

中國科學院為能物昭為完備 Institute of High Energy Physics Chinese Academy of Sciences



# **CEPC Accelerator from TRD to EDR**

Jie Gao

### **IHEP**





- Introduction
- CEPC accelerator system design and optimizations in TDR
- CEPC accelerator key hardware R&D progresses in TDR
- SppC compatibility with CEPC
- CEPC site preparations and civil engineering
- CEPC accelerator TDR review (+cost) and IAC meeting
- CEPC EDR goals, plans and scope
- CEPC industrial preparation and international collaboration
- Summary



# **Physics Goals of CEPC-SppC**

CEPC-SppC was proposed

by Chinese scientists in

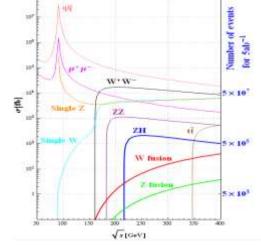
Sept. 2012 after Higgs

July 4, 2012 at CERN

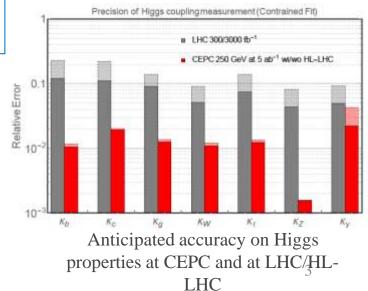
Boson was discovered on

- Circular Electron-Positron Collider (CEPC) as a Higgs Facory (91, 160, 240, 360 GeV)
  - Higgs Factory (>10^6 Higgs) :
    - Precision study of Higgs(mH, JPC, couplings), Similar & complementary to ILC
    - Looking for hints of new physics, DM...
  - $Z \& W \text{ factory } (>10^{10} Z0) :$ 
    - precision test of SM
    - Rare decays ?
  - Flavor factory: b, c, t and QCD studies
- Super proton-proton Collider(SppC) (~100 TeV)
  - Directly search for new physics beyond SM
  - Precision test of SM
    - e.g., h3 & h4 couplings

### Precision measurement + searches for new physics: Complementary with each other !



Cross sections for major SM physics processes at the electron positron collider



The 2023 FCPPL, Zhuhai, China



## **CEPC Operation Plan**

Particle	E <sub>c.m.</sub> (GeV)	Years	SR Power (MW)	Lumi. per IP (10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup> )	Integrated Lumi. per year (ab <sup>-1</sup> , 2 IPs)	Total Integrated L (ab <sup>-1</sup> , 2 IPs)	Total no. of events
Н*	240	10	50	8.3	2.2	21.6	$4.3  imes 10^6$
			30	5	1.3	13	$2.6 imes 10^6$
Z	91	2	50	192**	50	100	$4.1 \times 10^{12}$
	91	Z	30	115**	30	60	$2.5\times10^{12}$
W	100	1	50	26.7	6.9	6.9	$2.1  imes 10^8$
	160	1	30	16	4.2	4.2	$1.3  imes 10^8$
tŦ	360	5	50	0.8	0.2	1.0	$0.6 imes10^6$
		-	30	0.5	0.13	0.65	$0.4 imes 10^6$

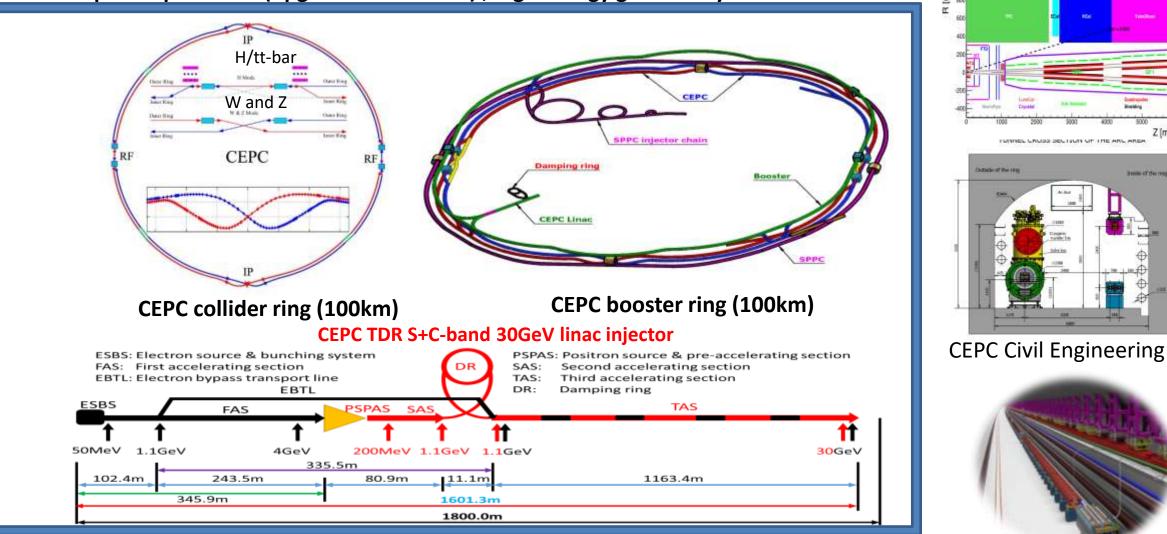
\* Higgs is the top priority. The CEPC will commence its operation with a focus on Higgs.

\*\* Detector solenoid field is 2 Tesla during Z operation, 3Tesla for all other energies.

\*\*\* Calculated using 3,600 hours per year for data collection.

# **CEPC Higgs Factory and SppC in TDR (EDR)**

CEPC as a Higgs Factory: H, W, Z, upgradable to tt-bar, followed by a SppC (a Hadron collider) ~125TeV 30MW SR power per beam (upgradale to 50MW), high energy gamma ray 100Kev~100MeV





## **CEPC TDR Accelerator System Parameters**

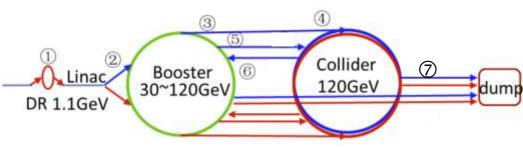
#### Linac

#### Booster

Collider

Parameter	Symbol	Unit	Baseline			tt	H	I	W		Ζ		Higgs	Z	W	tī		
	Symbol		Duschile			Off axis injection		On axis injection	Off axis injection	Off axis	s injection	Number of IPs			2			
Energy	$E_{e}/E_{e+}$	GeV	30	Circumfer.	km		-		100			Circumference (km)		10	0.0			
	C- C1			Injection	GeV				30			SR power per beam (MW)		3	0			
Repetition rate	$f_{rep}$	Hz	100	energy Extraction	GeV	180	12		80	45.5		45.5		Energy (GeV)	120	45.5	80	180
Bunch				energy	Gev							Bunch number	268	11934	1297	35		
number per			1 or 2	Bunch number		35	268	261+7	1297	3978	5967							
-			1 01 2	Maximum	nC	0.99	0.7	20.3	0.73	0.8	0.81	Emittance $\varepsilon_x/\varepsilon_y$ (nm/pm)	0.64/1.3	0.27/1.4	0.87/1.7	1.4/4.7		
pulse				bunch charge	пс	0.77	0.7	20.5	0.75		0.01	Beam size at IP $\sigma_r / \sigma_v$ (um/nm)	14/36	6/35	13/42	39/113		
Bunch		nC	1.5 (3)	Beam current	mA	0.11	0.94	0.98	2.85	9.5	14.4	~ ~						
charge		пе	1.5 (5)	SR power	MW	0.93	0.94	1.66	0.94	0.323	0.49	Bunch length (natural/total)	2.3/4.1	2.5/8.7	2.5/4.9	2.2/2.9		
Energy				Emittance	nm	2.83	1.2	26	0.56	0	.19	(mm)						
Energy spread	$\sigma_E$		$1.5 \times 10^{-3}$	RF frequency	GHz				1.3			Beam-beam parameters $\xi_x / \xi_y$	0.015/0.11	0.004/0.127	0.012/0.113	0.071/0.1		
Spread				RF voltage	GV	9.7	2.17 0.87 0.46		RF frequency (MHz)	650								
Emittance	$\mathcal{E}_r$	nm	6.5	Full injection from empty	h	0.1	0.14	0.16	0.27	1.8	0.8	Luminosity per IP $(10^{34} \text{ cm}^{-2} \text{ s}^{-1})$	5.0	115	16	0.5		

#### **Transport line**



1. Injection/Extraction to the Damping ring (e<sup>+</sup>) 2. Injection to the Booster ring from Linac (e<sup>+</sup>/e<sup>-</sup>)

3. Booster ring extraction system (e+/e-)

4.Collider off-axis injection system (e+/e-)

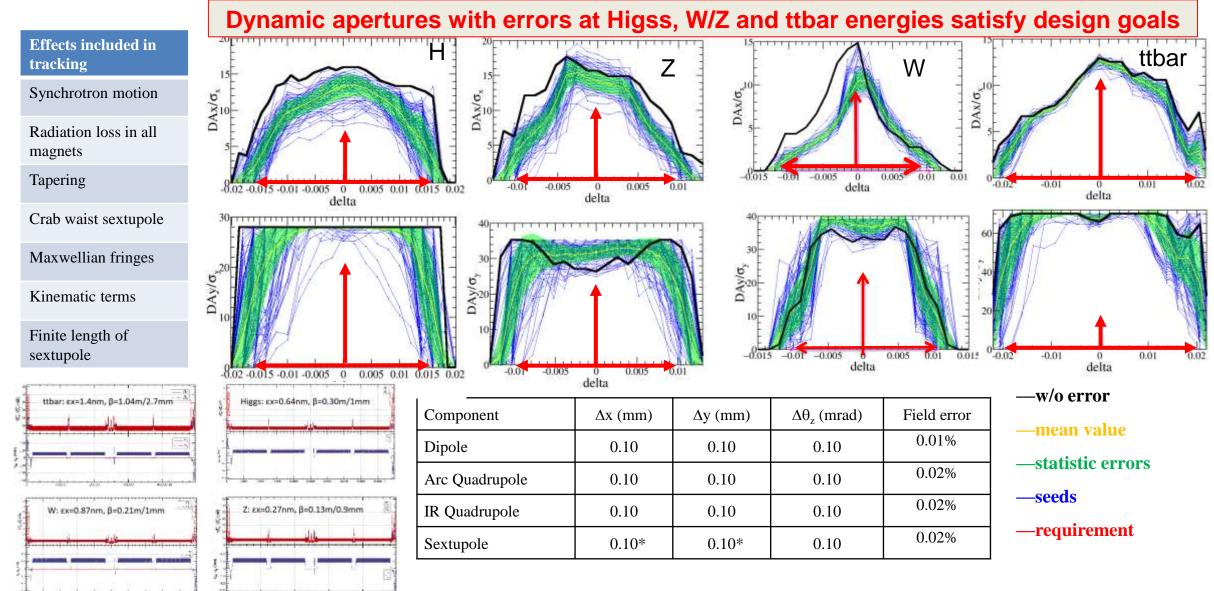
5. collider on-axis swap-out injection (e+/e-)

6. Collider swap-out extraction (e+/e-)

7. beam dump system (e+/e-)



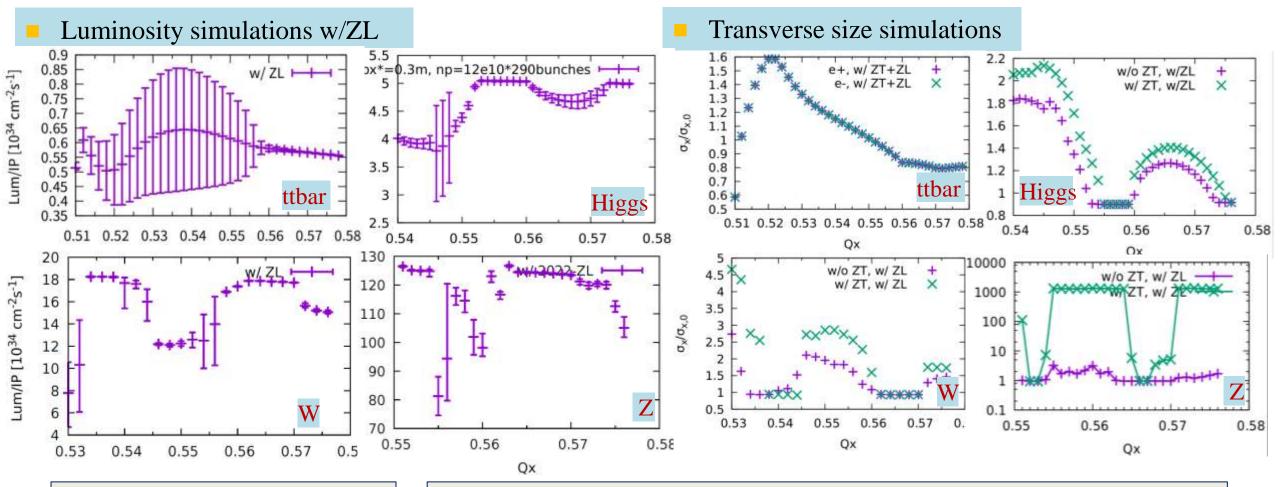
# **CEPC Collider Ring Daynamic Apertures**



2025-INOV.-10 J. Gao



### **Studies of Beam-Beam Effects in CEPC**



Beam-beam simulation results are consistent with the TDR parameter tables.

