



CEPC ToF & Outer Tracker Detector

Yunyun Fan on behalf of ToF & Outer tracker
detector group



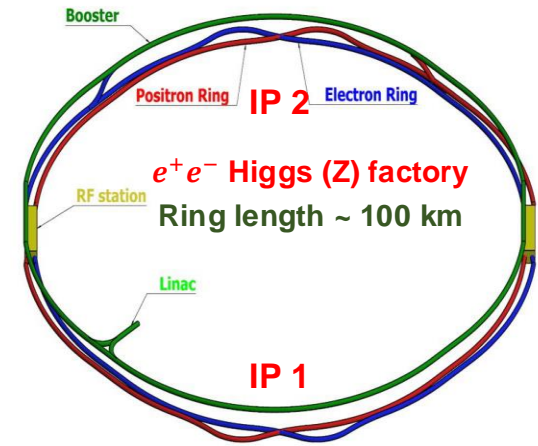
中國科學院高能物理研究所
Institute of High Energy Physics
Chinese Academy of Sciences

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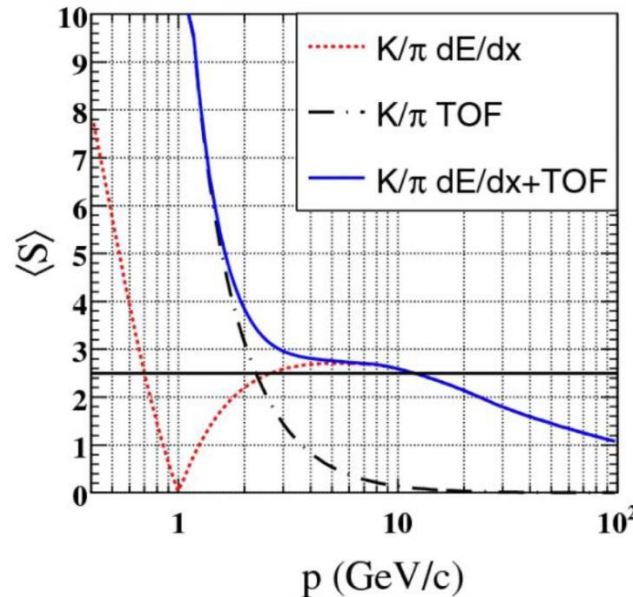
Introduction and requirement

- CEPC: rich physics programs: Higgs, electroweak physics, **flavor physics**, QCD/Top

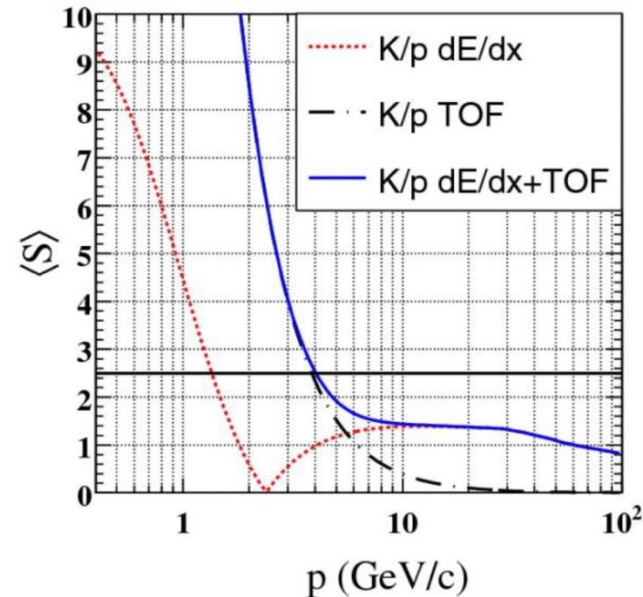


- Particle identification of Gas detector (dE/dx) : insensitive region
 - ✓ **0.5-2 GeV for K/ π separation, 1.5-2.5 GeV for K/p separation**
- Precision timing detector is a matter of urgency (from IAC recommendation)
- **Timing detector is complementary to gas detector: 50 ps** could improves the separation ability

K/ π separation



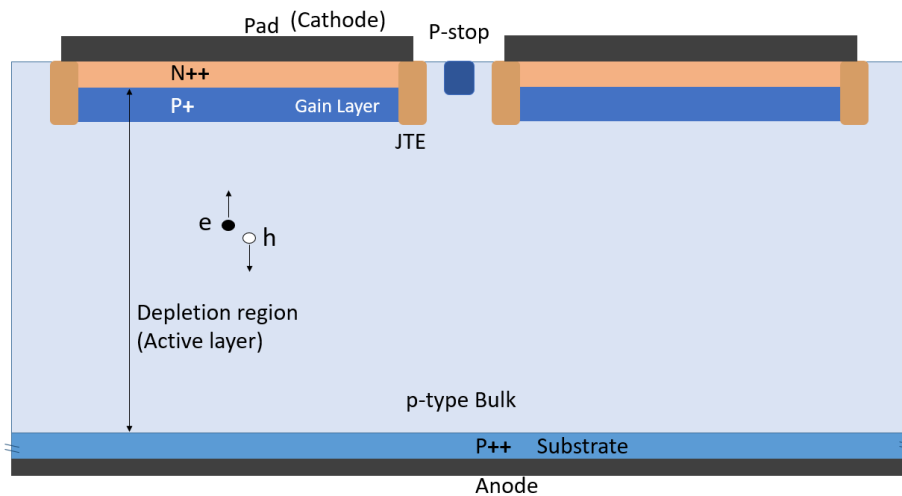
K/proton separation



Technology survey and our choices

LGAD (Low-Gain Avalanche Diode)

Segmented gain layer

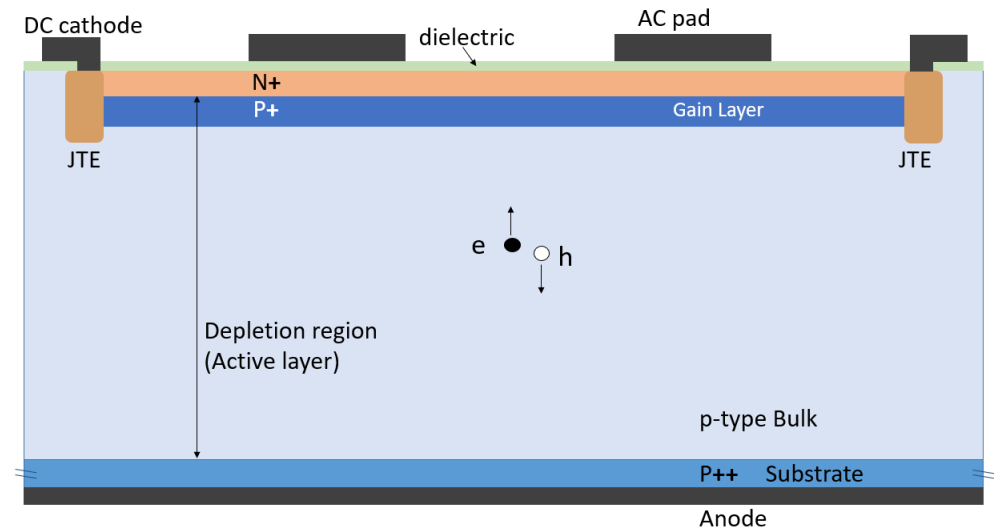


- The read-out electronics is connected to n++ layer
- Time resolution $\sim 30\text{ps}$
- Position resolution: $\text{pixel size}/\sqrt{12}$
- Radiation hardness: $10^{15} \sim 10^{16} n_{\text{eq}}/\text{cm}^2$

AC-LGAD (AC-coupled LGAD)

Continuous gain layer

Less dead area, higher spatial resolution



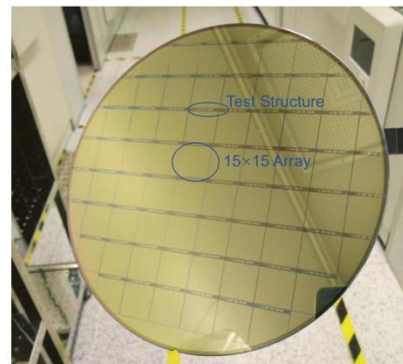
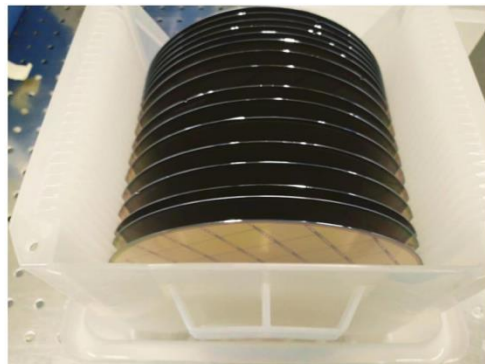
- Metal AC-pads separated from the n+ layer by a thin dielectric (Si_3N_4 , SiO_2)
- Time resolution $\sim 30\text{ps}$
- Position resolution: $5 \sim 10 \mu\text{m}$

LGAD sensors pre-production at IHEP

- In May 2023, IHEP-IME sensor was chosen for the ATLAS HGTD project.
 - First time the silicon sensor designed and produced by China was chosen for an LHC experiment
- The production plan:
 - IHEP-IME: **90%** (66% from CERN tendering+24% in-kind contribution): ~8 m²

Pre-production LGAD sensors from China

IHEP-IME Pre-production

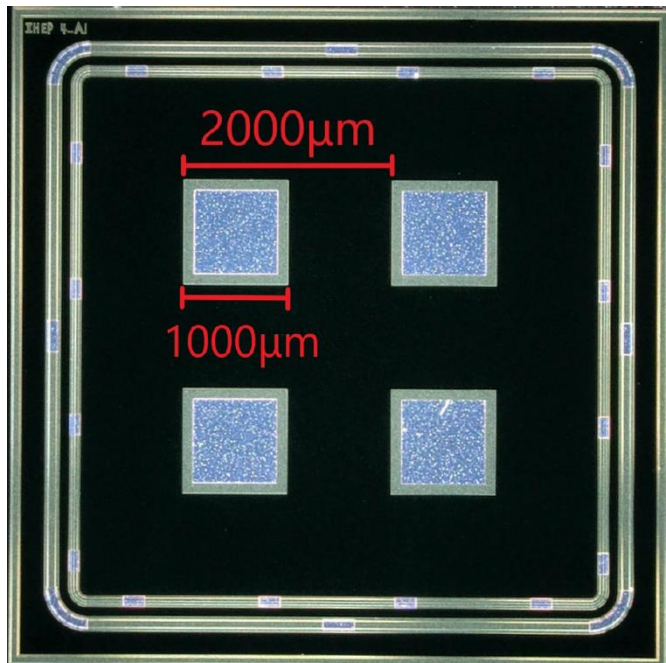


[Details in Mei Zhao' talk](#)

R&D : AC-LGAD sensors development at IHEP

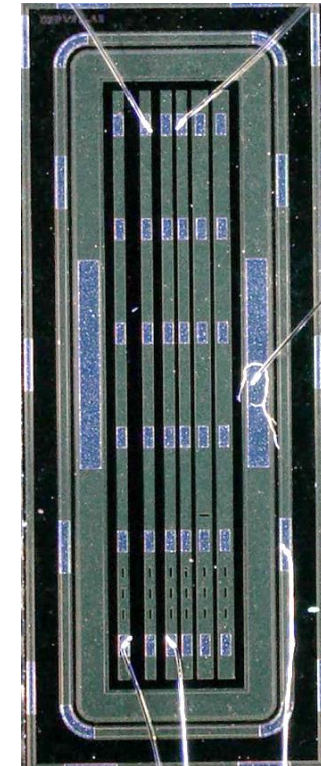
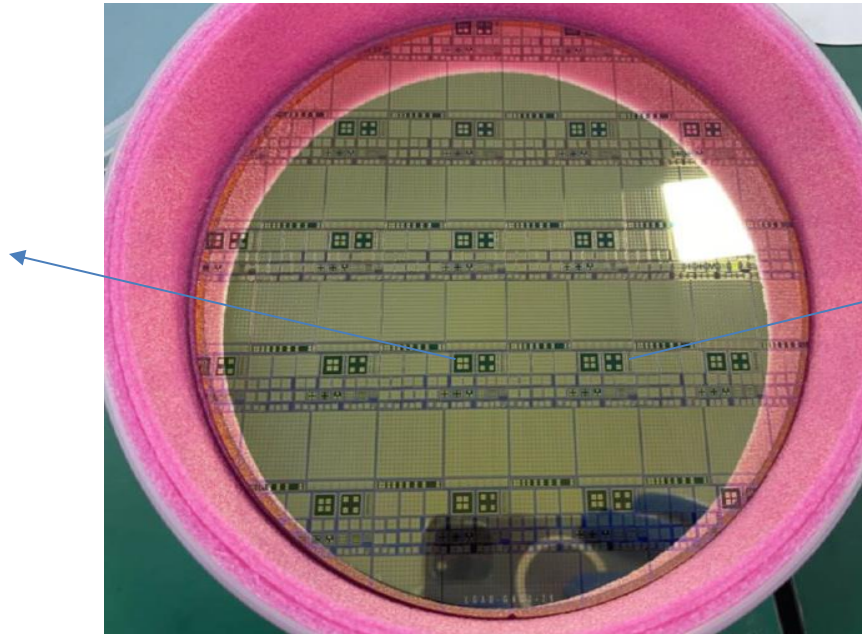
Pixels AC-LGAD:

