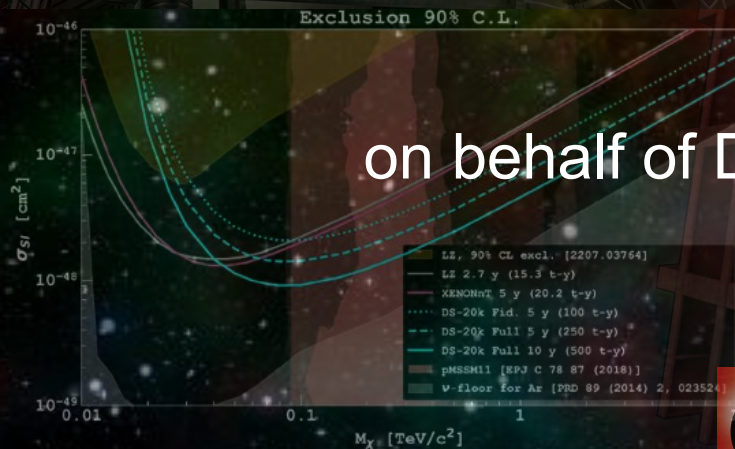


Characterization of DarkSide-20k Photo Detector Units

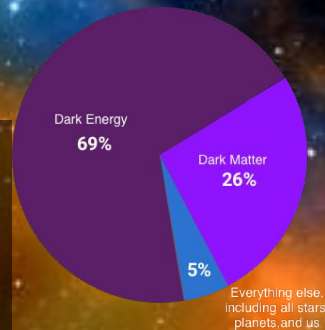
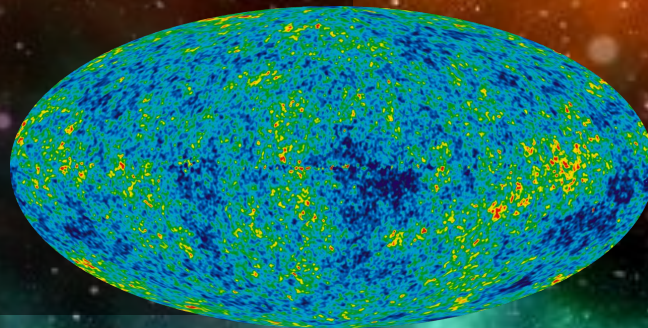
Dmitrii Rudik
on behalf of DarkSide-20k collaboration

Hong Kong,
LIDINE 2025



- DarkSide-20k and its optical readout
- Production of the Photo Detector Units (PDU)
- PDU testing facilities
- Tests of PDUs
- QA/QC strategy
- Conclusion

