## **CEPC ITK cost estimation**

Yiming

ITK module meeting, 19 Feb 2025

CEPC Work Breakdown Structure (WBS)												
black	red	blue	brown	purple	pink	green						
Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Level 7	WBS Element Title	Type	Unit	Number	price (10,000 \	Total Price (10,000 Yuan)
							TOTAL					
1							Project Management					
2							Accelerator Physics					
3							Collider (Ch 4)					
4							Booster (Ch 5)					
5							Linac, Damping Ring and Sources (Ch 6)					
6							Transport Lines					
7							Systems Common to Accelerators (Ch 7)					
8							Conventional Facilities (Ch 9)					
9							Gamma Ray Source (Appendix 5)					
10							Experiments					
10	1						Detector 1 (baseline option only)					
10	1	1					Machine Detector Interface and Luminosity Measurement					
10	1	1	1				Subsystem 1					
10	1	1	1	1			Sub-Subsystem 1					
10	1	1	1	2			Sub-Subsystem 1					
10	1	1	2				Subsystem 2					
10	1	1	2	1			Sub-Subsystem 1					
10	1	1	2	2			Sub-Subsystem 1					
10	1	1	3				Subsystem 3					
10	1	1	4				Subsystem 4					
10	1	2					Vertex detector					
10	1	2	1				Subsystem 1					
10	1	2	2				Subsystem 2					
10	1	2	3				Subsystem 3					
10	1	2	4				Subsystem 4					
10	1	3					Silicon trackers					
10	1	3	1				Inner silicon tracker					
10	1	3	2				Outer silicon tracker					
10	1	3	3				Subsystem 3					
10	1	3	4				Subsystem 4					
40	4	4			l	I	Oncome American					

## **ITK cost breakup**

- CMOS sensor
- Module (excluding common electronics)
  - Raw material: PCB, flex, support, glue,…
  - Fabrication: bonding, assembly, …
- Electronics & DAQ (mass procurement by electronics/DAQ group)
  - Chitu, Taotie, Kinwoo, ···
  - Optical cables
  - Power supply (HV, LV)
  - DAQ & control board
- Mechanics and cooling
  - Carbon fibre support, carbon foam
  - Cooling pipe (polymide, titanium…)
  - Truss material and fabrication
  - Connectors, flanges, …
  - Cooling plan??
- Other
  - Detector safety (sensors, interlock…)

## **Sensor cost**

- Key inputs
  - Unit price [in 10kCNY]: 350 NTO + 2.87/wafer (12 minimum)
  - Number of chips: 33,264 (barrel) + 14,112 (endcap) = 47,376
  - Assume 150 chips/wafer, at least 316 wafers needed
  - Assume yield of 50%, spares 10%, 696 wafers needed
- Total sensor cost in 10k CNY: 2348
- NB: from experience of other experiments, sensor (+FE ASIC) usually consists of 1/3 ~ 1/2 of total cost, so total ITK cost likely range [10k CNY]: 5000~7000