



北京大学

PEKING UNIVERSITY

# LYSO:Ce scintillating crystals for precision timing at CMS during LHC Phase 2

PKU HEP Seminar and Workshop

Beijing – 25 April 2025

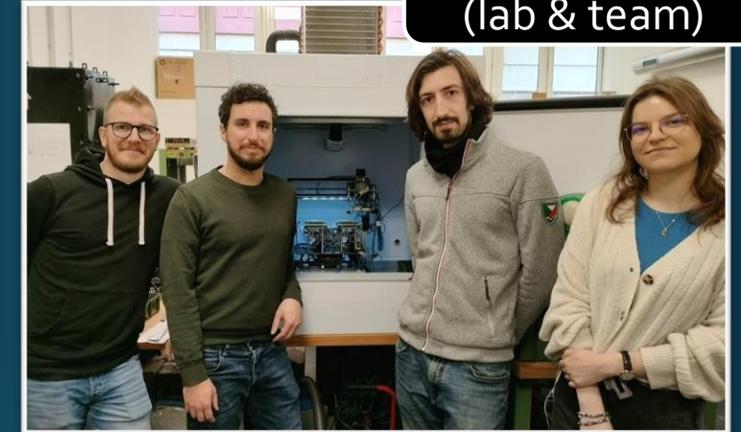


C. Quaranta – Peking University

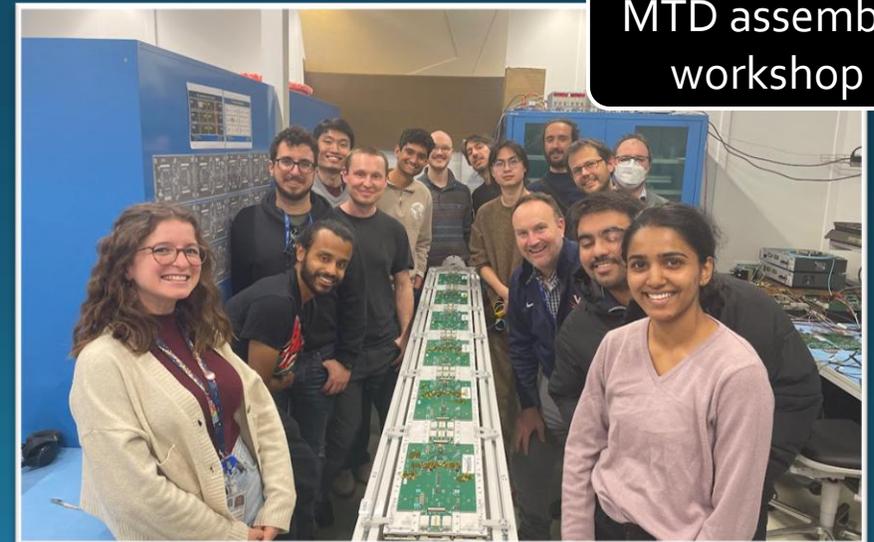
# About Me



- PhD at Sapienza University of Rome (2022)
  - Thesis: search for resonances in Trijet final states
  - CMS ECAL calibration and upgrade
- Post-doctoral researcher at Sapienza (2022-2025):
  - Study of B meson rare decays
  - Development of the MIP Timing Detector
    - LYSO crystals quality control (this talk)
    - Coordination of monitoring and calibration group
- Post-doctoral researcher at Peking University (~now)



LYSO QAQC  
(lab & team)



MTD assembly  
workshop

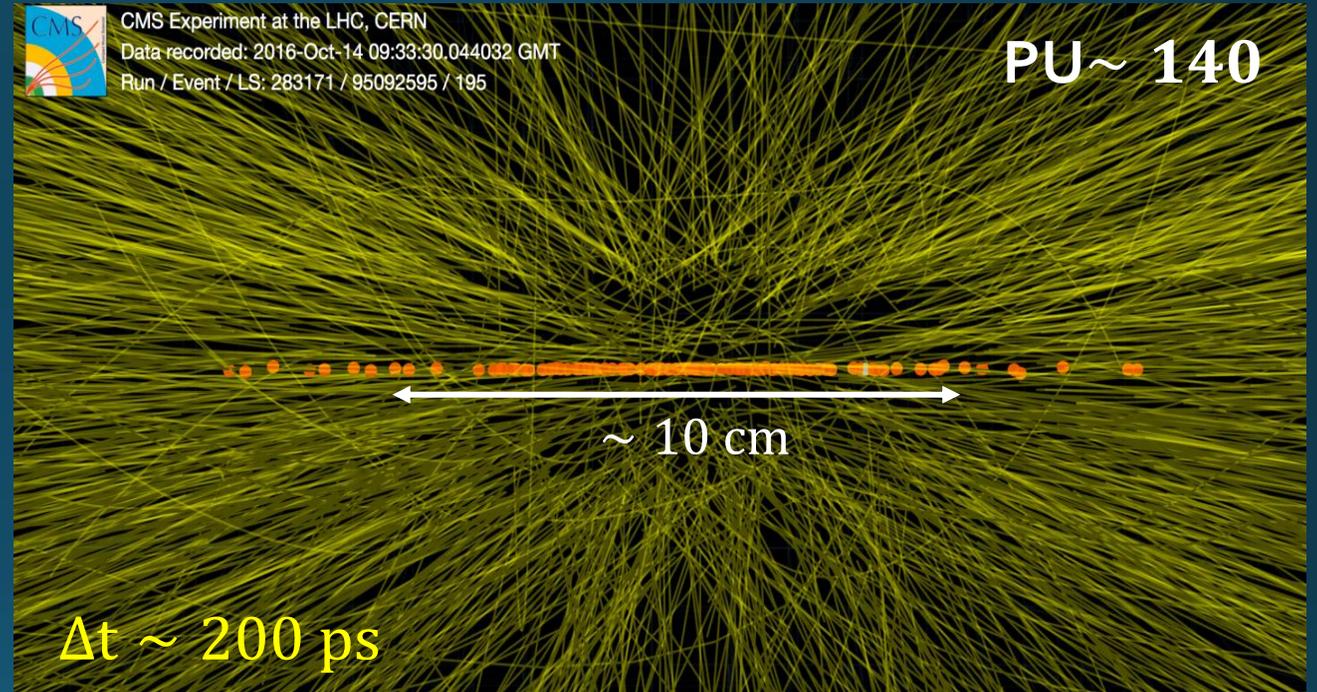
# The High-Luminosity LHC challenge

- **HL-LHC scenario:**

- 3-4 times higher instantaneous luminosity
- **Unprecedented amount of data** to boost Higgs rare channel studied, precision measurements, new physics searches
- **higher Pile-Up** (40-60  $\rightarrow$  140-200 events) and radiation damage

- **Increased spatial overlap of vertexes**

- up to 5x higher vertex density
- reduced efficiency of **track-vertex association**
- event reconstruction degradation
- Timing information useful to recover  $\sim$ Run 2 performances in harsh HL-LHC condition

