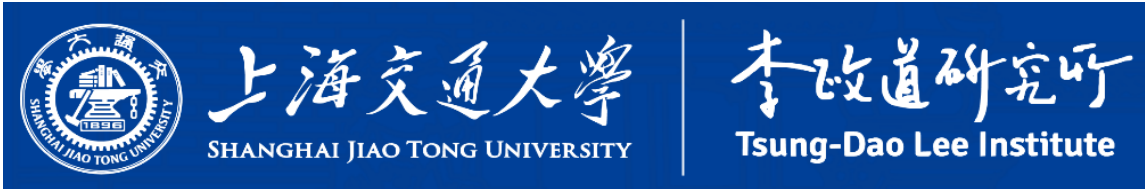




CEPC HCAL Detector

Haijun Yang
(for the CEPC Calo Group)



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- 2. Physics Motivation and Requirement**
- 3. Technology Survey and Our Choice**
- 4. GS-HCAL Performance**
- 5. GS-HCAL Mechanical Design**
- 6. GS-HCAL Electronics**
- 7. HCAL Research Group**
- 8. Summary and Plan**

1. Introduction

- This talk focuses on the design and developments of the hadronic calorimetry system (HCAL) - **related to the RefDet TDR Chapter 7**
- General remarks: the calorimetry system is based on Particle-Flow Algorithm (PFA)
- Aim to achieve excellent Boson Mass Resolution (BMR) of 3~4%;

RefDet TDR Outline

Chapter 7 Hadron calorimeter

| | |
|-------|--|
| 7.1 | Introduction |
| 7.2 | Requirements |
| 7.3 | Survey of HCAL technical options |
| 7.3.1 | Semi-Digital HCAL based on RPC (SDHCAL) |
| 7.3.2 | Analogue HCAL based on plastic scintillator (PS-AHCAL) |
| 7.3.3 | Analogue HCAL based on glass scintillator (GS-AHCAL) |
| 7.3.4 | HCAL option selection for the reference detector |
| 7.4 | Critical issues and technical challenges |
| 7.5 | R&D efforts and results |
| 7.6 | Designs including electronics, mechanics and cooling |
| 7.7 | Performance from simulation and beamtests |
| 7.8 | Summary |

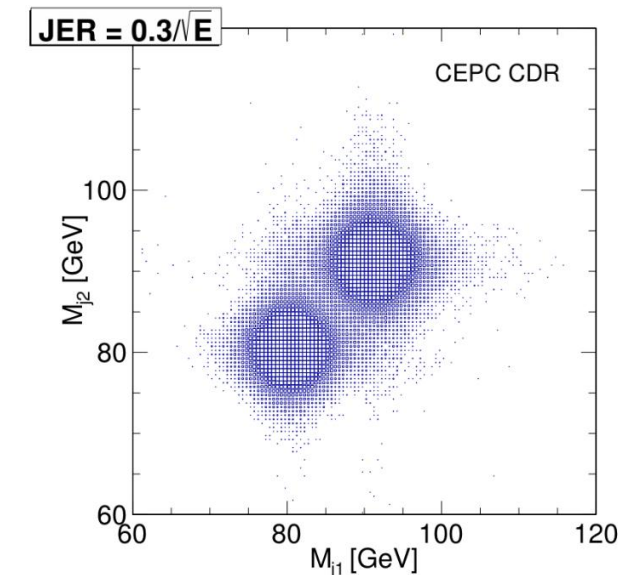
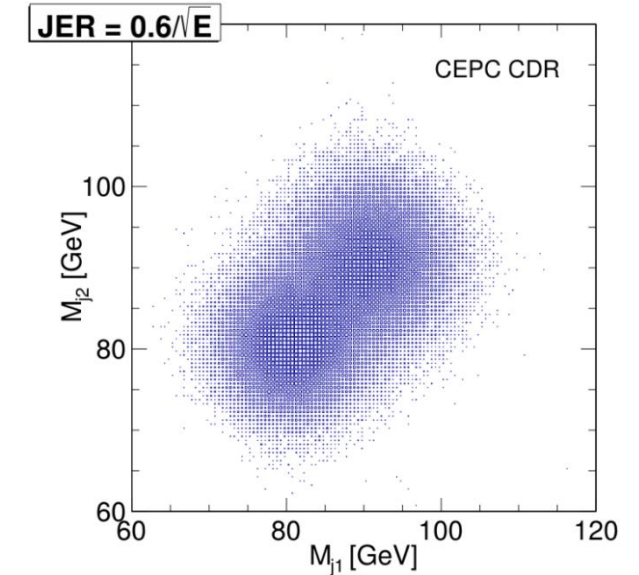
2. Motivation and Requirement

CEPC as Higgs/W/Z boson factories

- ❖ H/W/Z decay into hadronic final states are dominant, it is crucial to design high performance calorimetry system
- ❖ Required Jet Energy Resolution $\sigma/E \sim 3\text{-}4\%$ at 100 GeV

| Physics process | Measurands | Detector subsystem | Performance requirement |
|--|--|--------------------|--|
| $ZH, Z \rightarrow e^+e^-, \mu^+\mu^-$ $H \rightarrow \mu^+\mu^-$ | $m_H, \sigma(ZH)$ $\text{BR}(H \rightarrow \mu^+\mu^-)$ | Tracker | $\Delta(1/p_T) =$ $2 \times 10^{-5} \oplus \frac{0.001}{p(\text{GeV}) \sin^{3/2} \theta}$ |
| $H \rightarrow b\bar{b}/c\bar{c}/gg$ | $\text{BR}(H \rightarrow b\bar{b}/c\bar{c}/gg)$ | Vertex | $\sigma_{r\phi} =$ $5 \oplus \frac{10}{p(\text{GeV}) \times \sin^{3/2} \theta} (\mu\text{m})$ |
| $H \rightarrow q\bar{q}, WW^*, ZZ^*$ | $\text{BR}(H \rightarrow q\bar{q}, WW^*, ZZ^*)$ | ECAL HCAL | $\sigma_E^{\text{jet}}/E =$ $3 \sim 4\% \text{ at } 100 \text{ GeV}$ |
| $H \rightarrow \gamma\gamma$ | $\text{BR}(H \rightarrow \gamma\gamma)$ | ECAL | $\Delta E/E =$ $\frac{0.20}{\sqrt{E(\text{GeV})}} \oplus 0.01$ |

CEPC CDR, [arXiv:1811.10545](https://arxiv.org/abs/1811.10545)



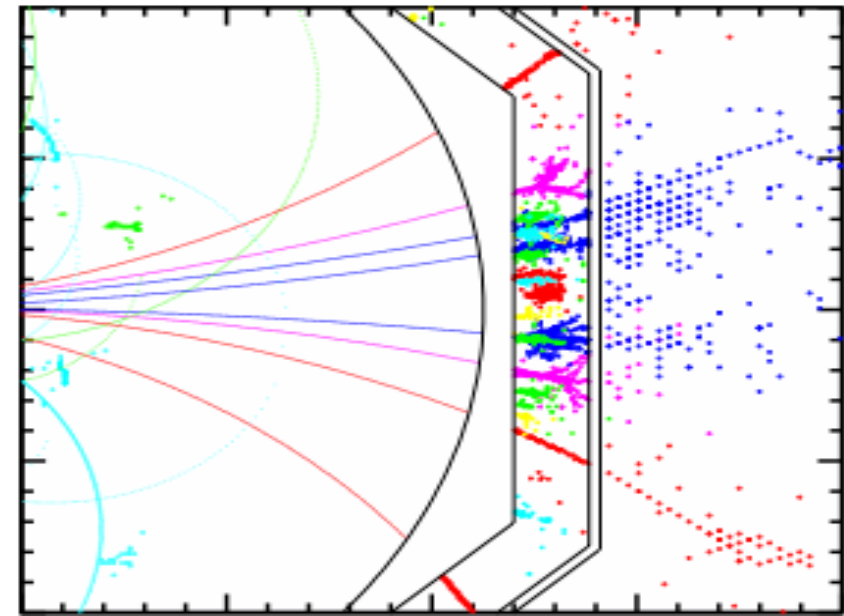
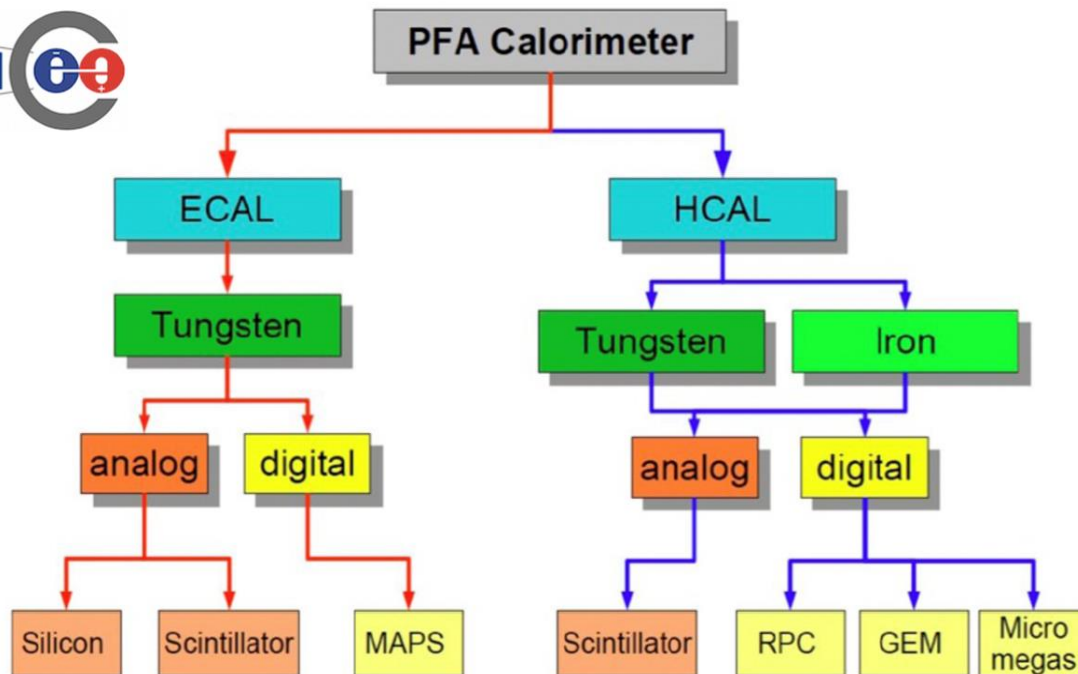
2. Motivation and Requirement

| Parameter | Conservative | Ambitious | Remarks |
|-----------------------------------|---|----------------------------|--|
| Hadron energy resolution | $60\%/\sqrt{E} \oplus 3\%$ | $40\%/\sqrt{E} \oplus 5\%$ | Jet performance flavor physics |
| Longitudinal Depth | 48 layers, total depth of $6 \lambda_I$ | | Containment most of jets |
| Transverse Granularity | 40mm \times 40 mm | | H \rightarrow gg (gluon jets) |
| Signal Dynamic Range | 1 – 400 MIPs | | 0.1 MIP as trigger threshold |
| Time Resolution (1-MIP signal) | 1 ns | | Bunch crossing ID timing hadron performance |
| Power Consumption | 15 mW/ch | | O(5.6M) channels |

3. Technology Survey and Our Choice

■ Three major options for CEPC Hardronic Calorimeter

- ① RPC-DHCAL (SDHCAL, prototype): sampling calorimeter
- ② Plastic Scintillator-AHCAL (PS-HCAL, prototype): sampling calorimeter
- ③ **Glass Scintillator-AHCAL (GS-HCAL): (new design for CEPC Ref-TDR)**



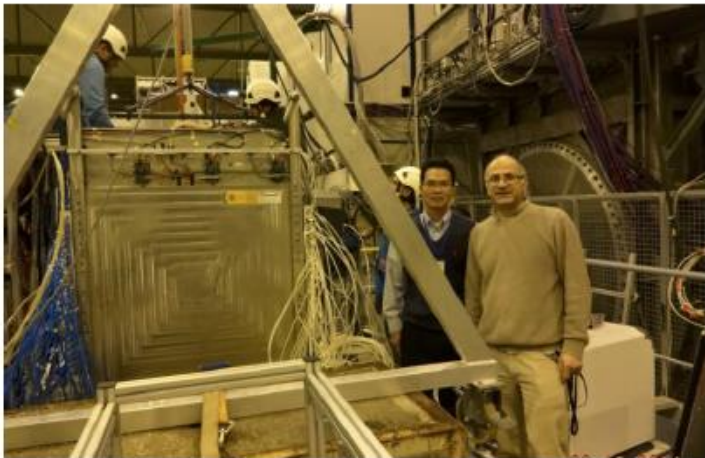
PFA calorimetry: various options explored in the CALICE collaboration in past 20 years

3.1 RPC based SDHCAL (Prototype)

■ Semi-digital HCAL (SDHCAL)

- High granularity (1cm x1cm)
- 48 layers (1m x 1m x 1.3m)
- Three thresholds readout
- Stainless-steel absorber with self-supporting mechanical structure

SDHCAL (1m³), 3 thresholds, TB at CERN



Chinese Physics C Vol. 43, No. 2 (2019) 023001

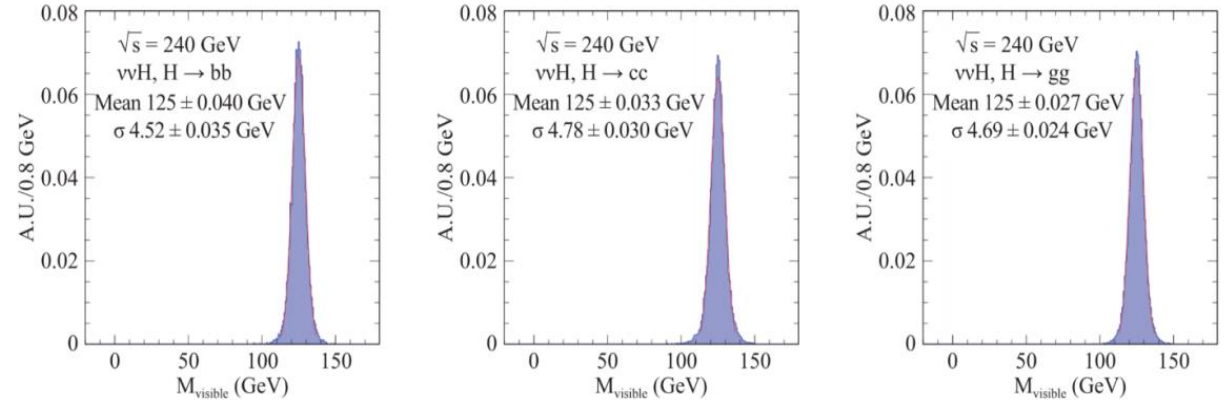
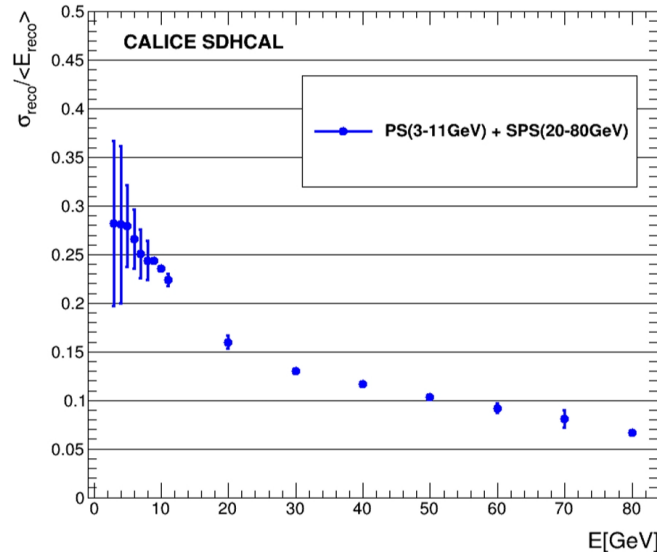


Fig. 8. (color online) Distributions of the reconstructed total visible invariant mass for $H \rightarrow bb, cc, gg$ events after event cleaning and fitted by Gaussian functions. The resolutions (sigma/mean) of the fitted results are 3.63% (bb), 3.82% (cc), and 3.75% (gg).



■ DHCAL performance (CDR)

$H \rightarrow gg$: 3.75%

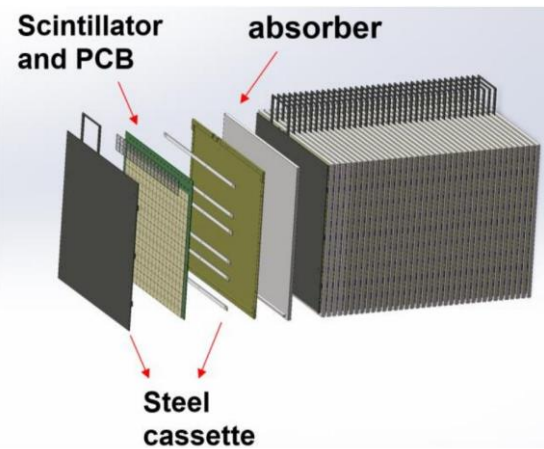
(Full Simu. + Arbor Rec.)

