



中国科学院高能物理研究所  
*Institute of High Energy Physics*  
*Chinese Academy of Sciences*

# AMS-02 Layer0 Tracker Upgrade

徐子骏 (中科院高能物理研究所)

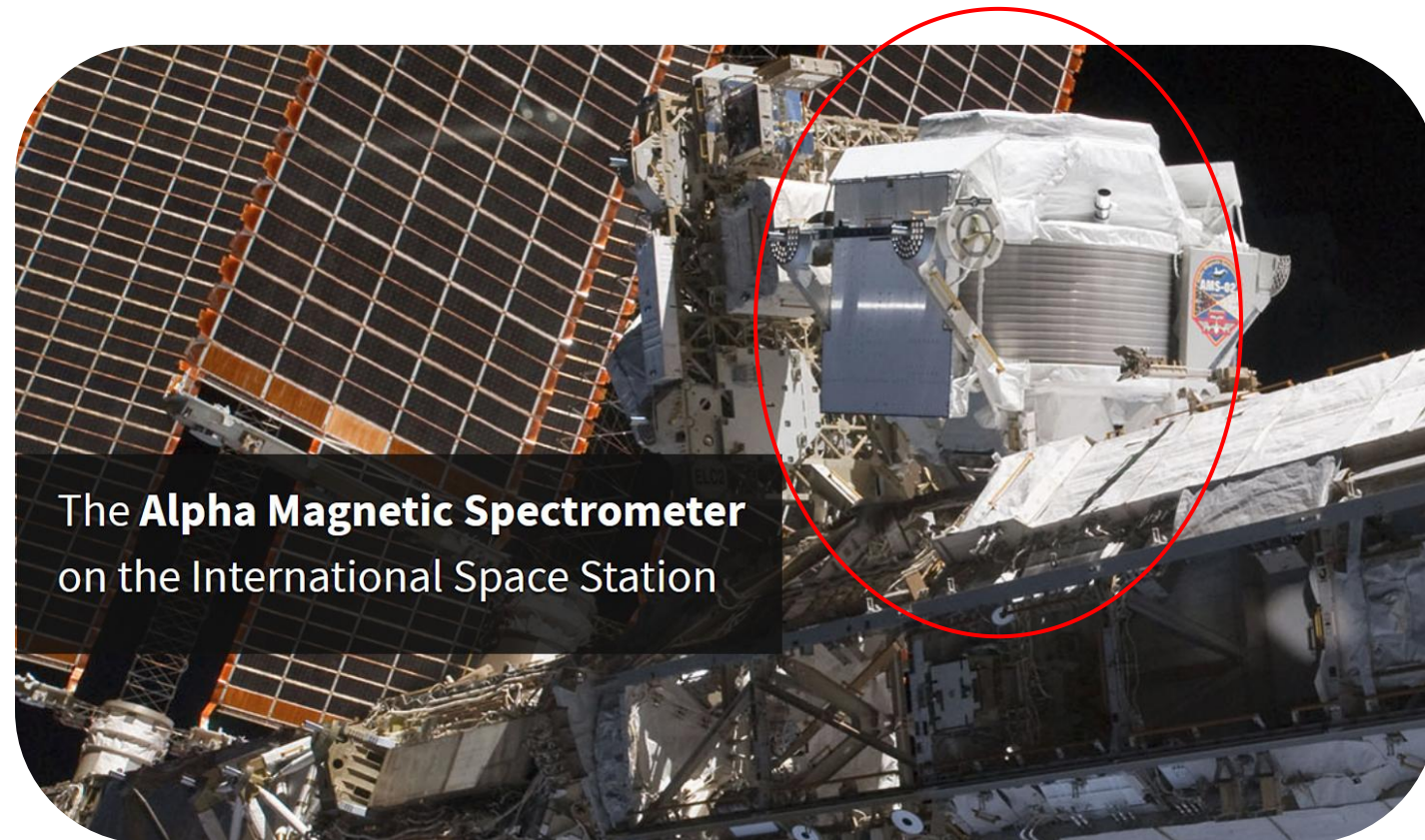
On behalf of the AMSL0 Upgrade team

中国物理学会高能物理分会第十四届全国粒子物理学术会议, 青岛

The 14th CPS meeting, Qingdao

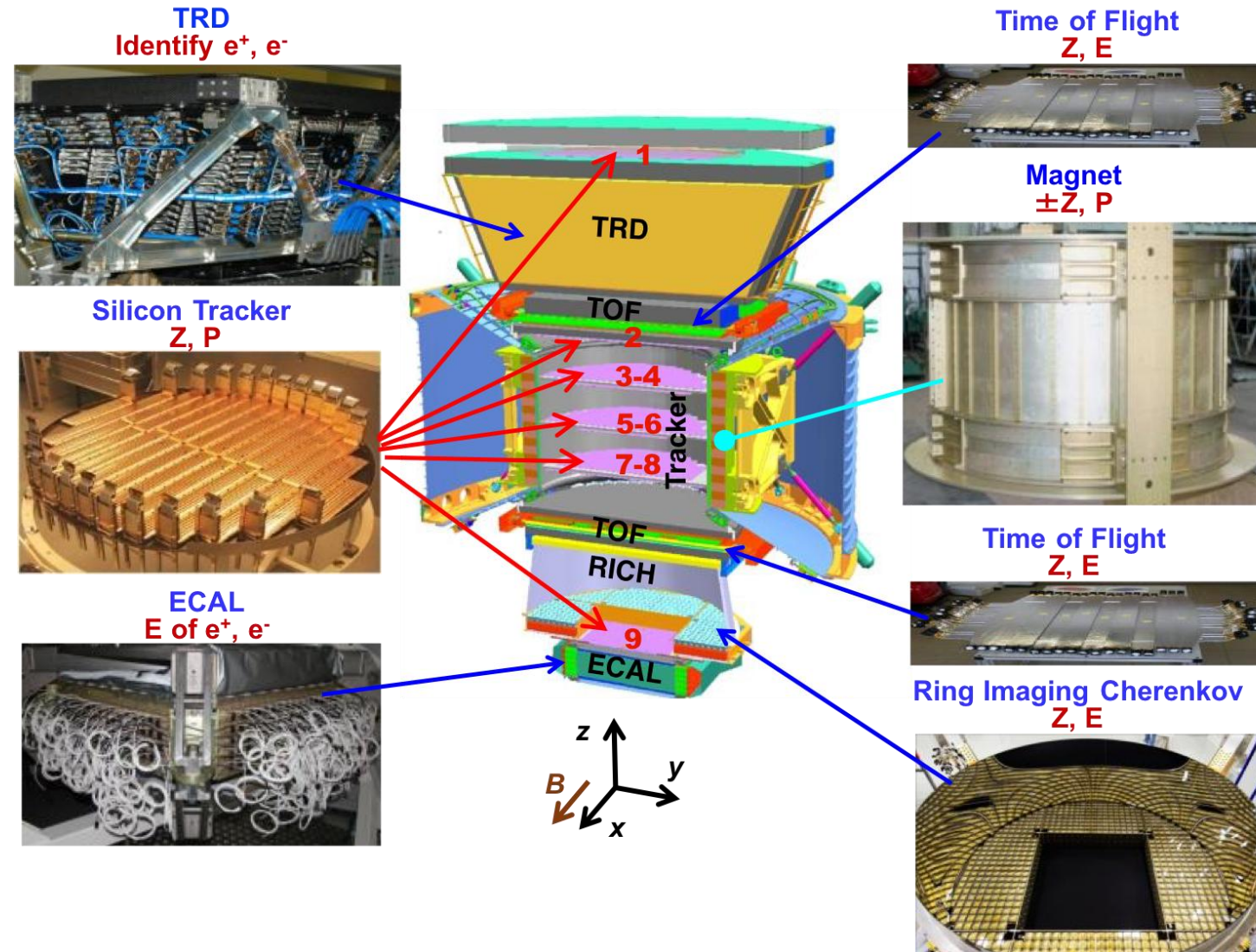
# AMS-02

- launched to the ISS and installed on May 19, 2011
- taking data for the whole life of the ISS
- track deflection within its magnetic field => unique capability of distinguishing matter from anti-matter
- Main objectives:
  - search for Primordial Antimatter by direct detection of antinuclei
  - search for indirect Dark Matter signals
  - study of production, acceleration and propagation of Cosmic-Rays
  - study of Solar Modulation



# AMS-02

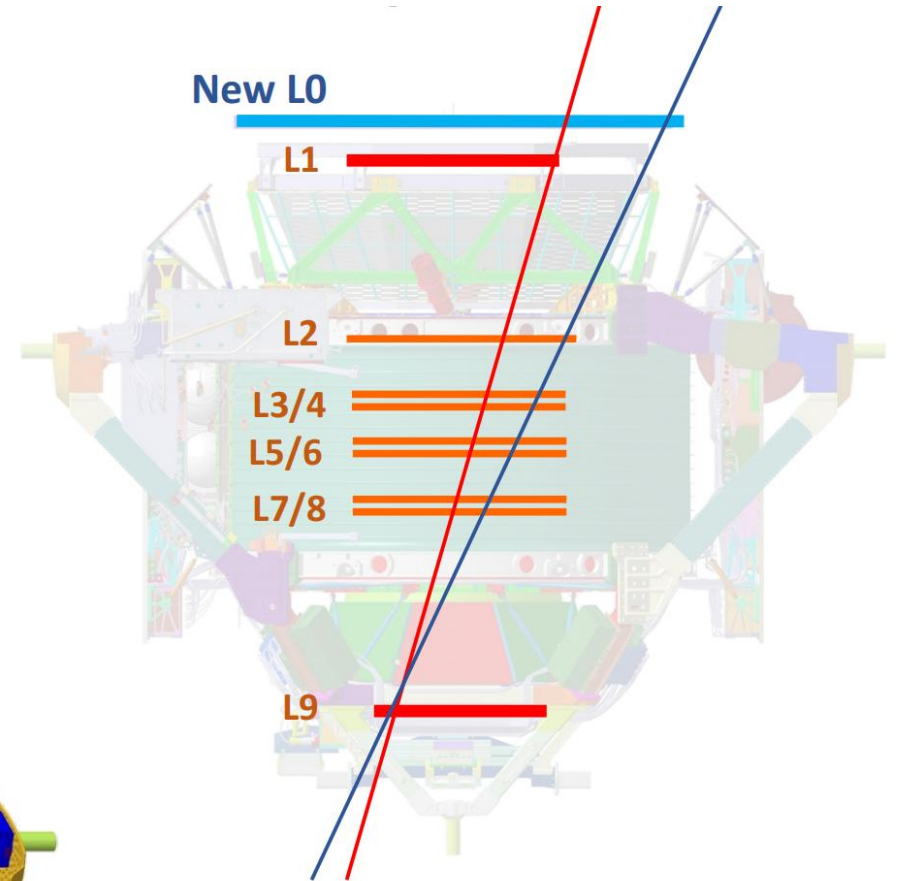
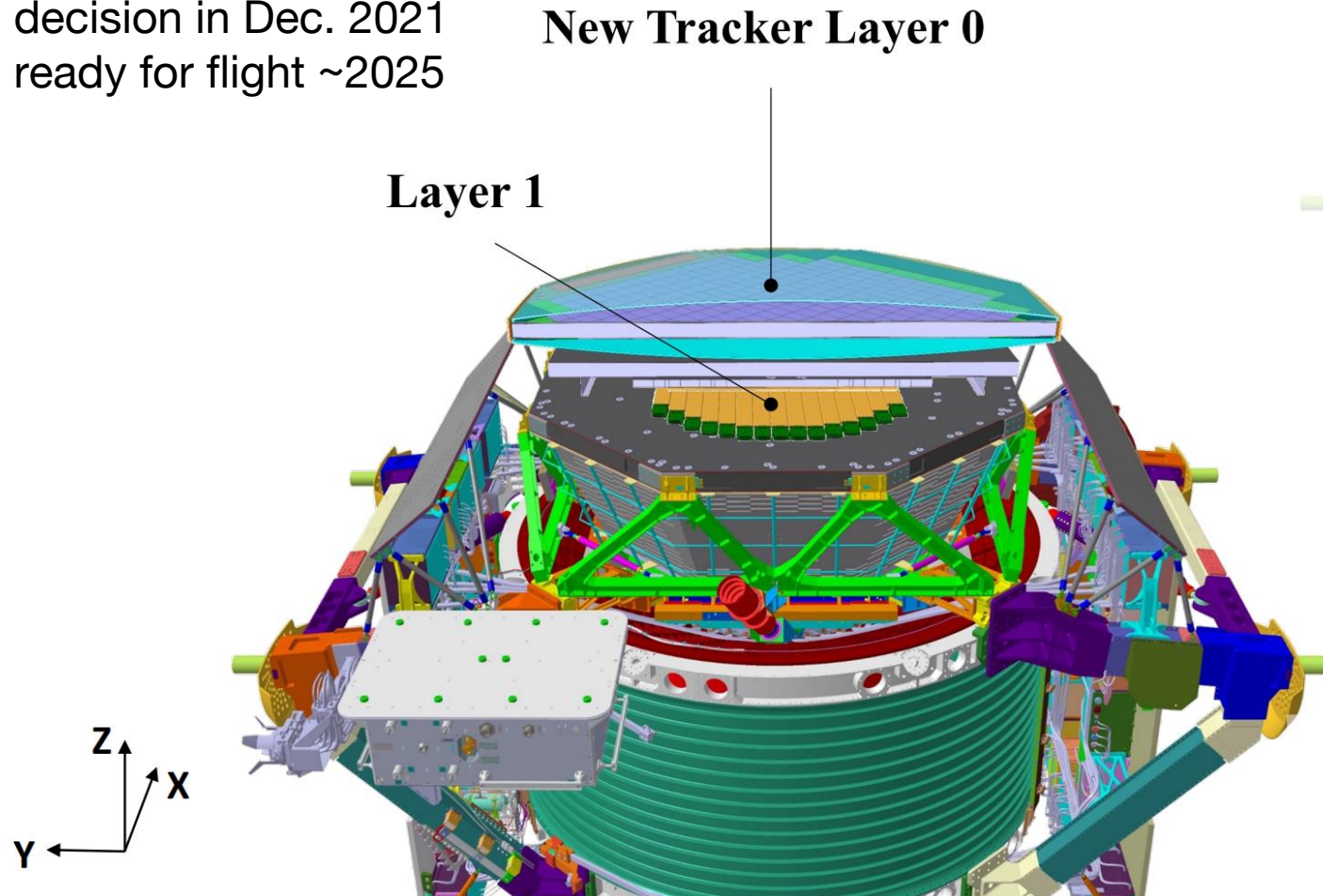
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# New Tracker Layer 0 Added

