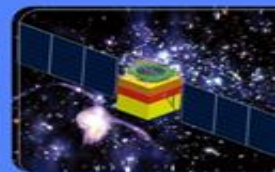


The R&D of the New Glass Scintillator for HCAL of CEPC



WWW.IHEP.CAS.CN



Gao Tang, Sen QIAN

On Behalf of the GS R&D Group

CEPC Workshop, 2024. 10. 23th

Outline

- **1. The GS-HCAL of CEPC;**
- **2. The Motivation and Design of GS ;**
- **3. The progress of the R&D of GS;**
- **4. Summary and Next Plan;**

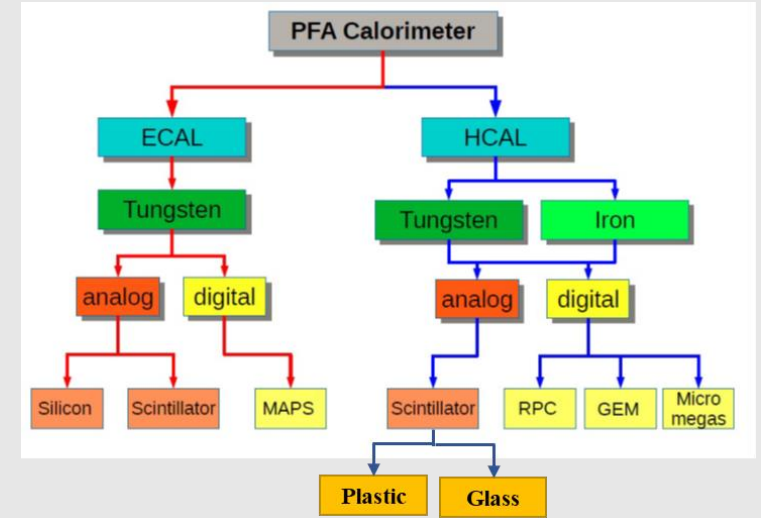


闪烁玻璃合作组
Glass Scintillator Collaboration

1.1 HCAL Design Options (Before)

□ Several HCAL design options have been proposed

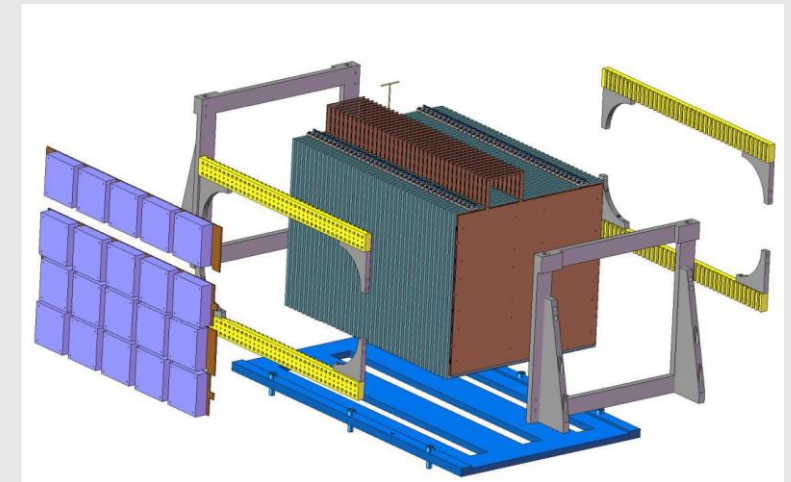
- Based on **Gaseous Detector**
 - e.g. CALICE SDHCAL [doi:10.1088/1748-0221/11/04/P04001](https://doi.org/10.1088/1748-0221/11/04/P04001)
- Based on **Liquid Argon**
 - e.g. ATLAS LAr Endcap HCAL [doi:10.1016/j.nuclphysbps.2011.03.150](https://doi.org/10.1016/j.nuclphysbps.2011.03.150)
- AHCAL: **Plastic Scintillator** & SiPM readout
 - e.g. CEPC AHCAL [doi:10.1088/1748-0221/17/11/P11034](https://doi.org/10.1088/1748-0221/17/11/P11034)



➤ CALICE SDHCAL Prototype

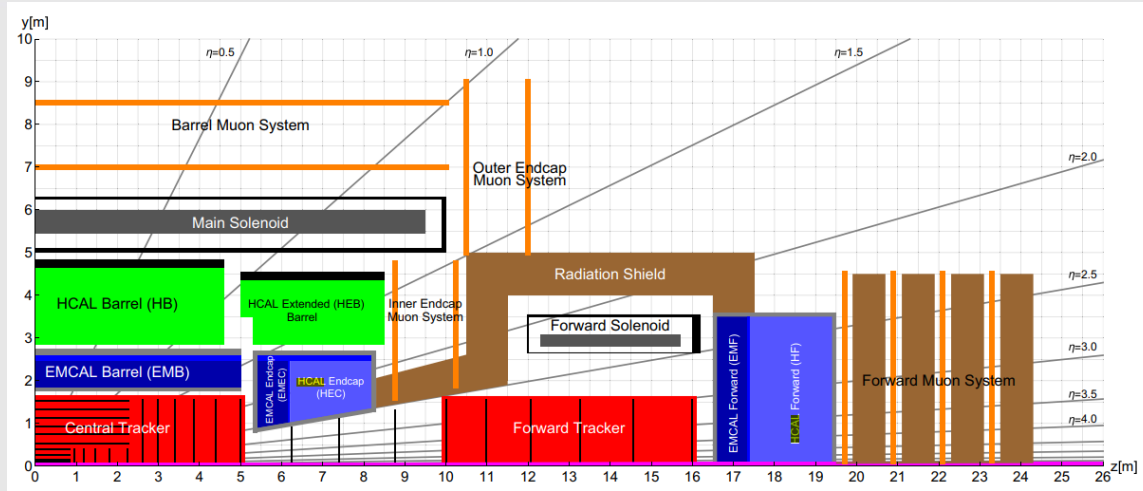


➤ ATLAS LAr Endcap HCAL

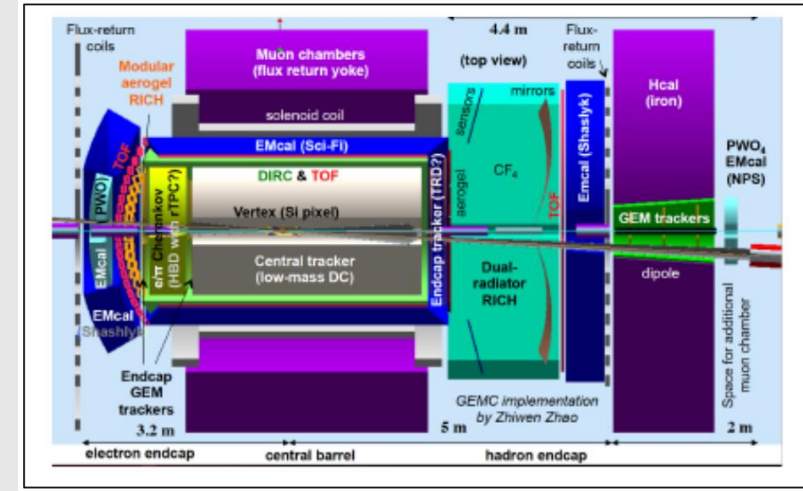


➤ CEPC AHCAL Prototype

1.2 HCAL Design Options (After)



Longitudinal cross-section of the FCC-hh reference detector



Example layout of the EIC detector base design

Task 1.2: Hadronic section with optical tiles	
Subtask 1.2.1: AHCAL	Scintillating plastic tiles/Steel
Subtask 1.2.2: ScintGlassHCAL	Heavy glass tiles/Steel
Task 1.3: Hadronic section with gaseous readout	
Subtask 1.3.1: T-SDHCAL	Resistive Plate Chambers/Steel
Subtask 1.3.2: MPGD-HCAL	Multipattern Gas Detectors/Steel
Subtask 1.3.3: ADRIANO3	Resistive Plate Chambers+Scintillating plastic tiles/ Heavy Glass

