

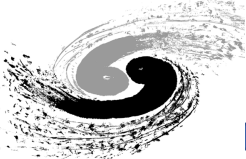
# Beam induced backgrounds at the CEPC

Haoyu SHI(IHEP, CAS)

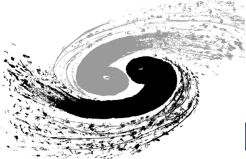
On behalf of the CEPC MDI Working Group

Workshop on CEPC Flavor Physics/New Physics and New Detector Technology

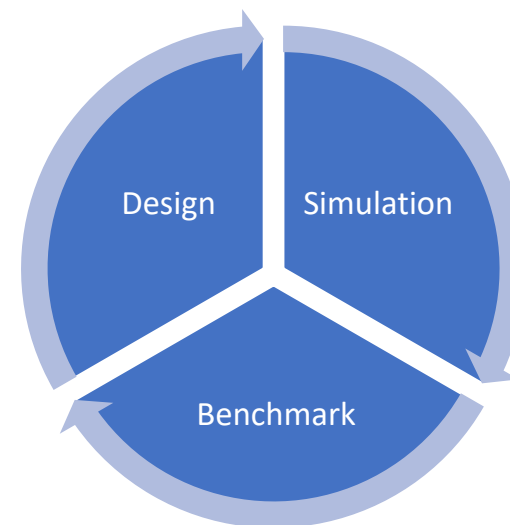
2023.08.15@Fudan University, Shanghai

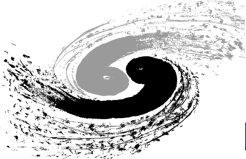


- A general picture of beam induced backgrounds at lepton colliders
  - What is beam induced backgrounds?
  - Where the backgrounds come from? How much types of the backgrounds?
  - What the impacts of the beam induced backgrounds?
  - How to estimate? How to mitigate?
- The status of the study on beam induced backgrounds at the CEPC



- Backgrounds may impact IR components, especially detectors in several ways, so that they are important inputs to the detector(also accelerator) design, such as radiation tolerance, detector occupancy...
- Therefore, the study of the beam induced backgrounds would be critical and should get started as early as possible.
- The study would depend on a specific version of the machine design and parameters together with the understanding of the basic principles.
- Impacts of the beam induced background:
  - Noise in detector
  - Heat Deposition
  - Radiation damage on accelerator components and detectors





# Introduction

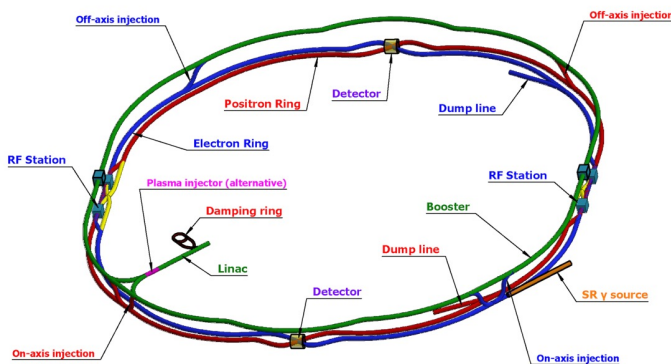


- MDI stands for "Machine Detector Interface"
  - Interaction Region and other components
  - 2 IPs
  - 33mrad Crossing angle
- Flexible optics design
  - Common Layout in IR for all energies
  - High Luminosity, low background impact, low error
  - Stable and easy to install, replace/repair

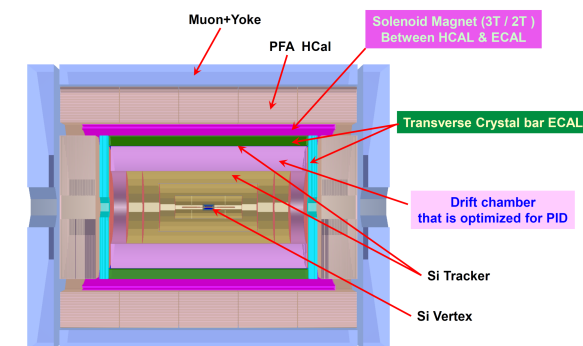
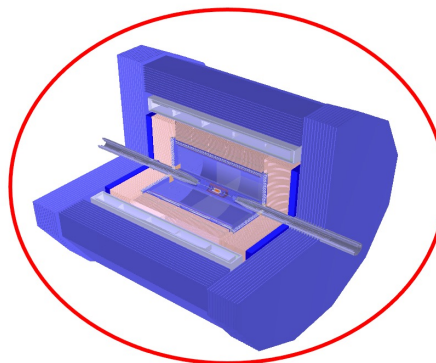
	Higgs	Z	W	$t\bar{t}$
Number of IPs	2			
Circumference (km)	100.0			
SR power per beam (MW)	30			
Half crossing angle at IP (mrad)	16.5			
Bending radius (km)	10.7			
Energy (GeV)	120	45.5	80	180
Energy loss per turn (GeV)	1.8	0.037	0.357	9.1
Damping time $\tau_x/\tau_y/\tau_z$ (ms)	44.6/44.6/22.3	816/816/408	150/150/75	13.2/13.2/6.6
Piwiński angle	4.88	24.23	5.98	1.23
Bunch number	268	11934	1297	35
Bunch spacing (ns)	591 (53% gap)	23 (18% gap)	257	4524 (53% gap)
Bunch population ( $10^{11}$ )	1.3	1.4	1.35	2.0
Beam current (mA)	16.7	803.5	84.1	3.3
Phase advance of arc FODO ( $^\circ$ )	90	60	60	90
Momentum compaction ( $10^{-5}$ )	0.71	1.43	1.43	0.71
Beta functions at IP $\beta_x^*/\beta_y^*$ (m/mm)	0.3/1	0.13/0.9	0.21/1	1.04/2.7
Emittance $\epsilon_x/\epsilon_y$ (nm/pm)	0.64/1.3	0.27/1.4	0.87/1.7	1.4/4.7
Betatron tune $\nu_x/\nu_y$	445/445	317/317	317/317	445/445
Beam size at IP $\sigma_x/\sigma_y$ (um/nm)	14/36	6/35	13/42	39/113
Bunch length (natural/total) (mm)	2.3/4.1	2.5/8.7	2.5/4.9	2.2/2.9
Energy spread (natural/total) (%)	0.10/0.17	0.04/0.13	0.07/0.14	0.15/0.20
Energy acceptance (DA/RF) (%)	1.6/2.2	1.0/1.7	1.2/2.5	2.0/2.6
Beam-beam parameters $\xi_x/\xi_y$	0.015/0.11	0.004/0.127	0.012/0.113	0.071/0.1
RF voltage (GV)	2.2	0.12	0.7	10
RF frequency (MHz)	650			
Longitudinal tune $\nu_z$	0.049	0.035	0.062	0.078
Beam lifetime (Bhabha/beamstrahlung) (min)	39/40	82/2800	60/700	81/23
Beam lifetime (min)	20	80	55	18
Hourglass Factor	0.9	0.97	0.9	0.89
Luminosity per IP ( $10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ )	5.0	115	16	0.5

TDR Design

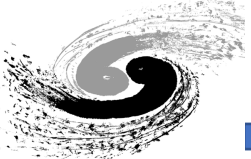
67%↑      259%↑



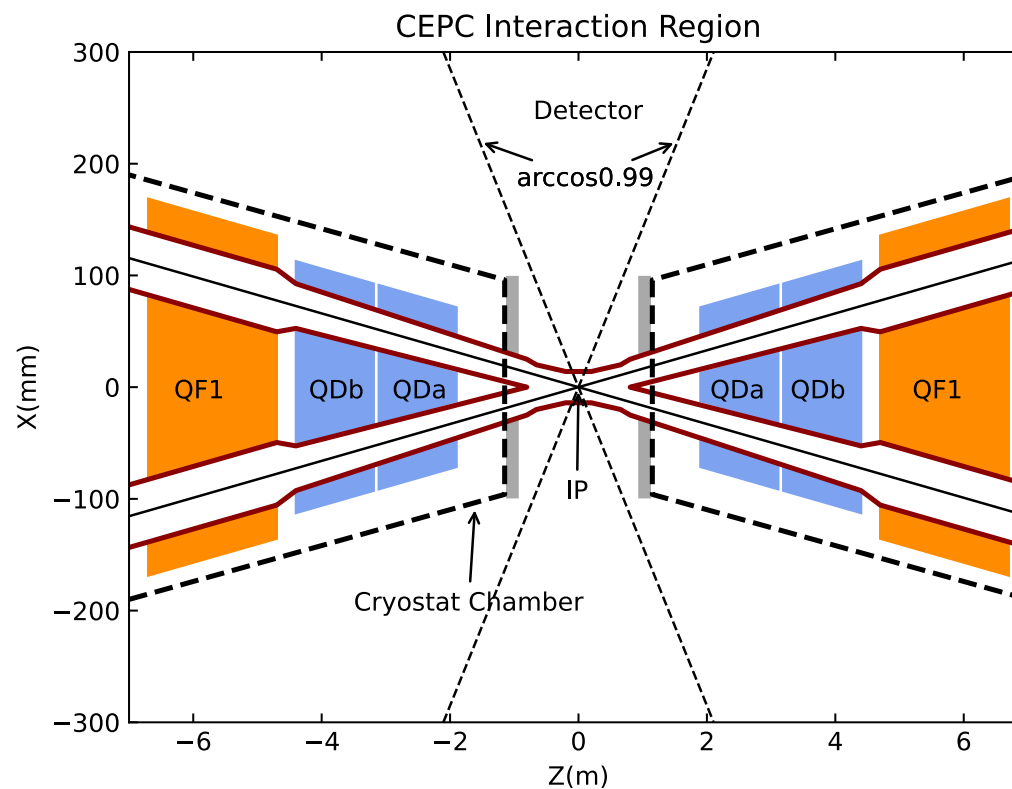
Particle Flow Approach (ILD-like)



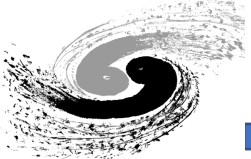
4th Detector concept



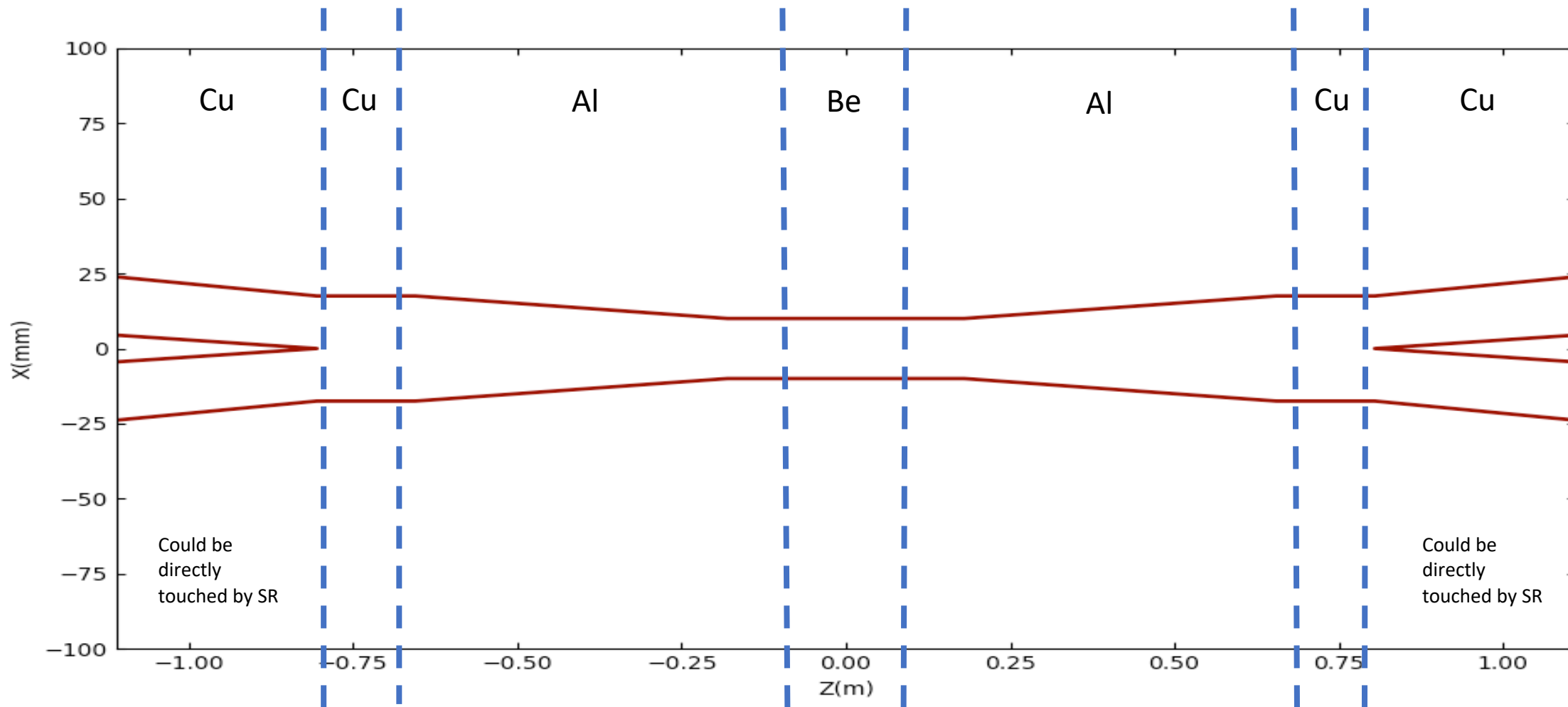
- Interaction Region Layout/Parameters
  - $L^* = 1.9\text{m}$  / Detector Acceptance = 0.99