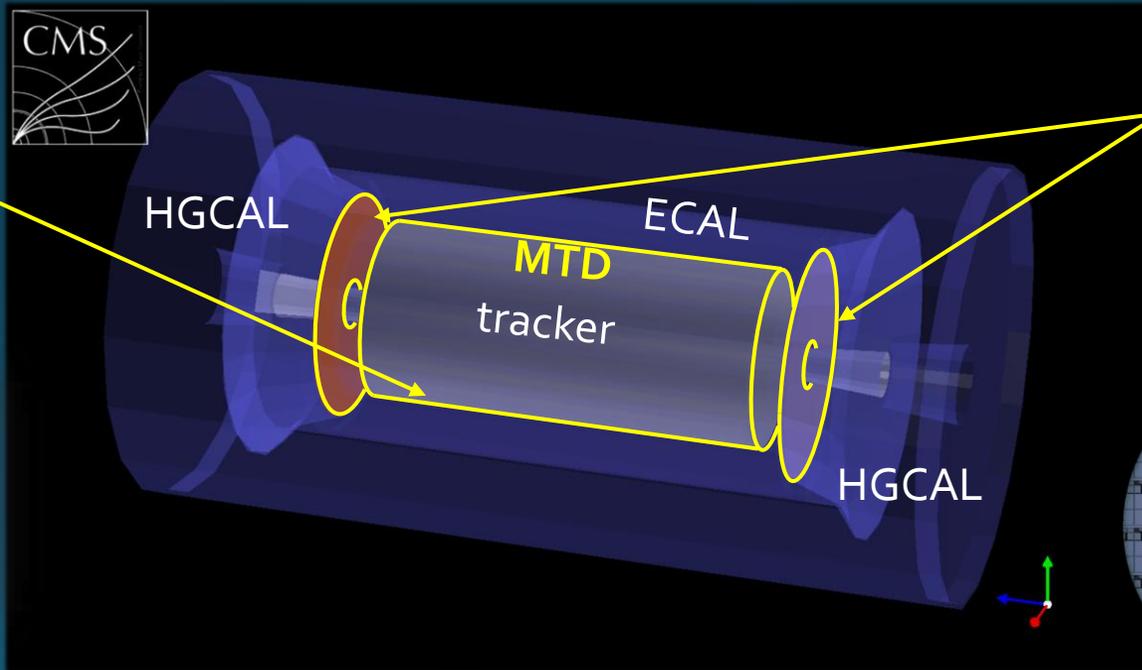


# The MIP Timing Detector

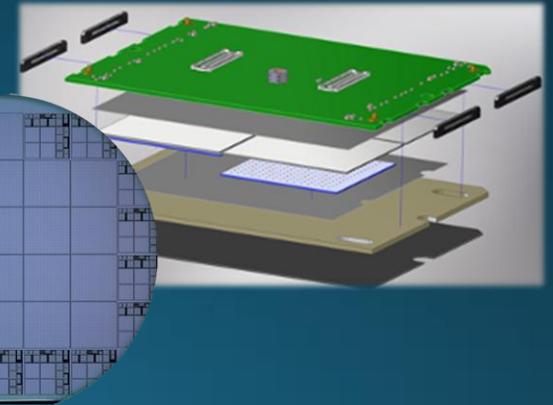
New CMS layer for High-Luminosity LHC (HL-LHC):

- Time measurement of **min.-ionizing (charged) particles (MIP)** with resolution of **30-50 ps**
- Reduce effective PU at HL-LHC using timing information

Barrel Timing Layer (BTL)  
LYSO scintillating crystals + SiPMs



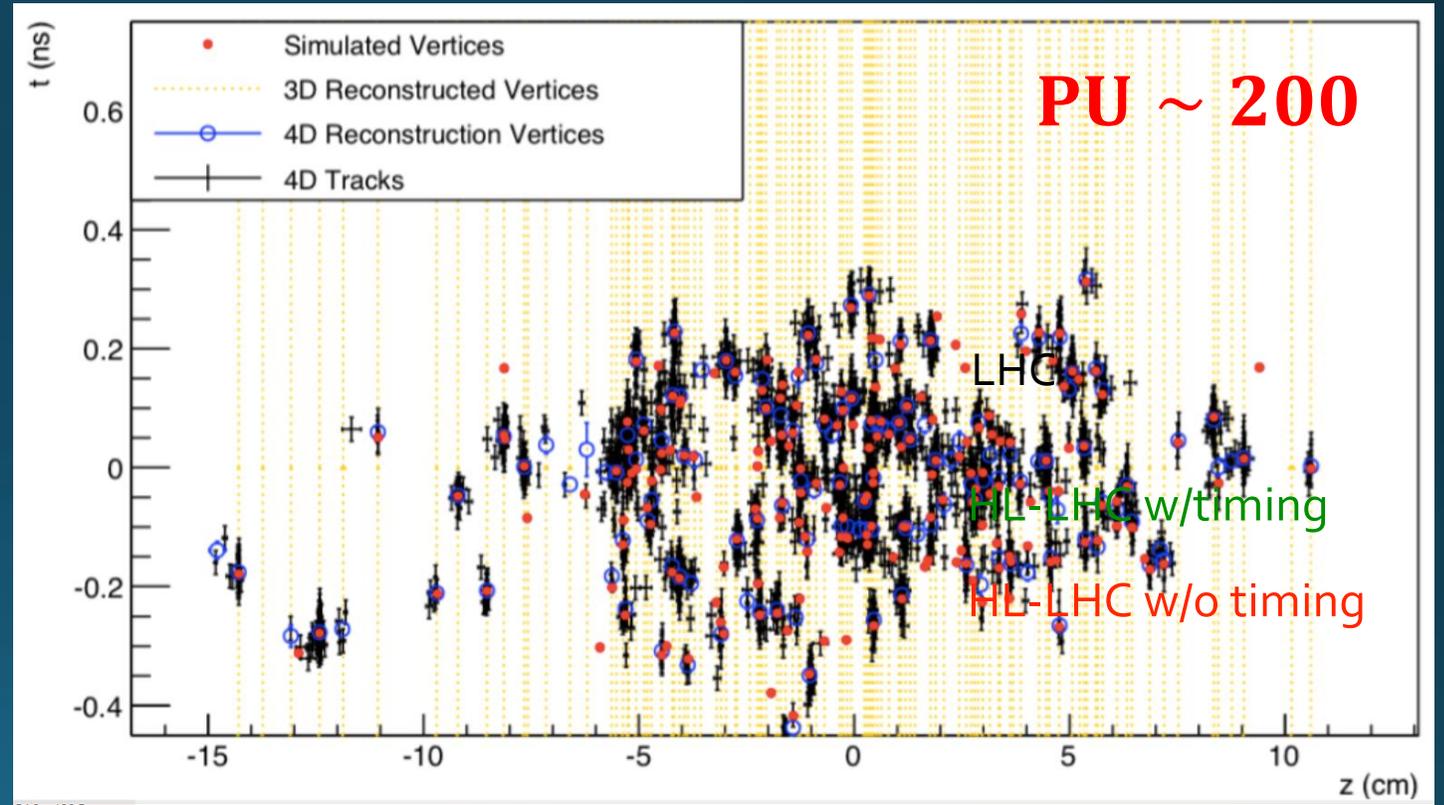
Endcap Timing Layer (ETL)  
Low Gain Avalanche Diodes (LGADs) + ETROC



[MTD Technical Design Report](#)

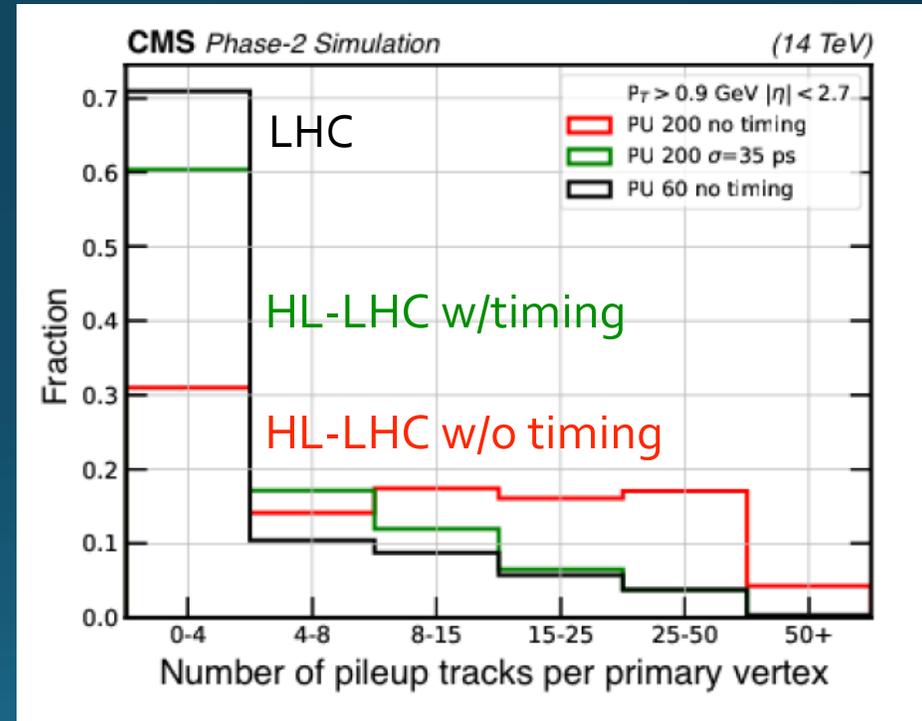
# MTD impact on physics

- Enable **4D vertex reconstruction** and restoring effective PU levels close to RUN 2 scenario
- Improved reconstruction of physics objects → Higher sensitivity for rare processes
- New features to CMS → Charged hadrons id, Searches for exotic time signatures
- Measure luminosity in synergy with other CMS detectors
  - Log of negative MTD zero-fraction linear wrt PU



