



CEPC

CEPC Electromagnetic Calorimeter

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- Requirements
- Technology survey and option selection
- Technical challenges
- R&D efforts and results
- Detailed design including electronics, cooling and mechanics
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- Performance from simulation
- Research team and working plan
- Summary

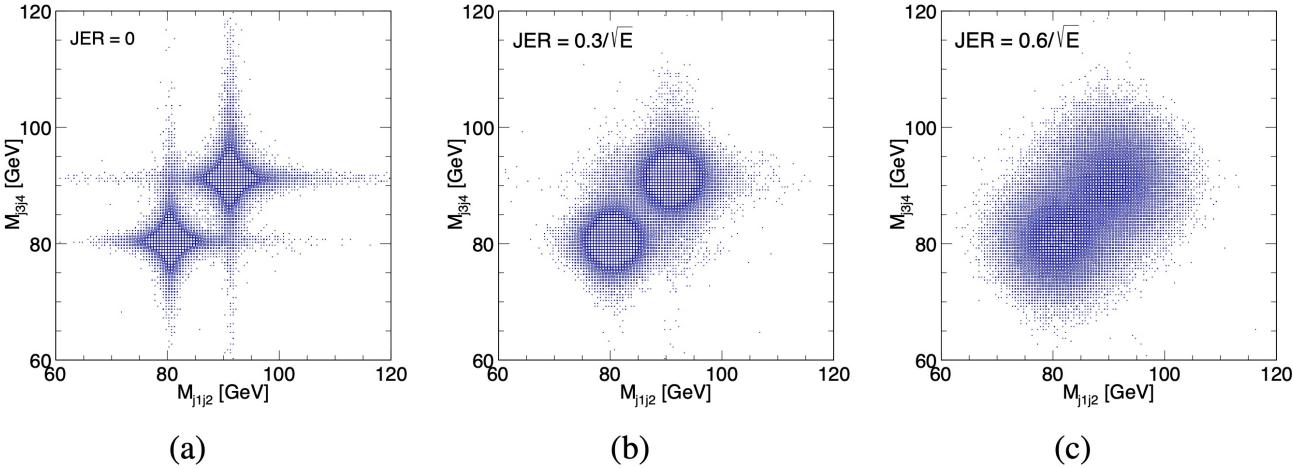
Introduction

RefDet TDR Outline

Chapter 6 Electromagnetic calorimeter

6.1	Introduction
6.2	Requirements
6.3	Survey of ECAL technical options
6.3.1	Silicon-tungsten ECAL
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6.4	Critical issues and technical challenges
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6.6	Designs including electronics, mechanics and cooling
6.7	Performance from simulation and beamtests
6.8	Summary

Separation of Higgs hadronic decays in jets



- This talk is about the design and developments of the electromagnetic calorimetry system (related to the RefDet TDR Chapter 06)
- General remarks: the calorimetry system (in the CEPC reference detector) will be based on the particle-flow paradigm → high granularity in 3D
 - Aim to achieve an unprecedented Boson Mass Resolution (BMR) of 3 – 4%

ECAL requirements

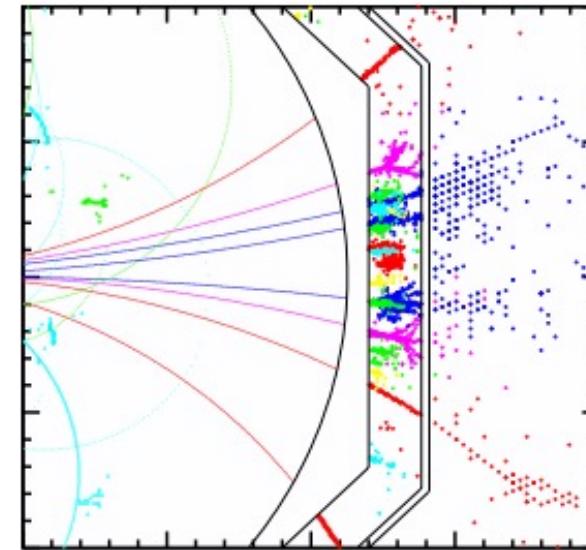
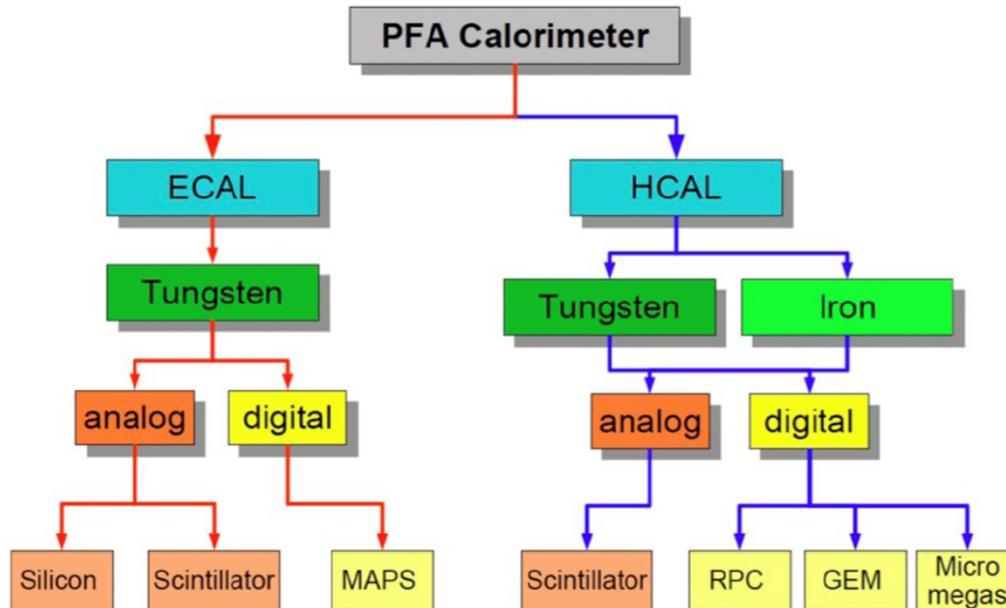
Parameter	Conservative	Ambitious	Remarks
EM energy resolution	$\frac{\sigma_E}{E} = 15\%/\sqrt{E(GeV)} \oplus 1\%$	$\sigma_E/E = 3\%/\sqrt{E(GeV)} \oplus 1\%$	Jet performance; flavor physics
Longitudinal Granularity and Depth	26 – 30 layers, total depth of $24X_0$		Full containment of EM showers
Transverse Granularity	$10 \times 10 \text{ mm}^2$		$H \rightarrow gg$ (gluon jets); $Z \rightarrow \tau\tau$
Signal Dynamic Range	0.1 MIP - 3000 MIPs		0.1 MIP as trigger threshold; Bhabha electrons at 360 GeV
Time Resolution (1-MIP signal)	1 ns	0.5 ns	Bunch crossing ID; timing to improve clustering and hadron performance
Power Consumption (per channel)	15 mW/ch		$\text{o}(1M)$ channels in final detector

Technical option survey

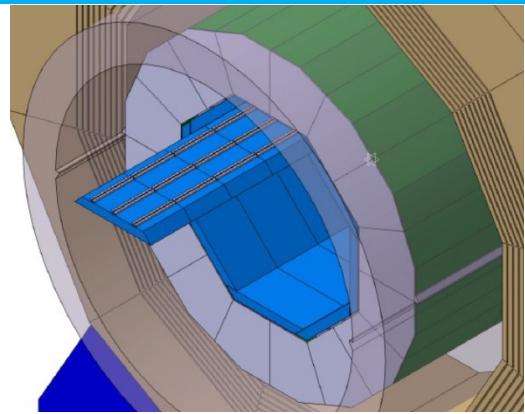
■ Three major options for CEPC electromagnetic calorimeter

- Silicon-tungsten (SiW): sampling calorimeter
- Scintillator-tungsten (ScW): sampling calorimeter
- Crystal: homogeneous calorimeter (new!)

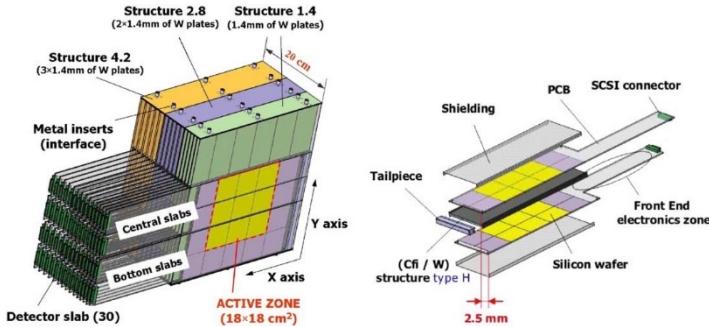
Highly granular (imaging) calorimetry
+ particle flow algorithm (PFA)



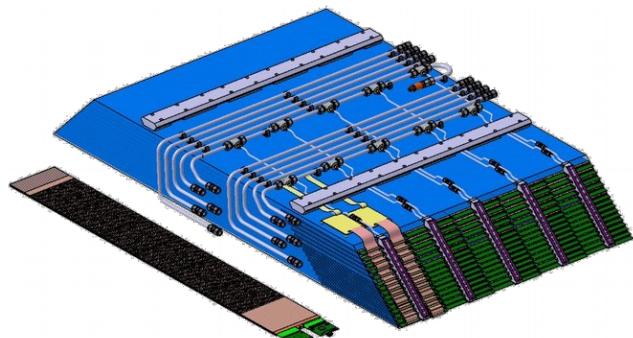
SiW-ECAL option



CALICE SiW-ECAL Physics Prototype



Silicon sensors+ CuW



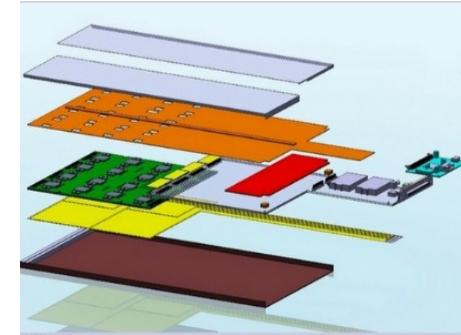
Silicon Pad Matrix



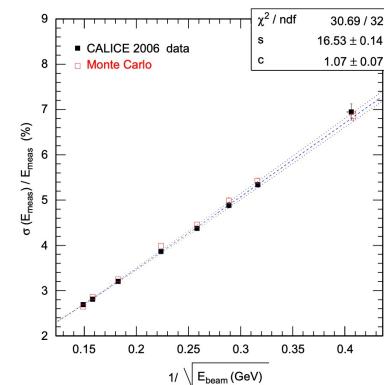
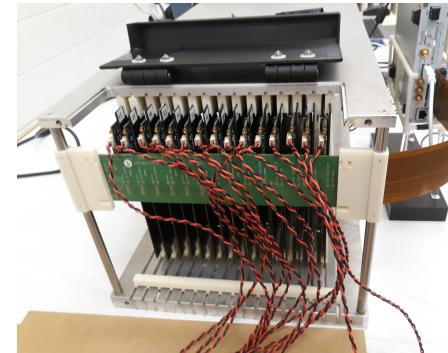
92mm long (6" wafer)



Stacking structure



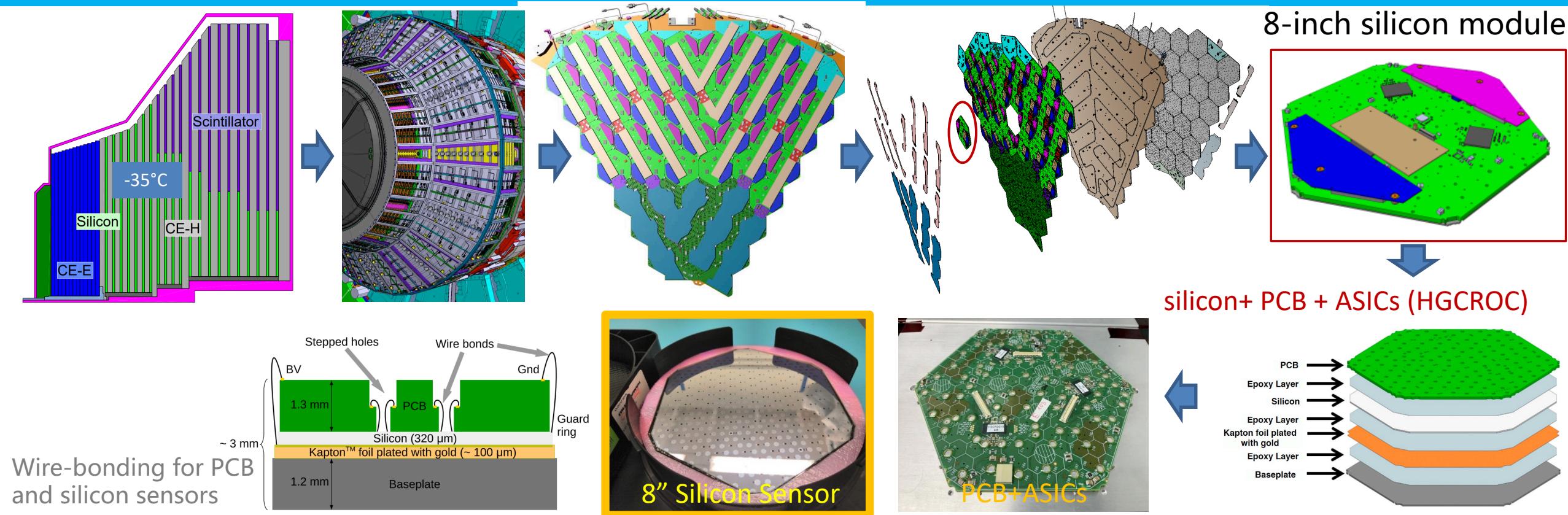
CALICE SiW-ECAL Technological Prototypes



EM resolution in beamtest:
 $16.5\%/\sqrt{E(\text{GeV})} \oplus 1\%$

- Large area silicon sensors (pixelated) interleaved with CuW plate (compact showers)
- Baseline option in CEPC CDR: extensive Higgs physics studies
- Hardware activities in CALICE collaboration, no involvements of CEPC-calor groups

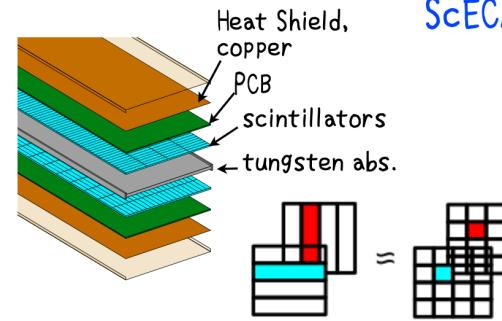
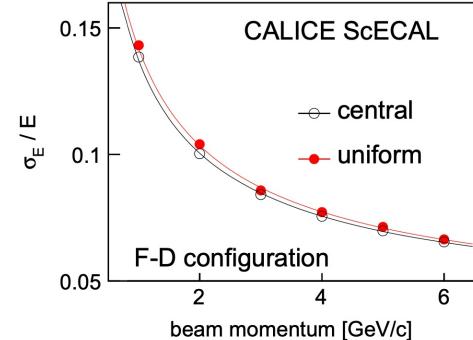
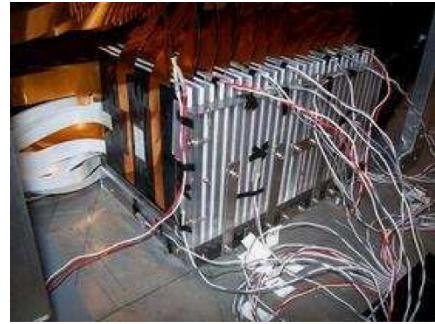
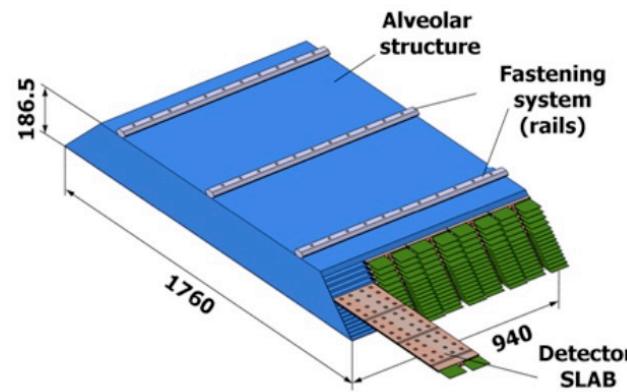
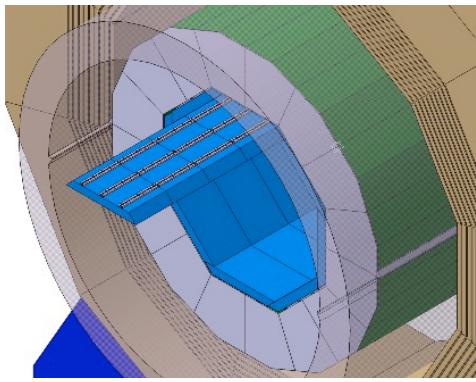
SiW-ECAL option: synergies with HGCal



■ Established two centers at IHEP for CMS-HGCal project

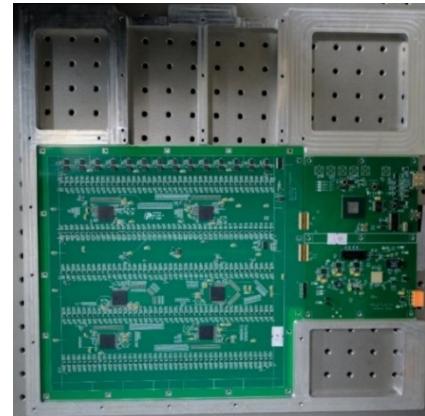
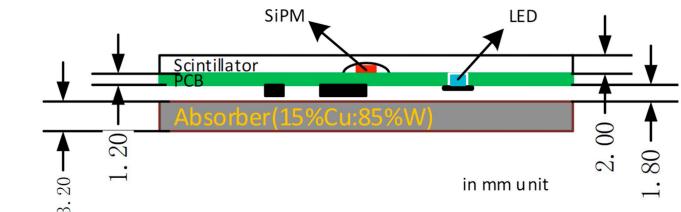
- MAC (Module Assembly Center) Beijing Site, with 6 MACs around the world
- SQC (Sensor Quality Center) Beijing Site, with 5 SQCs around the world

ScW-ECAL option



ScECAL

Scintillator-SiPM readout scheme



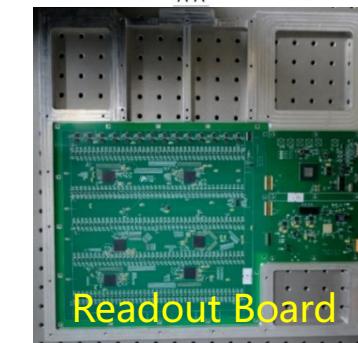
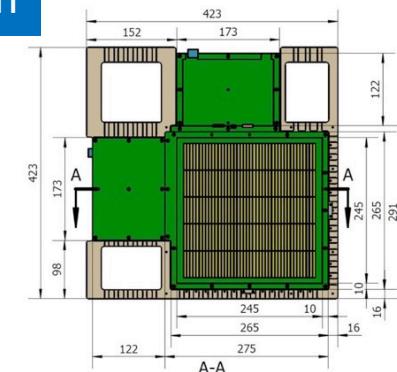
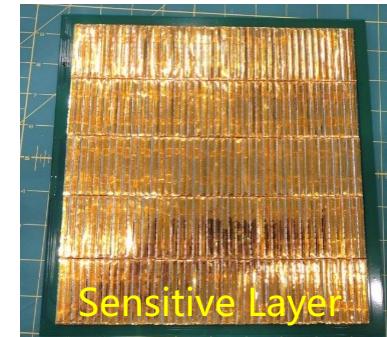
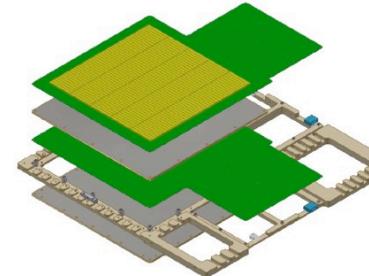
- Scintillator strips + SiPMs, interleaved with CuW plate (compact showers)
- Alternative option in CEPC CDR
- Strong involvements of Chinese and Japanese groups in CALICE collaboration
 - Development of a technological prototype, followed by successful beamtests at CERN

ScW-ECAL option

ScW-ECAL tech. prototype



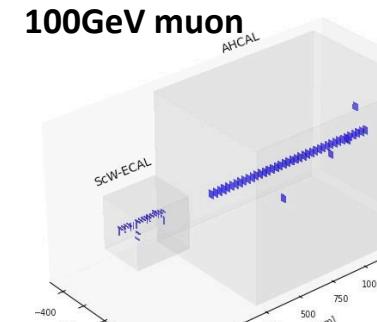
“Super-layer” design



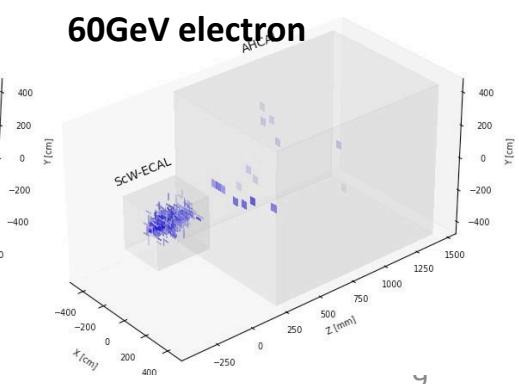
ScW-ECAL tech. prototype developed in 2016-2020