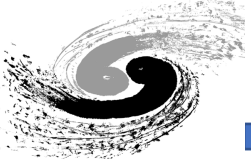
The length of Interaction Region is  $-7\text{m} \sim 7\text{m}$  at TDR Phase



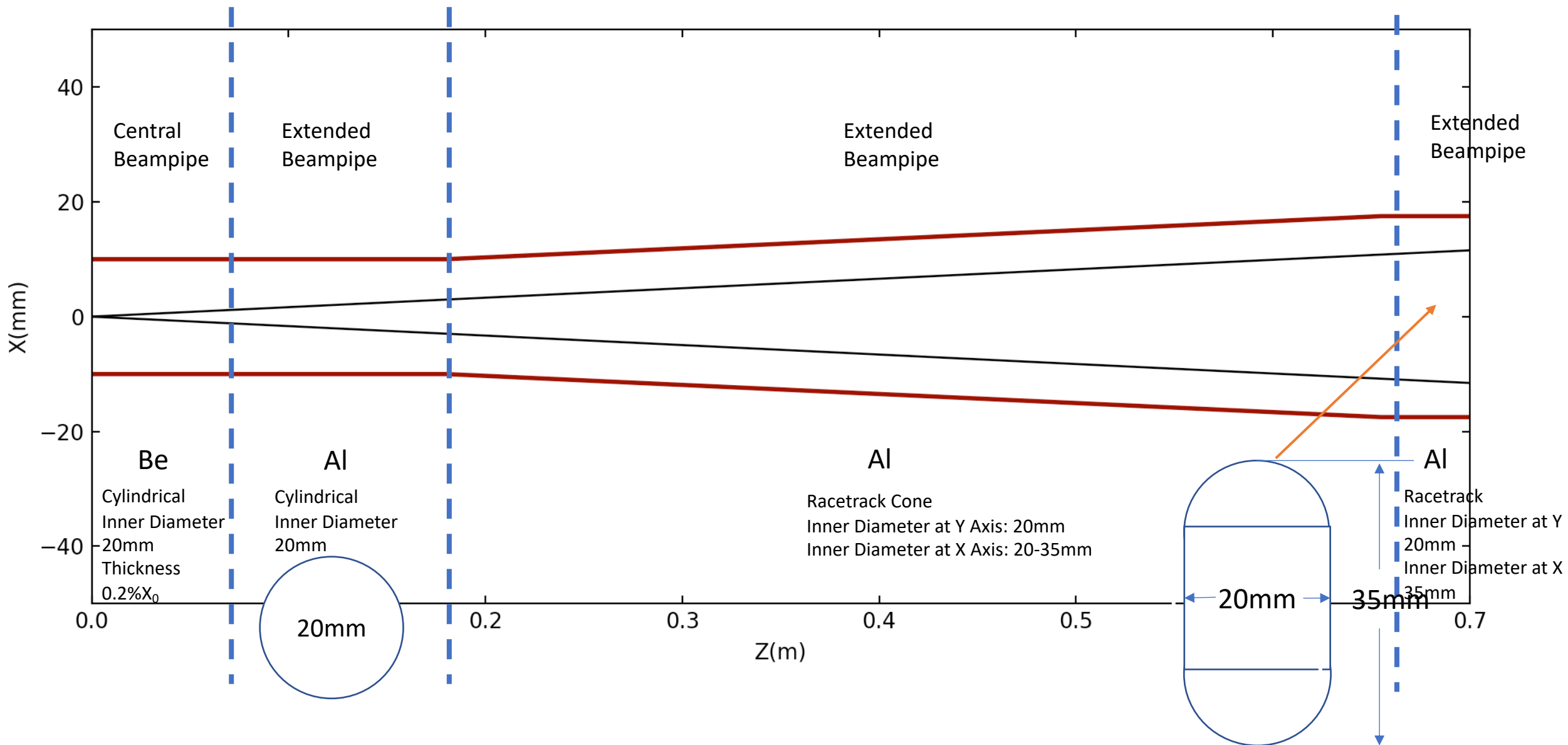
# Central beam pipe design

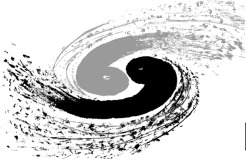


We are considering to change the material beyond bellows to Al due to demands of LumiCal, it wouldn't affect heat deposition to much



# New Beampipe Design – Half Detector pipe



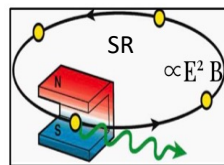


# Background Estimation

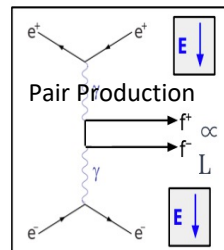


A. Natochii

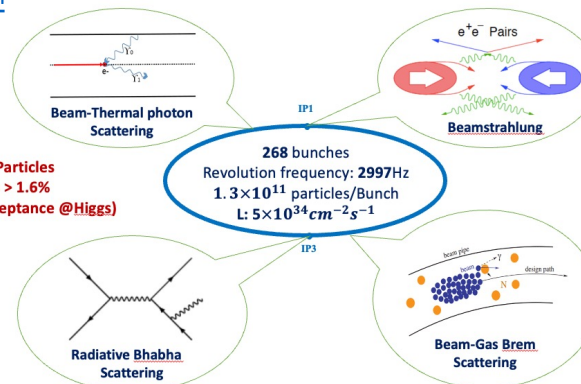
- Single Beam
  - Touschek Scattering
  - Beam Gas Scattering(Elastic/inelastic)
  - Beam Thermal Photon Scattering
  - Synchrotron Radiation
- Luminosity Related
  - Beamstrahlung
  - Radiative Bhabha Scattering
- Injection



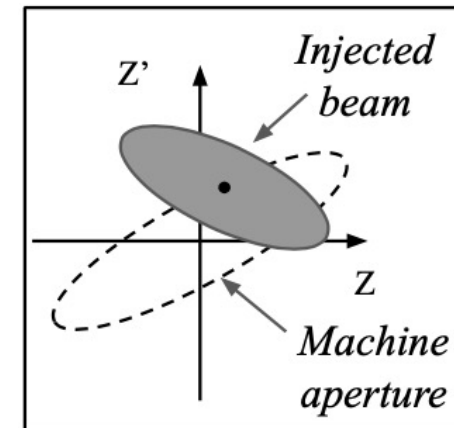
A. Natochii



Photon BG



Beam Loss BG

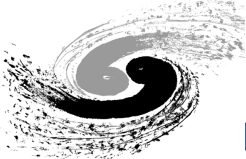


Injection BG

Background	Generation	Tracking	Detector Simu.
Synchrotron Radiation	<a href="#">BDSim</a>	<a href="#">BDSim/Geant4</a>	<a href="#">Mokka/CEPCSW</a>
Beamstrahlung/Pair Production	<a href="#">Guinea-Pig++</a>	<a href="#">SAD</a>	
Beam-Thermal Photon	<a href="#">PyBTH[Ref]</a>		
Beam-Gas Bremsstrahlung	<a href="#">PyBGB[Ref]</a>		
Beam-Gas Coulomb	BGC in <a href="#">SAD</a>		
Radiative Bhabha	<a href="#">BBBREM</a>		

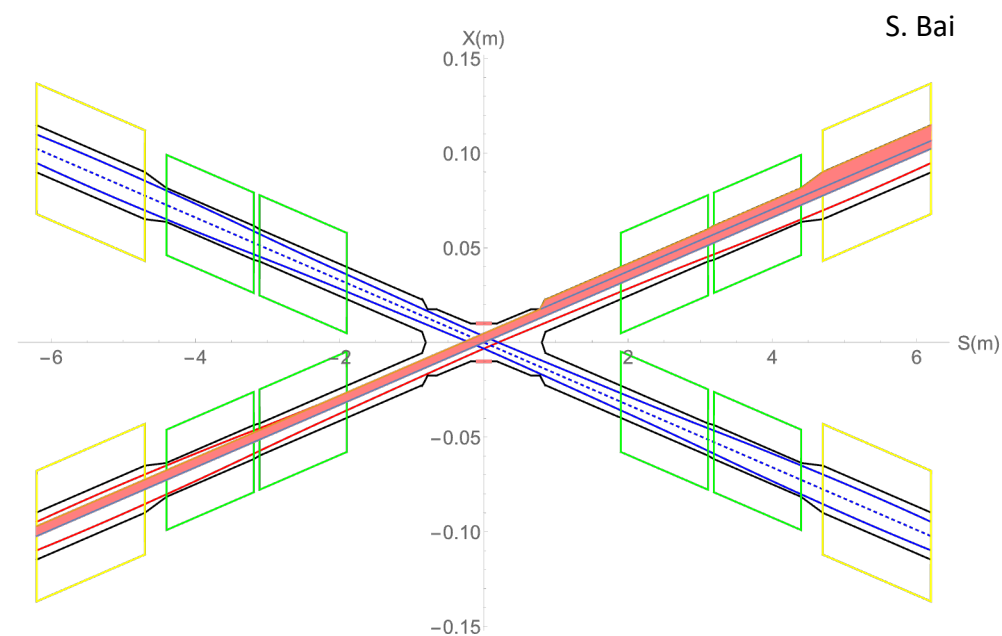
- One Beam Simulated
- Simulate each background separately
- Whole-Ring generation for single beam BGs
- Multi-turn tracking(50 turns)
  - Using built-in LOSSMAP
  - SR emitting/RF on
  - Radtaper on
  - No detector solenoid yet



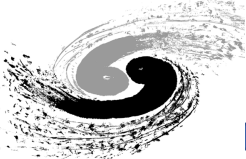


# Synchrotron Radiation

- Beam bent by magnets would emit synchrotron radiation, sometimes would be critical at circular machines
- Single beam induced backgrounds
- Would be huge at CEPC, Synchrotron radiation should be dealt with high priority at circular machines when designing the interaction region due to high hitting number/power/detector impact



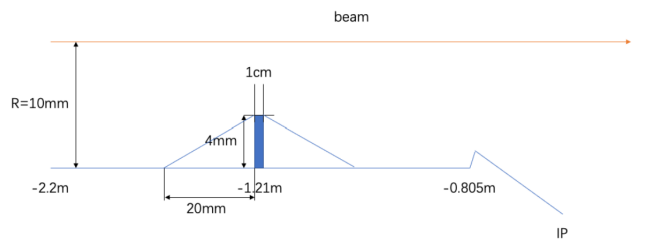
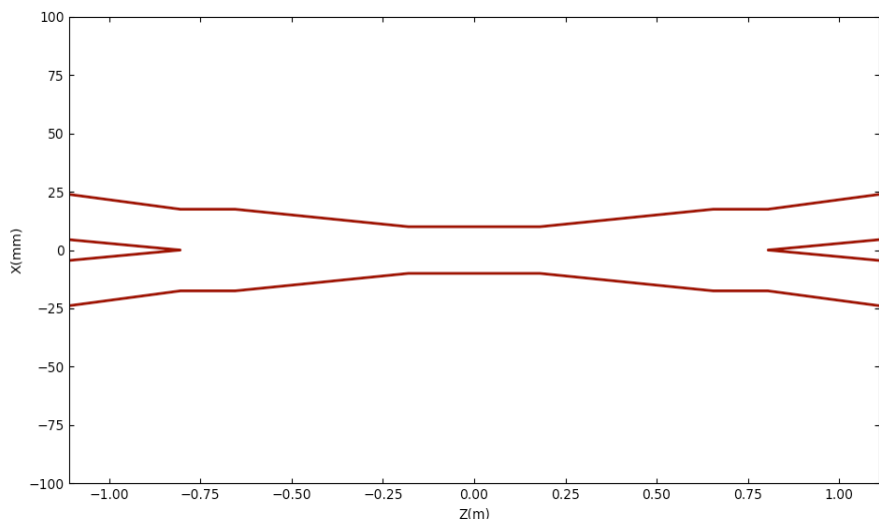
Machine	SR Critical Energy	Number of SR Photons/BX
CEPC - Higgs	~64.2keV	~0.4E12
LEP2	~67.8 keV	0.7E12
BEPCII	~0.7keV	~8E7
SuperKEKB – HER	~10.88 keV	



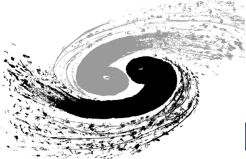
# Mitigation Methods of SR

- The central beam pipe was carefully designed to avoid the direct hitting of the SR photons
- The masks are implemented to further mitigate the secondaries
  - Several ways has been attempted, including the shrinking of the incoming beam pipe(asymmetry design, SuperKEKB way) and different position/material/design of the mask.

