



ASSCA2025, IHEP, Beijing

CiADS and HIAF Projects

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a few words on Institute of Modern Physics



Institute of Modern Physics (IMP)





• 6 campuses located in 3 cities of 2 provinces







- IMP was established in 1957, located in Lanzhou City, Gansu Province
- In 1991, a National Laboratory was established relying on IMP
- Employee on payroll: 979
- Researcher and technicist:
 894
- Graduate student: 543



Research Interests



nuclear physics, acceleratordriven nuclear e ner g y system

FUNDAMENTAL RESEARCHES ON NUCLEAR & ATOMIC

PHYSICS actions with exotic nuclei, Nuclear structure, Nuclear astrophysics, Nuclear matter, Highly ionized atomic physics, High energy density physics ...

APPLICATIONS WITH HEAVY IONS

Radio-biology and medical application, mutation breeding, functional materials, single particle effect of aerospace components,

ACCELERATOR-DRIVEN ADVANCED NUCLEAR

ENERGY Accelerator-driven System, cyclic utilization of spent fuel, nuclear material research, heavy ion driven high energy density physics

ACCELERATOR PHYSICS AND TECHNOLOGY

Generation and precise control of ion beams: high intensity, high power and high quality



Research Facilities in Operation



Heavy Ion Research Facility in Lanzhou (HIRFL) SSC(K=450) 1988 100 AMeV (H.I.) SFC (K=69) 1963 10 AMeV (H.I.) the Sector Focusing the Separated Sector **Cyclotron (SFC) Cyclotron (SSC) RIBLL** CSRm 2008. 1000 AMeV (H.I.) the Cooler Storage Ring (CSR) **Operation status** operation time: >7000 hrs. / year beam time: \sim 5000 hrs. / year

- the largest ion-accelerator complex in operation in China
- more than 20 experimental terminals



Experimental status

user units: ~ 80 / year

experiments: ~ 200 items / year



Research Facilities in Operation



China Accelerator Facility for Superheavy Elements (CAFe2) ions Ca~Zn

10115		
energy	4.5MeV/u-7 MeV/u	
intensity	3-10 puA	2
eration mode	CW	

320 kV Highly Charged Ion Beam Platform



Low Energy intense-highly-charged ion Accelerator Facility (LEAF)

Particle: H~²³⁸U Energy: 0.3 AMeV~ 0.7 AMeV

Super Low Energy Heavy Ion Experiment Platform (EBIS)



Particle : H He N O Ar Fe ... Energy: 500 eV~40 keV



Experimental terminals









External target facility of CSRm





Isochronous mass

spectrometry at CSRe



Spectrometer for

heavy atoms and

nuclear structure



facility for in-beam gamma spectroscopy

- more than 20 terminals were built for the experiments
- experimental researches for heavy ion nuclear physics, nuclear technology, highly ionized atomic physics, and applied researches in the field of biology, materials and advanced nuclear energy



Dielectronic Recombination



Single Event Effects Experiment Terminal



High temperature & stress irradiation terminal



Heavy Ion Microporous Membrane Technologies



Experimental terminal for deep-seated tumor therapy and high-energy biomedical irradiation

Statue of CiADS and HIAF Projects, Yuan He



Overview of CiADS and HIAF in Huizhou







Statue of CiADS and HIAF Projects, Yuan He







- Background of CiADS Project
- Challenges and Progress of CiADS
- Background of HIAF Project
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Carbon Neutrality and Nuclear Energy



"Holding the increase in the global average temperature to well below 2°C above pre-industrial levels and pursuing efforts to limit the temperature increase to 1.5°C above pre-industrial levels."

The Paris Agreement Shares of nuclear and renewable energy in the electricity generation mix Greenhouse gas emissions from electricity generation technologies. and corresponding climate warming across IPCC AR6 scenarios. € 50% Min Max Each dot represents g CO₂ eq/kWh Estimated 2050 (warming' an individual Nuclear 5.1 6.4---45% scenario coloured ● > 3°C according to the ration, ● < 3°C Hydropower 6.0 147 40% 8 estimated tempera-< 2.5°C ture increase Wind onshore 7.8 16 ● < 2°C 8 35% Increasing shares of ● < 1.5°C electricity Solar photovoltaic 8.0 = 83 both renewable and not specified 30% nuclear electricity Wind offshore 12 23 generation are ₽ 25% necessary to limit IEA Net Zero Solar CSP 27 122 Emissions by warming. 2050 Scenario sh 20% Natural gas with CCS ---- 92 | 220 Nuclear * relative to pre-15% Coal with CCS -----147-469 industrial temperature with > 50% probability Natural gas -----403 513 10% MAGICCv7.5.3 Coal 751 -1095 IEA Net Zero 5% Emissions by 2050 1250 n 250 1000 Scenario is indicated 500 750 Source: based on data from UNECE (2022). Note: CSP - concentrated solar power; 0% 60% 70% ** Renewables Source: IIASA (2022) and IPCC (2022a). Renewables** share of electricity generation, 2050 (%) excluding biomass. CCS - carbon capture and storage.

