



**ENN 新奥**



**山东大学**  
SHANDONG UNIVERSITY

# Spin-Polarized Proton-Boron ( $p\text{-}^{11}\text{B}$ ) Fusion: Pathways to Clean Energy

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2025.09.22-26, Qingdao, China

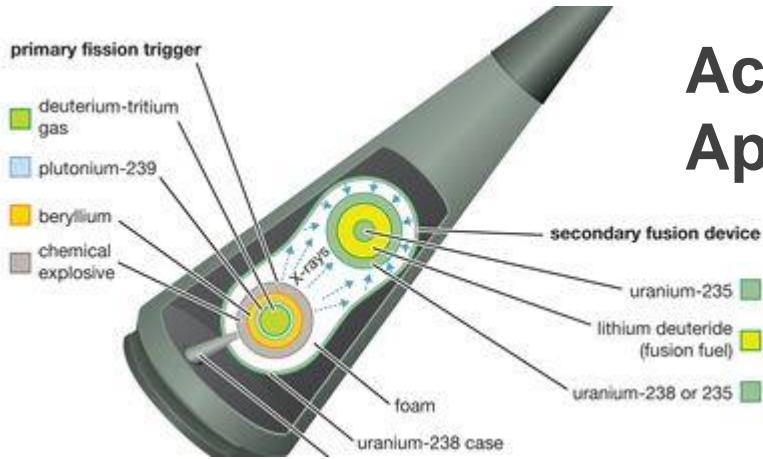


**26th** International  
Symposium on Spin Physics  
A Century of Spin

# Outline

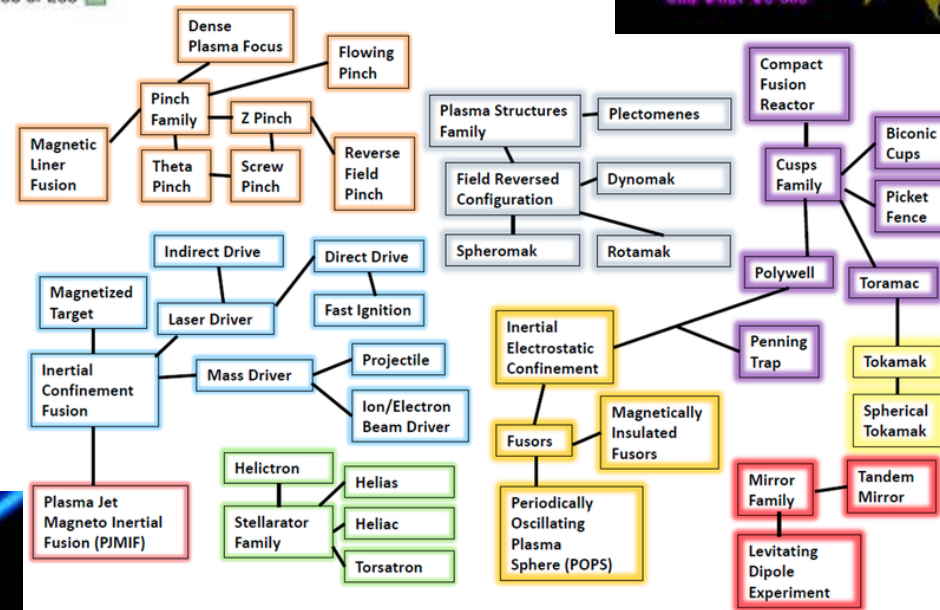
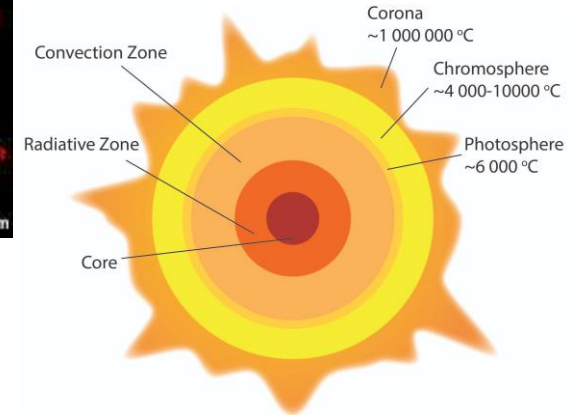
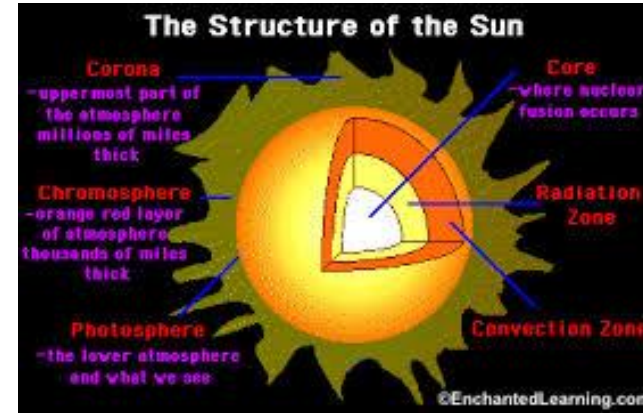
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- ◆ Fusion approaches, fuel options, and critical conditions
- ◆ Ideal ignition conditions and reaction rate enhancement for  $p\text{-}^{11}\text{B}$  fusion
- ◆ Polarization research advances toward  $p\text{-}^{11}\text{B}$  fusion energy applications



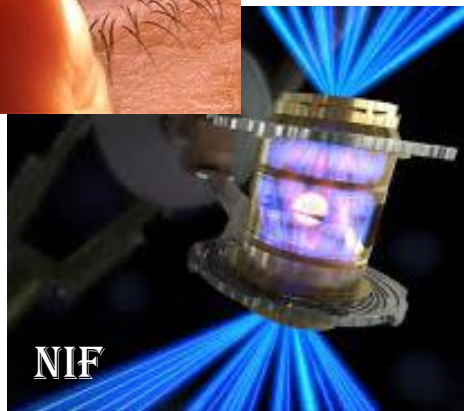
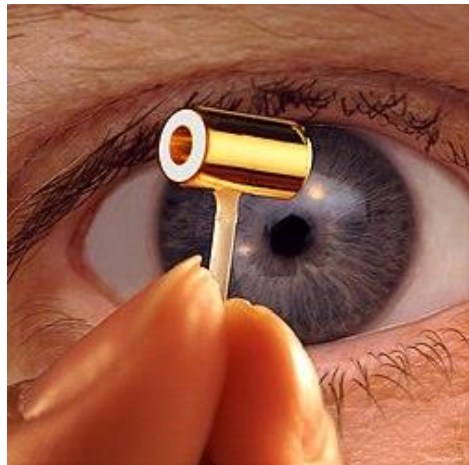
# Achieved Fusion Approaches

