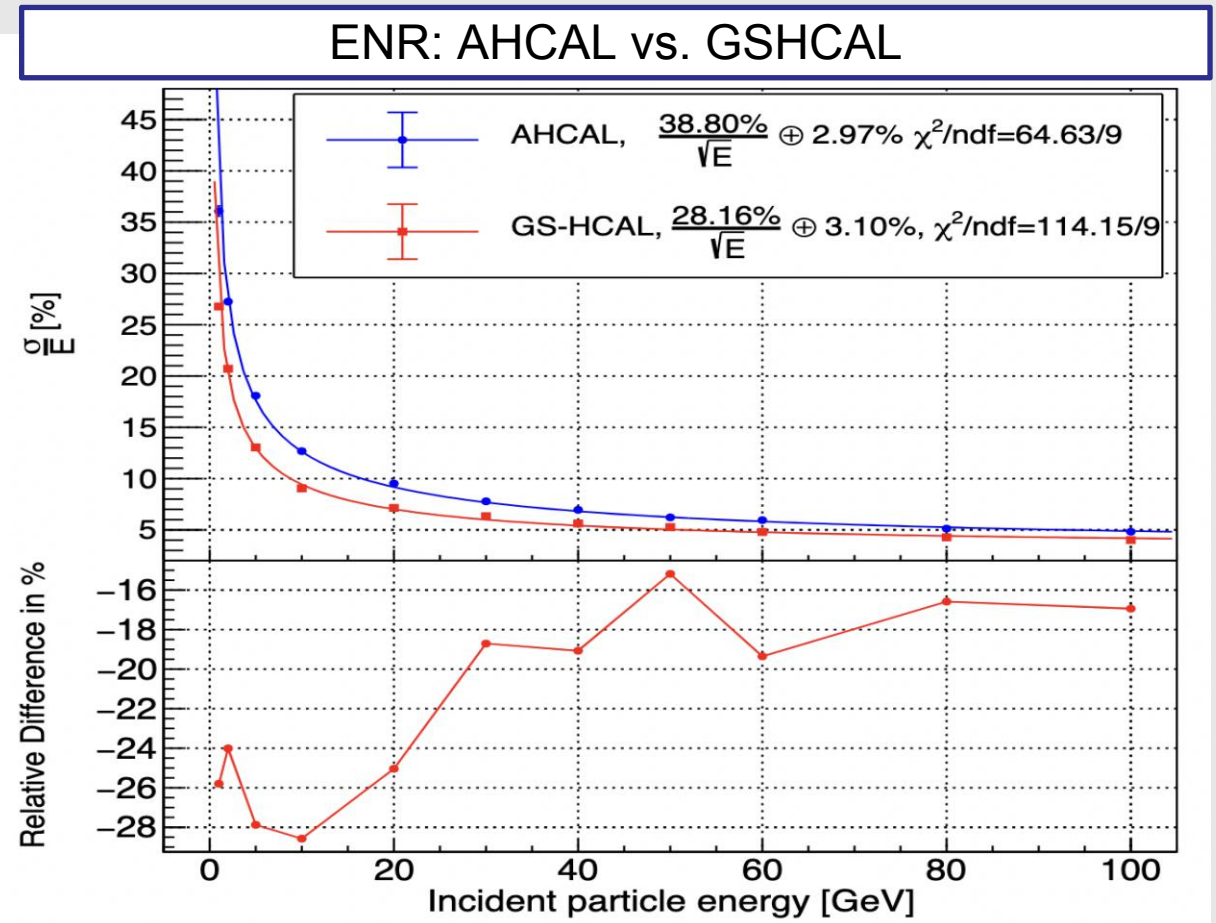
CEPC AHCAL prototype schematics

**Geometry:** Similar to PS AHCAL prototype;

**Tile size:** 30mm\*30mm\*10mm

**Steel absorber:** 13mm;

**Density of the GS:** 6g/c.c

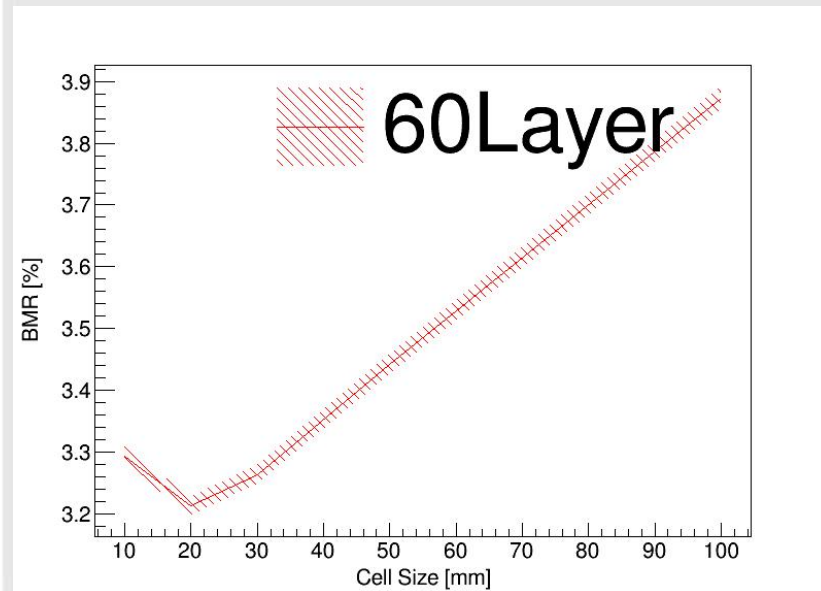


The energy resolution has significant improvement by GS-HCAL!

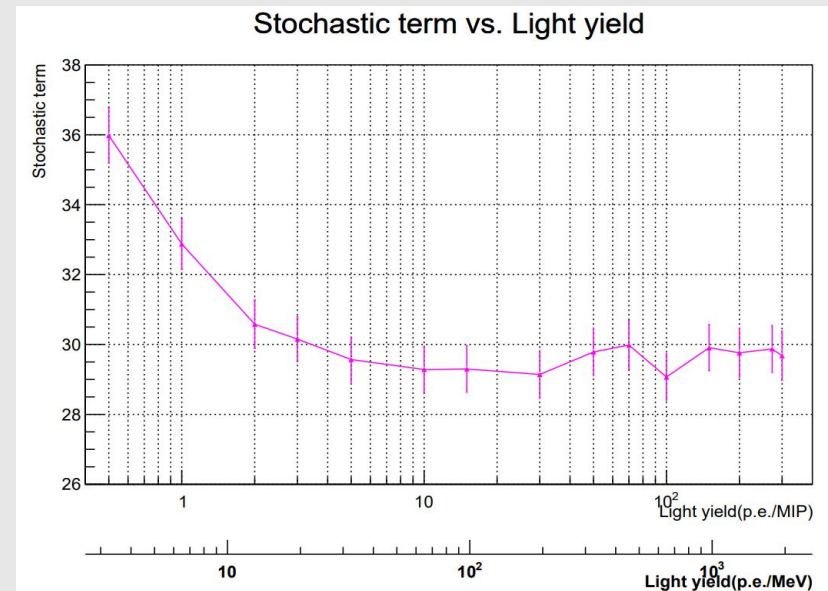
## 2.3 The Simulation for GS-HCAL

How to achieve the optimized energy resolution (Boson Mass Resolution, BMR)

