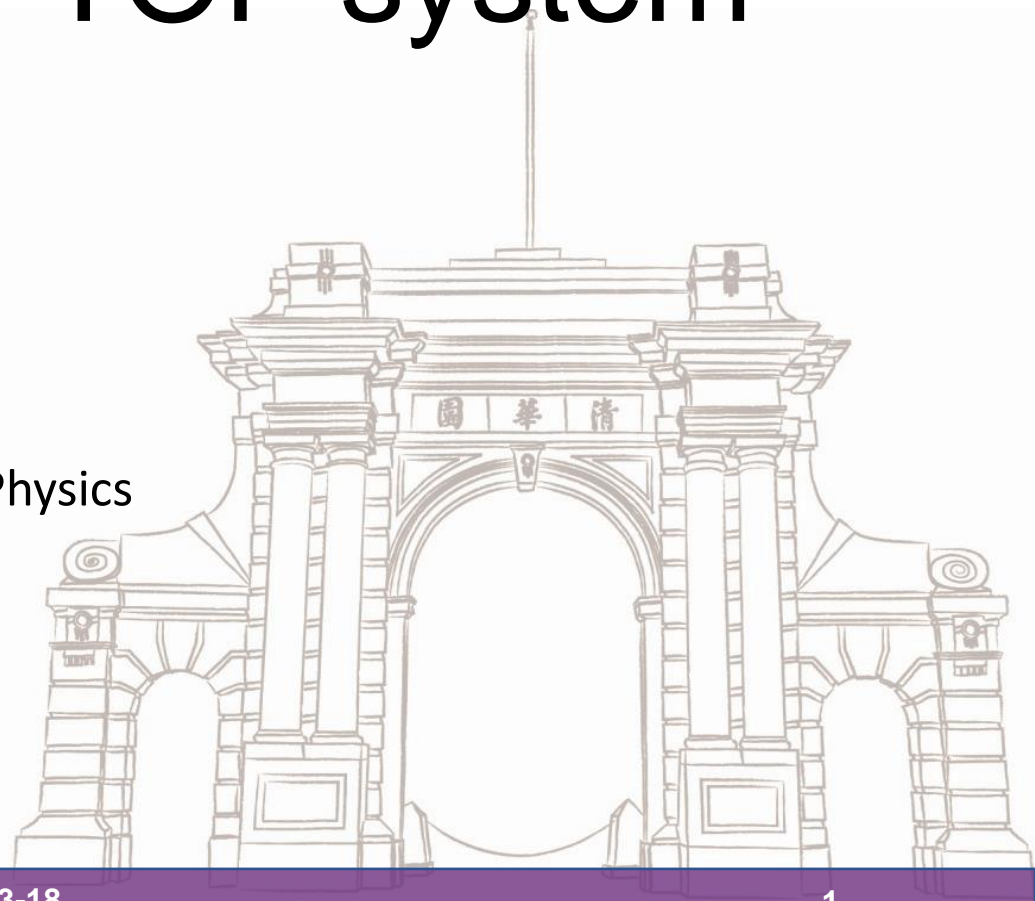




MRPC technology for TOF system

Yi Wang

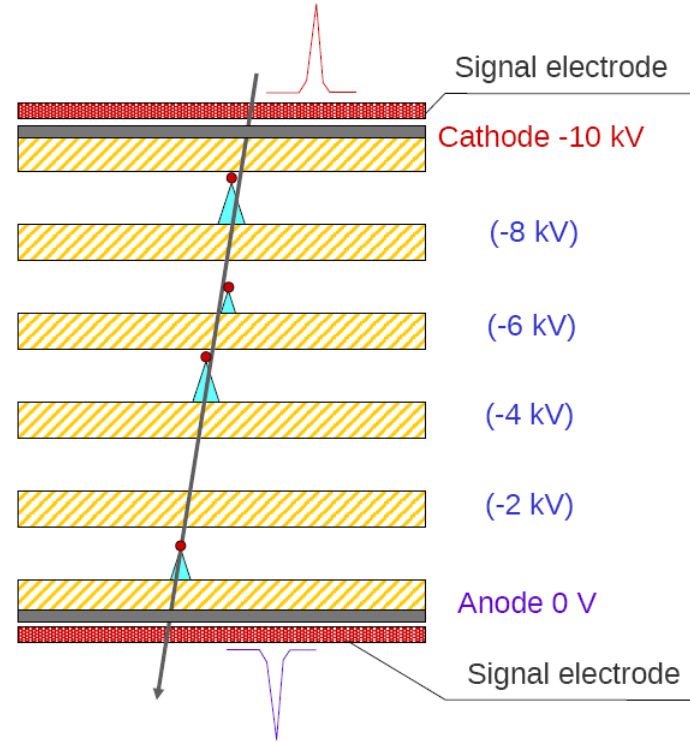
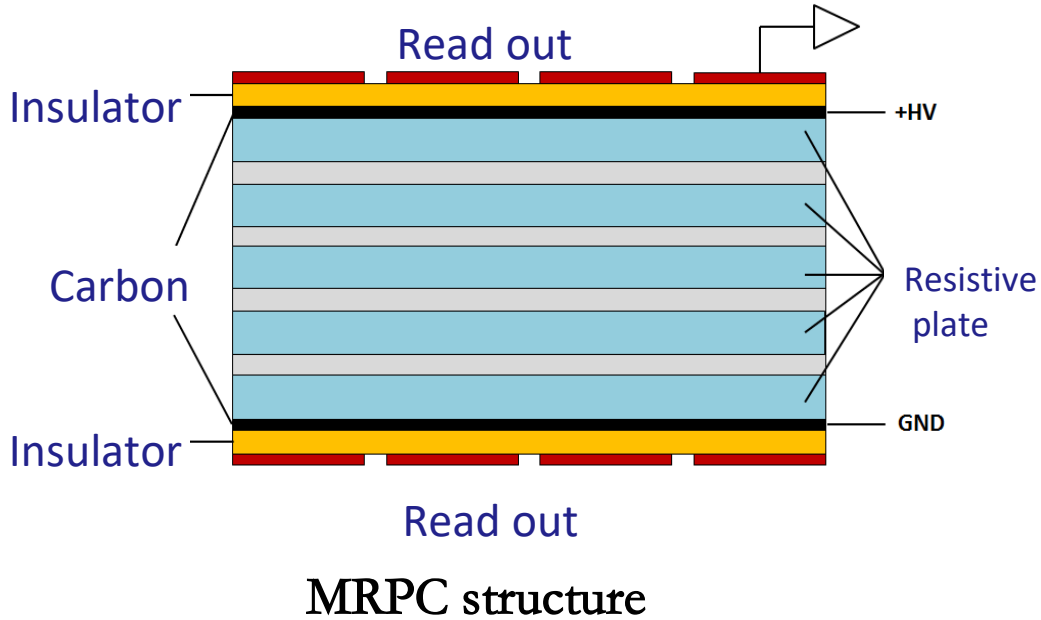
Department of Engineering Physics
Tsinghua University



Outline

- Introduction of MRPC -TOF system and important physics results
- Future requirement for MRPC-TOF:
 - High rate $>20\text{kHz}/\text{cm}^2$
 - High time resolution $<20\text{ps}$
 - Use sealed MRPC to reduce gas consumption
 - Find Eco-friendly working gas
- Summary

MRPC introduction



主要优点:

时间分辨达到: 几十ps量级

探测效率: >98%

造价便宜

长期工作稳定!

MRPC application:

1. Application in nuclear physics experiments
2. Application in industry (Muon tomography)
3. Application in medicine (TOF-PET)

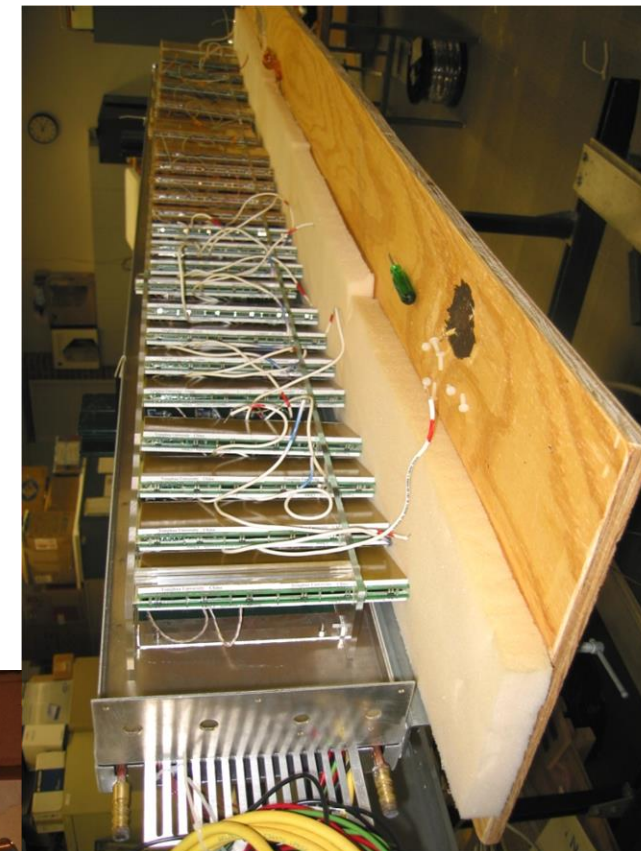
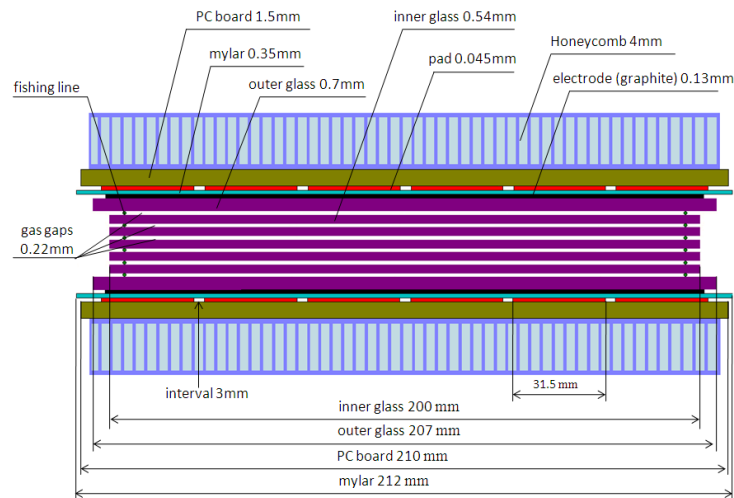
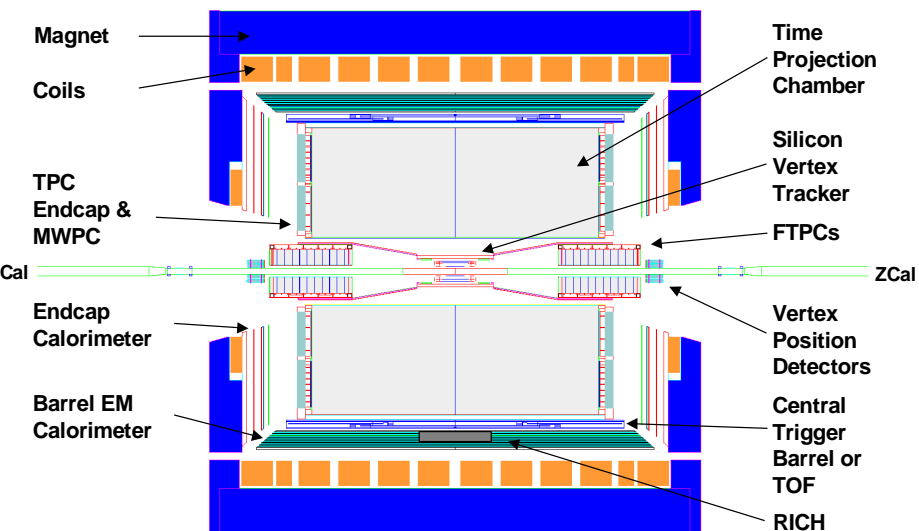
MRPC in ToF system

MRPC has been widely adopted to construct the Time of Flight (TOF) systems in HEP experiments.

