



中国科学院高能物理研究所
Institute of High Energy Physics
Chinese Academy of Sciences

R&D of Topmetal Pixel Readout Chips

Presenter: Changyue

On behalf of Prof. Xiangming Sun's Research Group

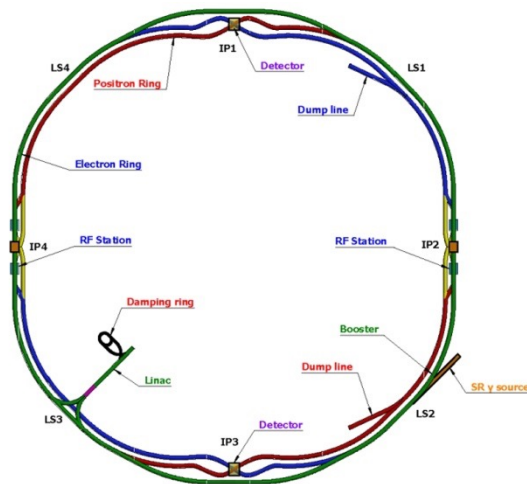
The 2025 international workshop on the high energy CEPC, Guangzhou

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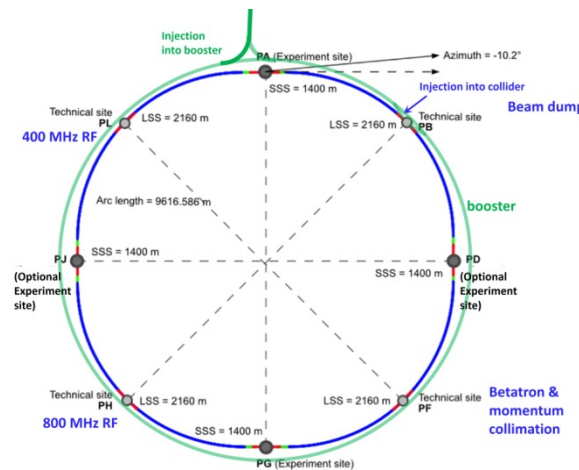
- 1.** Motivation and Physics Requirements
- 2.** Introduction of PLAC
- 3.** Development of Topmetal & MIC
- 4.** Summary and Future Prospects

Detector Demands in High-Energy Physics

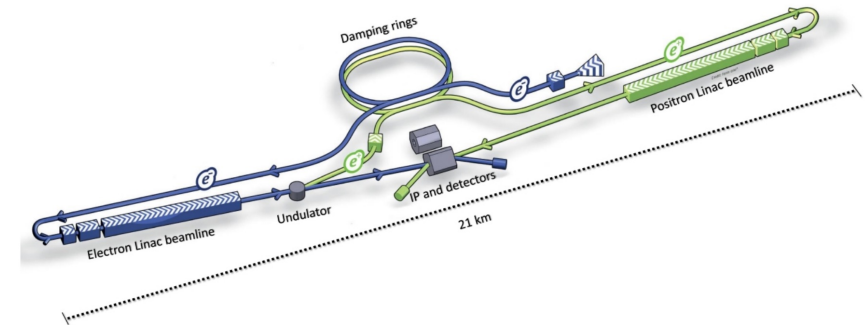
- Extreme Experimental Environments (e.g. CEPC, ILC, ALICE)
require sensors with **high spatial granularity, fast readout**
- High-granularity pixel readout now adopted not only in vertex detectors but also in **TPC systems for precise 3-D tracking**
- Massive data throughput → fast readout electronics
- Minimal material budget → ultra-thin detectors
- Integration of sensor + readout + DAQ in compact form



Circular Electron Positron Collider CEPC



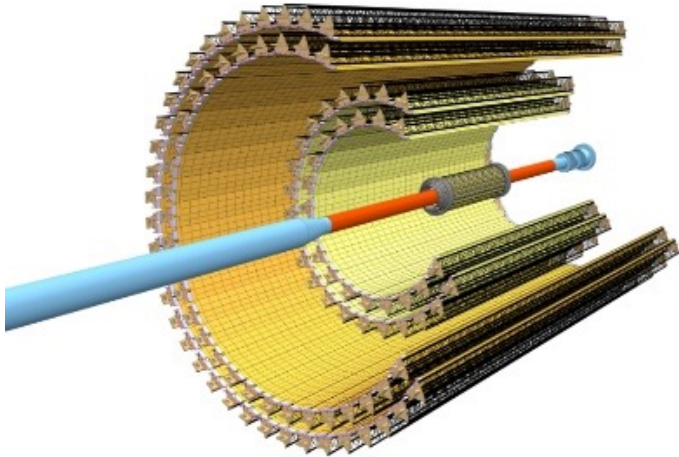
Future Circular Collider (FCC-ee)



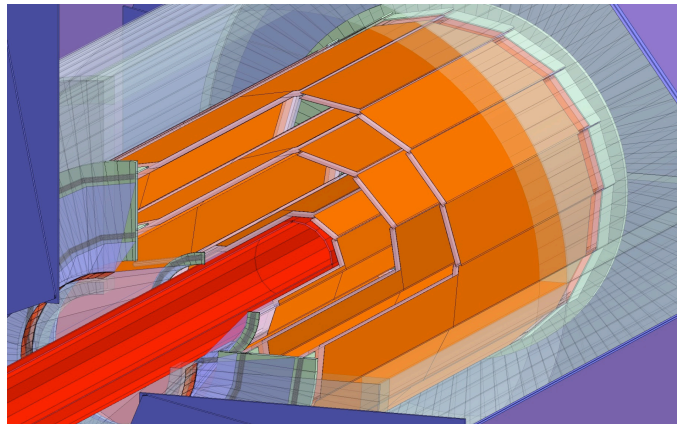
International Linear Collider (ILC)

From Detector Needs to Chip Requirements

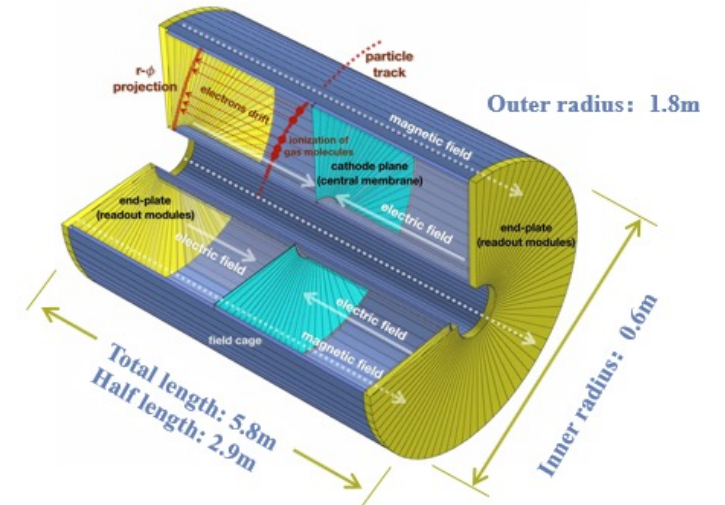
- Low Noise - essential for thin silicon or TPC sensors
- Low Power (< **100 mW/cm²** for CEPC TPC & < **40 mW/cm²** for CEPC Vertex)
 - lightweight cooling, reduced X_0
- High Resolution (**$\sim 5 \mu\text{m}$** for CEPC Vertex & **$\sim 100 \mu\text{m}$** for CEPC TPC)
- Fast Readout for high-rate beams
- Radiation tolerance & scalability for large-area detector systems.