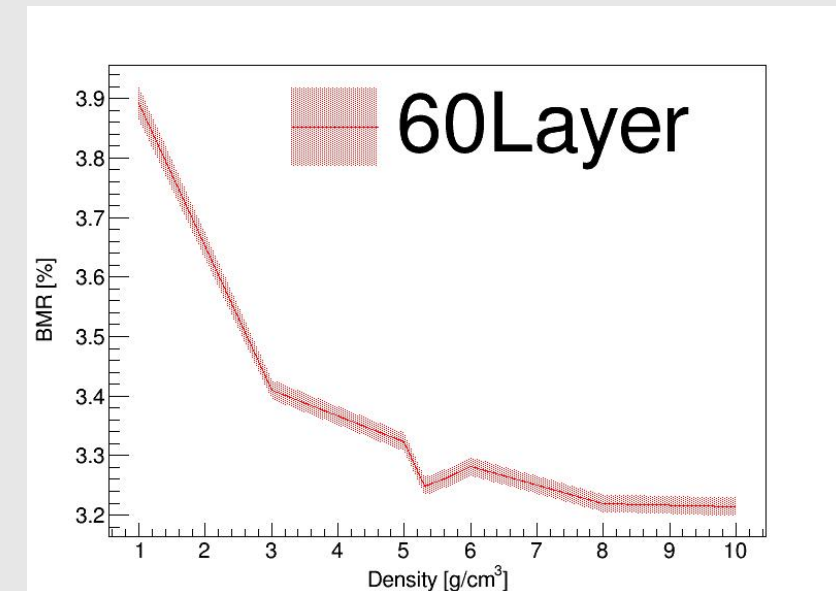
### ➤ Impact of Transverse Size



### ➤ Impact of Light Yield



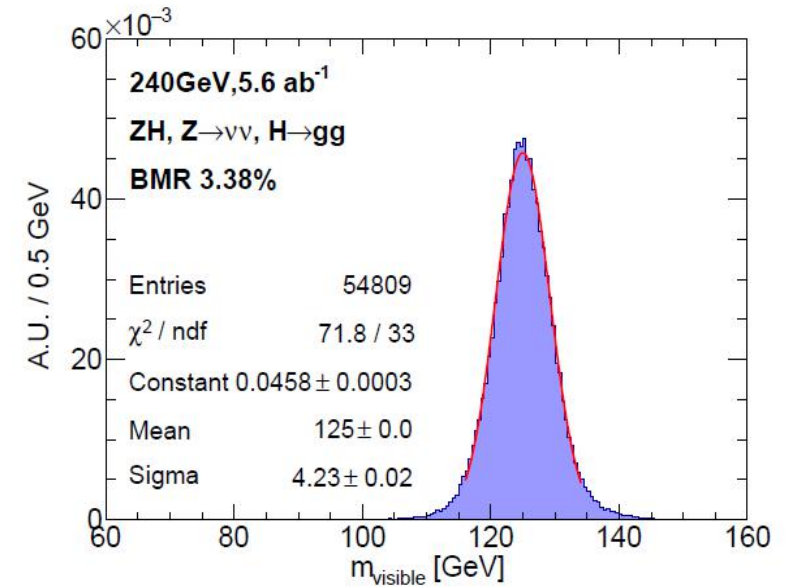
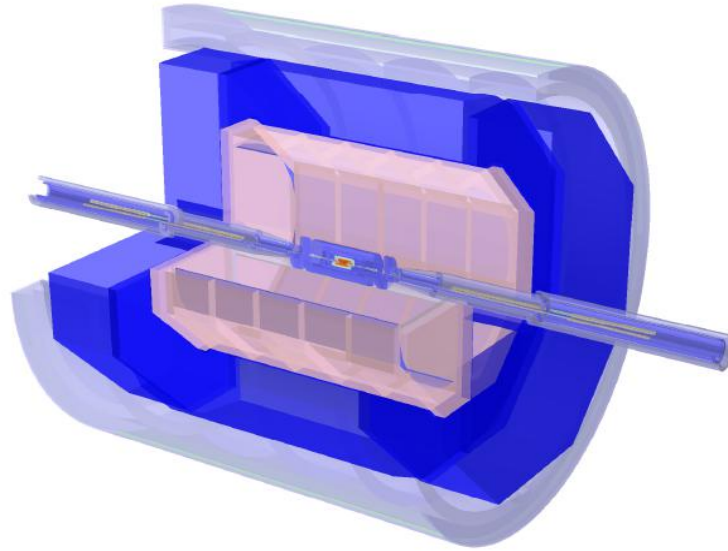
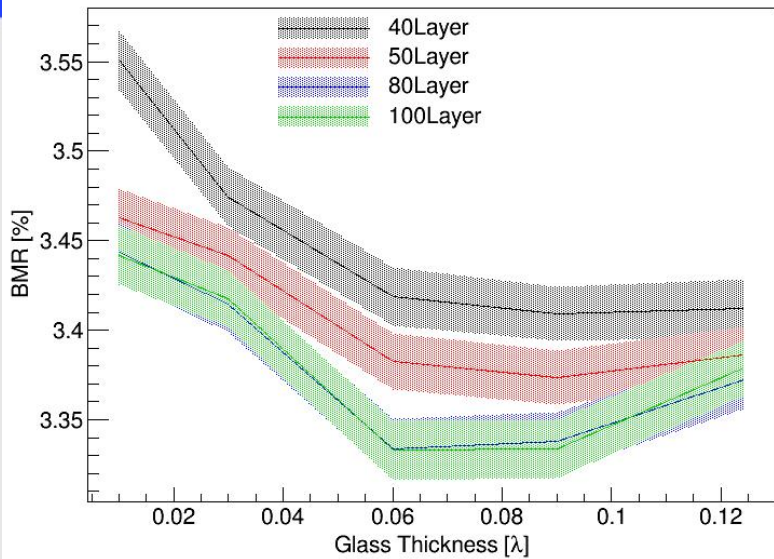
### ➤ Impact of Density



A smaller cell size is beneficial to a better BMR, though the behavior for cell size lower than **20 mm** needs a further study

A light yield of 100 p.e./MIP or **1000 p.e./MeV** seems to be good enough for better BMR;

The BMR improves as the glass density increases, but the improvement is not significant when the density is above **6 g/cm³**

