

国家重点研发计划

高能环形正负电子对撞机关键技术 技术研发和验证

所属专项： 大科学装置前沿研究

项目负责人： João Guimarães da Costa

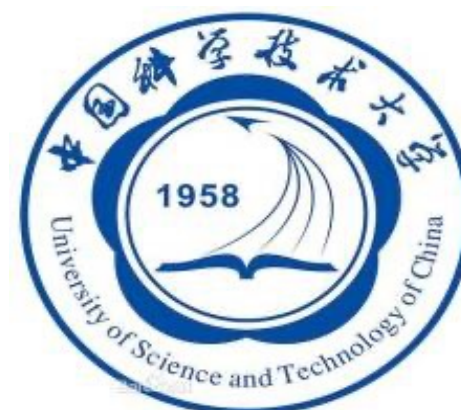
项目承担单位： 中国科学院 高能物理研究所

Task Final Review Meeting: June 19-20, 2023



中国科学院高能物理研究所

*Institute of High Energy Physics
Chinese Academy of Sciences*



国家重点研发计划

R&D and Verification of Key Technologies for a High Energy Circular Electron-Positron Collider

所属专项： 大科学装置前沿研究

项目负责人： João Guimarães da Costa

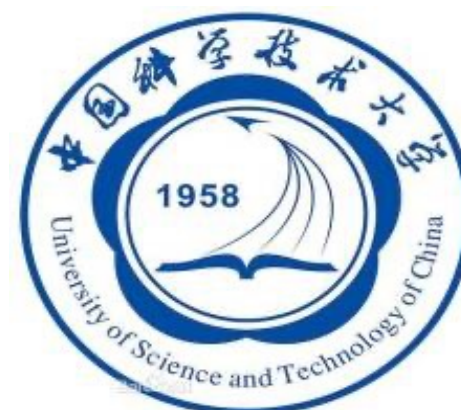
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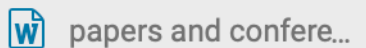


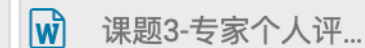
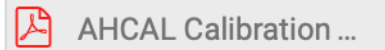
任务分解和主要研究: Task Arrangement and Main Research

Task	Task Leader Institute	Research Content	Funds
Task 1: Accelerator	Yunlong Chi IHEP	Prototypes: low-field dipole magnet, vacuum pipe, RF shield bellows, HE separator. Beam polarization study	974万
Task 2: Silicon Detector	João Guimarães da Costa IHEP	Prototype: silicon tracker with high-resolution sensor, radiation resistant	1200万
Task 3: Hadronic Calorimeter	Jianbei Liu USTC	Prototype: imaging hadron calorimeter with scintillator + silicon photomultiplier tube (SiPM)	971万

Total funding: 3145 万

Agenda for the review

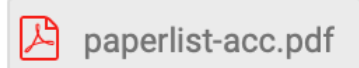
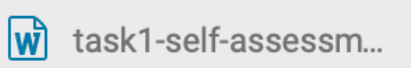


Today: Detector Tasks

9:00 AM → 9:10 AM	Leader welcome speech 承担单位领导致辞	🕒 10m
9:10 AM → 9:40 AM	Overview of project 项目总结汇报 Speaker: Joao Guimaraes da Costa	🕒 30m
9:40 AM → 12:00 PM	Task 3: Calorimeter Task3 课题三：成像型强子量能器技术验证	
	   	
9:40 AM	Overview 课题三整体汇报 (20'+5') Speaker: Jianbei Liu (University of Science and Technology of China)	🕒 20m
10:00 AM	Group photo and Coffee break 合影+茶歇	
10:20 AM	Highlight of HCAL R&D 量能器技术研究亮点 (20'+5') Speaker: Yunlong Zhang (University of Science and Technology of China)	🕒 25m
10:45 AM	Analysis of beam test result 束流测试数据分析 (20'+5') Speaker: 禹坤 石 (中国科学技术大学) 	🕒 25m
11:10 AM	Discussion (Project group only) Main building A511	🕒 50m
11:10 AM	Discussion (Refrees only) 评委内部讨论与撰写评审意见	🕒 50m
12:00 PM → 2:00 PM	Lunch box 午餐	

1:20 PM → 5:25 PM	Task2 课题二：硅径迹探测器关键技术验证	Task 2: Vertex Detector
	   	
1:20 PM	Lab visit 参观样机和实验室	🕒 40m
2:00 PM	Overview 课题二整体汇报 (20'+5') Speaker: 梁志均 LIANG Zhijun	🕒 25m
2:25 PM	Sensor chip design and testing 传感器芯片设计与测试 (20'+5') Speaker: Ying ZHANG (IHEP)	🕒 25m
2:50 PM	Structure and assembly of detector prototype 探测器样机的结构与组装 (20'+5') Speaker: Jinyu Fu (高能所)	🕒 25m
3:15 PM	Coffee break	
3:35 PM	Analysis of beam test result 束流测试 (20'+5') Speaker: Shuqi Li	🕒 25m
4:00 PM	Discussion (Project group only) Main building A511	🕒 1h
4:00 PM	Discussion (Refrees only) 评委内部讨论与撰写评审意见	🕒 1h
6:00 PM → 7:00 PM	Dinner	

Agenda for the review

Tomorrow Task 1: Accelerator

9:00 AM → 12:30 PM		Task1 课题一：高能环形正负电子对撞机加速器关键技术验证
		   
9:00 AM	Brief overview	🕒 15m
	Speaker: Joao Guimaraes da Costa	
9:15 AM	Sub-task 1: CEPC Booster Dipole Magnet Prototype (20'+5')	🕒 25m
	子课题1: CEPC高精度二极磁铁原型机	
	Speaker: 文康 (Accelerator Centor, IHEP)	
9:40 AM	Sub-task 2: Prototype of CEPC vacuum system (20'+5')	🕒 25m
	子课题2: CEPC真空系统关键设备样机	
	Speaker: Haiyi 董海义 (高能所)	
10:05 AM	Coffee break	
10:25 AM	Sub-task3: Electron positron electronic separator (20'+5')	🕒 25m
	子课题3: 正负电子束静电分离器样机	
	Speaker: 斌陈 (高能所)	
10:50 AM	Sub-task 4: CEPC polirization study at Z-pole (20'+5)	🕒 25m
	子课题4: CEPCZ能区极化束流的加速器物理研究与设计	
	Speaker: Zhe DUAN (高能所)	
11:15 AM	Discussion (Project group only)	🕒 45m
	Main building A511	
11:15 AM	Discussion (Refrees only) 评委内部讨论与撰写评审意见	🕒 45m
12:30 PM → 12:50 PM	Lunch box	

CEPC action plan since CDR → Context of this MOST project

Since 2019

Public release: **November 2018**

IHEP-CEPC-DR-2018-01

IHEP-AC-2018-01

CEPC

Conceptual Design Report

Volume I - Accelerator

arXiv: [1809.00285](https://arxiv.org/abs/1809.00285)

First for a circular e^+e^- Higgs factory

The CEPC Study Group
August 2018

IHEP-CEPC-DR-2018-02

IHEP-EP-2018-01

IHEP-TH-2018-01

CEPC

Conceptual Design Report

Volume II - Physics & Detector

arXiv: [1811.10545](https://arxiv.org/abs/1811.10545)

The CEPC Study Group
October 2018

Cement project with
R&D towards:

(1) Accelerator TDR, **planned for 2023 — just started review**

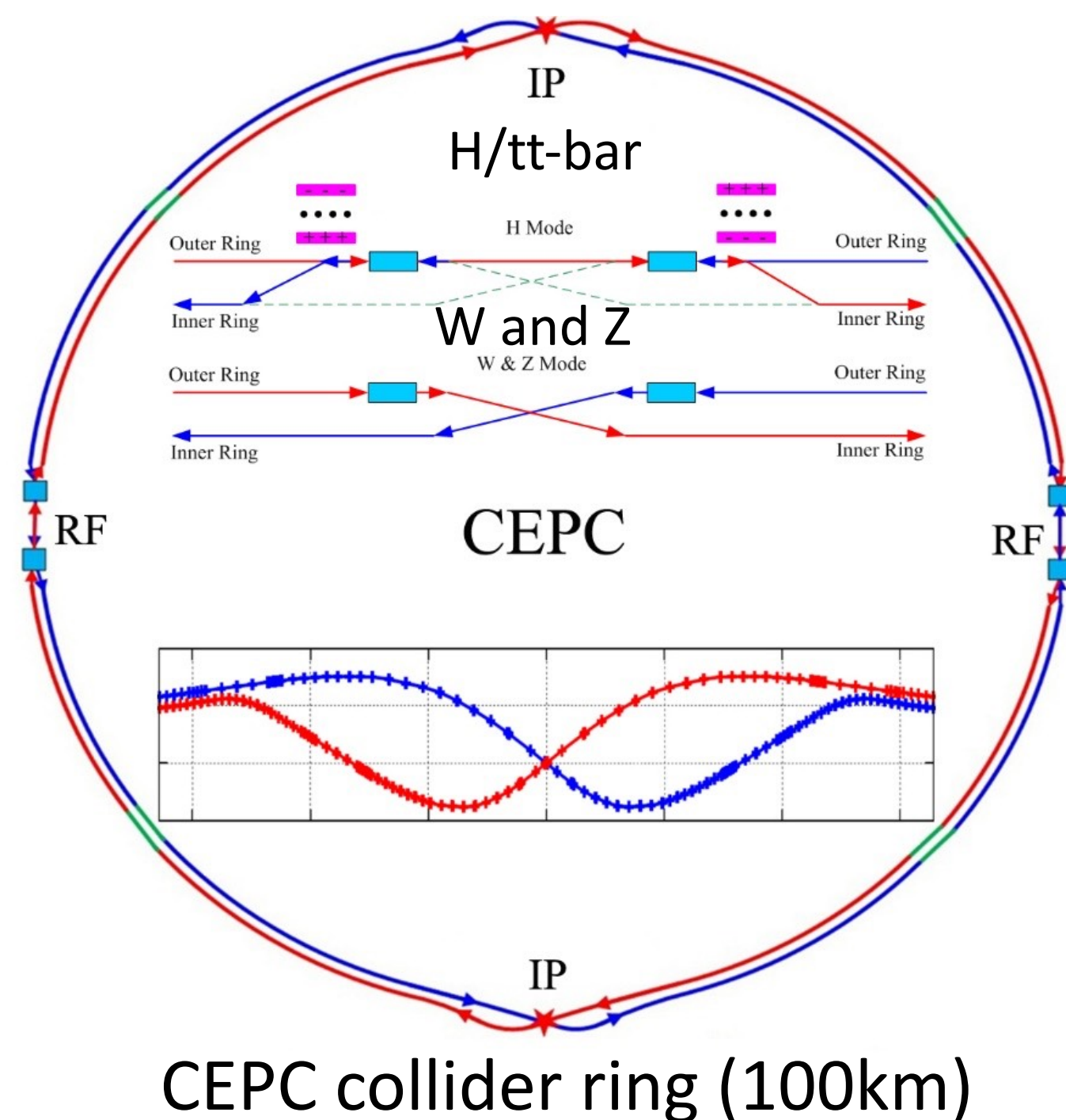
(2) Detector technologies development and establishment of seeds for **International Collaborations**

Identify challenges and devise solutions

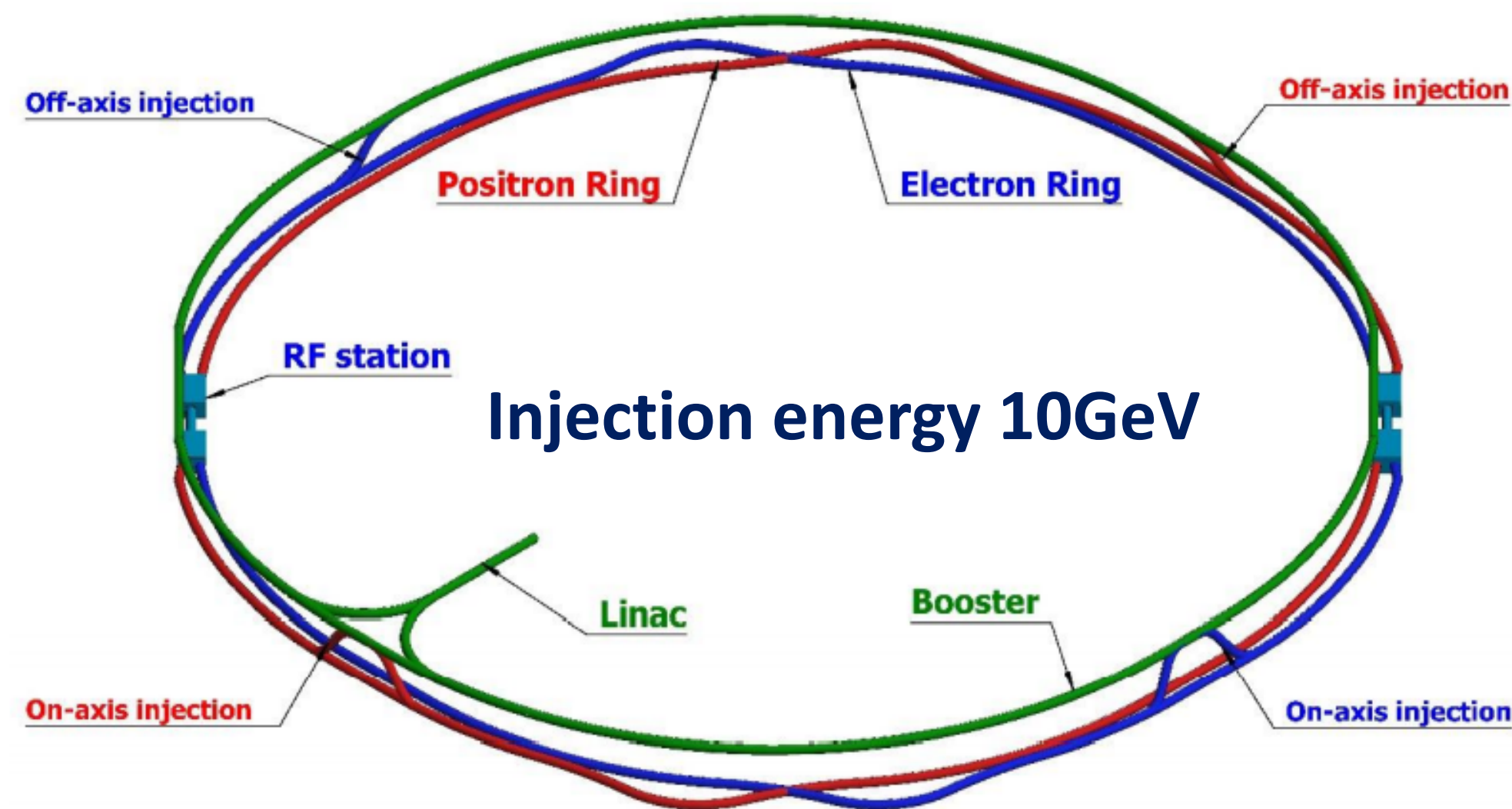
Circular Electron Position Collider (CEPC) - TDR Layout

CEPC as a Higgs Factory: **H**, **W**, **Z**, upgradable to **tt-bar**, followed by a SppC $\sim 125\text{TeV}$

30MW SR power per beam (upgradable to 50MW)

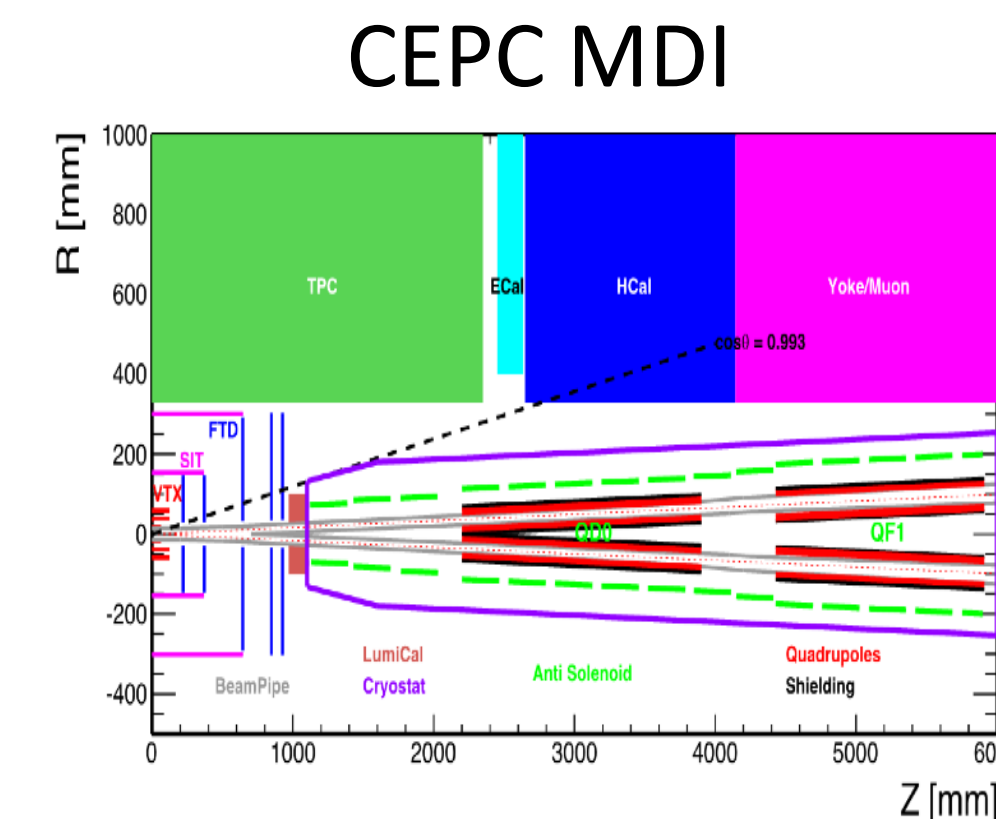


CEPC collider ring (100km)

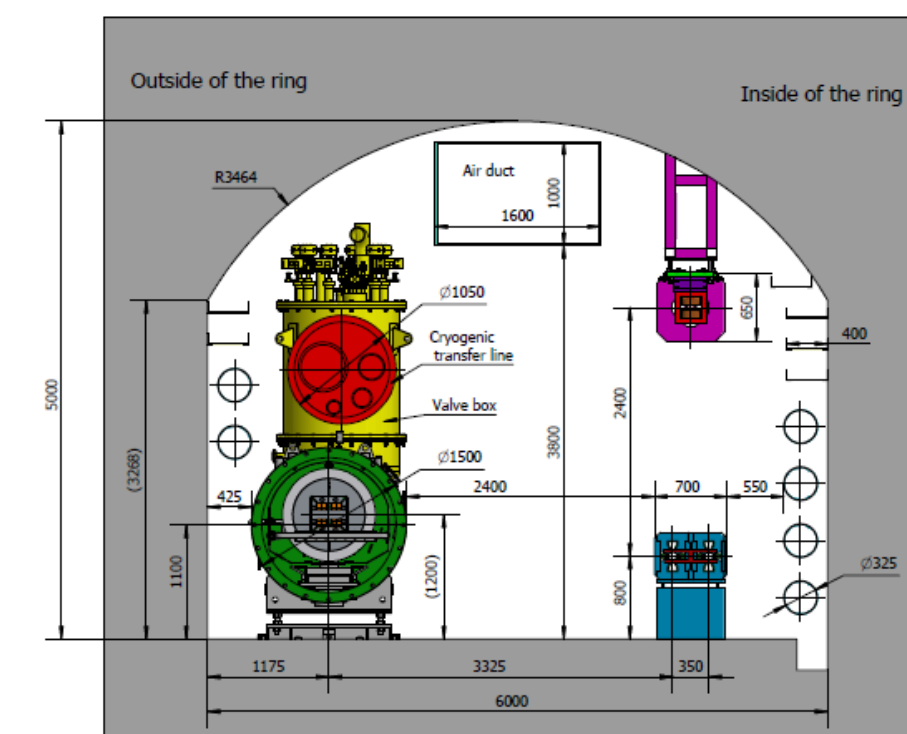


CEPC booster ring (100km)