- Luminosity & Lifetime is evaluated by strong-strong simulation
- X-Z instability is well suppressed even considering Potential Well Distortion
- Lifetime optimization with both beam-beam/lattice nonlinearity is done



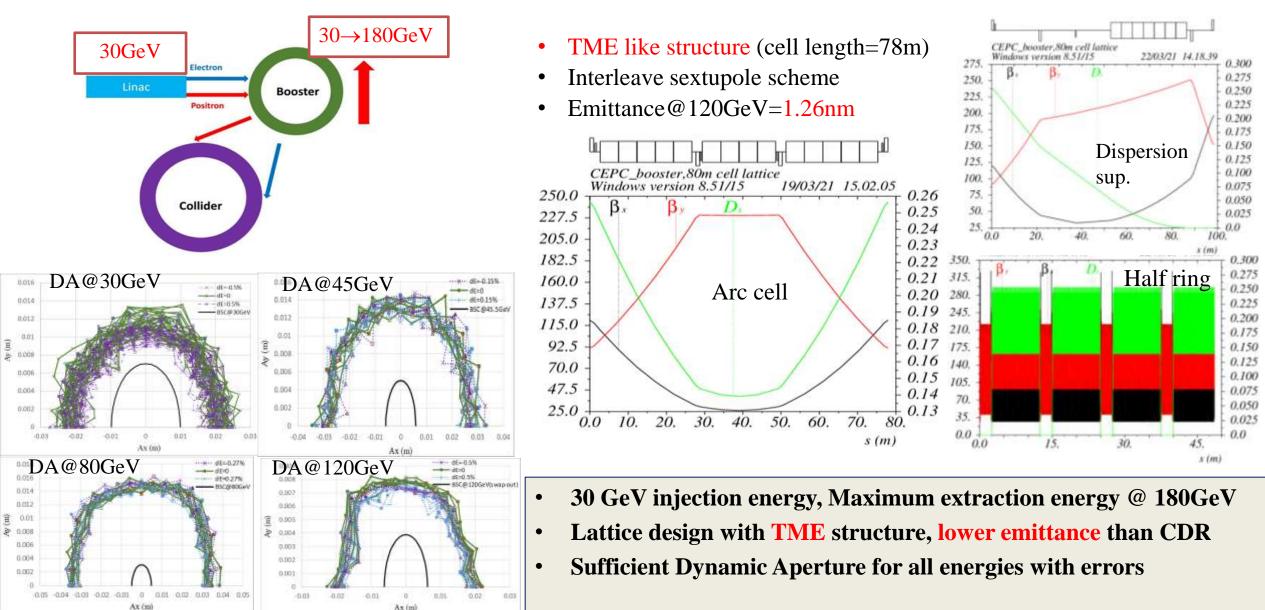
## **Parameters of CEPC Booster**

Injection		tt	H	W		Z				
Beam energy	GeV			30						
Bunch number		35	268	1297	3978	5967				
Bunch charge	nC	1.1	0.78	0.81	0.87	0.9				
Single bunch current	μΑ	3.4	2.3	2.4	2.4 2.65 2.6					
Beam current	mA	0.12	0.62	3.1 10.5 16.0						
Energy spread	%			0.025	0.025					
Synchrotron radiation loss/turn	MeV			6.5						
Momentum compaction factor	10-5			1.12						
Emittance	nm			0.076						
Natural chromaticity	H/V			372/-269						
RF voltage	MV	761.0	346.0		300.0					
Betatron tune $v_x / v_y$			321	.23/117.1	8					
Longitudinal tune		0.14	0.0943	(	).0879					
RF energy acceptance	%	5.7	3.8		3.6					
Damping time	S	3.1								
Bunch length of linac beam	mm	0.4								
Energy spread of linac beam	%		0.15							
Emittance of linac beam	nm			6.5						

		tt	1	H	W	Z	Z
Extraction		Off axis injection	Off axis injection	On axis injection	Off axis injection	Off axis	njection
Beam energy	GeV	180	12	20	80	45	.5
Bunch number		35	268	261+7	1297	3978	5967
Maximum bunch charge	nC	0.99	0.7	20.3	0.73	0.8	0.81
Maximum single bunch current	μA	3.0	2.1	61.2	2.2	2.4	2.42
Beam current	mA	0.11	0.56	0.98	2.85	9.5	14.4
Bunches per pulse of Linac		1		1	1	2	2
Time for ramping up	S	7.1	4	.3	2.4	1.	0
Injection duration for top-up (Both beams)	s	29.2	23.1	31.8	38.1	132.4	
Current decay in Collider				3%			
Energy spread	%	0.15	0.0	)99	0.066	0.0	37
Synchrotron radiation loss/turn	GeV	8.45	1.	69	0.33	0.0	34
Emittance	nm	2.83	1.	26	0.56	0.1	19
Betatron tune $v_x/v_y$				321.27/1	17.19		
RF voltage	GV	9.7	2.	17	0.87	0.4	46
Longitudinal tune		0.14	0.0	0.0943		0.0879	
RF energy acceptance	%	1.78	1.	1.59 2		3.	4
Damping time	ms	14.2	47.6 160.8		87	'9	
Natural bunch length	mm	1.8	1.	85	1.3	0.1	75
Full injection from empty ring	h	0.1	0.14	0.16	0.27	1.8	0.8



### **CEPC Booster Design**





# **CEPC SRF System Design and Upgrade Plan**

#### Collider 650MHz Parameters

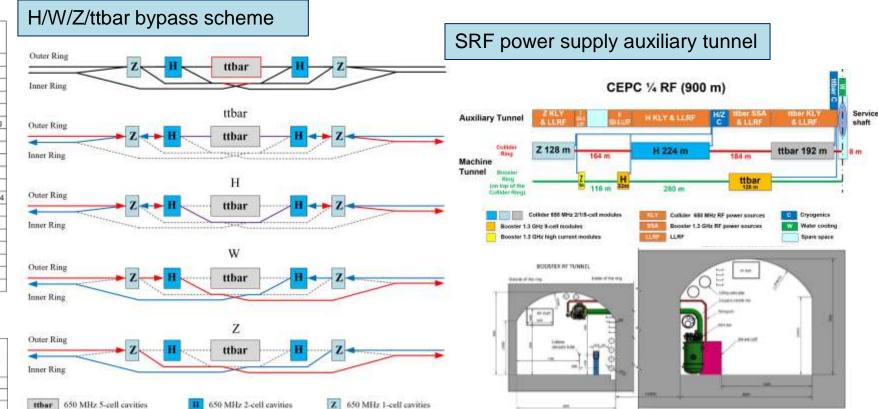
30/50 MW SR power per beam for each mode. Higgs/ttbar shared cavities:		/50 MW	Higgs	w	z
for the two rings. W/Z separate cavities. HL-Z cavities bypass.	New cavities	Higgs cavities	30/50 MW	30/50 MW	30/50 MW
Luminosity / IP [10 <sup>34</sup> cm <sup>-2</sup> s <sup>-5</sup> ]	0.5	/ 0.8	5/8.3	16 / 26.7	115 / 192
RF voltage [GV]	10 (6.1	+ 3.9)	2.2	0.7	0.12/0.1
Beam current / beam [mA]	3.4	/ 5.6	16.7 / 27.8	84 / 140	801/1345
Bunch charge [nC]	3	2	21	21.6	22.4/34.2
Bunch length [mm]	2	.9	4.1	4.9	8.7 / 10.6
650 MHz cavity number	192	336	192/336	96 / 168 / ring	30 / 50 / ring
Cell number / cavity	5	2	2	2	1
Gradient [MV/m]	27.6	25.2	24.9 / 14.2	15.9 / 9.1	17.4/8.7
Qo @ 2 K at operating gradient	3E10	3E10	3E10	3E10	2E10
HOM power / cavity [kW]	0.4 / 0.66	0.16/0.26	0.4 / 0.67	0.93/1.54	2.9/6.2
Input power / cavity [kW]	188/315	71/118	313/298	313/298	1000
Optimal QL	1E7 / 6E6	9E6 / 5.4E6	1.6E6 / 9.5E5	8E5/2.7E5	1.5E5 / 3.8E4
Optimal detuning [kHz]	0.01/0.02	0.02/0.03	0.1/0.2	0.7/2	6.7 / 21.7
Cavity number / klystron	4/2	2	2	2	1
Klystron power [kW]	800	800	800	800	1200
Klystron number	48 / 96	168	96 / 168	96 / 168	60 / 100
Cavity number / cryomodule	4	6	6	6	1
Cryomodule number	48	56	32 / 56	32 / 56	60 / 100
Total cavity wall loss @ 2 K [kW]	12.1	7.1	3.9/2.3	1.6 / 0.9	0.45/0.2

#### Booster 1.3GHz Parameters

30/50 MW Collider SR power per beam. 30 GeV injection. Higgs & tibar half filled.	ttbar 30	v50 MW	Higgs	w	z
Higgs on-axis injection with bunch swapping. Z injection from empty ring.	New cavities	Higgs cavities	30/50 MW	30/50 MW	30/50 MW
Extraction beam energy [GeV]	18	B0	120	80	45.5
Extraction average SR power[MW]	0.	05	0.5/0.67	0.02/0.04	0.05/0.1
Bunch charge [nC]	1.1		0.78 (20.3)	0.73	0.81
Beam current [mA]	0.12 / 0.19		0.63(1)/1(1.4)	3.1/5.3	16 / 30
Injection RF voltage [GV]	0.7	761	0.346	0.3	0.3
Extraction RF voltage [GV]	9.7 (7.53 + 2.17)		2.17	0.87	0.46
Extraction bunch length (mm)	1.8		1.86	1.3	0.75
Cavity number (1.3 GHz 9-cell)	256	96	96	96	32
Module number (8 cavities / module)	32	12	12	12	4
Extraction gradient [MV/m]	28.3	21.8	21.8	8.7	13.8
Qo @ 2 K at operating gradient	2E10	3E10	3E10	3E10	3E10
Q.	4E7	4E7	1.2E7	7.3E6 / 4.4E6	1.2E7 / 6.3E6
Cavity bandwidth [Hz]	33	33	110	178/296	111 / 208
Peak HOM power per cavity [W]	0.5	/ 0.8	~ 75 / ~ 100	11.8 / 19.6	146/272
Average HOM power per cavity [W]	0.2/	0.32	~ 10 / ~ 15	3.8/6.3	80 / 150
Input peak power per cavity [kW]	8.3/9.2	5.1/5.9	22/32	10.9 / 18.1	17/32
Input average power per cavity [kW]	0.3	0.2	6.5/9.2	0.3/0.5	2.5/4.5
SSA power [kW] (1 940 254N ox	7 - 110 I	Gað	25/30	25/30	25 / 40
Total cavity wall loss @ 2 K [kW]	0.36	0.05	0.5	0.02	0.08

