

# DRD6-WP1

## Sandwich calorimeters with fully embedded electronics

Adrián Irles for the DRD6-WP1  
*AITANA group at IFIC – CSIC/UV*



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DE VALÈNCIA

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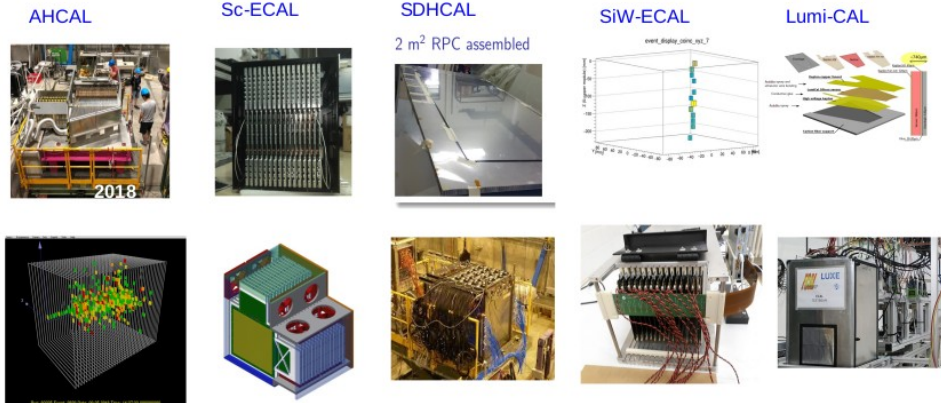
# High Granularity Calorimetry concept

▷ R&D and proof of concept lead by the CALICE and FCAL collaborations

▷ Exported to HL-LHC Upgrade of existing detectors (ALICE FoCAL pixel calorimeter, HGCal with high granular Si and SC calorimeter systems)

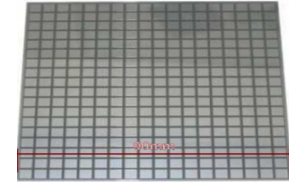
▷ Adapted to lower energy experiments

- Strong-Field QED experiments (LUXE)
- Dark Photon, ALPs Experiments (LUXE-NPOD, EBES -KEK, Lohengrin - Bonn,...)



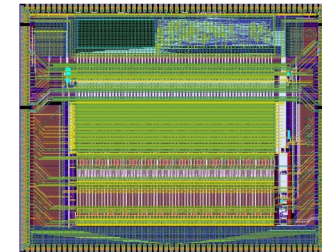
Large surface detectors

Si Wafer



Highly integrated (very) front end electronics

e.g. SKIROC (for SiW Ecal)



Achieved milestones in the past: FCAL, CALICE (and CALICE+CMS) beam tests campaign of large size prototypes



## ▷ General approach:

- Highly granular calorimeters as integrated systems - but often still with separate requirements and correspondingly separate technological solutions for electromagnetic and hadronic sections.

## ▷ Overarching goals:

- Establish (where not existing already) large-scale prototypes that allow to demonstrate the technologies, both stand-alone and in combined tests of different electromagnetic and hadronic sections.

## ▷ High-level structure: Tasks covering technology areas

- Task 1.1: Highly pixelised electromagnetic section
- Task 1.2: Hadronic section with optical tiles
- Task 1.3: Hadronic section with gaseous readout



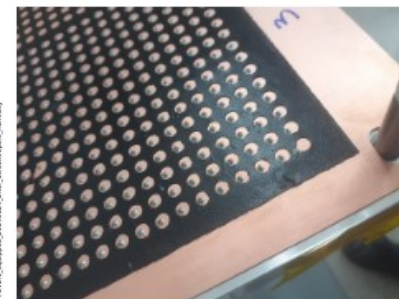
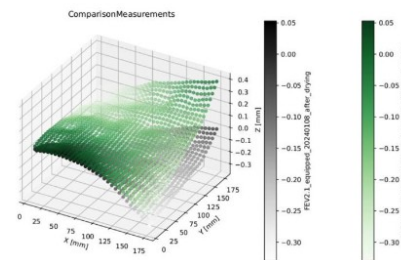
Task/Subtask	Sensitive Material/ Absorber	DRDTs	Target Application	Current Status
<b>Task 1.1: Highly pixelised electromagnetic section</b>				
Subtask 1.1.1: SiW-ECAL	Silicon/ Tungsten	6.2	$e^+e^-$ collider central detector	Prototype for finalising R&D for LC, Specification for CC and of timing for PFA needed
Subtask 1.1.2: Highly compact calo	Solid state (Si or GaAs)/ Tungsten	6.2	$e^+e^-$ collider forward part	Prototypes with non-optimised sensors, Sensor optimisation and data transfer studies ongoing
Subtask 1.1.3: DECAL	CMOS MAPS/ Tungsten	6.2, 6.3	$e^+e^-$ collider central detector. Future hadron collider	Prototypes with non-optimised sensors, Sensor optimisation ongoing
Subtask 1.1.4: Sc-Ecal	Scintillating plastic strips/ Tungsten	6.2	$e^+e^-$ collider central detector	Prototype for finalising R&D for LC, Specification for CC and of timing for PFA needed

## SiW-ECAL (<2020)

- 15 layers  $18 \times 18 \text{ cm}^2$
- $0.5 \times 0.5 \text{ cm}^2$  Si cells
- 2.8+5.6 mm W ( $21 X_0$ )
- 100 kg,  $0.4 \times 0.4 \times 80 \text{ cm}^3$
- 15k channels
- Sensor delamination issues



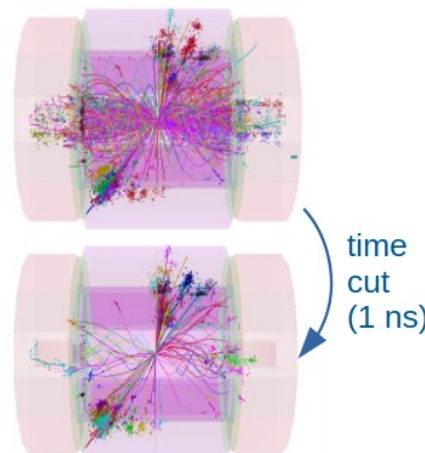
Additional drying and humidity cycles  
3x72 cycles during nine days at 90% and 30°C



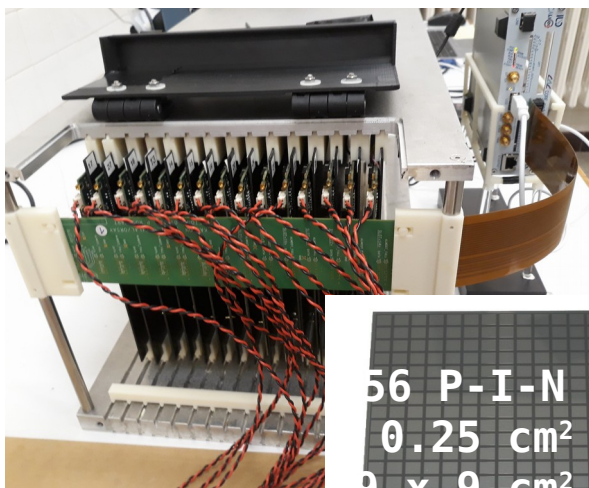
## SiW-ECAL (ongoing)

- Goal 15 layers  $18 \times 18 \text{ cm}^2$
- New PCB generation & ASICs
- R&D on optimized hybridization
- Ongoing studies on requirements for Circular Colliders:
  - - high fluxes
  - - cooling
- 5d calorimetry

## Cleaning of Events



[CLIC CDR: 1202.5940]  
adapted from L. EMBERGER



56 P-I-N diodes  
 $0.25 \text{ cm}^2$  each  
 $9 \times 9 \text{ cm}^2$  total  
area

## EUDET layout

Prototype from Hamamatsu



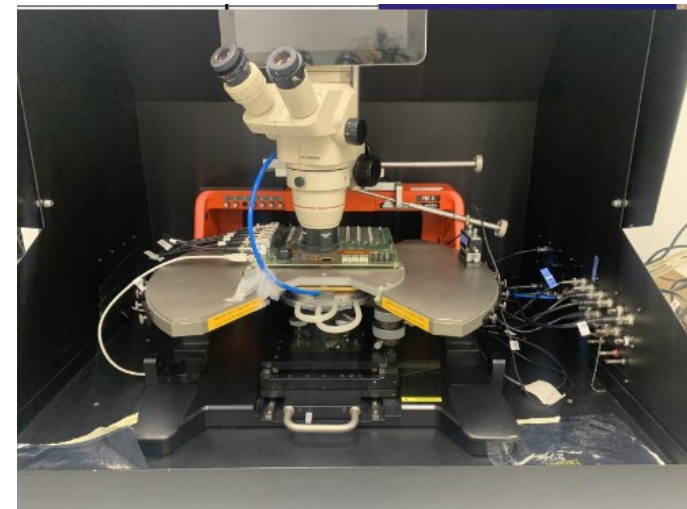
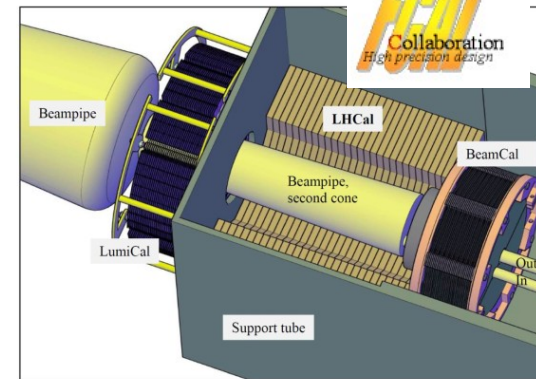
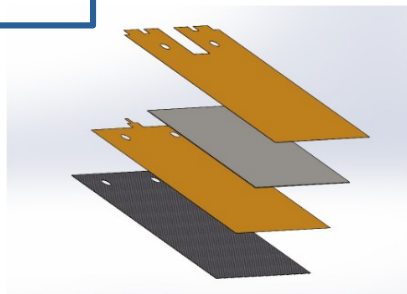


# Forward Calorimetry (extreme compactness)

- ▷ LumiCal for precise luminosity measurement (Counting Bhabhas)
- ▷ BeamCal for fast luminosity measurement (using beamstrahlung)
- ▷ Technology choice: Si or GaAs/W sandwich calorimeters
- ▷ 1 X0 absorber thickness per layer, 20 (30) layers in ILC (CLIC)
  - Optimal geometries for FCC being studied
- ▷ Recent progress:
  - investigation of new GaAs sensors with integrated signal routing → similar signal size to silicon sensor
  - **FLAME and FLAXE ASICs** development and production (ongoing)

## Production of a large scale prototype (adapted to LUXE)

- ▷ Large sensors (9x9cm<sup>2</sup>) and **flexible PCBs (compact calo)**
- ▷ **Material budget, thickness:**
  - **Total bellow 1mm**
  - 200um CF + 320um sensor
  - ~500um for fanout + HV kapton + 3 layers of glue/Adhesive