ALICE ITS2



CEPC Vertex



CEPC TPC

Overview of the PLAC Laboratory

- Quark and Lepton Physics Education Ministry Key Lab
- CCNU-Silicon Pixel Lab, Hubei Engineering Center
- Cooperation with CERN, IHEP, etc.
- Over 50 staff members, 23 senior researchers.

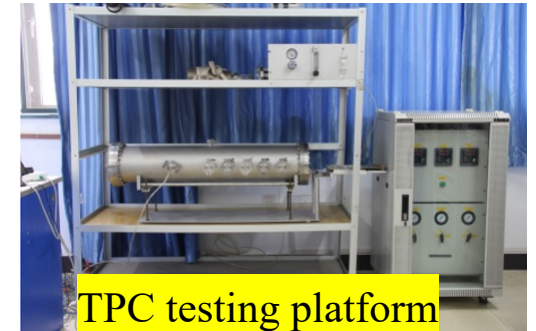


Overview of the PLAC Laboratory

- IC design and testing platform (2000 m² lab)
- Includes detector test stands, readout systems, FPGA DAQ, and cleanroom
- Supports full chain of pixel R&D



MRPC Detector testing platform



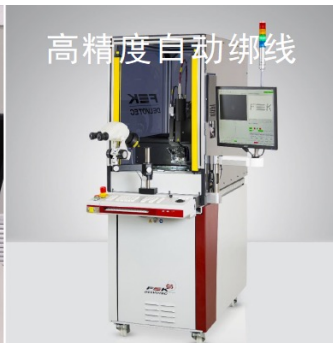
TPC testing platform



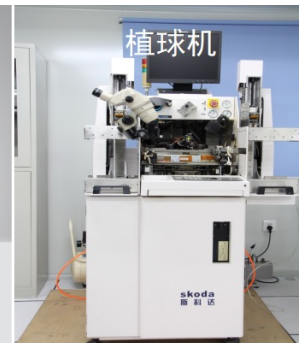
FPGA DAQ setups



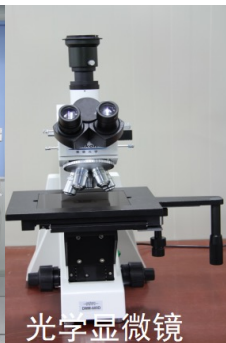
拉力剪切测试机



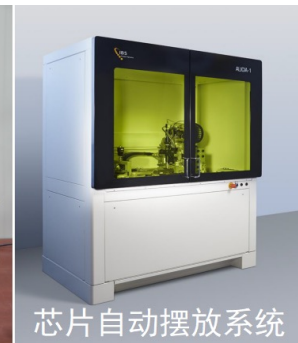
高精度自动绑线机



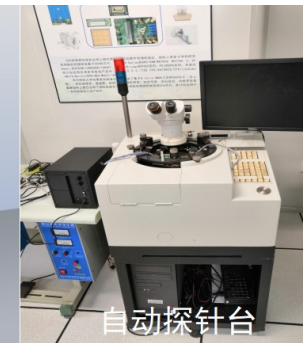
植球机



光学显微镜



芯片自动摆放系统

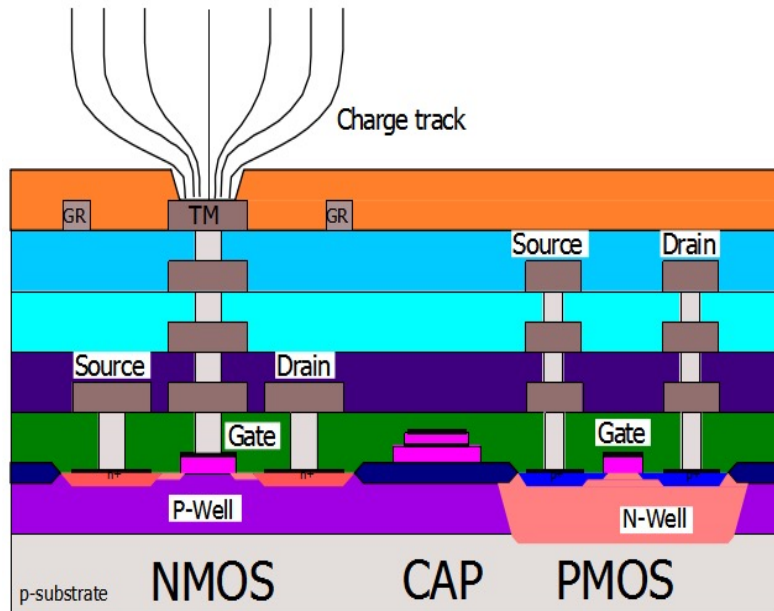


自动探针台

PLAC Laboratory: Pixel Chip Series

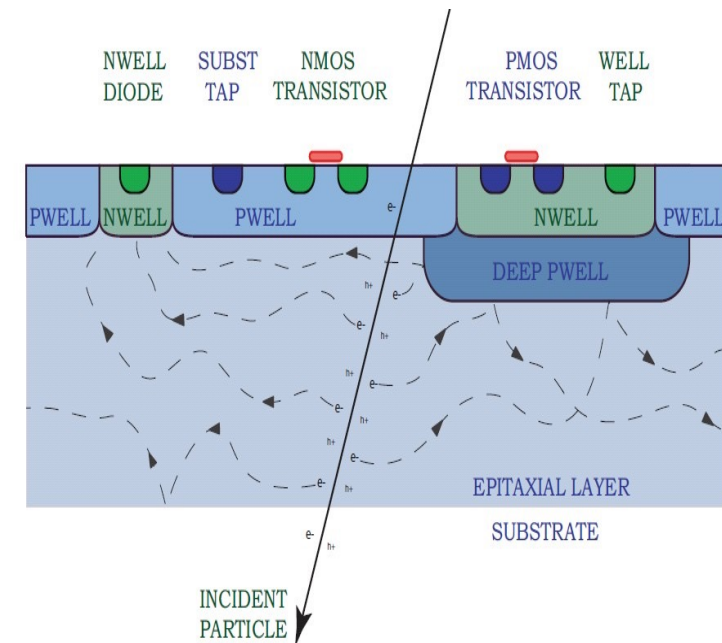
Topmetal

- CMOS process with top metal node for direct charge collection.
- Designed to directly sense ionization charge in gas or solid media.
- Widely applied in X-ray polarimetry, TPC readout, and neutrino detection.