[JINST 17 P07017 \(2022\)](#)

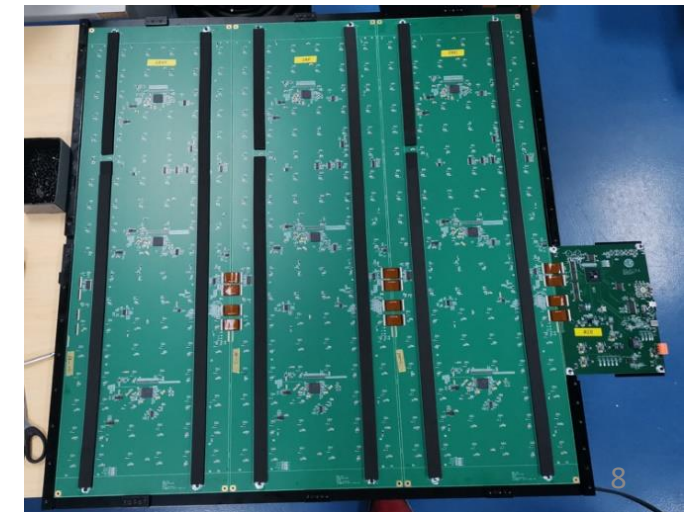
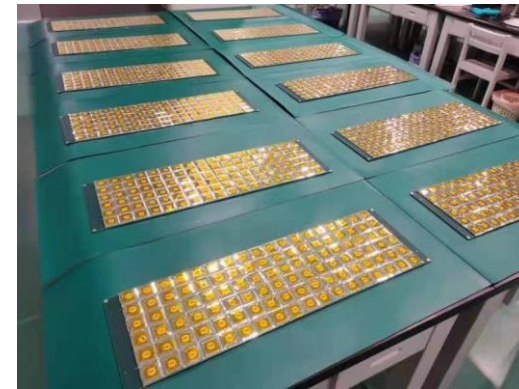
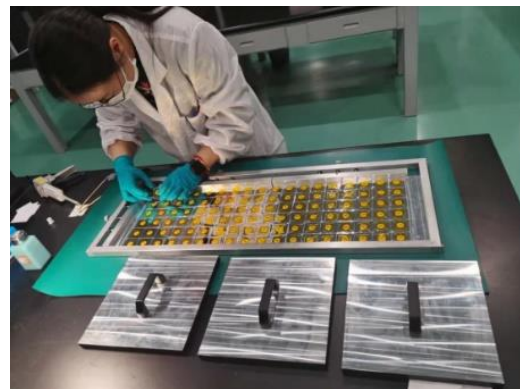
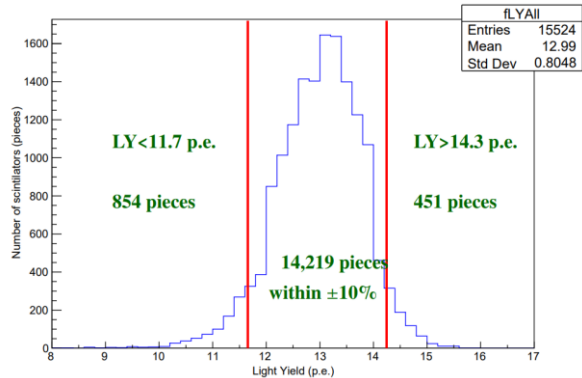
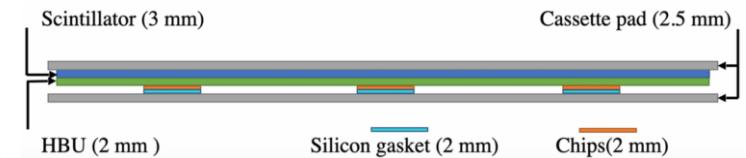
3.2 Plastic Scintillator HCAL (Prototype)

■ We have developed a PS-HCAL prototype in 2022 and TB at CERN

| Calo | Layers | material | Absorber | Granularity | Electronics | Thickness | Resolution | Weight |
|---------|--------|------------------------|----------|---------------------|-----------------------|-----------------|----------------|--------|
| PS-HCAL | 40 | PS+SiPM S14160-1315 | Fe | 4×4 cm ² | SPIROC-2E 12960-ch | 4.6 λ_1 | 60%/√ E ⊕ 3% | 5.0 T |



[JINST 17 \(2022\) P05006](#)



3.2 Plastic Scintillator HCAL (Prototype)

Oct 19 – Nov 2, 2022

SPS H8 beamline

Apr 26 – May 10, 2023

SPS H2 beamline

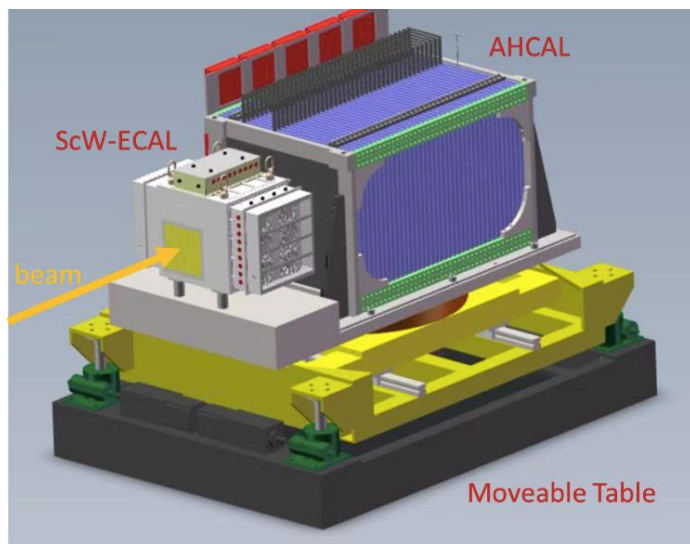
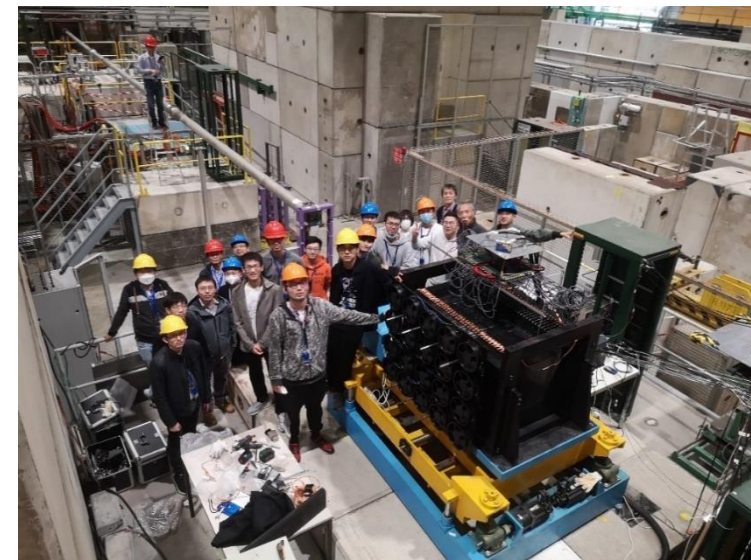
May 17 – 31, 2023

PS T9 beamline

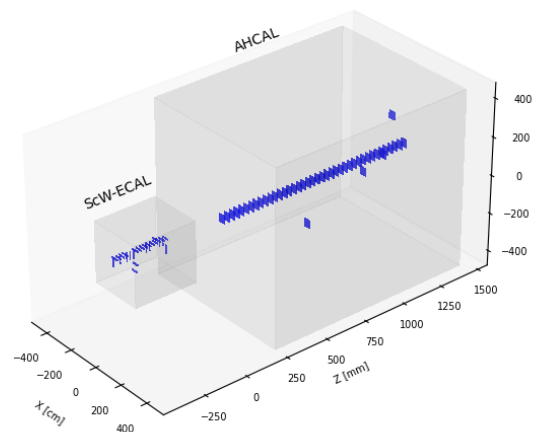
- **Collected large statistics of test beam data samples**

- Muons: 10 GeV (PS-T9), 108/160 GeV (H8), 120 GeV (H2)
- Electrons/positrons: 0.5 – 5 GeV at PS; 10 – 120 – 250 GeV at SPS
- Pions: 1 – 15 GeV at PS, 10 – 120 – 150 – 350 GeV at SPS

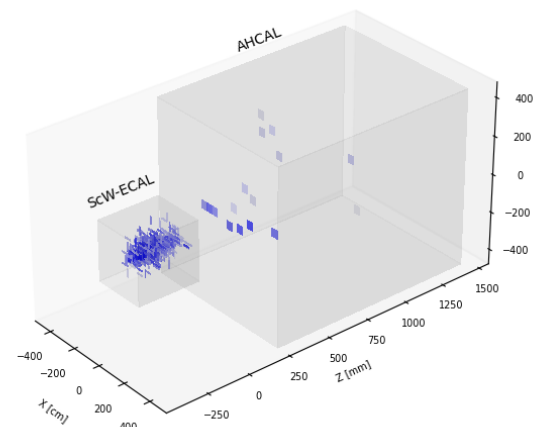
➔ About 65 M test beam events



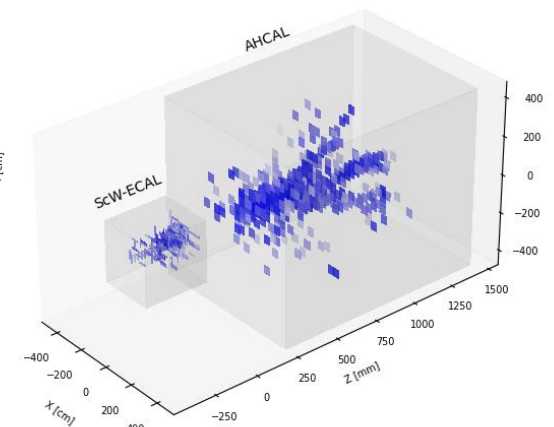
120 GeV mu-



60 GeV electron

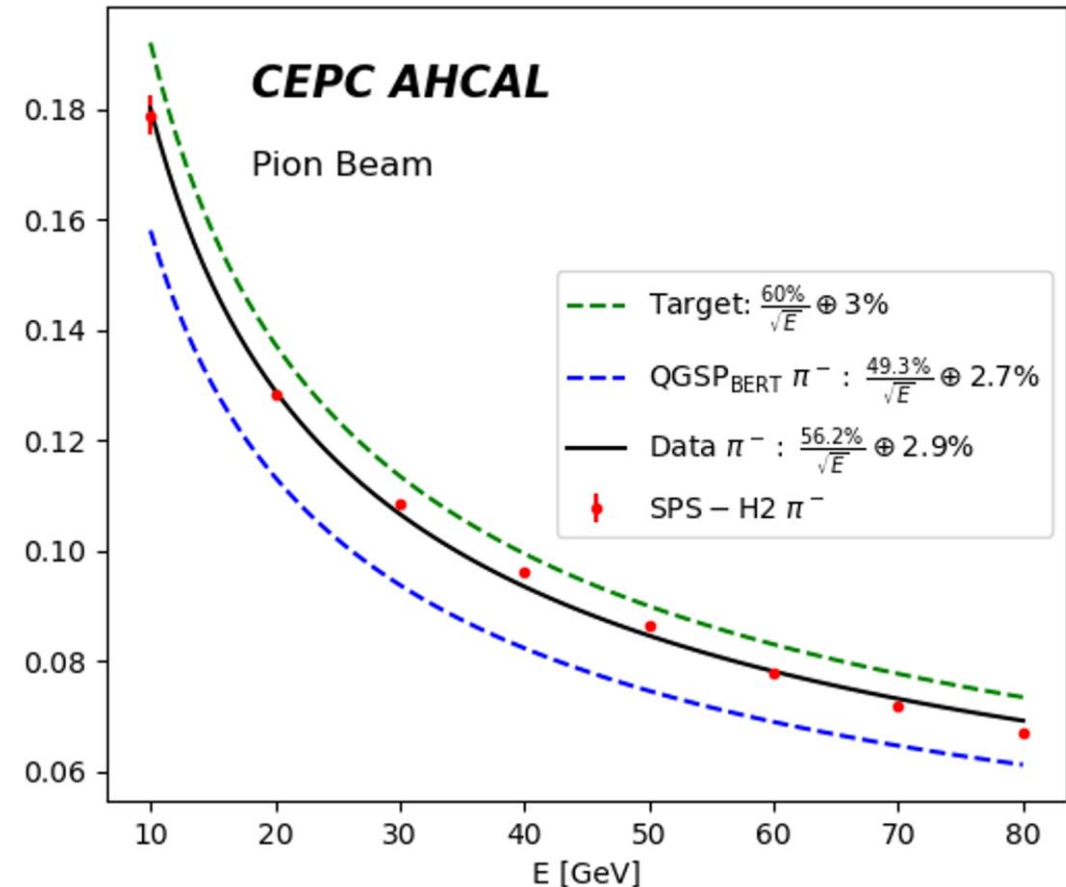
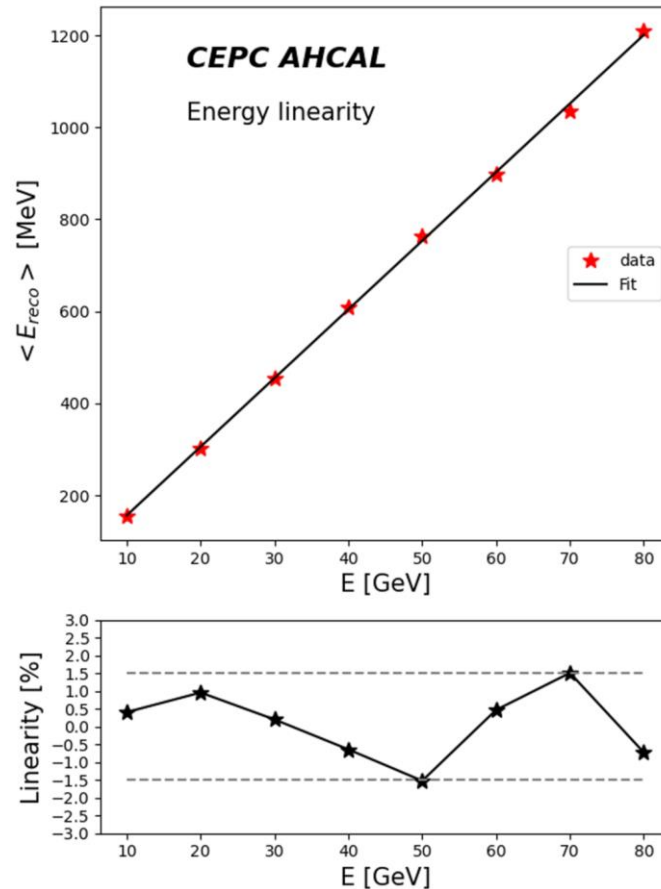


60 GeV negative pion (SPS)

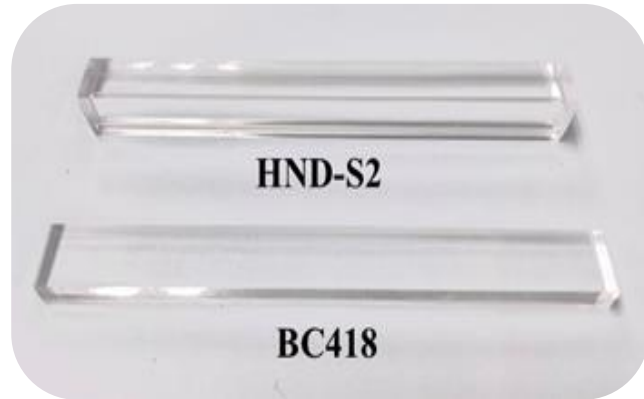


3.2 Plastic Scintillator HCAL (Prototype)

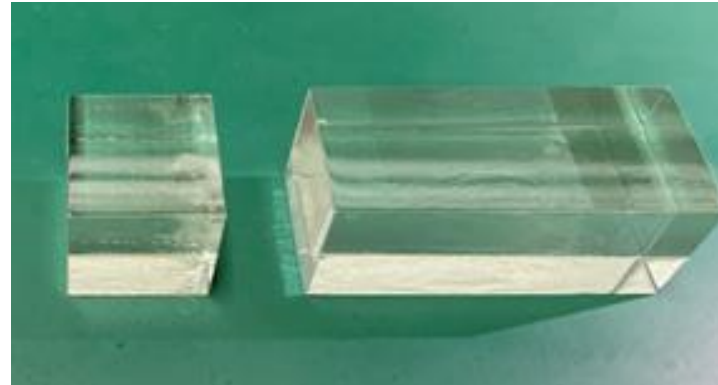
- AHCAL prototype using pion TB data with ANN PID selection
 - Energy linearity within $\pm 1.5\%$
 - Energy resolution $56.2\%/\sqrt{E(\text{GeV})} \oplus 2.9\%$ (expected target $60\%/\sqrt{E(\text{GeV})} \oplus 3\%$)



3.3 Comparison of Scintillators



Plastic Scintillator



Glass Scintillator

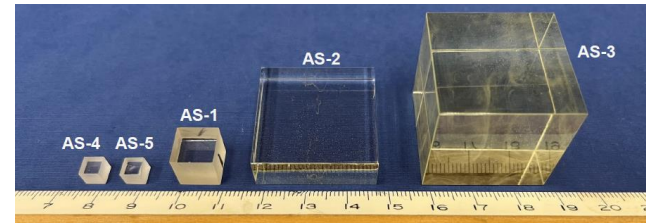


Crystal Scintillator

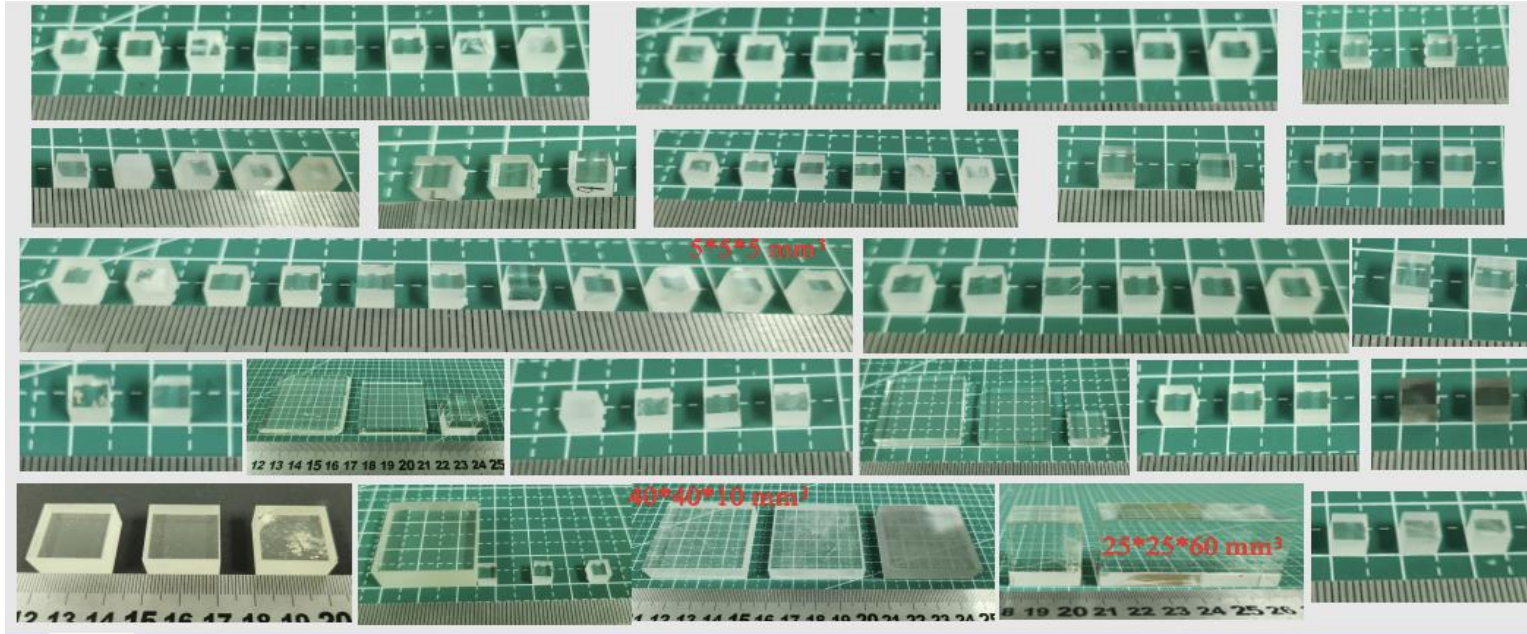
| | | | | | |
|-------------------|-----|-------------------|----|-------------------|-----|
| Large density | ★ | Large density | ★★ | Large density | ★★★ |
| High light yield | ★★ | High light yield | ★★ | High light yield | ★★★ |
| Energy resolution | ★ | Energy resolution | ★★ | Energy resolution | ★★★ |
| Low cost | ★★★ | Low cost | ★★ | Low cost | ★ |
| Fast decay | ★★★ | Fast decay | ★★ | Fast decay | ★★ |
| Large size | ★★★ | Large size | ★★ | Large size | ★★ |