- Hydrogen bomb
- Stars

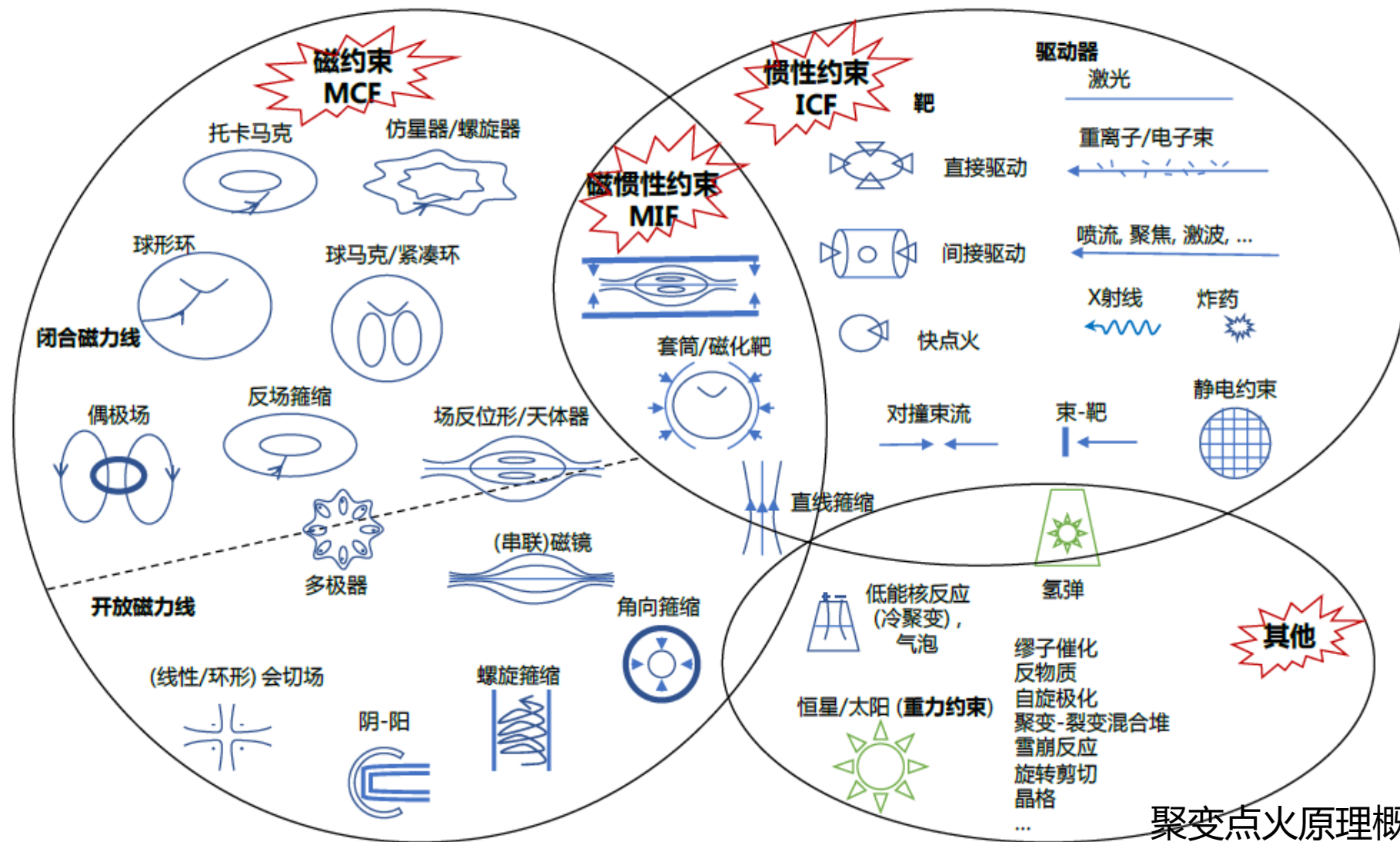


## Directions for Controlled Fusion

- Inertial confinement
- Magnetic confinement



# Zoo of Fusion Devices





# Fusion Reactions for All Candidate Fuels

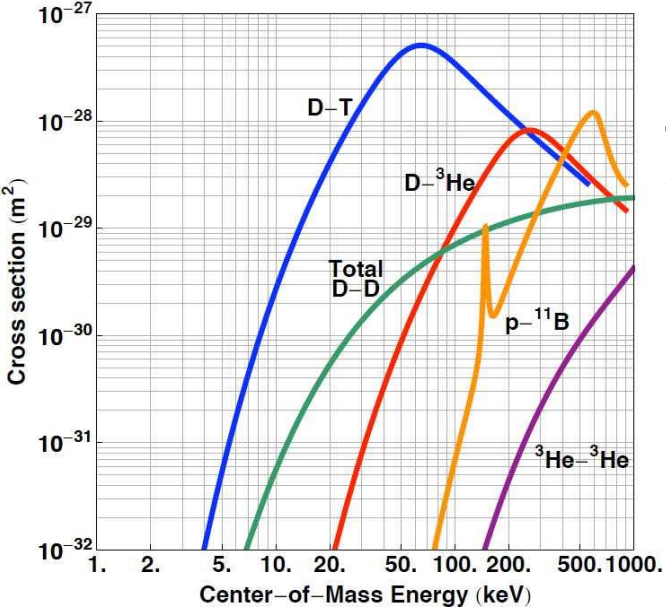
## Possible Fusion Reactions

Input nucleus 1	Input nucleus 2		Output energy Peak cross section at CM input energy	
	n	<sup>1</sup> H	<sup>2</sup> H	<sup>3</sup> H
n	Negligible			
<sup>1</sup> H	2.2 MeV 0.3 b thermal	1.4 MeV >10 <sup>-25</sup> b at >1 MeV		
<sup>2</sup> H	6.3 MeV 5x10 <sup>-4</sup> b thermal	5.5 MeV 10 <sup>-6</sup> b at 1 MeV	3.65 MeV 17.6 MeV 5 b at 80 keV	
<sup>3</sup> H	Negligible	-0.76 MeV		11.3 MeV 0.16 b at 1 MeV
<sup>3</sup> He	0.76 MeV 5000 b thermal	19.8 MeV Negligible	18.3 MeV 0.8 b at 300 keV	13 MeV >0.2 b at >450 keV
<sup>4</sup> He	Negligible	Negligible	1.5 MeV 10 <sup>-7</sup> b at 700 keV	2.5 MeV 1.6 MeV >0.15 b at >3 MeV
<sup>6</sup> Li	4.8 MeV 950 b thermal	4.0 MeV 0.2 b at 2 MeV	22.4 MeV 0.1 b at 1 MeV	16.1 MeV 16.9 MeV >0.03 b at >1 MeV
<sup>7</sup> Li	2.0 MeV 0.04 b thermal	17.3 MeV 0.006 b at 400 keV	15.1 MeV >0.5 b at >1 MeV	8.9 MeV >0.2 b at >4 MeV
<sup>7</sup> Be	1.6 MeV 50,000 b thermal	0.14 MeV 2x10 <sup>-6</sup> b at 600 keV	16.8 MeV	10.5 MeV 11.3 MeV
<sup>9</sup> Be	6.8 MeV 0.01 b thermal	2.1 MeV 0.4 b at 300 keV	7.2 MeV >0.1 b at >1 MeV	9.6 MeV >0.1 b at >2 MeV
<sup>10</sup> Be	Negligible			
<sup>10</sup> B	2.8 MeV 3800 b thermal	1.1 MeV 0.2 b at 1 MeV	9.2 MeV >0.2 b at >1 MeV	
<sup>11</sup> B	3.4 MeV 0.005 b thermal	8.7 MeV 0.8 b at 600 keV	13.8 MeV >0.1 b at >1 MeV	8.6 MeV
<sup>11</sup> C				
<sup>12</sup> C	4.9 MeV 0.003 b thermal	1.9 MeV 1x10 <sup>-4</sup> b at 400 keV		
<sup>13</sup> C	8.2 MeV 0.001 b thermal	7.6 MeV 0.001 b at 500 keV		
<sup>14</sup> C	Negligible			

Neglecting:  
 • Nuclei with  $\tau_{1/2} < 1$  min  
 • 3-body fusion

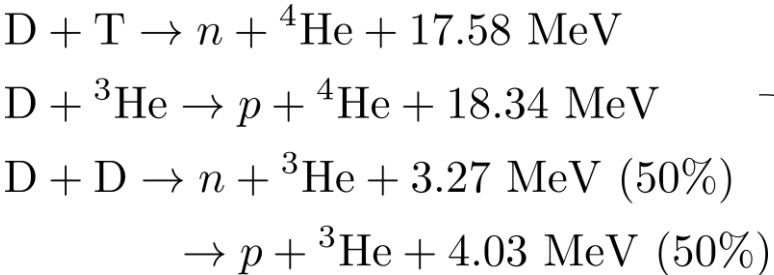
Legend:  
 Theoretically feasible (Green)  
 Borderline (Yellow)  
 Not feasible (Red)

Annotations:  
 Z<sub>1</sub>Z<sub>2</sub> ≥ 8  
 Coulomb barrier is too high



- Criteria for fusion fuel viability:**
1. Reaction threshold
  2. Reaction cross-section
  3. Energy released

D, T, <sup>3</sup>He :

