

Progress of D-BNCT Project

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BNCT: Boron Neutron Capture Therapy



Cellular Targeted Heavy-ion Therapy

Targeted thearpy: Boron drugs are enriched in tumor cells, high dose gradient between tumor and normal tissues **Cellular level radiotherapy**: 7Li range 8-9 microns, α Particle range 4-5 microns in cells **Heavy-ion therapy**: 7Li and α particle with high linear energy transfer (LET), highly lethal to tumor cells.

High flux neutron source + High efficiency boron drug + Medicine

SNS

Thermal neutron cross section of the major nuclide in the human body

¹⁰ B	3836
¹⁶ O	0.0002
12 C	0.0037
$^{1}\mathrm{H}$	0.332
⁴⁰ Ca	0.44
²² NA	0.536
¹⁴ N	1.75
⁴⁰ K	2.07

- B10 concentration: 30ug/g
 - ~10⁹ B10 atom per cell

- B10 macroscopic cross-section: 0.7m⁻¹
 H macroscopic cross-section: 2.2m⁻¹
- ~1/4 neutron react with B10 and 3/4 neutron react with H

Higher concentration and Tumor/Normal tissue Ratio (T/N) desired



- B10 concentration: 30ug/g
- B10 macroscopic cross-section: 0.7m⁻¹
- Assume cell size: 10um, then the probability of B10 capture reaction of one incident thermal neutron: 7×10⁻⁶
- Assume cell cross section area: 10⁻⁶cm² and integrated thermal neutron flux: 10¹²n/cm², then the probability of B10 capture reaction in the cell: 7
- 10^{12} n/cm² = 5x10⁸n/cm²/s x 2000s (~half hour)

□ High flux neutron source compatible with hospital desired

From reactor to accelerator based neutron source





In March 2020, Sumitomo Heavy Industries, Ltd. obtained approval from Japan's Ministry of Health, Labor and Welfare (MHLW) for the manufacture and marketing of a new medical device—the accelerator-based BNCT system (NeuCure b System) and its dose calculation program (NeuCure b Dose Engine). This product is among the world's first BNCT medical devices.





Until now, about 900 patients have been treated.

Reference Neutron Beam Quality Factors



TABLE 6. REFERENCE NEUTRON BEAM QUALITY FACTORS

Beam quality component	Symbol or	Reference value	Section	Ref.
	definition			
Therapeutic epithermal flux ^a	ф ері	\geq 5 × 10 ⁸ cm ⁻² ·s ^{-1 (e)}	3.1	$[1, 78^{e}]$
Thermal to epithermal flux ratio	ϕ_{th} / ϕ_{epi}	\leq 0.05	3.1	[1]
Beam directionality ^b	J/ϕ_{epi}	≥ 0.7	3.1	[1]
Fast neutron dose per unit epithermal fluence ^c	$D_{\rm H} / \int \phi_{\rm epi}(t) \cdot {\rm d}t$	$\leq 7 \times 10^{-13} \mathrm{Gy} \cdot \mathrm{cm}^2$	3.2.1	Table 27
Gamma dose per unit epithermal fluence ^{c,d}	$D_{\gamma} / \int \phi_{epi}(t) \cdot \mathrm{d}t$	\leq 2 × 10 ⁻¹³ Gy·cm ²	3.2.5	[1]

^a ϕ_{epi} refers to the flux of epithermal neutrons in the energy range typically defined for BNCT (Table 1).

^b Much lower values (e.g., 0.3) can be used for treatment of melanomas with more thermalized beams.

^c These are doses per unit fluence of epithermal neutrons, where epithermal fluence is defined as $\int \phi_{epi}(t) \cdot dt$, in units of cm⁻².

^d The range reported in reactor based BNCT facilities is $1-13 \times 10^{-13}$ Gy·cm².