MIC

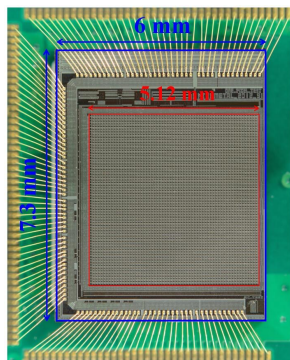
- Based on advanced MAPS technology.
- Developed by PLAC Lab for vertex and tracking detectors in HEP.
- Features deep P-well isolation and in-pixel amplification for low noise & high speed.



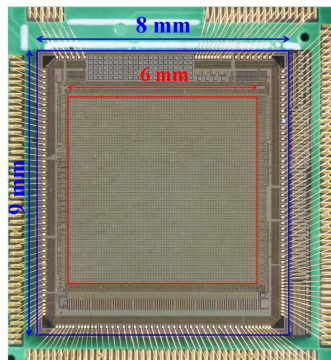
Evolution of Topmetal Series

■ Topmetal-I → II → M → M2 → L → S

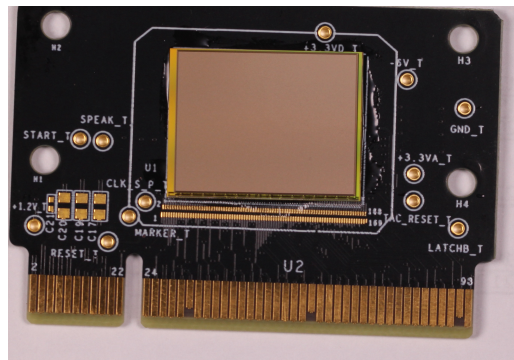
- Based on CMOS IC process, direct charge-collection using top metal layer.
- Low noise ($\sim 20 e^-$ ENC), moderate pixel pitch (45–80 μm).



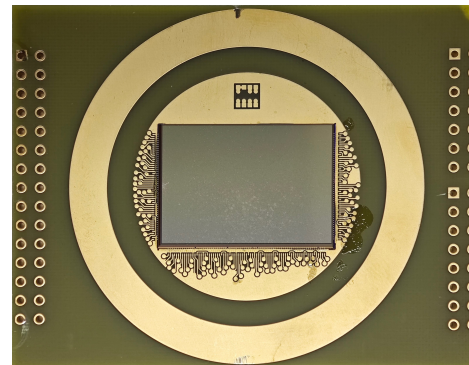
Topmetal-I



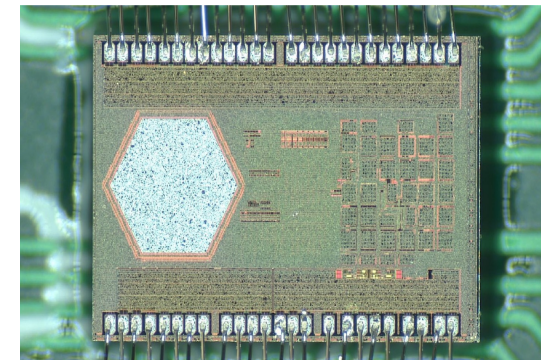
Topmetal-II



Topmetal-M



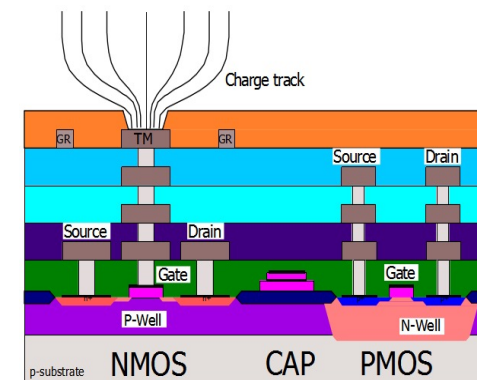
Topmetal-L



Topmetal-S

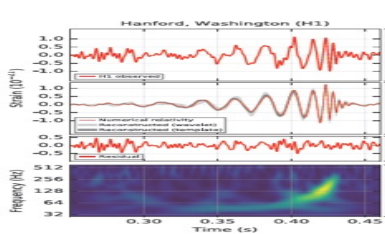
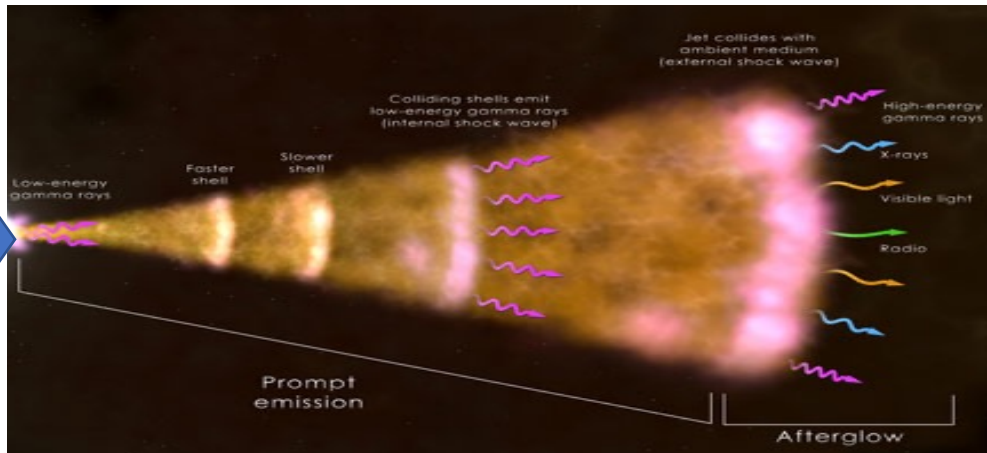
■ Design Concept

- Direct charge collection via exposed top metal node.
- Avoid avalanche multiplication → better energy resolution.
- High integration, low leakage, scalable pixel matrix.