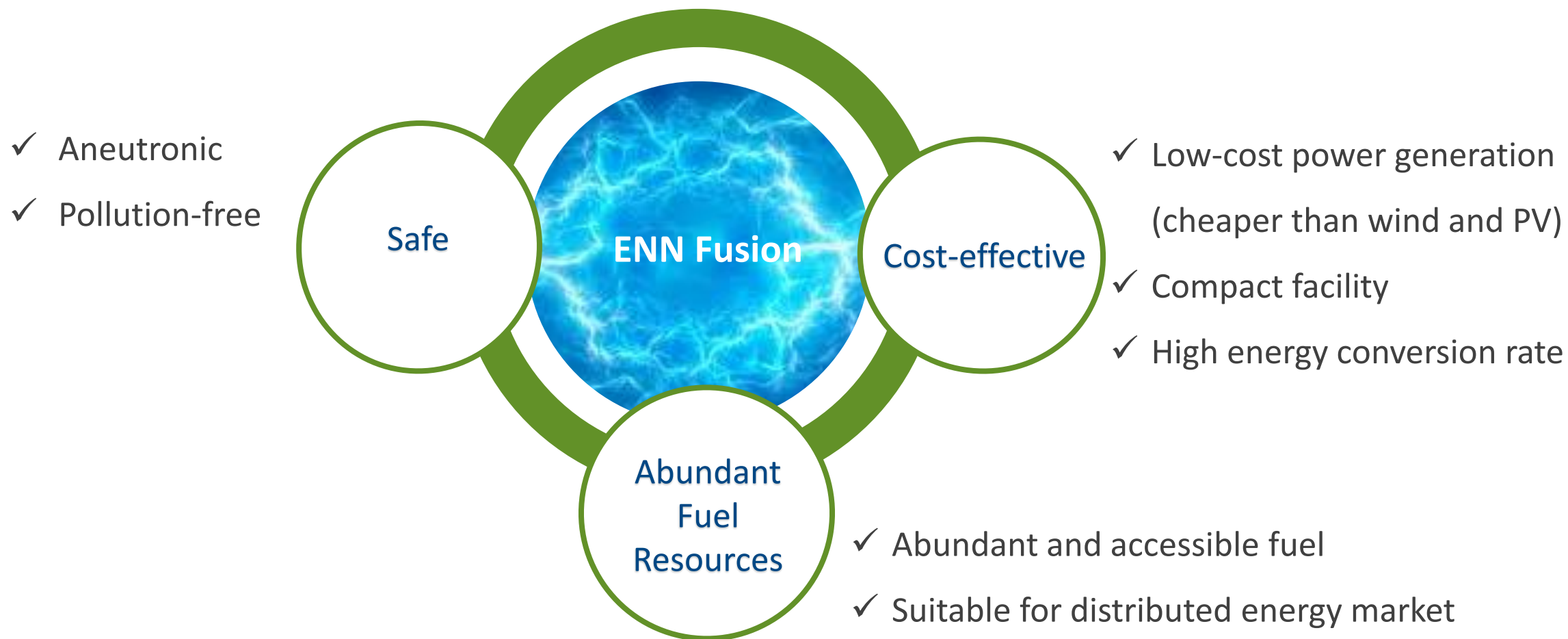


✓ H, <sup>11</sup>B :



Advanced  
fusion fuels  
5

# A Visionary Goal: Commercially Viable Fusion Power



# ENN's Roadmap for p-<sup>11</sup>B Fusion Power Based on the Spherical Torus (ST)



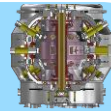
Commercial demo  
2035-

- Deliver commercially viable fusion energy at competitive cost

p-<sup>11</sup>B Burn (EHL-3A&3B)  
2027-

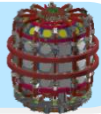
- Achieve p-<sup>11</sup>B plasma ignition and demonstrate net electricity generation
  - Phys, engineering, tech. scale-up
  - Sustained energy gain (Q>3)

p-<sup>11</sup>B Reaction (EHL-2)  
2023-



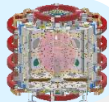
- Validate all critical aspects of hydrogen-boron fusion
  - Experimental verification of high-temperature plasma technologies
  - Feasibility assessment of boosted p-<sup>11</sup>B fusion reaction rates

EXL-50U  
2022-



- Develop key technologies for ST p-B fusion
  - Enhance plasma performance parameters
  - Achieve boron fueling and robust operation control

EXL-50  
2018-2023



- Established the basis of ST p-B fusion
  - Initiation, ramp-up, sustainment
  - ST device design, assembly, and operation

# ENN's Roadmap for p-<sup>11</sup>B Fusion Power Based on the Spherical Torus (ST)

M. S. Liu, H. S. Xie, Y. M. Wang, et al.,  
ENN's Roadmap for Proton-Boron  
Fusion Based on Spherical Torus,  
Phys. Plasmas 31, 062507 (2024)



Commercial demo  
2035-

p-<sup>11</sup>B Burn (EHL-3A&3B)  
2027-

p-<sup>11</sup>B Reaction (EHL-2)  
2023-

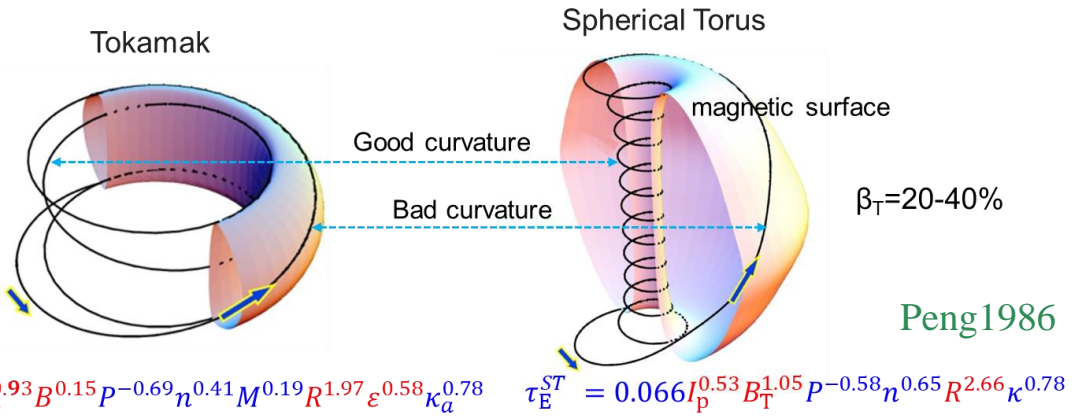
✓ EXL-50U  
2022-

✓ EXL-50  
2018-2023

- Established the basis of ST p-B fusion
  - Initiation, ramp-up, sustainment
  - ST device design, assembly, and operation

- Achieve p-<sup>11</sup>B plasma ignition and demonstrate net electricity generation
  - Phys, engineering, tech. scale-up
  - Sustained energy gain (Q>3)

- Deliver commercially viable fusion energy at competitive cost

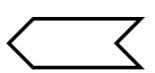


Challenge

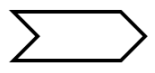
- Higher required triple product
- Intense Bremsstrahlung

Advantage

- No neutron, blanket

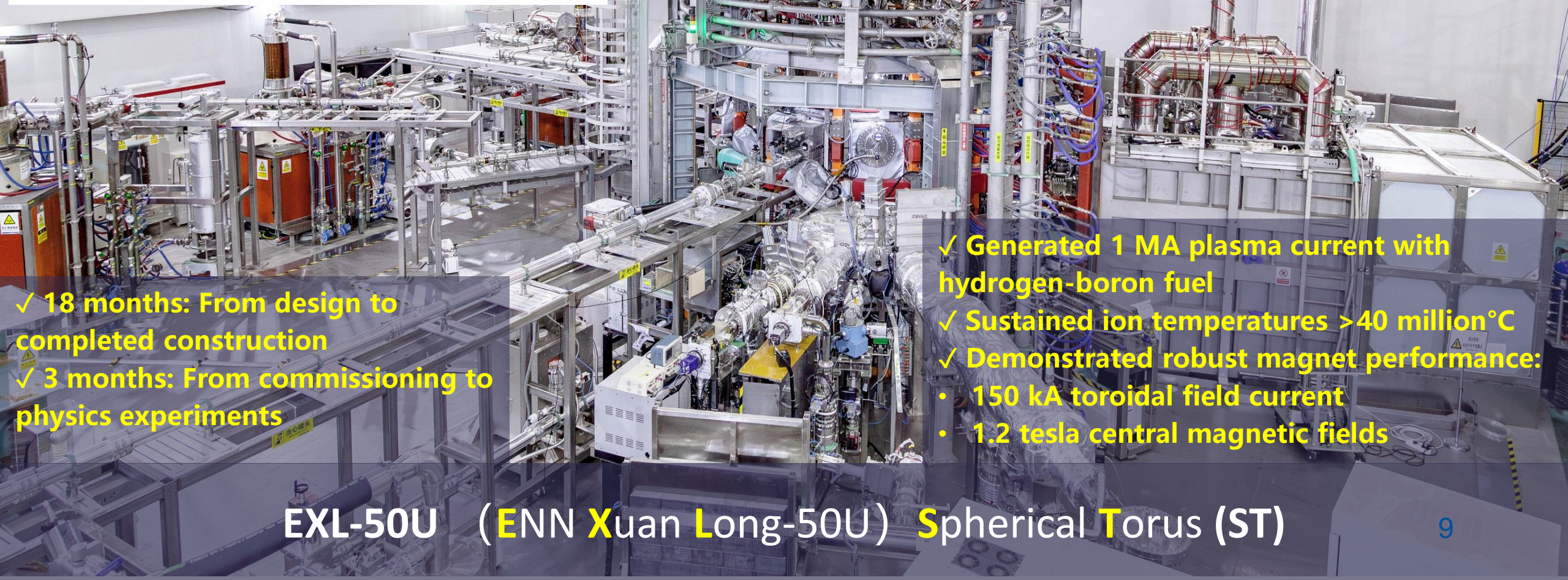
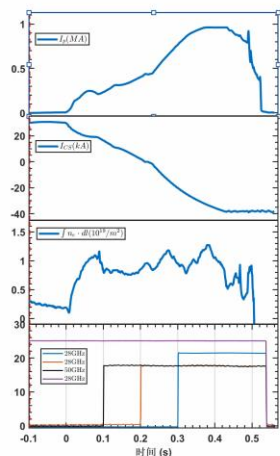
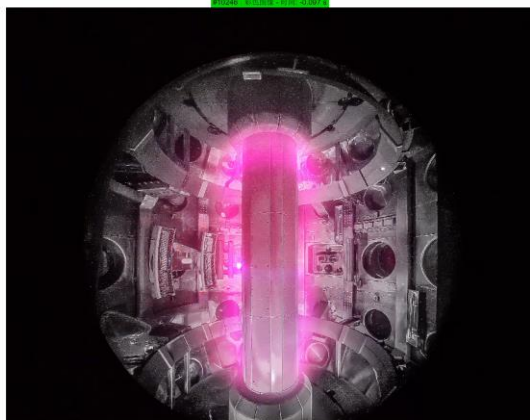