3.4 Glass Scintillator R&D

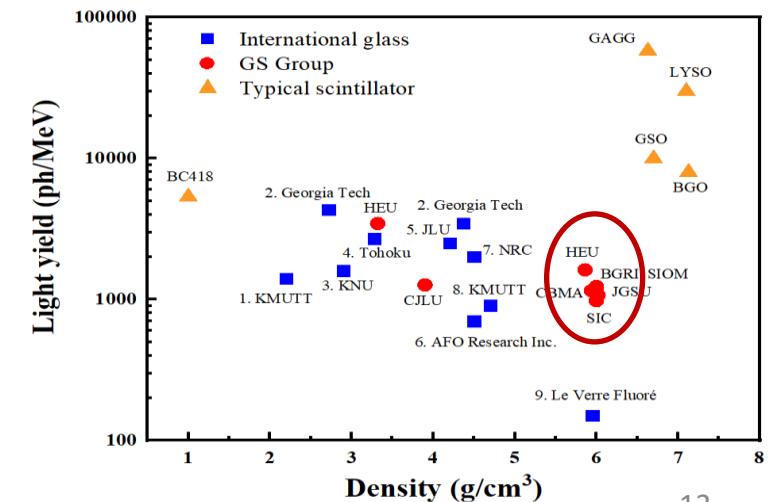
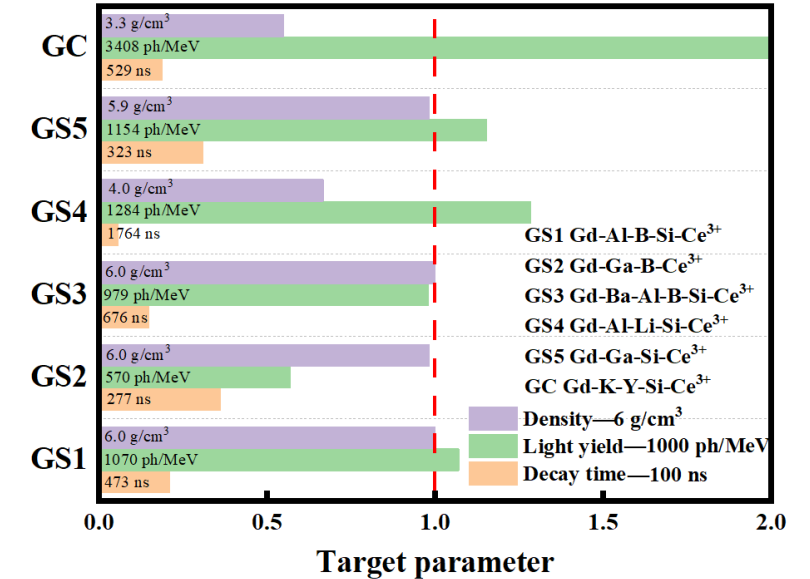
- The GS collaboration was established in 2021, it focuses on the large-area & high-performance glass scintillator for applications in nuclear and particle physics.
- The GS collaboration is organized by IHEP and the members include 3 Institutes of CAS, 5 Universities, 3 Factories currently.



3.4 Glass Scintillator R&D



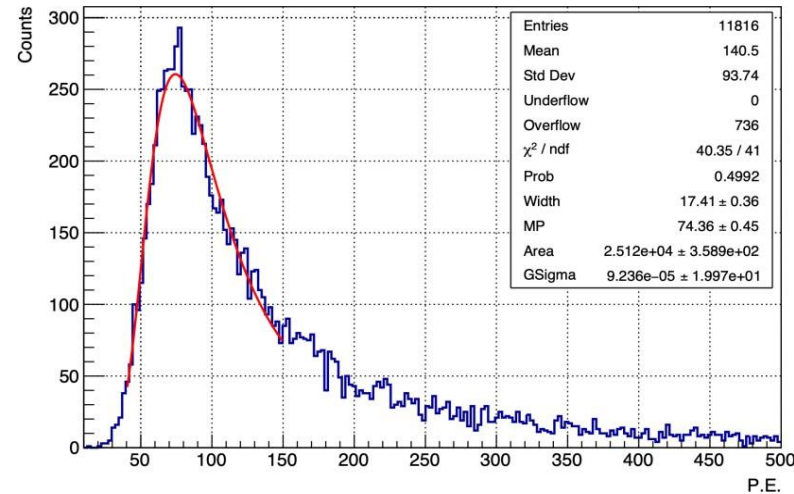
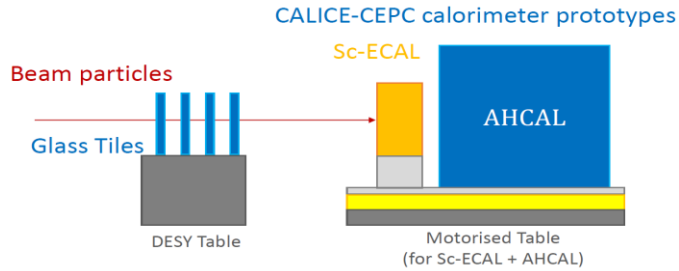
- ✓ The GS group did substantive research based on five glass scintillator types simultaneously and impressive progress has been achieved
- ✓ The performance of the best glass sample approach our initial goals, i.e. **6 g/cm³ & 1000 ph/MeV & ~100 ns**
- ✓ The GS group is leading R&D efforts on high density glass scintillator



3.4 Glass Scintillator (GS1) TB Performance

CERN Muon-beam (10 GeV muon)

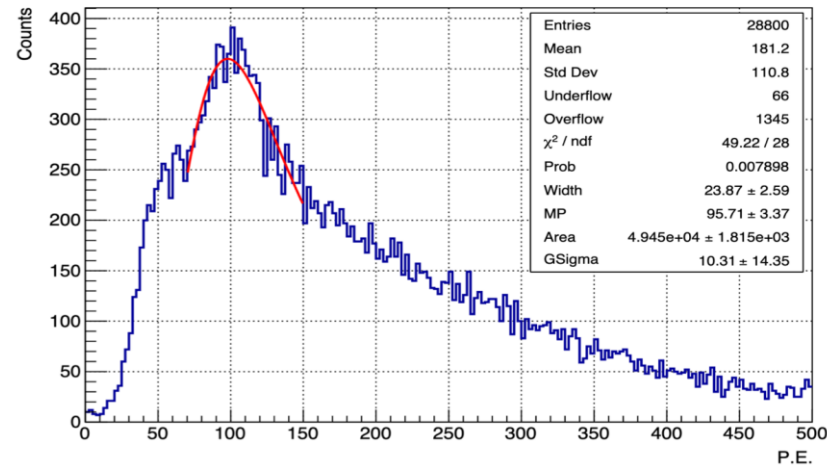
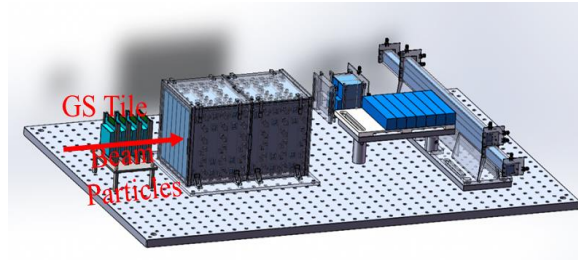
11 glass tiles tested at CERN (2023/5)



- Typical Light Yield:
500 – 600 ph/MeV
- Typical MIP response:
60 – 70 p.e./MIP

DESY Electron-beam (5 GeV electron)

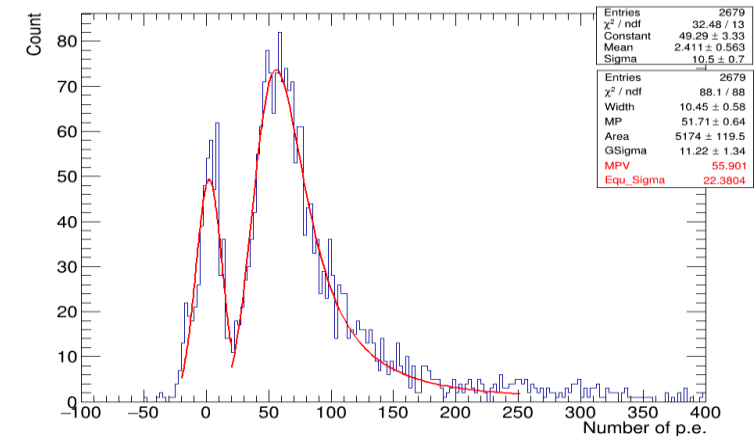
9 glass tiles tested at DESY (2023/10)



- Typical Light Yield:
600 – 700 ph/MeV
- Typical MIP response:
70 – 80 p.e./MIP

IHEP Cosmic Muon (3 GeV muon)

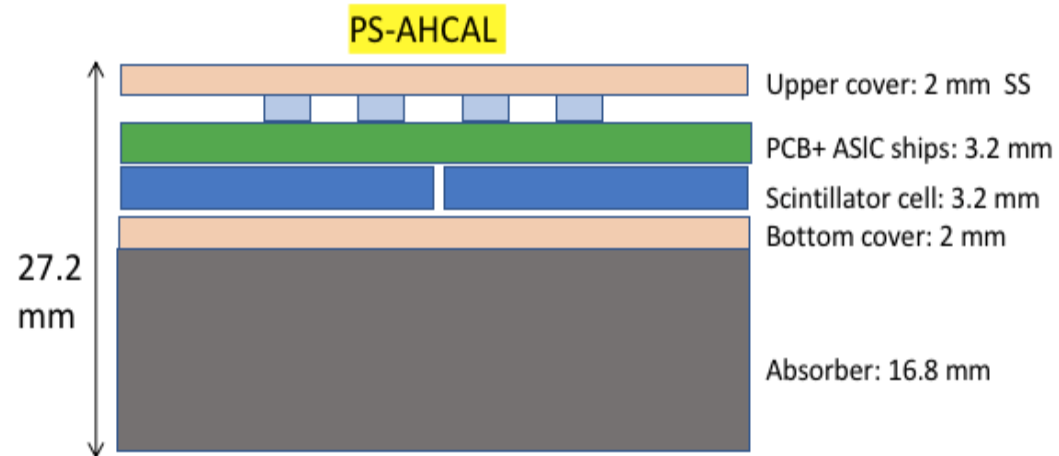
4 glass tiles tested at IHEP (2024/4)



- Typical Light Yield:
500 – 700 ph/MeV
- Typical MIP response:
60 – 80 p.e./MIP

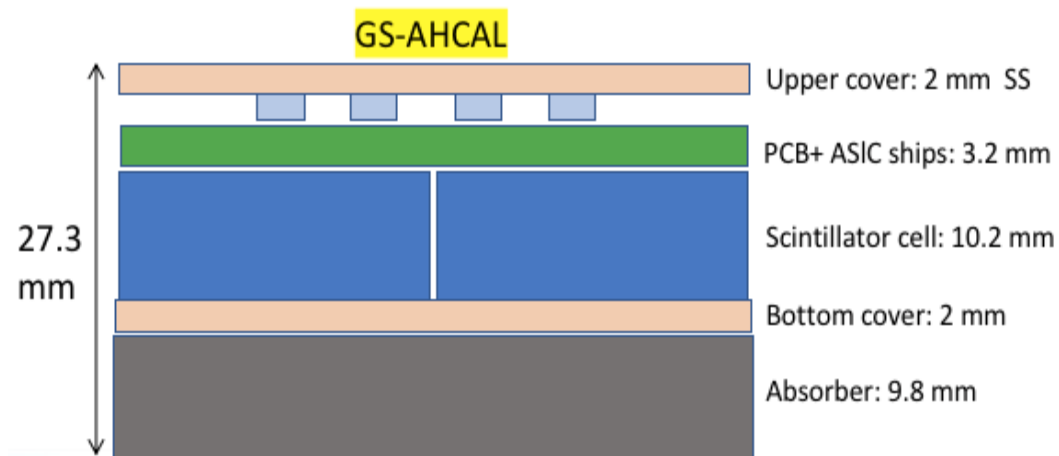
4.1 GS-HCAL vs PS-HCAL

■ Sampling fraction of PS-HCAL and GS-HCAL



PS-HCAL

$$f = \frac{\lambda_{PS}}{\lambda_{PS} + \lambda_{Steel} + \lambda_{PCB}} = 3.51\%$$



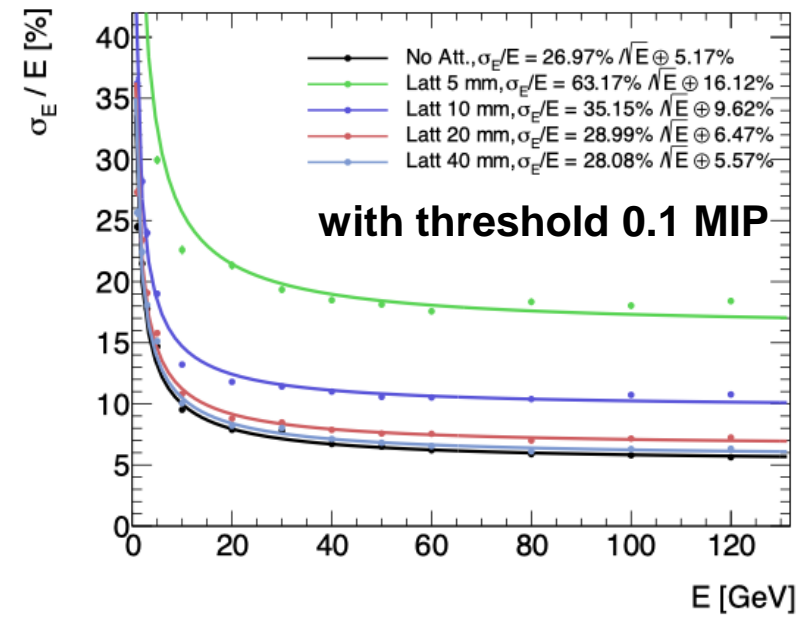
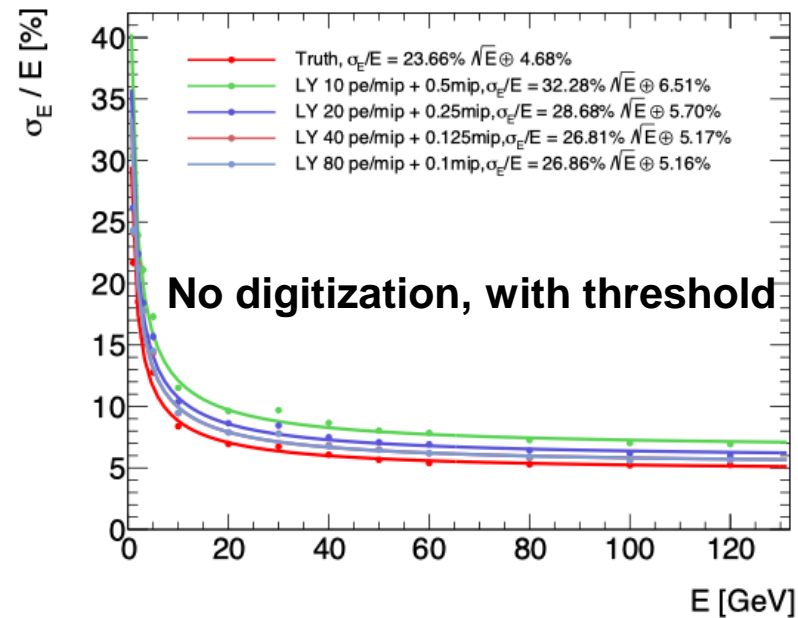
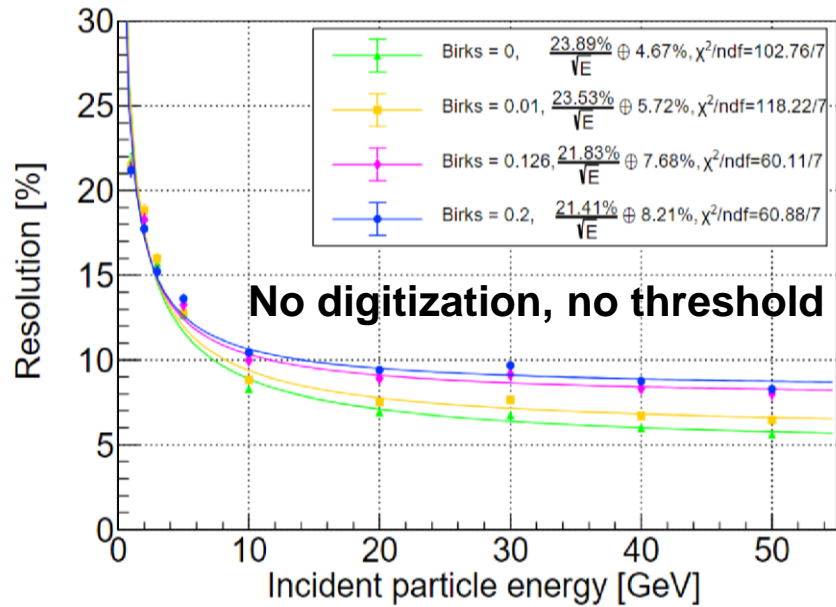
GS-HCAL

$$f = \frac{\lambda_{Glass}}{\lambda_{Glass} + \lambda_{Steel} + \lambda_{PCB}} = 32.57\%$$

4.2 GS-HCAL Energy Resolution

■ A full detector geometry constructed with DD4hep in CEPCSW

- GS1 (Gd-Al-B-Si-Cs): density 6 g/cm^3 , $\lambda_I = 242.8 \text{ mm}$, attenuation length $\sim 23\text{mm}$
- Geometry: follow the mechanics design, with simplified supporting structures.
- GS cell size $4 \times 4 \times 1 \text{ cm}^3$, 2.7cm / layer, 48 layers, $6\lambda_I$ in total



