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Investigation on injection-related beam loss at SuperKEKB

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Acknowledgements

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- Naoko Iida, Yoshihiro Funakoshi, Yuki Yoshi Ohnishi, Hiroyuki Nakayama, Hiroshi Kaji, Kenta Uno, Taichiro Koga (KEK Tsukuba)

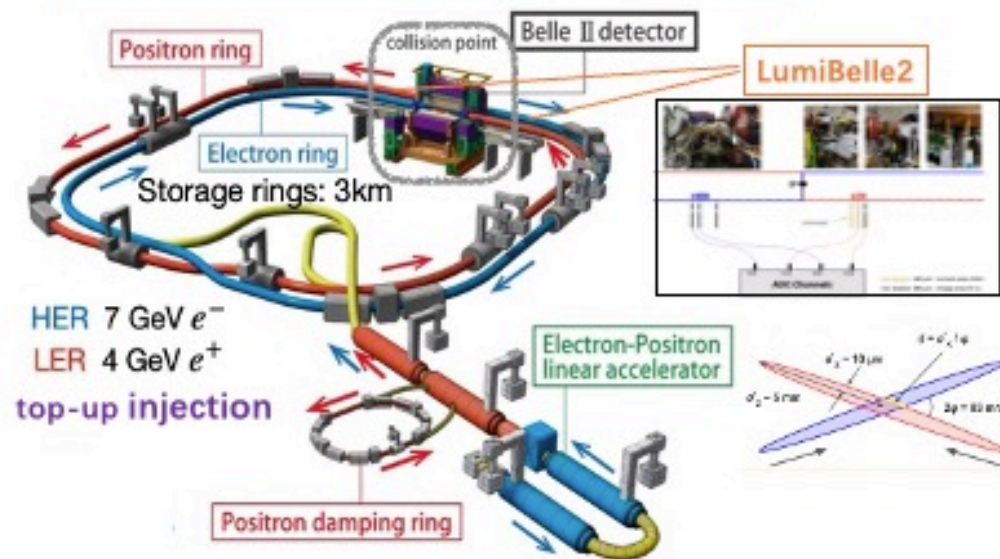
Outline

- ❑ Introduction of injection issues at SuperKEKB
- ❑ Key findings for HER
- ❑ Conclusions and Outlook

SuperKEKB/Belle II project

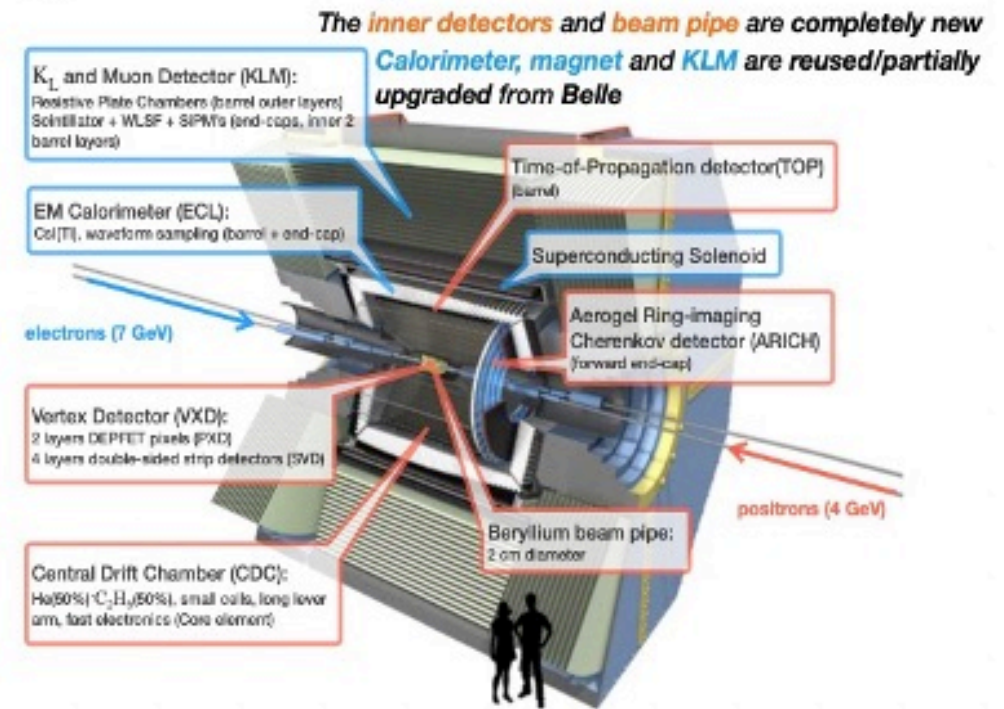
SuperKEKB

- **Asymmetric-energy e^+e^- collider**
- $E_{\text{cm}} = M_{Y(4S)} \approx 10.58 \text{ GeV}$, B factory
- Goal: $\mathcal{L}_{\text{peak}} = 6 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$
 - **Nano-beam scheme and increased currents**
 - $5.1 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ (Dec. 2024, world record)



Belle II

- Target $\mathcal{L}_{\text{int}}: 50 \text{ ab}^{-1}$
 - Physics data taking with full setup in March 2019
 - 575 fb^{-1} has been recorded by December 2024
- **Upgraded detectors, trigger and DAQ vs Belle**



❖ The record luminosity at the end of 2024 was achieved under conditions **where the injection was nearly saturated and the beam current could not be further increased.**

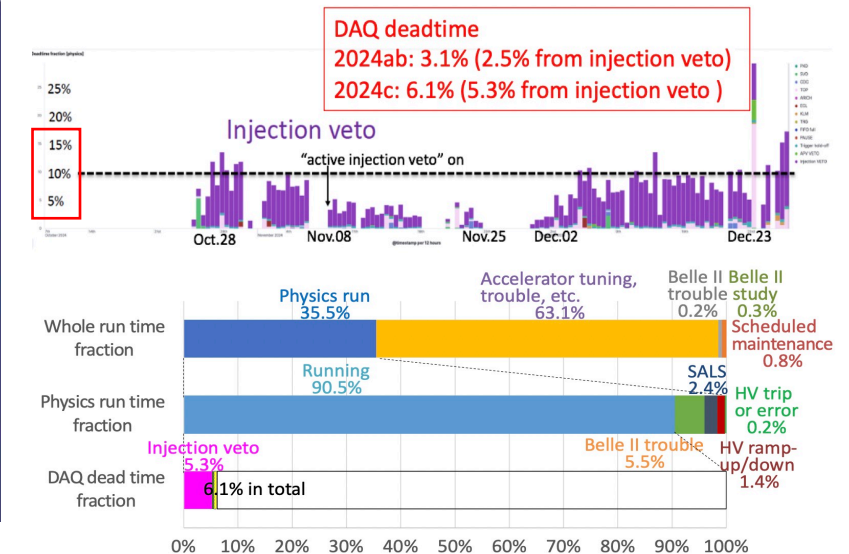
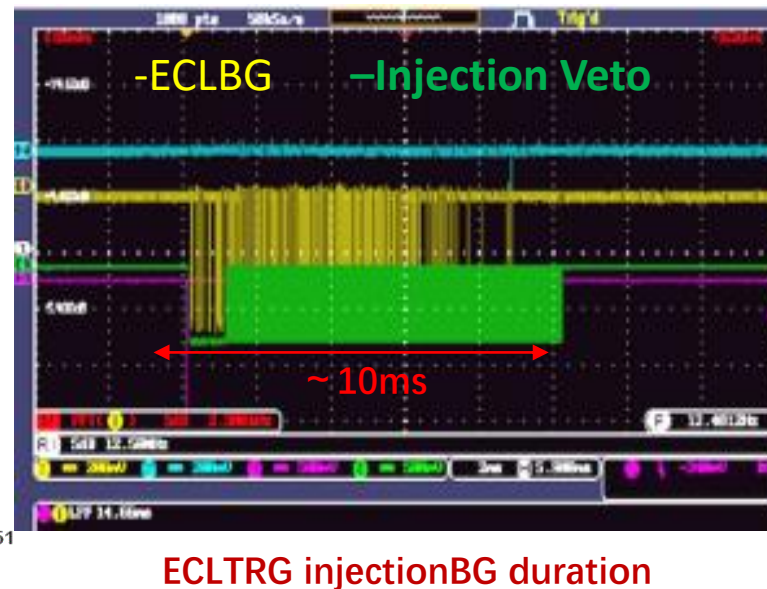
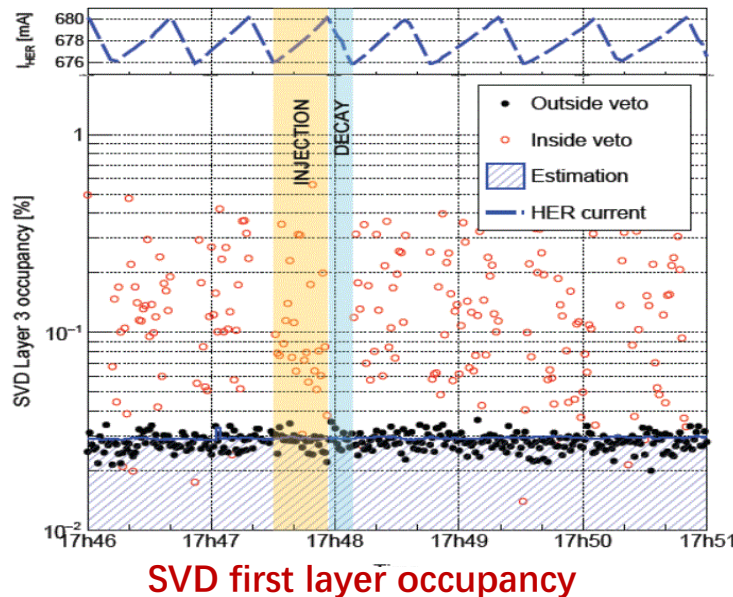
SuperKEKB top-up injection and BelleII DAQ

Injection strongly limit higher luminosity during recent operation

$$L = \frac{\gamma_{\pm}}{2er_e} \left(1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \left(\frac{I_{\pm} \xi_{y\pm}}{\beta_y^*} \right) \left(\frac{R_L}{R_{\xi_y}} \right)$$

$\xrightarrow{\text{high currents}} \text{reduced lifetimes} \rightarrow \text{tried during 2024c run} \times$
 $\xrightarrow{\text{Small } \beta_y^*} \text{reduced DA} \rightarrow \text{tried 0.8mm during 2022ab run} \times$

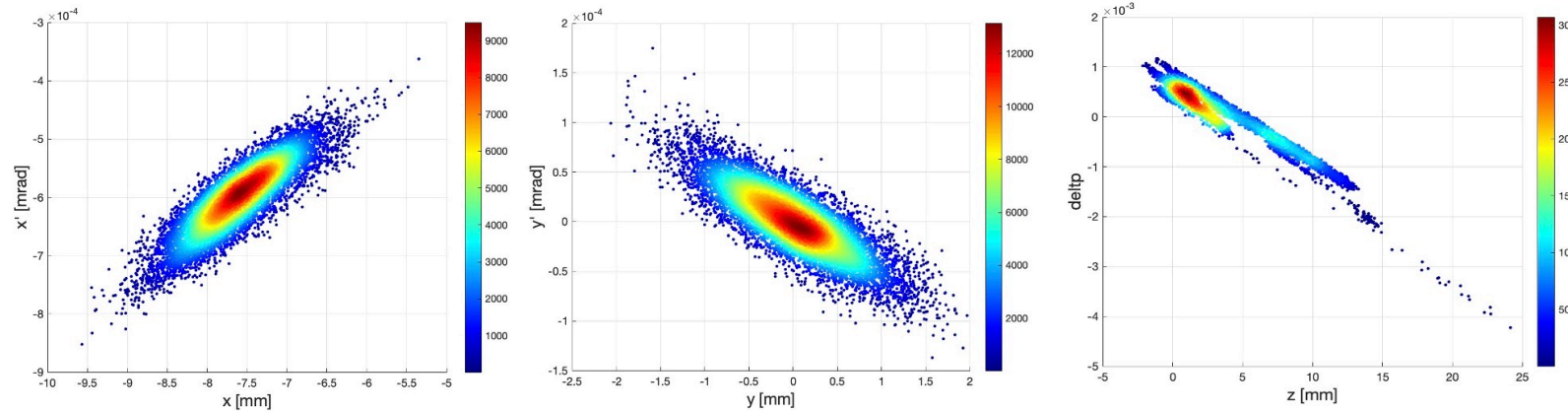
- Achieved **injection efficiency** during physics run almost **lower than half of the required** -> **limit beam current**
- **Huge background appear just after beam injection** and continues more than 10ms -> **limit data taking efficiency**
 - Belle II trigger is vetoed for a while after injection -> **large DAQ deadtime of 5~15%**
- **Injection-related issues** are expected to become more **severe for higher luminosity** -> **serious issue for target luminosity**
- Detailed injection-related beam loss and background simulation is essential for improving injection efficiency and BG



Injection simulation based on realistic operation settings

❖ Detailed HER injection simulations were performed and compared with dedicated experimental measurements.

- **Lattice:** HER_CW60_0.9mm-can_rev.sad: $\beta_x^* = 60\text{mm}$, $\beta_y^* = 0.9\text{mm}$, crab waist=60% (from Ohnishi-san)
- **Injection distribution** (from Yoshimoto-san) + emittance adjustments ($\gamma\epsilon_x/\gamma\epsilon_y = 200\mu\text{m}/150\mu\text{m}$) + injection error ($2J_x = 0.58\mu\text{m}$)



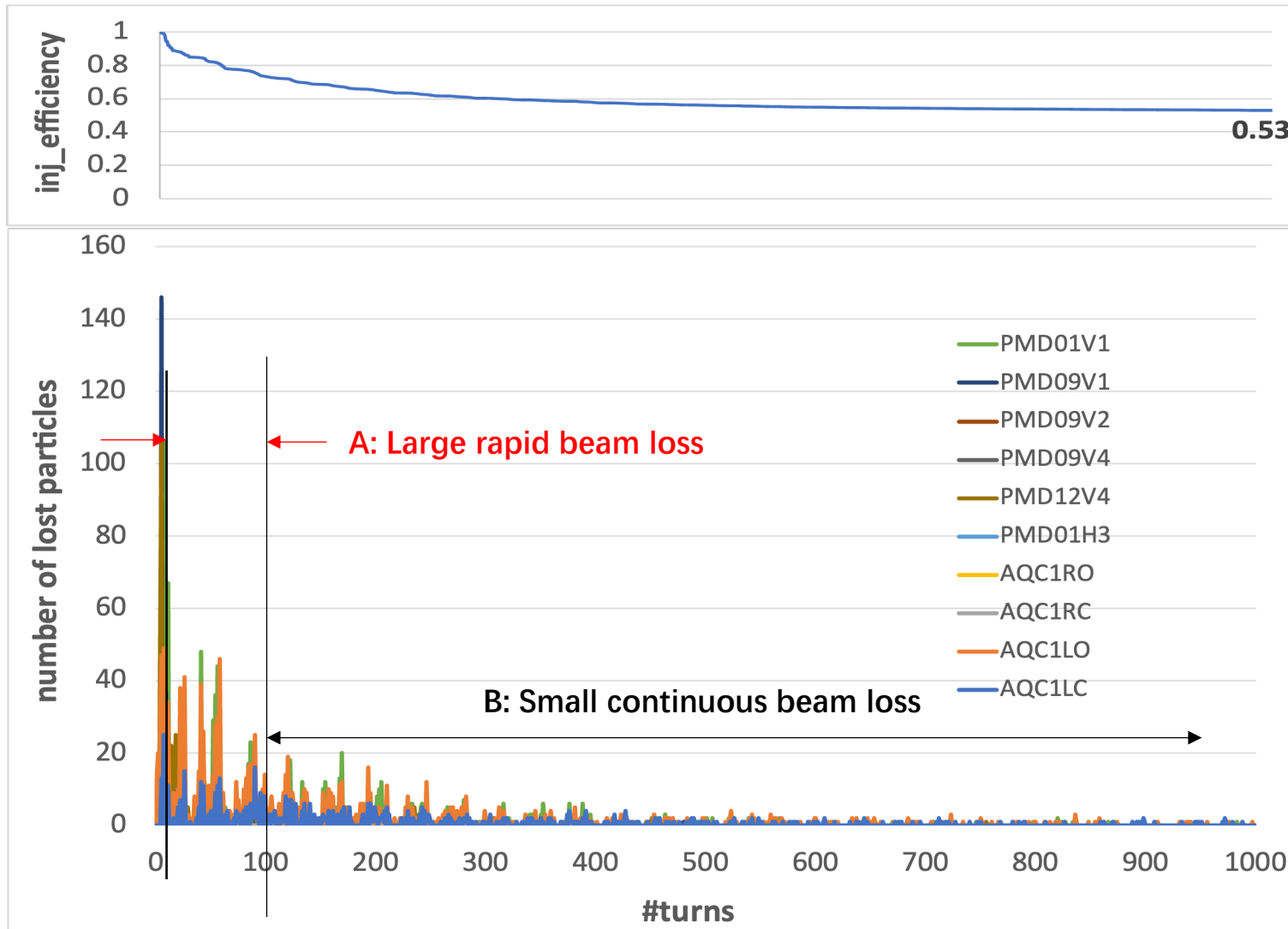
- **Beam-beam(weak-strong model)**

```
BEAMBEAM      FBMBME =(BX =.08   BY =.0009   XANGLE =.0415   EMITX =1.55e-09   EMITY =26.9e-12   DP =.00075   SIGZ =.006
                  SLICE =200 NP =3.3e+10   STURN =10 )
```