# MTD impact on physics

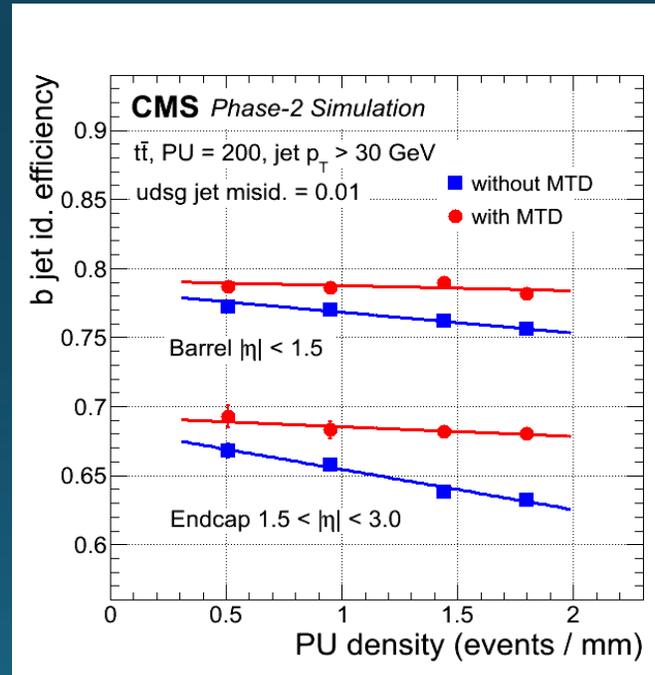
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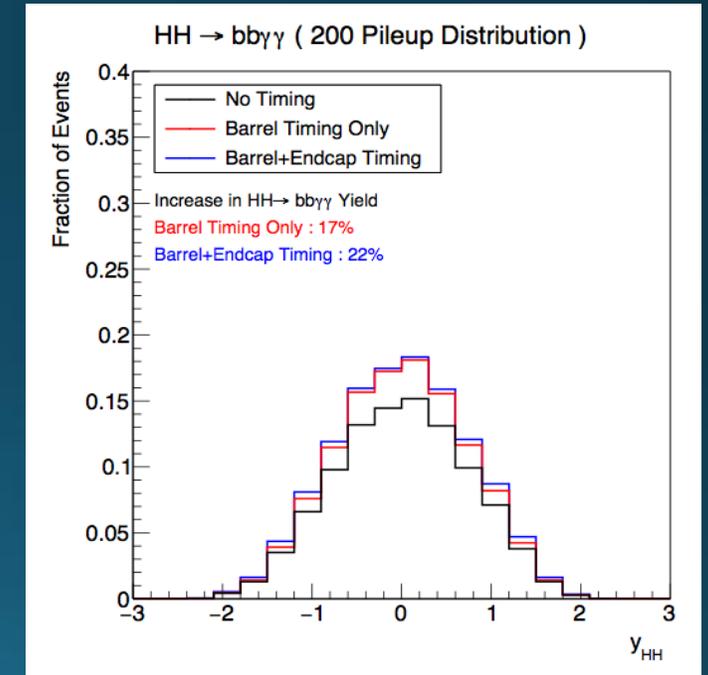
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## B-tagging efficiency increase



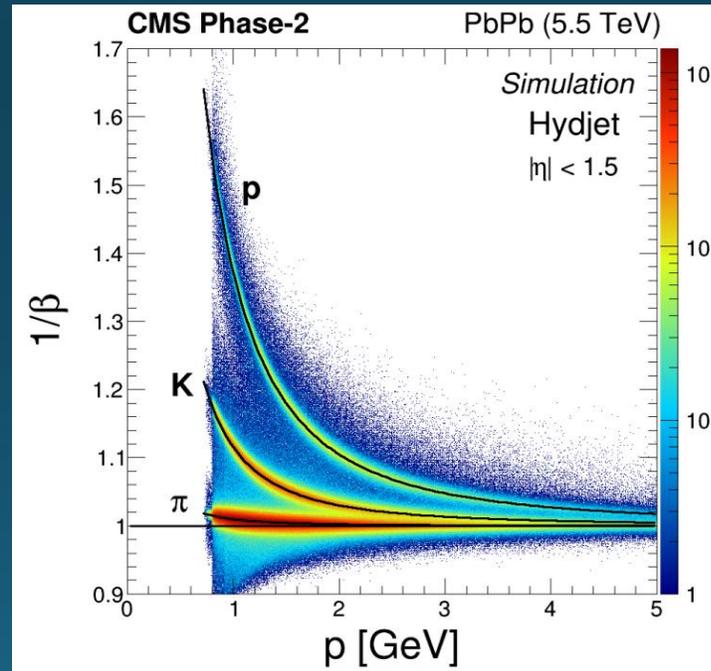
## HH → bbγγ yield increase



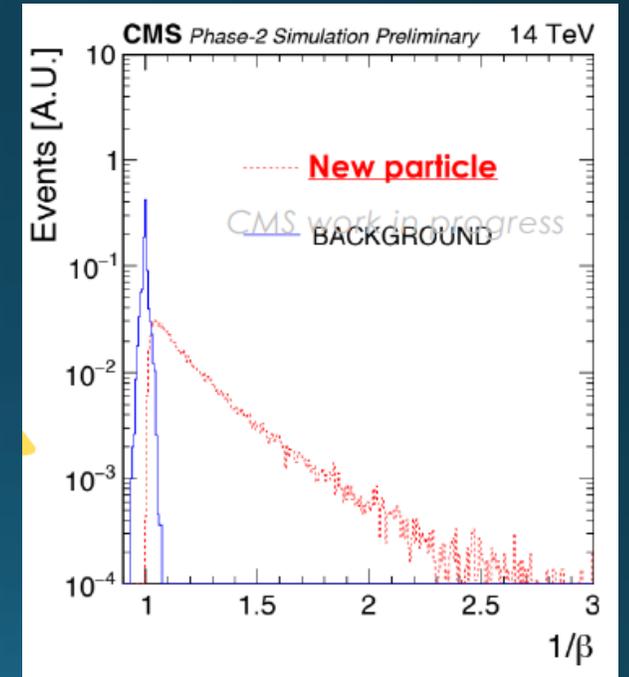
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Particle ID via time-of-flight