- decision in Dec. 2021
- ready for flight ~2025

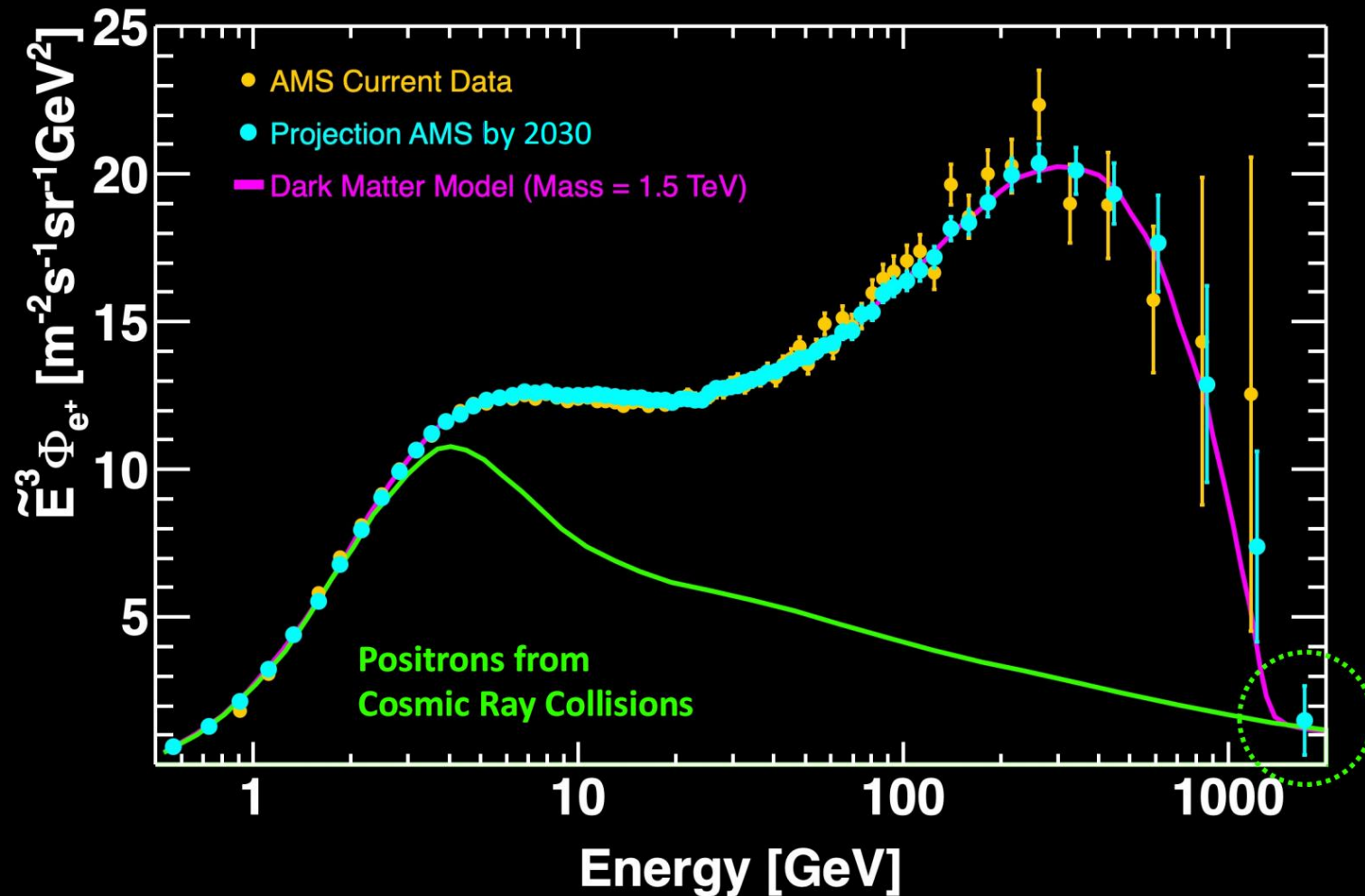


**Increase of the detector acceptance by 300%**



## Determination of the Origin of Cosmic Positrons by 2030

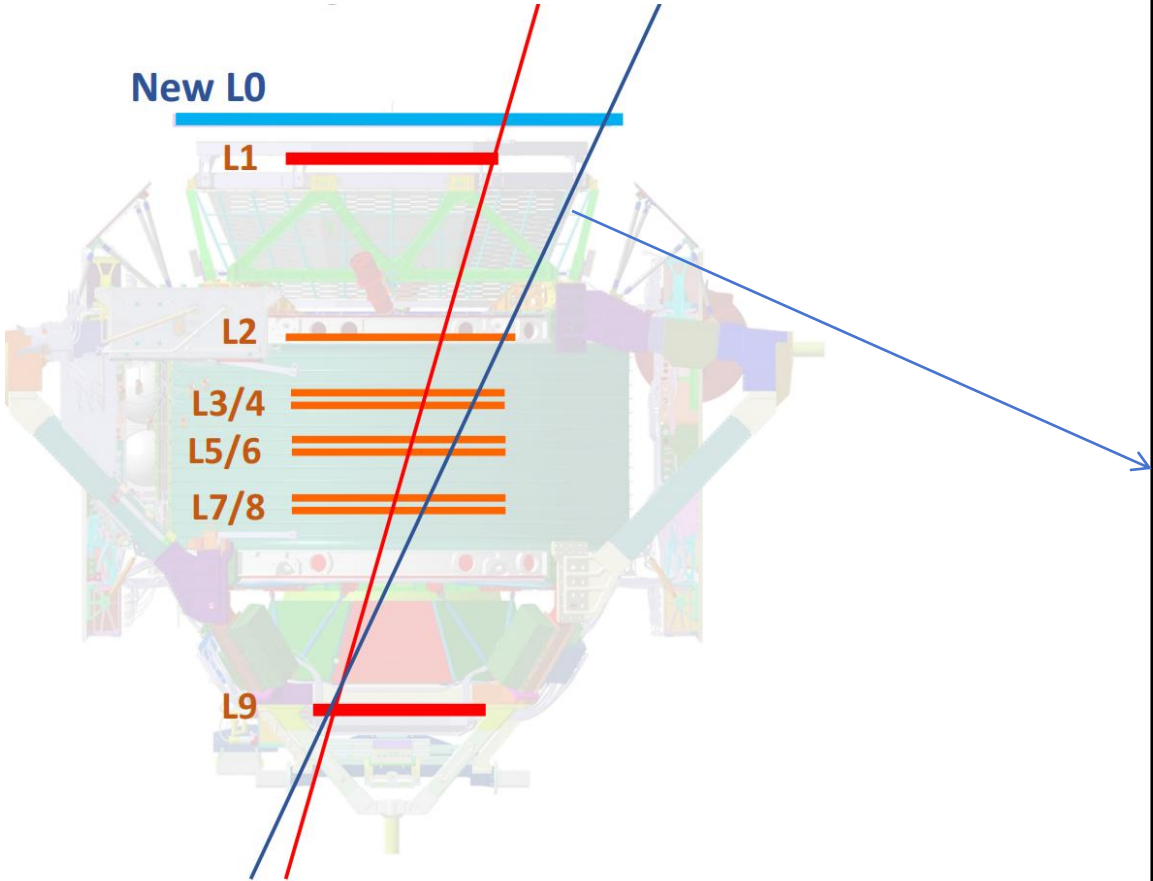
AMS will ensure that the measured high energy positron spectrum indeed drops off quickly and, at the highest energies, the positrons only come from cosmic ray collisions as predicted by dark matter models



More Physics topics

- 分会场四
- 墙报展示

# Layer 0



L0: ~8 m<sup>2</sup> of silicon detector  
L1+L2+...+L9: ~6 m<sup>2</sup>

**Detector Ladder**

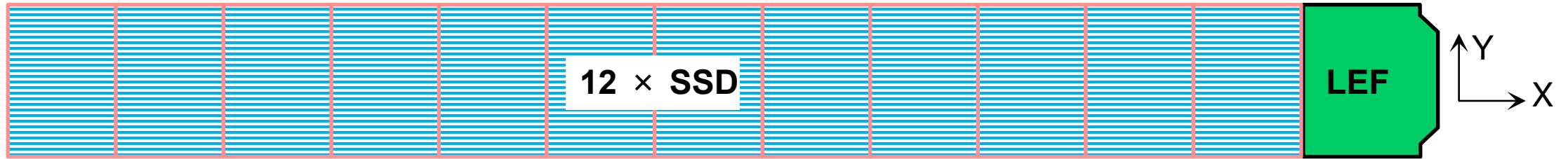
<b>L0 tracker</b>	
2	planes
72	ladders
768	detectors

**Top View**

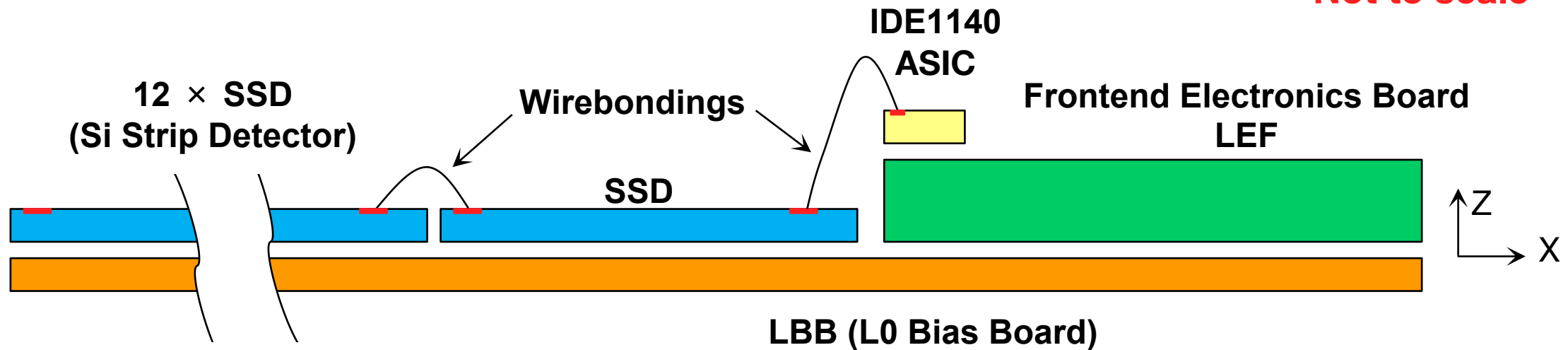
**Bottom View**



# Illustration of A L0 Detector Ladder



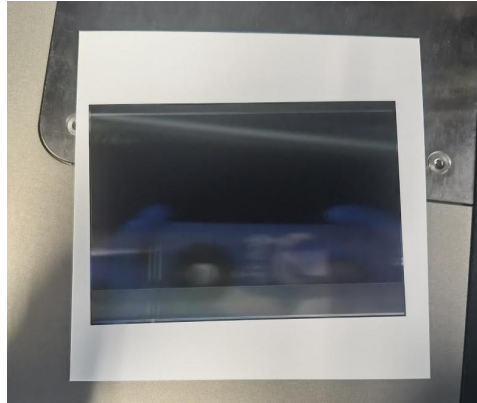
Not to scale



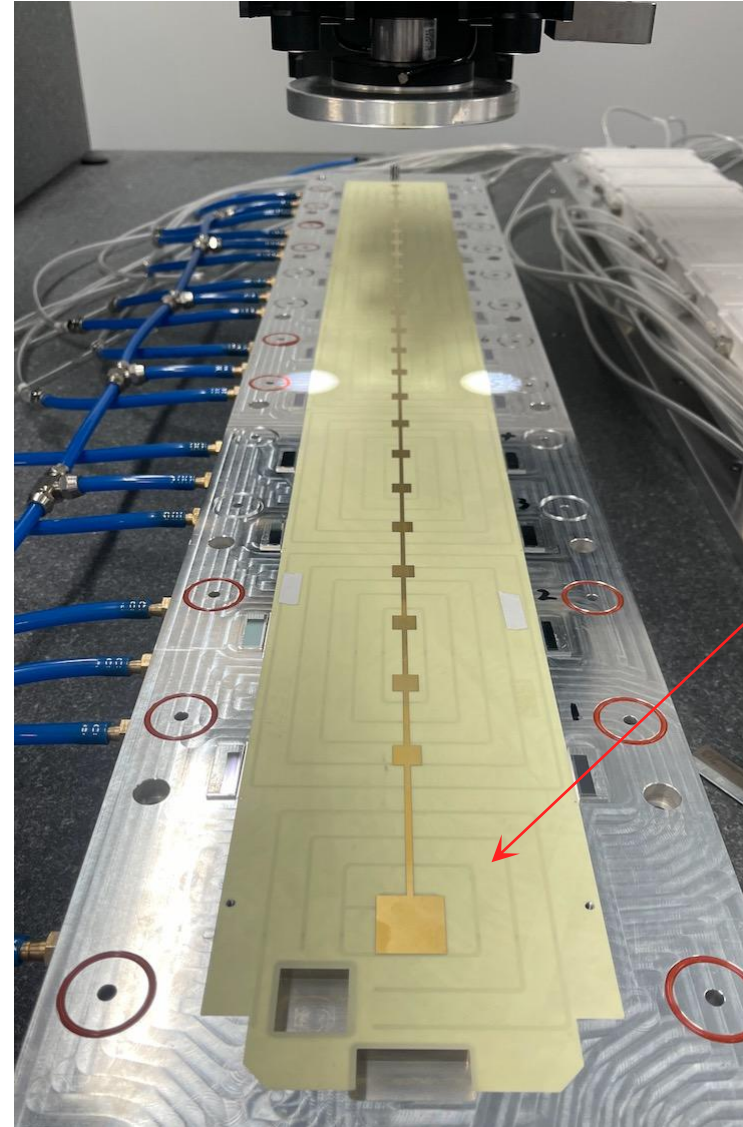
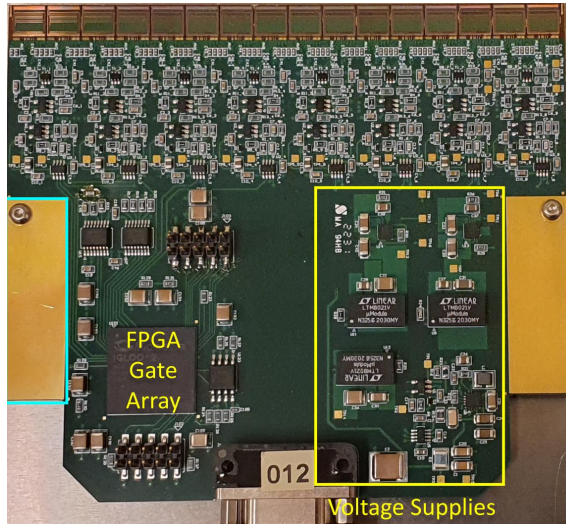
- ❑ Coupling and noise level due to long strips impose big challenges
- ❑ Precise placement of SSDs on a LBB affects the performance. We aim for  $< 5 \mu\text{m}$  precision
- ❑ Highly efficient and reliable wire-bonding ( $> 12\text{K}$  wires per ladder)

# L0 Ladder Components

SSD



LEF



LBB



# AMS L0 SiDet Laboratory at IHEP

Visual 3D Measuring System  
(not visible from this angle)

Wire Bonding Machine

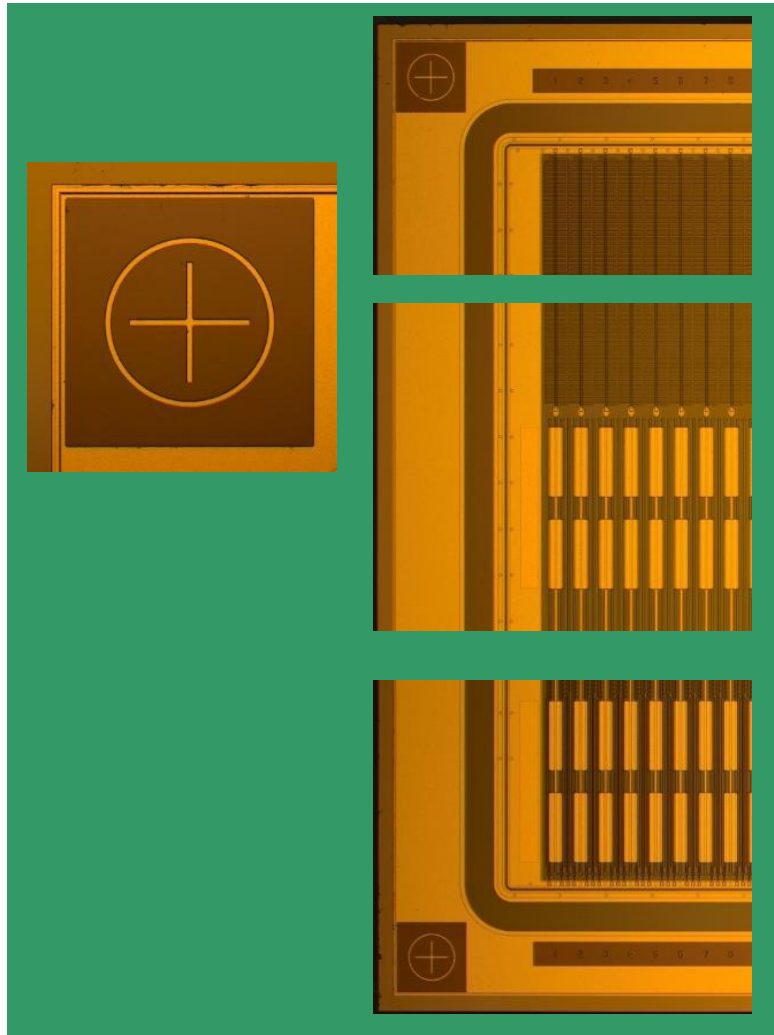


Pull Tester  
for Q/A of wire-bonding

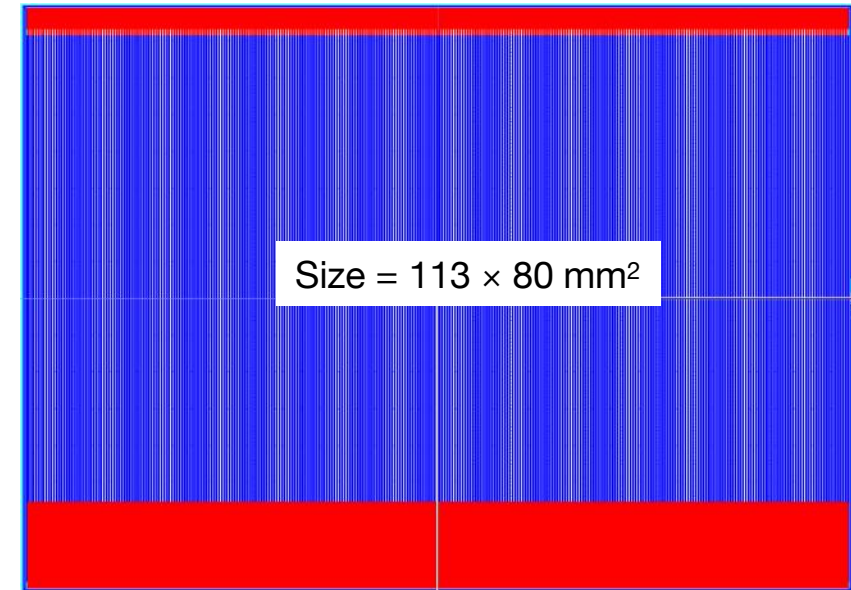
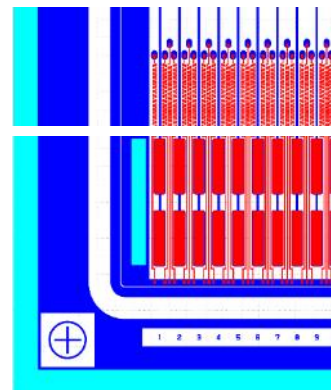
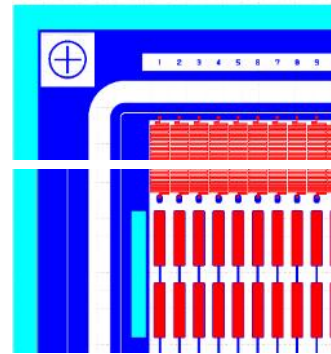
Gantry  
for ladder assembling