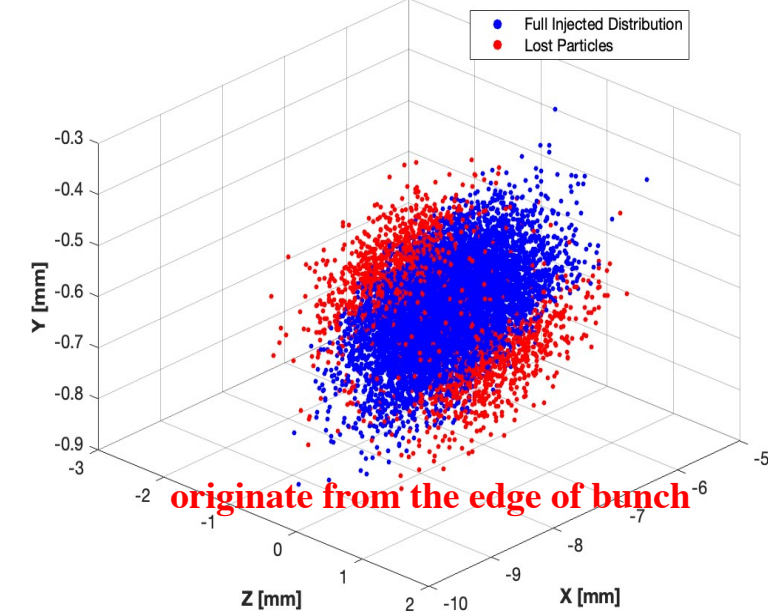
$N_p = 3.31 \times 10^{10} \rightarrow I_b = 0.5\text{mA} \rightarrow \xi_y = 0.017, \xi_x = 0.010$ (based on 2024-6-27 operation emittance and bunch current)

- **Realistic IR beam pipe setting + Collimator** (2024-06-26)
- **Machine error: sextupole vertical mis-alignment** ($55\mu\text{m}$ Gauss random \rightarrow global coupling: $\epsilon_y/\epsilon_x = 0.6\%$)
manufactory error from cancel coils(correct leakage field from QC1P in the LER)
- **Bunch-by-bunch feedback**(damping time=0.5ms) \rightarrow Gaussian stored beam also included

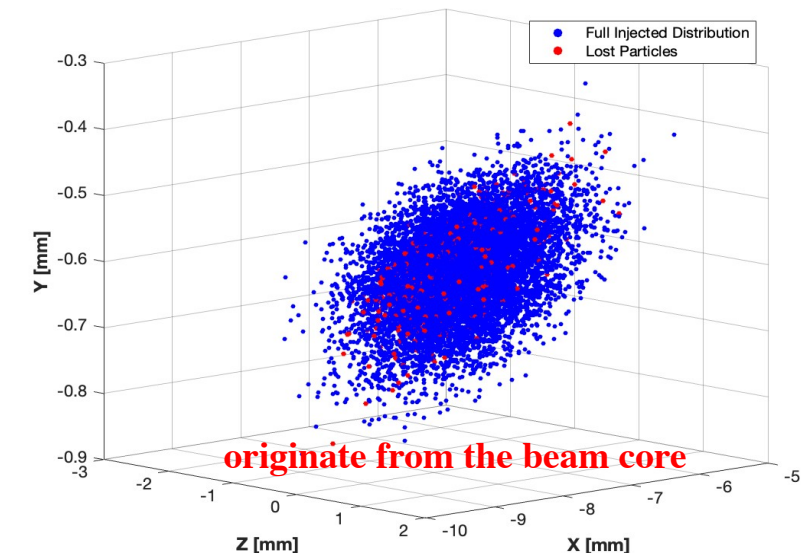
Injection efficiency and beam loss



A: Large rapid beam loss



B: Small continuous beam loss

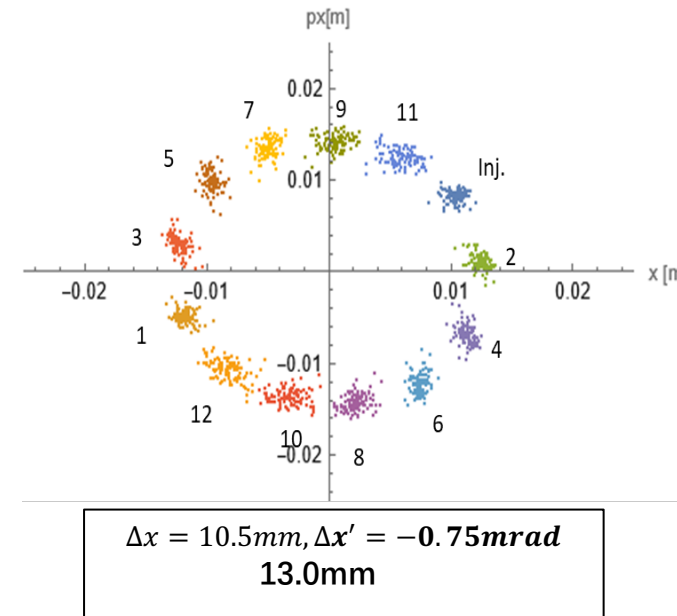
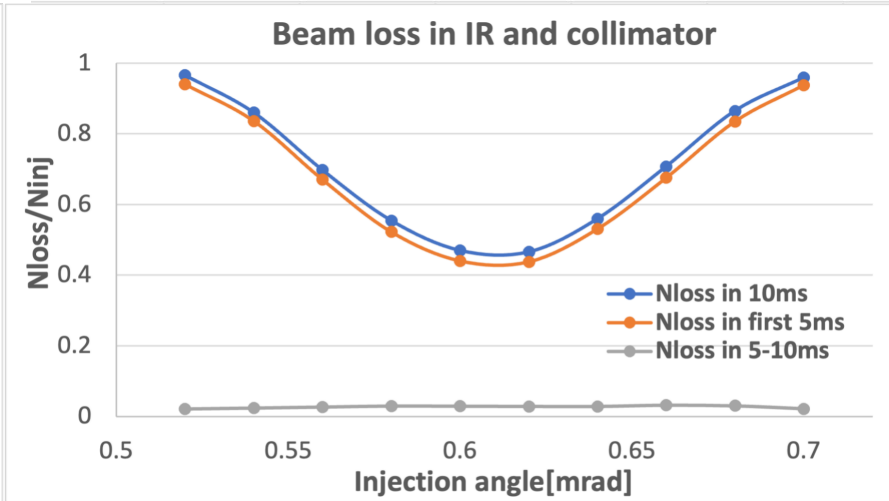
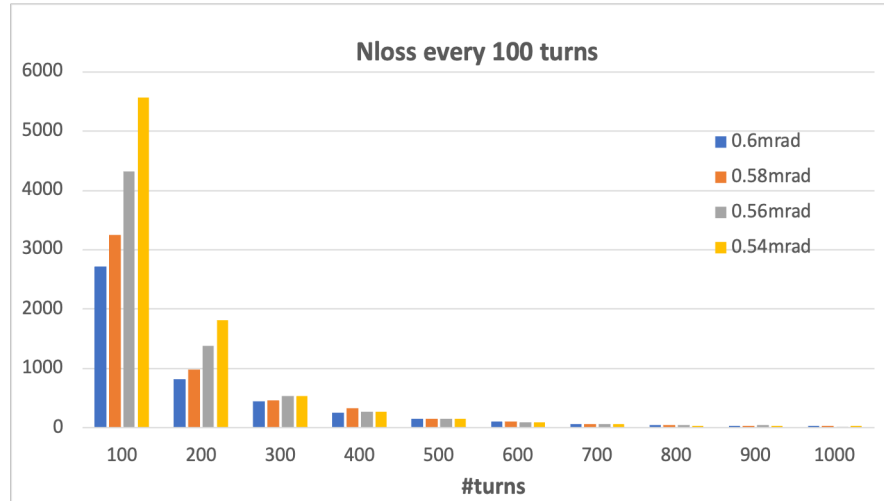
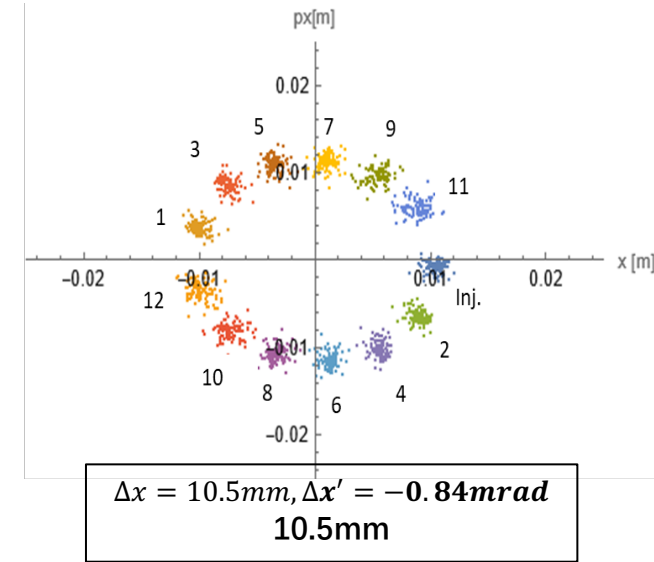
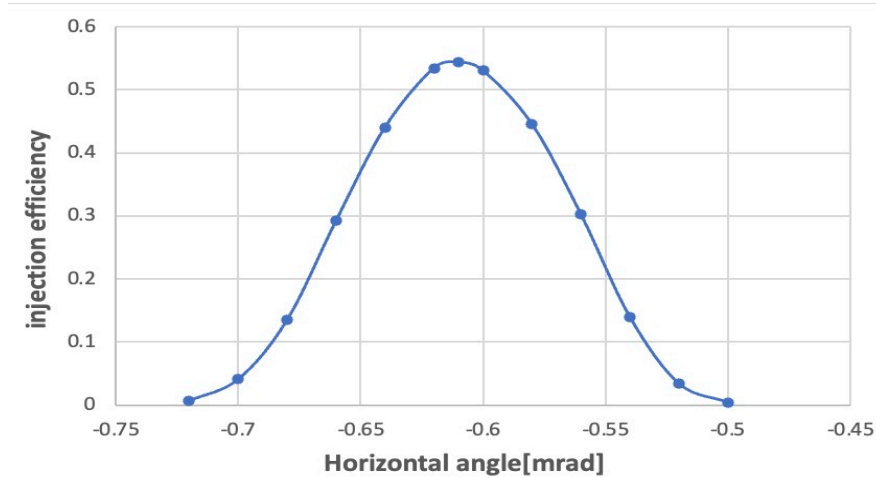
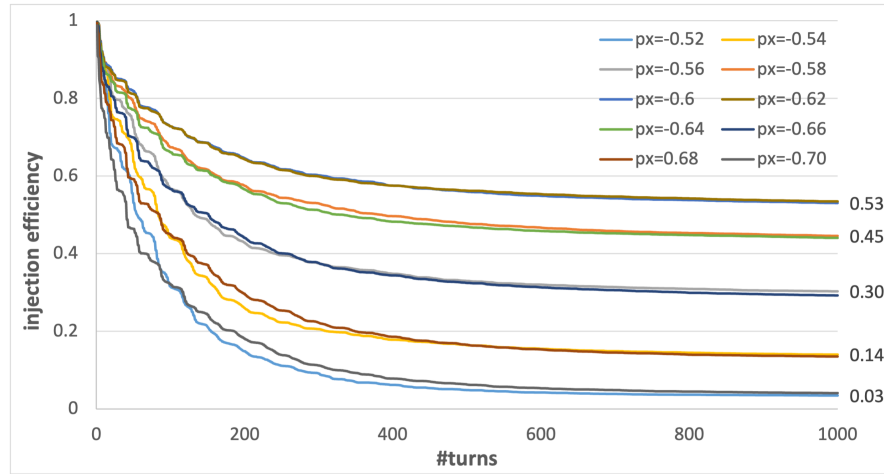


➤ There are 2 different types of beam loss:

- 1) large and fast beam loss in the first 100 turns(30%) → injection efficiency
- 2) small and continuous beam loss until 1000 turns(10%) → injection BG duration

■ Finding1: Injection errors mainly affect injection efficiency

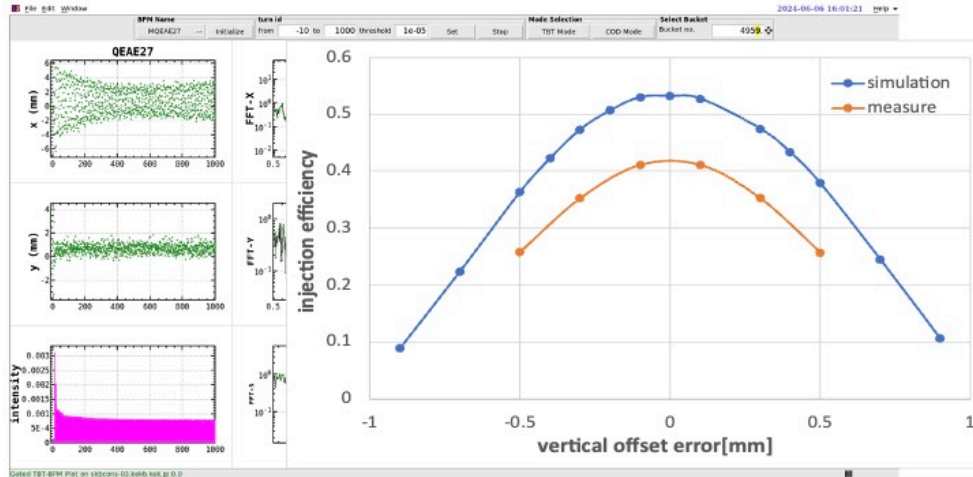
-> injection offset; injection angle; injected emittance; injection phase; x-y coupling



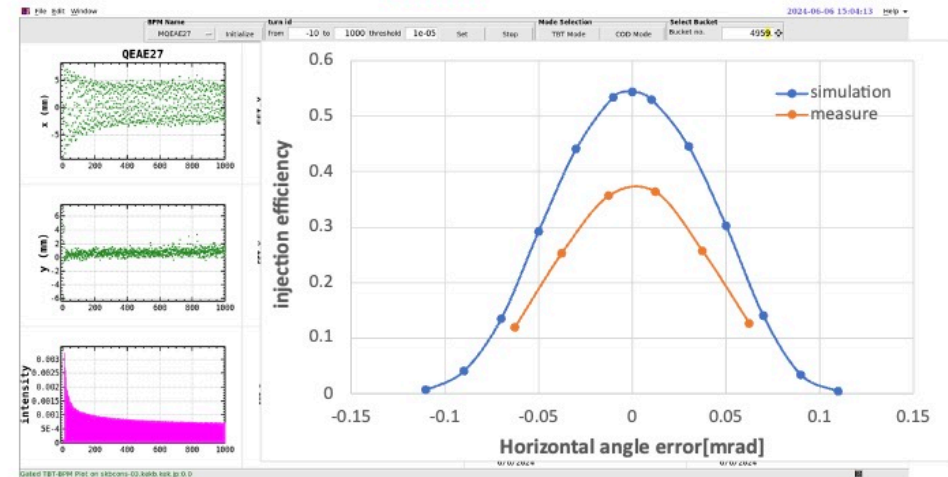
Measurement of Injection Error Effect on Injection(2024-06-06)