^e Ref. [78] reports $\int \phi_{epi}(t) \cdot dt = 5.3 \times 10^{11} \text{ cm}^{-2}$ used clinically in t = 17 min, corresponding to $\phi_{epi} = 5.2 \times 10^8 \text{ cm}^{-2} \cdot \text{s}^{-1}$.

TABLE 1. DEFINITION OF NEUTRON ENERGY RANGES USED IN BNCT

Range name	Thermal	Epithermal	Fast
Neutron energy	< 0.5 eV	0.5eV–10 keV	> 10 keV

Note: Neutrons with energies slightly in excess of 10 keV (e.g., 20–30 keV) can be useful for epithermal BNCT as relative biological effectiveness does not undergo a step change at 10 keV.

ADVANCES IN BORON NEUTRON CAPTURE THERAPY (June, 2023) IAEA

AB-BNCT Worldwide

TABLE 5. CURRENT STATUS AND PERFORMANCE OF ACCELERATORS INTENDED FOR AB-BNCT FACILITIES

			Beam	Current	Final	Refs
			energy	goal	power	
Institute/location	Machine status	Target reaction	(MeV)	(mA)	(kW)	
		CYCLOTRONS				
Kyoto University, Japan	Clinical trials and research	5.5 mm ⁹ Be(p,n)	30	1	30	[7, 28]
Southern Tohoku Hospital, Japan	Treatments covered by insurance	$5.5 \text{ mm} {}^{9}\text{Be}(p,n)$	30	1	30	[7, 28, 53]
Kansai BNCT Research Center, Japan	Treatments covered by insurance	$5.5 \text{ mm} {}^{9}\text{Be}(p,n)$	30	1	30	[7, 28, 30]
Pengbo Hainan BNCT Center, China	Project planning	$5.5 \text{ mm} {}^{9}\text{Be}(p,n)$	30	1	30	
	ELECTRODYNAM	IC LINEAR ACCELERATORS				
A-BNCT, Dawon Medax, Rep. Korea	RFQ-DTL: Preclinical	Thick ⁹ Be(p,n)	10	8	80	[54]
Tsukuba, Japan	RFQ-DTL: Preclinical	$0.5 \text{ mm} {}^{9}\text{Be}(p,n)$	8	10	80	[31, 55]
SARAF, Soreq, Israel [*]	RFQ-DTL: Under development	Liquid jet $Li(p,n)$	2.5	20	50	[33]
INFN, Legnaro, Italy [*]	RFQ: Under development	Solid ⁹ Be(p,n)	5	30	150	[56]
IHEP, BNCT-01, Dongguan, China	RFQ: Operational	Solid $^{7}Li(p,n)$	3.5	5	17.5	[57]
IHEP, BNCT-02, Dongguan, China	RFQ: Under construction	Solid ⁷ Li(p,n)	2.8	20	56	[57]
National Cancer Center, Tokyo, Japan	RFQ: Clinical trial	Solid /Li(p,n)	2.5	20	50	[32, 36–37, 58
Edogawa Hospital, Japan	RFQ: Commissioning	Solid ⁷ Li(p,n)	2.5	20	50	[7]
	ELECTROST	ATIC ACCELERATORS				
Budker Institute, Novosibirsk, Russia*	VITA: Operational	Solid ⁷ Li(p,n)	2.0 - 2.3	10	23	[45]
Blokhin Cancer Center, Moscow, Russia	VITA: Under construction	Solid $^{7}Li(p,n)$	2.3	7	20	[59]
Xiamen Humanity Hospital, Neuboron	VITA: Clinical study and research	Solid $^{7}Li(p,n)$	2.5	10	25	[45, 60-61]
BNCT Center, China	-					
CNAO, Pavia, Italy	VITA: Under construction	Solid ⁷ Li(p,n)	2.5	10	25	[45]
· · ·						
Nagoya University, Japan	Dynamitron: Commissioning	Solid ⁷ Li(p,n)	2.8	15	42	[62-63]
	,					
University of Birmingham, UK [*]	Single ended: Under installation	Solid ⁷ Li(p,n)	2.6	30	78	[64-65]
Helsinki University Hospital, Finland	Single ended: Commissioning	Solid 7 Li(p,n)	2.6	30	78	[66]
Shonan Kamakura Hospital, Japan	Single ended: Under installation	Solid $^{7}Li(p,n)$	2.6	30	78	[67]
University Hospital of Brussels, Belgium	Single-ended: Project planning	Solid 7 Li(p,n)	2.6	30	78	[68]
University of Granada, Spain	Single-ended: Under development	Solid ⁷ Li(\mathbf{p},\mathbf{n})	2.1	30	63	[69_70]
		(P,)				[]
CNEA. Buenos Aires, Argentina	ESO: Under development	9 Be(d,n) thin 8 um, 13 C(d,n) thick	1.45	30	43	[7–9]
KIRAMS, Rep. Korea	ESO: Under development	${}^{9}\text{Be}(d,n)$ thin 8 µm, ${}^{13}\text{C}(d,n)$ thick	1.45	30	43	[7–9]
,			11.10	20		_ L* *1