Y. Sun



option	photon number of hit Be/BX
1.21-mask-Cu	1736.0
1.21-mask-W	1698.0
2.2-mask-Cu	1147.0
cons-no mask-Cu	257364.0
cons-no mask-W	148030.0
1.21-mask-Cu-5 $\mu$ mAu	216.0
nomask	39400.0



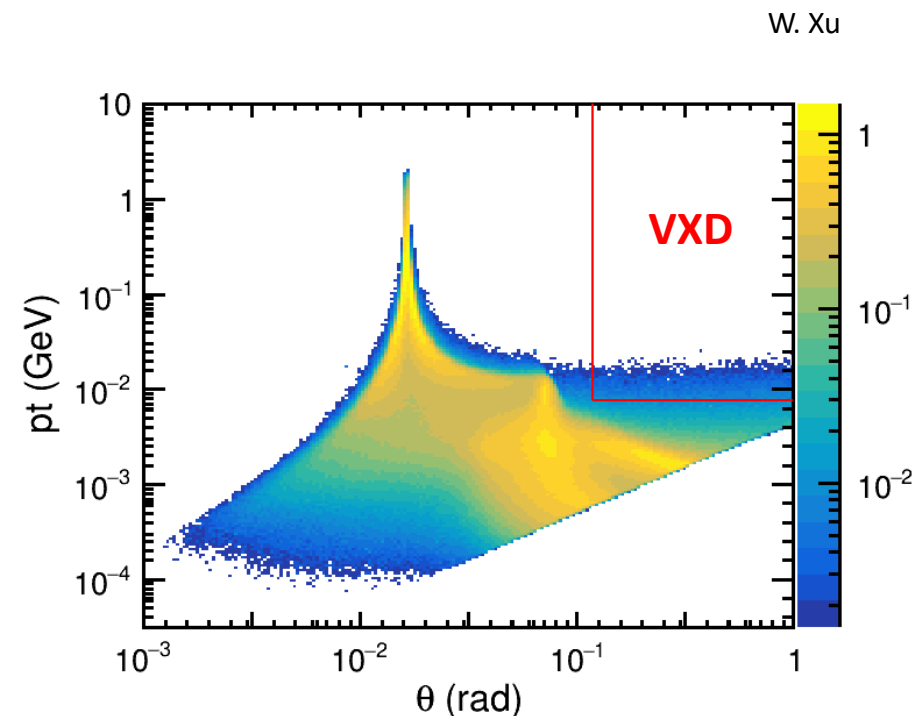
# Pair Production(Beamstrahlung)

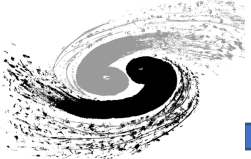


Please refer to Wei's talk on Friday

- Luminosity related backgrounds
- One of the dominant backgrounds at the CEPC, may lead to two different impacts:
  - The impacts on detector, caused by the electrons/positrons produced by photons
  - The impacts on accelerator components outside of the IR, caused by the photons directly.
- Hard to mitigate

Parameter	Symbol	ILC-500	CLIC-380	CEPC-Z	FCC-Z	CEPC-W	FCC-W	CEPC-Higgs	FCC-Higgs	CEPC-top	FCC-top
Energy	E[GeV]	250	190	45.5	45.5	80	80	120	120	180	182.5
Particles per bunch	N[1e10]	3.7	2	14	24.3	13.5	29.1	13	20.4	20	23.7
Bunch Number				11934	10000	1297	880	268	248	35	40
Bunch Length	sigma_z [mm]	0.3	0.07	8.7	14.5	4.9	8.01	4.1	6.0	2.9	2.75
Collision Beam Size	sigma_x,y [um/nm]	0.474/5.9	0.149/2.9	6/35	8/34	13/42	21/66	14/36	14/36	39/113	39/69
Emittance	epsilon_x,y [nm/pm]	1e4/3.5e4	0.95e3/3e4	0.27/1.4	0.71/1.42	0.87/1.7	2.17/4.34	0.64/1.3	0.64/1.29	1.4/4.7	1.49/2.98
Betafunction	beta_x,y [m/mm]	0.011/0.48	0.0082/0.1	0.13/0.9	0.1/0.8	0.21/1	0.2/1	0.3/1	0.3/1	1.04/2.7	1/1.6
Factor	[1e-4]	612.7	6304.6	2.14	1.7	3.0	2.4	4.8	5.2	5.6	7.10
n_gamma		1.9	4.34	1.0	1.36	0.45	0.59	0.4	0.64	0.22	0.26
Relative loss per particle	%/BX	19.3		0.0041	0.0092	0.0067	0.0072	0.0096	0.0161	0.0062	0.0093

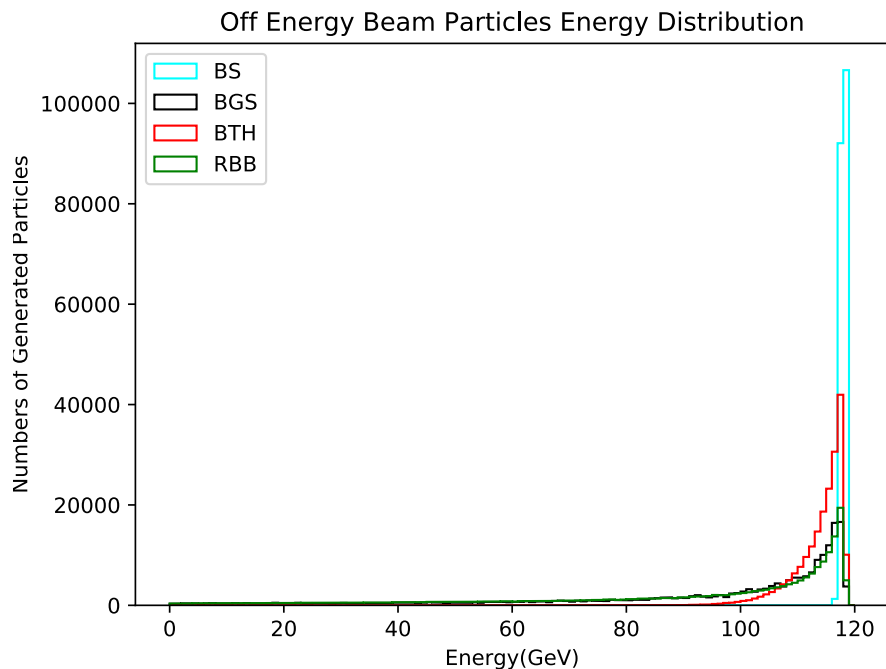




# Beam Loss Particle



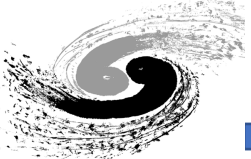
- Back to CDR Phase, some fundamental work has been done, like the analysis of the energy spectra of beam loss particles, the effectiveness of the collimators(loss map turn by turn)...



Energy Spectra

Background	Lifetime	Notes
Beam-Thermal Photon	50.66h	
Beam-Gas Bremsstrahlung	171.92h	Mainly H <sub>2</sub> , 1 nTorr
Beam-Gas Coulomb	19.99h	
Radiative Bhabha	40min	

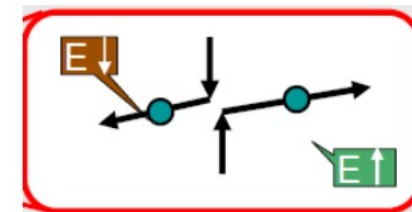
Beam Lifetime @ Higgs



# Touschek scattering

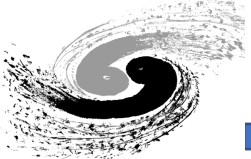
- Intra-bunch Coulomb scattering
- Beam particles
- Rate  $\propto (\text{beam size})^{-1}, E^{-2}$
- Lifetime estimation:

$$\frac{1}{\tau} = \frac{Nr_e^2 c}{8\pi\sigma_x\sigma_y\sigma_z\gamma^2} \left(\frac{1}{\eta^3}\right) D(\xi)$$



- Should not have huge impact on High Energy colliders like CEPC
  - Also exists on linear colliders

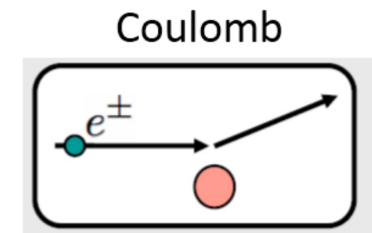
Machine Name	Touschek Lifetime
BEPCII	5.21h
SuperKEKB – HER – Phase 1	~ 3.1h
SuperKEKB – LER - Phase 1	~ 3.3h
LEP 1	
CEPC – Higgs	119h



# Beam Gas Scattering - elastic

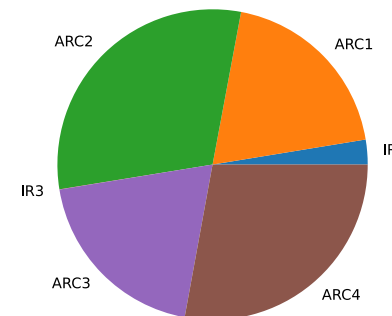


- Coulomb scattering with residual gas
- Beam Particles(with orbit changing)
- Rate  $\propto P, Z, T^{-1}, E^{-1}, R^{-2}$ , related to beta function

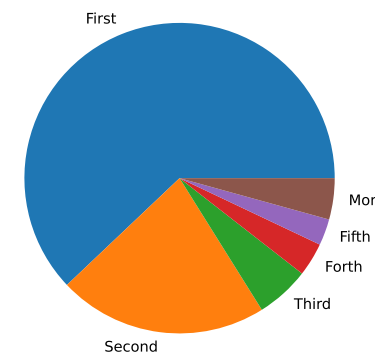


$$\sigma_{matt} = \frac{4\pi Z^2 r_e^2}{\gamma^2} \left( \frac{1}{\theta_{min}^2 + \theta_1^2} \right) = \frac{4\pi Z^2 r_e^2}{\gamma} \cdot \frac{192\beta_s \beta_{max}}{192\gamma R^2 + \beta_s \beta_{max} Z^{2/3}} \quad \frac{1}{\tau} = \sigma \rho_{gas} c = \sigma c \frac{P}{k_B T}$$

- Should also not have huge impacts on high energy colliders like CEPC, but decay slope slowly than touschek.
  - Also exists at linear colliders
- The small size of pipe radius will cause higher rates.

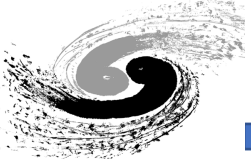


Loss Pos @ CEPC-Higgs  
IR: 2.6%



Loss turn @ CEPC-Higgs

Machine Name	Beam Gas Coulomb Lifetime
BEPCII	56.1h
SuperKEKB – HER – Phase 1	~ 5.4h
SuperKEKB – LER – Phase 1	~ 14.4h
LEP 1	430h
CEPC – Higgs	27.99h

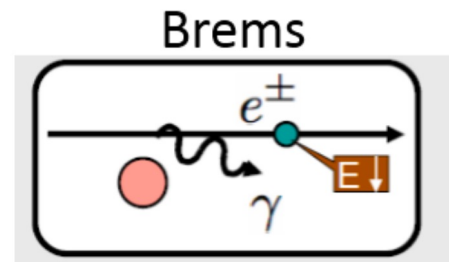


# Beam Gas Scattering - inelastic

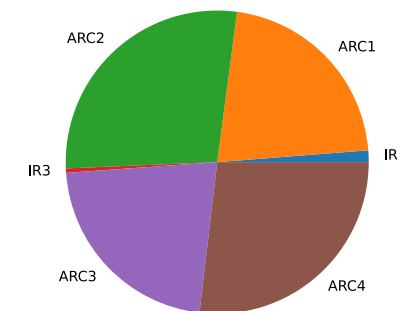
- Bremsstrahlung between beam particles and residual gas
- Beam particles(mainly) and photons
- Rate  $\propto P, T^{-1}$ , related to Z

$$\sigma_{brem} = 4\alpha r_e^2 \left[ \frac{4}{3} \left( \ln \frac{1}{\eta} - \frac{5}{8} \right) F(Z) + \frac{1}{9} Z(Z+1) \left( \ln \frac{1}{\eta} - 1 \right) \right] \quad \frac{1}{\tau} = \sigma \rho_{gas} c = \sigma c \frac{P}{k_B T}$$

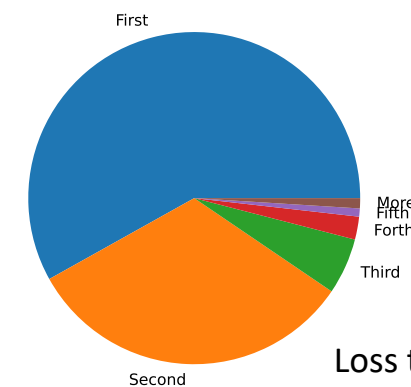
- Not depends on E, therefore, would be significant at high energy colliders like CEPC
  - Also exists at linear colliders



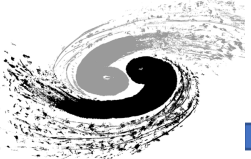
Machine Name	Beam Gas Brems Lifetime
BEPCII	50.7h
SuperKEKB – HER - Phase 1	~ 3.2h
SuperKEKB – LER – Phase 1	~ 3.9h
LEP 1	
CEPC – Higgs	248.90h