(with N. Iida, Y. Ohnishi)

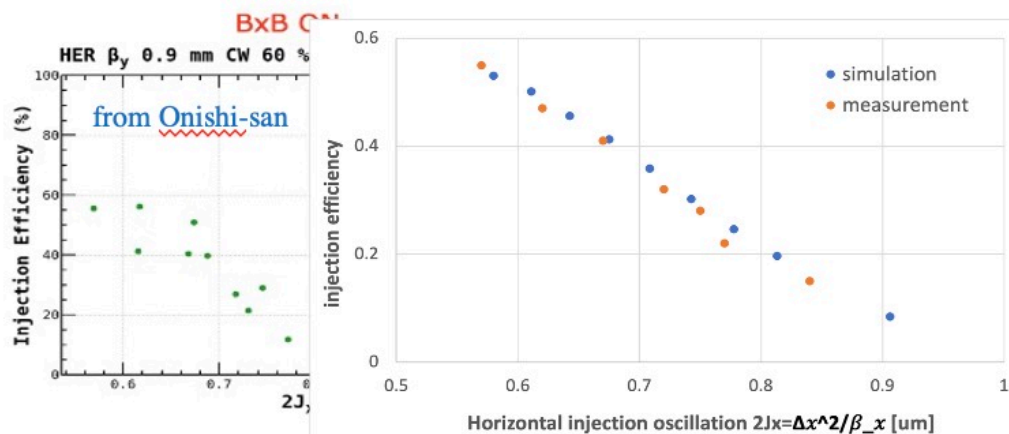
- Vertical Position Scan[mm]: $-0.06 \rightarrow -1.06$



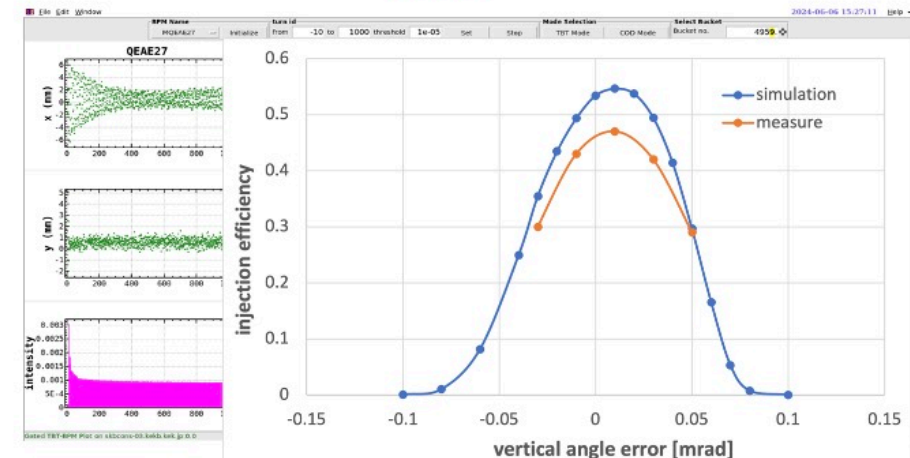
- Septum Angle Scan[mrad]: $2.94 \rightarrow 3.06$



- Septum Position Scan[mm]: $45.1 \rightarrow 46.1$



- Vertical Angle Scan[mrad]: $0.014 \rightarrow -0.054$

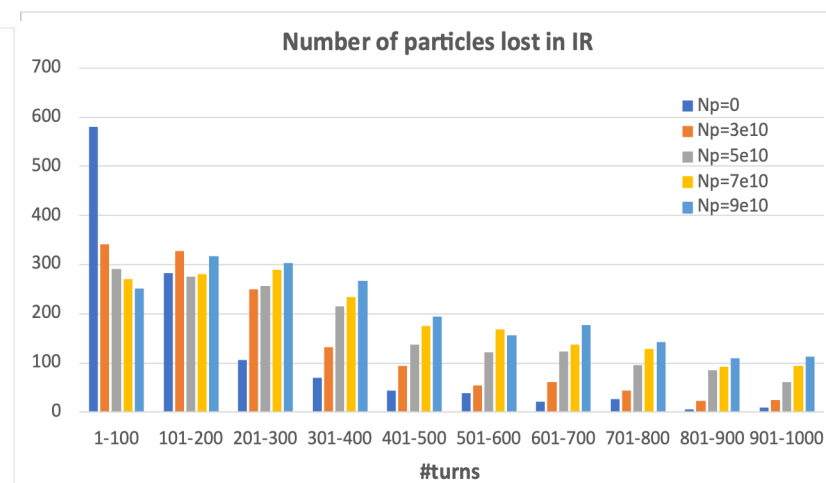
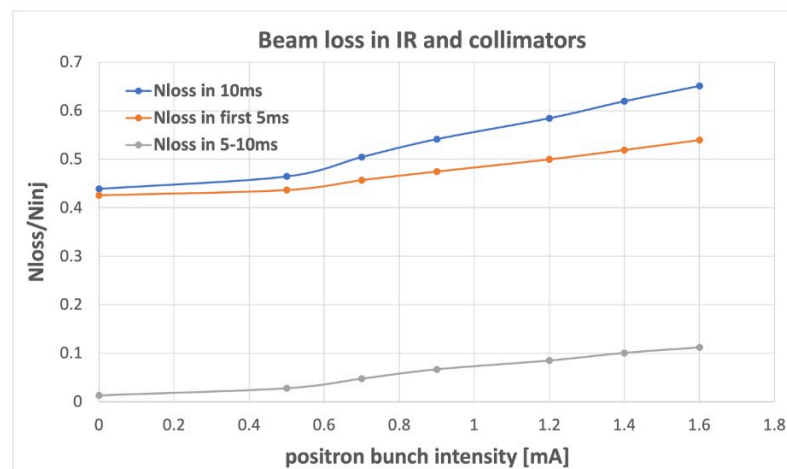
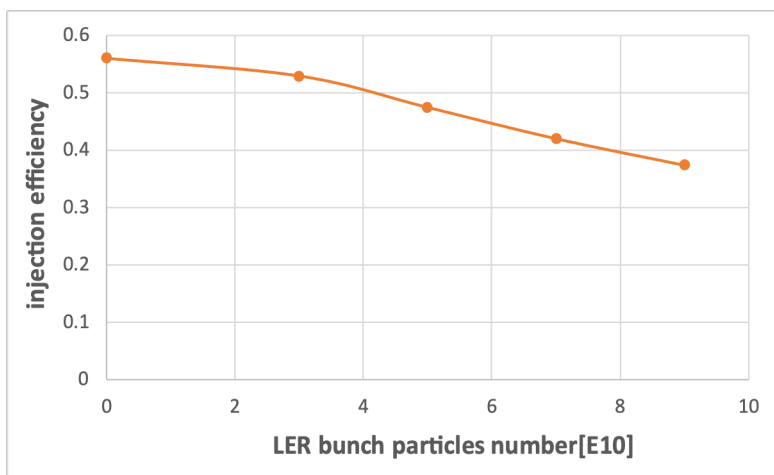
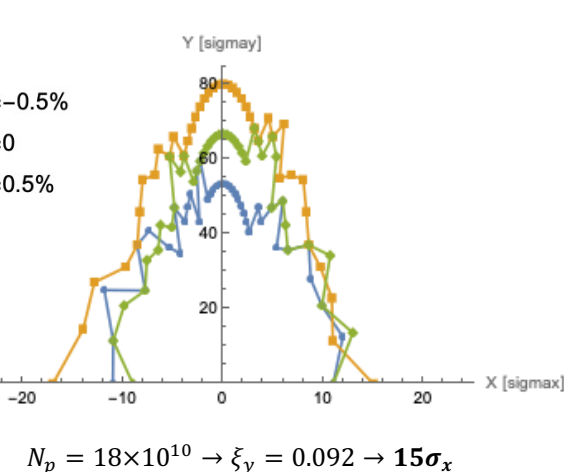
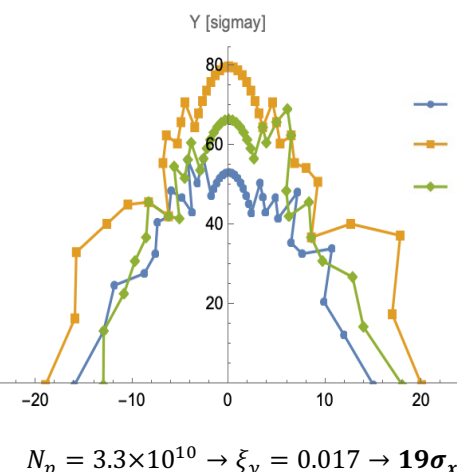
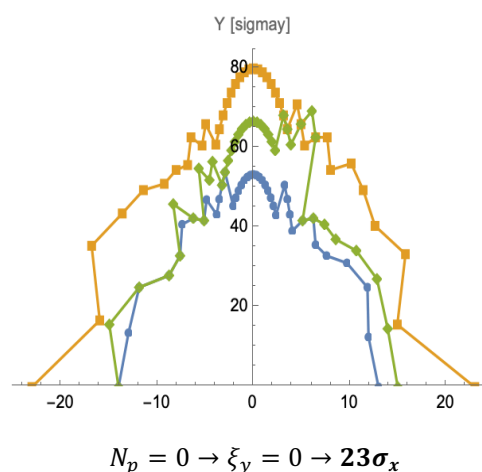
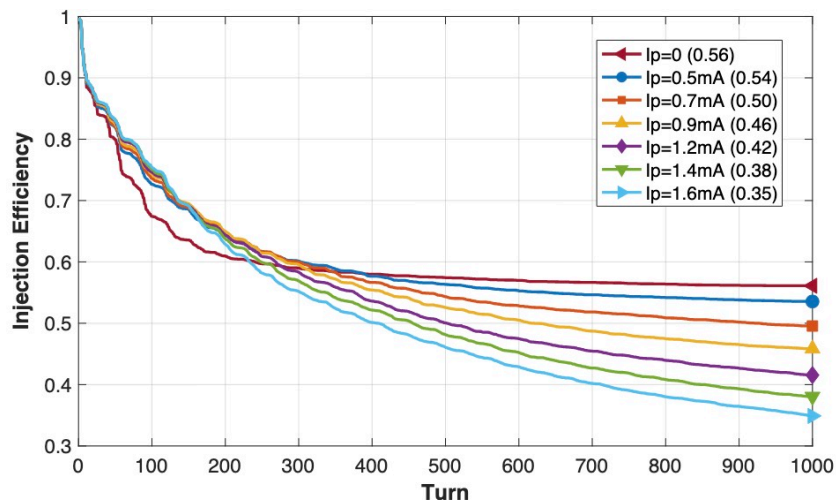


➤ The trend of injection efficiency with respect to the variation in error is consistent.

■ Finding2: Non-linearity in HER lattice affect both efficiency and background

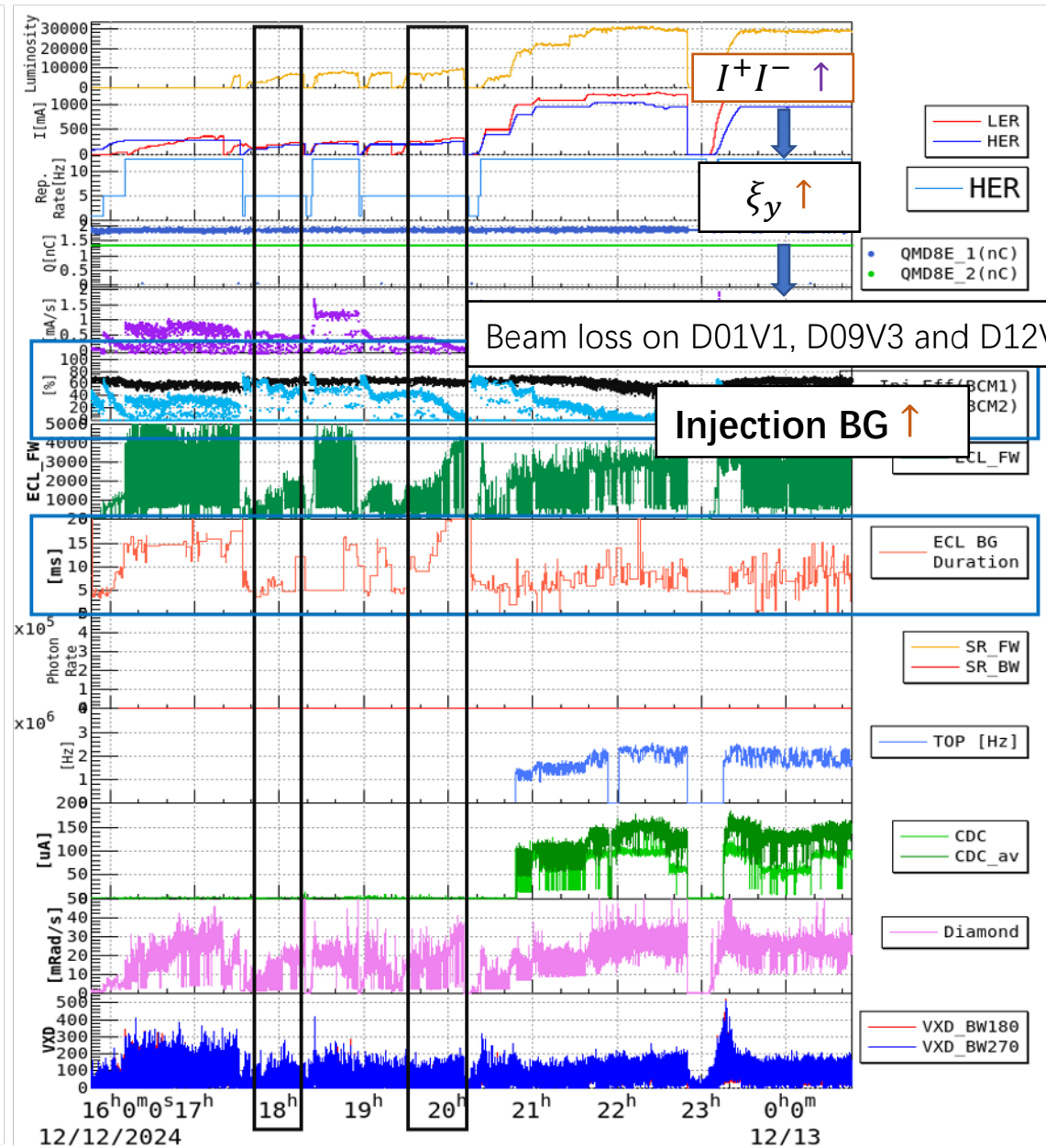
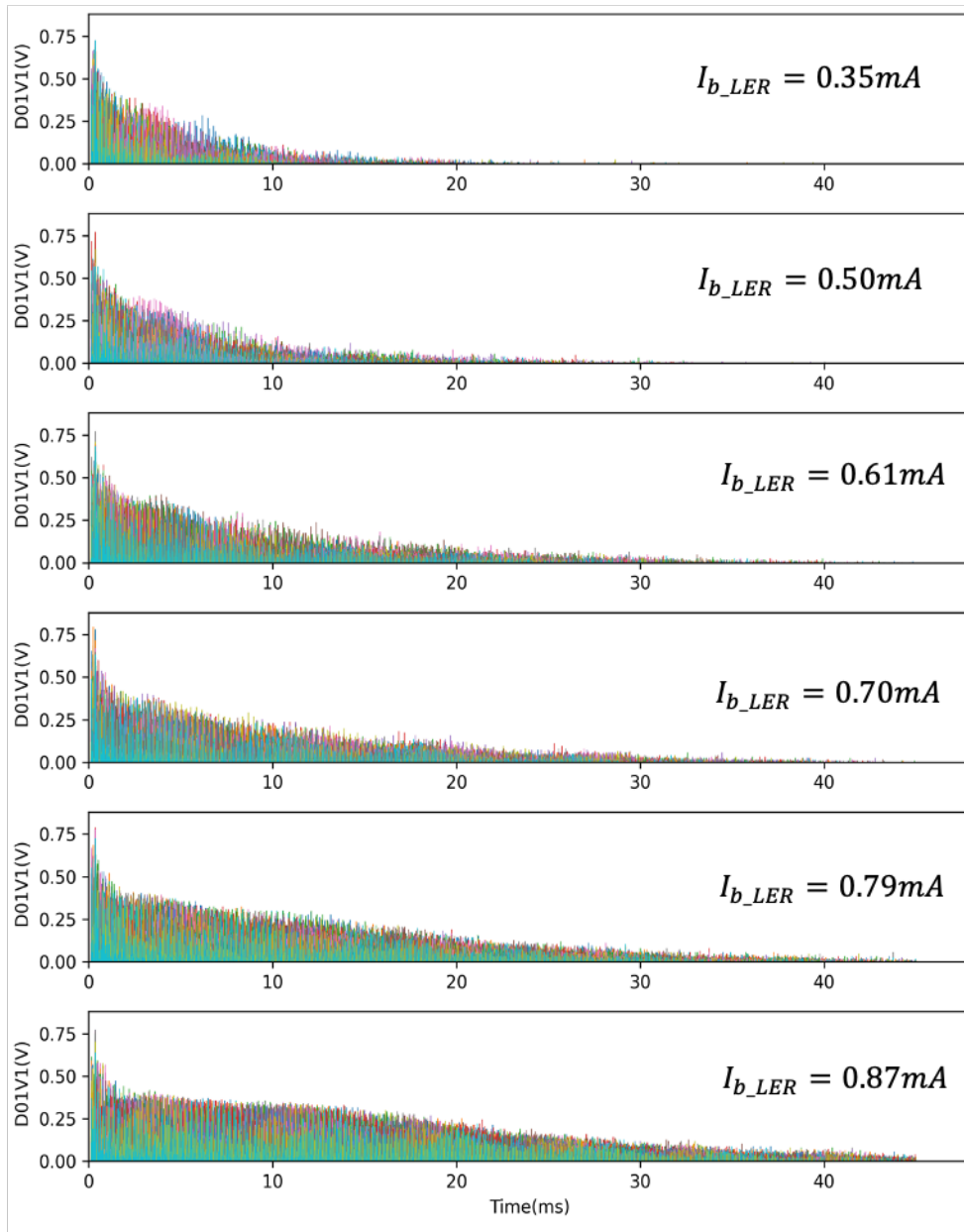
-> Beam-beam effect; cancel coil error; crab waist collision