- Pitch size 2000um, pad size 1000um
- Different N+ dose :
 - 10P, 5P, 1P, 0.5P, 0.2P

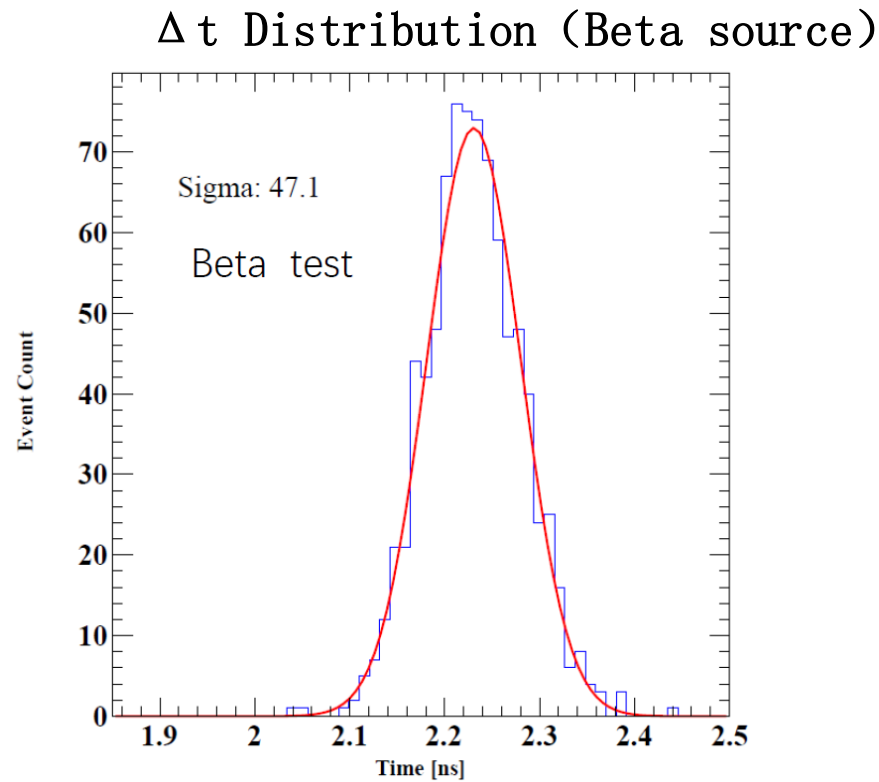
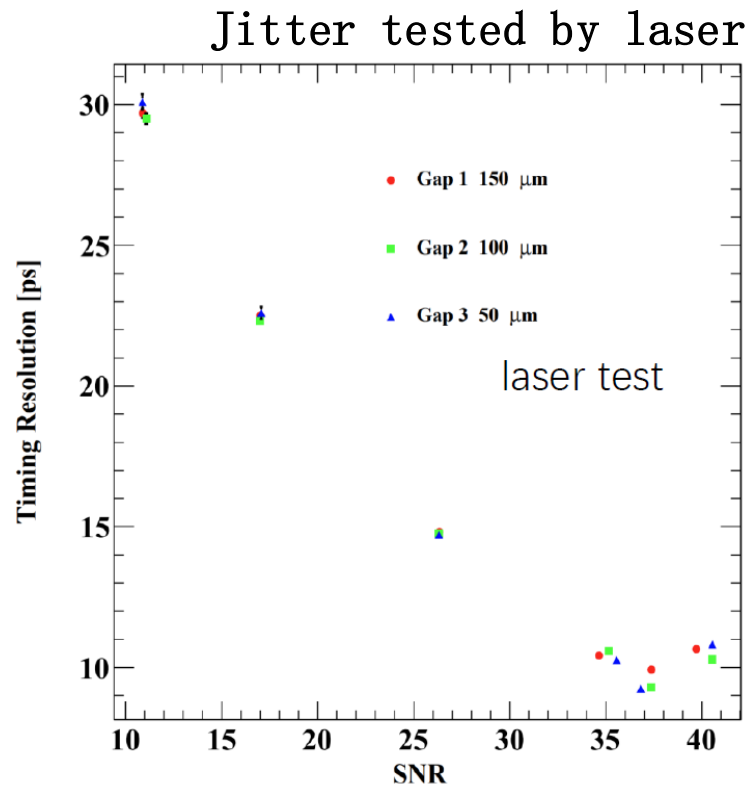


Strips AC-LGAD:

- Strip length 5.6mm, width 100um
- Different Pitch size:
 - 150um、200um、250um



Performance of AC-LGAD: Time Resolution



Timing resolution of Trigger

$$\Delta T = T_{trigger} - \frac{\sum_i a_i^2 T_i}{\sum_i a_i^2}$$

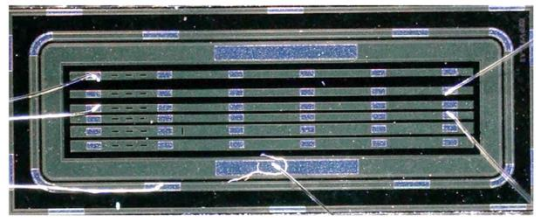
Weighted timing resolution of three strip electrodes

Sigma $\Delta t = 47.1$ ps
AC-LGAD strip : 37.5 ps

- No significant change in timing resolution was observed for different pitches
- Saturation was observed: ~ 10 ps.
- **37.5 ps timing resolution**, via Beta source test.

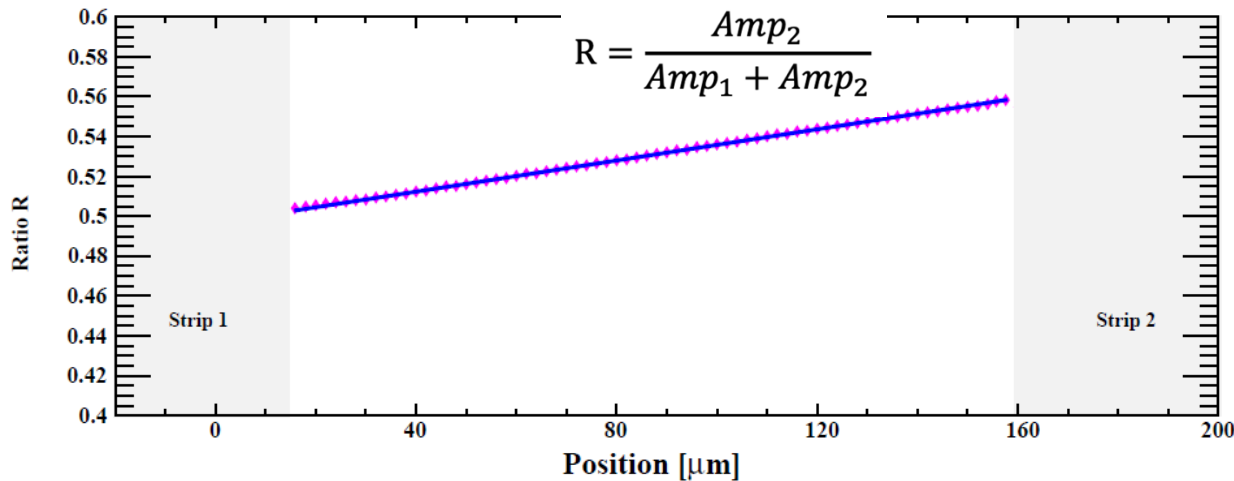
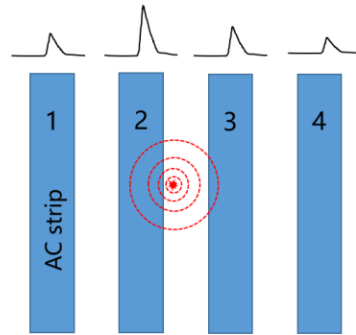
Performance of AC-LGAD: Spatial Resolution

7.40 mm (strip length: 5.65 mm)



2.85 mm

Laser point:
2 μm pitch

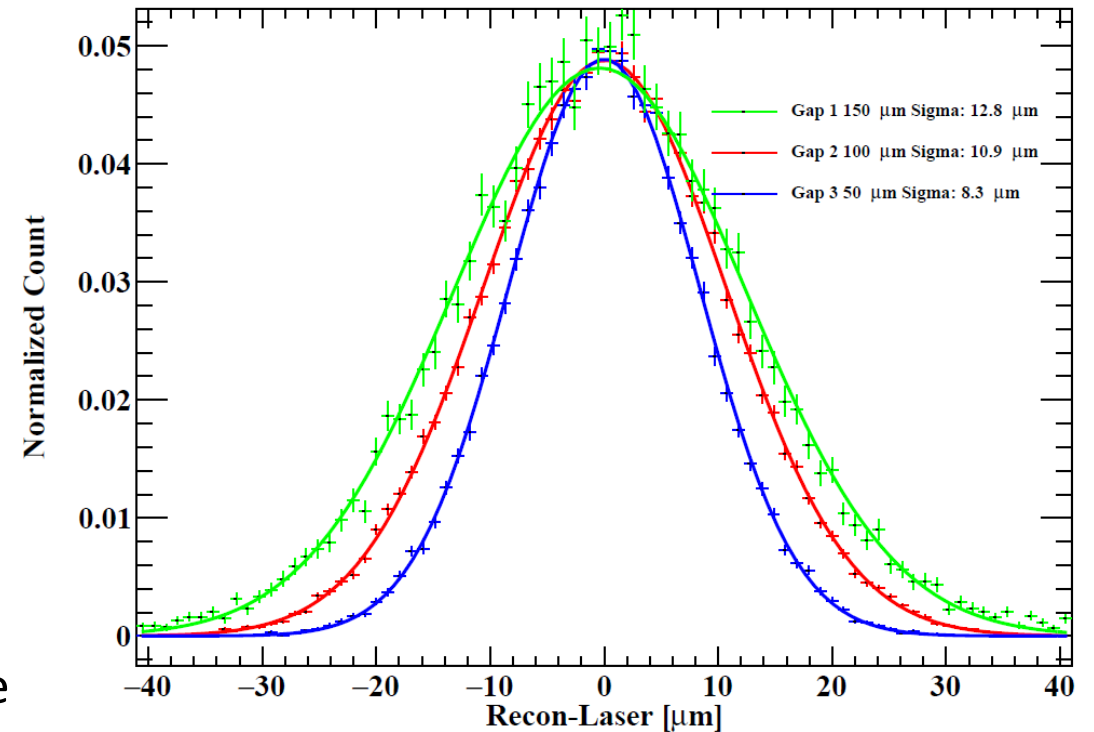


Position reconstruction:

The fraction of the signal (R) changes linearly with the move the laser.