Loss Pos@ CEPC-Higgs  
IR: 1.6%



Loss turn @ CEPC-Higgs 15



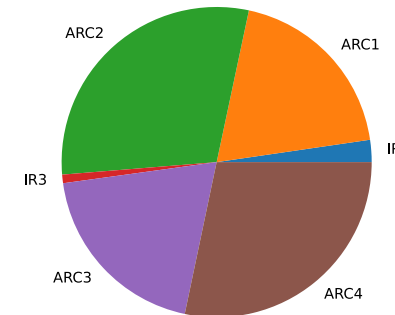
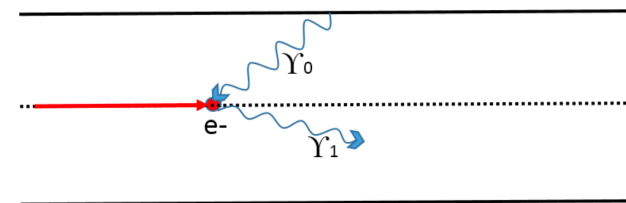
# Beam Thermal Photon



- Compton scattering between beam particles and thermal photons
- Beam particles(mainly) and photons
- Rate  $\propto T^3, f$ ;  $f$  related to  $\eta^{-1}, E^{-1}$

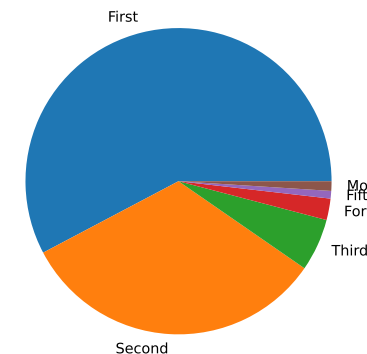
$$\frac{1}{\tau} = \rho_\gamma c \sigma_T f = 8\pi \left(\frac{kT}{hc}\right)^3 \int_0^\infty \frac{x^2}{e^x - 1} dx \cdot c \cdot \frac{8\pi}{3} r_e^2 \cdot f$$

- Not depends on E(besides f), therefore would be significant at high energy colliders like CEPC
  - Also exists at linear colliders
  - For  $T=24^\circ\text{C}$ ,  $\rho_\gamma = 5.329 \times 10^{14} \text{m}^{-3}$ ,  $\langle e \rangle = 0.07 \text{eV}$ ,  $\rho_\gamma c \sigma_T$  is about 26.2h, f is the loss ratio which determined by experiment(or simulation)
  - The energy of E would be increased as  $\gamma^2$ ,  $\langle e \rangle$  is  $\sim 550 \text{MeV@Z}$ ,  $3.86 \text{GeV@Higgs}$ ,  $8.7 \text{GeV@ttbar}$



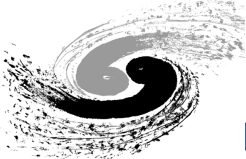
Loss Pos@ CEPC-Higgs  
IR: 3.1%

	Higgs	Z	ttbar	W
f	0.51718	0.37238	0.5471725	0.47443
Beam Lifetime	50.66h	70.19h	47.88h	55.22h



Loss turn @ CEPC-Higgs 16

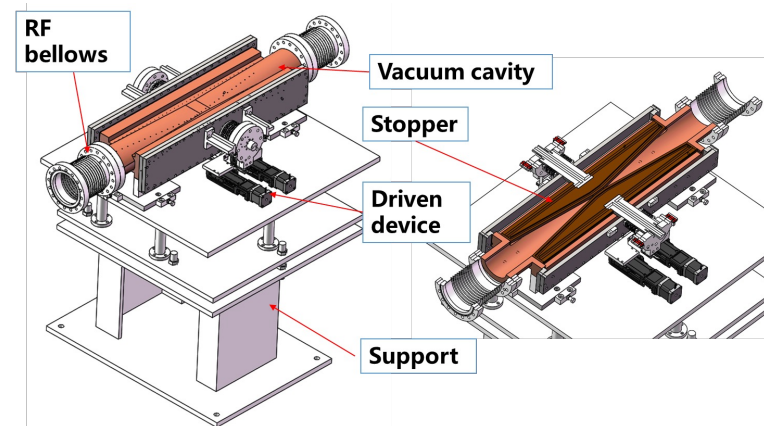




# Mitigation of the BG - Collimator

- Requirements:
  - Beam stay clear region:  $18 \sigma_x + 3\text{mm}$ ,  $22 \sigma_y + 3\text{mm}$
  - Impedance requirement: slope angle of collimator  $< 0.1$
- 4 sets of collimators were implemented per IP per Ring(16 in total)
  - 2 sets are horizontal(4mm radius), 2 sets are vertical(3mm radius).
- One more upstream horizontal collimator were implemented to mitigate the Beam-Gas background
- More Collimators for Machine Protection is ongoing, they should also be benefit for BG mitigation.

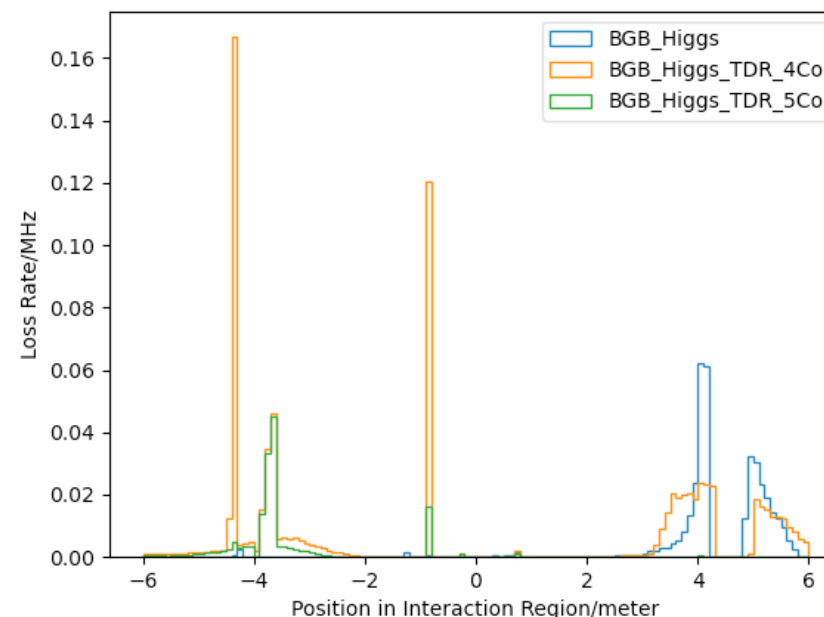
Please refer to Bin's talk on Friday

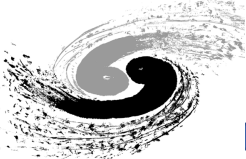


S. Bai

name	Position	Distance to IP/m	Beta function/m	Horizontal Dispersion /m	Phase	BSC/2/m	Range of half width allowed/m m
APT1	D11.785	44611	20.7	0.12	164.00	0.006	1~6
APT2	D11.788	44680	20.7	0.12	164.25	0.006	1~6
APT3	D11.791	44745	105.37	0.12	165.18	0.0036	0.156~3.6
APT4	D11.794	44817	113.83	0.12	165.43	0.0036	0.156~3.6
APT5	D10.5	1729.66	20.7	0.06	6.85	0.00182	1~6
APT6	D10.8	1798.24	20.7	0.12	7.10	0.00182	1~6
APT7	D10.10	1832.52	20.7	0.25	7.22	0.00182	0.069~3.3
APT8	D10.14	1901.1	20.7	0.25	7.47	0.00182	0.069~3.3
APT9	DMBV01IR U0	56.3	196.59	0	362.86	0.01178	2.9~11.78

Beam Lost Particle Distribution





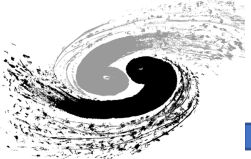
# Loss Distribution

- Average Theta\_Z and Energy of Loss Particles:

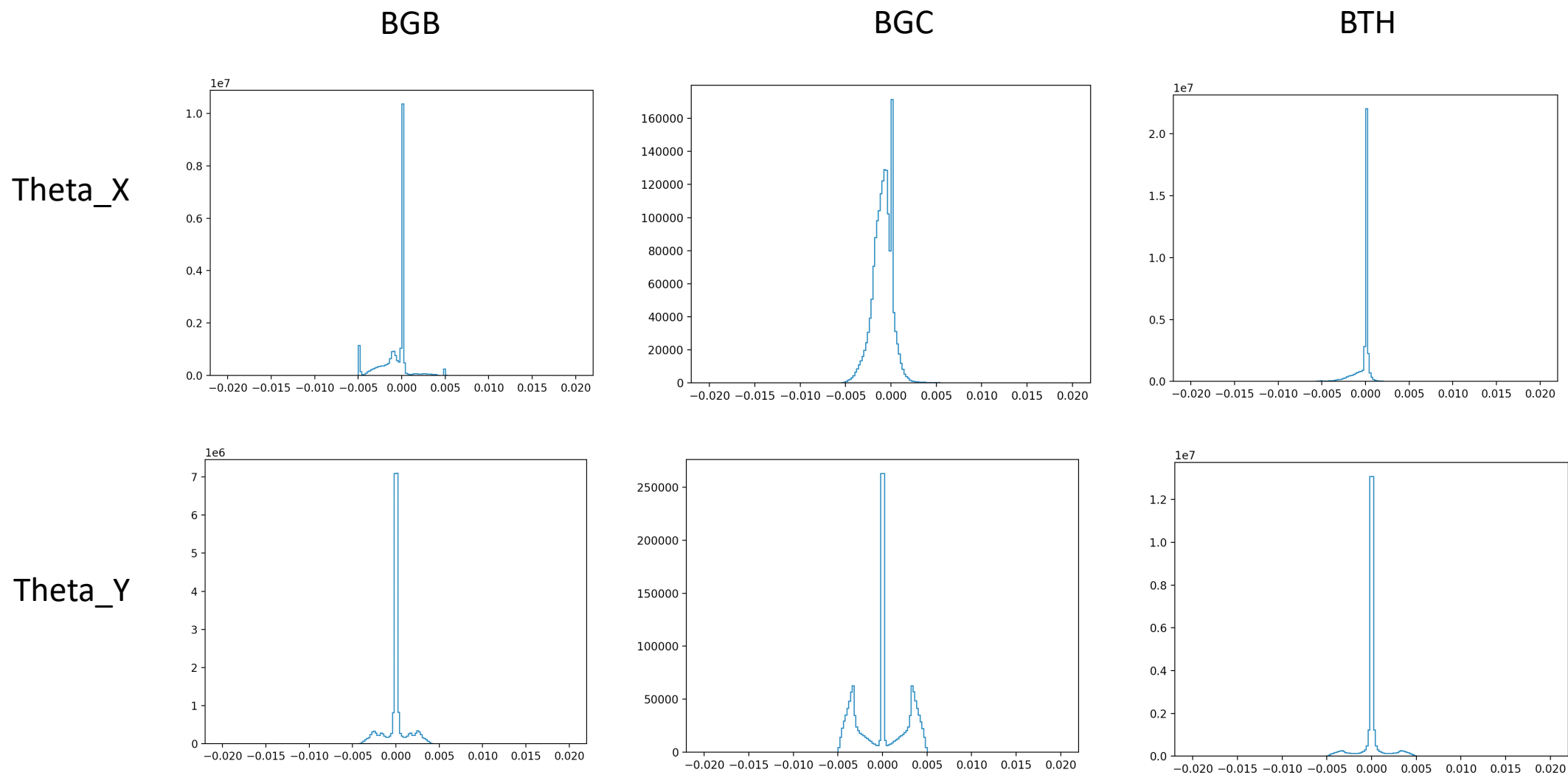
average theta/rad	BGB	BTH	BGC
Higgs	0.00307725042012	0.00308127699092	0.00294731619585
Z-pole	0.0024459553963060237	0.002540682266912946	0.003186191377046982
ttbar	0.0038236837001350238	0.0030871275506335243	0.0034985540360784233

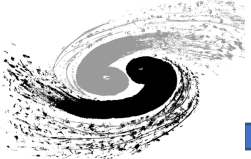
Average Energy/GeV	BGB	BTH	BGC
Higgs	101.53252654768343	107.51971444616053	120.05252903226118
Z-pole	44.69673706787736	44.67623558196711	45.49308030629436
ttbar	171.9848469814191	175.43680765714643	