Slide from K. Krueger



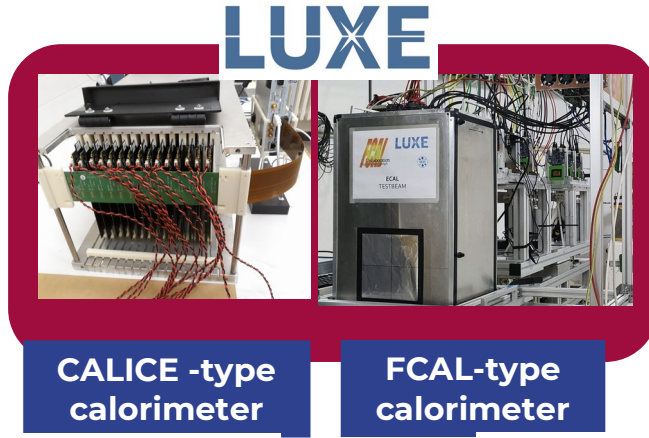
# DRD6 – high granular silicon ECALs

**Barrel ECAL:**  
Similar design in:

(linear collider)  
CLICdetector, ILD, SiD

(circular collider)  
CLD, ILD, CepC

## Electron Calo for LUXE



**CALICE -type calorimeter**

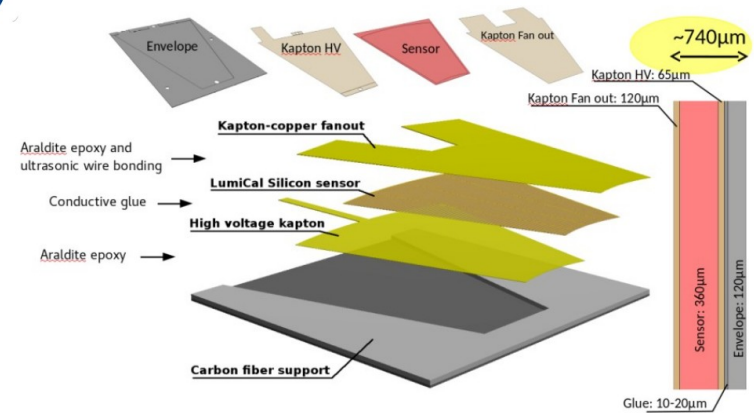
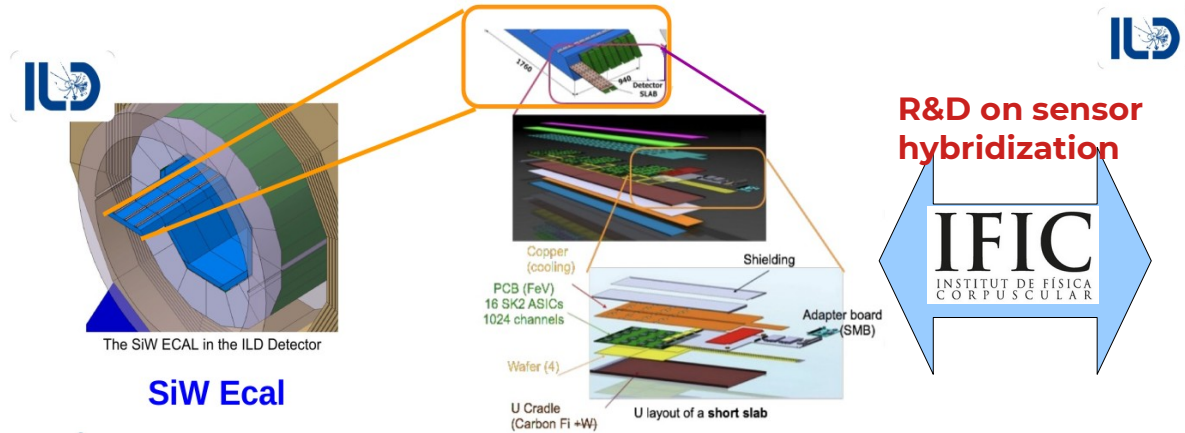
**FCAL-type calorimeter**

**Froward LumiCAL:**  
Similar design in:

(linear collider)  
CLICdetector, ILD, SiD

(circular collider – with adaptations)  
ILD, CEPC,..

## Positron Calo for LUXE



# Digital ECAL based on MAPS

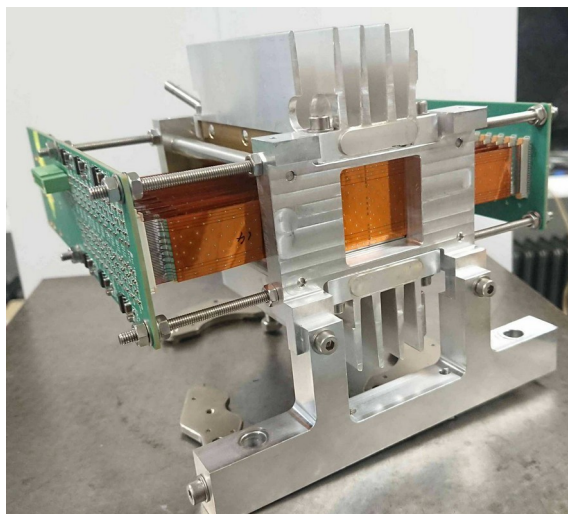
- ▷ Primary experimental context: ALICE FOCAL, Higgs Factories
- ▷ A MAPS-based digital Silicon-Tungsten ECAL,
  - EPICAL: building on current DECAL and EPICAL projects, partially integrated in CALICE in the past
  - NAPA-p1 at SLAC – (cooperation with CERN) sensor development

24 layers with each  
- 3 mm W absorber  
- 2 ALPIDE CMOS sensors  
(NIM A, 845:583–587, 2017)

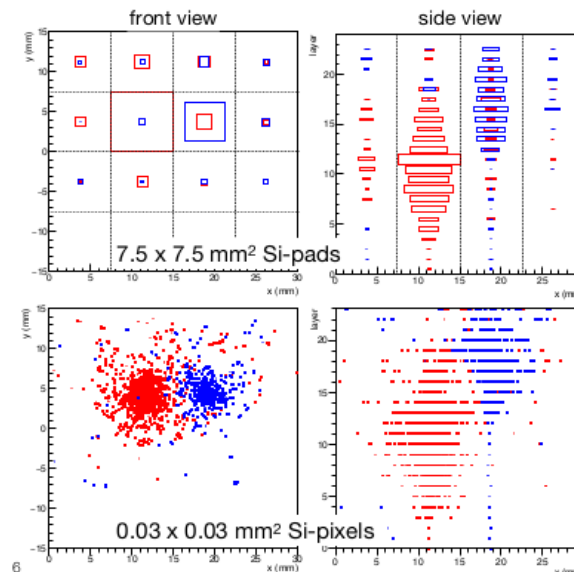
29.24 x 26.88  $\mu\text{m}^2$  pixel size

active cross section 3 x 3  $\text{cm}^2$

**compact** design: expect  $R_M \approx 11$  mm



EPICAL-2



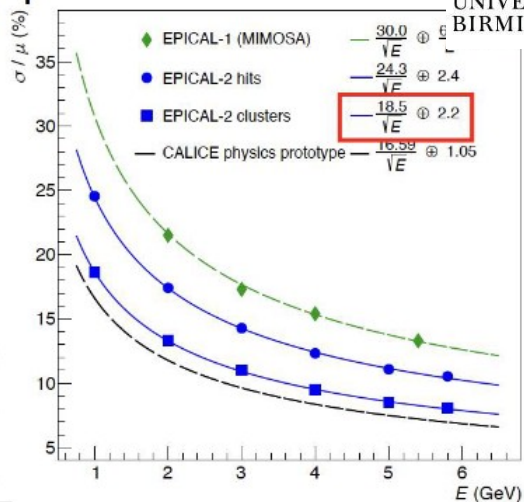
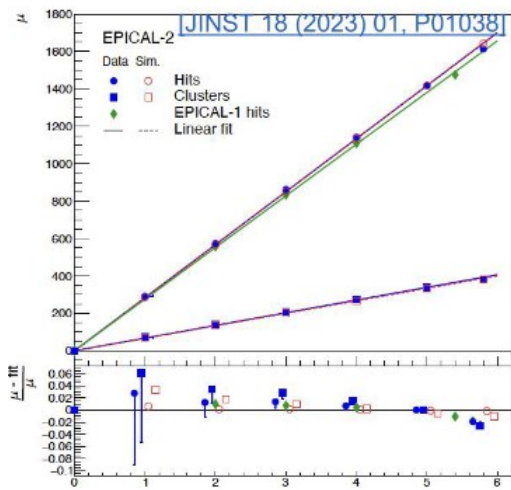
At an advanced phase of  
proof-of-principle: small prototypes





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## Calorimetric performance



hits	a (%)	b (%)	c (%)
data	24.30 ± 0.03	2.41 ± 0.08	-
sim ( $E_{\text{spread}} = 0$ )	21.27 ± 0.06	2.30 ± 0.16	-
sim ( $E_{\text{spread}} = 158$ MeV)	21.58 ± 0.25	1.8 ± 0.5	15.1 ± 0.4
clusters	a (%)	b (%)	c (%)
data	18.54 ± 0.02	2.17 ± 0.05	-
sim ( $E_{\text{spread}} = 0$ )	14.10 ± 0.04	2.52 ± 0.07	-
sim ( $E_{\text{spread}} = 158$ MeV)	14.57 ± 0.21	1.96 ± 0.26	14.93 ± 0.23

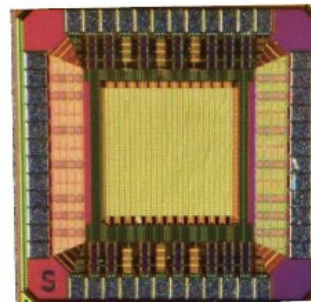
$$\frac{\sigma_E}{E} = \frac{a}{\sqrt{E/\text{GeV}}} \oplus b \oplus \frac{c}{E/\text{GeV}}$$

- Good standard performance
- Better resolution from clusters
- Uncertainties in beam energy spread

## NAPA-p1 at SLAC

	Specification	Simulated NAPA-p1	
Time resolution	1 ns-rms	0.4 ns-rms	✓
Spatial Resolution	7 μm	7 μm	✓
Noise	< 30 e-rms	13 e-rms	✓
Minimum Threshold	200 e-	~ 80 e-	✓
Average Power density	< 20 mW/cm <sup>2</sup>	0.1 mW/cm <sup>2</sup> for 1% duty cycle	✓