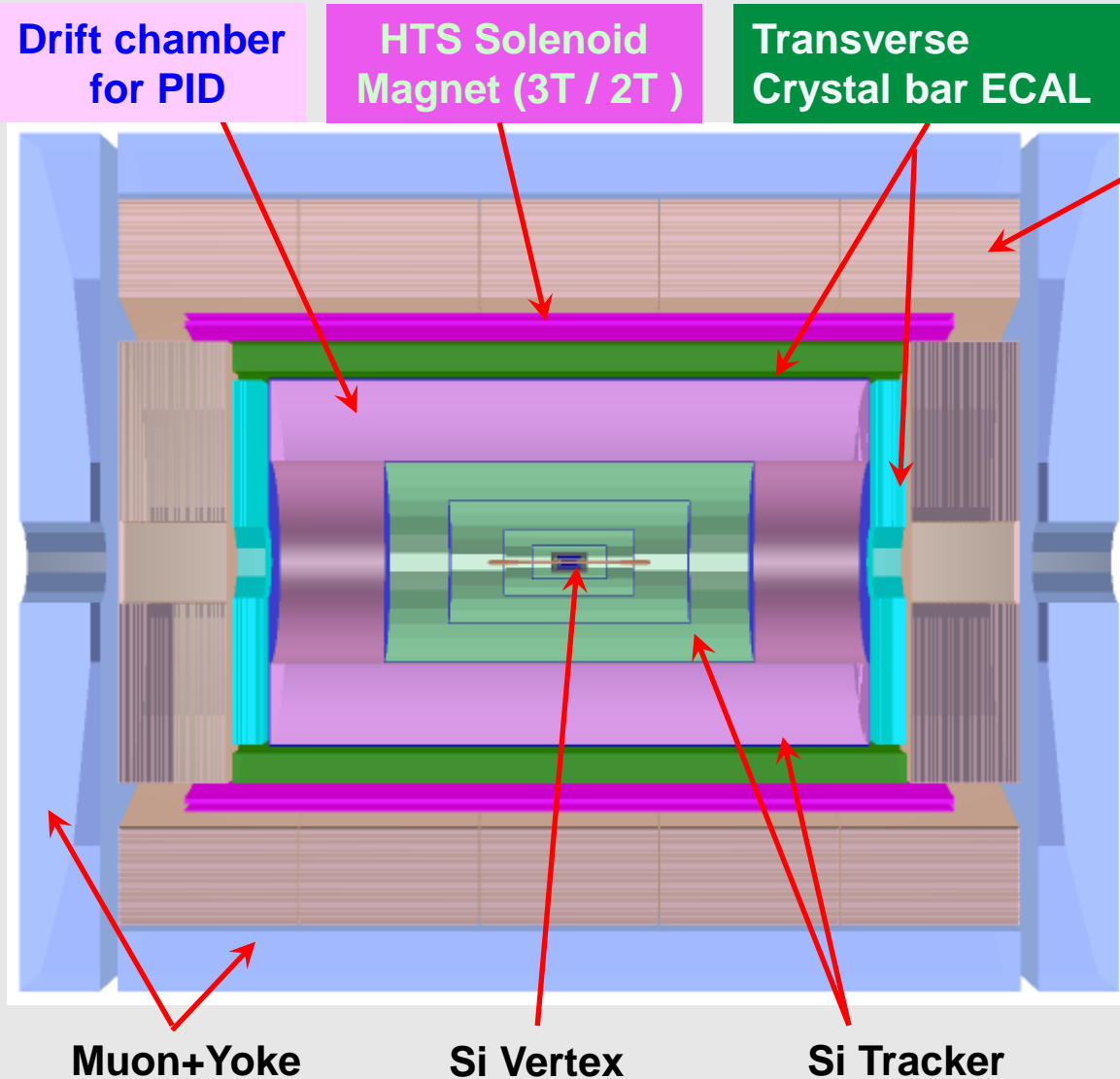
Task 1.2

- AHCAL: Concept for continuous readout
- ScintGlass HCAL: cm scale tiles

Task 1.3

- T-SDHCAL: Study of the impact of timing on the PFA performance
- MPDG-HCAL: Completion of 6 layer 20x20 cm² proto
- ADRIANO3: Small scale test layers

The 4th Conceptual Detector Design



Scint Glass PFA HCAL

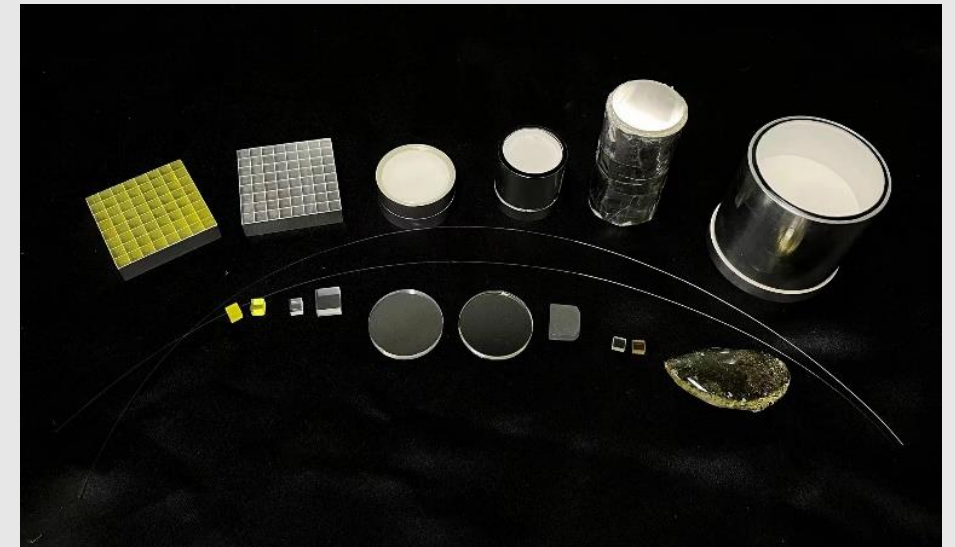
Advantage: Cost efficient, high density

Challenges: Light yield, transparency, massive production.

- ◆ Further performance goal: **BMR** 4%→3%
- ◆ Dominant factors in **BMR**: charged hadron fragments & HCAL resolution
 - Higher density provides higher energy sampling fraction
 - Doping with neutron-sensitive elements: improve hadronic response (Gd)
 - More compact HCAL layout (given 4~7 nuclear interaction lengths in depth)

Outline

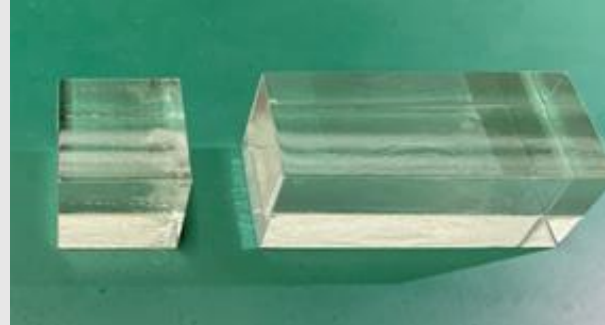
- 1. The GS-HCAL of CEPC;
- **2. The Motivation and Design of GS;**
- 3. The progress of the R&D of GS;
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2.0 What is the Glass Scintillator?