- Higher  $\beta_T$ , lower  $B_T$ , more compact
- $t_E^{ST}$  leverages R and  $B_T$ , not  $I_p$



- More limited space for center post





ENN 恩能  
**玄龙-50U**  
ENN EXL-50U

- ✓ 18 months: From design to completed construction
- ✓ 3 months: From commissioning to physics experiments

- ✓ Generated 1 MA plasma current with hydrogen-boron fuel
- ✓ Sustained ion temperatures  $>40$  million $^{\circ}\text{C}$
- ✓ Demonstrated robust magnet performance:
  - 150 kA toroidal field current
  - 1.2 tesla central magnetic fields

**EXL-50U** (**E**NN **X**uan **L**ong-50U) **S**pherical **T**orus (ST)



# Theoretical Possibility of p-<sup>11</sup>B Fusion: Need for Enhanced Reaction Rates

**Fusion Enhancement factor**  $Q = \frac{P_{fus}}{\frac{E_{th}}{\tau_E} - f_{ion}P_{fus} + P_{rad}}$

thermal energy / energy confinement time →  $\frac{E_{th}}{\tau_E}$ 
Fraction of fusion energy carried by charged particles →  $f_{ion}$ 
fusion power →  $P_{fus}$ 
radiation power loss →  $P_{rad}$

**Simplified ignition criterion**  $n_e \tau_E = \frac{3}{2} k_B Z_i (1 + Z_i) (1 + \delta_{12}) \frac{T}{\langle \sigma v \rangle Y_+}$

More precise cross-section data required.

Energy carried per reaction by charged particles. →  $Y_+$

# Theoretical Possibility of p-<sup>11</sup>B Fusion: Need for Enhanced Reaction Rates

**Fusion Enhancement factor**  $Q = \frac{P_{fus}}{\frac{E_{th}}{\tau_E} - f_{ion}P_{fus} + P_{rad}}$

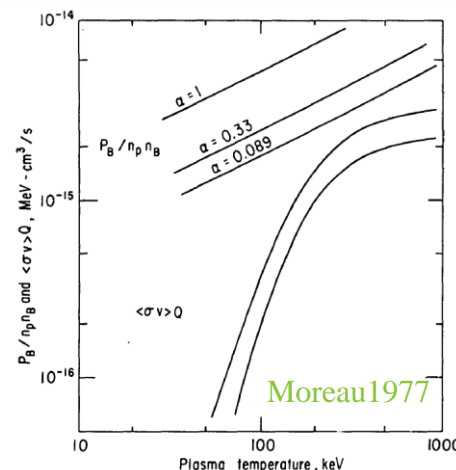
$\frac{E_{th}}{\tau_E}$ : thermal energy / energy confinement time  
 $f_{ion}P_{fus}$ : Fraction of fusion energy carried by charged particles  
 $P_{fus}$ : fusion power  
 $P_{rad}$ : radiation power loss

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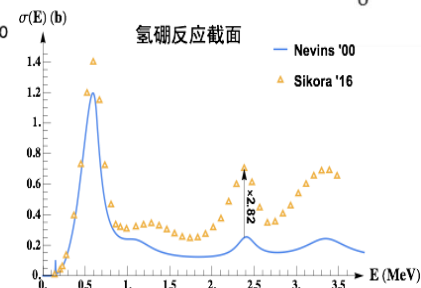
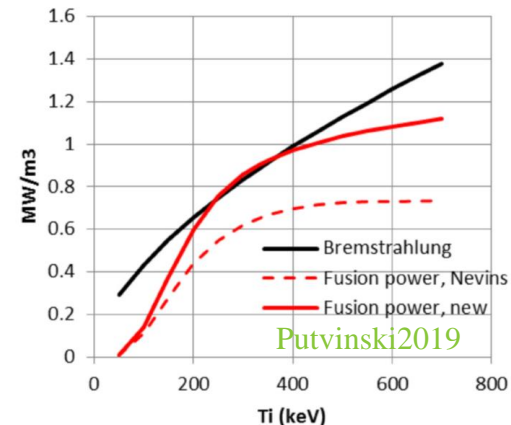
More precise cross-section data required.

聚变反应率:  $\langle \sigma v \rangle = \int \int dv_1 dv_2 \sigma(|v_1 - v_2|) |v_1 - v_2| f_1(v_1) f_2(v_2)$

Higher fusion reaction rate needed.



p-<sup>11</sup>B fusion achieves ignition with new cross-section.



# Theoretical Possibility of p-<sup>11</sup>B Fusion: Need for Enhanced Reaction Rates

**Fusion Enhancement factor**

$$Q = \frac{P_{fus}}{\frac{E_{th}}{\tau_E} - f_{ion}P_{fus} + P_{rad}}$$

thermal energy / energy confinement time      Fraction of fusion energy carried by charged particles      fusion power      radiation power loss

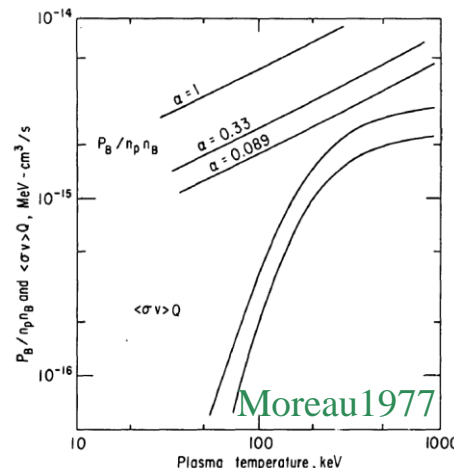
**Simplified ignition criterion**

$$n_e \tau_E = \frac{3}{2} k_B Z_i (1 + Z_i) (1 + \delta_{12}) \frac{T}{\langle \sigma v \rangle Y_+}$$

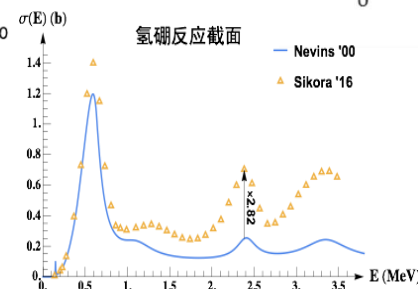
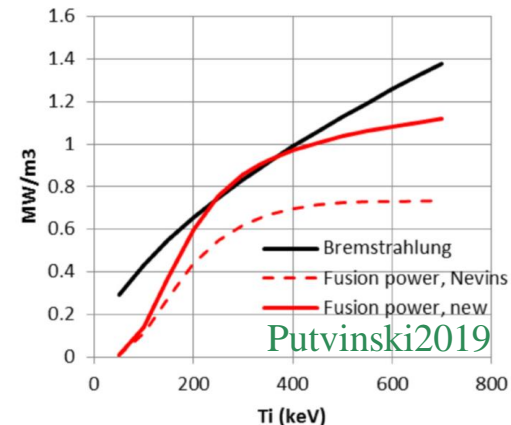
More precise cross-section data required.