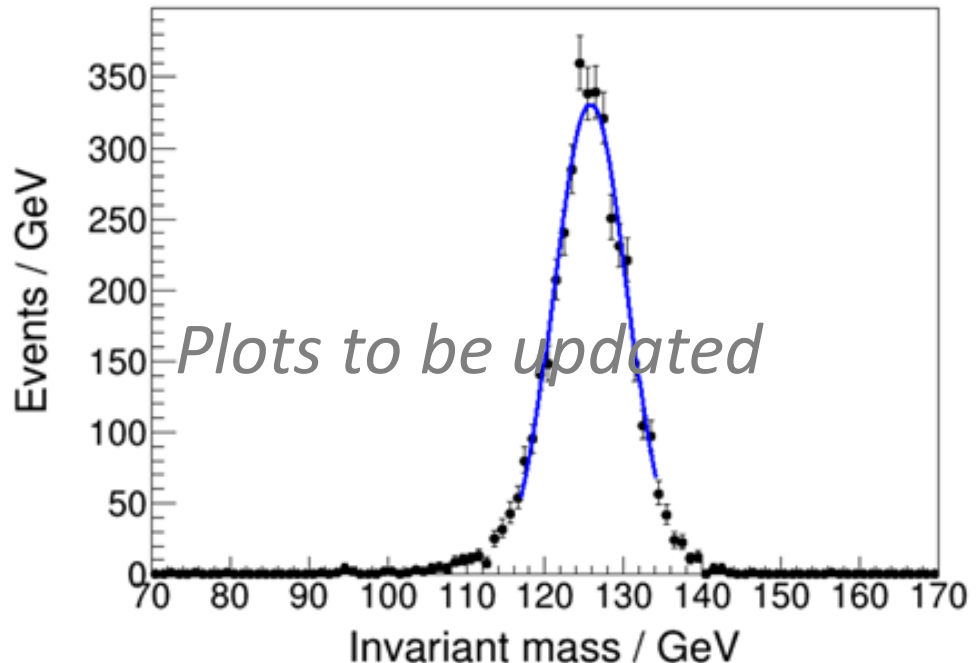
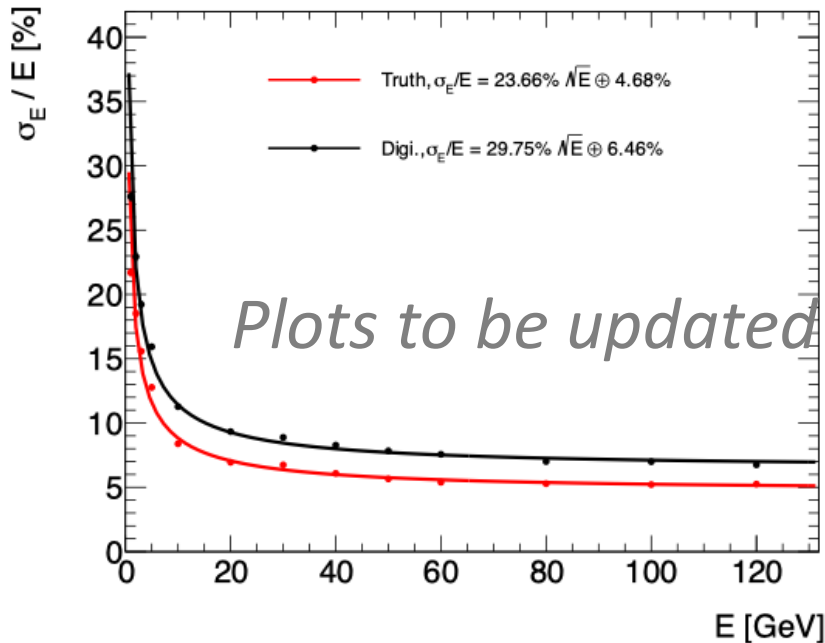
- Scintillator non-linearity in light output caused by quenching, Birks constant : $C_{birks} \sim 0.01$ (GS) vs ~ 0.008 (BGO)

- GS light yield: $> 50 \text{ p.e/MIP}$
- Threshold: 0.1 MIP ($> 5 \text{ p.e}$)

- GS attenuation length: $\sim 23\text{mm}$

4.3 GS-HCAL Physics Performance

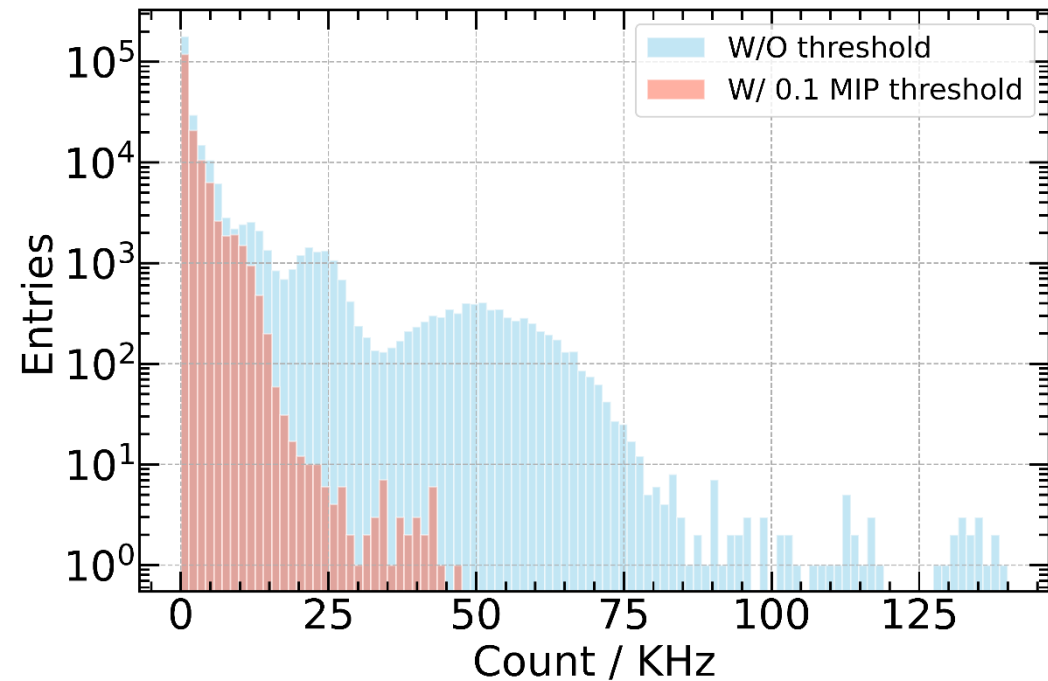
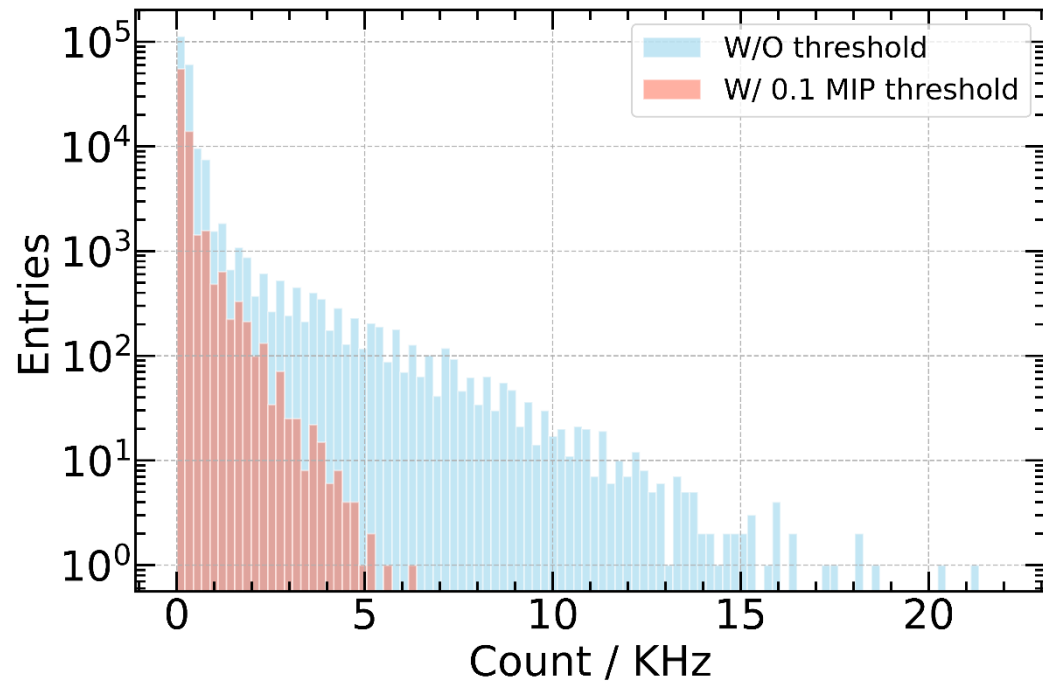
- **Hadron Energy Resolution (full sim + digi) :** $\sigma_E/E = \frac{29.75\%}{\sqrt{E}} \oplus 6.46\%$
- **PFA Reconstruction for $ee \rightarrow ZH \rightarrow \nu\nu gg$ events:**
 - Truth track + crystal bar ECAL + GS-HCAL (barrel only)
 - BMR = $3.70 \pm 0.08\%$ ($m_{vis} = 125.79 \pm 4.66$ GeV).



4.4 GS-HCAL Background Estimation

■ Simulation of beam background processes:

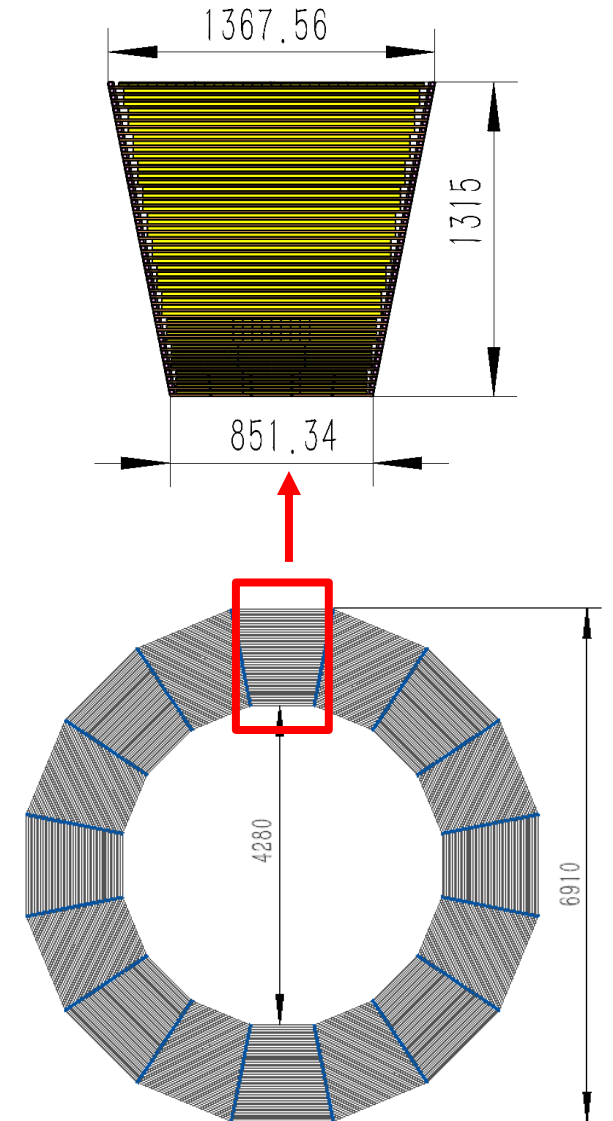
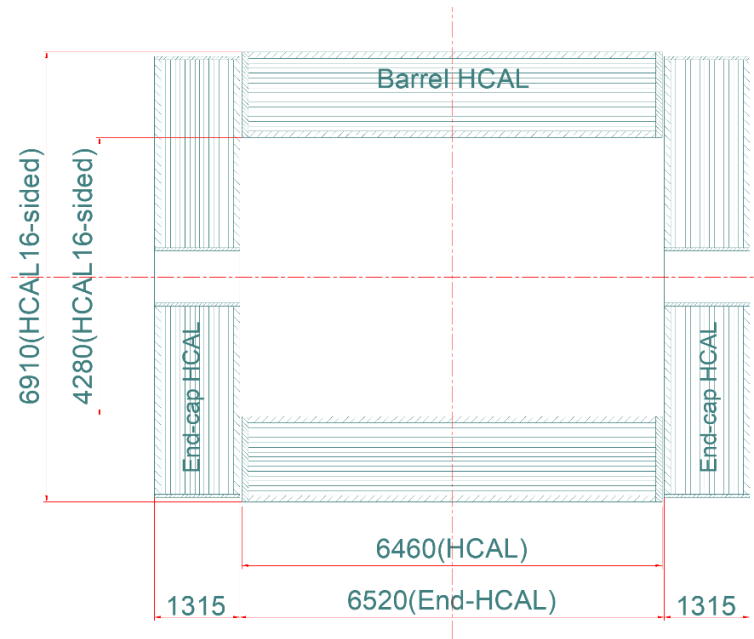
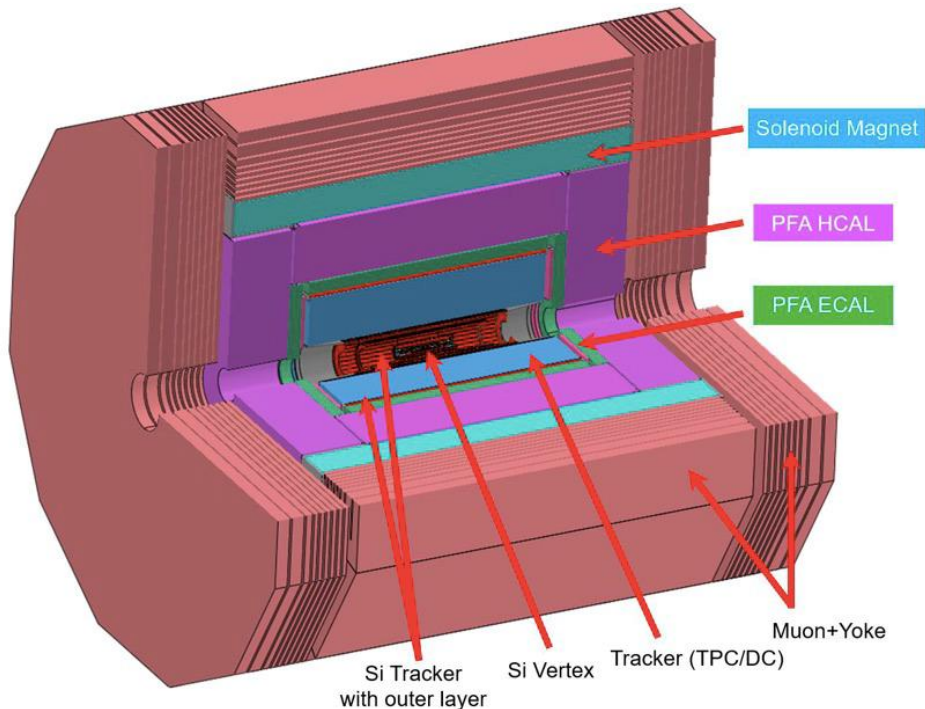
- 50 MW(H), bunch spacing 355 ns, with pair production, single beam processes
- Event rate with 0.1 MIP threshold: barrel < 5 kHz, endcap < 50 kHz
- Need further investigation of pile-up effect



5. GS-HCAL Design

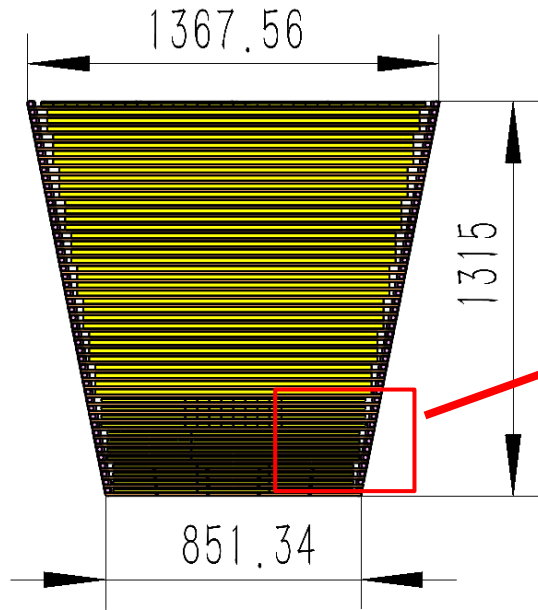
□ GS-HCAL: Barrel (16 sectors) and two Endcaps

- Thickness of the Barrel : 1315 mm
- Inner radius of the Barrel : 2140mm ($D_{in}=4280$ mm)
- Barrel Length along beam direction : 6460 mm
- Number of Layers : 48 ($\sim 6 \lambda_I$)

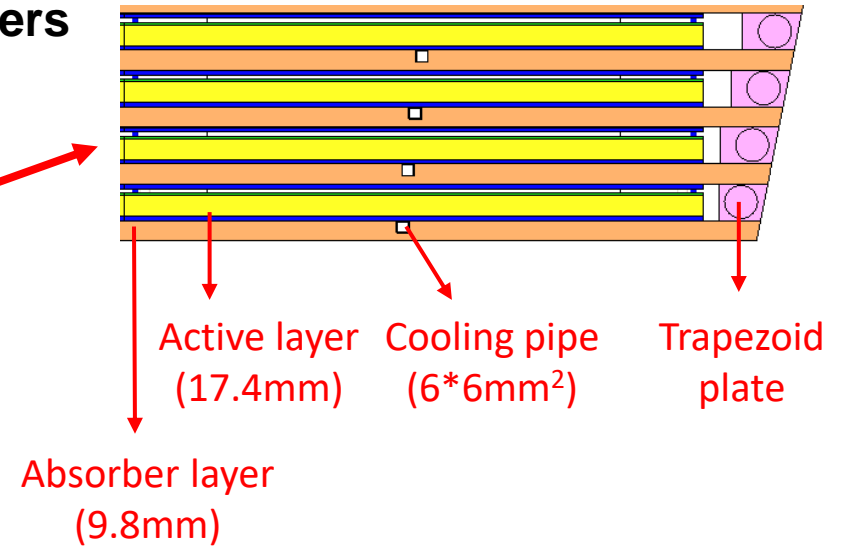


5.1 GS-HCAL Mechanical Design (Barrel)

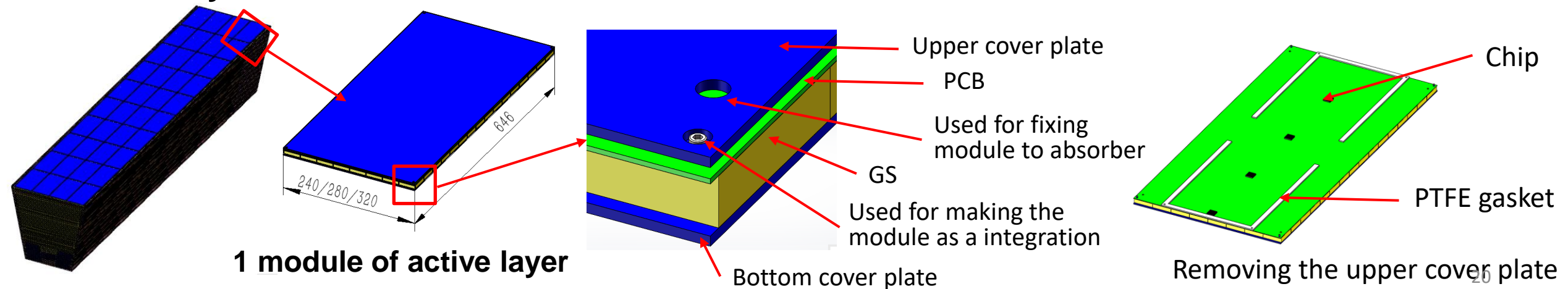
➤ One Sector



➤ Several Layers

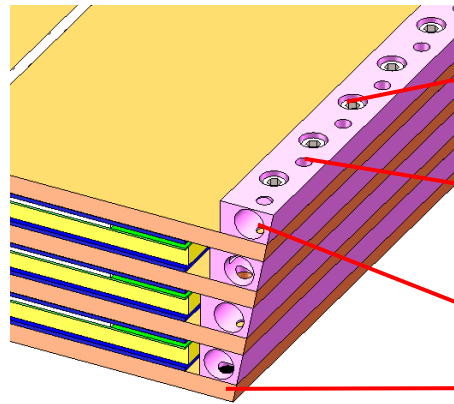
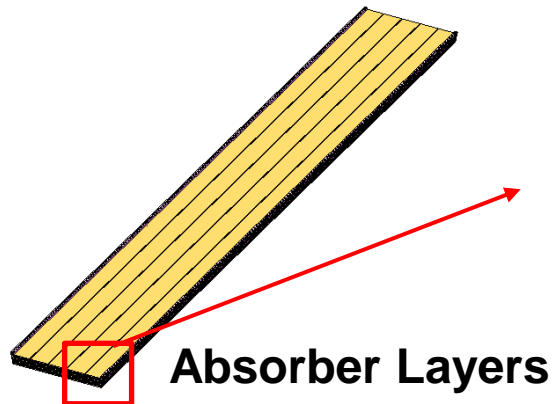