Let's start with the Dark Matter

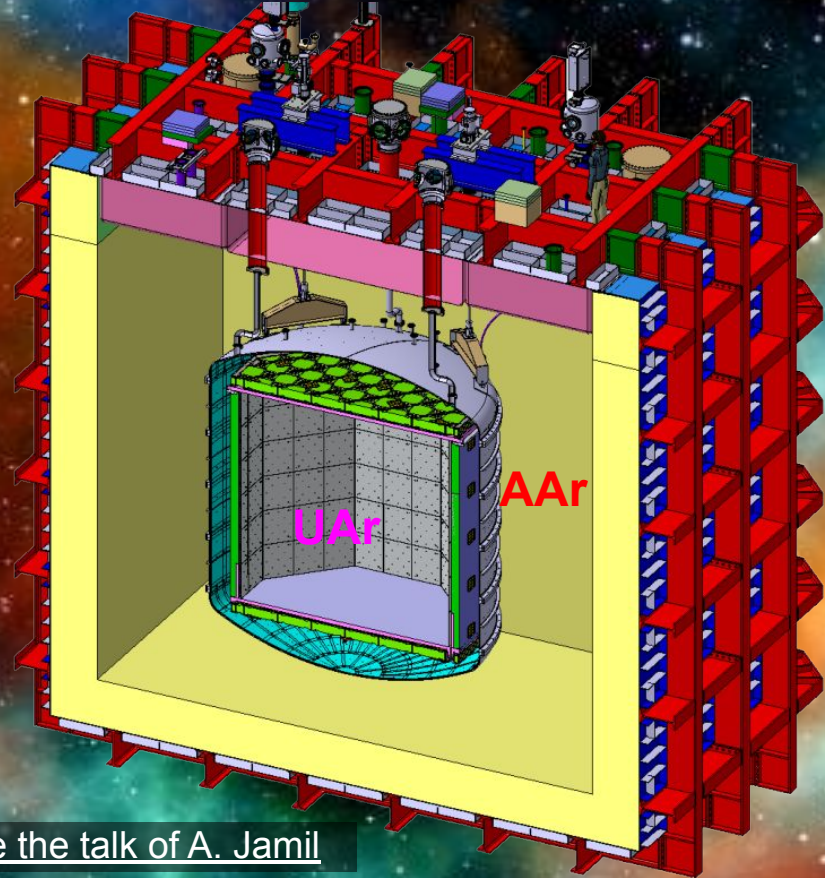


Some Dark Matter evidences



The DarkSide-20k experiment

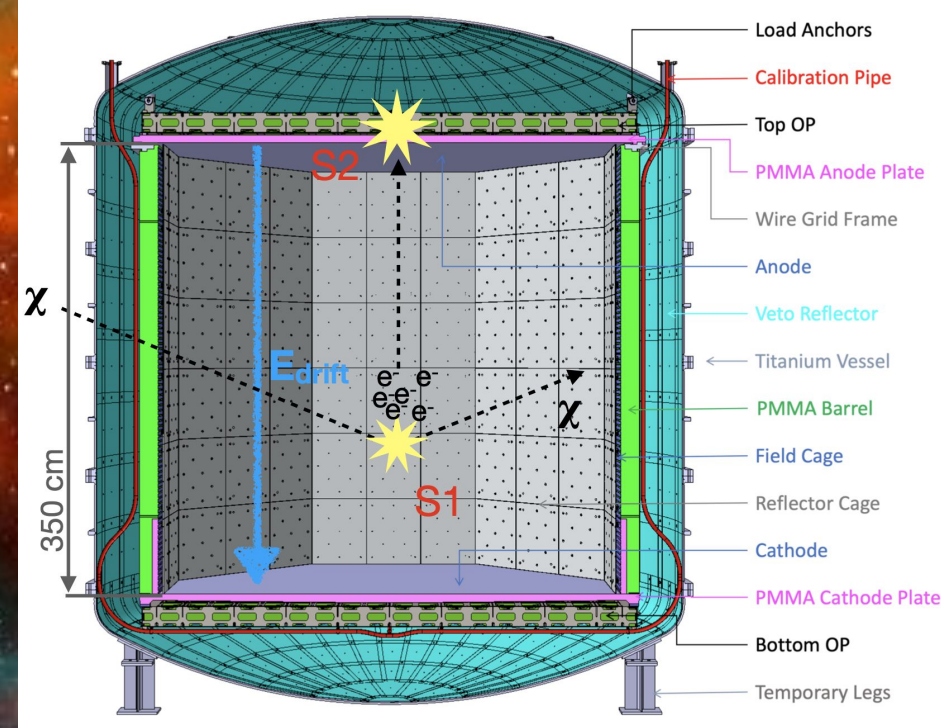
- Double-phase LAr detector for the Dark Matter search in the form of WIMPs
- Under construction @ LNGS hall C (3800 m w.e.)
- Outer veto: DUNE-like membrane cryostat ($8 \times 8 \times 8$ m³)
~650 t of liquid atmospheric argon (AAr)
- Stainless steel inner detector
~100 t of ultra pure underground liquid argon (UAr)
~50 t of UAr in the active volume (~ 20 t in fiducial volume)
- Gas pocket: “diving bell” technology
- Fields:
 - clevis coated acrylic (PMMA) walls, cathode and anode
 - wire grid
- Readout:
 - Wavelength shifter: TPB in TPC; PEN foils in vetos
 - 528 (detector) + 152 (two vetoes) SiPM-based Photo Detector Units (PDU and veto vPDU)
 - Enhanced Specular Reflector film (ESR)



See the talk of A. Jamil

Two-phase TPC technology

- Liquid noble gas (Ar)
- Two signals
 - Scintillation (S1)
 - Electroluminescence (S2)
 - $\lambda = 128 \text{ nm} \rightarrow$ wavelength shifter is needed
- Electric field to extract ionization electrons
- Sensitive to the single ionization electron (SE)
- Arrays of photodetectors from top and bottom
- 3D position reconstruction
- Self-shielding or “wall-less” detector