https://www.iaea.org/topics/nuclear-power-and-climate-change/climate-change-and-nuclear-power-2022

- To achieve carbon neutrality in the coming decades, a key to avoiding global warming of more than 1.5°C, investment in the energy sector must be scaled up and directed towards cleaner and more sustainable technologies that support global climate change mitigation and adaptation.
- With one of the lowest carbon footprints, 24/7 availability and the operate flexibly, nuclear power can make an irreplaceable contribution to a stable decarbonized power system and act as a regulator to renewable energy such as solar and wind.





□ Nuclear power is gaining support again after years of decline

- 52 more reactors under construction, 2/3 in Asia.
- ~30 new countries are looking at nuclear energy to meet their power and climate needs.



More than 22 countries to advance the aspirational goal of tripling nuclear power capacity by 2050, as well as statements by the IAEA and the nuclear industry.
 But the NE technology is still far from advance.



Issues of Current Nuclear Energy





- > 8 tons of natural uranium --> 1 ton of nuclear fuel -> only 50 kg is burnup into fission products
 - **Reusable fuel (950kg) + depleted uranium (7 tons) has huge untapped potential for energy**
- By 2035, UxC estimates that spent fuel emissions will be close to 618,000 tons, according to tripling nuclear power by 2050, that means at least 30,000 tons/y

Sustainability of Nuclear Energy



the next generation nuclear power should be sustainable



Transmutation





- to increase the amount of nuclear fuel by hundreds times
- to reduce the amount of nuclear waste by tens times
- to shorten the radioactive-lifetime by thousands times





Principle of ADS

ADS consists of an accelerator, a spallation target, a subcritical reactor, and energy systems. The

subcritical reactor is driven by a high energy proton, works like an energy amplifier.





Feasibility of dynamic in ADS Burner



Effect of MAs on an FR

□ Reactivity control of a subcritical FR:



The relative change in core parameters is a function of the MAs content in the fuel

With the increase of MAs proportion in fuel,

- the difficulty of critical reactor control increases
- the void effect increases,
- the proportion of delayed neutrons decreases
- doppler effect and loss of reactivity decreased



Subcriticality is independent of MAs content in the fuel, and reactivity is linearly related to external neutrons

The power of the critical FR is affected by the reactivity and changes exponentially after the reactivity is introduced

The ADS power is controlled by the accelerator neutron source, and the change of external neutron reactivity is linear and controllable

Critical reactor: Keff ~ 1, Power changes with (Keff-1), to ensure safty, the proportion of MAs should lower than 5% **Subcritical reactor:** Keff ~ 0.98, Power varies linearly with acc neutrons, the proportion of MAs is almost no limited



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ADANES fuel cycle simulation



The conditions of ADANES burner : accelerator current <20mA, reactor keff <0.98



Advanced reprocessing: ٠



- ADANES enables at least 4 fuel cycles ٠
- The burn-up depth of a single cycle can reach 10%. •
- The utilization rate of uranium resources can reach 30%

ADANES can achieve continuous fuel cycle The burn-up depth ~10%, Uranium resource utilization ~90% The burn-up depth \sim 20%, Uranium resource utilization \sim 95%



ADANES – a Promise Solution



To "fully" use depleted uranium, spent fuel, and "flexible" integration with the existing nuclear power industrial system

Accelerator Driven Advanced Nuclear Energy System

- Spent fuel reprocessing: Partially remove fission fragments from spent fuel, Mix fuel PUMA = Pu+U+MA : (NO fine separation of uranium, plutonium, and minor actinides, even a few FP)
- Advanced burner ADS: External neutron driven subcritical reactor (LFR), transmutation, breeding, and energy production
- Utilization rate of uranium resources : $\sim 1\% \rightarrow \sim 95\%$
- Radioactive waste lifetime : Hundreds of thousands of years → Several hundred years
- Radioactive effluent : $\sim 25t \rightarrow \sim 1t$ (1GWe/pile year)
- Reactivity control : Critical operation \rightarrow Subcritical operation