➤ Active layer structure



5.1 GS-HCAL Mechanical Design (Barrel)

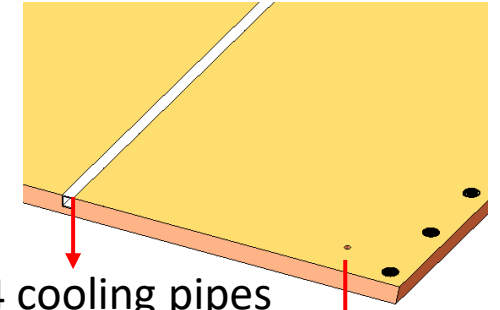
➤ Absorber layer structure



The bolts go through the upper trapezoid plate, the lower absorber layer and fix it with the lower trapezoid plate

Screws used for fix the upper absorber plate and upper trapezoid plate

Screws used for fix the edge sealing



4 cooling pipes for each layer

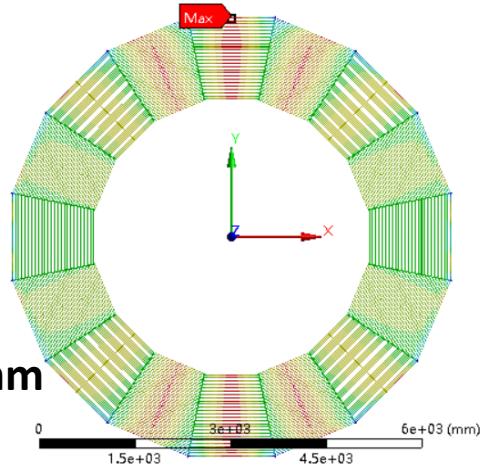
Screw for fixing active layer module

module (320mm × 646mm)

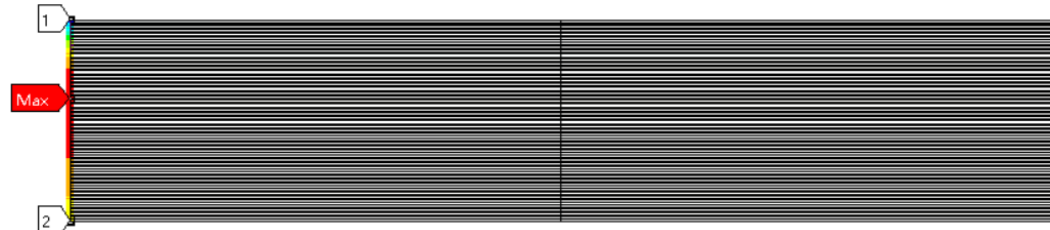
➤ Simulation of absorber structure

C: Copy of Static Structural
Total Deformation
Type: Total Deformation
Unit: mm
Time: 1
2024/9/19 16:04

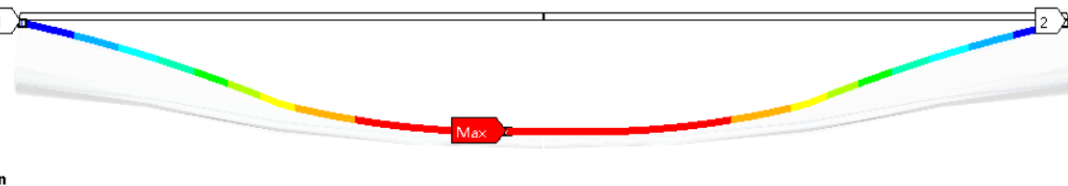
0.78638 Max
0.69901
0.61163
0.52426
0.43688
0.3495
0.26213
0.17475
0.087376
0 Min



0.75106 Max
0.74619
0.74132
0.73645
0.73158
0.72671
0.72184
0.71697
0.7121
0.70723 Min

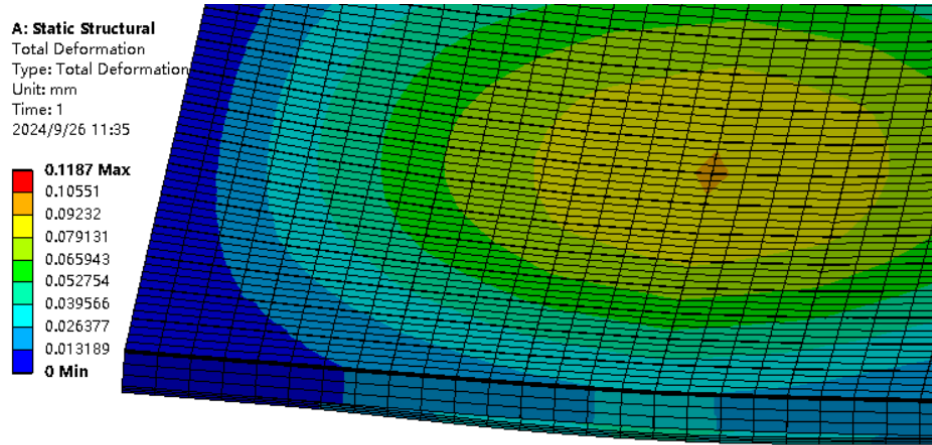


0.72296 Max
0.65002
0.57707
0.50413
0.43118
0.35824
0.28529
0.21234
0.1394
0.066453 Min

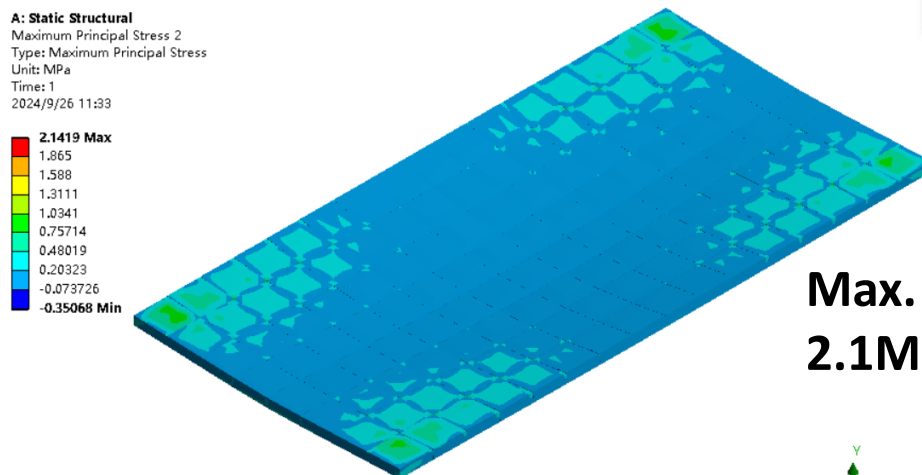


5.1 GS-HCAL Mechanical Design (Barrel)

➤ Simulation of one active layer module (320mm × 646mm)

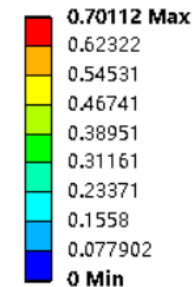


Max. deformation 0.11mm (single active layer)



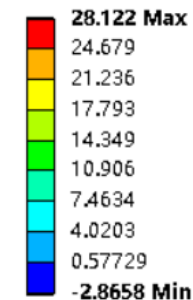
Max. stress
2.1MPa of GS

Total Deformation
Type: Total Deformation
Unit: mm
Time: 1
2024/10/6 4:50



Max. deformation 0.7mm
- One layer with absorber

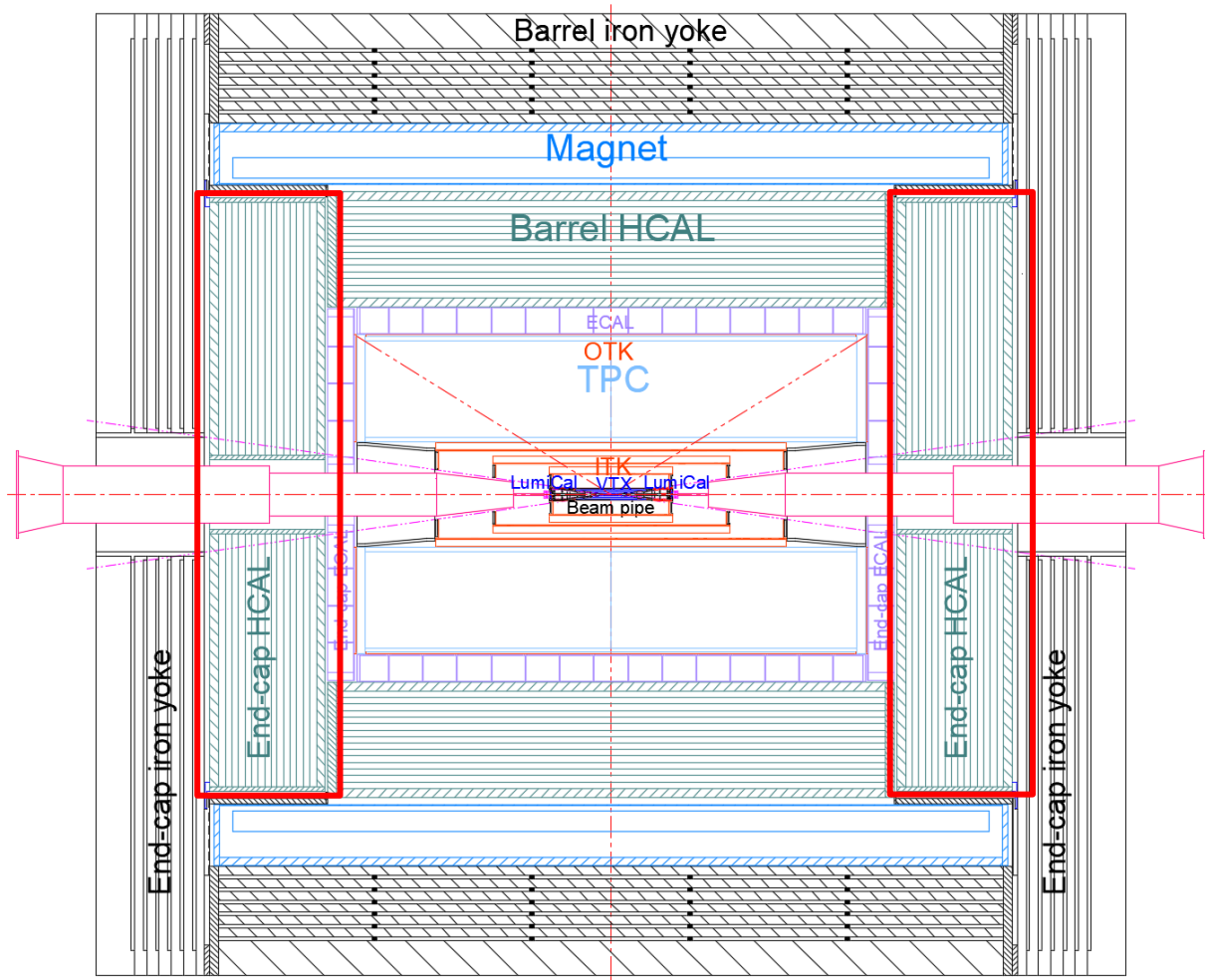
A: Static Structural
Maximum Principal Stress 2
Type: Maximum Principal Stress
Unit: MPa
Time: 1
2024/9/30 13:23