The chip was received at SLAC in September 2023



Microscope photo of NAPA-p1

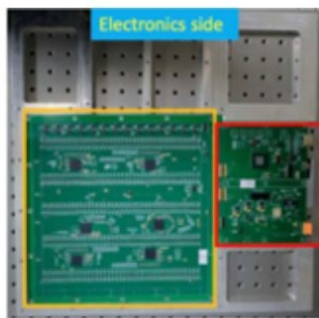
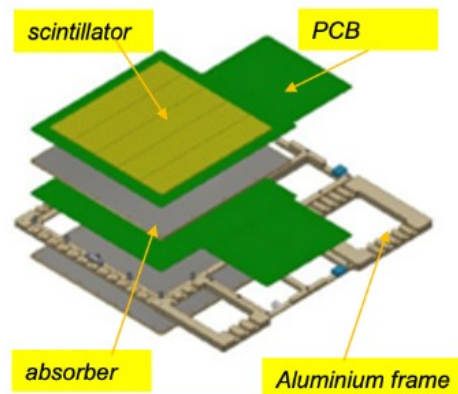
Acknowledgement:  
CERN WP 1.2 for the excellent cooperation:  
NAPA-p1 uses the pixel masked developed and optimized by CERN, and was fabricated in a shared run led by CERN



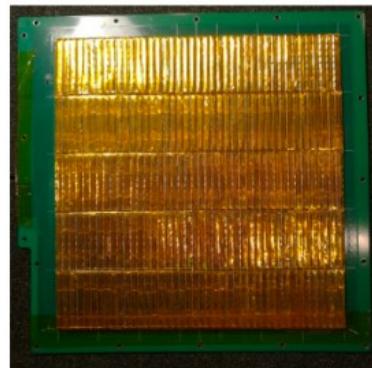
## Technological Prototype

### • ScW-ECAL technological prototype

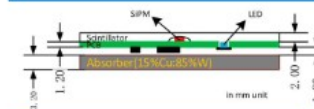
- Full layers (32 layers)
  - Detection layer of  $210 \times 225 \text{mm}^2$  with 210 scintillator-strips
    - 30 layers with single SiPM readout
    - 2 layers with double SiPM readout
  - Absorber plate (3.2mm-thick 15%-85% Cu-W alloy)
- Total material thickness  $23.4 X_0$



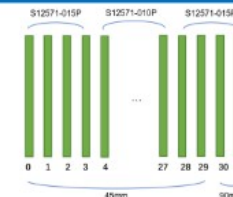
Detection layer on EBU



Scintillator-SiPM readout scheme



Sensitive layer arrangements



# Scintillator ECAL

## Ongoing and Near Future (~5 years)

### ▷ Engineering work for **large scale production**

- Injection moulding, automated assembly, system for QC/QA

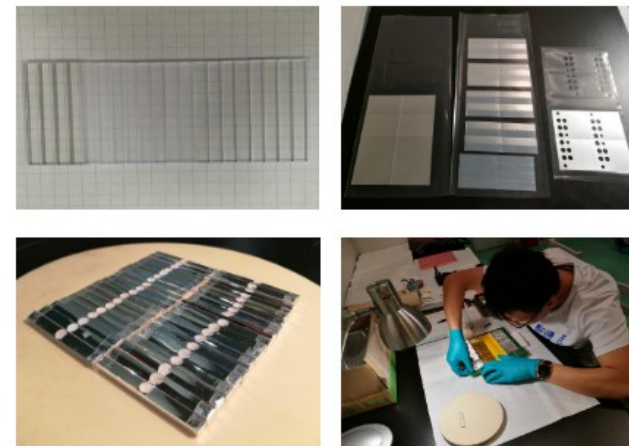
### ▶ **Improvement of timing** performance with **dedicated timing layers** ~10ps

- Scintillator tile + larger SiPM with high light yield → better time resolution
- Cherenkov detector based on RPC-GasPM (New R&D )

### ▶ **R&D on new materials:**

- High Granular Crystal Calorimetry

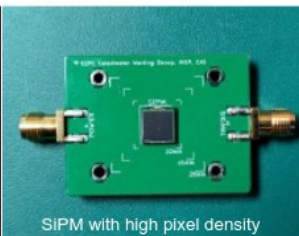
Strip wrapping and assembly on EBU was done by hand (Shanghai Institute of Ceramic)



Long bar configuration in Geant4



BGO crystal and wrapping foil

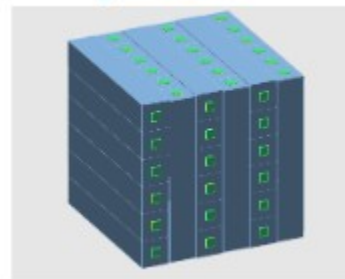


SiPM with high pixel density



SiPM readout electronics

## Single EM module



Dummy crystal matrix with 3D printed support structure

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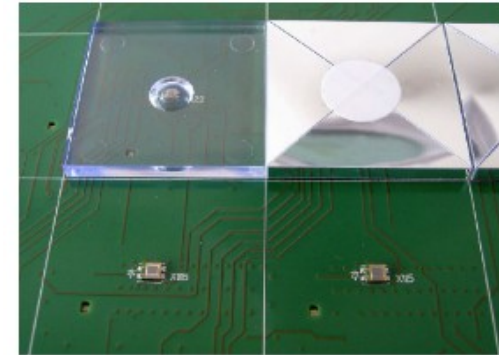
## Task 1.2: Hadronic section with optical tiles

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Subtask 1.2.1: AHCAL	Scintillating plastic tiles/ Steel	6.2	$e^+e^-$ collider central detector	Prototype for finalising R&D for LC, Specification for CC and of timing for PFA needed
Subtask 1.2.2: ScintGlassHCAL	Heavy glass tiles/ Steel	6.2	$e^+e^-$ collider central detector	Material studies and specifications for prototypes



- ▷ Main experimental context: Higgs Factories
- ▷ SiPM-on-tile / steel HCAL
  - Builds on CALICE AHCAL Technological Prototype
- ▷ Main R&D topics:
  - Extension of current detector concept to circular colliders with continuous readout
  - evaluate consequences of higher data rate
  - re-evaluate need for cooling
  - re-optimisation of detector to ensure optimal performance while respecting new constraints
- ▷ Corresponding hardware development: ASICs (KLAuS, OMEGA), HBU and interfaces, mechanical and thermal design; scintillator geometry
- ▷ First layers for new system design in 2026, EM stack with ~15 layers ~ 2029



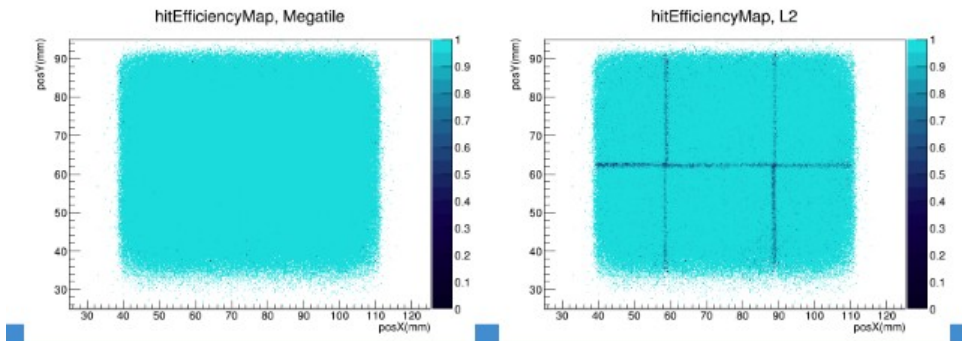
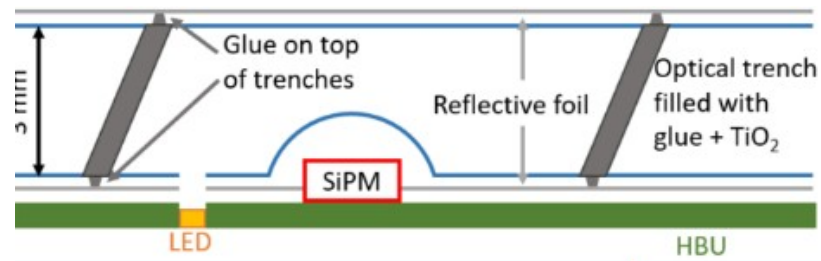
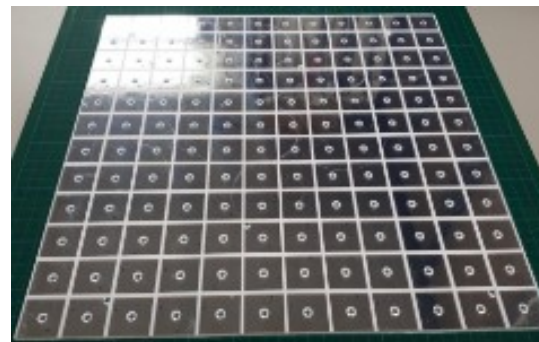
Design, Construction and Commissioning paper:

**JINST 18 (2023) 11, P11018**



## ▷ Megatile Design

- Large scintillator plate with optically separated trenches filled with reflective TiO<sub>2</sub>
- Plate wrapped in reflective foil
- Pro: Easier assembly; no dead areas
- Con: Not fully light tight



First Look at Efficiency

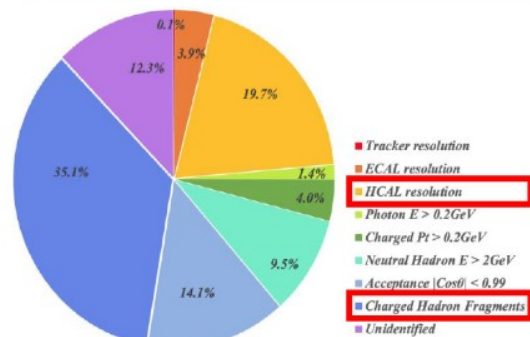
▷ A variation of the CALICE AHCAL concept: Using glass scintillator tiles instead of plastic

- Increased sampling fraction - with the potential for improved energy resolution

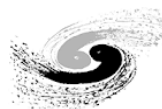
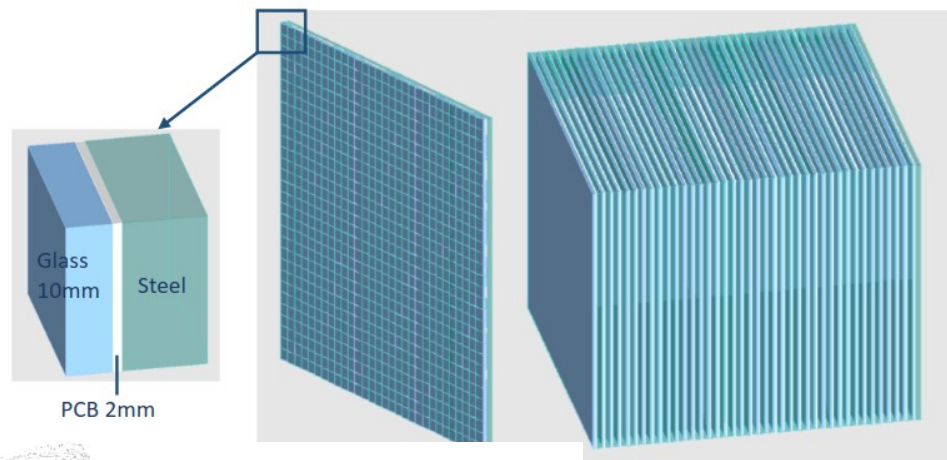
▷ Main R&D directions:

- R&D of scintillator material - main targets: high density, high light yield, low cost
- Simulation studies of hadronic performance: single particles, jets
- Development of modules: setup for characterization; EM prototype ~2025; HCAL prototype ~ 2027

BMR factorization based on PFA



BMR=Boson Mass resolution



Task/Subtask	Sensitive Material/ Absorber	DRDTs	Target Application	Current Status
<b>Task 1.3: Hadronic section with gaseous readout</b>				
Subtask 1.3.1: T-SDHCAL	Resistive Plate Chambers/ Steel	6.2	$e^+e^-$ collider central detector	Prototype for finalising R&D for LC, Specification for CC and of timing for PFA needed
Subtask 1.3.2: MPGD-HCAL	Multipattern Gas Detectors/ Steel	6.2, 6.3	$\mu^+\mu^-$ collider central detector	Small prototype for proof-of-principle, Lateral and longitudinal extension envisaged
Subtask 1.3.3: ADRIANO3	Resistive Plate Chambers +Scintillating plastic tiles/ Heavy Glass	6.1, 6.2, 6.3	$e^+e^-$ collider central detector BSM searches in MeV-GeV range	RPC, Scintillating Tiles advanced status, R&D on heavy glass needed

# ADRIANO3

- ▷ Extension of ADRIANO2 (for REDTOP)
- ▷ Three-readout modes with 5D shower measurement, disentangling the neutron component of the shower.