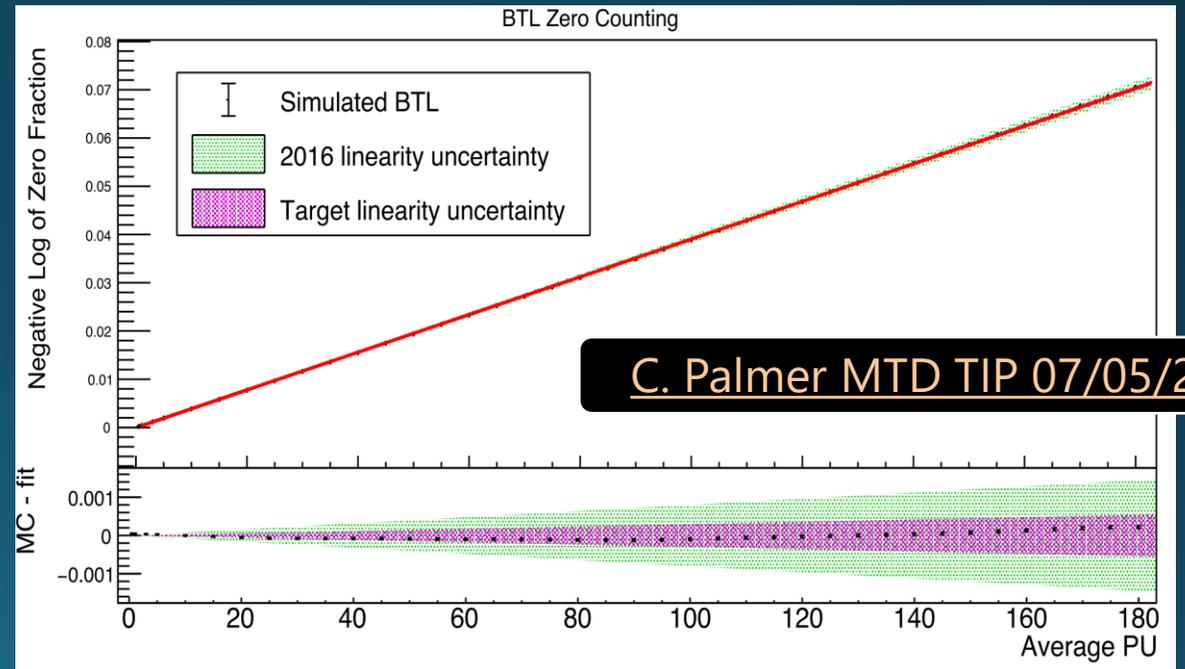
Signals from heavy (slow) charged particles



# MTD impact on physics

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## Luminosity measurement

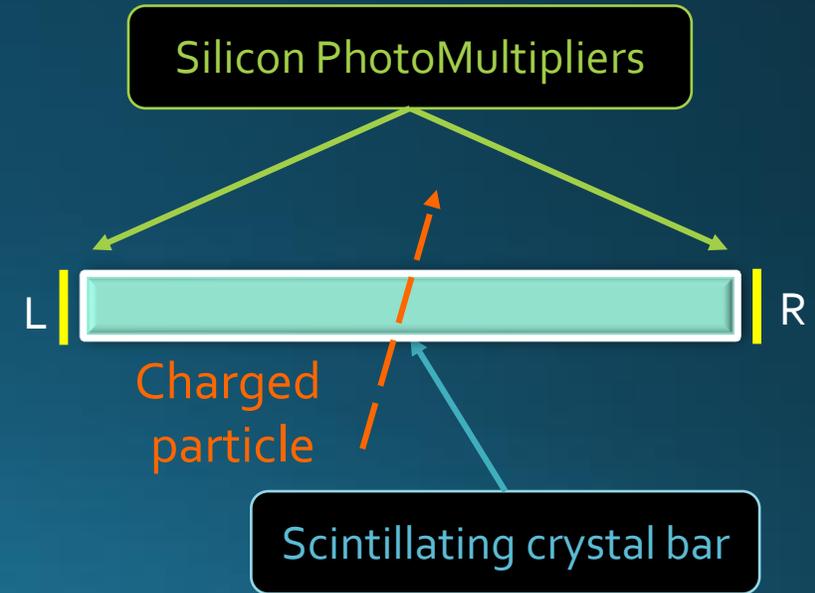
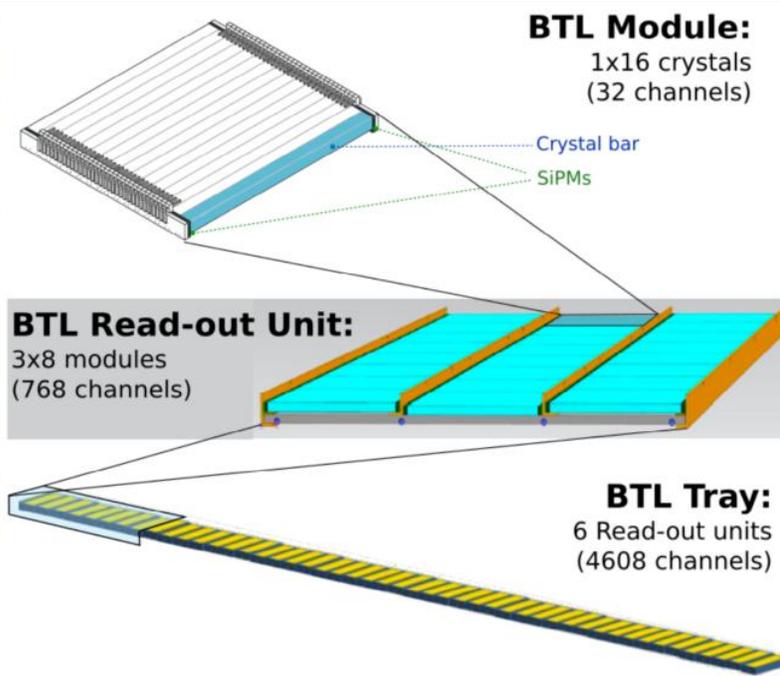
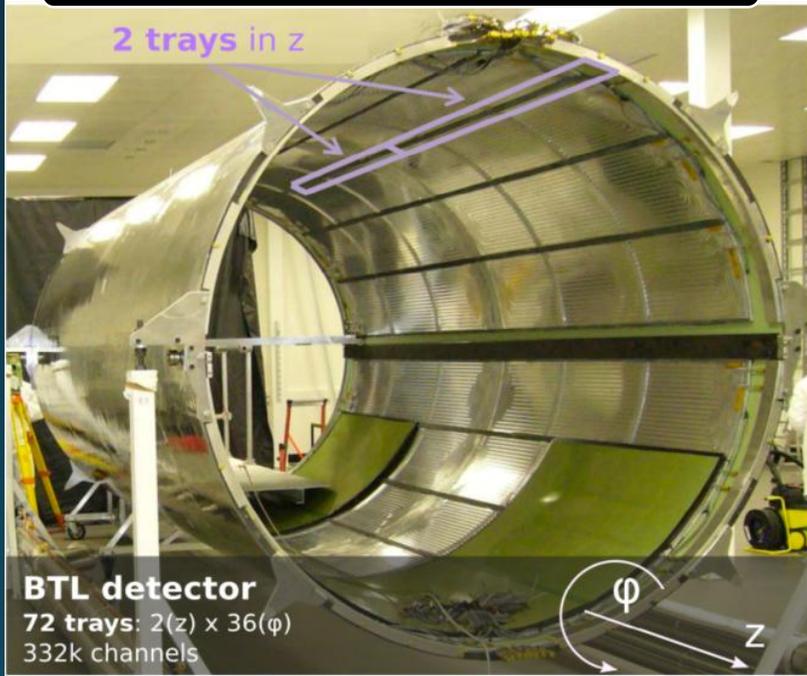


# The MTD Barrel Timing Layer

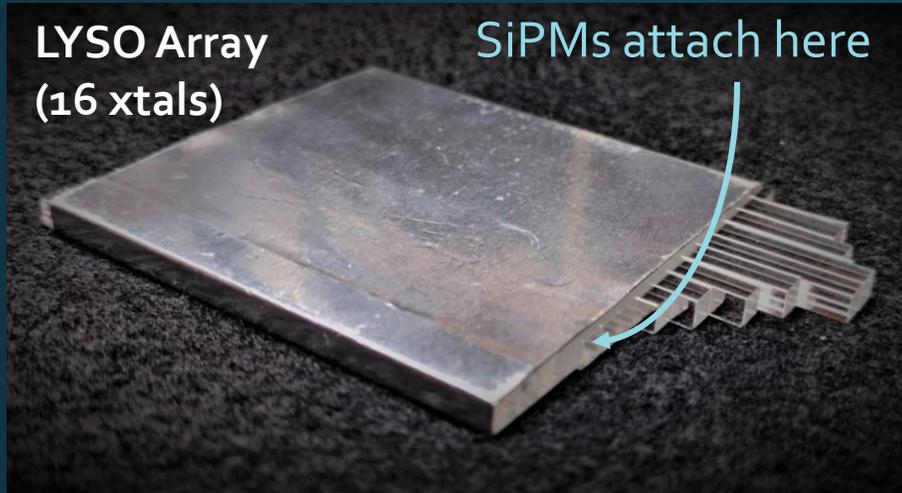
- **BTL requirements**

- Radiation hardness ( $1.9 \cdot 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$  end of HL-LHC)
- Negligible impact on calorimeter performance (small energy absorption)
- Mechanics, service, cost and schedule compatible with existing upgrades

