CMS MTD BTL Sensor R&D and Assembly in Phase2 Upgrade

Xiaohu Sun, Mingtao Zhang, Licheng Zhang, Jin Wang , Leyan Li, Mingxian Zhang, Zhiyuan Li

Peking University

第十届中国LHC物理会议(CLHCP2024 青岛), 11/14/2024

Outline

- CMS MTD BTL Detector for HL-LHC
- BTL Sensor R&D and Test Beam
- BTL Assembly and Local Lab Setups at PKU
- Summary

01 CMS MTD BTL detector for HL-LHC

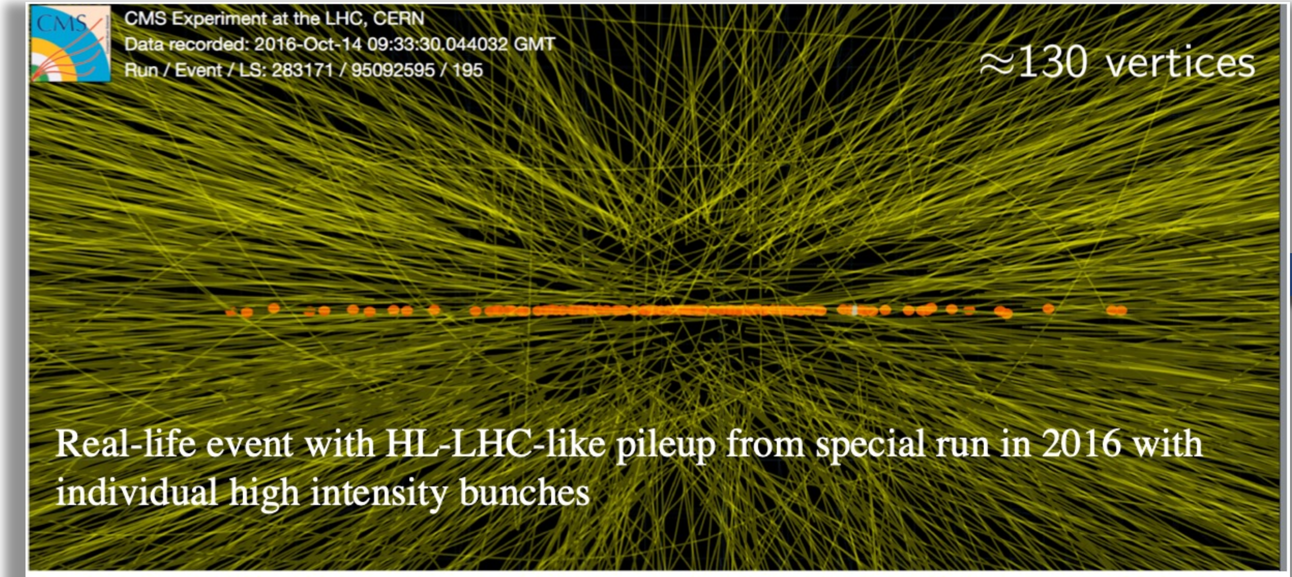
Physics motivation of MTD

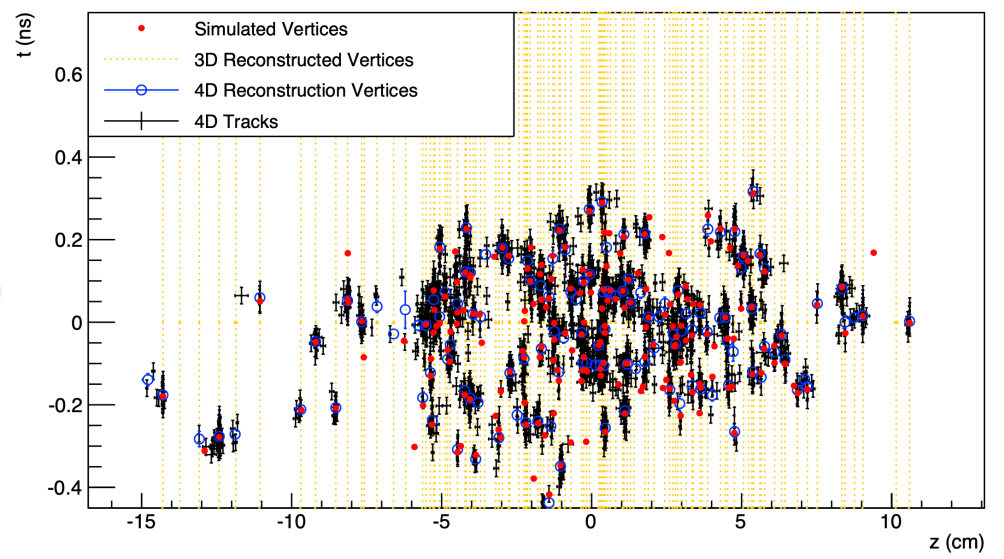
北京大學

High luminosity → High pileup

The MTD is a new CMS Phase-II detector for the HL-LHC.
It will be added to CMS to help meet the challenge of high luminosity.

- HL-LHC, 3000 fb^{-1} at the cost of 140-200 simultaneous collisions (PU)
- MTD + upgraded tracker = Run2-esque PU mitigation





Physics motivation of MTD

北京大學

MTD can effectively suppress pileup, improving the overall accuracy of physical measurements.

- It improves the precision of single Higgs measurements by 20-30%.
- It increases the acceptance of Di-Higgs signals by 20%.

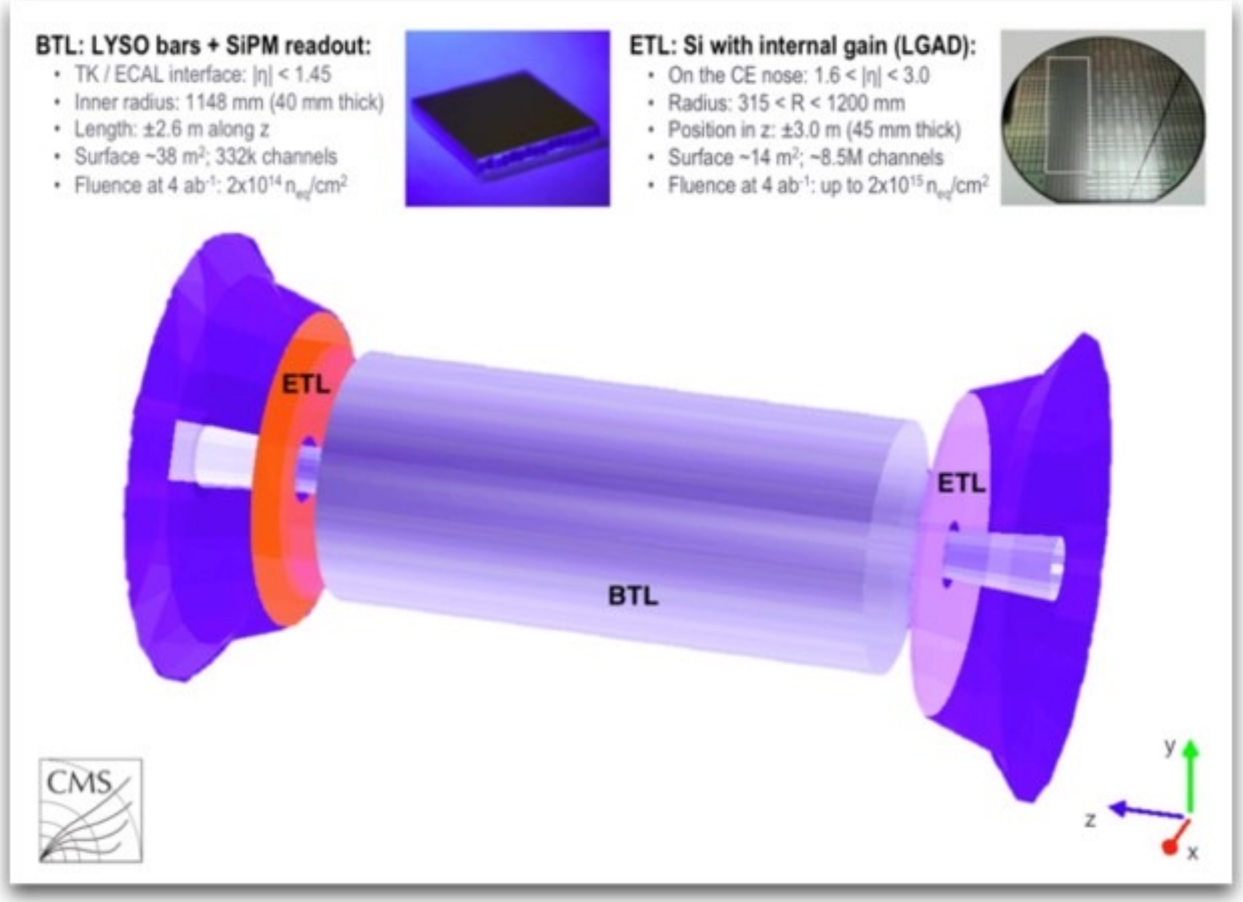
MTD provides TOF information.