Plastic Scintillator



Glass Scintillator



Crystal Scintillator

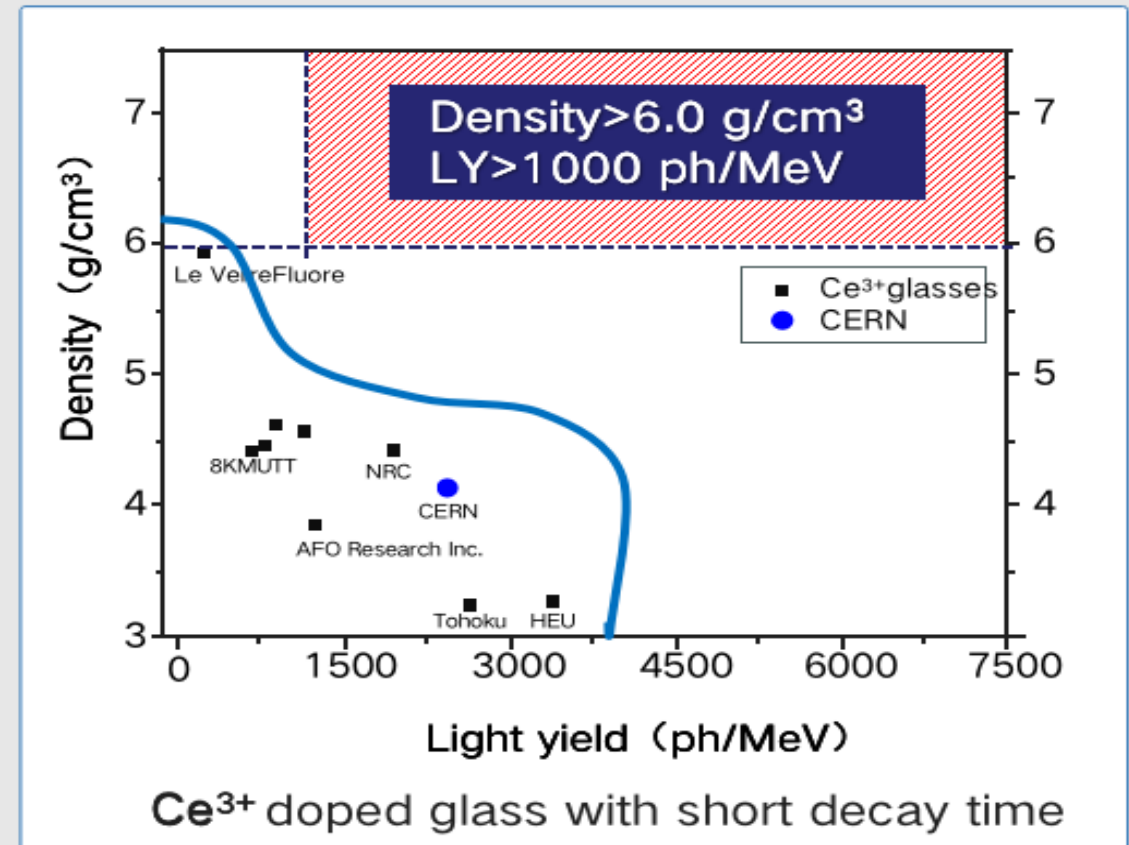
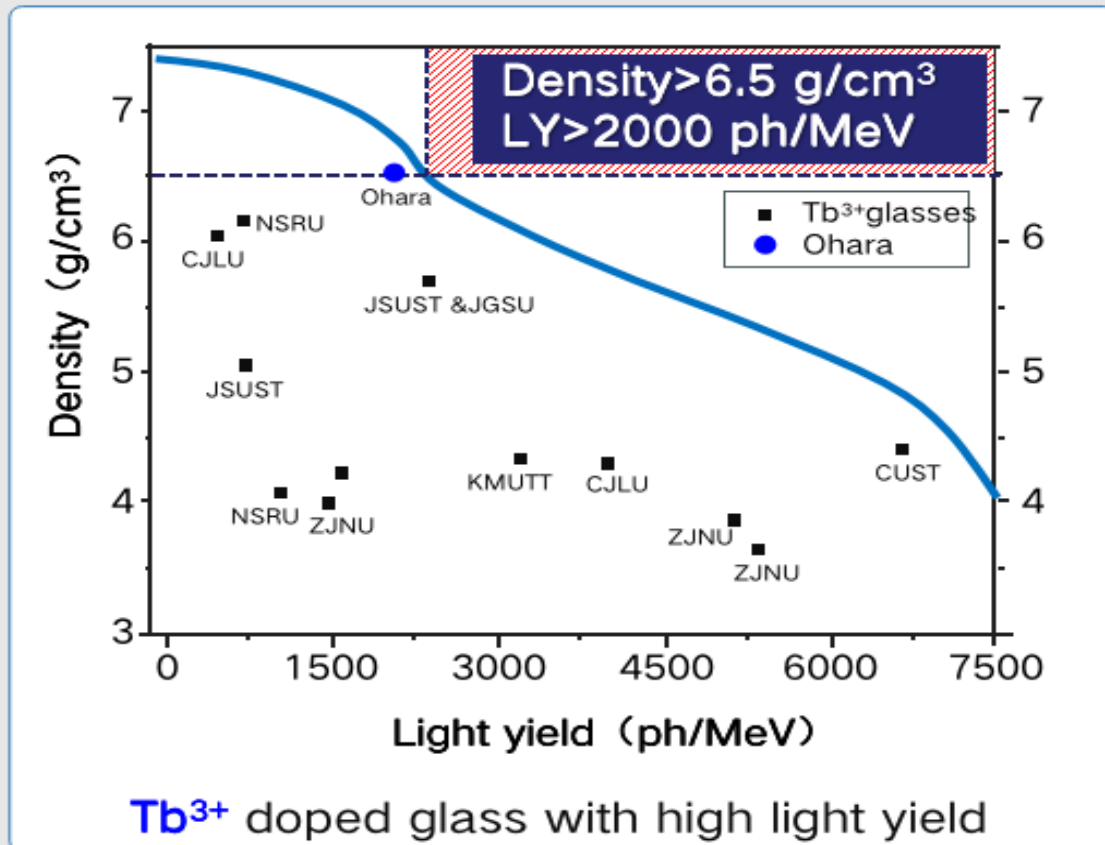
High light yield	★★	High light yield	★	High light yield	★★★★
Fast decay	★★★★	Fast decay	★★	Fast decay	★★
Low cost	★★★★	Low cost	★★★★	Low cost	★
Large Density	★	Large Density	★★	Large Density	★★★★
Energy resolution	★	Energy resolution	★★	Energy resolution	★★★★
Large size	★★★★	Large size	★★★★	Large size	★

2.1 Target of Glass Scintillator

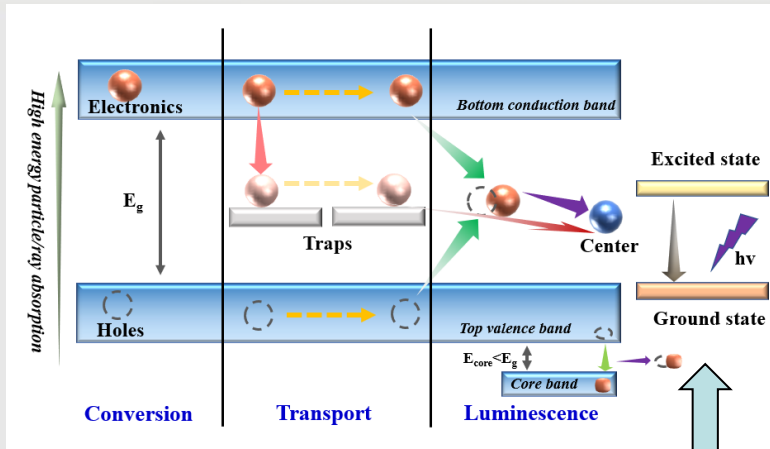
Key parameters	Value	Remarks
➤ Tile size	$\sim 40 \times 40 \text{ mm}^2$	Reference CALICE-AHCAL, granularity, number of channels
➤ Tile thickness	$\sim 10 \text{ mm}$	Energy resolution, Uniformity and MIP response
➤ Density	$6-7 \text{ g/cm}^3$	More compact HCAL structure with higher density
➤ Intrinsic light yield	$1000-2000 \text{ ph/MeV}$	Higher intrinsic LY can tolerate lower transmittance
➤ Transmittance	$\sim 75\%$	
➤ MIP light yield	$\sim 100 \text{ p.e./MIP}$	Needs further optimizations: e.g. SiPM-glass coupling
➤ Energy threshold	$\sim 0.1 \text{ MIP}$	Higher light yield would help to achieve a lower threshold
➤ Scintillation decay time	$< 300 \text{ ns}$	Mitigation pile-up effects at CEPC Z-pole (91 GeV)
➤ Emission spectrum	Typically 350-600 nm	To match SiPM PDE and transmittance spectra

2.2 Current Research Status of the GS

- Before 2000, the high-density GS is mainly based on Pb (plumbum) or Bi (bismuth), with poor scintillation light;
- After 2000, GS with rare-earth elements (Tb, Terbium; Ce, Cerium) attract more attention for improved LY
- However, it's a great challenge to realize a **high density** and **high light** yield at the same time

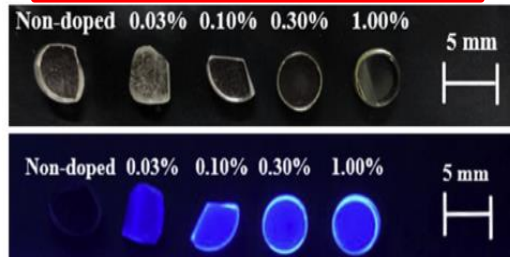


2.3 The Design of the Glass Scintillator



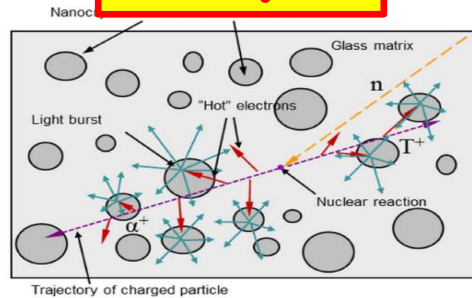
- **Scintillation mechanism**---- **Luminescence Center**
- **Conversion**—photoelectric effect and Compton scattering effect;
- **Transport**—electrons and holes migrate;
- **Luminescence**—captured by the luminescent center ions