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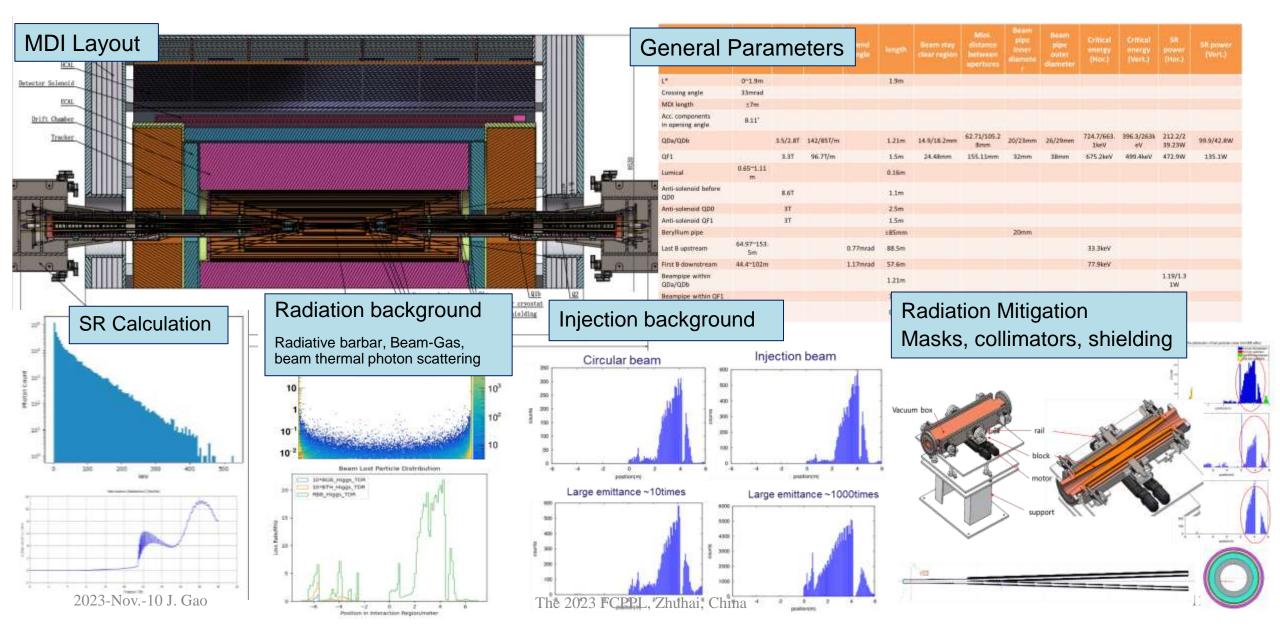
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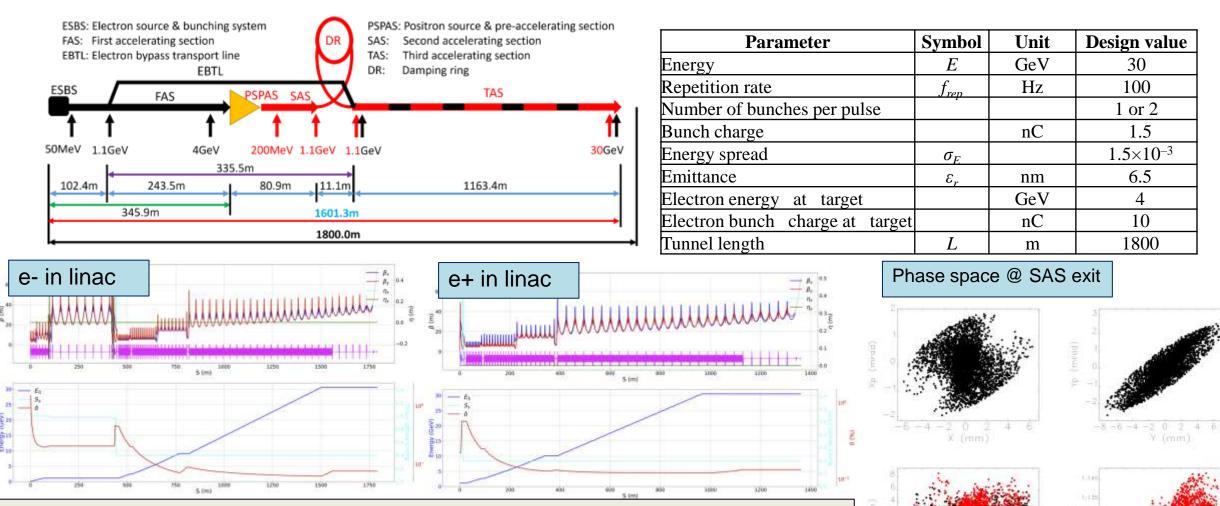
- CEPC TDR SRF layout and parameters are designed to meet physics requirements;
  - RF system design optimized for Higgs 30/50 MW. Power and energy upgrade by adding cavities, RF power sources and cryogenic plants and other systems are compatible;
  - Use dedicated high current 1-cell cavity for 10-50 MW Z. Solve the FM & HOM CBI problems23 FCPPL, Zhuhai, China



## **CEPC MDI Design**



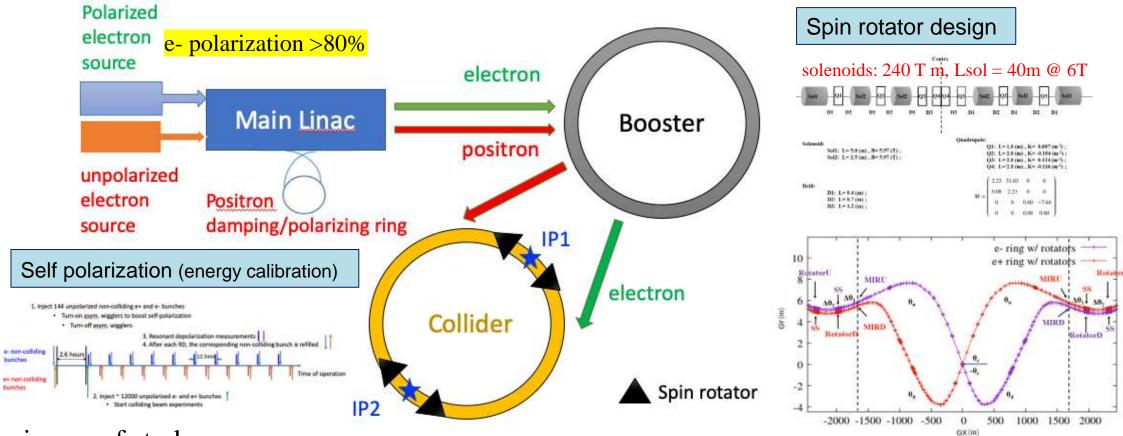
# **CEPC Electron and Positron Injection Linac Designs**



- Linac energy increases to 30 GeV, with S+C band Accelerator;
- Start-to-end simulations were conducted for both electron/positron beams, with quality satisfying requirements.



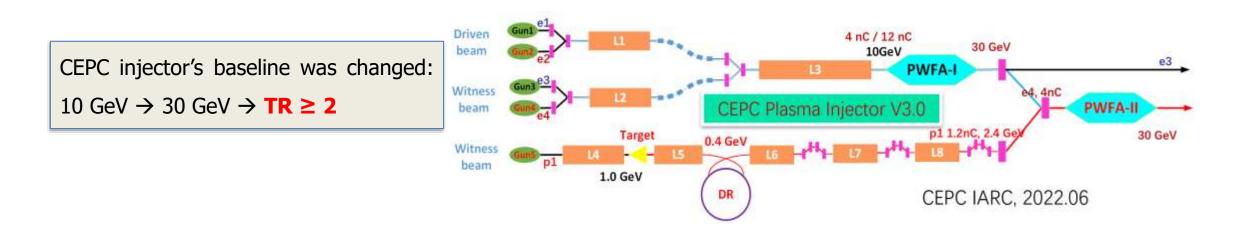
# **CEPC Polarized Beam Studies(alternative option)**



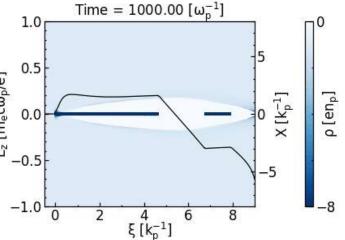
Key issues of study:

- Energy calibration in collider ring with transverse polarization (self polarization & inj. polarization)
- Longitudinal polarization for collision
- Polarization beam injection, positron polarization and ramping in booster 2023-Nov.-10 J. Gao The 2023 FCPPL, Zhuhai, China

# **CEPC Plasma Injector (alternative option) and TF Plan**

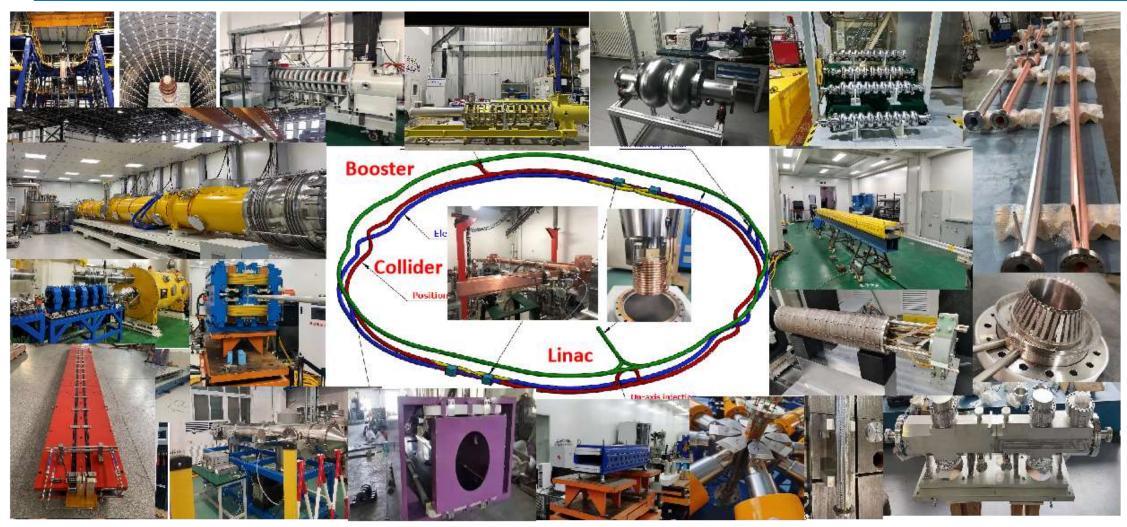


					-
Parameters	Driver	Trailer	Parameters	Trailer	1.0
plasma density $n_p(\times 10^{16} cm^{-3})$	0.50	334	Accelerating distance (m)	7.3 (97300 $w_p^{-1}$ )	1.0
Driver energy $E(\text{GeV})$	12	12	Trailer energy <i>E</i> ( <i>GeV</i> )	30	0.5
Normalized emittance $\epsilon_N (\mu m \ rad)$	20	10	Normalized emittance $\epsilon_n(mm mrad)$	10	0.5 u <sup>e</sup> cm <sup>b</sup> /e]
Length $L(\mu m)$	350	90	Charge(nC)	1.2	
(matched) Spot size $\sigma_r (\mu m)$	3.72	2.63	Energy spread $\delta_E(\%)$	0.58	-0.5
Charge $Q$ (nC)	4.0	1.2	R	1.8	-1.0
Beam distance $d(\mu m)$	1:	55	Efficiency(%) (driver -> trailer)	55	0
(matched) Spot size $\sigma_r (\mu m)$ Charge $Q$ (nC)	3.72 4.0	2.63 1.2	Energy spread $\delta_E(\%)$ R	0.58	-0.5