## ▷ Key R&D goals

- optimization of the construction technique in terms of: light yield, RPC efficiency, timing resolution, and cost
- Test layers in 2024, small-scale prototype 2025
- Larger-scale prototype 2026-2027

- ▷ Plans to use ultrafast ASICs for RPC readout

**Mostly sensitive to EM component**

- Cerenkov radiator:  $3 \times 3 \times 2 \text{ cm}^3$  lead-glass tiles (typical size)
- Scintillator component:  $3 \times 3 \times 0.5 \text{ cm}^3$  scintillating tiles (typical size) **Sensitive to charged component neutrons thanks to high H2 content**
- Neutron component:  $10 \times 10 \times 1 \text{ cm}^3$  doped RPC
- Tiles readout: on-tile sipm
- RPC readout: pads

**Next Steps**

## Development of Hybrid RPCs

Probing a hybrid readout where part of the electron multiplication is transferred to a thin film of high secondary emission yield material coated on the readout pad with the purpose of reducing/removing gas flow and enabling the utilization of alternative gases. → RPCs with functional anodes

Built several 10 cm x 10 cm chambers with single pad readout.

Coating of  $\text{Al}_2\text{O}_3$  made with magnetron sputtering.

Coating of  $\text{TiO}_2$  made with airbrushing after dissolving  $\text{TiO}_2$  in ethanol.

**RPCs obtain high efficiency at considerably lower high voltage settings.**

**Cosmic muon response**





# Multipattern Gas Detector

## INFN MPGD prototypes

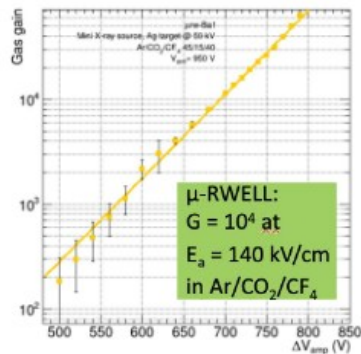
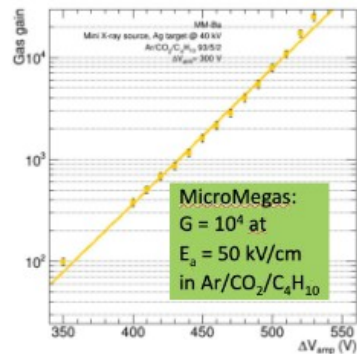
Prototypes produced and tested within **RD51 common project**:

- 7  $\mu$ -RWELL
- 4 MicroMegas
- 1 RPWELL

**Detector design:**

- Active area  $20 \times 20 \text{ cm}^2$ , pad size  $1 \times 1 \text{ cm}^2$
- **Common readout** board

Prototype characterization performed in all the laboratories



### Development of Resistive MPGD Calorimeter with timing measurement (2021-2023)

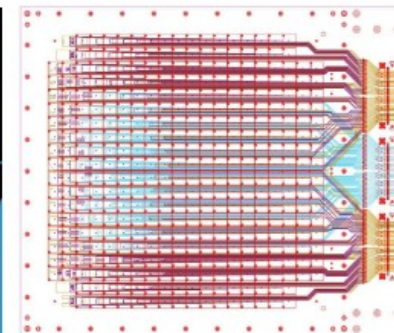
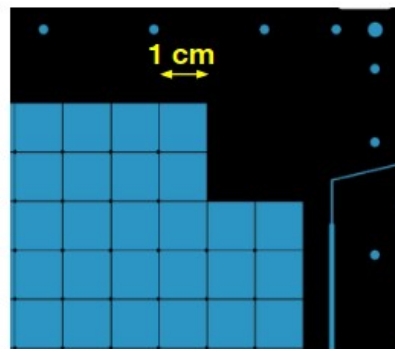
**RD51 Institutes:**

1. INFN sez. Bari, contact person: piet.verwilligen@ba.infn.it
2. INFN sez. Roma III, contact person: mauro.iodice@roma3.infn.it
3. INFN LNF Frascati, contact person: giovanni.bencivenni@lnf.infn.it
4. INFN sez. Napoli, contact person: massimo.dellapietra@na.infn.it

+ Weizmann Institute of Science

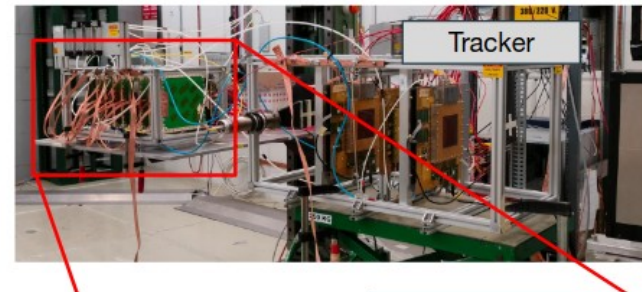
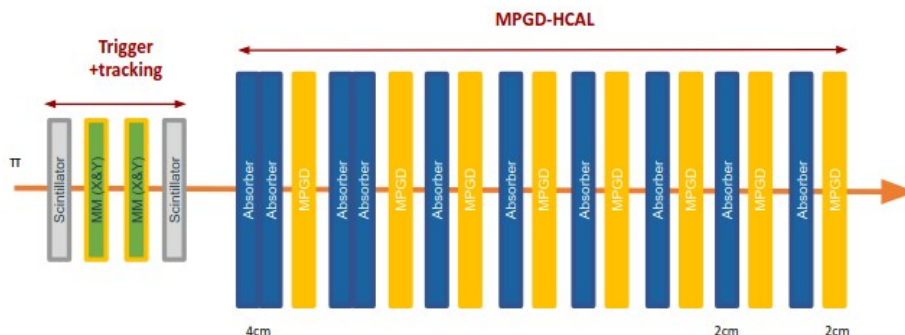
### Design of MPGD-based HCAL cell

Variable absorber thickness based on 2cm thick slabs.  
Prototype with 5 sampling layers corresponding to 20cm calorimeter depth (1 K<sub>0</sub>)  
2.6 GeV<sub>0</sub>  
[1] is shielded beam, [2] is 2cm (20cm) calorimeter depth (MOSAIC project)





# Multipattern Gas Detector



▷ Development of MPGD-HCAL ongoing in simulations and hardware

- Tested 12 MPGDs and small cell calorimeter within RD51 common project

## Plans for 2024-2025

▷ Consolidating results with present prototypes in two test beams in 2024:

- SPS: full efficiency Vs HV curve, response uniformity
- PS: test of a fully equipped 8 MPGD layers prototype

▷ Construction and test of 4 large detectors (50×50 cm 2)

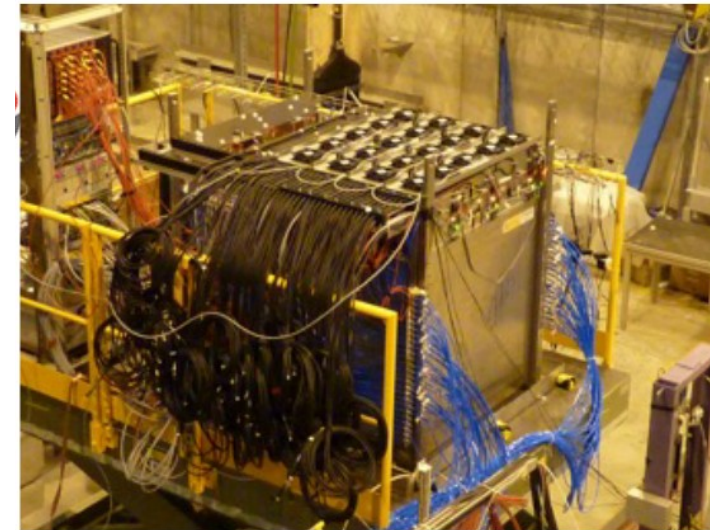
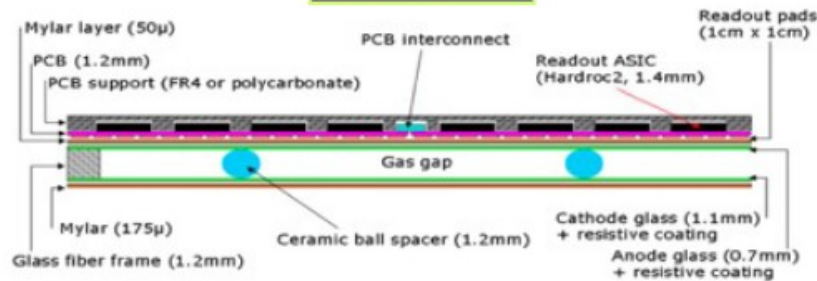
- Results to be discussed in next DRD6 meeting

## SDHCAL - Semi-Digital Hadronic CALorimeter

Sampling calorimeter:

**Absorber: Stainless Steel + Detector: Glass Resistive plate Chambers**

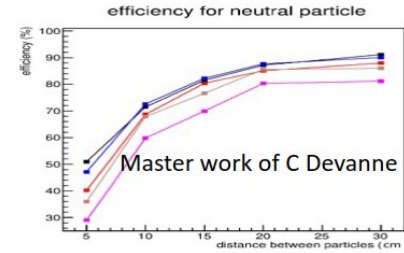
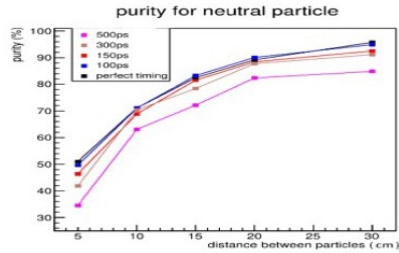
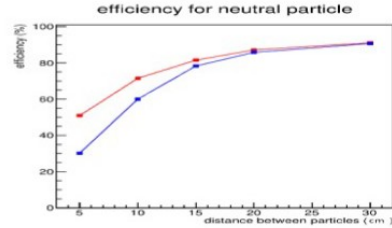
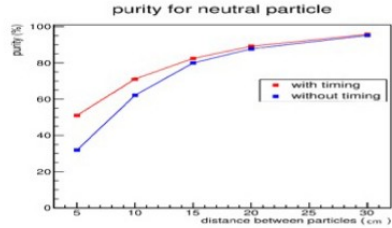
### GRPC Sketch



- 48 layers ( $\sim 6\lambda_I$ )
- 1 cm x 1 cm granularity
- 3-threshold, 500000 channels
- Power-Pulsed
- Triggerless DAQ system
- Self-supporting mechanical structure

Published: [JINST 10 \(2015\) P10039](#)

Including time information in the simulation to separate hadronic showers ( 10 GeV neutral particle from 30 GeV charged particle) using techniques similar to ARBOR's ones.