- (Effective) Transverse granularity of $5 \times 5 \text{ mm}^2$
- 6,720 channels, 32 longitudinal sampling layers (22X0)
- Successful beamtest campaigns at CERN in 2022-2023

07.08.24 • Collected data sets with various beam particles



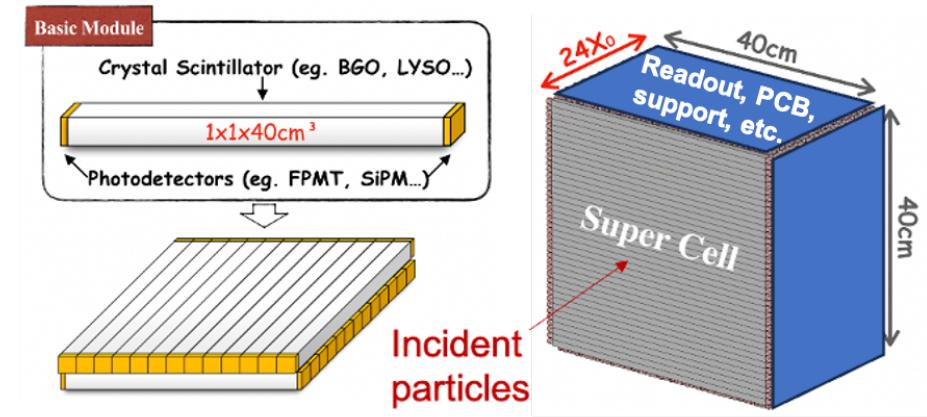
100GeV muon



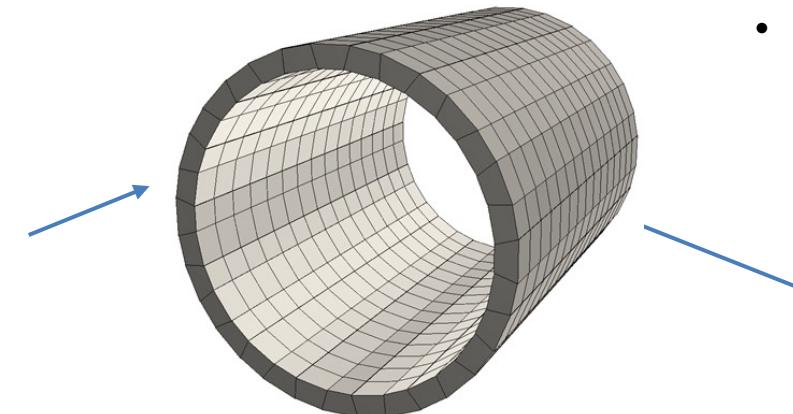
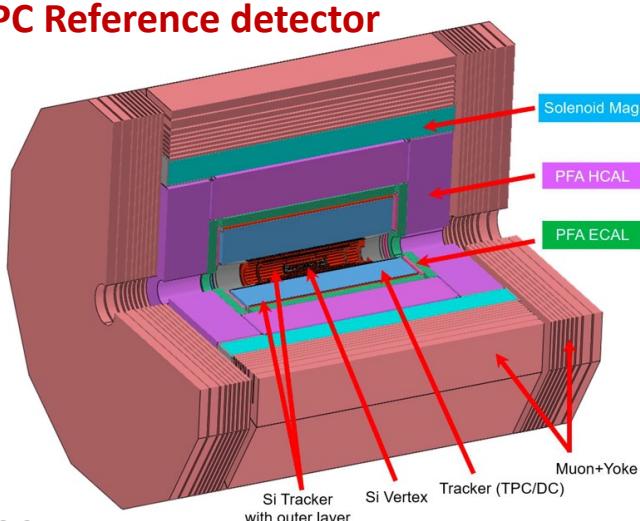
60GeV electron

4D Crystal ECAL option

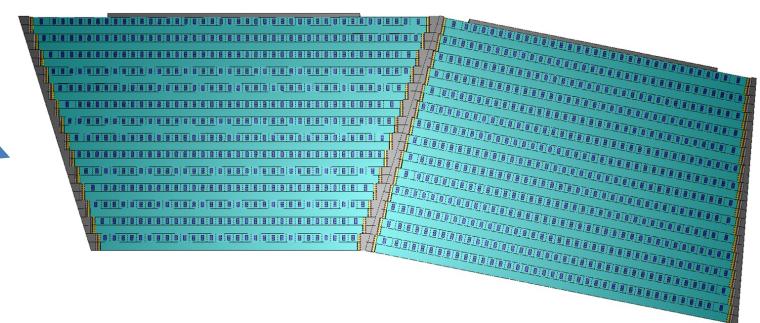
- A new option: development started since ~2020
- Compatible for PFA, Boson mass resolution (BMR) < 4%
- Optimal EM performance: $\sigma_E/E = 3\%/\sqrt{E}$
- Minimal longitudinal dead material: orthogonal arranged bars
 - 3D positioning with two-sided readout for timing



- **BGO bars in $1 \times 1 \times \sim 40 \text{ cm}^3$**
- **Effective granularity $1 \times 1 \times 2 \text{ cm}^3$**
- **Modules with cracks not pointing to IP (with an inclined angle of 12 degrees)**



32-side polygon, depth $24 X_0$
28 longitudinal layers



Technical options: comparison and option selection

Technical Option	Silicon-Tungsten ECAL	Scintillator-Tungsten ECAL	Crystal ECAL
EM energy resolution	$\sigma_E/E = 17\%/\sqrt{E(GeV)}$	$\sigma_E/E = 13\%/\sqrt{E(GeV)}$	$\sigma_E/E = 3\%/\sqrt{E(GeV)}$
Particle-Flow Algorithm(s)	Arbor; Pandora	Arbor; Pandora	New dedicated PFA (ongoing developments)
Jet Performance (with a full detector)	Boson Mass Resolution (BMR) <4%		
Technical Readiness Level (prototypes, beamtests)	Physics Prototype (2006-2010) Technological Prototype (2011-now)	Physics Prototype (2007) Technological Prototype (2016 - 2021)	First Physics Prototype (2022-2024)
Novelty Level	ILD (proposed in ILC TDR, 2013), followed by several detector concepts: CLICdp CDR (2012) , CEPC CDR (2018) , FCC CDR (2019)		

Option selection

- *Crystal ECAL*, as a novel option, shows significantly better EM performance

Selected as a baseline option
for the CEPC reference detector

Main Technical Challenges

■ High granularity: ~1M channels

- Multi-channel ASIC embedded in readout boards
- Hermetic design: minimum space for mechanics and services (cooling, cabling)
- Low power consumption, given material budget and hermicity
- Mass production capability and scalability to a final detector

■ Beam-induced backgrounds

- Data throughput, pile-ups (events + backgrounds)

■ Irradiation damages

- SiPM, crystal: monitoring, calibration, annealing
- ASIC, FPGA: radiation tolerant

■ In-situ calibration system (on-detector)

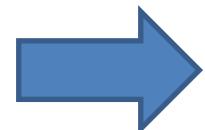
- SiPMs, crystals due to irradiation (instantaneous, long-term) and temperature

Crystal ECAL: specifications

Key Parameters	Value	Remarks
MIP light yield	~200 p.e./MIP	Ensure EM resolution $\sim 3\%/\sqrt{E}$
Energy threshold	0.1 MIP	Balance between S/N and dynamic range
Crystal non-uniformity	< 1%	Along the crystal length and between crystals
Dynamic range	0.1~3000 MIPs / channel	Maximum energy deposition with 360 GeV Bhabha
Timing resolution	~500 ps @ 1 MIP	Bunch crossing ID; clustering and hadron performance
Temperature stability	Stable at 0.05°C	Reference from CMS ECAL; validation with beamtest

Detector requirements

- Moderate MIP light yield
- Good uniformity
- Optimal time resolution
- Large dynamic range
- Moderate S/N ratio



Hardware activities: addressing crucial issues

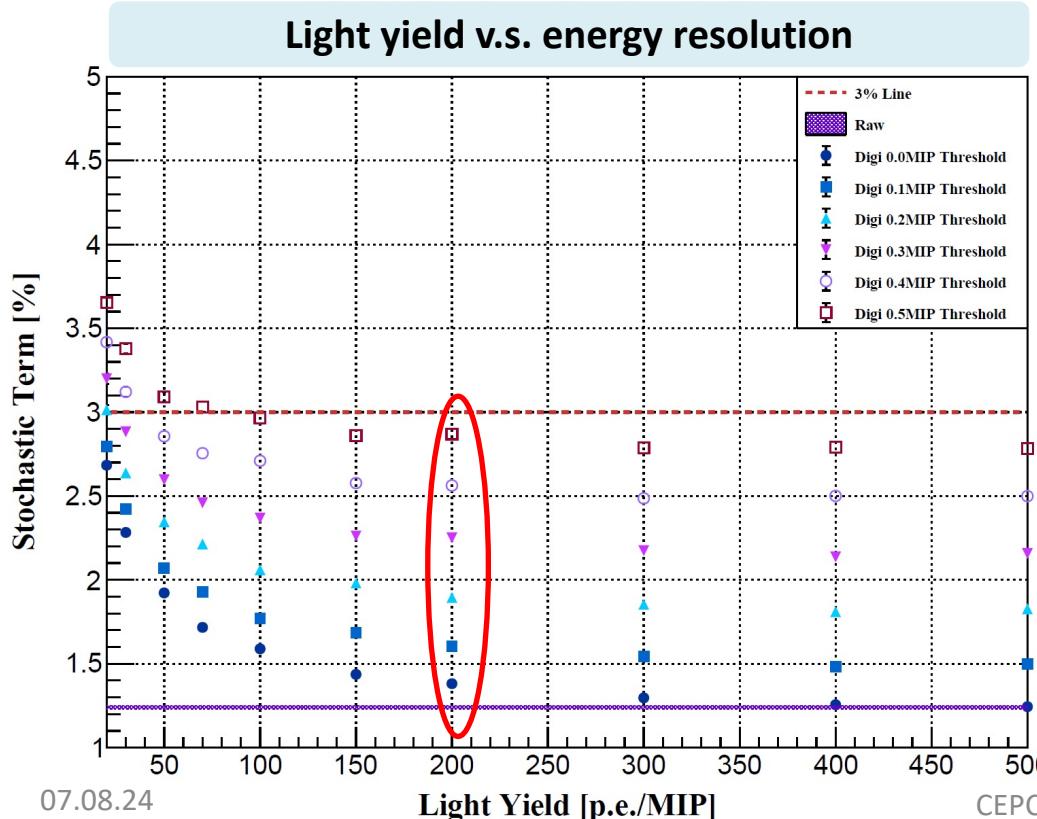
- SiPM response linearity
- Uniformity of long crystal bar
- Time resolution: different crystal dimensions
- Dynamic range of electronics
- Energy response of crystal module

R&D efforts and results: MIP response, uniformity

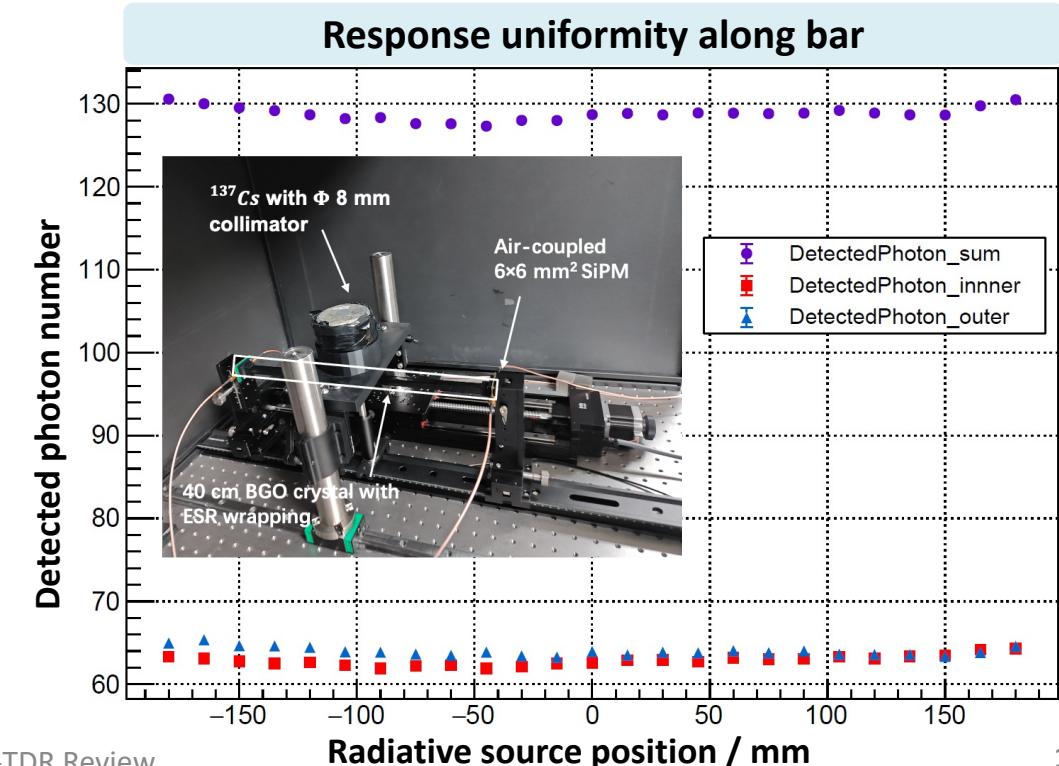
- Geant4 full simulation with digitization: shower studies, requirements
- Dedicated setup with radioactive sources for energy resolution, response uniformity

MIP response: >200 p.e./MIP $\rightarrow \sigma_E/E = 3\%/\sqrt{E}$

Energy threshold: 0.1 MIP

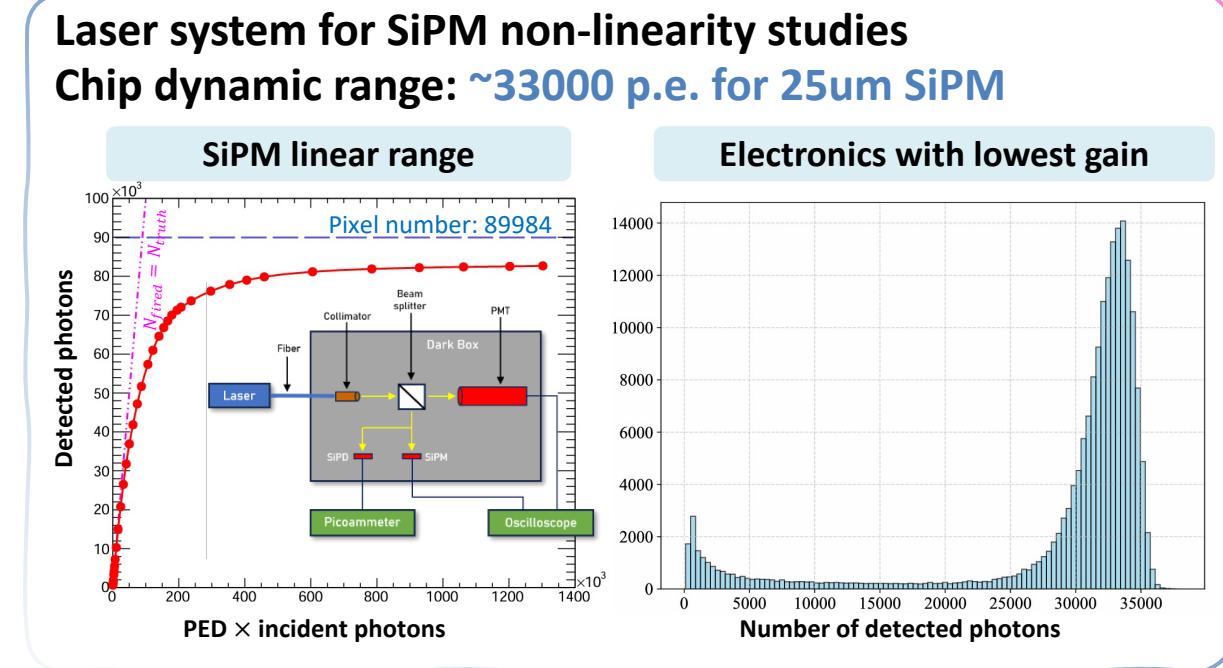
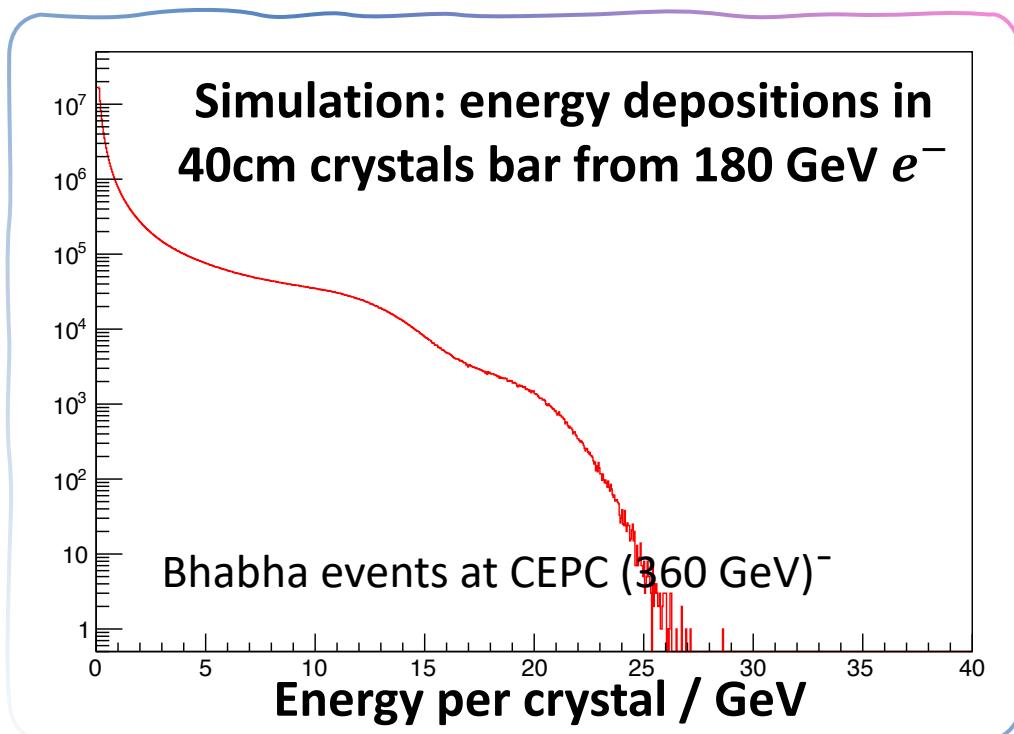


Uniformity along one 40 cm crystal bar: $\sim 2.5\%$
- Can be further improved after calibration



R&D efforts and results: dynamic range

- Simulation of high energy electrons: maximum energy per crystal
- Test-stand with pico-second laser: SiPM non-linearity effects (with various pixel pitches)
- Beamtest of crystal-SiPM units with a state-of-art chip: dynamic range of both SiPM and ASIC



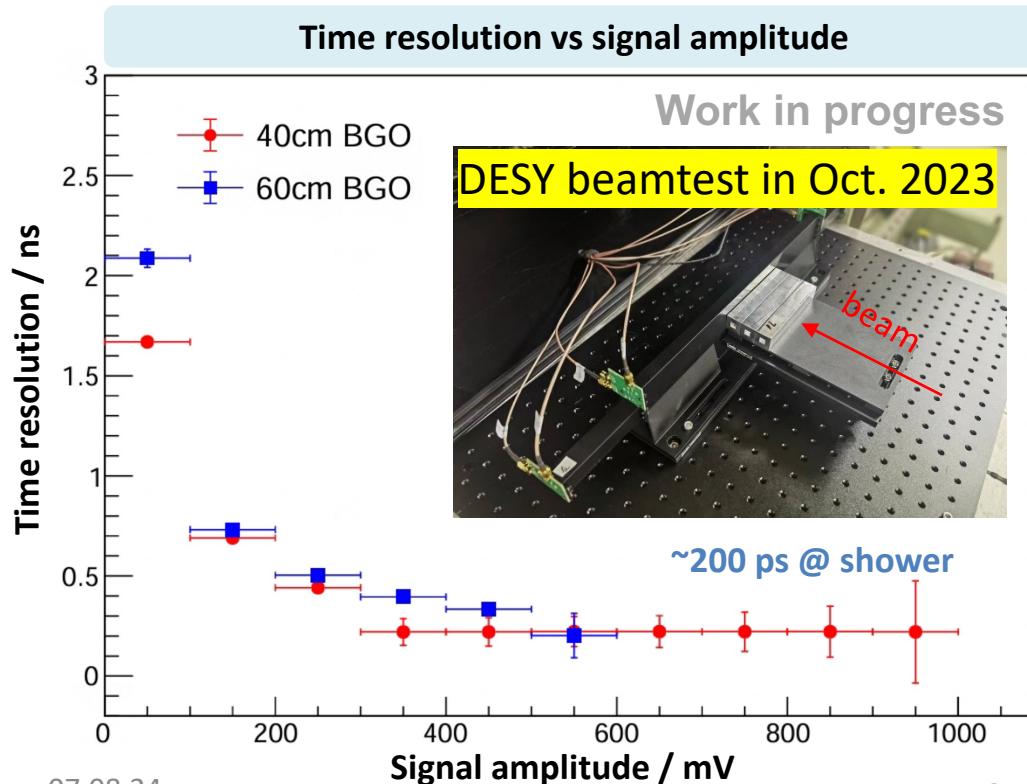
2023 DESY beamtest: crystal-SiPM units and a state-of-art front-end chip with EM showers induced by 5 GeV electrons