Lanthanide elements



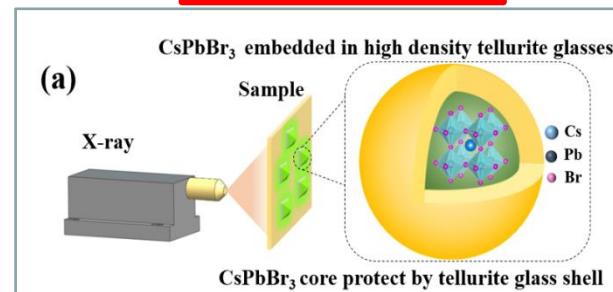
Journal of Alloys and Compounds
782 (2019) 859-864

Nanocrystals



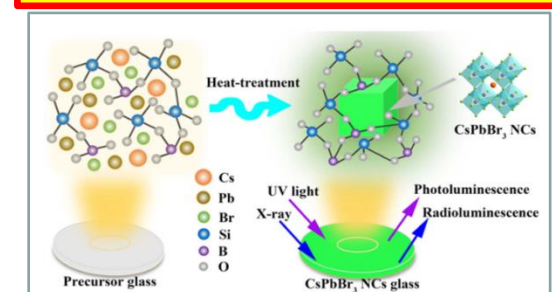
IEEE TNS 60 (2) 2013

Quantum Dots



Optics Letters 46(14) 3448-3451 (2021)

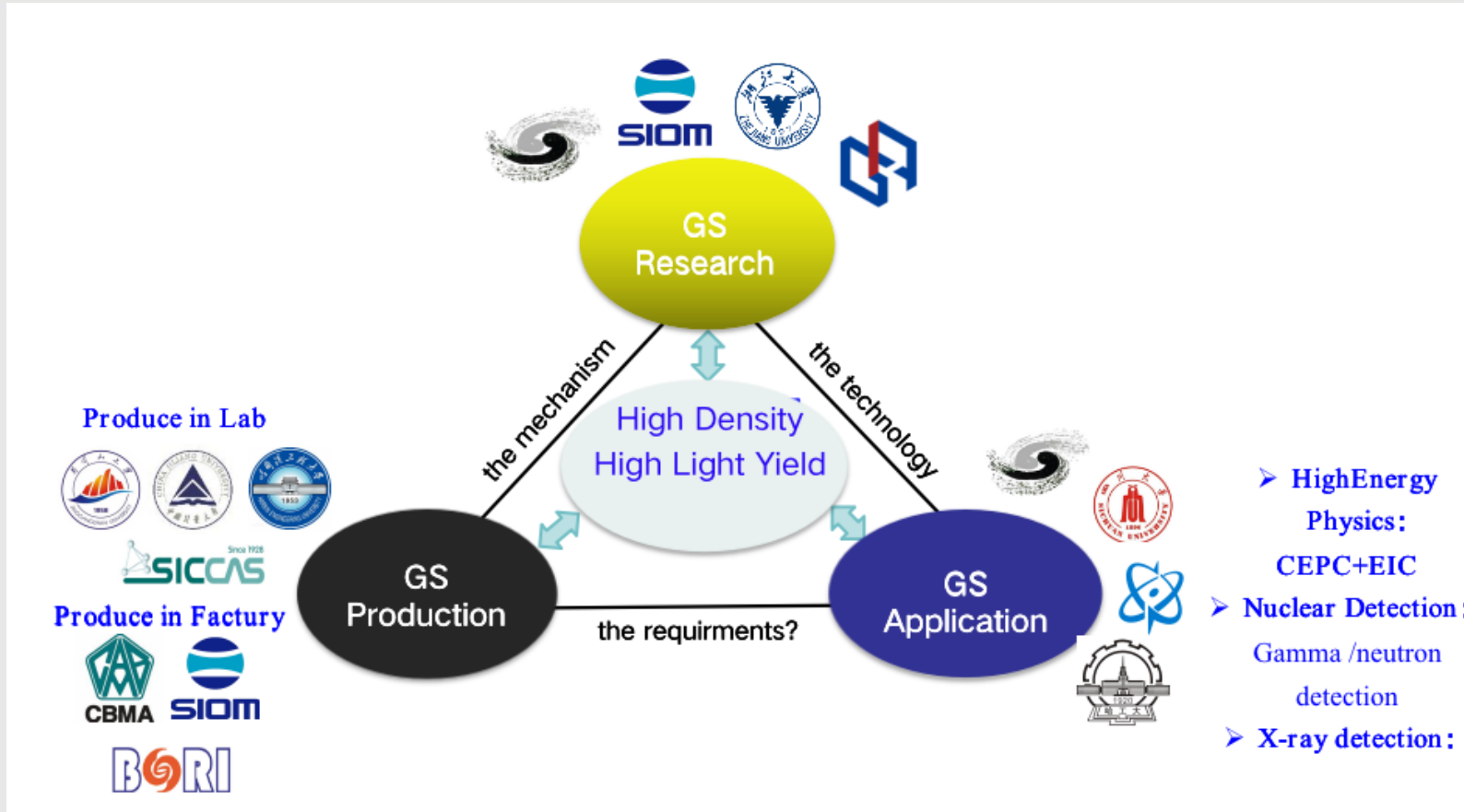
Lanthanide + Quantum Dots



Vol. 9, No. 12 / 2021 / Photonics Research

- **High Light Yield: Lanthanide for the Luminescence Center: Cerium (Ce);**
- **High Density and Low radioactivity background : Gadolinium (Gd);**

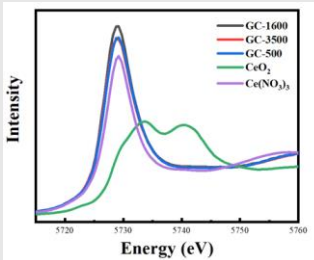
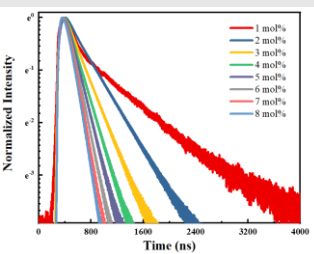
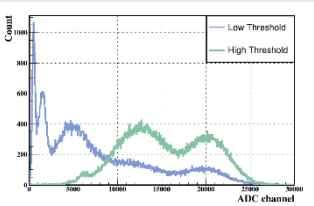
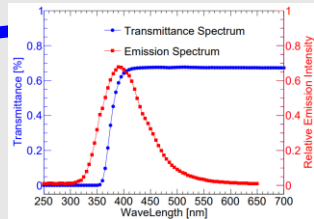
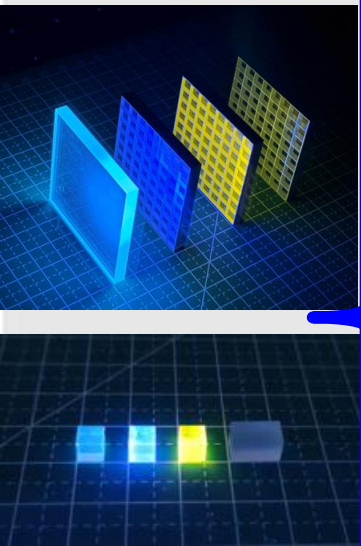
2.4 Large Area Glass Scintillator Collaboration



Spokesperson: **Sen QIAN**

- The GS collaboration was established in 2021, it focuses on the large-area & high-performance glass scintillator for applications in nuclear and particle physics.
- The GS collaboration is organized by IHEP and the members include 4 Institutes of CAS, 6 Universities, 3 Factories currently.

2.5 The Scintillator Test Facilities for GS



Others

.....