Spatial resolution :

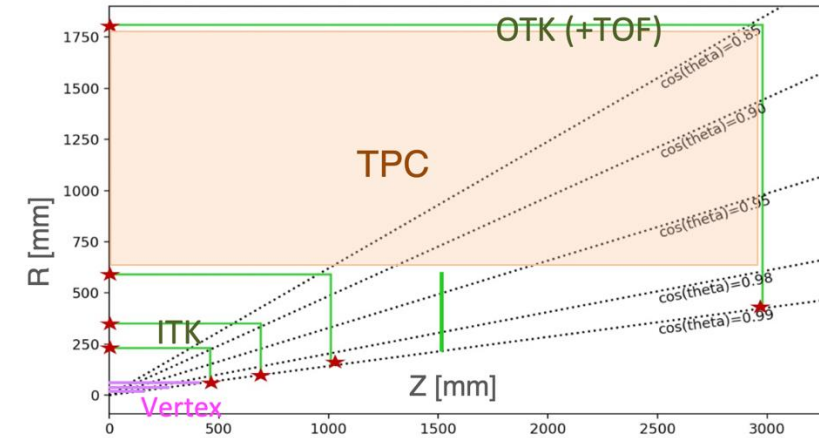
- 8.3 μm (150 μm pitch)
- 10.9 μm (200 μm pitch)
- 12.8 μm (250 μm pitch)



[Details in Weiyi Sun's poster](#)

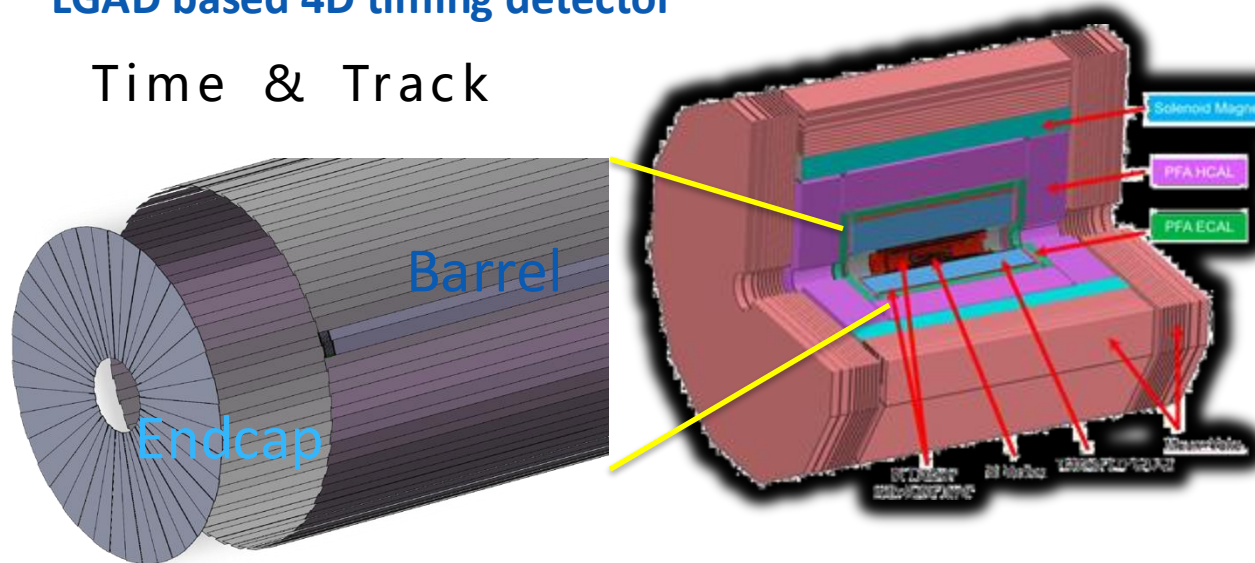
AC-LGAD Based ToF & Outer Tracker for CEPC

- Develop AC-LGAD strip silicon sensor for outer tracker
 - timing resolution **50 ps**
 - spatial resolution better than **10 μm** (Bending direction)



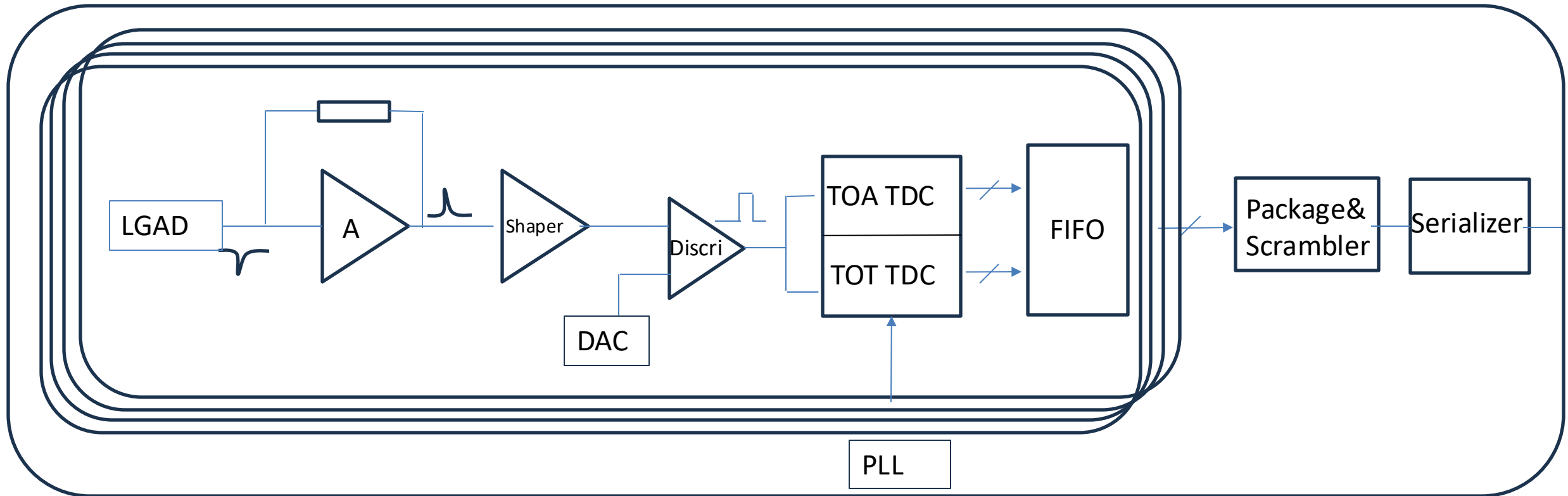
LGAD based 4D timing detector

Time & Track



Reference TDR of CEPC

AC-LGAD readout chip structure



16 bit (9 TOT, 7 TOA)

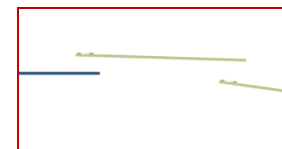
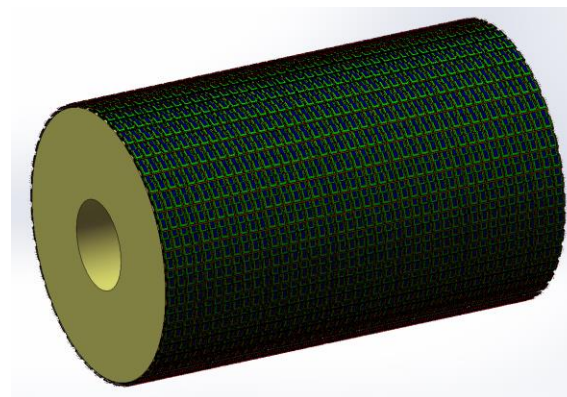
TOA for arrival time

TOT for charge measurement and time walk correction

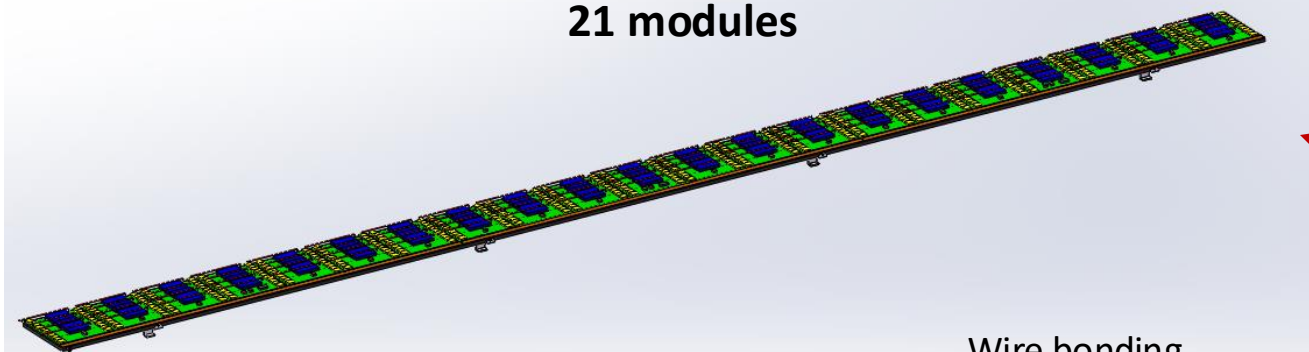
Design of the OTK with the strip AC-LGAD: Barrel

- one layer: 70 m², 3780 modules
 - R= 1800 mm ,H ~ 5800mm
 - overlap to decrease the dead area
 - 90 staves
 - 42 modules/stave

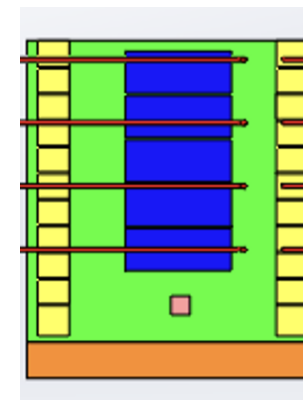
One layer ToF+OTK
R= 1800 mm , H~5800mm
90 staves



Long half stave
2900 mm x 160 mm
21 modules



Module
137.8 mm x 160mm
22 ASICs



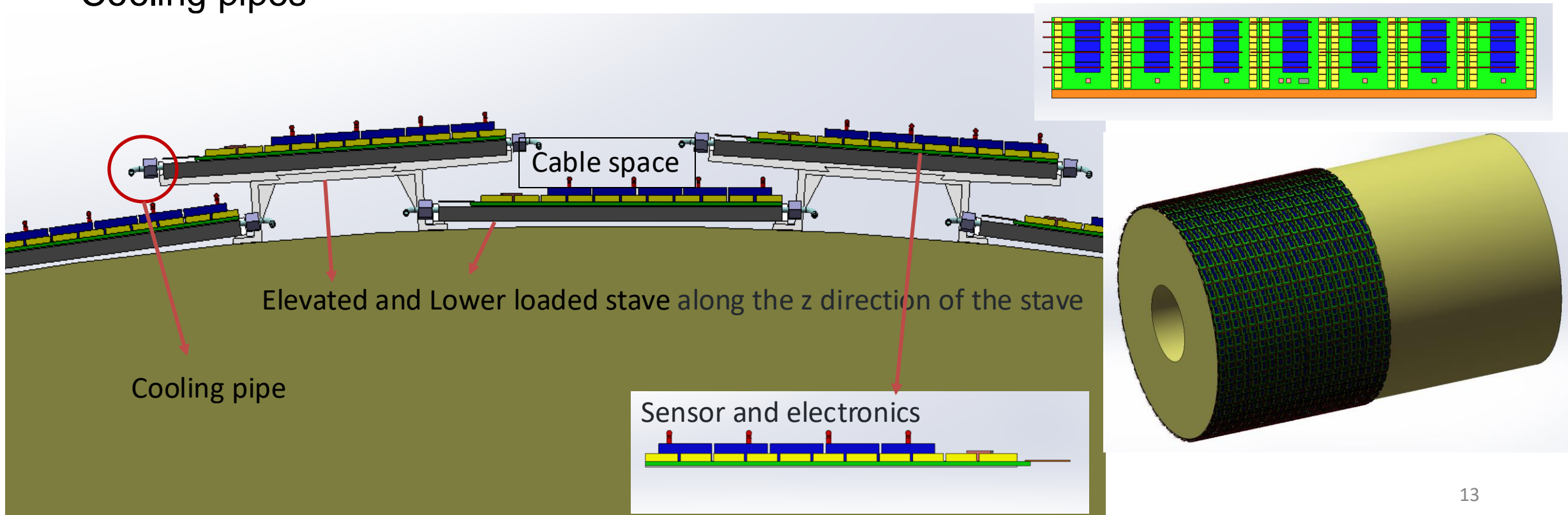
Wire bonding



Heat sink(HS): Al;