Probe Station  
for Silicon Strip Detector Q/A

# The Silicon Strip Detector



Designed by IHEP+Perugia+HPK Swiss



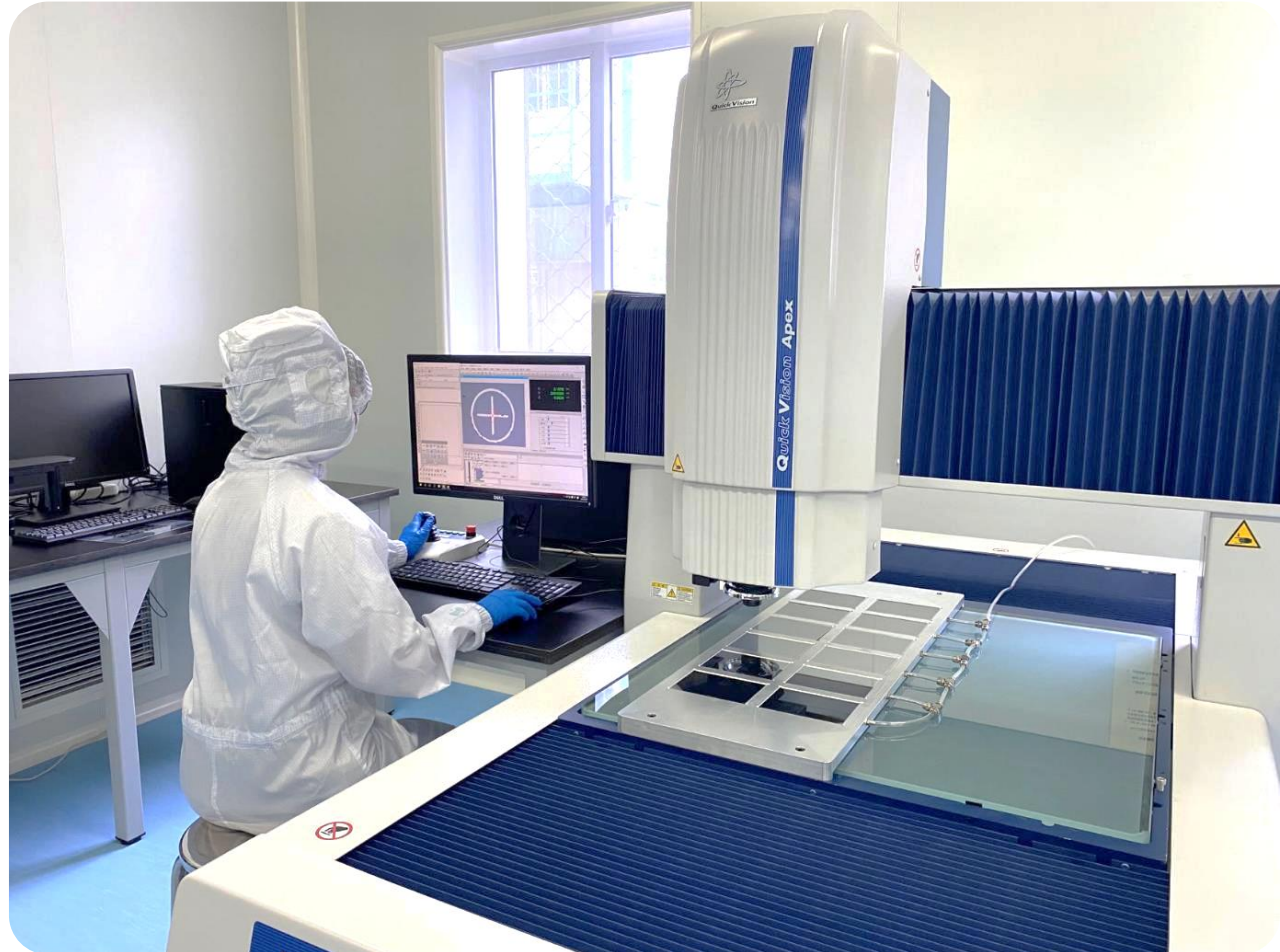
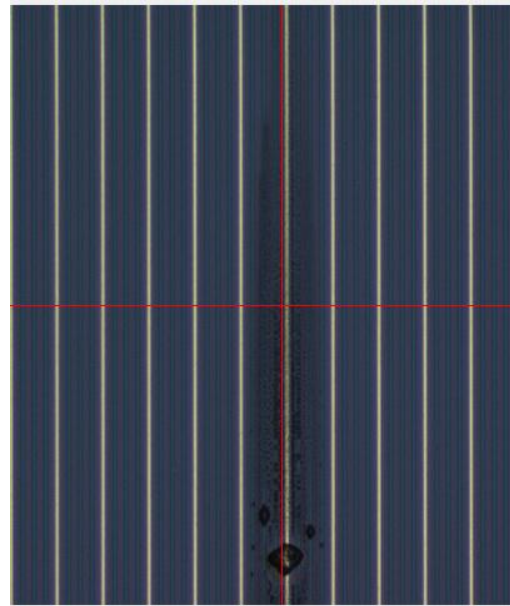
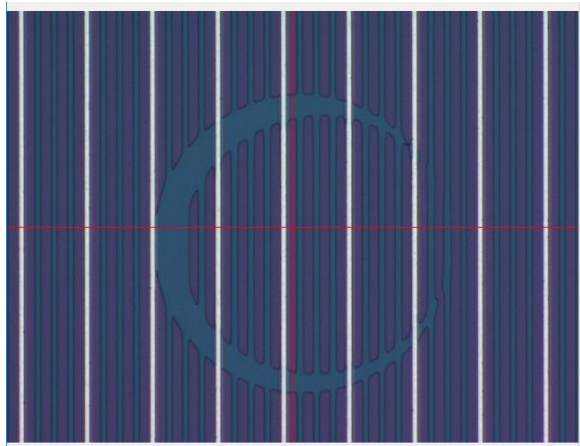
## Highlights:

- Special design of readout pads / bias resistors
- Alignment marks for precise placement
- strip pitch 27.25  $\mu\text{m}$ , readout pitch 109  $\mu\text{m}$



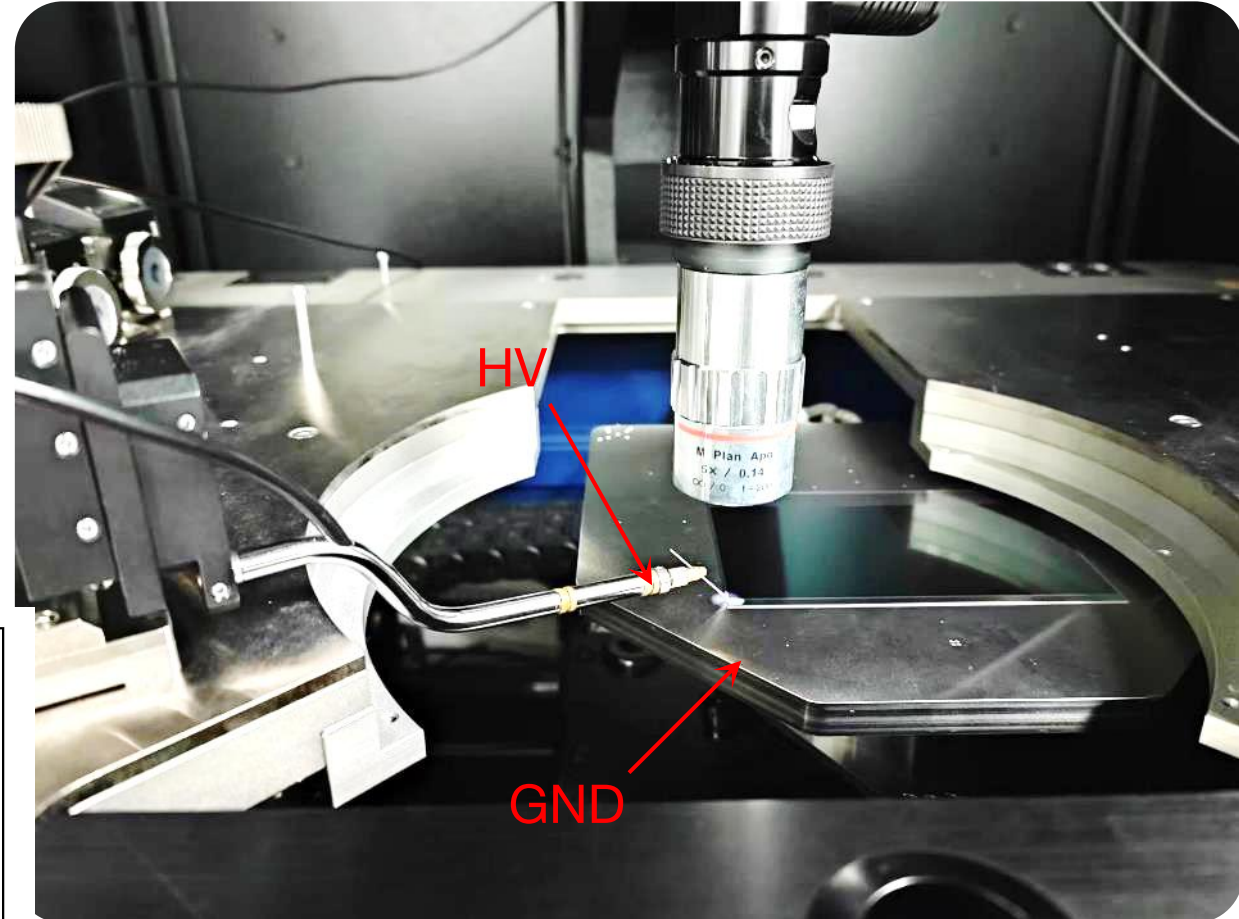
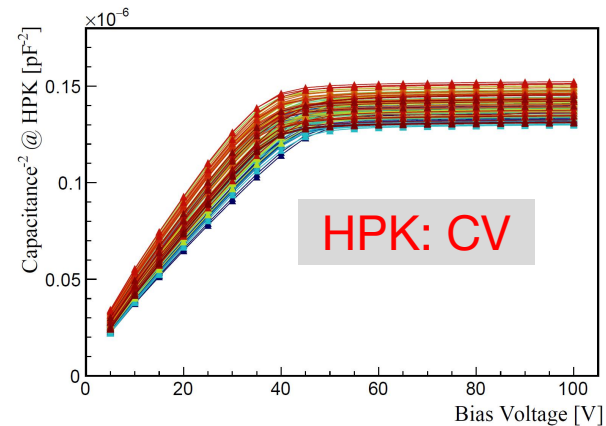
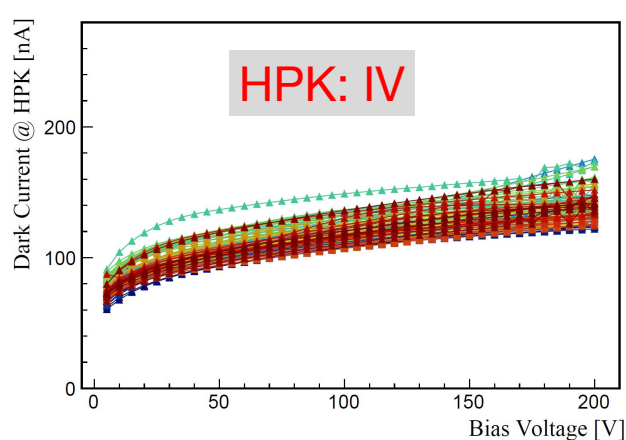
# SSD Visual Inspection

- Identify debris, scratch or any other defect
- Generally there is no surprise



# SSD IV & CV Scan

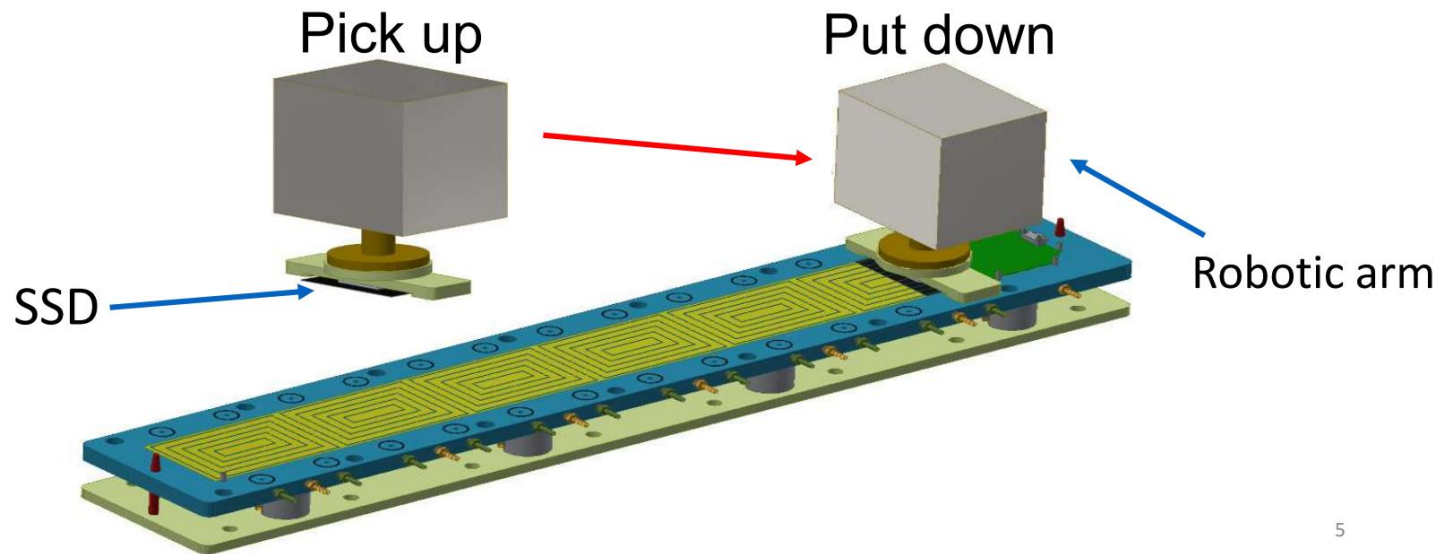
- All SSDs were characterized by HPK before the deliveries
- ~10% of all SSDs were re-tested at IHEP
  - consistent results between IHEP and HPK