Master work of C Devanne

## Electronics Readout

### Small ASU

A board with 4 petiroc, 128 pads as well as the whole DAQ system was developed and being tested

- Front-End Electronics for MRPC readout with high timing resolution
- The system includes a front-end board (FEB), a detector interface card (DIF) and a data acquisition system(DAQ) based on ZCU102.

### Large ASU

- Board with 8 (could be extended to 12) Petricoc2B ASICs
- Pads 2cm x 2cm, 256 channels
- Local FPGA (Xilinx Spartan-6 TQFP) embedded on board

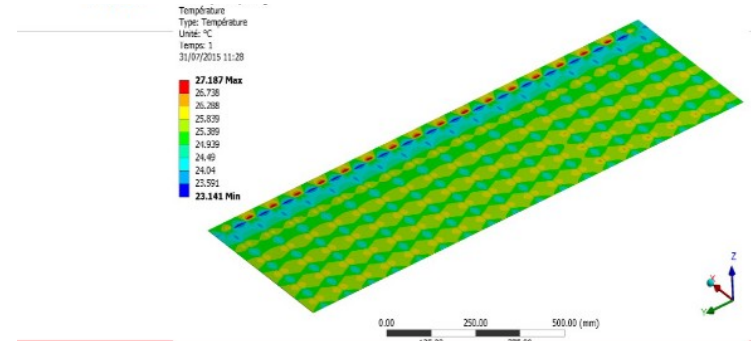
Top view: 33cm x 30cm. Bottom view: 25cm x 30cm.

### ▷ Timing studies → 5d Particle Flow

- MultiGap glass RPC

### ▷ Electronics : from SDHCAL to T-SDHCAL

### ▷ Cooling (adaptations to CC)



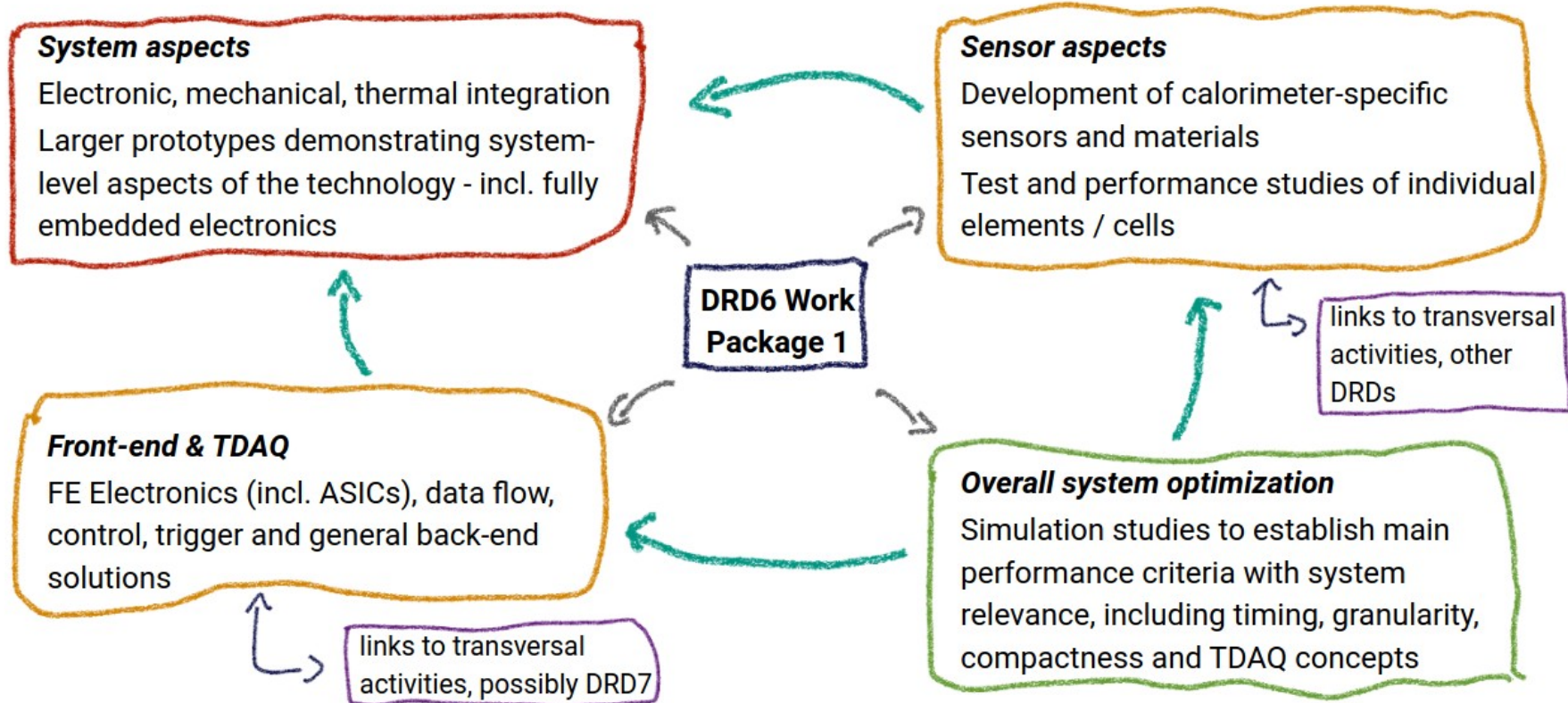
Much more exciting news next week:  
DRD6 collaboration meeting

<https://indico.cern.ch/event/1449522/>

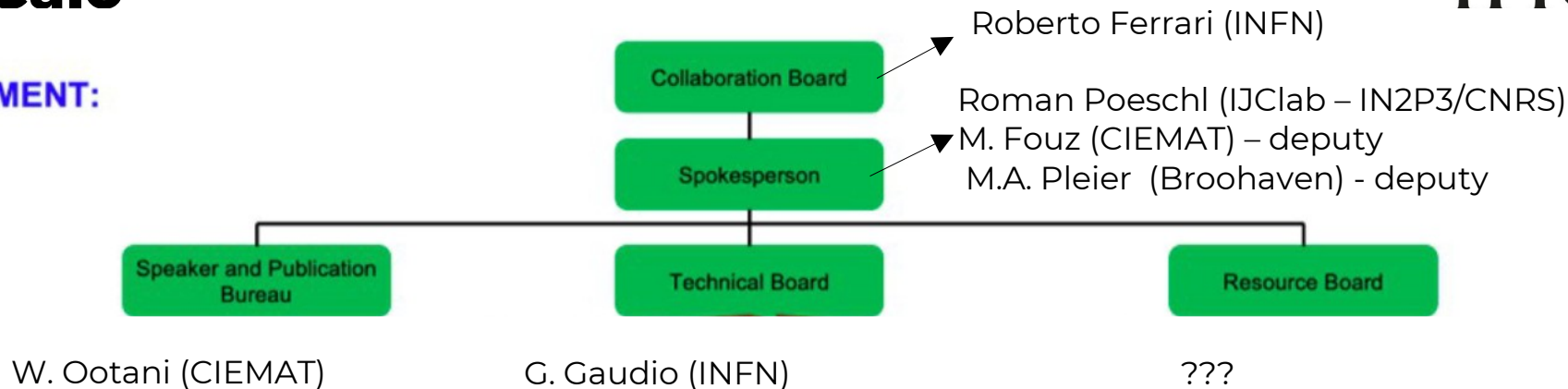




# High Granularity Calorimetry in DRD6



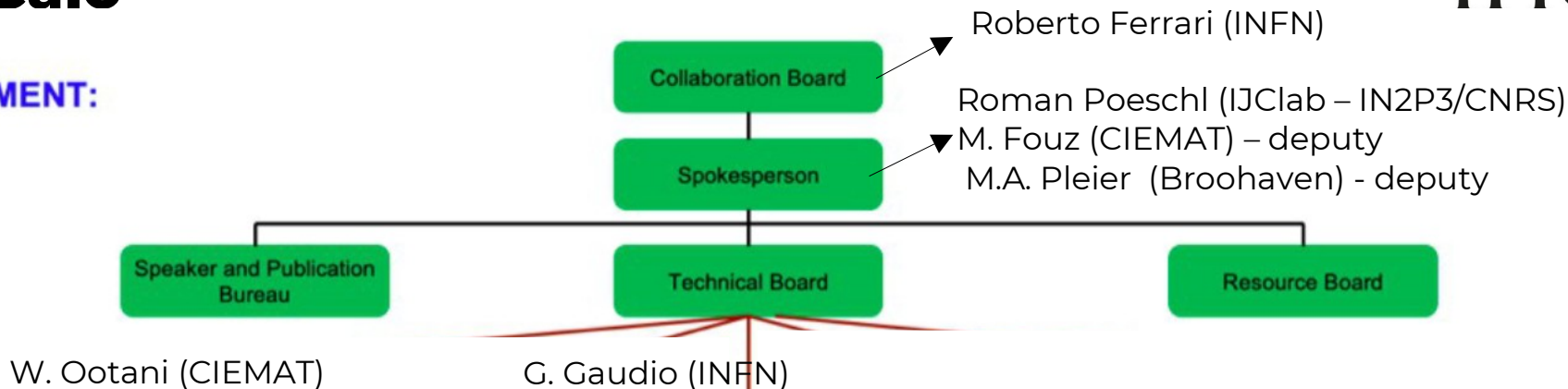
## MANAGEMENT:



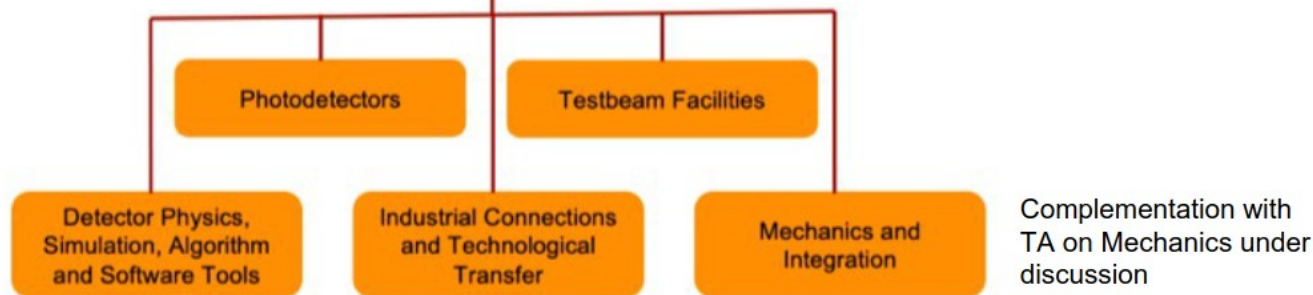
**Approved by CERN DRC**

▷ First Collaboration Meeting 9<sup>th</sup> - 11<sup>th</sup> April

## MANAGEMENT:



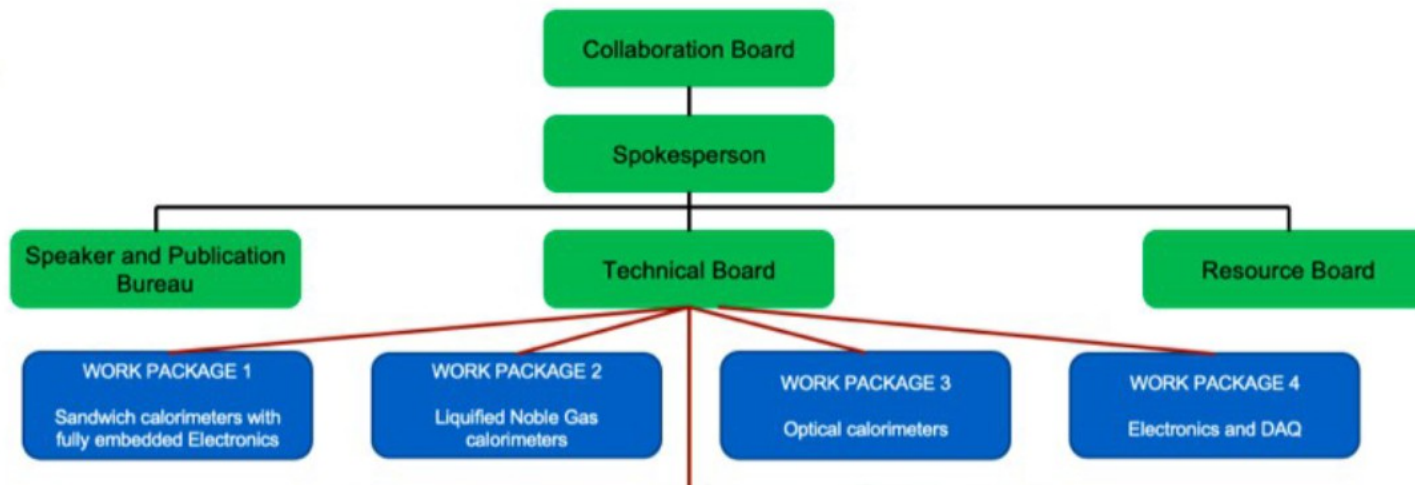
## WORKING GROUPS:



**Approved by CERN DRC**

▷ First Collaboration Meeting 9<sup>th</sup> - 11<sup>th</sup> April

## MANAGEMENT:



## WORK PACKAGES:

Lucia Masseti (Mainz)  
A. Irles (IFIC) - deputy

N. Morange (IJCLab)

M. Mlynáriková  
(CERN)

C. de la Taille (Omega)

**Approved by CERN DRC**

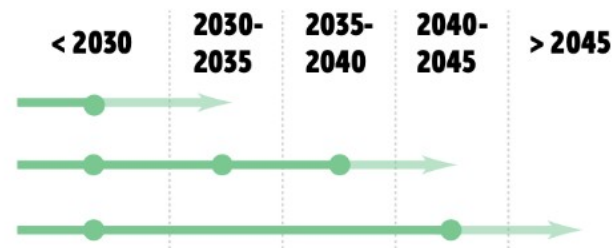
▷ First Collaboration Meeting 9<sup>th</sup> - 11<sup>th</sup> April



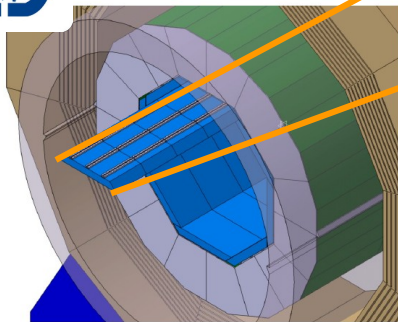


## Calorimetry

- DRDT 6.1** Develop radiation-hard calorimeters with enhanced electromagnetic energy and timing resolution
- DRDT 6.2** Develop high-granular calorimeters with multi-dimensional readout for optimised use of particle flow methods
- DRDT 6.3** Develop calorimeters for extreme radiation, rate and pile-up environments

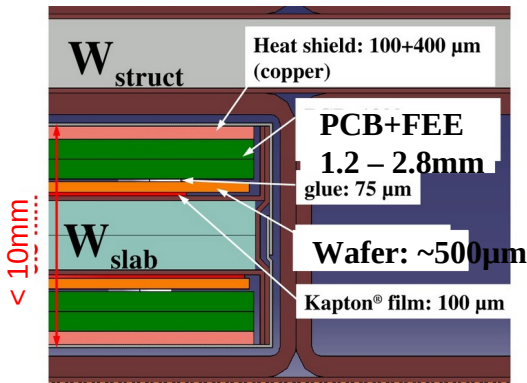
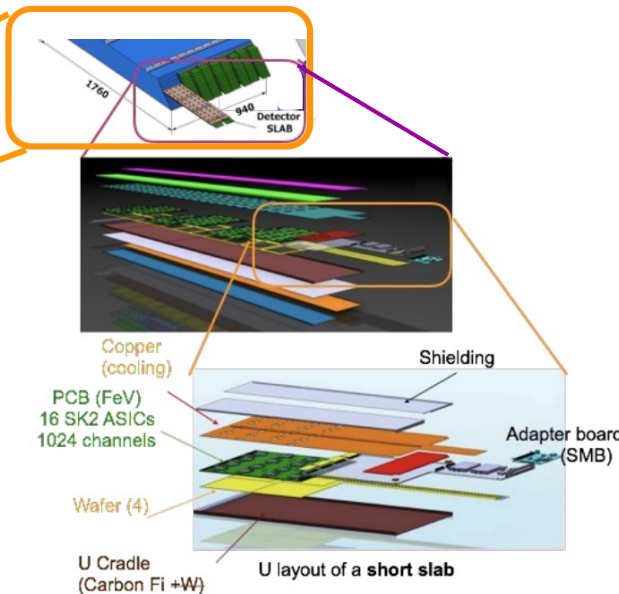


# Requirements: highly integrated

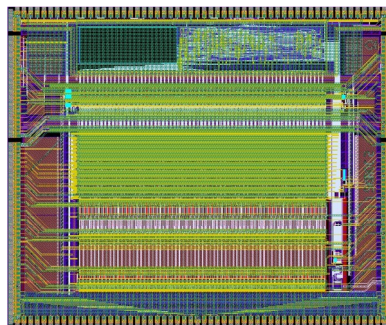


The SiW ECal in the ILD Detector

## SiW Ecal



e.g. SKIROC (for SiW Ecal)



## Barrel

- ▷  $O(10^4)$  slabs
  - ▷  $O(10^5)$  ASUs  
(PCB+wafer+ASIC+DigReadout)
  - ▷  $O(10^{6-7})$  ASICS
  - ▷  $O(10^8)$  cells
    - 2000 m<sup>2</sup> of Si
  - ▷ 130 T of tungsten
- Cell size of 5x5 mm → all cells are self triggered + zero suppression**

Size 7.5 mm x 8.7 mm,

64 channels

Dual gain, autotrigger, powerpulsed  
(goal of 25uW / chn)



# Requirements: highly compact

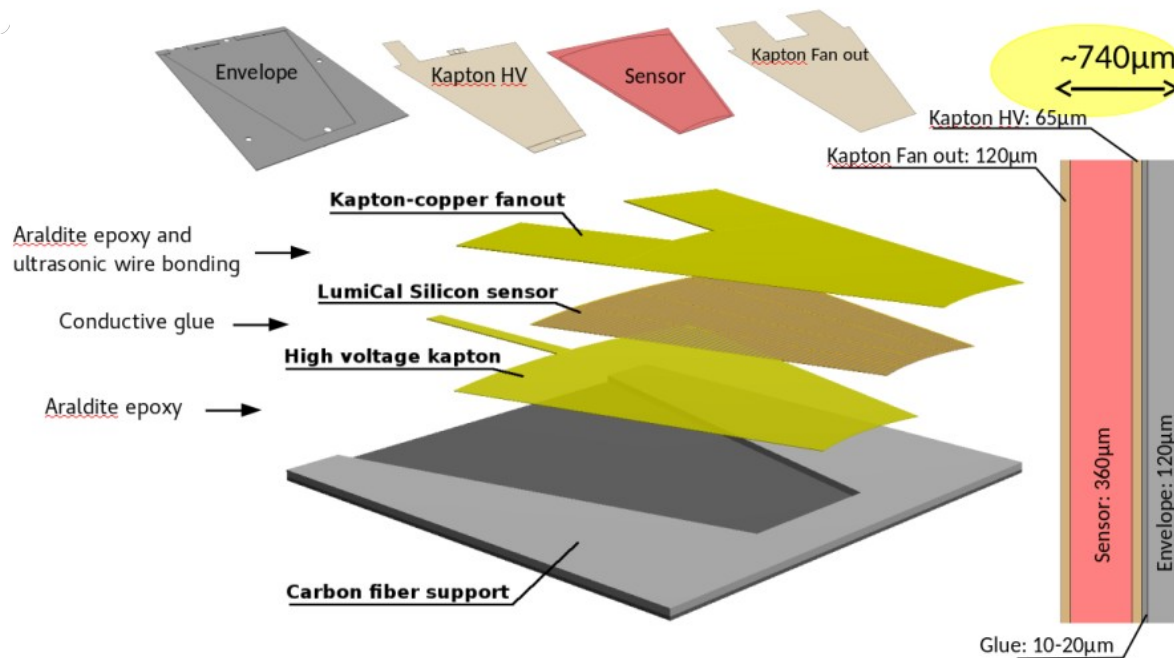


Figure 5.13. Structure of a sensitive layer of the LumiCAL calorimeter.