- ❖ Beam-beam interaction can reduce the beam loss rate in the first 100 turns but increase the loss rate after 100 turns.
- ❖ Strengthening the beam-beam interaction decreases DA, lowers injection efficiency, and increases injection background-related beam loss.



Measurement of Beam-beam effect on injection (2024-12-12)

(with Y. Funakoshi, H. Kaji, T. Koga, U. Bela)

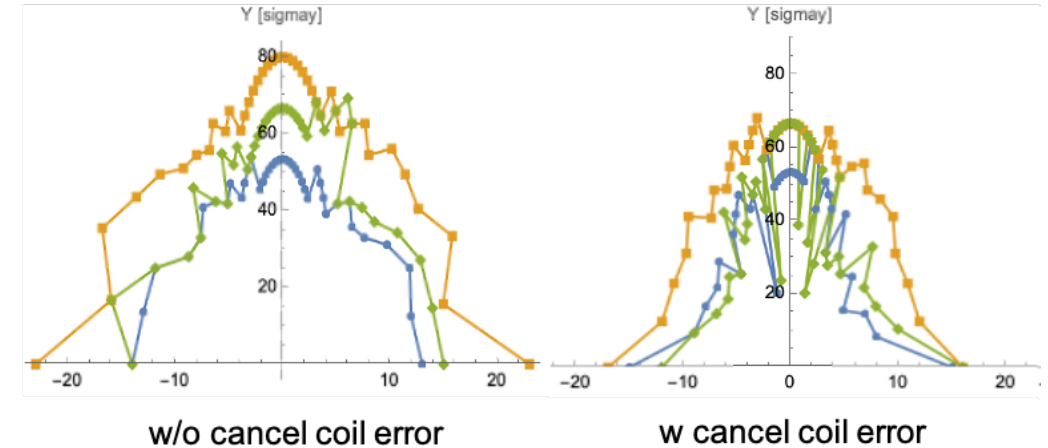
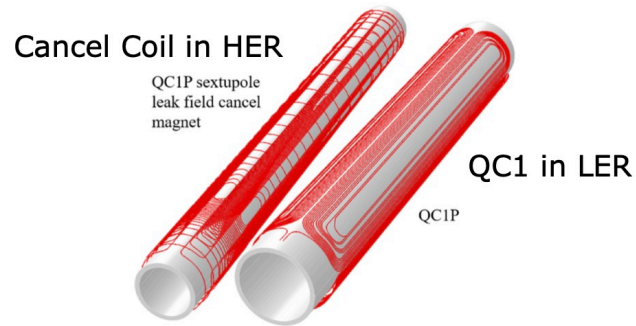


Injection efficiency after 100 turns

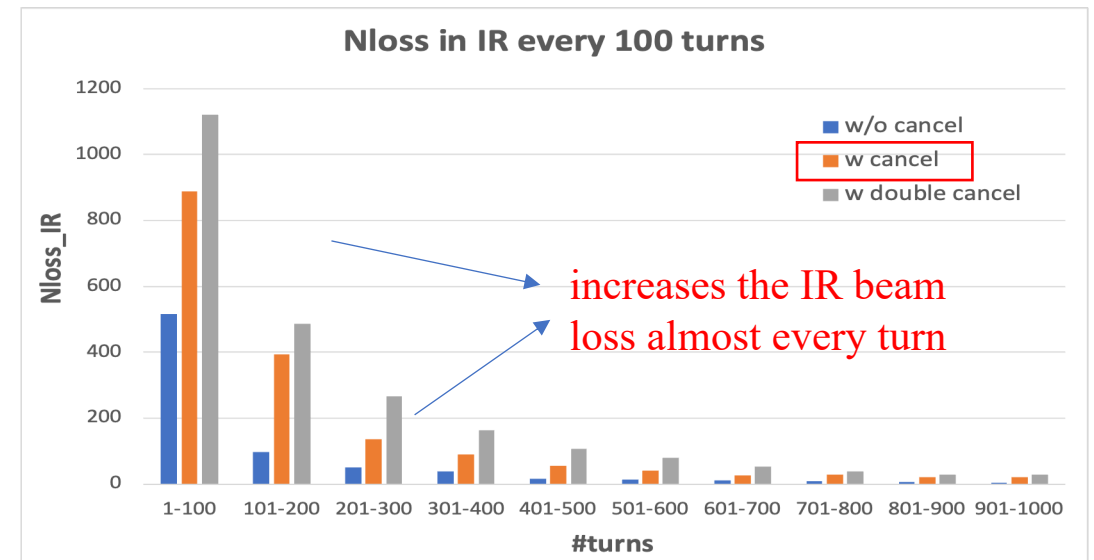
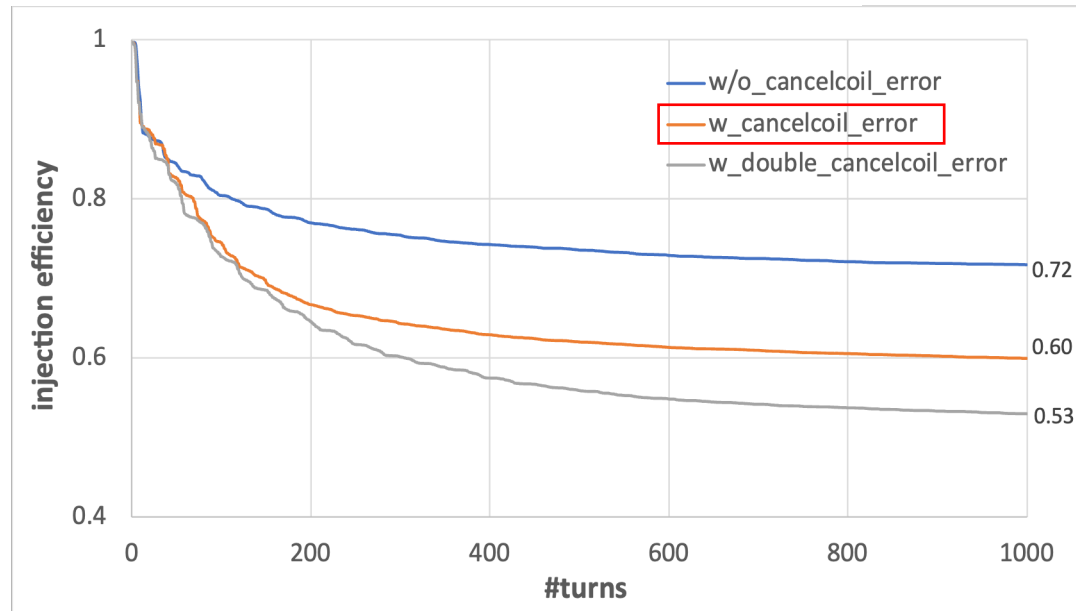
Injection BG duration

Cancel coil error affect both injection efficiency and background

- Cancel coils in the HER should correct the leakage field from QC1LP and QC1RP in the LER.
- Skew sextupole and skew octupole increase (not cancelled) due to manufacturing mistake.



- ❖ Cancel coil error degrades the on-momentum DA: $80\sigma_y \rightarrow 65\sigma_y$, $22\sigma_x \rightarrow 16\sigma_x$
- ❖ Decrease the injection efficiency: 72% \rightarrow 60%



❑ Cancel coil error correction— based on 2024c lattice obtained from [Ohnishi-san](#) and [kosio-san](#)

- **Cancel coil error correction:** [H. Kosio](#)

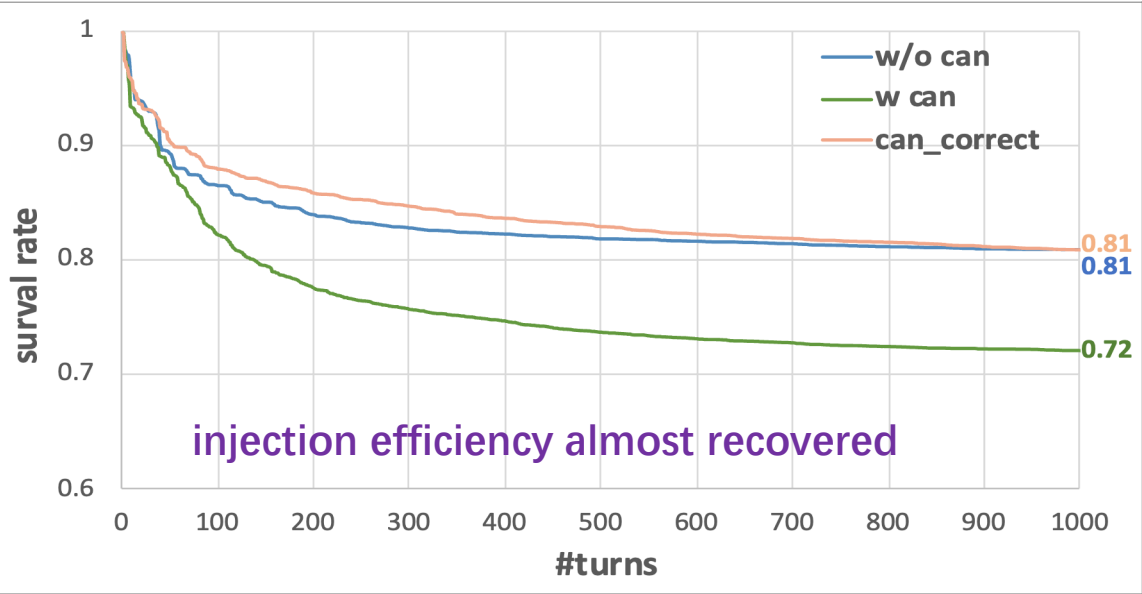
Placed a thin skew sextupole magnet, VSKQC1RE, before VKQC1RE of QC1RE on the beam orbit

```
VSKQC1RE=(DX=-.0007 SK2=0)
pos=LINE["S", VSKQC1RE]=3014.9047
elm="VSKQC1RE";
Element["DX",elm]=Twiss["DX",elm];
Element["DY",elm]=Twiss["DY",elm];
Element["SK2",elm]=0.04;
CALC;
EMIT;
```

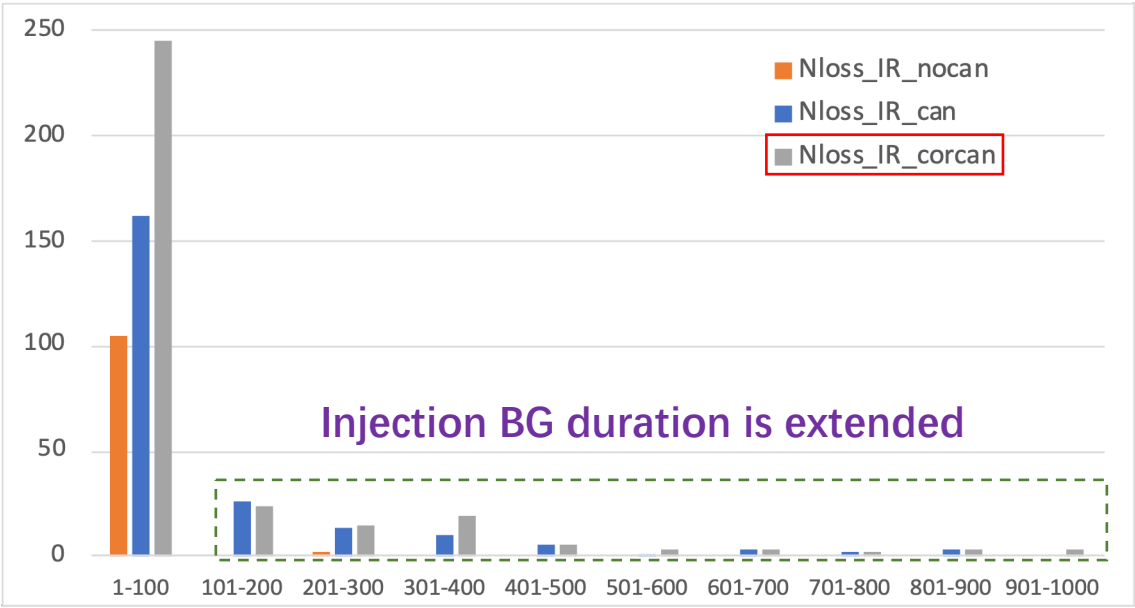
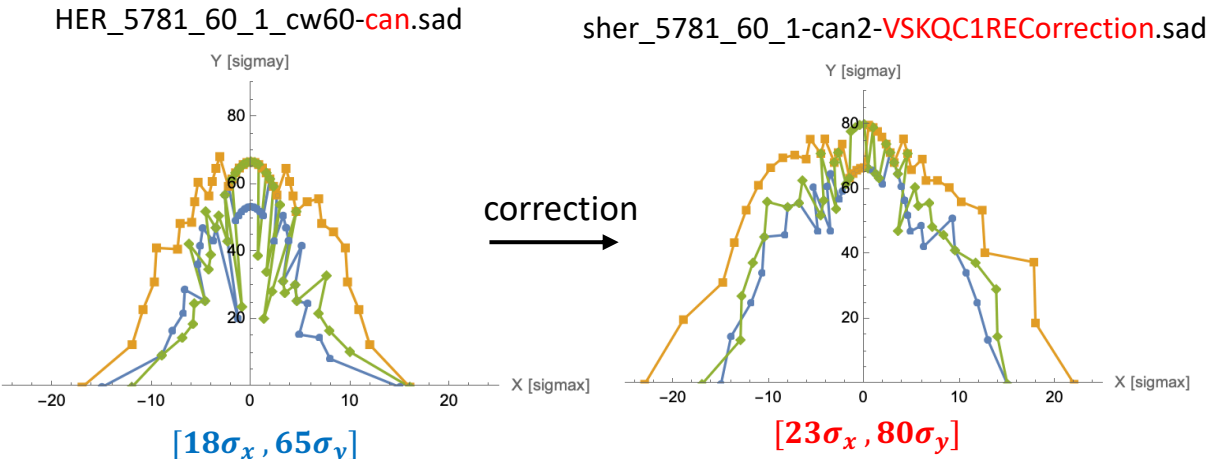
→ does not affect the orbit or linear optics