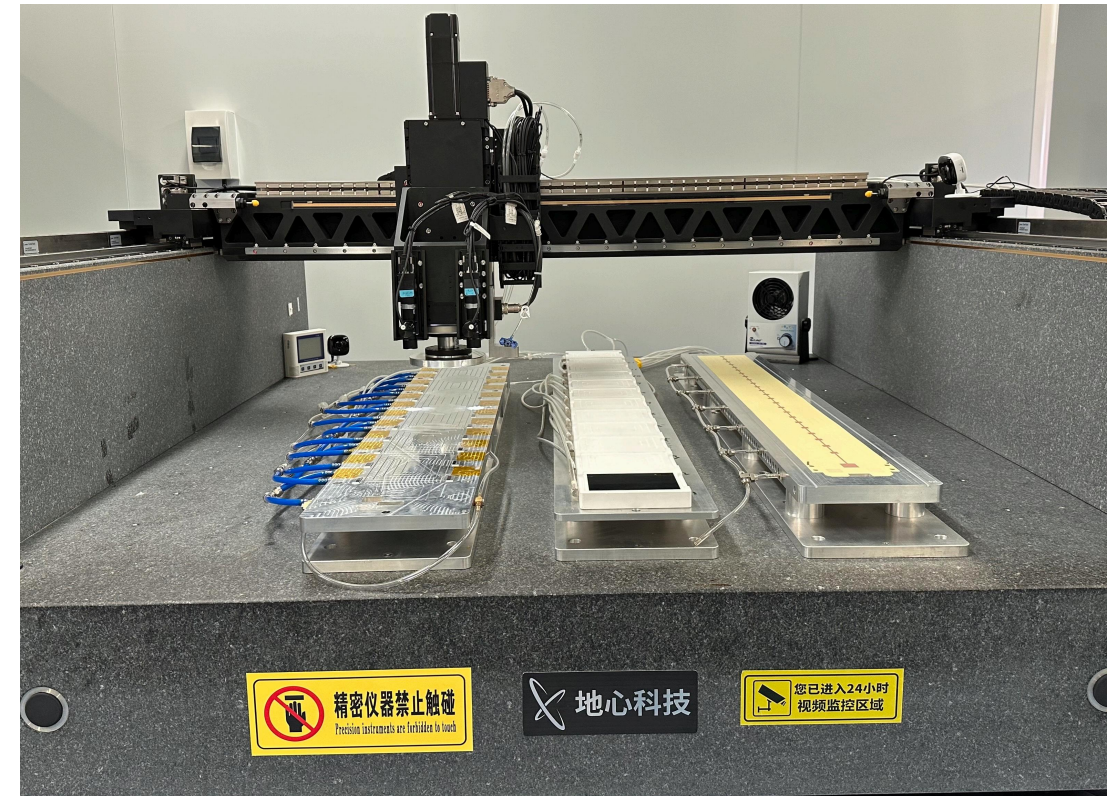


# Ladder Production Procedure

- high-precision ( $\sim 1\mu\text{m}$ ) gantry system for assembly



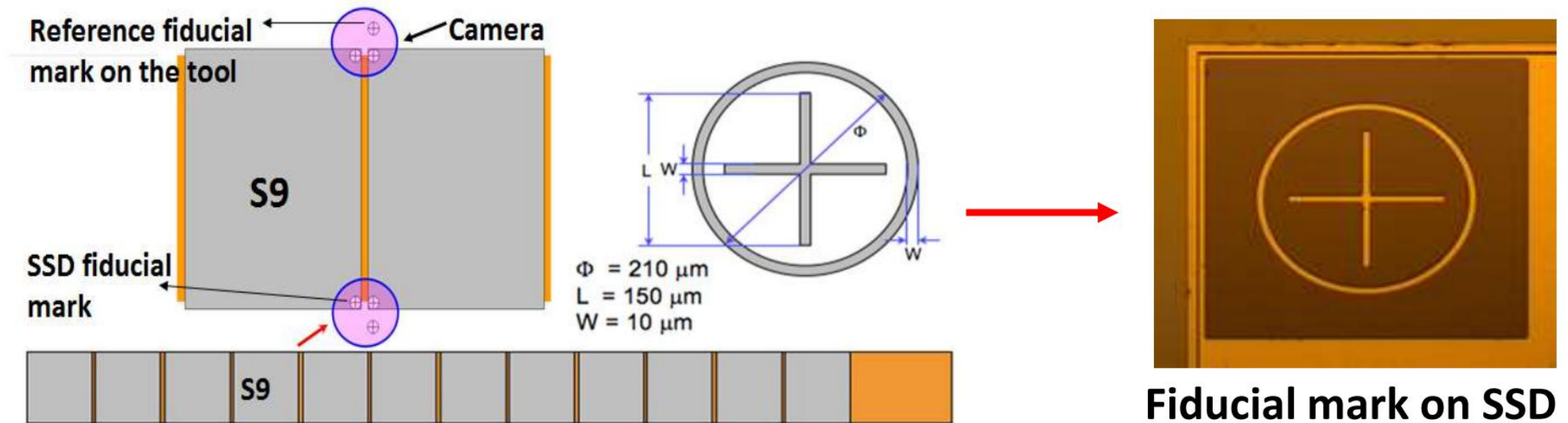
5





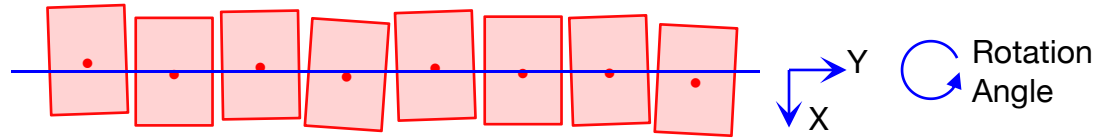
# Ladder Production Procedure

- in-situ align the fiducial marks on SSDs during assembly

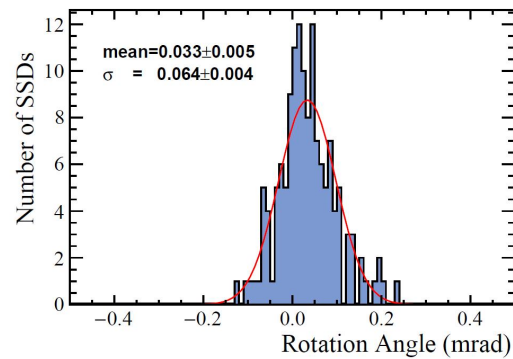
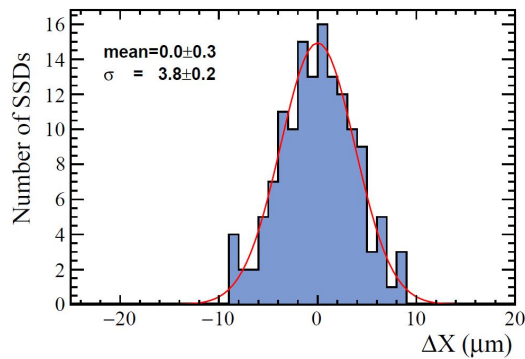


# Metrology Using A Visual 3D Measuring System

Relative positions of all SSDs are precisely measured



8 dummy ladders & 7 QM ladders

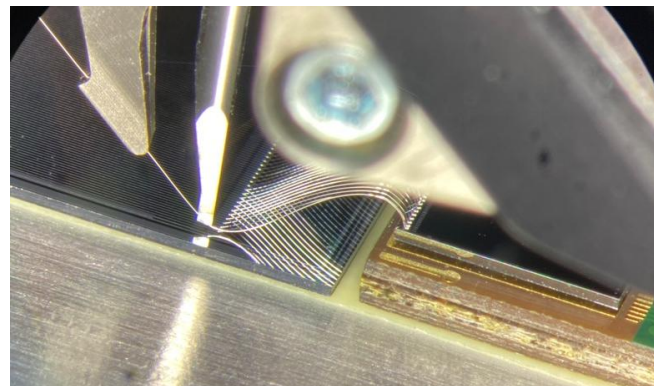
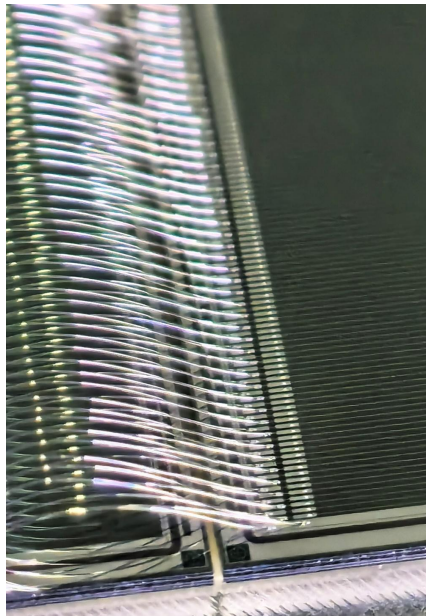
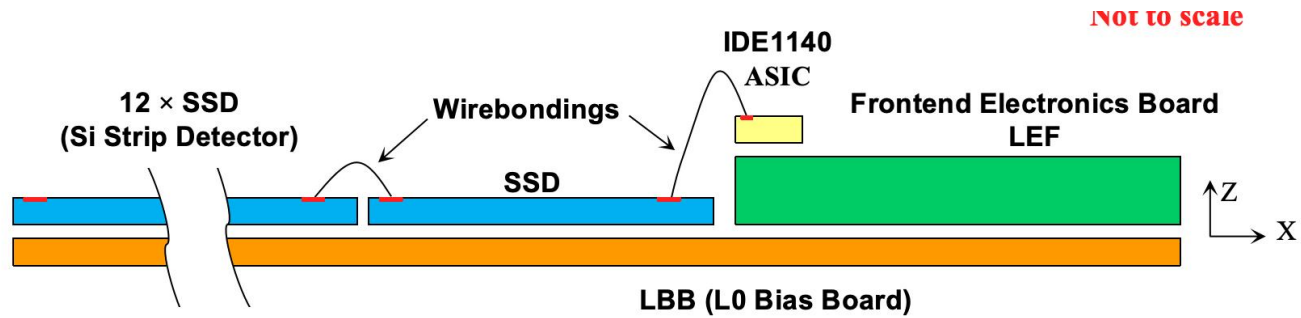


The **5 μm** precision goal has been achieved



# Wire Bonding Process

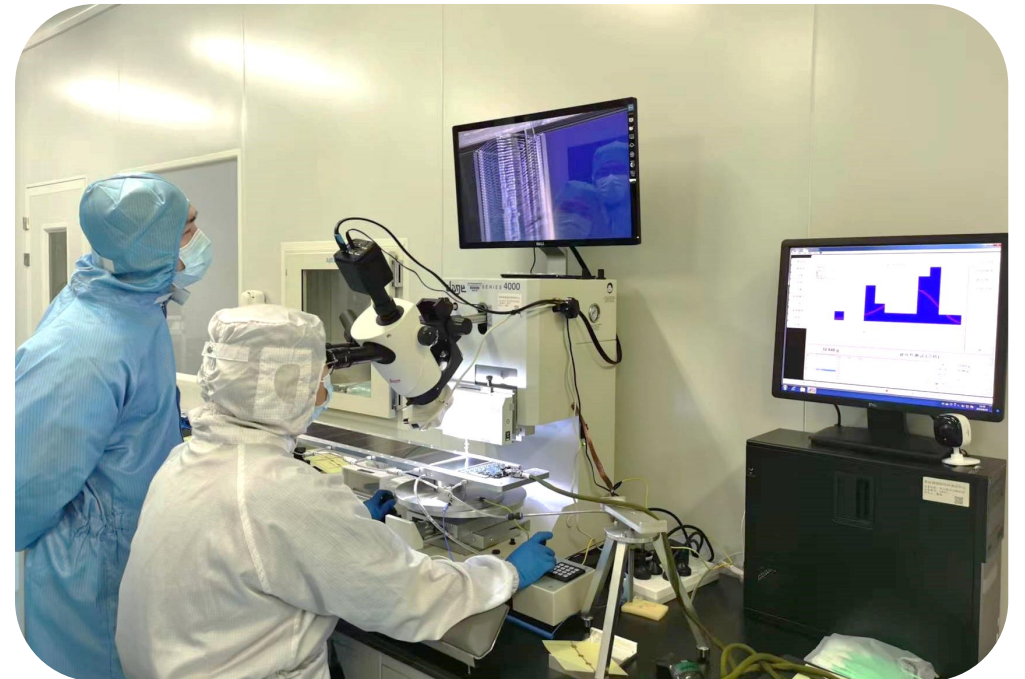
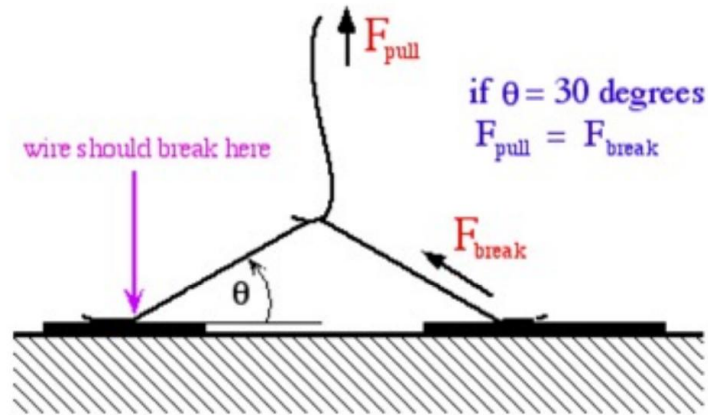
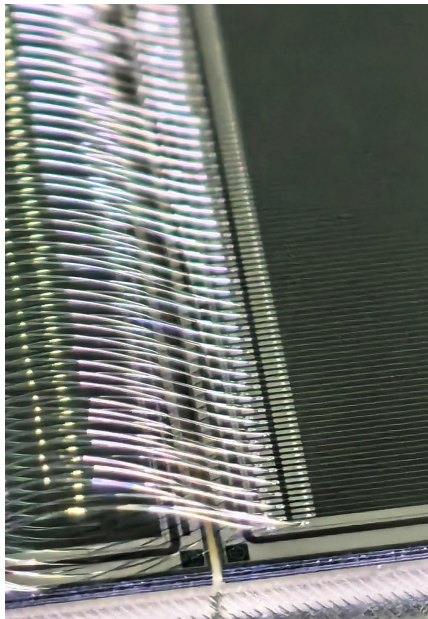
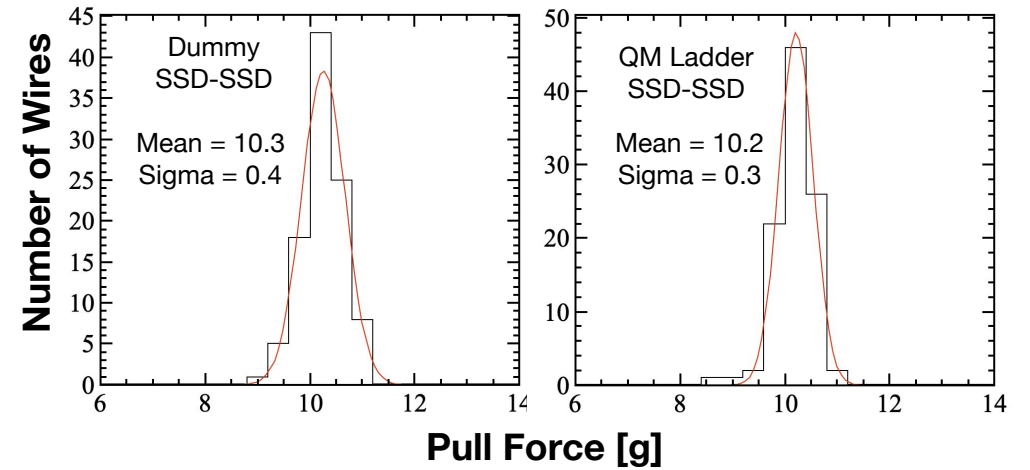
- Highly efficient and reliable wire-bonding (>12K wires per ladder)