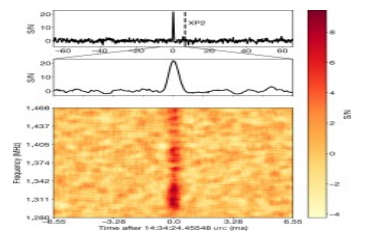


Application I – Space X-ray Polarization Detector

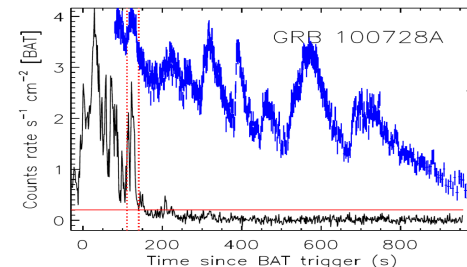
- Topmetal for POLAR-2—joint effort with the payload team
 - Developed by CCNU, evolving from Topmetal-II to Topmetal-M, and finally to Topmetal-L optimized for the LPD detector.
 - 512×356 array, 45 μm pitch, ENC $\sim 20\text{ e}^-$
 - Successfully launched in 2023 on Low-Earth orbit CubeSat.



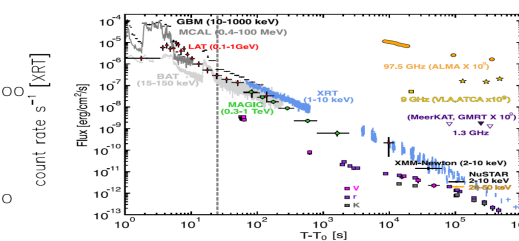
Gravitational Wave



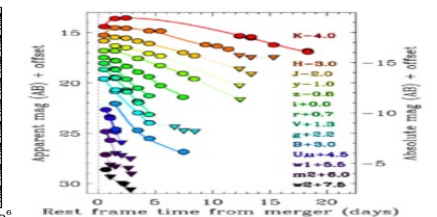
Fast Radio Burst (FRB)



Gamma-Ray Burst



Multi-band Afterglow



Supernova and Kilonova

Topmetal-M coupled with gas detector

■ Topmetal-M parameters

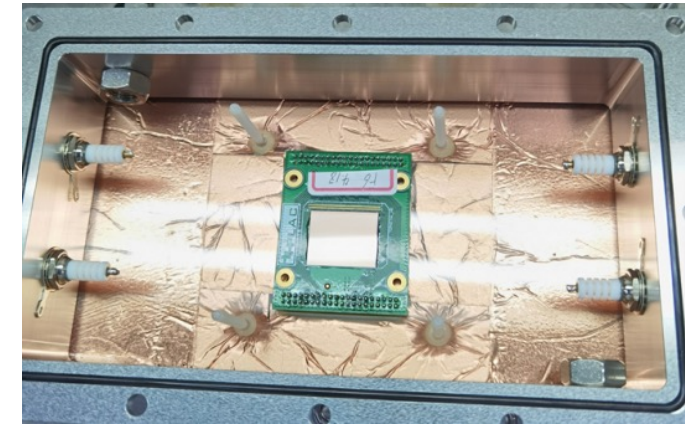
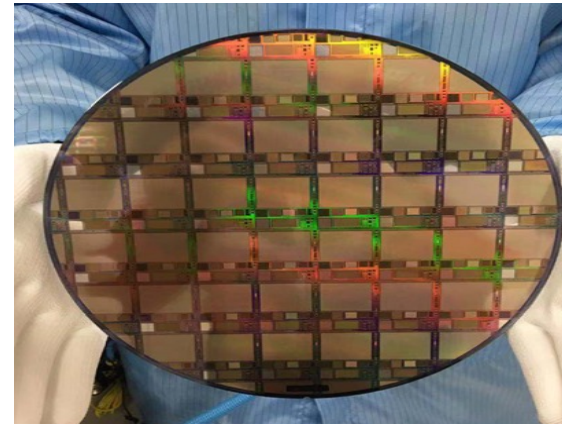
- 400 × 512 pixels, 45 μm pitch;
- ~20 e⁻ENC noise, 0.73 W @ 1.5 V.

■ Gas Detector Integration

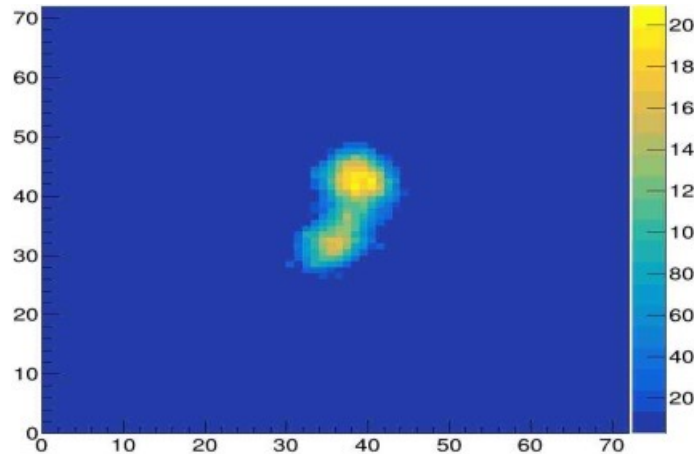
- He + 70% DME @ 1 atm with GMCP gain;

■ Experimental Results

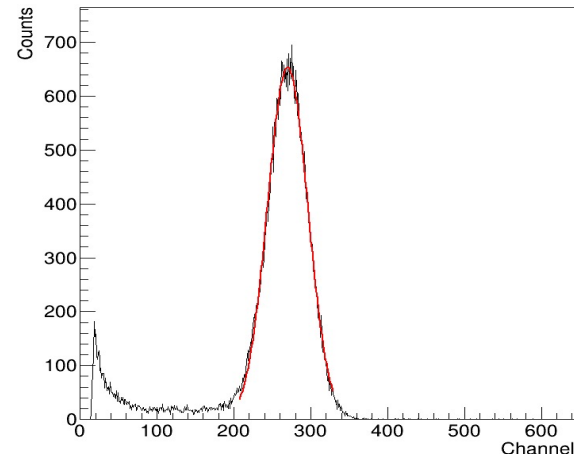
- Energy resolution: 22.9 % @ ⁵⁵Fe;
- Clear modulation for polarized (5.4 keV) and unpolarized (5.9 keV) X-rays.