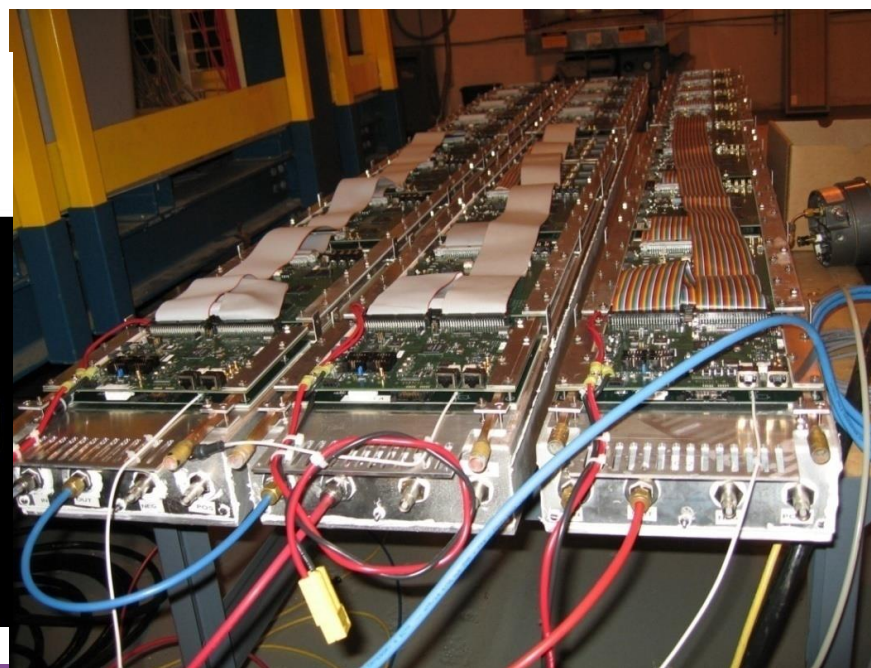
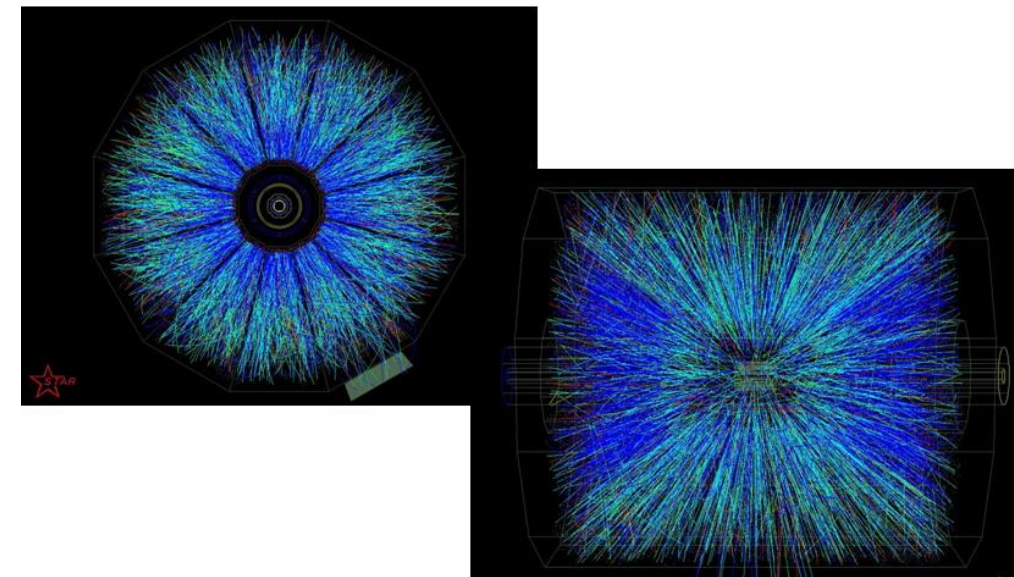
	ALICE	STAR	FOPI	BESIII	CBM	SoLID
Active area per detector (cm)	120 x 13	22 x 8.4	90 x 4.6	0.5x(9.2+14.8)x 32.8	33 x 27.6	--
Total active area (m ²)	141	50	5	1.33	120	10
Pad size (cm)	3.7 x 2.5	6.3 x 3.1	90 x 0.3	(9.1~14.1) x 2.4	27 x 1.0	(16~28) x 2.5
Gap × thickness(mm)	10 x 0.25	6 x 0.22	6 x 0.3	12 x 0.22	10 x 0.25	32 x 0.128
Gas mixtures (C ₂ H ₂ F ₄ / C ₄ H ₁₀ /SF ₆)	90/5/5	95/5/0	85/5/10	90/5/5	90/5/5	90/5/5
Operating field (kV/cm)	96	107	110	109	110	140
Efficiency	99.9%	95-97%	97 ± 3%	99%	97%	98%
Time resolution(ps)	40	60	73 ± 5	60	60	20 ps
Max rate (Hz/cm ²)	50	10	50	50	30k	20k

higher **counting rate** and **time precision**.

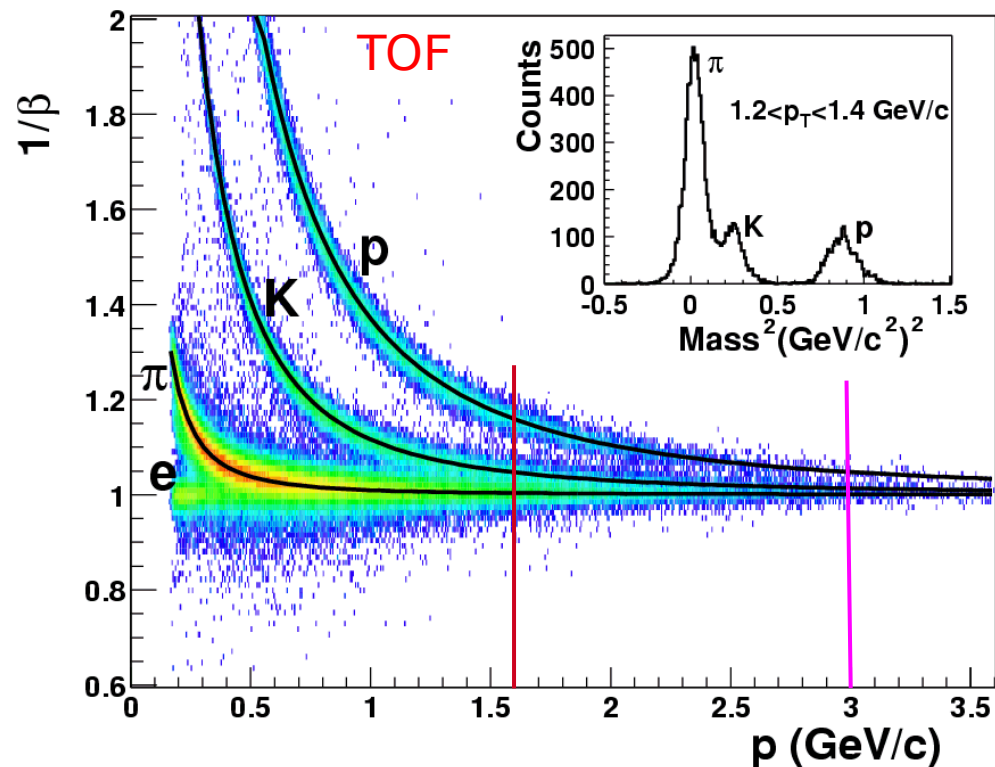
RHIC-STAR TOF system



STAR TOF-Tray



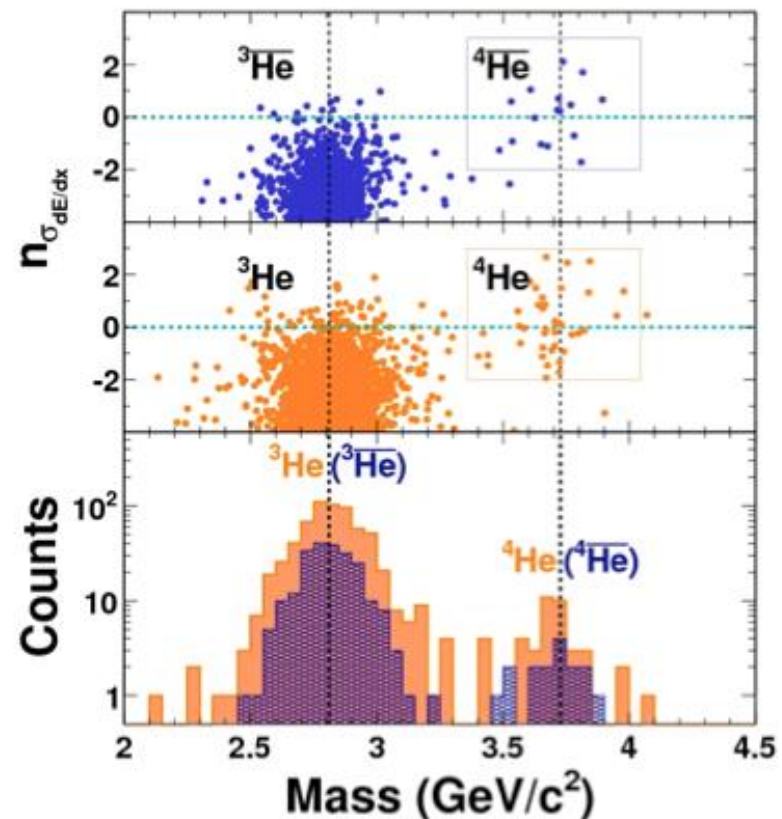
PID and physics success



TOF PID:

$$\pi / k \sim 1.6 \text{ GeV}/c,$$

$$(\pi, k)/p \sim 3.0 \text{ GeV}/c$$

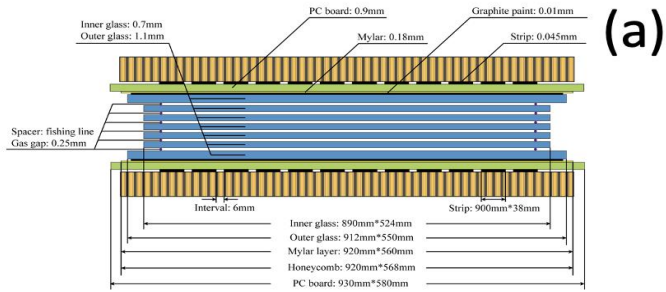


Observation of the antimatter helium-4 nucleus

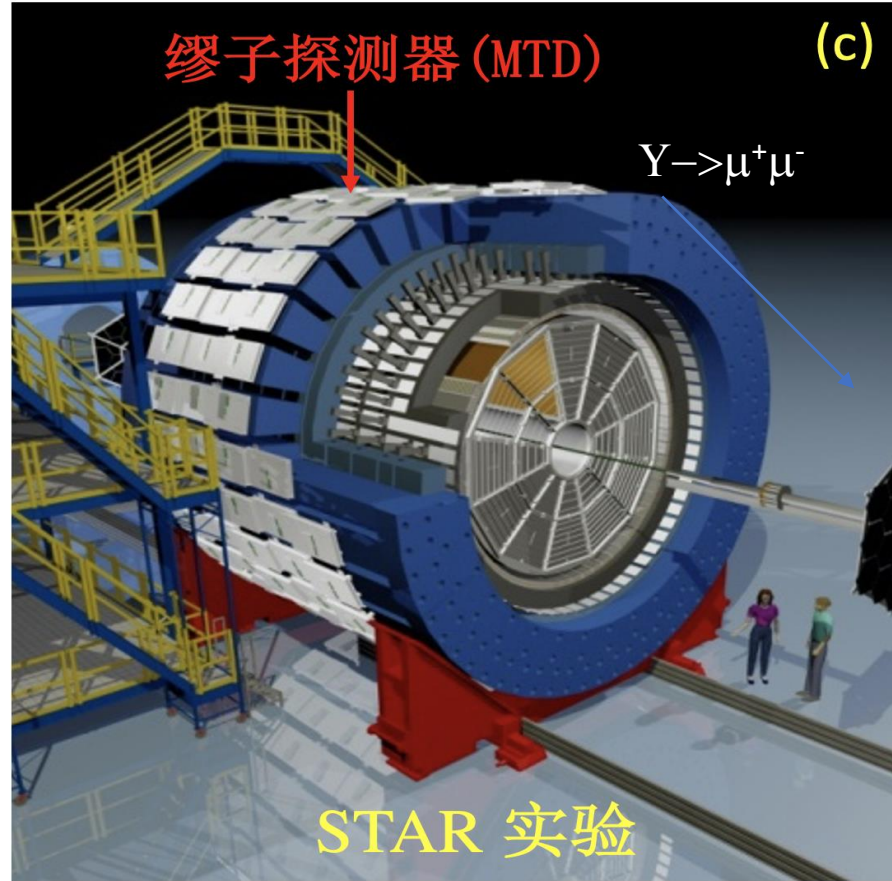
The STAR Collaboration*

[*Nature* 473 \(2011\) 353](#)

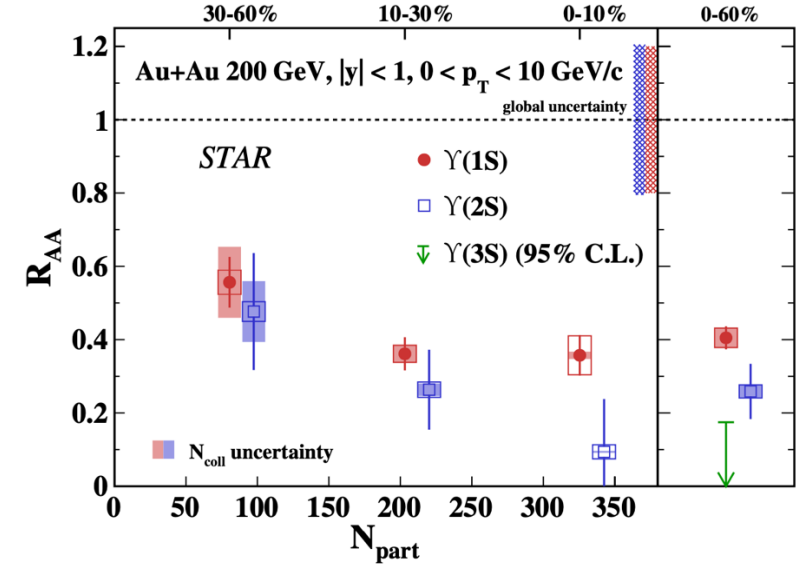
PID and physics success



(b)



(c)



STAR实验在200 GeV金核-金核碰撞中发现底夸克偶素“顺次压低”的实验迹象。

The STAR Collaboration* *Phys. Rev. Lett.* 130 (2023) 112301

2014年，STAR采用MRPC技术建造了新型的缪子探测器，通过测量双缪子的信号来重建底夸克偶素。MRPC的优秀时间分辨率（70ps）可以压低强子本底，提高双缪子道的时间窗匹配精度。

Future requirement for MRPC-TOF

- High counting rate: $>20\text{kHz}/\text{cm}^2$

Electrode material, detector structure, spacer...

- High time resolution: $<20\text{ps}$

Detector structure, readout electronics (FEE + sampling, TDC...)

- Economic and lower gas consumption

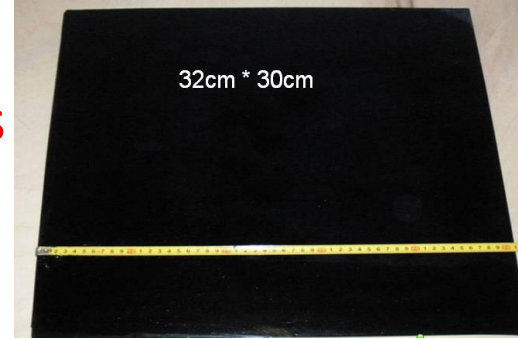
Detector structure, eco-gas...