R&D efforts and results: timing studies

■ Dedicated beamtests for timing studies with MIP and EM showers

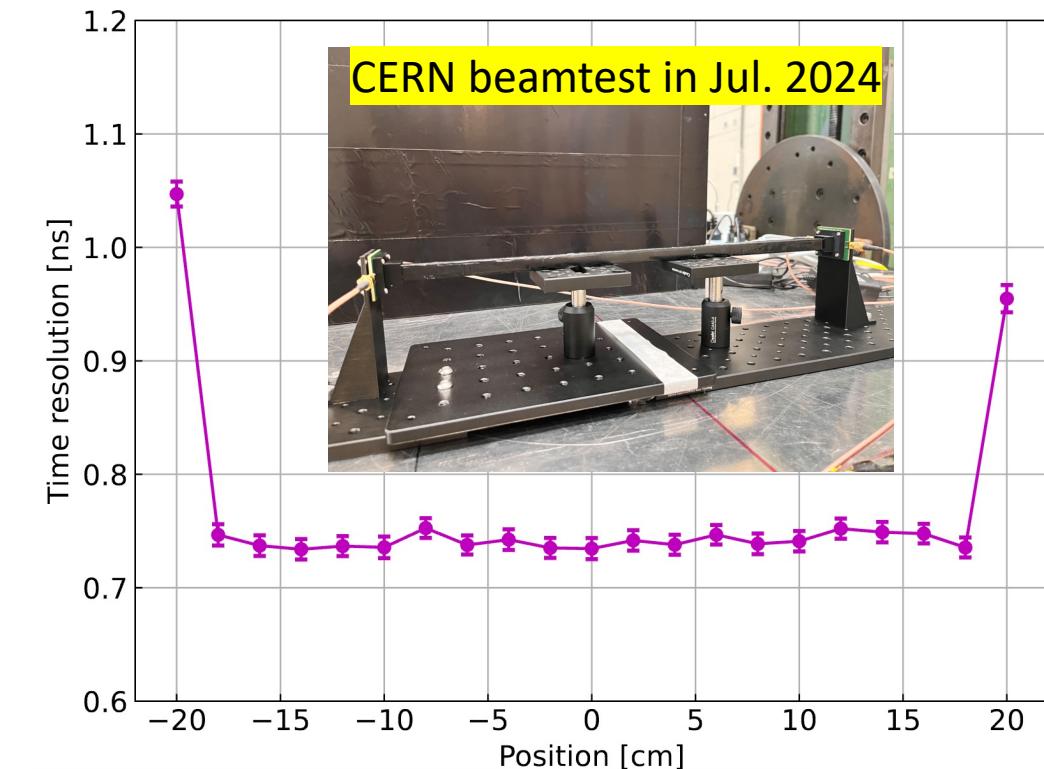
Timing performance within EM showers

- 5GeV e^- beam to test 40cm BGO bar with 25 μm SiPM
- ~200 ps within EM showers (>12 MIPs)

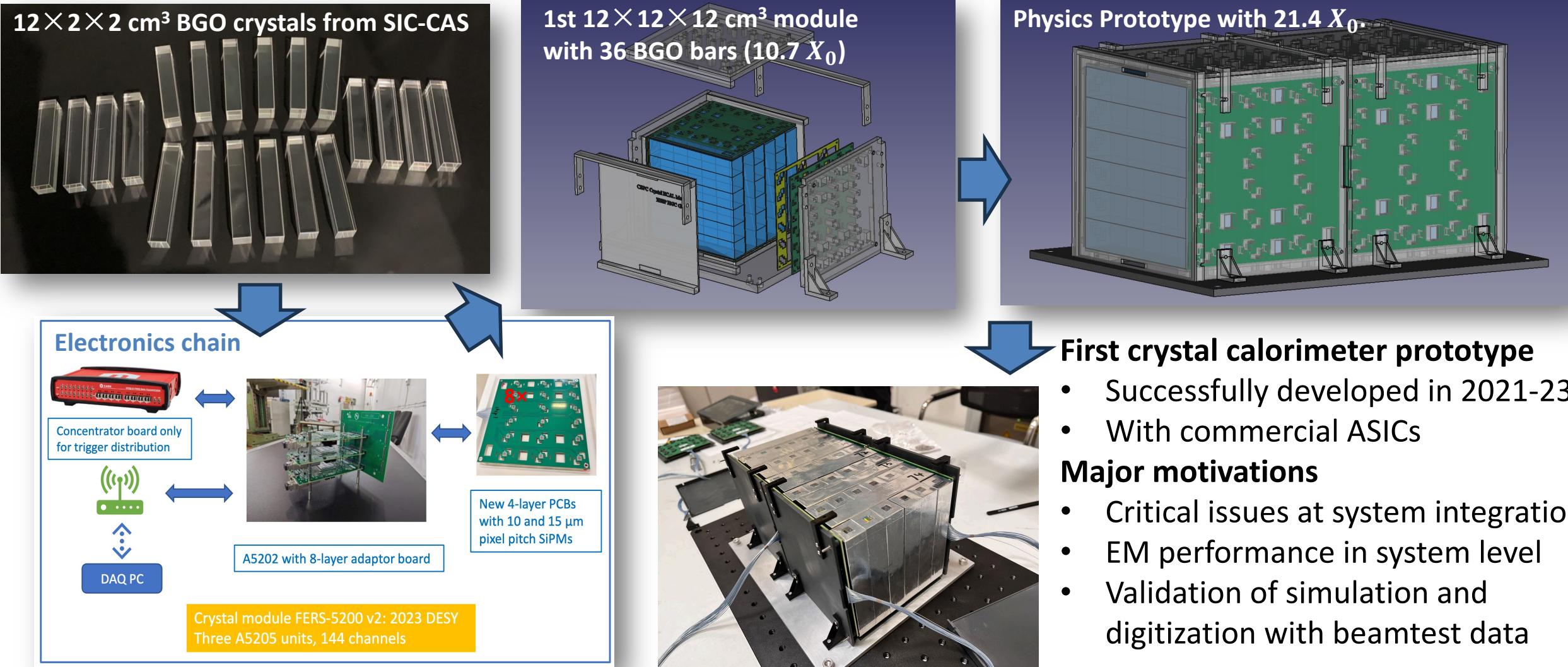


Timing performance with MIP-like particles

- 10 GeV π^- beam to scan one 40cm BGO bar along its length
- 1-MIP timing resolution: 735 ps for 2 ends \rightarrow 520 ps single end



4D Crystal Calorimeter: First Physics Prototype



Custom-made
readout boards
(144-ch), equipped with 6 ASICs (CITIROC-1A)

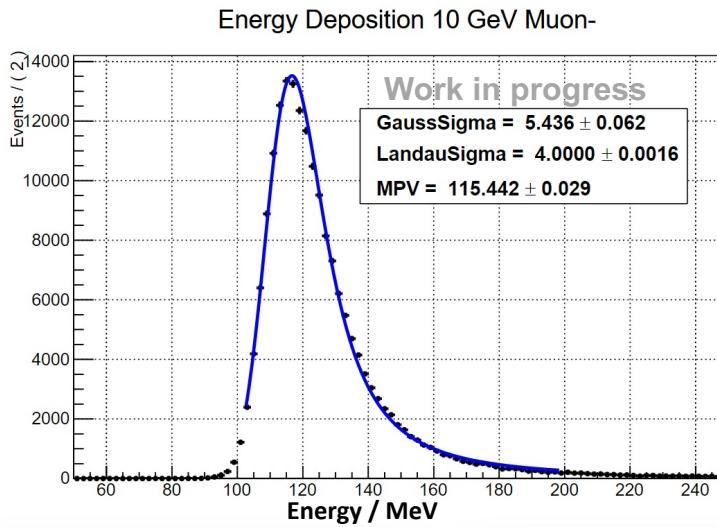
CERN Detector Ref TDR Review

→ Custom-made ASIC in planning

Beam tests: 4D Crystal Calorimeter Prototype

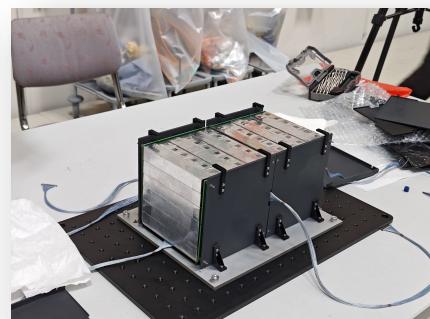
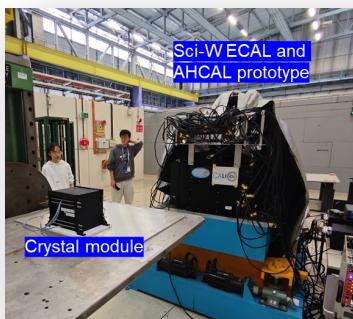
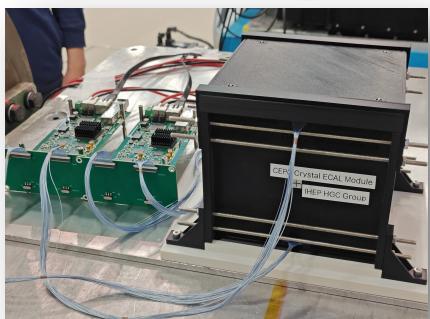
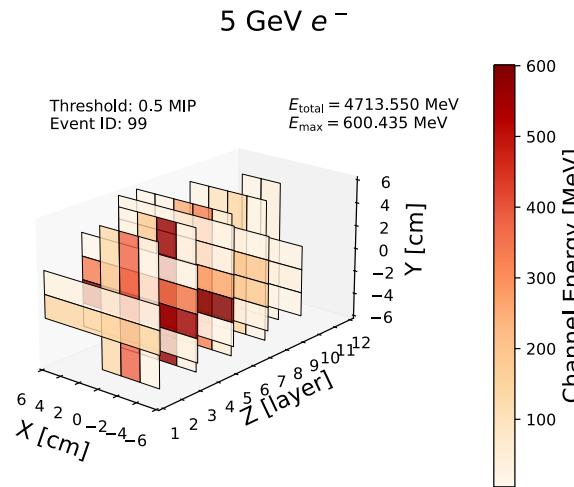
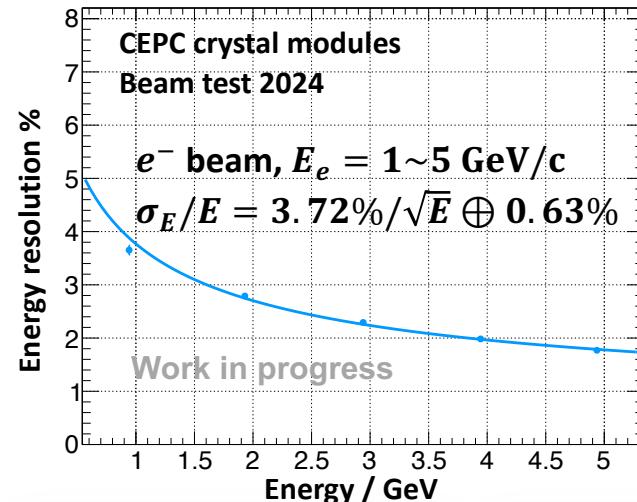
2023 CERN beam test at PS-T9

- Successful system commissioning
- Clear MIP signals for all channels



2024 CERN beam test at PS-T9: finished in July 10th

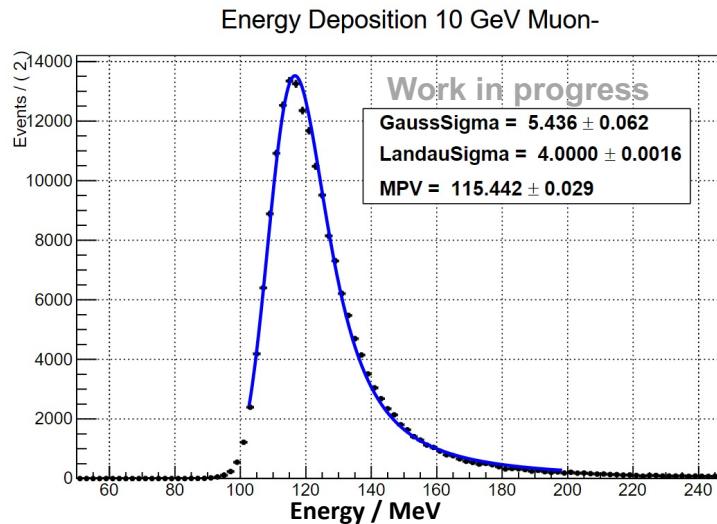
- Promising EM resolution with 1-5 GeV/c e^- beam
- Data analysis is still ongoing: detailed calibrations, shower profiles



Beam tests: 4D Crystal Calorimeter Prototype

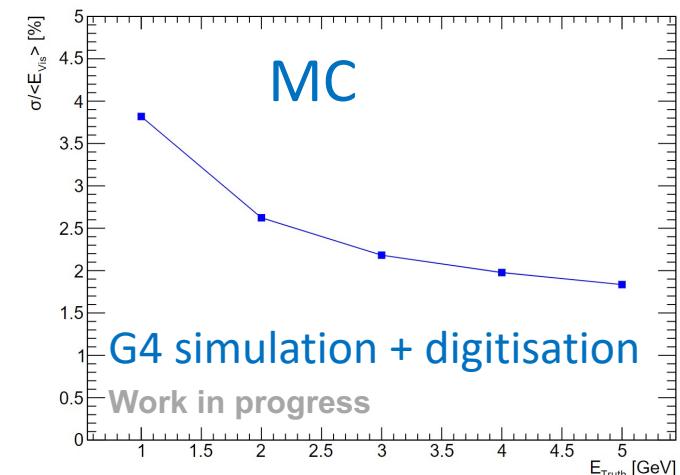
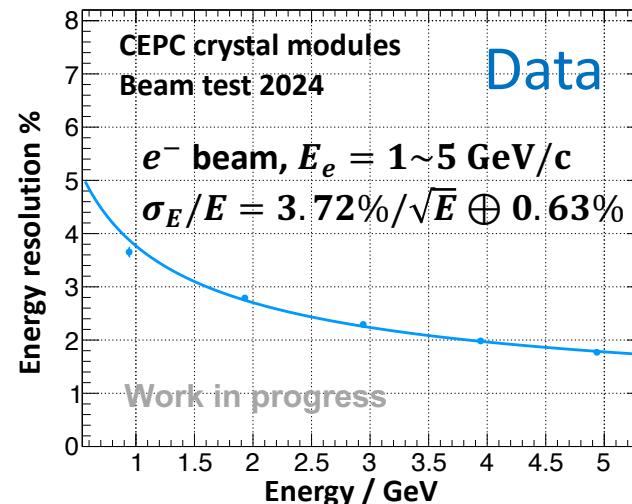
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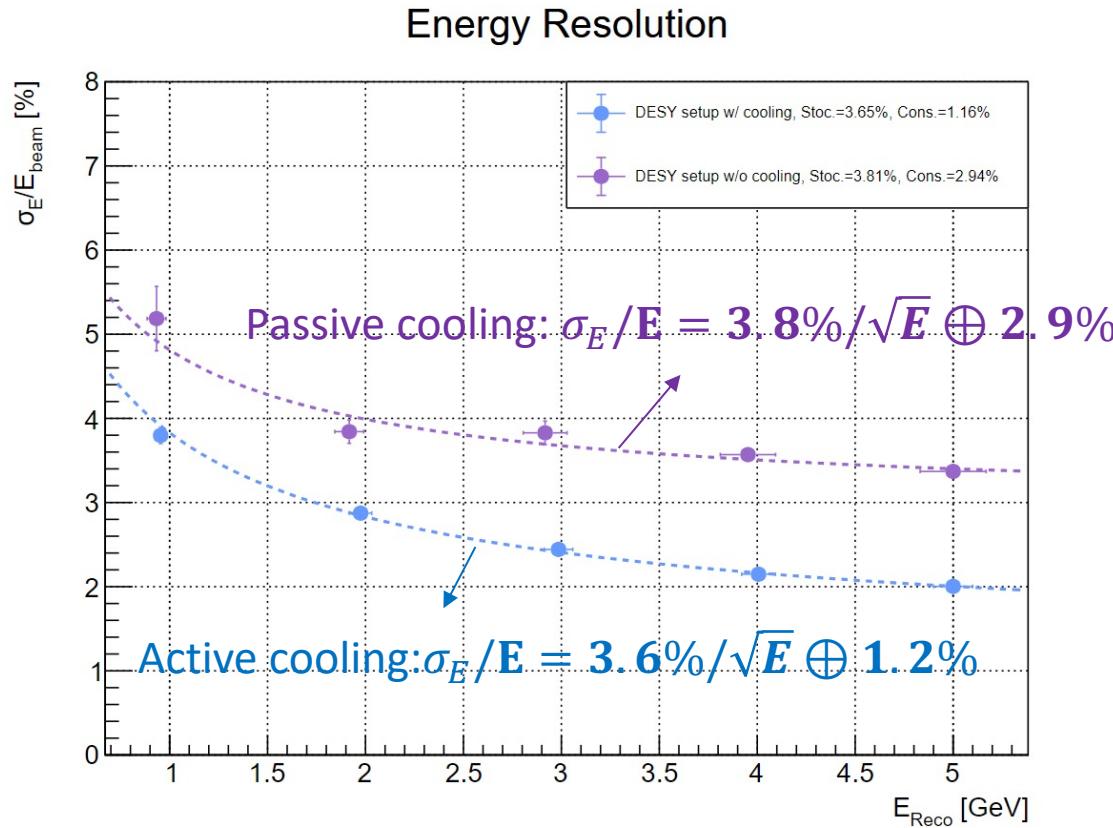
- Promising EM resolution with 1-5 GeV/c e^- beam
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Ongoing studies on fresh/preliminary results on EM performance

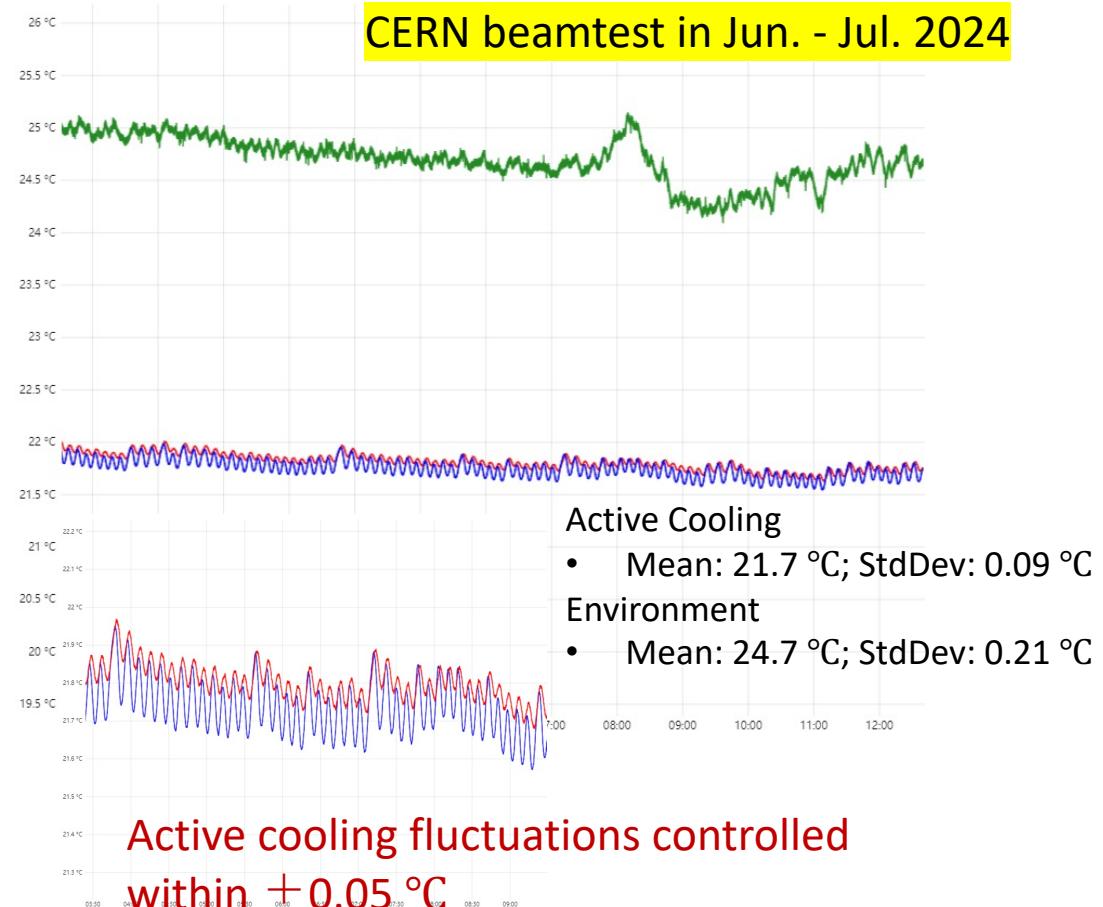
- Limitations of commercial ASIC: pedestal shifts (stability), High Gain and Low Gain switch
 - Implemented into digitisation model: generally can reproduce beamtest data
- Gaussian fitting to reconstructed energy (asymmetric distribution) → *Crystal Ball* function