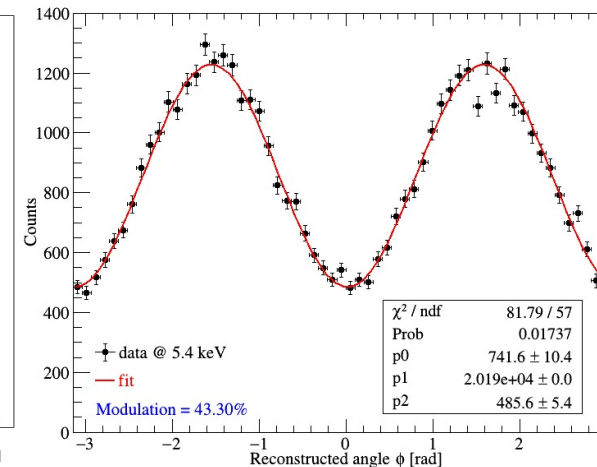
Demonstrates the potential of Topmetal sensors in soft X-ray polarization measurements



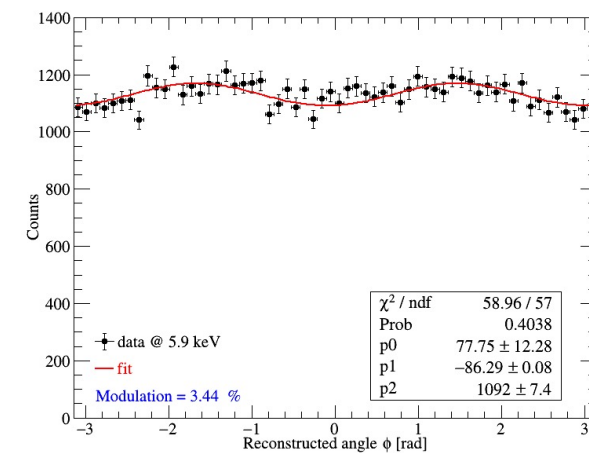
Track of 5.9 keV soft X-ray photoelectrons measured with Topmetal-M2



Energy spectrum of ⁵⁵Fe
Energy resolution: 22.88 %



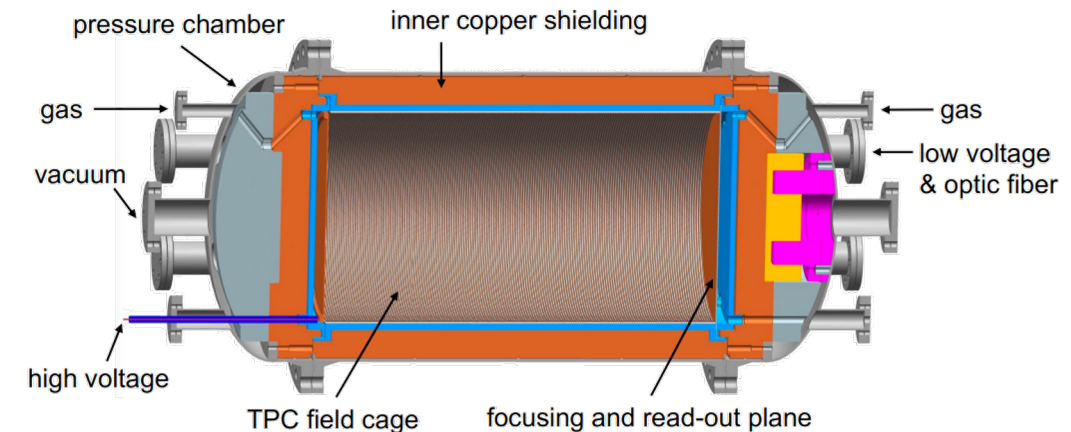
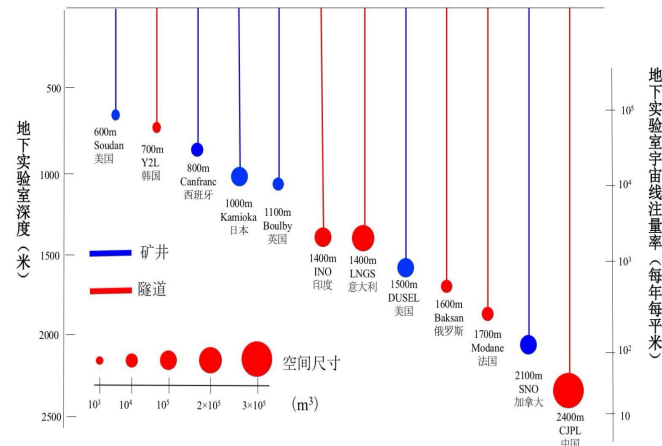
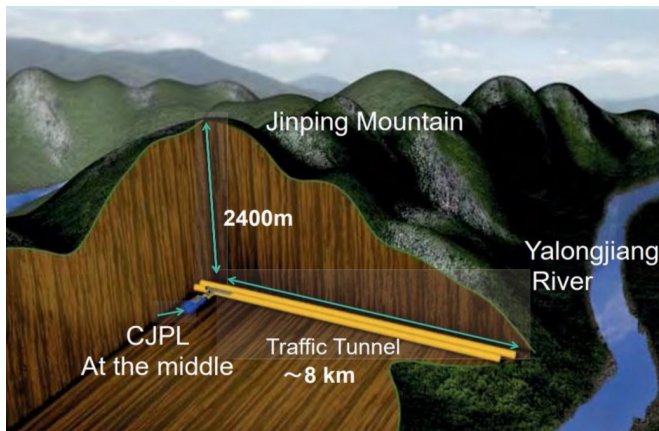
Full-polarized X-ray modulation curve (5.4 keV)



Unpolarized X-ray modulation curve (5.9 keV)

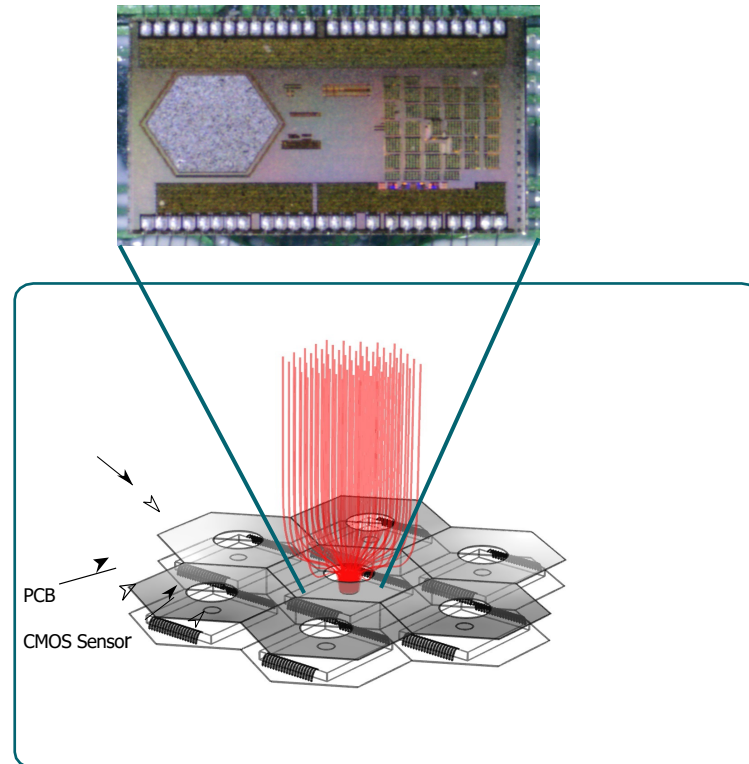
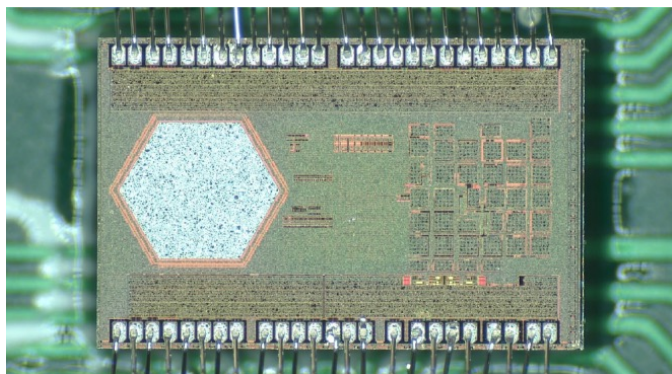
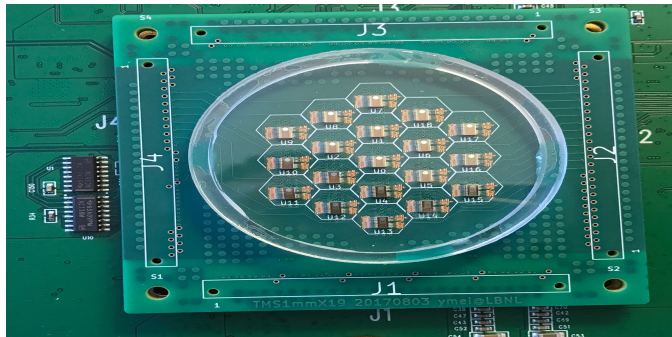
Application II – $N\nu DE_x$