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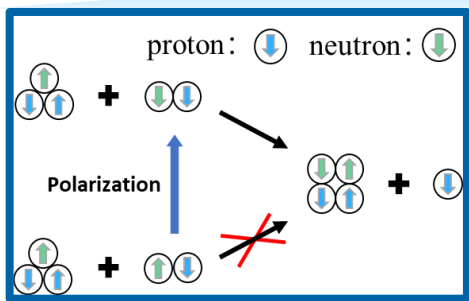
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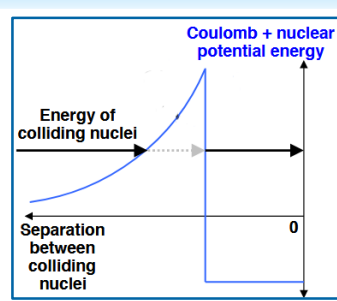
p-<sup>11</sup>B fusion achieves ignition with new cross-section.



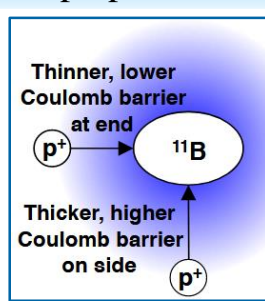
Spin-polarization



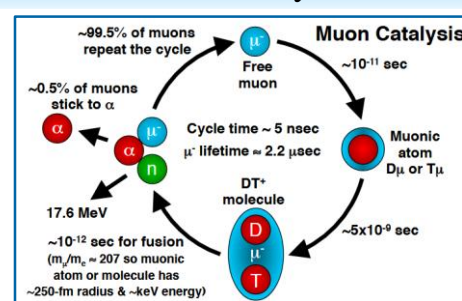
Shave Coulomb barrier



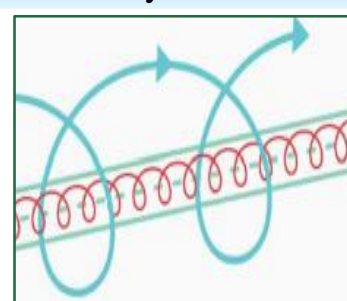
Shape-polarization



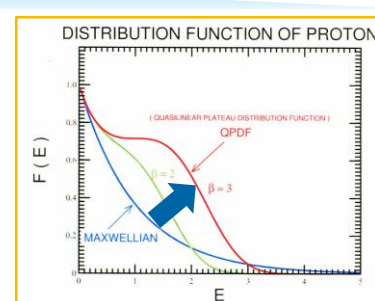
Muon Catalysis



Velocity Differential



Non-thermal





# Polarization Research Advances toward Fusion Energy Applications

## International research directions in polarized fusion fuels:

- ◆ Reduce T consumption in D-T fusion
- ◆ Control neutron emission direction in D-T fusion
- ◆ Enhance D-<sup>3</sup>He/DD fusion performance
- ◆ Suppress neutron emission in D-<sup>3</sup>He fusion

## Global spin-polarized nuclear data status:

- ◆ D-D: Scarce
- ◆ D-<sup>3</sup>He: Deficient
- ◆ p-<sup>11</sup>B: Virtually nonexistent

*The PREFER collaboration/projects*  
Giuseppe Ciullo INFN & University of Ferrara  
on behalf of the collaboration

**PREFER**  
Polarization Research for Fusion Experiments and Reactors

Group (Responsible)	Institute
R. Engels et al.	IKP-FZJ @ Jülich
M. Büscher et al.	PGI-FZJ @ Jülich ILPP-HH University @ Düsseldorf
G. Ciullo et al.	INFN & University @ Ferrara
A. A. Vasilyev et al.	PNPI – NRC KI @ Gatchina
D. Toporkov	BINP @ Novosibirsk
T.P. Rakitzis et al.	IESL-FORTH & University @ Crete

Ciullo (SPIN)

A comprehensive and systematic research plan!

IOP Publishing | International Atomic Energy Agency  
Nuclear Fusion  
Nucl. Fusion 65 (2025) 046005 (12pp)  
<https://doi.org/10.1088/1741-4326/ad858b>

### The use of D-D reactions to diagnose the lifetime of spin polarized fuel

A. Garcia<sup>1,2,\*</sup>, W.W. Heidbrink<sup>1,2</sup> and A.M. Sandorfi<sup>1</sup>  
IOP Publishing | International Atomic Energy Agency  
Nuclear Fusion  
Nucl. Fusion 63 (2023) 026030 (24pp)  
<https://doi.org/10.1088/1741-4326/acaf5d>

### Conceptual design of DIII-D experiments to diagnose the lifetime of spin polarized fuel

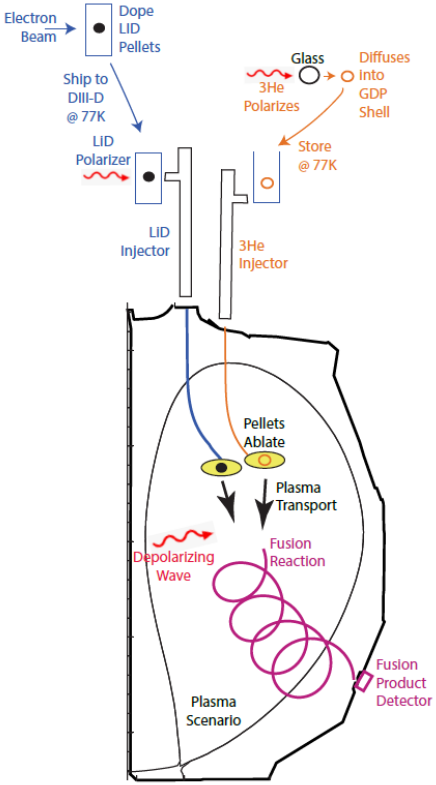
IOP Publishing | International Atomic Energy Agency  
Nuclear Fusion  
Nucl. Fusion 64 (2024) 126019 (28pp)  
<https://doi.org/10.1088/1741-4326/ad78d3>

### Simultaneous enhancement of tritium burn efficiency and fusion power with low-tritium spin-polarized fuel

IOP Publishing | International Atomic Energy Agency  
Nuclear Fusion  
Nucl. Fusion 63 (2023) 076009 (30pp)  
<https://doi.org/10.1088/1741-4326/acd3ae>

### Polarized fusion and potential *in situ* tests of fuel polarization survival in a tokamak plasma

L. Baylor<sup>1</sup>, A. Deur<sup>2</sup>, N. Eidietis<sup>2</sup>, W.W. Heidbrink<sup>1,2</sup>, G.L. Jackson<sup>2</sup>, J. Liu<sup>3</sup>,  
M.M. Lowry<sup>1</sup>, G.W. Miller<sup>1,2,4</sup>, D. Pace<sup>1</sup>, A.M. Sandorfi<sup>1</sup>, S.P. Smith<sup>1,2</sup>, S. Tatti<sup>1</sup>, K. Wei<sup>1</sup>,  
X. Wei<sup>1</sup> and X. Zheng<sup>1</sup>



Lots of efforts in last 2 years!

Heidbrink (SPIN2023)

Extremely groundbreaking and brilliant research initiative!

# Polarization Research Advances toward Fusion Energy Applications

## International research directions in polarized fusion fuels:

- ◆ Reduce T consumption in D-T fusion
- ◆ Control neutron emission direction in D-T fusion
- ◆ Enhance D-<sup>3</sup>He
- ◆ Suppress neut

## Global spin-polar

- ◆ D-D: Scarce
- ◆ D-<sup>3</sup>He: Deficie
- ◆ **p-<sup>11</sup>B: Virtually**



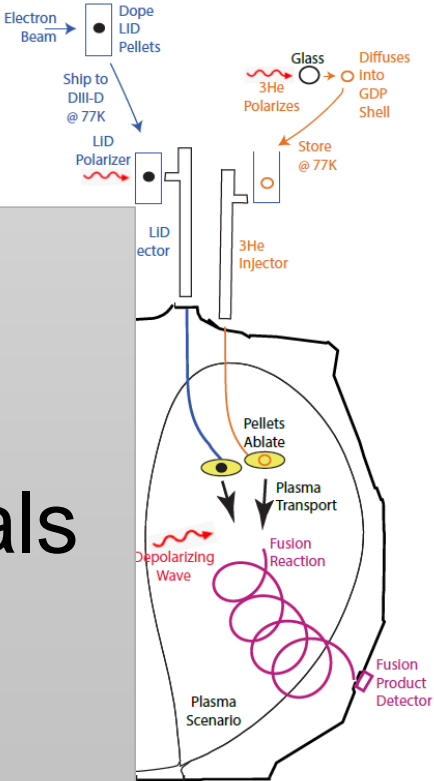
Group (Responsible)	Institute
R. Engels et al.	IKP-FZJ @ Jülich
M. Büscher et al.	PGI-FZJ @ Jülich ILPP-HH University @ Düsseldorf
G. Ciullo et al.	INFN & University @ Ferrara
A. A. Vasilyev et al.	PNPI – NRC KI @ Gatchina
D. Toporkov	BINP @ Novosibirsk
T.P. Rakitzis et al.	IESL-FORTH & University @ Crete

Ciullo (SPIN)

Numerous advantages, research  
agendas, and experimental proposals  
— yet why not p-<sup>11</sup>B?