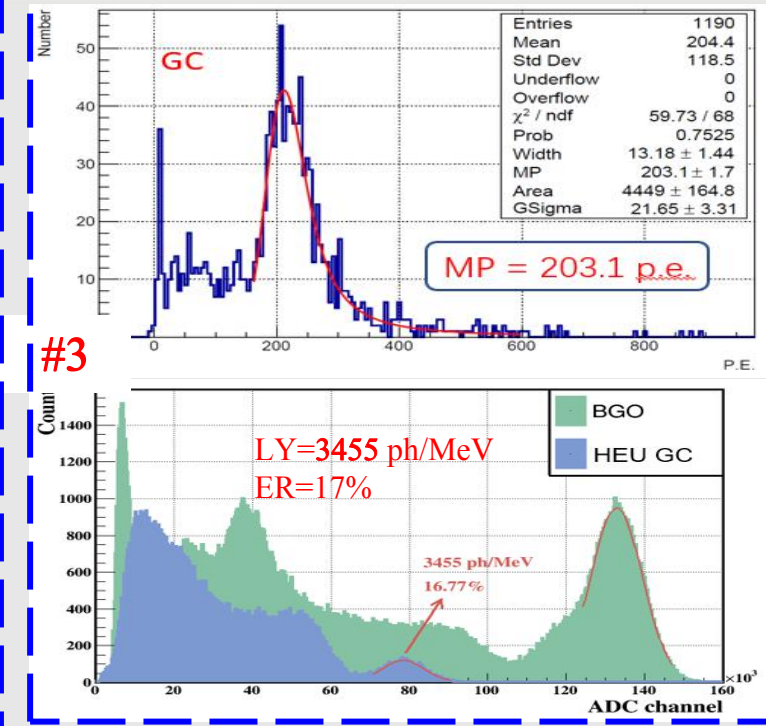
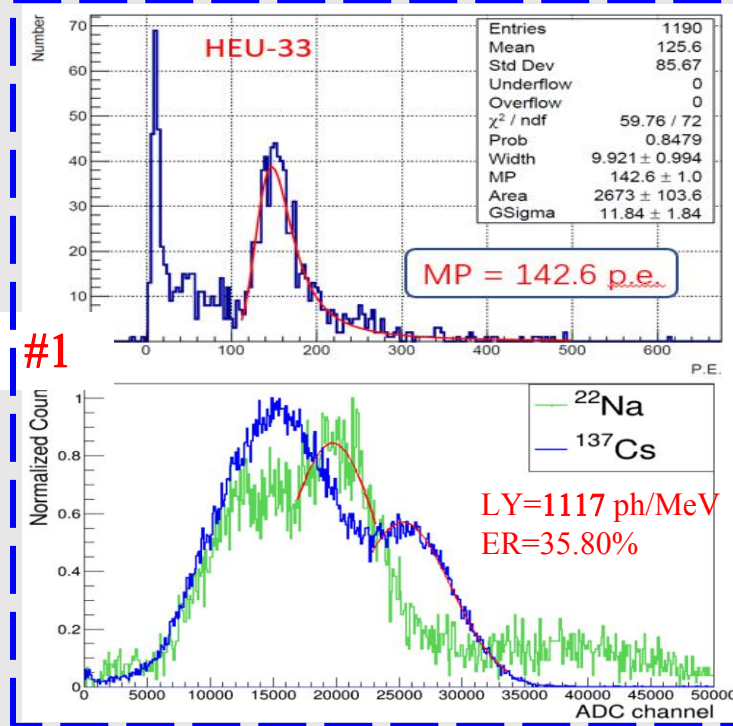
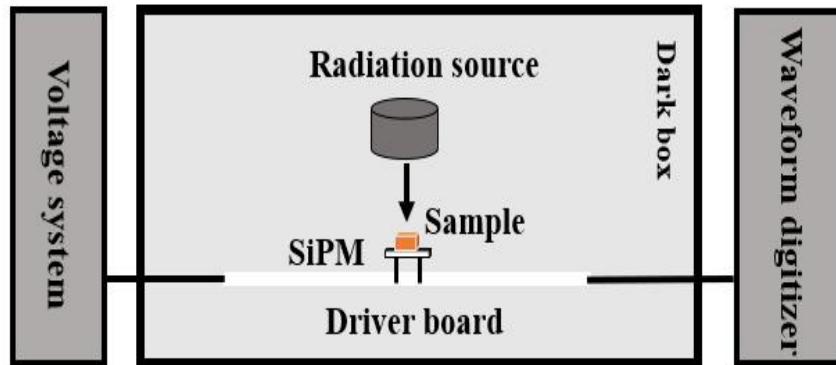
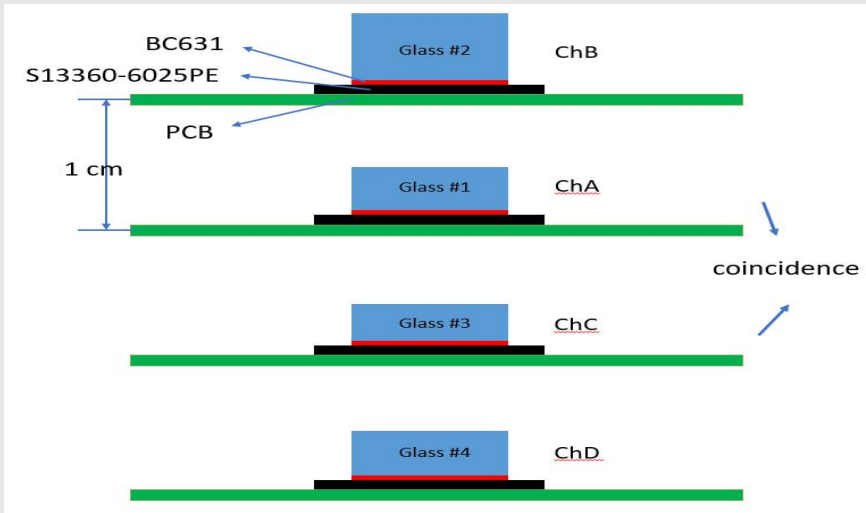


- ❑ GS-HCAL: 50 layers,; Density of the GS: 6g/c.c; Tile size: 30mm\*30mm\*14.3mm
- ❑ Under the CEPC\_v4 and Arbor PFA framework, the BMR with GS-HCAL can reach  $\sim 3.38\%$  after preliminary optimization;GS-HCAL show  $\sim 10\%$  improvement compare to the AHCAL baseline design (3.8%).
- ❑ The preliminary optimization reveals some problems in the parameter setup of the ArborPFA, which was previously optimized for AHCAL and should be further tuned for GSHCAL