Crystal ECAL: impacts of temperature stability



■ Temperature stability is crucial to crystal ECAL

- Significant impact to constant term of EM resolution
- Specification on stability of ± 0.05 °C is validated with beamtest data



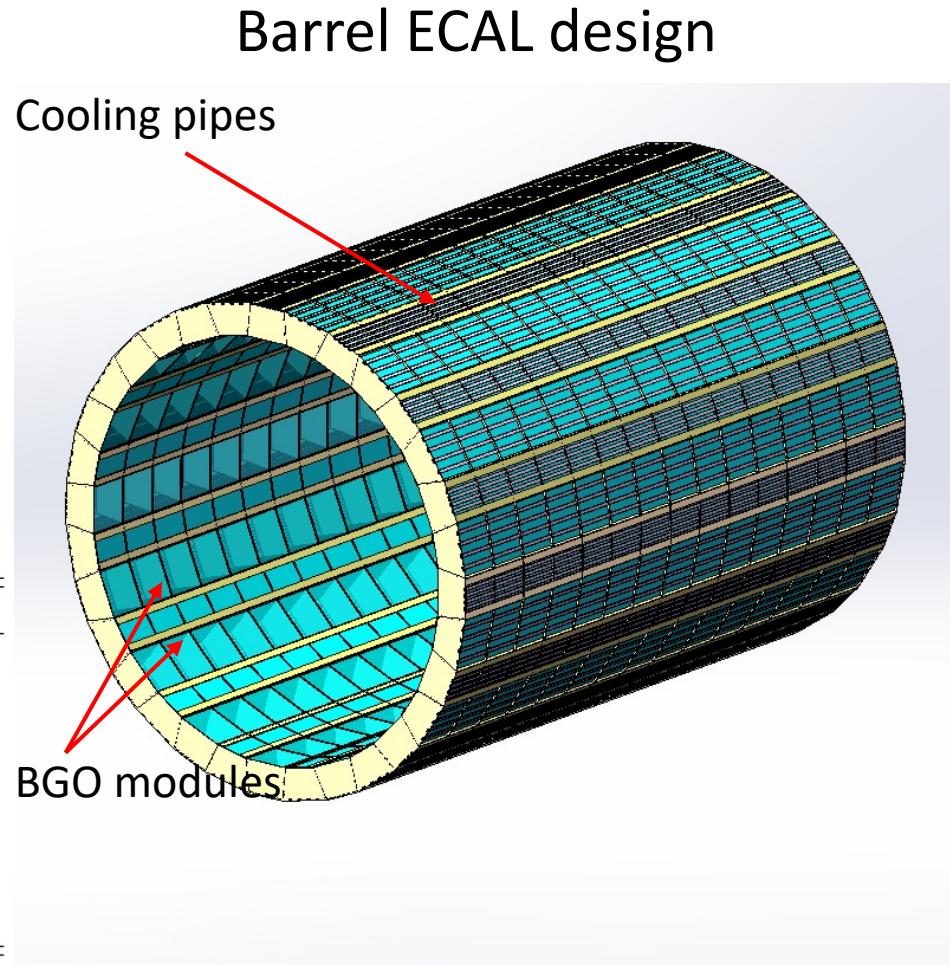
ECAL mechanics design

■ A first design of ECAL mechanics with active cooling

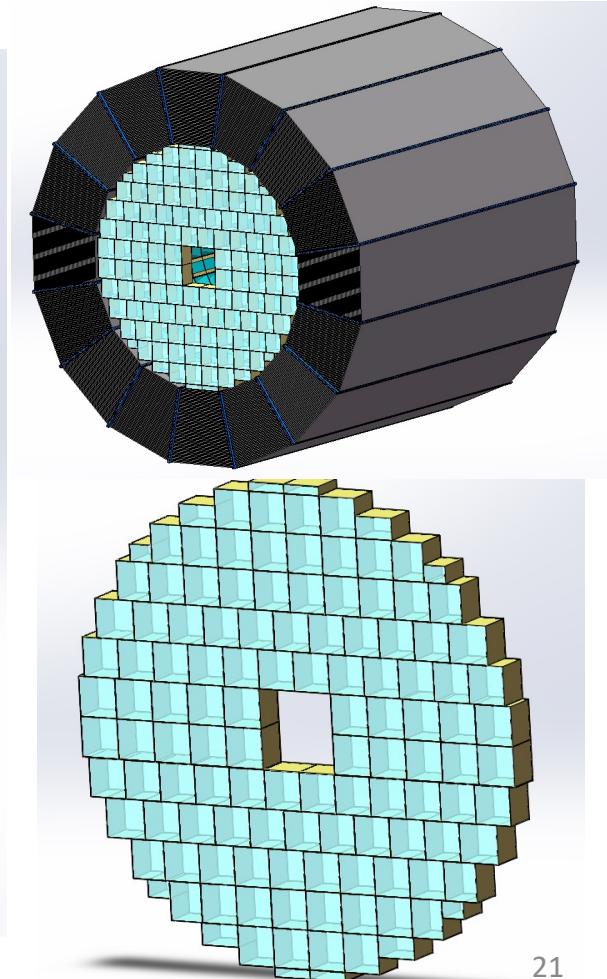


Barrel ECAL parameters

Parameter	Value / mm
Inner radius	1900
Outer radius	2200
Length	5900
Crystal length	~ 400
# Modules in $r - \phi$	32
# Modules in Z	15
ϕ Projectivity tilt	12°
# Layers	28



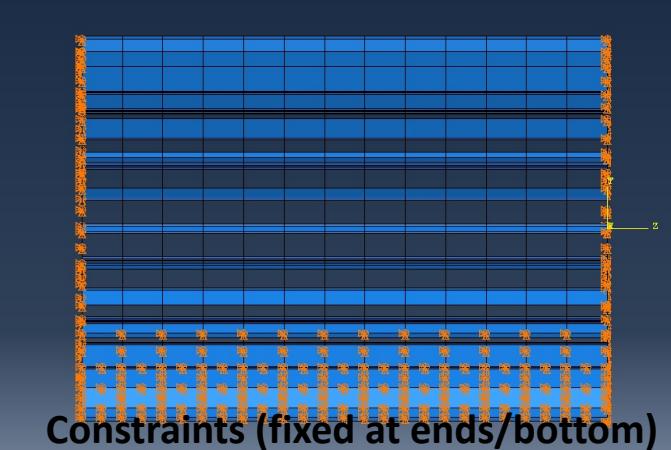
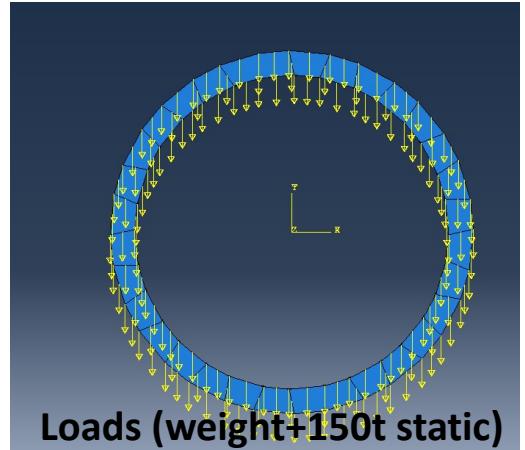
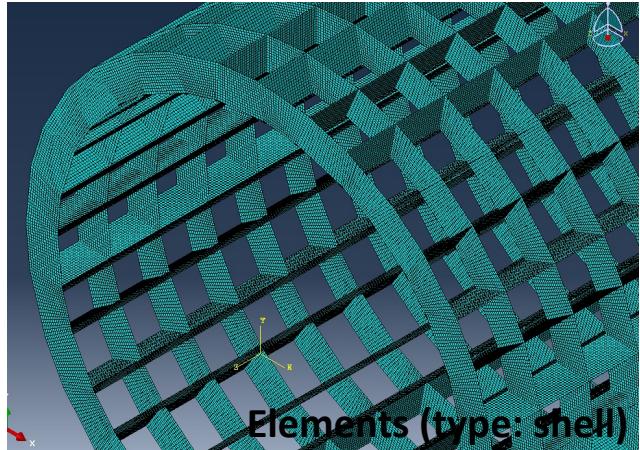
Endcap ECAL design



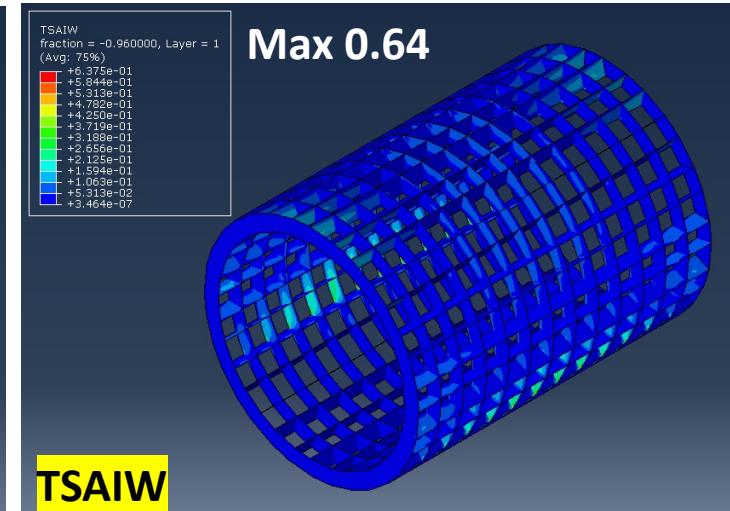
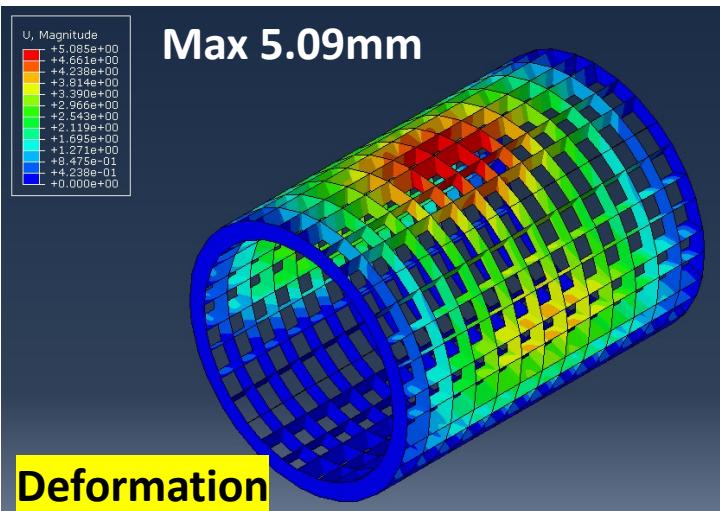
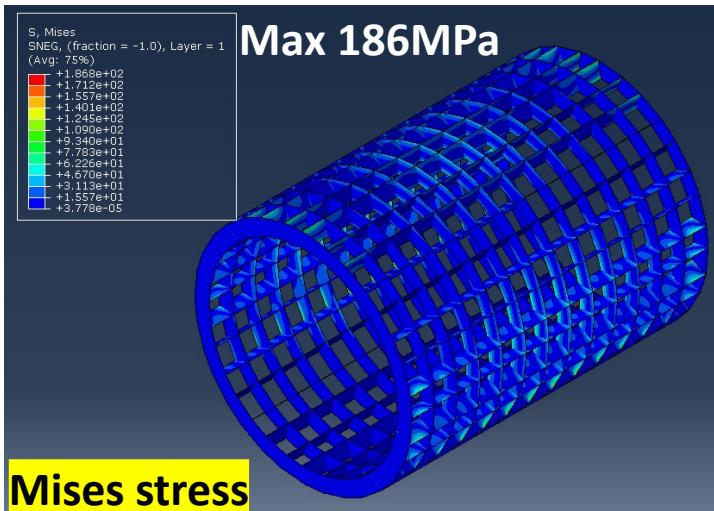
- Support structure is based on Carbon-Finbers for BGO modules (in cyan)

ECAL mechanics design: FEA simulation

- FEA simulation studies on ECAL mechanics (ongoing): further iterations + validation

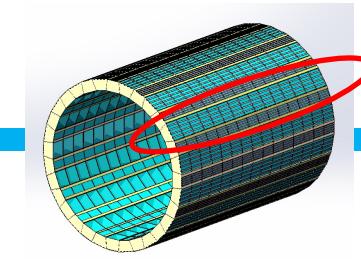


- Material :T700 reinforced epoxy resin.
- TSAIW=0.64 (When TSAIW=1, material begins to fail)
- Safety factor of the structure is $1/0.64=1.56$

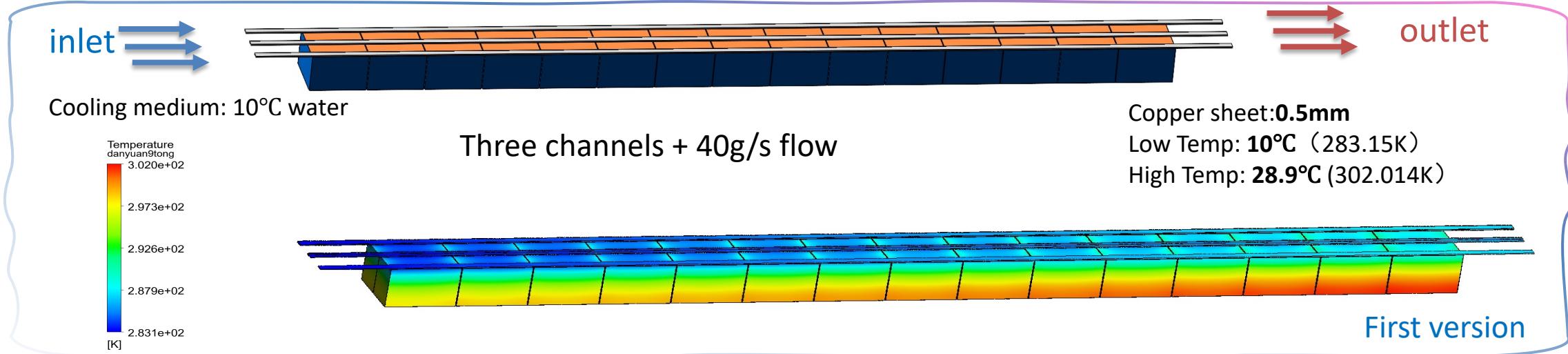


ECAL cooling system

■ FEA simulation studies on ECAL cooling

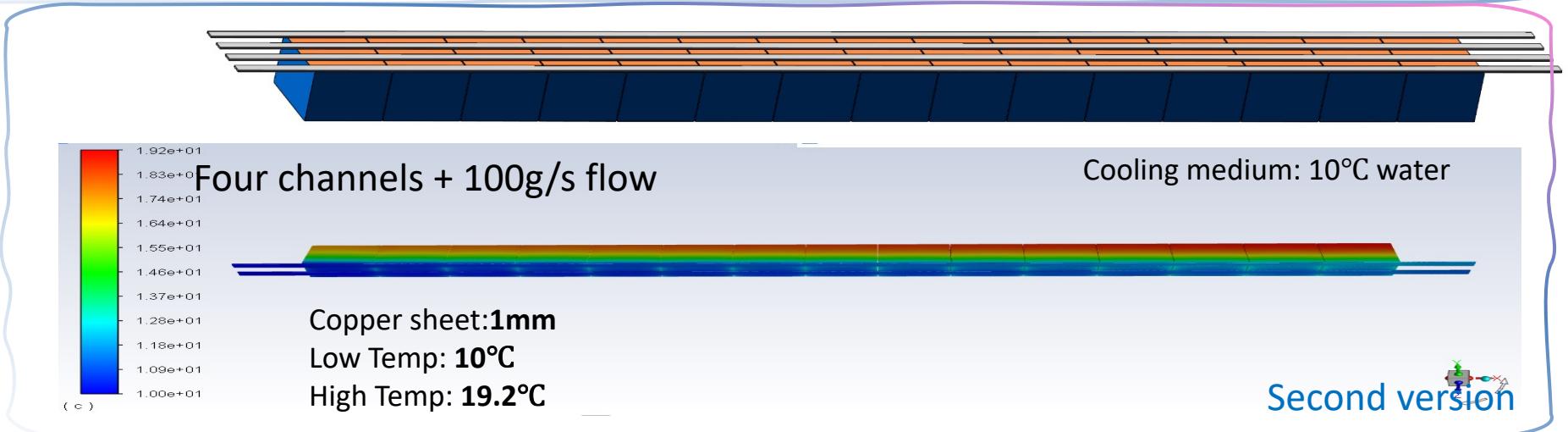


Cooling for 1/32 barrel module
42W for each module (**15mW/ch**)



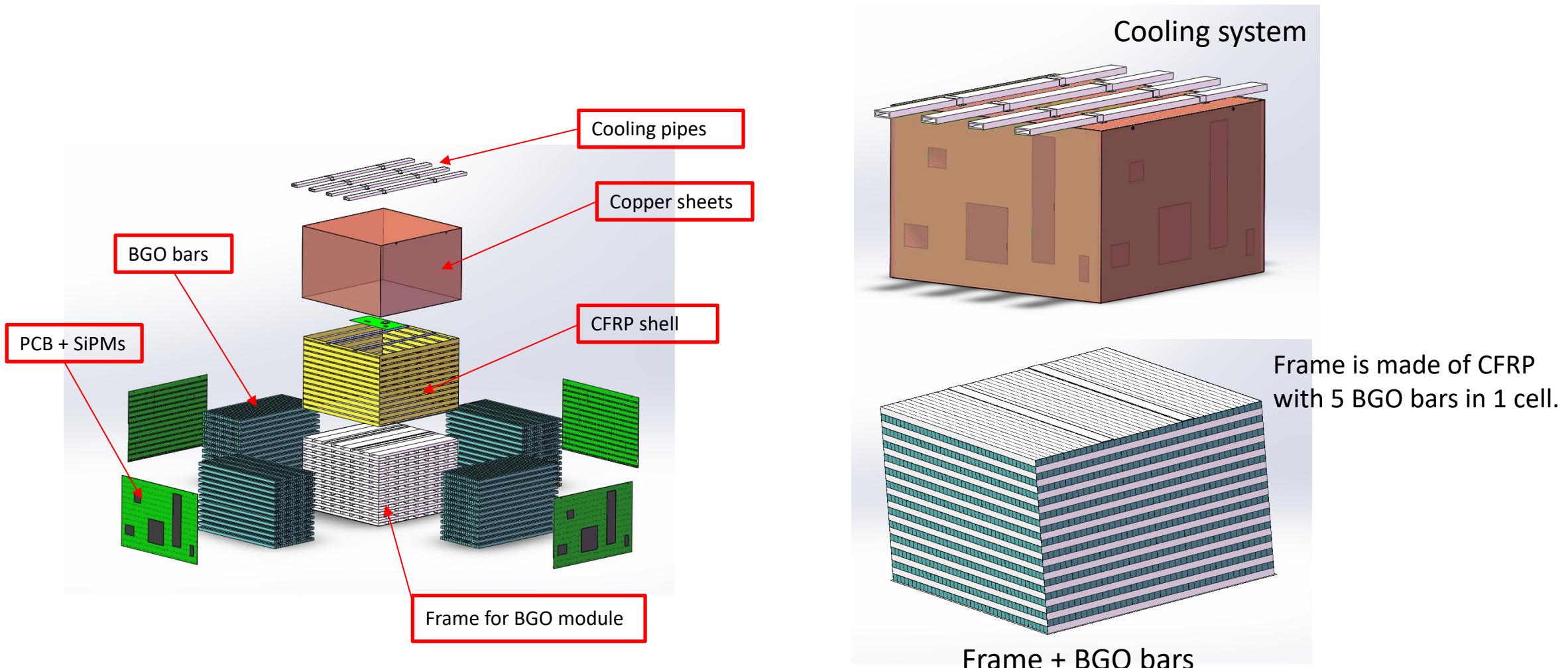
Temperature requirements:
Gradient within $\pm 1.5^\circ\text{C}$
Stability within $\pm 0.05^\circ\text{C}$

Plan to investigate cooling
with future low-power ASIC
(expected < 10mW/ch)