## BTL-Tracker Support Tube (BTST)



# BTL Sensors

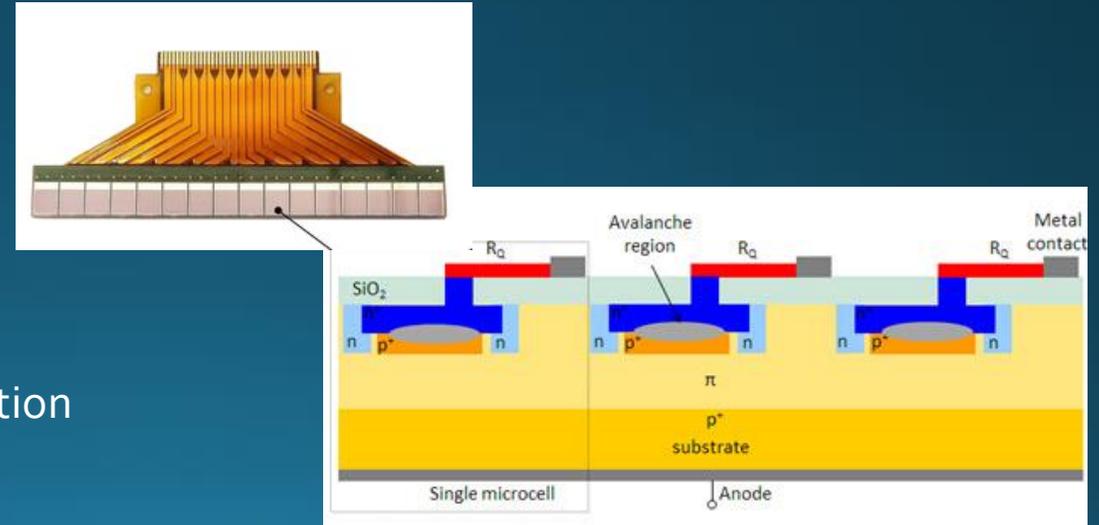


## Cerium-doped Lutetium-Yttrium Oxyorthosilicate (LYSO:Ce)

- Rise time:  $\tau_r \simeq 100$  ps
- Decay time:  $\tau_d \simeq 40$  ns
- High Light Yield:  $LY \simeq 40\,000$  ph/MeV
- High mass density ( 7 - 7.3 g/cm<sup>3</sup> )
- Radiation hardness
- Easy availability (used in medical applications such as PET)

## Silicon PhotoMultiplier (SiPM)

- Matrix of Avalanche PhotoDiodes (APD) in reverse bias
- Avalanche mechanism  $\rightarrow$  Internal gain
- Compact and robust
- Insensitive to magnetic fields
- Operate at relatively low voltages with low power consumption
- Photo-Detection Efficiency, **PDE** up to 50%



# BTL Time Resolution

$$\sigma_t^{\text{BTL}} = \sigma_t^{\text{clock}} \oplus \sigma_t^{\text{digi}} \oplus \sigma_t^{\text{ele}} \oplus \sigma_t^{\text{phot}} \oplus \sigma_t^{\text{DCR}}$$

$$\sigma_t^{\text{ele}} \propto \frac{\tau_r \tau_d}{\text{Gain} \cdot N_{\text{phe}}}$$

$$\sigma_t^{\text{phot}} \propto \sqrt{\frac{\tau_r \tau_d}{N_{\text{phe}}}}$$

$$\sigma_t^{\text{DCR}} \propto \frac{\sqrt{\text{DCR}}}{N_{\text{phe}}}$$

## Electronic noise

- scales with the steepness of the electronic signal
- $\sim 10 - 100$  ps for MIPs (highly dependent on SiPM bias voltage and cell size)

## Photo-statistics term

- related to the stochastic fluctuations in the time-of-arrival of photons detected at the SiPM
- $\sim 25 - 30$  ps for MIPs

## Dark Count Rate

- Induced by radiation damage
- Dominant term after first years of HL-LHC operation

$\sigma_t^{\text{BTL}}$  depends on  $N_{\text{phe}}$  (# of photoelectrons) and  $\tau_r \tau_d \rightarrow$  sensors optimization and quality control is crucial

# BTL Sensors Optimization and DCR Mitigation

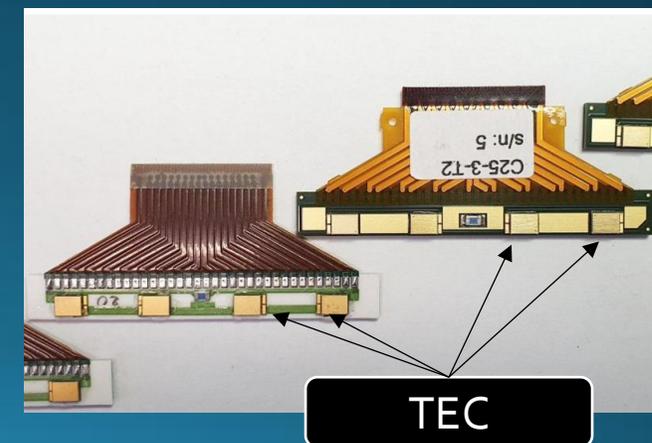
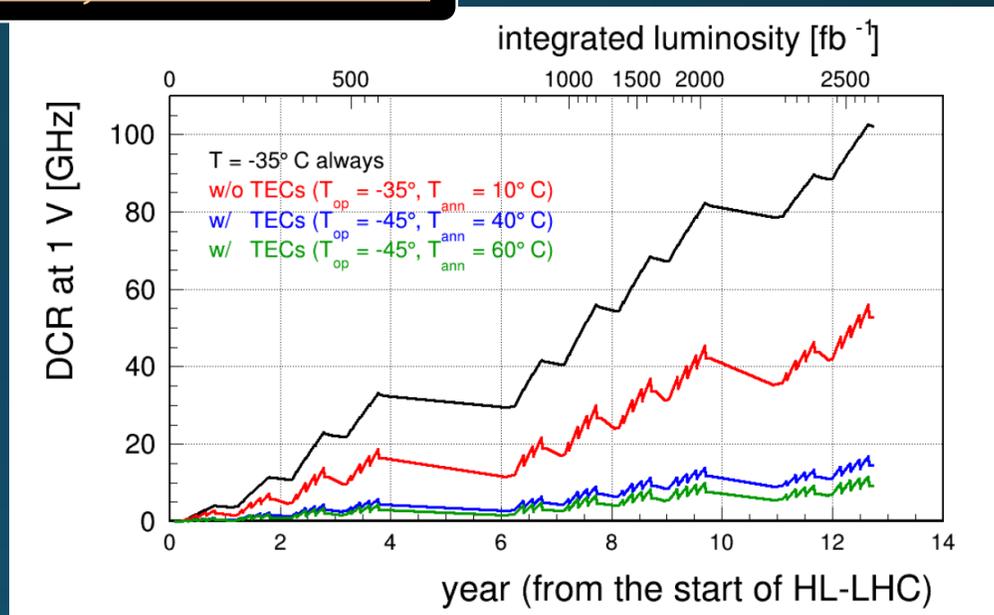
2023 JINST 18 P08020