- It reduces reducible background by 40% in the search for SUSY particles.
- It significantly enhances sensitivity to long-lived particles.

Composition and Highlights of MTD

BTL and ETL

- Choice of sensor technologies for barrel and endcap timing layers driven by technology maturity, radiation hardness, power consumption, and cost and schedule considerations.



Highlights

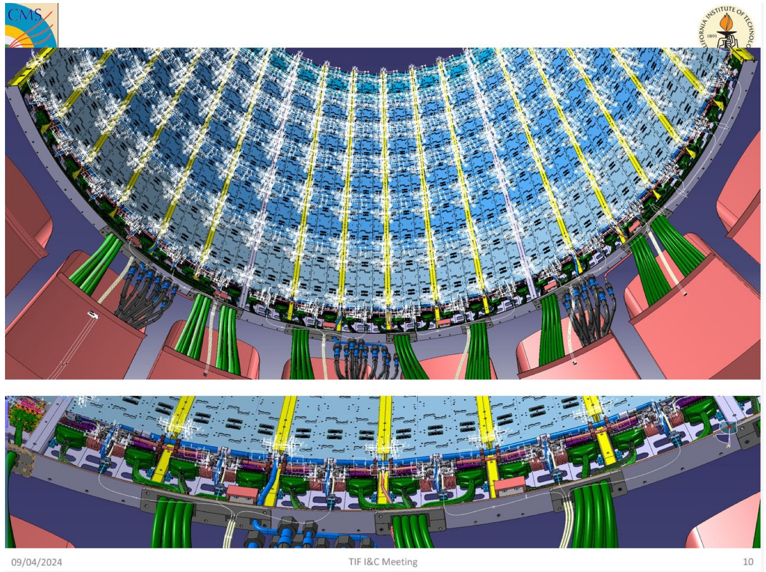
- ✓ The MTD BTL is the first time that CMS barrel has achieved a time resolution of tens of picoseconds
- ✓ CMS will be the only large-scale universal detector on the LHC that measures tens of picoseconds of time in the barrel section

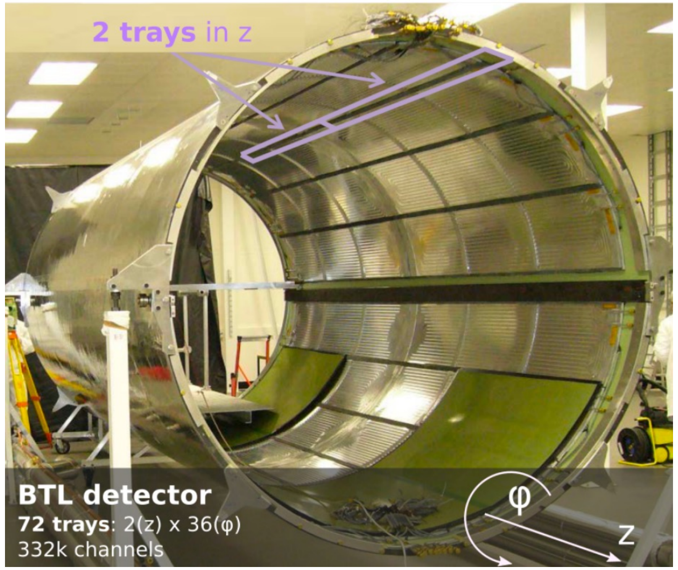
What is MTD BTL ?

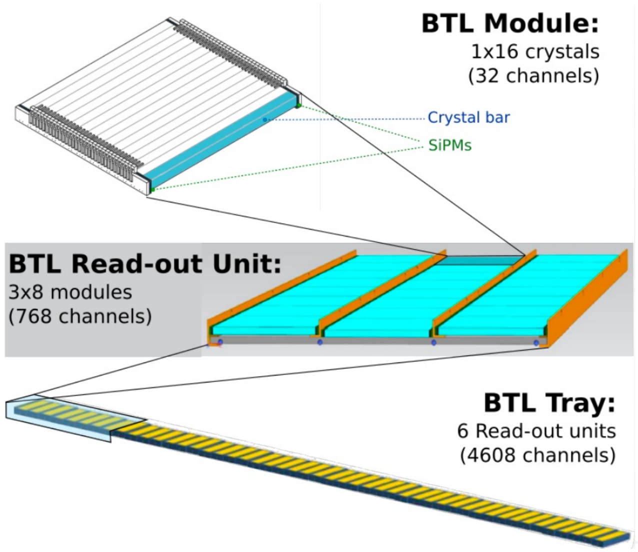
BTL is a single-layer MIP detector located in-between the outer tracker (OT) and the inner wall of the BTL-Tracker Support Tube (BTST).

It will measure time with ~30-60ps resolution.

- Thin (< 4 cm), large area (38 m^2) detector covering $|\eta| < 1.5$
- ~10k Sensor Modules, each containing 16 LYSO crystal bars and two 16-channel SiPM arrays
- Read out with custom TOFHIR2 ASIC
- Mounted on CO_2 cooled trays and installed on inner surface of BTL Tracker Support Tube (BTST)







02 BTL Sensor R&D and Test Beam

Test Beam for BTL Sensor R&D

Analysis of the time resolution of BTL module using minimum ionizing particles.

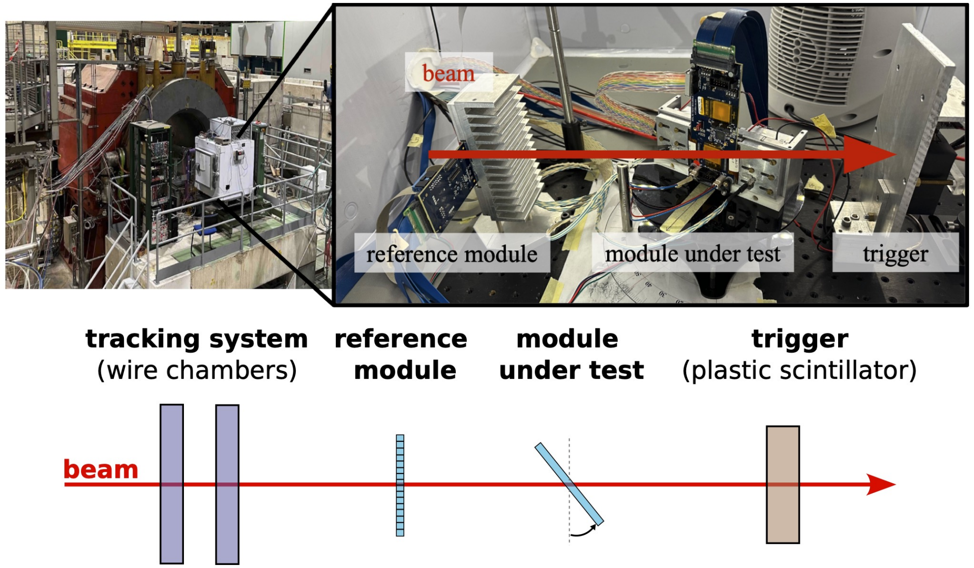
Setup:
- Conducted on CERN (180 GeV pion) and FNAL (120 GeV proton) beams

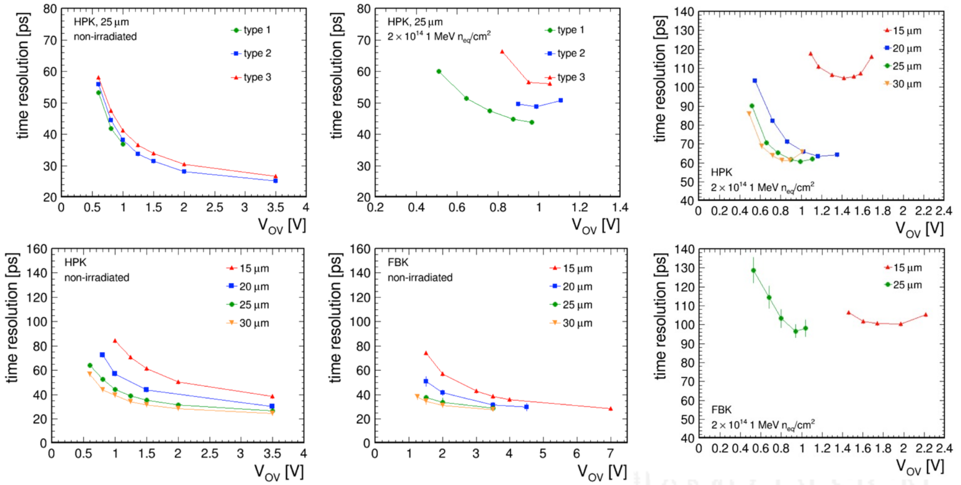
The time resolution is well modeled as a function of few SiPM parameters:
- gain, PDE and DCR