Common tunnel for booster/collider & SppC



CEPC Civil Engineering



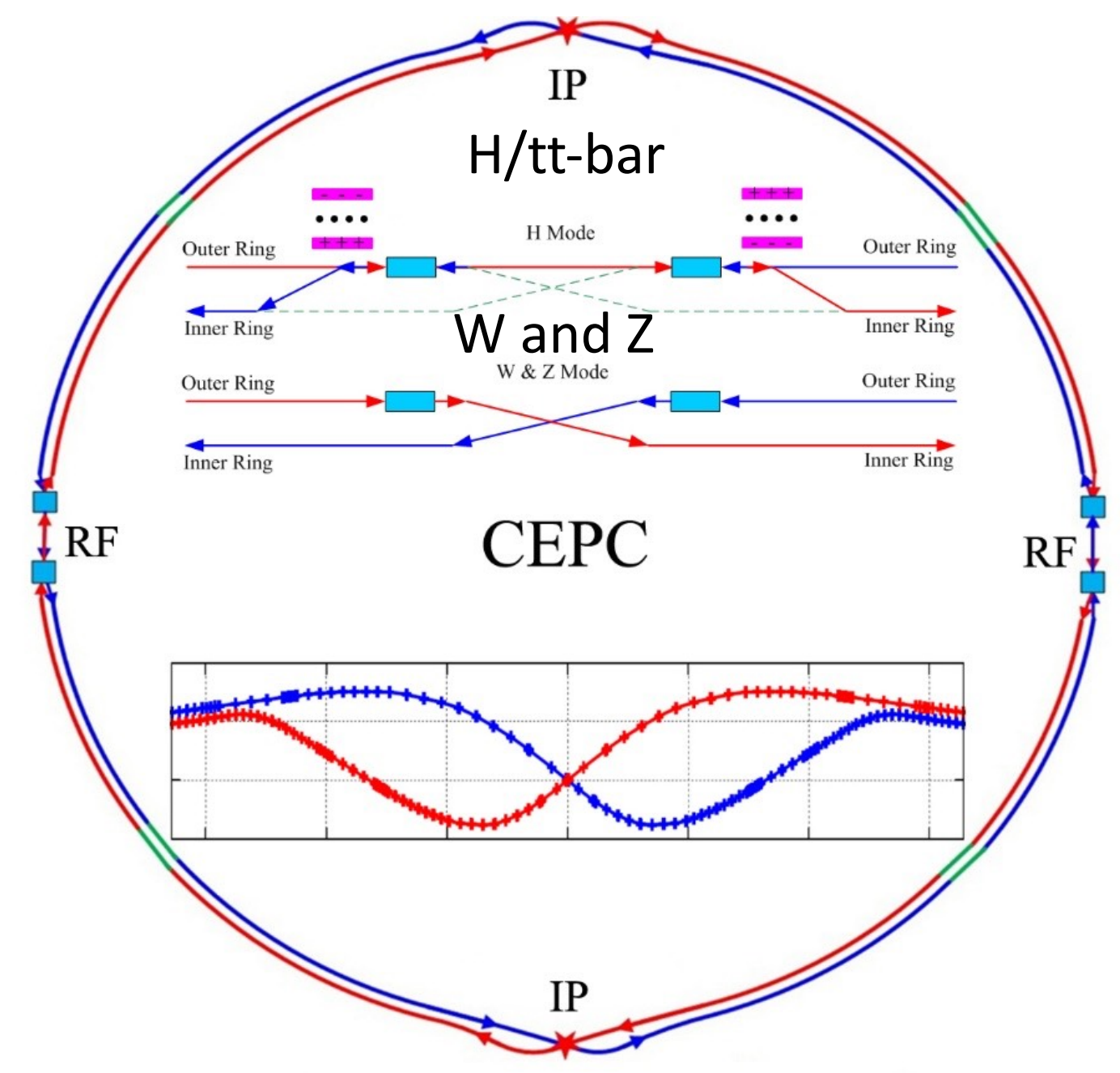
Critical aspects requiring prototyping:
(this project)

- Low-field dipole magnets for booster
- Electrostatic separator
- Vacuum system

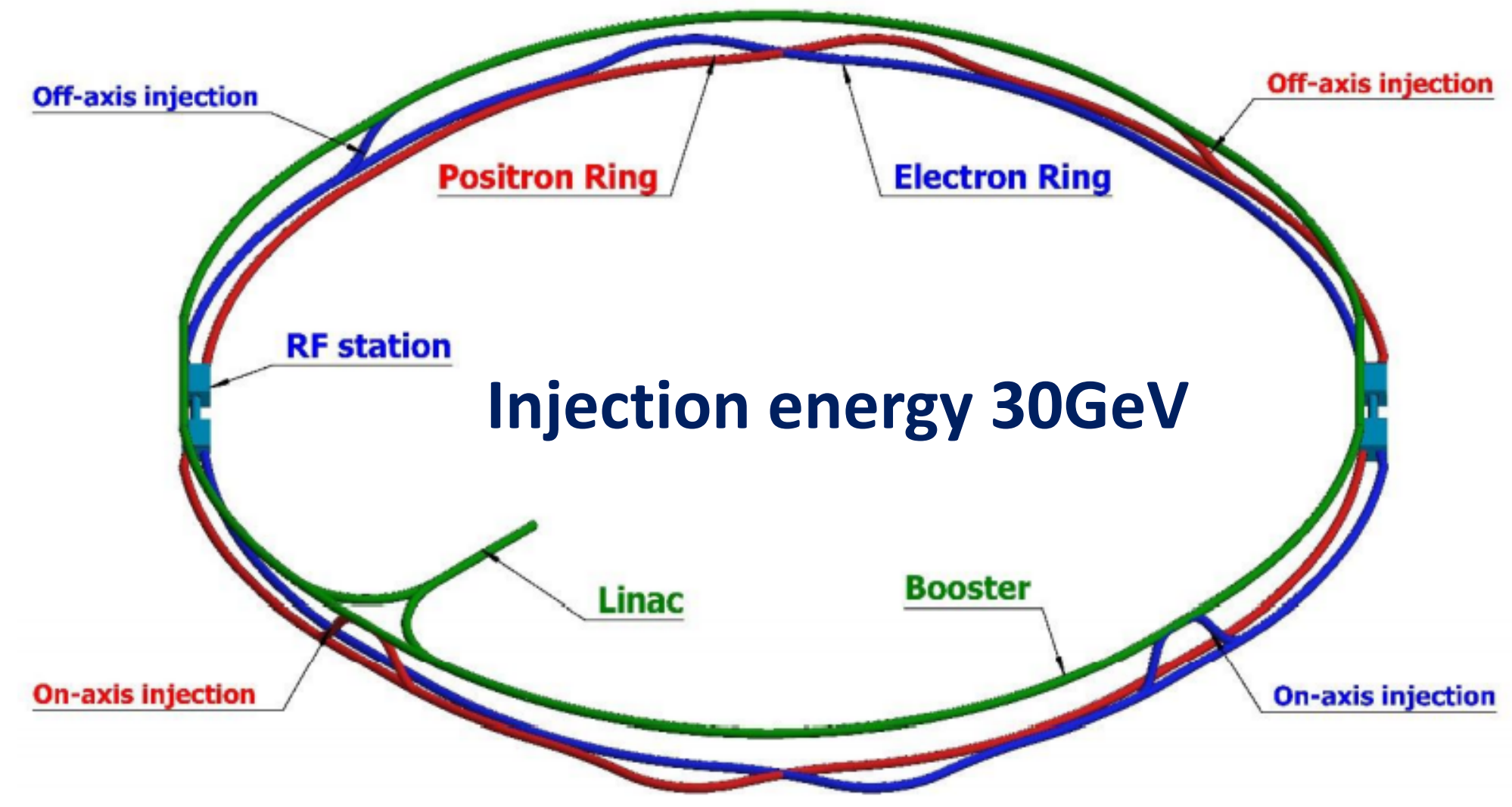
Circular Electron Position Collider (CEPC) - TDR Layout

CEPC as a Higgs Factory: **H, W, Z**, upgradable to **tt-bar**, followed by a SppC ~125TeV

30MW SR power per beam (upgradable to 50MW)



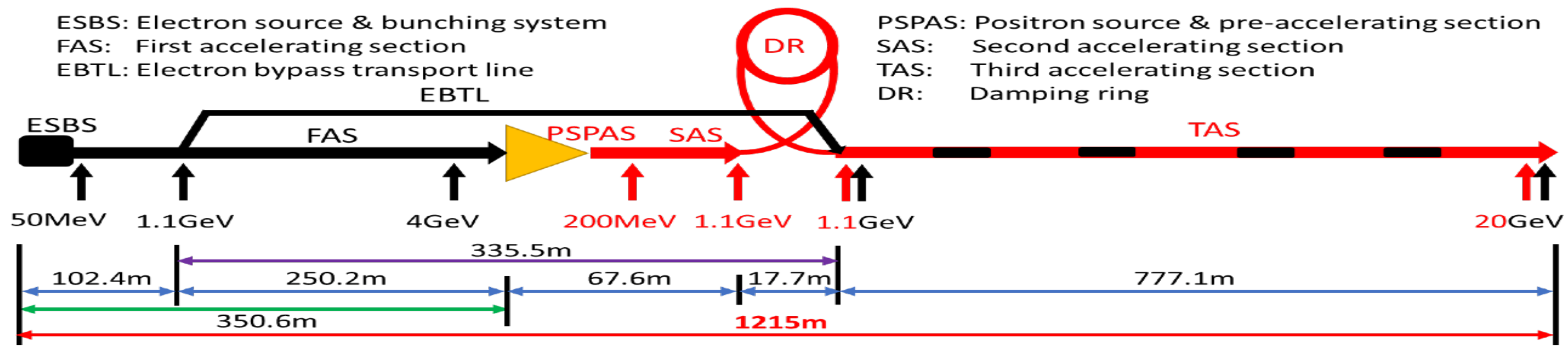
CEPC collider ring (100km)



CEPC booster ring (100km)

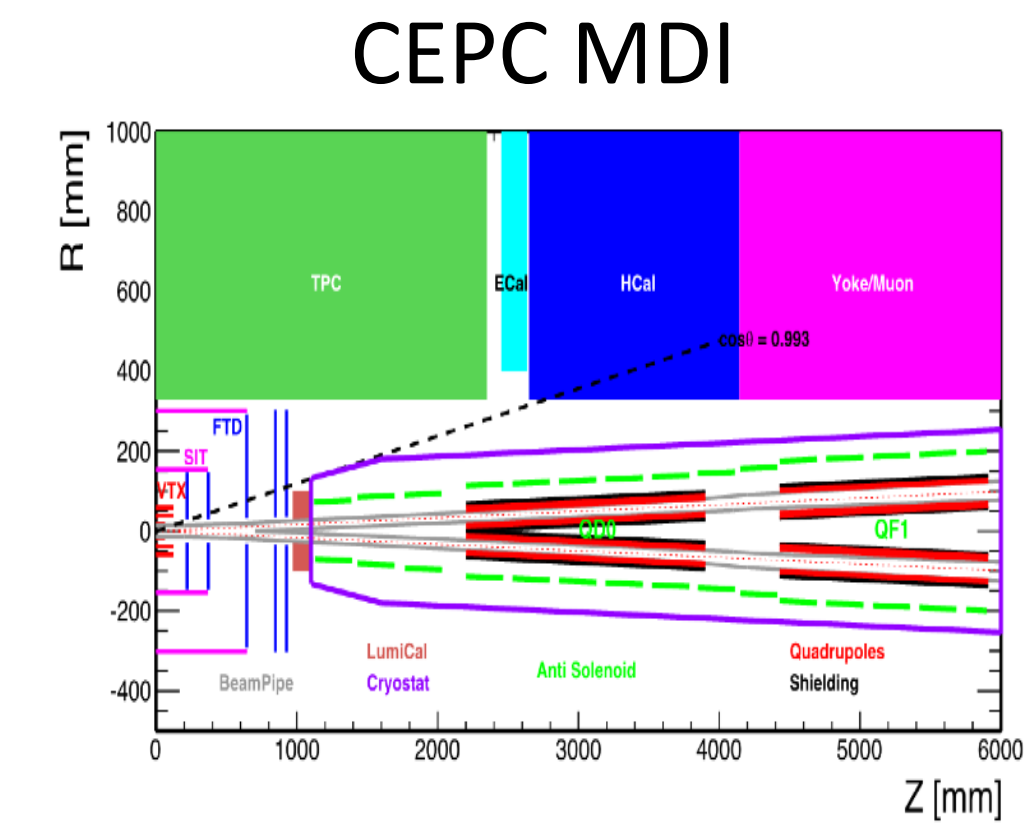
Common tunnel for booster/collider & SppC

CEPC TDR S+C-band 30 GeV linac injector

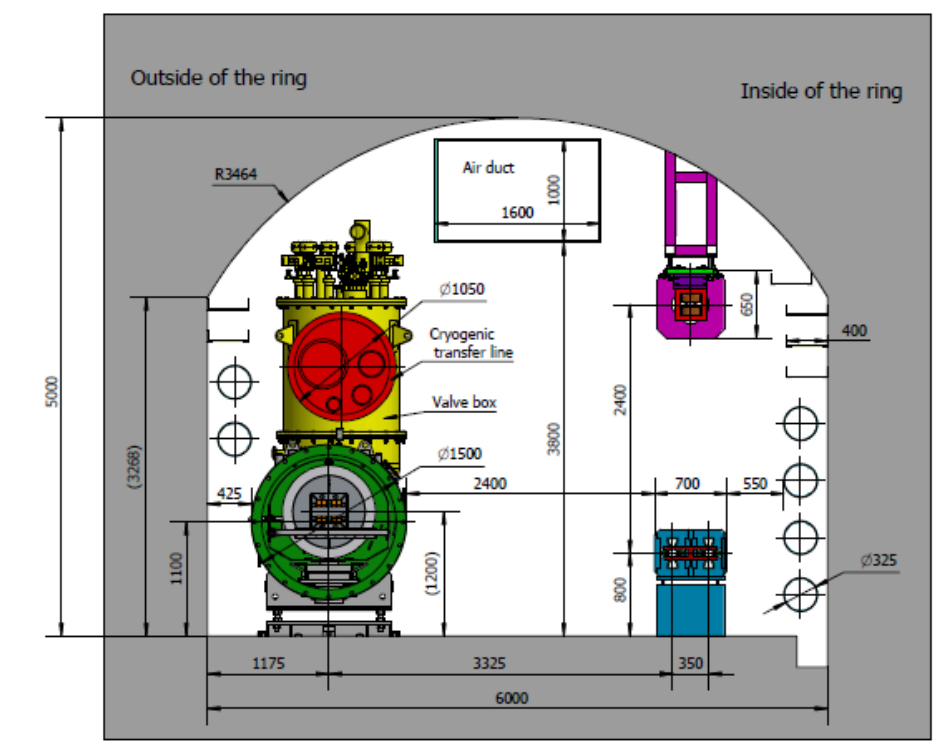


ESBS: Electron source & bunching system
FAS: First accelerating section
EBTL: Electron bypass transport line

PSPAS: Positron source & pre-accelerating section
SAS: Second accelerating section
TAS: Third accelerating section
DR: Damping ring