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Nuel. Fusion 65 (2023) 046005 (12pp)  
<https://doi.org/10.1088/1741-4326/ab859b>

The use of D–D reactions to diagnose  
the lifetime of spin polarized fuel



eidbrink (SPIN2023)

Extremely groundbreaking and  
brilliant research initiative!

A comprehensive and systematic research plan!

# Polarization Research Advances toward $p\text{-}^{11}\text{B}$ Fusion Energy Applications

## Polarized $p\text{-}^{11}\text{B}$ fusion research

- ◆ Remains largely unexplored
- ◆ priorities:
  - **Differential cross-section measurements of spin-polarized  $p\text{-}^{11}\text{B}$  reactions**
  - **Development of boron fuel spin-polarization techniques**
  - **Sustenance of spin-polarized hydrogen-boron plasma**

ISSN 1063-7788, Physics of Atomic Nuclei, 2006, Vol. 69, No. 9, pp. 1461–1462. © Pleiades Publishing, Inc., 2006.  
Original Russian Text © V.F. Dmitriev, 2006, published in Yadernaya Fizika, 2006, Vol. 69, No. 9, pp. 1496–1497.

### NUCLEI Theory

#### Effect of Polarization on the Cross Section for the Reaction $^{11}\text{B}(p, \alpha)^8\text{Be}^*$ and Angular Distributions of Its Products

V. F. Dmitriev\*

J Fusion Energy (2014) 33:103–107  
DOI 10.1007/s10894-013-9643-8

#### ORIGINAL RESEARCH

#### Nuclear Spin-Polarized Proton and $^{11}\text{B}$ Fuel for Fusion Reactors: Advantages of Double Polarization in the $^{11}\text{B}(p, \alpha)^8\text{Be}^*$ Fusion Reaction

M. W. Ahmed · H. R. Weller

Theoretical efforts

PHYSICAL REVIEW C, VOLUME 62, 025803

#### The $^{11}\text{B}(\vec{p}, \gamma)^{12}\text{C}$ reaction below 100 keV

J. H. Kelley,<sup>1,2</sup> R. S. Canon,<sup>1,3</sup> S. J. Gaff,<sup>1,3</sup> R. M. Prior,<sup>1,4</sup> B. J. Rice,<sup>1,3</sup> E. C. Schreiber,<sup>1,3</sup> M. Spraker,<sup>1,4</sup> D. R. Tilley,<sup>1,2</sup>  
E. A. Wulf,<sup>1,3</sup> and H. R. Weller<sup>1,3</sup>

<sup>1</sup>Triangle Universities Nuclear Lab, Duke University, Durham, North Carolina 27708

<sup>2</sup>Department of Physics, North Carolina State University, Raleigh, North Carolina 27696

<sup>3</sup>Department of Physics, Duke University, Durham, North Carolina 27708

<sup>4</sup>Department of Physics, North Georgia College and State University, Dahlonega, Georgia 30597

(Received 5 April 2000; published 6 July 2000)

The  $^{11}\text{B}(\vec{p}, \gamma)^{12}\text{C}$  reaction was studied by measuring the  $\gamma$  rays that were produced when 80–100-keV polarized protons were stopped in a thick  $^{11}\text{B}$  target. Cross sections and vector analyzing powers at  $90^\circ$  were determined as a function of energy for capture to the ground and first excited states of  $^{12}\text{C}$ . These analyzing powers are particularly sensitive to the interference between  $s$ - and  $p$ -wave contributions, and to the relative phase between direct and resonance amplitudes. The results were used to produce a reliable extrapolation of the astrophysical  $S$  factor at 0 keV by means of a direct-capture-plus-resonances model calculation. The value of  $S(0)$  that was obtained for  $^{11}\text{B}(p, \gamma_0)$ ,  $1.8 \pm 0.4$  keV b, is in agreement with previously determined values, but for  $^{11}\text{B}(p, \gamma_1)$  the value of  $S(0)$  is  $3.5 \pm 0.6$  keV b and is more than twice as large as previously determined values.

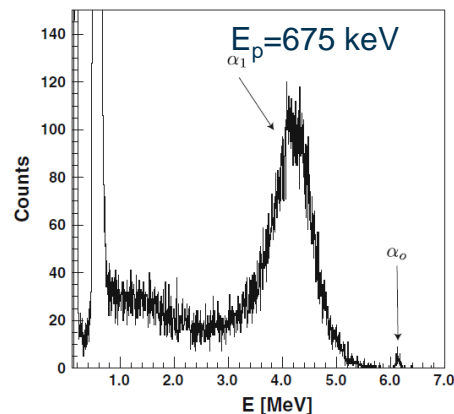
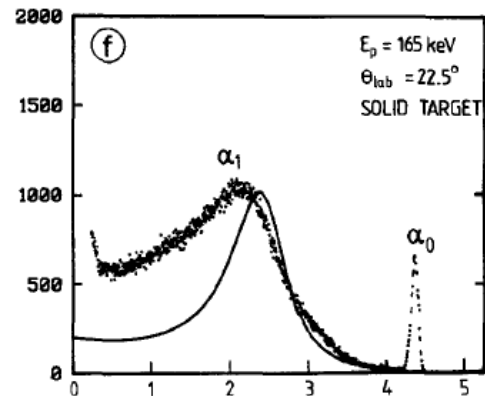
PACS number(s): 25.40.Lw, 21.10.Pc, 24.70.+s, 27.10.+m

Experimental contribution

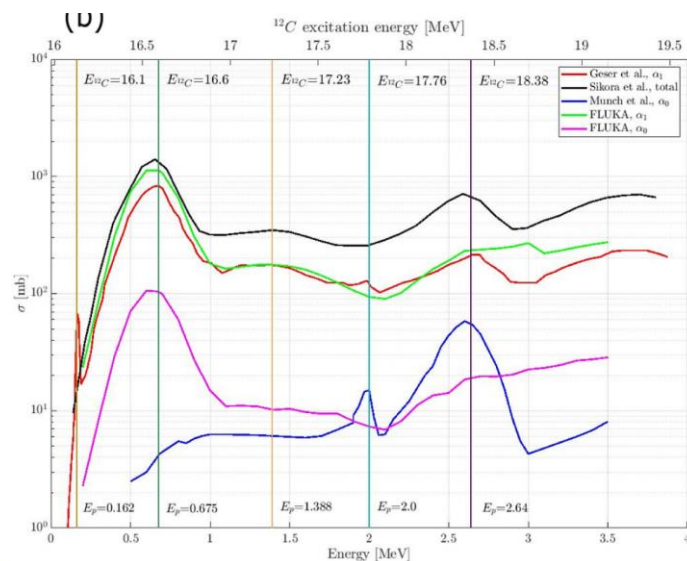
# p-<sup>11</sup>B Reaction: A Complex Process

Multi-pathway process with excited intermediates (<sup>12</sup>C, <sup>8</sup>Be)