- Scientific goal: probe Majorana nature and absolute neutrino mass
- Readout concept: direct ion charge collection in TPC
 - 100 kg SeF_6 gas @10 atm.
 - TPC length 160 cm, diameter 120 cm.
 - Gas tightness and temperature stability verified.

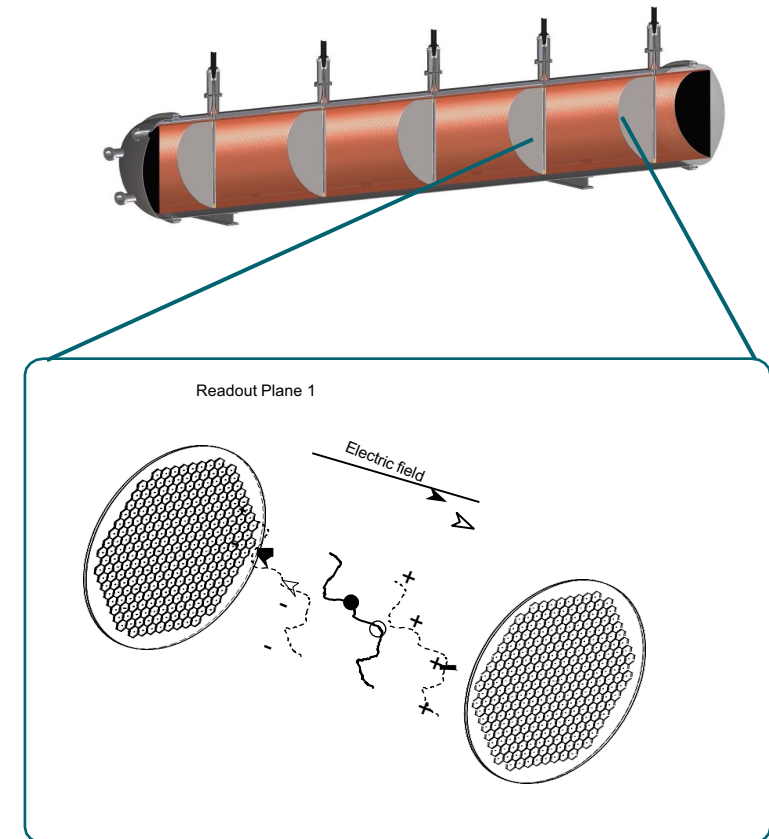


Key Feature of Topmetal-S Readout – NvDEx

- Topmetal-S directly collects ionization charges without amplification, avoiding avalanche fluctuations and achieving improved **energy resolution ($\sim 1.5\%$)**.
- Demonstrated ultra-low noise performance (**$<130\text{ e}^-$ ENC, target: 45 e^-**).