→ L-side $\Sigma SK2 = -0.32853$, R-side $\Sigma SK2 = -0.41576$ (L-side $\Sigma SK2$) - (R-side $\Sigma SK2$) ~ -0.0872

→ correcting the SK2 imbalance between the left and right sides of the IP



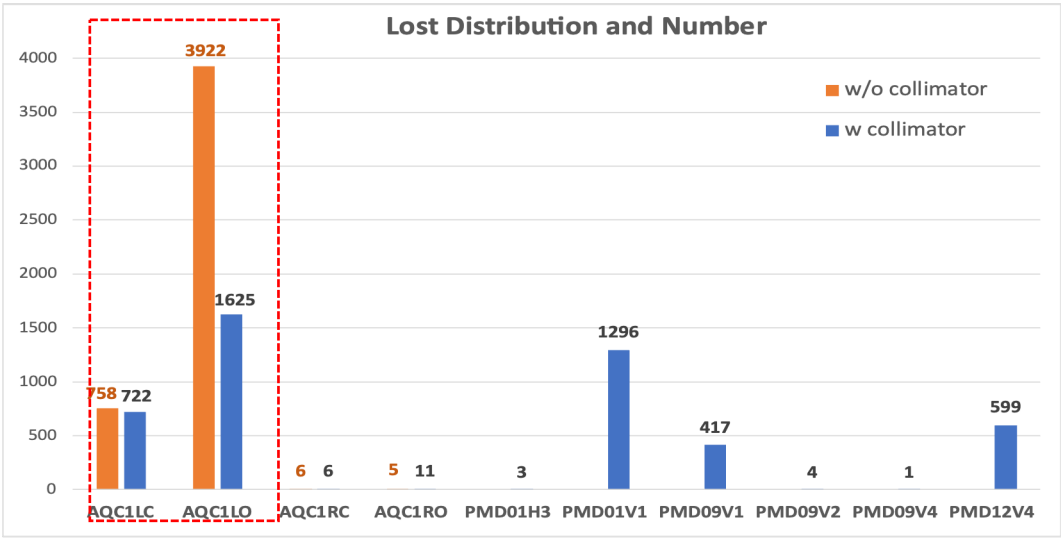
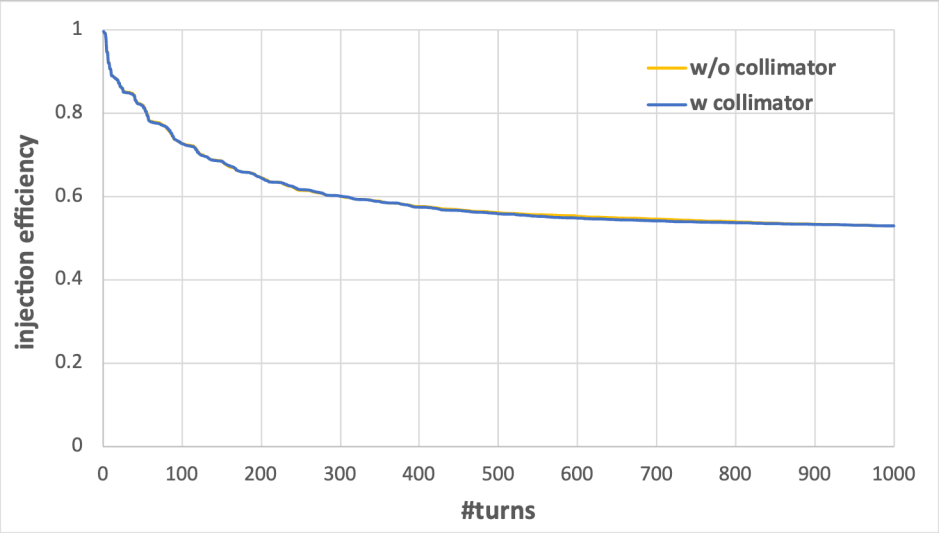
- ❖ **DA almost recovered after correction**



- ❖ Collimator optimization is required to avoid increase of IR beam loss
- ❖ Validation experiment will be carried out in 2025c operation

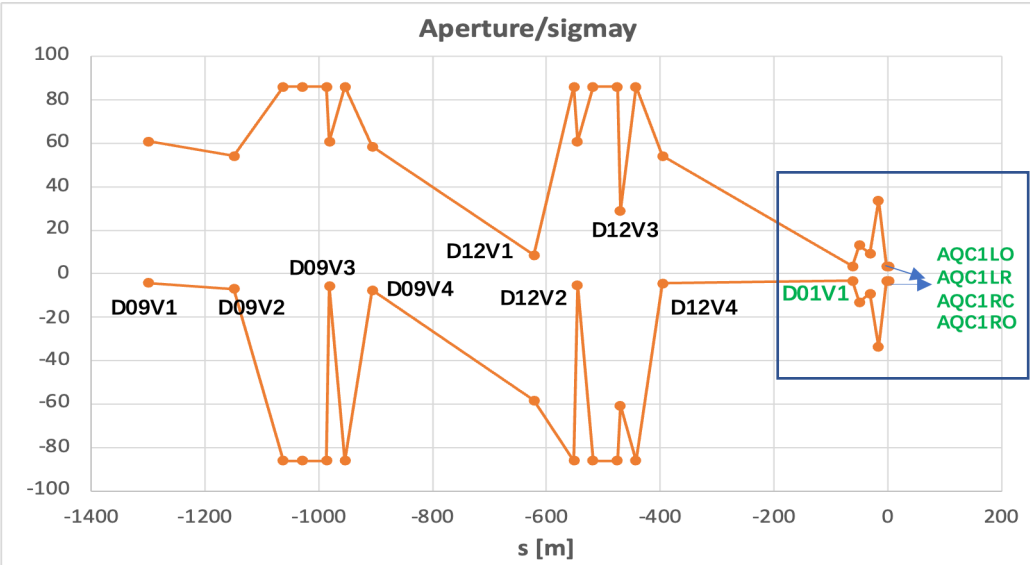
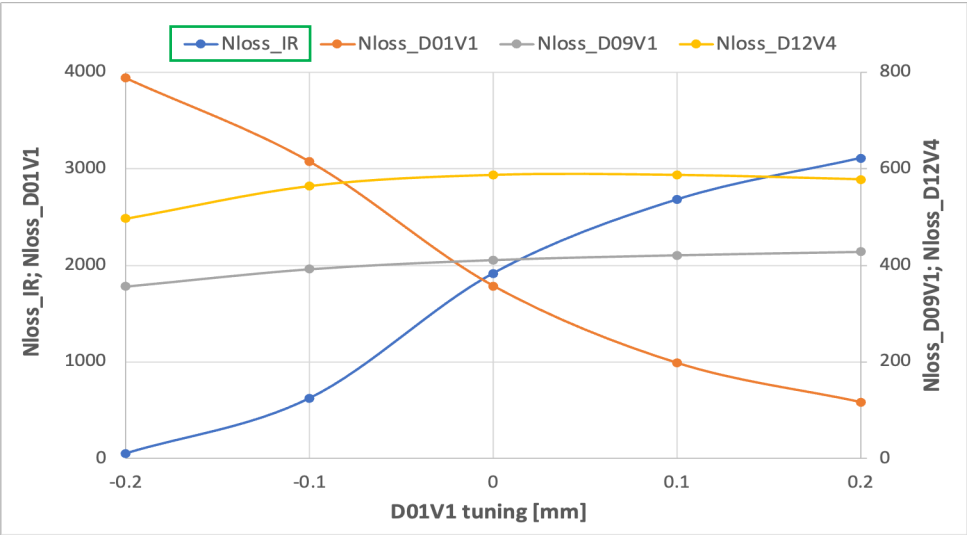
Finding3: IR Beam loss can be suppressed by minor collimator aperture adjustment

➤ Current collimator settings are effective in protecting the IR region, but IR losses remain.



➤ D01V1 plays a major role in this suppression

-relative aperture to the injection beam size of D01V1 is almost the same as that of the IR beam pipe



Collimator and beam-beam measurement (2024-12-26)

(with K. Uno, R. Ueki, H. Kaji, T. Koga, U. Bela)

□ Tuning the collimator D01V1 and recording the injection related beam loss and background

Take data with collimator D01V1 position: **original**, **+100um**, **+200um** under two different beam current cases

-> **LER:240mA, HER:192mA, 393 bunches** (corresponds to 1.4A and 1.1A with 2346 bunches) -> **current best operation so condition**

-> **LER:290mA, HER:230mA, 393 bunches** (corresponds to 1.7A and 1.4A with 2346 bunches)-> **a little future**

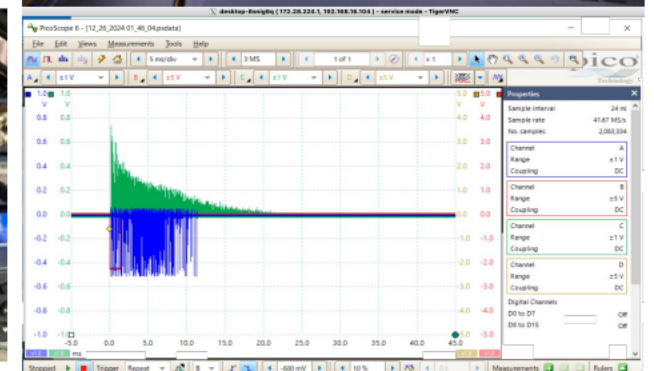
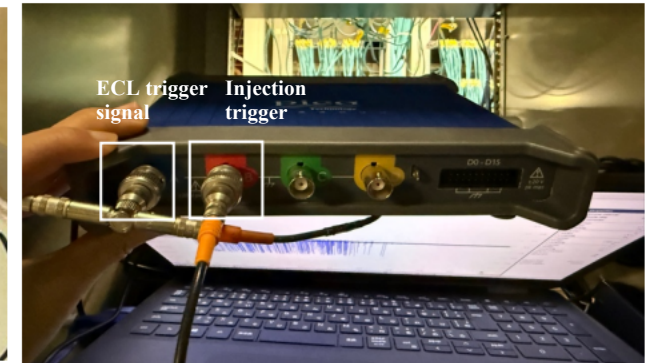
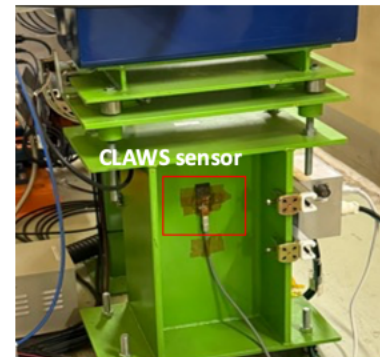
□ Data recording

-> **injection efficiency** -> TbT monitor

-> **beam loss pattern** -> CLAWS at D01V1; CsI scintillator + PMT& EMT at D09V3, D12V1

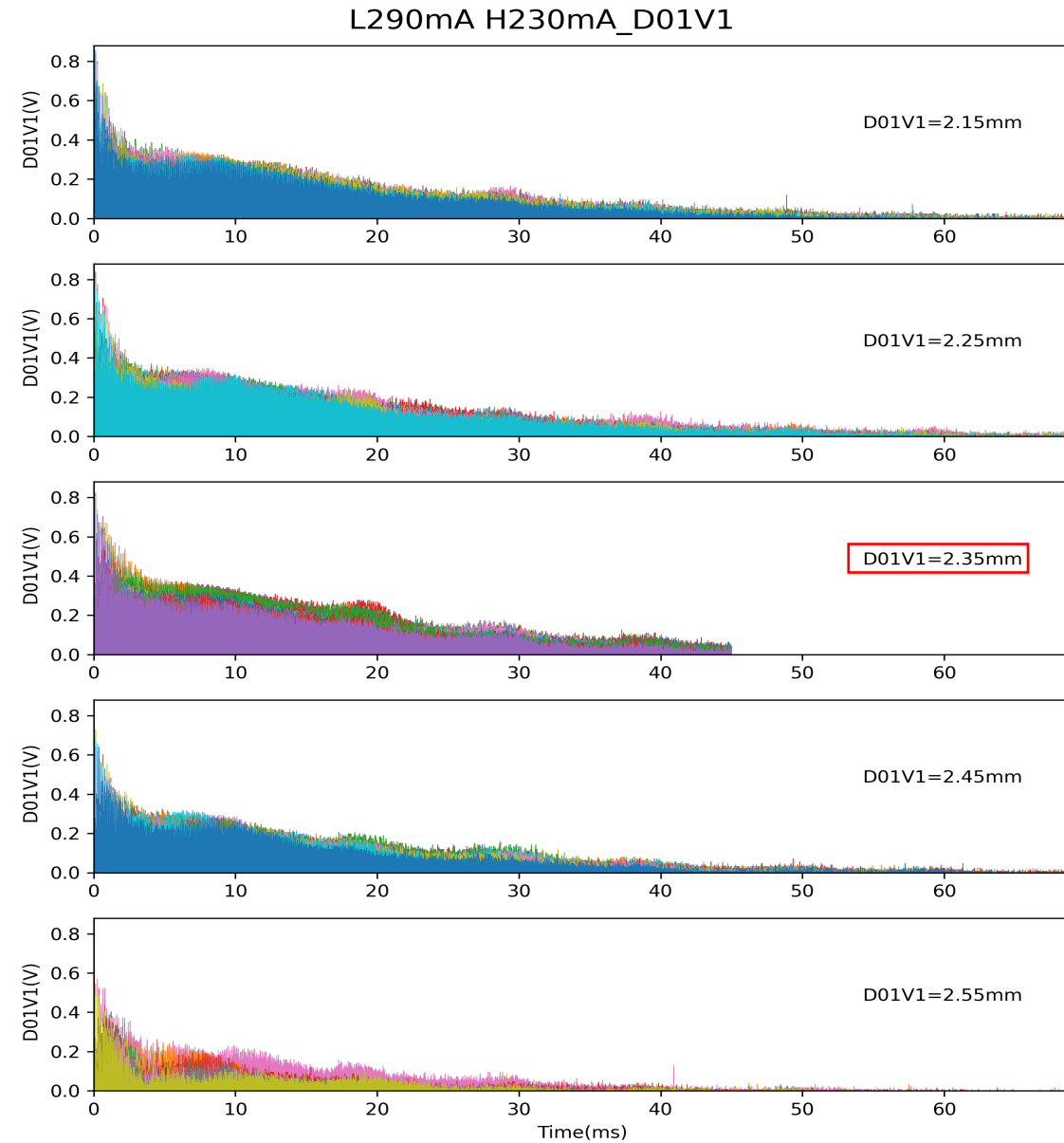
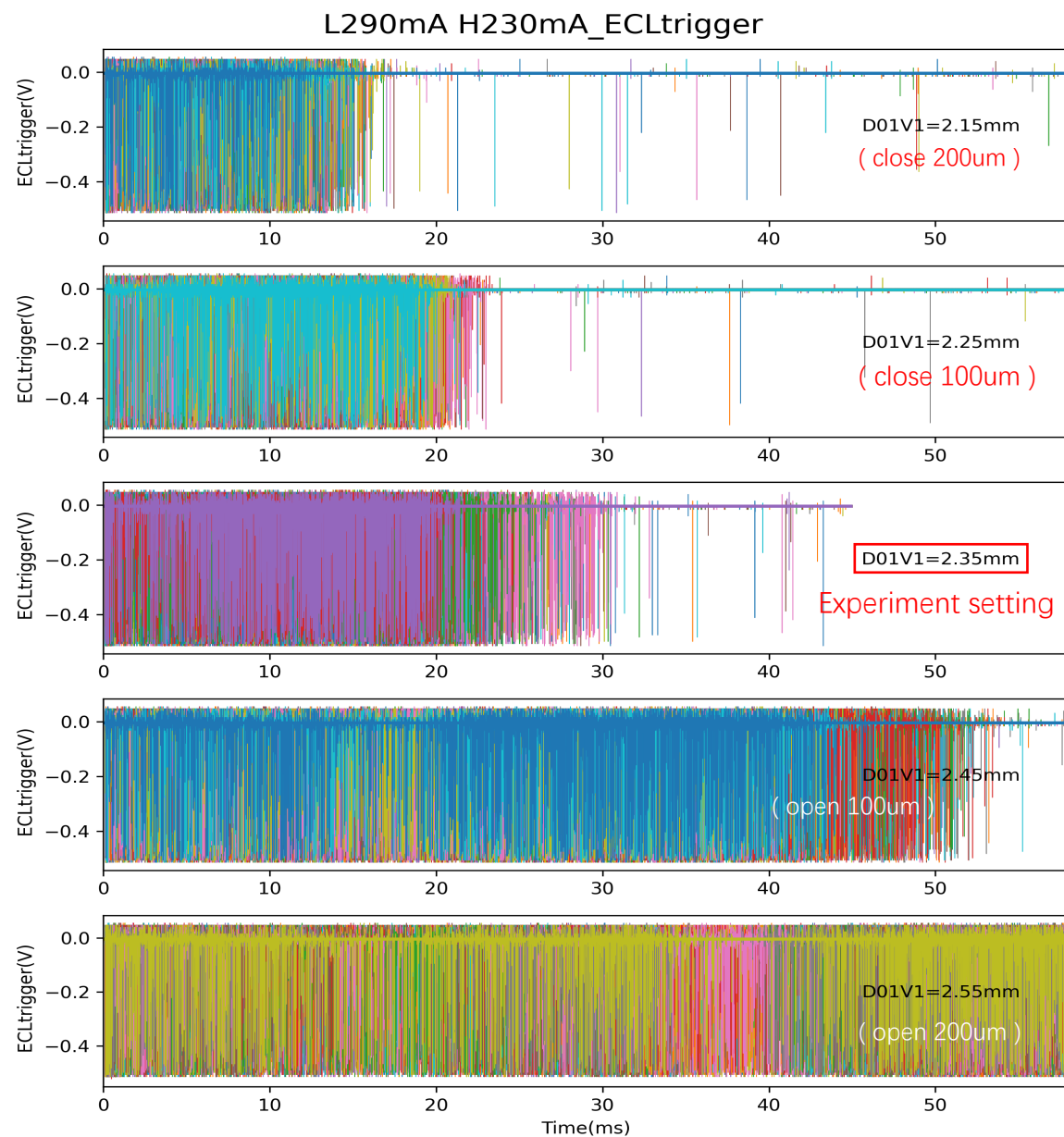
-> **injection background duration** -> ECLTRG