## Forward region (LUMICAL)

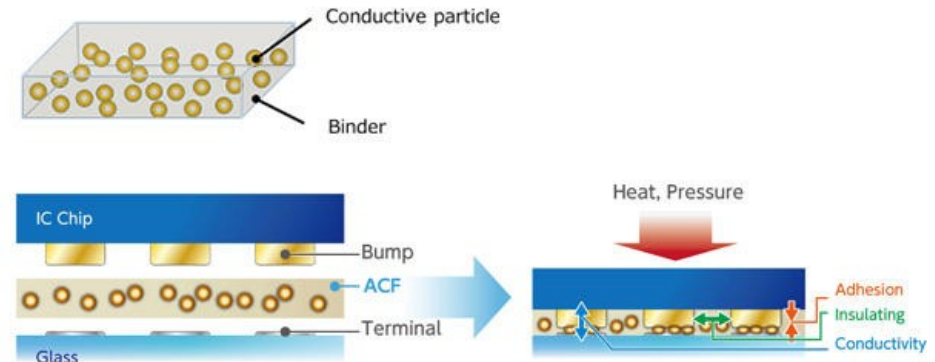
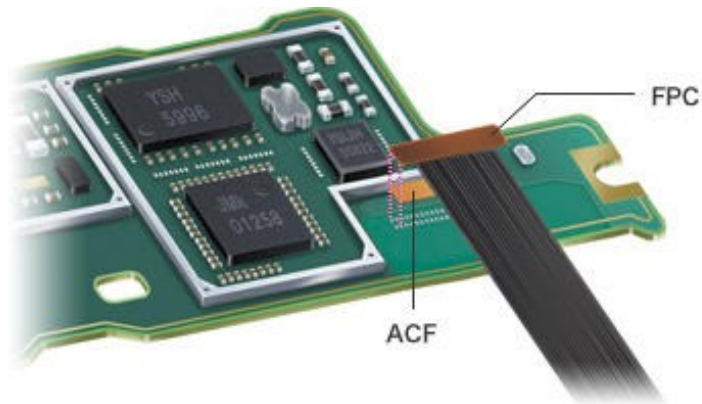
- ▷ Ultra thin layers <1mm for minimal Moliere Radius
- ▷ Not embedded electronics
- ▷ Higher radiation levels

# Si ECAL hybridization / integration

## Common R&D Mid-term

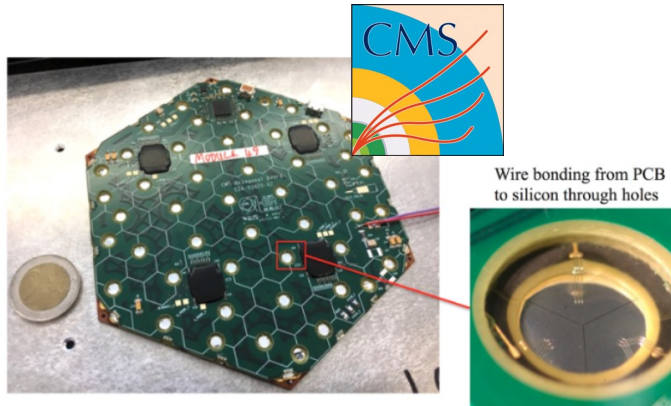
▷ R&D Alternative solutions:

- Check what the industry is doing (smartphones, LCD screens, etc)
- → Anisotropic Conductive Films, Micropearls... (investigated also in the context of AIDAInnova & LUXE)
- Affordable for large surface sensors in rigid PCBs ??



▷ Very dense **PCBs**:

- i.e. at SiW-ECAL they are known as featuring 1024 readout channels (with digital, analogue, clock signals) in a  $18 \times 18 \text{ cm}^2$  board



CMS HGCal Hexaboard

Wire bonding from PCB to silicon through holes



SiW-ECAL current prototype solution.

Meets industry requirements → bulky components **compromise compactness**



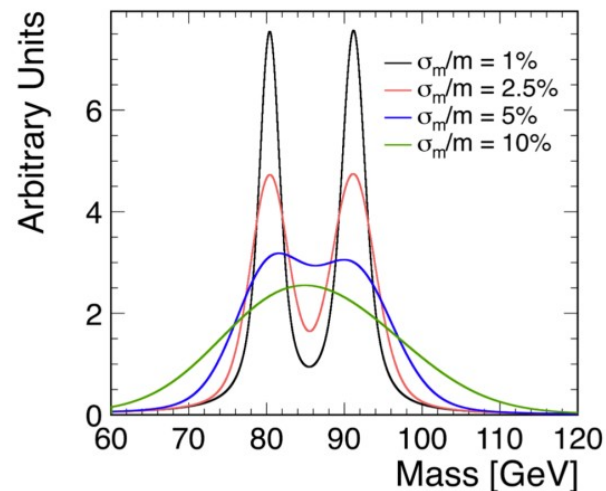
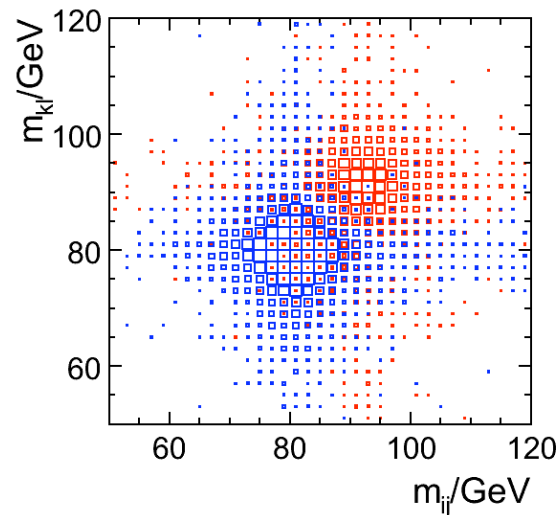
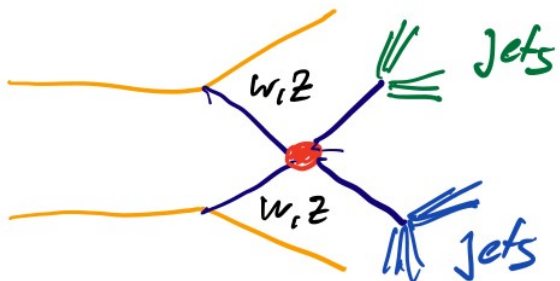
Chip-On-Board solution (R&D phase, tested recently in beam test)

The **most compact solution**... but no space for required components (i.e. for power pulsing)



# Seeking the lowest JER

- ▷ **Separation of hadronic final states** of heavy bosons:
- ▷ **Requires jet energy resolution of ~ 3.5%** over a wide energy range
- Very high rates that require
- ( e.g. 2x better than ALEPH / ATLAS)

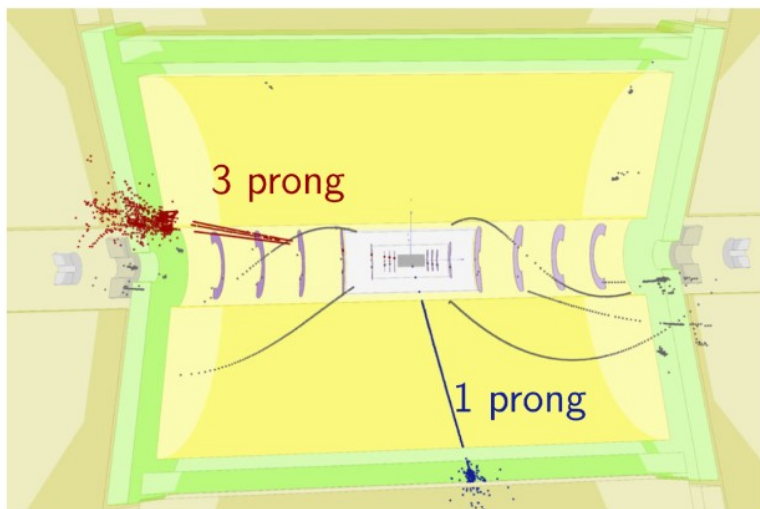


want:  
JER 3 - 5%

# Complicated topologies: $\tau$ - reconstruction

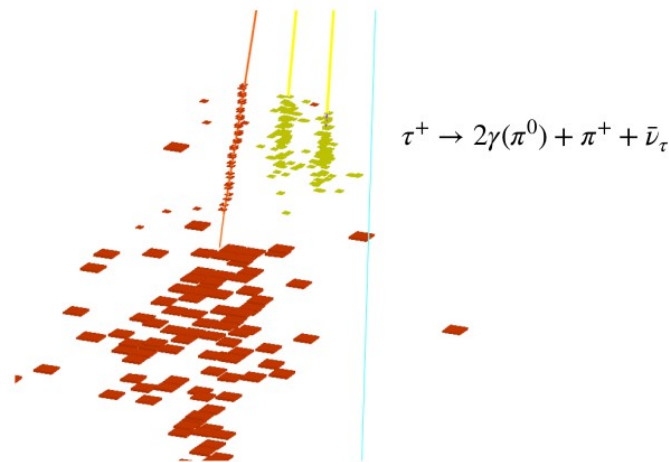
- ▷ Flavour physics (low energy tau's)
- ▷ Direct pair production by Z, H, top decays, ... (high energy taus)
- ▷ Require excellent tracking, vertexing and PID capabilities and... **good ECAL resolution and high granularity in calorimetry**