## **CEPC Key Technology R&D**



### Key technology R&D spans all component lists in CEPC TDR

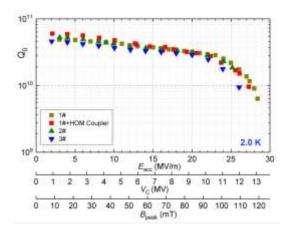


### **CEPC SRF Facilities and Components**

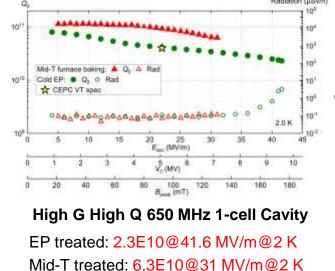


Mid-T (medium temperature furnace baked) cavities have higher gradient and **Q** than Nitrogen doped cavities with less EP process (1 vs 3)

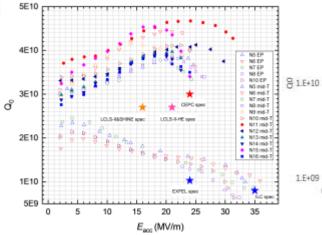
IHEP PAPS is in full operation since 2021 CEPC 650 MHz 2-cell Cavity CEPC 650 MHz 1-cell Cavity



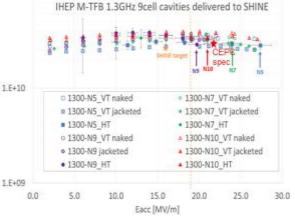
3E10@20MV/m.



1.3 GHz High Q Mid-T Cavity Horizontal Test



Mid-T 1.3 GHz 9-cell vertical test avg.4.3E10@ 31 MV/m



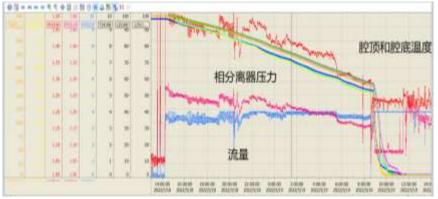
Mid-T 1.3 GHz 9-cell horizontal test (SEL) 3.1E10@21 MV/m, avg. 24.6 MV/m 17



## **CEPC Collider 650 MHz 2 x 2-cell Test Cryomodule**



- DC photo-cathode gun voltage conditioned up to 400 kV
- Cavity frequency, HOM coupler double notch filter, tuner, vacuum, cryogenics perform well
- Cavity magnetic field at 2 K < 2 mG (large beam pipe North to South)
- LLRF system commissioning and high power test ongoing
  - Optimizing the outer conductor helium gas cooling of the input coupler. Cavity early quench if with poor coupler cooling.



#### Module automatic cool-down experiment

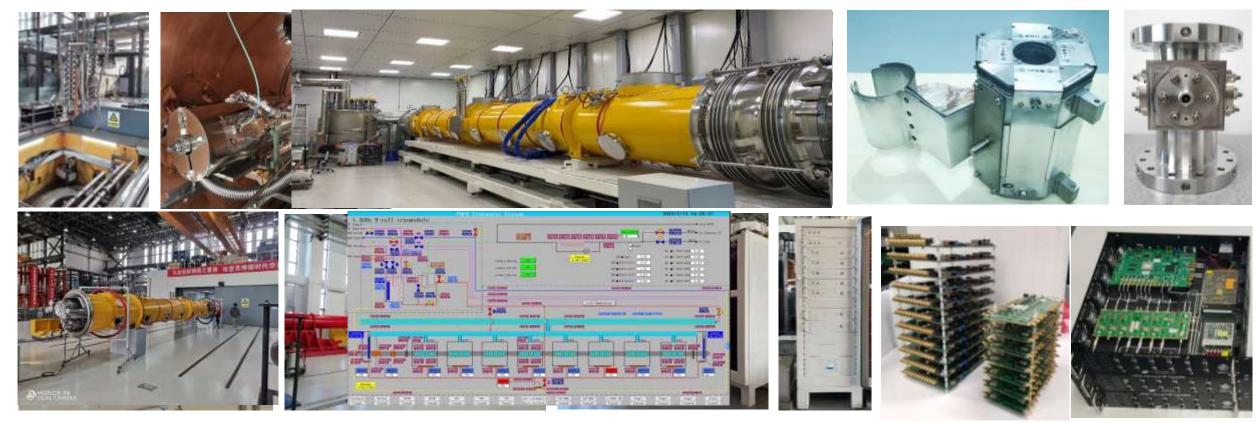
- 1. 300 to 150 K: < 10 K/hr. Cavity top and bottom  $\Delta T$  < 20 K
- 2. 150 to 4.5 K: Cavity surface > 1 K/min
- 3. 4.5 to 2 K



# **CEPC Booster 1.3 GHz 8 x 9-cell High Q Cryomodule**

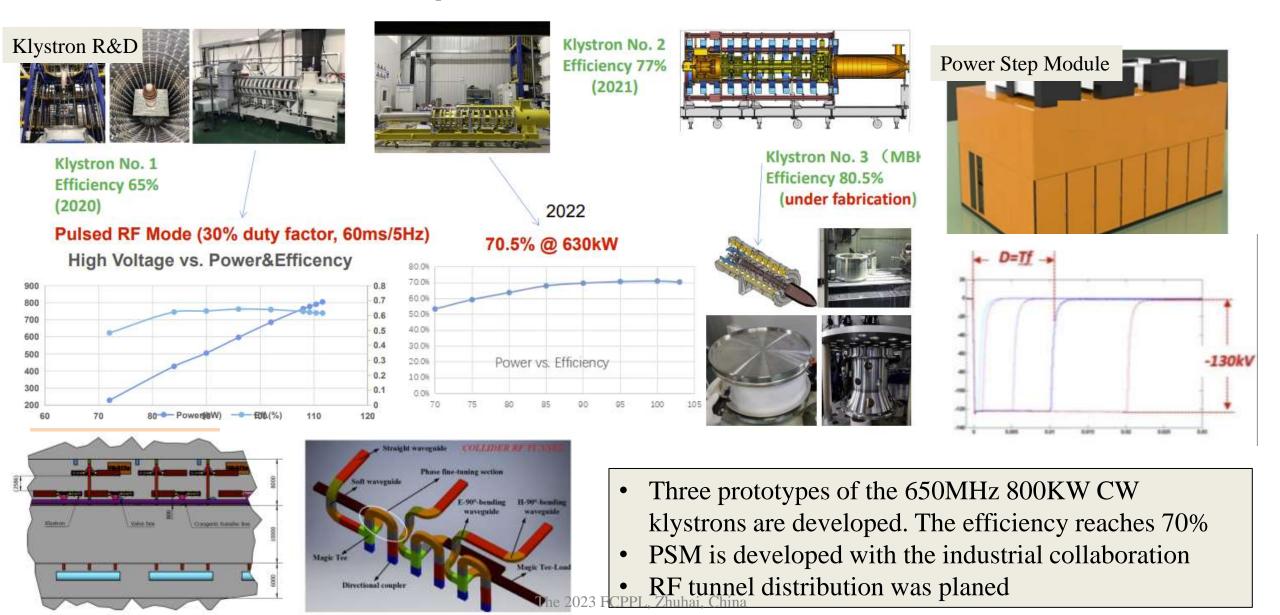
#### CEPC booster 1.3 GHz SRF R&D and industrialization in synergy with CW FEL projects.

Parameters	Horizontal test results	CEPC Booster Higgs Spec	LCLS-II, SHINE Spec	LCLS-II-HE Spec
Average usable CW $E_{acc}$ (MV/m)	23.1	<b>3.0×10<sup>10</sup></b> @	2.7×10 <sup>10</sup> @	2.7×10 <sup>10</sup> @
Average Q <sub>0</sub> @ 21.8 MV/m	3.4×10 <sup>10</sup>	21.8 MV/m	16 MV/m	20.8 MV/m



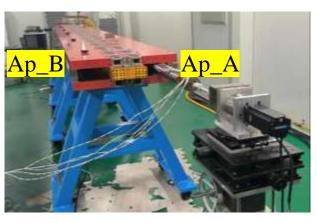


### CEPC High Efficiency High Power Klystron Development and RF Power Distribution



# **CEPC Collider Ring Full-scale Dual-aperture Magnets**

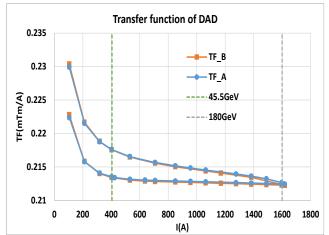
#### Full-length 5.67m Dual aperture dipole

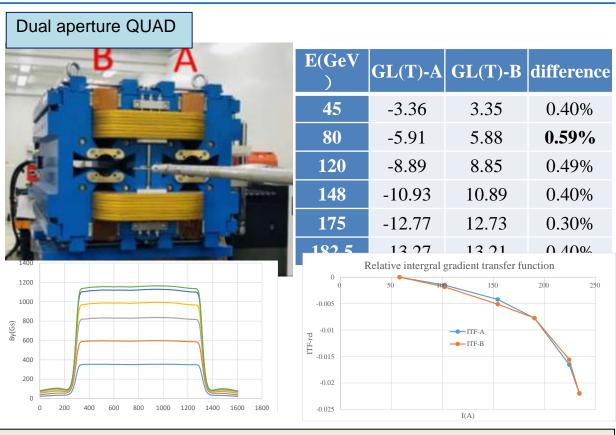


Two apertures differ <0.1%, transfer function in two apertures are consistent.

High harmonics are nearly the same at four energies and all less than 5 units, which can meet the requirements. High harmonics @120GeV (units:1e-4)

n	bn_A	bn_B
2	0	0
3	3.92	3.88
4	1.03	-1.22
5	0.47	0.54
6	0.08	-0.46



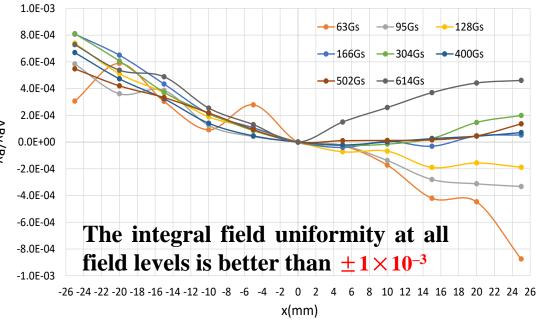


- Large quantities of dual-aperture dipoles (69km) and quad. (10km) are required;
- **Full length** dual-aperture **dipole** and dual aperture **QUAD** (short length) have been fabricated, under test;
- Dipole/QUAD prototypes meet the requirements.