- Transmittance
- Absorbance
- Refractive index
- Emission peak
- Light yield
- Energy resolution
- MIP response
- Neutron discrimination
- Rise time
- Fall time
- Decay time
- Afterglow
- Coincidence time
- Valence state
- Coordination
- Elemental analysis
- Structural analysis
- Faraday effect
- Radiation resistance
- Homogeneity

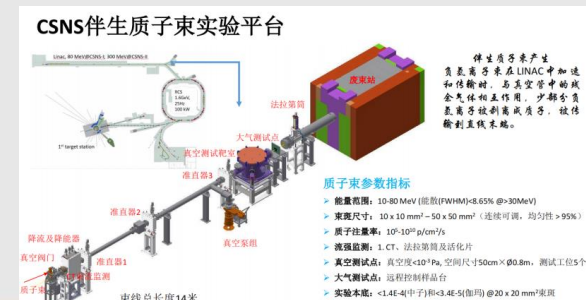
➤ IHEP--PMT Lab for Scintillator Test



➤ IHEP--Radioactive Test



➤ IHEP-CSN-- P Beam



➤ IHEP--XAFS



➤ CERN-MUON Beam



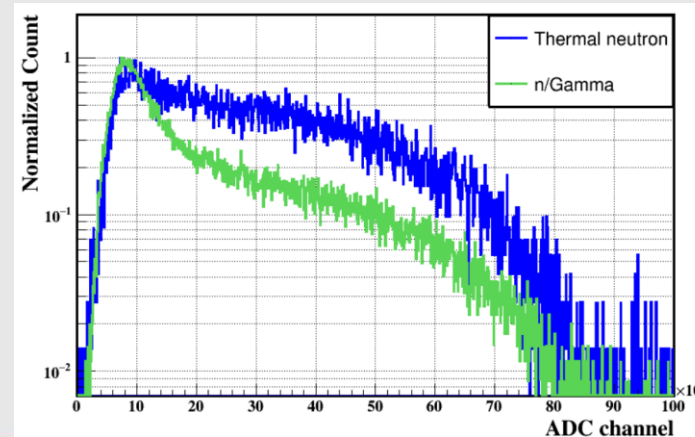
Radioactive Sources Test -- Energy Spectrum -- Light Yield



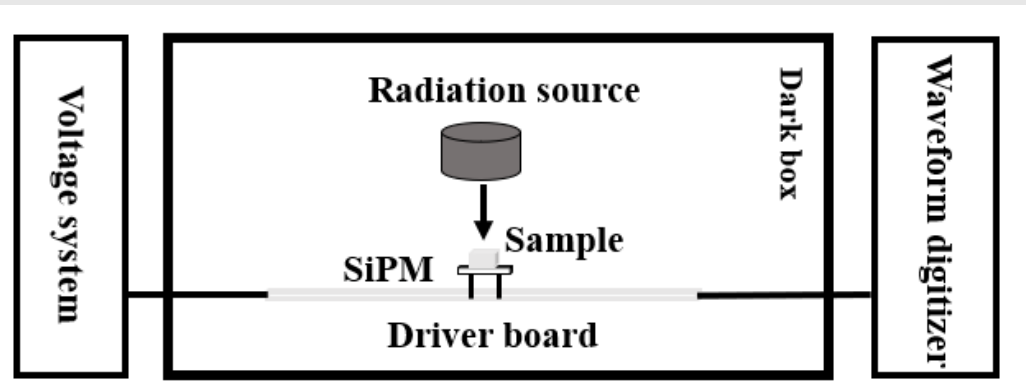
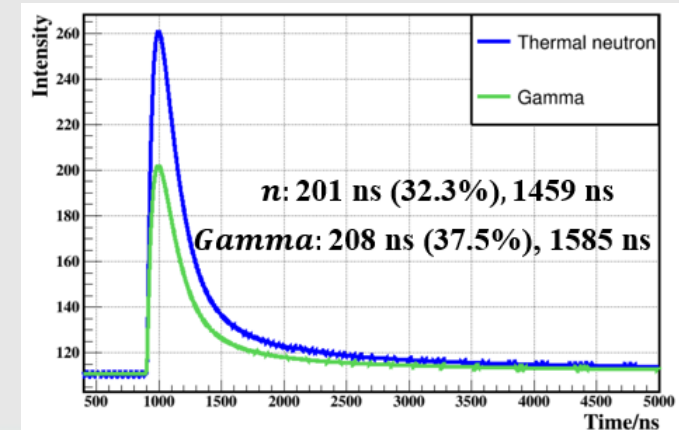
- In IHEP Radioactive Sources Station ;
- gamma: ^{137}Cs , ^{60}Co , ^{133}Ba ,
- neutron: ^{252}Cf , Am-Be
- electron: ^{90}Sr - ^{90}Y , ^{22}Na

Through the waveform sampling data acquisition system, we can obtain **Light Yield, Energy Resolution and Decay Time** of the scintillator.

➤ γ/n Energy Spectra



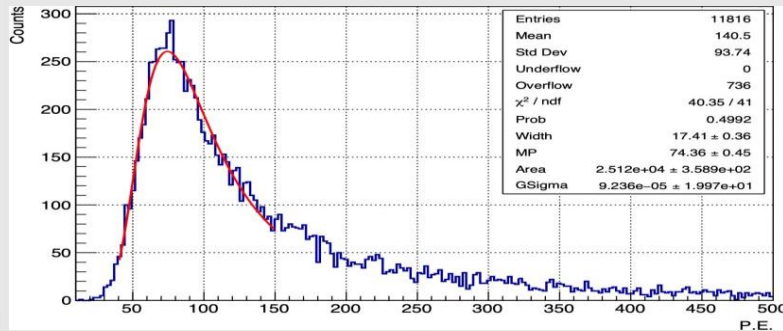
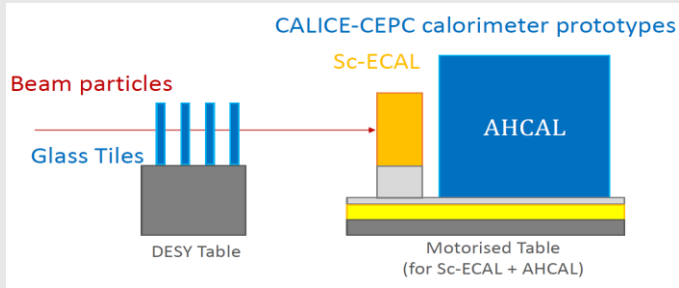
➤ γ/n Decay Time



Special Condition TEST Platform

CERN Muon-beam (10 GeV muon)

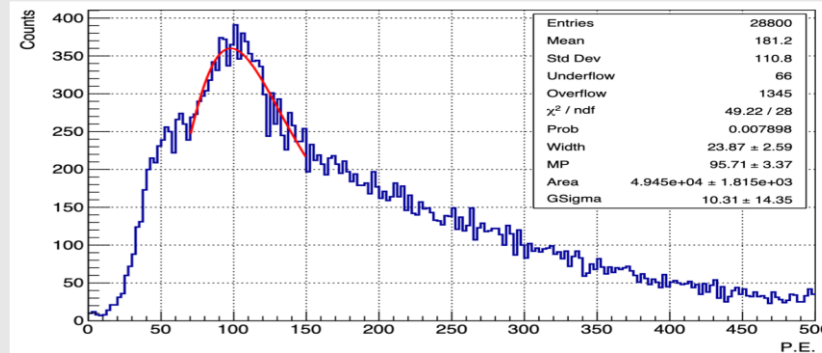
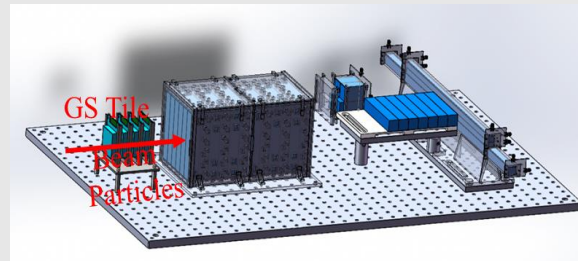
11 glass tiles tested at CERN (2023/5)



- Typical light yield: 500 – 600 ph/MeV
- Typical MIP response: 60 – 100 p.e./MIP

DESY Electron-beam (5 GeV electron)

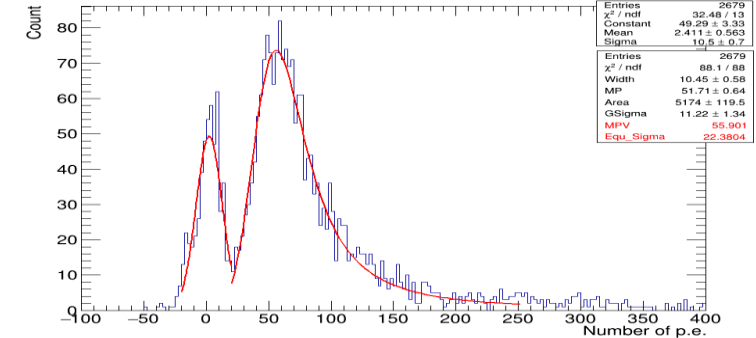
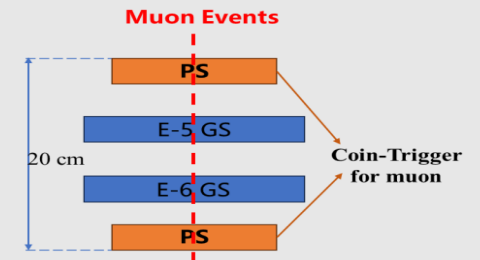
9 glass tiles tested at DESY (2023/10)



- Typical light yield: 600 – 700 ph/MeV
- Typical MIP response: 80 – 90 p.e./MIP

IHEP Cosmic-Muon- (3GeV muon)