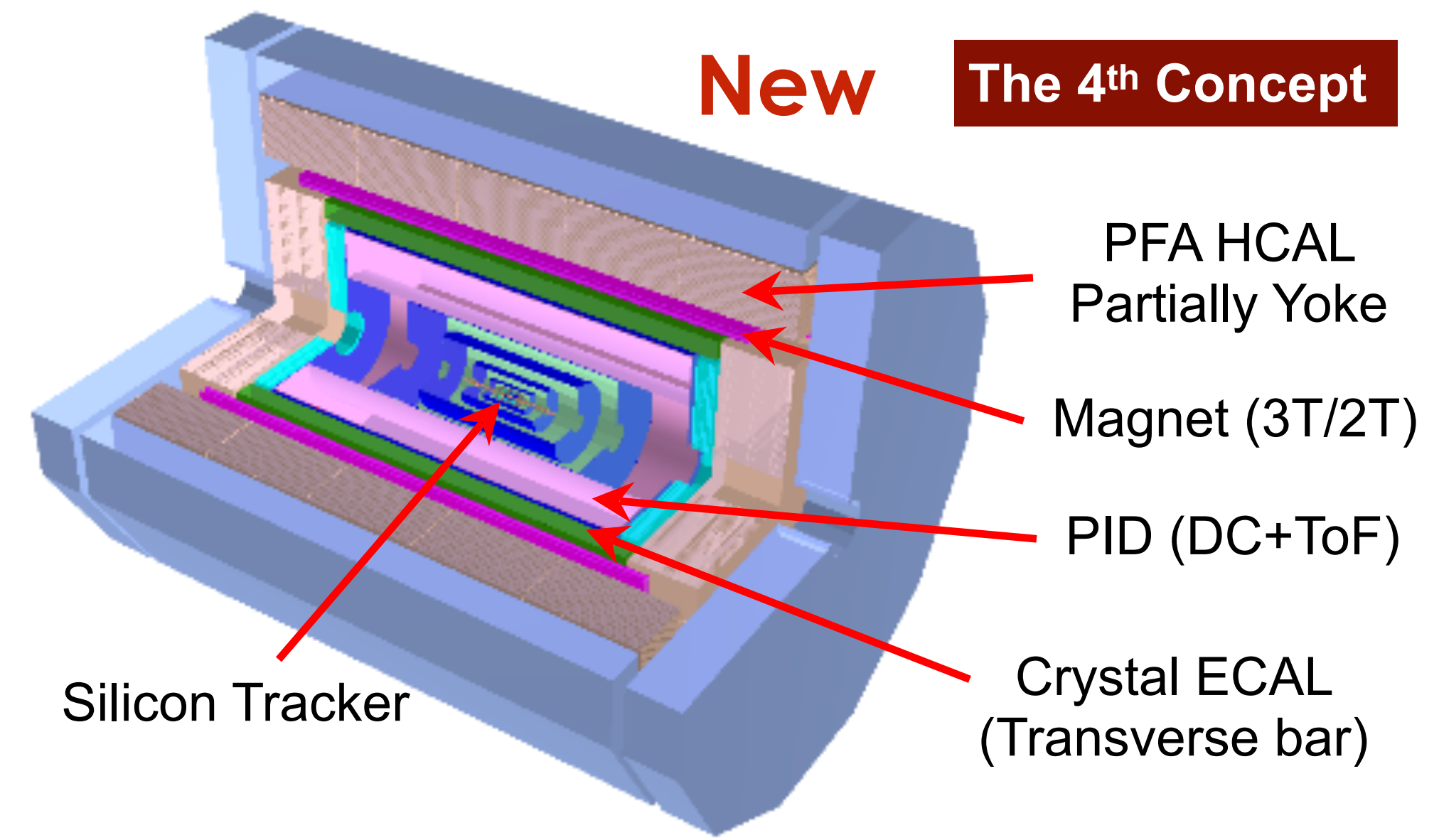
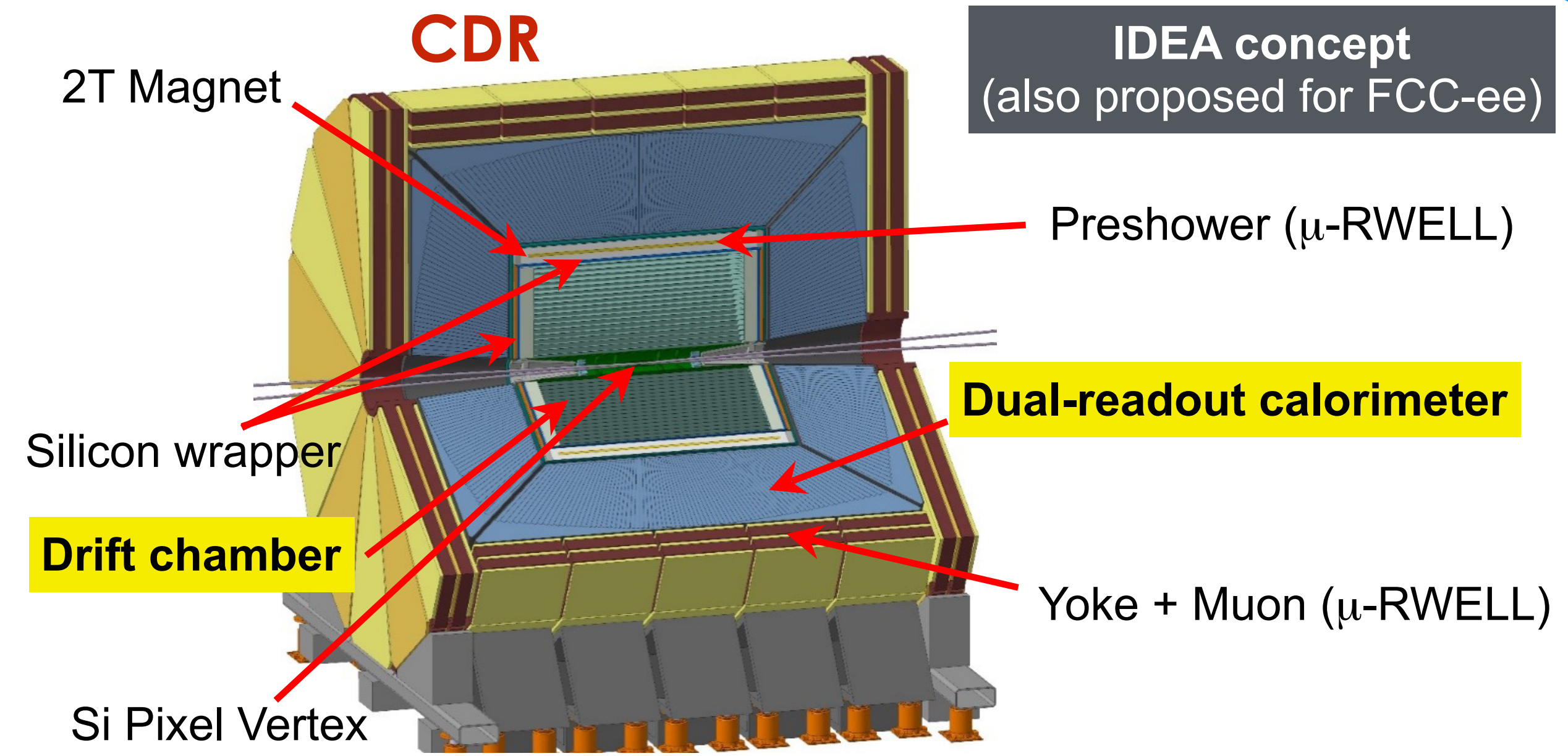
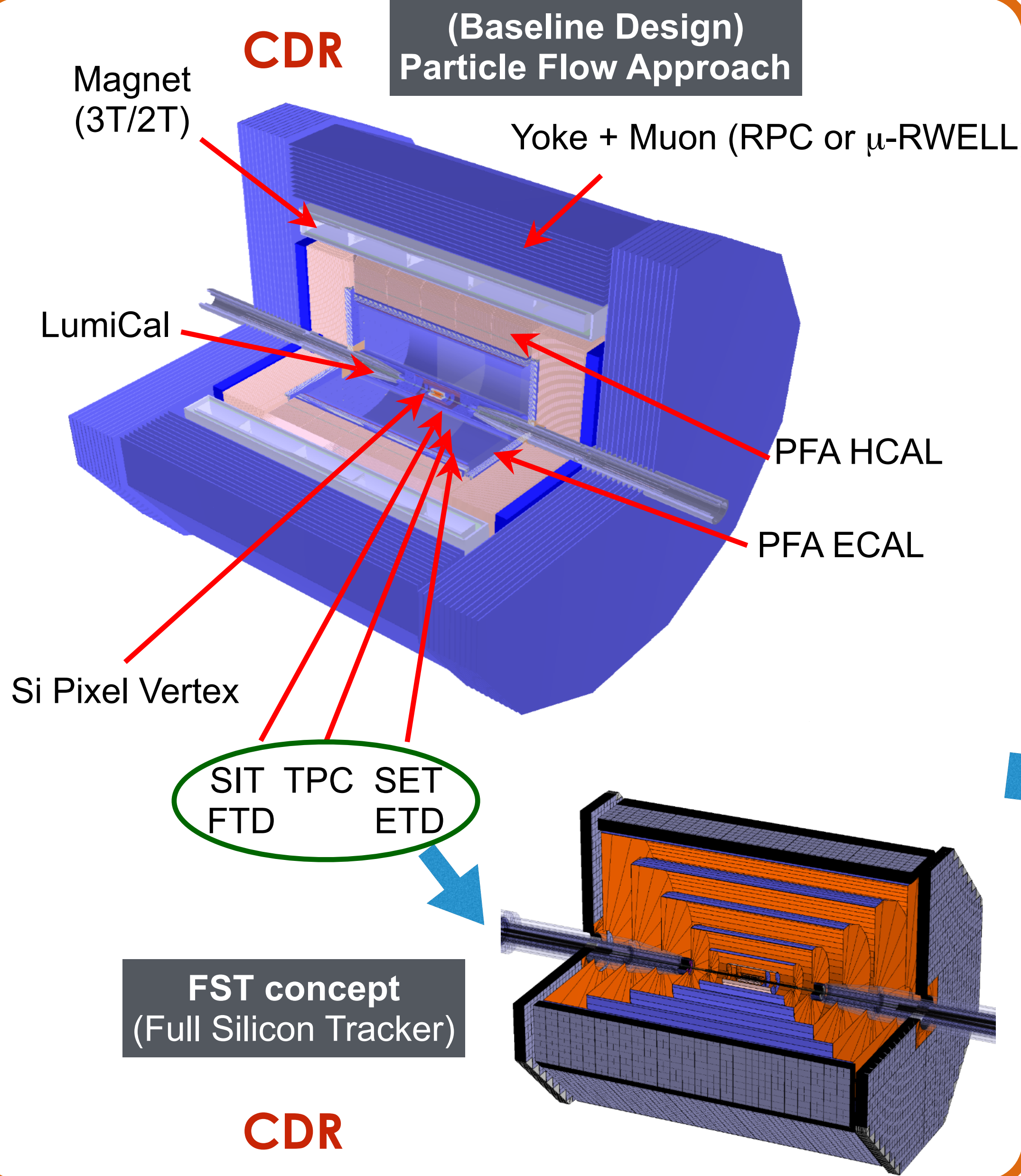


CEPC Civil Engineering



Operation mode		ZH	Z	W+W-	tt
		~240	~91.2	158-172	~360
L / IP [$\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	CDR (2018)	3	32	10	
	TDR (30MW)	5.0	115	16	0.5

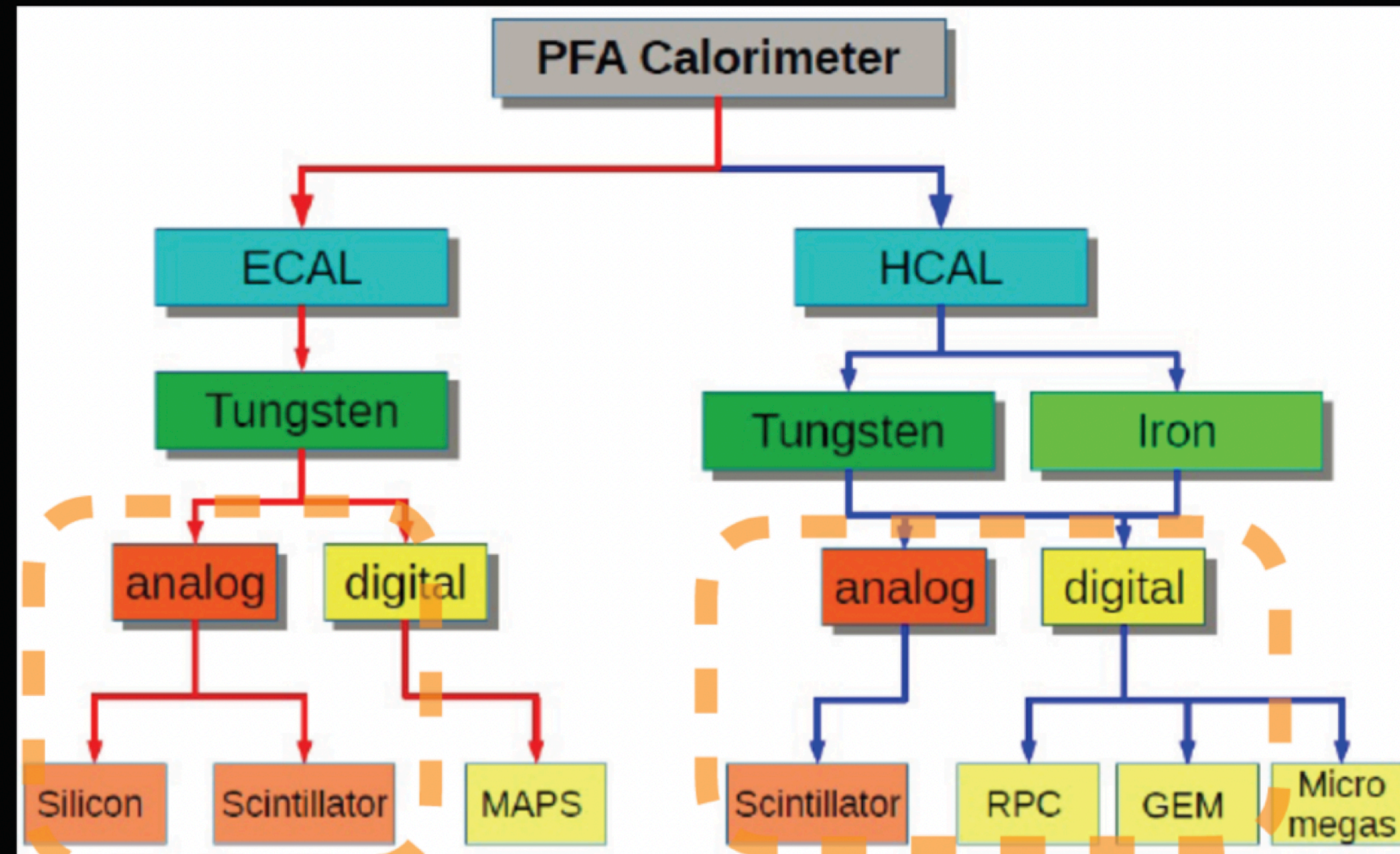
CEPC Detector Concept Designs



Calorimeter options

Chinese institutions have been focusing on Particle Flow calorimeters

R&D supported by **MOST**, **NSFC** and **IHEP** seed funding



High Granularity

Newer Options

Electromagnetic ECAL with **Silicon** and Tungsten (LLR, France)
 ECAL with **Scintillator+SiPM** and Tungsten (IHEP + USTC) ←

Hadronic SDHCAL with **RPC** and Stainless Steel (SJTU + IPNL, France)
 SDHCAL with **ThGEM/GEM** and Stainless Steel (IHEP + UCAS + USTC)
 HCAL with **Scintillator+SiPM** and Stainless Steel (IHEP + USTC + SJTU) ←

Some longitudinal granularity

Crystal Calorimeter (LYSO:Ce + PbWO)
Dual readout calorimeters (INFN, Italy + Iowa, USA) — RD52

Testing of full size prototypes allow us to face challenges that are otherwise not visible:

Knowledge acquire in these projects can be put to use to construct the final accelerator or detectors, either using the same technology or similar technologies

All prototypes in this project are at least being build in China for the first time, some are worldwide goals

Task 1: Accelerator

Task 1: Low-field dipole magnet for CEPC Booster

When the beam injection is at 10 GeV, the CEPC Booster requires dipole magnets with a minimum field of only 31 Gs, and extremely small field error (uniformity 5×10^{-4})

There would be about 16000 of such dipoles, 4.7m long, to cover the 100 km

LEP: 170Gs

World class: 120Gs

This project: 31Gs

**World
leading**

Two subscale prototypes were built

Cosine-Theta (CT) coil



iron-core dipole magnet



iron-core dipole magnet
didn't satisfy requirements



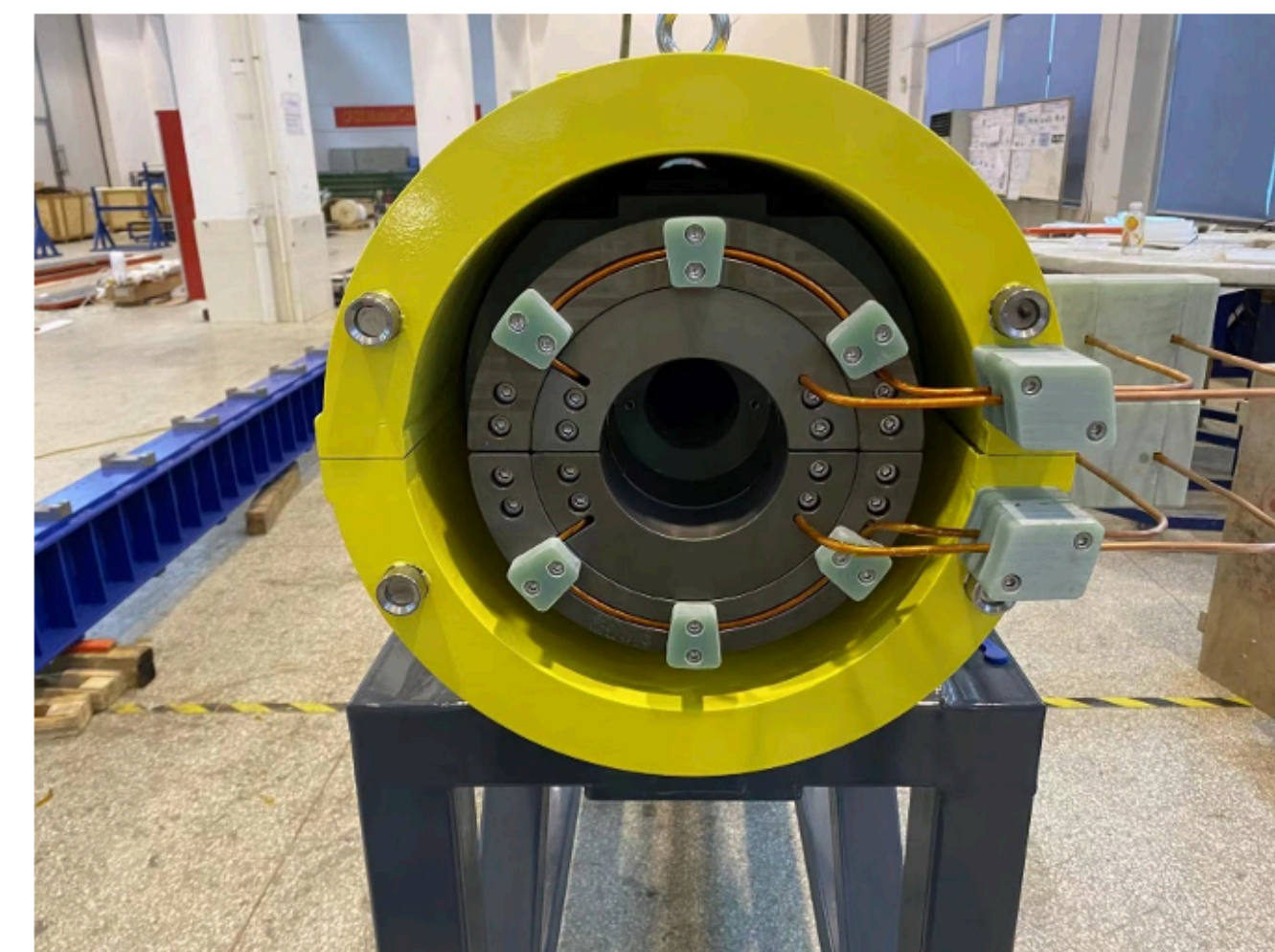
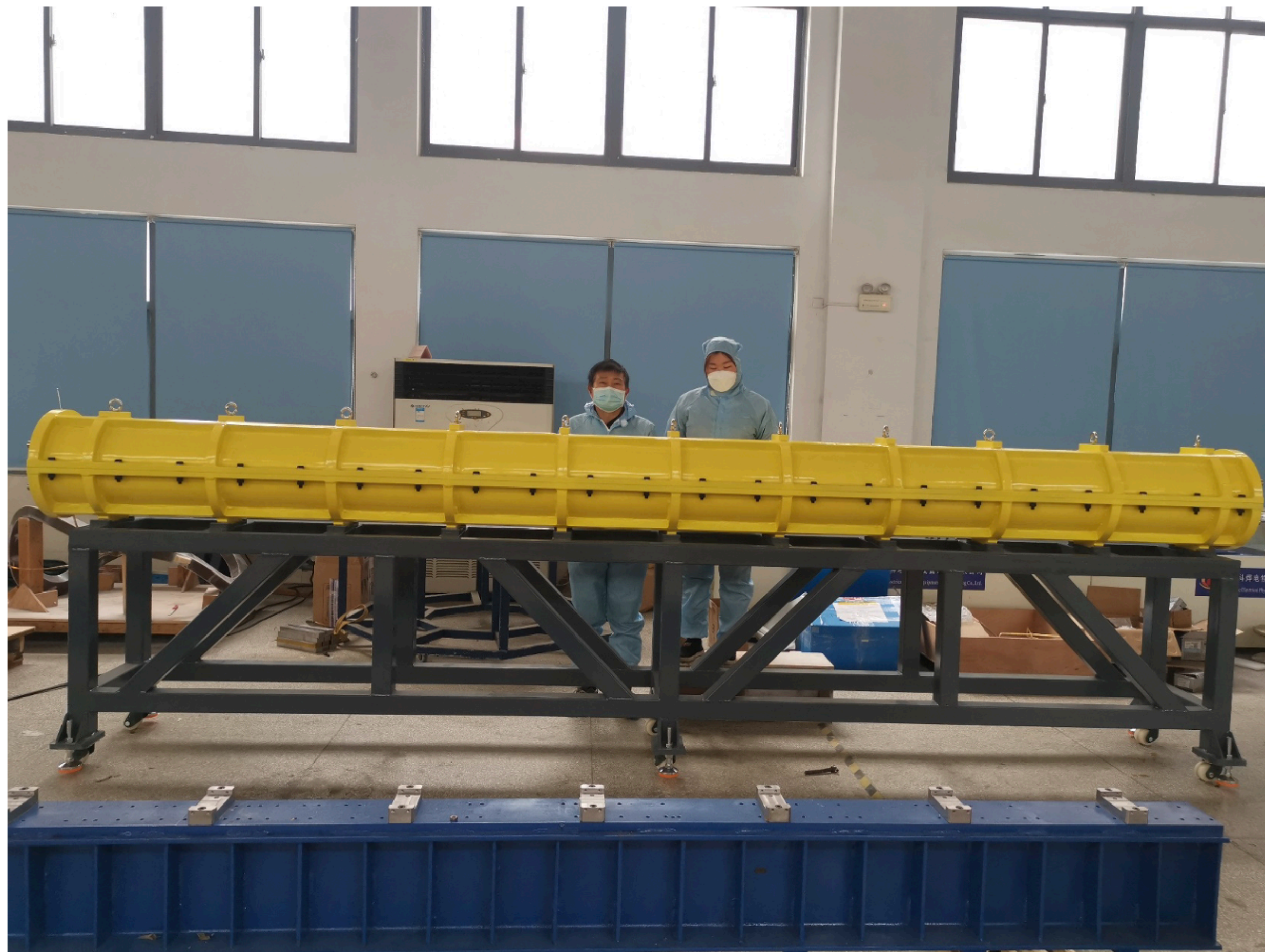
Built full-size CT coil magnet