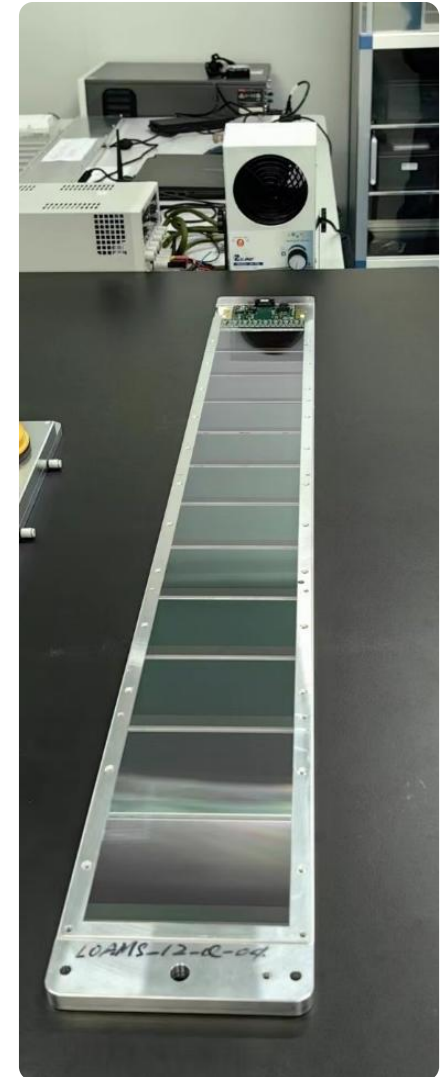
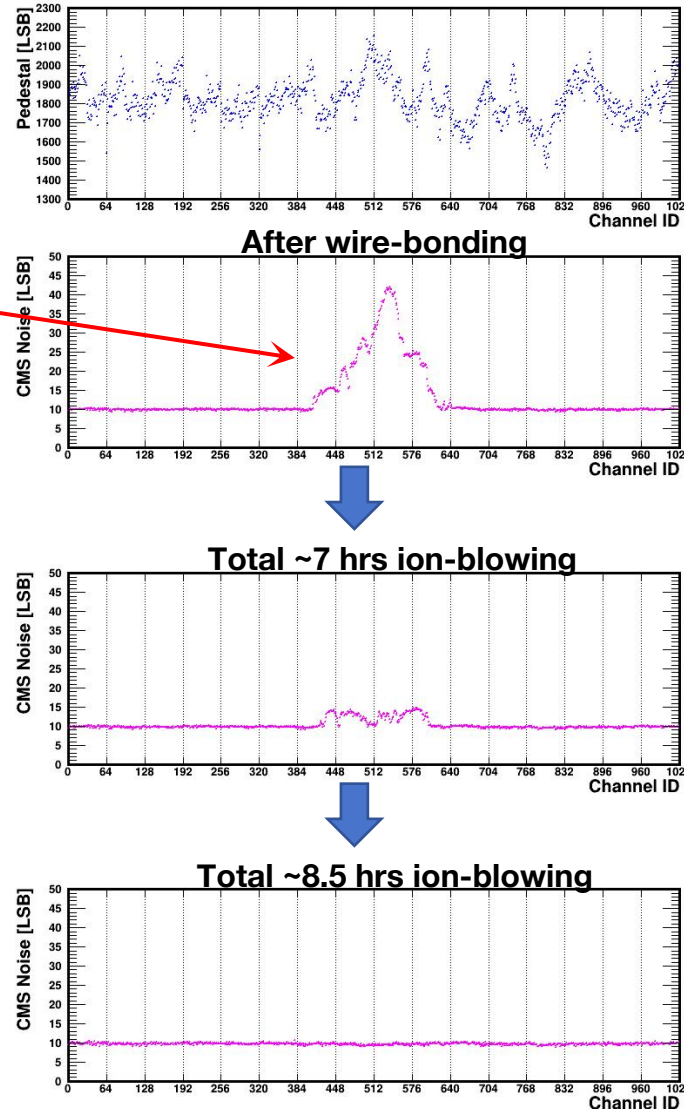
# Pull Test

- ❑ High  $F_{\text{break}}$  means strong and reliable
- ❑ Regulate the bond force & ultrasonic power to optimize the  $F_{\text{pull}}$  ( $F_{\text{break}}$ )



# Ladder Electronics-Test: noise

- Large abnormal noise happend around the central region of the sensors
- Recovering after very long time ionizing-air blowing
- static charge from the vaccum pen when moving sensor:  
“cleaning” the vaccum pen can avoid this issue





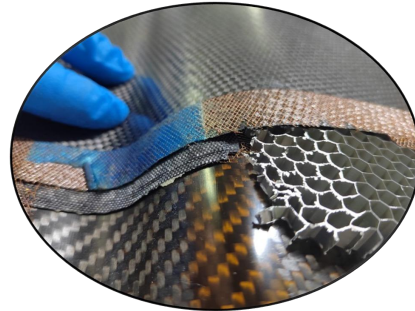
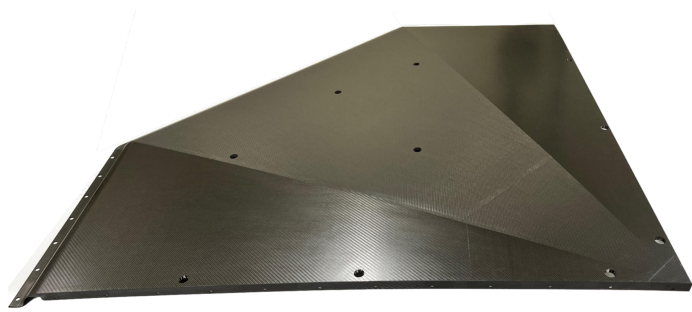
# L0 Ladder Production



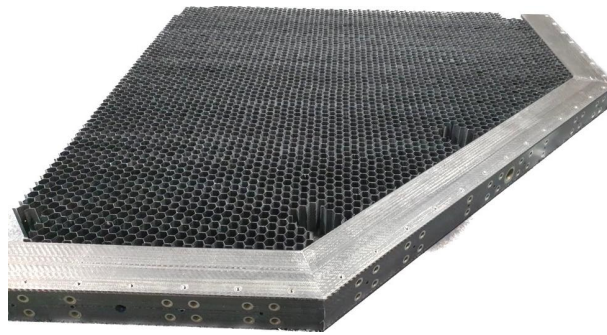
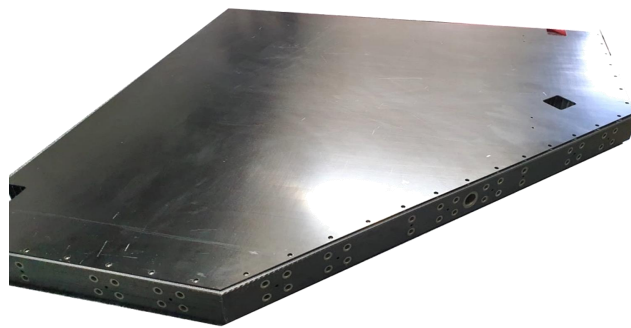


# Layer0 Mechanics

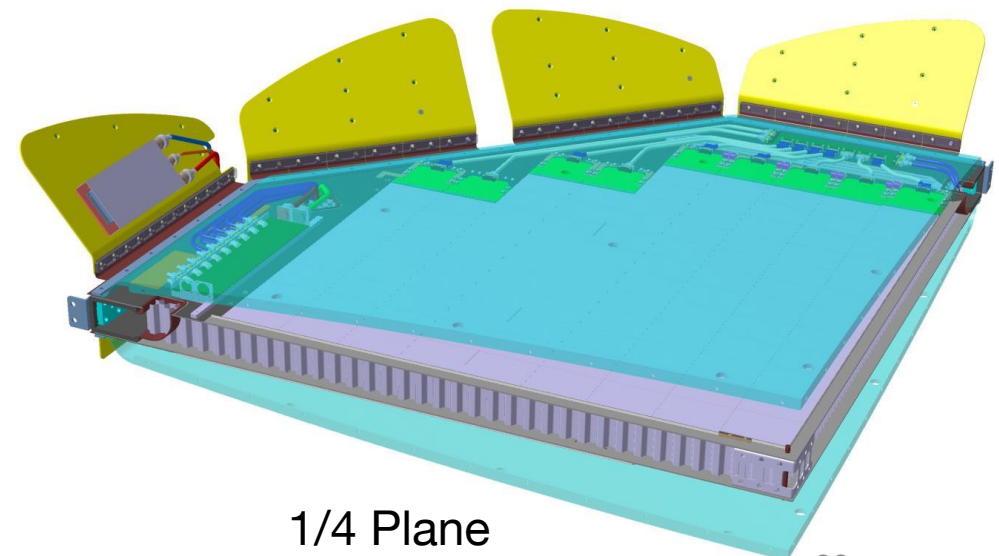
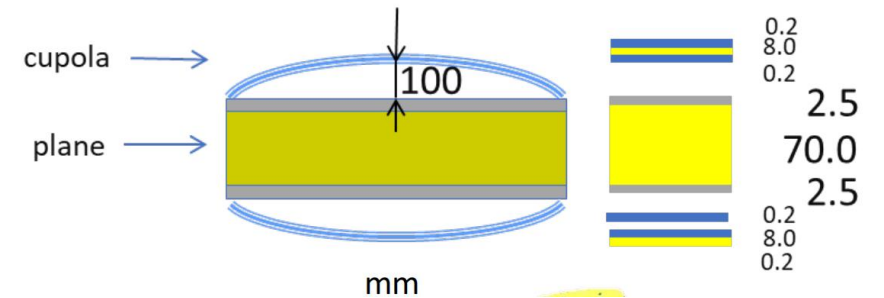
- Cupola Top & Bottom
  - EMI Shielding, Thermal radiator, Light shielding



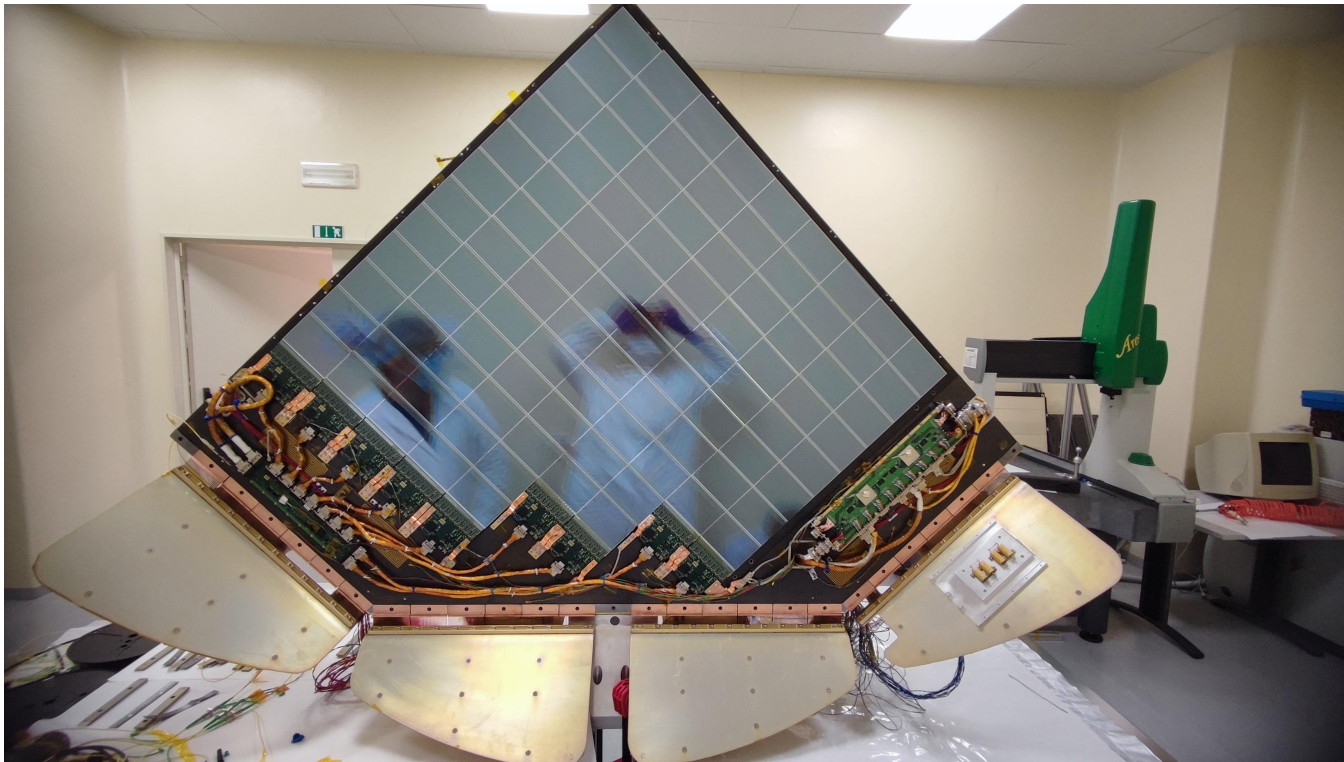
- Carbon-plane and carbon-frame realize a thick stiff plane