Note: The KIRAMS project is within a collaborative agreement with CNEA, Argentina. Facilities denoted with * are non-clinical facilities.





D-BNCT Project Team





China Spallation Neutron Source

(CSNS), Institute of High Energy Physics (IHEP), Chinese Academy of Sciences.

- > Over 50+ members
- Based on the experience from the design and construction of CSNS



- Dongguan People Hospital
- Founded in 1888. One of the earliest Western hospitals established in China
- > Over 5000 employees
- Best hostpital in Dongguan



- Guoke neutron Medical Technology Co., LTD. (CASBNCT)
- Founded in 2021
- High-tech enterprise specializing in the R&D, manufacture and marketing of BNCT equipment

D-BNCT milestone

The development of the RFQ accelerator was supported by the 973 Program



BNCT experimental device The release of Chinas first BNCT experimental device in 202 0



- 2006: China's first high-power RFQ accelerator was built
- > 2012: Design of RFQ BNCT started
- > 2017: D-BNCT 01 project launched
- 2020: D-BNCT 01, Chinas first BNCT experimental facility was built successfully

- 2022: The clinical equipment D-BNCT 02 project started
- > 2023: D-BNCT 02 are installed in place.
- 2024: Type inspection and preclinical experiments of D-BNCT 02.

D-BNCT 01





- The first accelerator BNCT experimental facility in China, located in the China Spallation Neutron Source with area of 1000m².
- > Engineering verify and prototype for clinal facility
- Provide neutron beam for R&D of boron drug.
- > Reuse some old accelerator components.

D-BNCT 01: Configuration and Parameters



mA

mA

mA

kW

%

RST SET

.1 kW .6 kW 1.5 kW



Accelerator Type	RFQ
Proton Energy	3.5MeV
Mean Current	5mA
Tartget Type	Solid lithium Target
Designed proton beam Power	17.5kW
Current proton beam power	5-10 kW
Epi thermal neutron	2x10 ⁸ n/cm ² /s
γ compoent	< 2x10 ⁻¹³ Gy cm ² /n _{epi}
Thermal neutron flux ratio	< 0.05

Breakthrough in key technologies: lithium target, BSA, remote maintenance of target...

D-BNCT 01: Beam Characteristics





JunYang Chen, etc. Evaluation of neutron beam characteristics for D-BNCT01 facility, NUCL SCI TECH (202

D-BNCT 01: Support for Drug R&D





- More than 1,000 cell and animal experiments for dozens of university, institute and enterprises, including glioma, head and neck tumor, breast cancer, liver cancer, melanoma and esophageal cancer.
- Rich experience of preclinical experiment accumulated



BNCT Treatment Center

- Loacted at Dongguan People' s Hospital
- Capability for two sets of BNCT equipment
- Land area of about 4000m² and construction area of 18464m²
- Four floors above ground and one floor below.
- BNCT Research Center (under construction)
- Next to the BNCT treatment center
- 12 floors and approximately 300 research beds
- Improving and registering BNCT equipment
- Developing and evaluating boron drugs, as well as their clinical applications.