## High Energy and Very Close to Beam



# Loss Distribution



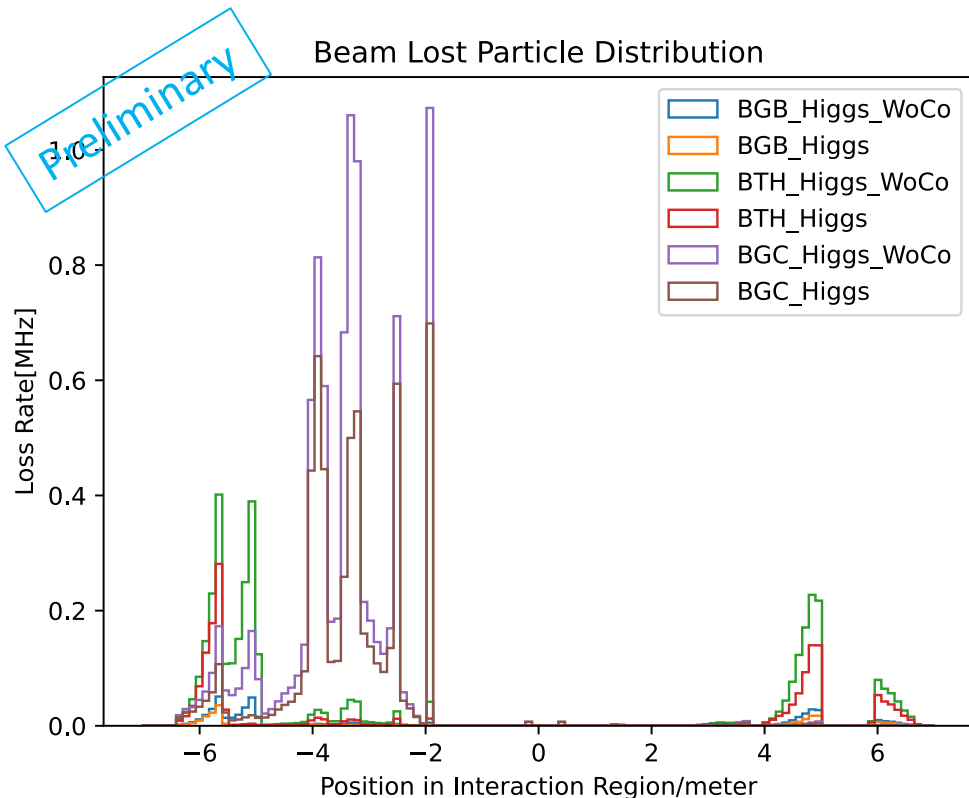


# Loss Distribution

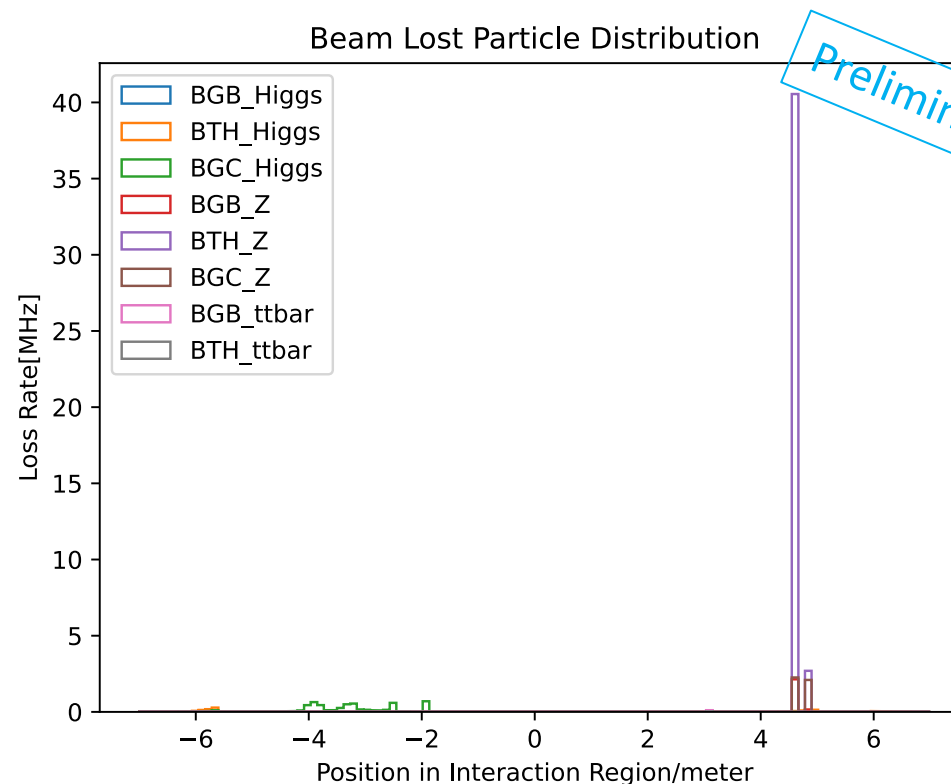
- Errors implemented
  - High order error for magnets
  - Beam-beam effect
- 2 IR considered(sum)

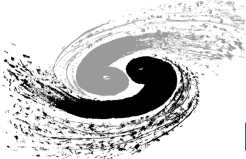
$$Loss\ Rate = \frac{Loss\ Number}{Loss\ Time} = \frac{Bunch\ number * Particles\ per\ Bunch * (1 - e^{-1})}{Beam\ Lifetime}$$

@Higgs



@Higgs  
+ttbar  
+Z

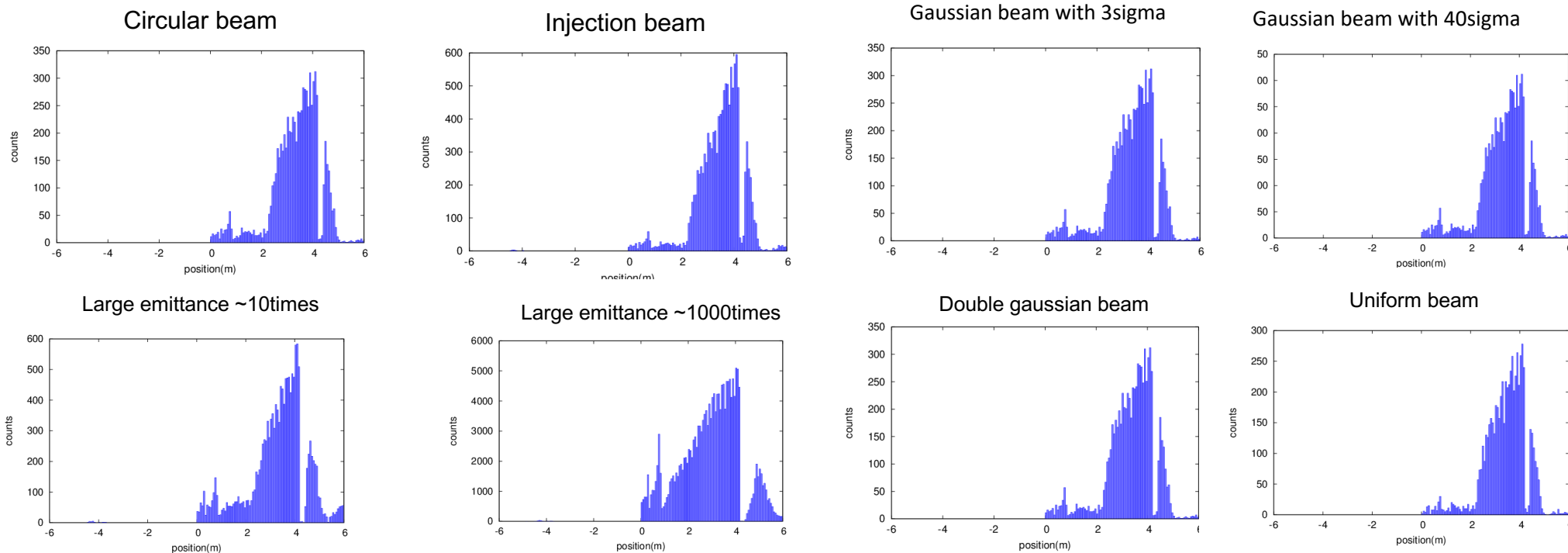


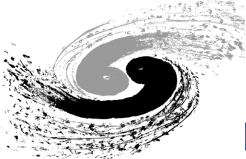


# Injection Backgrounds

S. Bai

- A preliminary study on the injection backgrounds has been performed:
  - RBB is taken into account in all cases
  - A simplified model of top-up injection beam
  - Tails from imperfectly corrected X-Y coupling after the injection point
  - Some tolerances to imperfect beams from the booster (e.g. too large emittances)
  - non-Gaussian distributions existing/building up in the booster and being injected into the main rings

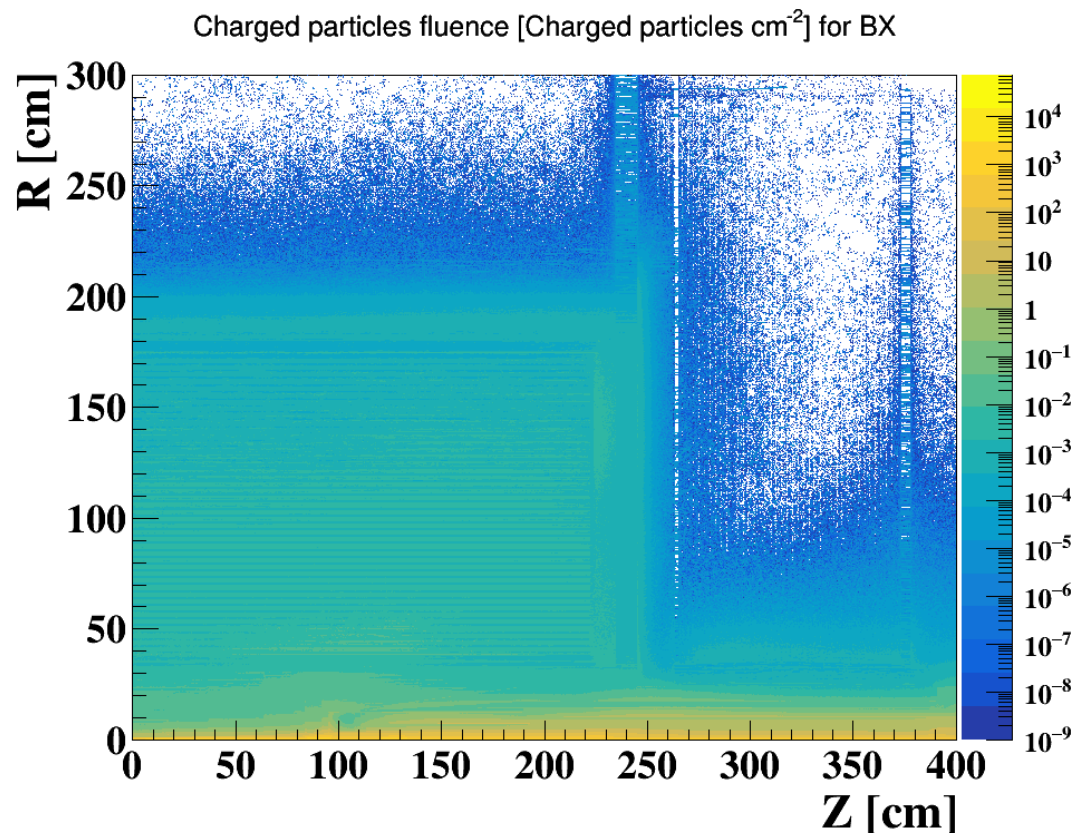


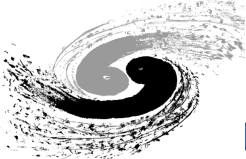


# Detector Impact

Please refer to Wei's talk on Friday

- Quantify Impacts using hit density, TID, and NIEL
- Adopted the method ATLAS used(ATL-GEN-2005-001) for background estimation
- Mainly use CEPCSoftware/CEPCSW, also use FLUKA/BDSIM as double check
- Currently, we are still use "real simulation particle" as the source, didn't sampling based on the loss distribution
- A safety factor is always included. Currently, we are setting the factor to 10. However, based on the experiences from other colliders, this number may not enough
  - SuperKEKB's data/MC ratio is higher than 1000 at early phases.

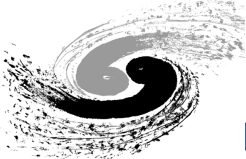




Please refer to Bin's talk on Friday

- Important to validate the modellings and Monte Carlo Simulation codes for the CEPC beam background simulation with real data where they are applicable.
  - **BEPC II/BES III**, SuperKEKB/Belle II, LEP I/II...
- Basic Principles – Key Parameters & Distinguish
  - Single beam mode: three dominant contributions from Touschek, beam-gas and electronics noise & cosmic rays.
  - $O_{single} = O_{tous} + O_{gas} + O_{noise+\mu} = S_t \cdot D(\sigma_{x'}) \cdot \frac{I_t \cdot I_b}{\sigma_x \sigma_y \sigma_z} + S_g \cdot I_t \cdot P(I_t) + S_e$
  - Double beam mode: additional contributions from luminosity related backgrounds, mainly radiative Bhabha scattering
  - $O_{total} = O_{e^+} + O_{e^-} + O_{\mathcal{L}}(\text{Ideal})$
- 4 rounds of experiments on BEPCII has been done in recent years.





# Summary & Outlook

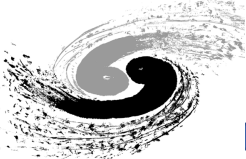


- The study based on TDR phase is on going.
  - Layout & Physics design has been updated.
  - Among all the beam backgrounds, pair production might be the most dangerous one.
  - Other backgrounds like tousek should also be considered.
- We will continue developing our own toolkits of beam backgrounds simulation.
  - The interface between different tools & our own tools like generator.
  - Tools for visualization and automation.
- The optimization and validation of current design is always needed.
  - The BESIII backgrounds experiment was done last/this summer. We plan to do more in the following years, containing the study on Collimators.
  - Validate our BG simulation codes using BEPCII/SuperKEKB.
- The EDR phase of accelerator is about to start.
  - The feasibility of tungsten pipes will be studied..
  - The installation scheme of the whole MDI will be studied.