**Dimensions**  
~2.6m diameter  
~ 30 cm thick  
~ 250 kg



# 1/4 Plane Integration



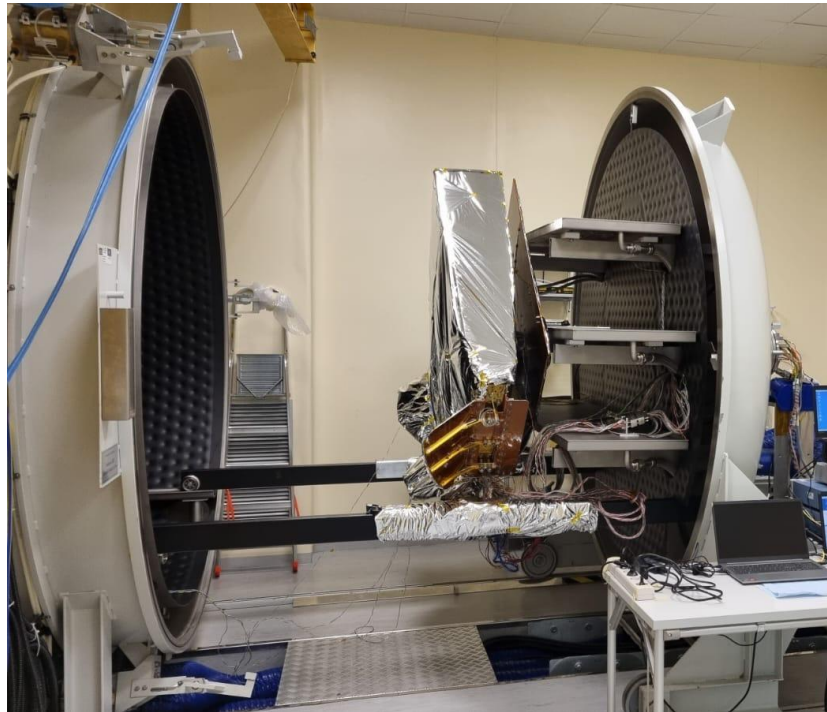
1/4 Plane with ladders and electronics



1/4 Plane with Cupola



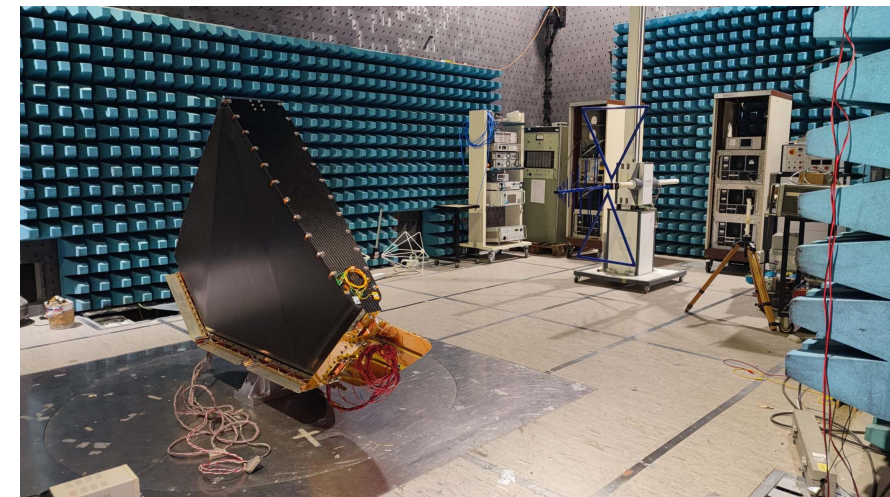
# 1/4 Plane Testing



Thermal Vacuum test



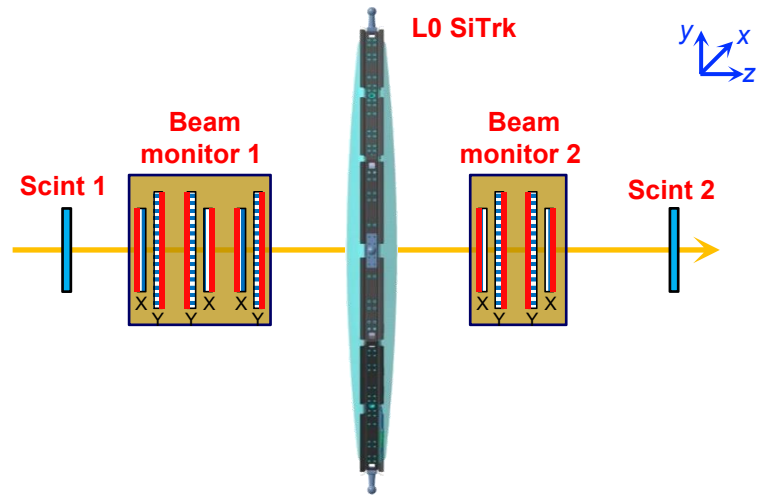
vibration test: no bonding-wire failure



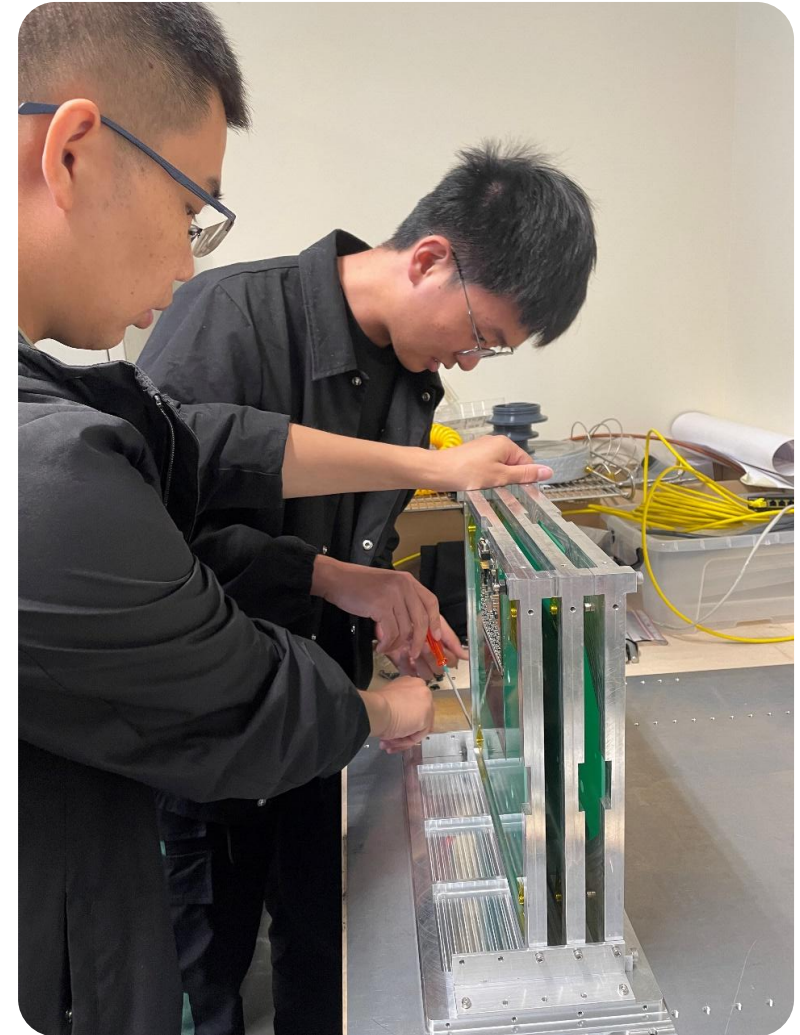
EMI test



# Beam Monitors

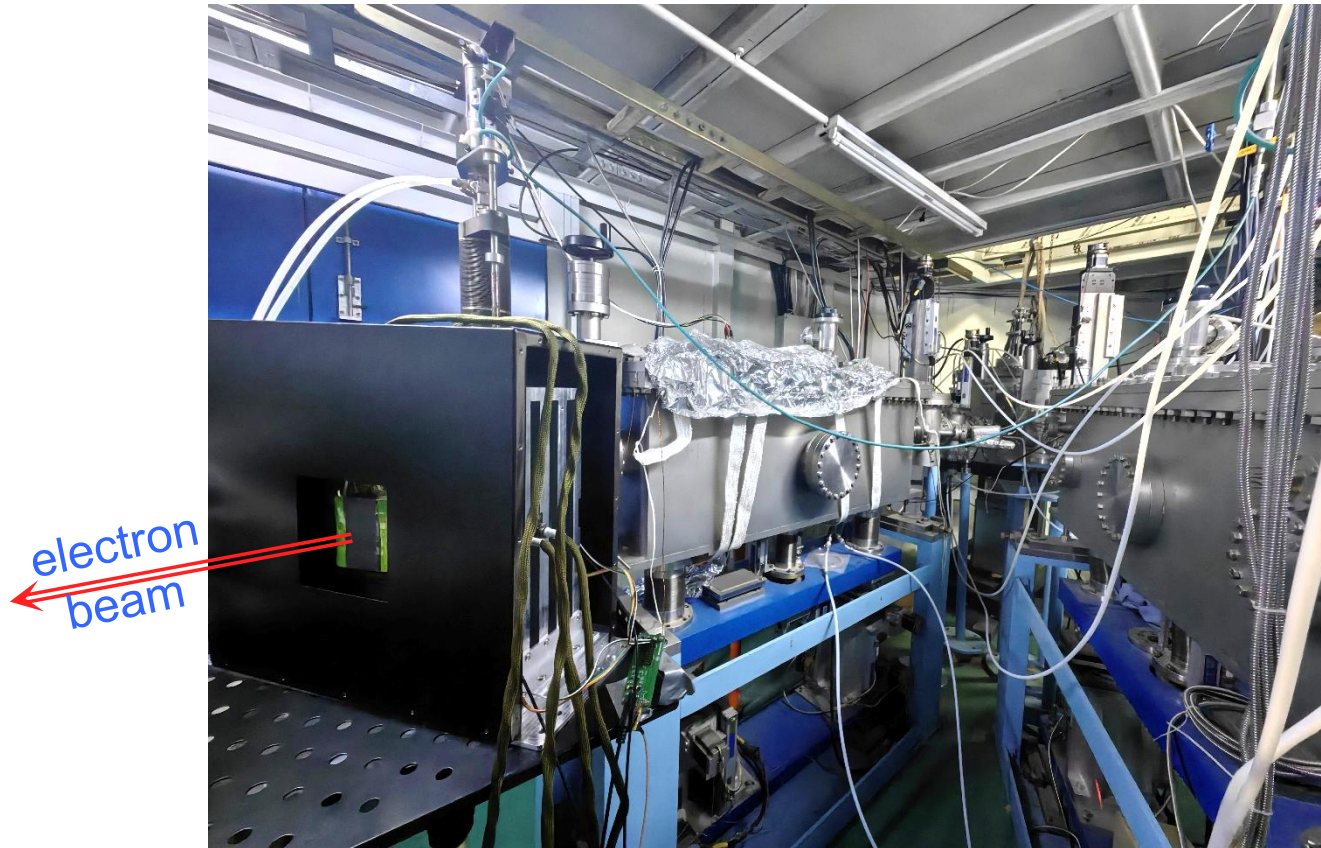
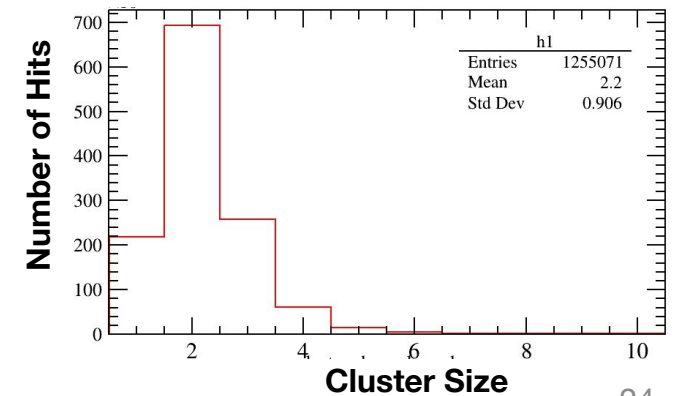
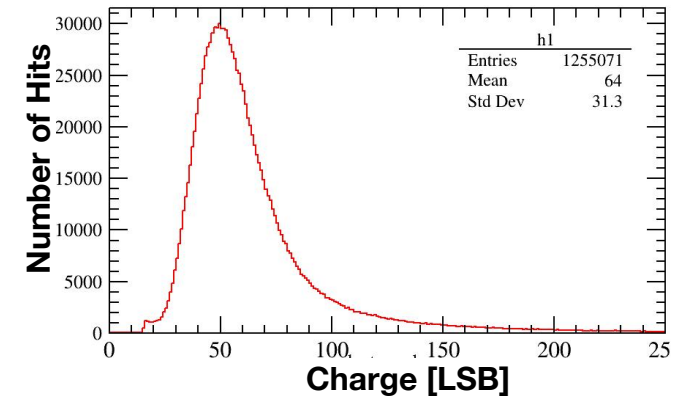
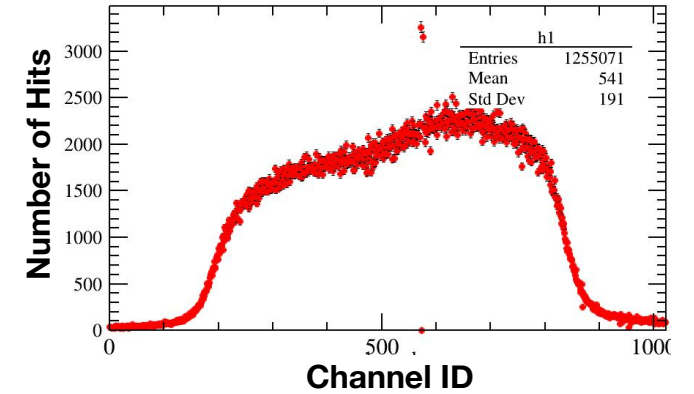


- ❑ high energy beam for characterizing the SSD/Ladder/Layer0 performance
- ❑ same SSD and LEF used for beam monitor



# Testbeam at IHEP

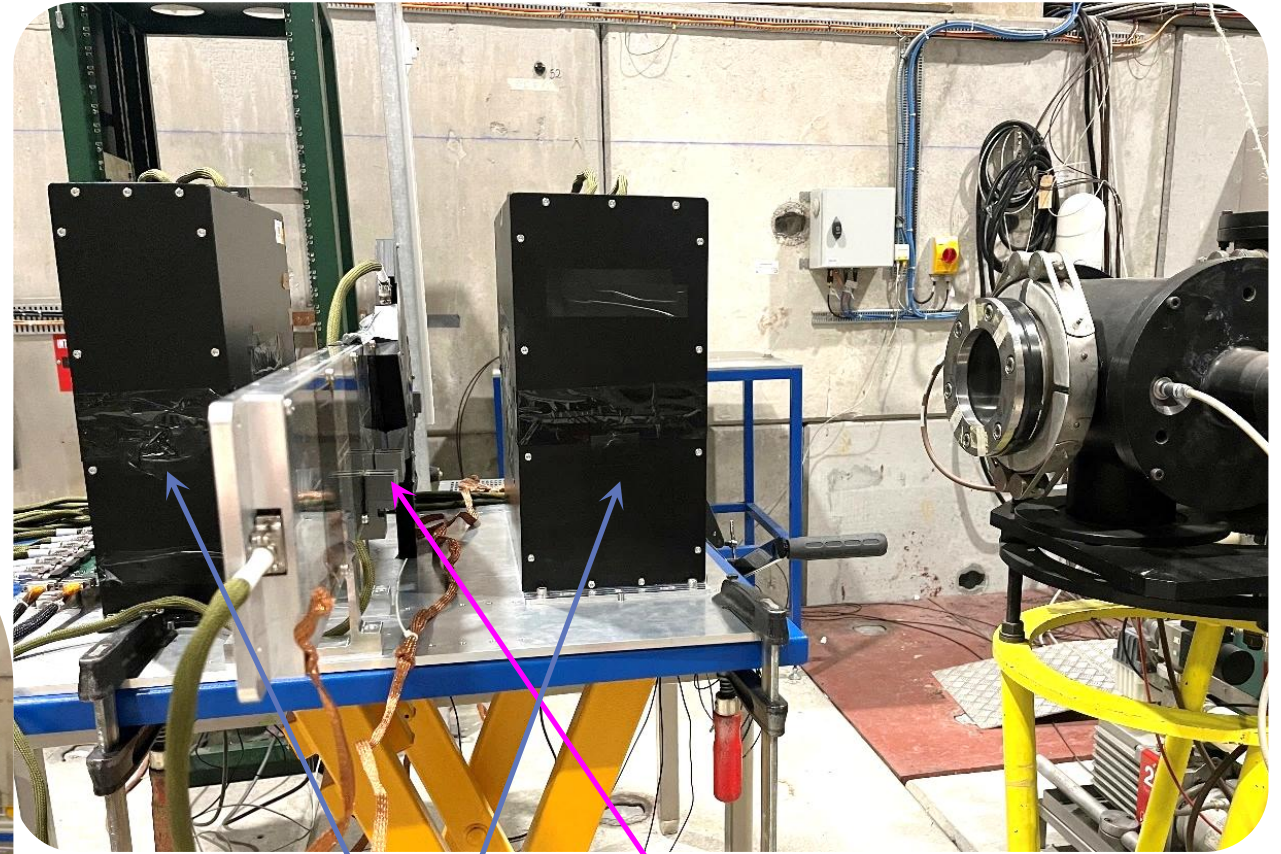
- ❑ Beam monitors were tested in an electron beam at IHEP
- ❑ To validate the data acquisition system, and reveal issues





# Testbeam at CERN: 2023, 2024

- ❑ Prototype detector ladders were tested in muon, proton, and ion beams at CERN
- ❑ Beam monitors were used as tracking
- ❑ Data are being analyzed
- ❑ test-beam planed in 2024