The optimal choice of SiPM and LYSO:
- 25 μm SiPM cell size from HPK SiPM and 3.75 mm thick LYSO

Such a sensor module configuration achieves a time resolution of about
- 25 ps with non-irradiated SiPMs
- 60 ps under the irradiation, annealing and temperature conditions representative of the end of the BTL detector operation

>> Optimization of LYSO and SiPM paper submitted to JINST

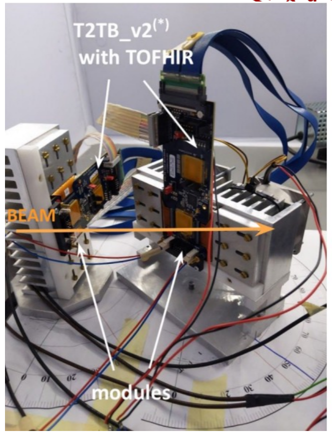


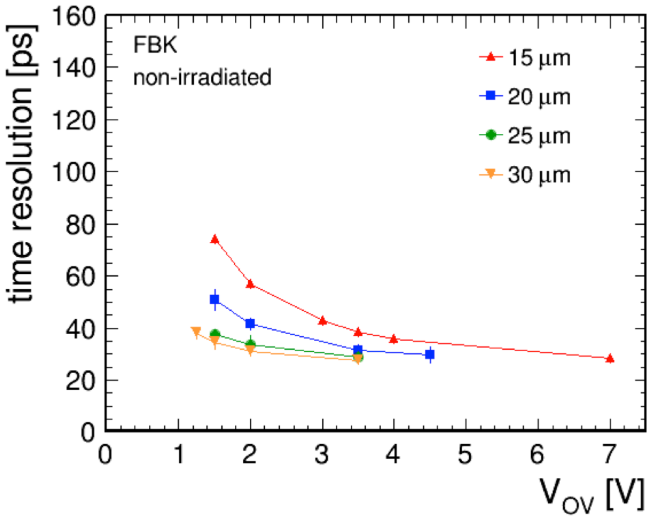


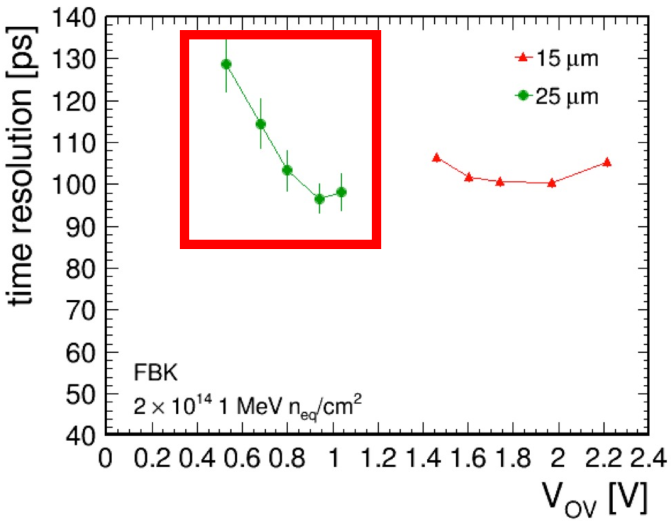
Test Beam Study by PKU : SiPM R&D

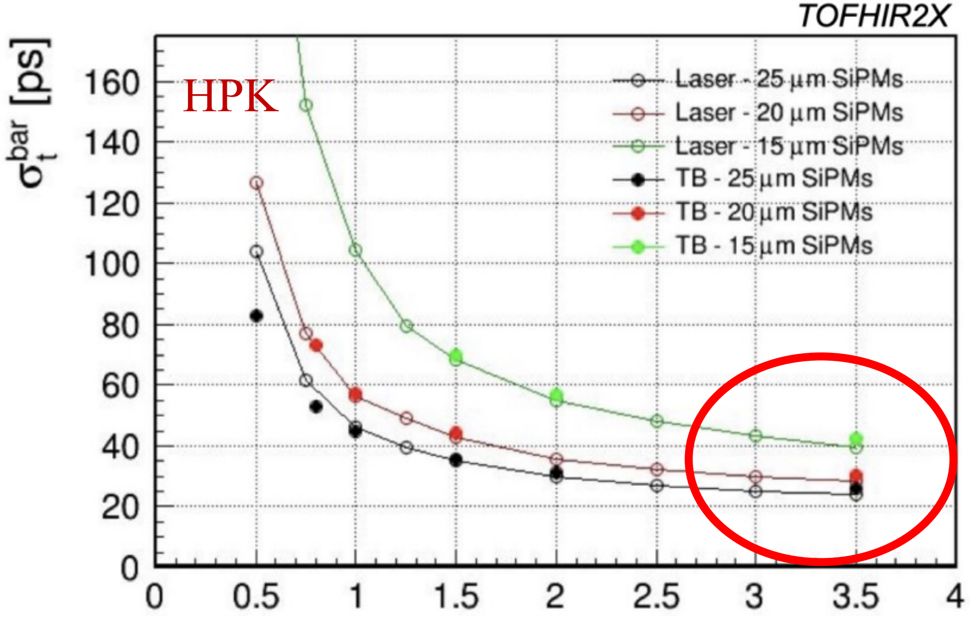
SiPM

- Main optimization and research parameters: Cell size of SiPM
  - The time resolution for modules with non-irradiated SiPMs of different cell-sizes (15, 20, 25 μm)
  - 25 μm has the best time resolution
- More tests were conducted, such as comparing the time resolution of SiPM from different manufacturers
- Optimization of SiPM parameters has been completed





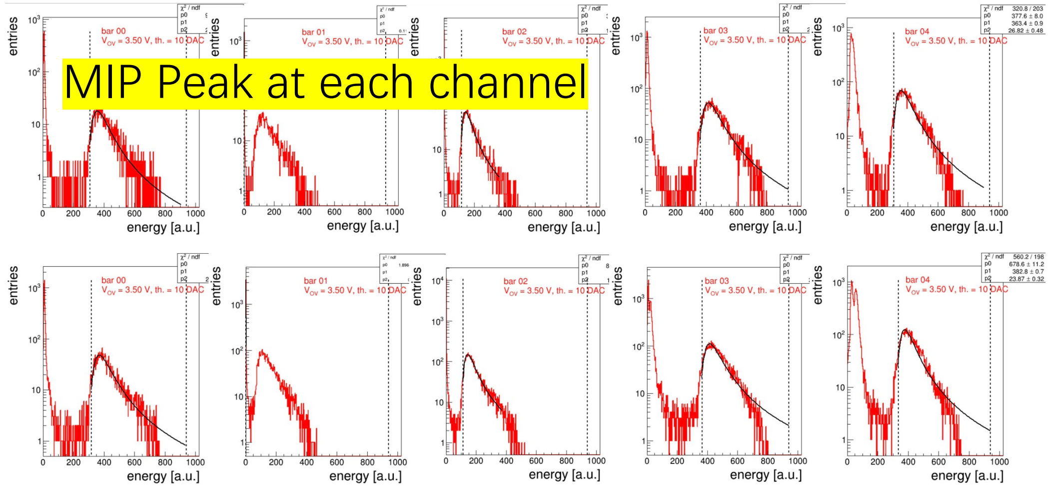




Test Beam Study by PKU : LYSO R&D

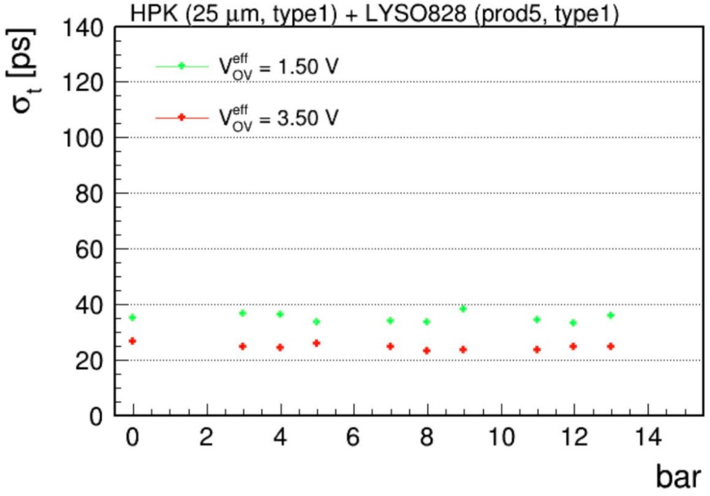
北京大学

LYSO

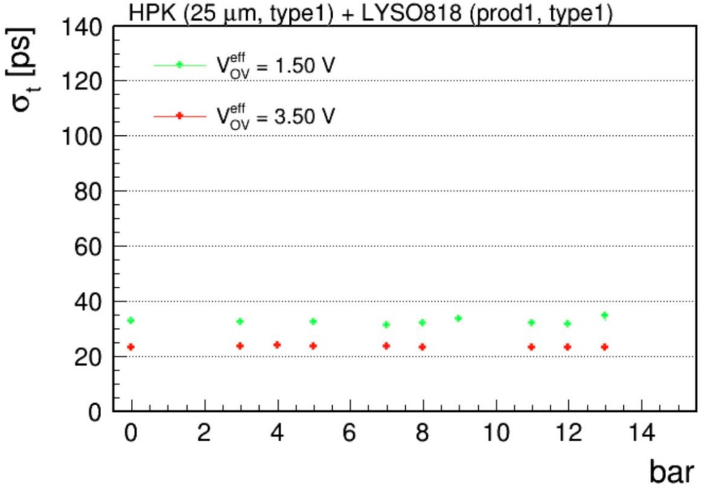


- Preliminary comparative tests were conducted on the quality of LYSO (size, yield, etc.) from various manufacturers
- Finally, perform time resolution testing on high-performance manufacturers using beam current
- The time resolution of manufacturers Prod1 and Prod5 was compared as follows
- LYSO optimization has been completed