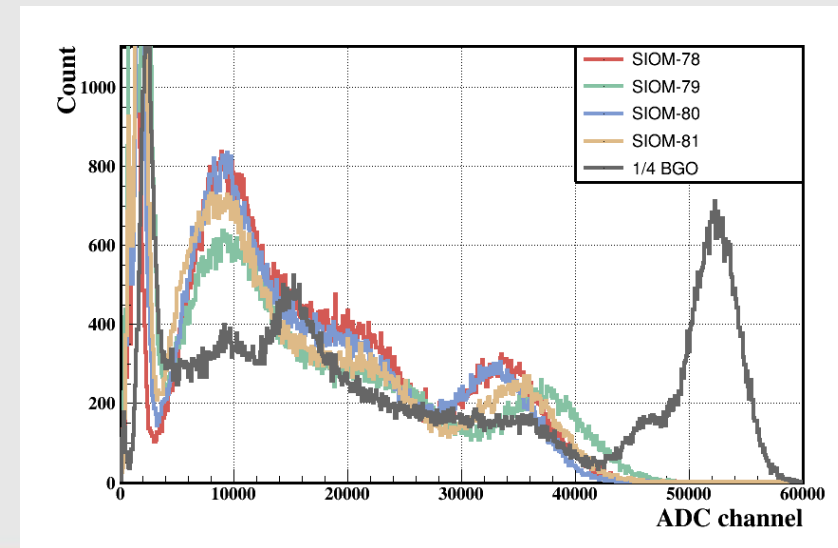
4 glass tiles tested at IHEP (2024/4)



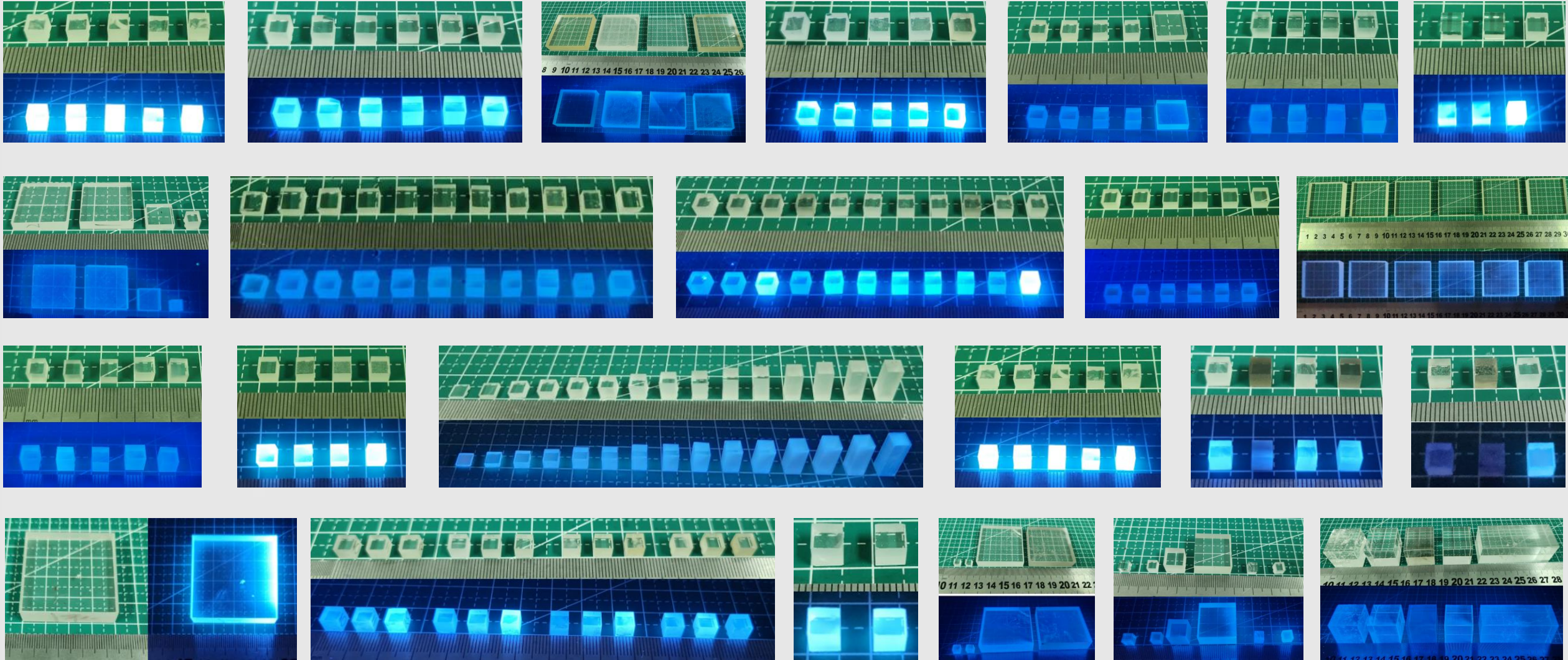
- Typical light yield: 600 – 700 ph/MeV
- Typical MIP response: 50 – 60 p.e./MIP

Outline

- 1. The GS-HCAL of CEPC;
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3.0 The GS Samples produced (>1000)



3.1 Borosilicate Glass (Gd-Al-B-Si-Ce³⁺) --GS1

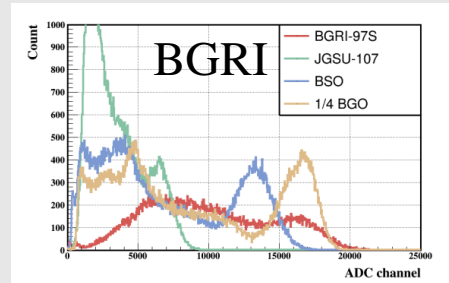
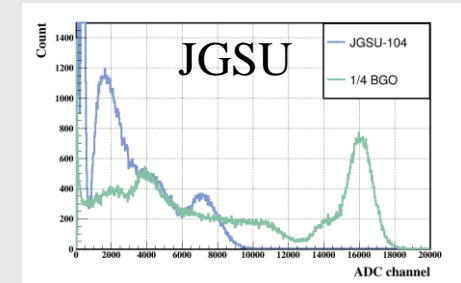
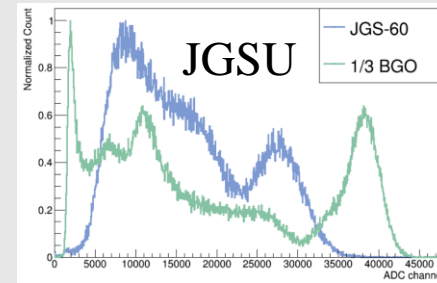
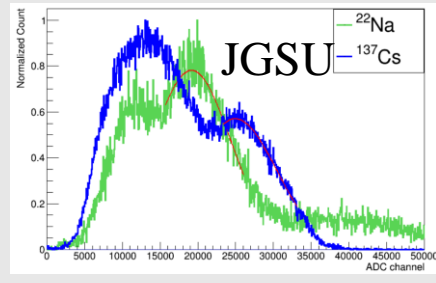
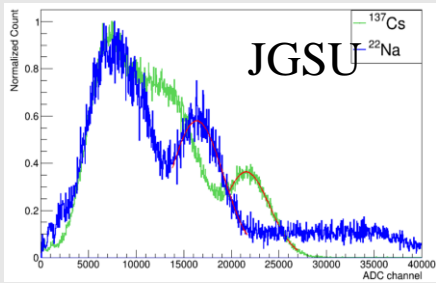
- Density~4.5 g/cm³
- LY=802 ph/MeV
- ER=26.8%
- Decay=262 (18%)
1235 ns

- Density~6.0 g/cm³
- LY>1000 ph/MeV
- ER=49.6%
- Decay=847 ns

- Density~6.0 g/cm³
- LY~1100 ph/MeV
- ER=24.4%
- LO in 1μs=899 (84%)
- Decay=92 (8%)
473 ns

- Density~6.0 g/cm³
- LY=985 ph/MeV
- ER=30.3%
- LO in 1μs=982 (99%)
- Decay=36 (8%)
105 ns

- Density~6.0 g/cm³
- LY=2455 ph/MeV
- ER=25.8%
- LO in 1μs=1074 (44%)
- Decay=101 (2%)
1456 ns



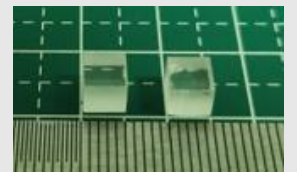
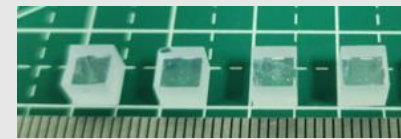
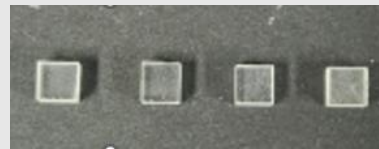
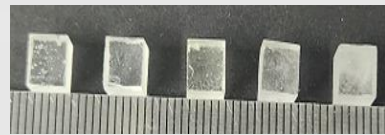
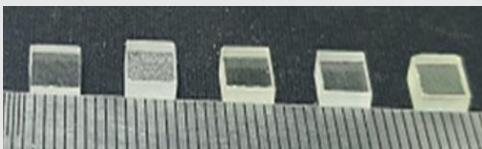
2021.11