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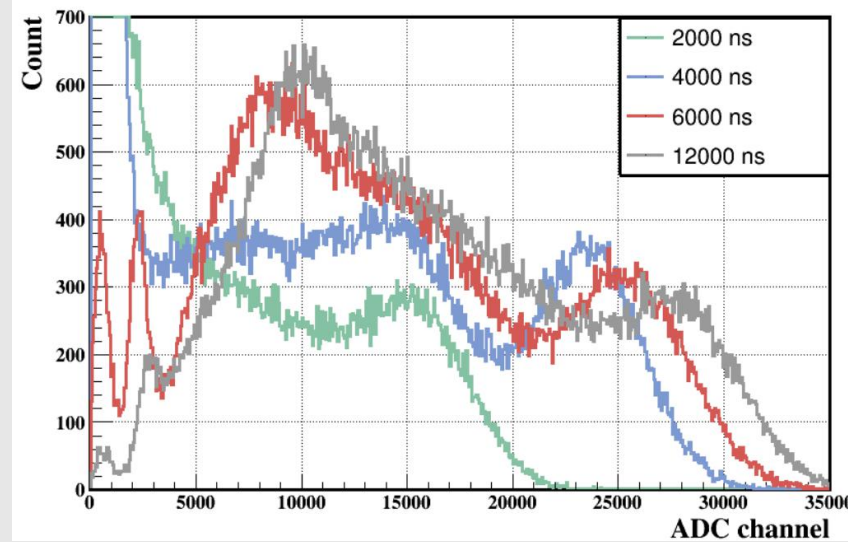
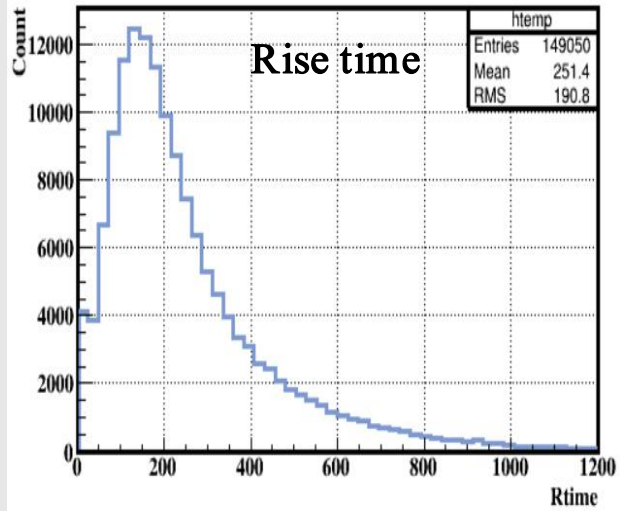
# 3.1 The Light Yield--Cosmic Ray VS Gamma Ray



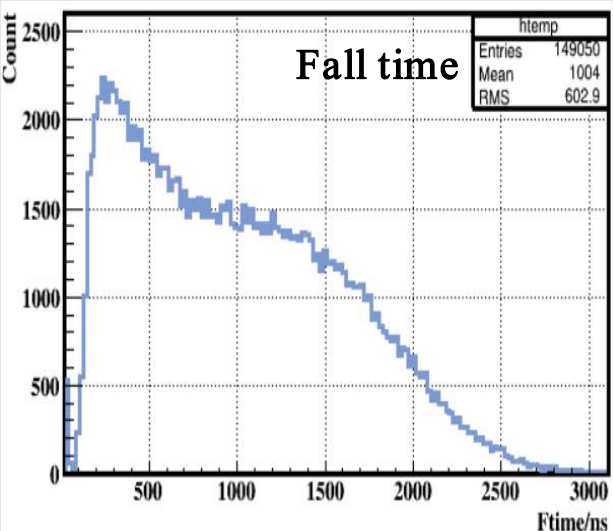
■ Considering the density and thickness of the glasses, the MIP response by the cosmic ray is consistent with the light yield of the glass scintillator by gamma ray.

	MIP (p.e.)	LY (ph/MeV)	Thicknes (mm)	Density (g/cm <sup>3</sup> )	mip/(Thi*Den)	LY/MIP
#1	143	1117	2.6	5.4	10.2	110
#3 (GC)	203	3455	2	3.3	30.6	113

# 3.2 Effect of integral time on glass scintillator



Integral time (ns)	LY (ph/MeV)	ER (%)	Decay time (ns)
1000	/	/	619.9
2000	708	44.2	279.4 (0.3%), 3594.7
4000	1126	26.4	198.7 (0.9%), 1708.0
6000	1204	28.6	165.8 (0.6%), 1652.2
8000	1247	28.8	152.2 (0.5%), 1653.5
10000	1278	28.6	167.5 (0.6%), 1649.0
12000	1296	30.0	166.0 (1.0%), 1642.4

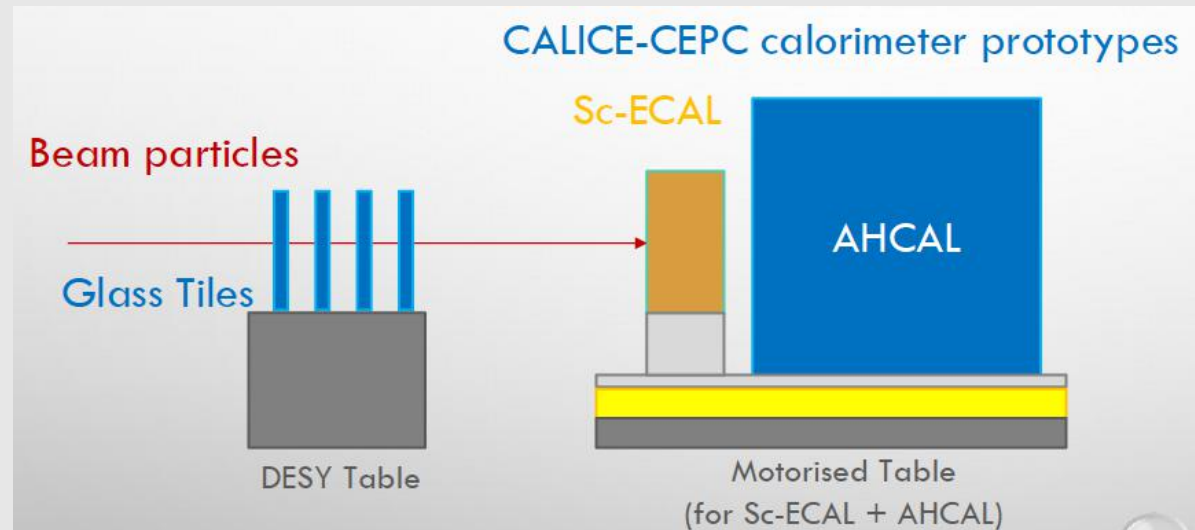
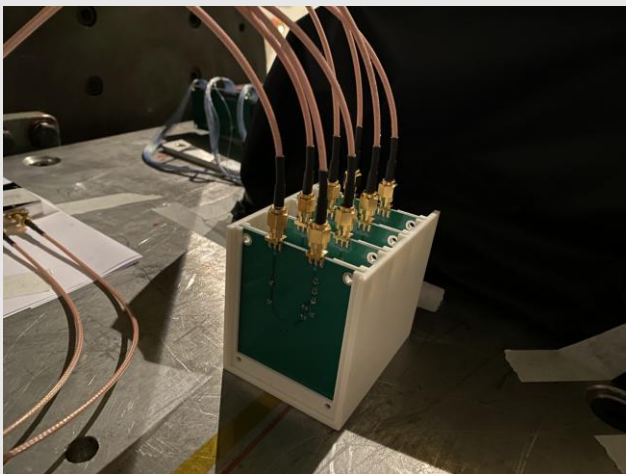
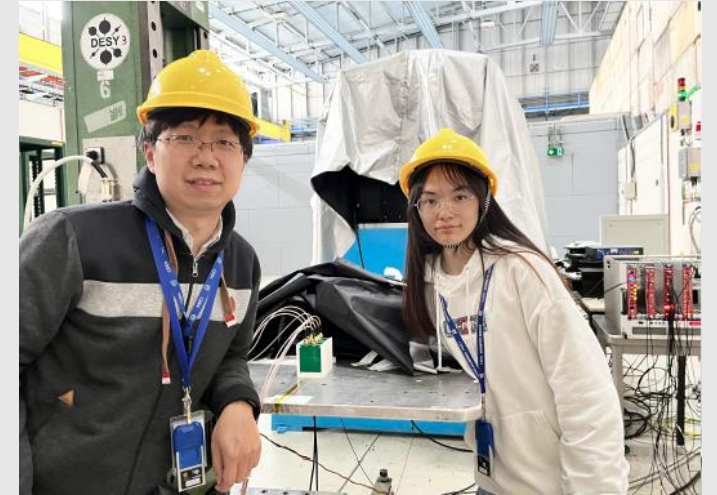
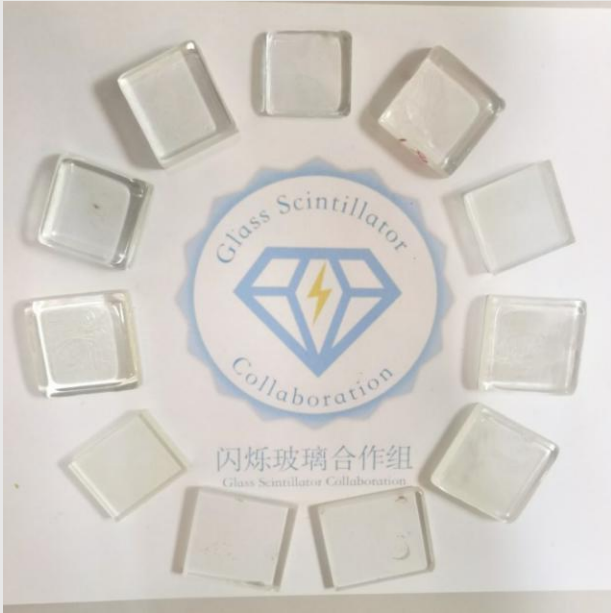