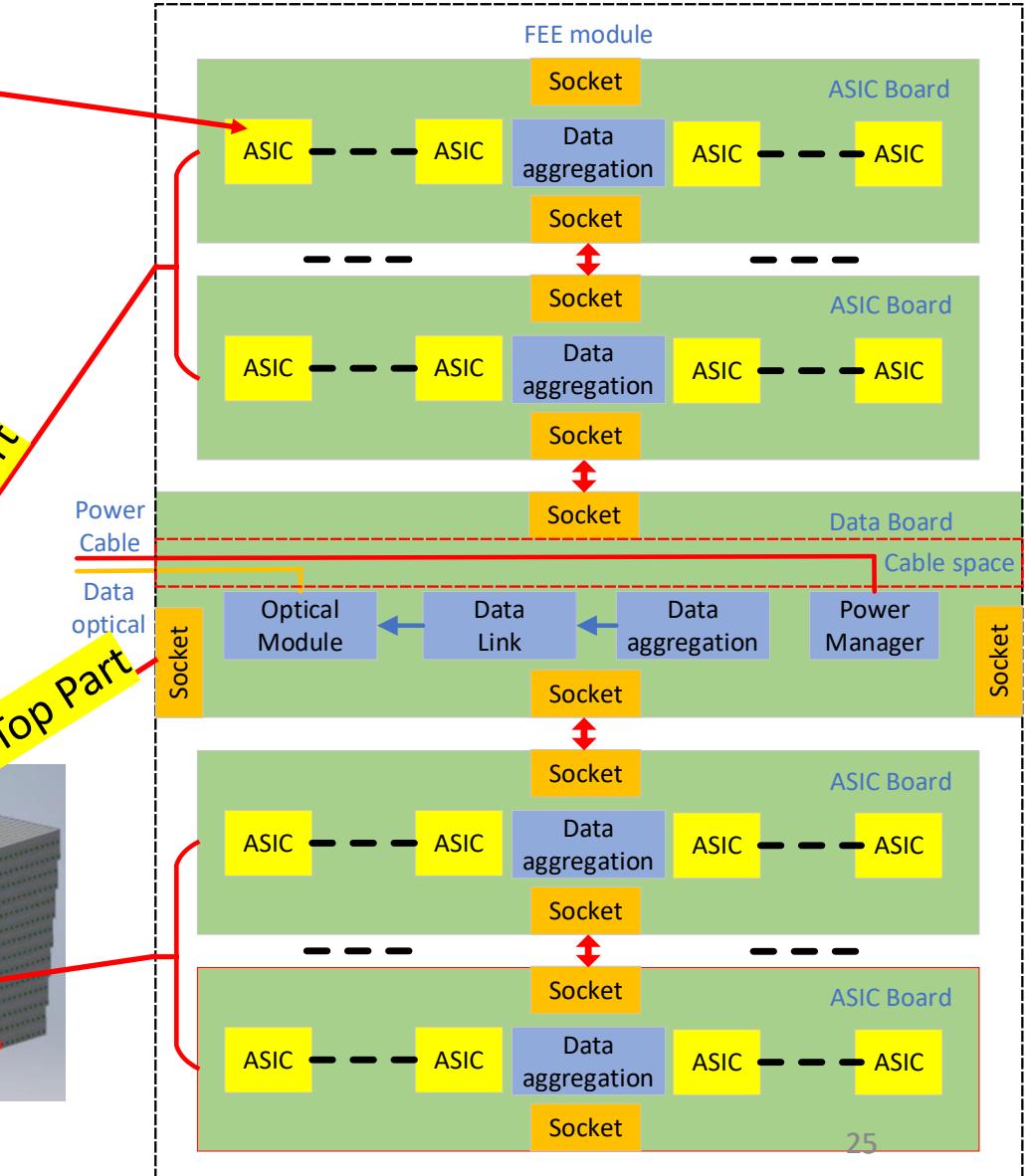
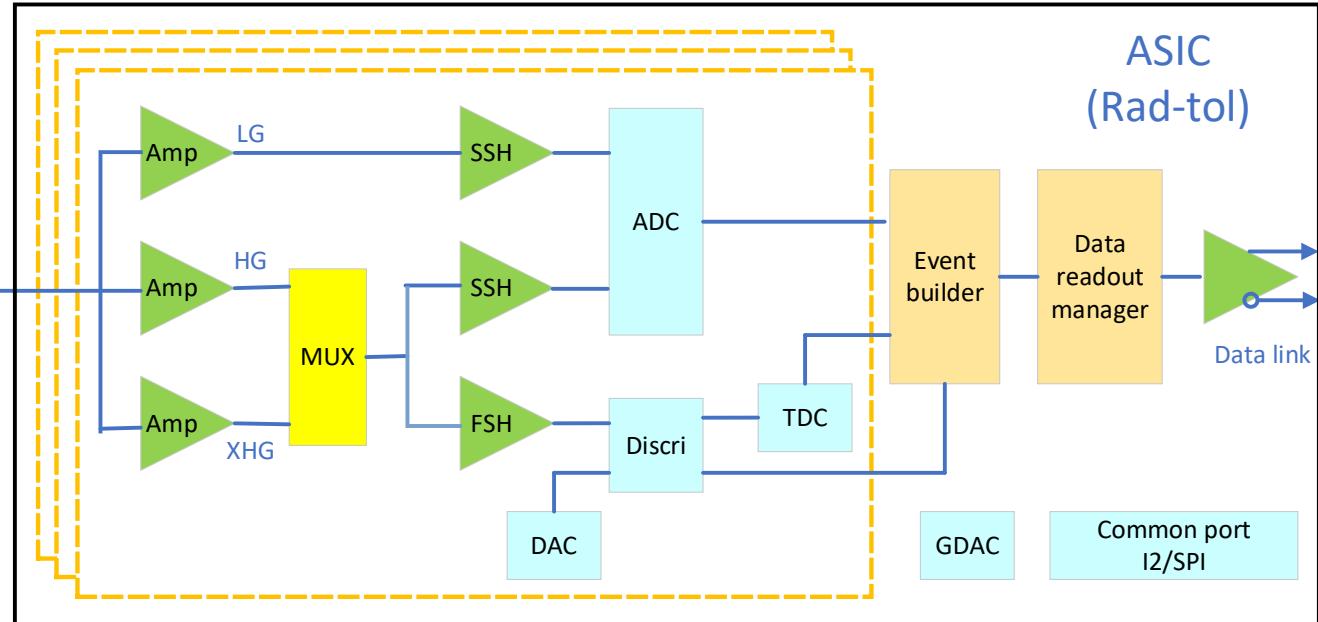


ECAL module integration

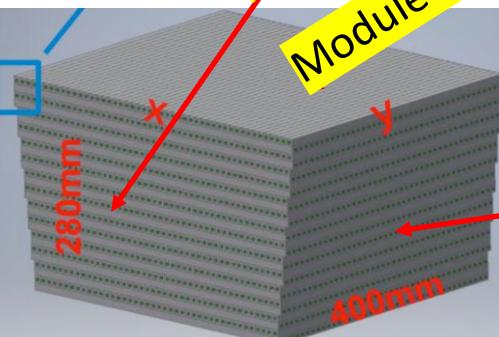
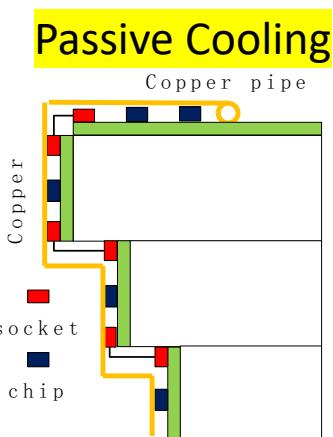
- FEA simulation studies on ECAL mechanics (ongoing): further iterations + validation



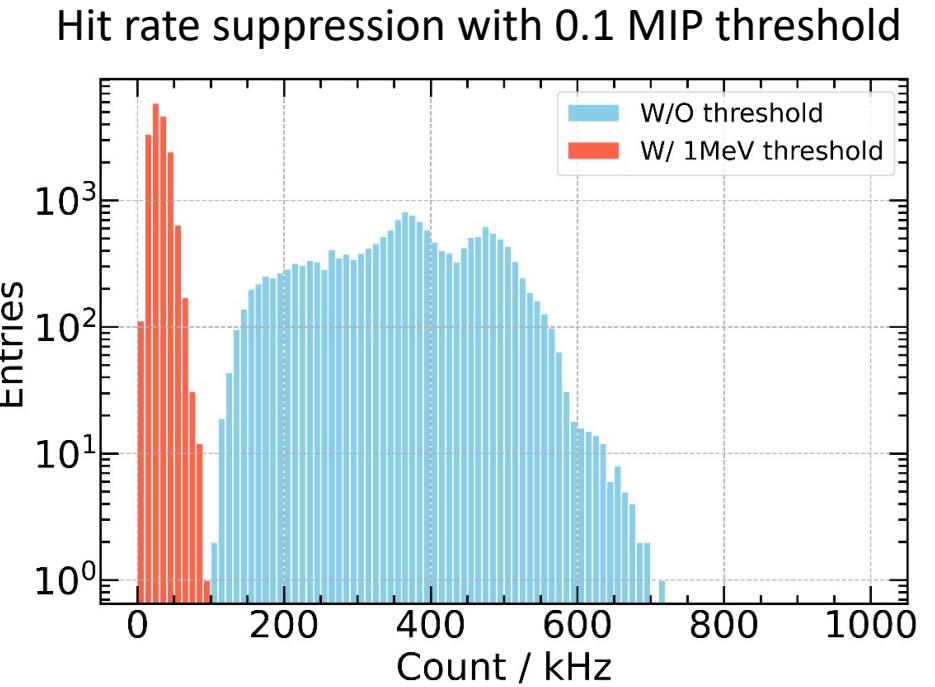
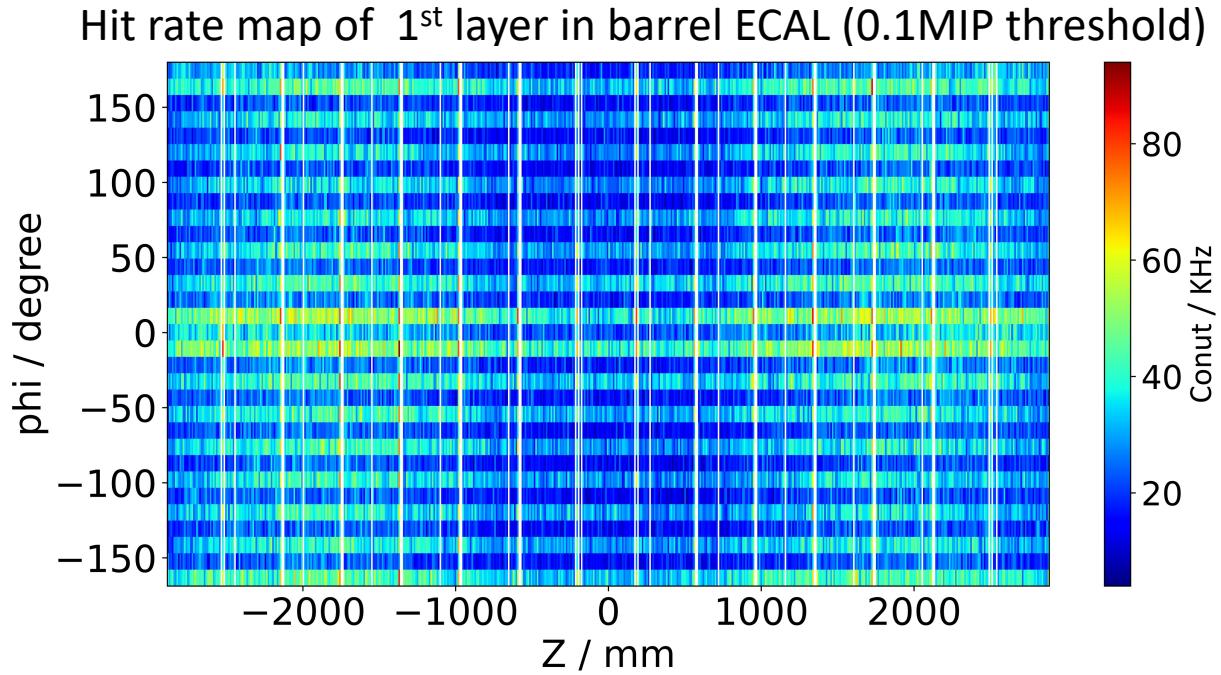
Readout electronics for ECAL



- For different options, FEE module can be one PCB or multiple PCBs
- PCB dimensions: flexible to different options
- 15mW/ch (estimate)



Beam-induced backgrounds: simulation studies

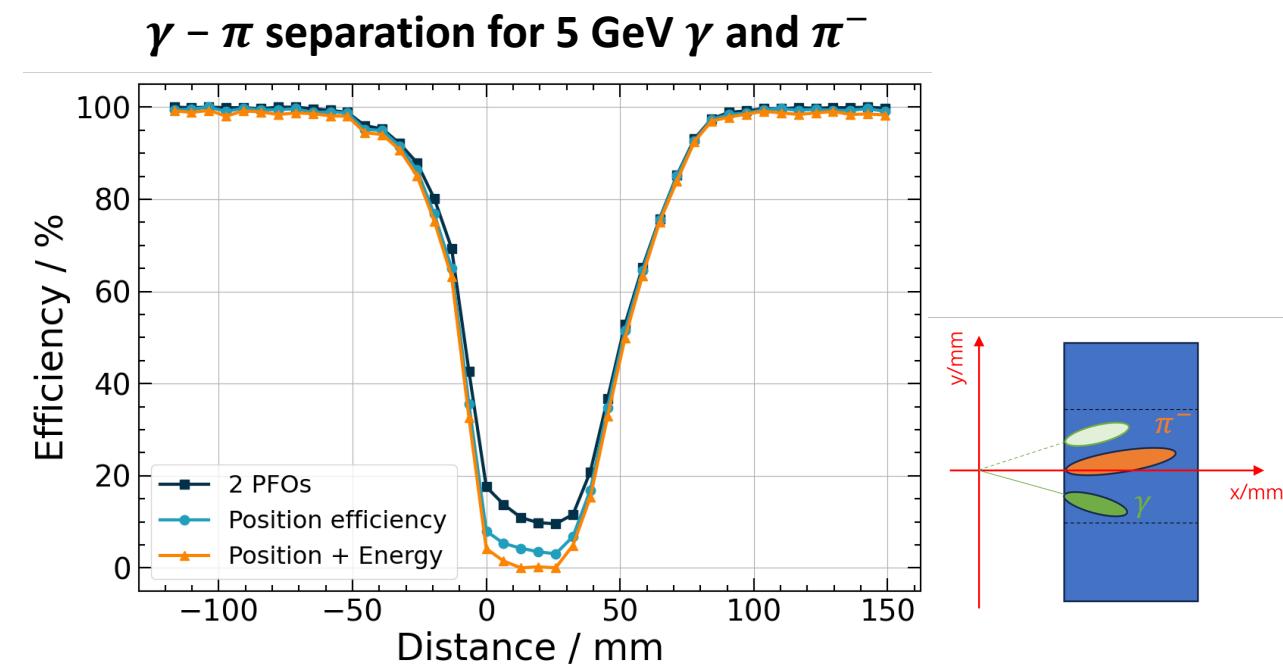
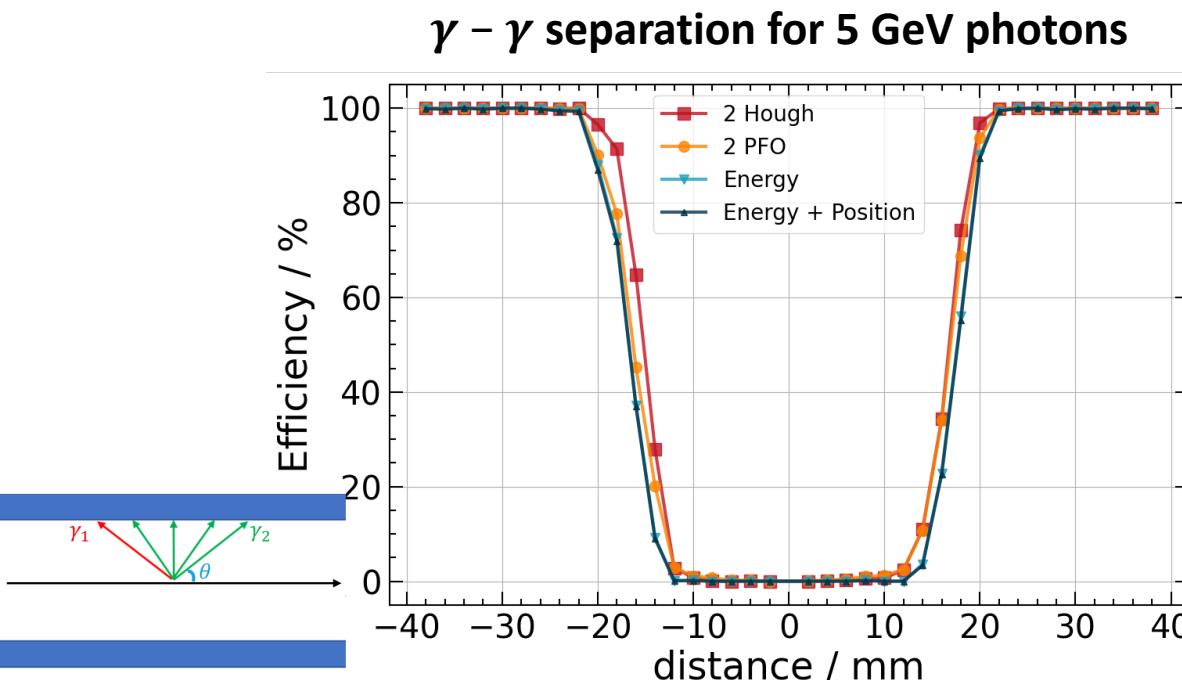


■ Simulation studies on beam background in Higgs mode: crystal ECAL barrel

- Including physics events + backgrounds (major contributions from pair production)
- With threshold, rate can be significantly reduced: 100kHz (0.1 MIP threshold) from 700kHz (0 threshold)
- Need to further investigate impacts of pile-ups, and endcap regions

Performance in simulation: separation power

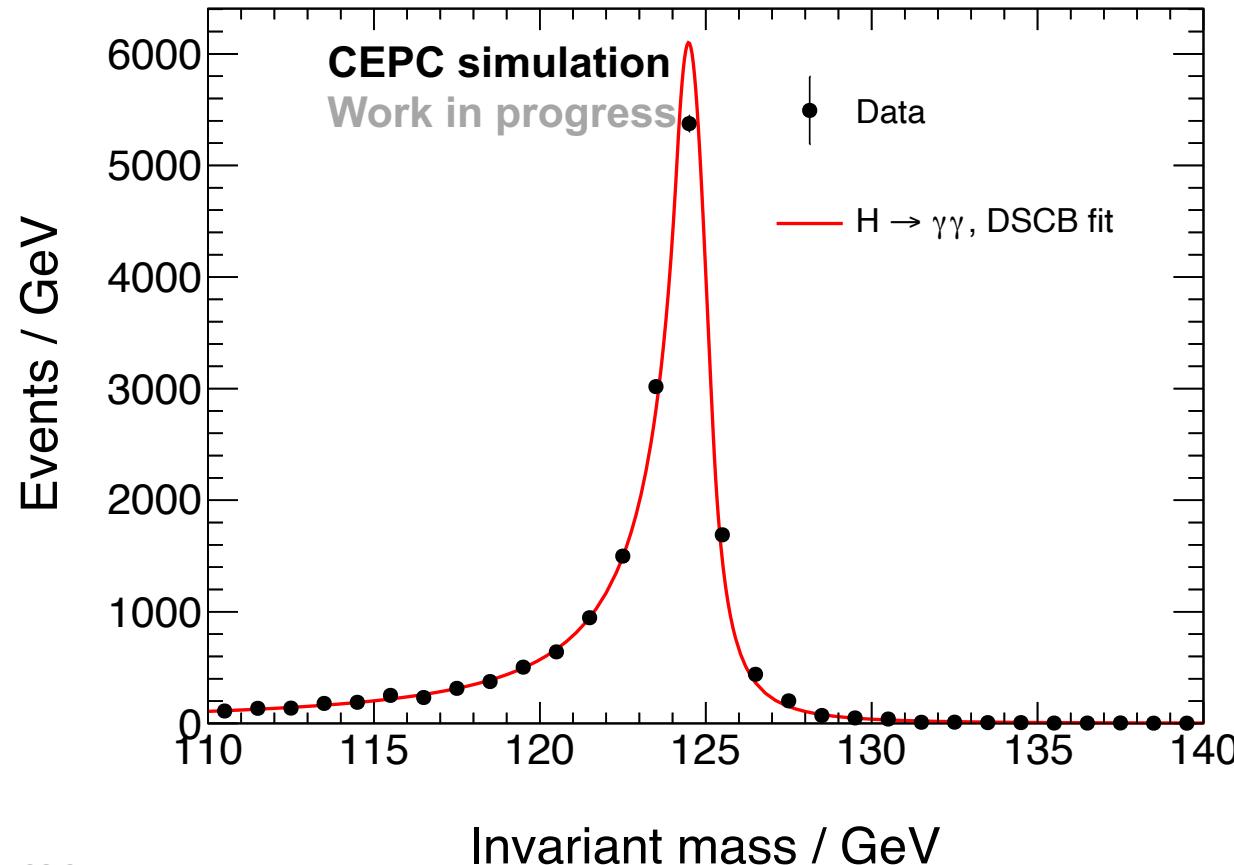
- Separation power of close-by particles: key performance in PFA
 - $\gamma - \gamma$ separation: 100% efficiency for distance $> 20\text{mm}$
 - $\gamma - \pi$ separation : 100% efficiency for distance $> 50\text{--}100\text{mm}$



*Asymmetry pattern is due to the magnetic field

Physics performance in simulation: $H \rightarrow \gamma\gamma$

- Physics process: $ee \rightarrow ZH \rightarrow \nu\nu\gamma\gamma$ in $\sqrt{s} = 240$ GeV
 - Full simulation and digitization, with energy correction in crack regions