prod5 52deg



prod1 52deg



Results are measured at the optimal threshold

LYSO	Vov/V	angle/deg	t_{Res}/ps	error/%
prod1	1.50	32	38.2	6.9
		52	**32.2**	3.1
		64	30.9	9.0
	3.50	32	25.7	2.1
		52	**23.5**	1.2
		64	23.6	7.2
prod5	1.50	52	**35.1**	4.3
	3.50		**24.6**	4.0

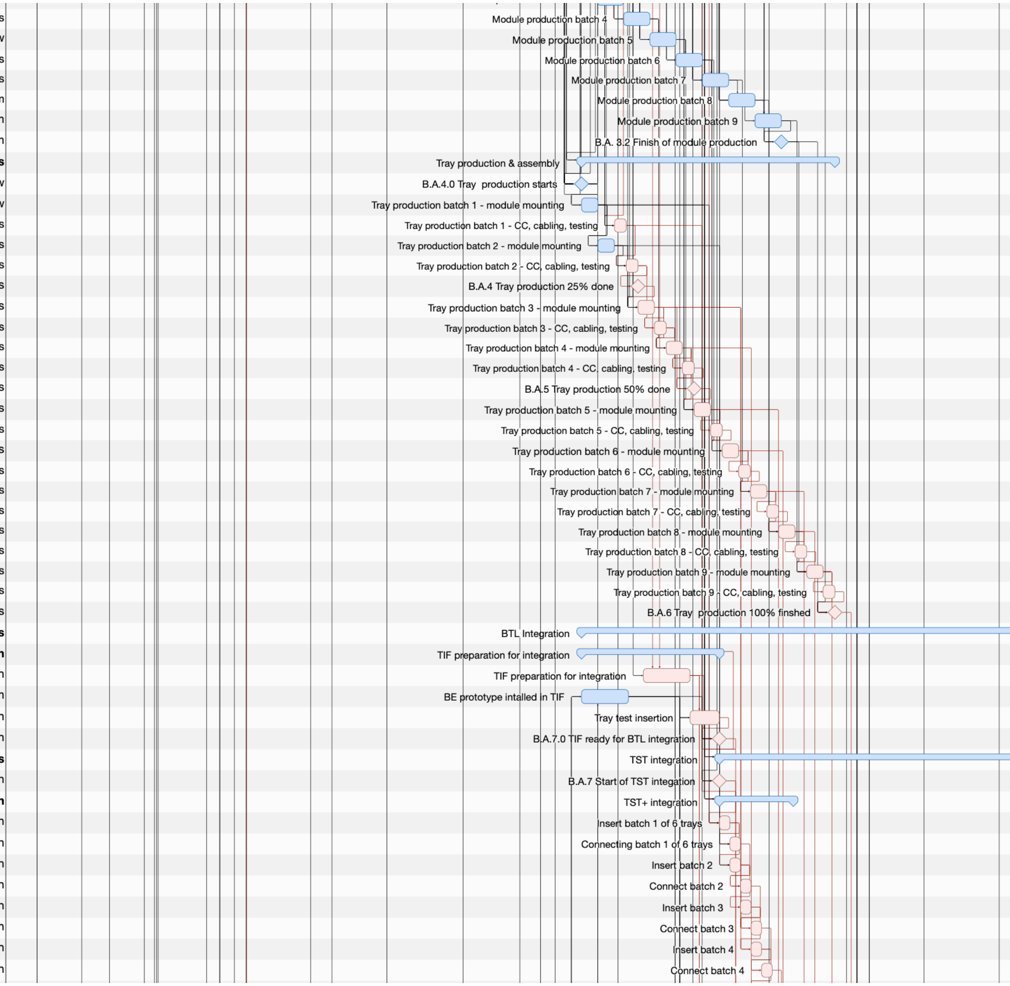
03 BTL Assembly and Local Lab Setups at PKU

Schedule of MTD BTL

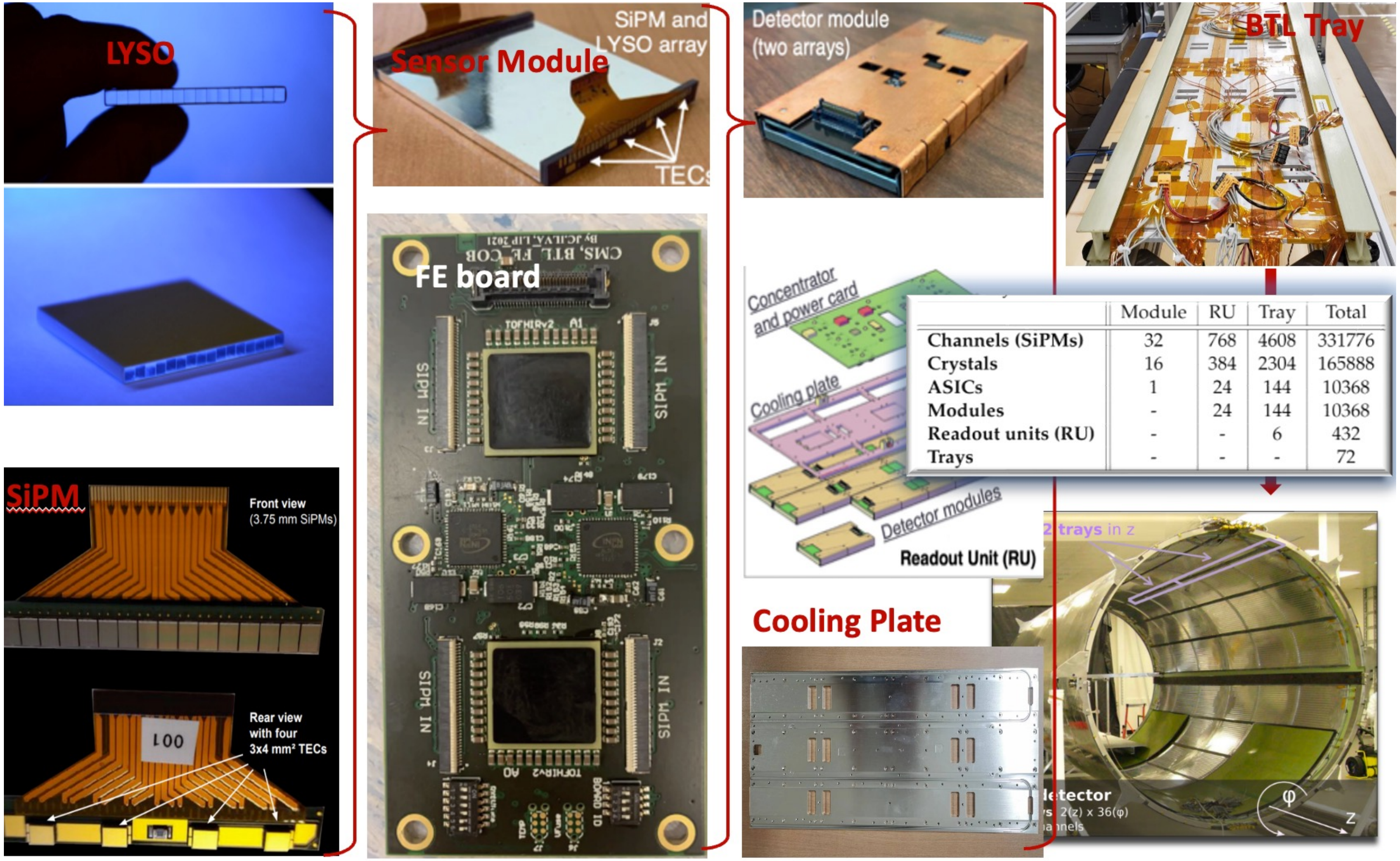
Assembly timeline

- Testbeam of sensor in 2023
- Improved the assembly and QA/QC in 2023 & 2024
- Assembly Center Certification in 2024
- Start batch assembly in the Autumn of 2024
- End assembly in 2025