BNCT Treatment Center



BNCT Research Center

D-BNCT 02: Milestone





Product name: Boron neutron capture therapy system. Product model: CASBNCT-50kW-01

Design philosophy

- Combination of advanced accelerator technology (ECR ion source + RFQ accelerator + solid power source) and rotating solid lithium target
- High efficiency BSA design, supply high flux epithermal neutron with good therapeutic quality.
- Short treatment time, short waiting time after treatment, high clinical turnover rate.
- 2 horizontal treatment rooms + 1 vertical treatment room (reserved).



D-BNCT 02: Configuration and Parameters



ccelerator	RFQ			
roton energy	2.78 MeV			La Karal
urrent	10 mA			
reatment rooms	2 horizontal + 1 vertical (reserved)			
arget	Rotate lithium target	Control system	Transmission line	FCR ion source
laintenance mode	manipulator	Control system		
eam aperture	10,12,15cm			
pi thermal neutron	$>6 \times 10^8 \text{ n/s/ cm}^2$	101		
ux		1981		
ast neutron	$< 5 \times 10^{-13} Gy . cm 2$			Cased BLO HAR
omponent				THE REAL PROPERTY AND
component	$< 2 \times 10^{-13} Gy . cm 2$	STEL STE		
		Detion t Suren out sustan	C) Contraction	

 The subsystem includes the ion source, low-energy transmission, RFQ accelerator, high-energy transmission, accelerator control, neutron target, target auxiliary system, the radiation head, patient support, laser positioning, neutron beam monitoring, treatment control system, treatment planning system, and other auxiliary equipment.

D-BNCT 02: Installation





D-BNCT 02: Accelerator

- The scheme of ECR ion source + RFQ accelerator + solid state power source, is suitable for medical devices with the advantage of low proton energy, high beam power, good stability, long life and other advantages
 - Low proton energy is beneficial for radiation protection, neutron slowing down, reducing the size of BSA and shortening the waiting time between treatments
 - High beam power--high neutron yield, shortening the treatment time



D-BNCT 02: Accelerator

ECR ion source:

- With the advantages of high discharge efficiency, small beam emission and long life
- One-button mode is adopted to realize the rapid beam emission.

RFQ accelerator:

- Simultaneous beam convergence, focusing and acceleration, suitable for low energy of high current, high duty cycle and high power accelerator.
- pulse working mode with a beam repetition frequency of 200Hz, a pulse length of 4ms and an occupancy ratio of 80%.







- The rotating target adopts rapid rotation, large beam spot, high flow water cooling and other technologies.
- Expected to be increased to 70 kW
- Long lifetime to reduce the frequency of target replacement.
- Automatic disassembly function, easy to maintenance.
- Compact BSA structure, meet the IAEA recommended value, low radiation activation and short waiting time after irradiation.



SNS 📢

Robotic arm patient support and positioning system

- Six-degree-of-freedom precision mechanical arm connected to a medical carbon fiber treatment bed;
- Top hanging installation, and equipped with a horizontal moving seventh axis.
- Horizonal motion deviation less than 1mm and motion deviation less than rotation motion deviation less than 0.5°
- Intelligent control to improve the operation efficiency.
- Reduced activation design, collision protection, highly stable and reliable performance





D-BNCT 02: Software system



Core software system has been deployed



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					TCS inter	face	



- High integration treatment control system (TCS) with visual operation.
- A fully functional high precision
 - treatment planning system (TPS).









D-BNCT 02: Treatment Plan System TPS



Patient management

discounting the beaut	Name of Street o		
0			
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turbe turbe			Terrer anno anno anno anno anno anno anno ann

Patient import, export, open, query, treatment file report, DICOM treatment file export, etc

Patient modeling



Image registration, ROI and POI drawing and definition

Plan design



Design beam parameters and prescription dose, calculate dose distribution equip DVH



Provide a variety of evaluation tools and multi-plan comparison to evaluate the plan.