Optical readout in DarkSide-20k



TPC:

- Two optical planes
- $\sim 21 \text{ m}^2$ in total
- $\sim 100\%$ coverage of cryogenic SiPMs
- 2112 channels

Veto:

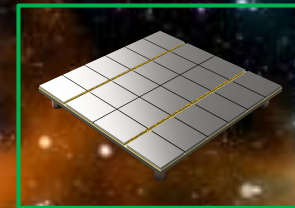
- Same SiPM technology
- 480 (inner veto) + 128 (outer veto) channels



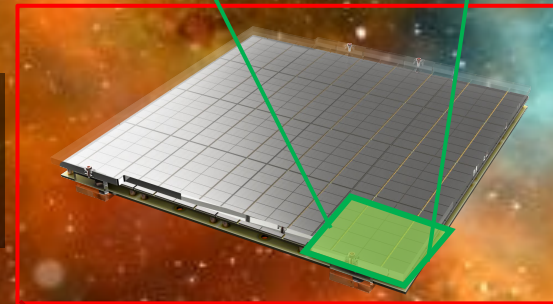
Photo Detector Units

- PDU
- 16 tiles hosted on a motherboard
- 4 readout channels (sum of 4 tiles each $\rightarrow$ quadrants of $10 \times 10 \text{ cm}^2$)
- Power controller allows to switch on/off each tile independently

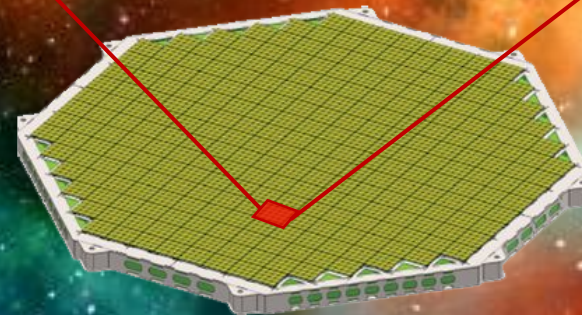
Tile: $5 \times 5 \text{ cm}^2$
 24 SiPMs directly mounted on a FEB
 SiPM: NUV-HD-CRYO developed by FBK
 and produced by LFoundry



PDU: $20 \times 20 \text{ cm}^2$
16 Tiles Assembled on a
Motherboard
4 readout channels



Optical planes: $\sim 2 \times 10 \text{ m}^2$
 Total PDUs used (TPC): 528
 Readout channels: 2112



PDU production



- TPC PDUs Produced in Nuova Officina Assergi (NOA), Italy
- Including cryoprobng and dicing of SiPMs for the vPDUs

- Tiles test bench in NOA
- Tiles production and QA/QC:
<https://doi.org/10.48550/arXiv.2507.07226>
- Recently accepted by EPJC

See the talk of D. Gahan



vPDU production

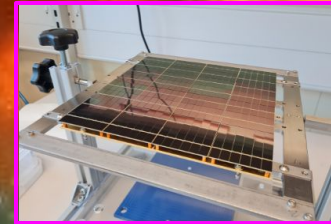
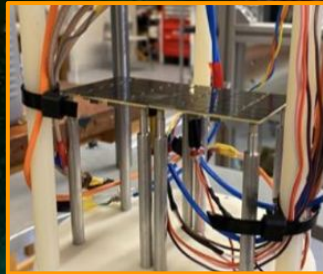
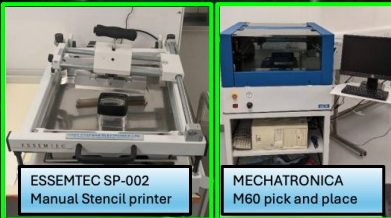
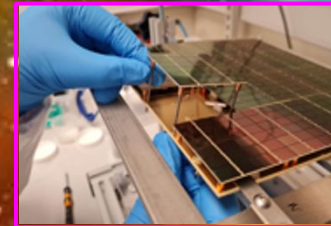
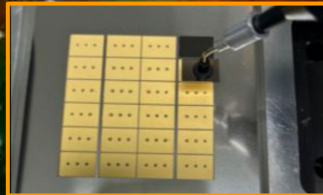


PCB population in
Birmingham for
Veto PDUs.