Double-side CB fit, $\sigma(m_{\gamma\gamma}) = 0.57$ GeV

Long tail from

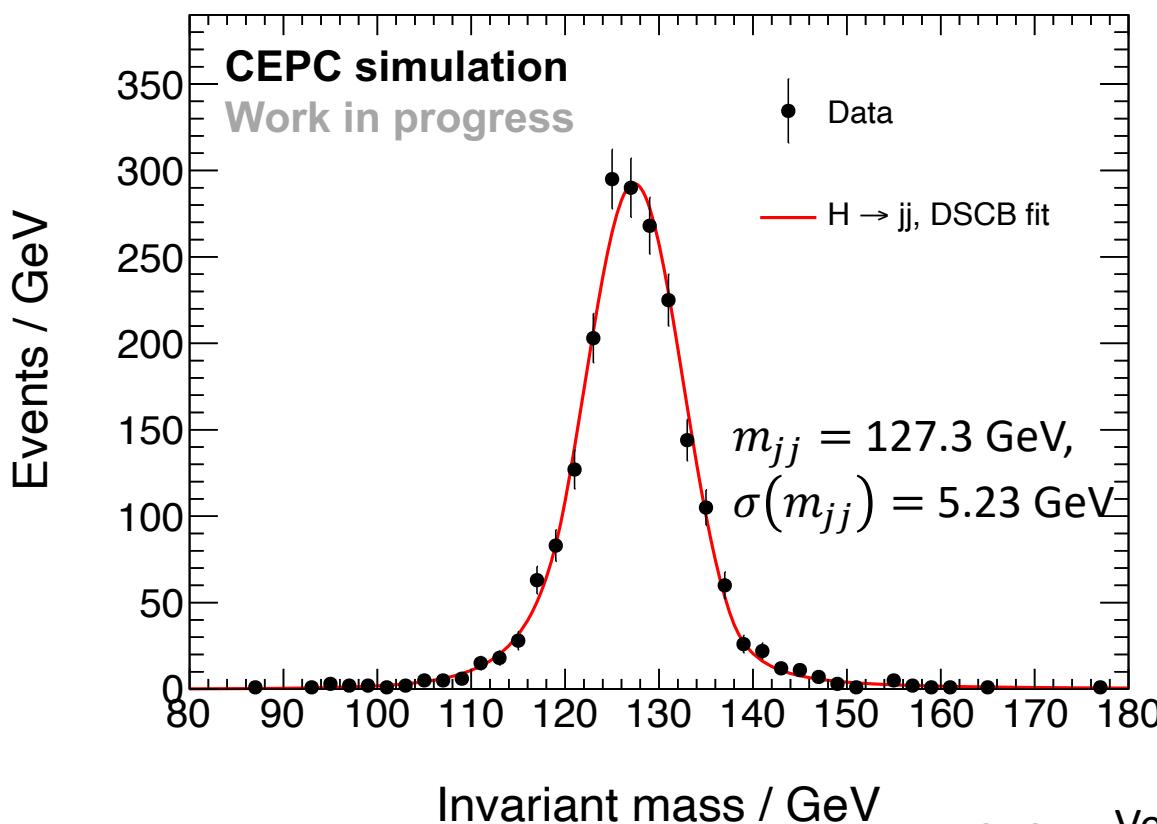
- Lossy processes of crystal calorimeter
- Imperfect correction in crack region.

Can be fixed with better photon energy correction

Physics performance in simulation: $H \rightarrow gg$

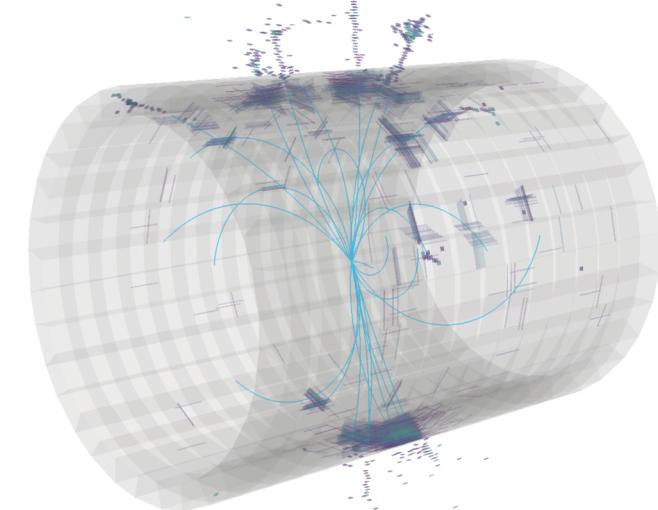
■ Physics process: $ee \rightarrow ZH \rightarrow \nu\nu gg$ in $\sqrt{s} = 240$ GeV

- Full reconstruction of two gluon jets in the full CEPC detector
- Dedicated developments of PFA for long crystal bars



Boson mass resolution (BMR): 4.11%

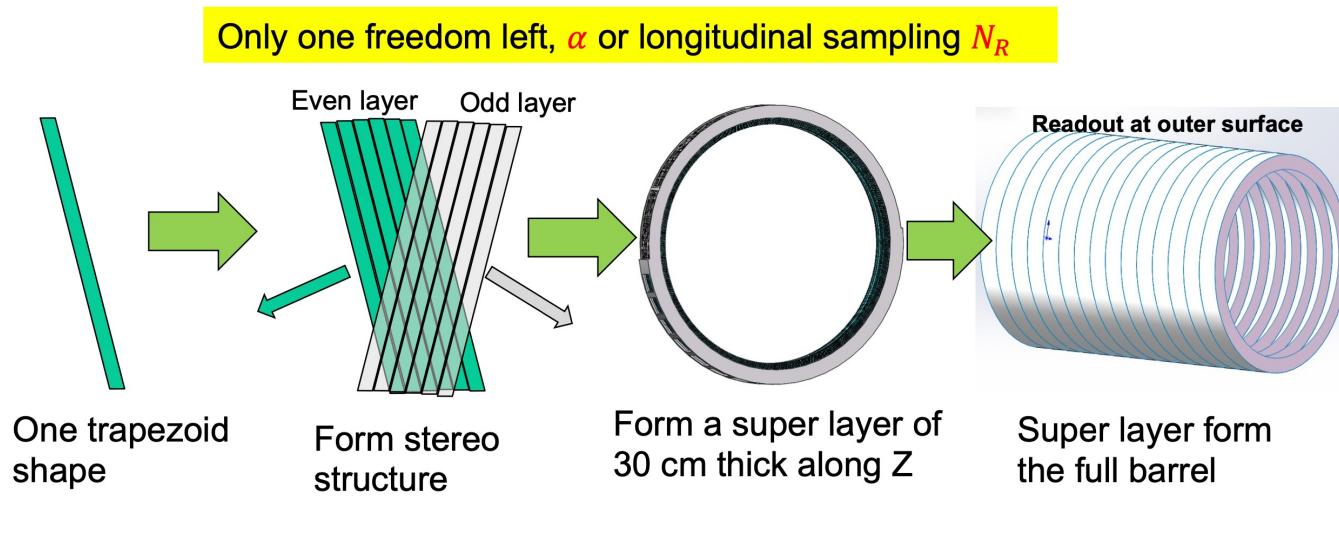
With truth tracking: BMR 3.73%
(comparable to CEPC CDR performance)



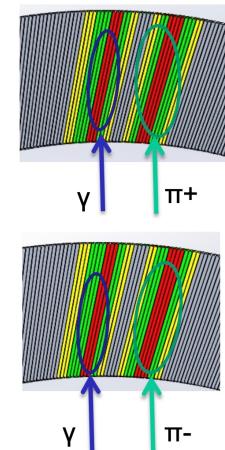
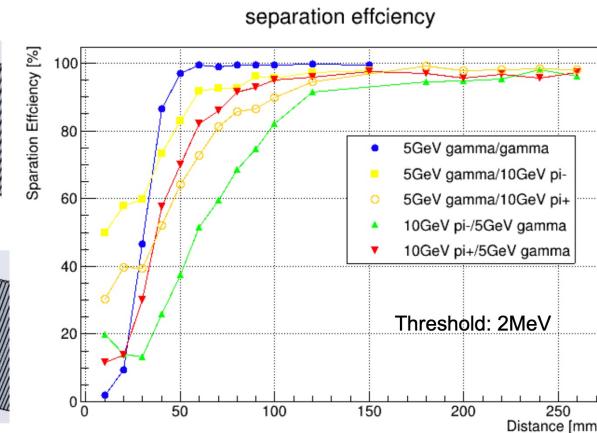
Alternative ECAL design: stereo crystals

■ Stereo design with long crystal bars inclined

- Longitudinal segmentation by tilting crystal bars
- Single-end readout: 50% less readout channels than crossed bars (two-sided readout)



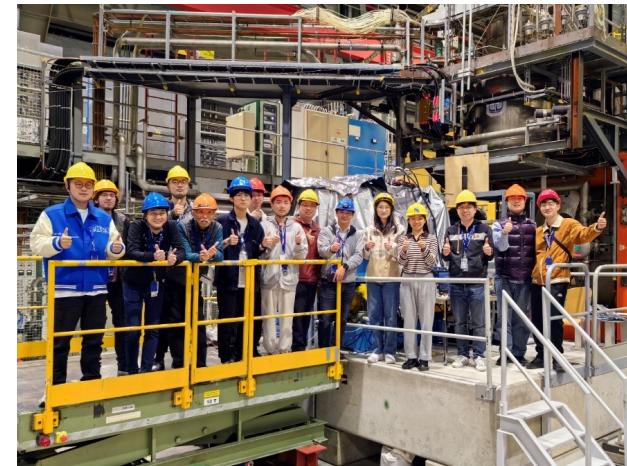
Separation power of two particles



- Simulation studies on reconstruction: promising separation power of two particles
- Ongoing designs on mechanics, cooling and integration

Taskforce and collaborations

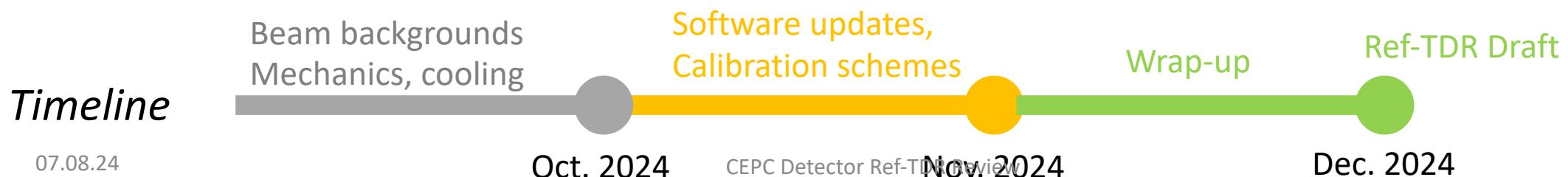
- Taskforce working on CEPC ECAL
 - Detector (hardware/software): physicists (8), postdocs (3), students (8)
 - Engineers in electronics (3) and mechanics (1)
- Many members deeply involved in large-scale experiments/projects
 - BES-III Experiment: Electromagnetic Calorimeter with 6,240 CsI(Tl) crystals
 - JUNO Experiment: 20,000 ton ultra-pure liquid scintillator
 - CMS HGCAL project for HL-LHC: ~5,000 silicon modules (8-inch) at MAC-Beijing
- Institutions as working groups in CALICE and DRD6 collaborations
 - IHEP, SIC-CAS, SJTU/TDLI, USTC, SCNU
 - Shinshu U. and U. Tokyo (on ScW-ECAL option)



Working plan

■ Near future activities (in 2024): towards reference detector TDR

- Beam-induced backgrounds: simulation in barrel and endcap regions, impacts to physics performance, estimate of data throughput
- Mechanics and cooling: refine FEA simulations, validation by dedicated tests
- Detector: fully exploit beamtest data on EM performance and validation studies
- Software: geometry updates (interplay with mechanics/cooling), digitization (inputs from beamtest and electronics)
- Calibration: sensitive units (SiPM, crystal, ASIC) versus temperature, irradiation
- Particle flow performance: further optimizations



Summary

- Overview of CEPC ECAL options and dedicated R&D in past 8 years
- Crystal selected as a baseline option for the CEPC reference detector
 - Extensive studies on simulation performance and specifications
 - Steady progress with prototyping/beamtests, and dedicated PFA developments
 - First designs of general design, mechanics, cooling and readout electronics
- More efforts in planning to address critical issues for reference detector TDR
 - Beam-induced backgrounds and data throughput
 - System integration issues with mechanics, cooling and readout electronics
 - Calibration schemes (on-board designs for in-situ): SiPM, crystal, ASIC



Thank you for your attention!

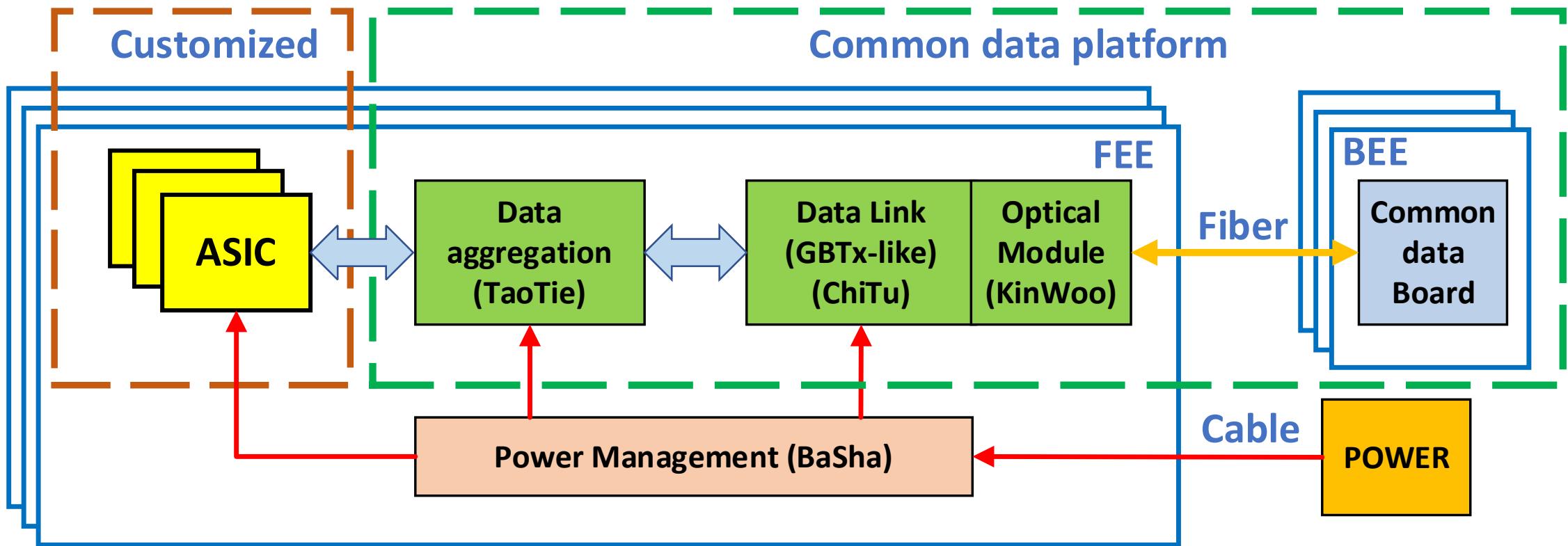


中国科学院高能物理研究所
Institute of High Energy Physics
Chinese Academy of Sciences

References

- C. Adloff et al., Response of the CALICE Si-W electromagnetic calorimeter physics prototype to electrons, Nuclear Instruments and Methods in Physics Research A 608 (2009) 372–383
- K. Francis et al., Performance of the first prototype of the CALICE scintillator strip electromagnetic calorimeter, Nuclear Instruments and Methods in Physics Research A 763 (2014) 278–289
- CEPC Conceptual Design Report Volume II - Physics & Detector, IHEP-CEPC-DR-2018-02
- Crystal calorimeter R&D: contributions at CALOR 2024
 - [Development of high-granularity crystal calorimeter](#)
 - [SiPM dynamic range studies](#)
 - [Particle-flow software and performance of crystal ECAL](#)
 - [Stereo Crystal ECAL](#)
- [High-granularity crystal calorimeter talk at ICHEP2024](#)

Electronics diagram for ECAL & HCAL



- Energy and time measurements: ASIC for ECAL & HCAL
- Data transmission: common data platform (refer to the “Electronics TDR Report”)
- Trigger mode: trigger-less readout in Front-End Electronics (FEE)

R&D efforts and results: dynamic range

SiPM with 10um/15um pixel pitch

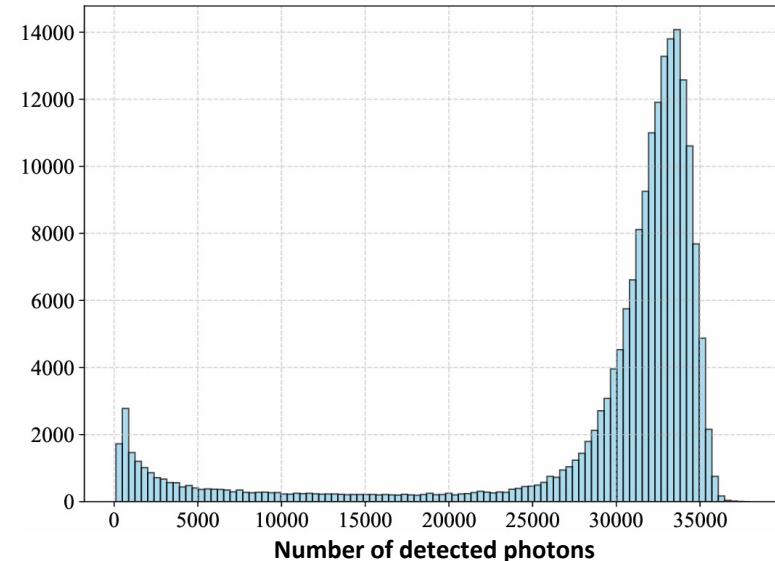
Type no.	Dark count rate ^{*5} DCR		Direct crosstalk probability Pct (%)	Terminal capacitance at V _{op} ^{*6} C _t (pF)	Gain M	Temperature coefficient of V _{op} ΔT _{Vop} (mV/°C)	
	typ. (kcps)	max. (kcps)					
S14160-1310PS	120	360	<1	100	1.8×10^5	34	
S14160-3010PS	700	2100		530			
S14160-6010PS NEW	3000	10000		2200			
S14160-1315PS	120	360		100	3.6×10^5		
S14160-3015PS	700	2100		530			
S14160-6015PS NEW	3000	10000		2200			

SiPM with 25um pixel pitch

Type no.	Measurement conditions	Spectral response range λ (nm)	Peak sensitivity wavelength λ_p (nm)	Photon detection efficiency PDE ^{*4} $\lambda=\lambda_p$ (%)	Dark count ^{*5}		Terminal capacitance C _t (pF)	Gain M	Breakdown voltage V _{BR} (V)	Crosstalk probability (%)	Recommended operating voltage V _{op} (V)	Temperature coefficient at recommended operating voltage ΔT _{Vop} (mV/°C)
					Typ.	Max.						
S13360-1325PE	V _{over} = 5 V	320 to 900	25	70	70	210	60	7.0×10^5	1	V _{BR} + 5	54	
S13360-3025CS		270 to 900			400	1200	320					
S13360-3025PE		320 to 900			1600	5000	1280					
S13360-6025CS		270 to 900										
S13360-6025PE		320 to 900										

Dynamic range of a state-of-art chip:
~33000 p.e. for 25um SiPM

Electronics with lowest gain



State-of-art ASIC dynamic range

07.08.24 – Expected to reach ~128k p.e. for SiPM with 10um pixel pitch

Summary: crystal ECAL with long bars

Parameter Name	Barrel	Endcaps (x2)	Sum
Inner Radius for ECAL	1900 mm	350 mm	NA
Length for barrel; Outer radius for endcap	5900 mm	1900 mm + $24X_0$ (2168.3mm for BGO)	NA
Longitudinal Depth		$24X_0$ (268.3 mm BGO)	NA
Modularity	28 modules in phi, 15 rings along Z	No concrete design (ideal cylinder for now)	NA
Material Volume (m ³)	20.2	7.8	28.0
Readout channels	0.92 M	0.36 M	1.3 M
Power dissipation	18.4 kW	7.2 kW	25.6 kW

Data throughput estimate: first simulation results

Crystal bar ECAL data size estimation

Luminosity (CEPC accelerator TDR, 2023)

- $\mathcal{L} = 115 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ / IP @ 30 MW
- $\mathcal{L} = 192 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ / IP @ 50 MW

Physics Process @ Z mode	σ (nb) @ $\sqrt{s} = 91.2 \text{ GeV}$	Rate (kHz) @ 30 MW	Rate (kHz) @ 50 MW
$e^+e^- \rightarrow q\bar{q}$	30.20	34.7	58.0
$e^+e^- \rightarrow \mu^+\mu^-$	1.51	1.73	2.90

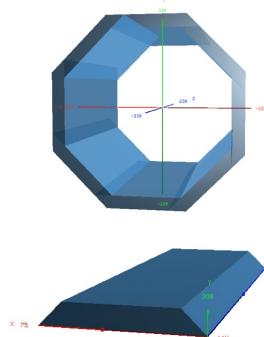
*No $ee \rightarrow \tau\tau$ cross section, but should at the same level as $ee \rightarrow \mu\mu$.