- According to RT+FT, the integral time should be set to more than 4000 ns.
- Taking 0.5 mol% Ce<sup>3+</sup>-doped glass as an example, the calculated light yield increases with the increase of the integral time due to large slow component decay time, and the longer the integral time, the worse the energy resolution.
- Therefore, the appropriate integral time should be set up according to different decay of the glasses.



# 3.3 CERN Muon beam test

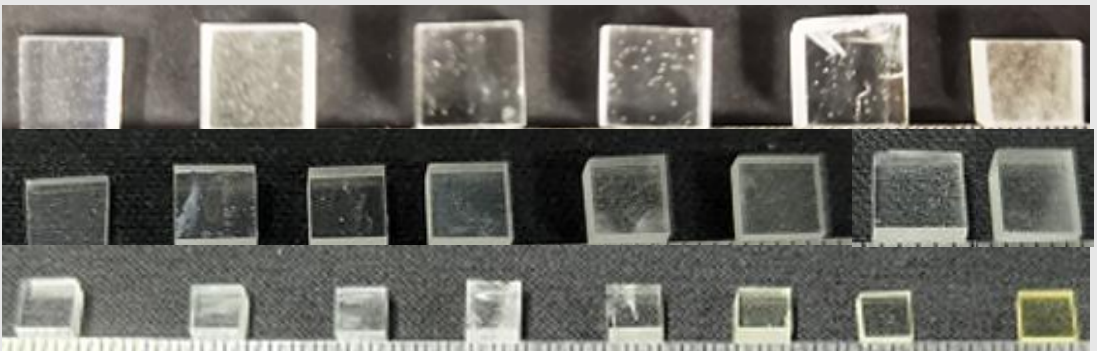
With Prof. Liu Yong & Du Dejing



# Outline

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# 4.0 The GS Samples produced (>315)



Gd-Ga-B-Ce<sup>3+</sup> glass  
20mm\*20mm\*12mm



HEU: 50+12 (20230406) ←

CJLU: 61+7 (20221018) ←

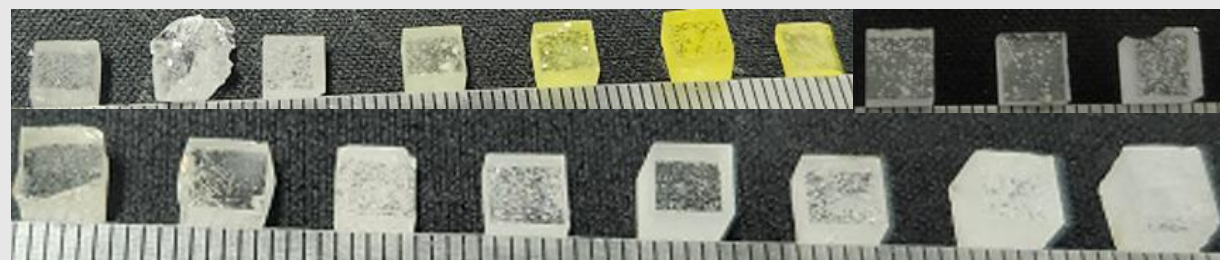
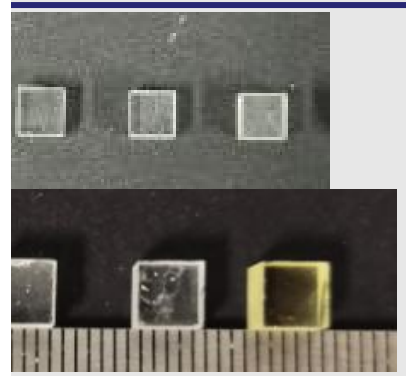
JGSU: 70+4 (20230315) ←