## Thank You



# Backup

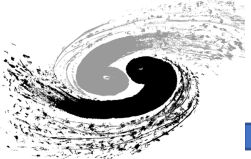


# MDI Parameter Table



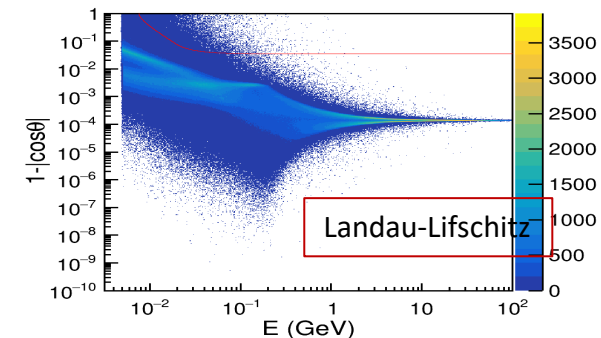
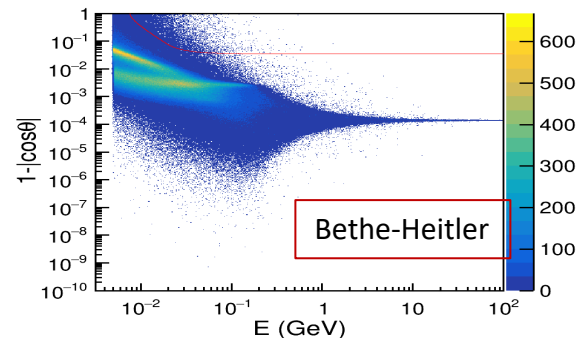
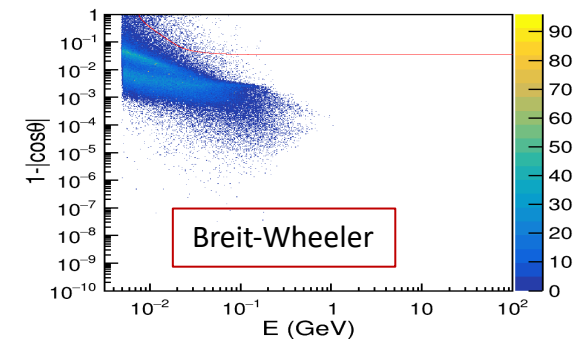
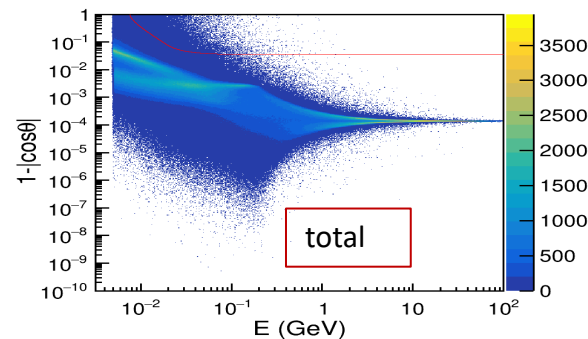
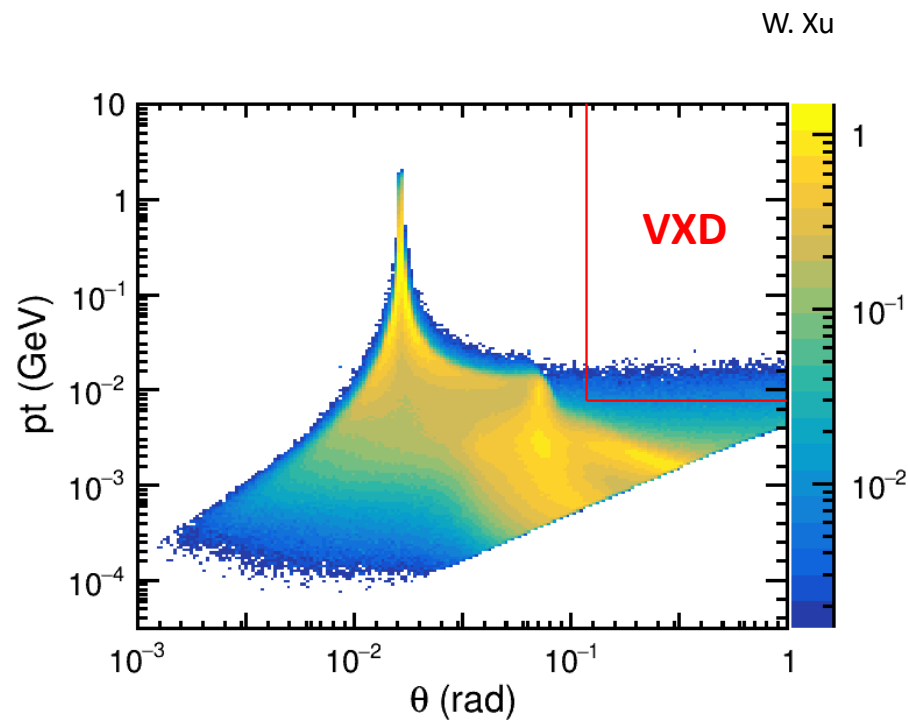
S. Bai

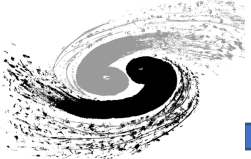
	range	Peak filed in coil	Central filed gradient	Bending angle	length	Beam stay clear region	Minimal distance between two aperture	Inner diameter	Outer diameter	Critical energy (Horizontal)	Critical energy (Vertical)	SR power (Horizontal)	SR power (Vertical)
L*	0~1.9m				1.9m								
Crossing angle	33mrad												
MDI length	±7m												
Detector requirement of accelerator components in opening angle	8.11°												
QDa/QDb		3.2/2.8 T	141/84.7T/m		1.21m	15.2/17.9mm	62.71/105.28 mm	48mm	59mm	724.7/663.1keV	396.3/263keV	212.2/239.23 W	99.9/42.8 W
QF1		3.3T	94.8T/m		1.5m	24.14mm	155.11mm	56mm	69mm	675.2keV	499.4keV	472.9W	135.1W
Lumical	0.95~1.11m				0.16m			57mm	200mm				
Anti-solenoid before QD0		8.2T			1.1m			120mm	390mm				
Anti-solenoid QD0		3T			2.5m			120mm	390mm				
Anti-solenoid QF1		3T			1.5m			120mm	390mm				
Beryllium pipe					±120mm			28mm					
Last B upstream	64.97~153.5m			0.77mrad	88.5m					33.3keV			
First B downstream	44.4~102m			1.17mrad	57.6m					77.9keV			
Beampipe within QDa/QDb					1.21m							1.19/1.31W	
Beampipe within QF1					1.5m							2.39W	
Beampipe between QD0/QF1					0.3m							26.5W	



# Pair Production

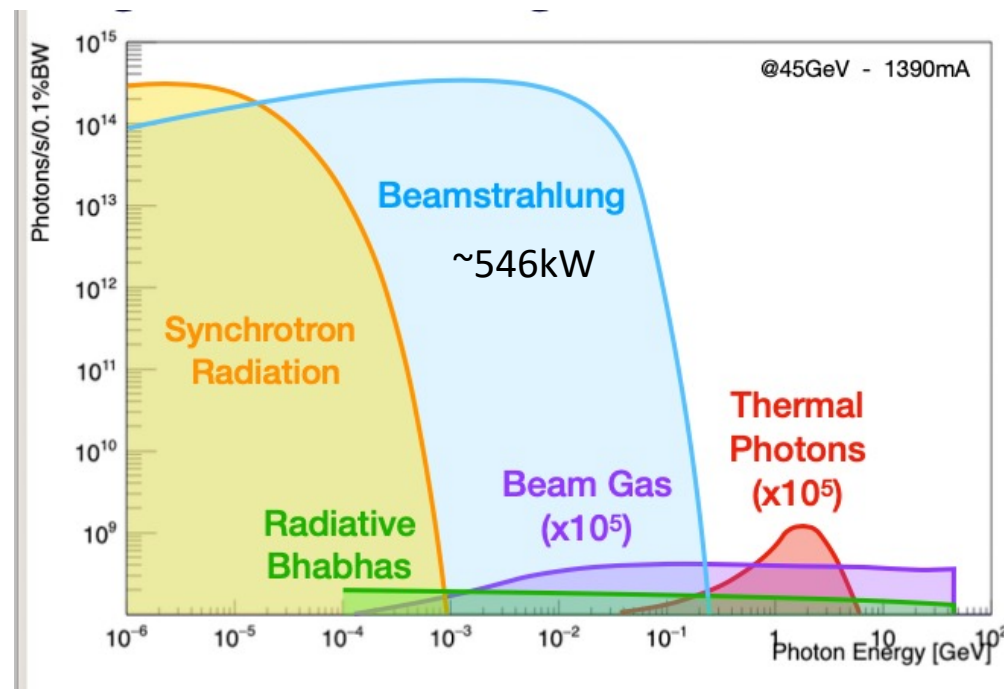
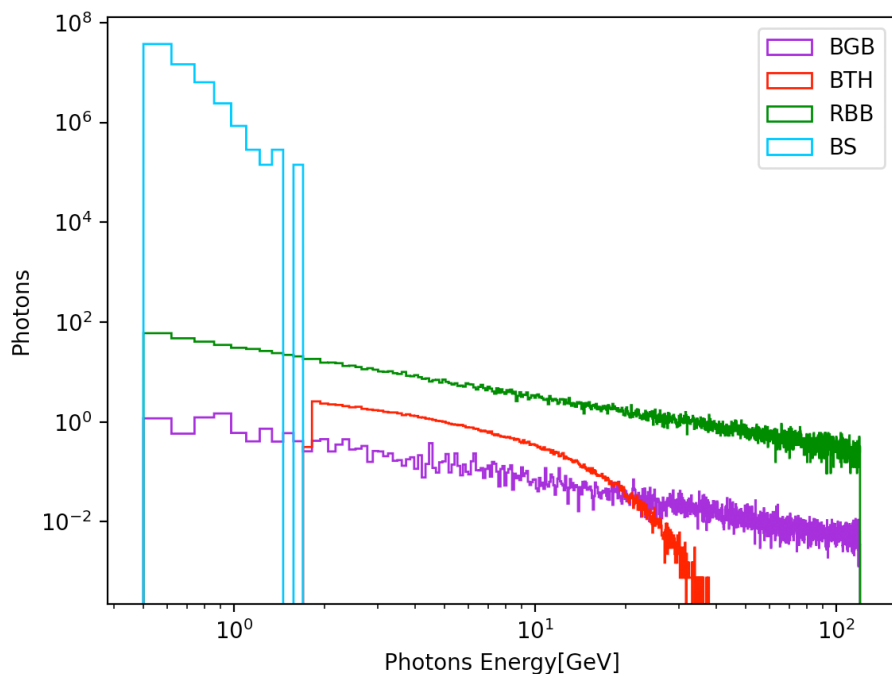
- Pair Production(Beamstrahlung) may lead to two different impacts:
  - The impacts on detector, caused by the electrons/positrons produced by photons
  - The impacts on accelerator components outside of the IR, caused by the photons directly.





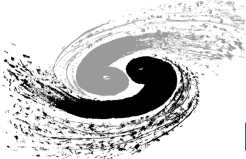
# Photon Absorber?

- The huge deposited power due to the photons (mainly from BS, plus others) might be harmful to the machine, found by FCC.
  - At higgs mode, roughly 93.1 kW@30MW
  - The photons are very hard, contains multi-MeV or even few-GeV photons.
- The structure of the first bending magnet downstream of IP will be modified to adopt the new design.