382	Module production batch 4	January 7, 2025	Feb 7, 2025	2.76 weeks
383	Module production batch 5	Feb 7, 2025	Mar 11, 2025	3.1w
384	Module production batch 6	March 11, 2025	April 11, 2025	3.38 weeks
385	Module production batch 7	April 11, 2025	May 13, 2025	3.7 weeks
386	Module production batch 8	May 13, 2025	June 12, 2025	1m
387	Module production batch 9	June 12, 2025	July 15, 2025	1.1m
388	B.A. 3.2 Finish of module production	July 15, 2025	July 15, 2025	1.1m
389	**Tray production & assembly**	**Nov 18, 2024**	**Sep 16, 2025**	**0 days**
390	B.A.4.0 Tray production starts	Nov 18, 2024	Nov 18, 2024	2w
391	Tray production batch 1 - module mounting	Nov 18, 2024	Dec 6, 2024	2w
392	Tray production batch 1 - CC, cabling, testing	Dec 27, 2024	Jan 9, 2025	0 days
393	Tray production batch 2 - module mounting	Dec 6, 2024	Dec 26, 2024	2.02 weeks
394	Tray production batch 2 - CC, cabling, testing	Jan 10, 2025	Jan 23, 2025	0 days
395	B.A.4 Tray production 25% done	Jan 23, 2025	Jan 23, 2025	0 days
396	Tray production batch 3 - module mounting	Jan 24, 2025	Feb 12, 2025	0 days
397	Tray production batch 3 - CC, cabling, testing	Feb 13, 2025	Feb 26, 2025	0 days
398	Tray production batch 4 - module mounting	Feb 27, 2025	Mar 18, 2025	0 days
399	Tray production batch 4 - CC, cabling, testing	March 19, 2025	April 1, 2025	0 days
400	B.A.5 Tray production 50% done	April 1, 2025	April 1, 2025	0 days
401	Tray production batch 5 - module mounting	April 2, 2025	April 21, 2025	0 days
402	Tray production batch 5 - CC, cabling, testing	April 22, 2025	May 5, 2025	0 days
403	Tray production batch 6 - module mounting	May 6, 2025	May 23, 2025	0 days
404	Tray production batch 6 - CC, cabling, testing	May 26, 2025	June 6, 2025	0 days
405	Tray production batch 7 - module mounting	June 9, 2025	June 26, 2025	0 days
406	Tray production batch 7 - CC, cabling, testing	June 27, 2025	July 10, 2025	0 days
407	Tray production batch 8 - module mounting	July 11, 2025	July 30, 2025	0 days
408	Tray production batch 8 - CC, cabling, testing	July 31, 2025	Aug 13, 2025	0 days
409	Tray production batch 9 - module mounting	Aug 14, 2025	Sep 2, 2025	0 days
410	Tray production batch 9 - CC, cabling, testing	Sep 3, 2025	Sep 16, 2025	0 days
411	B.A.6 Tray production 100% finshed	Sep 16, 2025	Sep 16, 2025	0 days
412	**BTL Integration**	**Nov 18, 2024**	**Mar 8, 2028**	**0 days**
413	**TIF preparation for integration**	**Nov 18, 2024**	**May 1, 2025**	**-4.2h**
414	TIF preparation for integration	Jan 30, 2025	Mar 27, 2025	-4.2h
415	BE prototype intalled in TIF	Nov 18, 2024	Jan 13, 2025	2.6m
416	Tray test insertion	Mar 27, 2025	May 1, 2025	-4.2h
417	B.A.7.0 TIF ready for BTL integration	May 1, 2025	May 1, 2025	-4.2h
418	**TST integration**	**May 1, 2025**	**July 29, 2027**	**0 days**
419	B.A.7 Start of TST integration	May 1, 2025	May 1, 2025	-4.2h
420	**TST+ integration**	**May 1, 2025**	**July 29, 2025**	**-4.2h**
421	Insert batch 1 of 6 trays	May 1, 2025	May 14, 2025	-4.2h
422	Connecting batch 1 of 6 trays	May 14, 2025	May 27, 2025	-4.2h
423	Insert batch 2	May 14, 2025	May 27, 2025	-4.2h
424	Connect batch 2	May 27, 2025	June 9, 2025	-4.2h
425	Insert batch 3	May 27, 2025	June 9, 2025	-4.2h
426	Connect batch 3	June 9, 2025	June 20, 2025	-4.2h
427	Insert batch 4	June 9, 2025	June 20, 2025	-4.2h
428	Connect batch 4	June 20, 2025	July 3, 2025	-4.2h



Assembly of MTD BTL



	Module	RU	Tray	Total
Channels (SiPMs)	32	768	4608	331776
Crystals	16	384	2304	165888
ASICs	1	24	144	10368
Modules	-	24	144	10368
Readout units (RU)	-	-	6	432
Trays	-	-	-	72

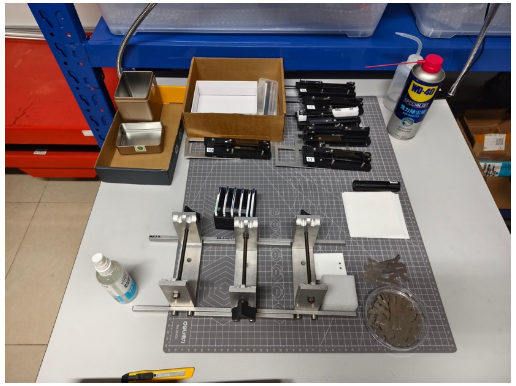
Cooling plate assembly and QC is ongoing at CERN

All components are assembled and validated at 4 global BTL Assembly Centers (BACs)

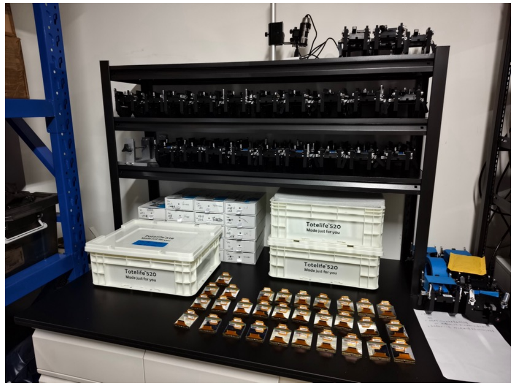
- Virginia
- Caltech
- Milan
- Beijing

Trays will be shipped to CERN, integrated into the BTST

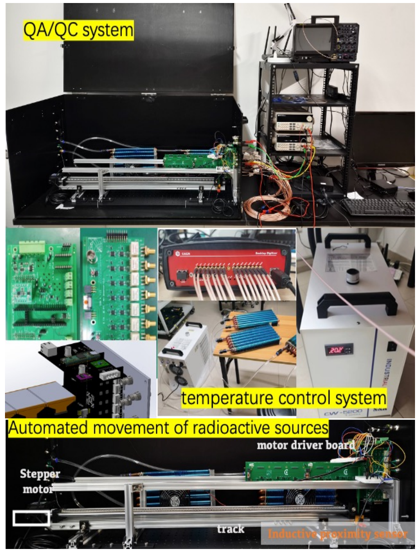
PKU Lab Setups for BTL Assembly and QAQC