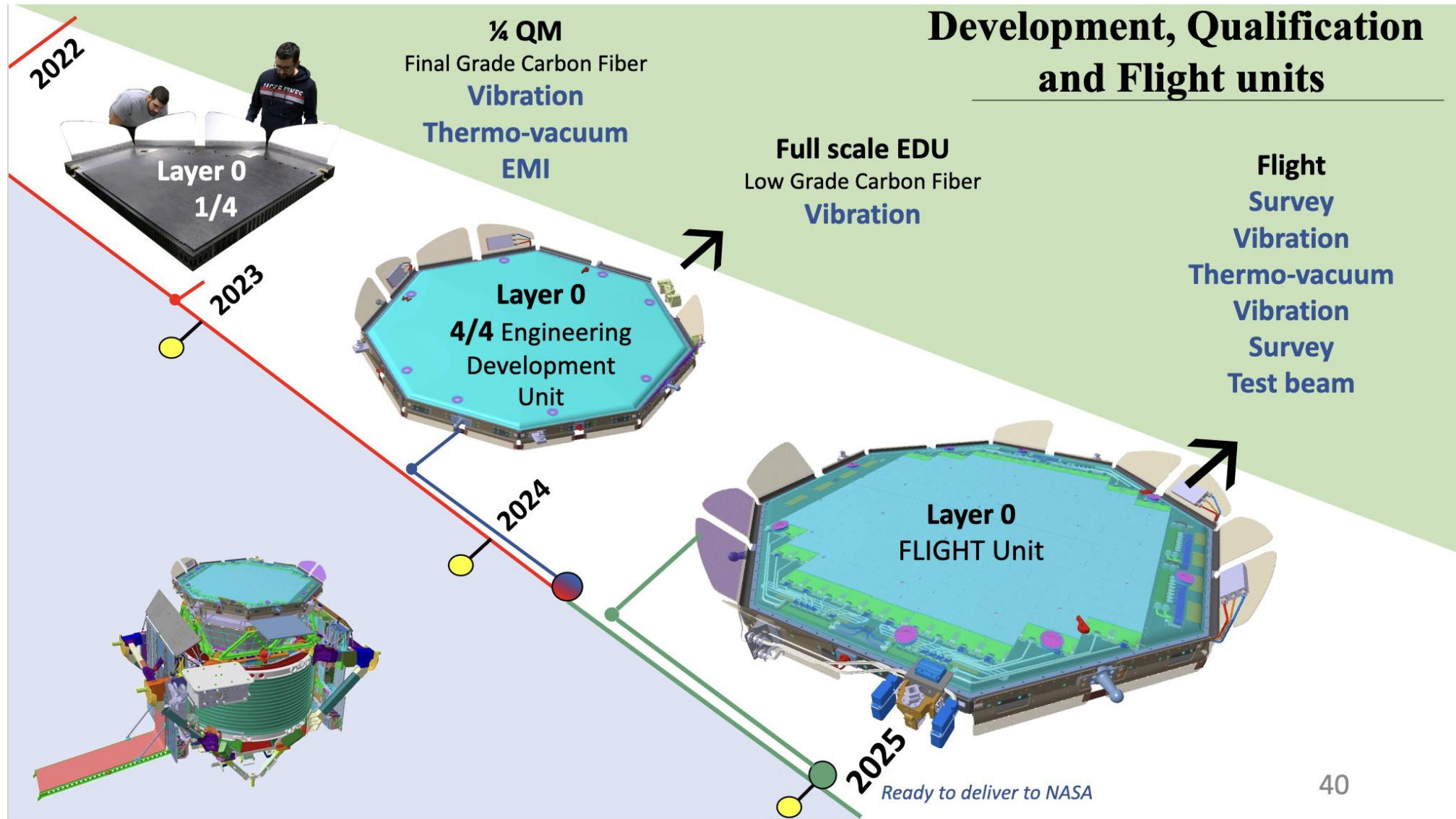


Prototype ladders under test

Beam monitor boards and trigger scintillators inside the boxes



# Roadmap





Backup

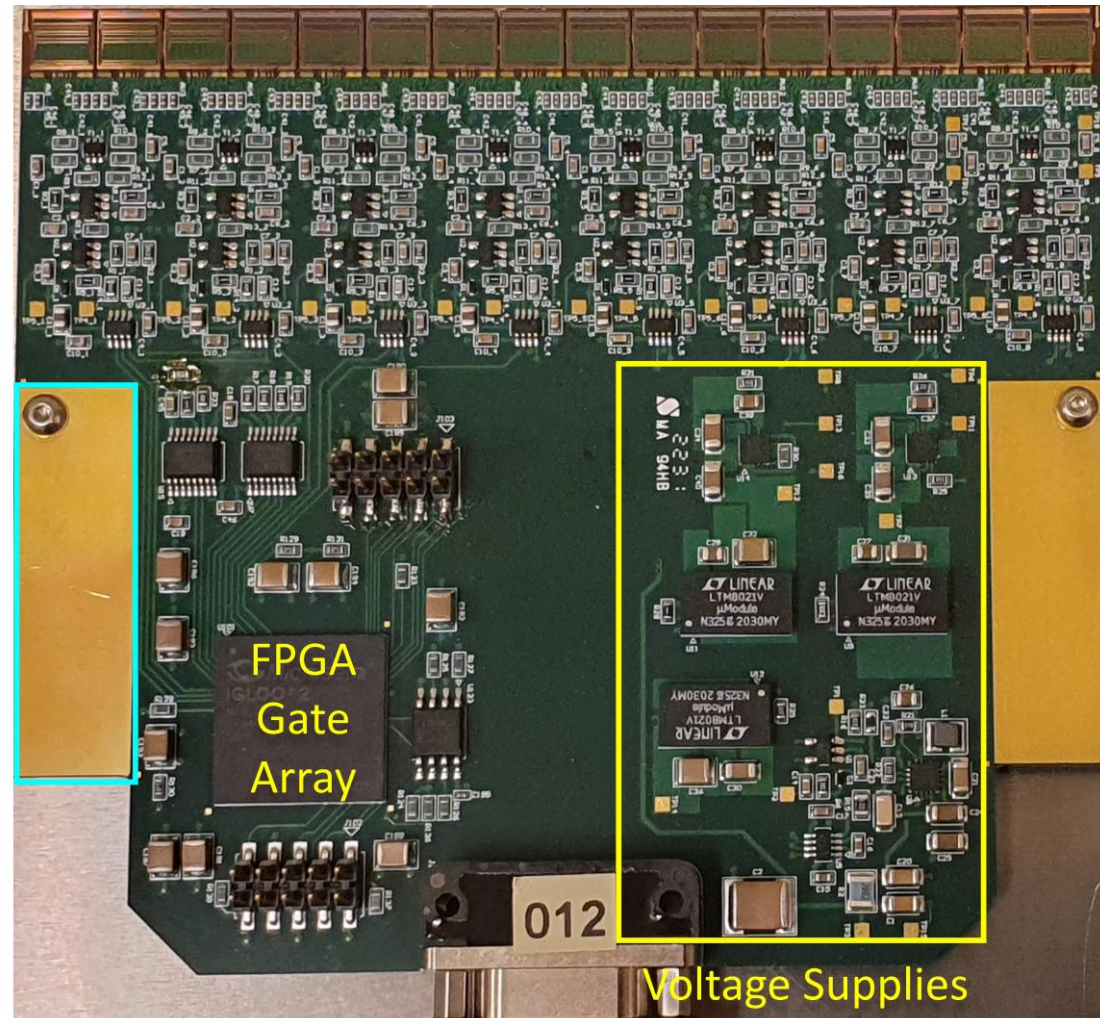
# L0 Electronic Front End (LEF)

8 Amplifiers

8 14-Bit, 2.5Msps, Serial Sampling ADCs, 4096mV

**Thermal Strips**

1. Heat path to radiators.
2. Ground path to chassis



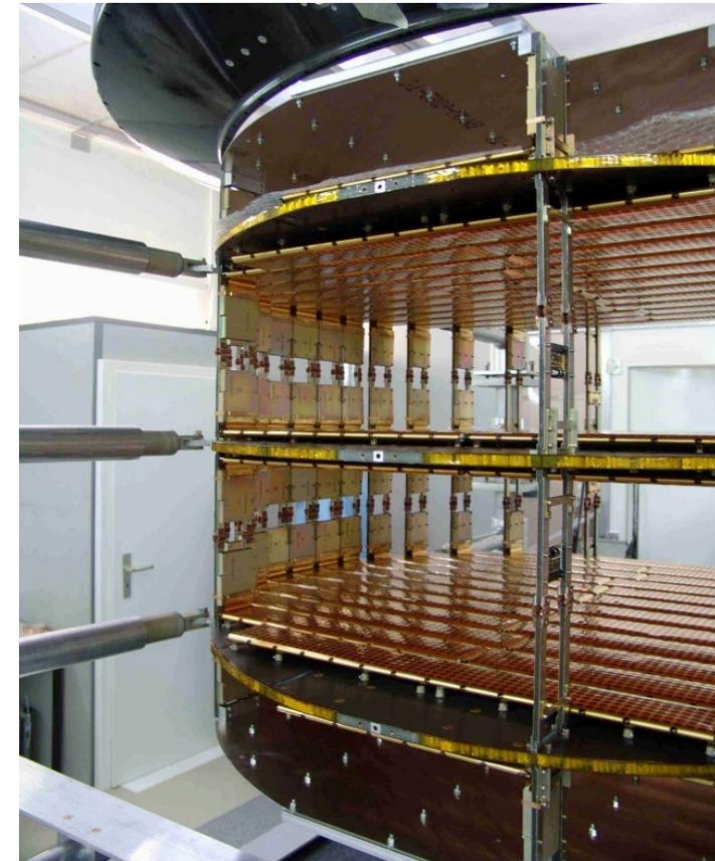
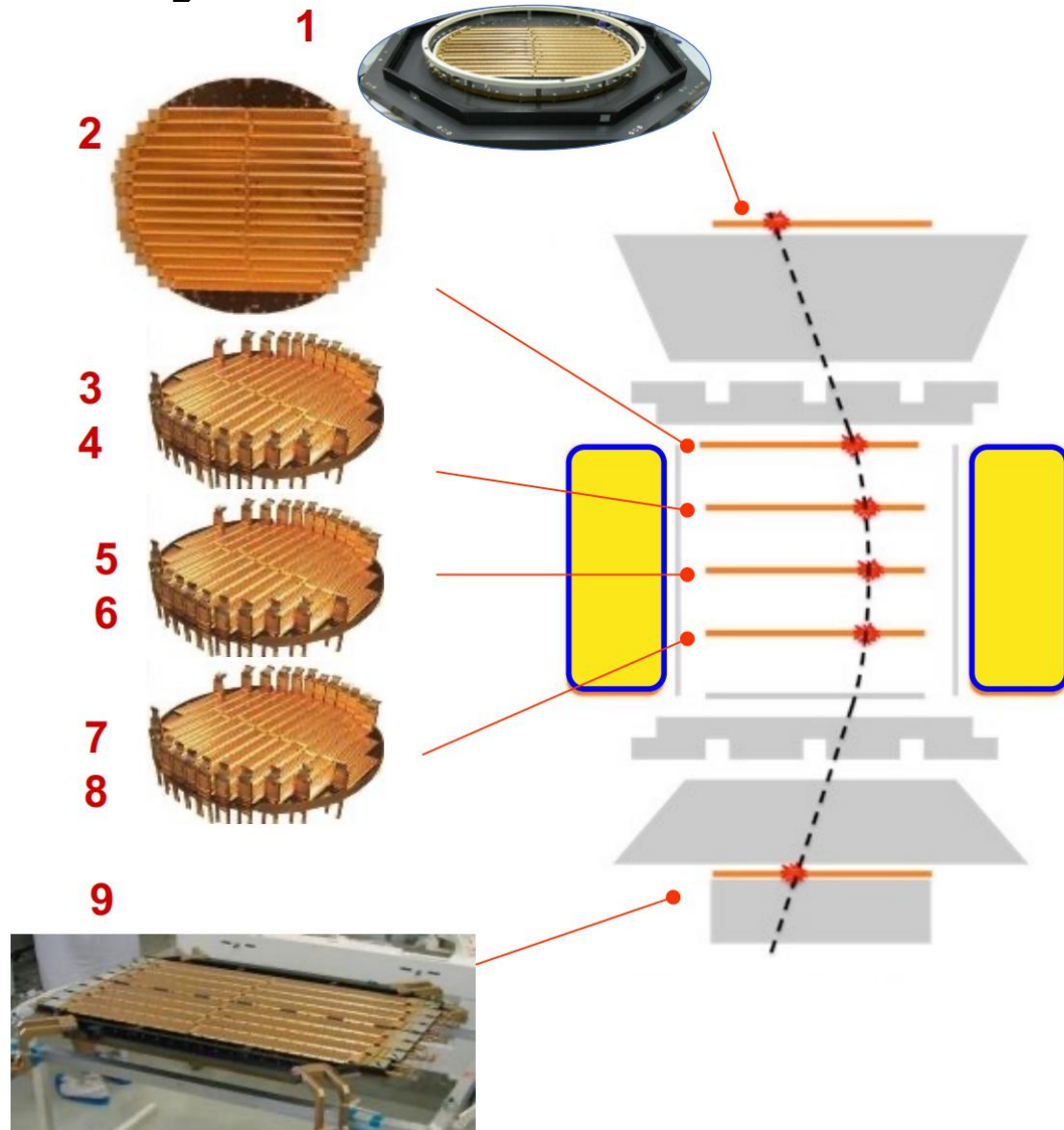
16 IDE1140, 1024 strips

Each IDE1140 (“VA”)

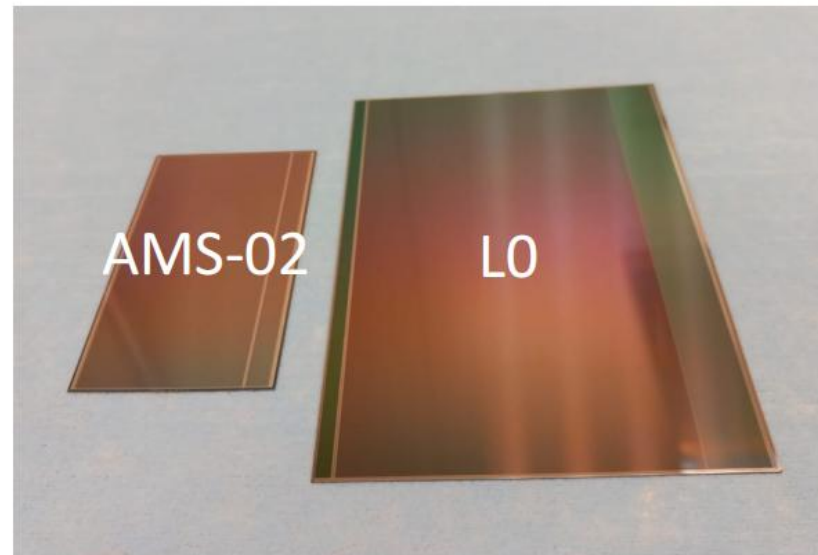
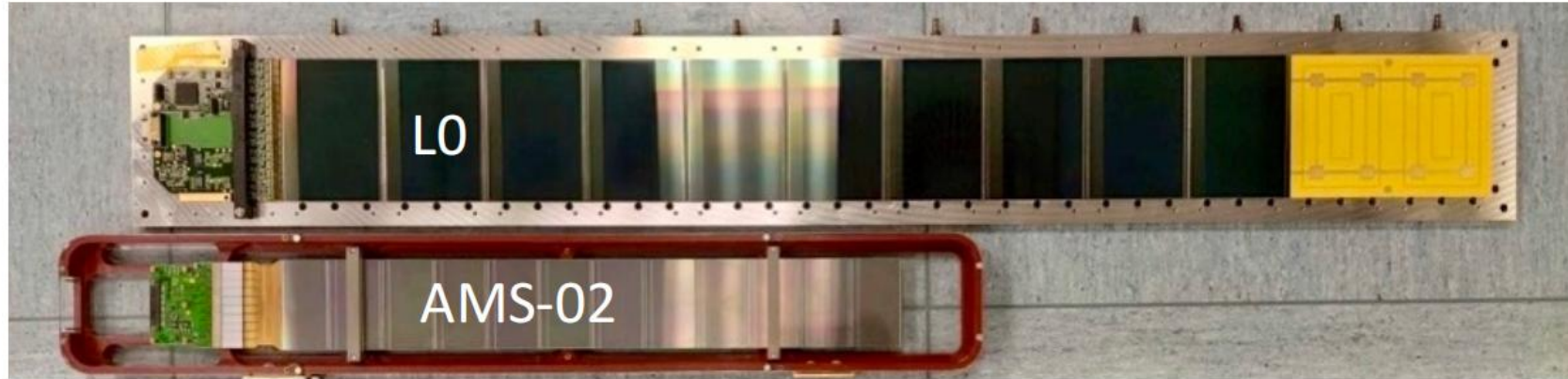
- 64 channels charge amplifier/ shaper.
- Sample and hold.
- 64 channels analog multiplexor.
- 2.6 uA per 1 fC differential current output