## Sensors optimized to get higher $N_{\text{phe}} \propto E_{\text{dep}} \cdot \text{LY} \cdot \text{PDE}$ :

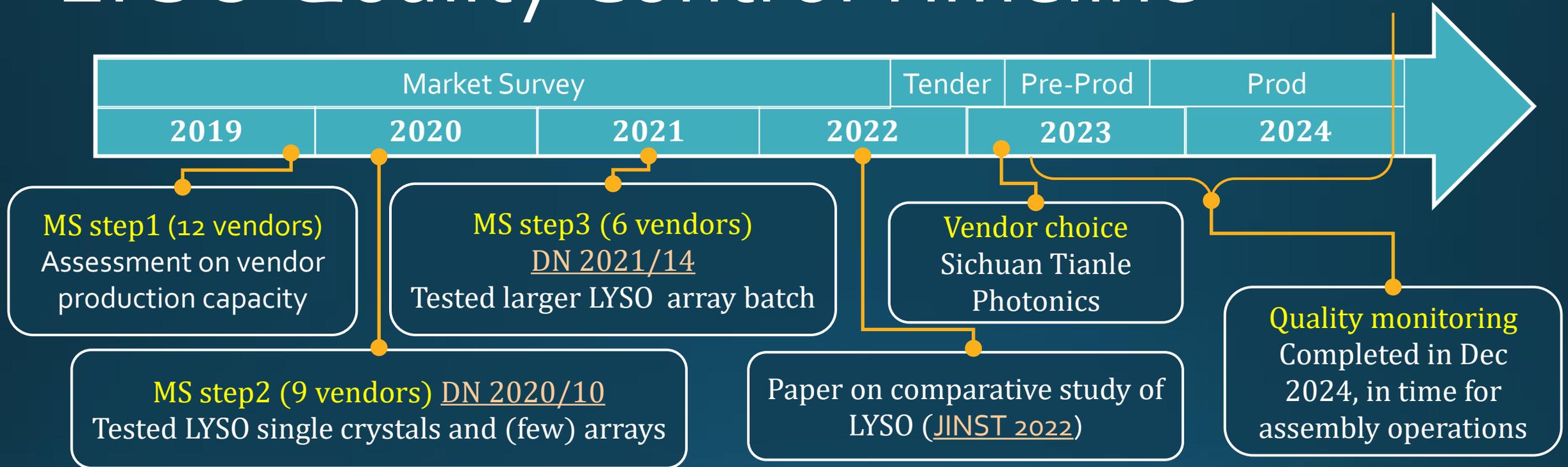
- Different crystal thickness (**Type 1, 2, 3** = 3.75, 3.00, 2.4 mm)
  - thicker crystals  $\rightarrow$  larger  $E_{\text{dep}}$
  - limited by available space for BTL and costs
- SiPMs with different cell size (15 $\mu\text{m}$ , 20 $\mu\text{m}$ , **25 $\mu\text{m}$** )
  - larger cells  $\rightarrow$  higher gain and PDE
  - increased sensitivity to radiation damage
- Final BTL sensor design: **Type 1 LYSO + 25 $\mu\text{m}$  SiPMS**

## DCR mitigation using Thermo Electric Coolers (TEC):

- Operating temperature from  $-35^\circ\text{C}$  (original design) to  $-45^\circ\text{C}$
- SiPM radiation damage recovering (annealing) up to  $60^\circ\text{C}$  during LHC stops



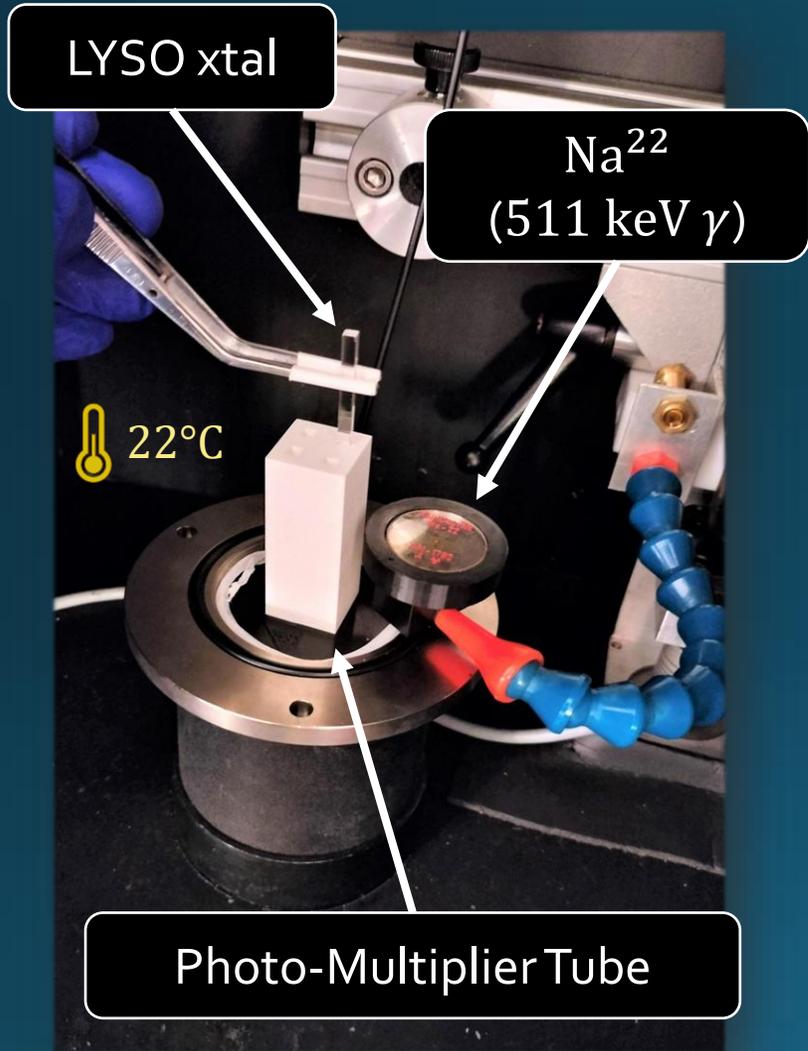
# LYSO Quality Control Timeline



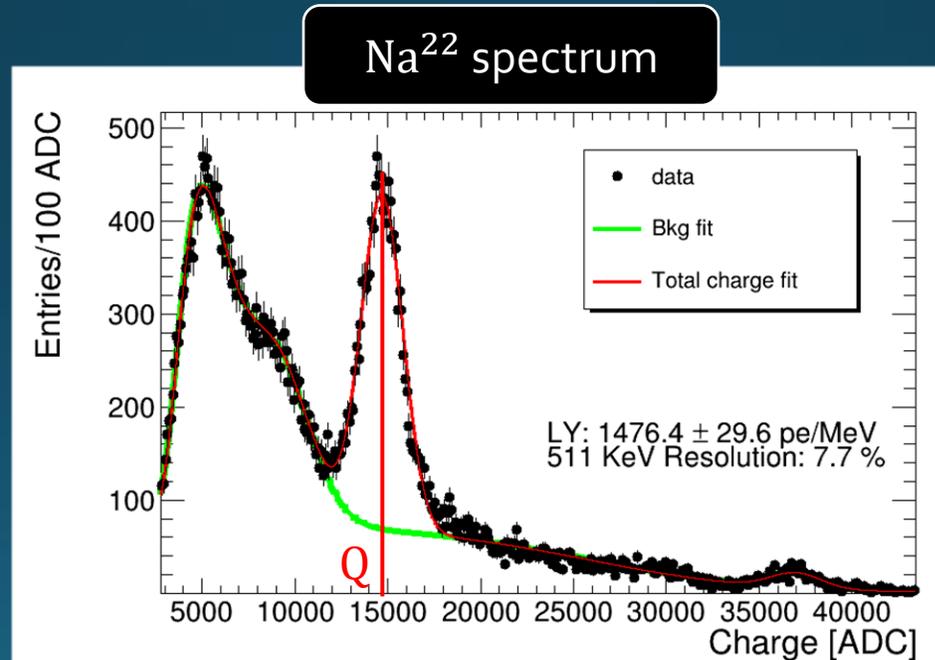
**LYSO quality parameters**

<b>Optical measurements</b> <ul style="list-style-type: none"> <li>• Ligth output (LO), <math>\tau_d</math></li> <li>• Time resolution (array)</li> <li>• Cross talk (array)</li> <li>• Light transmission</li> </ul>	<b>Dimensions</b> <ul style="list-style-type: none"> <li>• Length, width, thickness</li> <li>• Planarity (Array)</li> </ul>	<b>Radiation hardness</b> <ul style="list-style-type: none"> <li>• LO loss after irradiation</li> <li>• Transparency loss</li> </ul>
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# LYSO Crystal Optical Properties