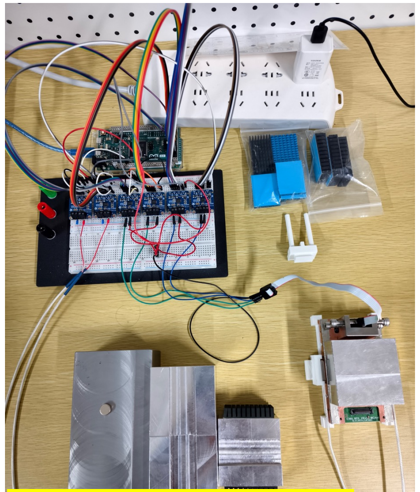


SM Assembly



SM glued and tools





DM QAQC setup

Tray shelf for Tray assembly and QAQC

Assembly and QA/QC of Sensor Module

北京大學

Assembly of Sensor Module

Assembly materials

- RTV with a high refractive index close to that of LYSO

Assembly tool : GAMBIT

- ➢ **Control RTV thickness, SiPM/LYSO alignment, and others**

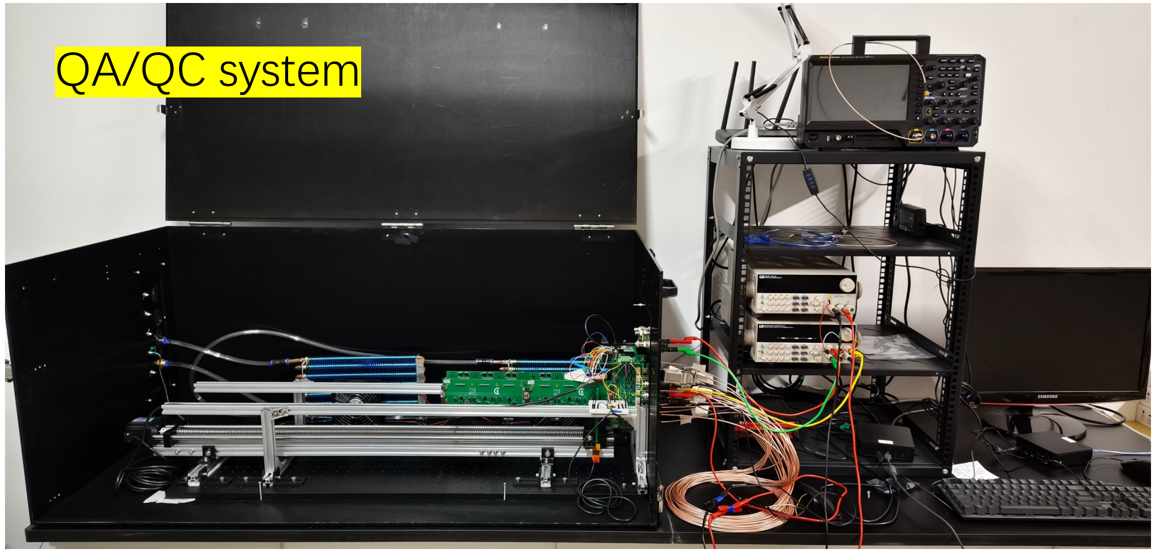
Standardization of Assembly flow

- The humidity, time, and other ranges for placing the module

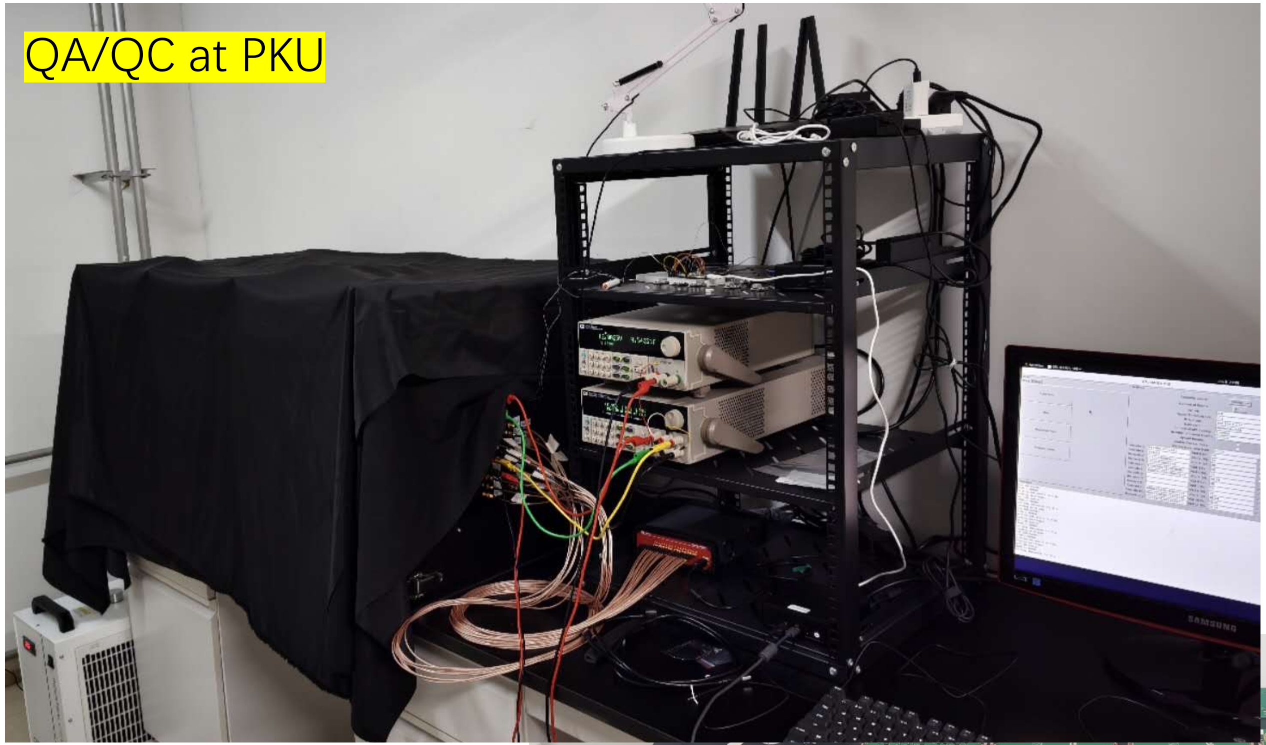
QA/QC of Sensor Module

- measure the light yield of each channel to show the assembly quality
- Components: Electronic module, constant temperature dark box, data collection system, and source movement system