2022.11

2023.02

2024.04

2024.06



- There are 5 types of GS for the study, and focus on the GS1, **Borosilicate Glass** for better performance;
- Now, the **Density~6.0 g/cm³**, **LY>2400 ph/MeV**, **ER=25.8%**, could be accept to be the candidate for GS-HCAL;

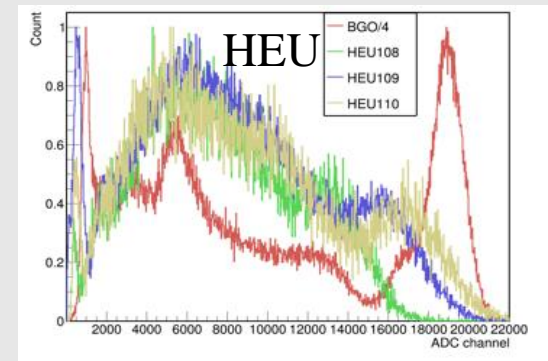
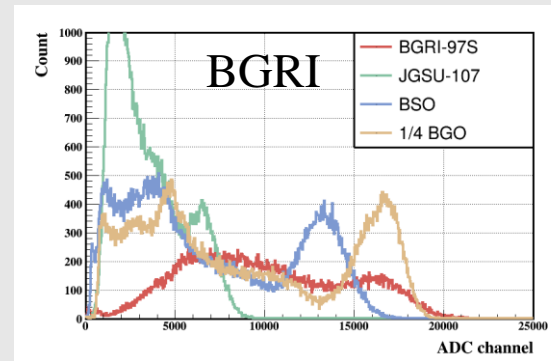
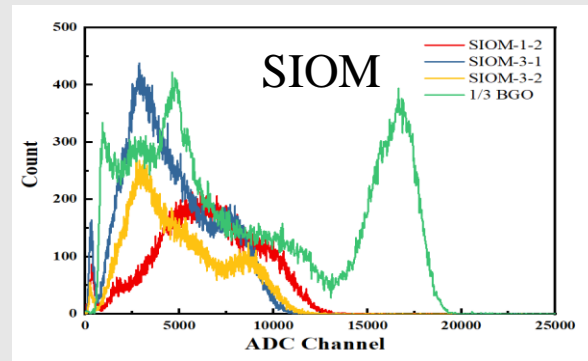
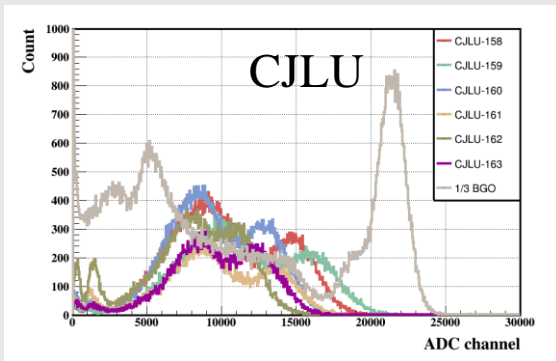
GS1—LY>2000 ph/MeV

- Density~5.6 g/cm³
- LY=2202 ph/MeV
- ER=27.7%
- Decay=129 (6%), 2466 ns

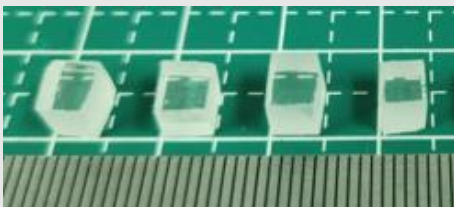
- Density~6.0 g/cm³
- LY=2005 ph/MeV
- ER=37.6%
- Decay=111 (5%), 1063 ns

- Density~6.0 g/cm³
- LY=2455 ph/MeV
- ER=25.8%
- Decay=101 (2%), 1456 ns

- Density~5.1 g/cm³
- LY=2066 ph/MeV
- ER=30.2%
- Decay=125 (4%), 1782 ns



2024.04



2024.06



2024.06

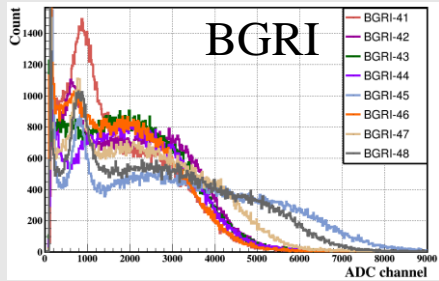


2024.08

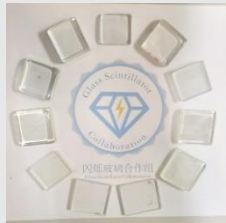


3.2 Large size glass (Gd-Al-B-Si-Ce³⁺) --GS1

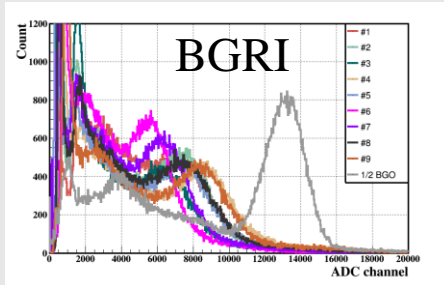
- Size=30*30*9 mm³
- Density=5.1 g/cm³
- LY=767 ph/MeV
- ER=None



2023.04



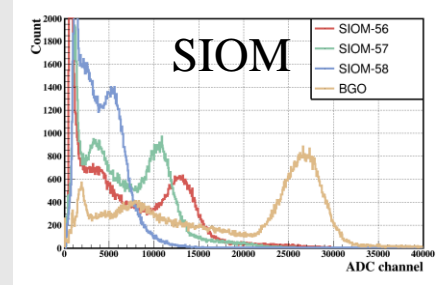
- Size=40*40*10 mm³
- Density=6.0 g/cm³
- LY=788 ph/MeV
- ER=48.4%
- Decay=87 (2%), 1024 ns



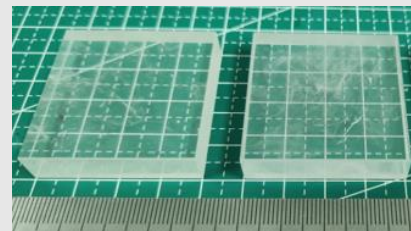
2023.10



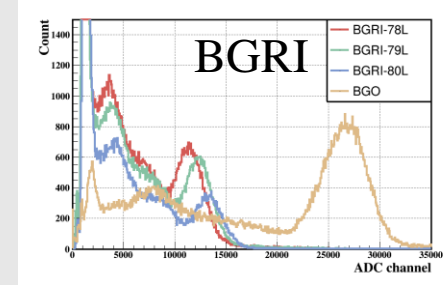
- Size=40*40*10 mm³
- Density=6.0 g/cm³
- LY=1198 ph/MeV
- ER=33.0%
- LO in 1μs=607 (51%)
- Decay=117 (3%), 1368 ns



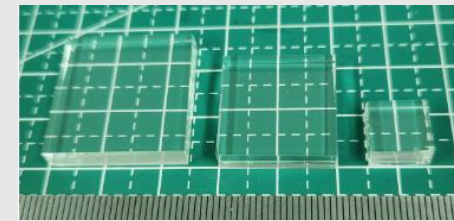
2023.11



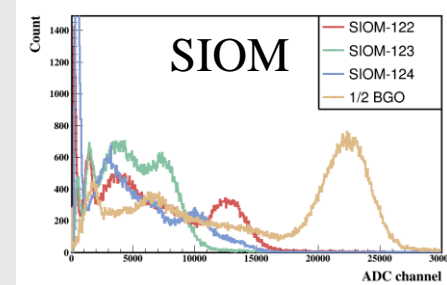
- Size=10*10*5 mm³
- Density=6.0 g/cm³
- LY=1235 ph/MeV
- ER=24.0%
- LO in 1μs=897 (73%)
- Decay=89 (6%), 588 ns



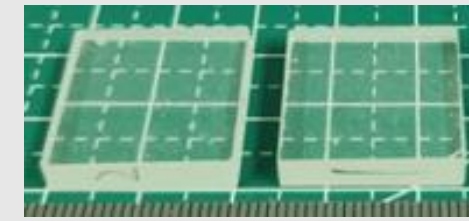
2023.12



- Size=20*20*10 mm³
- Density=6.0 g/cm³
- LY=961 ph/MeV
- ER=30.0%
- LO in 1μs=749 (78%)
- Decay=103 (9%), 621 ns



2024.05



The Bottleneck:

1. How to ensure the performance stability of large size glass sample?
2. How to improve the light collection efficiency when coupling large size glass and SiPM?