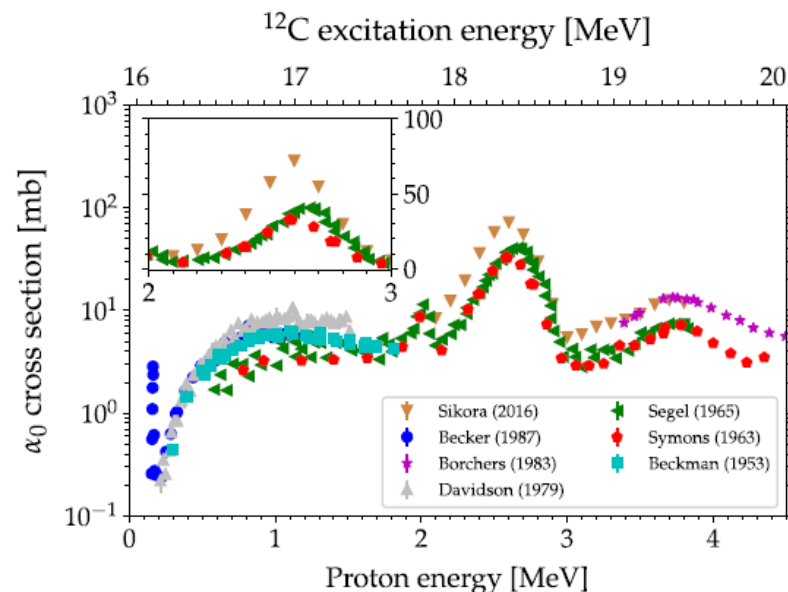
- ◆  $p + {}^{11}\text{B} \rightarrow {}^{12}\text{C}^* \rightarrow \alpha_0 + {}^8\text{Be} \rightarrow \alpha_0 + \alpha_{01} + \alpha_{02} : {}^{11}\text{B}(p, \alpha_0)\alpha\alpha$
- ◆  $p + {}^{11}\text{B} \rightarrow {}^{12}\text{C}^* \rightarrow \alpha_1 + {}^8\text{Be}^* \rightarrow \alpha_1 + \alpha_{11} + \alpha_{12} : {}^{11}\text{B}(p, \alpha_1)\alpha\alpha$
- ◆  $p + {}^{11}\text{B} \rightarrow {}^{12}\text{C}^* \rightarrow 3\alpha : {}^{11}\text{B}(p, 2\alpha)\alpha$
- ◆  $p + {}^{11}\text{B} \rightarrow {}^{12}\text{C} + \gamma_0 : {}^{11}\text{B}(p, \gamma_0){}^{12}\text{C}$
- ◆  $p + {}^{11}\text{B} \rightarrow {}^{12}\text{C} + \gamma_1 + \gamma^* (4.439 \text{ MeV}) : {}^{11}\text{B}(p, \gamma_1){}^{12}\text{C}\gamma^*$



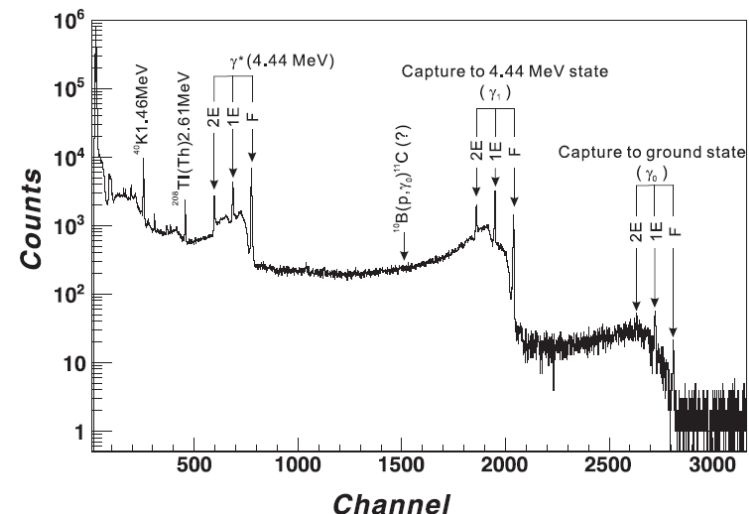
Becker1987, Spraker2012



Mazzucconi2023



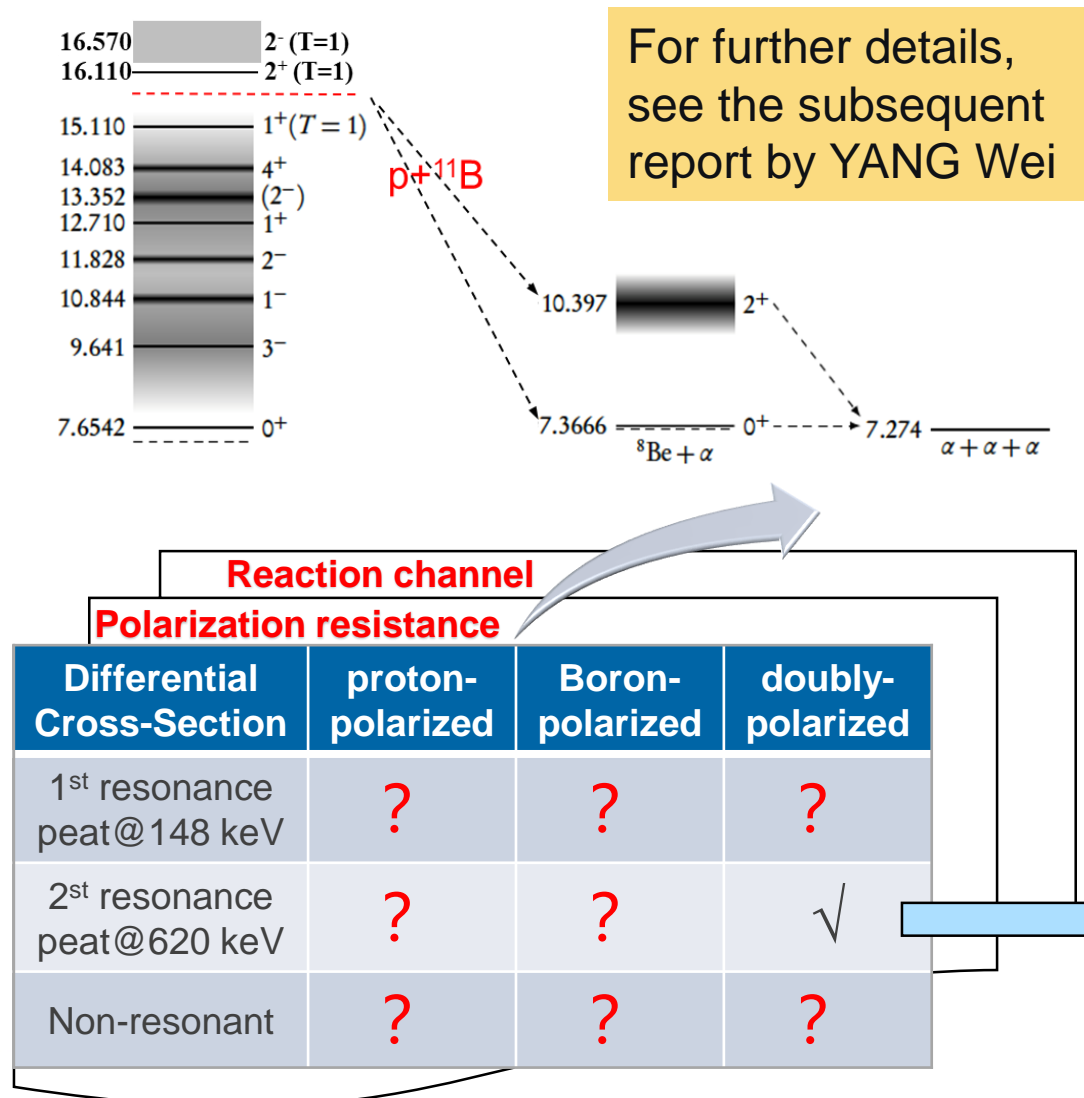
Munch2020



He2016



# Key Challenges Demand Theoretical and Experimental Advances

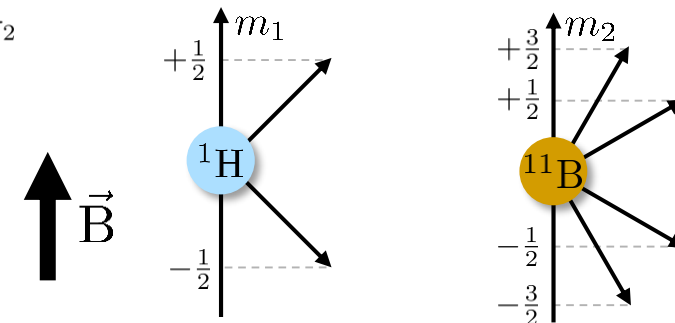


Numerous known unknowns await exploration!