Mechanical Design for LGAD ToF & OTK

- Overlap staves for the barrel with detailed electronics design, cooling and installation
 - Special support design to allow precise alignment of the AC-LGAD sensors
 - Extra space for cables
 - Cooling pipes



Deformation Analysis of ToF & OTK

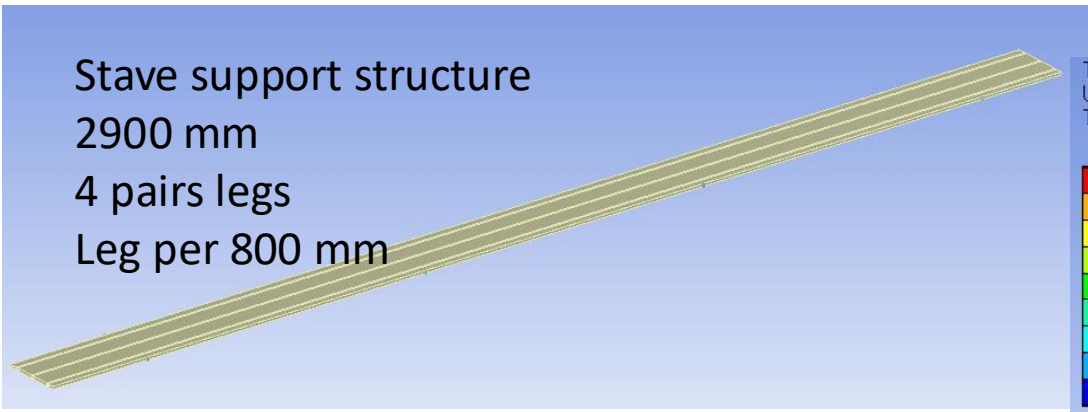
- FEA analysis for the stave support structure
- Stave support structure: Equivalent thickness $\sim 0.5\text{mm}$ CFRP.

Stave support structure

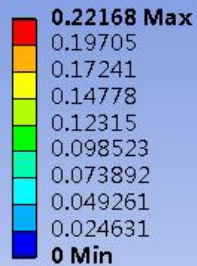
2900 mm

4 pairs legs

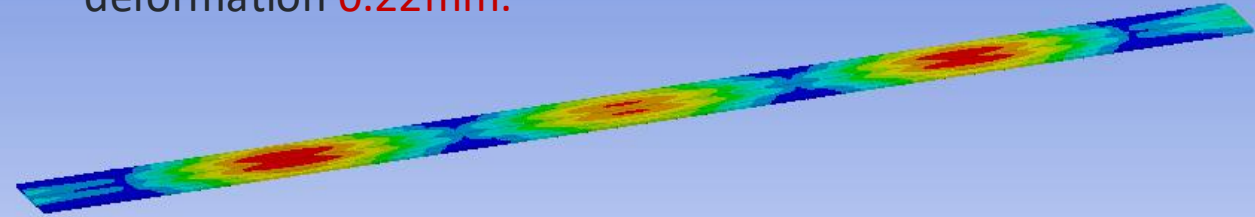
Leg per 800 mm



Type: Total Deformation
Unit: mm
Time: 1

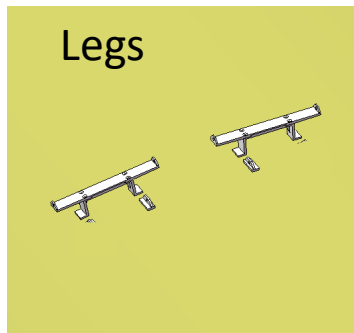


With additional 3.8 kg uniformly distributed mass, maximum deformation **0.22mm**.

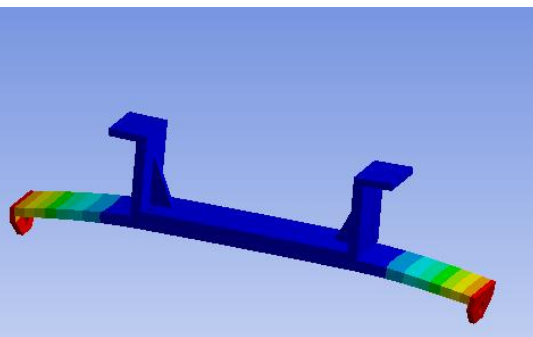
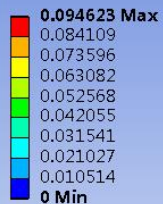


Legs

maximum deformation **0.1mm**.

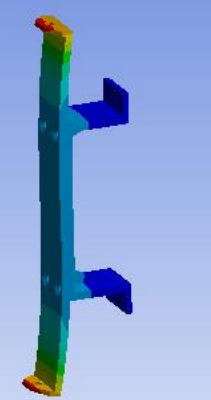
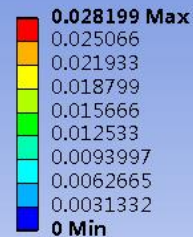


Type: Total Deformation
Unit: mm
Time: 1



maximum deformation **0.03mm**.

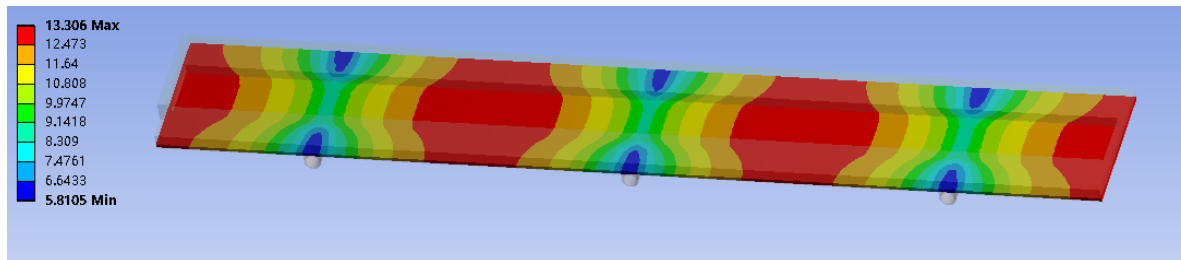
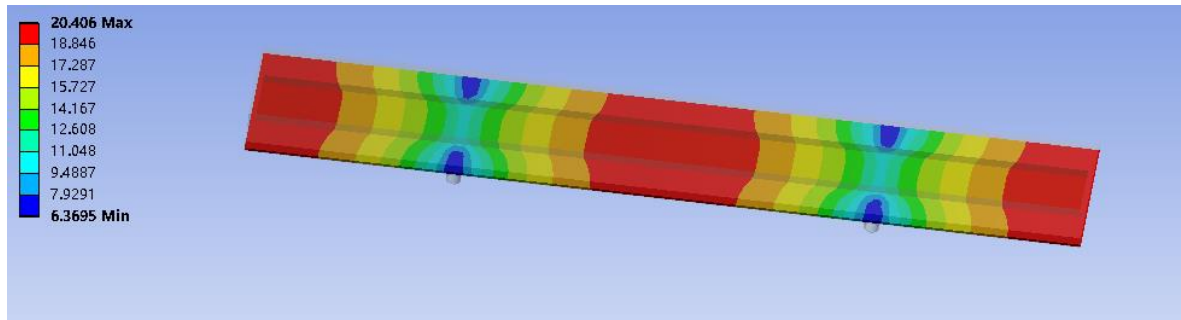
Type: Total Deformation
Unit: mm
Time: 1



Thermal analysis for ToF & OTK

■ Thermal analysis

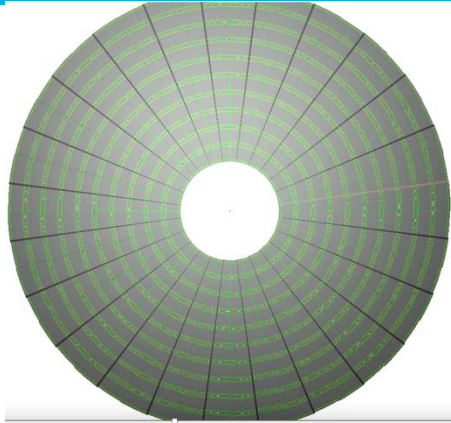
- Power: 288mW/cm²
- Cooling with two-phase CO₂ heat pipe: isothermality temperature (**5°C**), feasible. (From Tsinghua University and Sun Yat-sen University)
- Optimization of the temperature distribution (from 15 °C to 7 °C)



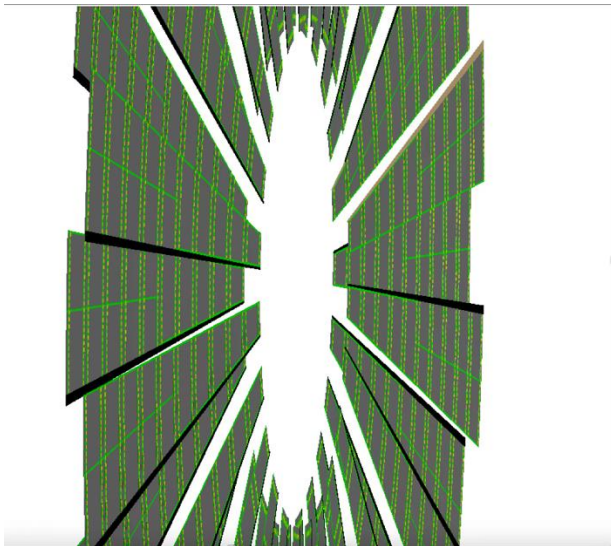
	H ₂ O	CO ₂
Heat/W	1181.88	1181.88
Cooling Method	Single-phase cooling	Phase-change cooling
Heat transfer per unit mass (W/g)	21	214.98
Liquid Density (kg/m ³)	1000	896
Required Mass Flow Rate (g/s)	56.28	5.5
Liquid Velocity (m/s)	17.91	1.95
Operating Pressure (MPa)	0.1	3.97

Endcap Design for ToF & OTK

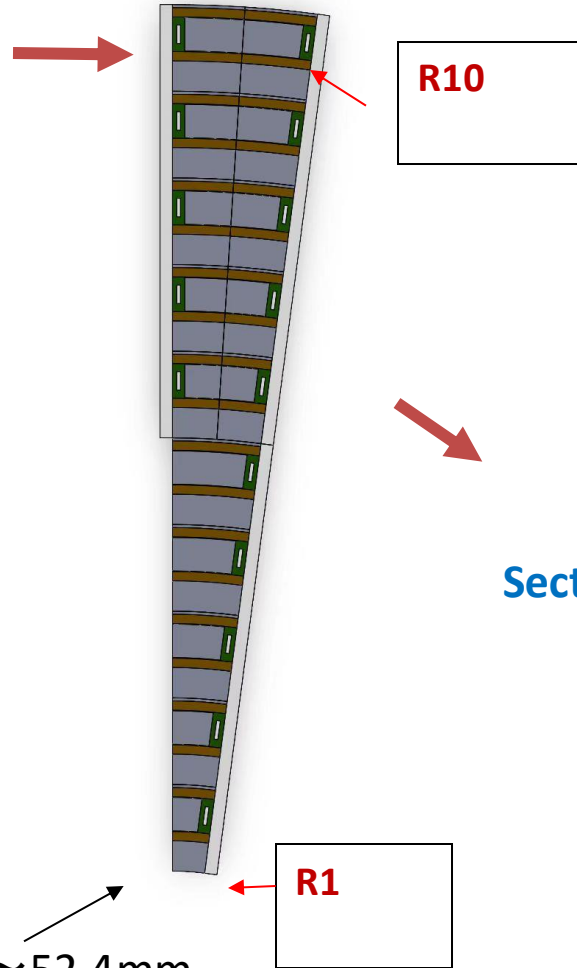
Disk



overlap petals to reduce the dead area

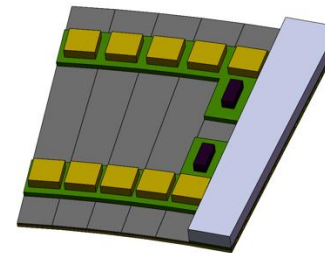


Petal 235.5 mm



- One layer with 20 m²
 - ✓ Radius from 400 mm to 1800 mm
 - ✓ Theta from 8° to 30°
- Overlap to reduce the dead area
 - ✓ 48 petals/layer
 - ✓ 10 rows/petal,
 - ✓ 7.5° per petal,
 - ✓ Overlap 0.5°/petal
- 140 mm / row at R direction