BGRI: 40+13 (20230419) ←

CBMA: 39+3(20230328)←

SIC: 6+5 (20230521) ←

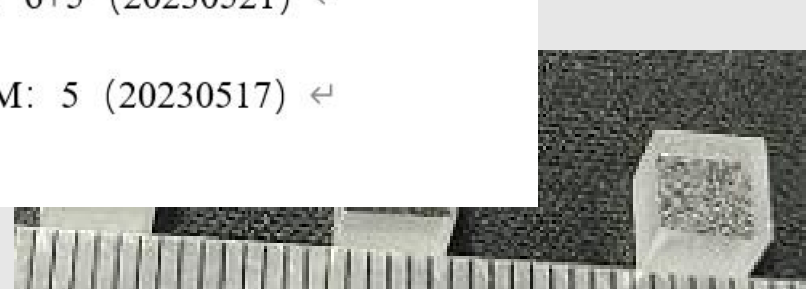
SIOM: 5 (20230517) ←



Gd-Al-B-Si-Ce<sup>3+</sup> glass  
42mm\*51mm\*10mm



Gd-Al-B-Si-Ce<sup>3+</sup> glass  
37mm\*30mm\*9mm



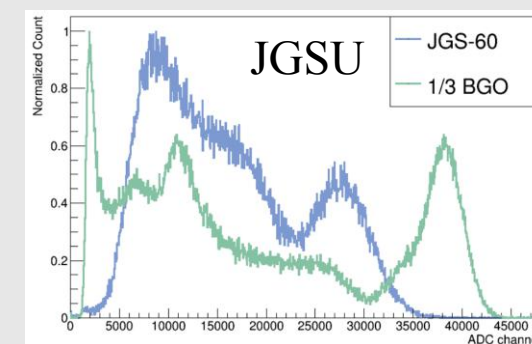
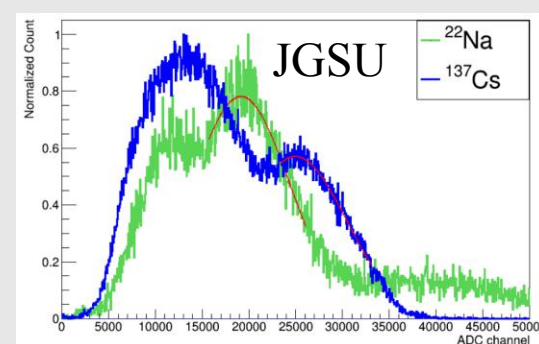
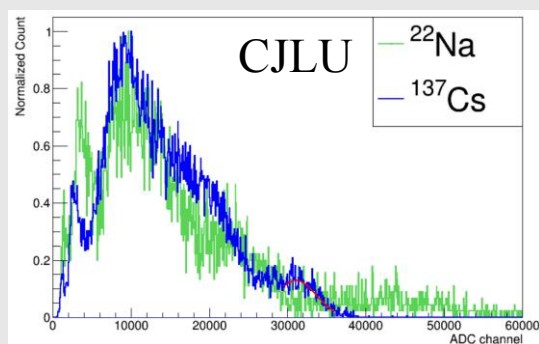
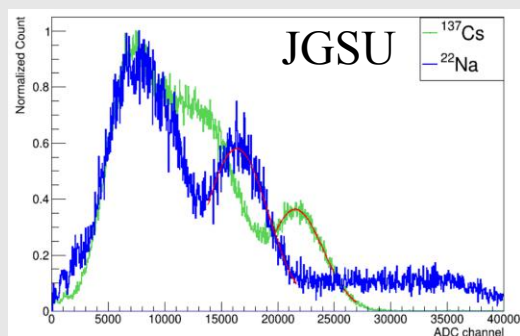
# 4.1 Borosilicate Glass (Gd-Al-B-Si-Ce<sup>3+</sup>) --GS1

- Density~4.5 g/cm<sup>3</sup>
- LY=802 ph/MeV
- ER=26.8%
- Decay=262 ns (18%), 1235 ns

- Density~4.0 g/cm<sup>3</sup>
- LY>1200 ph/MeV
- ER=23.2%
- Decay=231 ns (10%), 1897 ns

- Density~6.0 g/cm<sup>3</sup>
- LY>1000 ph/MeV
- ER=49.6%
- Decay=847 ns

- Density~6.0 g/cm<sup>3</sup>
- LY>1100 ph/MeV
- ER=24.4%
- Decay=460 ns

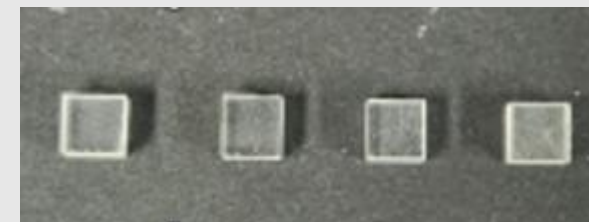
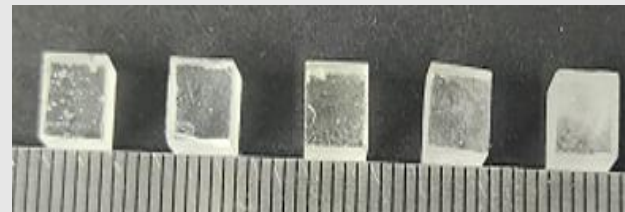
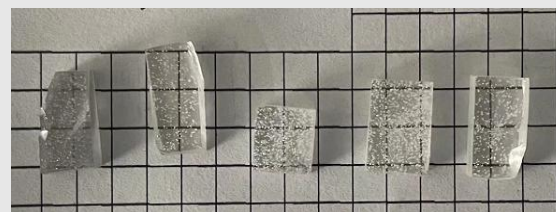
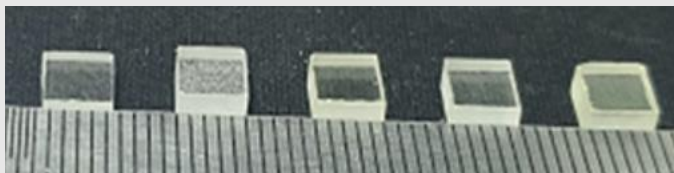


2021.11

2022.06

2022.11

2023.02



(2022.05) Opt. Mater. 2022(130): 112585

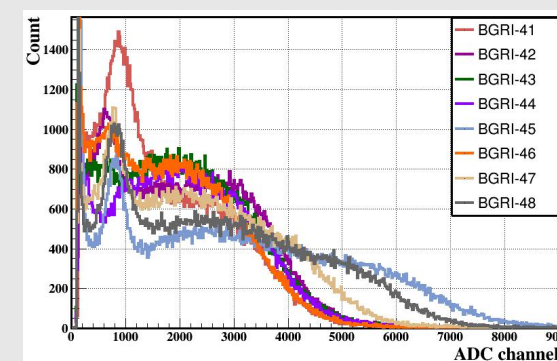
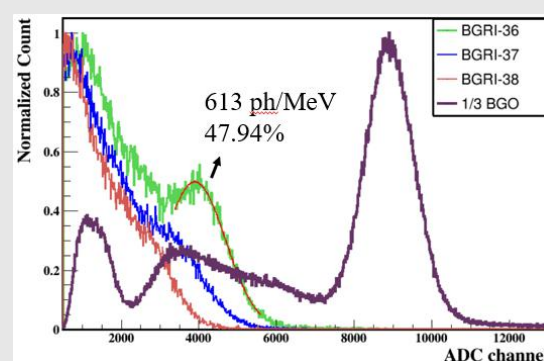
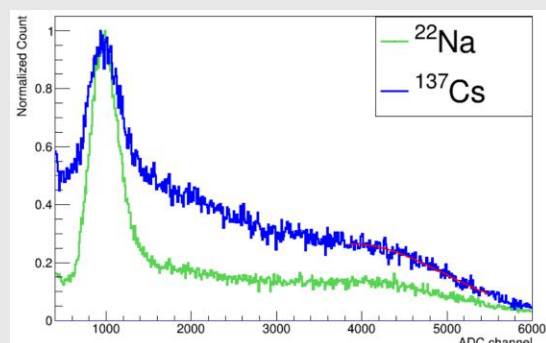
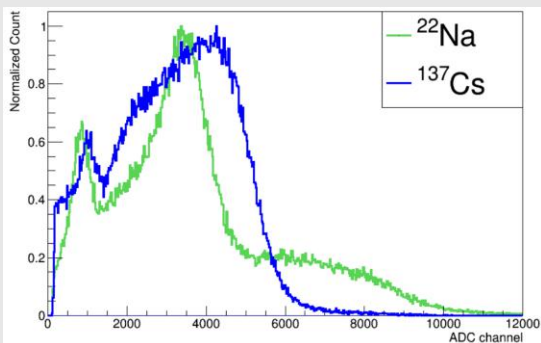
# 4.2 Large Size Glass (Gd-Al-B-Si-Ce<sup>3+</sup>) --GS1