SiPM Die Attach
& Wire Bonding
in Liverpool and
in STFC
Interconnect (UK)

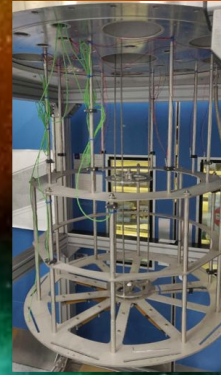
Tile testing in Oxford and STFC
Interconnect

PDU
assembly in
Manchester
and Warwick



(v)PDU cryogenic testing facilities

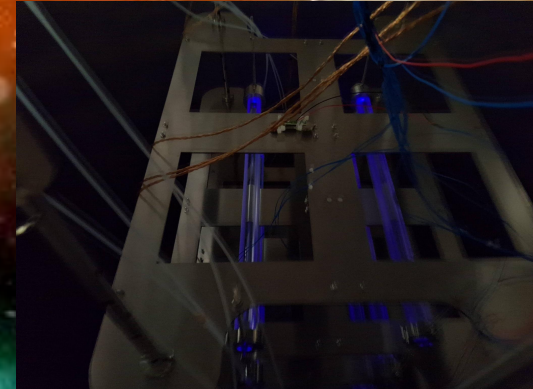
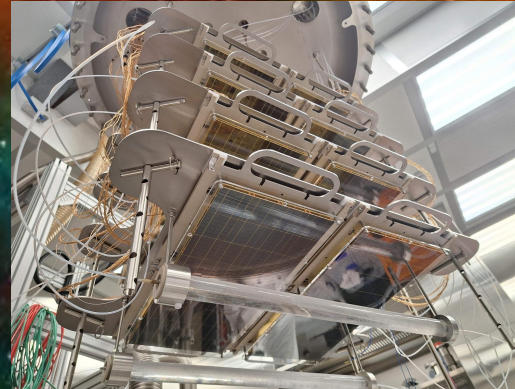
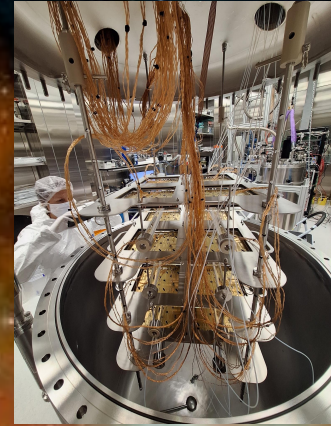
- Cryogenic tests are performed in LN and in LAr
- Several facilities for vPDU testing: Edinburgh, AstroCeNT, Liverpool
 - Capacity: 4, 10 and 16 PDUs
- TPC PDU test facility in Naples
 - Capacity: 16 PDUs



PDU testing facility (PTF) in Naples



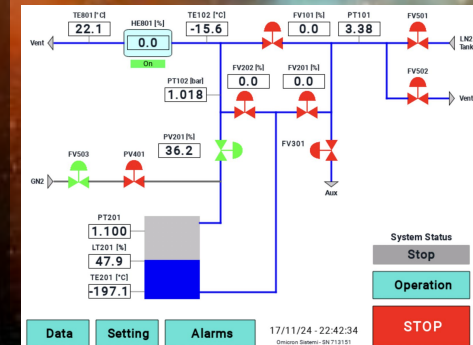
- ISO-6 clean room environment
- ~800 L cryostat
- Two external tanks 3000L each
- Fully automated filling system
 - Automatically keep the LN level above PDUs
- ~100 ps Hamamatsu laser ($\lambda = 403 \text{ nm}$)
 - Laser splitter + 8 acrylic rods as diffusers
- 16 PDUs at 4 levels
- CAEN power boards: two A2552 (LV) and one A1619 (HV)
- CAEN VX2740 digitizer



PDU testing pipeline



- Production mode
 - Currently: 2 weeks per batch (~ 9 days in LN)
- Long tests (~months) are possible thanks to the automated refilling system