| collision; 393 bucnhes, HER 5Hz, LER 12.5Hz | | | | | |
|--|---------------------|---------------------|-----------------|-----------------|------------------|
| HER=192mA(0.49), LER=240mA(0.61) | | | | | |
| No | start time | end time | D01C-V1-TOP[mm] | D01C-V1-BTM[mm] | record waveforms |
| 1 | 12_26_2024_01:46:04 | 12_26_2024_01:53:13 | 2.35 | -2.35 | 37 |
| 2 | 12_26_2024_01:54:42 | 12_26_2024_02:00:32 | 2.40 | -2.40 | - |
| 3 | 12_26_2024_02:00:34 | 12_26_2024_02:07:59 | 2.45 | -2.45 | 34 |
| 4 | 12_26_2024_02:10:23 | 12_26_2024_02:17:58 | 2.55 | -2.55 | 29 |
| 5 | 12_26_2024_02:18:00 | 12_26_2024_02:25:37 | 2.25 | -2.25 | 43 |
| 6 | 12_26_2024_02:26:16 | 12_26_2024_02:35:16 | 2.15 | -2.15 | 45 |
| 02:35:02: collimator return to 2.35mm, start to increase current | | | | | |
| HER=230mA(0.57), LER=290mA(0.83) | | | | | |
| No | start time | end time | D01C-V1-TOP[mm] | D01C-V1-BTM[mm] | record waveforms |
| 1 | 12_26_2024_02:42:40 | 12_26_2024_02:48:13 | 2.35 | -2.35 | 35 |
| 2 | 12_26_2024_02:48:47 | 12_26_2024_02:54:32 | 2.45 | -2.45 | 34 |
| 3 | 12_26_2024_02:56:24 | 12_26_2024_03:01:48 | 2.55 | -2.55 | 34 |
| 4 | 12_26_2024_03:03:01 | 12_26_2024_03:10:37 | 2.25 | -2.25 | 39 |
| 5 | 12_26_2024_03:11:57 | 12_26_2024_03:16:47 | 2.15 | -2.15 | 37 |



□ Preliminary analysis

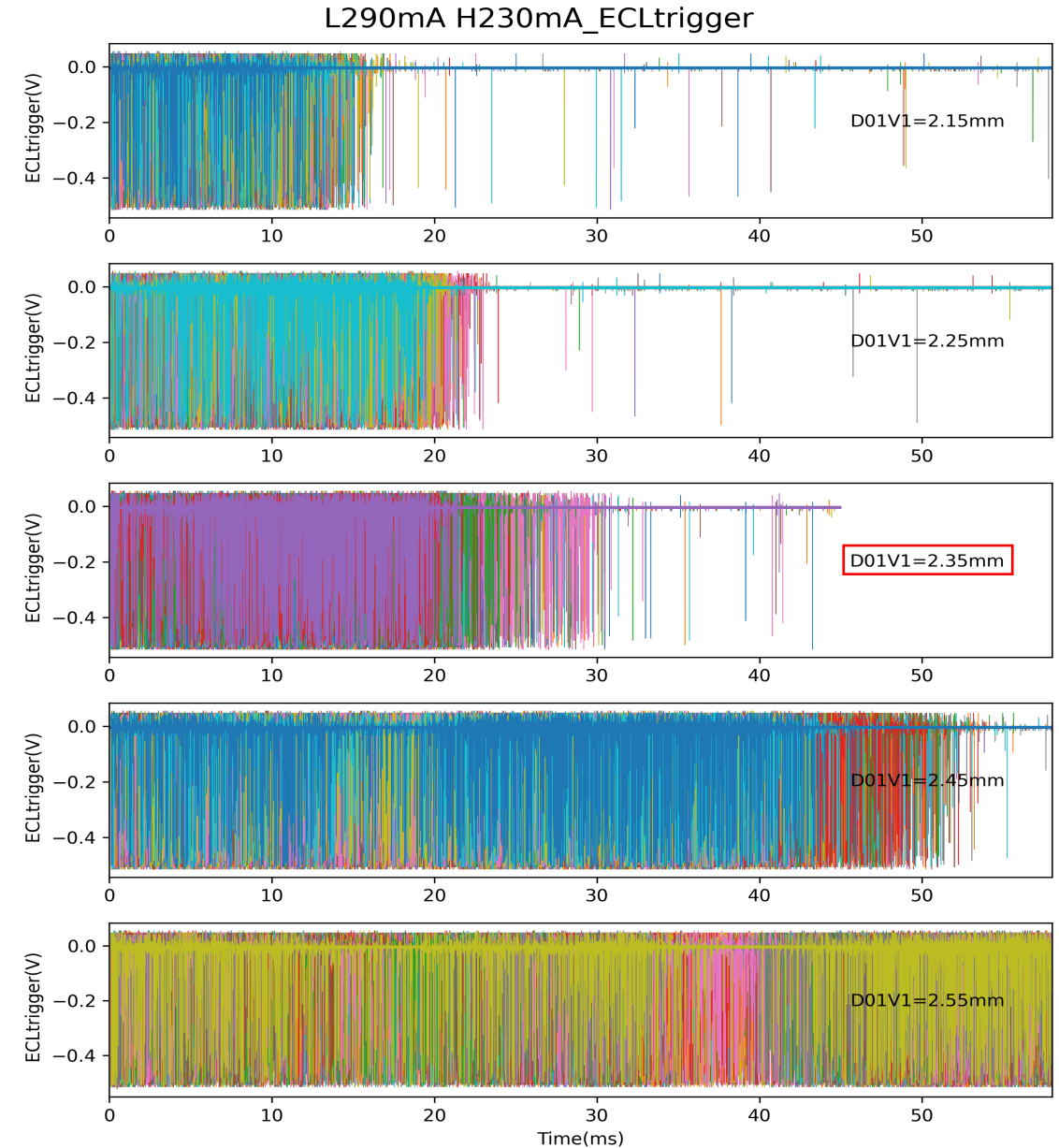
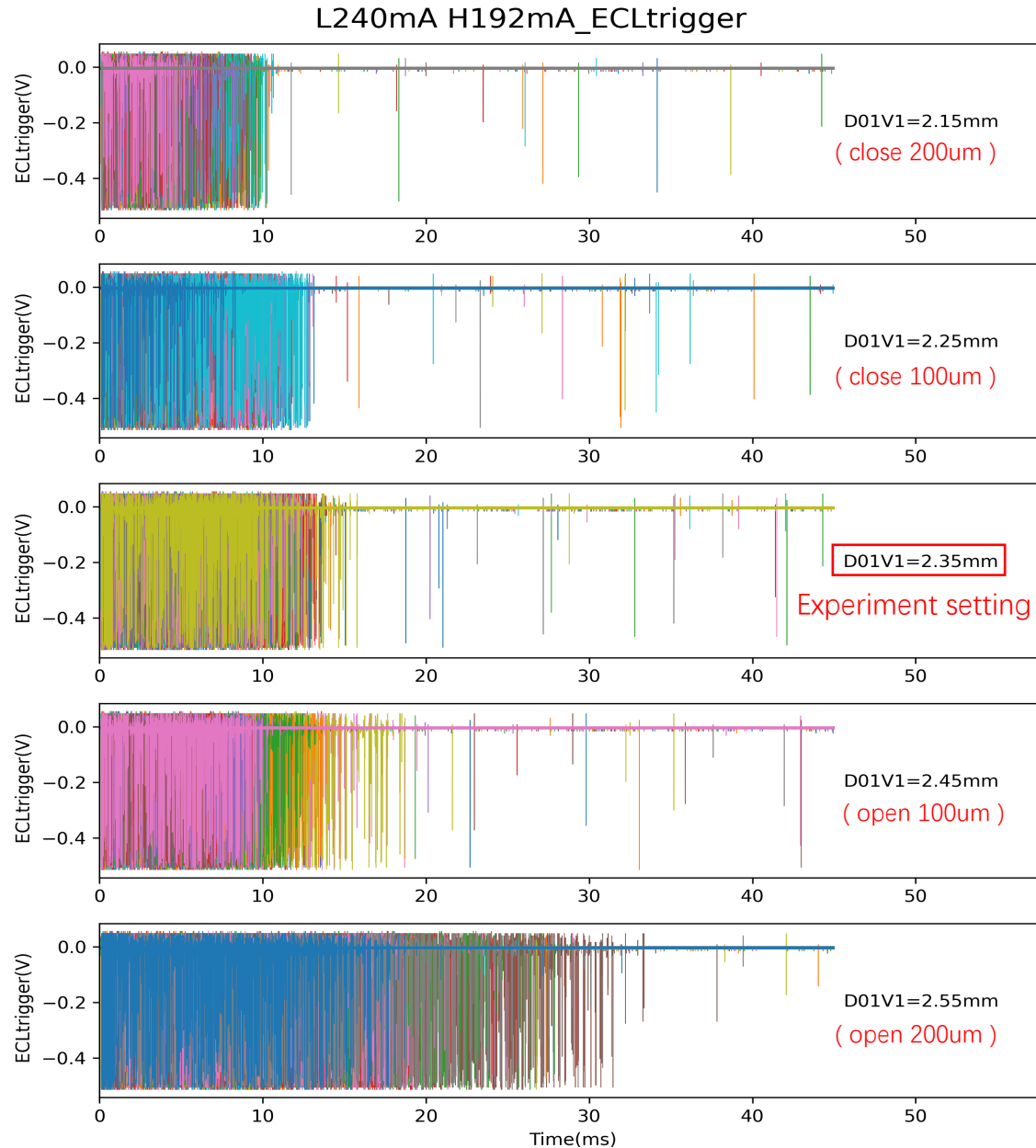
--The injection BG is very sensitive to collimator D01V1 aperture