Task 1: Low-field dipole magnet prototype for CEPC Booster

Full-scale prototype CT coil dipole magnet

After some adjustments it can reach the requirements

✓ The pictures of the finished CT coil dipole magnet



Subtask

Indicator

Requirement

Result

Conclusion

High precision low-field dipole magnet prototype

Lowest field

<31 Gs

28.5 Gs



Surpassed

Field uniformity

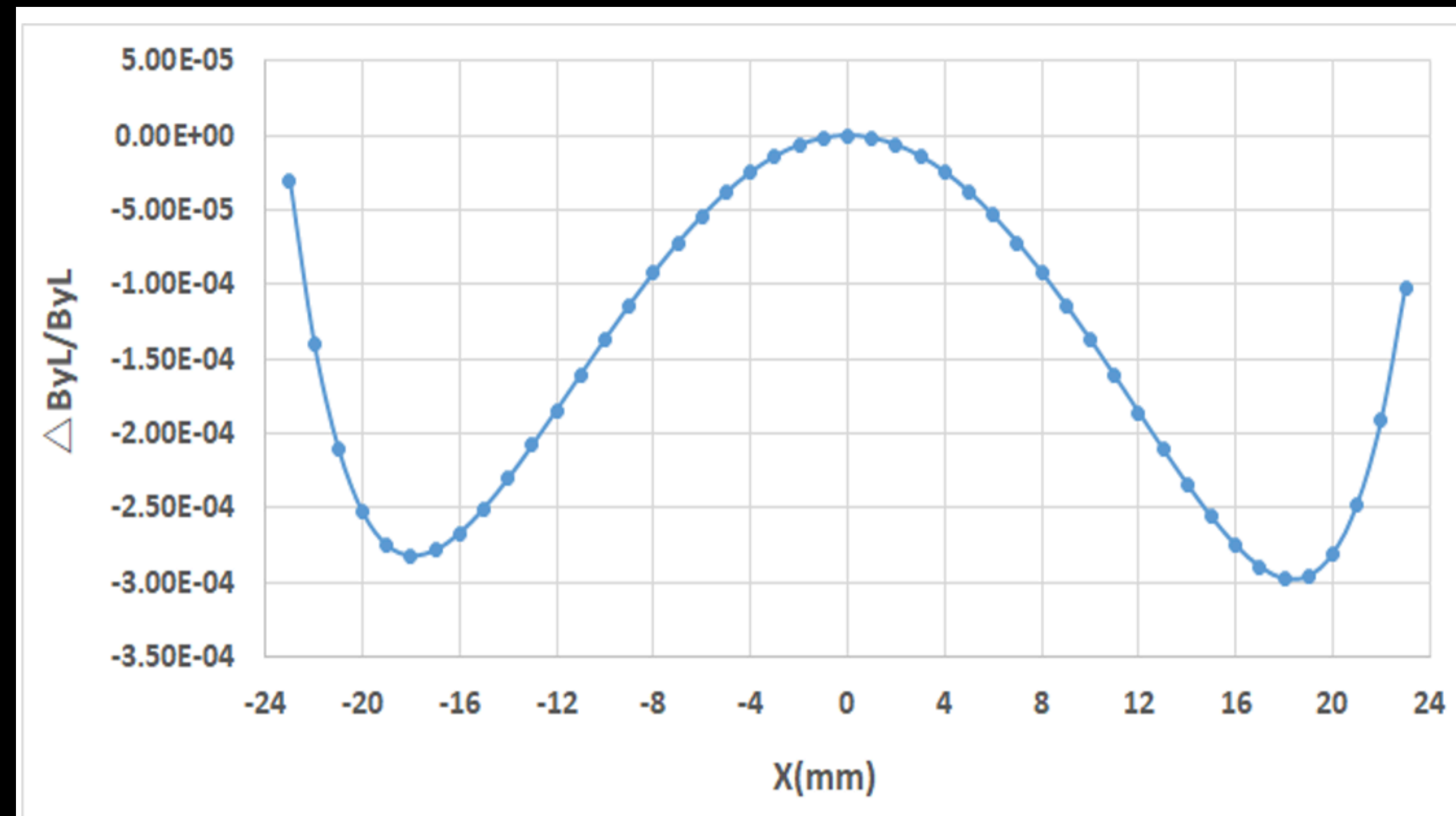
< 5×10^{-4}

3×10^{-4}



Surpassed

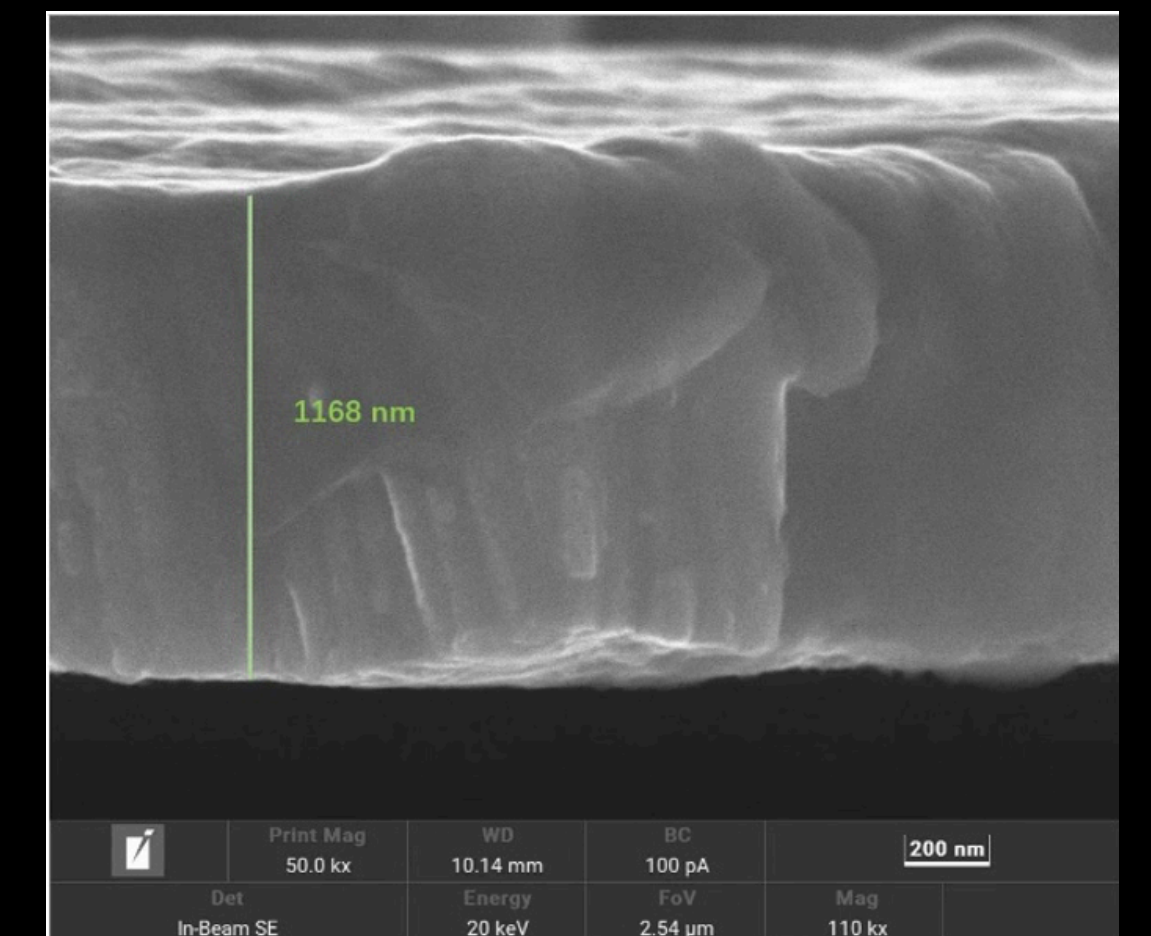
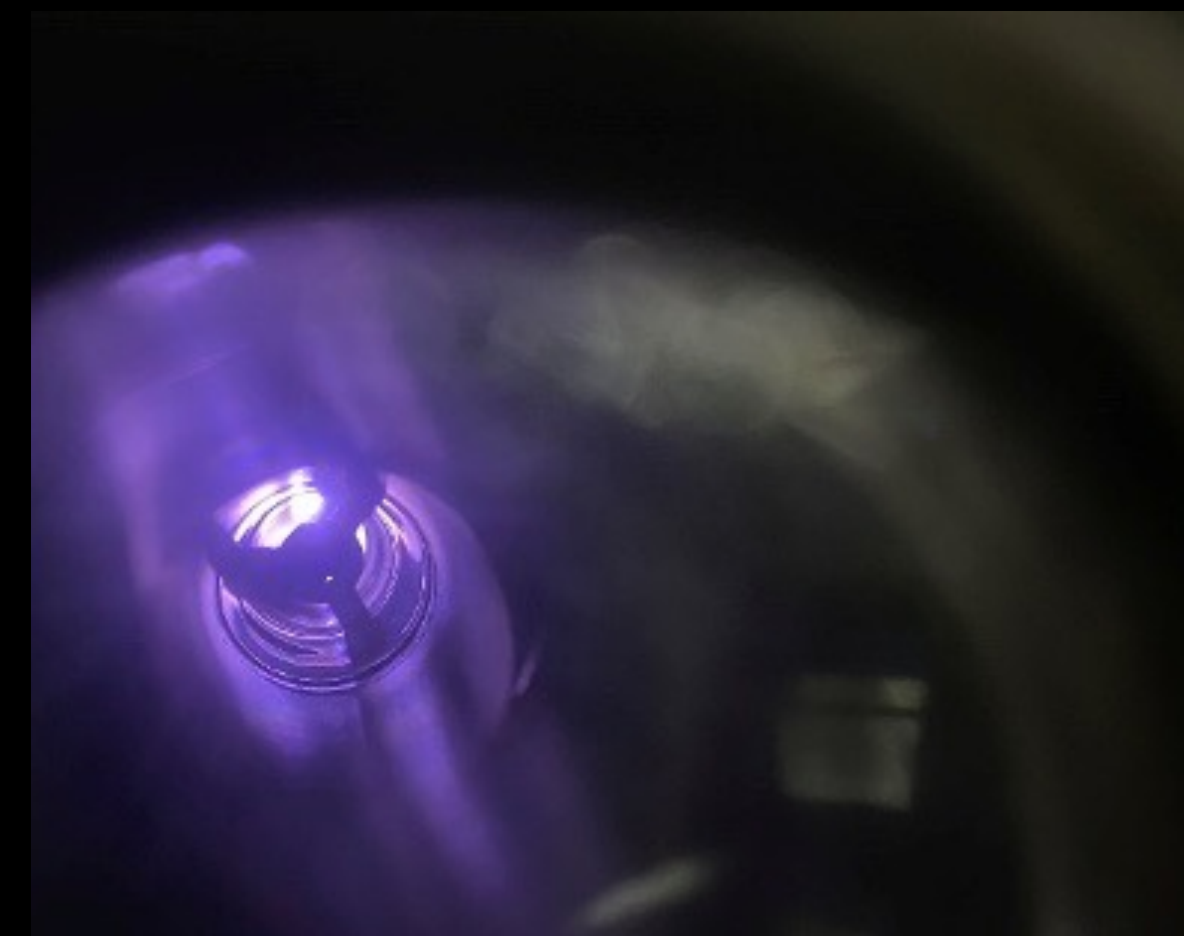
World leading



Task 1: Vacuum system and RF shielding bellows prototypes

Prototype 6-m log vacuum chambers for beampipe

Develop technique for NEG coating of the inside of the beampipe (using sputtering technique)



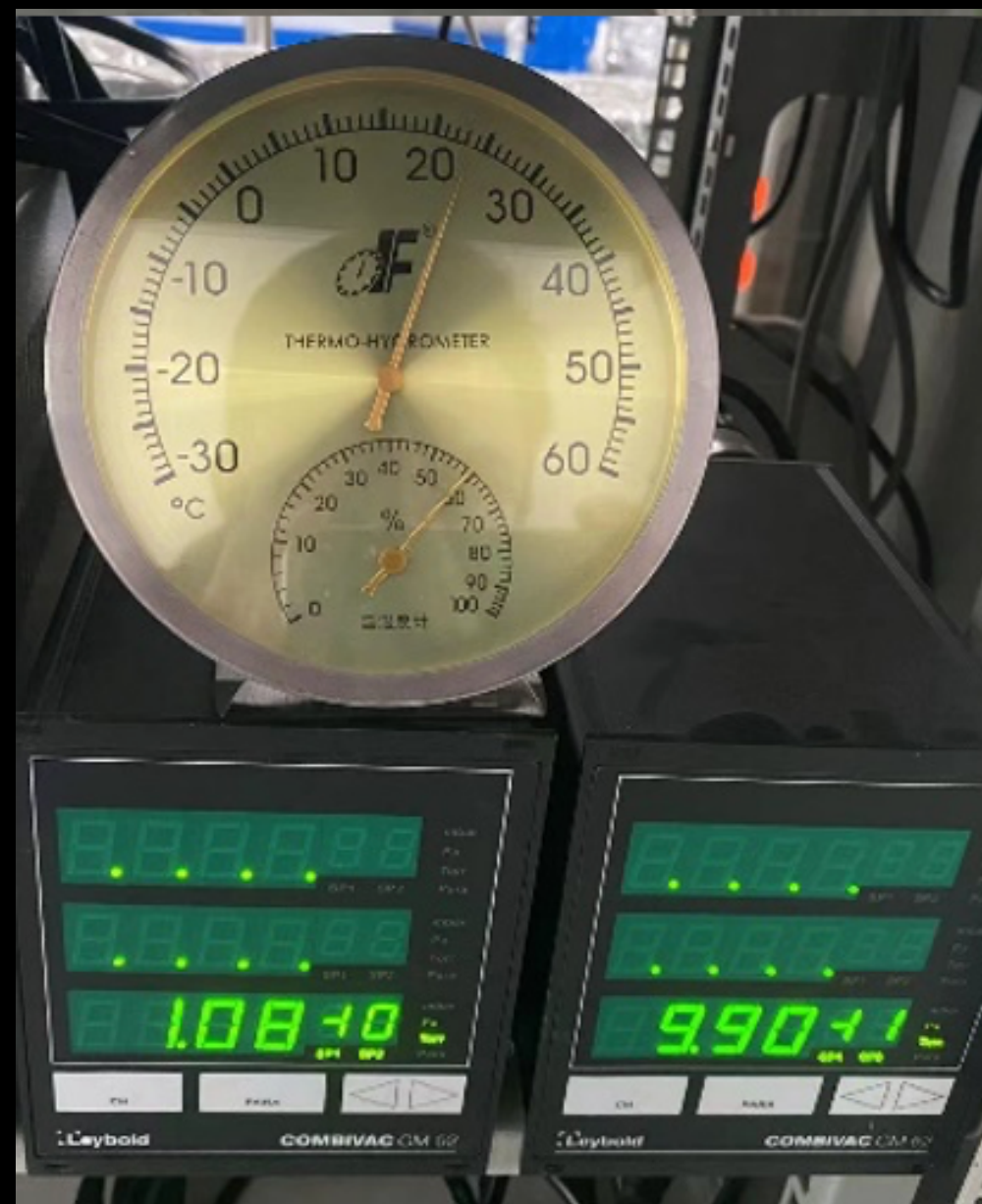
Coating done in sections for 6-m vacuum tube ultimately achieved good enough uniformity

7 patents developed for this work

Subtask	Indicator	Requirement	Result	Conclusion
High precision low-field dipole magnet prototype	Lowest field	<31 Gs	28.5 Gs	✓ Surpassed
	Field uniformity	<5×10 ⁻⁴	3×10 ⁻⁴	✓ Surpassed
Vacuum pipe and RF shielding bellow prototype	Vacuum degree	< 2×10 ⁻¹⁰ Torr	1.08 - 0.99 ×10 ⁻¹⁰ Torr	✓ Surpassed
	Vacuum leakage	< 2×10 ⁻¹⁰ Torr.L/s	1×10 ⁻¹⁰ Torr.L/s	✓ Surpassed
	RF shield bellows contact force	125±25 g/finger	123-135 g/finger	✓ Achieved

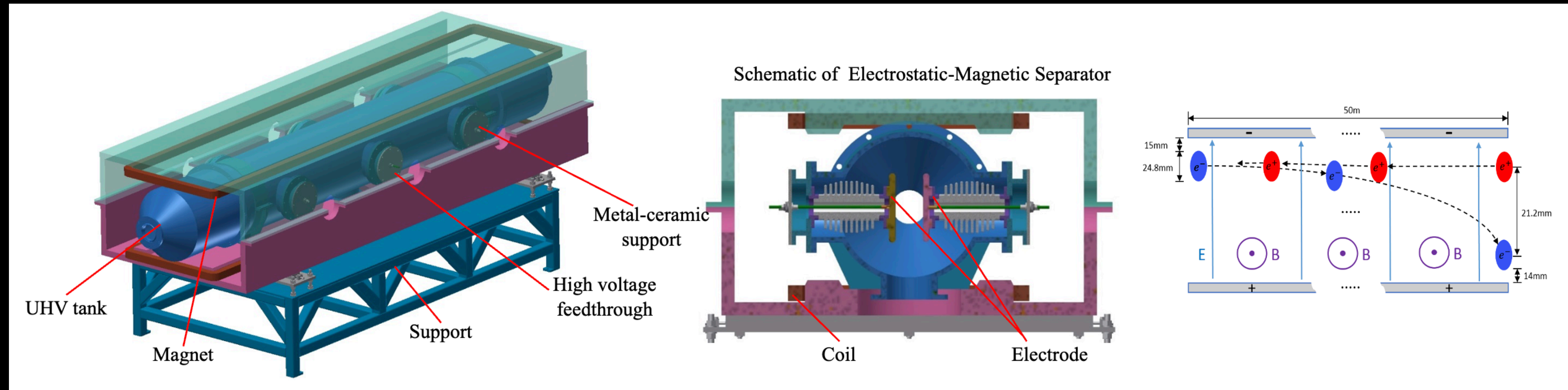
World leading

First in China



Task 1: Electrostatic separator prototype

The Electro-Magnetic Separator is a device consisting of perpendicular electric and magnetic fields. One set of Electro-Magnetic Separators includes 8 units, total 32 units will be need for CEPC



Subtask	Indicator	Requirement	Result	Conclusion		
High precision low-field dipole magnet prototype	Lowest field	<31 Gs	28.5 Gs	✓	Surpassed	World leading
	Field uniformity	<5×10 ⁻⁴	3×10 ⁻⁴	✓	Surpassed	
Vacuum pipe and RF shielding bellow prototype	Vacuum degree	< 2×10 ⁻¹⁰ Torr	1.08 - 0.99 x10 ⁻¹⁰ Torr	✓	Surpassed	First in China
	Vacuum leakage	< 2×10 ⁻¹⁰ Torr.L/s	1×10 ⁻¹⁰ Torr.L/s	✓	Surpassed	
	RF shield bellows contact force	125±25 g/finger	123-135 g/finger	✓	Achieved	
High energy electrostatic separator prototype	Electric field	>2 MV/m @ ±110 kV	3.09 MV/m @ ±116 kV	✓	Surpassed	First in China
	Field uniformity	(1‰)10x10 mm ²	(0.5‰)46x30 mm ²	✓	Surpassed	
	Vacuum	< 2.7×10 ⁻⁸ Pa (<2×10 ⁻¹⁰ Torr)	< 2.6×10 ⁻⁸ Pa	✓	Achieved	