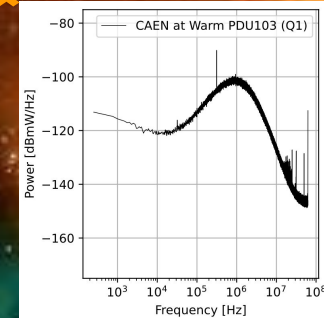
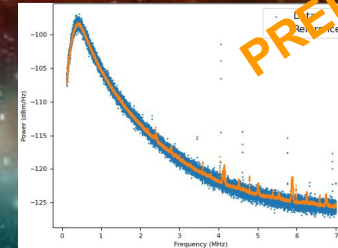
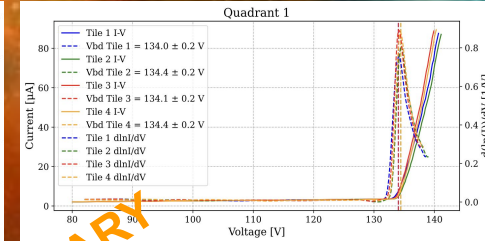
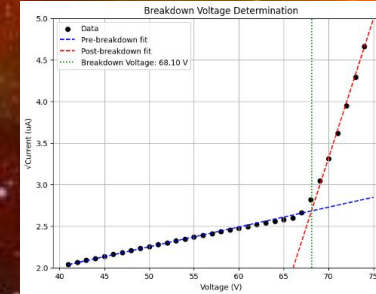
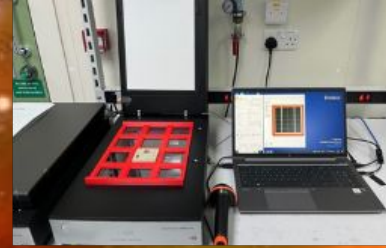
Visual inspection and warm/cold tests



UK

Naples

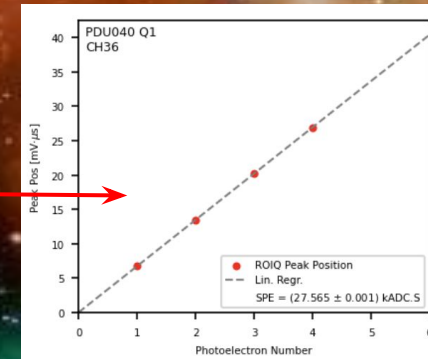
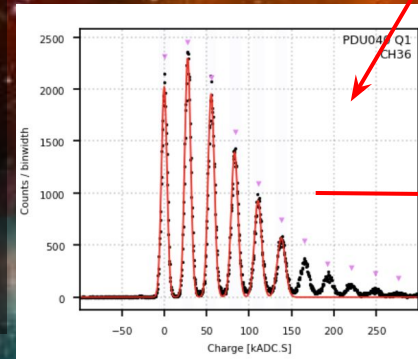
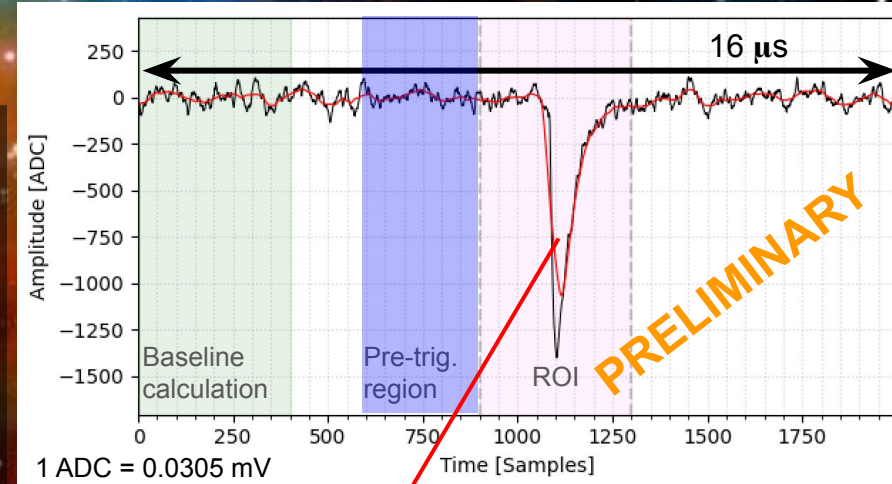
- Before the cold tests
- Visual inspection
 - Contamination and mechanical damages control
- IV curves
 - Double or late breakdown
- FFT
 - Noise condition
 - Spectral shape