## ❖ Polarization effects on reaction cross-section

a) Unpolarized spin  $P_{m_1} = 1/2$ ,  $B_{m_2} = 1/4$

$$\sigma_0 = \frac{3}{8}\sigma_1 + \frac{5}{8}\sigma_2$$



b) Spin aligned along the magnetic field

i.  $P_{+\frac{1}{2}} = B_{+\frac{3}{2}} = 1$

$$\sigma_{+\frac{1}{2}, +\frac{3}{2}} = \sigma_2$$

ii.  $P_{+\frac{1}{2}} = B_{+\frac{1}{2}} = 1$

$$\sigma_{+\frac{1}{2}, +\frac{1}{2}} = \frac{1}{4}\sigma_1 + \frac{3}{4}\sigma_2$$

## ❖ Compared with the unpolarized scenario

$$\frac{\sigma_{+\frac{1}{2}, +\frac{3}{2}}}{\sigma_0} = \frac{\sigma_2}{\frac{5}{8}\sigma_2} = 1.6$$

$$\frac{\sigma_{+\frac{1}{2}, +\frac{1}{2}}}{\sigma_0} = \frac{\frac{3}{4}\sigma_2}{\frac{5}{8}\sigma_2} = 1.2$$

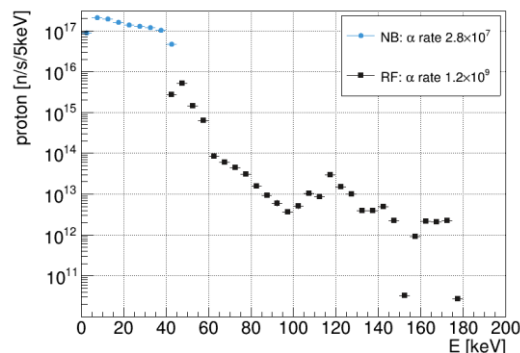
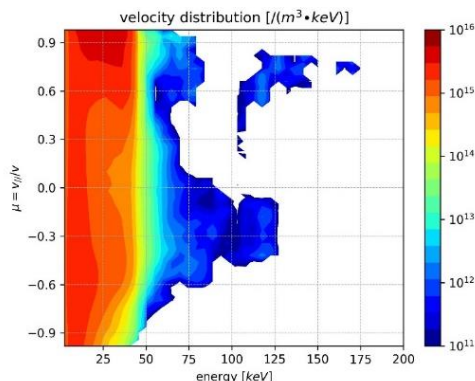
Polarized hydroboration shows **~60% enhancement** in total cross-section vs. unpolarized case

Requiring experimental verification!

# Proposes for $p\text{-}^{11}\text{B}$ polarization studies towards fusion application

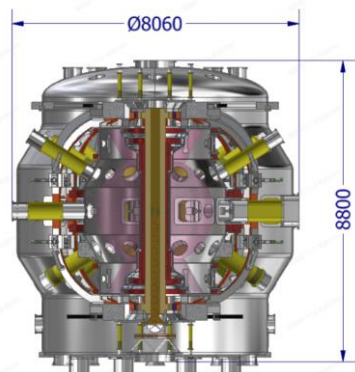
## Proposes for $p\text{-}^{11}\text{B}$ fusion reaction experiments

- EXL-50U (operational): experiment proposes before 2027

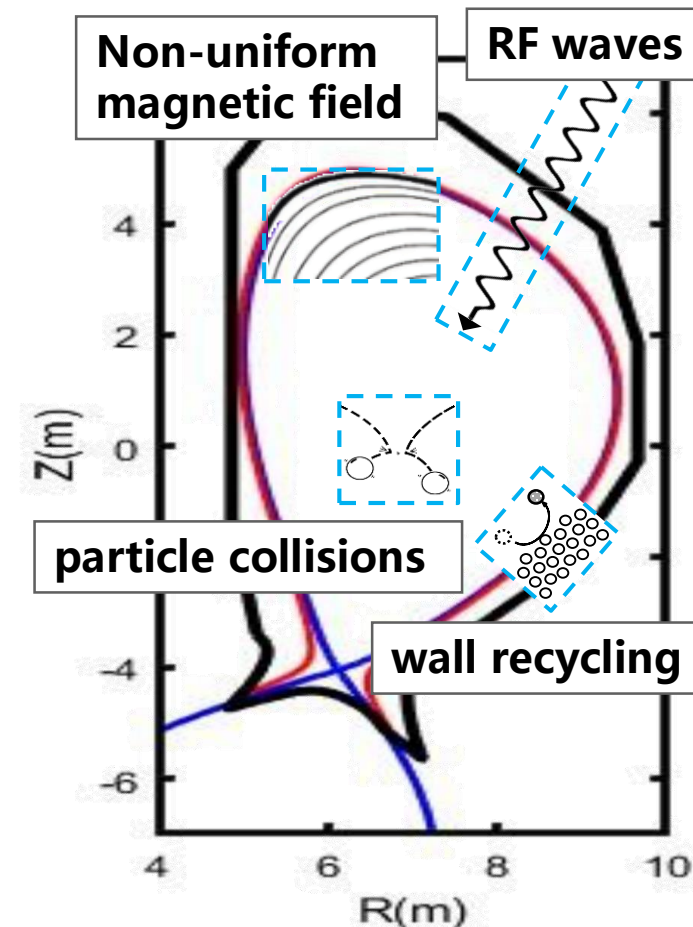
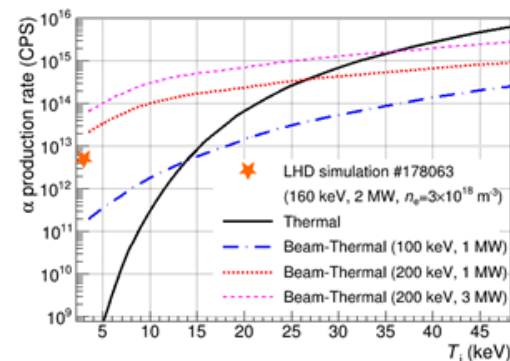


NBI-ICRF synergy-driven energetic protons initiating  $p\text{-}^{11}\text{B}$  fusion

- EHL-2 (next generation): start in 2027



Thermonuclear  $p\text{-}^{11}\text{B}$  fusion platform



+

**Spin-polarization  
sustainment and polarized  
reaction experiments?** 18

# Summary

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- ◆ **proton-Boron Fusion: The Most Promising Commercialization Pathway**
- ◆ **Advantages:** Neutron-free, abundant fuel, high safety
- ◆ **Challenge:** High ignition requirements
- ◆ **Research Directions:**
  - Synergy with spherical torus configurations
  - Enhancing hydrogen-boron reaction rates
- ◆ Polarized  $p\text{-}^{11}\text{B}$  fusion research priorities:
  - **Differential cross-section measurements of spin-polarized  $p\text{-}^{11}\text{B}$  reactions**
  - **Development of boron fuel spin-polarization techniques**
  - **Sustenance of spin-polarized hydrogen-boron plasma**
- ◆ Experimental exploration on EXL-50U and EHL-2 devices
  - (Polarized) fusion reaction experiments
  - Polarized plasma generation and sustainment

The background of the slide is a bright, sunny landscape. It features a lush green field in the foreground, a line of dark green trees in the middle ground, and a clear blue sky with a few white clouds. A large, multi-colored rainbow arches across the right side of the image. Several butterflies are scattered throughout the scene, some in flight and others on the grass.

**Thank you for your attention!**

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# Fusion Fuel of Great Promise and Challenge: Proton-Boron

## Fuel options for commercial fusion energy

Fuel	Pros	Cons	Fuel Price (USD/g)	Proven Reserves
1. D-T	Lowest ignition temp (100-200MK), high energy yield, proven scientific basis	Tritium fuel scarcity, neutron radiation challenges, nuclear waste concerns	Tritium: 30,000	25 kg
2. D-D	Abundant deuterium, no tritium needed, lower neutron yield	Higher ignition temp (400MK), lower energy yield, neutron damage	Deuterium: 4	45 trillion tons
3. D- <sup>3</sup> He	Minimal neutrons, high energy yield, direct conversion	Rare <sup>3</sup> He, higher ignition temp (400MK), side reactions	<sup>3</sup> He: 13700	<sup>3</sup> He scarcity: Extremely rare on Earth, requiring lunar mining or D-D breeding
4. p- <sup>11</sup> B	Abundant boron fuel, direct energy conversion, environmentally safe	Highest ignition temp (>1000MK), low reaction rate, S&T challenges	<sup>11</sup> B: 4	1 billion metric tons

Tritium (T), helium-3 (<sup>3</sup>He), and lithium-6 (<sup>6</sup>Li) are government-controlled materials that are not accessible to private companies in China.