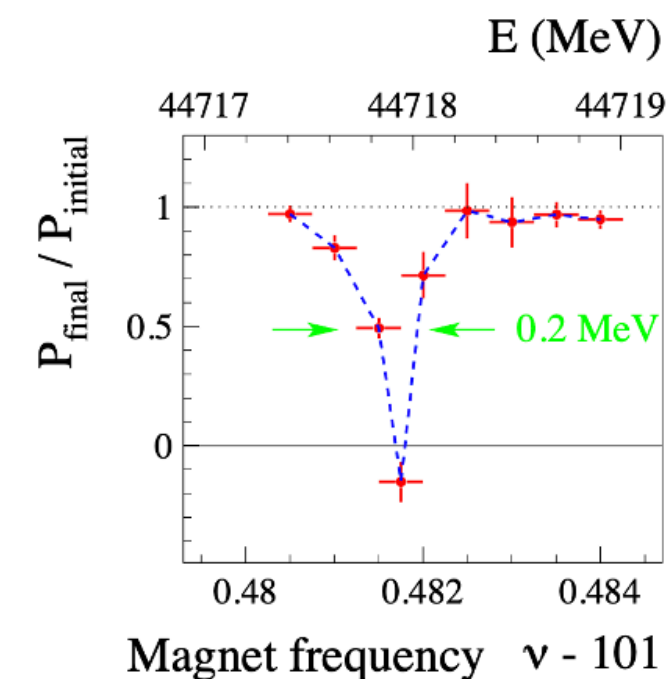
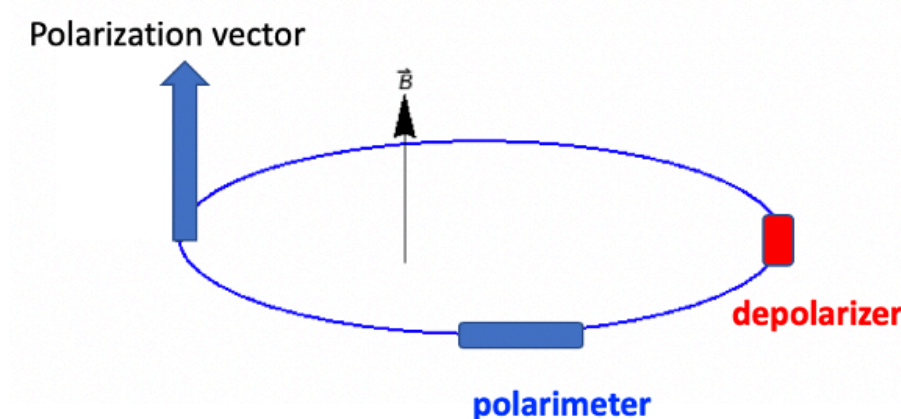


Task 1: Design of polarization at Z-pole

Considering both vertical and longitudinal polarization

Vertical polarization in the arc

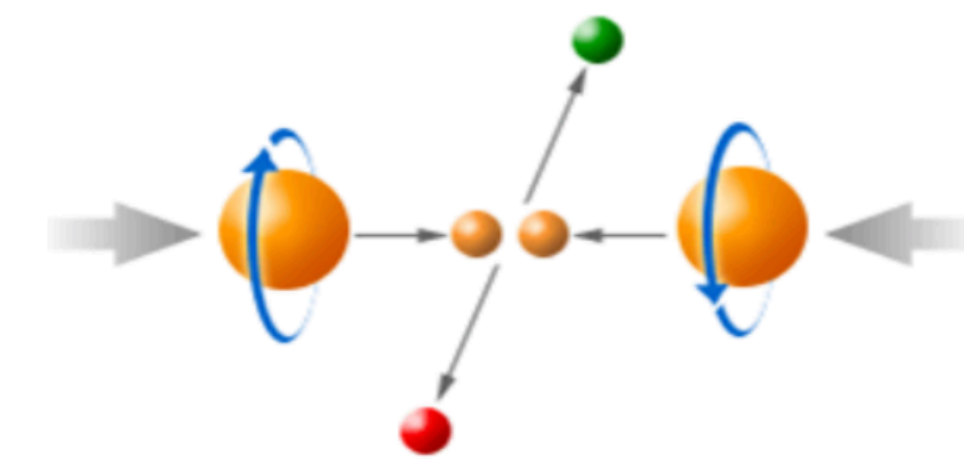
- Beam energy calibration via the resonant depolarization technique (RD)
- Essential for precision measurements of Z and W properties
- At least 5% ~ 10% vertical polarization, for both e+ and e- beams



L. Arnaudon, et al., Z. Phys. C 66, 45-62 (1995).

Longitudinal polarization at IPs



- Beneficial to colliding beam physics programs at Z, W and Higgs
- Figure of merit: Luminosity * $f(P_{e^+}, P_{e^-})$
- ~50% or more longitudinal polarization is desired, for one beam, or both beams



- FCC-ee (CERN) focuses on vertical polarization for beam energy calibration.
- Both aspects are being pursued at the CEPC.

Subtask	Indicator	Requirement	Result	Conclusion	
High precision low-field dipole magnet prototype	Lowest field	<31 Gs	28.5 Gs	✓ Surpassed	World leading
	Field uniformity	<5×10 ⁻⁴	3×10 ⁻⁴	✓ Surpassed	
Vacuum pipe and RF shielding bellow prototype	Vacuum degree	< 2×10 ⁻¹⁰ Torr	1.08 - 0.99 ×10 ⁻¹⁰ Torr	✓ Surpassed	First in China
	Vacuum leakage	< 2×10 ⁻¹⁰ Torr.L/s	1×10 ⁻¹⁰ Torr.L/s	✓ Surpassed	
	RF shield bellows contact force	125±25 g/finger	123-135 g/finger	✓ Achieved	
High energy electrostatic separator prototype	Electric field	>2 MV/m @ ±110 kV	3.09 MV/m @ ±116 kV	✓ Surpassed	First in China
	Field uniformity	(1‰)10x10 mm ²	(0.5‰)46x30 mm ²	✓ Surpassed	
	Vacuum	< 2.7×10 ⁻⁸ Pa (<2×10 ⁻¹⁰ Torr)	< 2.6×10 ⁻⁸ Pa	✓ Achieved	
Polarization design	Beam polarization	> 50%	P _{avg} > 70%	✓ Surpassed	World leading
	Beam lifetime	> 60 min	> 60 min	✓ Achieved	

Achievement Presentation and Assessment Methods




项目目标 ¹	成果名称	成果类型	对应的课题(任务) ²	考核指标 ³			考核方式(方法)及评价手段 ⁵	
				指标名称	立项时已有指标值/状态	中期指标值/状态 ⁴		完成时指标值/状态
1. 开展 CEPC 增强器关键设备高精度低场二极磁铁、弯转真空盒、RF 屏蔽波纹管 and 真空盒内表面镀吸气剂膜、高能正负电子束静电分离器的研制; 开展 CEPC 在 Z 能区极化束流的加速	高精度低场二极磁铁 Dipole Magnet	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input type="checkbox"/> 新方法 <input checked="" type="checkbox"/> 关键部件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软件 <input type="checkbox"/> 应用解决方案 <input type="checkbox"/> 实验装置/系统 <input checked="" type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准 <input type="checkbox"/> 专利 <input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 其他	课题 1: 加速器关键技术的研发和验证	高精度低场二极磁铁场强和均匀性	最低工作磁场 127Gs, 磁场均匀度 5×10^{-4}	最低工作磁场 60Gs, 磁场均匀度 5×10^{-4}	最低工作磁场 31Gs, 磁场均匀度 5×10^{-4} 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术和测试报告
	研制弯转真空盒 RF 屏蔽波纹管真空 pipe 内表面	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input type="checkbox"/> 新方法 <input checked="" type="checkbox"/> 关键部件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软件 <input type="checkbox"/> 应用解决方案 <input type="checkbox"/> 实验装置/系统 <input checked="" type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准	课题 1: 加速器关键技术的研发和验证	真空盒极限真空	5×10^{-10} Torr	3×10^{-10} Torr	2×10^{-10} Torr 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术和测试报告

Assessment method and means of evaluation:

Expert review in the visit to prototype

Test report will be included in "CEPC accelerator key technology design report and testing report"

Achievement Presentation and Assessment Methods

<p>器物理研究与设计。</p> <p>2. 研制出硅径迹探测器原型机, 并验证其空间分辨率达到 3-5 微米; 设计出抗电离辐射总剂量达到 1MRad 的硅探测器。</p> <p>3. 完成对采用闪烁体作为灵敏层的成像型强子量能器技术方案的验证</p>	<p>镀吸气膜</p> <p>Vacuum pipe</p>	<input type="checkbox"/> 专利 <input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 其他		真空盒总漏率	5×10^{-10} Torr•L/s	3×10^{-10} Torr•L/s	2×10^{-10} Torr•L/s 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术和测试报告
	<p>Bellows</p>			RF屏蔽波纹管接触力	125 ± 50 g	125 ± 30 g	125 ± 25 g 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术和测试报告
	<p>Electrostatic separator</p>	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input type="checkbox"/> 新方法 <input type="checkbox"/> 关键部件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软件 <input type="checkbox"/> 应用解决方案 <input checked="" type="checkbox"/> 实验装置/系统 <input checked="" type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准	课题 1: 加速器关键技术的研发和验证	静电分离器电场强度	1.8 MV/m@ ± 60 kV 工作电压	完成静电分离器的初步设计, 以实现: 2 MV/m@ ± 10 kV 工作电压的电场强度要求	2 MV/m@ ± 10 kV 工作电压 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术和测试报告

Assessment method and means of evaluation:

Expert review in the visit to prototype

Test report will be included in "CEPC accelerator key technology design and test report"

Achievement Presentation and Assessment Methods

Electrostatic separator	<input type="checkbox"/> 专利 <input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 其他		静电分离器电场均匀性	无	完成静电分离器初步设计, 以实现 (1‰)10×10 mm ² 的场均匀性	(1‰)10×10 mm ² 	同行专家评议, 静电分离器设计报告将写入高能环型正负电子对撞机加速器关键技术设计和测试报告
			静电分离器腔体真空度	6×10 ⁻¹⁰ Torr	完成静电分离器初步设计, 以实现 2×10 ⁻¹⁰ Torr 的腔体真空度要求	2×10 ⁻¹⁰ Torr 	同行专家组现场测试, 测试报告将写入高能环型正负电子对撞机加速器关键技术设计和测试报告
CEPC 在 Z 能区极化束流运行的整体物理设计 Polarization	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input checked="" type="checkbox"/> 新方法 <input type="checkbox"/> 关键部件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软件 <input type="checkbox"/> 应用解决方案 <input type="checkbox"/> 实验装置/系统 <input type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准 <input type="checkbox"/> 专利 <input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 其他	课题 1: 加速器关键技术的研发和验证	在 Z 能区极化束流的加速器物理研究与设计	已有不含极化插入件的 lattice 设计	明确极化插入件的基本参数选择和精确能量测量的工作模式; 模拟研究束流极化度大于 50% 的实现条件	束流极化度大于 50%, 束流寿命大于 60 分钟 	同行专家评审, 束流极化物理设计报告将写入高能环型正负电子对撞机加速器关键技术设计和测试报告

Assessment method and means of evaluation:

- Expert review in the visit to prototype
- **Test** report will be included in final report (1)

- Peer expert review
- **Design** report will be included in final report (1)

(1) Final report: "CEPC accelerator key technology design and test report"

Task 2: Vertex Detector Prototype

Task 2: Vertex Detector Prototype Research Goal

Resolution

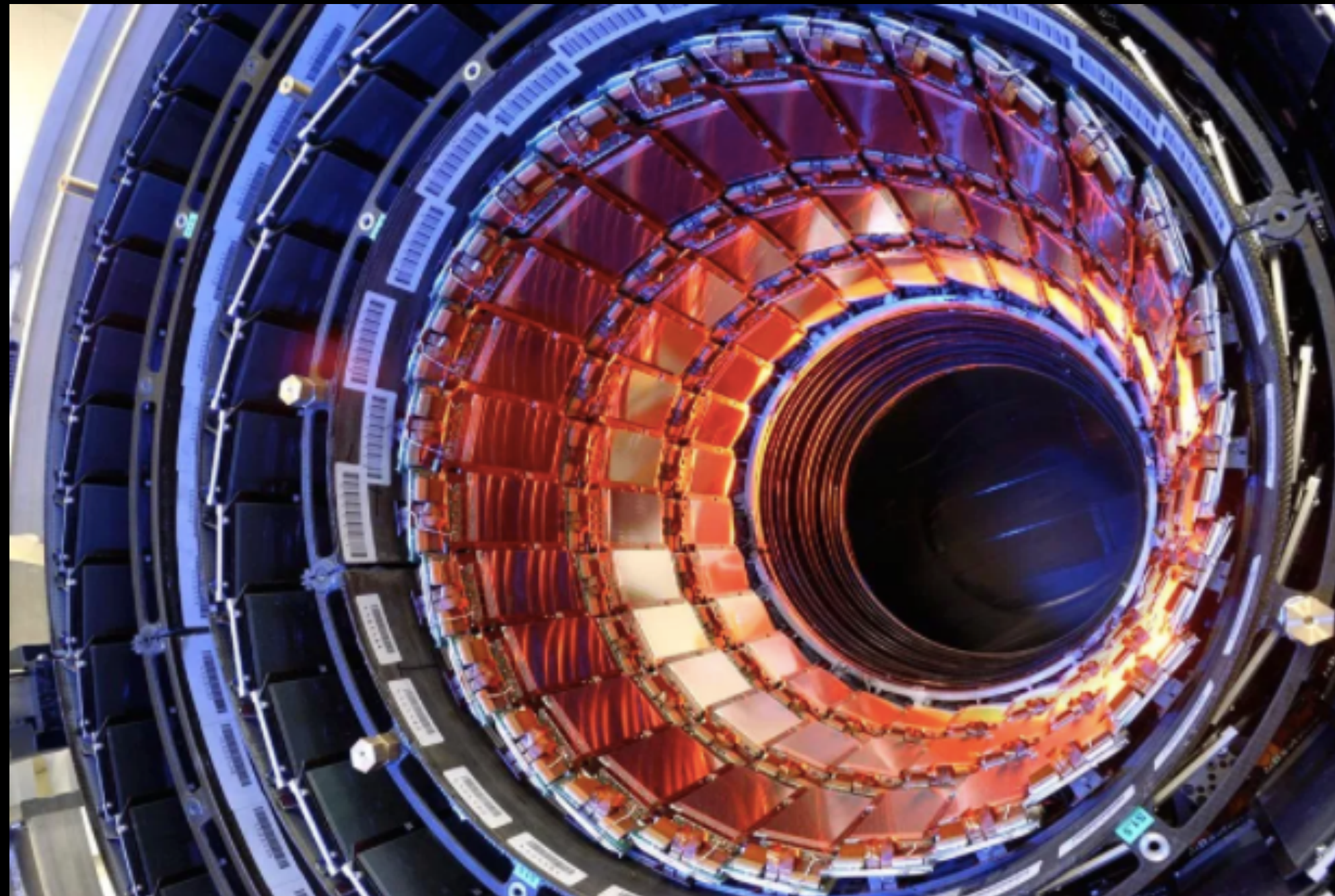
- **Produce a world class vertex detector prototype**

- Spatial resolution 3~5 μm (pixel detector)
- Radiation hard (>1 MRad)

ATLAS/CMS upgrade
(10-20 μm)

Alice upgrade
(5~10 μm)

Typical vertex tracker



This project (3~5 μm)

World
leading

Key ingredient:

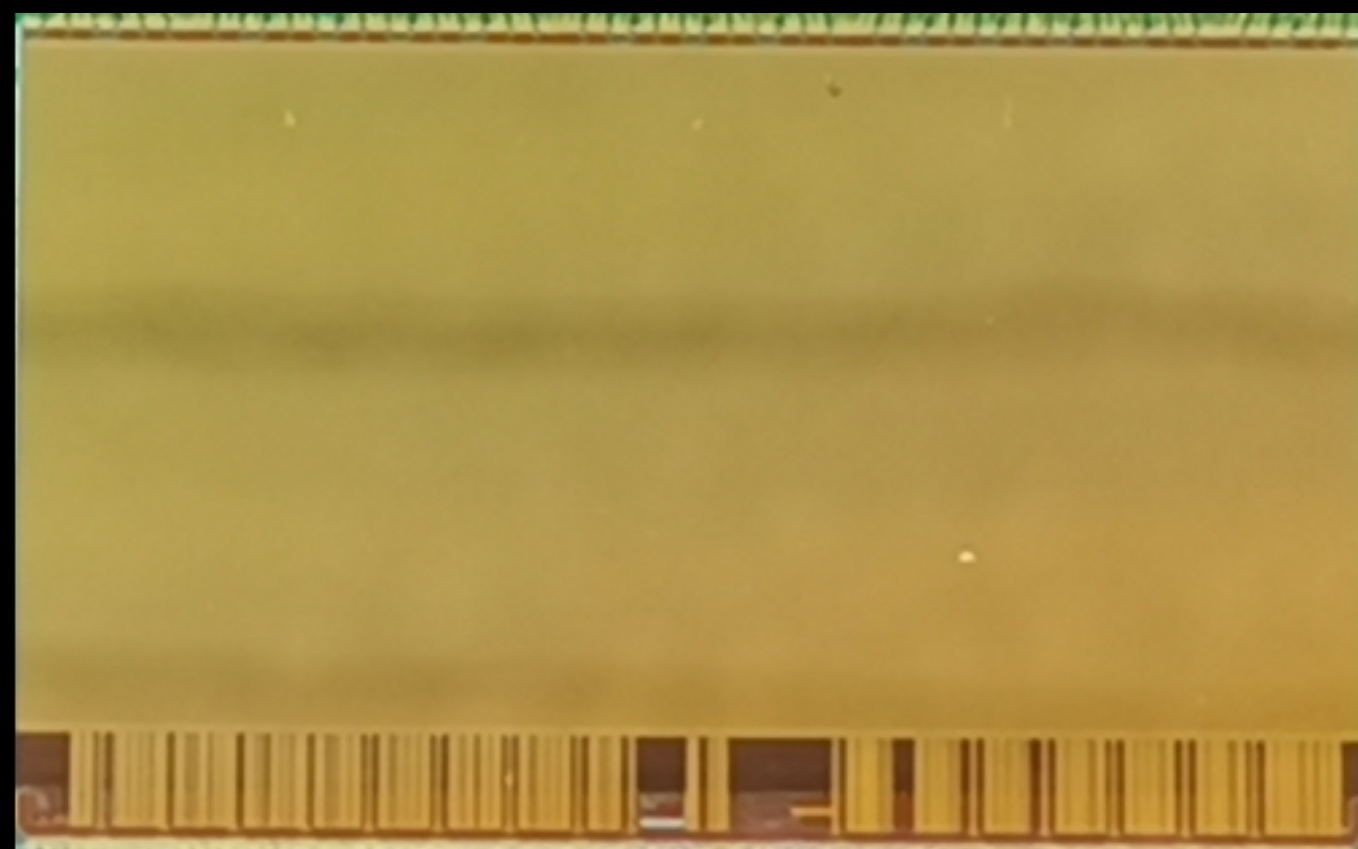
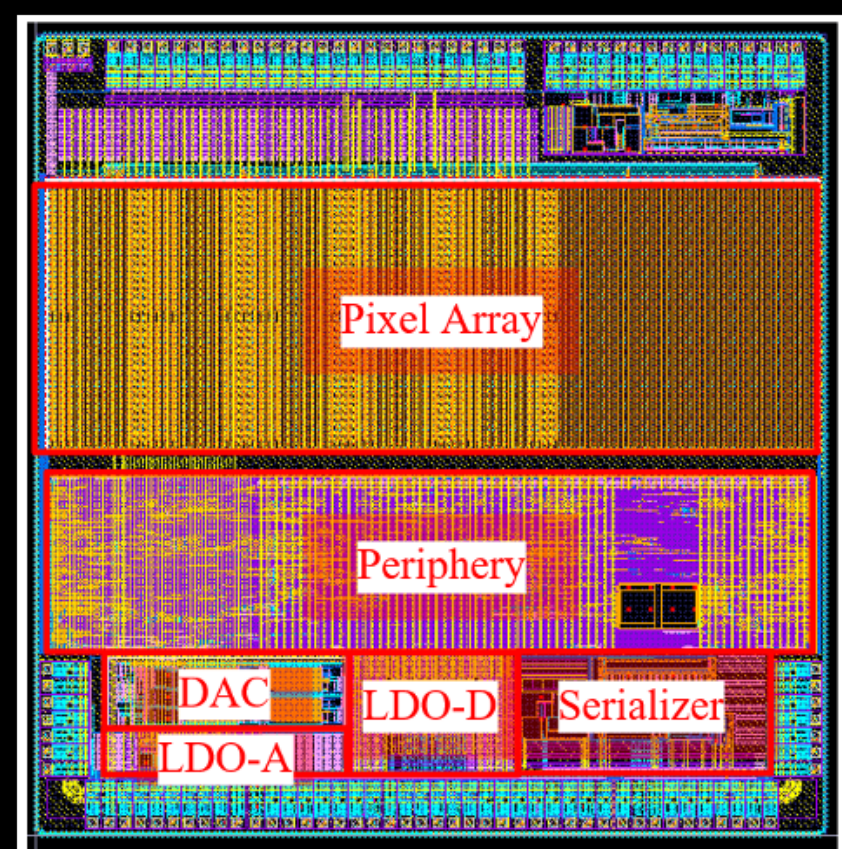
Full size sensor/ASIC
(2-4 cm^2)