# **CEPC Full-scale Weak Field Dipole for Booster**

Magnet name	BST-63B- Arc	BST-63B- Arc-SF	BST-63B- Arc-SD	BST-63B-IR	1.0E-03	
Quantity	10192	2017	2017	640	8.0E-04	
Aperture [mm]	63	63	63	63	6.0E-04	X
Dipole Field [Gs] @180 GeV	564	564	564	549	4.0E-04	
Dipole Field [Gs] @120 GeV	376	376	376	366	≥ 2.0E-04	
Dipole Field [Gs] @30 GeV	95	95	95	93	VBy/0.0E+00	
Sextupole Field [T/m <sup>2</sup> ] @180 GeV	0	16.0388	19.1423	0	₽ -2.0E-04	
Sextupole Field [T/m <sup>2</sup> ] @120 GeV	0	10.6925	12.7615	0	-4.0E-04 -6.0E-04	
Sextupole Field [T/m <sup>2</sup> ] @30 GeV	0	2.67315	3.19035	0	-8.0E-04	Гhe iel
Magnetic length [mm]	4700	4700	4700	2350	-1.0E-03 -26 -24	
GFR [mm]	±22.5	±22.5	$\pm 22.5$	±22.5	-20 -24	+ - ZZ
Field errors	$\pm 1 \times 10^{-3}$	±1×10 <sup>-3</sup>	$\pm 1 \times 10^{-3}$	±1×10-3		



- Booster requires ~19k pieces of magnets (68km);
- Booster dipoles are required to work at the low field of 95 Gs (30GeV) with an error smaller than  $1 \times 10^{-3}$ ;
- Full length (4.7m) dipole was developed, and it meets the field specification;





# **CEPC Final Focus Superconducting Quadrupoles**

SCQ Specifications	Q1a	Q1b	Q2	
Field gradient	142.3	85.4	96.7	T/m
Magnetic length	1210	1210	1500	mm
Reference radius	7.46	9.085	12.24	mm
Mini. distance between aperture center	62.71	105.28	155.11	mm
High order field harmonics	$\leq 5 \times 10^{-4}$	$\leq 5 \times 10^{-4}$	$\leq 5 \times 10^{-4}$	
Dipole field	≤3	≤3	≤3	mT

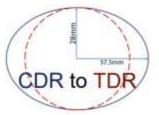


- CCT and Cos2θ type SCQs were modeled, and their fields were calculated; the CEPC specifications have been met;
- A 0.5-m single aperture SCQ using Cos2θ technology has been developed. The electro-magnet excitation test showed the highest current reached 2500A (176 T/m), which exceeds the CEPC requirement (142T/m)

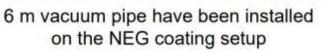


## **CEPC Vacuum System**

New round pipe of Copper (3mm) with NEG coating (200nm) for collider ring in TDR SEY<1.2



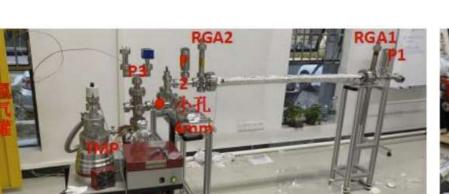




✓ 180°C/24h activation  $4.5 \times 10^{-10}$  Torr ✓ 200°C/24h activation  $2.5 \times 10^{-10}$  Torr



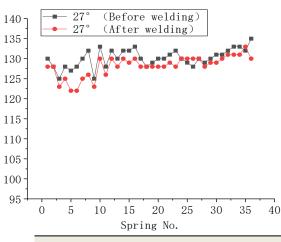
Vacuum pipes and RF shielding bellows





Facility of pumping speed test have been finished in Dongguan



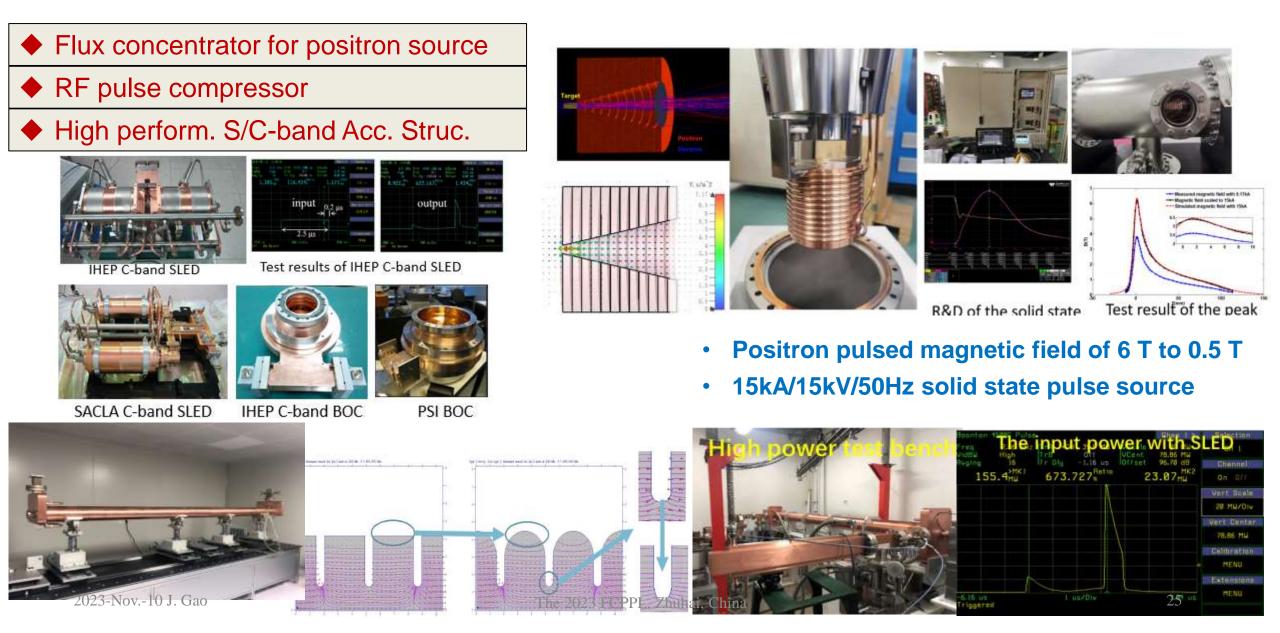


Vacuum chamber prototypes, copper & aluminum, with different shape/length were fabricated;

- NEG coating technology were developed;
- RF shielding bellow manufactured
- Vacuum technology applied and was tested at HEPS



# **CEPC Linac Injector Key Technology R&D**





# **Power Consumption of CEPC - Higgs**

	System			H	liggs 3	MW			Higgs 50MW							
SN	System	Collider	Booster	Linac	BTL	IR	Surface building	Total	Collider	Booster	Linac	BTL	IR	Surface building	Total	
1	RF Power Source	96.90	1.40	11.10				109.40	161.60	1.73	14.10				177.40	
2	Crygenic system	9.72	1.71			0.14		11.57	9.17	1.77			0.14		11.08	
3	Vacuum System	5.40	4.20	0.60				10.20	5.40	4.20	0.60				10.20	
4	Magnet Power Supplies	44.50	9.80	2.50	1.10	0.30		58.20	44.50	9.80	2.50	1.10	0.30		58.20	
5	Instrumentation	1.30	0.70	0.20				2.20	1.30	0.70	0.20				2.20	
6	Radiation Protection	0.30		0.10				0.40	0.30		0.10				0.40	
7	Control System	1.00	0.60	0.20				1.80	1.00	0.60	0.20				1.00	
8	Experimental devices					4.00		4.00					4.00		4.00	
9	Utilities	37.80	3.20	1.80	0.60	1.20		44.60	46.40	3.80	2.50	0.60	1.20		54.50	
10	General services	7.20		0.30	0.20	0.20	12.00	19.90	7.20		0.30	0.20	0.20	12.00	19.90	
	Total	204.12	21.61	16.80	1.90	5.84	12.00	262.27	276.87	22.60	20.50	1.90	5.84	12.00	339.71	

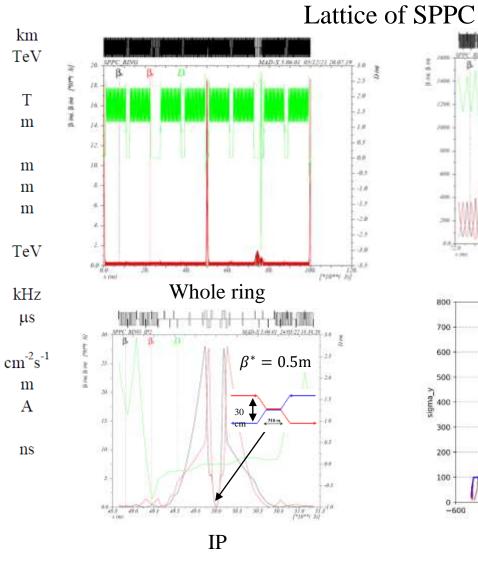


### **SppC Collider Parameters in TDR**

-Parameter list (updated Feb. 2022)

#### **Main parameters**

Circumference	100				
Beam energy	62.5				
Lorentz gamma	66631				
Dipole field	20.00				
Dipole curvature radius	10415.4				
Arc filling factor	0.780				
Total dipole magnet length	65442.0				
Arc length	83900				
Total straight section length	16100				
Energy gain factor in collider rings	19.53				
Injection energy	3.20				
Number of IPs	2				
Revolution frequency	3.00				
Revolution period	333.3				
Physics performance and beam parameters					
Initial luminosity per IP	4.3E+34				
Beta function at initial collision	0.5				
Circulating beam current	0.19				
Nominal beam-beam tune shift limit per	0.015				
Bunch separation	25				
Bunch filling factor	0.756				
Number of bunches	10080				
Bunch population	4.0E+10				
Accumulated particles per beam	4.0E+14				



Т

m

m

m

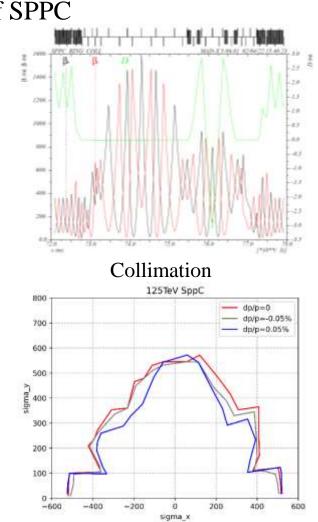
m

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 $\mathbf{m}$ 

А

ns

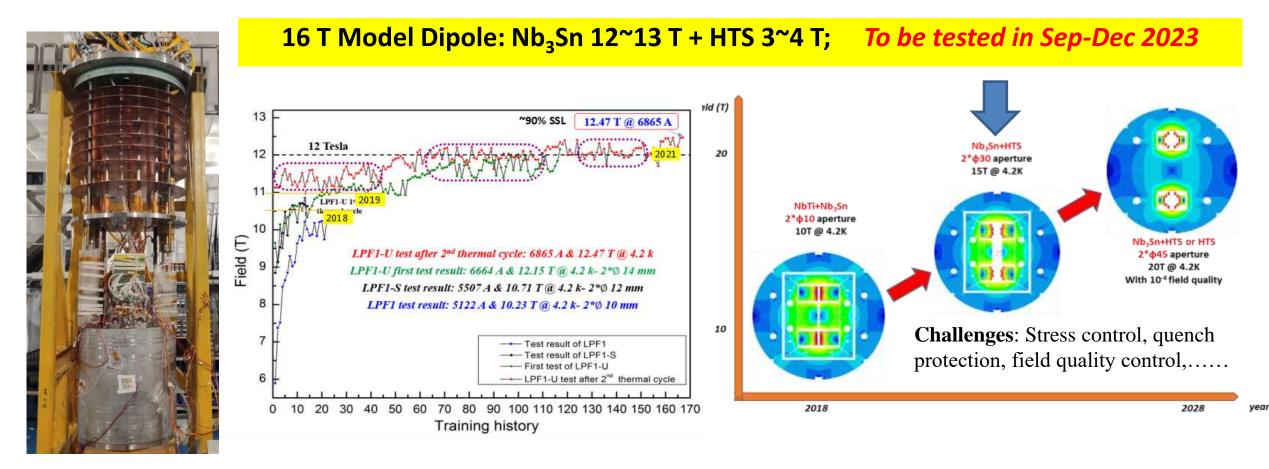


**Dynamic Aperture** 

#### Ecm=125TeV with dipole field of 20T



## **SppC HF Magnet Development**



Picture of LPF1-U

Dual aperture superconducting dipole achieves 12.47 T at 4.2 K Entirely fabricated in China. The next step is reaching 16-20T