- Light Output LO  $\left(\frac{\text{ph}}{\text{MeV}}\right) = \frac{Q}{\mu \cdot 0.511 \text{ MeV}} \cdot \phi$
- $\tau_d$ : extracted from fit to average signal shape

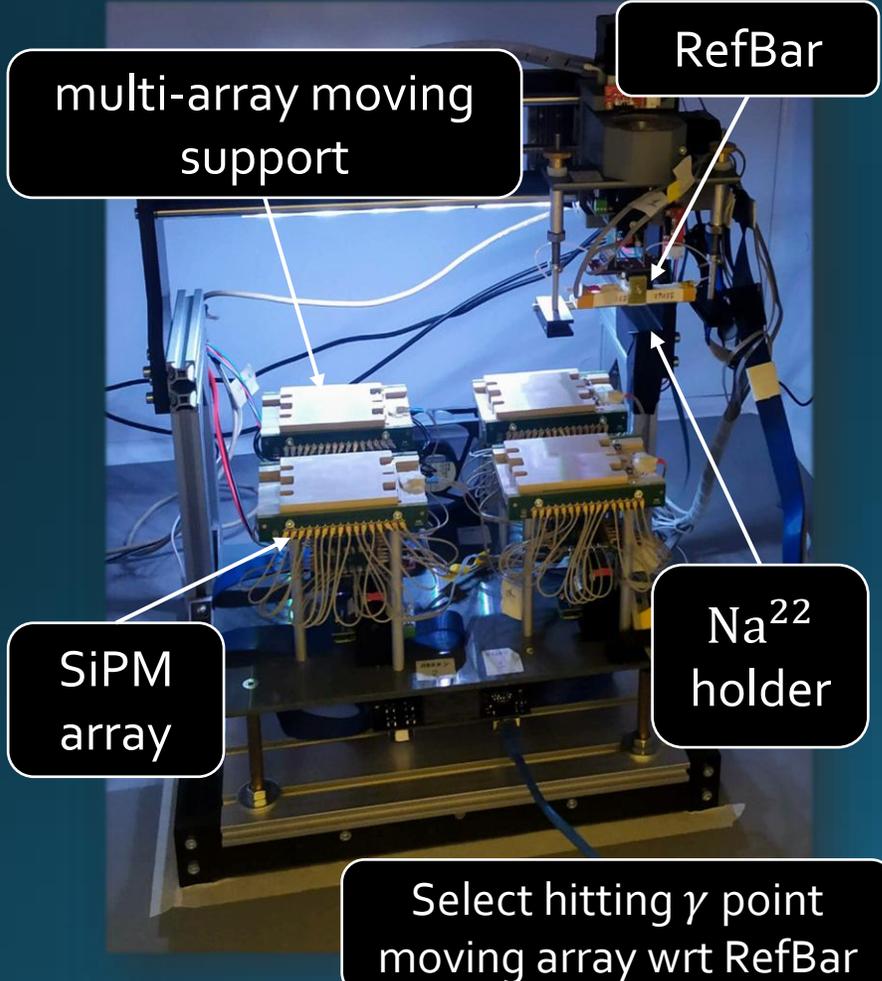


$Q$  = Charge for  $\text{Na}^{22}$  peak at 511 keV  
 $\mu$  = Single photo-electron (pe) charge from LED light  
 $\phi$  = PMT quantum efficiency (given by producer)

# LYSO Array Optical Properties

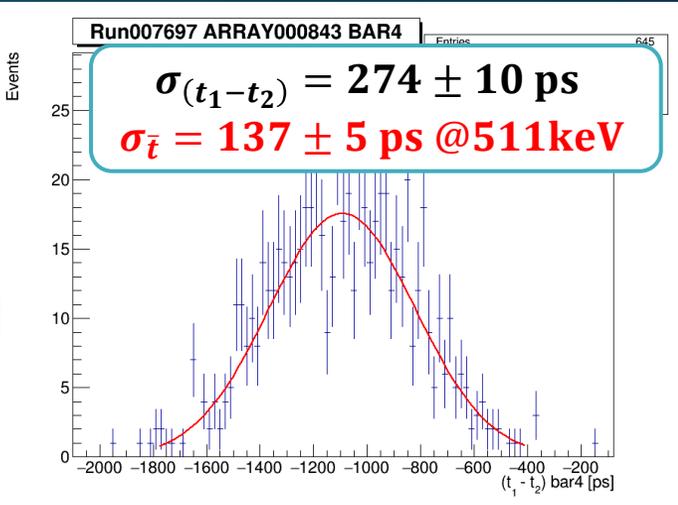
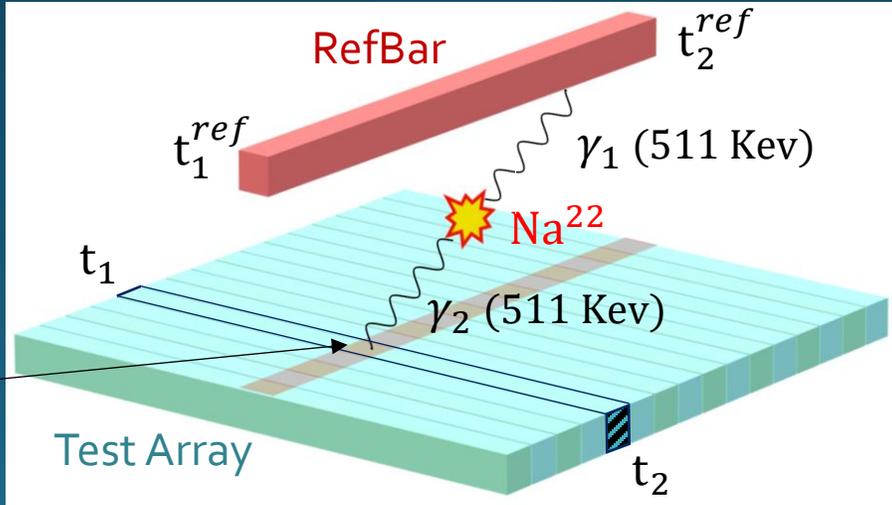
5°C

- **LO measurement** wrt reference arrays
- **Optical cross-talk** among bars
- **Time resolution ( $\sigma_t$ )** - coincidence of two  $\gamma$  from  $\text{Na}^{22}$   $\beta$ -decay



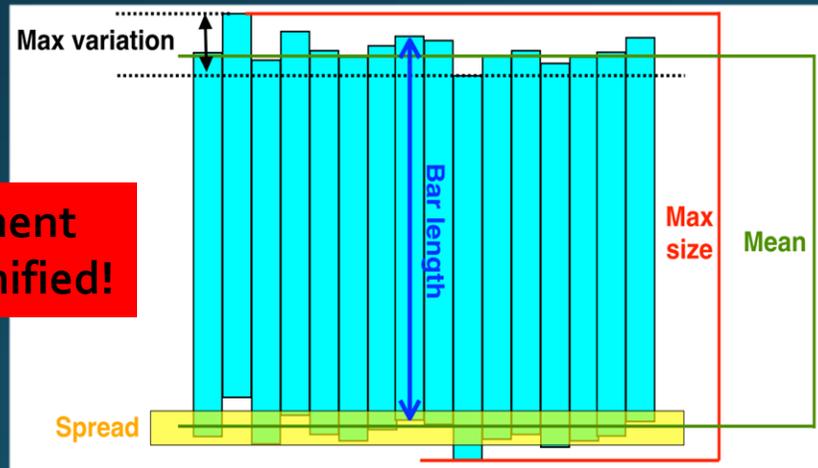
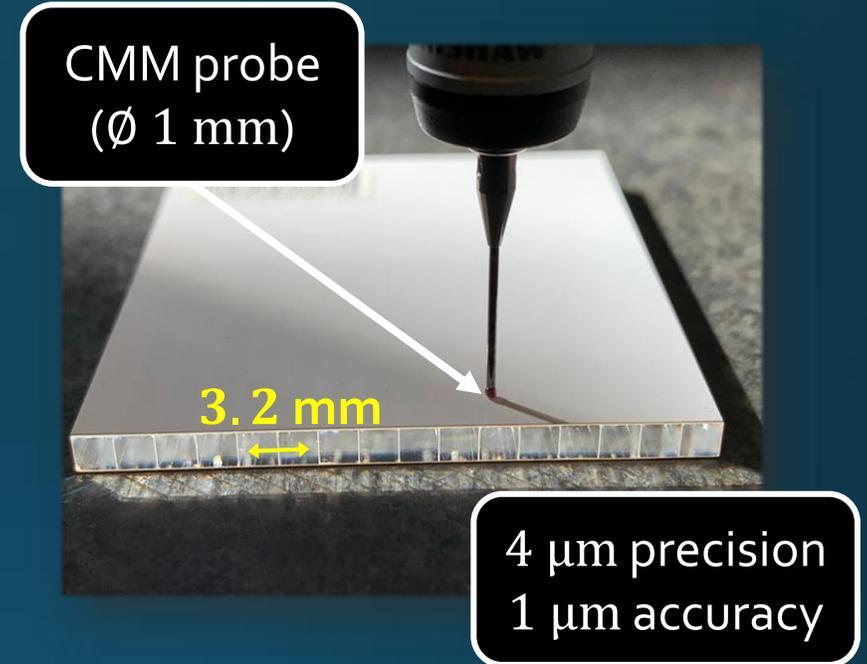
$$t_{\text{Average}} = \frac{t_{\text{left}} + t_{\text{right}}}{2}; \quad t_{\text{Diff}} = t_{\text{left}} - t_{\text{right}}$$