Typical cost of such detectors:
350-700 MRB

Major goal: develop the know-how in China
to be such advanced detectors

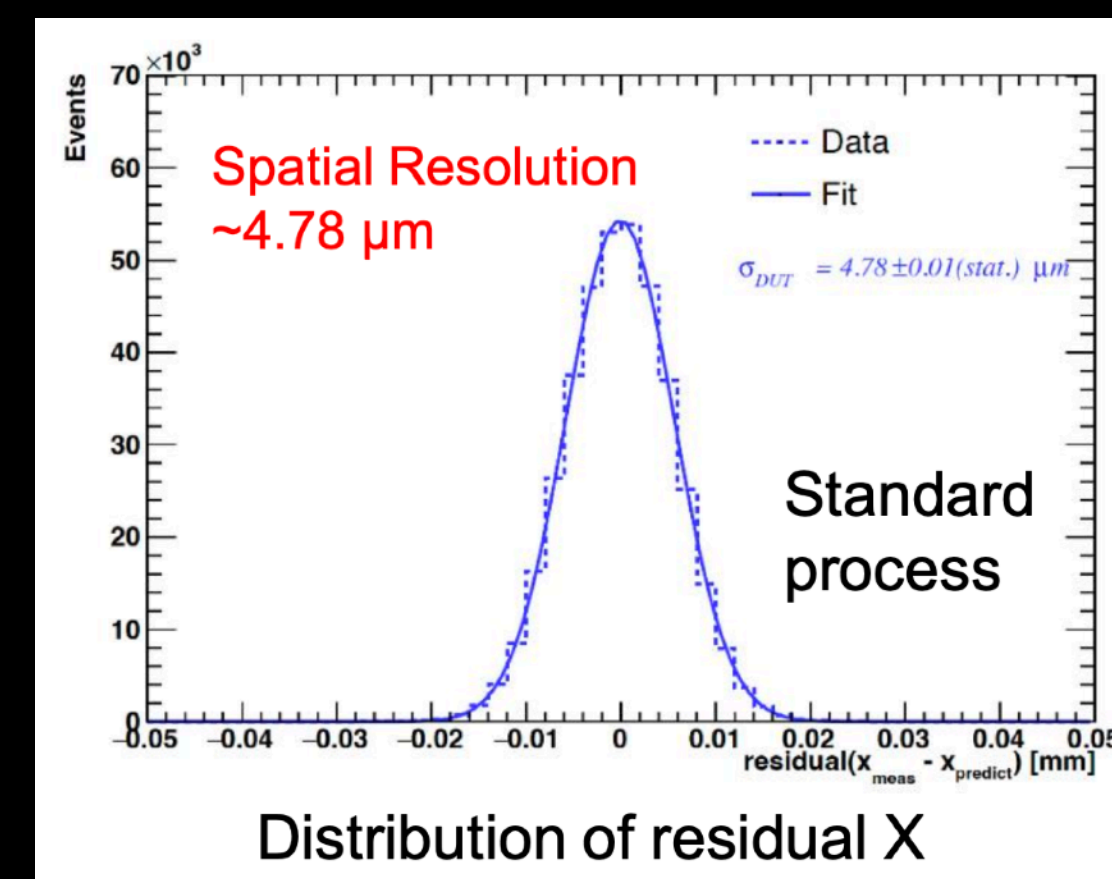
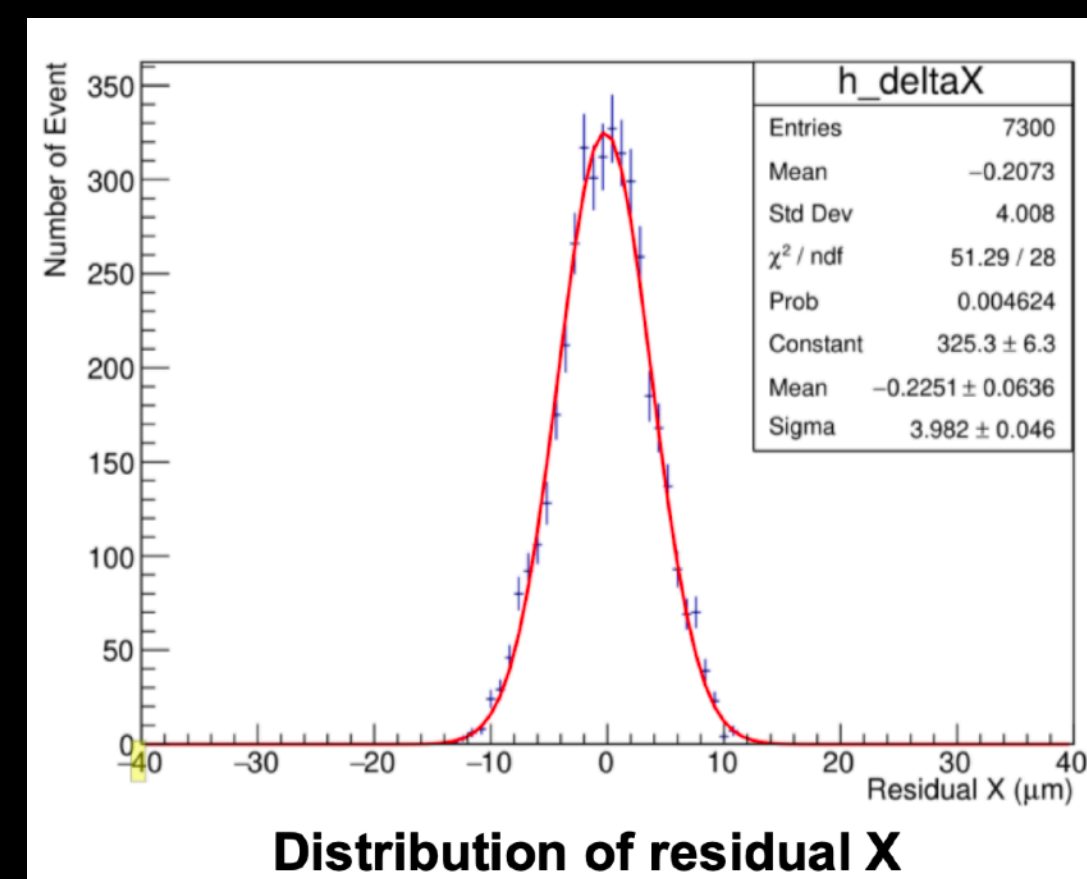
Task 2: Vertex Detector Prototype Development

- **Developed first full-size CMOS monolith imaging sensor in China**, adequate for the production of this vertex detector and other silicon-based devices



- Full size 1024x512 Pixel array, Chip Size: 15.9 × 25.7 mm²
- 25x25μm² pixel size allowing high spatial resolution
- Process: Towerjazz 180nm
- Fast Periphery digital readout , high-speed data interface

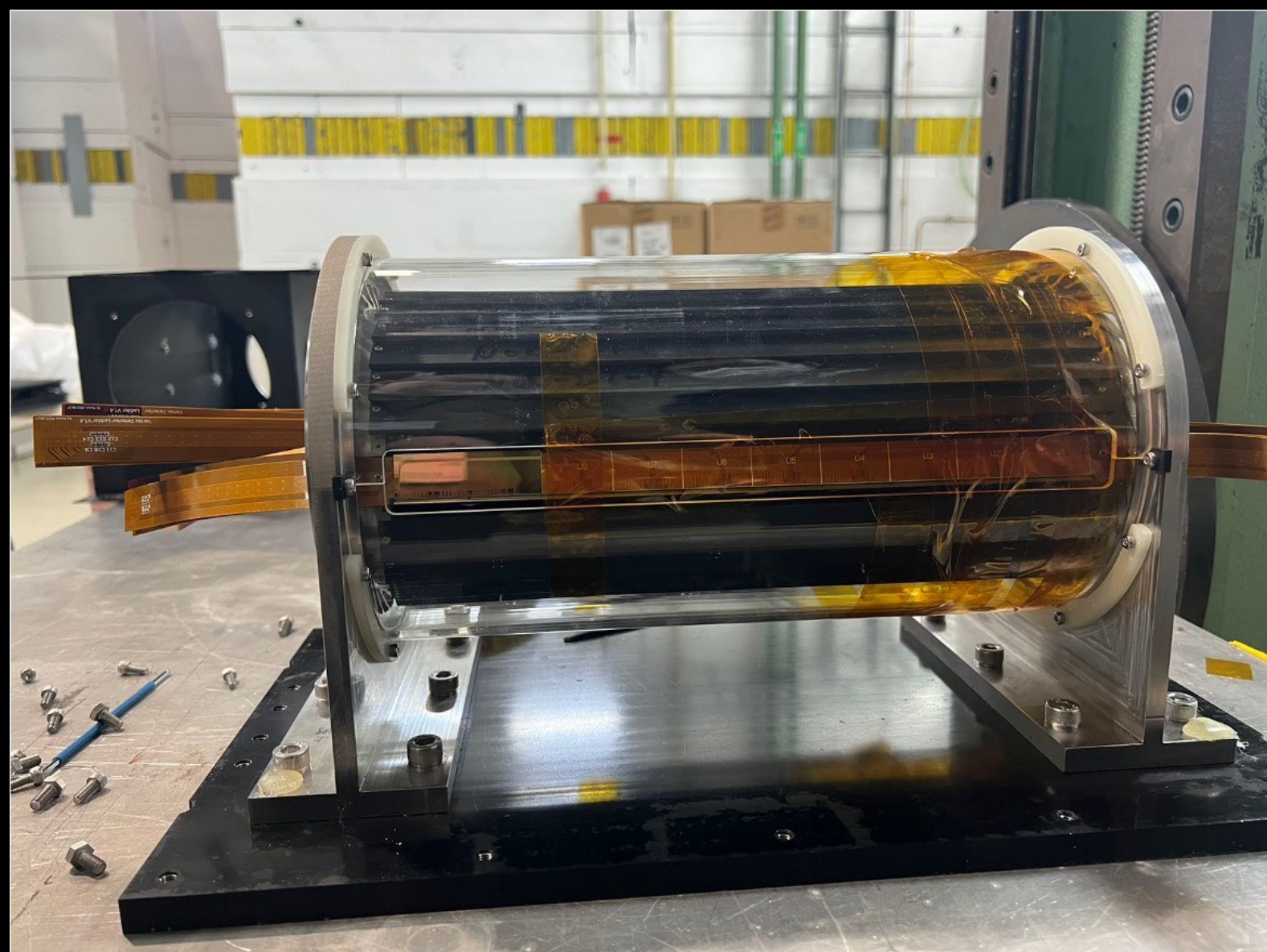
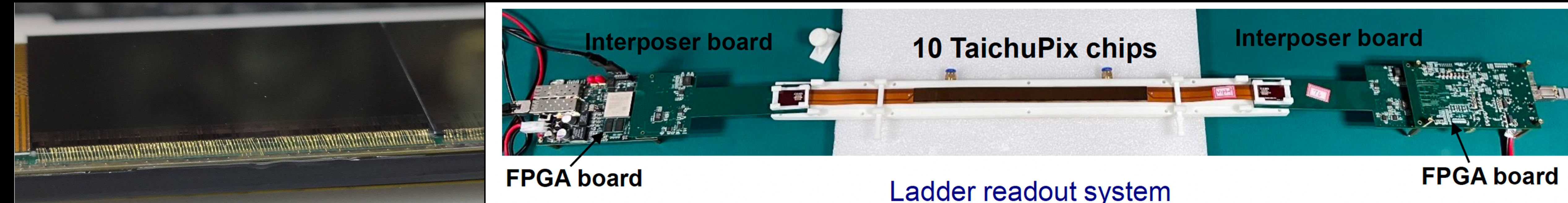
- Resolution of < 5 μm demonstrated with:
 - laser tests on bench
 - test beam telescope
 - test beam with full size CEPC vertex prototype



Task 2: Vertex Detector Prototype Development

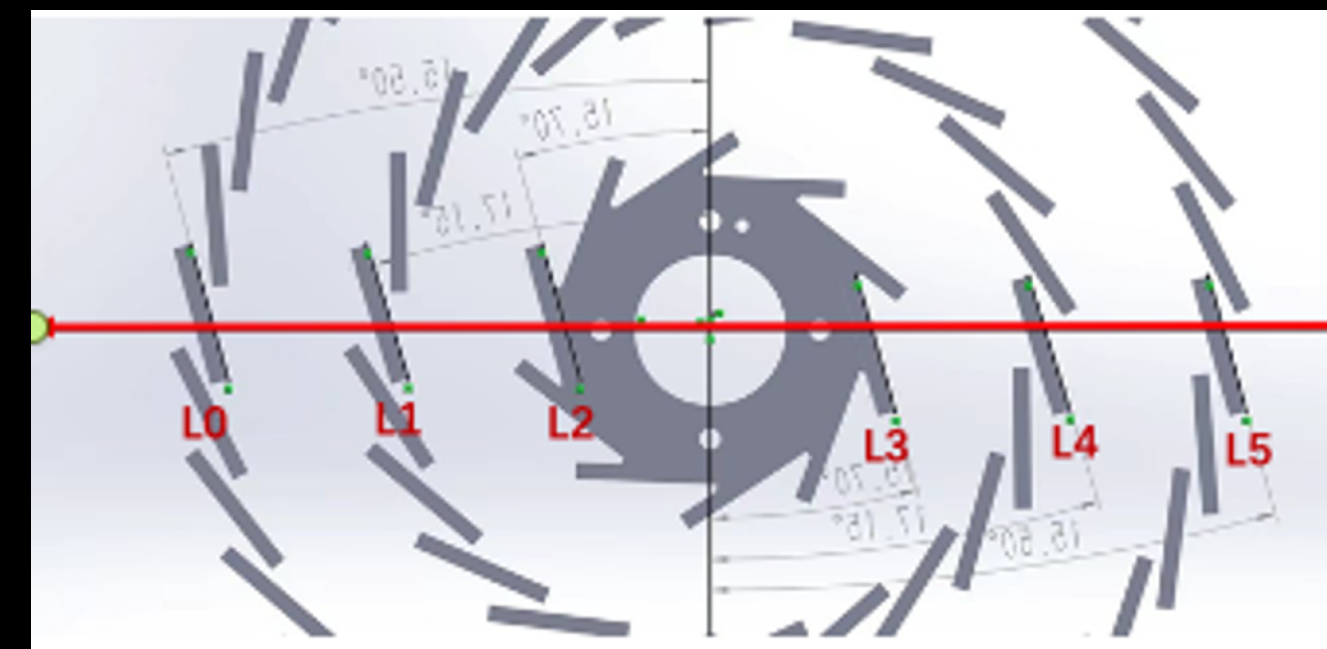
- **First in-depth full scale silicon vertex prototype developed in China** allowing for the studies of mechanical structures, low-mass materials, and cooling procedures

Full scale ladder



Vertex detector configuration for test beam

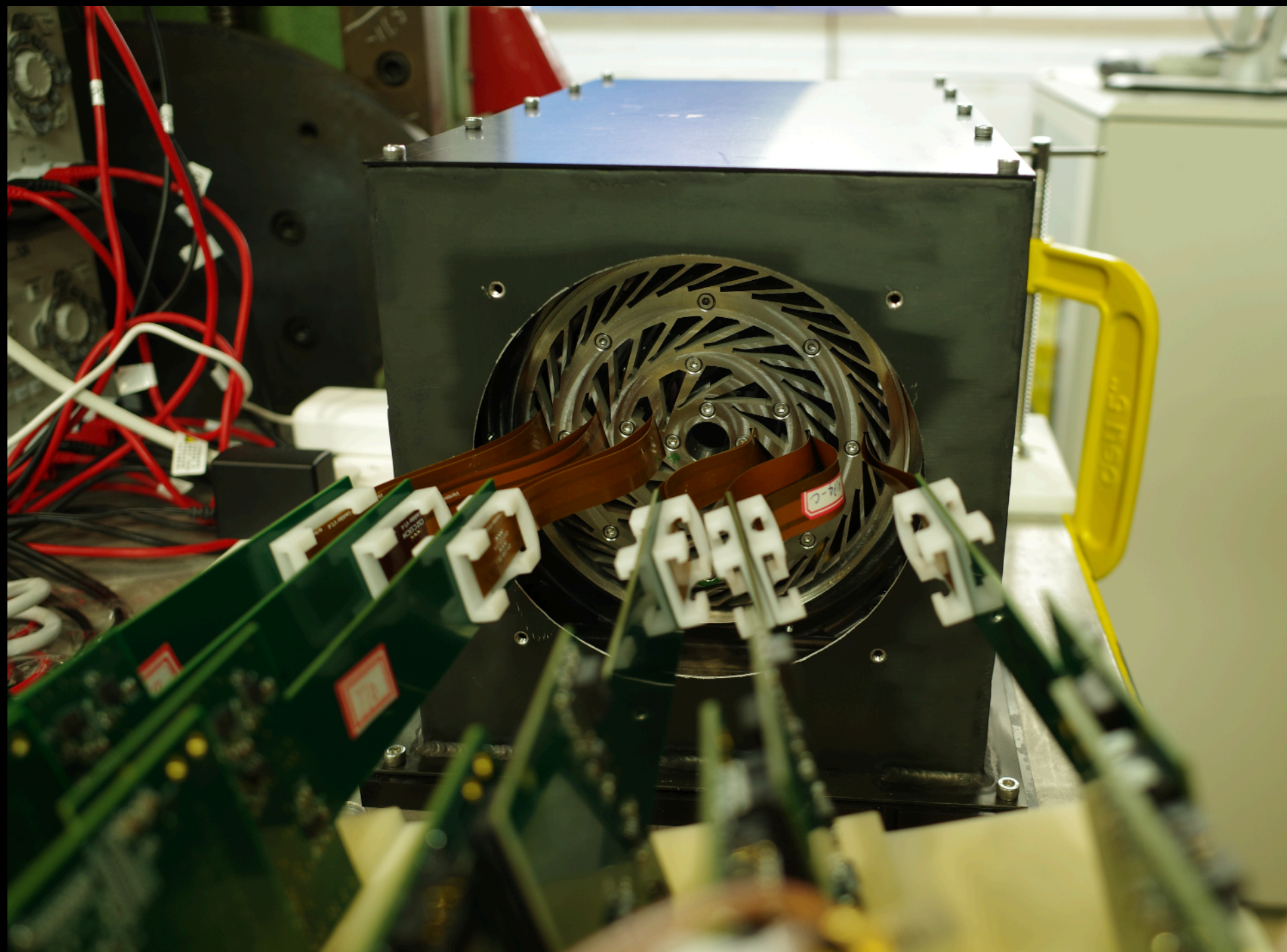
- Three double sided ladders in two sets, for a total of 12 layers
- Twice the layers that a particle would transverse in a real detector