Higher counting rate: low-resistive glass

- **low-resistive glass** control the voltage drop (efficiency loss) when incident flux goes up by **Decrease the resistivity of the electrodes**

$$V_{gap} = V_{ap} - \bar{V}_{drop}$$

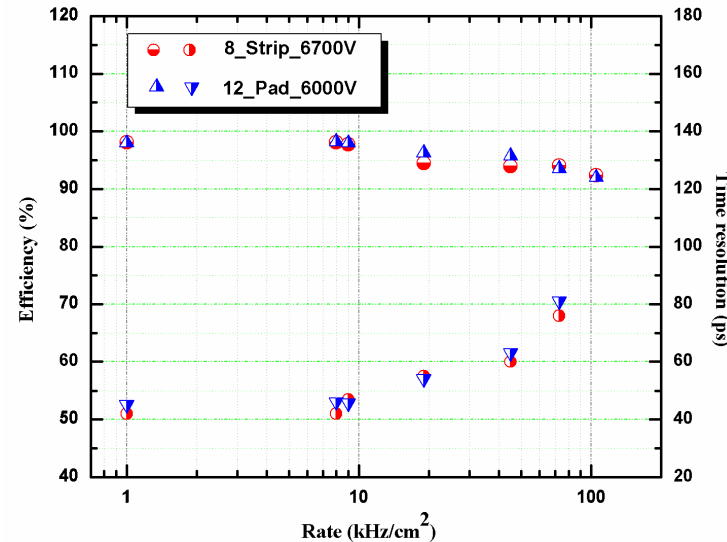
$$\bar{V}_{drop} = \bar{I}R = \bar{q}\Phi\rho d$$



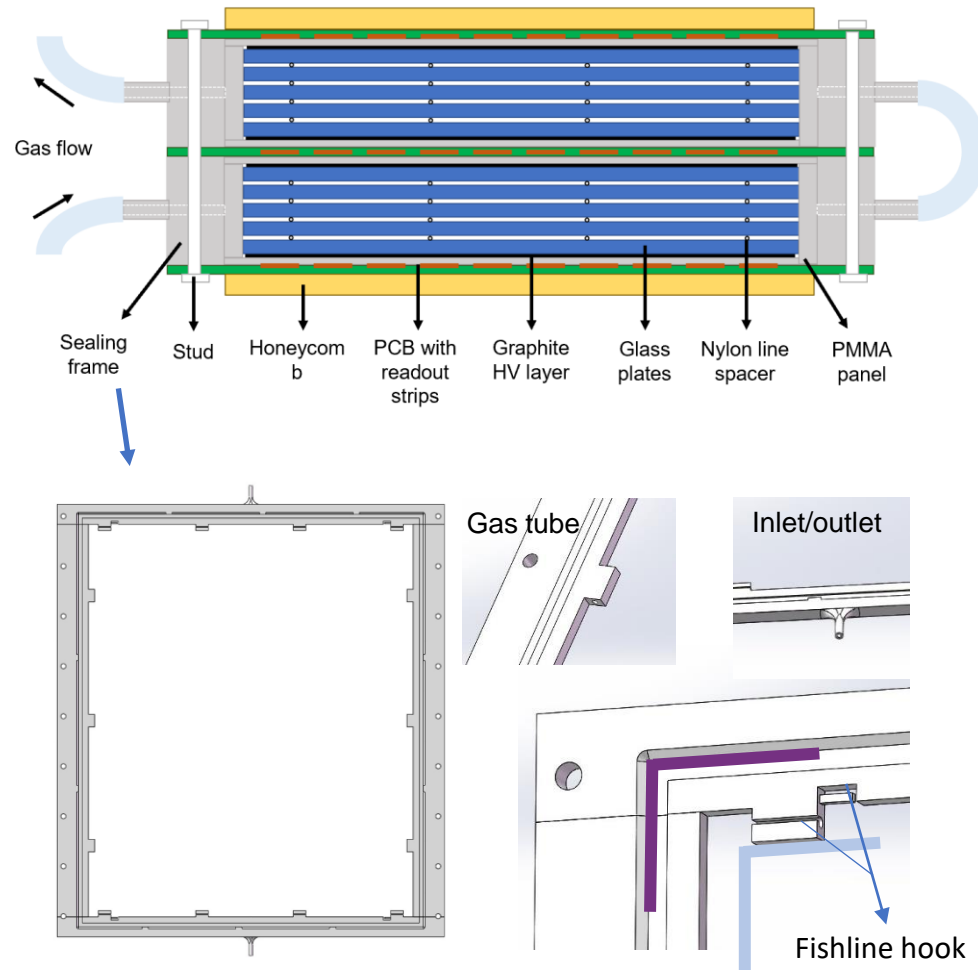
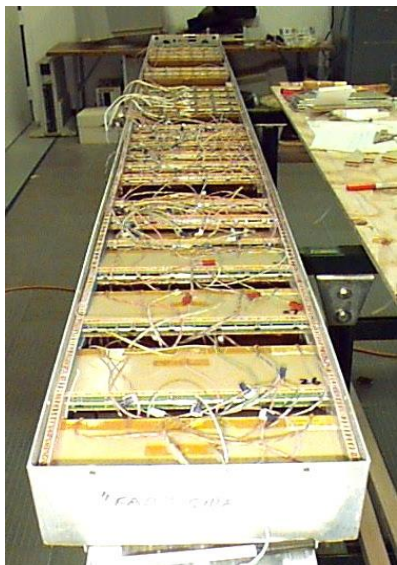
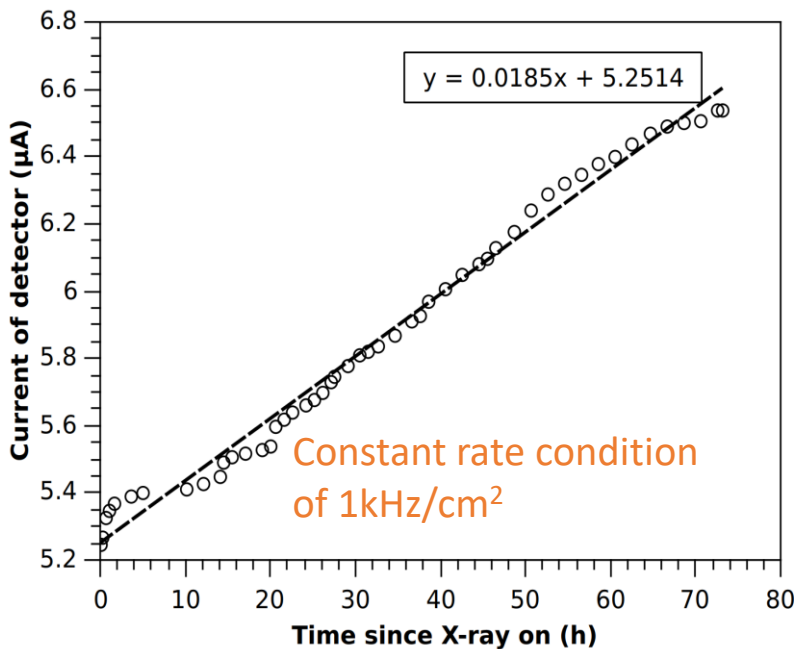
Specifications of low resistive glass

Maximal dimension	32cm × 30cm
Bulk resistivity	$10^{10} \Omega\text{cm}$
Standard thickness	0.7, 1.1mm
Thickness uniformity	20 μm
Surface roughness	< 10nm
Dielectric constant	7.5 - 9.5
DC measurement	Ohmic behavior stable up to 1 C/cm ²

- Low-resistive glass has been operating at FAIR-Phase 0 programs like STAR-eTOF and mCBM
- It has been applied in CBM-ToF Wall
- Beam test result:
93%, 80ps ,70kHz/cm²



Higher counting rate (<math><7\text{kHz}/\text{cm}^2</math>): gas pollution



3D printed sealing frame with Good strength, insulation and radiation persistency

- The gas pollution in the gas gap caused the increase of current!

- Sealing MRPC speed up gas exchange and can reduce to $1\text{sccm}/\text{m}^2$ flush rate at cosmic experiment!

Excellent performance of sealed MRPC

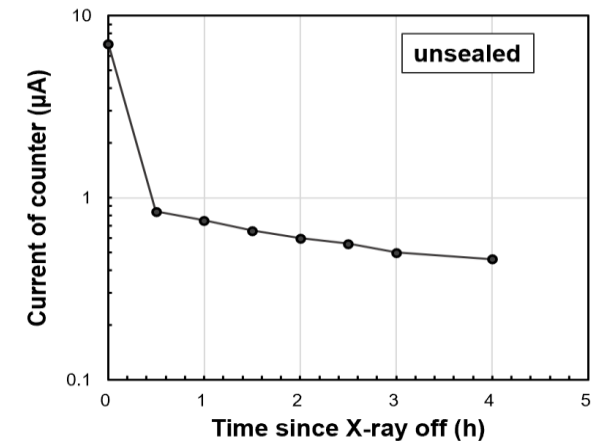
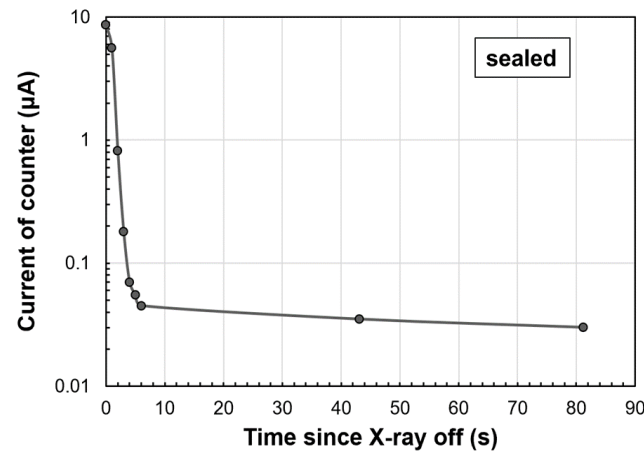
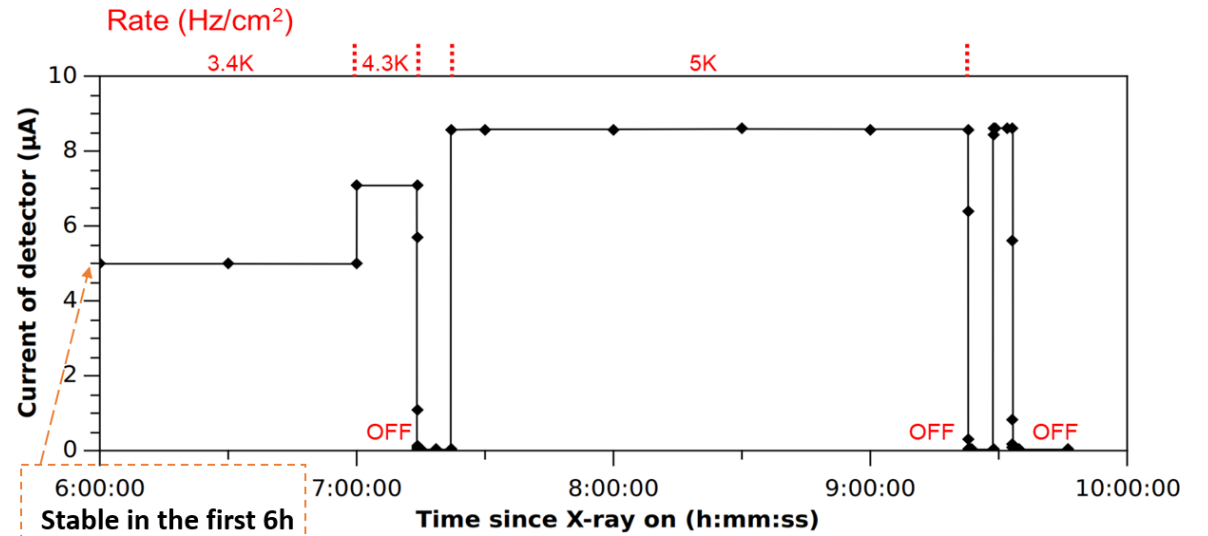
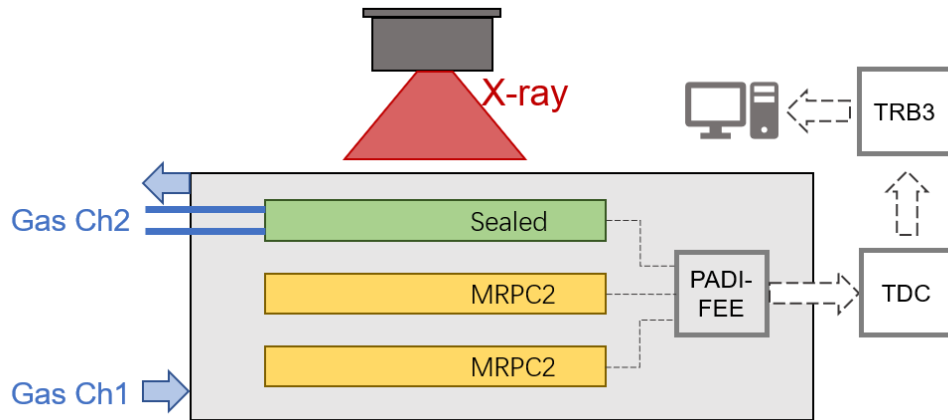
Sealed MRPC promoted gas exchange

Decrease the wait time of gas purging:

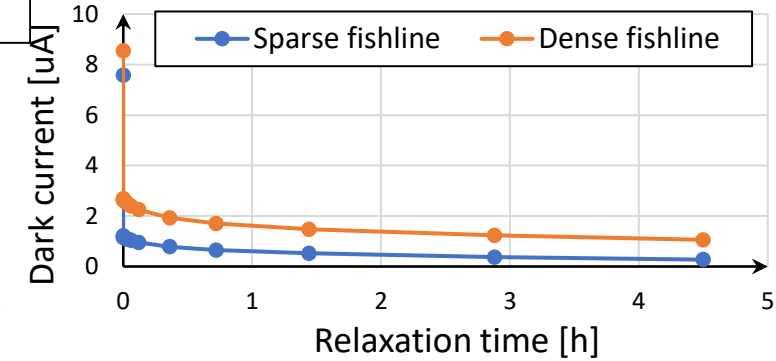
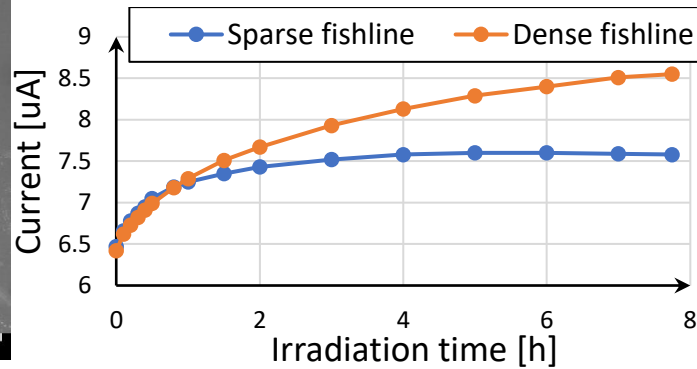
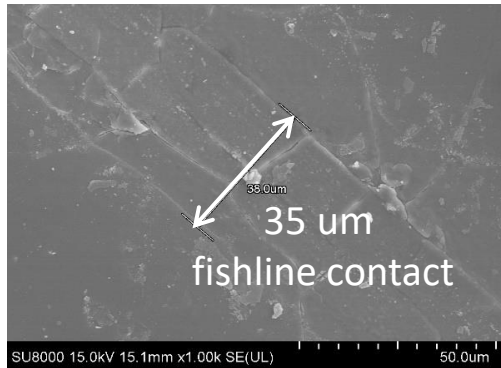
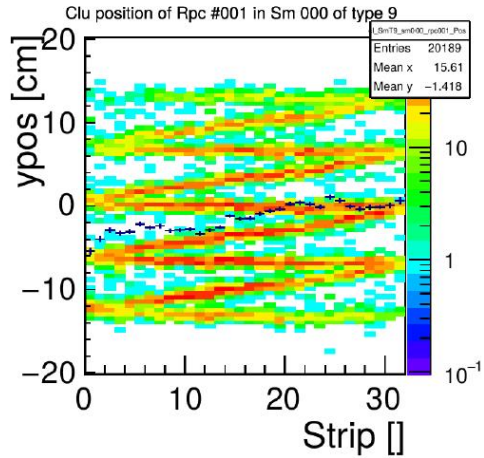
- Reach the working HV in 2h since flowing the gas

Excellent current behavior under high rate irradiation:

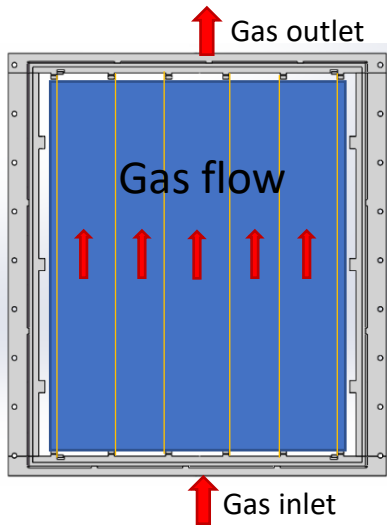
- Stable current with constant rate condition.
- Fast decay of dark current since when X-ray is off



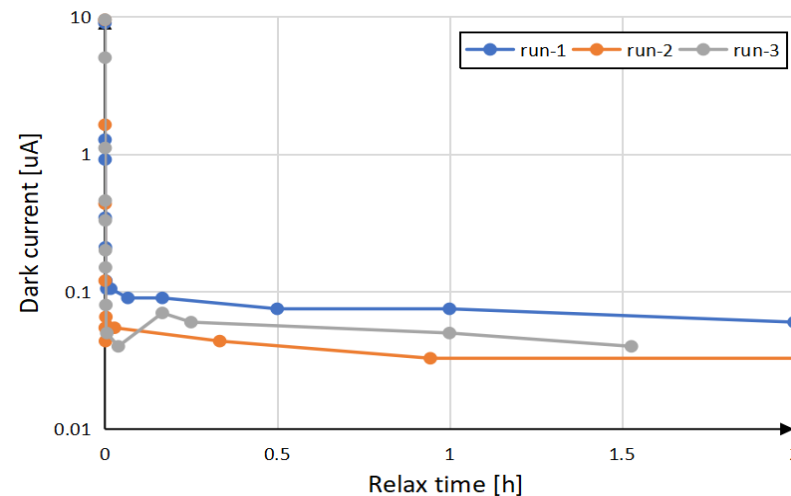
High counting rate ($>7\text{kHz}/\text{cm}^2$): creepage on fishing line



- The creepage on the fishing line caused the high current and deposition!



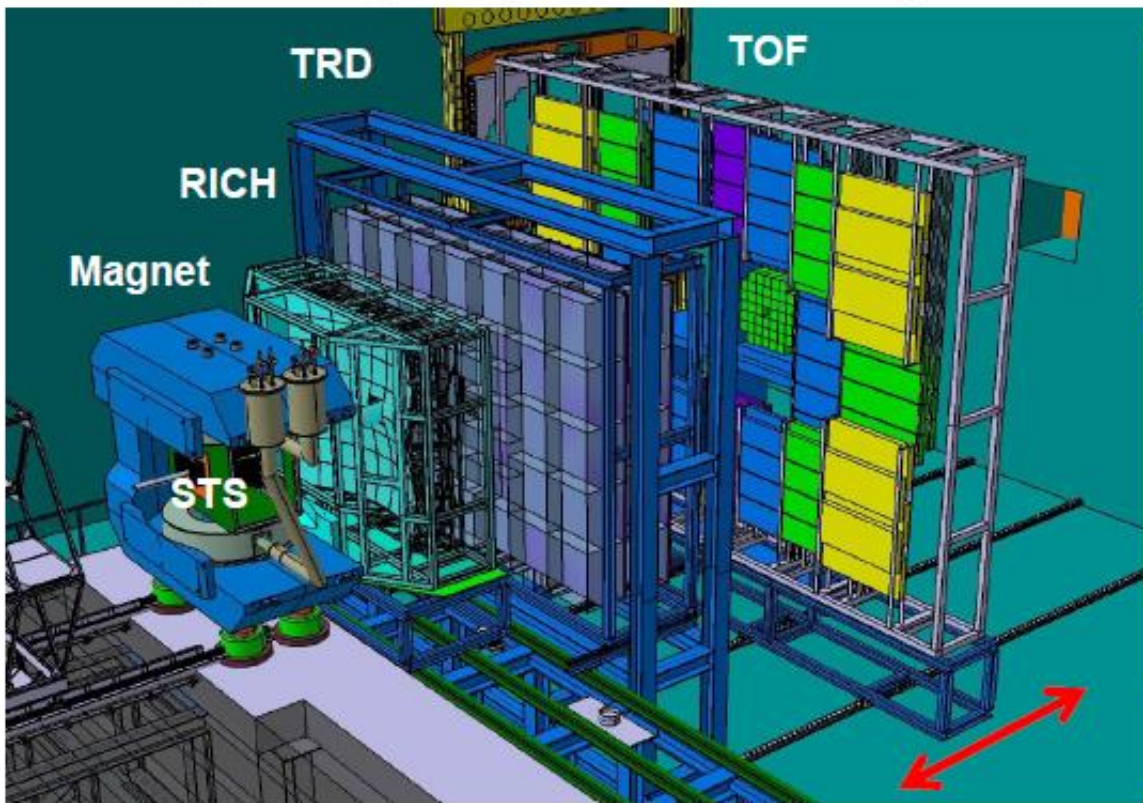
Mylar spacer: 3 x 3 x 0.25mm



Dark current decay after 10h @ 7 kHz/cm² radiation

The structure of CBM-TOF wall

Engineering design of the CBM experiment



Nominal ToF position is between 6 m and 10 m from the target

Movable design allows for optimization of the detection efficiency of weakly decaying particles (Kaons)

Interaction rate 10 MHz

CBM-ToF Requirements

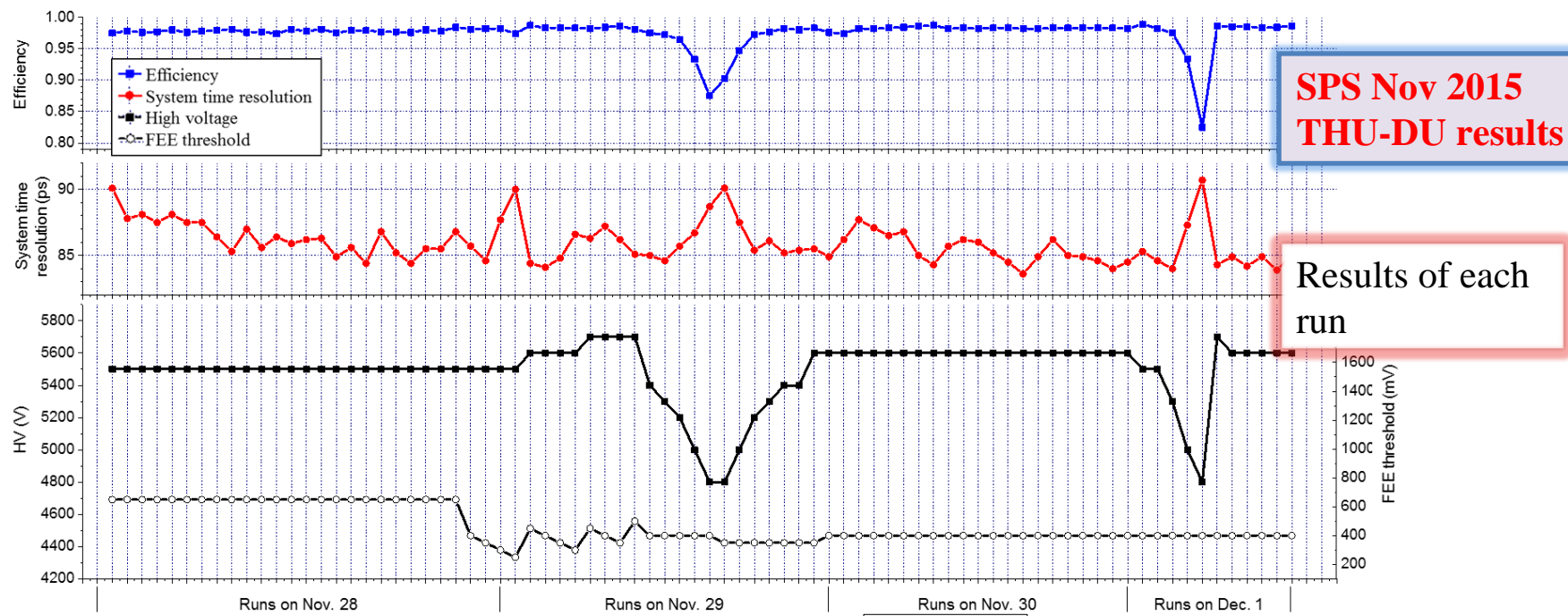
- Full system time resolution $\sigma_T \sim 80$ ps
- Efficiency $> 95\%$
- Rate capability ≤ 25 kHz/cm²
- Polar angular range $2.5^\circ - 25^\circ$
- Occupancy $< 5\%$
- Low power electronics (~100,000 channels)
- Free streaming data acquisition

Technical Design Report for the CBM
Time-of-Flight System (TOF)
The CBM Collaboration
October 2014

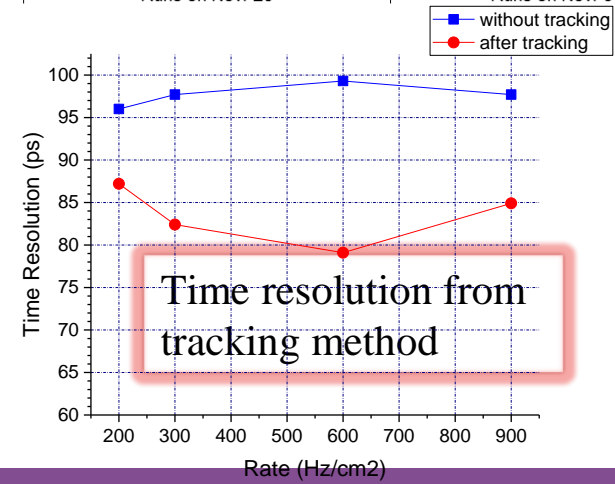
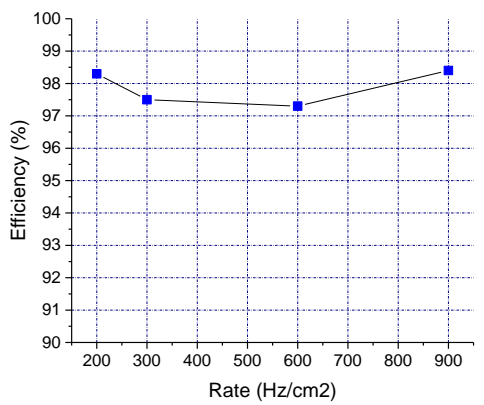
Compressed Baryonic Matter Experiment

The cover features a central graphic of a detector wall with a circular inset showing a particle detector cross-section.