Simulation geometry: Octagonal ECAL

- Inner R = 1860 mm, depth 280 mm, Z = 6700 mm.
- In each module: 4*11 blocks, bar length 400~600 mm, bar size ~60k.
- Physical process: $\sqrt{s} = 91 \text{ GeV}$, Bhabha, $ee \rightarrow Z/\gamma^* \rightarrow \mu\mu/\tau\tau/q\bar{q}$.

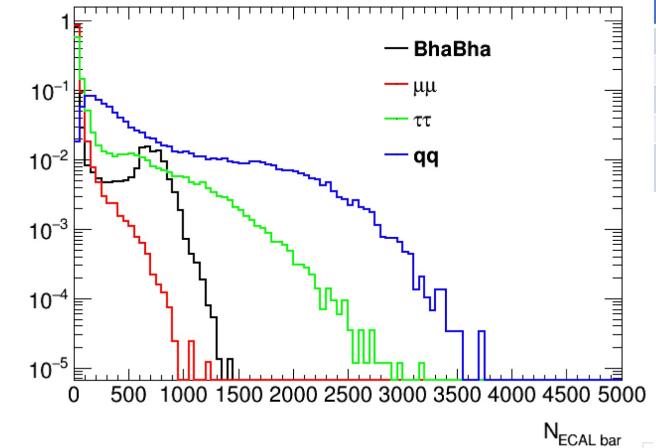
Digitization:

- Bar energy threshold 0.1 MeV.



Crystal bar ECAL data size estimation

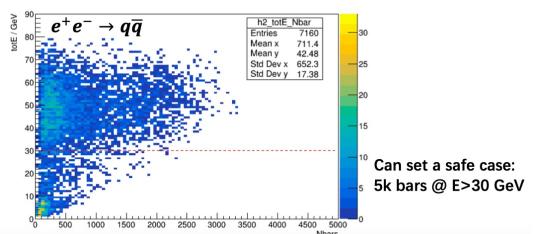
Fired bar size in each module



Process	Barrel acceptance*	Rate @ 30 MW [kHz]	Rate @ 50 MW [kHz]
Bhabha	48.7%	-	-
$e^+e^- \rightarrow \mu\mu$	-	-	-
$e^+e^- \rightarrow \tau\tau$ **	82%	1.42	2.38
$e^+e^- \rightarrow q\bar{q}$	99.4%	34.5	57.7
$e^+e^- \rightarrow q\bar{q}$ ($E_{tot} > 30 \text{ GeV}$)	79.9%	27.7	46.3

*Definition: deposit >1GeV energy in ECAL.

*Use $\sigma(ee \rightarrow \mu\mu)$ and its rate.



Crystal bar ECAL data size estimation

Readout:

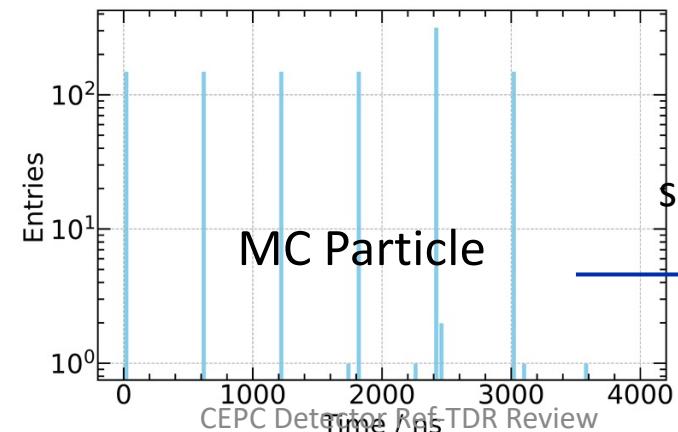
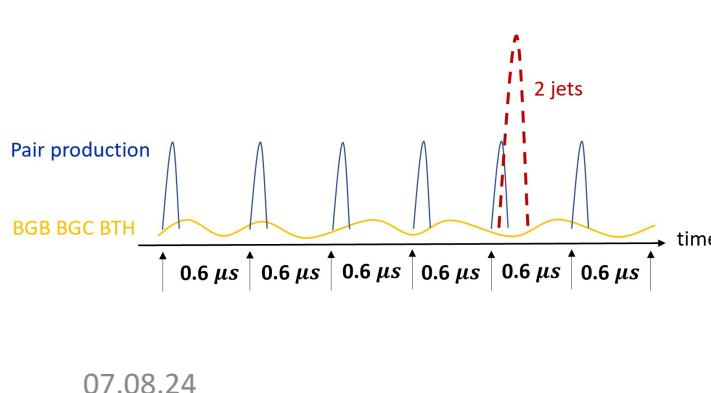
- Double-side readout, so 2 channels / bar.
- data size = 32bit / channel.
- Data size for the hottest module (only count $e^+e^- \rightarrow q\bar{q}$ process):
 - 30 MW: $27.7 \text{ [kHz]} * 5 \text{ k [bars]} * 2 * 32 \text{ [bit]} = 8.86 \text{ Gbits/s} = 1.1 \text{ GB/s}$
 - 50 MW: $46.3 \text{ [kHz]} * 5 \text{ k [bars]} * 2 * 32 \text{ [bit]} = 14.8 \text{ Gbits/s} = 1.9 \text{ GB/s}$

Plan to update estimates with the latest ECAL geometry implemented

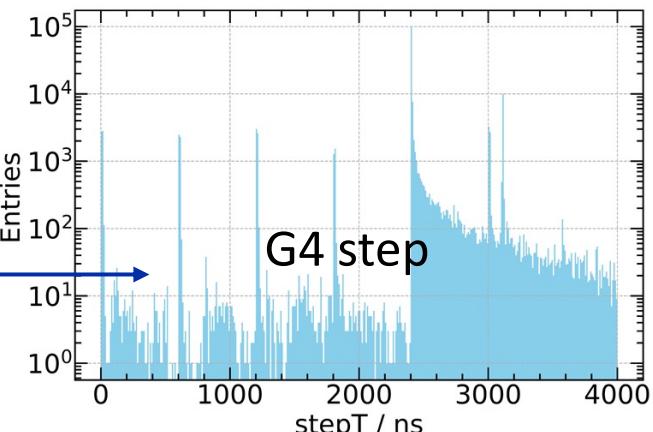
Beam-induced backgrounds: simulation studies

Background	Rate/Hz	$N_{\text{MCParticle}} / 3.6 \mu\text{s}$ time window
Pair production	---	~ 7800
Beam-Gas Bremsstrahlung (BGB)	83,280.65	~ 0.30
Beam-Gas Coulomb (BGC)	884,002.12	~ 3.18
Beam Thermal Photon Scattering (BTH)	623,520.09	~ 2.24
Synchrotron Radiation	---	---
Radiative Bhabha	---	---
Touschek	---	---

- **Higgs mode:**
 - pair production: double beams, e+-
 - BG: single beam
- **Using 4 types** of beam backgrounds.
- **Simulation Time Window:** 3.6 us (6 collisions and 6 bunch spacing)
 - Considering physics events and beam background events.
 - Taking into account the scintillation decay time of the crystal and the shaping time of the electronics.

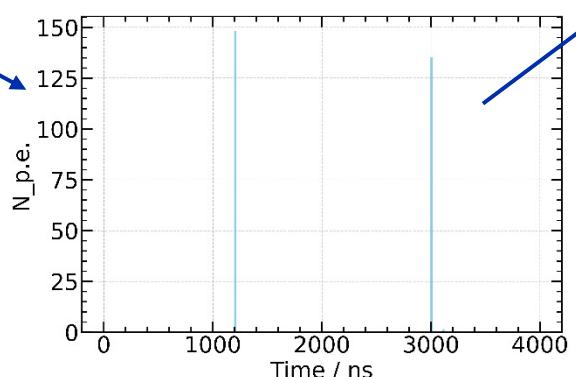
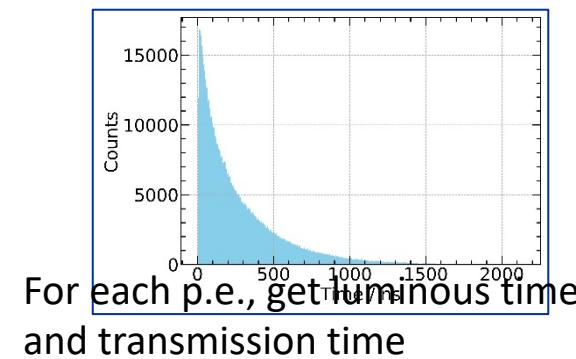
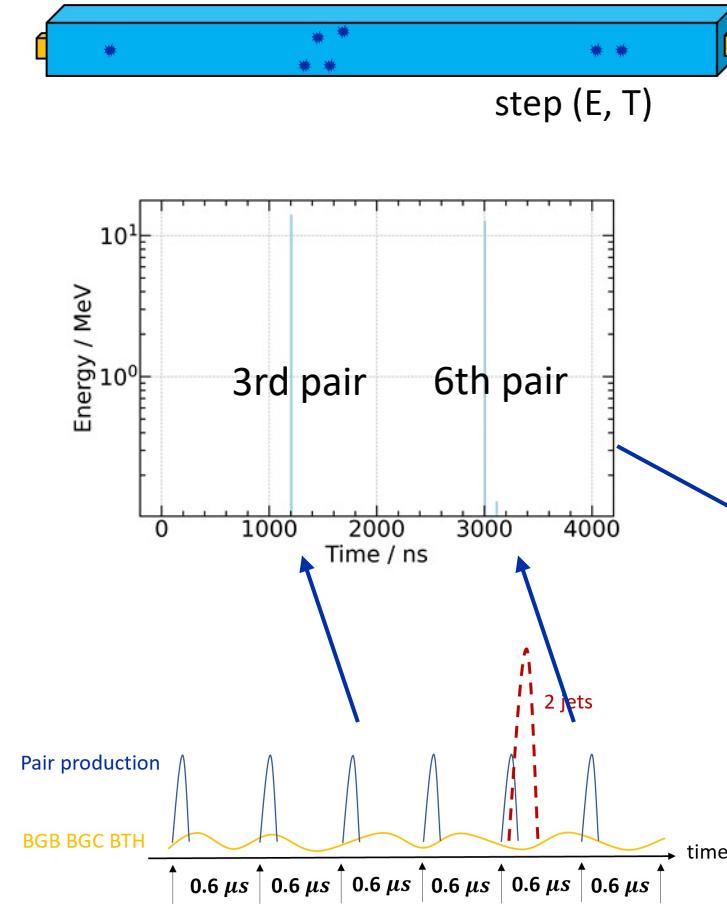


simulation

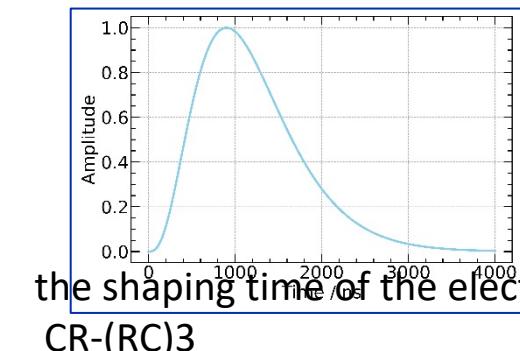
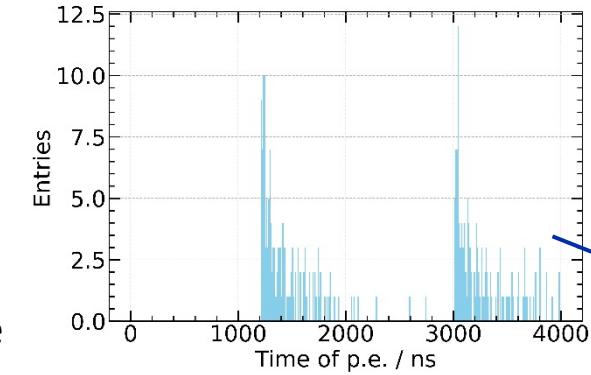


Beam-induced backgrounds: time structures

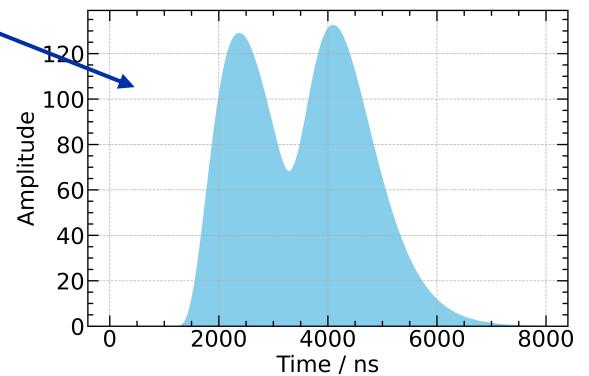
single crystal bar



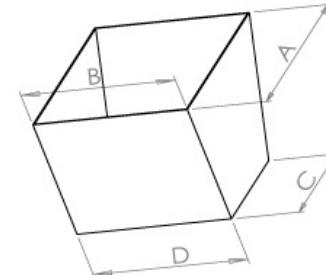
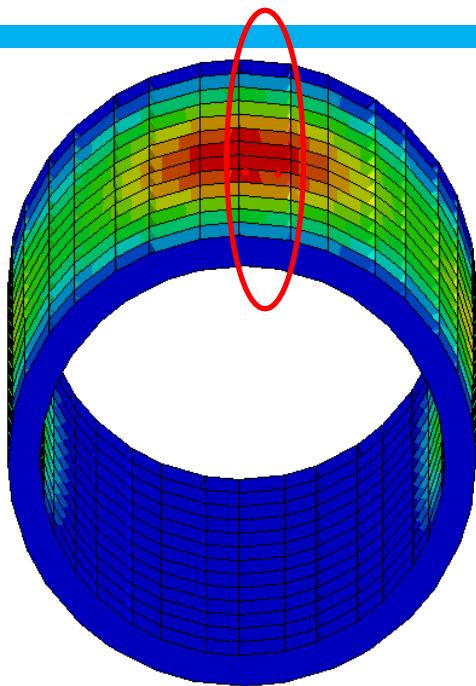
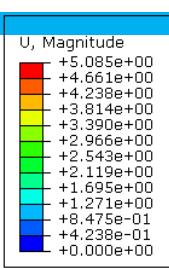
Detected N.p.e. in SiPM: 100 p.e./Mip