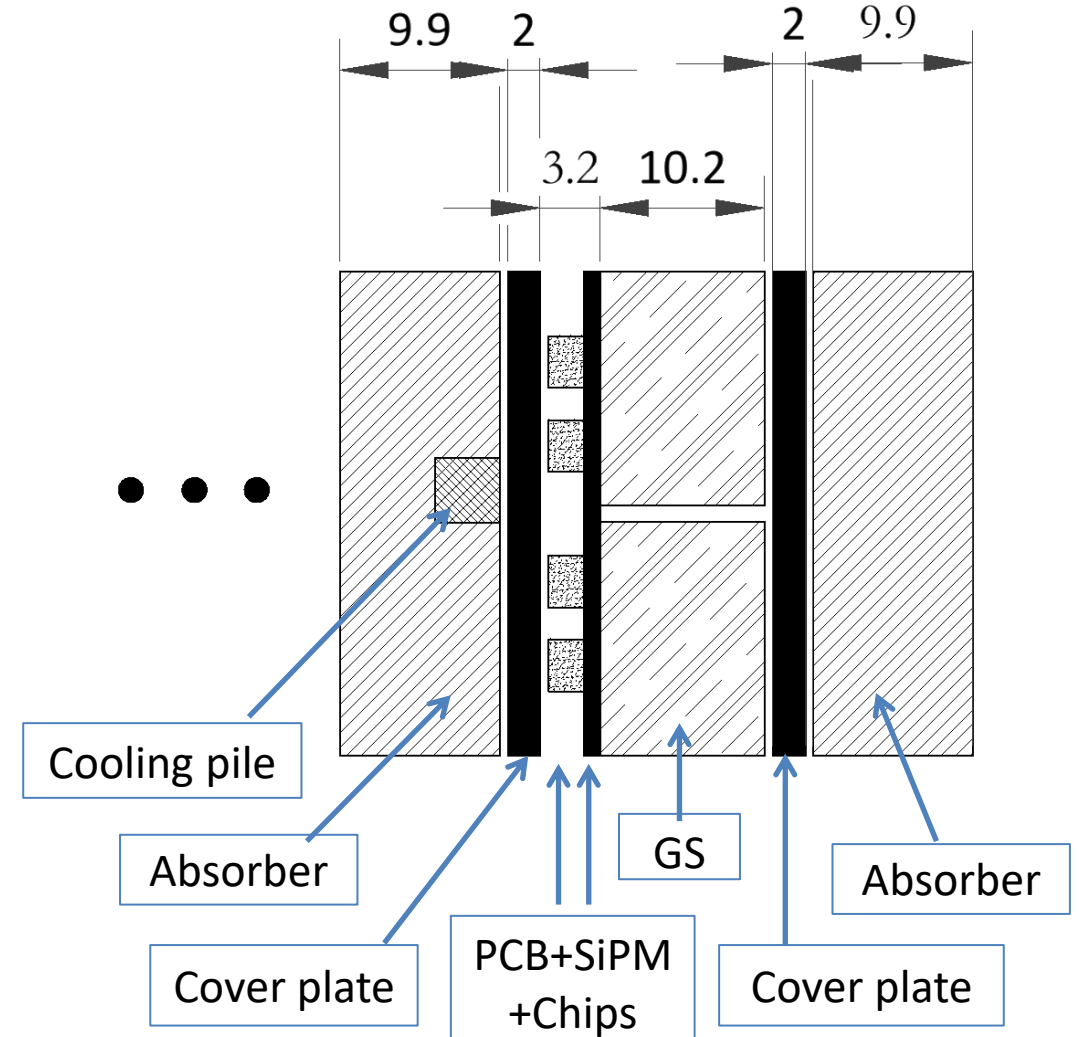
Max. stress
28.1MPa of GS

- The allowable max. stress of GS is about 50MPa

5.2 GS-HCAL Mechanical Design (Endcap)

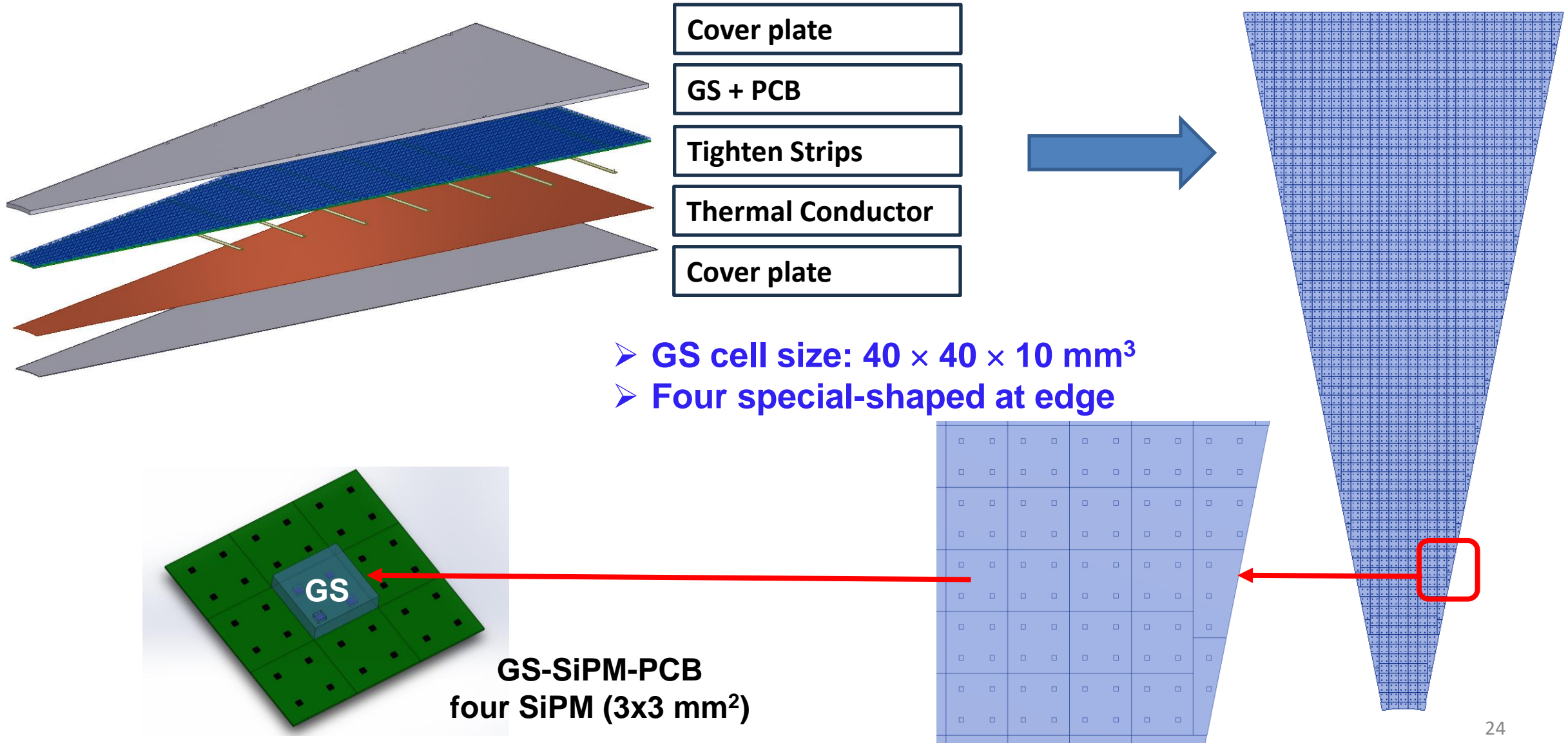


Two GS-HCAL endcap, 360 tons / each

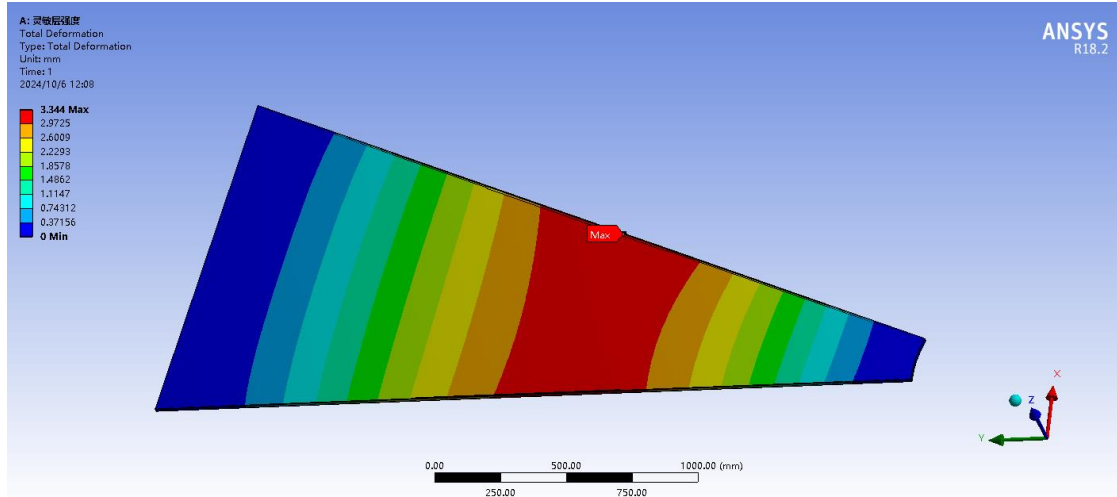


Schematic of one layer

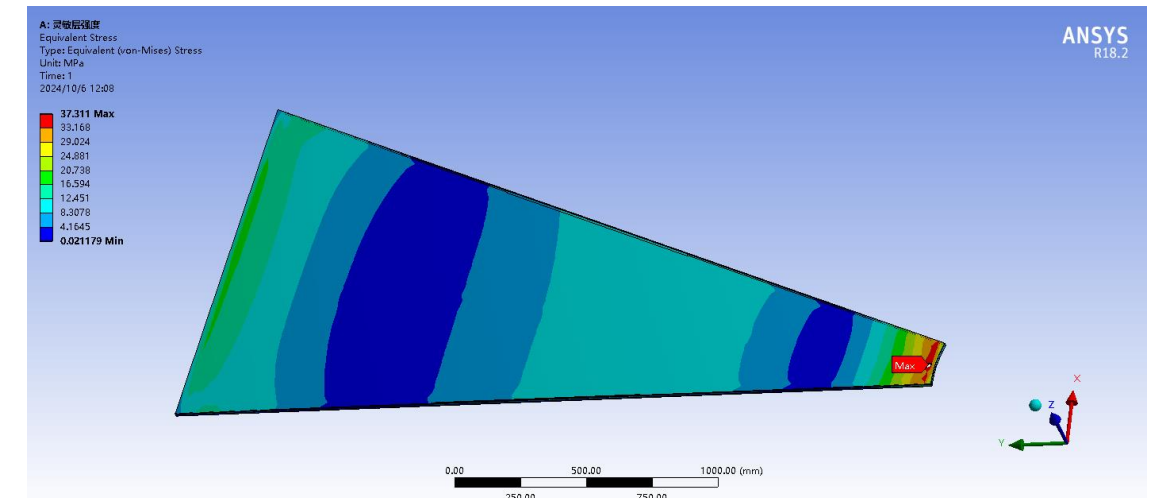
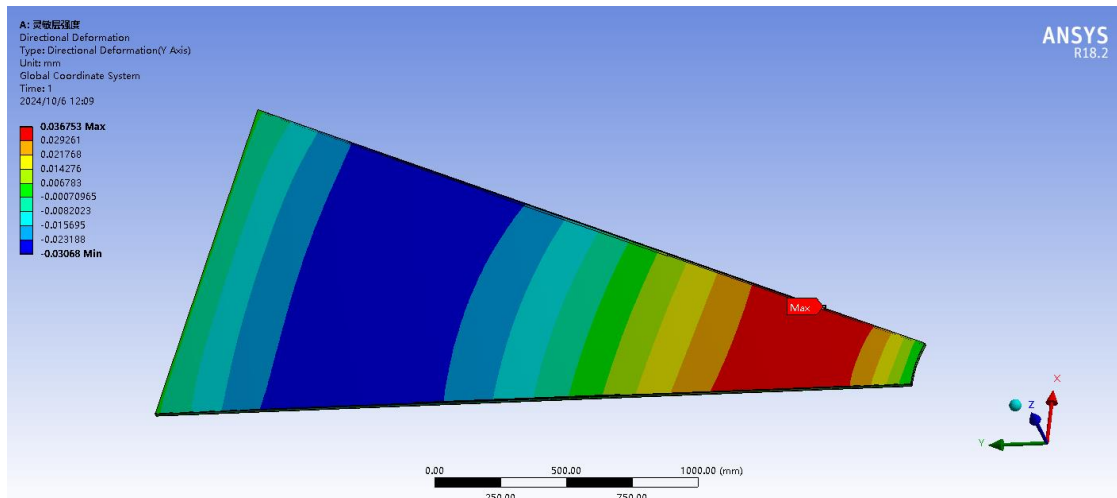
5.2 GS-HCAL Mechanical Design (Endcap)



5.2 GS-HCAL Mechanical Design (Endcap)



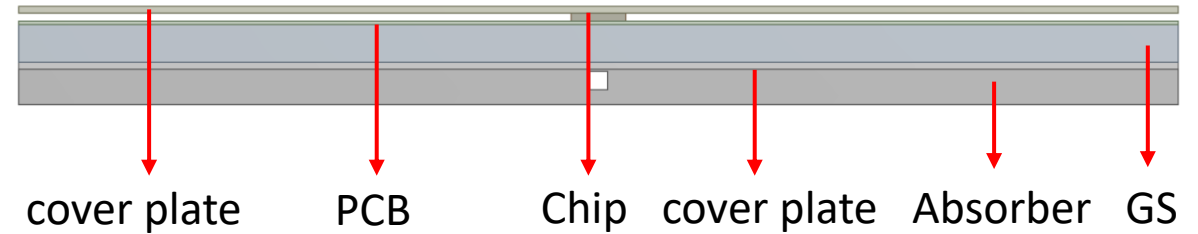
- Max. deformation in one active layer: 3mm (due to gravity)
- Horizontal extrusion deformation: 0.037mm
- Max. principal stress at narrow end: 37MPa



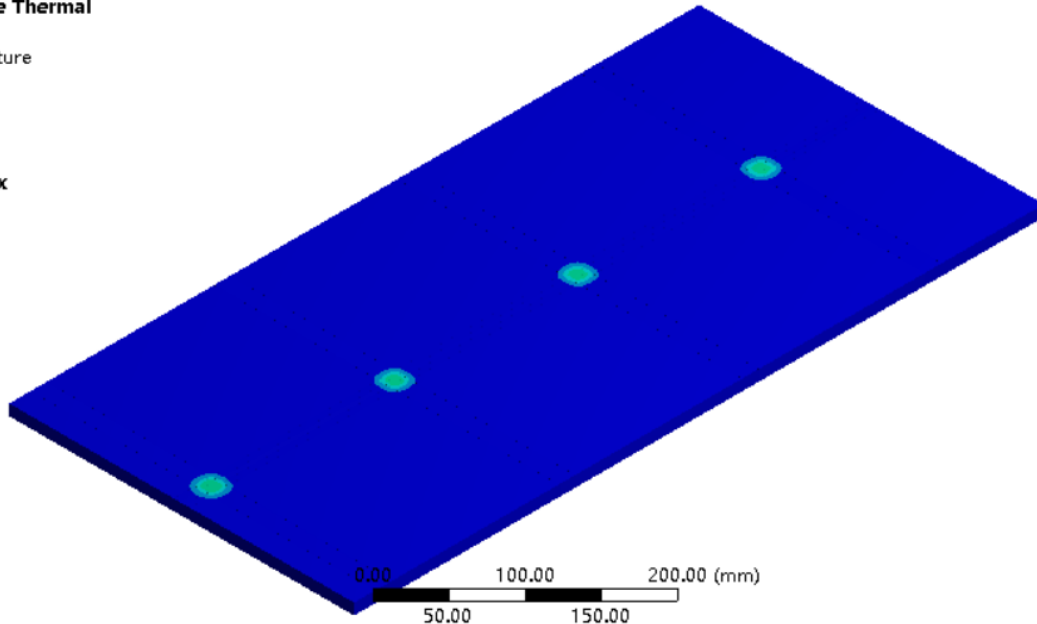
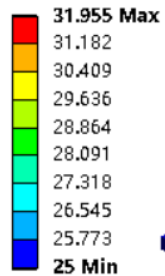
5.3 GS-HCAL Cooling Simulation

➤ Cooling simulation of 1 active layer module (320mm × 646mm)

- Heat source (chip): 15 mW/ch
- coefficient of heat conduction: 5000W/m² K;
- Inlet water 25°C, environment temperature is 25°C
- Thermal contact resistance: 500W/m²

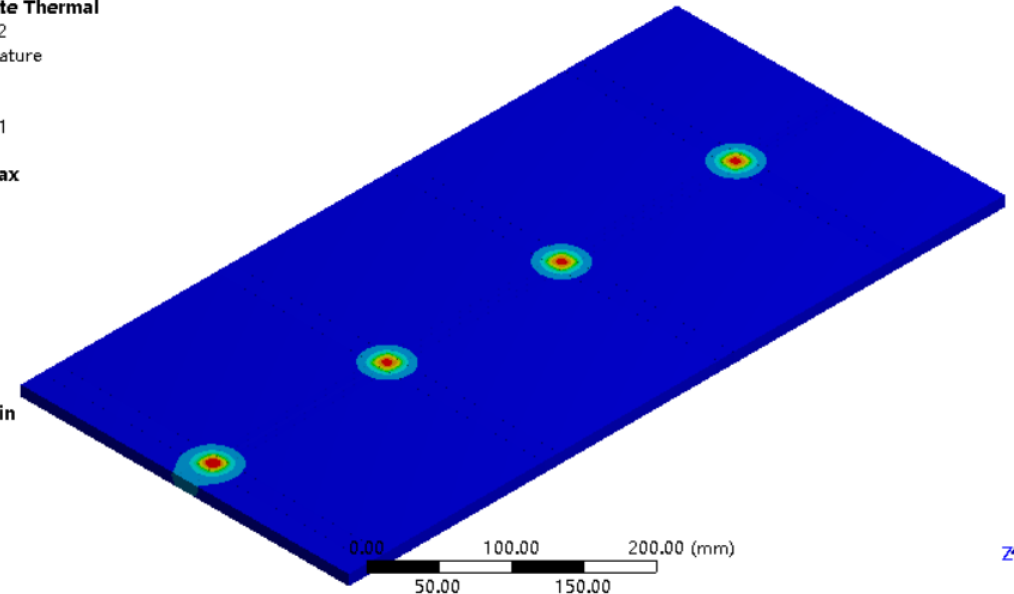
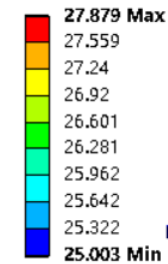


A: Steady-State Thermal
Temperature
Type: Temperature
Unit: °C
Time: 1
2024/10/6 7:09



Temperature distribution: 25 °C ~ 32 °C

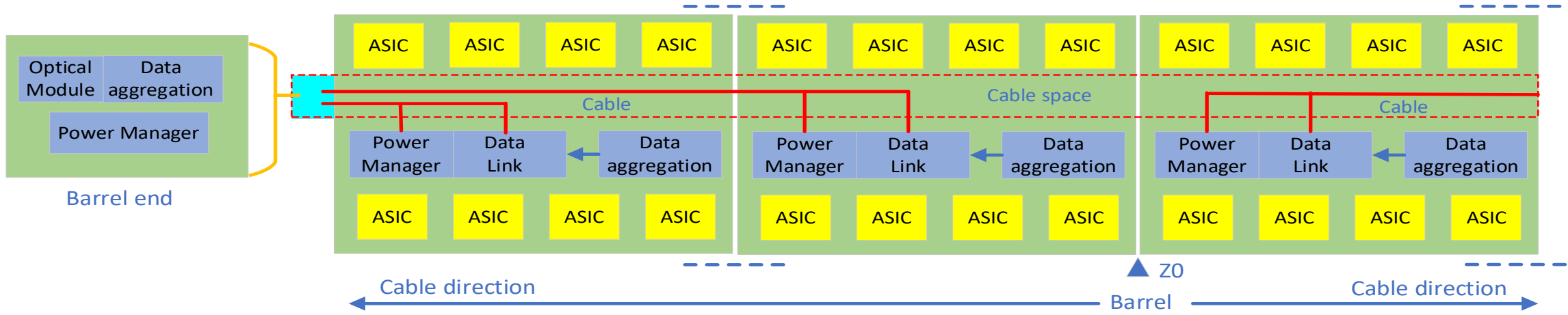
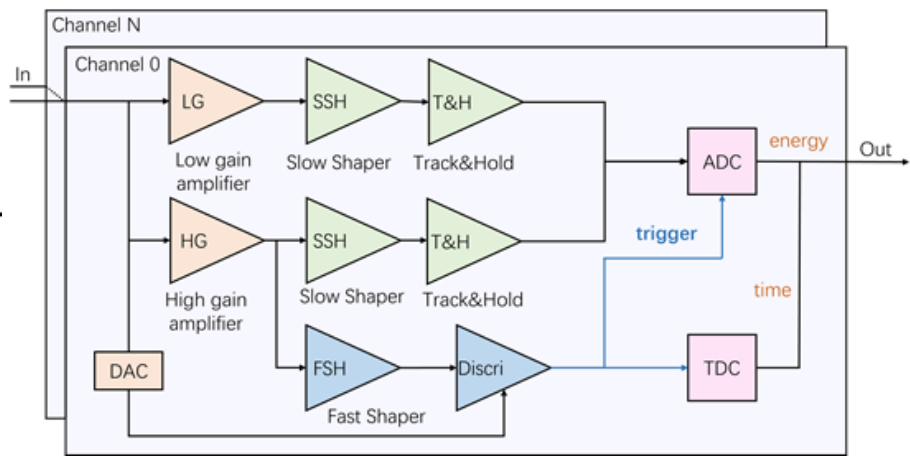
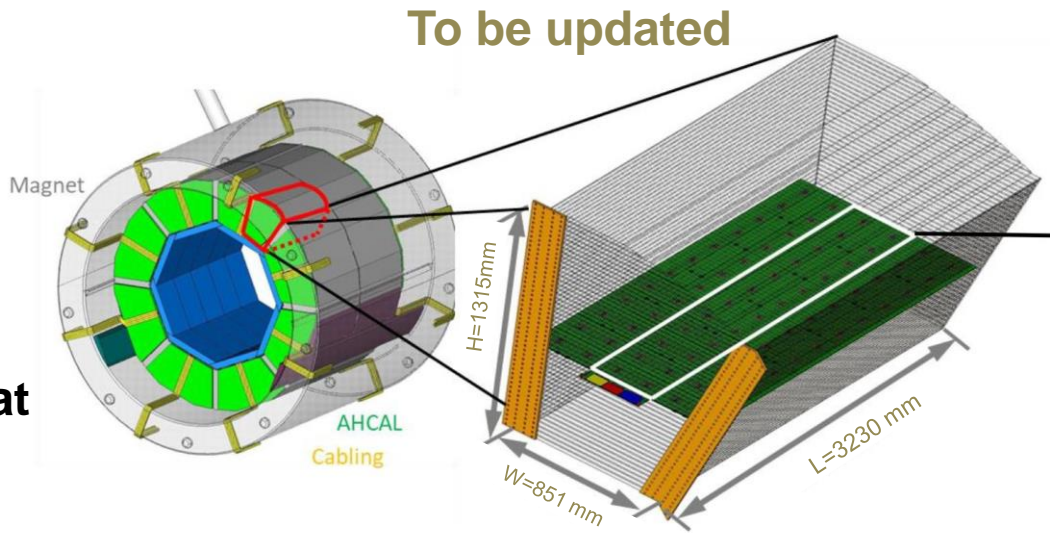
A: Steady-State Thermal
Temperature 2
Type: Temperature
Unit: °C
Time: 1
2024/10/6 7:11



Temperature difference (GS vs SiPM): 2.8 °C

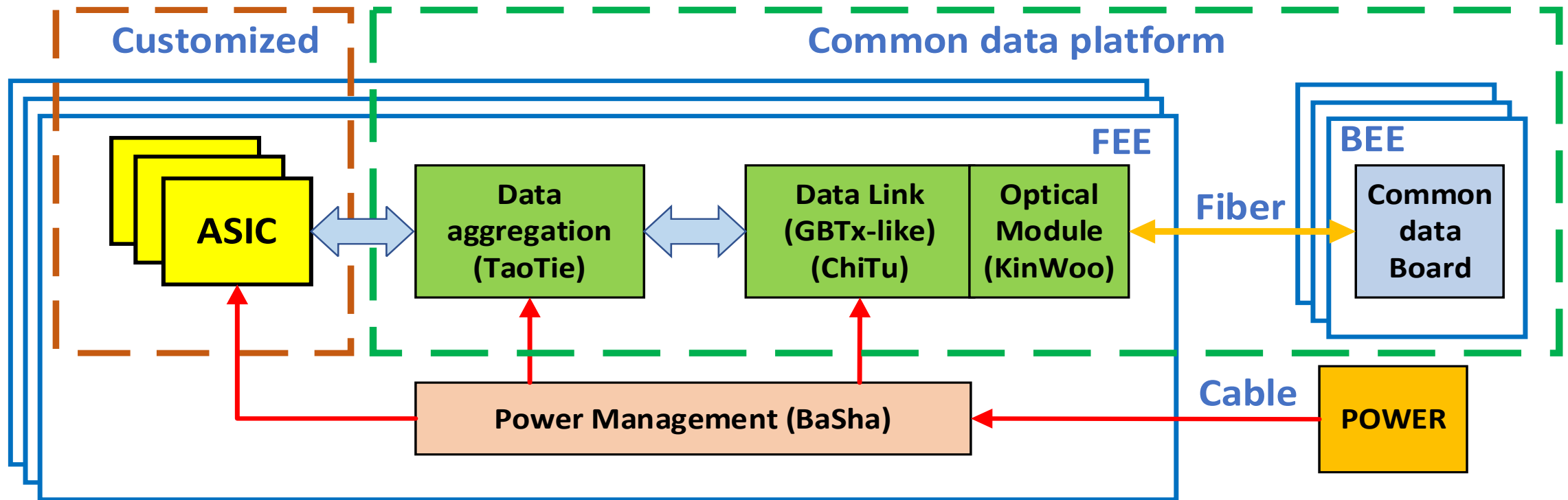
6. GS-HCAL Readout Electronics

- **Thickness: 3.2mm**
 - PCB 1.2mm
 - ASIC Chip 2mm
- **Power: 15 mW/ch**
- **Aggregation board at the end of barrel**