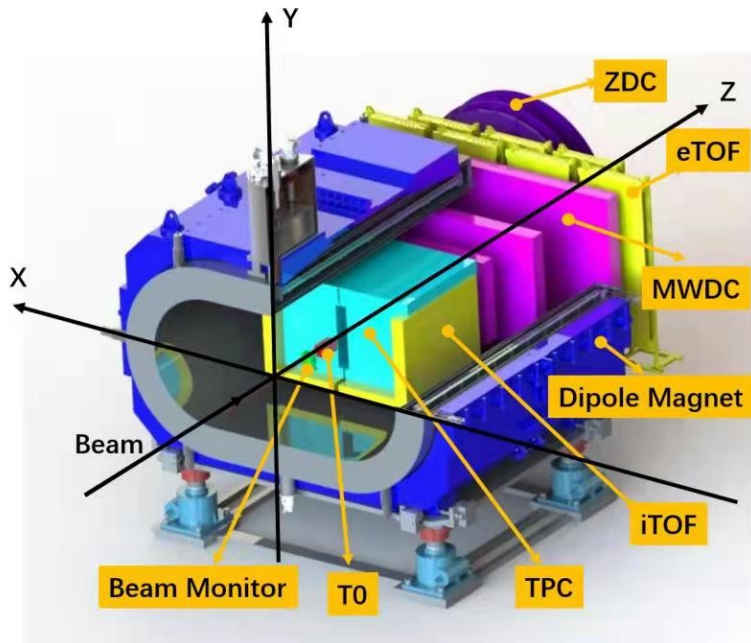
Topmetal CMOS Array



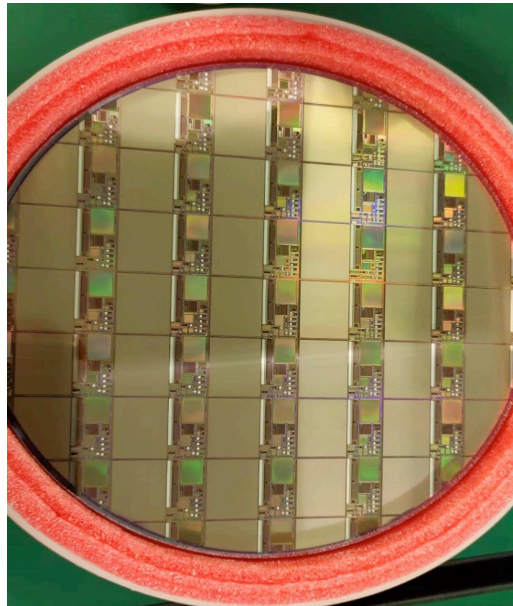
Topmetal Read-out Plane

Application III – CEE

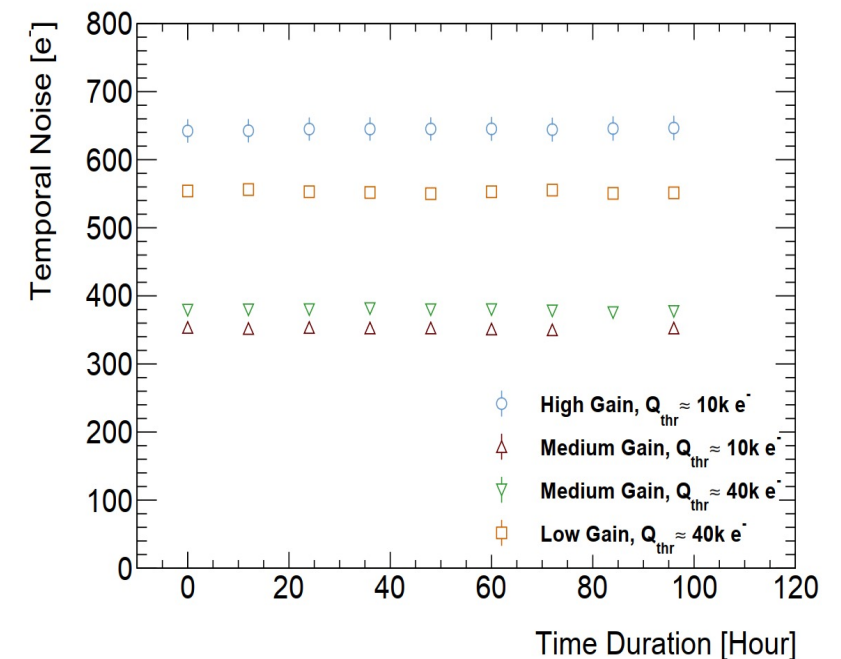
- Purpose: Non-destructive measurement of beam particle positions to determine the reaction point in the CEE
- System composition: gas chamber and field cage, front-end and back-end readout electronics.
- Pixel technology: Topmetal chip provides **high spatial resolution ($\leq 50 \mu\text{m}$)** and **ultra-low noise charge sensing**.
- Performance: Long-term tests show **<1 % noise variation** and **<3 % threshold drift**.