time structure of single crystal with 2 pair production

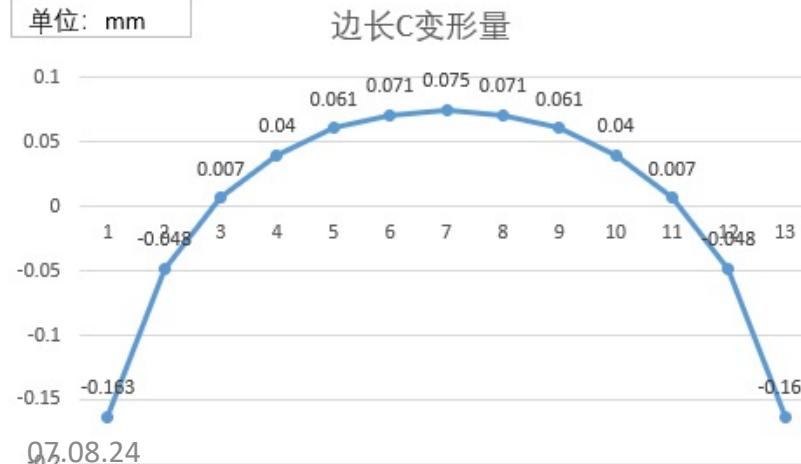


Mechanics: FEA studies on deformation

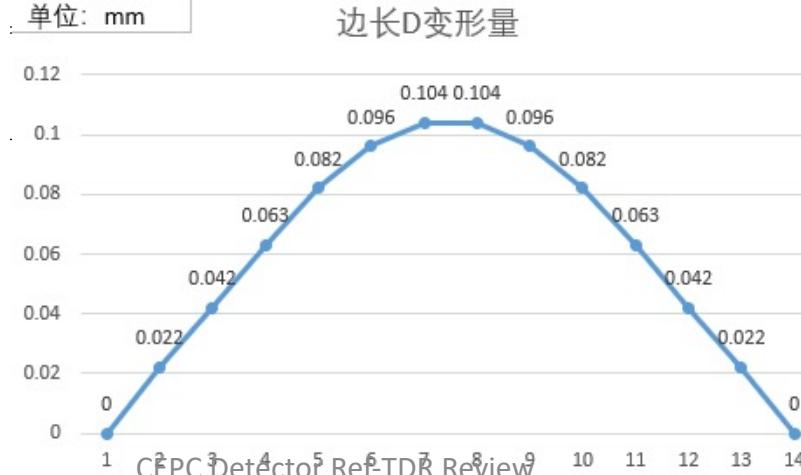


A/B/C/D are the sides of the cell

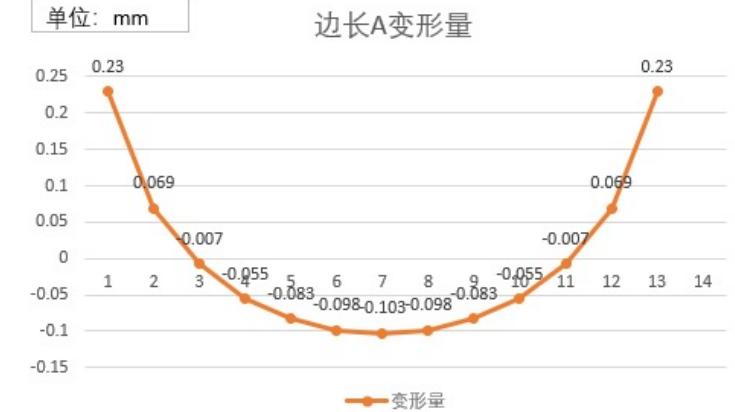
单位: mm



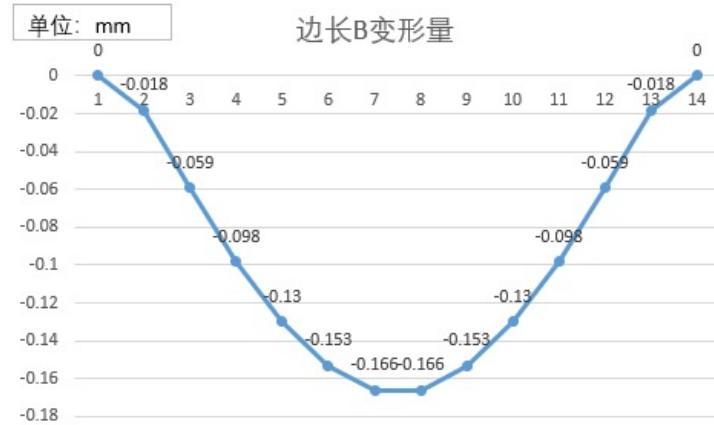
单位: mm



单位: mm

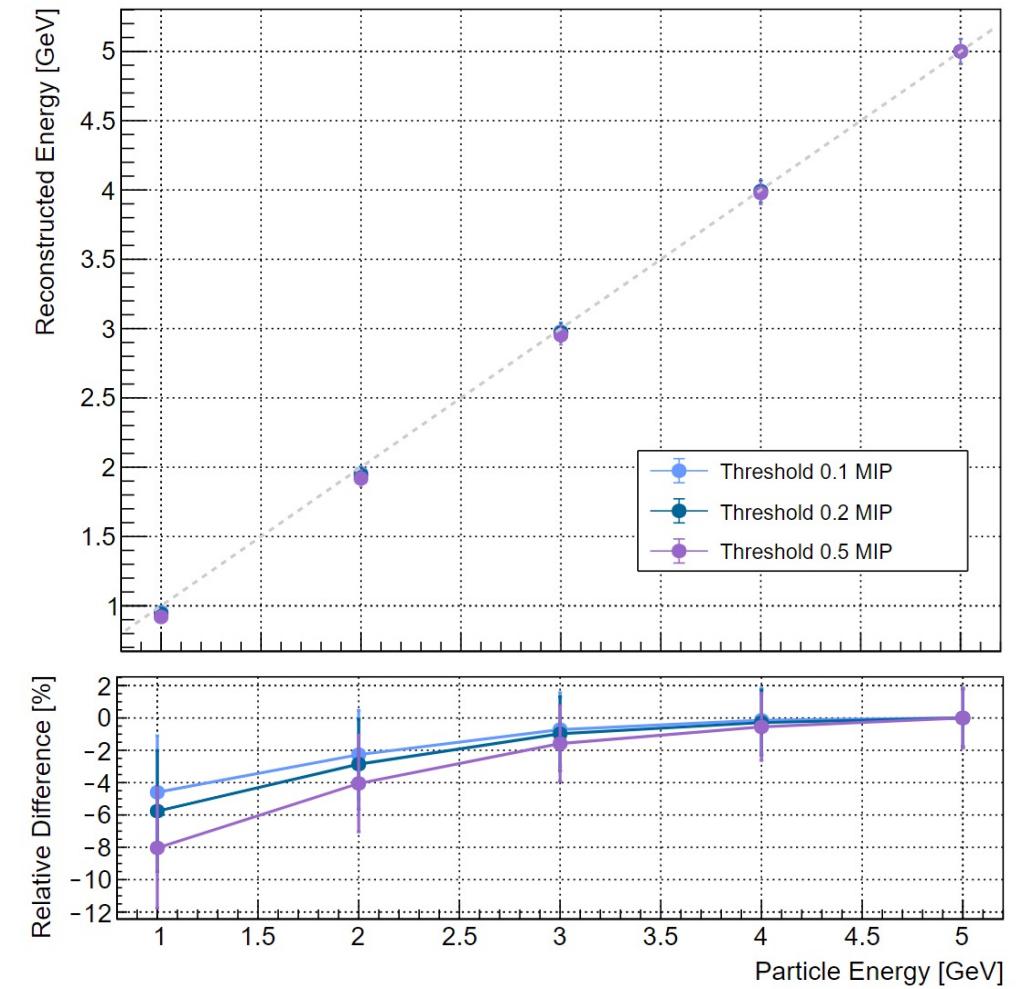
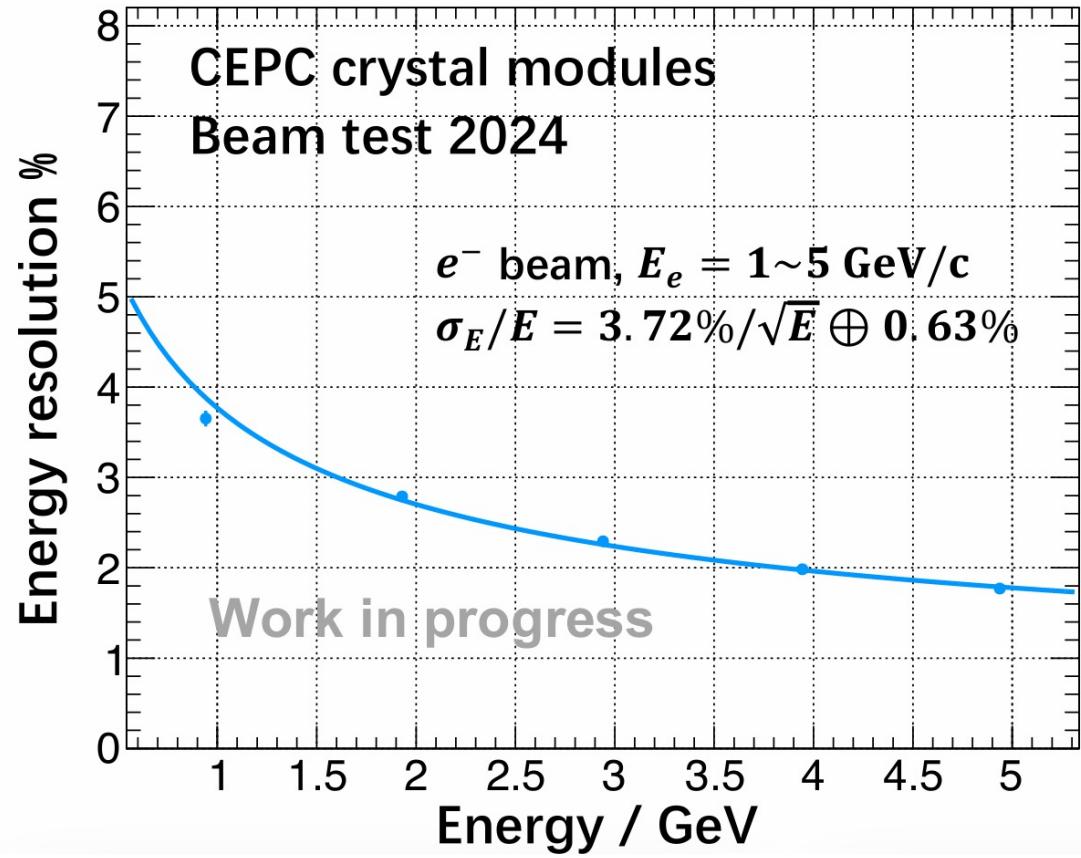


单位: mm



The BGO is brittle, so we have to know the deformation of each cell . According to the FEA, the maximum deformation of the cells is 0.23mm.

CERN setup: energy resolution



Planning

- R&D planning to address critical issues:
beyond 2024
 - Radiation damages in SiPM and crystal:
mitigation solutions

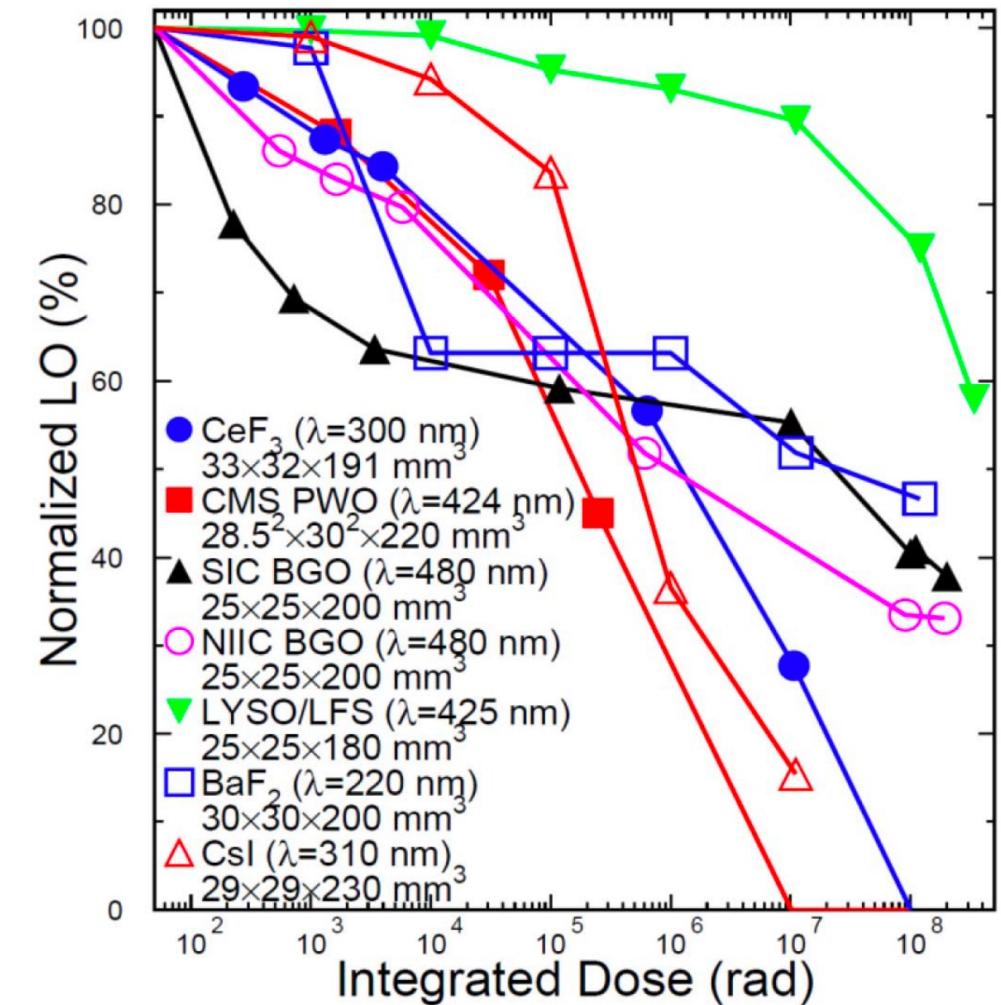


Fig. 21. Normalized LO as a function of integrated dose for various crystals.

1.Geometry design of ECAL barrel

2.Geometry and material description of ECAL barrel

■ Design of 32-side crystal ECAL geometry.

- Invert trapezoid module with minimized crack angle: reduce energy leakage.
- Correspondence of layers between adjacent modules: clear shower structure.

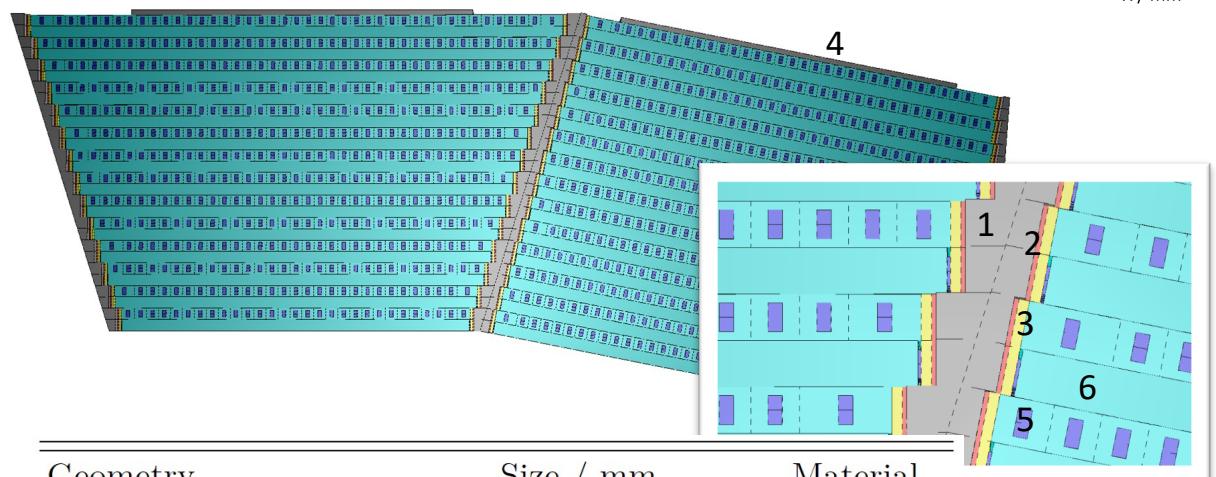
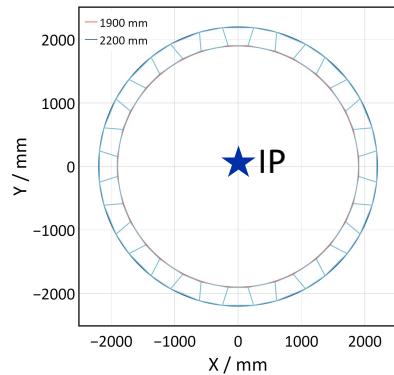
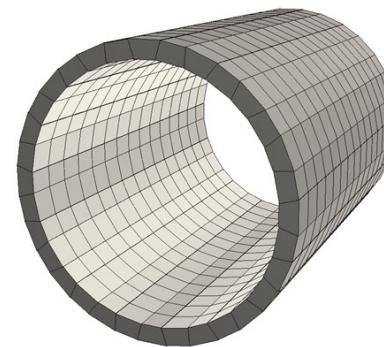
■ A realistic crystal ECAL geometry has been implemented with DD4HEP and released at CEPCSW MR [!9](#).

■ Summary of all crystal ECAL parameters.

■ Fine geometry and material description.

Parameter	Value / mm
Inner radius	1900
Outer radius	2200
Length	5900
Crystal length	~ 400
# Modules in $r - \phi$	32
# Modules in Z	15
ϕ Projectivity tilt	12°
# Layers	28

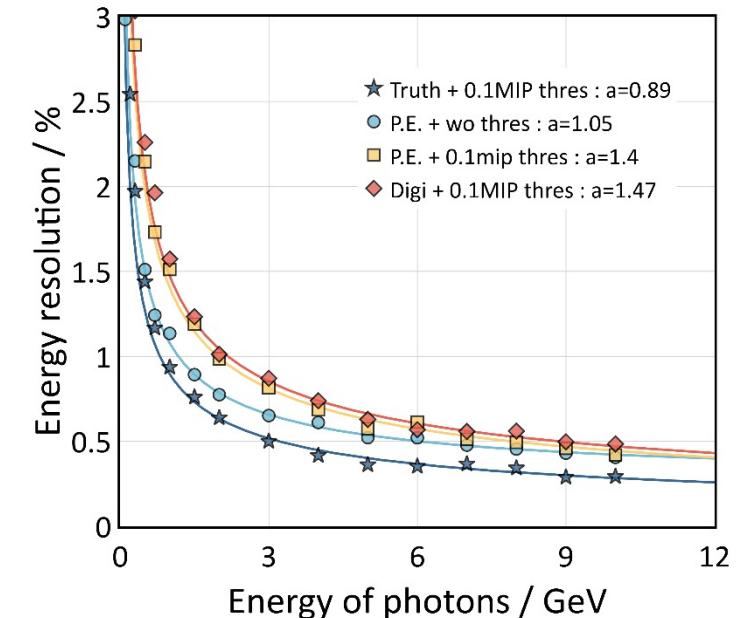
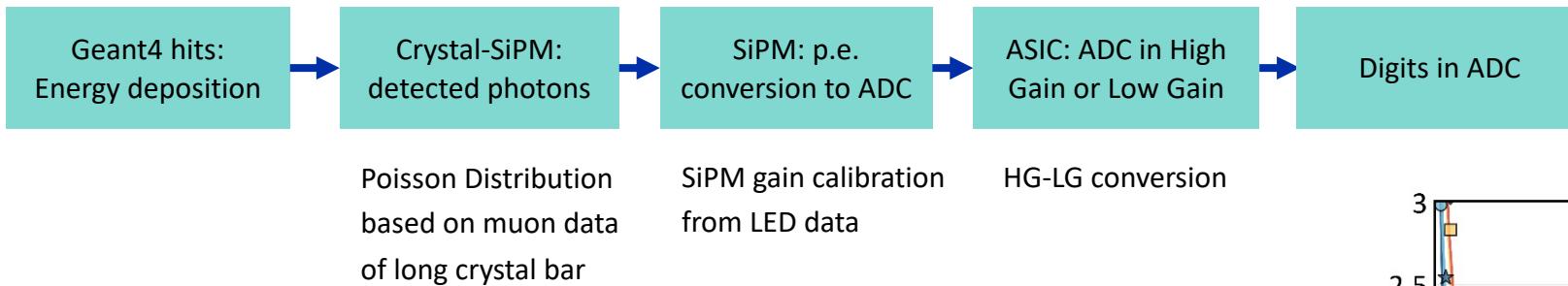
Parameter / mm	Anti-Trapezoidal	Trapezoidal
Bottom length	314.598	435.106
Top length	492.657	369.809
Module height	280.232	292.216
Layer height	9.651	10.079
Crystal height	9.451	9.879
Radiation length	$23.628 X_0$	$24.698 X_0$



Geometry	Size / mm	Material
Supporting ¹	5	carbon fiber
Cooling ²	1	copper
Electronics front end ³	1.2+1	PCB+ASIC
Electronic back board ⁴	10	PCB
Electro-optical device ⁵	3*3*0.8	SiPM
Wrapping ⁶	0.1	ESR
Crystal ⁶	$\sim 10*10*400$	BGO

Digitization and single photons energy resolution

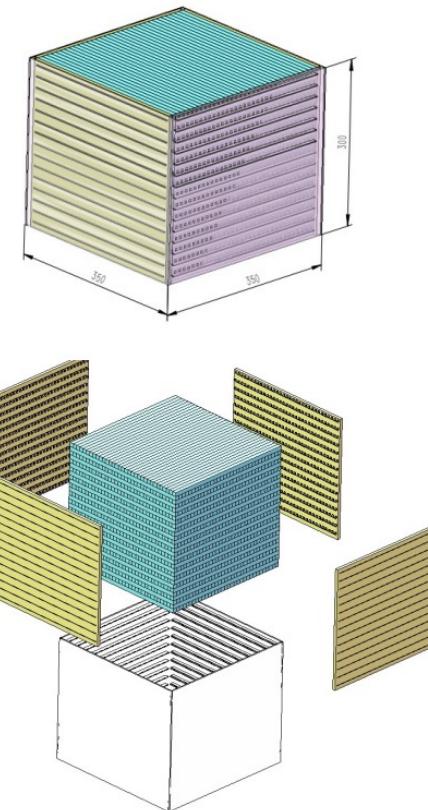
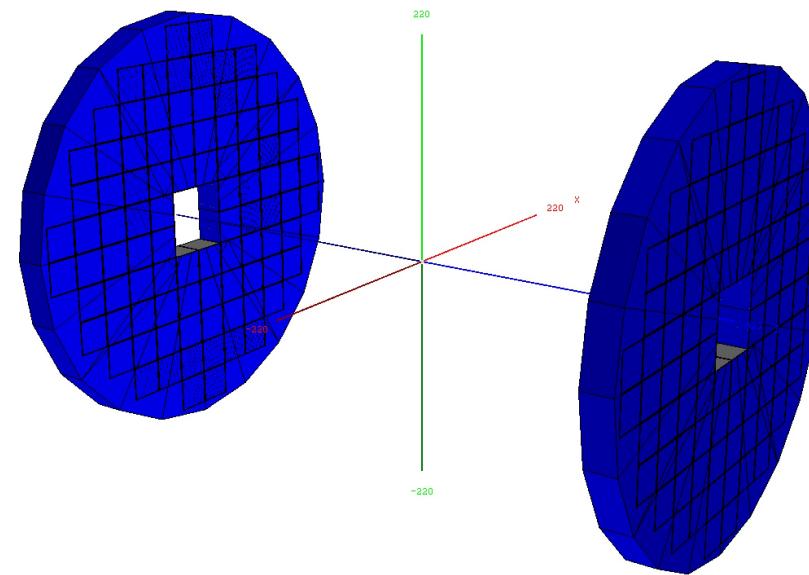
- Digitization: energy deposition → digits in ADC, considering crystal scintillation and electronic design.



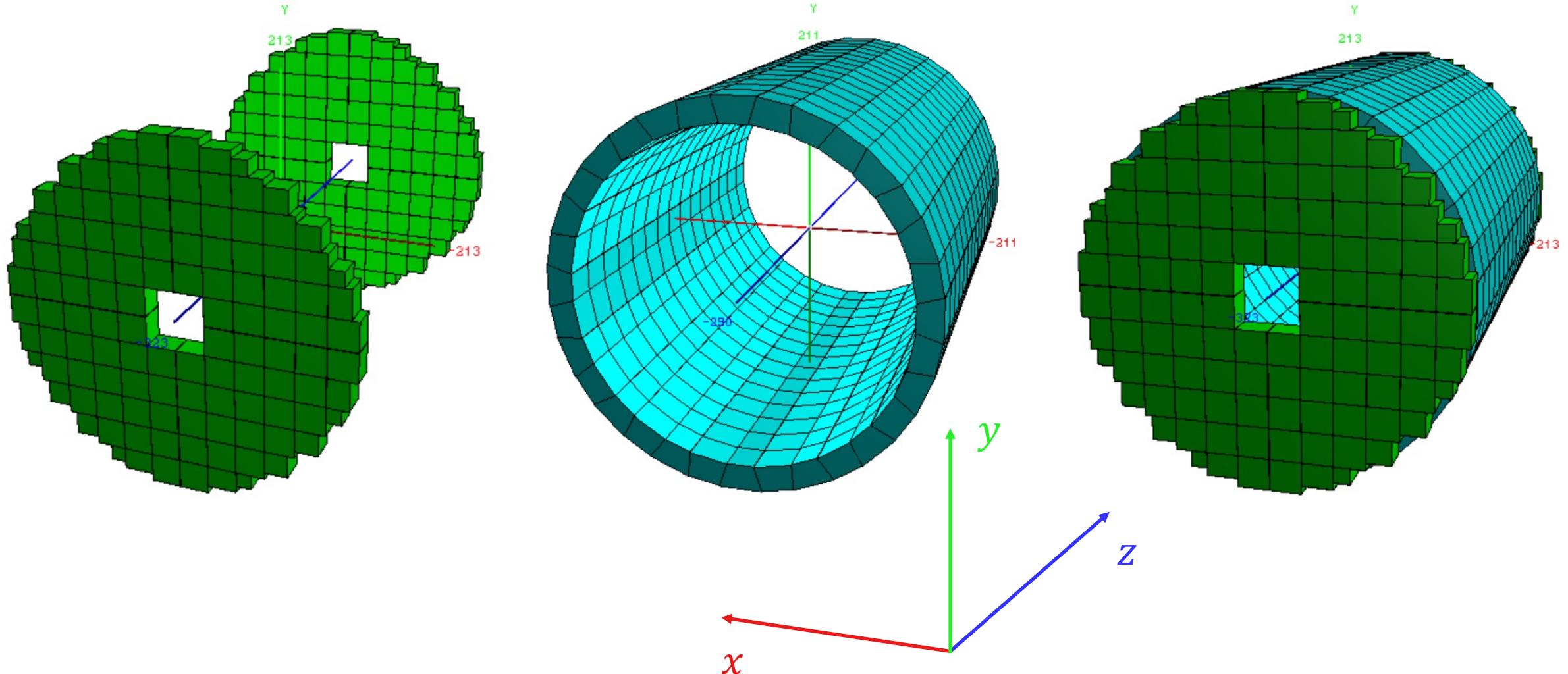
Geometry of Crystal ECAL endcap

- 1st version: preliminary design
- Consist of several same modules, right plot shows single module.
- Dead material (carbon fiber, electronics and so on) is similar v
barrel.

Parameter	Value
Inner radius	350 mm
Outer radius	2200 mm
Z start	2930 mm
Z depth	300mm (24 X_0 268.8 mm)



Overall Structure



Detailed Design (Barrel)