Aggregation board at the end of barrel, cable connection

6. GS-HCAL Readout Electronics



- **Energy Measurement:** ASIC for ECAL & HCAL
- **Data transmission:** common data platform (see electronics report)
- **Trigger mode:** FEE trigger-less readout

7. HCAL Research Group

- **CEPC-HCAL team: IHEP, USTC, SJTU, HNNU**
 - **Detector for RPC-DHCAL:** Staff(**2**) + Student(**1**)
 - **Detector for PS/GS-AHCAL:** Staff(**9**) + Student(**5**)
 - **Electronics:** Staff(**5**)
 - **Mechanics:** Staff(**3**)
- **The Glass Scintillator Collaboration**
 - Institute (**11**) + Staff (**20**)+ Student (**10**)
- **Join the DRD6 - WP1 for the GS study and HCAL study**

8. Summary and Plan

■ Detector

- R&D of high density and high light yield glass scintillator
- Small prototype of GS-HCAL for beam test
- Test special shape plastic/glass scintillator

■ Electronics

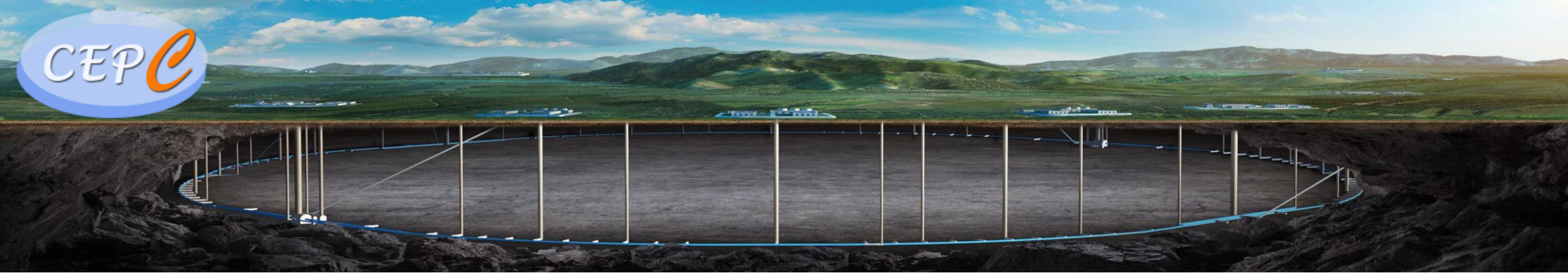
- ASIC chips R&D
- Readout electronics design

■ Mechanics

- Optimization of the mechanic design
- Optimization of the cooling design

■ Simulation and Performance

- Optimization of GS-HCAL geometry in CEPCSW
- GS-HCAL full simulation and reconstruction in CEPCSW



Thanks for your attention !

4. Main Technical Challenges

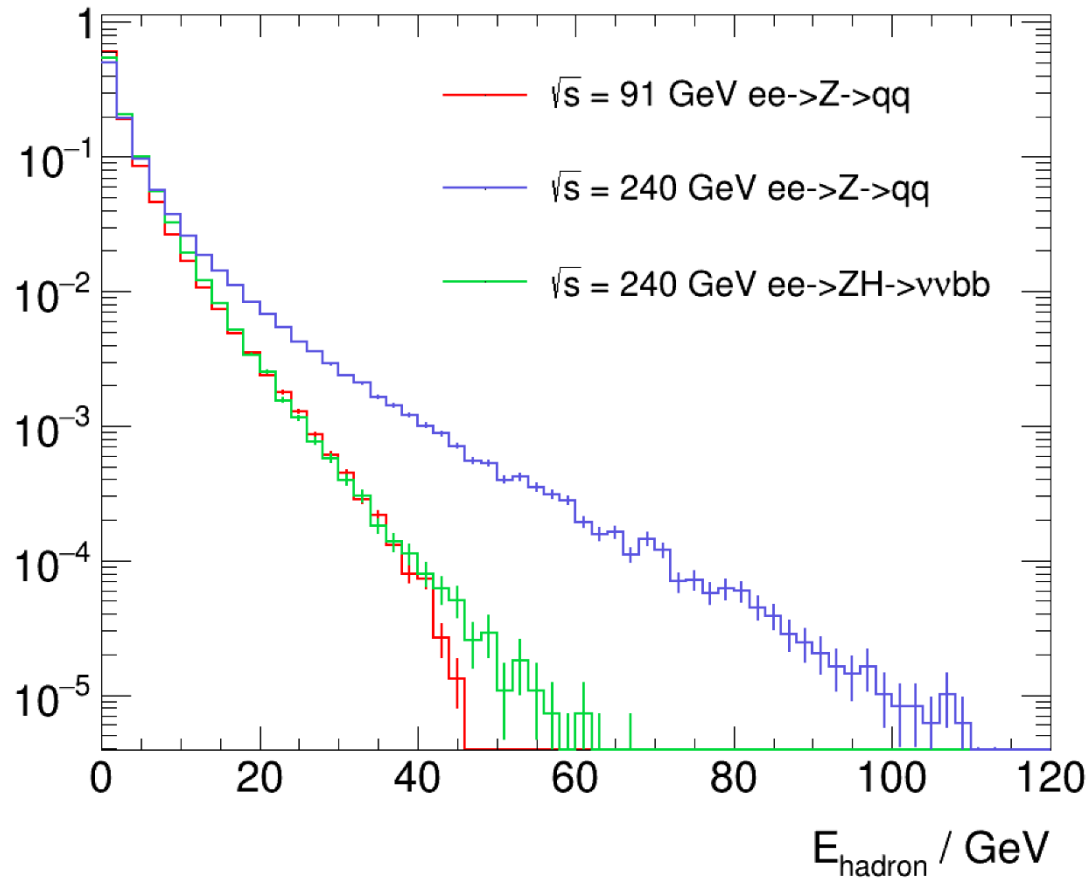
■ The main challenge

- R&D of the high density and high light yield glass scintillation;
- Mass production and quality / cost control;

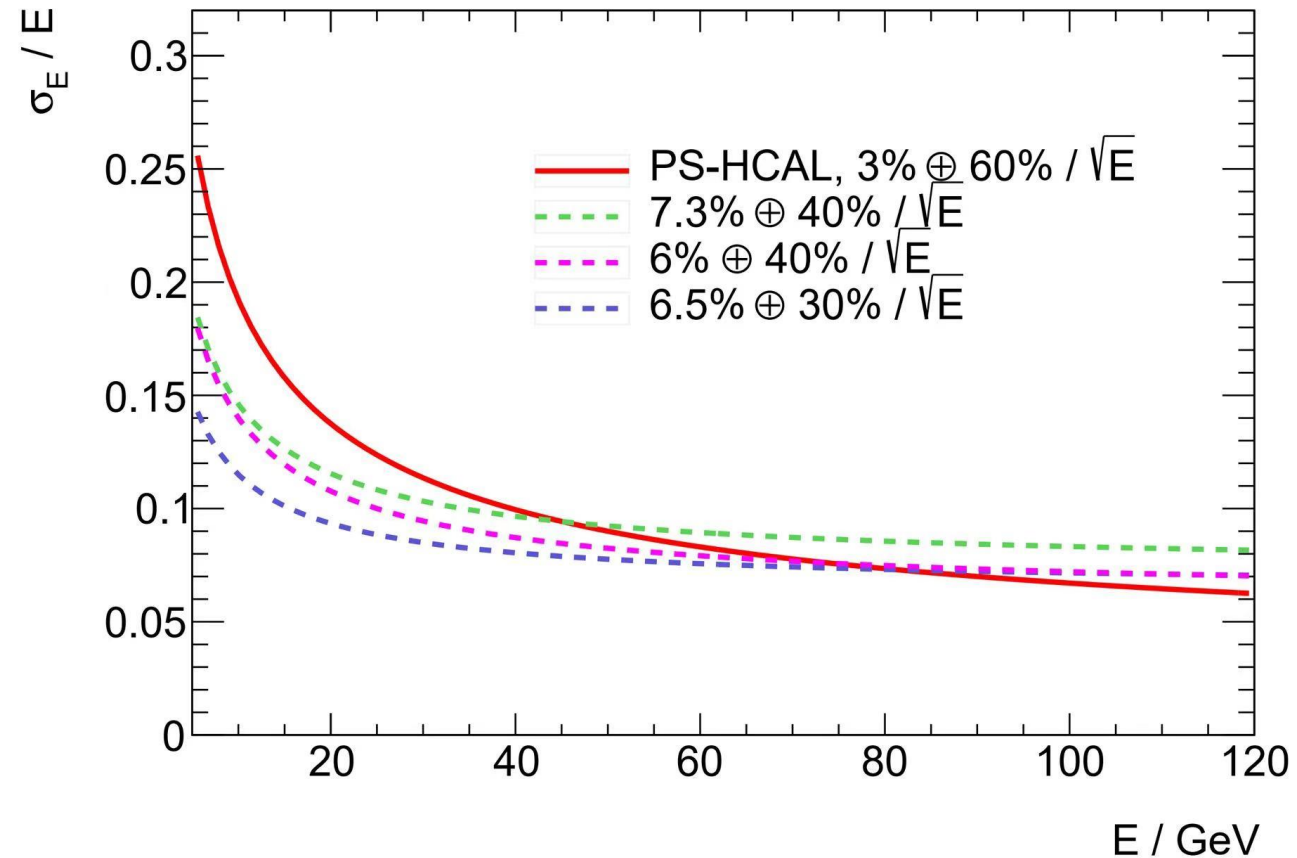
■ Technical innovations needed to meet the challenge

- Technique for **large scale production of high quality scintillator tiles** in a low-cost way
- Highly integrated, **fully embedded and scalable electronics** with a parallel readout design for high rate application
- The **design and installation** of the **big size and heavy weight** detector structure.

Backup slides



➤ $E_{\text{hadron}} < \sim 100 \text{ GeV}$, typically $< 60 \text{ GeV}$

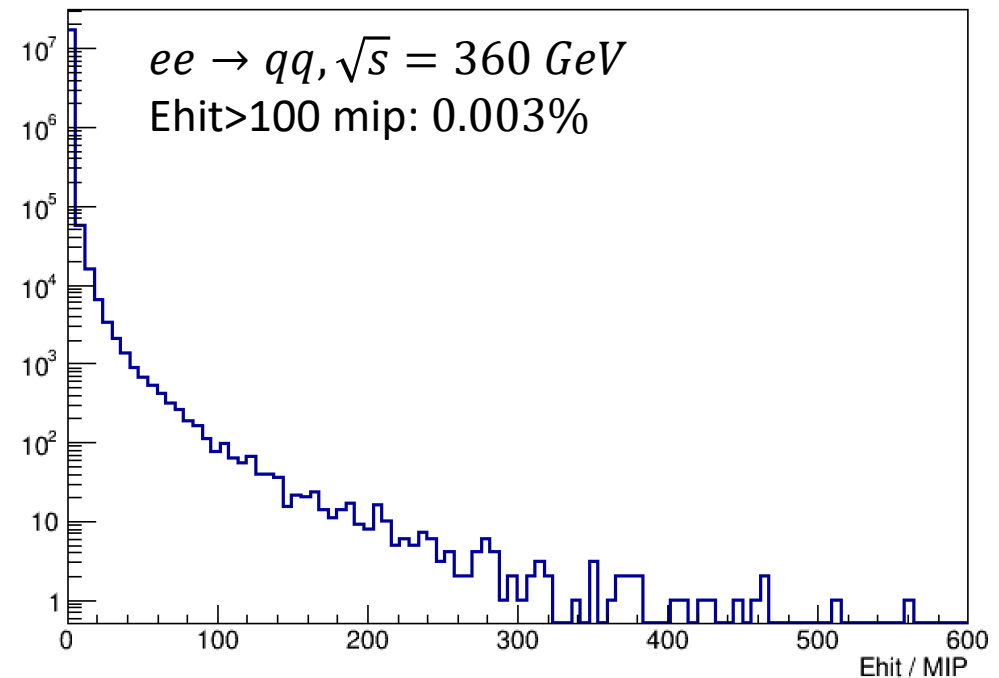
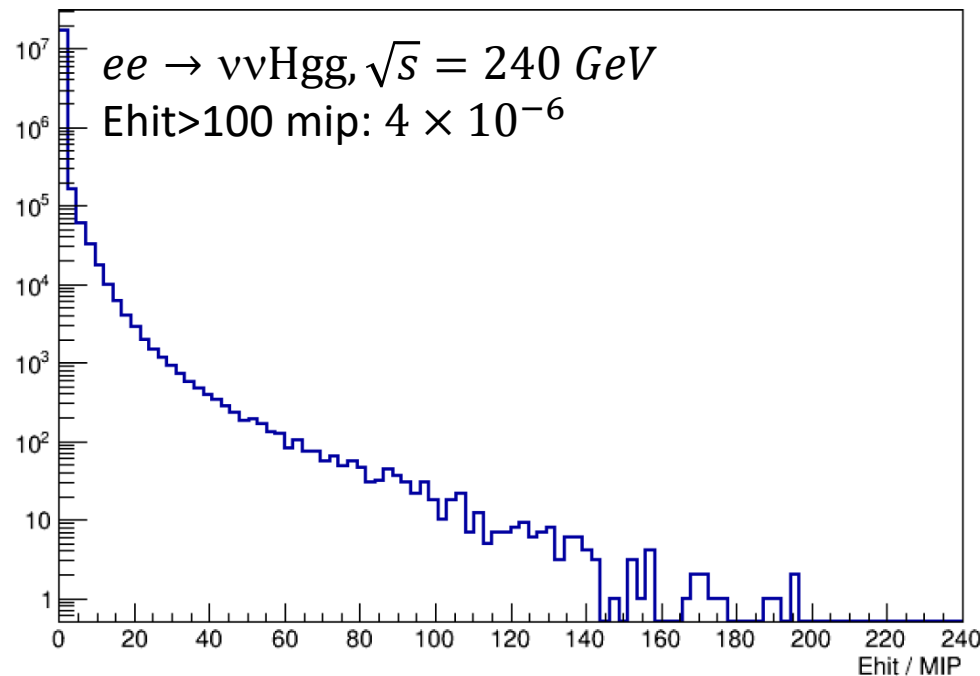


➤ Energy resolution of GS-HCAL is better than that of PS-HCAL for $E < 80 \text{ GeV}$

Key parameters to energy resolution

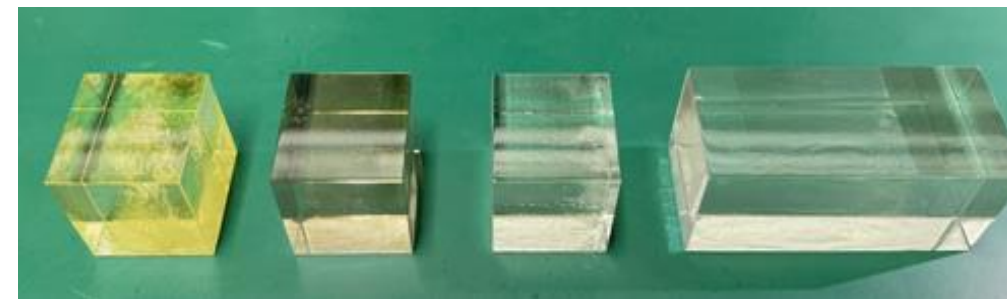
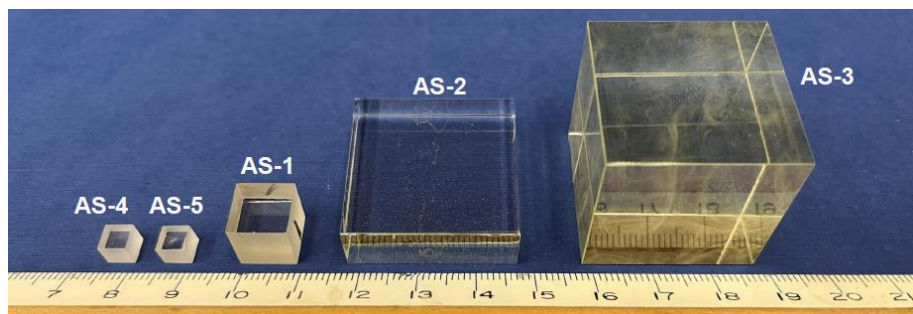
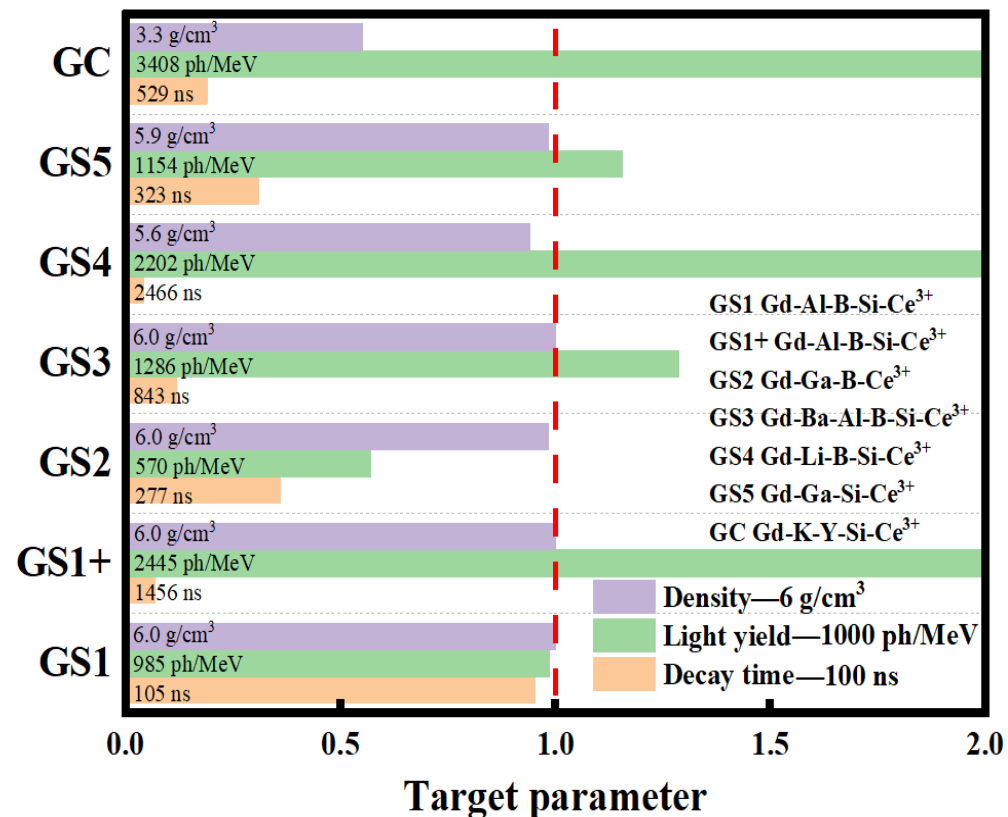
■ Dynamic range: 0 ~ 100 MIP can cover >99.99% cases

- For SiPM: 8000 p.e. can be controlled in linear range (suppose LY ~ 80 p.e./MIP).
- For electronics: 1~1k can be achieved.
- Considering the common electronics design for ECAL, HCAL and Muon, HCAL's demands can be covered by ECAL.