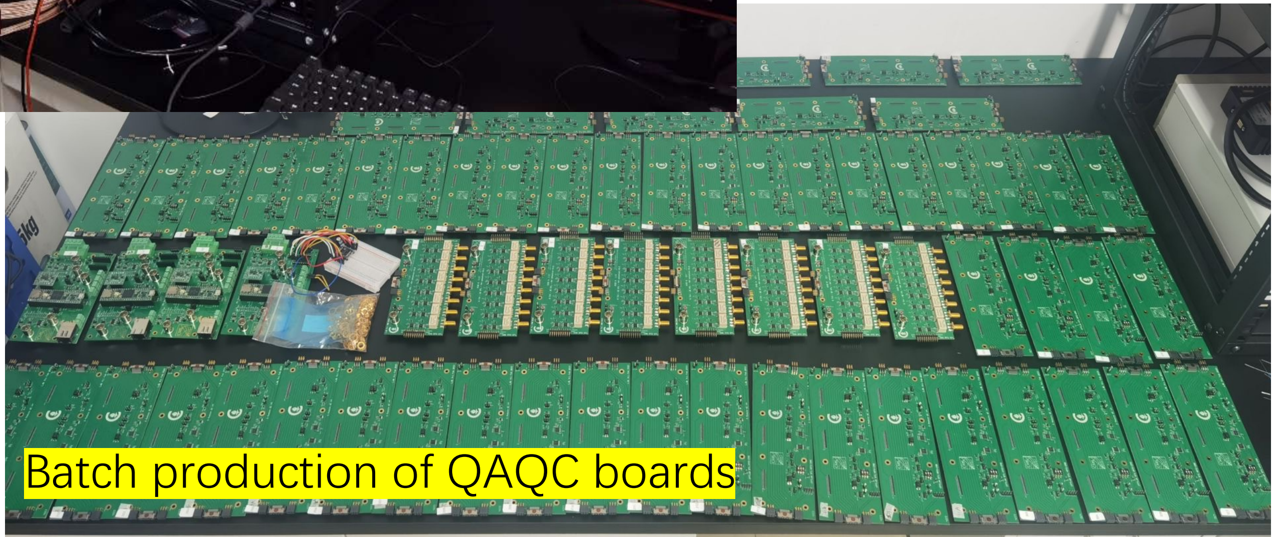
In Leyan's talk



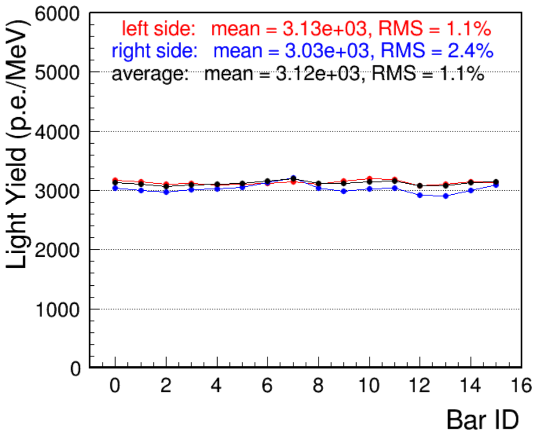
Assembly and QA/QC of Sensor Module

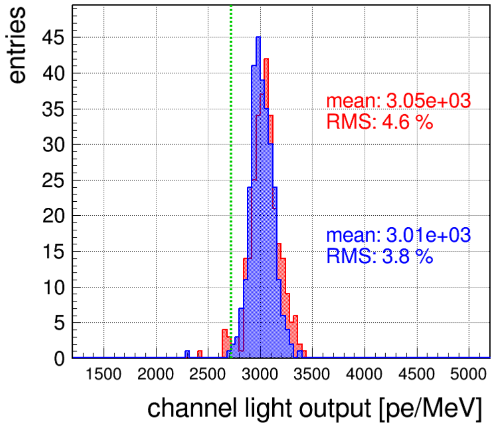


QA/QC at PKU

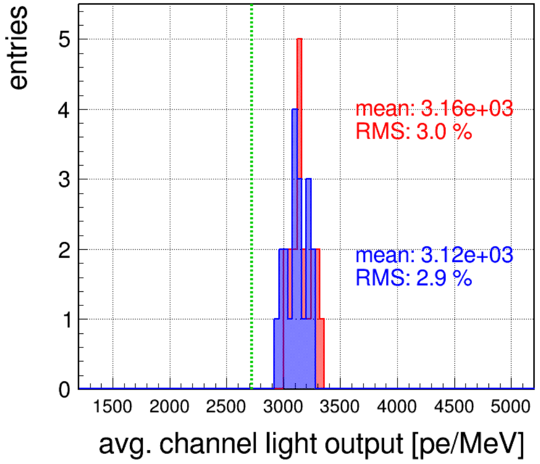


Batch production of QAQC boards





QAQC result of the first batch SMs



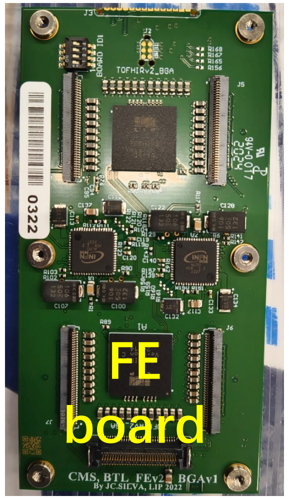
Assembly and QA/QC of Detector Module

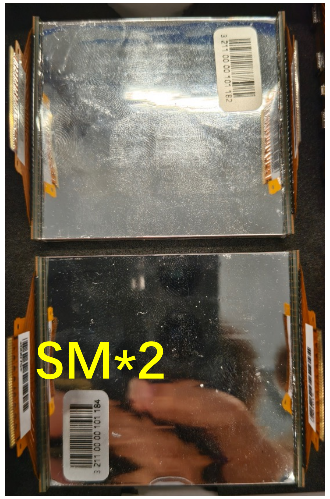
Detector Module : Sensor module, FE front-end electronic board, and copper shell for heat exchange

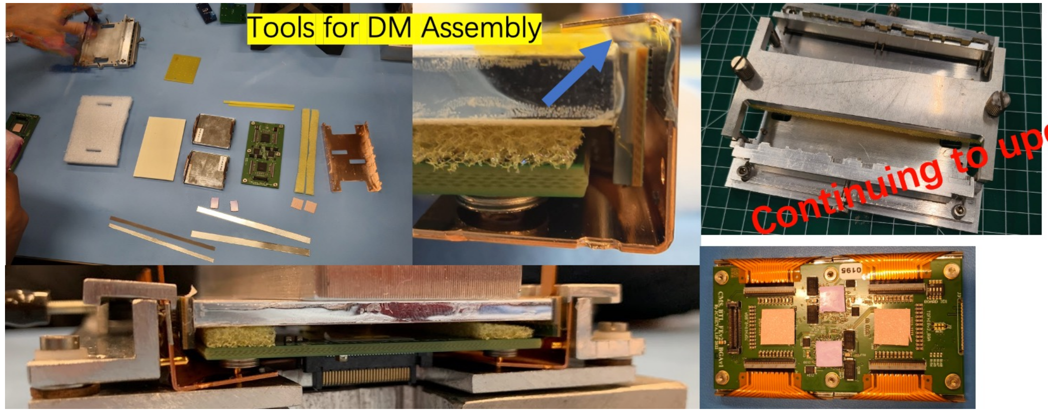
Assembly process of DM: **Thermal contact**

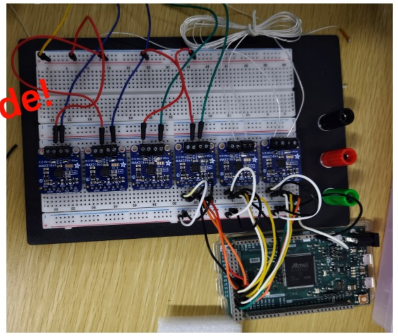
- ➢ Good contact between the outer end of TEC on SiPM and the copper
- ➢ Coverage of thermal pads on important chip surfaces on FE board
- ➢ Avoid contact between LYSO crystals and other components

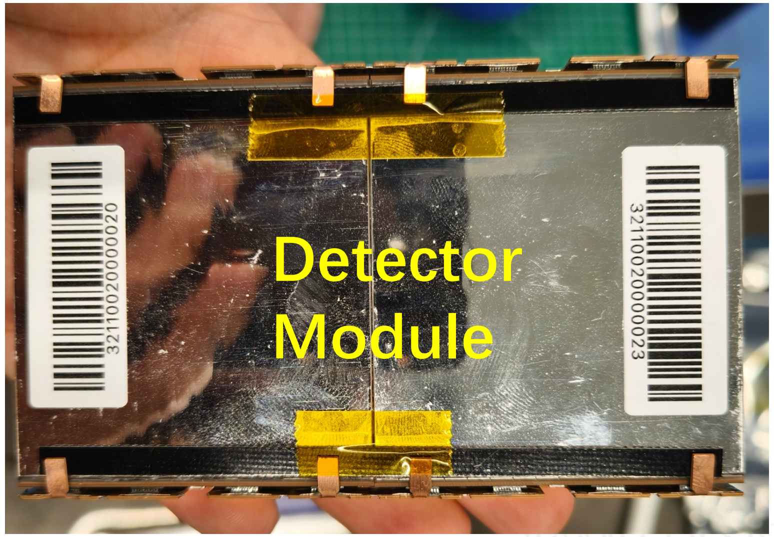
QA/QC of the DM mainly involves thermal coupling testing











Assembly and QA/QC of BTL Tray

北京大学

MTD BTL Tray

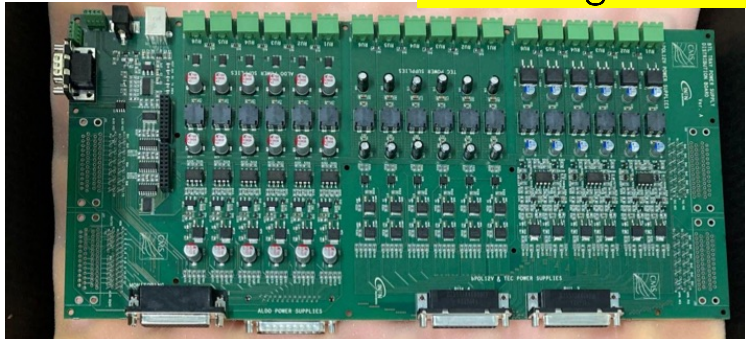
- A BTL Tray will cover a detector range of 10 degrees and 2.5 meters at η
- A total of 72 Trays cover the entire barrel of the MTD time detector

Assembly of BTL Tray

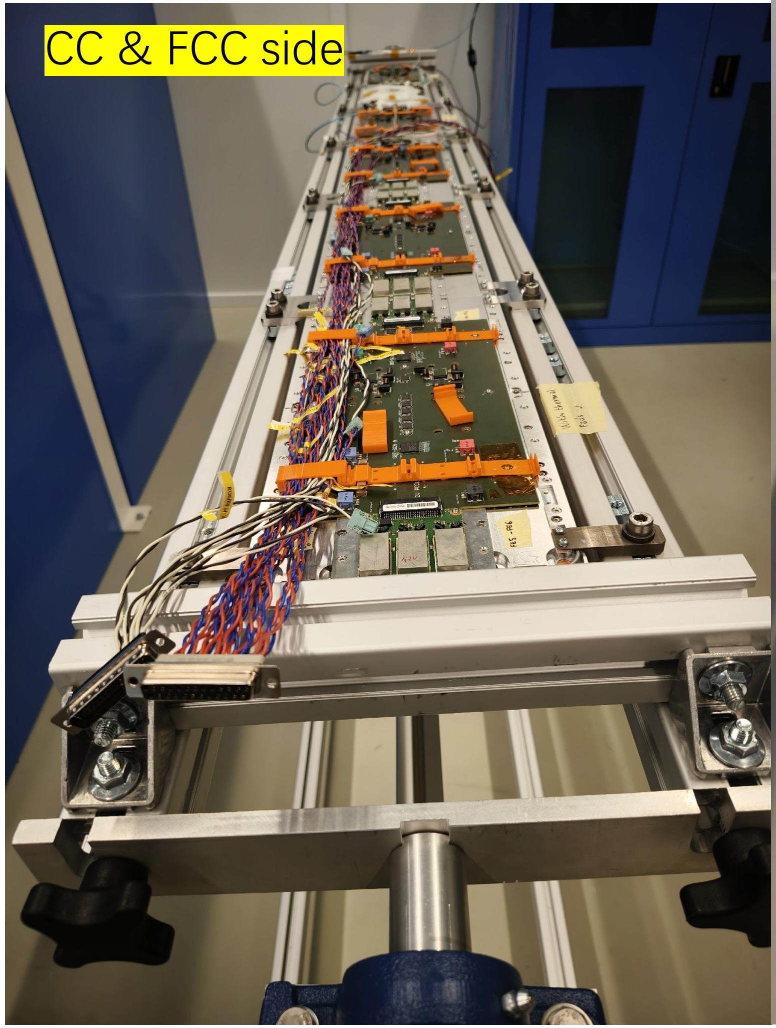
- 6 RUs, each includes a cooling plate, CC board, PCC board, and 12 DMs.