□ Preliminary analysis

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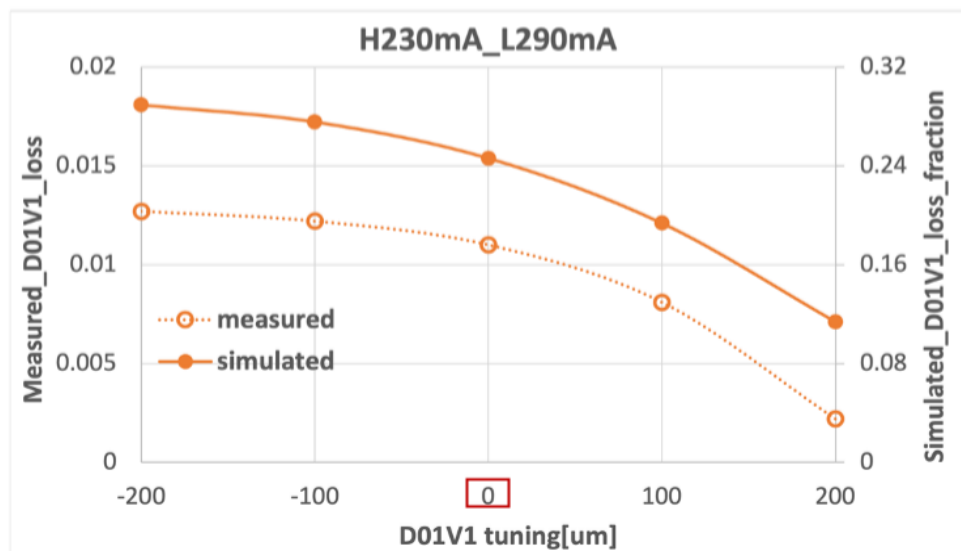
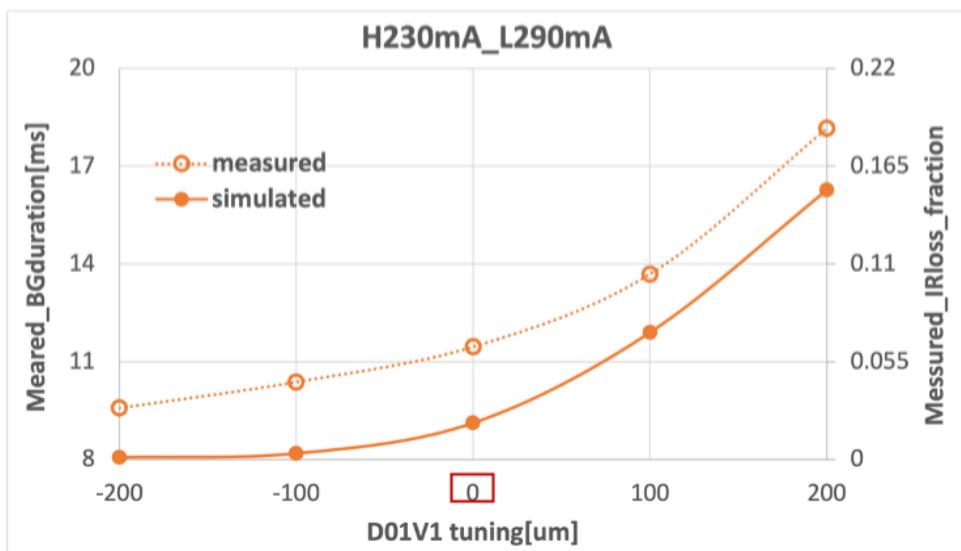
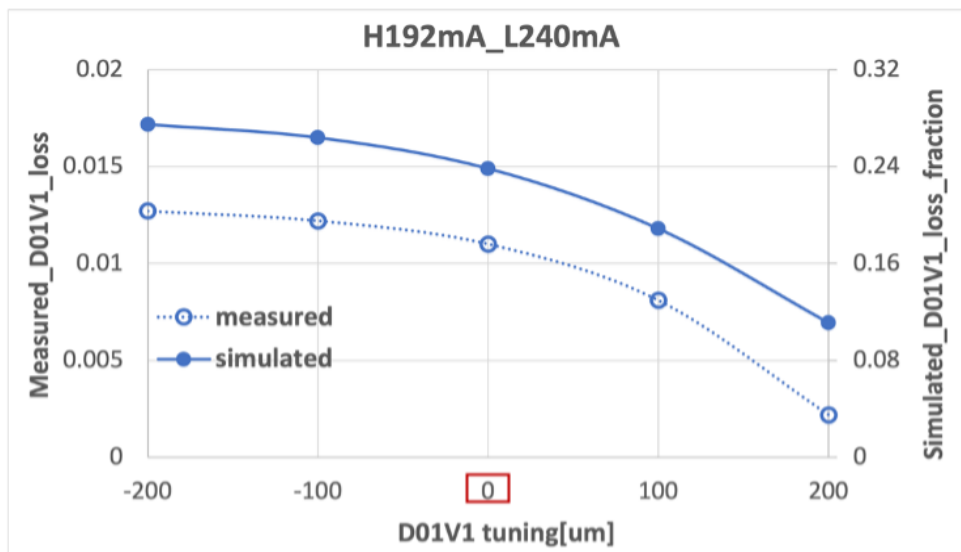
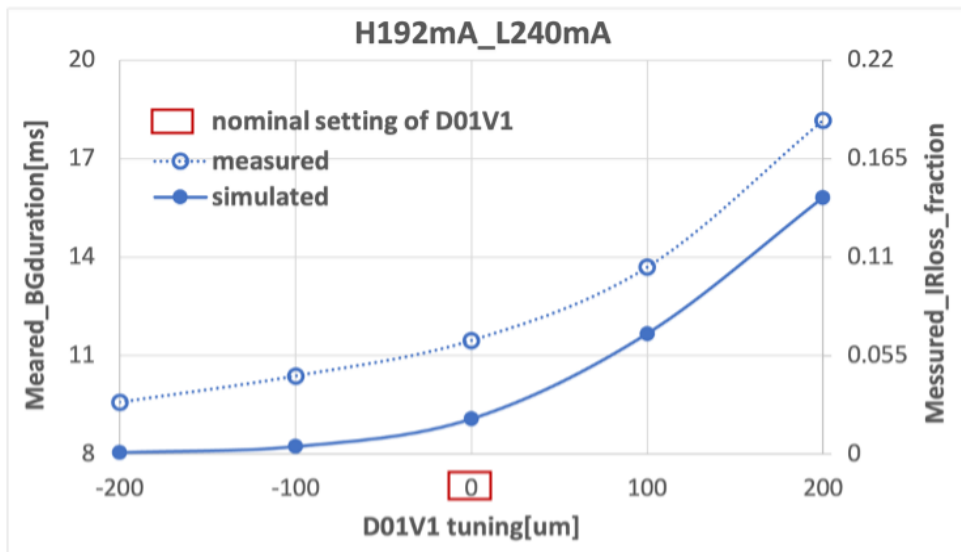
--The injection BG is very sensitive to bunch current(beam-beam strength)



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□ Detailed analysis

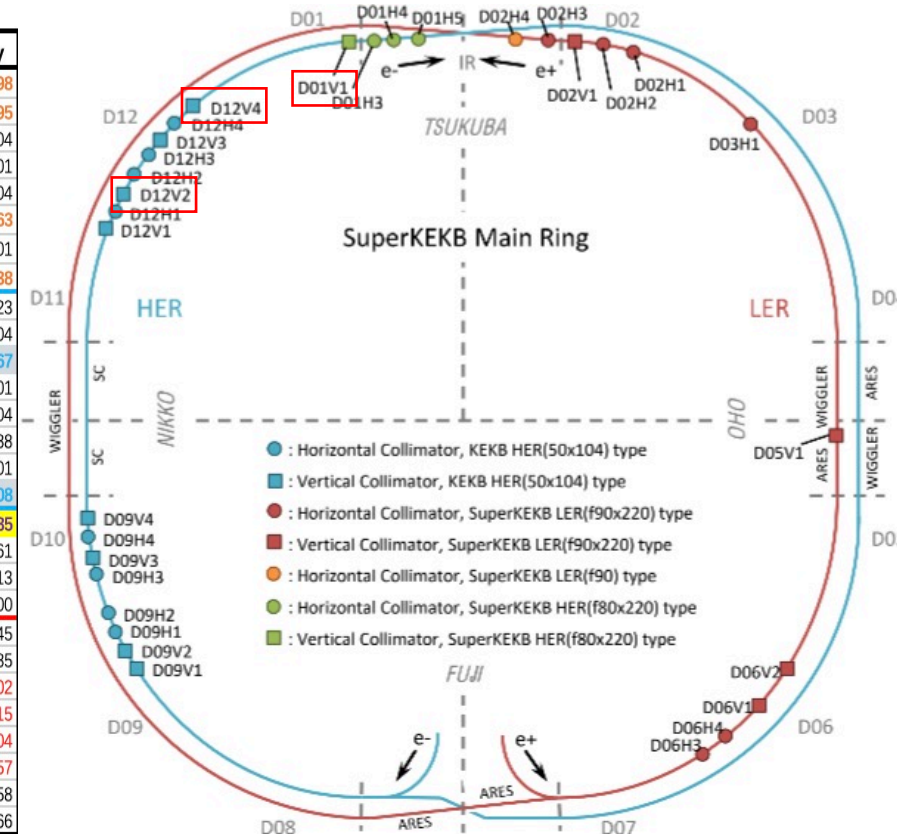
- Local pedestal correction & Integration of D01V1 signals after 5ms → estimate beam loss on D01V1
- Calculate ECLTRG duration automatically → estimate injection BG duration
- Update simulation match to measurement setting



Good qualitative agreement with simulation results

□ Collimator tuning to share beam loss on D01V1

| | Name | PosRel | AbsPos | BX | BY | sigmax | sigmay | dx1 | dx2 | dy1 | dy2 | dx1/sigx | dx2/sigx | dy1/sigy | dy2/sigy |
|--------|---------|-----------|----------|---------|----------|----------|----------|---------|----------|---------|----------|----------|----------|----------|----------|
| D09 | PMD09V1 | -1299.111 | 126.345 | 25.607 | 15.472 | 0.000515 | 0.000392 | 0.052 | -0.052 | 0.025 | -0.00239 | 100.930 | -100.930 | 63.788 | -6.098 |
| | PMD09V2 | -1149.053 | 276.403 | 31.625 | 19.438 | 0.000573 | 0.000439 | 0.052 | -0.052 | 0.025 | -0.0036 | 90.820 | -90.820 | 56.910 | -8.195 |
| | PMD09H1 | -1062.401 | 363.055 | 39.731 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01304 | 0.025 | -0.025 | 81.028 | -20.319 | 90.404 | -90.404 |
| | PMD09H2 | -1029.702 | 395.754 | 39.728 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01144 | 0.025 | -0.025 | 81.031 | -17.827 | 90.401 | -90.401 |
| | PMD09H3 | -986.730 | 438.726 | 39.731 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01203 | 0.025 | -0.025 | 81.028 | -18.746 | 90.404 | -90.404 |
| | PMD09V3 | -981.531 | 443.925 | 25.602 | 15.474 | 0.000515 | 0.000392 | 0.052 | -0.052 | 0.025 | -0.00269 | 100.939 | -100.939 | 63.783 | -6.863 |
| | PMD09H4 | -954.031 | 471.425 | 39.728 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01094 | 0.025 | -0.025 | 81.031 | -17.048 | 90.401 | -90.401 |
| D12 | PMD09V4 | -905.559 | 519.898 | 23.222 | 16.738 | 0.000491 | 0.000408 | 0.052 | -0.052 | 0.025 | -0.00291 | 105.987 | -105.987 | 61.327 | -7.138 |
| | PMD12V1 | -621.386 | 804.070 | 23.217 | 16.741 | 0.000491 | 0.000408 | 0.052 | -0.052 | 0.00381 | -0.025 | 105.997 | -105.997 | 9.346 | -61.323 |
| | PMD12H1 | -551.217 | 874.239 | 39.731 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01159 | 0.025 | -0.025 | 81.028 | -18.060 | 90.404 | -90.404 |
| | PMD12V2 | -546.018 | 879.438 | 25.607 | 15.472 | 0.000515 | 0.000392 | 0.052 | -0.052 | 0.025 | -0.00179 | 100.930 | -100.930 | 63.788 | -4.567 |
| | PMD12H2 | -518.518 | 906.938 | 39.728 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01144 | 0.025 | -0.025 | 81.031 | -17.827 | 90.401 | -90.401 |
| | PMD12H3 | -475.547 | 949.909 | 39.731 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01151 | 0.025 | -0.025 | 81.028 | -17.935 | 90.404 | -90.404 |
| | PMD12V3 | -470.348 | 955.108 | 25.607 | 15.472 | 0.000515 | 0.000392 | 0.052 | -0.052 | 0.01208 | -0.025 | 100.930 | -100.930 | 30.822 | -63.788 |
| D01 | PMD12H4 | -442.848 | 982.608 | 39.728 | 7.703 | 0.000642 | 0.000277 | 0.052 | -0.01162 | 0.025 | -0.025 | 81.031 | -18.107 | 90.401 | -90.401 |
| | PMD12V4 | -395.960 | 1029.496 | 31.621 | 19.439 | 0.000573 | 0.000439 | 0.052 | -0.052 | 0.025 | -0.0022 | 90.826 | -90.826 | 56.907 | -5.008 |
| | PMD01V1 | -61.744 | 1363.712 | 40.106 | 46.183 | 0.000645 | 0.000677 | 0.02 | -0.02 | 0.00235 | -0.00236 | 31.018 | -31.018 | 3.471 | -3.485 |
| | PMD01H3 | -49.604 | 1375.853 | 7.055 | 190.029 | 0.000270 | 0.001374 | 0.005 | -0.005 | 0.02 | -0.02 | 18.489 | -18.489 | 14.561 | -14.561 |
| IR_QCS | PMD01H4 | -30.901 | 1394.555 | 16.700 | 386.308 | 0.000416 | 0.001958 | 0.00798 | -0.00796 | 0.02 | -0.02 | 19.180 | -19.132 | 10.213 | -10.213 |
| | PMD01H5 | -16.826 | 1408.630 | 30.934 | 28.651 | 0.000566 | 0.000533 | 0.00981 | -0.00978 | 0.02 | -0.02 | 17.324 | -17.271 | 37.500 | -37.500 |
| | AQC2LO | -3.050 | 1422.406 | 410.410 | 456.246 | 0.002063 | 0.002128 | 0.035 | -0.035 | 0.035 | -0.035 | 16.969 | -16.969 | 16.445 | -16.445 |
| | AQC2LC | -2.700 | 1422.756 | 391.339 | 528.109 | 0.002014 | 0.002290 | 0.035 | -0.035 | 0.035 | -0.035 | 17.377 | -17.377 | 15.285 | -15.285 |
| | AQC1LO | -1.600 | 1423.856 | 63.028 | 1653.443 | 0.000808 | 0.004052 | 0.015 | -0.015 | 0.015 | -0.015 | 18.558 | -18.558 | 3.702 | -3.702 |
| | AQC1LC | -1.410 | 1424.046 | 37.852 | 1733.991 | 0.000626 | 0.004149 | 0.015 | -0.015 | 0.015 | -0.015 | 23.946 | -23.946 | 3.615 | -3.615 |
| | AQC1RC | 1.410 | 1426.866 | 37.635 | 1744.590 | 0.000625 | 0.004162 | 0.015 | -0.015 | 0.015 | -0.015 | 24.015 | -24.015 | 3.604 | -3.604 |
| | AQC1RO | 1.600 | 1427.056 | 61.798 | 1694.979 | 0.000800 | 0.004102 | 0.015 | -0.015 | 0.015 | -0.015 | 18.741 | -18.741 | 3.657 | -3.657 |
| | AQC2RC | 2.920 | 1428.376 | 478.045 | 516.408 | 0.002226 | 0.002264 | 0.035 | -0.035 | 0.035 | -0.035 | 15.723 | -15.723 | 15.458 | -15.458 |
| | AQC2RO | 3.110 | 1428.566 | 499.507 | 472.116 | 0.002275 | 0.002165 | 0.035 | -0.035 | 0.035 | -0.035 | 15.381 | -15.381 | 16.166 | -16.166 |



• Interaction region(upstream)

ReAY: $3.6 \sigma_{yinj}$

ReAX: $17.0 \sigma_{xinj}$

→ PMD12V2: 1.79mm($4.6 \sigma_{yinj}$) -> 1.39mm($3.6 \sigma_{yinj}$) -> 0.99mm($2.6 \sigma_{yinj}$)

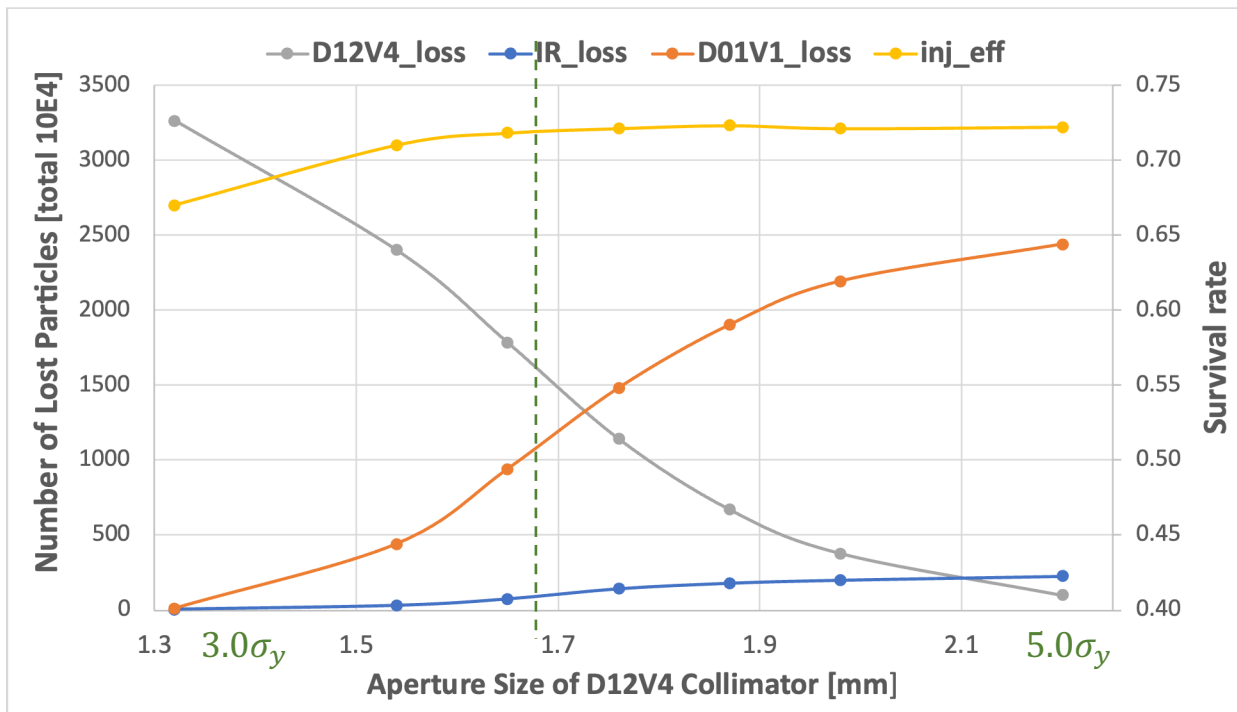
→ PMD12V4: 2.20mm($5.0 \sigma_{yinj}$) -> 1.76mm($4.0 \sigma_{yinj}$) -> 1.32mm($3.0 \sigma_{yinj}$)