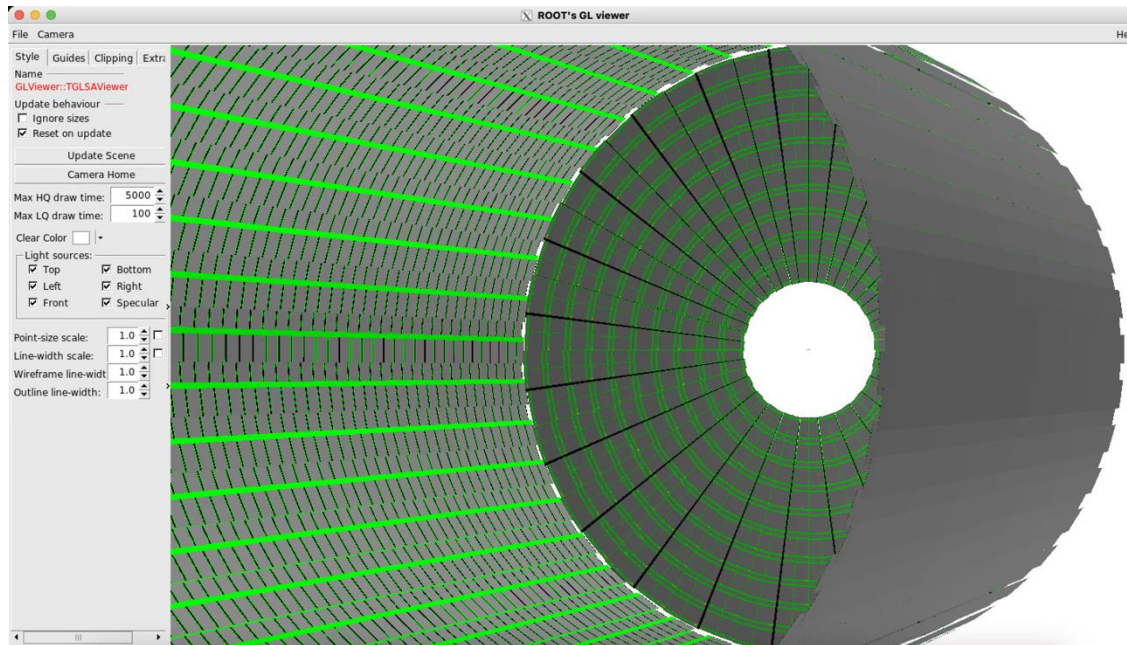
Sector Module per row



70 mm
R1: 52.36mm-
70.69mm

CEPCSW Progress for ToF & out tracker

- Got the geometry of barrel and endcap into CEPCSW
 - Good for full simulation and future physics performance study
- Estimated the maximum occupancy: 0.35% at z pole, OK



[Details](#) in Dian Yu's poster

Research Team

- ToF & OTK: 9 universities and institutes, ~ 18 staffs + ~ 22 postdocs & students



中国科学院微电子研究所
INSTITUTE OF MICROELECTRONICS OF THE CHINESE ACADEMY OF SCIENCES



南开大学
Nankai University



上海交通大学
SHANGHAI JIAO TONG UNIVERSITY



- Joined the DRD3 group

DRD3 - R&D on Semiconductor Detectors

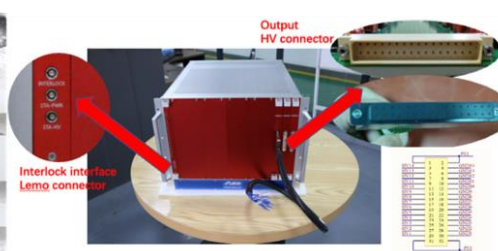
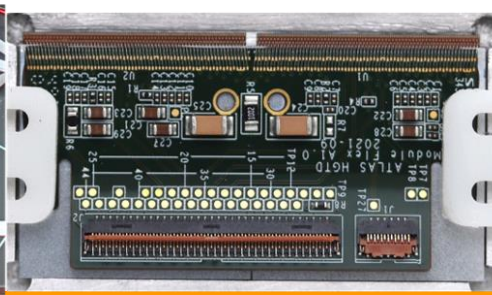
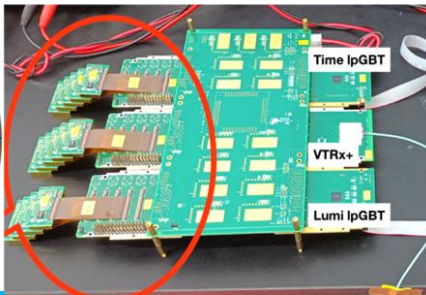
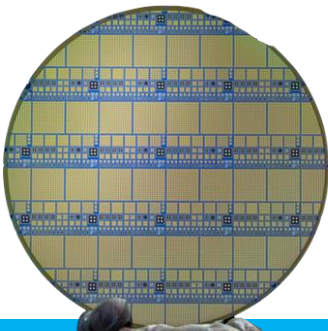


Istituto Nazionale di Fisica Nucleare
SEZIONE DI FIRENZE



- International cooperation experiences: **ATLAS China team played a leading role in HGTD**

- Joao (IHEP) is re-elected as Project leader (2021-2025), L1 manager
- 4 Level-2 conveners (Module, Sensor, Electronics, Risk, Simulation)
- 3 Level-3 conveners (PEB, high-voltage, module flex)



Technical Challenges and Working Plan

- ✓ **4D LGAD based sensor**
 - 40 ps and 10 μm for ~ 70 mm long strip

- ✓ **High precision and low power consumption ASIC**
 - 30 ps jitter

- ✓ **Large module:**
 - Long ladder: 2900 mm
 -

CEPC requirement for the sensor and ASIC

	CEPC TOF barrel	CEPC TOF endcap
Area (m^2)	~ 70	~ 19.4
Granularity	$70\text{mm} \times 0.1\text{mm}$	$70\text{mm} \times 0.1\text{mm}$
Capacitance	~ 10 pF	~ 10 pF
Charge	$>15\text{fC}$	$>15\text{fC}$
Channel number	$\sim 1 \times 10^7$	$\sim 2 \times 10^6$
Module assembly	Wire bonding at strip	Wire bonding at strip
MIP Time resolution	$\sim 30\text{-}50$ ps	$\sim 30\text{-}50$ ps
Spatial resolution	~ 10 μm	~ 10 μm (r- ϕ)
Number of channels per module	2816	2816
Data size	16 bit (9 TOT, 7 TOA) + channel(7bit, 128) +bunch ID(8bit) + chip ID (4-5 bit) $\sim 40\text{-}48$ bits	16 bit (9 TOT, 7 TOA) + channel(7bit, 128) +bunch ID(8bit) + chip ID (4-5 bit) $\sim 40\text{-}48$ bits

Summary and Working plan

- **Designed an AC-LGAD based detector as ToF + Outer Tracker for CEPC**
 - **50 ps** time resolution and **10 μm** spatial resolution (4D detector)
 - aim to design **70 mm** long strip AC-LGAD
 - cover the barrel and endcap region: **$\sim 90 \text{ m}^2$**
- **Prototype**: AC-LGAD sensor with **5.6mm** strip length and **150 μm** pitch, timing resolution is **37.5 ps** (Beta test), spatial resolution is **8.3 μm** (laser test).
- **Working plan for ToF & Outer Tracker**
 - Optimized the barrel and endcap design
 - Test beam for the long strip AC-LGAD
 - Sensor design: 3 steps (20mm, 40mm, 70 mm) towards the large area, long strip, sector sensor
 - High precision electronics optimization, such as the power consumption
 - Design and Optimize the cooling system (cooling pipe et. al.)
 - Physics performance study
 - **A lot to be done...**

Welcome to join us!



Thank you for your attention!

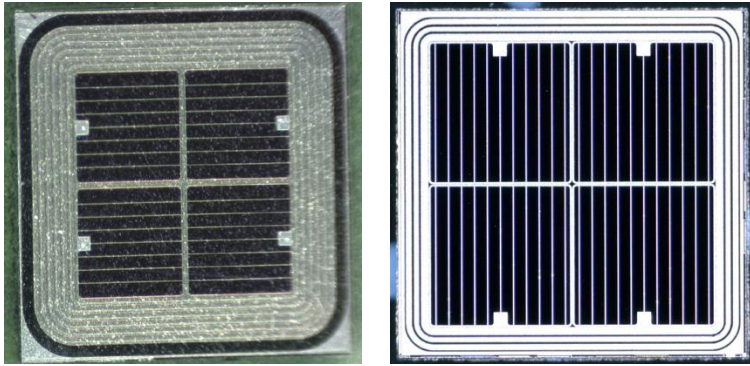


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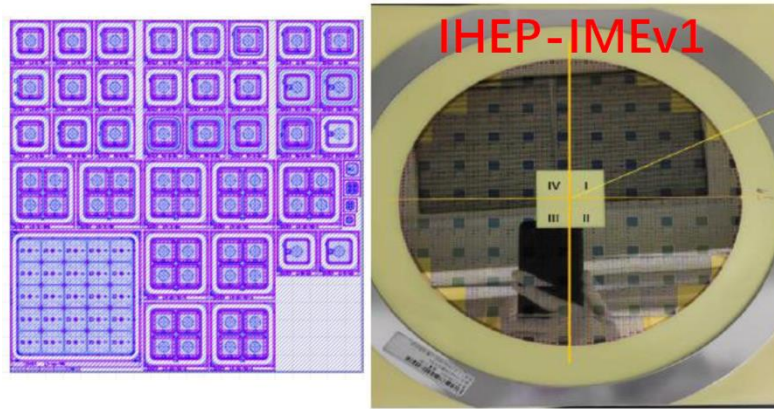
Backup

LGAD Development at LGAD

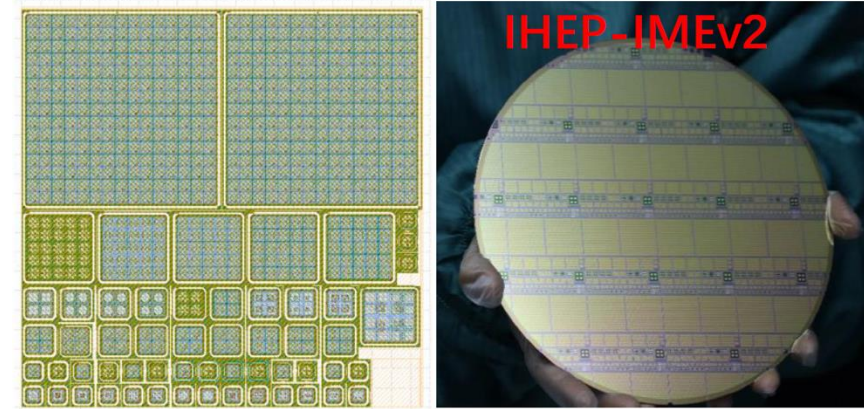
IHEP-NDL(2019)



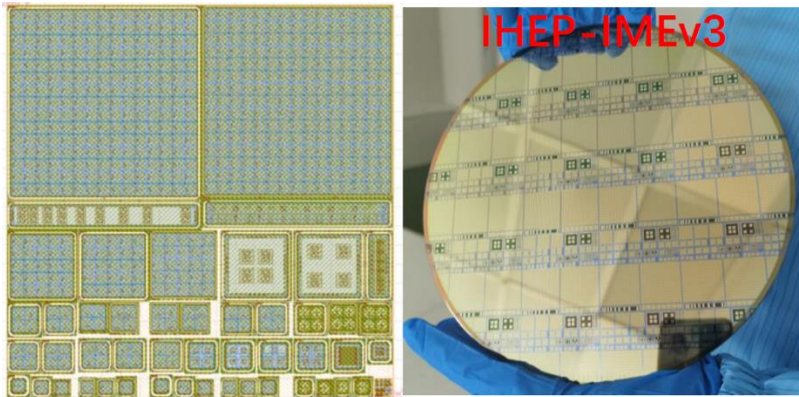
IHEP-IMEv1(2020.9)