- Size=30\*27.5\*9 mm<sup>3</sup>
- Density=5.1 g/cm<sup>3</sup>
- LY=466 ph/MeV
- ER=None

- Size=30\*30\*10 mm<sup>3</sup>
- Density=5.2 g/cm<sup>3</sup>
- LY~600 ph/MeV
- ER=None

- Size=28\*28\*10 mm<sup>3</sup>
- Density=5.2 g/cm<sup>3</sup>
- LY=613 ph/MeV
- ER=47.9%

- Size=28\*26\*5 mm<sup>3</sup>
- Density=5.1 g/cm<sup>3</sup>
- LY=840 ph/MeV
- ER=None

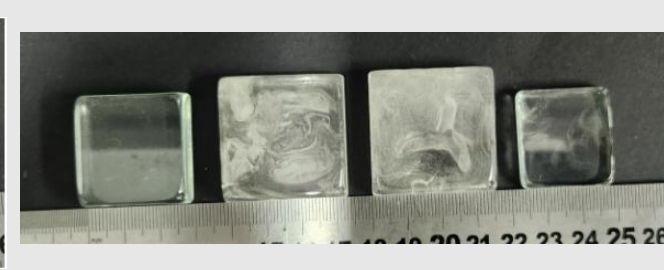
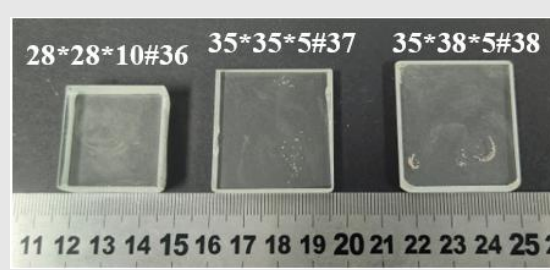