→ PMD01H3: 5.00mm($18.5 \sigma_{xinj}$) -> 4.46mm($16.5 \sigma_{xinj}$) -> 3.65mm($13.5 \sigma_{xinj}$)

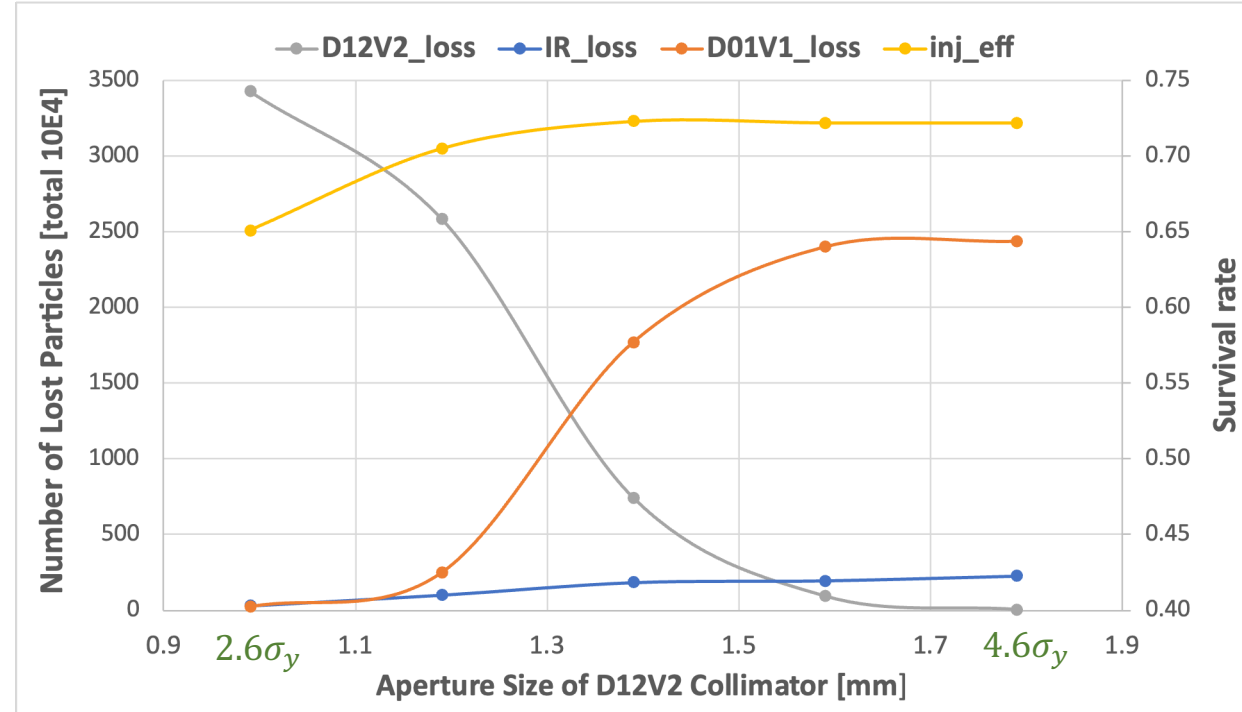
→ PMD12H1: 11.6mm($18.1 \sigma_{xinj}$) -> 10.3mm($16.0 \sigma_{xinj}$) -> 9.0mm($14.0 \sigma_{xinj}$)

□ Preliminary Vertical Collimator Scan: PMD12V2; PMD12V4

D12V4 Tuning



D12V2 Tuning



- Tightening collimator apertures (D12V2, D12V4) effectively reduces IR beam loss and D01V1 loss.
- However, to suppress the IR beam loss, larger aperture adjustments are required for D12V4 and D12V2 compared with D01V1.
- D12V4 demonstrates higher sensitivity to aperture changes compared to D12V2.

□ Preliminary Horizontal Collimator Scan: **PMD01H3**

| PosRel | ReAX | ReAY | PMD01H3 | d=5.00mm | d=4.46mm | d=3.65mm |
|----------------------------------|---------|-------|-----------------------|--------------|--------------|--------------|
| | | | d/sigmaxi | 18.50 | 16.50 | 13.50 |
| 1.600 | 18.74 | 3.66 | AQC1RO | 23 | 22 | 6 |
| 1.410 | 24.02 | 3.60 | AQC1RC | 19 | 12 | 5 |
| 1.170 | 21.34 | 3.70 | APIR.517 | 5 | 2 | 1 |
| -1.410 | 23.95 | 3.62 | AQC1LC | 23 | 10 | 7 |
| -1.600 | 18.56 | 3.70 | AQC1LO | 157 | 137 | 64 |
| | | | IR_loss | 227 | 183 | 83 |
| -61.744 | 31.02 | 3.47 | PMD01V1 | 2437 | 2456 | 2252 |
| -49.604 | 18.50 | 14.56 | PMD01H3 | 0 | 8 | 359 |
| -395.960 | 90.83 | 5.01 | PMD12V4 | 100 | 111 | 62 |
| -546.018 | 100.93 | 4.57 | PMD12V2 | 5 | 5 | 3 |
| -905.559 | 105.987 | 7.14 | PMD09V4 | 1 | 1 | 1 |
| -1149.053 | 90.82 | 8.20 | PMD09V2 | 1 | 1 | 1 |
| -1299.1107 | 100.93 | 6.10 | PMD09V1 | 5 | 5 | 0 |
| sigmax_inj@D01H3 = 0.27mm | | | Mask_loss | 2549 | 2587 | 2678 |
| | | | Total_loss | 2776 | 2770 | 2761 |
| | | | INJ_efficiency | 0.722 | 0.722 | 0.723 |

Question: What is the minimum achievable collimator aperture?

-> Preliminary collimator tuning for individual collimators only.

-> still need to optimize several of them together.

- Tightening collimator D01H3 aperture reduces IR beam loss, but the effect was less sensitive compared to vertical collimation.
- Injection efficiency remained stable even with extreme aperture reduction.

Conclusions and outlook

- A more realistic simulation mechanism for injection-related beam loss has been developed
- Verification experiments have been conducted based on its main findings
- Qualitative agreement is observed between simulation and experimental data:
 - comparison includes raw waveform features and further data analysis
 - simulation updated with beam parameters and machine conditions from the measurement day

□ Further investigation of injection-related beam loss and background

- ❖ Detailed tune scan(betatron-synchrotron resonance,...)
- ❖ More realistic collimator model including tip-scattering & collimator optimization program integration
- ❖ **Connect SAD simulated injection beam loss with Geant4 simulation**
- ❖ More validation experiments (CLAWS at D01V1, ECLTRG,...)

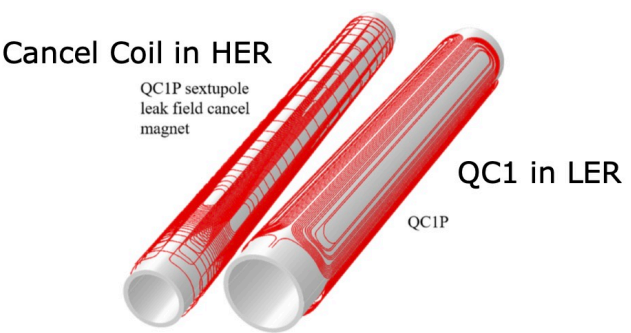
Back up

Finding2: Non-linear factors affect both injection efficiency and background

➤ Manufacturing error of cancel coil in HER

Cancel coils in the HER should correct the leakage field from QC1LP and QC1RP in the LER.

- Normal winding and skew winding coils correct both normal and skew field by using one power supply.

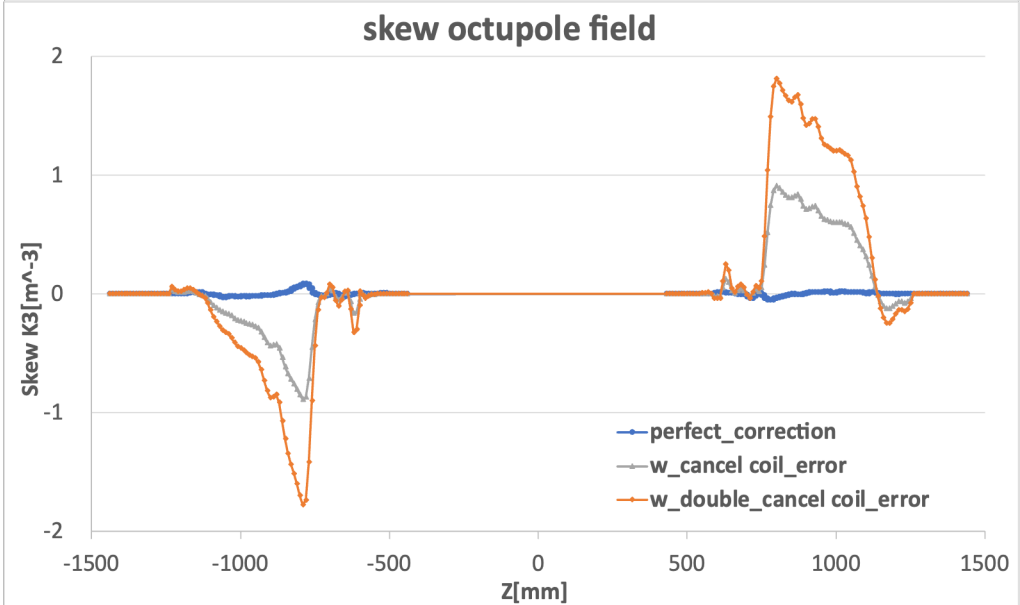
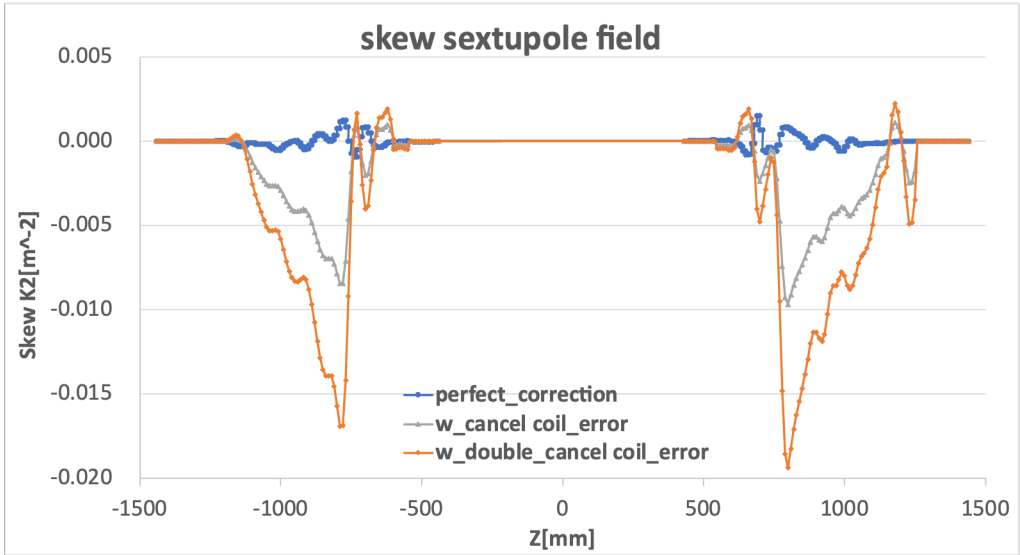


- Skew sextupole and skew octupole increase (not cancelled) due to manufacturing mistake.

Table 24: Measured integral leak fields at $R_{ref}=10$ mm

| Multipole coefficient | QCSL, Tm | | QCSR, Tm | |
|-----------------------|------------------------|------------------------|------------------------|------------------------|
| | without cancelling | with cancelling | without cancelling | with cancelling |
| b_3 | 3.36×10^{-3} | 2.32×10^{-5} | -3.53×10^{-3} | 1.27×10^{-5} |
| b_4 | -7.58×10^{-4} | -2.83×10^{-6} | 8.02×10^{-4} | 4.39×10^{-6} |
| b_5 | 1.57×10^{-4} | 3.66×10^{-6} | -1.67×10^{-4} | -3.73×10^{-6} |
| b_6 | -2.98×10^{-5} | 7.8×10^{-7} | 3.24×10^{-5} | 2.35×10^{-6} |
| a_3 | -2.42×10^{-4} | -3.88×10^{-4} | -2.52×10^{-4} | -4.93×10^{-4} |
| a_4 | -5.88×10^{-5} | -1.16×10^{-4} | 4.94×10^{-5} | 1.71×10^{-4} |
| a_5 | -1.48×10^{-5} | -1.48×10^{-5} | 6.26×10^{-6} | -8.31×10^{-6} |
| a_6 | 1.88×10^{-5} | 1.48×10^{-5} | -4.31×10^{-6} | -1.09×10^{-6} |

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□ Preliminary Vertical Collimator Scan: PMD12V2; PMD12V4

| PosRel | ReAX | ReAY | PMD12V2 | d=1.79mm | d=1.39mm | d=0.99mm | PMD12V4 | d=2.20mm | d=1.76mm | d=1.32mm |
|--|---------|------|-----------------------|----------|----------|----------|-----------------------|----------|----------|----------|
| | | | d/sigma _{xi} | 4.57 | 3.57 | 2.57 | d/sigma _{xi} | 5.00 | 4.00 | 3.00 |
| 1.600 | 18.74 | 3.66 | AQC1RO | 23 | 29 | 7 | AQC1RO | 23 | 15 | 4 |
| 1.410 | 24.02 | 3.60 | AQC1RC | 19 | 15 | 2 | AQC1RC | 19 | 20 | 0 |
| 1.170 | 21.34 | 3.70 | APIR.517 | 5 | 1 | 0 | APIR.517 | 5 | 1 | 0 |
| -1.410 | 23.95 | 3.62 | AQC1LC | 23 | 12 | 1 | AQC1LC | 23 | 9 | 1 |
| -1.600 | 18.56 | 3.70 | AQC1LO | 157 | 139 | 20 | AQC1LO | 157 | 99 | 2 |
| | | | IR_loss | 227 | 196 | 30 | IR_loss | 227 | 144 | 7 |
| -61.744 | 31.02 | 3.47 | PMD01V1 | 2437 | 1770 | 22 | PMD01V1 | 2437 | 1480 | 14 |
| -395.960 | 90.83 | 5.00 | PMD12V4 | 100 | 41 | 0 | PMD12V4 | 100 | 1143 | 3262 |
| -546.018 | 100.93 | 4.57 | PMD12V2 | 5 | 744 | 3428 | PMD12V2 | 5 | 6 | 0 |
| -905.559 | 105.987 | 7.14 | PMD09V4 | 1 | 1 | 0 | PMD09V4 | 1 | 0 | 0 |
| -1149.053 | 90.82 | 8.20 | PMD09V2 | 1 | 1 | 0 | PMD09V2 | 1 | 1 | 1 |
| -1299.1107 | 100.93 | 6.10 | PMD09V1 | 5 | 5 | 0 | PMD09V1 | 5 | 4 | 1 |
| sigma _{max_inj} @D12V2 = 0.40mm | | | Mask_loss | 2549 | 2562 | 3450 | Mask_loss | 2549 | 2634 | 3278 |
| sigma _{max_inj} @D12V4 = 0.44mm | | | Total_loss | 2776 | 2758 | 3480 | Total_loss | 2776 | 2778 | 3285 |
| | | | INJ_efficiency | 0.722 | 0.723 | 0.651 | INJ_efficiency | 0.722 | 0.721 | 0.671 |

- Tightening collimator apertures (D12V2, D12V4) effectively reduces IR beam loss.
- D12V4 demonstrates higher sensitivity to aperture changes compared to D12V2.