# The layout of the AMS-02 Tracker

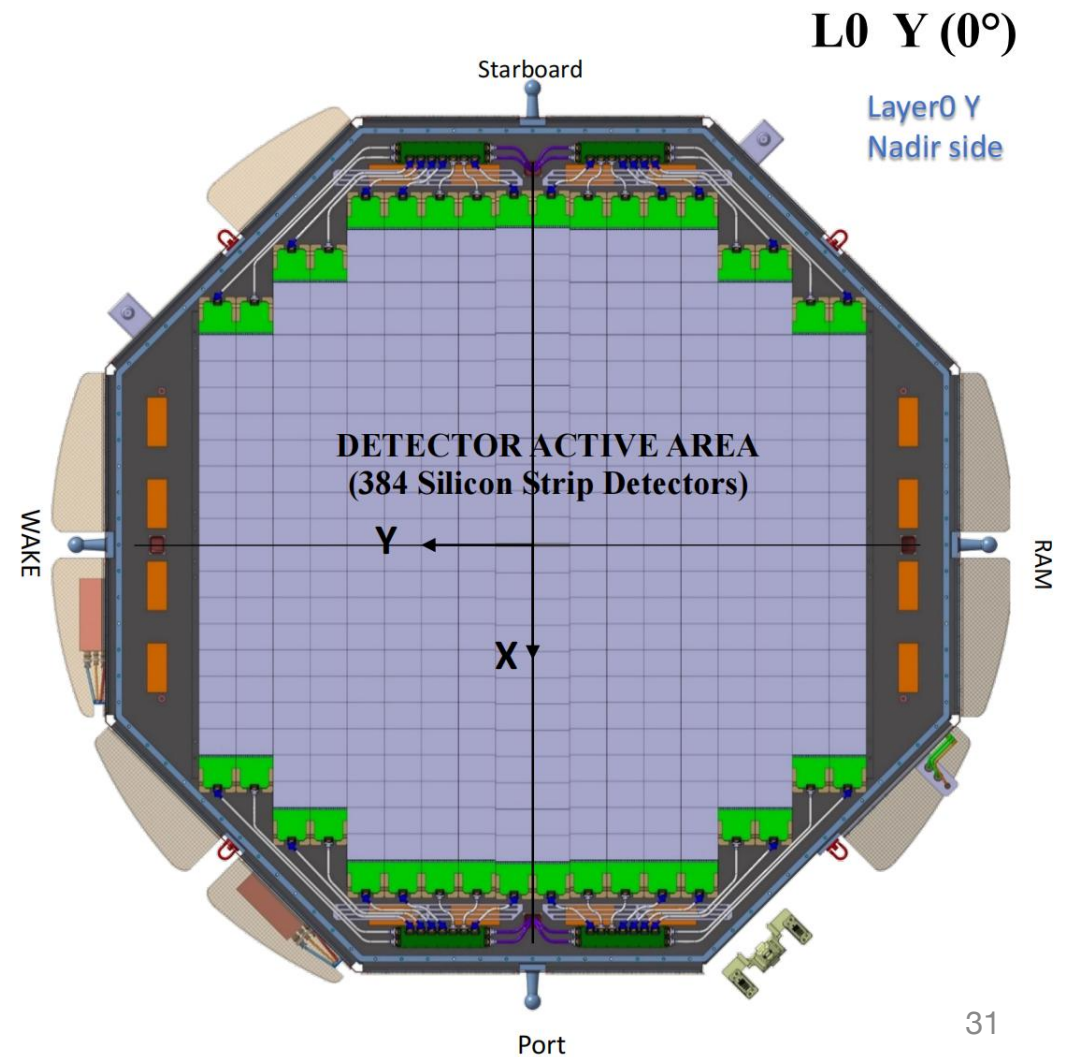
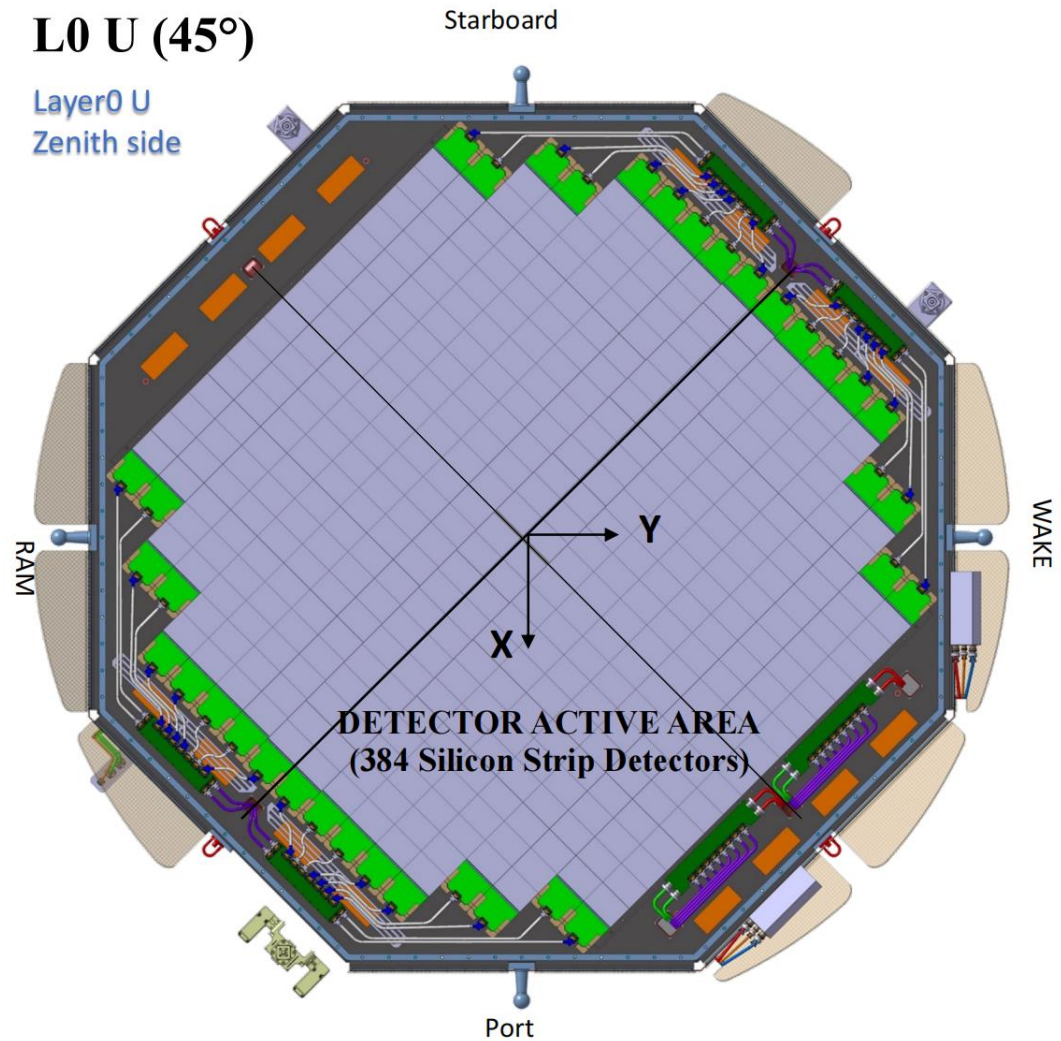


# AMS-02 vs L0 ladders





# Plane layout



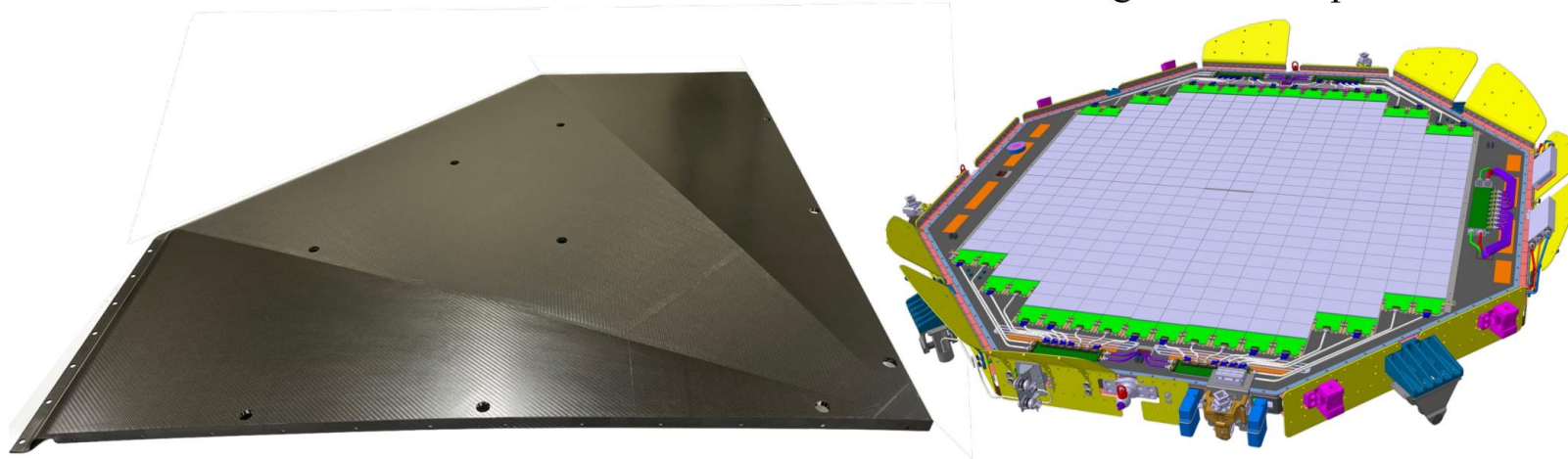
# ASAPP 2023

## AMS-L0: upgrade status and prospects

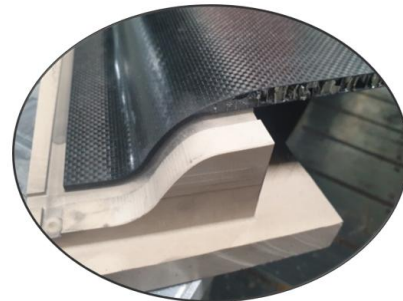
<https://indico.cern.ch/event/1208314/contributions/5283387/>

### Mechanics

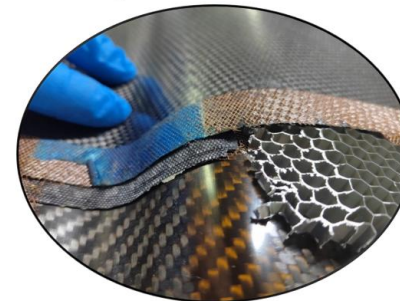
Light carbon cupola



Transition from sandwich to bolted interface



C. Gargiulo



Aluminum honeycomb  
Carbon skin  
Copper net for EMI



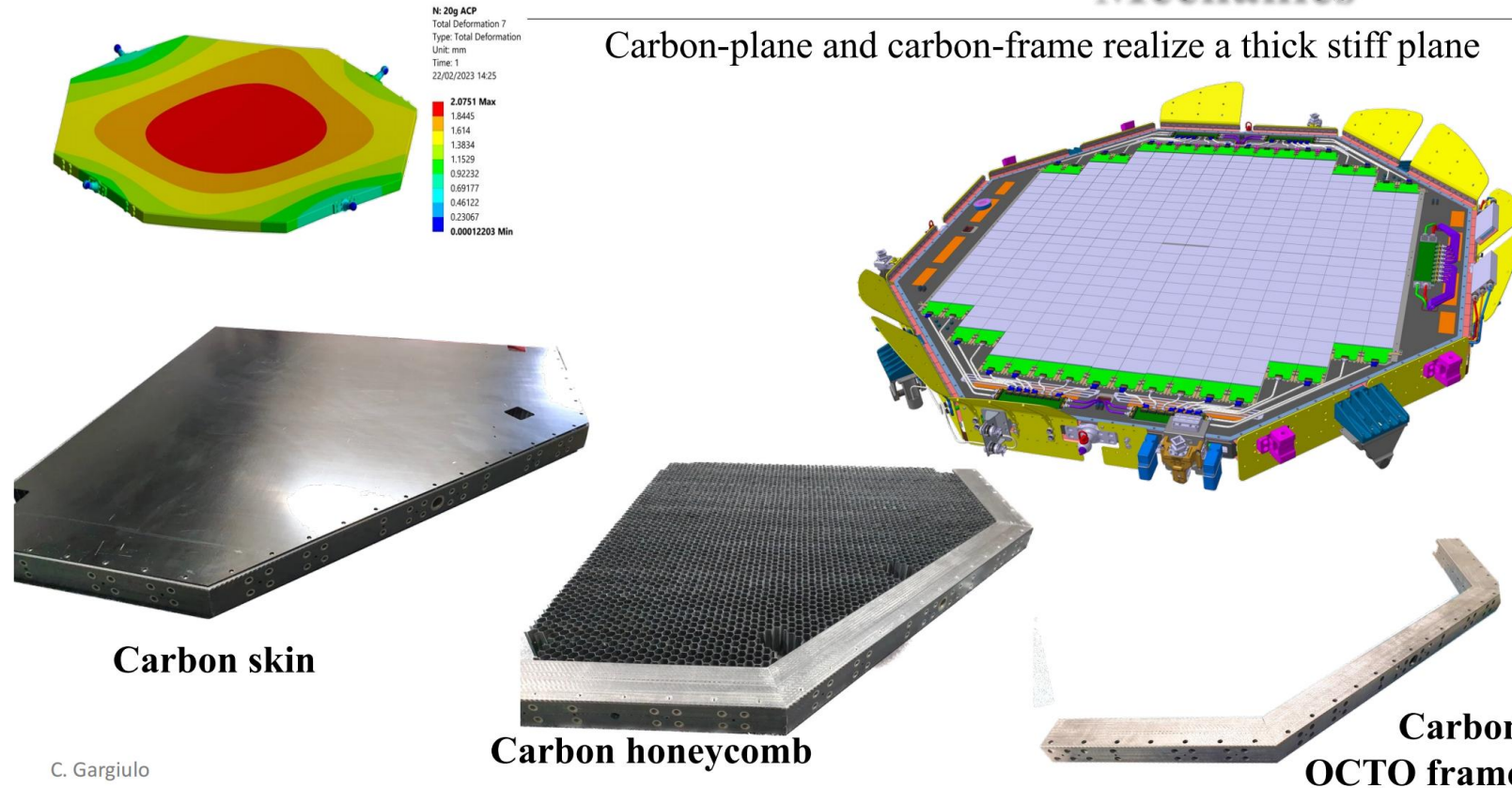
# ASAPP 2023

## AMS-L0: upgrade status and prospects

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### Mechanics

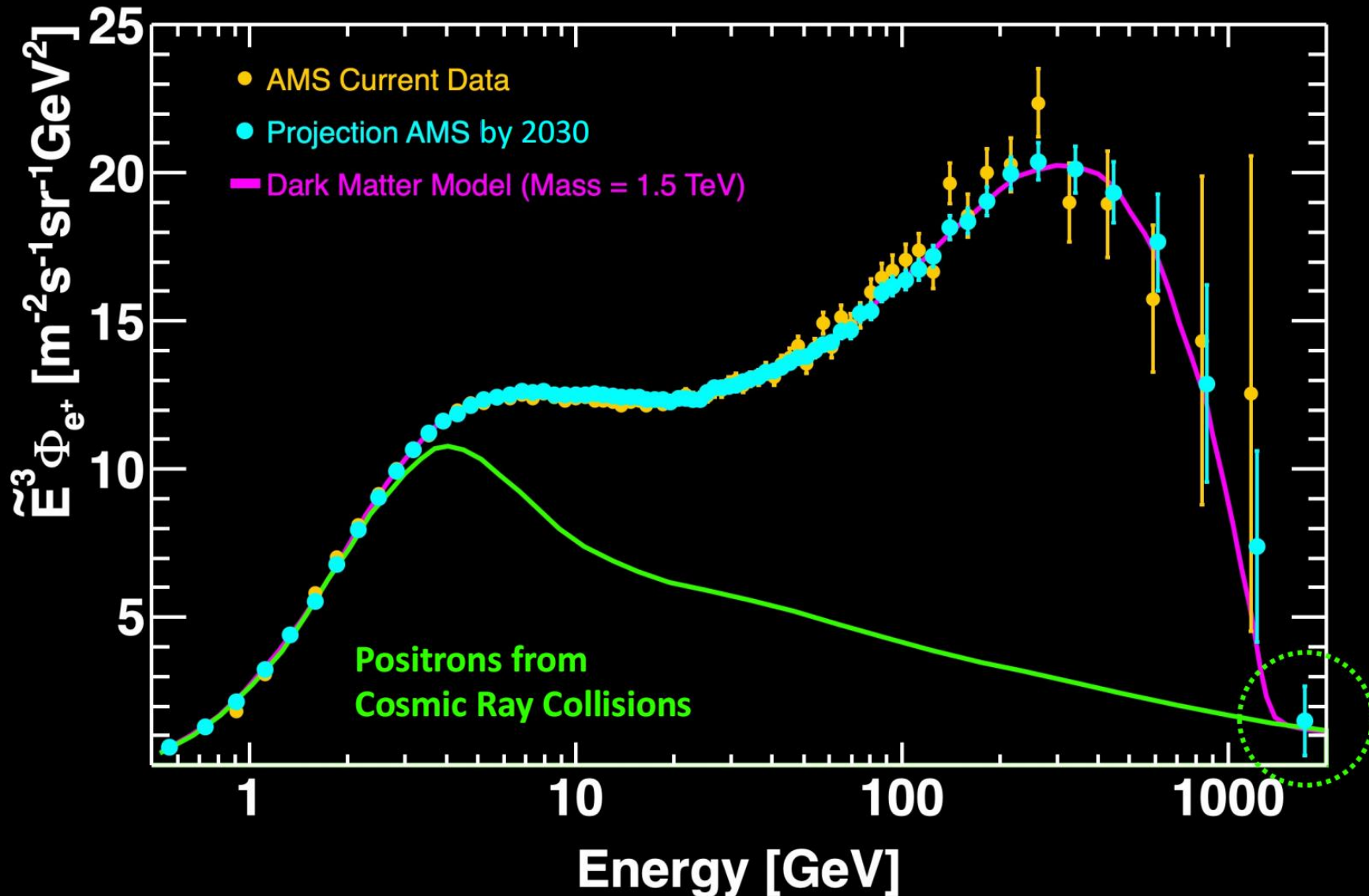
Carbon-plane and carbon-frame realize a thick stiff plane



C. Gargiulo

# Determination of the Origin of Cosmic Positrons by 2030

AMS will ensure that the measured high energy positron spectrum indeed drops off quickly and, at the highest energies, the positrons only come from cosmic ray collisions as predicted by dark matter models





By 2030, AMS will extend the energy range of the positron flux measurement from 1.4 to 2 TeV and reduce the error by a factor of two compared to current data