Performance of the prototype



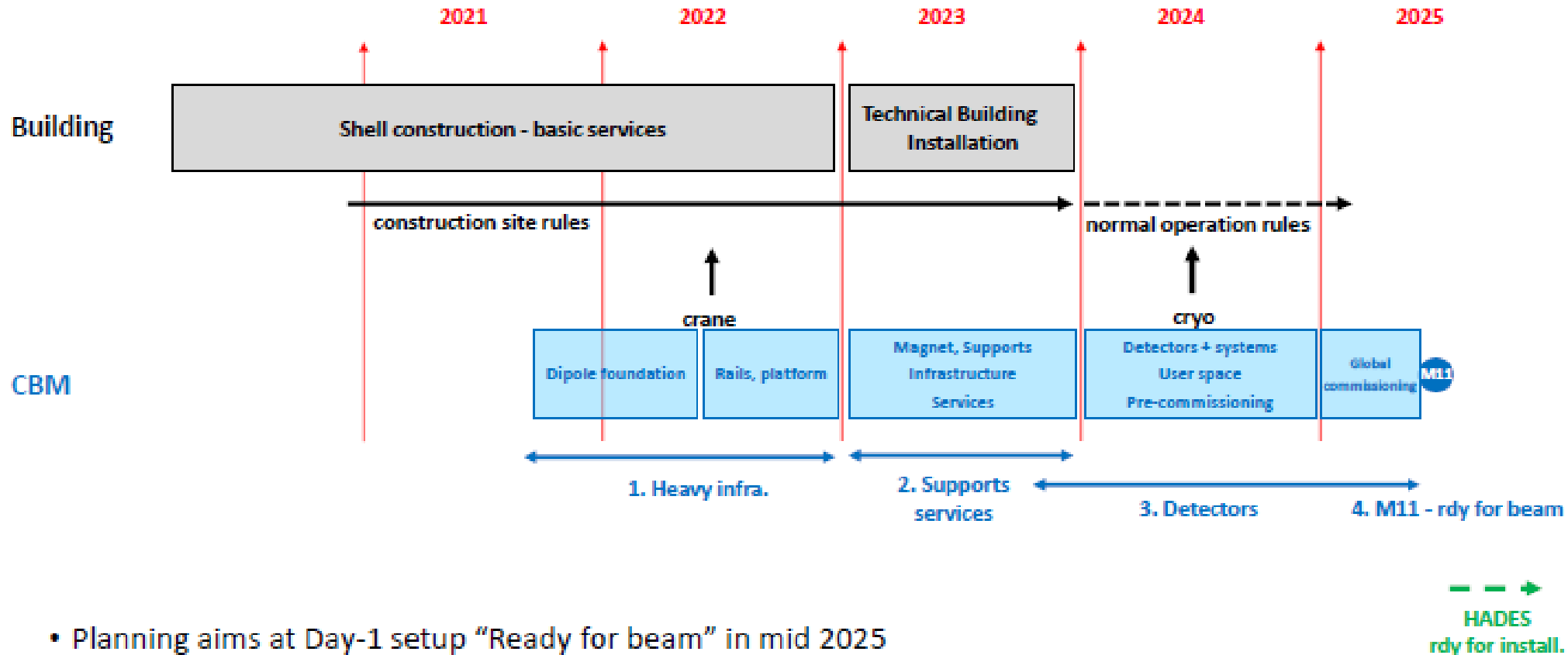
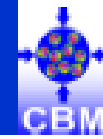
Results of each run



Time resolution from tracking method

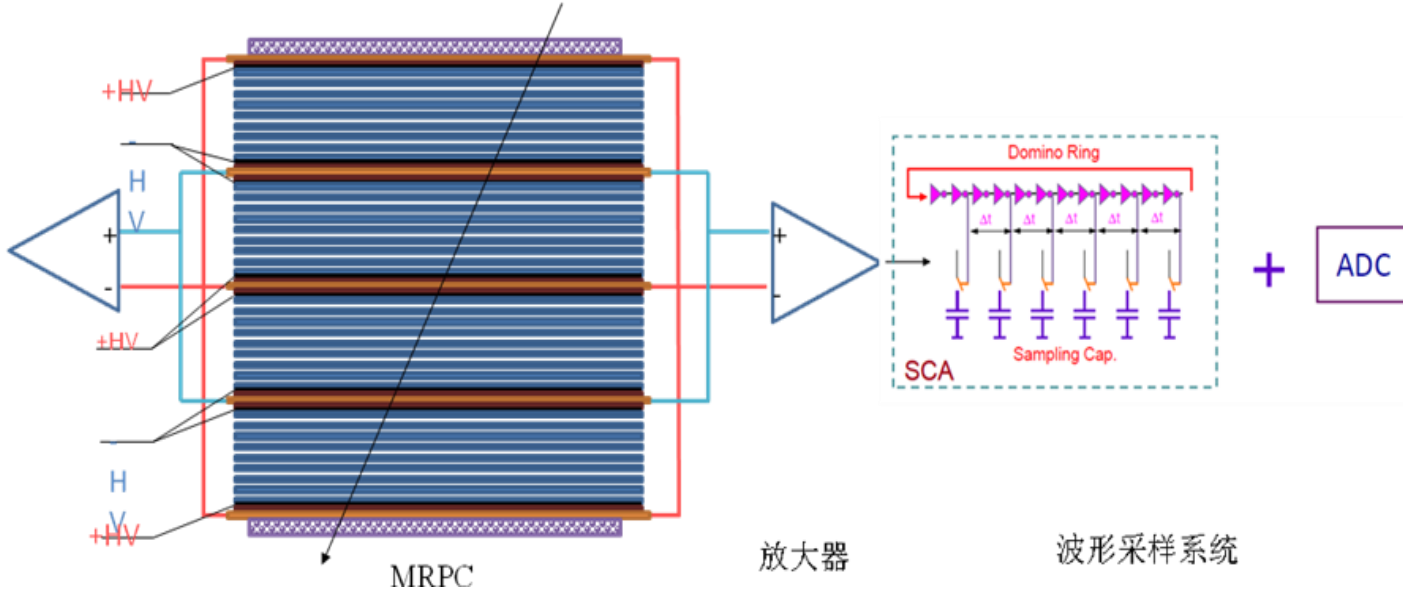
Performance:
Time resolution: <60ps
Efficiency: >98%
Cluster size: <1.6

CBM installation – baseline 2021



- Planning aims at Day-1 setup “Ready for beam” in mid 2025
- Planning based on availability of “secured” funds as declared by funding agencies at the RRB meetings

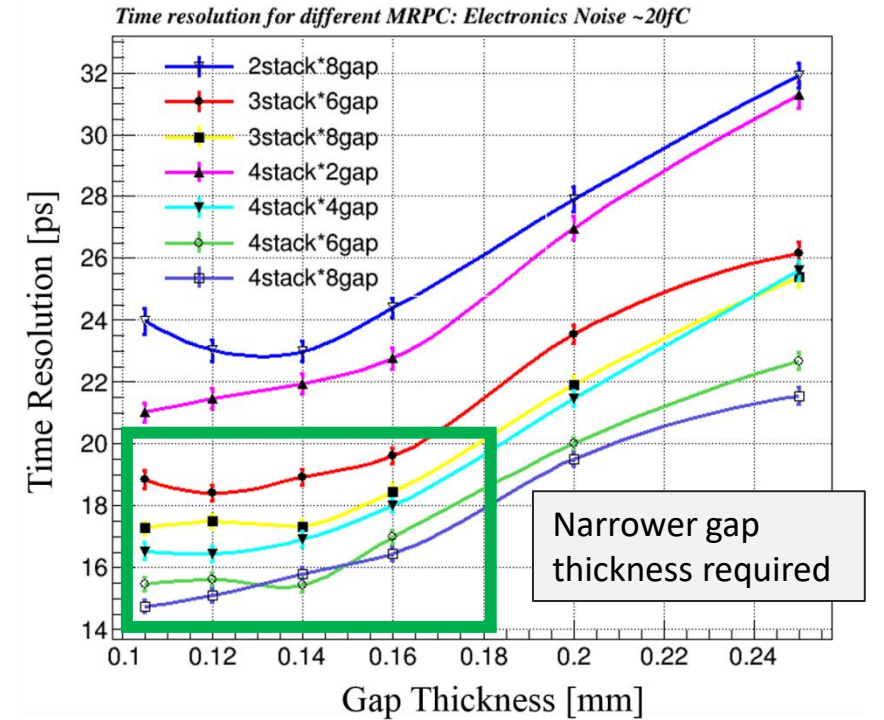
Toward 20ps resolution: narrow gap MRPC



$$\sigma_{TOF} = \sqrt{\sigma_{MRPC}^2 + \sigma_{electronics}^2}$$

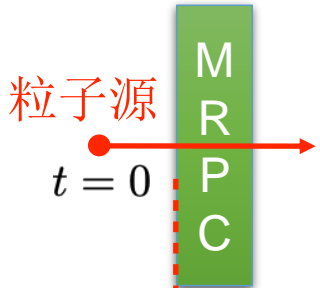
$\sigma_{TOF} < 20$ ps, the intrinsic resolution of narrow gaps MRPC is around 15ps, so the time jitter of readout electronics $< 13 \sim 15$ ps.

Simulation indicates proper ways to design the gap thickness and arrange the stacks

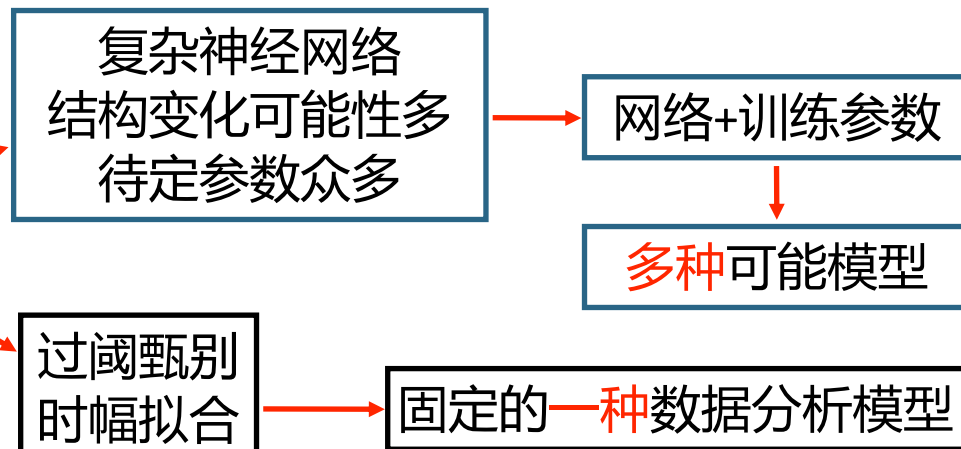
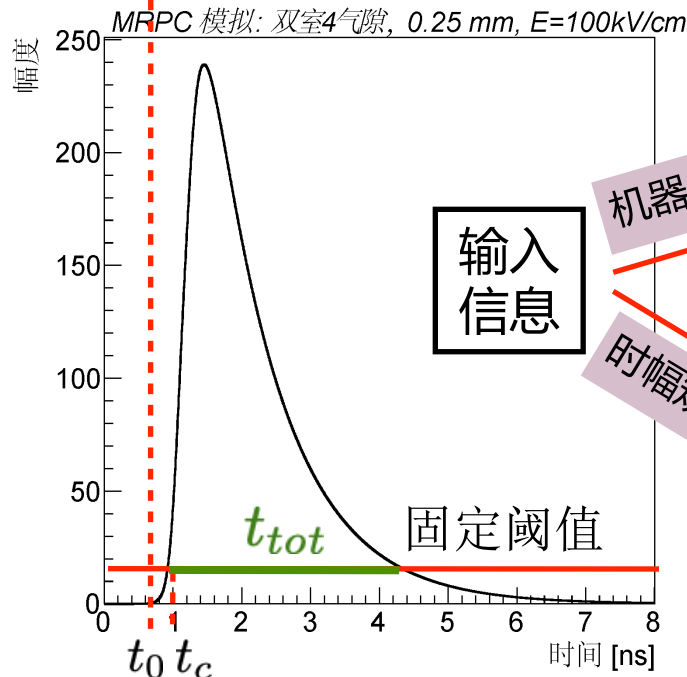
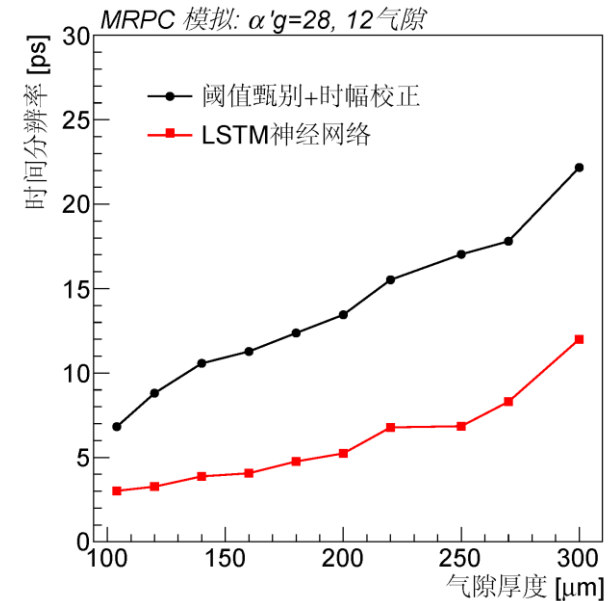