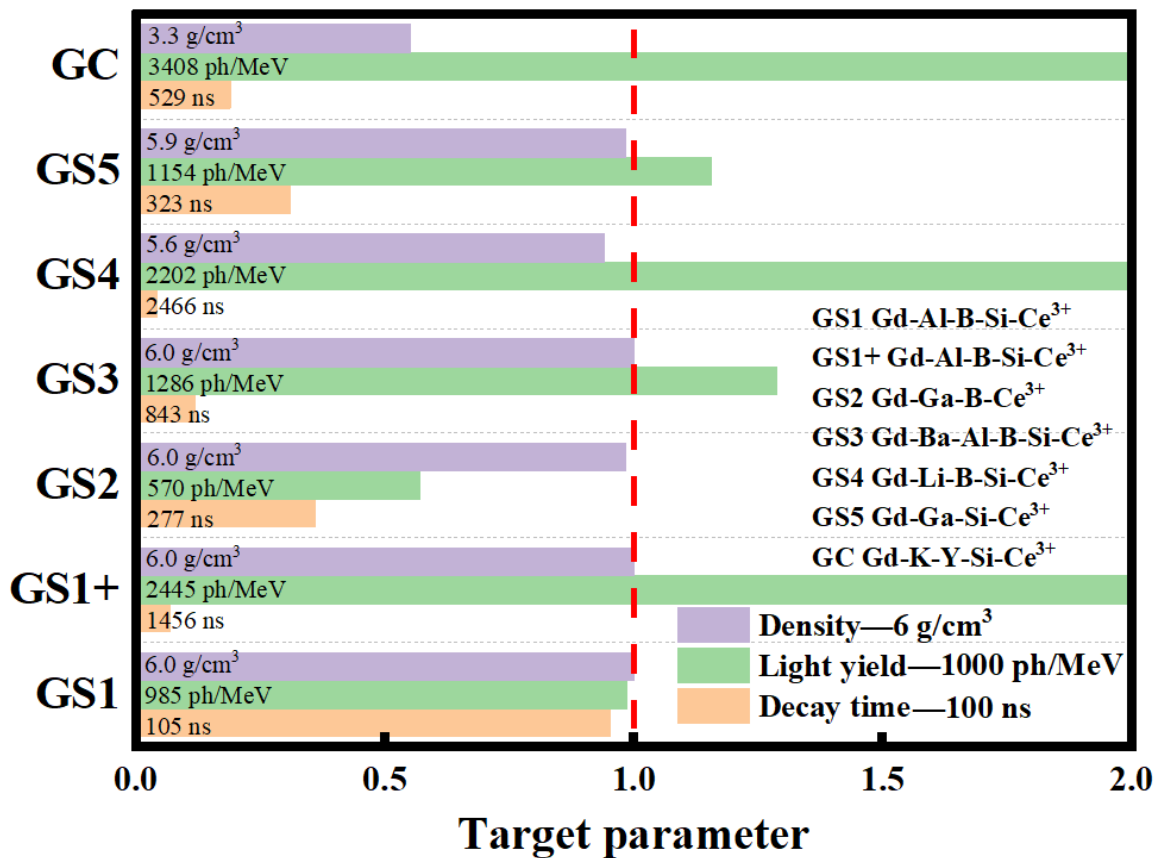
Outline

- 1. The GS-HCAL of CEPC;
- 2. The Motivation and Design of GS ;
- 3. The progress of the R&D of GS;
- **4. Summary and Next Plan;**



闪烁玻璃合作组
Glass Scintillator Collaboration

4.1 Summary of GS



Glass scintillator of high density and light yield

◆ **GS1: Gd-Al-B-Si-Ce³⁺ glasses: (Borosilicate Glass)**

6.0 g/cm³ & 985 ph/MeV with 30.3% @ 662keV & 105 ns

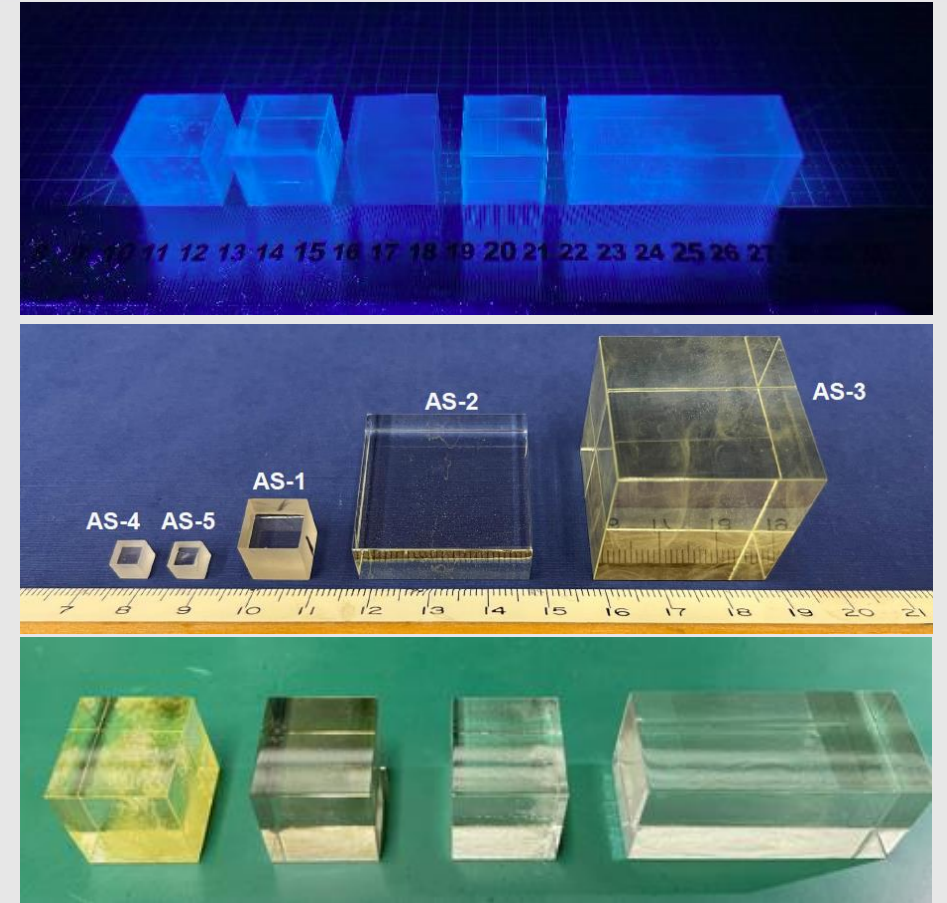
◆ **GS5: Gd-Ga-Si-Ce³⁺ glasses: (Silicate glass)**

5.9 g/cm³ & 1154 ph/MeV with 25.4% @ 662keV & 323 ns

- Ultra-high density **Tellurite Glass**—6.6 g/cm³
- High light yield **Glass Ceramic**—3500 ph/MeV
- Fast Decay Time **Pr³⁺-doped Glass**—100 ns
- Large size Glass—51mm*51mm*10mm

4.2 Summary of GS R&D

Parameters	Unit	BGO	GS1	GS1+	GS5
Cost		1	0.1 ?		
Density	g/cm ³	7.13	6.0	6.0	5.9
Hygroscopicity	--	No	No	No	No
Radiation Length, X ₀	cm	1.12	1.59	1.60	1.61
Transmittance	%	82	70	80	80
Refractive Index	--	2.1	1.74	1.71	1.75
Emission peak	nm	480	400	390	390
Light yield, LY	ph/MeV	8000	985	2445	1154
Energy resolution, ER	%	9.5	30.3	25.8	25.4
Decay time	ns	60, 300	36, 105	101, 1456	90, 300



□ The data of the GS1 and GS5 come from the small size of 5mm*5mm*5mm, we need to produce the large size sample of 40mm*40mm*10mm for the CEPC-GSHCAL module.

4.3 Next Plan for GS-HCAL

Gd-R-B-Si-Ce³⁺ (R=Al, Ga) oxyfluoride is still the focus of future research

- Stable preparation of large size glass scintillator with light yield of 1000 ph/MeV
- Try to prepare large size glass scintillator with light yield of more than 2000 ph/MeV
- Design different glass system for different requirements
- Control the cost of glass scintillator



See the unseen
change the unchanged



The Innovation

THANKS