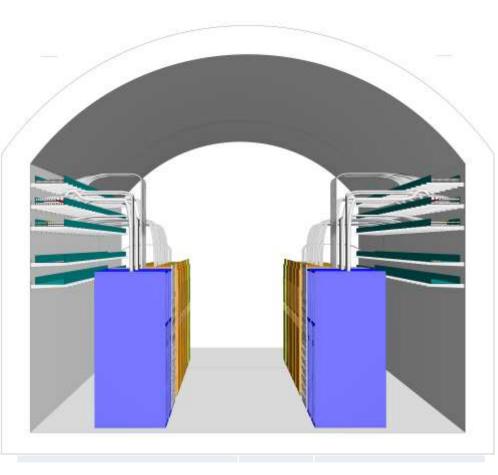
### **CEPC Site Preparations (three examples)**

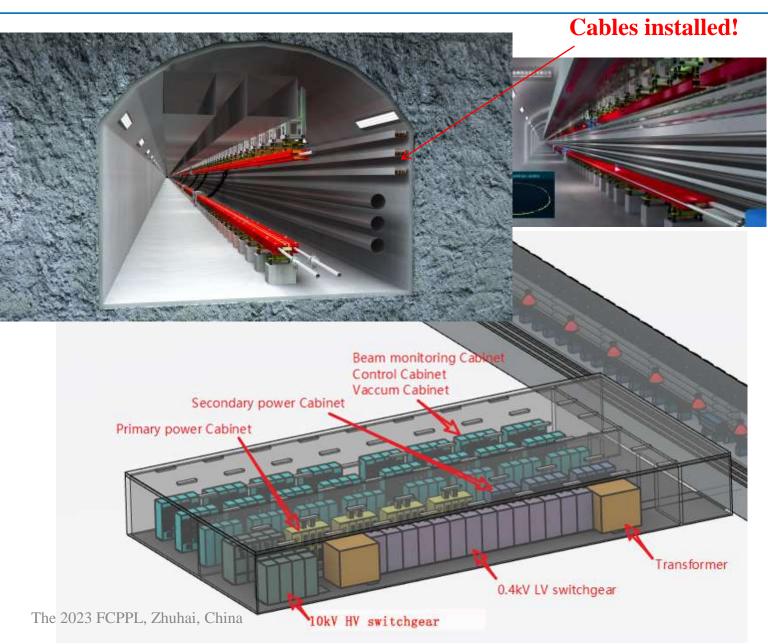




# **CEPC Conventional Facility and Civil Engineering**

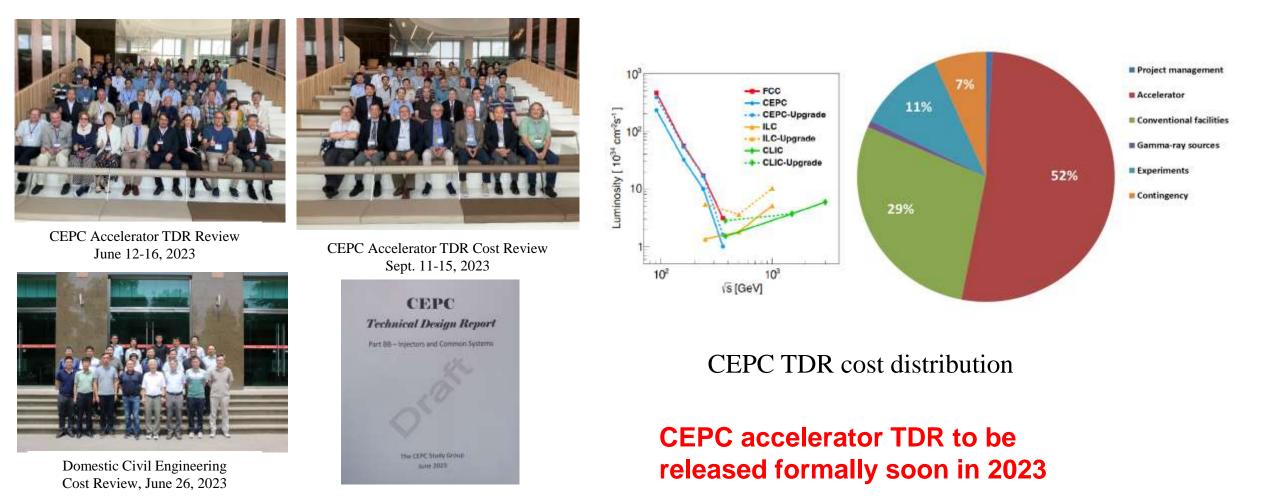
### **Electrical Equipment General** Layout in Auxiliary







### CEPC Accelerator International TDR Review and Cost Review June 12-16, and Sept. 11-15, 2023, in HKUST-IAS, Hong Kong





## **CEPC Accelerator TDR International Review Report**

### Phase 1 CEPC TDR Review Report

CEPC TDR Technical Review Committee

Chaired by Frank Zimmermann

15 July 2023

### 1 Executive Summary

Five years after the completion of the CDR, the draft TDR for the CEPC accelerator has been prepared. The TDR will be completed taking into account the feedback from this Committee. The key technologies for CEPC have been developed. Prototypes meeting or exceeding the specifications are available. The CEPC team is on track to launch an engineering-design effort. After a site has been selected, the construction of the CEPC could start in 2027 or 2028. The Committee endorses this plan.

The Committee wishes to congratulate the CEPC team on the excellent progress. The Committee is impressed by the amount and quality of the work performed and presented.

The next section provides answers to the different charge questions, the following sections contain comments and recommendations related to the individual presentations.

CEPC Accelerator International TDR Review was held June 12-16, 2023, in HKUST-IAS, Hong Kong

https://indico.ihep.ac.cn/event/19262/timetable/

# **CEPC Accelerator TDR Cost Review**

Chaired by Loinid Rivkin

The CEPC Accelerator TDR Cost Review committee examined the cost estimate of the TDR of accelerator systems for the first stage of the CEPC project operated as a Higgs factory with synchrotron radiation power up to 30 MW per beam (including all infrastructure that is not easily upgradeable and is already designed to operate up to the ttbar energy and at 50 MW). The cost estimate under review does not include the civil engineering, the detectors at the IPs with their technical services, and the central computing services.

In the opinion of the committee the cost estimate presented is sufficiently complete to form a proper basis for the next iteration that will be done during the EDR stage.

The responses to the Charge are set out below, followed by some general observations, and then some specific issues on which we have more to say.

CEPC Accelerator International TDR Cost Review was held Sept. 11-15, 2023, in HKUST-IAS, Hong Kong

https://indico.ihep.ac.cn/event/19262/timetable/

# **CEPC Engineering Design Report (EDR) Goal**

2012.9	2015.3	2018.11	2023.10	2027	15 <sup>th</sup> five year plan
CEPC proposed	Pre-CDR	CDR	TDR	EDR	Start of construction

### **CEPC EDR Phase General Goal: 2024-2027**

After completion CEPC accelerator TDR in 2023, CEPC accelerator will enter into the Engineering Design Report (EDR) phase (2024-2027), which is also the preparation phase with the aim for CEPC PROPOSAL to be presented to and selected by Chinese government around 2025 for the construction start during the "15th five year plan (2026-2030)" (for example, around 2027) and completion around 2035 (the end of the 16th five year plan).



- (A) Based on the CEPC TDR accelerator design, demonstrate a complete and coherent feasibility EDR design, which will guarantee the construction, commissioning, operation, and upgrade possibilities .
- (B) The CEPC EDR accelerator design should guarantee the physics goals with required energies (Higgs, W and Z pole, with ttbar as upgrade possibility) and corresponding required luminosities with 30MW synchrotron radiation power/beam as a baseline, and 50MW as upgrade possibility.
- (C) Based on the CEPC TDR accelerator key technology R&D achievement, complete the accelerator engineering design and necessary EDR R&D to be ready for industrial fabrications.

(D) Complete a practical procurement strategy and logistics with both domestic and international suppliers.



# **CEPC Accelerator EDR Plan and Scope-2**

(E) In collaboration with local government, CAS and MOST (central government), CEPC sites converge from serval candidates to a EDR construction site satisfying the required geological conditions, electric power and water resources, social and environment conditions, domestic and international transportation network conditions, international science city, and sustainable development, etc.

(F) Complete detailed construction site geological studies and corresponding site dependent civil engineering design and general utility facility design.

(G) Complete the radiation, security, environment assessment studies and necessary documents –so called CEPC PROPOSAL, around 2025ready for the application to the central government to get the formal approval of construction in the "15th five year plan"

(H) Make detailed analysis and preparation for the human resources needed for the completion of CEPC construction.



### **CEPC Accelerator EDR Plan and Scope-3**

(I) In the Engineering Design Phase, create and maintain a complete database, such as cost items with information regarding technology maturity (TRL), design completeness, and cost basis, to identify and prioritize areas for R&D, prototyping and industrialization.

(J) Wort out a detailed construction time line and plan in relation with industrial fabrications, measurements, transportations, storage warehouses, installation, human resource evolution, etc.

(K) Workout details on 3% installation and 3% commissioning items of the total accelerator cost.

(L) Improve design maturity of several systems (particularly MDI and cryogenics) and develop system integration.

(M) Implement the risk-mitigation plan in the production and procurement plans to eliminate major risk during the mass production, providing multiple vendors and multiple production lines (for example, demonstrate automatic magnets production line and NEG coated vacuum chambers mass production facility ).



### **CEPC Accelerator EDR Plan and Scope-4**

(N) Consider re-optimizing the technical design of components and systems with large electricity consumption taking into account both capital and operational expenditure

(O) Define unambiguously what constitutes the end of the construction project.

(P) For labour-intensive, high-volume activities, in particular the components of the collider and booster, refine and review the production model to check the availability of in-house resources.

(Q) Risk assessment and risk management

(R) Based on TDR cost estimate, make an updated EDR cost estimate.

(S) Carefully consider the recommendations from CEPC accelerator TDR review and TDR cost review committees, IARC and IAC, etc.

(T) Continues efforts in green collider and sustainable development with energy saving technologies, wast heat reuse, energy recovery, and green energy utilization, etc.



### **CEPC Accelerator EDR Plan and Scope-5**

(U) Establish more international collaborations, international involvement, and industrial preparations both from domestic and international companies and suppliers.

(V) Refine the CEPC management structure in relation with host lab.

(W) Refine the CEPC construction funding modes.

(X) Obtain the necessary EDR plan and scope related fundings.

The total CEPC EDR funding requirement (including site selection, civil engineering design, accelerator, detector, computing, management, etc. is about 1Billion RMB.

(Y) Complete "CEPC Proposal" around 2025 ready for application of final selection of the 15th 5year plan, and complete EDR around 2027 before the construction.

(Z) With aim of start the construction around 2027~2028 and complete the construction and put CEPC in to commissioning around 2035.

According to the CEPC EDR general goal and CEPC Accelerator EDR plan and scope (A to Z) described above, CEPC accelerator key subsystems working plans and goals (2024 - 2027), each year to do list (items) and deliverables, milestones, etc. are briefly described in the breakdown 35 WGs with a detailed working plan of a document of 20 pages.