PRELIMINARY

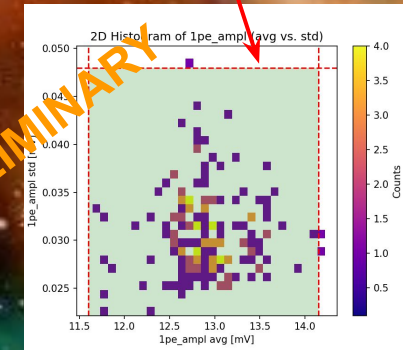
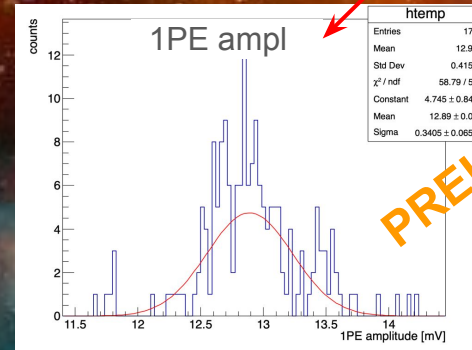
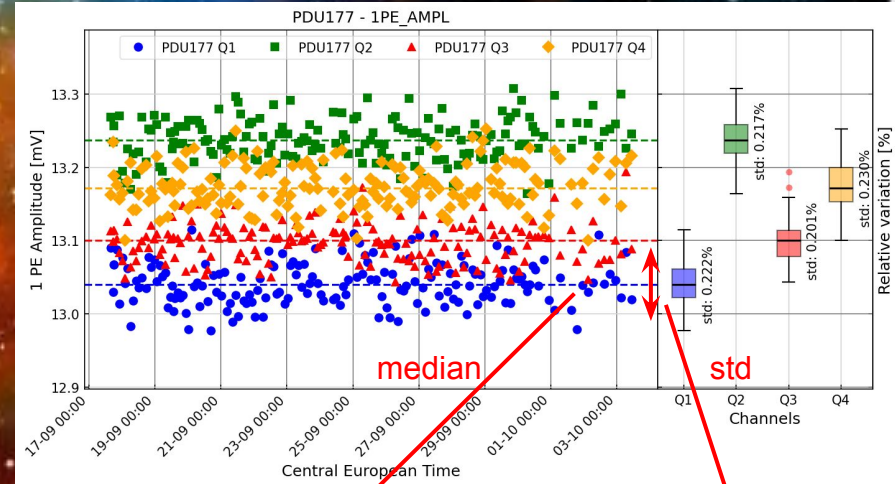
Laser calibration in cold

- After PDU immersed in LN
 - IV curves, FFT
- Laser calibration each 2-4 hours
 - Trigger synchronized with the laser pulse
- Reconstruction
 - Baseline calculation in a first 400 samples ($3.2 \mu\text{s}$)
 - Integration in the trigger region (ROI)
 - Pulse finder
- Output
 - baseline, baseline std, (+ filtered) auxiliary info
 - ROI: area, amplitude (+ filtered)
 - Pulses + pulses info (time, area, amplitude etc)
- Followed by the high-level automated analysis to get key-parameters
 - Single photoelectron charge (SPE), amplitude, signal to noise ratio (SNR), duplication factor (Kdup), resolution, pulse count rate (PCR) in the pre-trigger region