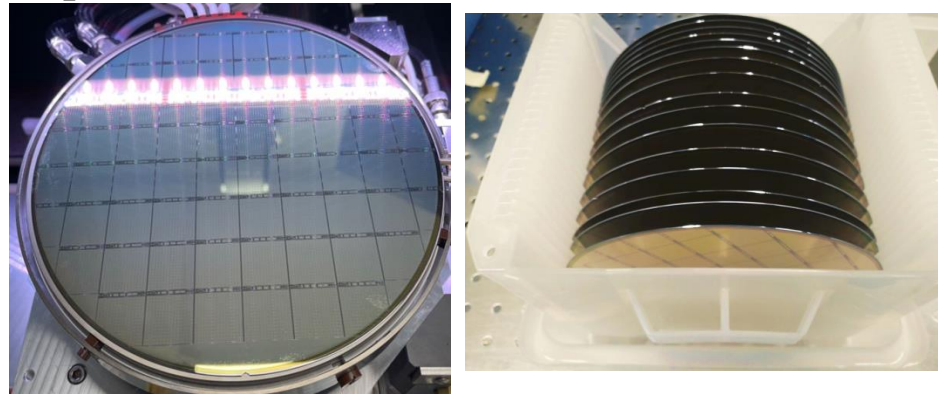
IHEP-IMEv2(2021.6)



IHEP-IMEv3(2022.5)



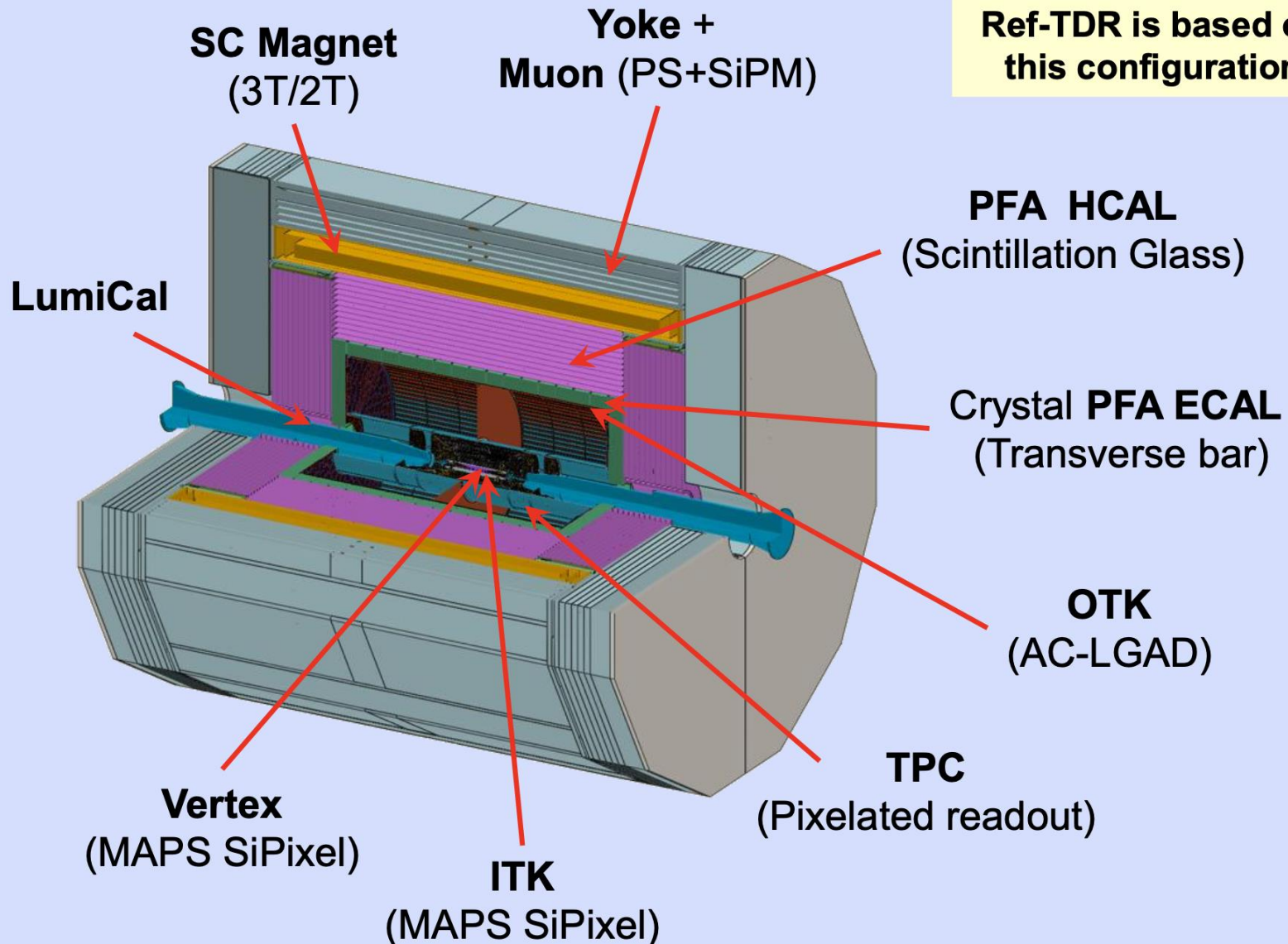
Pre-production for ATLAS (2023.7)



→ Mass production for ATLAS (2024.6)

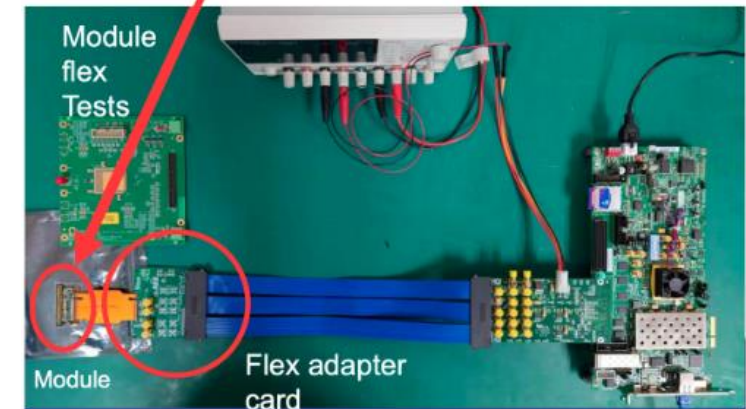
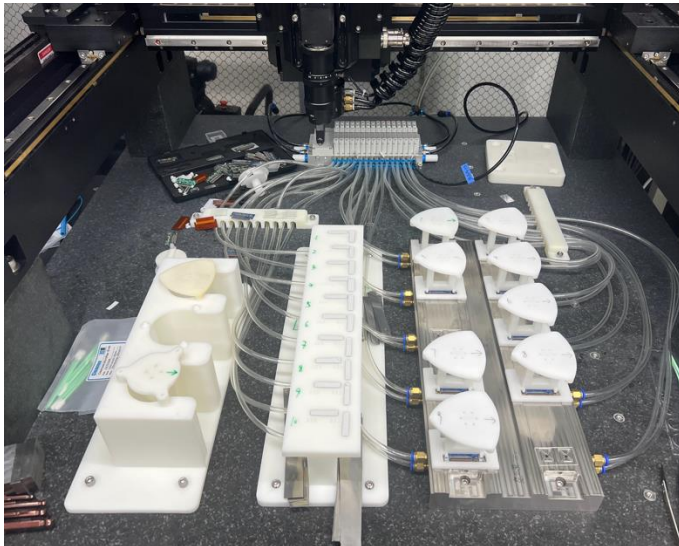
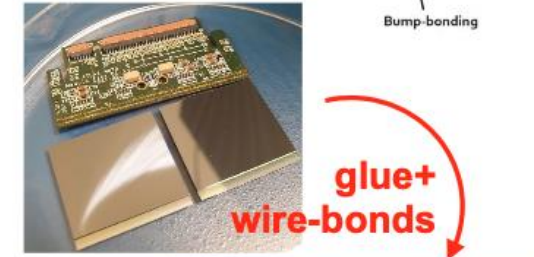
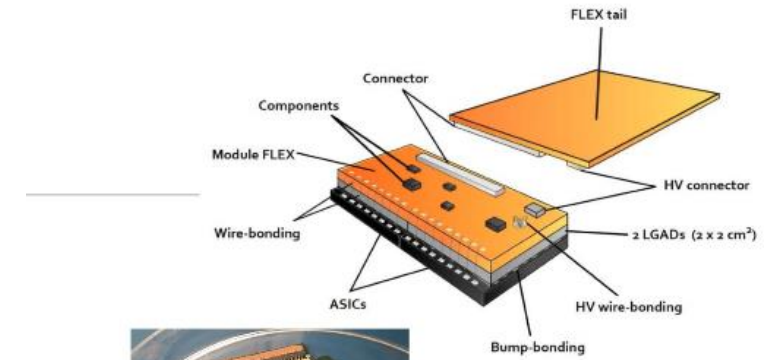
The 4th Concept

Ref-TDR is based on this configuration



LGAD module assembly at IHEP

- 6 module assembly site at HGTD
 - IHEP, USTC, Mainz, France, IFAE, Morocco
 - IHEP is largest site, **34% module assembly (~3000)**
- IHEP designed and fabricated module flex
- IHEP developed gantry system for assembly and loading
 - Pattern recognition, glue dispensing and assembly
 - Plan to assemble **10** modules each time



Mechanism: Optimization of the Barrel Design

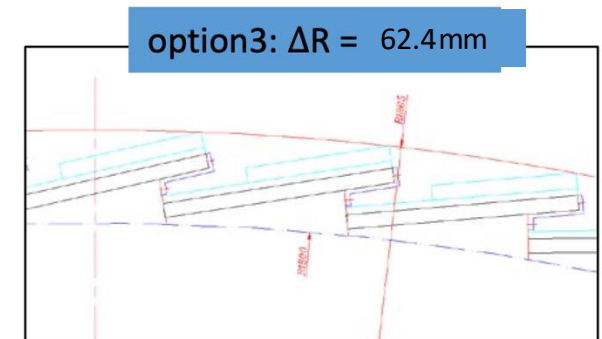
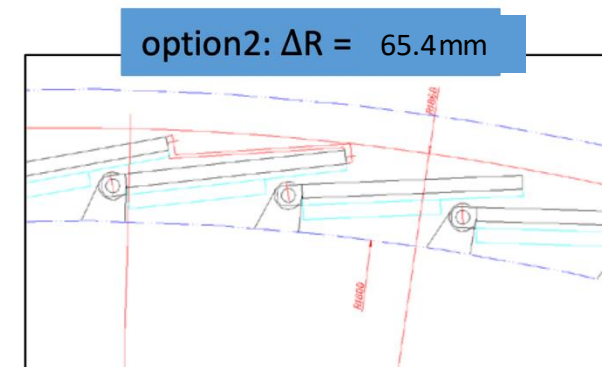
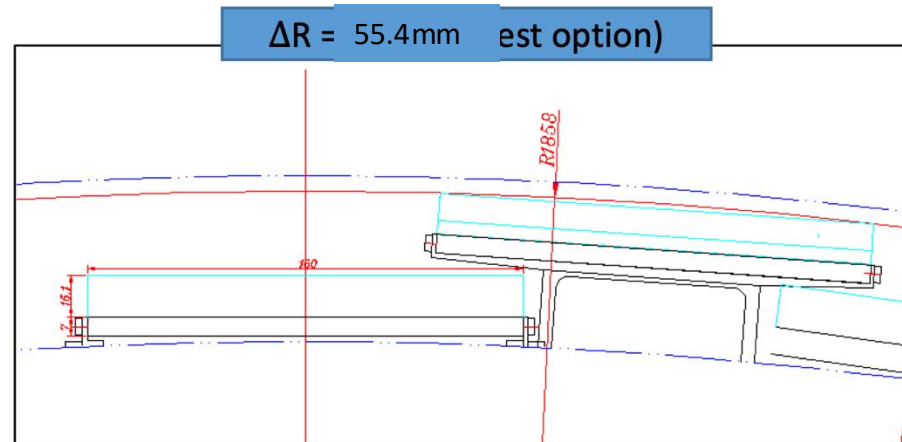
■ Three arrangement of the ladder