### **CEPC EDR Goal, Plan and Scope**

CEPC Accelerator EDR Phase Working Plan (preliminary) CTFC EDR general goals i According to the general CRPC plan, CEPC Conceptual Design Aeport (CDR) was completed in Nov. 2018, when the According to the general CAPC print, CAPC Concerning Design Report (CAP) was compared in two 2018, electric generation (CAPC acceleration of the Engineering Capacity Report (EDA) Invested of CDFs acception for is 2745. CDFS acception we see and one support question are executed in phase (2014-2017), which is also the preparation three with the are for CDT to be prepared to are available in and it was compared as a series your provide a series of the station of the series of the series of the series and the samples CERC for particular series (series). -Bord classify with local powersents towards a construction size (under way) work dooly with local powerser. CAL and MOST in EDR object And integer with

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LIPC Accelerator LDN Plan and Scope:

Including a CEPC at

keport (EDR) phase II. selected by Chine

2023-Nov.-10 J. Gao

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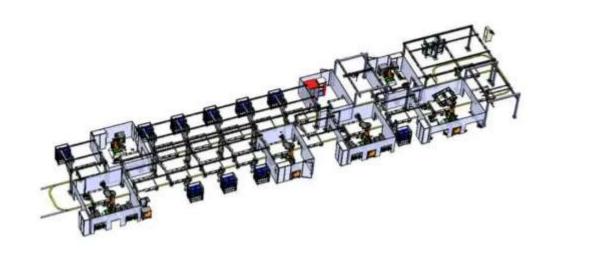
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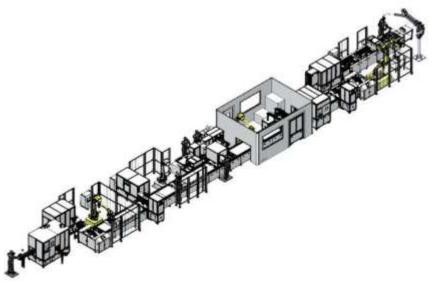
teration annulation, Error study of clamping stabe. Develop C-band #F element, sugn

ther and optical they for transmit witzig statue kilovorter level pitzio n the basis of the existing Sould-op band signal transmission system. thing the key components to be th of photophycine transience.



### **Automatic Production Lines of the CEPC Magnets in EDR**





Conceptual design type-I

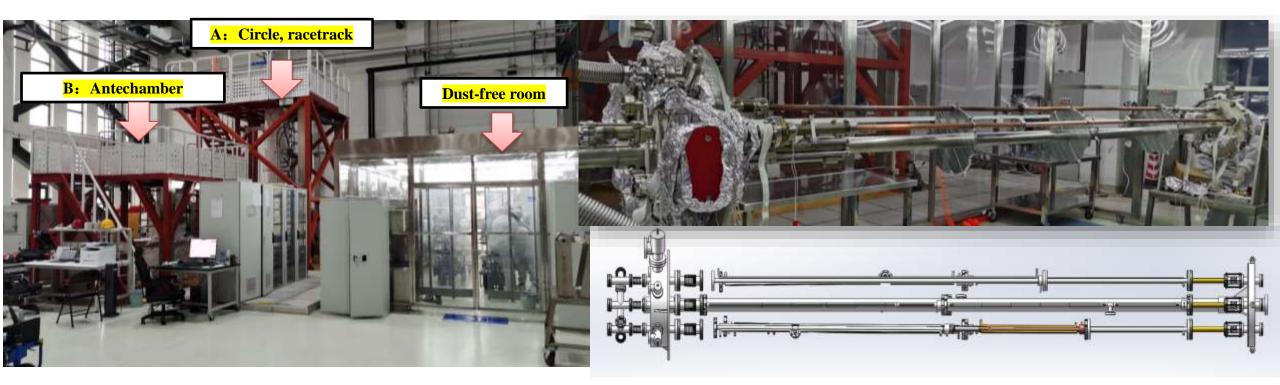
Conceptual design type-II

To reduce the fabrication cost of the magnets of CEPC, automatic magnet production lines will be demonstrated in EDR and used during construction



#### **Massive Production Line of NEG Coating Vacuum Chambers in EDR**

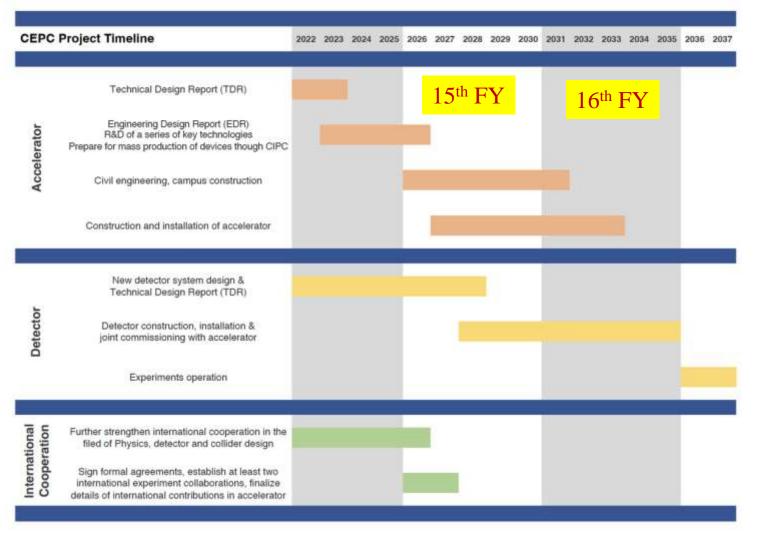
- The coating device A: Vacuum chambers are connected in parallel to 6 groups, each group of vacuum chambers length should be lower than 3.5m, outer diameter is about 0.47m;
- The coating device B: Antechamber are connected in parallel to 4 groups, each group of vacuum chambers length should be lower than 1.5m, due to its discharge difficulty.
- Two setups of NEG coating have been built for vacuum pipes of HEPS at IHEP Lab. And a lot of test vacuum pipes have been coated, which shows that NEG film has good adhesion and thickness distribution.
- In EDR phase a dedicated CEPC NEG coated vacuum chamber production line is planned





### **CEPC Planning and Schedule**

#### **TDR** (2023), **EDR**(2027), start of construction (2027-8)





黄河勘测规划设计研究院有限公司

DEDIGH JEAUS

Site Seletion

Project Proposal

Feasibility Study

Preliminary Design

Tender Design

Tender

on River Engineering Convoluing Co., Ltd

### **CEPC Site Implementation and Construction Plans**

#### **CEPC** site implementation plan in EDR

Topographic Surveying,

Detailed geotechnical investigations

Feasibility Study

Special Topic

Implementation Planning before Construction

Topographic Surveying, Initial geotechnical investigations

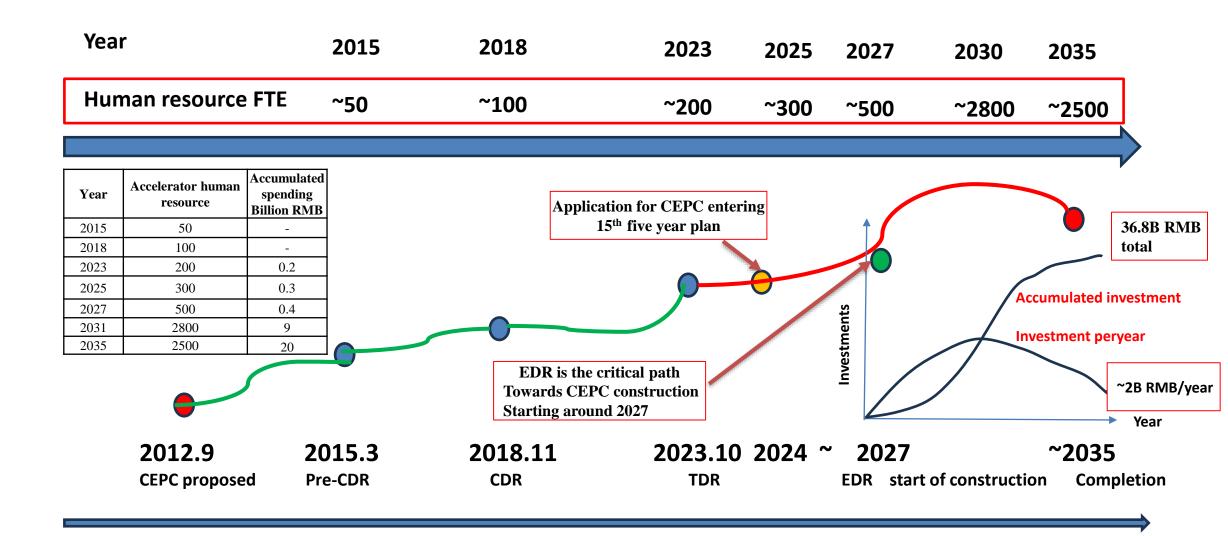
Project Proposal

#### In-depth study of the Zhejiang Huzhou Site --Overlap 3. Analysis of the Construction Plan Schedule analysis of CEPC 2 4 6 8 10 12 2 4 6 8 10 12 2 4 6 8 10 12 2 4 6 8 10 12 12 12 4 6 8 10 12 1st year 2<sup>nd</sup> year 3rd year 4th year 5th year 6th year 7th year 8th year Total duration of CEPC project: 96 months 52 month Preparatory construction period: 14 month Civil construction duration: 52 months EM equipment installation: 48 months Preparation period: 3 months Overlap period: 15 months Supplementary Total duration: 96 months geotechnical investigations Preliminary Design Main ring tunnel Main ring tunnel lining and grouting: 18 months excavation and support: Tender Design 30 months Tender and Award Start of Construction 20 Civil construction completion period: 1 month

**CEPC construction plan** 

Site selection report

## **CEPC Evolution Milestones with Human Resources**





### 9<sup>th</sup> CEPC IAC 2023 Meeting (important!)

#### 9<sup>th</sup> CEPC IAC 2023 Meeting Oct. 30-31, 2023, IHEP, China



https://indico.ihep.ac.cn/event/20107

The CEPC accelerator TDR status and EDR plan have been reported to IAC and the report (draft) from the IAC:

-IAC endorse the CEPC TDR Review Report including recommendations in the report.

-Another key conclusion in the TDR Review Report, supported by the IAC, is that the accelerator team is well prepared to enter EDR phase

-The CEPC accelerator will be ready for construction after the successful completion...outlined in TDR Review Report, the engineering, and industrial preparation work and site studies being addressed in the EDR phase.



### Participating and Potential Collaborating Companies in China (CIPC) and Worldwide



2023-Nov.-10 J. Gao

The 2023 FCPPL, Zhuhai, China



### **CEPC International Collaboration -1**



The first CEPC-SppC international Collaboration Workshop Nov 6-8, 2017, IHEP, Bejing <u>http://indico.ihep.ac.cn/event/661</u>8



Workshop on the Circuar Electron Positron Collider-EU edition May 24-26, 2018, Università degli Studi Roma Tre, Rome, Italy https://agenda.infn.it/conferenceDisplay.py?ovw=True&confId=14816



https://indico.cern.ch/event/863751/

3rd CEPC IAC, Nov 8-9, 2017, IHEP, Beijing



More than 20 MoUs have been signed with international institutions and universities

CEPC Workshop-EU, 2019 Sep 2019, Oxford, UK CEPC Workshop, 22-23 April 2020, USA

IAS Higgh Energy Physics Workshop (Since 2015) <sup>2</sup>http://iasprogram.ust.hk/hep/2018 https://agenda.infn.it/conferenceDisplay.py?ovw=True&confld=14816

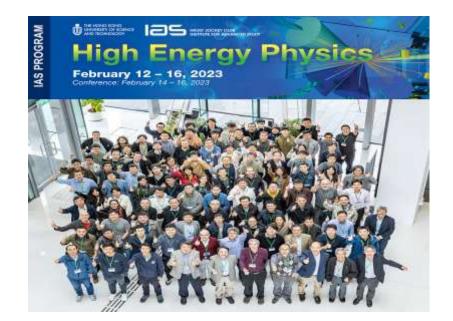
CEPC Workshop, EU-Eidition, 3-6 July 2023, Edinburg, The 2023 FCPPL, Zhuhai, China



### **CEPC International Collaborations-2**

#### HKIAS23 HEP Conference Feb. 14-16, 2023

https://indico.cern.ch/event/1215937/



The 2023 International Workshop on Circular Electron Positron Collider, EU-Edition, University of Edinburgh, July 3-6, 2023

https://indico.ph.ed.ac.uk/event/259/overview



The 2024 HKUST IAS Mini workshop and conference will be held from Jan. 18-9, and Jan. 22-25, 2024, respectively.