CEE spectrometer schematic



Topmetal-CEE

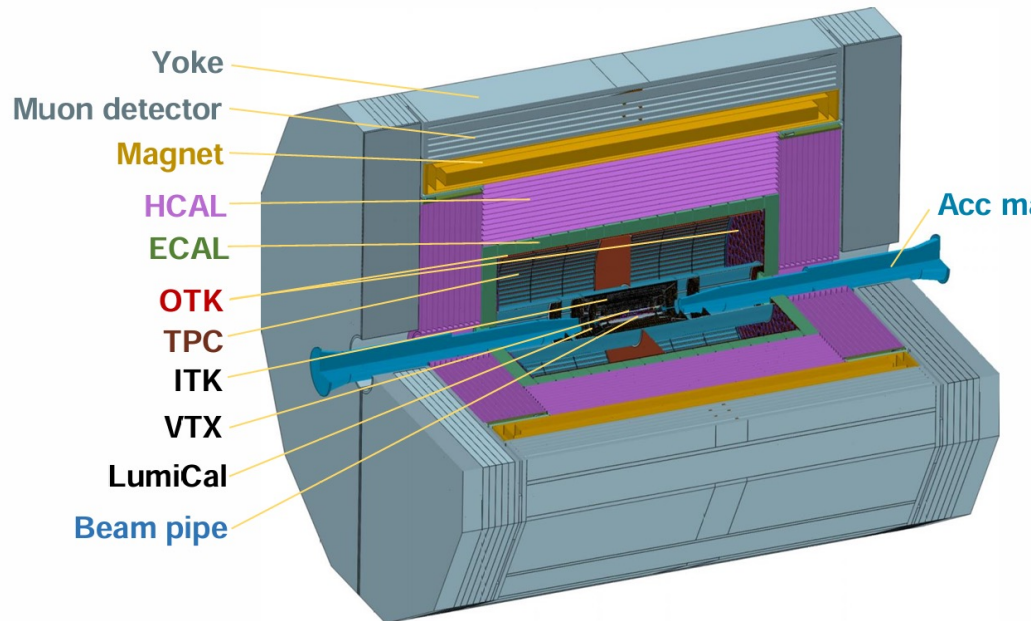


Noise stability plots

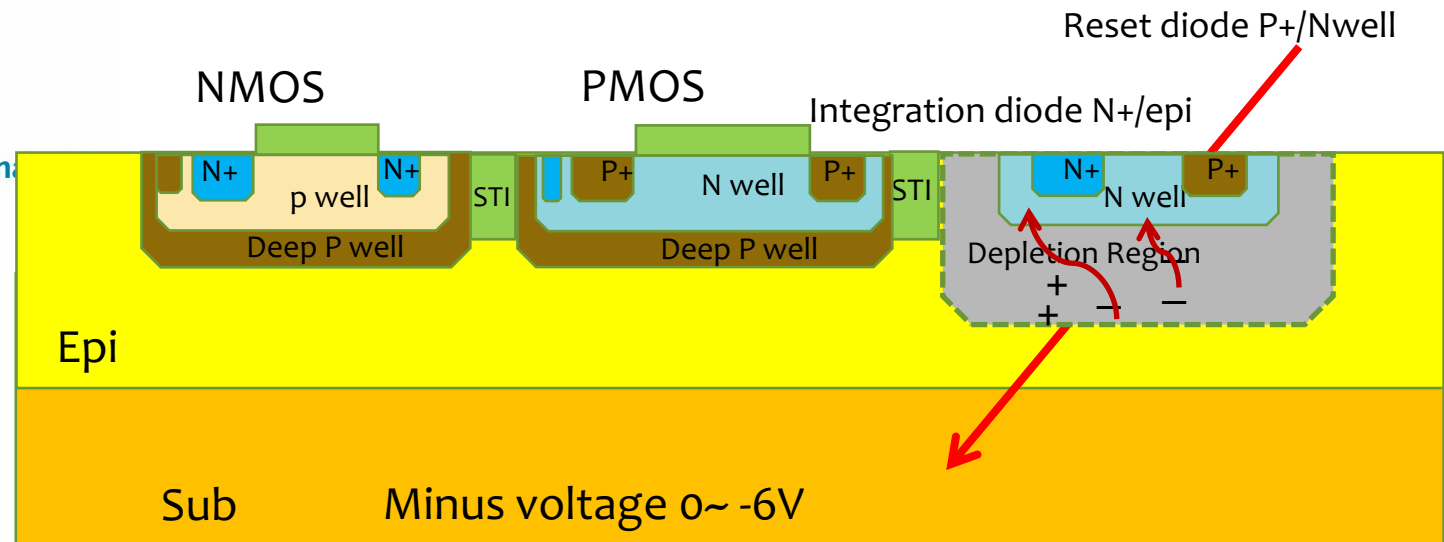
MIC Chip for CEPC Vertex Detector

■ MIC Series - CMOS MAPS for the CEPC Vertex and Tracking Detectors

- Aims to provide high spatial resolution, low power, and fast readout for vertex tracking.
- Based on TowerJazz 0.18 μm CIS process with **high-resistivity ($\geq 1 \text{ k}\Omega \text{ cm}$) epitaxial layer**.
- Employs deep P-well isolation and thin oxide ($< 4 \text{ nm}$) for strong radiation tolerance.
- Forms the foundation of a domestic MAPS technology chain for future HEP experiments.

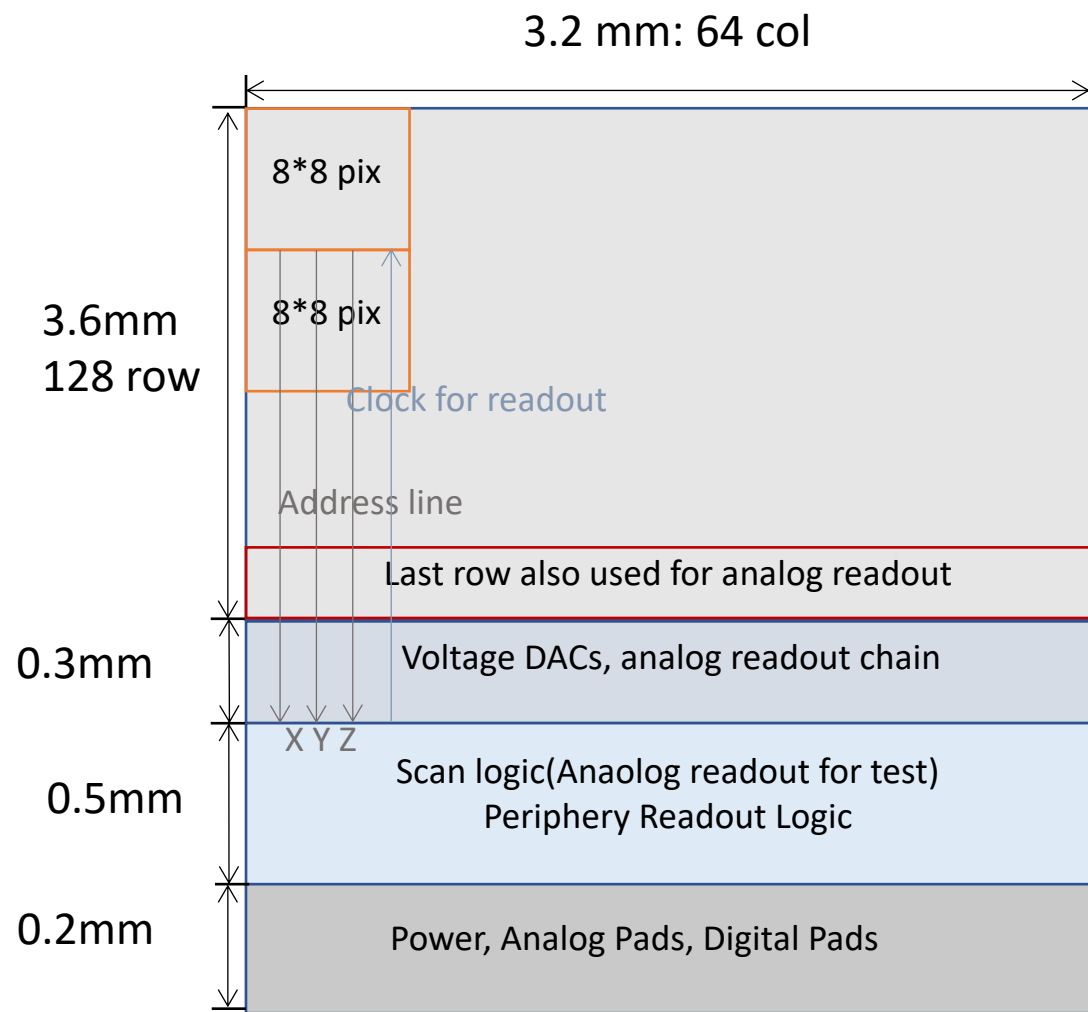


CEPC detector layout



TowerJazz CIS cross-section diagram

MIC Chip Architecture and Design Features



Readout architecture diagram

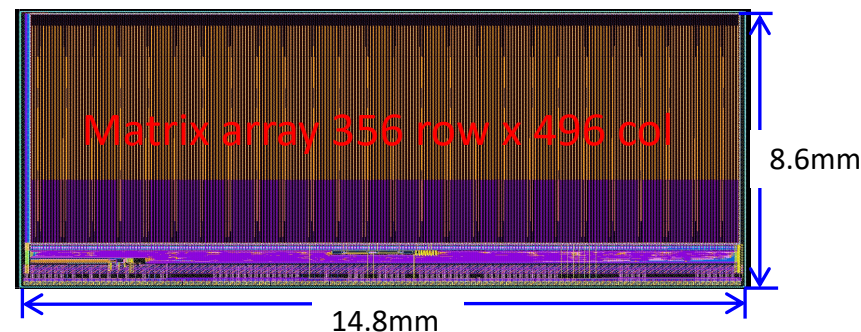
MIC4 Chip: $3.2 \times 3.7 \text{ mm}^2$, 128×64 pixels, integration time $< 5 \mu\text{s}$, 40 MHz/pixel, power $< 80 \text{ mW/cm}^2$.

Pixel pitch: $20 \times 29 \mu\text{m}^2 \rightarrow$ single-point precision $\approx 3\text{--}5 \mu\text{m}$.

Readout modes: triggered or continuous; non-zero suppression for fast data reduction.

Multi-metal (6-layer) layout for signal integrity

MIC5 prototype under testing with improved timing and readout stability.



MIC5 layout

Summary & Future Prospects

■ Summary

- Topmetal series provides a flexible, low-noise, scalable pixel readout solution
- Demonstrated applications in space, collider, and neutrino experiments
- **Continuous R&D will support future HEP detector upgrades and China's CEPC program**

■ Future Prospects

- **Higher time resolution & radiation hardness**
- MAPS process localization (**domestic CMOS line**)
- Expansion to medical imaging, space exploration, neutrino physics, and CEPC detector subsystems