Provides QA verification of the thermal neutron flux and gamma dose rate for the patients treatment plan.

D-BNCT 02: TPS Dose Verification

Core functions of TPS

- Neutron and photon Monte Carlo transport simulation
- The neutron source term of device
- Import of CT/MRI/PET-CT data
- The elemental composition and the boron ٠ concentration of different tissues
- Blood boron concentration ratios and CBE, **RBE** for different tissues
- B/N/H/Gamma doses ٠
- Physical dose and bioequivalent dose
- Multiple treatment plans compared
- Validation of treatment plan dose
- large animals experimental mode





D-BNCT 02: Type Testing

- Peak flux in the water tank > 1.2 × 1 0⁹ n/s/cm2
- Peak flux at beam port >6 \times 10⁸ n/s/ cm2
- The stability of BNCT system meets the clinical requirements.





SNS CASBNCT ■ ₩ 中 子

D-BNCT 02: Boron Drug

- > BPA boron drug cooperate with Hainan Puli Pharmaceutical Co., Ltd.
- Impurity of clinical batch BPA <0.5%, and the abundance of ¹⁰B >99%
- ¹⁰B flavenol for injection
- Clinical batch of API produced under GMP conditions
- The safety and pharmacokinetics completed

HO_{10B} OH

• The efficacy and safety of the drug + neutron irradiation experiments finished

Preliminary experiments demonstrate that significant inhibitory effect on tumor cell growth, dose dependency, with minimal toxic reactions and high system safety







D-BNCT 02: Preclinical Study

> Cell experiments were carried out using Puli BPA boron drug + neutron irradiation

10%

30% 計 近 40%

> 50% 60%

70% 80%

- Verify the in vitro drug effect of BNCT on tumor cells.
- The effectiveness and repeatability of in vitro irradiation of tumor cell such as SAS, CAL27, SCC25 and U-87MG

The killing rate increases with the increase of irradiation dose and drug dose, and it is dose-dependent.



中子通量 (×10¹¹ n)

— 0mM — 1mM — 2.5mM



Neutron irradiation



results after irradiation



D-BNCT 02: Preclinical Study



The efficacy study

 The tumor suppression rate of SAS rats was increased with the increase of drug and irradiation dose. both medium and high doses achieved effective tumor suppression.

The Safety study

- The toxic effects were dosedependent
- The toxicity of the high dose group ¹ is still small, and the system safety is high.



The mice were positioned before irradiation



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Rat irradiation experiment



Relative tumor proliferation rate



Dogs were exposed to the irradiation

D-BNCT 02: Clinical Trial



Started the patient Pre-enrollment since Apr. 30

- Aged \geq 18 years and \leq 75 years, regardless of gender;
- Head and neck malignant tumor confirmed histologically ;
- Recurrent head and neck malignant tumor (squamous cell carcinoma, non-squamous cell carcinoma, nasopharyngeal carcinoma) who have failed to prior surgical treatment, standard radiotherapy;
- Laboratory test results meet the requirements;
- No other major concurrent diseases

more 50 patients have been registered, and the enrollment will be continue

Plan to start the trial by the end of June after the approval of radiation safety license

Pre-clinical trial preparations have been initiated.



- Third generation nano boron drugs
- Small molecule boron drugs based on amino acid transporters
- BNCT derivatives of chemotherapy drug
- Combination therapy of BNCT and immunotherapy
- Boron 10 delivery system based on biofilm structure
- Drug Integrated tracing and BNCT therapy





- BNCT is a new type of binary, targeted and cell-level precision radiotherapy combining radiation and drugs. It has a good application prospect in the field of tumor radiotherapy and has developed rapidly in China recent years.
- Our team are making full efforts to promote the clinical practice and application of BNCT
- Close international collaboration is desired.



D-BNCT, for people's health