The tray QA/QC system based on Serenity board and custom tray powering board is currently being established.

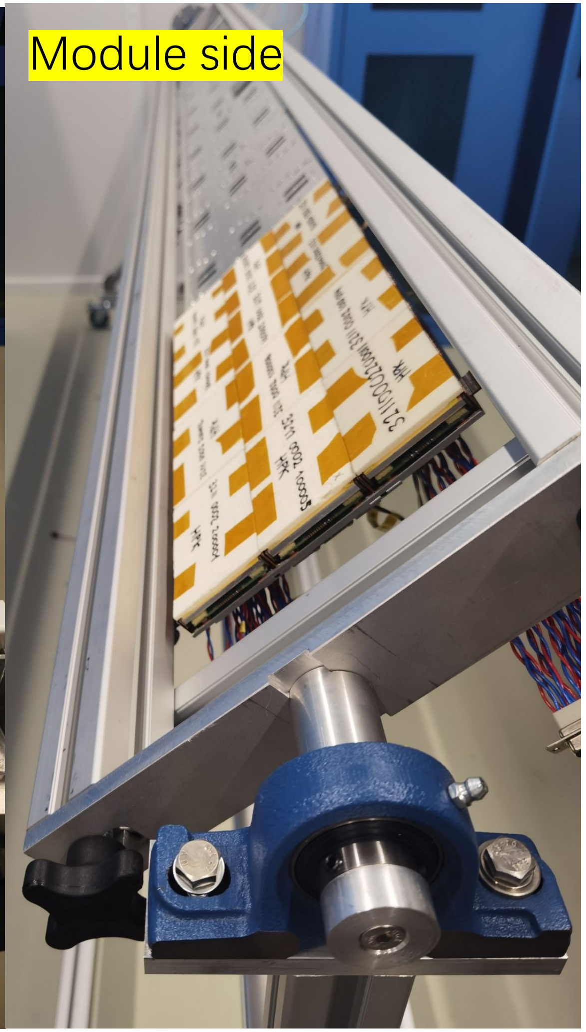
Powering board



CC & FCC side



Module side



Research and Workshop on BTL assembly

北京大學

The first complete **detector module** was produced **at CERN** **by the end of 2023**

for the **manufacturing process** of detector modules

In March 2024 at CERN,
Complete the assembly of **the whole RU** for the first time

In July 2024, at CERN,
Completed the **assembly of the entire Tray** for the first time,
QA/QC was carried out, and **the assembly process** was basically determined

- BTL production is moving ahead according to the latest schedule!
- For the latest progress on BTL work, please refer to Karlis .

04 Summary

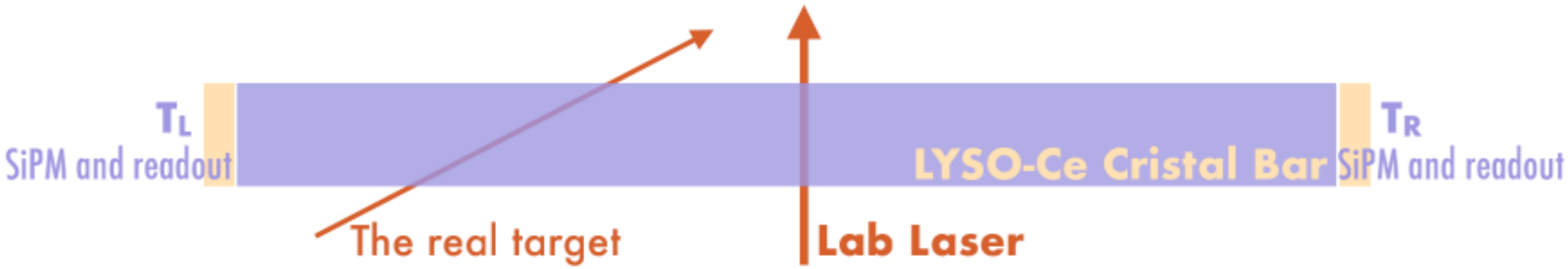
Summary

北京大学

- MTD, a new CMS Phase-II detector for the HL-LHC will be added to CMS to help meet the challenge of high luminosity.
    - ✓ BTL is a single-layer MIP detector which will measure time with ~30-60 ps resolution.
- For PKU, We actively participate in the comprehensive work of MTD BTL , and, as one of the assembly centers, undertake 1/4 of the assembly work.
    - ✓ In terms of BTL Sensor R&D, we mainly conducted research on the cell size, manufacturers of SiPM and manufacturers of LYSO.
    - ✓ Assembly and QAQC work is currently underway at PKU !
- THU and BUAA also started learning up the assembly !
- BTL is not "moving to production", BTL is "in production".
    - ✓ We are confident that BTL will be the first fully completed CMS Phase-2 sub-detector come 4th November 2025.

Thanks for your attention!

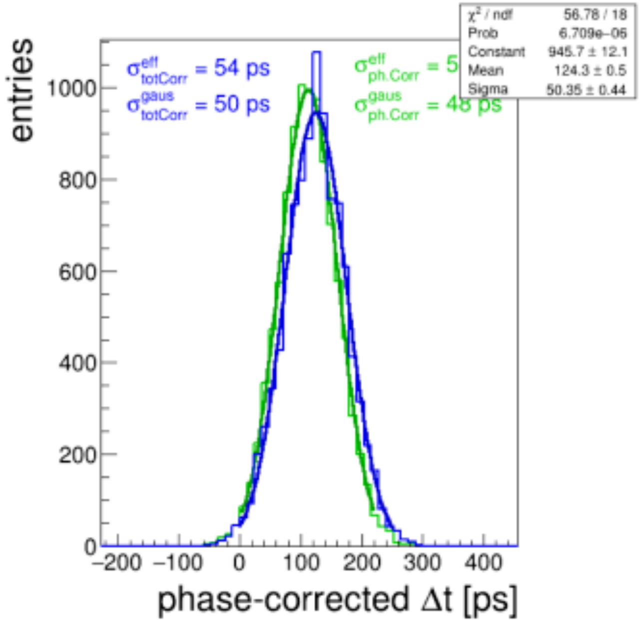
Back up



$$T_{ave} = 1/2(T_L + T_R) \qquad \sigma_{ave} = 1/2\sqrt{\sigma_L^2 + \sigma_R^2}$$

$$\sigma_{diff} = 2 \times \sigma_{ave}$$

$$T_{diff} = T_L - T_R \qquad \sigma_{diff} = \sqrt{\sigma_L^2 + \sigma_R^2}$$



Experiment	r (m)	σ_T (ps)	r/σ_T ($\times 100$) ($m \times ps^{-1}$)
STAR-TOF	2.2	80	2.75
ALICE-TOF	3.7	56	6.6
CMS-MTD	1.16	30	3.87

Table 1.3: Nominal radiation doses and fluences at various locations of the timing layers after 3000 fb^{-1}. The last two columns show the radiation levels providing a safety margin of a factor 1.5. The fluence is normalized to 1 MeV neutron equivalent in silicon.

				3000 fb^{-1}		1.5×3000 fb^{-1}	
Region	$\|\eta\|$	r (cm)	z (cm)	n_{eq}/cm^2	Dose (kGy)	n_{eq}/cm^2	Dose (kGy)
Barrel	0.0	116	0	1.65×10^{14}	18	2.48×10^{14}	27
Barrel	1.15	116	170	1.80×10^{14}	25	2.70×10^{14}	38
Barrel	1.45	116	240	1.90×10^{14}	32	2.85×10^{14}	48
Endcap	1.6	127	303	1.5×10^{14}	19	2.3×10^{14}	29
Endcap	2.0	84	303	3.0×10^{14}	50	4.5×10^{14}	75
Endcap	2.5	50	303	7.5×10^{14}	170	1.1×10^{15}	255
Endcap	3.0	31.5	303	1.6×10^{15}	450	2.4×10^{15}	675

Table 1.1: Expected scientific impact of the MIP Timing Detector, taken from Ref. [8].

Signal	Physics measurement	MTD impact
$H \to \gamma\gamma$ and $H \to 4$ leptons	+15–25% (statistical) precision on the cross section $\to$ Improve coupling measurements	Isolation and Vertex identification
VBF$\to$H$\to \tau\tau$	+30% (statistical) precision on cross section $\to$ Improve coupling measurements	Isolation VBF tagging, p_T^{miss}
HH	+20% gain in signal yield $\to$ Consolidate searches	Isolation b-tagging
EWK SUSY	+40% background reduction $\to$ 150 GeV increase in mass reach	MET b-tagging
Long-lived particles (LLP)	Peaking mass reconstruction $\to$ Unique discovery potential	β_{LLP} from timing of displaced vertices