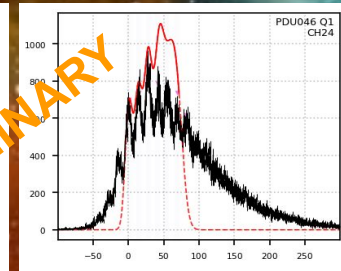
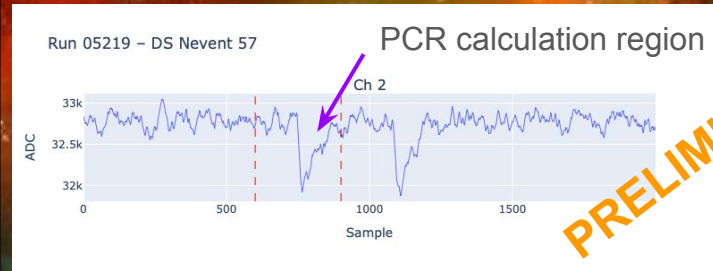
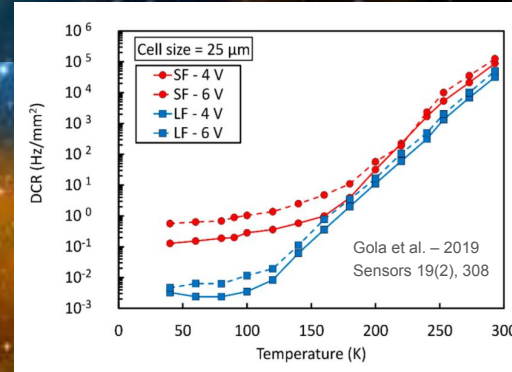
Stability test

- Stability of all observables in time during the test in LN
- 2D parameter space
 - Median
 - STD
 - For each metric
- All deviations are inspected in a single tile mode
 - Turn on only one tile per quadrant
 - Problematic tiles are substituted in NOA

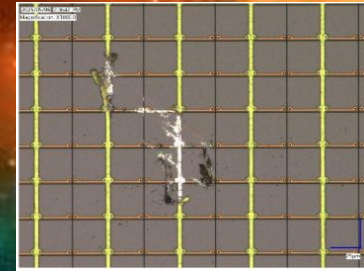
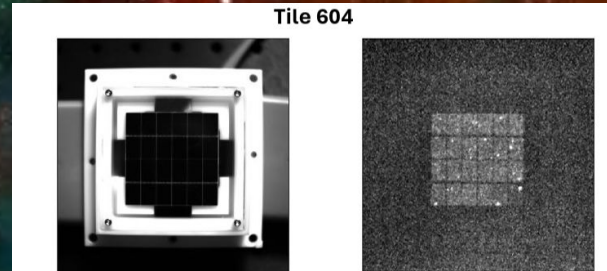


Dark count rate (DCR)

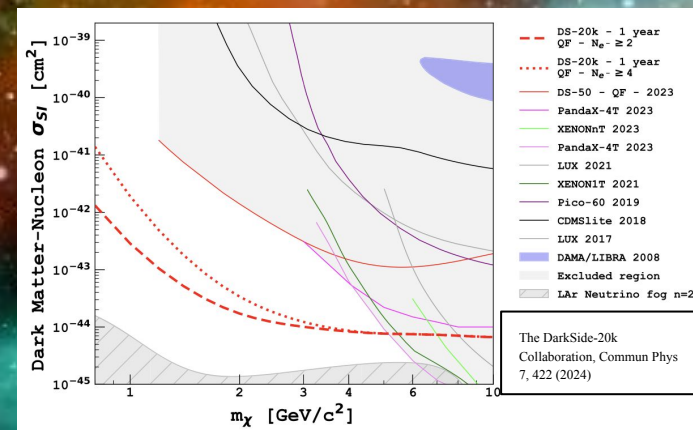
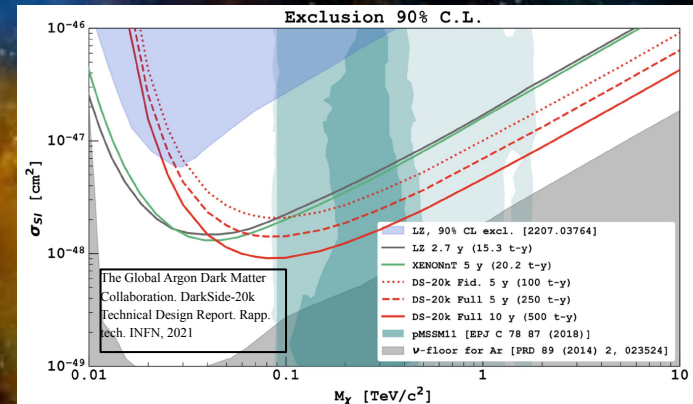
- High DCR is a potential problem
 - Can mimic low energy events
 - Influence on DAQ
 - Worsening resolution
- FBK SiPMs (NUV-HD-CRYO) developed to have low DCR
- A few SiPM can have high DCR
 - Microscopic defects
 - Hot spots
- Can be spotted by calculating the number of pulses in the pre-trigger region (only ~2% of tiles, passed other criteria have this problem)
- Implementing CMOS imaging at NOA to catch the problem of high DCR in advance