$\sigma_{MRPC} < 20$ ps, the gas gap: < 0.18 mm
gap number: > 16

基于机器学习的MRPC时间重建算法



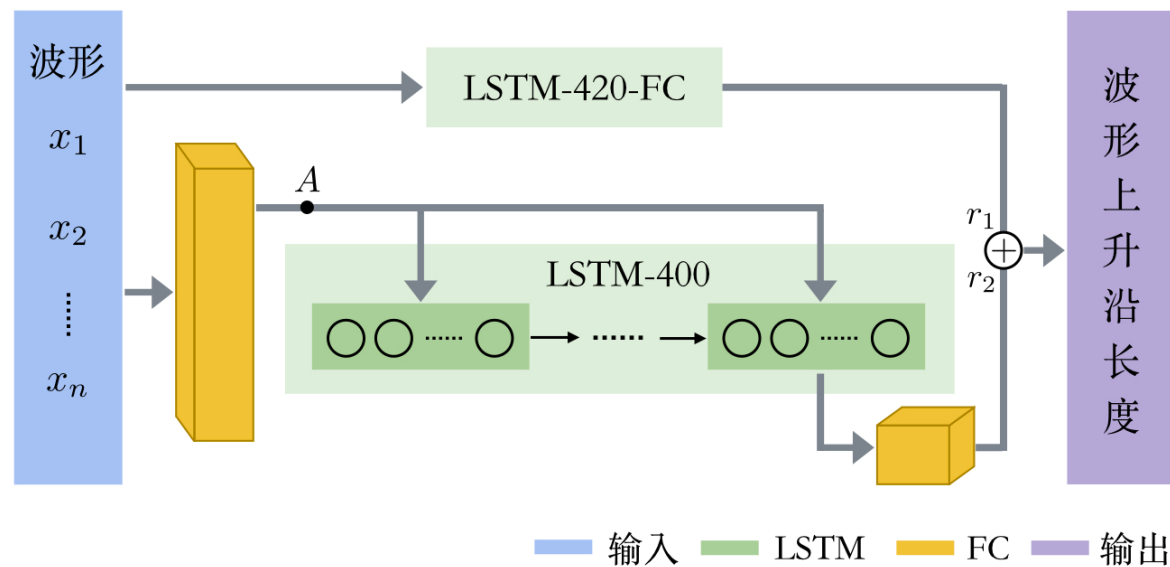
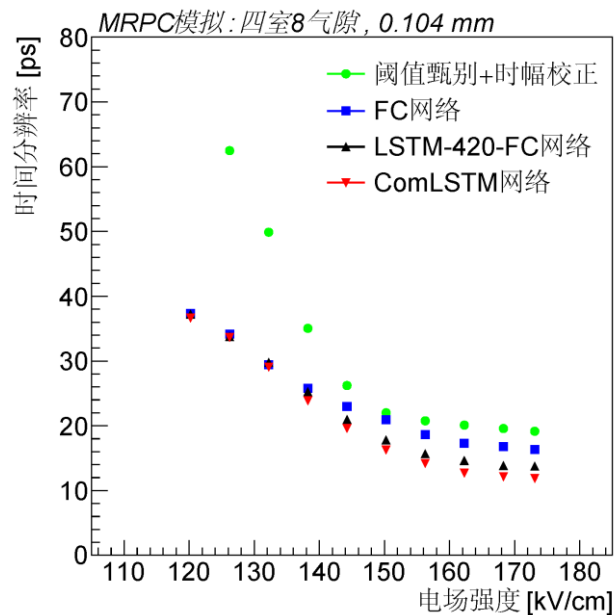
- **传统读出方式**: 设置固定阈值, 得到
 - 信号过阈时间: t_c
 - 信号大于阈值的持续时间: t_{tot}
- **新的读出方式**: 完整信号波形
- **新的时间重建算法**: 使用神经网络挖掘波形规律, 给出粒子飞行时间的估计。



$$t_c = a_0 + \frac{a_1}{\sqrt{T_{tot}}} + \frac{a_2}{T_{tot}} + a_3 T_{tot} + a_4 T_{tot}^2 + a_5 T_{tot}^3$$

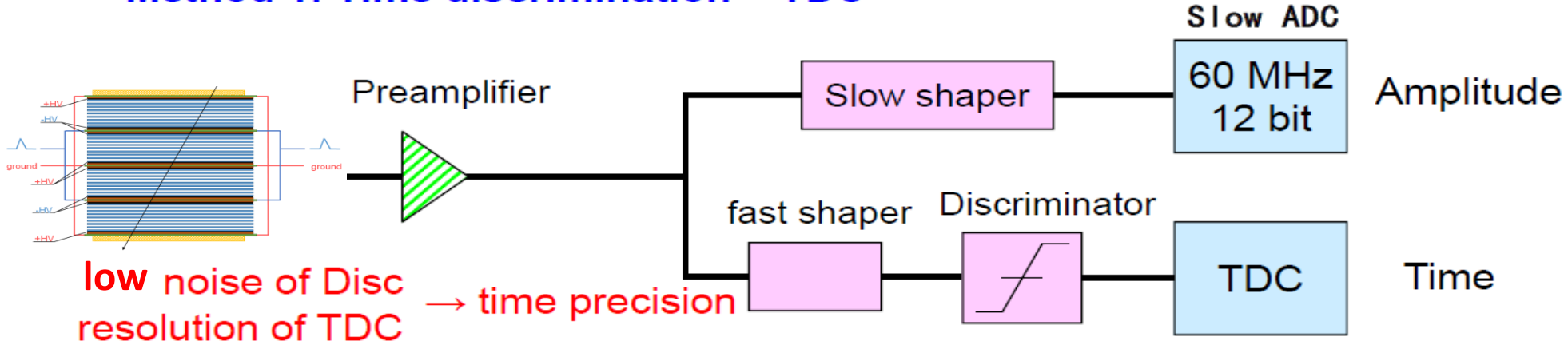
改进型comLSTM网络

- ComLSTM (Combined LSTM): 结合FC和LSTM, 网络的输入分成两路,
 1. 原有LSTM网络 (LSTM-420-FC)
 2. 先进入FC扩大输入特征维度, 再进入一LSTM-400, 提取**放大后的细节**信息
- 两路输出加权求和后为ComLSTM输出
- 网络训练: 6万模拟数据, 输入为上升沿上10个点

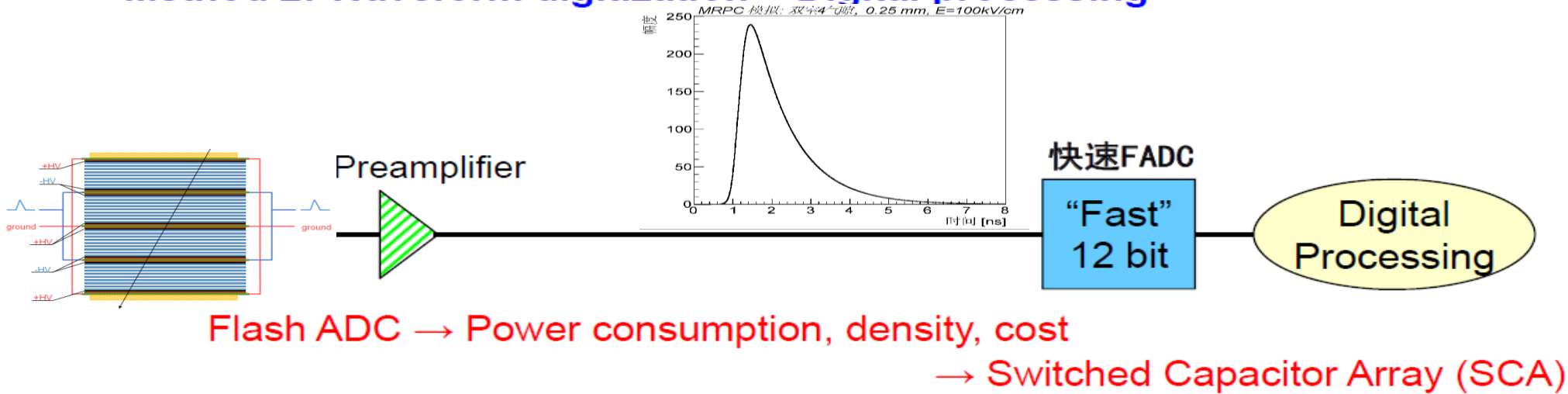


Toward 20ps resolution: fast readout electronics

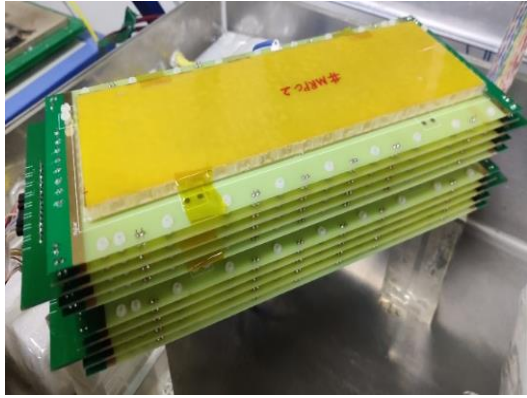
Method 1: Time discrimination + TDC



Method 2: Waveform digitization + Digital processing

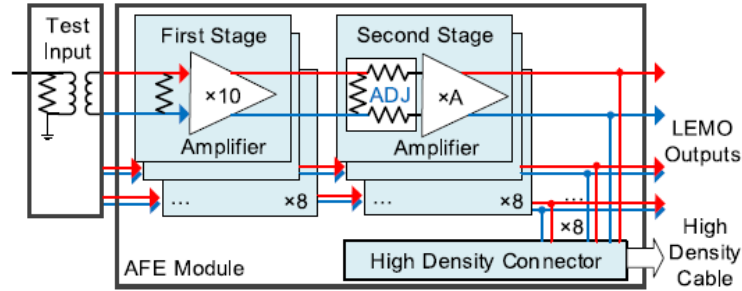


Toward 20ps resolution: fast readout electronics

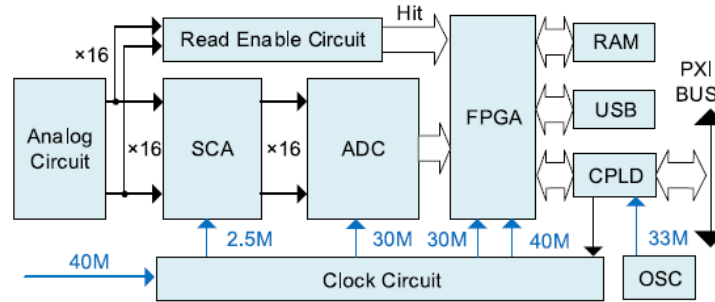
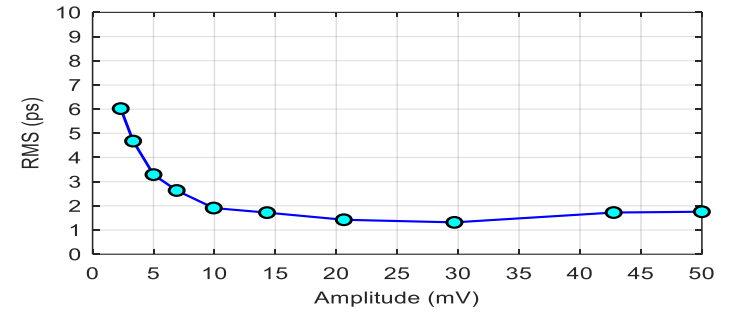


	MRPC prototype
gas gap thickness	128 μm
number of gas gaps	4 chambers \times 8 gaps
glass material	low resistivity glass
glass thickness	400
readout strips	5 mm in width (2 mm clearance)

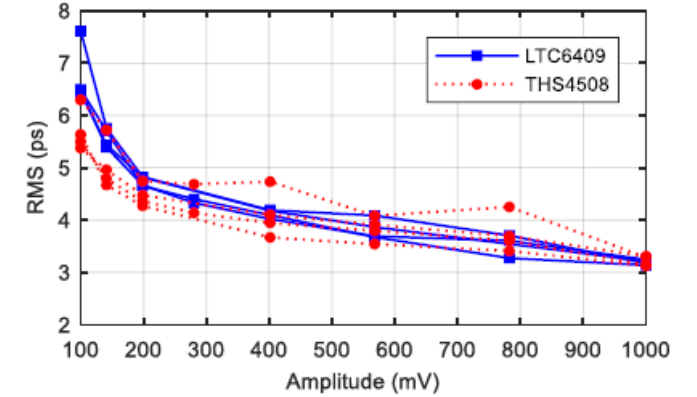
材料厚度: $<0.1X_0$



Fast amplifier
Bandwidth=1.4GHz



Waveform sampling
Based on DRS4
Sampling freq=5 GS/s



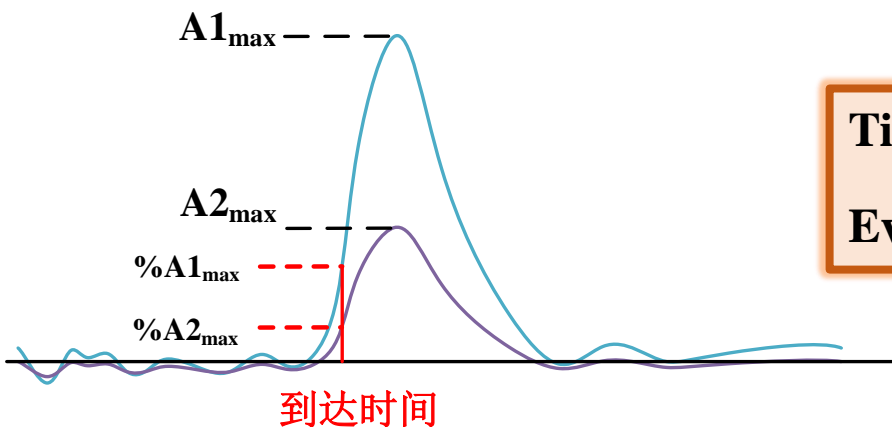
- Fast amplifier & Waveform sampling
- Electronic system time $\sigma < 7\text{ps}$