2022.10

2022.12

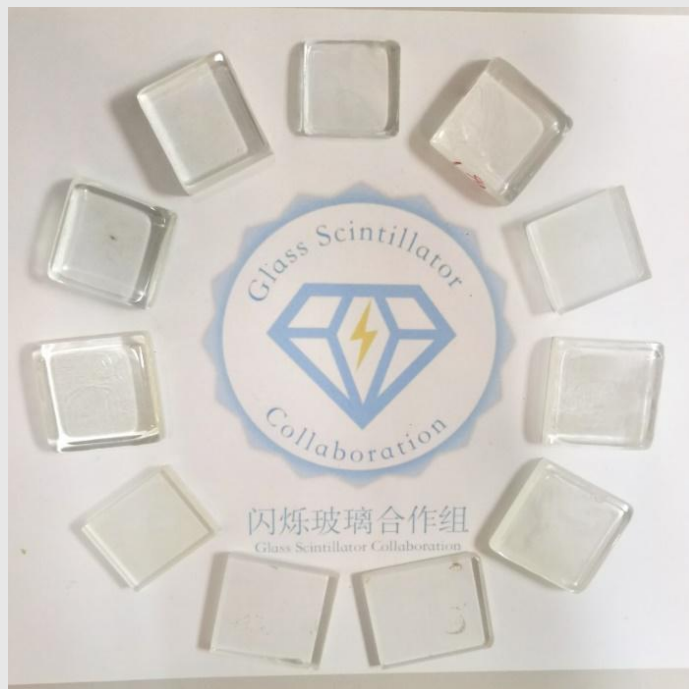
2023.01

2023.04



## 4.2 Large Size Glass (Gd-Al-B-Si-Ce<sup>3+</sup>) --GS1

- Size=30\*30\*10 mm<sup>3</sup>
- Density=5.1 g/cm<sup>3</sup>
- LY=600 ph/MeV

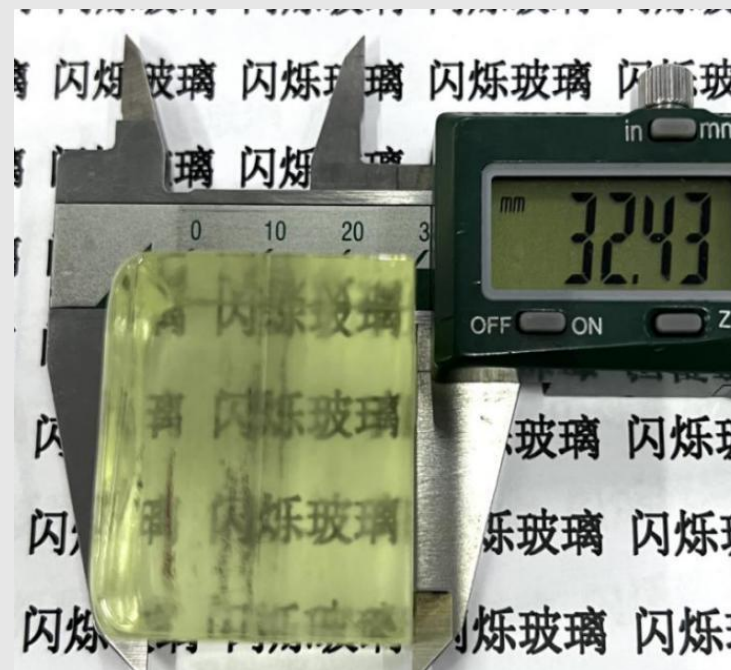


2023.04

- Size=50\*50\*12 mm<sup>3</sup>
- Density=5.6 g/cm<sup>3</sup>
- LY=? ph/MeV



- Size=35\*35\*33 mm<sup>3</sup>
- Density=5.4 g/cm<sup>3</sup>
- LY=? ph/MeV

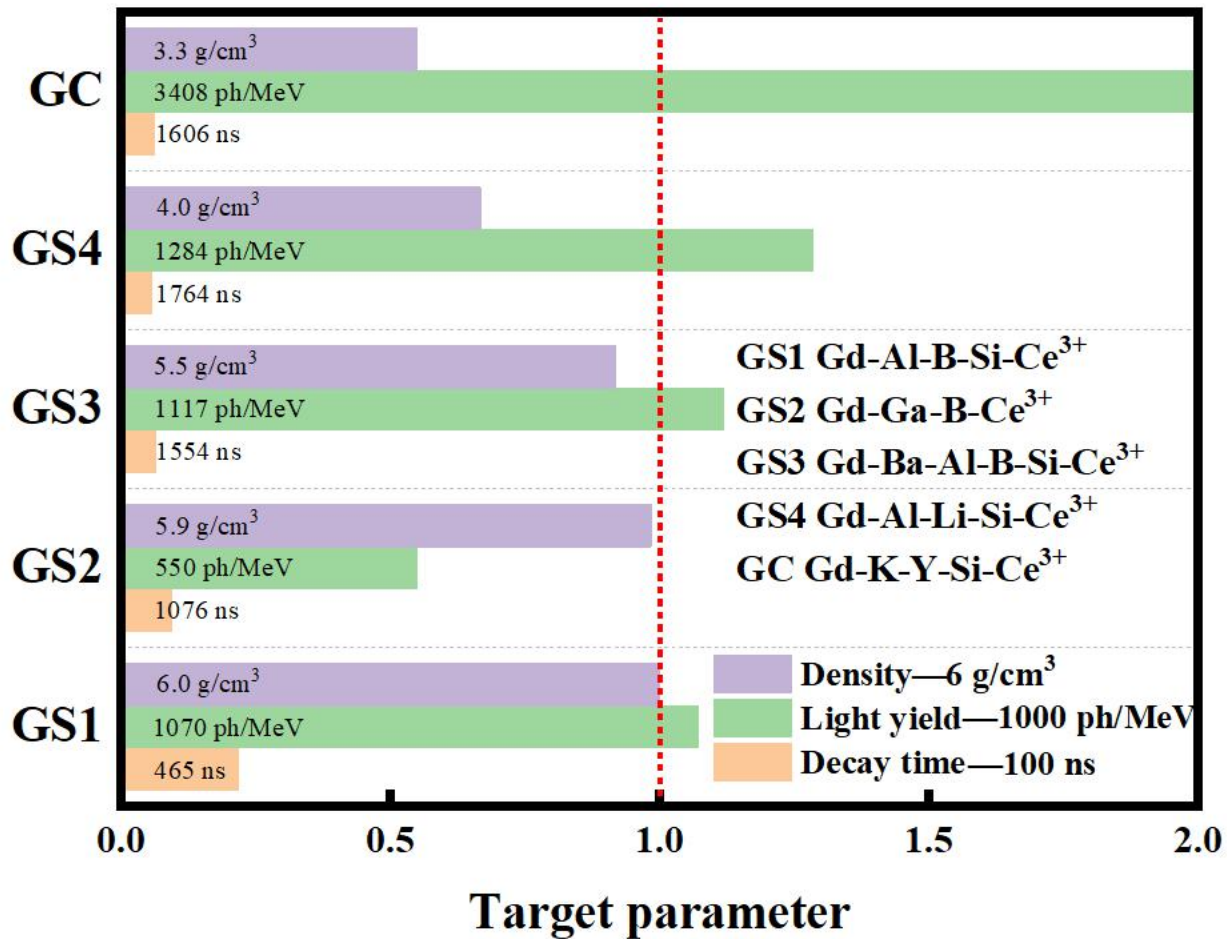


2023.05

# Outline

- 1. The status of the GS group;
- 2. The Simulation for GS Detector
- 3. The Test Facilities for GS Test;
- 4. The Progress of the GS Production;
- **5. Summary and Next Plan;**

# 5.1 Summary



Glass scintillator of good energy resolution, fast decay, high density and light yield

- 6.0 g/cm<sup>3</sup> & 1070 ph/MeV with 23.8% @662keV & 465 ns —Gd-Al-B-Si-Ce<sup>3+</sup> glass
- Ultra-high density Tellurite Glass—6.6 g/cm<sup>3</sup>
- High light yield Glass Ceramic—3400 ph/MeV
- Fast scintillating Decay Time—100 ns
- Large size Glass—42mm\*51mm\*10mm



## 5.2. Target of Glass Scintillator

Key parameters	Value	Remarks
➤ <b>Tile size</b>	<b><math>\sim 30 \times 30 \text{ mm}^2</math></b>	Reference CALICE-AHCAL, granularity, number of channels
➤ Tile thickness	$\sim 10 \text{ mm}$	Energy resolution, Uniformity and MIP response
➤ <b>Density</b>	<b><math>5-7 \text{ g/cm}^3</math></b>	More compact HCAL structure with higher density
➤ <b>Intrinsic light yield</b>	<b><math>1000-2000 \text{ ph/MeV}</math></b>	Higher intrinsic LY can tolerate lower transmittance
➤ Transmittance	$\sim 75\%$	
➤ MIP light yield	$\sim 150 \text{ p.e./MIP}$	Needs further optimizations: e.g. SiPM-glass coupling
➤ Energy threshold	$\sim 0.1 \text{ MIP}$	Higher light yield would help to achieve a lower threshold
➤ <b>Scintillation decay time</b>	<b><math>\sim 100 \text{ ns}</math></b>	Mitigation pile-up effects at CEPC Z-pole (91 GeV)
➤ Emission spectrum	Typically 350-600 nm	To match SiPM PDE and transmittance spectra

# 5.3 The Scintillator data

Typy	Composition	Density (g/cm <sup>3</sup> )	Light yield (ph/MeV)	Decay time (ns)	Emission peak(nm)	Price/1 c.c (RMB)
Glass Scintillator in Paper	Ce-doped high Gadolinium glass <sup>[1]</sup>	4.37	3460	522	431	~10
	Ce-doped fluoride hafnium glass <sup>[2]</sup>	6.0	2400	23.4	348	150
Plastic Scintillator	BC408 <sup>[3]</sup>	~1.0	5120	2.1	425	60
	BC418 <sup>[3]</sup>	~1.0	5360	1.4	391	80
Crystal	GAGG:Ce <sup>[4]</sup>	6.6	50000	50	560	2400
	LYSO:Ce <sup>[5]</sup>	7.1	30000	40	420	1200
	BGO <sup>[6]</sup>	7.3	8000	300	480	800
Glass Scintillator for CEPC (preliminary target)	?	>7	>1000	< 100	350-500	~1
Stuaus of Glass Scintillator	?	>6	>1000	< 200	350-500	~?

[1] Struebing, C. *Journal of the American Ceramic Society*, 101(3). [2] Zou, W. *Journal of Non-Crystalline Solids*, 184(1), 84-92. [3] Plastic Scintillators | Saint-Gobain Crystals. [4] Zhu, Y. Qian, S. *Optical Materials*, 105, 109964. [5] Ioannis, G. *Nuclear Instruments & Methods in Physics Research*. [6] Akapong Phunpueok, et al. *Applied Mechanics and Materials*, 2020,901:89-94.



See the unseen  
change the unchanged

The Innovation

**THANKS**