- Complete reprocess of ADANES fuel cycle
- Each time, removing the fission products, and adding spent fuel or depleted uranium



Challenges of ADANES





- High power (tens of MW) accelerator
 - CW beam 10-30 mA, Energy: 0.8-2 GeV
 - High availability
- > High power (tens of MW) target
 - \succ target window ≥ 40 dpa
 - \geq 10-20 MW heat removal
- Subcritical LBE reactor
 - Fast neutron reactor
 - Material in LBE and with high dpa
- Spent fuel reprocessing
 - remove most of fission fragments by high temp. dry processing
 - high radiation fuel production

Roadmap of ADANES in China

IMP







Sciences.

Phase I – China ADS Front-end (CAFe)







Evolution of the Demo Linac for ADS





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Phase II - CiADS



The world's first MW-level ADS prototype

- Beam Energy: 500 MeV (upgrade to 2.0 GeV)
- Beam Current: 5 mA (upgrade to 10 mA)
- Total Power: <10 MW
- LBE reactor and LBE target

accelerator bldg; 2022~2024

reactor and exp bldg; 2024-2027

- T1: ADS Terminal, 10MW reactor, K_{eff} 0.75~0.96;
- T2: High power Target experimental Facility;
- T3: Muon experimental Facility;
- T4: Multifunctional Irradiation Research Station;
- T5: Nuclear Data Experimental Terminal
- T6: ISOL for upgrade







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- CiADS is committed to the integrated coupling operation of 2.5MW accelerator, target, and reactor as a burner for ADANES.
- ADANES fuel cycle will be carried out by only removing part of the fission fragments through a simple HTD-process to obtain PUMA fuel, in order to achieve multiple cycle.
- Finally, ADANES can realized minimizing HLW accumulation and maximizing fuel utilization with other nuclear energy systems in the next hundred years.

Parameter	Target	Unit				
ADS						
Total power	10	MW				
Designed life	20	Year				
Full power time	3	Year				
Proton Accelerator						
Accelerator	SC Linac	-				
Beam energy	500	MeV				
Beam current	5	mA				
Beam power	2.5	MW				
LBE Spallation target						
Neutron per proton	9	n/p				
Tolerable beam power	2.5	MW				
LBE subcritical reactor						
²³⁵ U enrichment of fuel	19.75<	wt%				
k _{eff}	0.75~0.975	-				
Reactor power	7.5~9.75	MW				



Concept drawing of CiADS



600 MeV, 5 mA, proton





Superconducting Lianc for CiADS







Manipulating of Beam Dynamic





- LEBT : Transverse beam quality control- Bend structure
 + beam scraping
- **RFQ**: Longitudinal beam quality control- Full particle optimization
- MEBT: Beam halo control-Full space scraping

- Low beam loss control
 - ✓ Lattice optimization compact qusi-periodic structure and periodic lattice
 - ✓ Beam matching for mitigating halo formation and beam emittance growth
 - ✓ Beam halo collimation to reduce the probability of beam loss on SC elements

- Beam uniformity by Multi order Sine wave scanning
 - Fourier harmonic superposition based on scan magnets
 - Fourier harmonic superposition based on RF cavities





Fault recovery scheme



Rematch twiss parameters to avoid beam loss at the location where the failure occurred by adjusting the neighboring cavities and magnets of the failure cavity It is more effective to achieve energy compensation by cavities in the high energy part because of the greater acceleration capability of the high beta cavity







Multi terminal beam delivery



Beam splitting requirement and difficulty

- Different terminals in experimental hall: HiTa/MIRS/NDET/MuST
- High power (2.5 MW) CW proton beam, kicker is not usable.
- Beam splitting with transverse field RF cavity and septums
 - Based on 162.5 MHz beam bunch and time structure
 - RF cavity for preliminary kicker + Septum for secondary kicker







The plan of CiADS muon source (MuST)