G1: $\Delta R = 55.4 \text{ mm}$ (**The Best arrangement**)

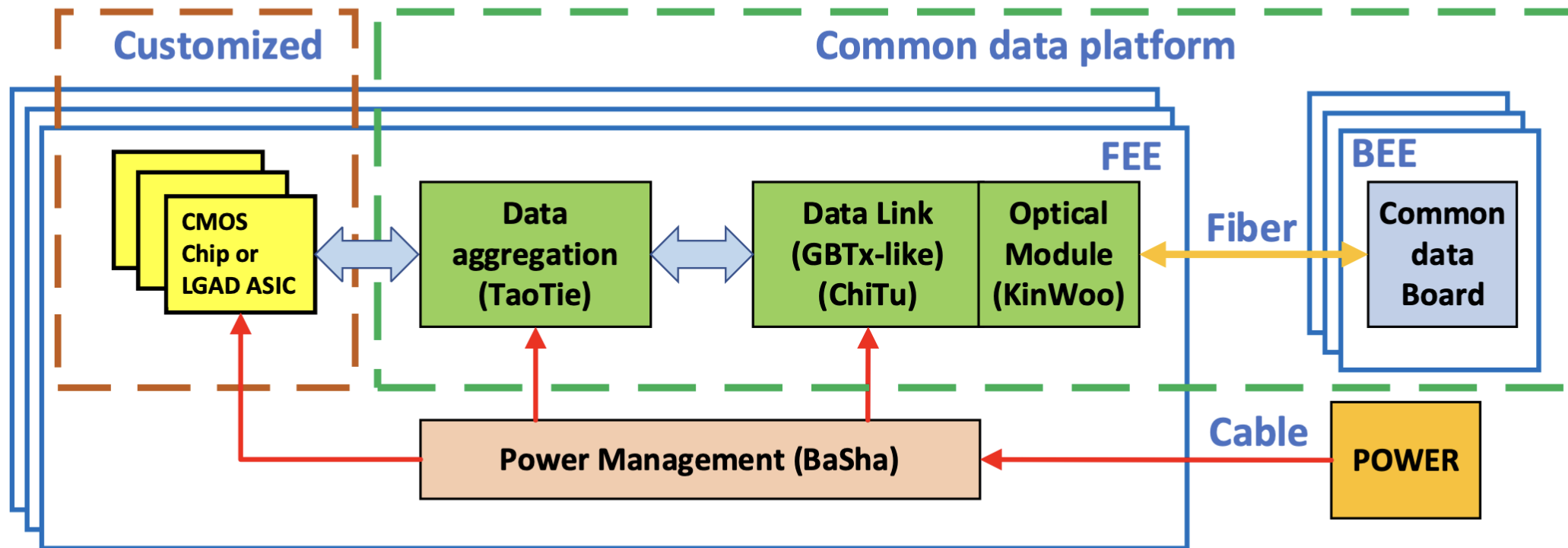
The best option:

- minimum space required in R direction
 $\Delta R = 55.4 \text{ mm}$
- Sensors toward outside direction (update recently)

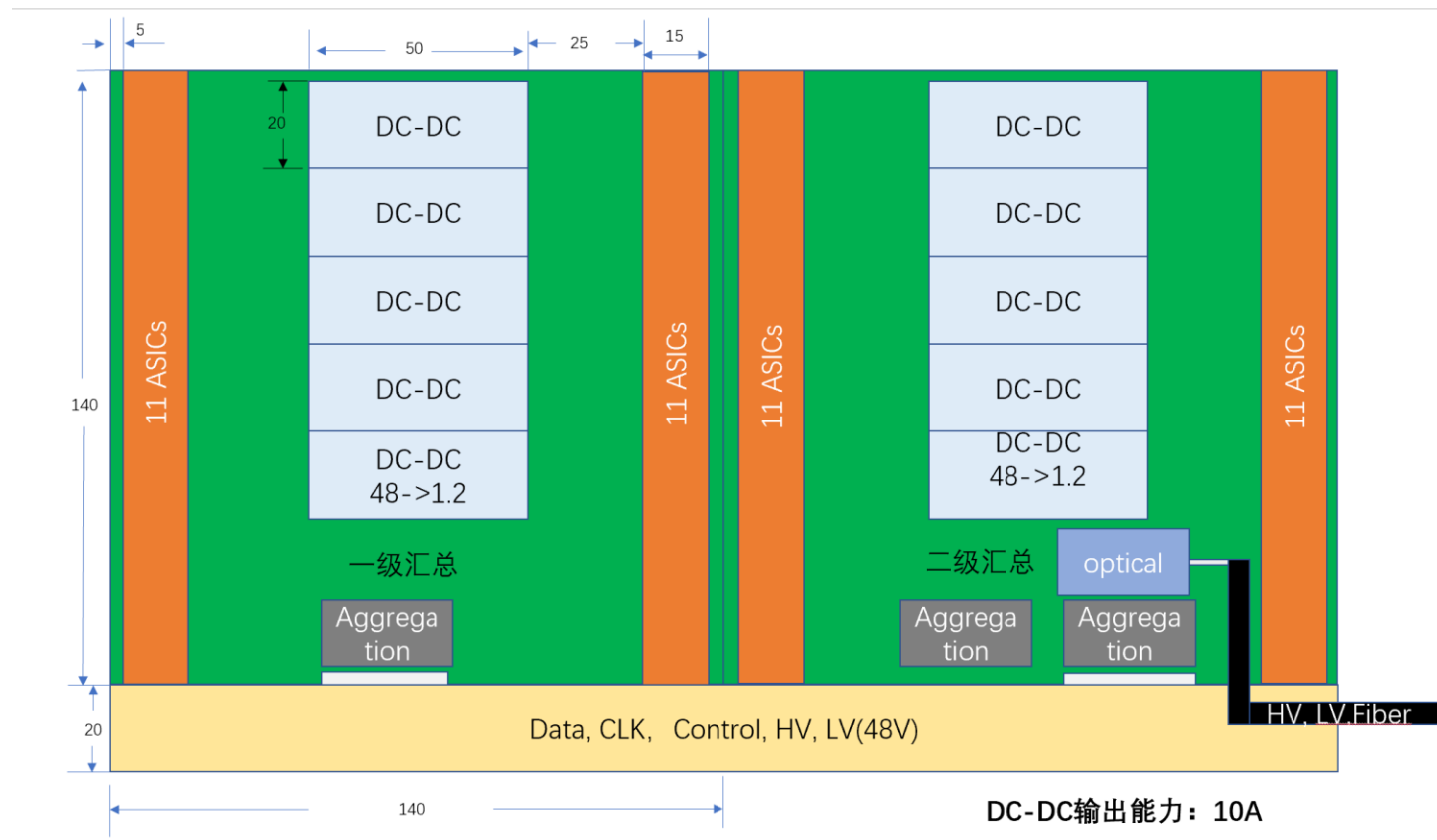
Sensor and electronics:
thickness 13.8 mm



Silicon Tracker Common Electronics

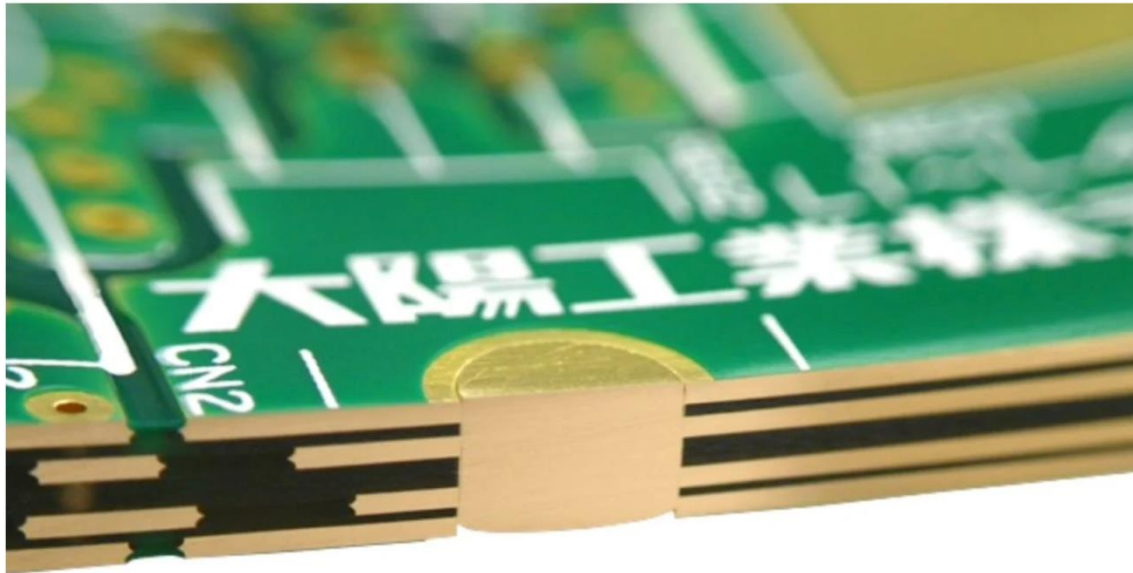


- **Data transmission:** common data platform
- **Trigger mode:** triggerless



Heat sink study

- PCB heat sink design should be based on the standard manual
 - Experiences on 1.6 mm PCB with heat sink
 - Juno and AMS02 experiment applied the heat sink to cooling down



Need to know
how large the
heat sink is?

Who can help
to do the
estimation?

Figure 2: A PCB built with embedded copper coin.

<https://www.proto-electronics.com/blog/design-hints-high-power-pcbs>

AC-LGAD: Spatial Resolution

- Spatial resolution Vs. Pitch size
 - ✓ Pitch size 250 μm \rightarrow 150 μm
 - ✓ Spatial resolution 11 \rightarrow 8 μm (Strip).
- **Smaller pitch sizes \rightarrow better spatial resolution**

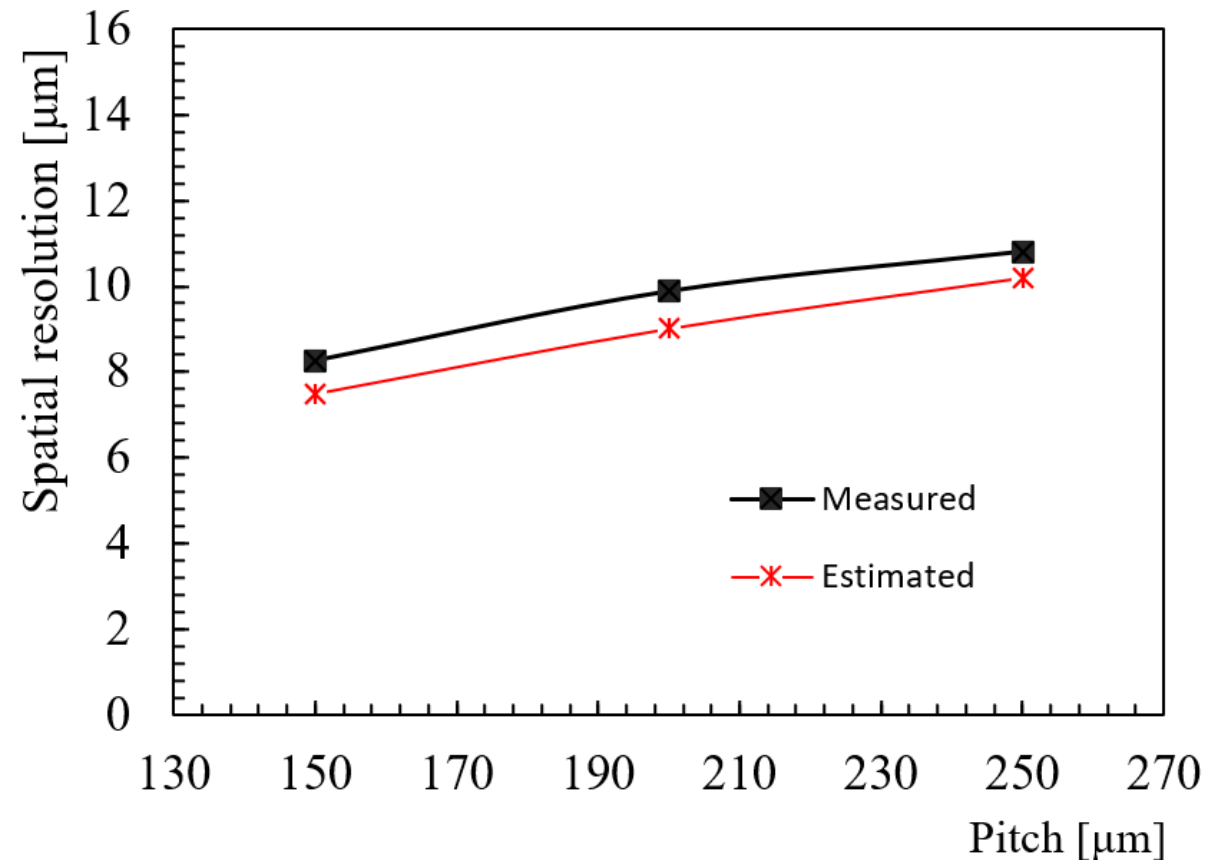
Resolution estimation:

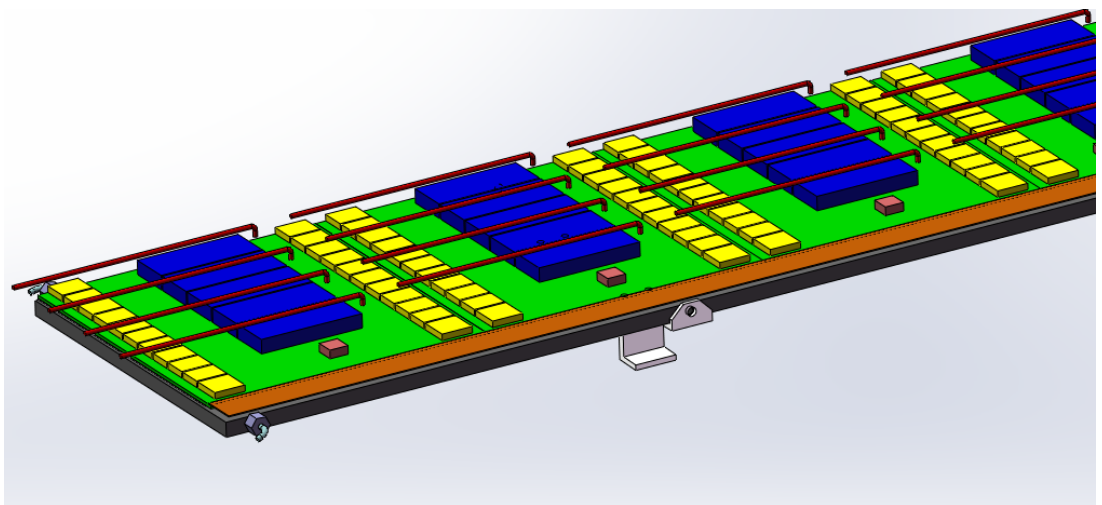
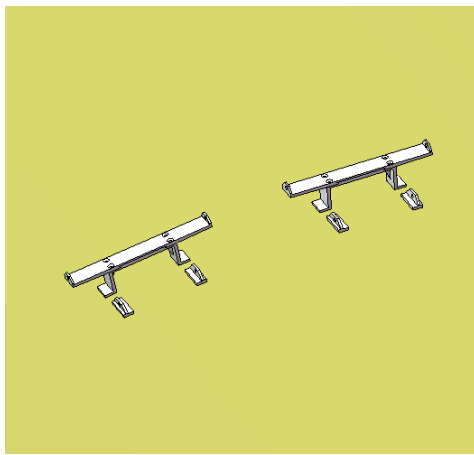
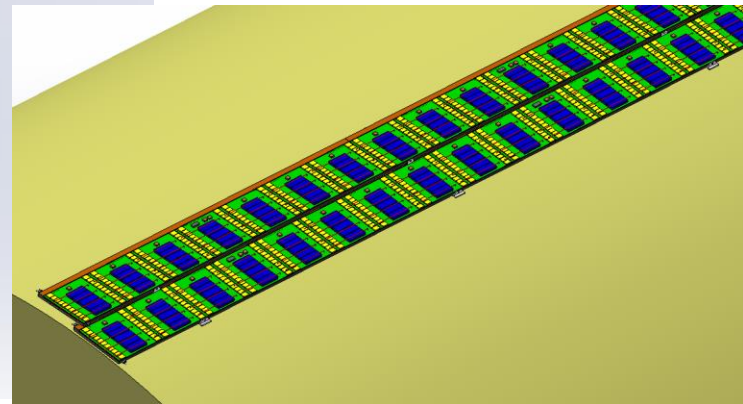
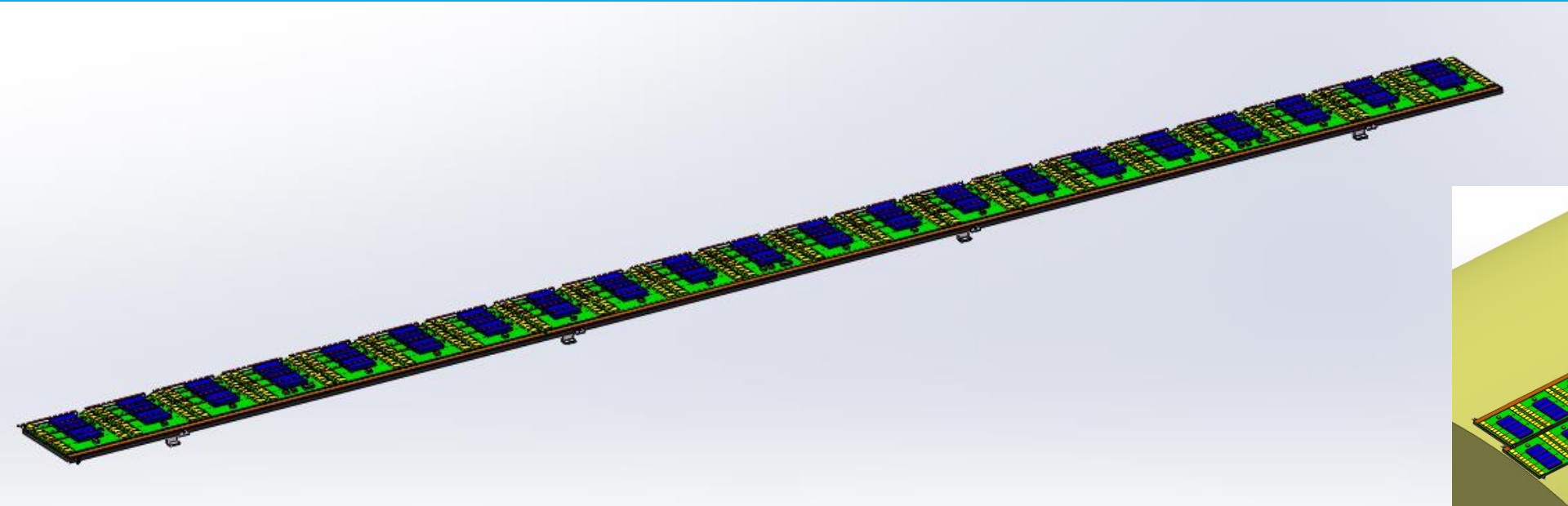
$$\sigma_{\text{spatial}} \approx \frac{N}{A}$$

A: signal attenuation factor

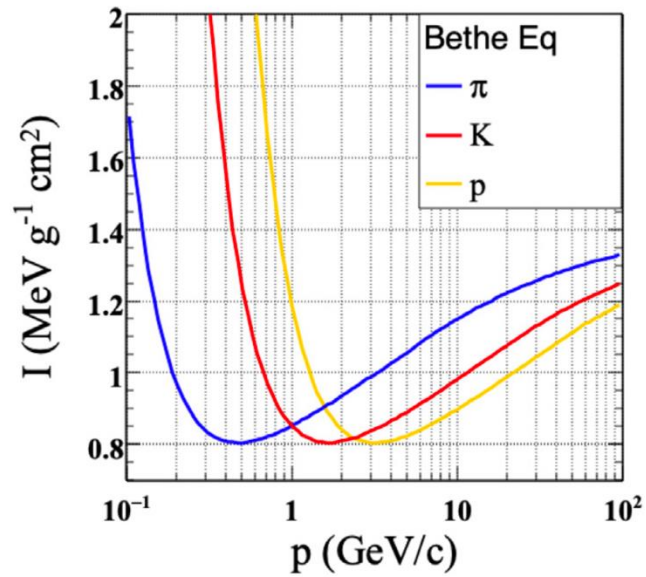
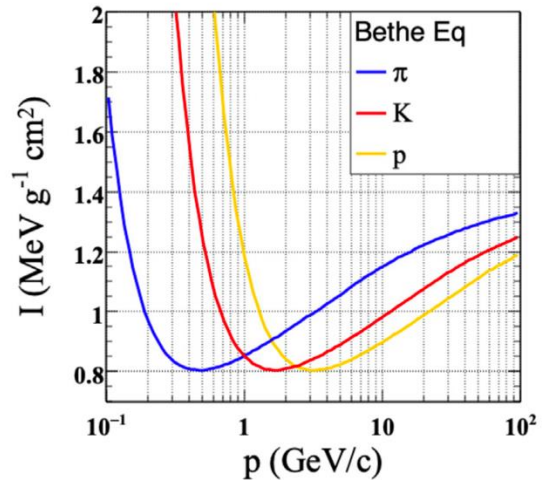
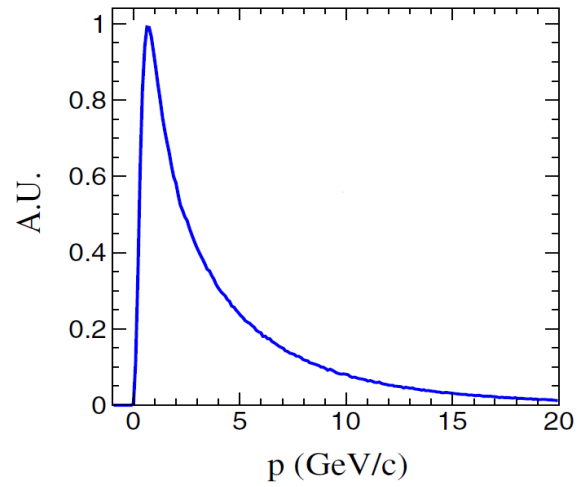
N: noise RMS (sensor + electronics)

Spatial resolution Vs.
pitch size

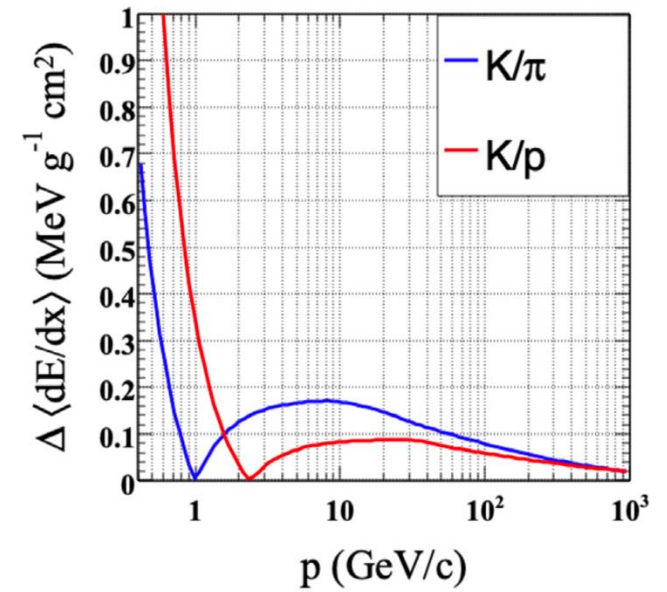




■ TPC



(a)



(b)

Fig. 4. The distribution of I as a function of momentum for $K^\pm/\pi^\pm/p$ (a) and the absolute difference of I for K^\pm/π^\pm and K^\pm/p (b).