Cosmic test

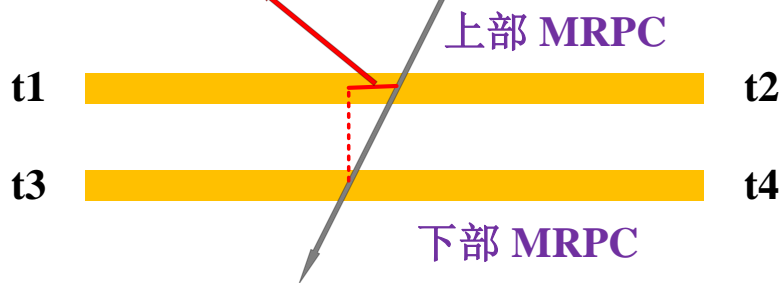
MRPC + fast amplifier + DRS4

Timing: **CFD**

Event choose: **Vertical cosmic ray**

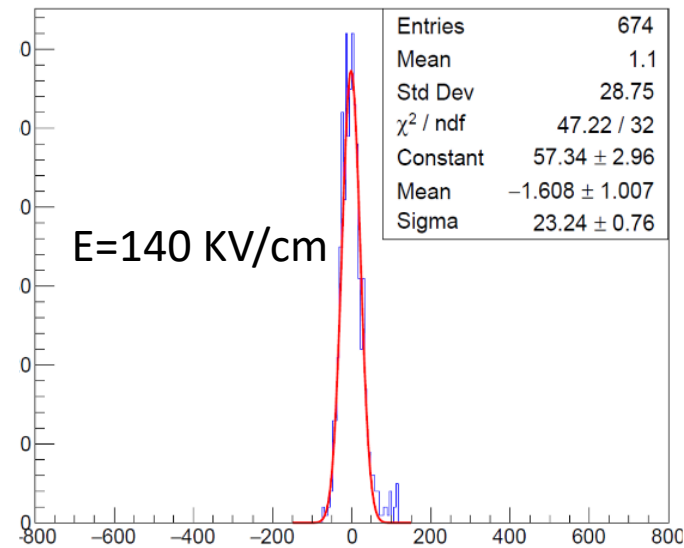
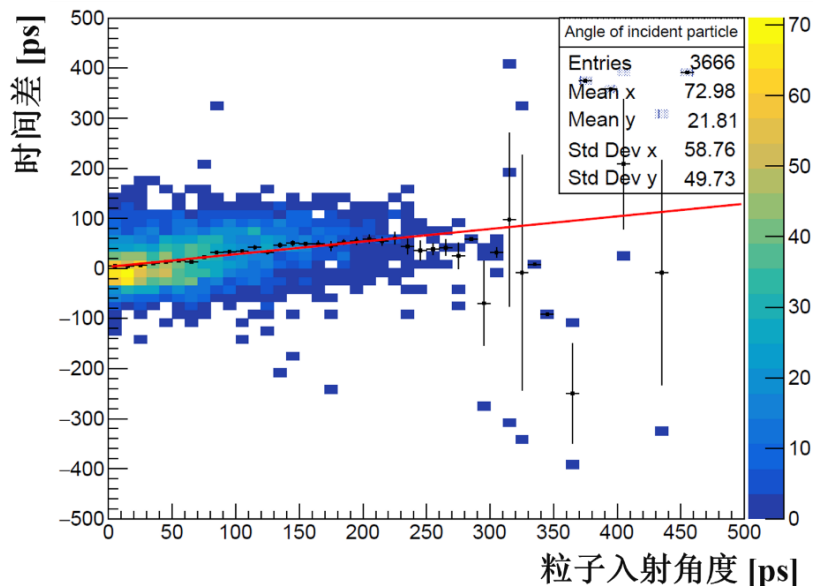


$$cut = \left[\frac{(t1 - t2)}{2} - \frac{t3 - t4}{2} \right] < 3\sigma_{\Delta t}$$



$$\Delta t = (t1 + t2)/2 - (t3 + t4)/2$$

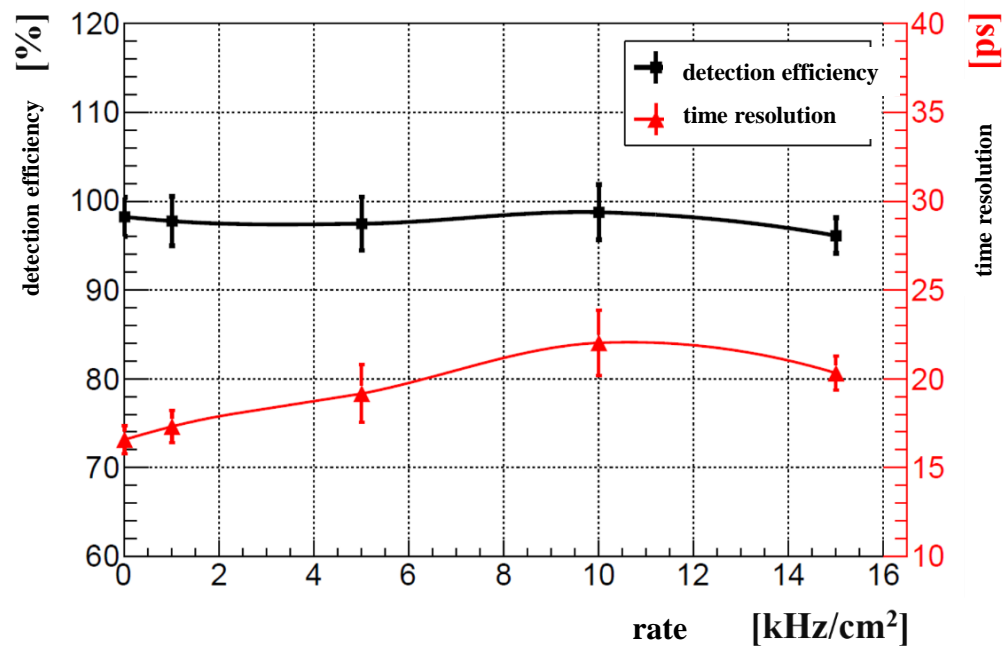
$$\sigma_{MRPC} = \sigma_{\Delta t} / \sqrt{2}$$



- Total time resolution

$$\sigma = \frac{23.24\text{ps}}{\sqrt{2}} = 16.43\text{ps}$$

20ps, 15kHz/cm² MRPC



- We are also trying with NINOs+ FPGA TDC to get good resolution!

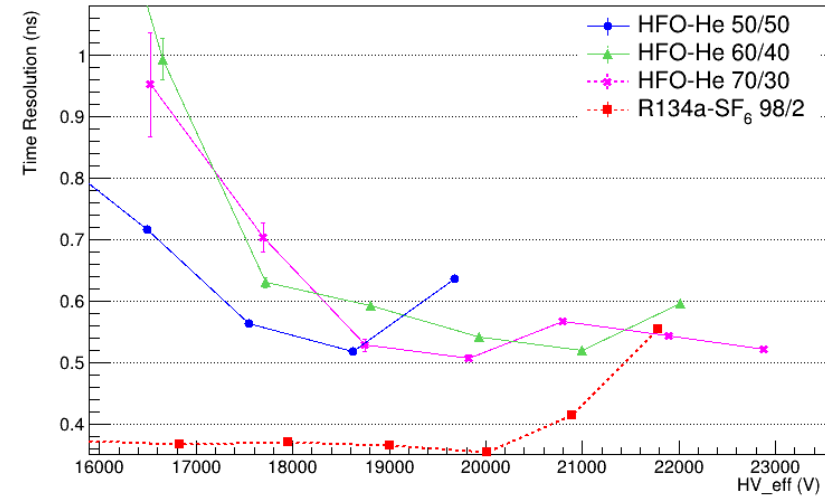
Eco-friendly working gas

- The Global Warming Potential(GWP)

GWP is the heat absorbed by any greenhouse gas in the atmosphere, as a multiple of the heat that would be absorbed by the same mass of CO₂.

Gas type	GWP
CO ₂	1
HFC-134a	1430
SF ₆	23900
HFO-1234ze	4
He	<1

- Use HFO-He instead of HFC-SF₆
- If HFO-1234ze/He 50/50, GWP=2.5



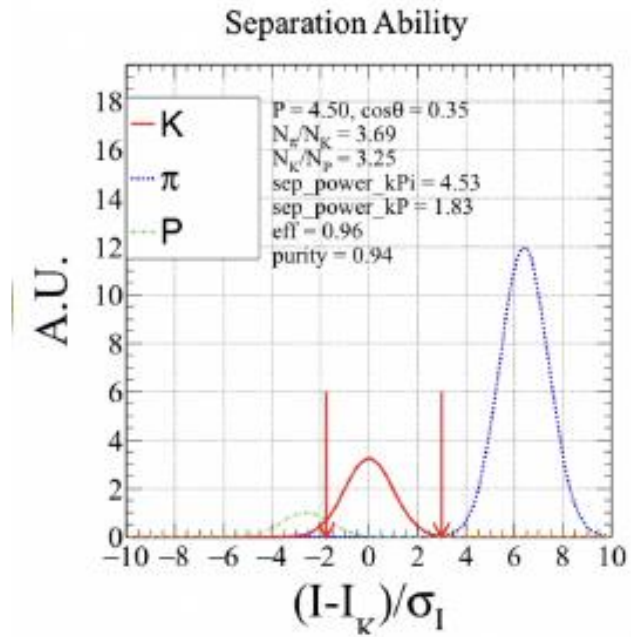
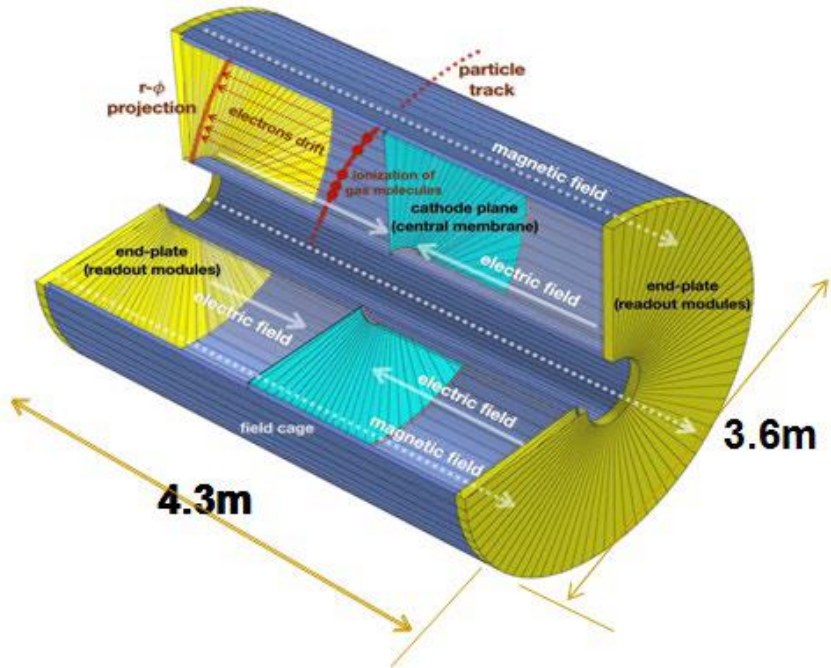
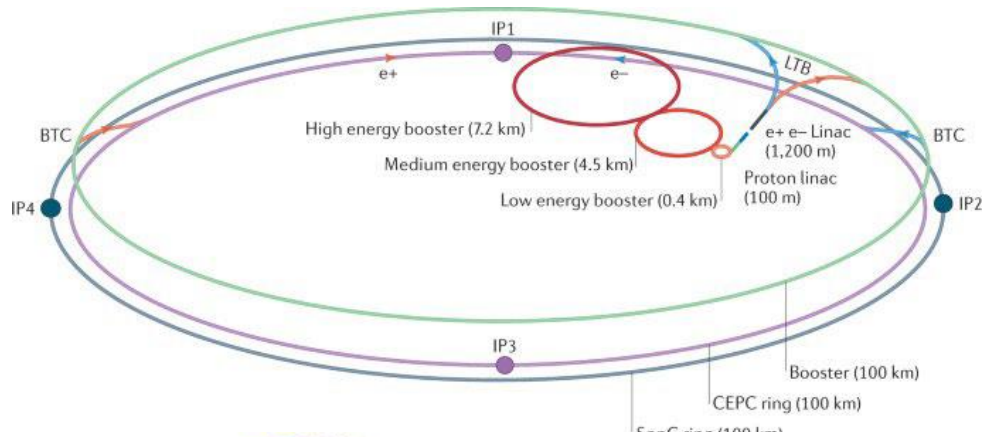
Time resolution of different gas mixture

- Disadvantage
 - lower electron drift velocity->worse time resolution
 - lower electron drift velocity->bigger cluster size
 - less quenching->larger streamer fraction

The ecological transition of the EEE experiment, Marcello Abbrescia, Universita e INFN, Bari (IT)

<https://indico.cern.ch/event/1123140/contributions/5000797/>

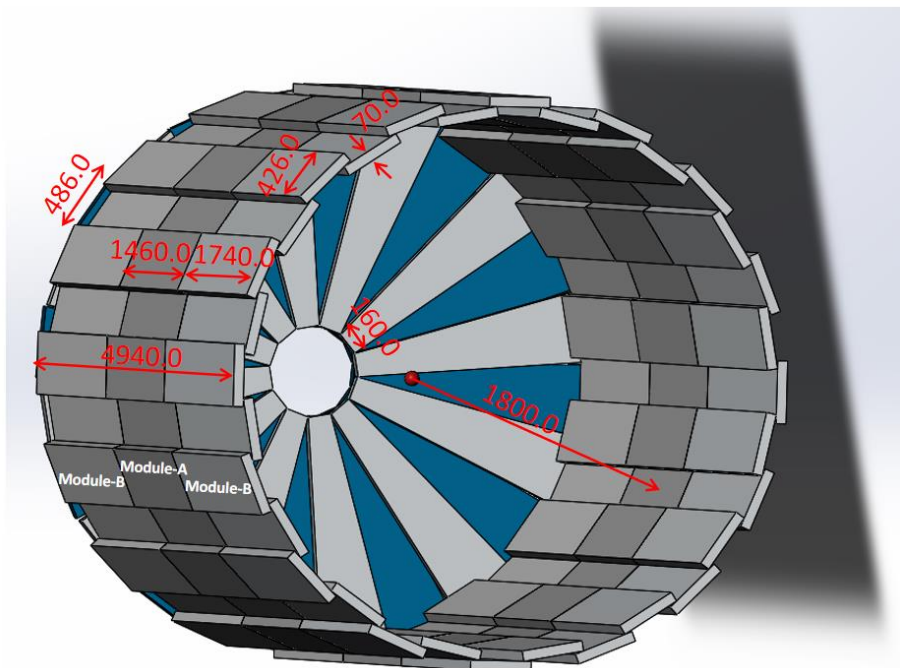
PID of CEPC



Geant4 simulation:
 TPC resolution: <2.5%
 TOF: <50ps
 PID of K: >98%

From Manqi's summary @ 2022 CEPC workshop

CEPC-TOF总体结构



性能:

- 1、时间分辨: $<35\text{ps}$
- 2、PID of π/k : $2.5\text{GeV} @3\sigma$
- 3、TOF面积: $\sim 77\text{m}^2$
- 4、电子学道数: 37632
- 5、电子学功耗: $17\text{mW}/\text{道}$
- 6、造价估算: 3420万RMB (MRPC 784万元)
- 7、材料厚度: $0.1X_0$

桶部:

绕筒圆周方向两层tower overlap, 每层16个tower, 每个tower包含1个module-A和2个module-B, 覆盖角度为 360° , 沿筒轴向放置tower (tower长4.9m)。
Module-A、Module-B中两相邻的MRPC之间2条读出条重叠, 读出条为 $10+2.5\text{mm}$, 4室6气隙单个探测器厚 3.02cm 。

端部:

一端共24个module, 分两层overlap; 每个module中有5个探测器, 两相邻的MRPC之间1-2条读出条重叠, 每个探测器有24个读出条, 读出条为 $10+3.5\text{mm}$

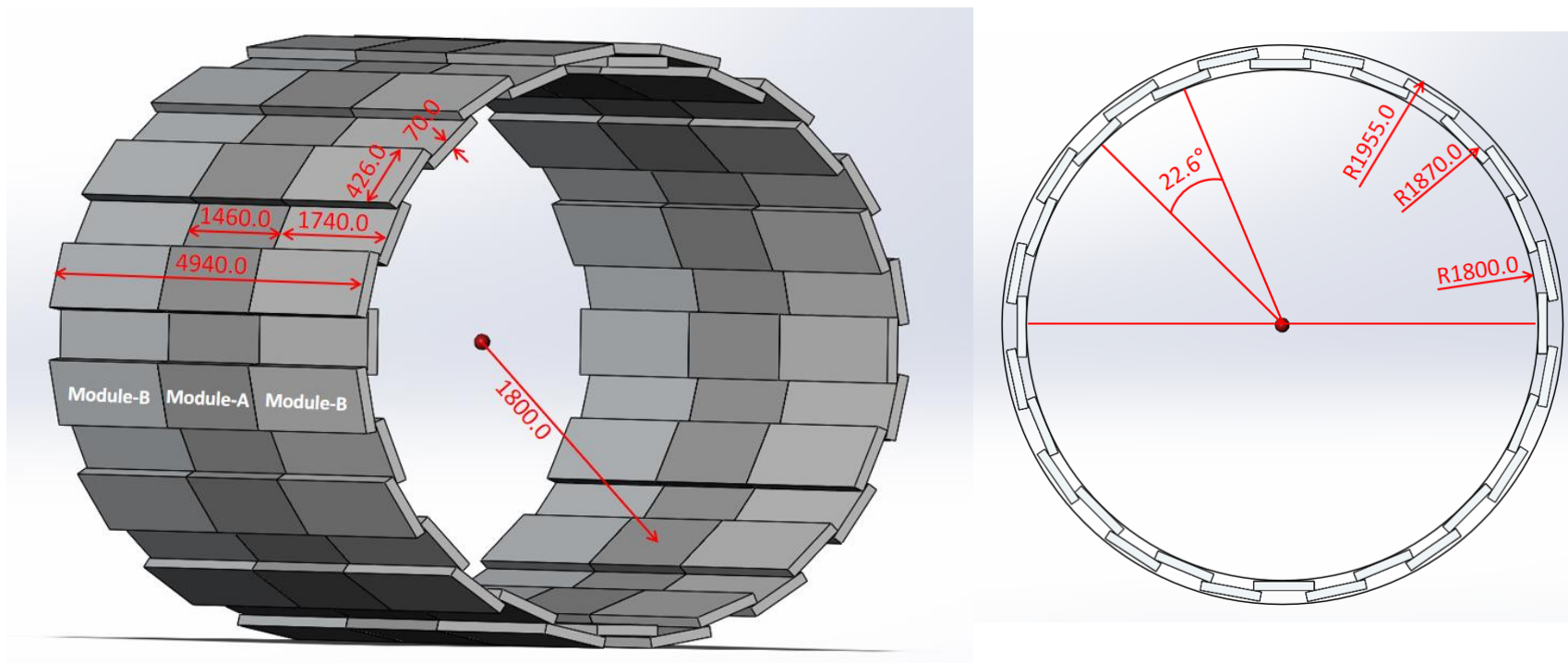


Figure 1.1 Main sizes of the TOF barrel.

MRPC之间的层叠

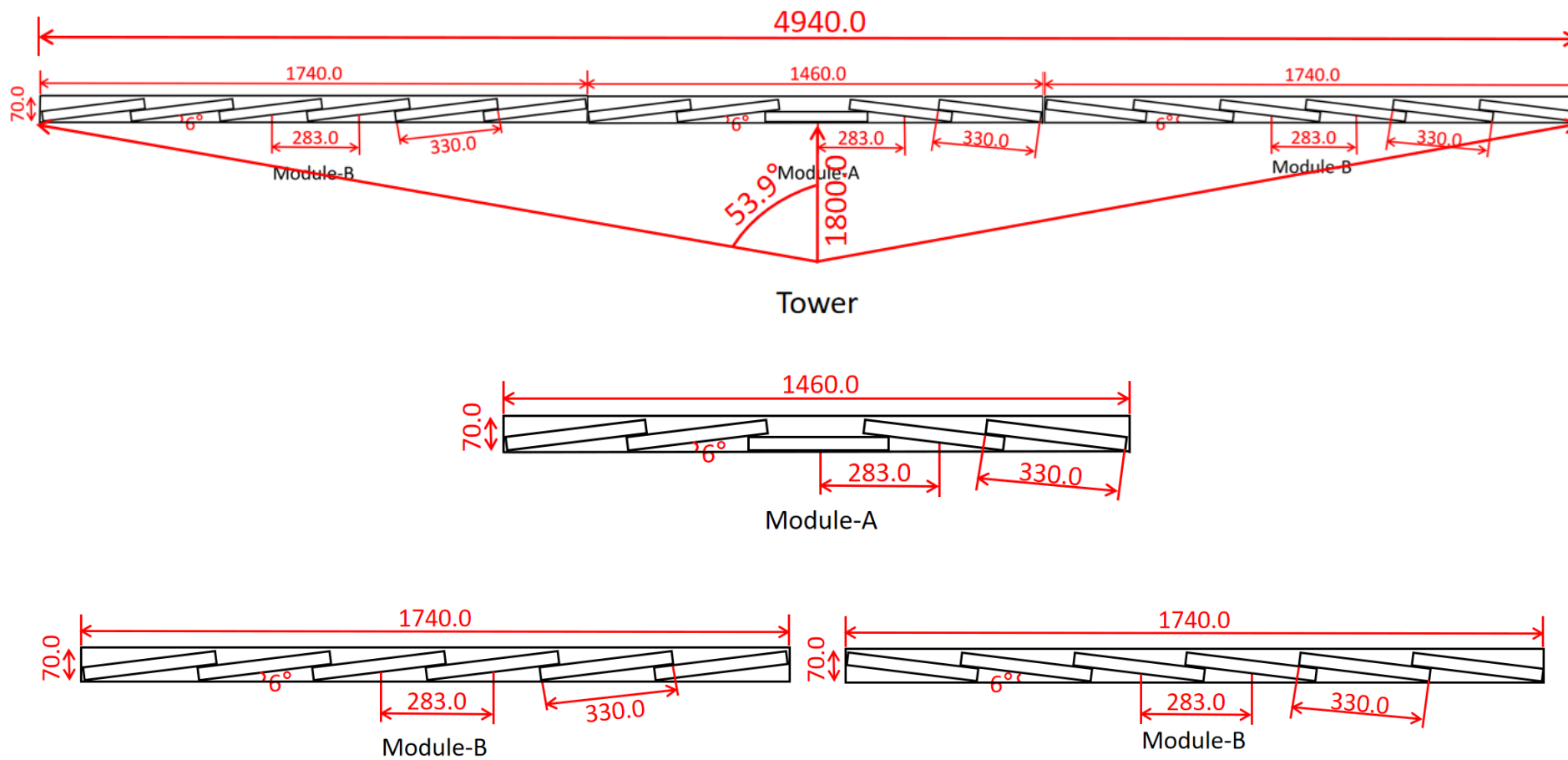


Figure 1.2 Arrangement of MRPCs inside the box along the beam direction.

ETOF的扇形结构

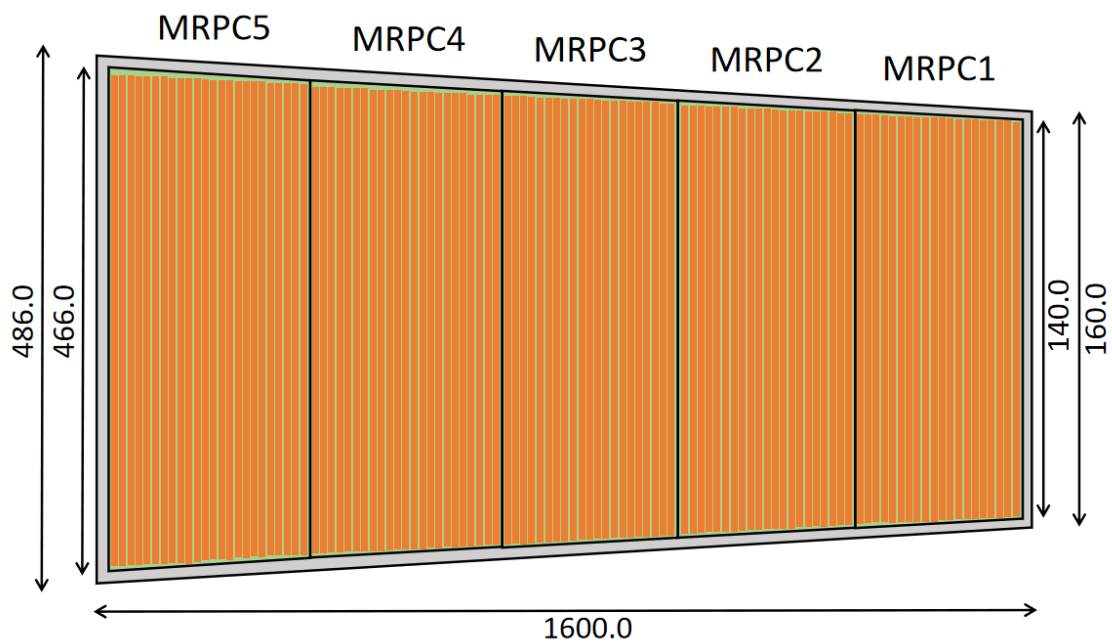


Figure 1.3 Arrangement of MRPCs inside the box in the End-cap.

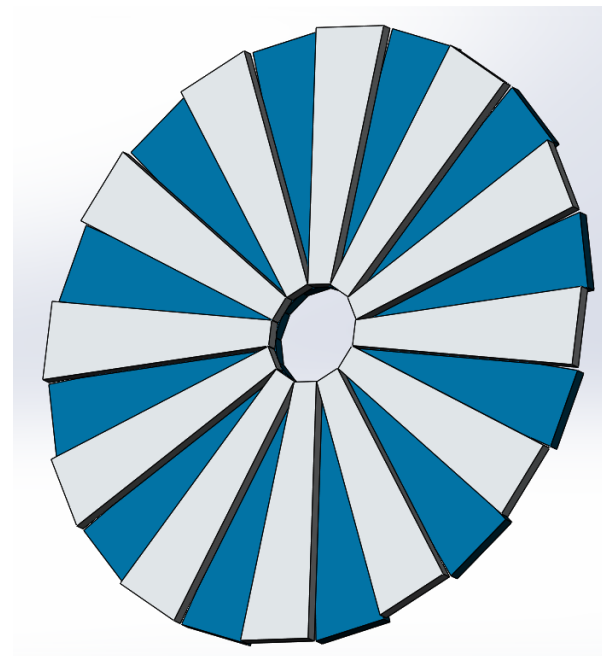


Figure 1.4 Diagram of the End-cap.

Table 1.1 Main parameters of the TOF system.

		Number of detectors	Number of readout strips	Sensitive area, m ²	Number of FEE cards	Number of FEE channels
Barrel	MRPC _B	1	24	0.11	3	48
	Module-A	5	120	0.55	15	240
	Module-B	6	144	0.66	18	288
	Barrel Tower	17	408	1.87	51	816
	Total_B	544	13056	59.84	1632	26112
End-cap	MRPC _E	1	24	0.07	3	48
	Module-C	5	120	0.35	15	240
	Total_E	240	5760	16.80	720	11520
Total		784	18816	76.64	2352	37632

*A barrel tower contains one Module-A and two Module-B.

A conceptual design of TOF based on MRPC technology for the future electron-positron Higgs factory

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Abstract

Future electron-positron Higgs factories, such as CEPC and FCC-ee, will provide unique opportunities to examine the Standard Model and search for new physics with much higher precision than the LHC. To fully exploit the physics potentials of these future colliders, the precise time-of-flight (TOF) measurement is essential. In this paper, we propose a conceptual design of TOF system based on the multigap resistive plate chamber (MRPC) technology for future electron-positron Higgs factories. It is anticipated to achieve a time resolution of less than 35 ps. The total cost of the whole TOF system is estimated to below 35 million RMB.

Keywords: MRPC, ToF, PID, CEPC

文章已被JINST接收发表!

Summary

- The rate capability of MRPC assembled with low resistive glass can reach **70kHz/cm²**
- **Sealed MRPC** was developed in our university:
 - Promote gas exchange in gas gap
 - Sealed MRPC (fishing line spacer) can work well under 7kHz/cm² condition
 - Sealed MRPC (Mylar pad spacer) can solve creepage on the spacer at high rate condition (>7kHz/cm²)
 - Reduce gas consumption greatly
 - **Has been used in CBM-TOF and CEE-eTOF**
- The time resolution of **narrow gap MRPC with fast electronics** can be better than **20ps**

**Thanks for your
attention !**