□ Muon terminal area: ~800 m²

Construction plan of 2 phases

- Phase I (2025–2028): one target station (300 kW), two muon beamlines
- Phase II (2029–2032): Add one additional target station and two beamlines, power upgradable to 3 MW
- Design goals: capable of alternating global leadership with PSI in key performance metrics

Beam power	Target	Focusing method	Muon intensity (µ+/s)
1 st phase	Graphite rotating target	Solenoid + quadrupole	>1E8
300 kW		Full solenoid	> 5E8
2 nd phase 3 MW	Liquid lithium target	Solenoid + quadrupole	> 2E9
		Full solenoid	>1E10





RT Front-end



• First beam at 2023, test-MEBT update and systematic commissioning at 2024, completed installation









High Stability of SRF





- □ Total 151 superconducting cavities with five cavity types for the CiADS linac
- HWR010(9)/HWR019(24)/HWR040(60) & Elliptical062(30)/Elliptical082(28)
- The baseline Bulk niobium cavities show promising results
- Prototype meets the requirement of operation at 2K
- Cu/Nb Composite Cavity as an alternative choice for 4.2K operation
- Thermal stability, Mechanical stability





- Bulk niobium cavities have entered batch manufacturing stage
- 1) All the HWR010 cavities has been fabricated, ready for hotizontal testing in CM
- 2) The HWR019 cavity is in mass production
- 3) The prototype of 325MHz HWR shows the vertical testing result achieving the nominal specification
- 4) The elliptical prototype has been manufactured, prepared for VT









HWR010 test result at 4.2K

Prototype of medium beta HWR 040 and test result

Prototype of elliptical cavity



Nb/Cu Composite SC Cavities



- Preliminary cryogenic results indicate mechanical stability
- 1) Cu/Nb structure: 1mm Nb+5 mm Cu ;
- 2) Surface treatment: 30 μ m BCP, 380°C/2.5 hours heat treatment for stress relief of copper, 30 μ m BCP, HPR, 120 °C /48 hours in clean room;
- 3) Slow cooling at T_c crossing of niobium adopted, ambient magnetic field < 10 mG;
- 4) Q_0 vs. E_{pk} at 4.2K meets the operation requirement;
- 5) Df/dp improved by 70.9%;
- 6) LFD coeff. improved by 76.8%.





df/dp comparison between Nb cavity w/o stiffening ribs and Cu/Nb cavity



The assembled 9 HWR010 Cu/Nb cavities string



LFD coeff. Comparison between Nb cavity w/o stiffening ribs and Cu/Nb cavity

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Cryogenic Plant







2.5 kW 4K (2K) system for CM testing is commissioning



18kW 4K (2K) system is delivery



distribution system for CM testing



The Layout of the Reactor Hall





Top View

Side VieW



Target and Reactor Coupling



Heat Exchanger



Structural features:

- The target is fixed with the reactor vessel by a mounting flange.
- The beam tube is fixed with the guide tube and connected with accelerator.
- The beam tube can be replaced separately.
- The bottom of the guide tube is constrained its radial position by the grid plate.



Planning of Spallation Target







Prototype1: Prototype Target System







Verification:

- NOT coupling with accelerator
- Thermal design verification, providing experimental data for subsequent optimization design of the target system
- Process feasibility and reliability verification
- Performance and operational stability testing of key components
- Exercise the operation process and maintenance techniques
 Status:
- The target has been installed in Aug. 2022.
- Testing experiments have been performed since Sep. 2022,

Running time overed 800 hrs.



Prototype2: Beam Window Test Loop (BWTL)









Verification:

- Coupled with accelerator (Low Power).
- To estimate the property of target beam window.
- Similar temp. rise and stress with the real target beam window.
- Under the premise of controllable risk target window performance verification experiments can be conducted under exceeding rated operating conditions.

Status:

- BW test loop has been installed in Nov. 2023.
- Testing experiments have been performed during Jan. 2024.
- Running time overed 200 hrs.
- The next round of experiments will be carried out in 2025.



Prototype3: On Beam Spallation Target





Verification:

- Bombarded by proton beams with power of 250 kW 3MW.
- Target and beam window.
- Heat removal system.
- Shielding of the target.
- Target maintenance system.

Status:

- Test loop and pump have been produced in Dec. 2023.
- Engineering designs of key sub-systems have been almost completed in last year, but major technical adjustments were made this year.
- Fabricaiton of each component will be initiated in the beginning of 2025.