A classic example: Tau reconstruction

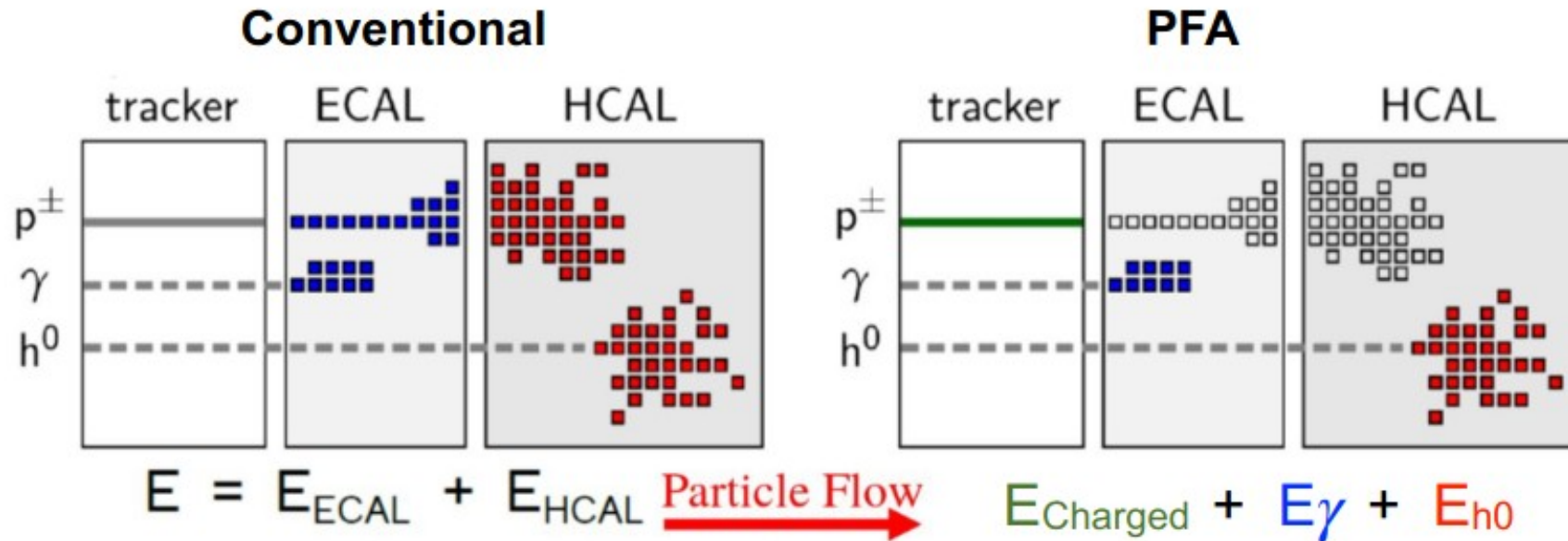


$$e^+e^- \rightarrow H\nu\bar{\nu} \rightarrow \tau^+\tau^-\nu\bar{\nu}$$

@ 1.4 TeV at CLIC



- Results in close-by / overlapping electromagnetic and hadronic showers



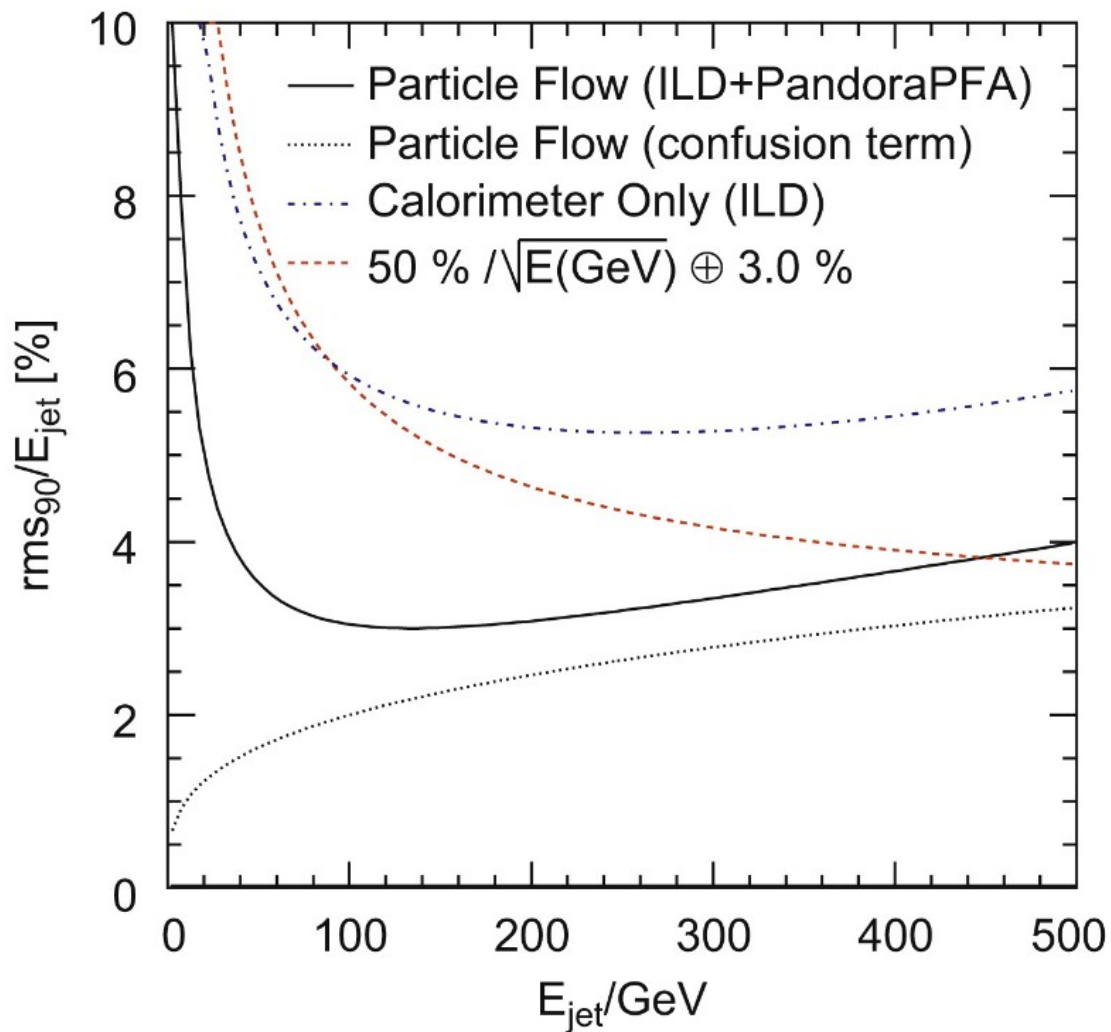
Aim: perform single particle reconstruction and use the best information in our detector estimate the energy

Example: jet created by a proton

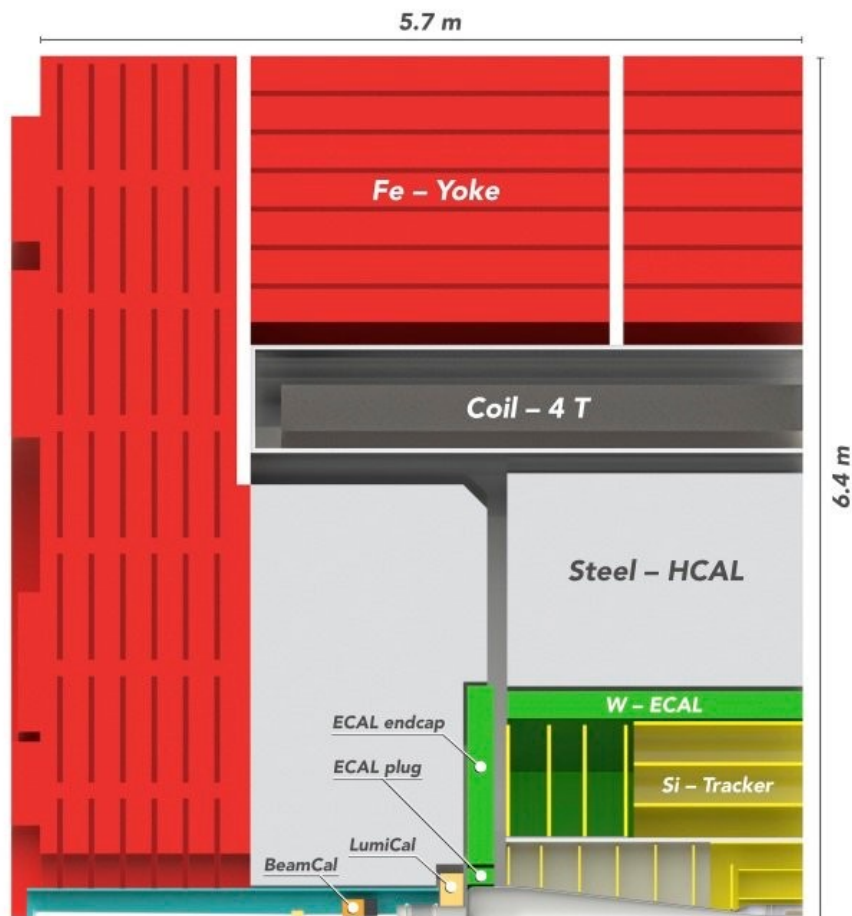
"traditional" detector :  $(\Delta E)^2 \sim (\Delta E_{\text{ECAL}})^2 + (\Delta E_{\text{HCAL}})^2$

Particle Flow detector:  $\Delta E \sim \Delta E_{\text{track}}$

# High granular calorimetry



# Design of a PF detector



## ▷ Holistic approach:

- Tracking, vertexing, PID detectors, calorimeters, coils, etc.. all systems are at the service of the event reconstruction

## ▷ Maximal **acceptance** minimizing cracks, dead material, endcap-barrel transitions...

- Forward calos as close as possible to the IP.

## ▷ **Minimum material** in front of the calorimeters,

- Low material budget tracking systems.
- Calorimeters **inside a large magnetic field** (no coil between trackers and calos)

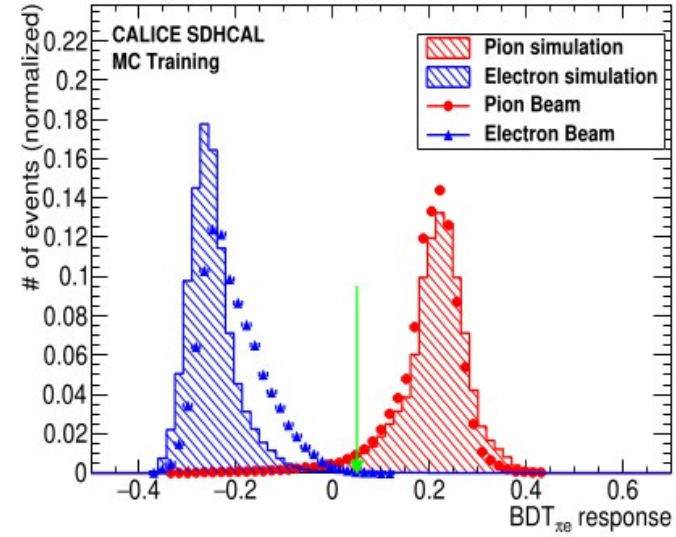
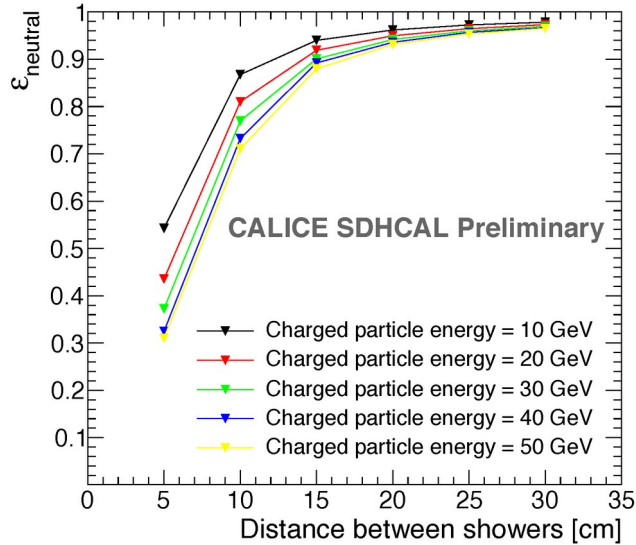
## ▷ **Highly compact calorimeters** (cost and physics)

- **Readout is highly integrated:** data processing done "in" the detector

## ▷ **Highly Granular calorimeters**

- Between  $10^6$ - $10^8$  channels (barrel)





- ▶ **SDHCAL**: Separation of 10 GeV between neutral hadron and charged hadron [CALICE-CAN-2015-001]
  - More than 90% efficiency and purity for distances  $\geq 15$  cm

- ▶ **SDHCAL** using 6 variable discriminating **BDT for Particle Identification** [JINST 15 (2020) P10009]

High granularity offers unprecedented capabilities to perform **PID** in the calorimeters