CEPC@Higgs

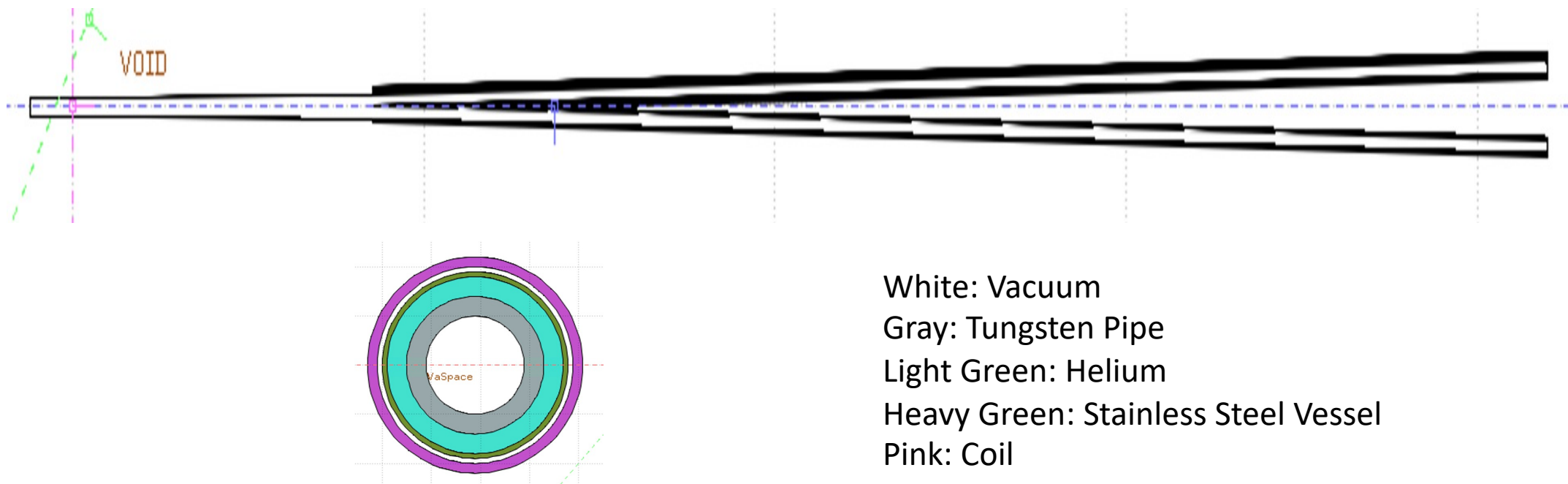
FCC@Z

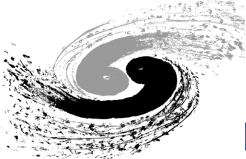


# Beam Pipe Simulation -- FLUKA



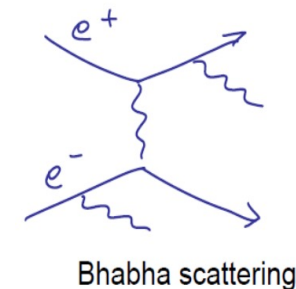
- The initial version of shielding of the quads has been performed using FLUKA.
- Pure tungsten IR beam pipe with 4mm thickness without cooling taken into account, simulate the Absorbed Dose on Coil (Region)
- Only Beam-Gas beam loss is taken into account , calculated based on loss distribution from SAD:
  - $\sim 0.00166 \text{ Gy/s} (0.166 \text{ rad/s})$
  - Safe for Higgs. Other sources on going.



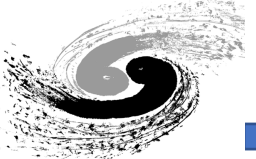


# Radiative Bhabha

- Rate  $\propto$  Luminosity
- Loss Rate might be high due to magnetic fields(solenoid)
- Small angle detector to detect the luminosity
- **SuperKEKB has a modified version(refer to some paper or code)**



Machine Name	RBB Lifetime
BEPCII	
SuperKEKB	$\sim 50$ nb
LEP 1	5.8h
CEPC – Higgs	40min



# Detector Impact(CDR)



- SR Hit Number on Be beam pipe per bunch crossing.

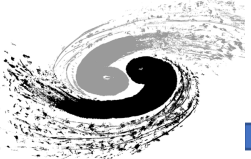
	Higgs	W	Z
Hit Number	~320	~28	<1

- Preliminary results on 1<sup>st</sup> layer of vertex. Safety factor of 10 applied.

Background	Hit Density( $cm^{-2} \cdot BX^{-1}$ )			TID(Mrad $\cdot yr^{-1}$ )			1 MeV equivalent neutron fluence ( $n_{eq} \times 10^{12} \cdot cm^{-2} \cdot yr^{-1}$ )		
	Higgs	W	Z	Higgs	W	Z	Higgs	W	Z
Pair production	1.8	1.2	0.4	0.50	2.1	5.6	1.0	3.8	10.6
Beam Gas	0.4	0.4	0.2	0.36	1.3	4.1	1.0	3.6	11.1
Total	2.17	1.6	0.6	0.86	3.4	9.7	2.0	7.4	21.7
Total_oCDR	2.4	2.3	0.25	0.93	2.9	3.4	2.1	5.5	6.2

- Take Mask into Account(Higgs):

Background	Hit Density( $cm^{-2} \cdot BX^{-1}$ )	TID(Mrad $\cdot yr^{-1}$ )	1 MeV equivalent neutron fluence ( $n_{eq} \times 10^{12} \cdot cm^{-2} \cdot yr^{-1}$ )
Beam Gas	0.4	0.39	1.0



# TDR Estimation – with safety factor of 10



- For fast estimation, we try to perform some scaling based on CDR results according to Luminosity.
- The full-detector TDR simulation has been started.
  - We are updating the tools.
- We plan to have double check on detector simulation(Mokka/CEPCSW/FLUKA)

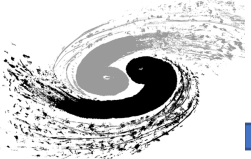
Scaling Results on 1<sup>st</sup> layer of vertex detector

W. Xu

	CDR	TDR(30MW)	TDR(50MW, Upgradable)
<b>Higgs (3T)</b>	2.93	5.00	8.00
<b>Z (2T)</b>	32.1	115.0	184.0

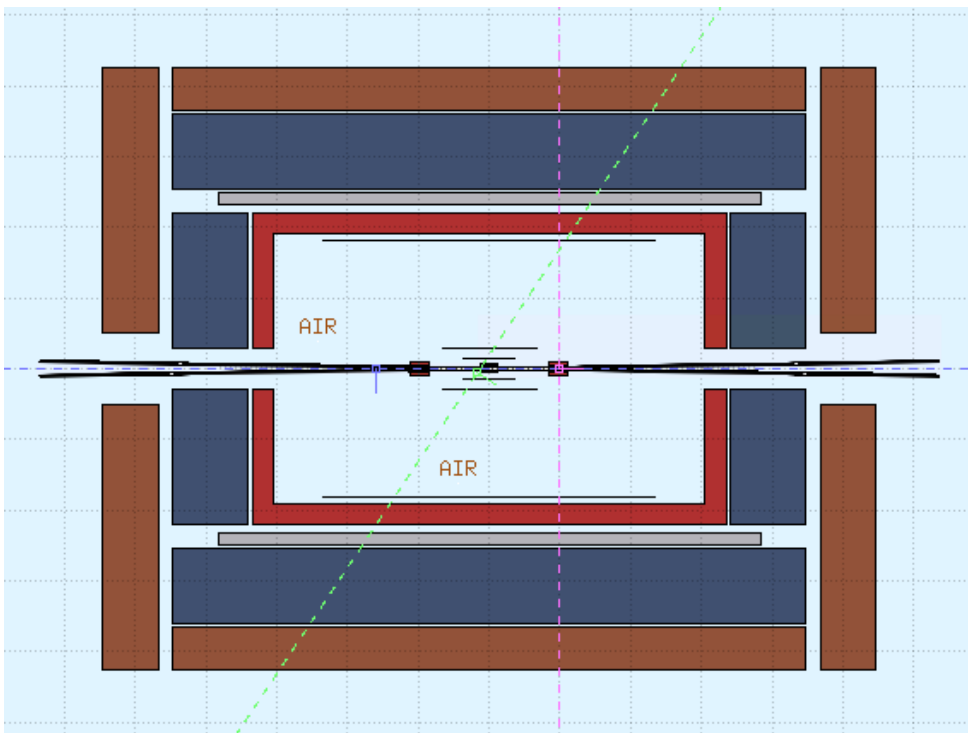
	Hit Density( $cm^{-2} \cdot BX^{-1}$ )	TID( $krad \cdot yr^{-1}$ )	NIEL( $n_{eq} \times 10^{12} \cdot cm^{-2} \cdot yr^{-1}$ )
Vertex	2.3	5360	120.4
TPC	2.59e-2	387.09	42.503
Ecal Barrel	1.16e-3	31.56	8.002
Ecal EndCup	1.36e-3	14.175	6.128
Hcal Barrel	2.78e-5	1.450	0.9326
Hcal EndCup	1.32e-3	26.31	6.351



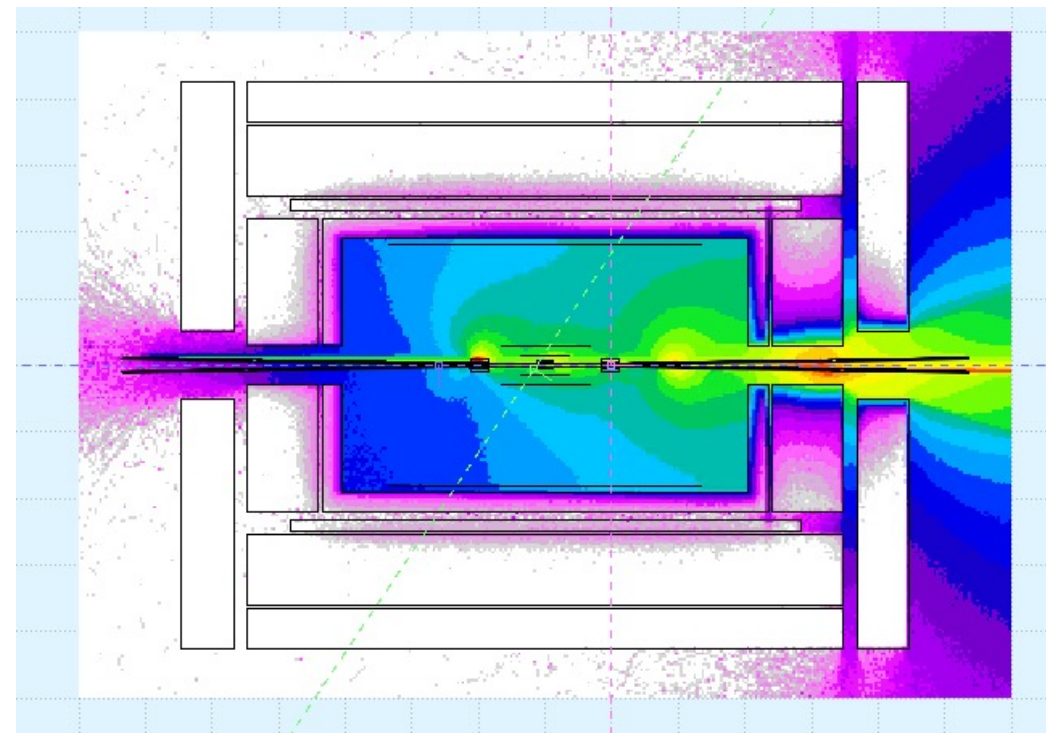


# Detector Simulation -- FLUKA

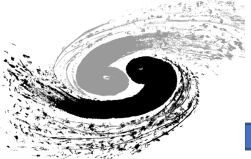
- The initial version of detector simulation has been performed using FLUKA.
  - The Endcup/Lumical must be taken care of.
  - We plan to improve the accuracy of the model and make comparison.



Sample Model



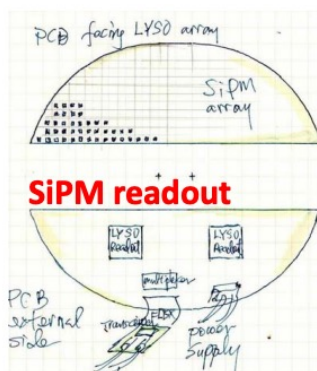
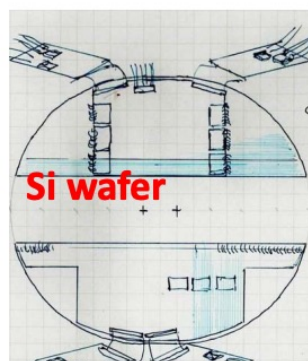
TID(Sample)



# Interfaces between pipe and LumiCal/BPM

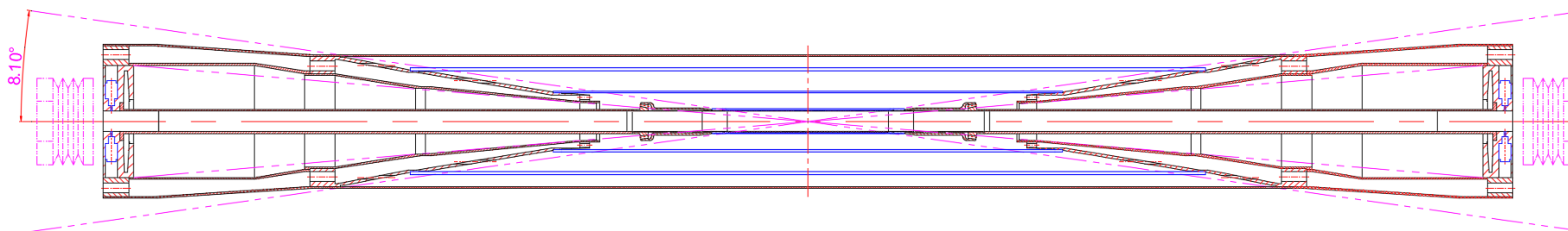
## With LumiCal:

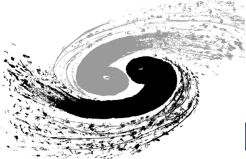
- LumiCal consists of several parts, due to the space constrains.
- The material and thickness of the LumiCal would be implemented to the MDI simulation to estimate the impact of the LumiCal