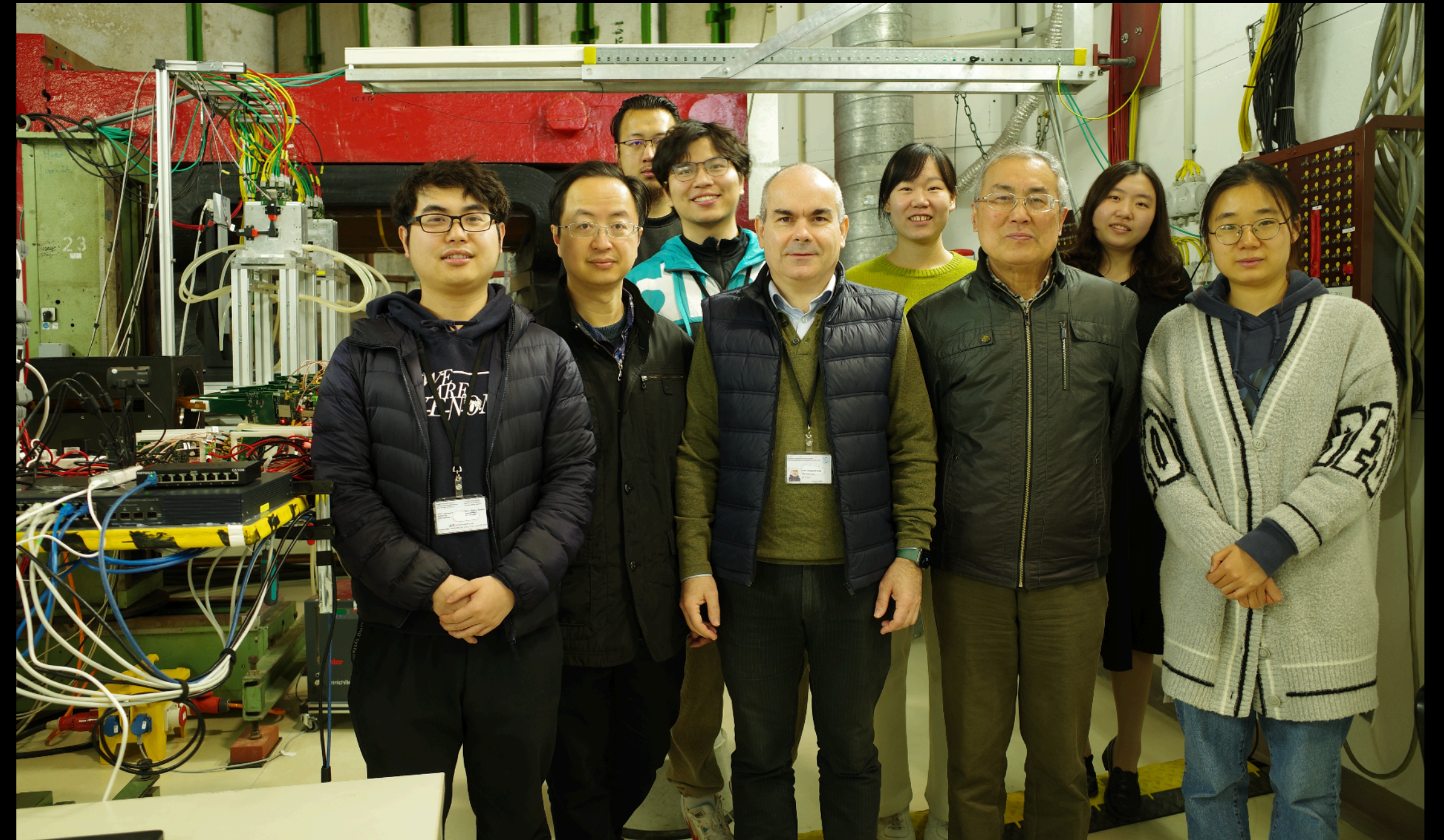
Task 2: Vertex Detector Prototype Test Beam

Two test beam events at DESY, Germany:

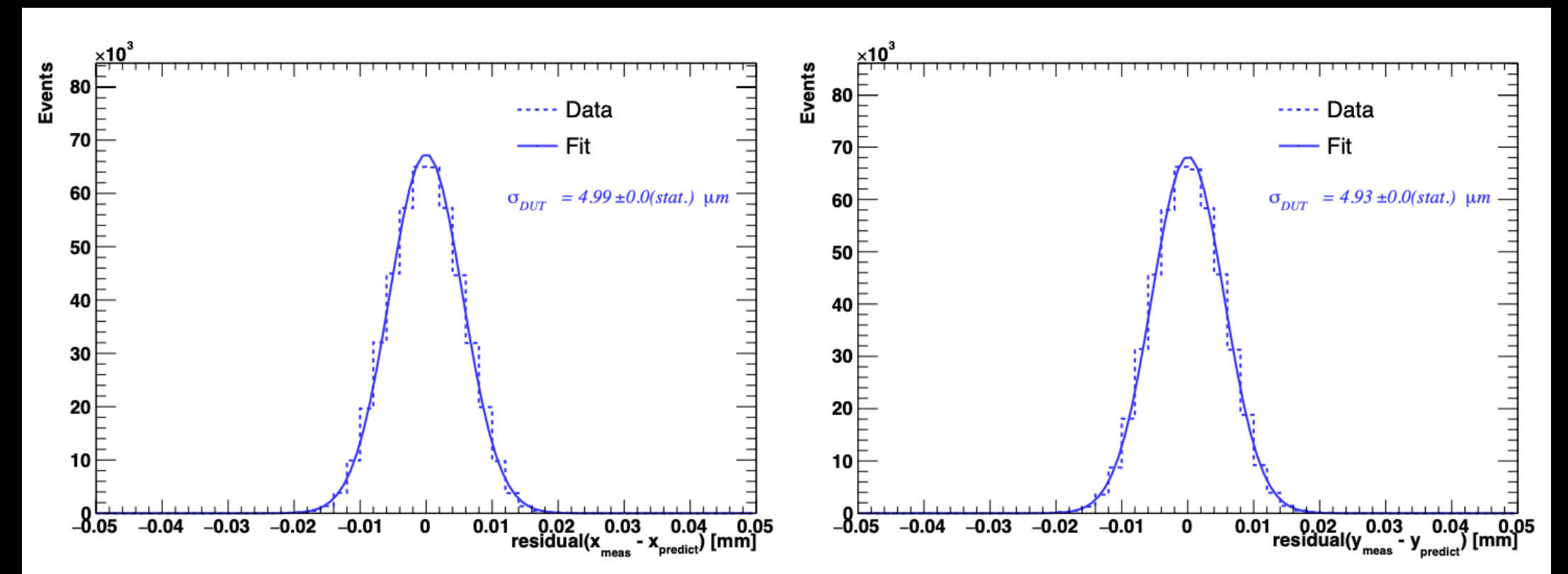
- December 2022
- April 2023




Prototype connected with readout electronics
12 layers of sensors visible



Resolution with full-size mechanical prototype



Achievement Presentation and Assessment Methods



Silicon Detector 研制出硅径迹探测器原型机	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input type="checkbox"/> 新方法 <input type="checkbox"/> 关键部件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软件 <input type="checkbox"/> 应用解决方案 <input checked="" type="checkbox"/> 实验装置/系统 <input type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准 <input type="checkbox"/> 专利 <input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 其他	课题 2: 硅径迹探测器关键技术验证	硅径迹探测器原型机的空间分辨率	无	研制出小型传感器芯片, 像素单元尺寸小于或等于 25 微米 × 25 微米。	3-5 微米 	同行专家评审。(通过束流实验, 离线分析数据获得空间分辨率。该测试结果写入原型机设计与测试报告, 以供同行专家评审)
			所设计的抗辐照硅传感器能承受的总剂量	无	完成传感器的初步设计, 通过仿真初步验证其抗辐照性能	1 MRad 	同行专家评审(提供传感器的设计与测试报告供专家评审)

Assessment method and means of evaluation:

- Peer expert review
- **Beam test** and offline analysis; report to be included in final report (2)

- Peer expert review
- Provide sensor **design** and **test** report for expert evaluation

(*) Final report: "CEPC Detectors Test Report"

Indicator	Requirement	Result	Conclusion
Spatial resolution	3-5 μm	Laser test: x: 4.0 μm ; y: 4.1 μm Beam test: x/y: 4.8 μm 	Achieved
Total ionization dose (TID)	> 1 MRad	> 3 MRad 	Surpassed

World leading

First in China

Task 3: Calorimeter Prototype

Task 3: HCAL Prototype Research Goals

- **R&D of SiPM based HCAL prototype**
 - High energy resolution ($60\%\sqrt{E/\text{GeV}} \oplus 3\%$)
 - High linearity (non-linearity $< 3\%$)
- **Initial prototype design**
 - $0.5 \times 0.5 \text{ m}^2$, 35 layer (4λ), $3 \times 3 \text{ cm}^2$ module
 - SiPM and scintillator coupling
- **Actual prototype built**
 - $0.72 \times 0.72 \text{ m}^2$, **40** layer (4λ), $4 \times 4 \text{ cm}^2$ module
 - number of total channels: 12,960

Typical HCAL



Packaging machine

Automatic system developed to cope with the large number of channels

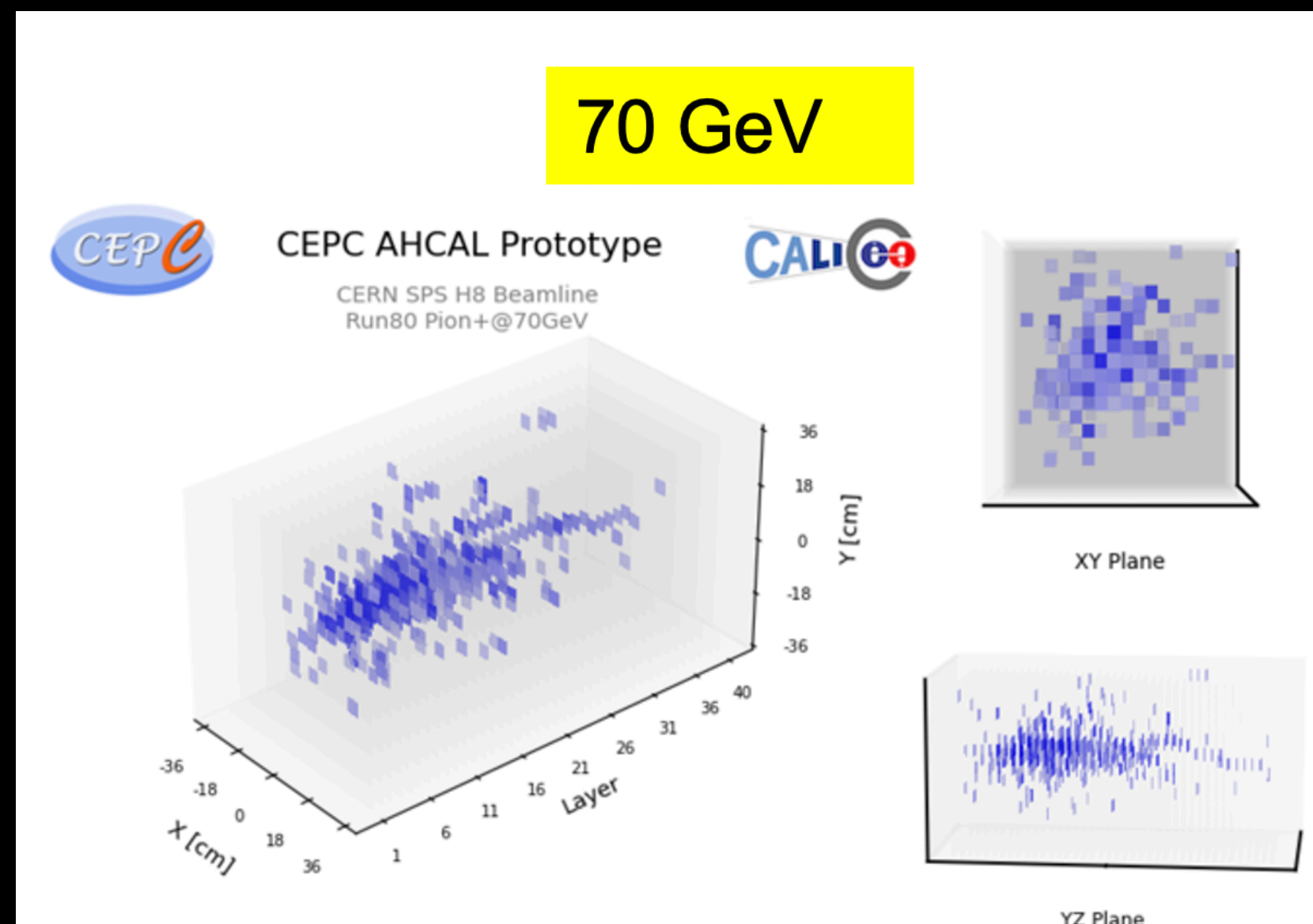
Task 3: HCAL Prototype Testing

Three test beam campaigns at CERN: Oct 2022, April 2023 and May 2023

HCAL prototype



Pion event display

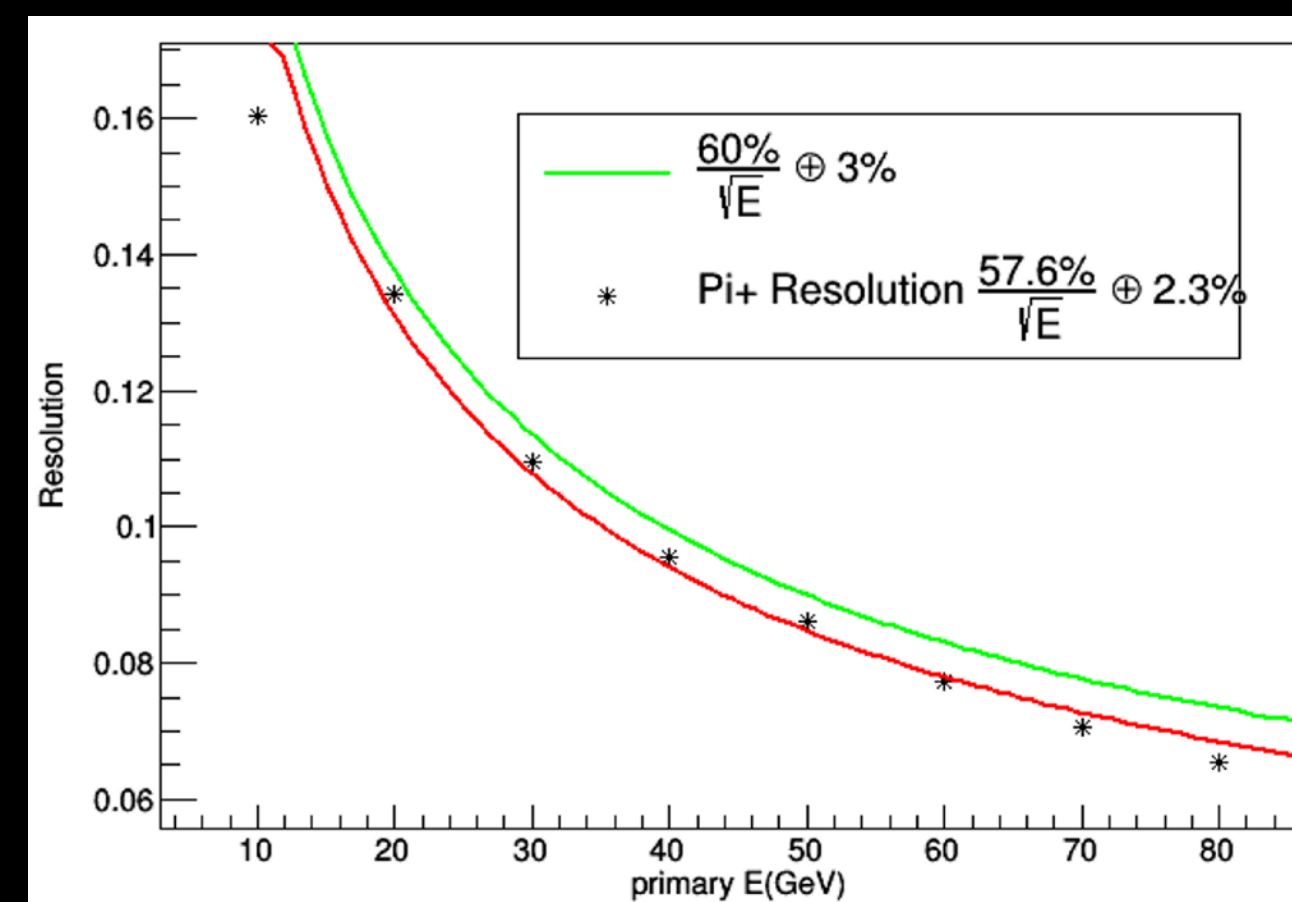
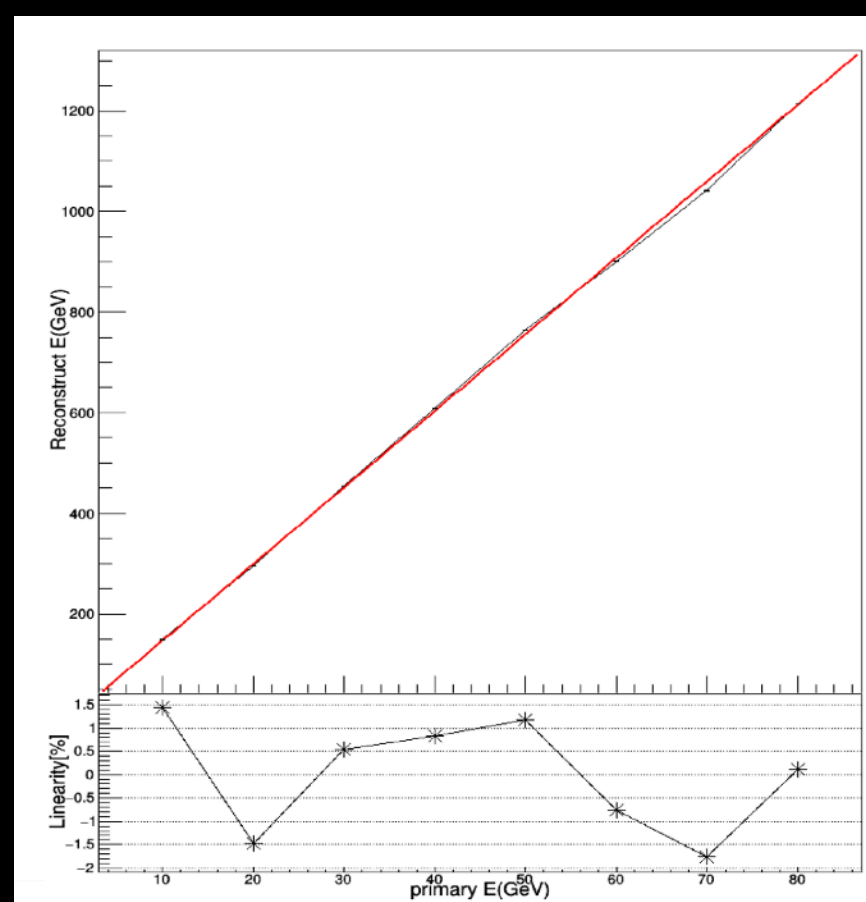