A facility to do hydraulic and thermal experiments for PSAR
 Flowchart of main system
 3D layout of facility





Non-Fuel Reactor Testing Facility



The equipment installation is almost completed,
 commissioning will is on going.







Civil Construction is Ready for Install







Milestones of CiADS









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Outline



Background of HIAF



HIAF (High Intensity heavy-ion Accelerator Facility) is one of the mega-scientific projects for nuclear science constructing in China

- Mainly designed to provide high energy (~800MeV/u) and high intensity (10¹¹ppp) heavy ion beams (up to U³⁵⁺)
- Civil construction was started in the end of 2018
- Beam commissioning date is December 2025
- Superconducting ECR ions source provides highly charge heavy ions
- CW linac is used as the injector of synchrotron
- The booster is used to accumulated and accelerated ions
- 6 experimental terminals will be constructed for nuclear physics, atomic physics and application studies





Muon source at HIAF-U



□ muon beams with HIAF-U

- muon source with High-intensity proton/heavy ion beam
- Fast/slow extraction modes
- high-energy decay muons and surface muon beams





Fast extraction: High-intensity pulsed p/ion

- Surface muon with momentum ~30MeV/c (pion DAR)
- Surface muon with momentum ~240MeV/c (kaon DAR)

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Beam parameters, here we selected the uranium as the reference particle

	SECR	iLinac	BRing	HFRS	SRing
Length / circumference (m)		114	569	192	277
Final energy of U (MeV/u)	0.014 (U ³⁵⁺)	17 (U ³⁵⁺)	835 (U ³⁵⁺)	800 (U ⁹²⁺)	800 (U ⁹²⁺)
Max. magnetic rigidity (Tm)			34	25	15
Max. beam intensity of U	50 pµA (U ³⁵⁺)	28 pµA (U ³⁵⁺)	1×10¹¹ppp (U³5+)		(2~4)×10¹¹ppp (U ⁹²⁺)
Operation mode	DC	CW or pulse	fast ramping (12T/s, 3Hz)	Momentum- resolution 1100	DC, deceleration
Emittance or Acceptance (H/V, π·mm·mrad, dp/p)		5 / 5	200/100, 0.5%	±30mrad(H)/±1 5 mrad(V), ±2%	40/40, 1.5% (normal mode)



High Intensity Challenge of HIAF

- The 4th generation of ECR ion source, provide highly charge U ions with the current about mA
- A CW superconducting linac is designed as the injector of synchrotron
- Two phase painting injection and fast ramping in the booster ring (BRing)







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Front End - LEBT





- Phase I of Ion source Front End ready for beam commissioning
- All beamline sections in place and readiness check passed
- Higher performance ECRISs will be ready soon
 - 28 GHz SECRAL-IV (by 2024)
 - 45 GHz HIAF-FECR (by 2025)

45 GHz Superconducting ECR ion source



The first 45 GHz superconducting ECR in the world: Goal 50 pµA (U³⁵⁺)



IMP



Nb₃Sn + NbTi Cold mass ready



FECR magnet cryostat integration

FECR and its first beam @45 + 28 GHz Test Bench





Front End – RFQ and MEBT



RFQ Status:

- Designed Energy: 0.8 MeV/u
- ◆ Length: ~8.7 m
- ◆ RF Commissioning:
 - ✓ Pulsed: ~98 kW for M/Q=7
 - \checkmark CW: ~56 kW for M/Q=5
- ♦ First beam: October, 2024



Superconducting Linac









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HIAF>

- Power supply for dipole (Full energy storage fast cycling power supply)
- Nanocrystalline soft magnetic alloy loaded cavity
- thin-walled vacuum chamber (Titanium ring supported thin wall vacuum chamber)

HFRS and SRing

High energy fragment separator (HFRS) and Spectrometer Ring (SRing)

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Installation and Commission

- The installation of Bring has been finished in the end 2024
- The installation of HFRS will be finished in May 2025
- The installation of iLinac will be finished in July 2025
- The beam commissioning will be in Sept. 2025
 - First experiment will be in Dec. 2025

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- The CiADS will operate in 2027 and demonstrate the full fuel-recycle strategy in 2030.
 The HIAF will operate by the end of 2025 to start the frontier research on HED physics, QED, QCD, and so on.
- The Linac of CIADS can be a driver for Muon and ISO beam. A muon source at CiADS and ISO beam accelerated by HIAF are also the future plan.

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Thankyou for your attention!