S. Hou

Q. Ji

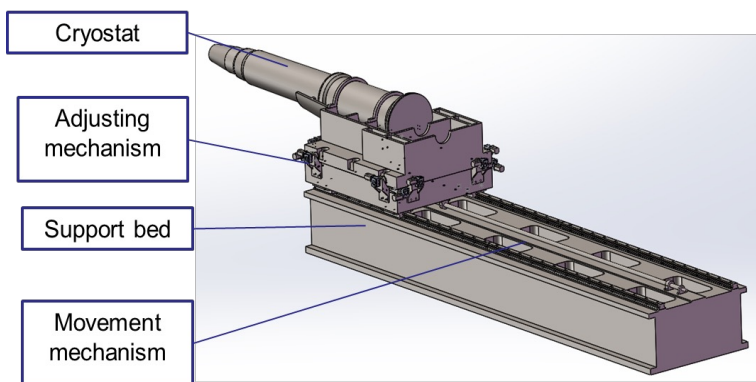




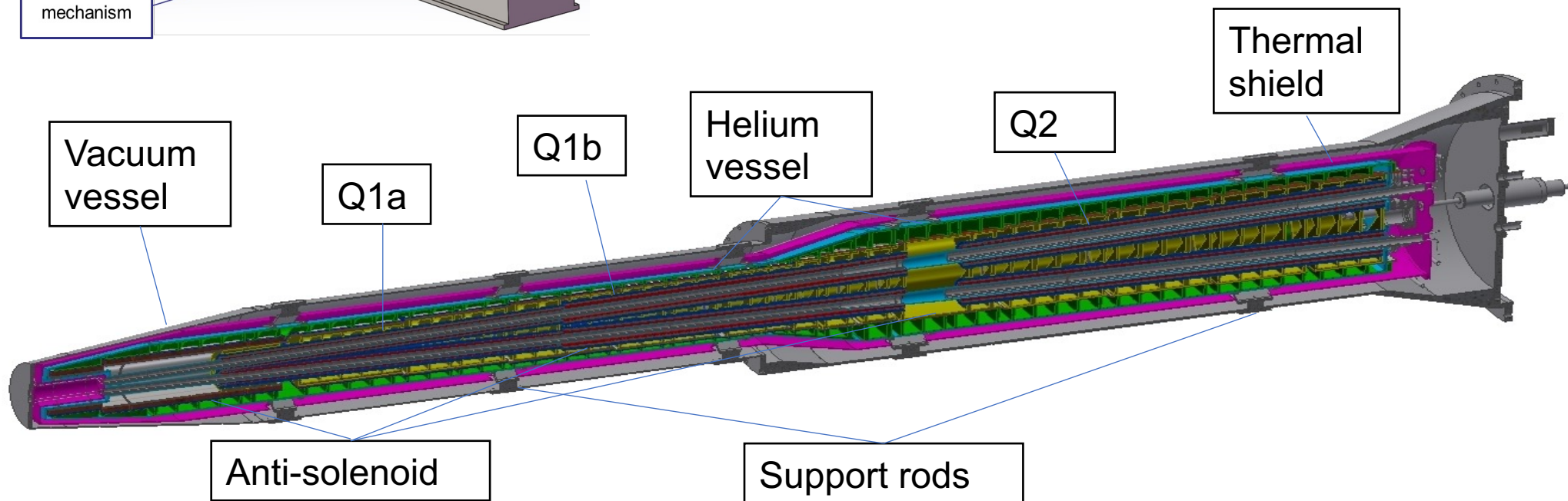
# SC Magnet Support System

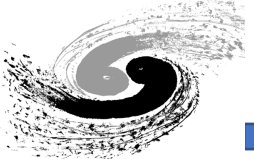
- After the optimization of the supports in the cryostat, the total weight of the cryostat and the devices inside is 2790 Kg

H. Wang  
M. Xu



- The cryostat is about 5.6m long. The cantilever length is **5283mm**.
- The resolution requirement of the adjusting mechanism  $< 5 \mu\text{m}$ .

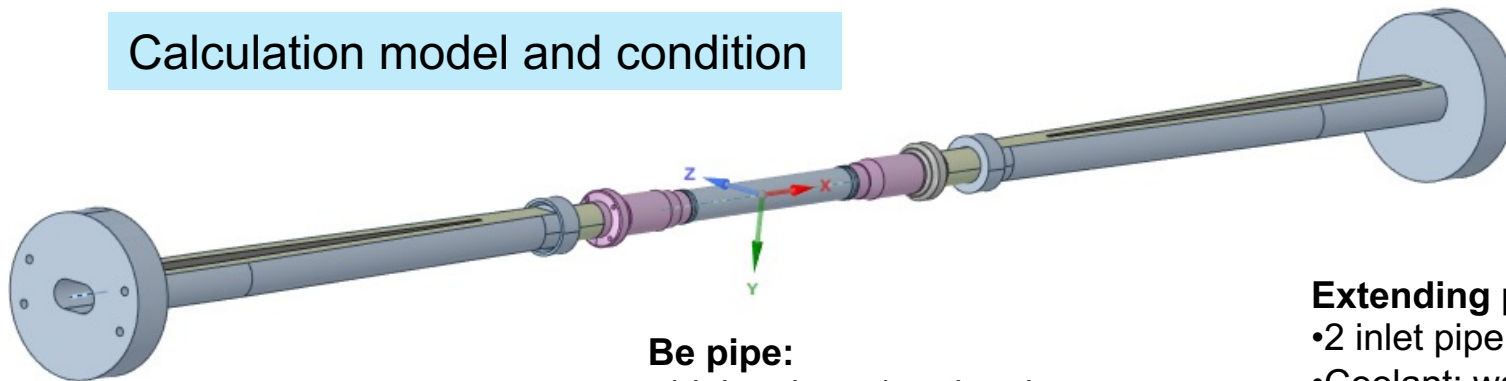




# Thermal Analysis of the central beam pipe



## Calculation model and condition



Q. Ji  
Y. Lu

## Heat source distribution

Position	Z(w) & (w/cm <sup>2</sup> )
Be pipe (w)	55.295 & 1.35
Be pipe transition(w)	29.280 & 0.491
Transition pipe (w)	341.562 & 0.83
Transition (w)	29.28 & 0.701

### Extending pipe:

- 2 inlet pipe, 2 outlet pipe
- Coolant: water
- Inlet temperature: 20°C
- Inlet velocity: 0.5m/s

### Be pipe:

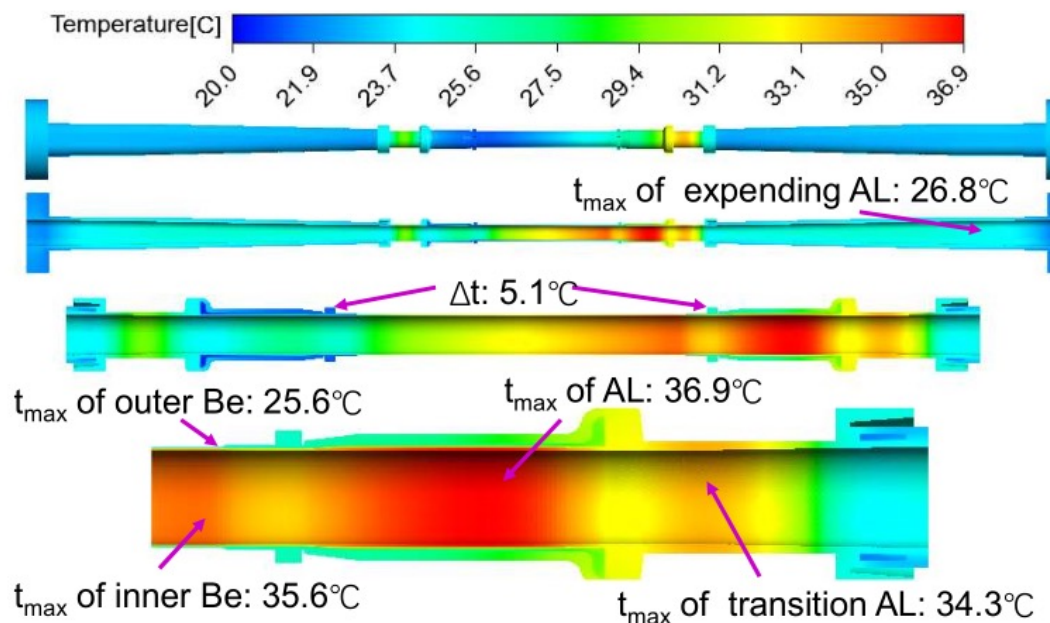
- 4 inlet pipe, 4 outlet pipe
- Coolant: water
- Inlet temperature: 20°C
- Inlet velocity: 0.8m/s

### Extending pipe:

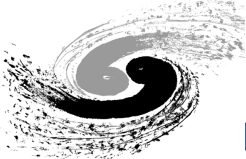
- 2 inlet pipe, 2 outlet pipe
- Coolant: water
- Inlet temperature: 20°C
- Inlet velocity: 0.5m/s

## Calculation results:

- ✓ Temperature difference ~5.1°C between two sides of the first layer detector
- ✓ Temperature low, temperature difference small, meet the requirement



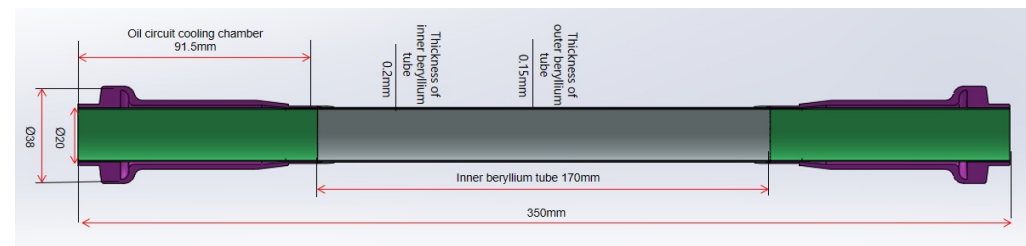
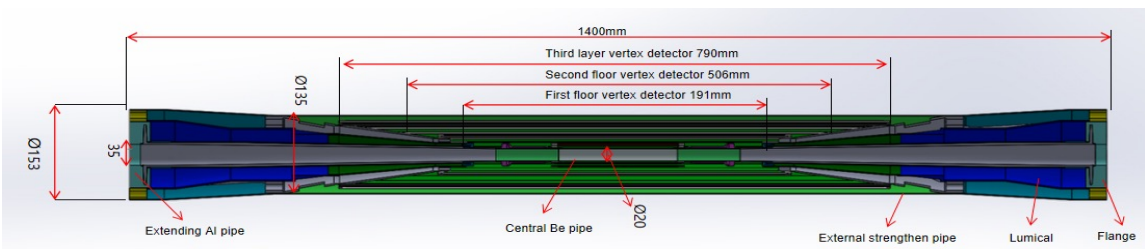




# Mechanical Design of the IR Beam pipe

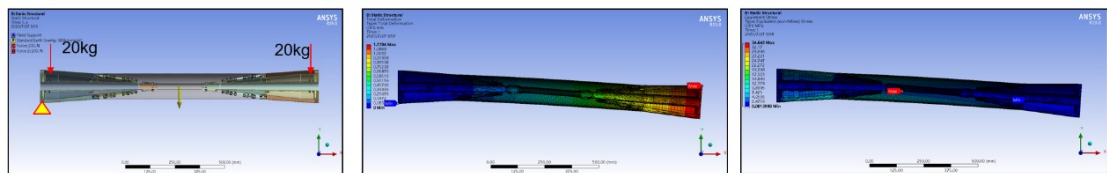


- The center of the beam pipe adopts a double-layer beryllium pipe structure, with an overall length of 350mm.
- The thickness of the inner beryllium pipe is 0.2mm, and the outer beryllium pipe is 0.15mm.
- A 0.5mm cooling gap between the double layer beryllium tubes, which is filled with coolant.
- The coolant enters through the left amplification chamber, passes through the gap between the double layer beryllium pipes, and finally is discharged through the right amplification chamber, taking away the HOM heat from the inner wall through cooling.

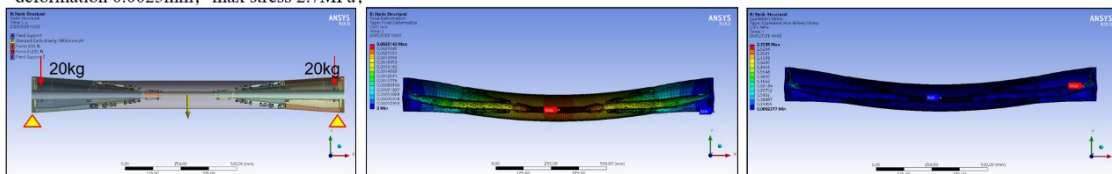


when both ends of the beam pipe are supported, the maximum sink at the center during the simulated installation is 0.0025 mm, and the maximum stress is 2.7 MPa, which meets the requirements and ensures the overall structural safety.

(1) Cantilever installation, One end support, one end cantilever, lumical at each end, 20kg each, results: max deformation 1.2mm, max stress 34.6MPa; *In this version, lumical is a thin carbon fiber structure. In order to compare with the previous analysis, 20kg load is still added at the end*



(2) Installation in place, support on both ends, lumical on each end, 20kg each, results: max deformation 0.0025mm, max stress 2.7MPa;



Epitaxial aluminum tube structure