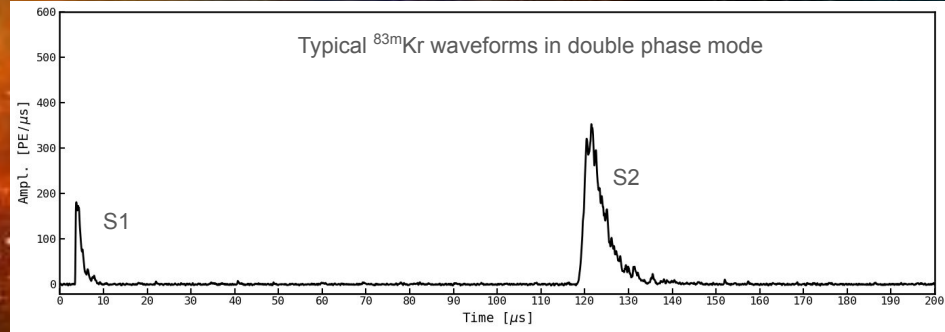
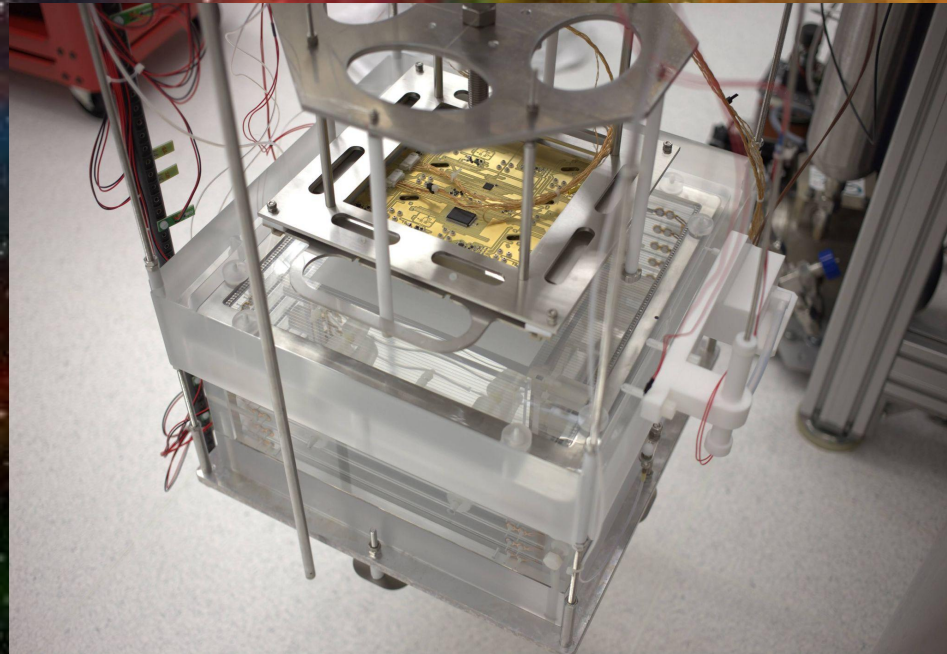
PRELIMINARY



- Tested $\sim 15\%$ PDUs (out of 528) and $\sim 50\%$ vPDUs (out of 120)
- Preliminary constraints defined based on the observed distributions of good PDUs
- External constraints based on physics needs and DAQ
 - More stringent for the TPC PDUs
 - Detector response uniformity
 - Influence on the sensitivity
 - DAQ limitations
 - Work is in progress
- Most of the problems are of single tile (reworkable)



First long PDU operation in LAr TPC



- Proto-0: First fully operational test of DS20k PDUs in LAr TPC
- Stable operation during several months
- Good performance during the test

See the talk of G. Matteucci

- Production and characterization of the PDUs for DarkSide-20k is ongoing
- $\sim 15\%$ TPC PDU and $\sim 50\%$ vPDU are tested in LN
- Most of the problems are on the level of single tiles (reworkable)
- First fully operational test of DS20k PDUs in LAr TPC (Proto-0) was done