Team at CERN



65 million events collected in total

Linearity < 2%



Resolution

Achievements and Assessment Methods

Calorimeter	<input type="checkbox"/> 新理论 <input type="checkbox"/> 新原理 <input type="checkbox"/> 新产品 <input type="checkbox"/> 新技术 <input type="checkbox"/> 新方法 <input type="checkbox"/> 关键部 件 <input type="checkbox"/> 数据库 <input type="checkbox"/> 软 件 <input type="checkbox"/> 应用解决方案 <input checked="" type="checkbox"/> 实验装置/系统 <input type="checkbox"/> 临床指南/规范 <input type="checkbox"/> 工程工艺 <input type="checkbox"/> 标准	课题3: 成 像型强子量 能器技术验 证	量能器能 量分辨	无	完成原型机 物理设计, 模拟得到原 型机能量分 辨达到 $60\%/\sqrt{(E/G$ $eV)\oplus 3\%(10$ $GeV < E < 80$ $GeV)}$	$60\%/\sqrt{(E/G$ $eV)\oplus 3\%(10$ $GeV < E < 80$ $GeV)}$ 	利用高能粒子 束对原型机进 行测试, 离线分 析测试数据获 得性能指标。同 行专家评审测 试报告。
	<input checked="" type="checkbox"/> 论文 <input type="checkbox"/> 发明专 利 <input type="checkbox"/> 其他		量能器能 量线性	无	完成原型机 物理设计, 模拟得到原 型机能量线 性达到 $3\%(10GeV$ $< E < 80GeV)$	$3\%(10GeV$ $< E < 80GeV)$ 	利用高能粒子 束对原型机进 行测试, 离线分 析测试数据获 得性能指标。同 行专家评审测 试报告。

Assessment method and means of evaluation:

- Peer expert review
 - **Beam test** and offline analysis; report to be included in final report (*)

- Peer expert review
 - **Beam test** and offline analysis; report to be included in final report (*)

(*) Final report: "CEPC Detectors Test Report"

Indicator

Requirement

Result

Conclusion

Energy resolution

$60\%/\sqrt{(E/GeV)} \oplus 3\%$
 $(10 GeV < E < 80 GeV)$

$(57.6\%)/\sqrt{E} \oplus 2.3\%$



Surpassed

**First in
China**

Energy linearity

3%
 $(10 GeV < E < 80 GeV)$

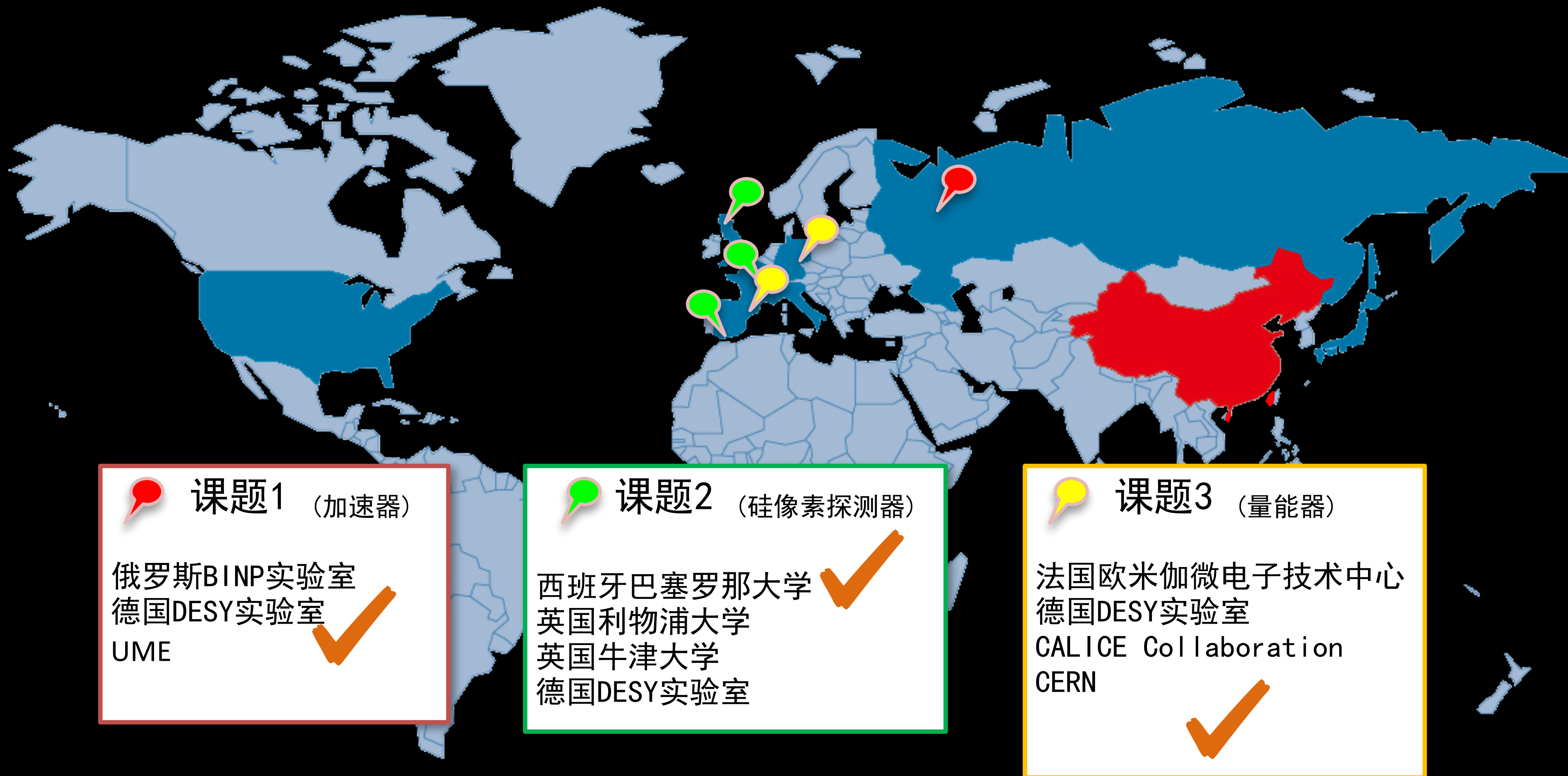
<2%



Surpassed

**First in
China**

International Collaboration



The pandemic made international collaboration much complicated, and prevented collaboration with UK and US institutes within the vertex detector project

Academic Achievements

	Accelerator	Vertex	Calorimeter	Total
Patents	8	3	1	12
Papers	11	5	8	24
Proceedings	2	1		3
Conferences	16	18	28	62
PhD Students	6	8	4	18
Master Students		23	3	26
Postdocs		2	1	3

小结

- **All indicators have been achieved in the project**
 - Several world-leading and china-first achievements were made
 - Long-lasting knowledge was acquired that will help us progress further in the future
- **Details will follow in the next talks**

谢谢

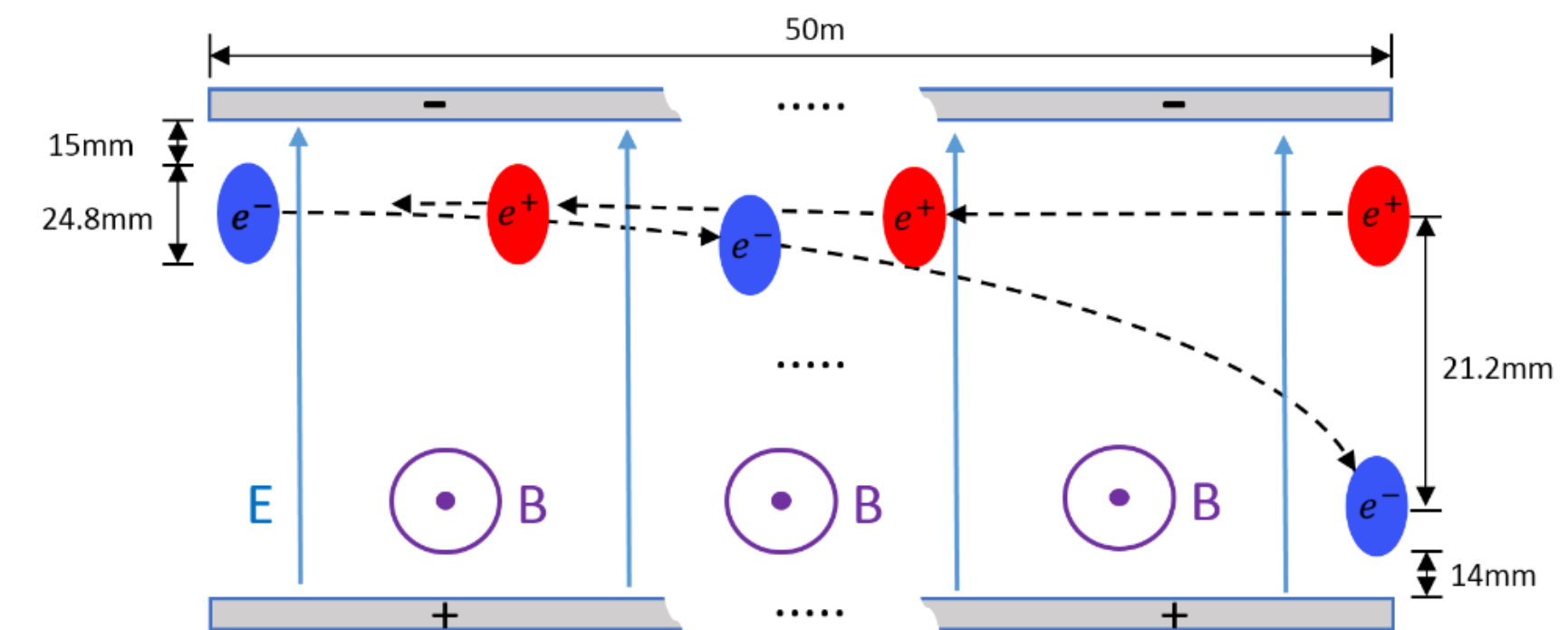
The end

Electrostatic Separator R&D

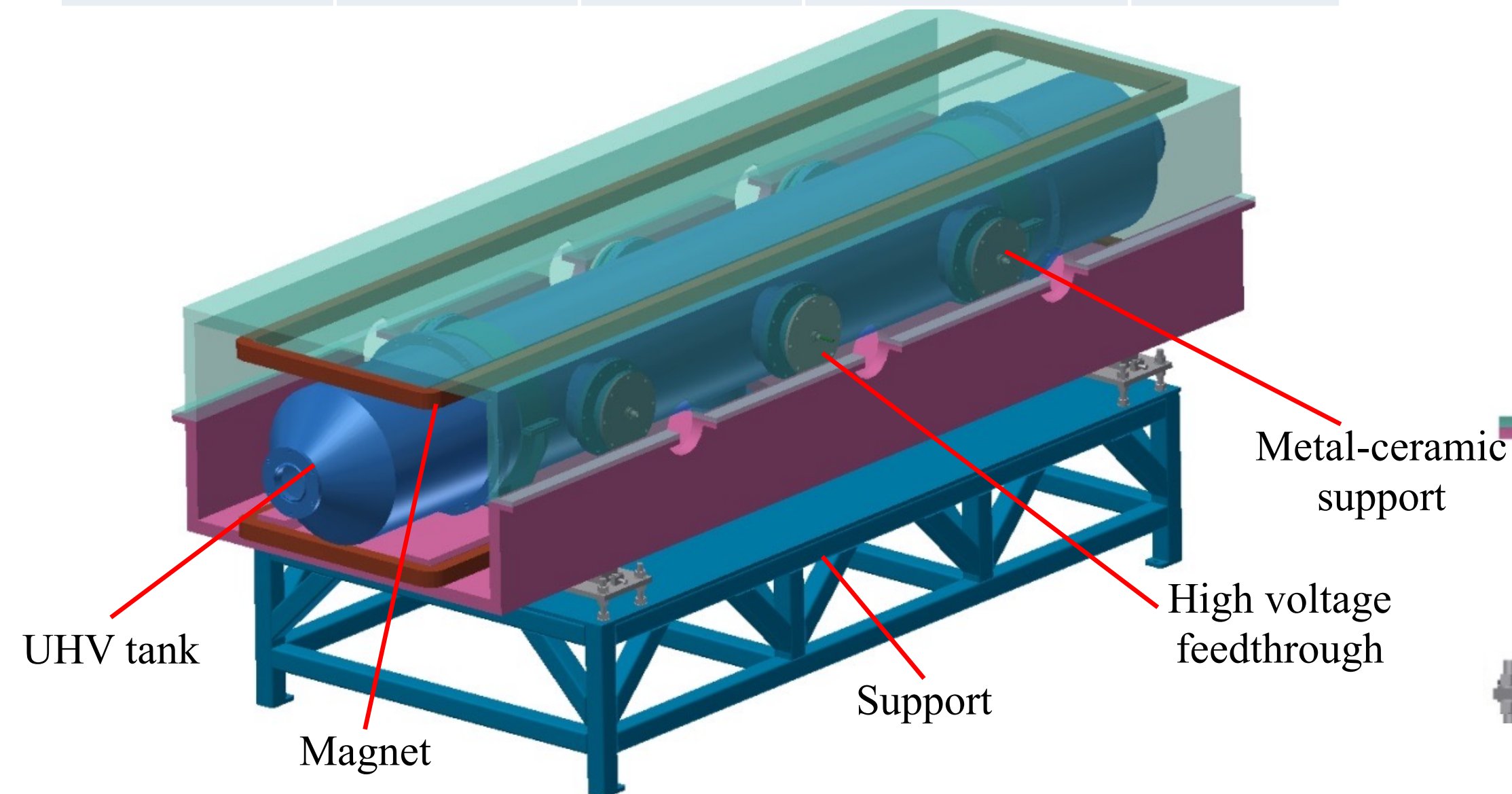
■ Introduction

- The Electro-Magnetic Separator is a device consisting of perpendicular electric and magnetic fields.
- One set of Electro-Magnetic Separators including 8 units, total 32 units will be need for CEPC.

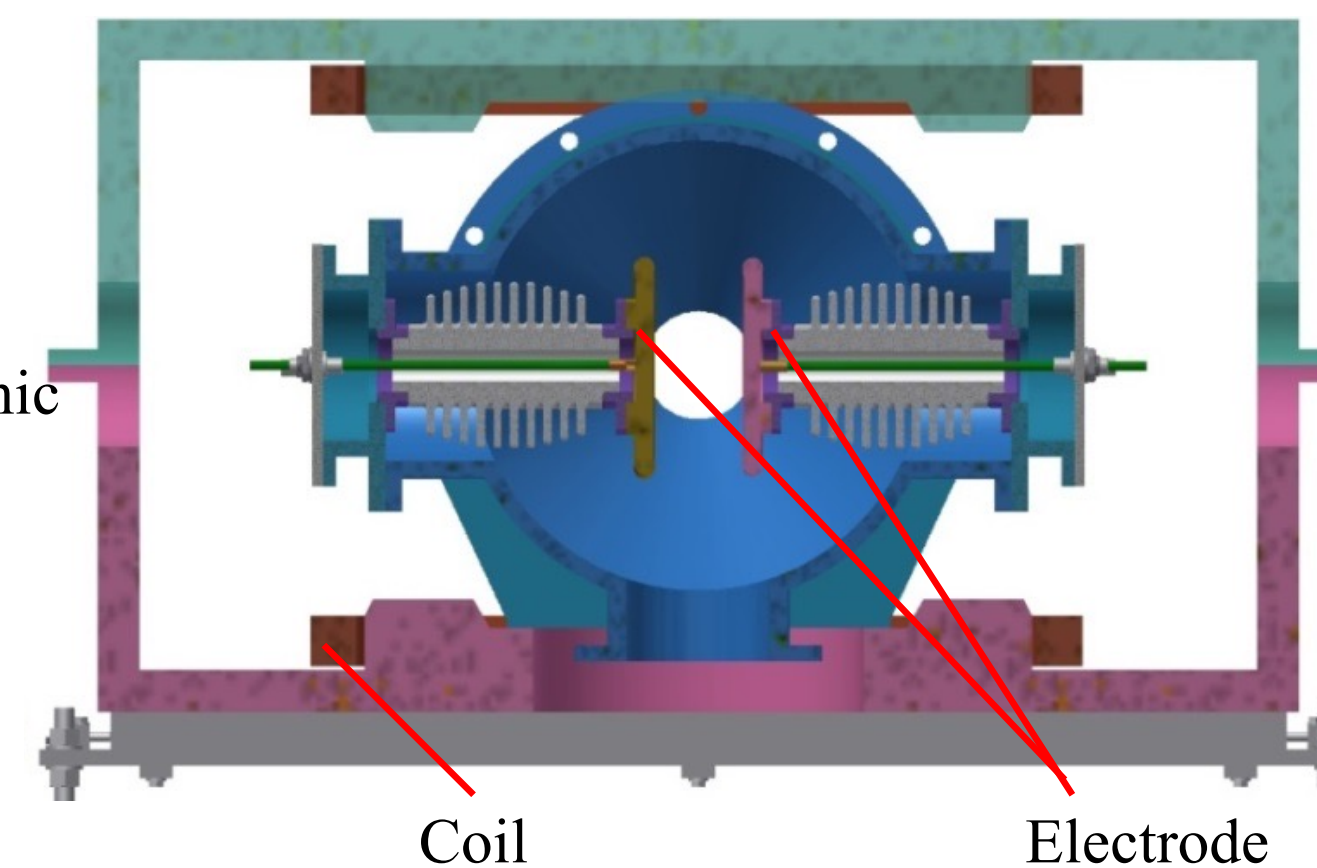
	Filed	Effective Length	Good field region	Stability
Electrostatic separator	2.0MV/m	4m	46mm×11mm	5×10^{-4}
Dipole	66.7Gauss	4m	46mm×11mm	5×10^{-4}



Schematic of Electrostatic-Magnetic Separator



Structure drawing of Electrostatic-Magnetic Separator



Assessment Indicators of Science and Technology Report

序号	Report type	数量	提交时间	公开类别及时限
1	Annual technical progress report	1	2019 年 6 月	公开
2	Annual technical progress report	1	中期检查前	公开
3	Annual technical progress report	1	2021 年 6 月	公开
4	Annual technical progress report	1	2022 年 6 月	公开
5	Annual technical progress report - final report	1	结题验收前	公开
6	High Energy Circular Collider Detector Design Report	1	2021 年 4 月	公开
7	High Energy Circular Collider Detectors Test Report (task 2+3)	1	2023 年 4 月	公开
8	High Energy Circular Electron-Positron Collider Key Technology Design and Test Report	1	2023 年 4 月	公开

Project management organization

- **Risks and Response Measures**

- **There may be some risks in the implementation of this project, but they can be effectively avoided by different kinds of methods:**

- **Intermediate small-scale prototypes**
- **Strengthening international communication/collaboration**

- **Examples:**

- **Precision of accelerator dipole magnet can be explored and achieved by means of small prototype**
- **Technical limit of coating for bending vacuum box and Detector design errors can be effectively avoided through international communication and learning from the experience of others**
- **Due to the installation accuracy of detector and the delay risk of calorimeter packaging process, automatic control system and automatic packaging scheme can be used to ensure the accuracy and progress.**
- **Chip embargo/submission rules: problem can be managed by integrating into international collaboration (e.g. ATLAS)**

Project management organization - Initial Expert Team

- **MOST Project Responsibility Expert**
 - **Zhao Hongwei** (Institute of Modern Physics, CAS)
 - **Wang Qiuliang** (Institute of Electrical Engineering, CAS)
 - **Xu HongJie** (Shanghai Institute of Application Physics, CAS)
- **Expert Team (8 people)**
 - **Xu Nu** (Institute of Modern Physics, CAS)
 - **Tang Chuanxiang** (Tsinghua University)
 - **Lv Janguang** (Institute of High Energy Physics, CAS)
 - **Li Jin** (Institute of High Energy Physics, CAS)
 - **Gao Yuanning** (Peking University)
 - **Youjin Yuan** (Institute of Modern Physics, CAS)
 - **Hu Guo Chaoying** (IN2P3-CNRS-University of Strasbourg, IPHC)
 - **Zhentang Zhao** (Shanghai Institute of Applied Physics, CAS)