1. GS-HCAL: Sample test

| Parameters | Unit | BGO | GS1 | GS1+ | GS5 |
|-----------------------|-------------------|---------|---------|-----------|---------|
| Cost | | 1 | 0.1 ? | | |
| Density | g/cm ³ | 7.13 | 6.0 | 6.0 | 5.9 |
| Transmittance | % | 82 | 70 | 80 | 80 |
| Refractive Index | -- | 2.1 | 1.74 | 1.71 | 1.75 |
| Emission peak | nm | 480 | 400 | 390 | 390 |
| Light yield, LY | ph/MeV | 8000 | 985 | 2445 | 1154 |
| Energy resolution, ER | % | 9.5 | 30.3 | 25.8 | 25.4 |
| Decay time | ns | 60, 300 | 36, 105 | 101, 1456 | 90, 300 |

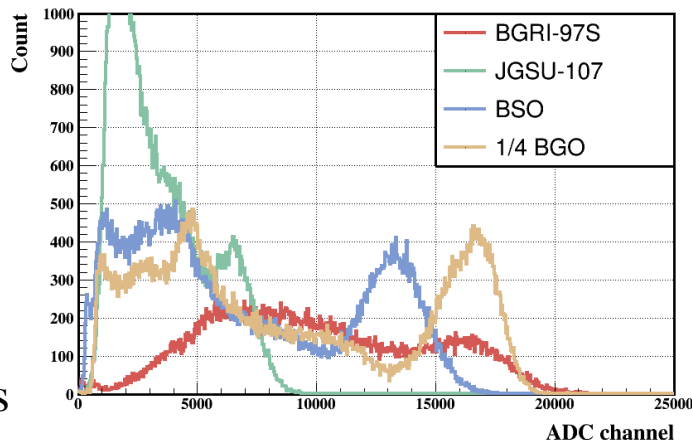


The samples (called AS glass) post to EIC for the test.

1. GS-HCAL: Sample test

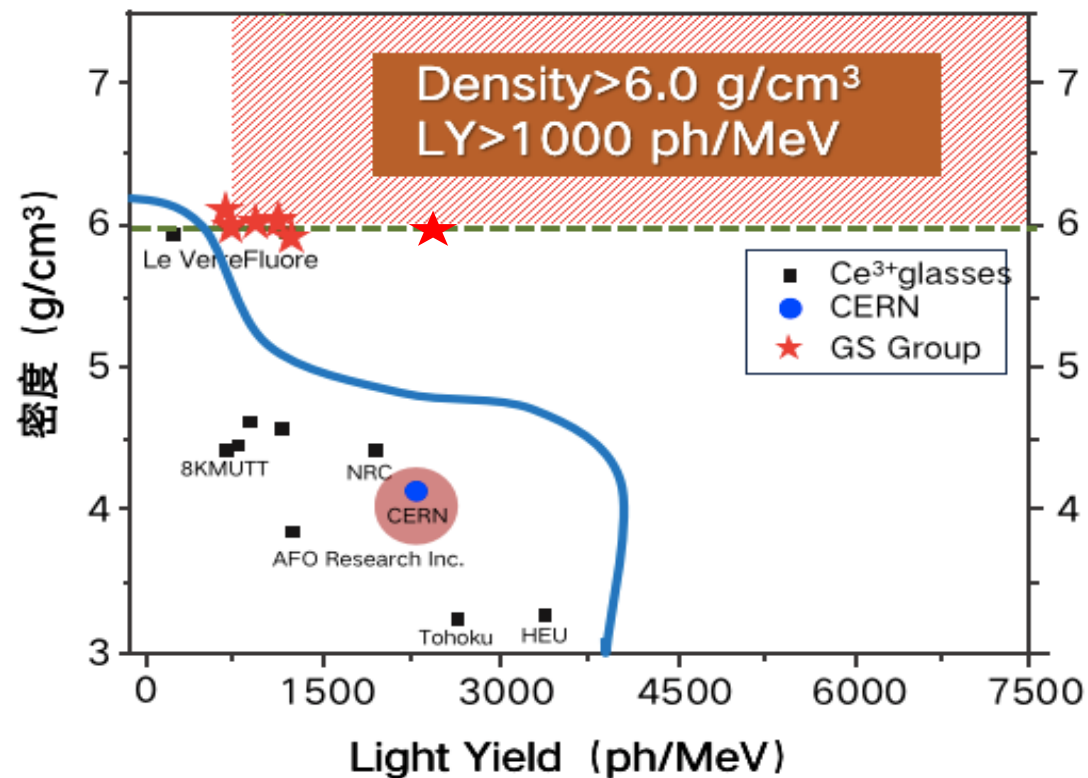
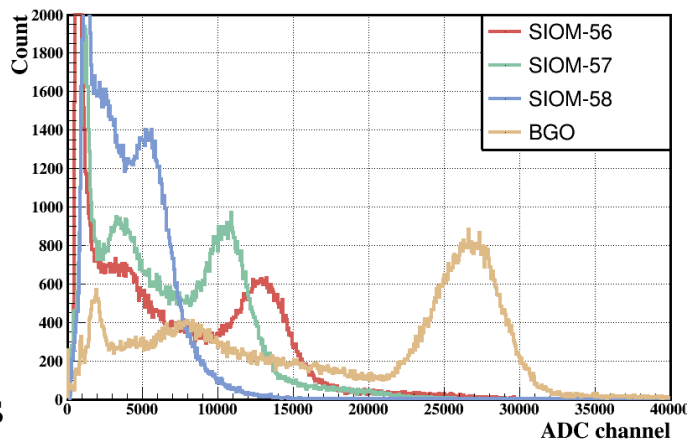
Small-Size Sample

- Size=5*5*5 mm³
- Density~6.0 g/cm³
- LY~2445 ph/MeV
- ER=25.8%
- LO in 1μs=1074 ph/MeV
- Decay=101 (2%), 1456 ns

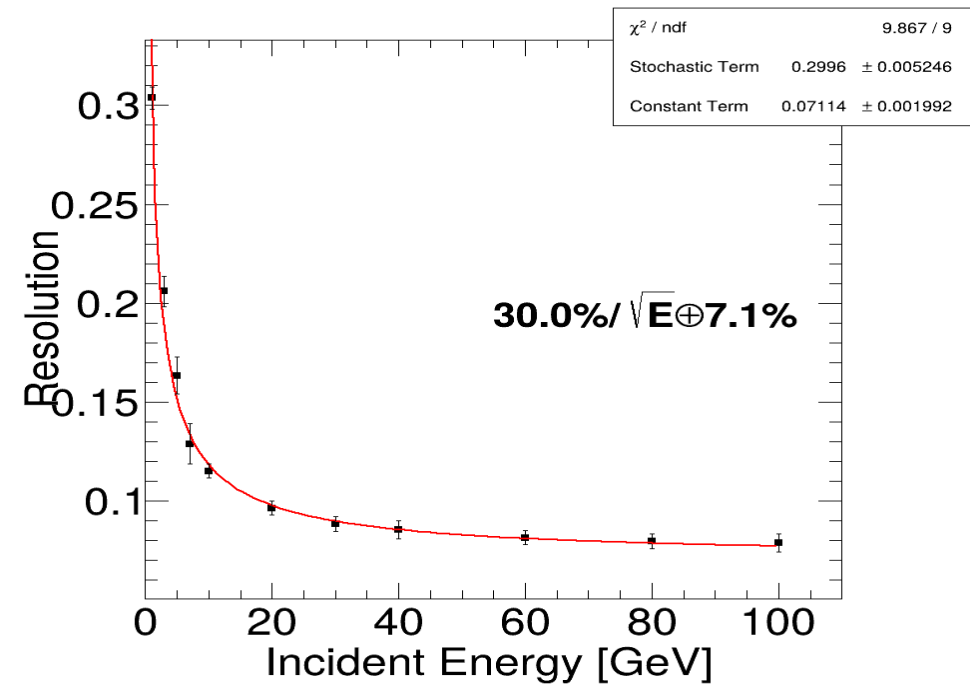
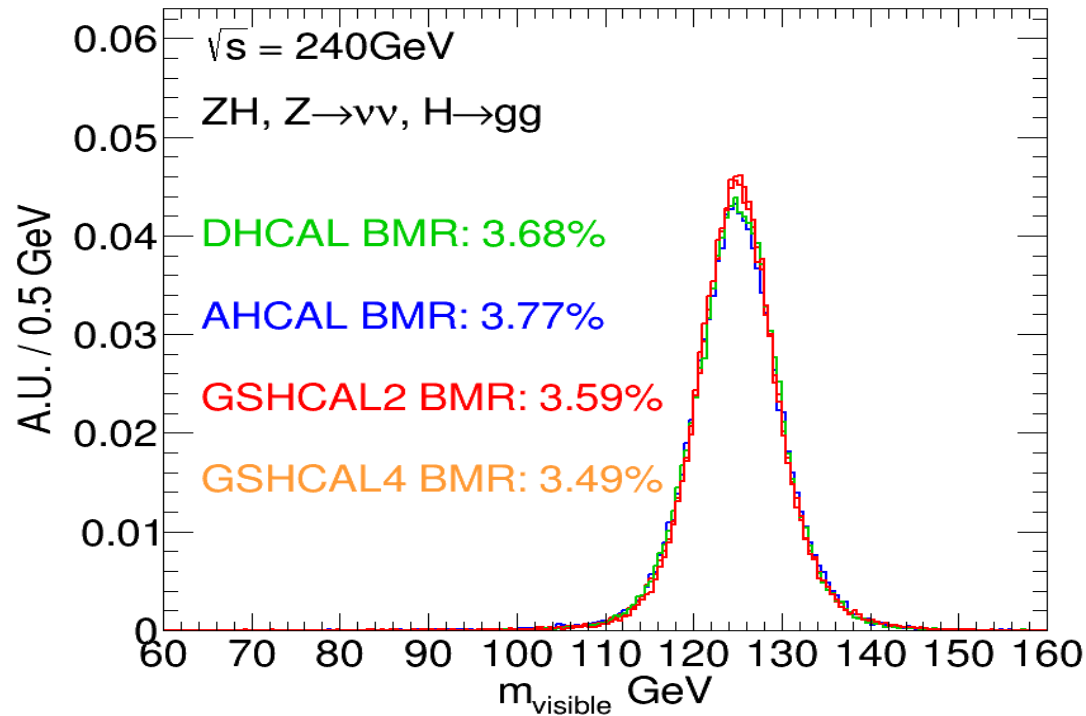


Large-Size Sample

- Size=40*40*10 mm³
- Density=6.0 g/cm³
- LY ~1200 ph/MeV
- ER=33.0%
- LO in 1μs=607 (51%)
- Decay=117 (3%), 1368 ns



2. GS-HCAL Performance (MC)

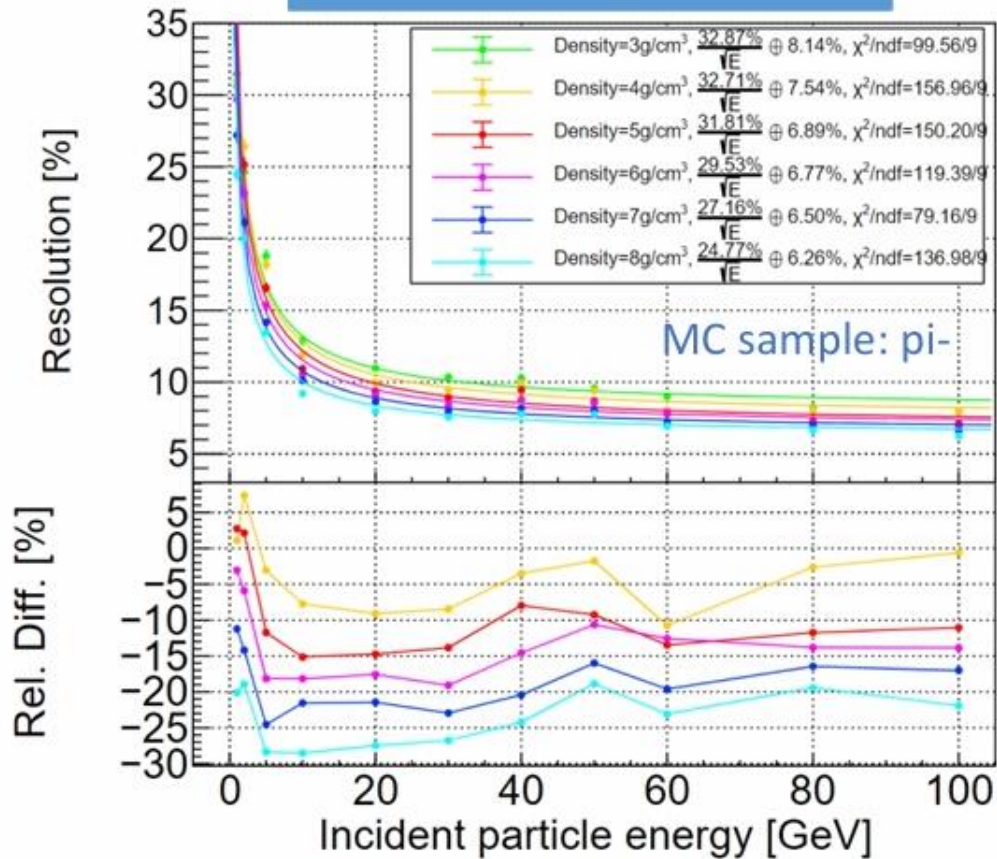


| Status | CDR | CDR | R&D | Ref-TDR |
|---------------------|----------------|--------------|--------------|--------------|
| Design Option | SDHCAL | AHCAL | GSHCAL | GSHCAL |
| Active Material | RPC | PS | GS | GS |
| Boson Mass Res. | 3.7% | 3.8% | 3.6% | 3.5% |
| No. of Layers | 40 | 40 | 40 | 48 |
| Nucl. Inter. Length | $4.8\lambda_1$ | $5\lambda_1$ | $5\lambda_1$ | $6\lambda_1$ |

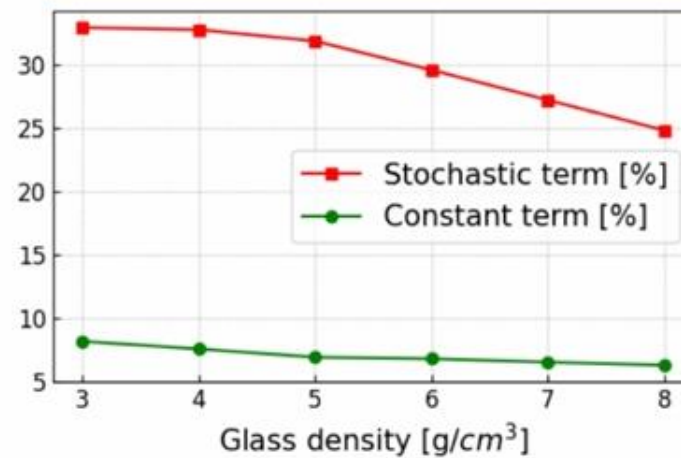
- Using similar setup as PS-HCAL, GS-HCAL can achieve a **more compact structure and less readout channels**, as well as a comparable PFA performance with the DHCAL;
- The energy resolution is about 30% by simulation with the construction of Ref-TDR design.

2. GS-HCAL Performance (MC)

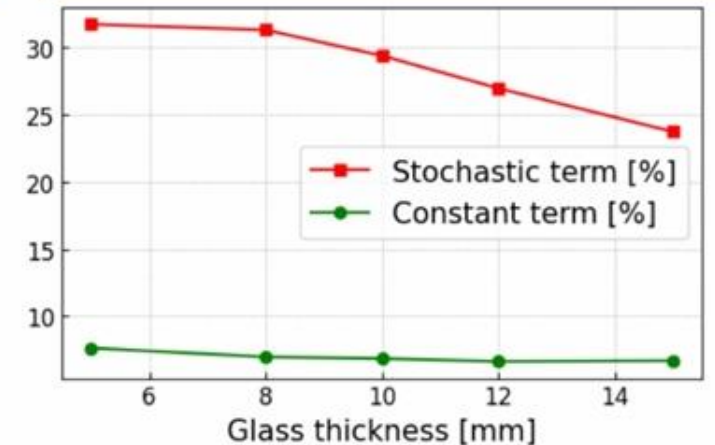
Hadronic energy resolution



Energy resolution vs. glass density



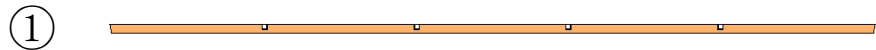
Energy resolution vs. glass thickness



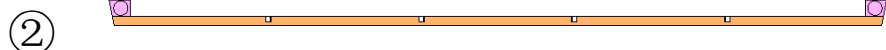
- Improvements of hadronic energy resolution
 - Glass density and thickness, energy threshold
- Targets for scintillating glass R&D
 - Density: 6 g/cc
 - Thickness: 10mm
 - Intrinsic light yield: 1000 photons/MeV

3. GS-HCAL Mechanical Design

➤ Assembling of one division



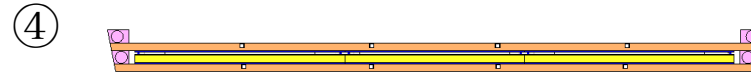
First absorber



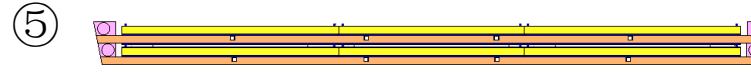
First trapezoid plate



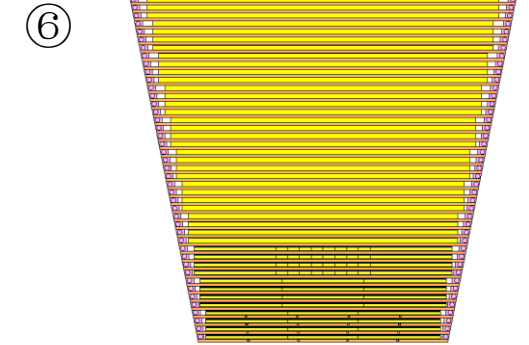
First active layer



Second absorber and trapezoid plate



Second active layer



One division

➤ Installation