The 2024 international workshop of CEPC, EU-Edition Is planned to be held in France



### **CEPC International Collaborations-3**

#### International workshop CEPC 2023 Oct. 23-27, 2023, Nanjing, China



https://indico.ihep.ac.cn/event/19316/

#### FCPPL2023 Nov. 6-10, 2023, Zhuhai, China



https://indico.ihep.ac.cn/event/20622/



# Invitation to sign up CEPC TDR

CEPC TDR preparation is currently in its final stage and is scheduled to be published soon. We invite you to read the latest version of <u>CEPC TDR draft</u>: ( <u>https://docs.ihep.ac.cn/anyshare/zh-cn/link/AA9FC882F906714CE1BC59DAF3BB048A60?\_tb=none&expires\_at=2023-12-30T15%3A28%3A28%2B08%3A00&item\_type=&password\_required=false&title=CEPC-TDR-draft-v4.pdf&type=anonymous )</u>

(This version is almost converged to the final one, but we will make the necessary adjustments and polishing later.)

We sincerely inquire if you would be willing to sign the TDR authorship. Your continued support and recognition would greatly contribute to the future development of the CEPC.

- If you agree to sign, please fill in your information in <u>TDR Authorship Collection</u> (<u>https://indico.ihep.ac.c</u> <u>n/event/20817/registrations/1668/</u>) page.
- We will also appreciate if you could kindly help to invite people from your institutes or collaboration group, please also update information in

TDR Authorship Collection (<u>https://indico.ihep.ac.cn/event/20817/registrations/1668/</u>) page.

• The Deadline for collection is Nov. 20<sup>th</sup> .

Thanks for your cooperation. We greatly appreciate your support and dedication to CEPC Project.



- The CEPC TDR parameter and design optimizations with high luminosity (30MW and 50MW) operations, for all four energies (Higgs, W/Z and ttbar) have been studied. The results demonstrate that the physics design satisfies the scientific goals.
- A comprehensive key technology R&D program has been carried out in TDR with CEPC key technologies in hands ready for industrialization preparation in EDR.
- CEPC accelerator TDR international review and cost review were held from June 12-16, 2023 and Sept. 11-15, 2023, respectively, and TDR will be released formally soon in 2023.
- Detailed preparation of CEPC accelerator EDR phase (2024-2027) before construction working plan and beyond have been established (preliminary), with the aim of starting the construction in "15<sup>th</sup> five-year-plan" (2026-2030), and completing the construction around 2035.
- International collaboration and participation are warmly welcome. 2023-Nov.-10 J. Gao The 2023 FCPPL, Zhuhai, China



# Thanks go to CEPC-SppC accelerator team's hard works, international and CIPC collaborations

Special thanks to CEPC, IAC, IARC and TDR review (cost) committee's critical comments, suggestions and encouragement

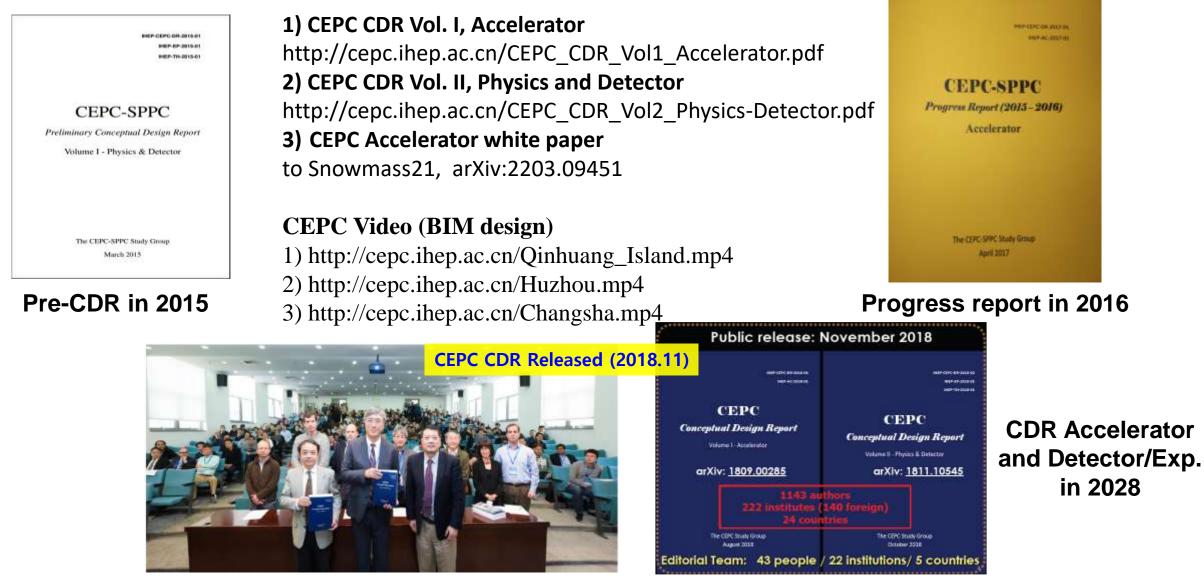




## **Backup Slides**



### **Main Timelines of CEPC Accelerator Development**





### CEPC Accelerator IARC Meeting 2019-2022

#### **International Accelerator Review Committee (IARC) under IAC**

#### The 2019 CEPC International Accelerator Review Committee

**Review Report** 

December £ 2010

The 2021 CEPC International Accelerator Review Committee

**Review Report** 

The review meet Circular Electron Committee (IARC (MDI) sessions of

May 19, 2021

The Circular Electron Positron Co

Collider (SppC) Study Group, curren

ergy Physics of the Chinese Academ

design of the CEPC accelerator in 20

(IARC) has been established to advis

erator design, the R&D program, the

accelerator in 2 ternational Advisory Committee (IAC Committee (IAC Report (TDR) phase for the CEPC as CEPC acceleration get year of 2022. Meanwhile an Inter

to advise on all n region, and the compatibility with an

the study of the well as with a future SpoC.

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IARC meeting.

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**IARC** Committee

October 20th, 2021

2021 Second CEPC IARC Meeting

2022 First CEPC IARC Meeting

IARC Committee

June 17th, 2022

The Circular Electron Positron Collider (CEPC) and Super Proton-Proton Collider (SppC) Study Group, currently hosted by the Institute of High Energy Physics of the Chinese Academy of Sciences, completed the conceptual design of the CEPC accelerator in 2018. As recommended by the CEPC International Advisory Committee (IAC), the group began the Technical Design Report (TDR) phase for the CEPC accelerator in 2019, with a completion tar-

#### All IARC reports (2019-2022) on IAC2022 Meeting Indico: https://indico.ihep.ac.cn/event/17996/page/1415-materials

The Committee congratulates the CE last months and presented at this me R&D of the hardware components lool the table of parameters for the high-h and components for all accelerator sy lider.

A total of 24 talks were presented on a variety of topics. The charges to CEPC IARC for this meeting are:

- 1. For the TDR, how are the accelerator design and the technology R&D progress towards the TDR completion at the end of 2022. Are there any important missing points in the accelerator design and optimization?
- 2. based on CEPC TDR design, the CEPC dedicated key technology R&D status and the technologies accumulated from the other IHEP responsible large-scale accelerator facilities, such as HEPS, could the CEPC accelerator group start the TDR editorial process and EDR preparation?
- 3. with the new progresses between CEPC and FCCee possible synergy and the continuing collaboration with SuperKEKB, are there more suggestions on the next steps of international collaborations?



Nov. 2019: https://indico.ihep.ac.cn/event/9960/ May, 2021: https://indico.ihep.ac.cn/event/14295 October, 2021: https://indico.ihep.ac.cn/event/15177

June, 2022: https://indico.ihep.ac.cn/event/16801/

After the completeion of CEPC CDR in Nov. 2018, since the first CEPC IARC meeting in 2019, there has been toally 4 IARC meetings till 2022, with each meeting a carefully written IARC report, which are very helpful for CEPC accelerator in TDR phase and beyond.



### **CEPC IAC Meeting 2022**

https://indico.ihep.ac.cn/event/17996/

#### The Eighth Meeting of the CEPC-SppC International Advisory Committee

IAC Committee

B. Barish, M. Biagini, Yuan-Hann Chang, A. Cohen, M. Davier, M. Demarteau, B. Foster (Chair), R. Godbole, D. Gross,
B. Heinemann, K. Jakobs, L. Linssen, L. Maiani, M. Mangano, T. Nakada, I. Shipsey, S. Stapnes, G. Taylor, A. Yamamoto, Hongwei Zhao

November 4th, 2022

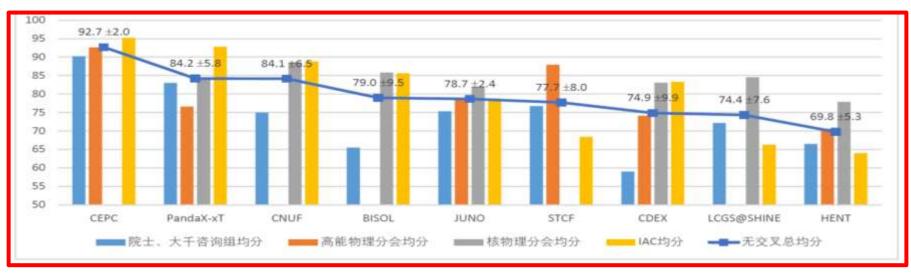
#### 1 Overview

The eighth meeting of the CEPC-SppC International Advisory Committee took place virtually on October 31, November 1,2 and 4, 2022. The appendices to this report contain the charge for the meeting (Appendix A), the members of the IAC (Appendix B), and the agenda of the meeting (Appendix C). Due to different time zones, this meeting was necessarily much shorter than previous inperson meetings and missed informal exchanges of opinions. The IAC considers it essential to have some form of person-to-person meetings with more detailed materials at its next meeting in 2023, even if such a meeting has to take place outside China. The IAC recommends that the project management presents a path to site selection, necessary for many aspects of the Engineering Design (ED) Phase, at the next IAC meeting.

According to the recommendation of IAC, CEPC Accelerator Engineering Design Report phase planning has been started.



- **TDR has been completed** (review + revision) to be released in 2023
- CAS is planning for the 15<sup>th</sup> 5-years plan for large science projects, and a steering committee has been established, chaired by the president of CAS
- High energy physics, as one of the 8 groups, has been working on this for a year:
  - Setting up rules and the standard(based on scientific and technological merits, strategic value and feasibility, R&D status, team and capabilities, etc.), established domestic and international advisory committees
  - Collected 15 proposals and selected 9, based on the above-mentioned standard
  - Evaluations and ranking by committees after oral presentations by each project
- **CEPC is ranked No. 1**, with the smallest uncertainties, by every committee
- A final report will be submitted to CAS for consideration





#### **International Assessment of the Institute of High Energy Physics**

#### **Preliminary Draft Report**

September 20-24, 2023, IHEP, Beijing, China

Ursula Bassler, Roger Blandford, Andrew Glen Cohen, Cristinel Diaconu, Georges El Fakhri, Angeles Faus-Golfe, Wolfgang Parak, Harald Reichert, Yang Ren, Ian Shipsey, W. Michael Snow, Hans Weise, Harry Westfahl Jr., Frank Zimmermann.

#### 6. CEPC Accelerators

	A+	Α	В	С	D
Overall ranking	Х	í.			1
Is the scientific goal(s) well defined, significant, and credible?	Х				
Is there a clear and credible research and R&D plan to realize the scientific goal(s)?	х				
How has the program performed over the last 5 years?	Х				
Is the progress of research, R&D and personnel development going according to the plan?		х			
Are the research resources, e.g. funding and laboratories, adequate to support the R&D?		x		2	