$$\sigma_{t_{\text{Average}}} = \frac{1}{2} \sqrt{\sigma_{t_{\text{left}}}^2 + \sigma_{t_{\text{right}}}^2} = \frac{\sigma_{t_{\text{Diff}}}}{2}$$



# Crystal/Array dimensions

- Dimensions measured using a Coordinate Measuring Machine (CMM)
- Tolerances:
  - Width, thickness:  $\pm 100 \mu m$
  - Length:  $\pm 50 \mu m$
  - Planarity (Max variation):  $\pm 60 \mu m$



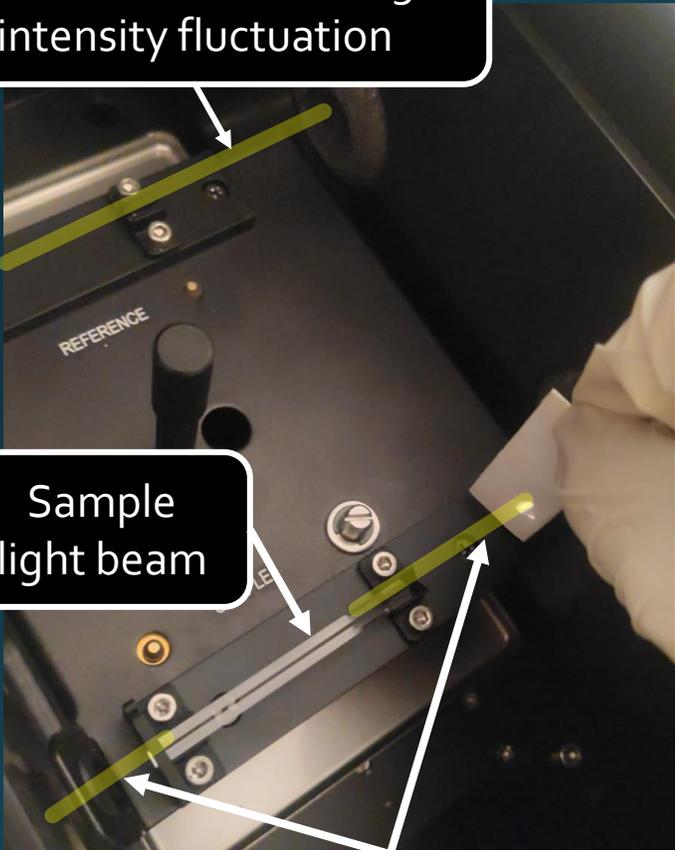
**!Misalignment highly magnified!**

Required Max Variation smaller than glue layer between LYSO and SiPM ( $\approx 100 \mu m$ )

# Crystal Light Transmission/Absorption

- Light transmission (T) spectrum measured using a UV-VIS spectrophotometer in
- Cerium concentration inferred from absorption (A) spectrum

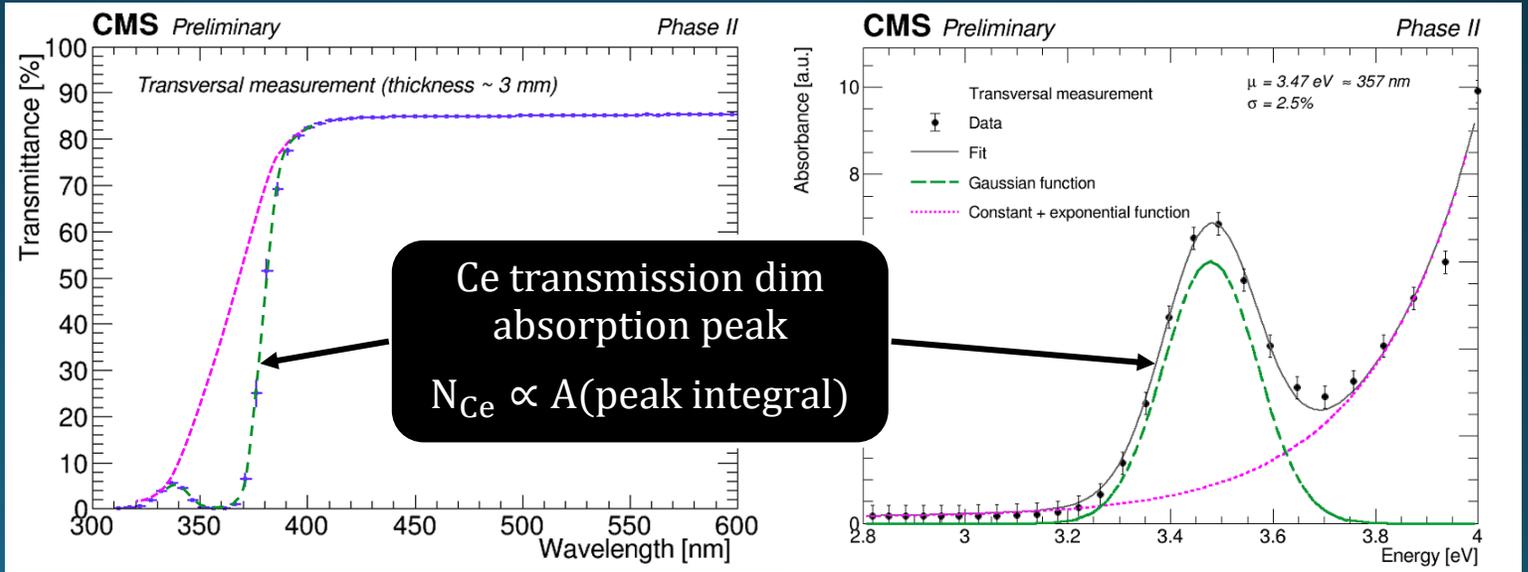
Ref. beam: correct for light intensity fluctuation



Sample light beam

Intensity of beam in and out of crystal ( $I_{in} - I_{out}$ )

$$T = \frac{I_{out}}{I_{in}} \quad A = -\ln(T) \quad E = \frac{hc}{\lambda}$$



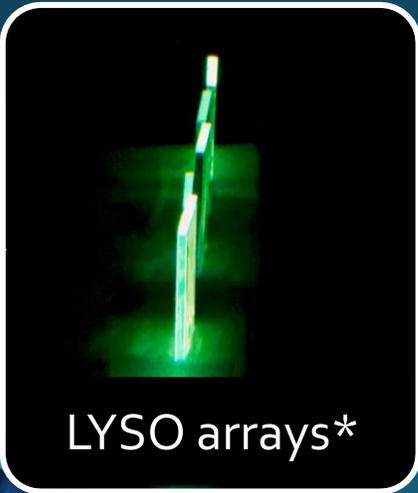
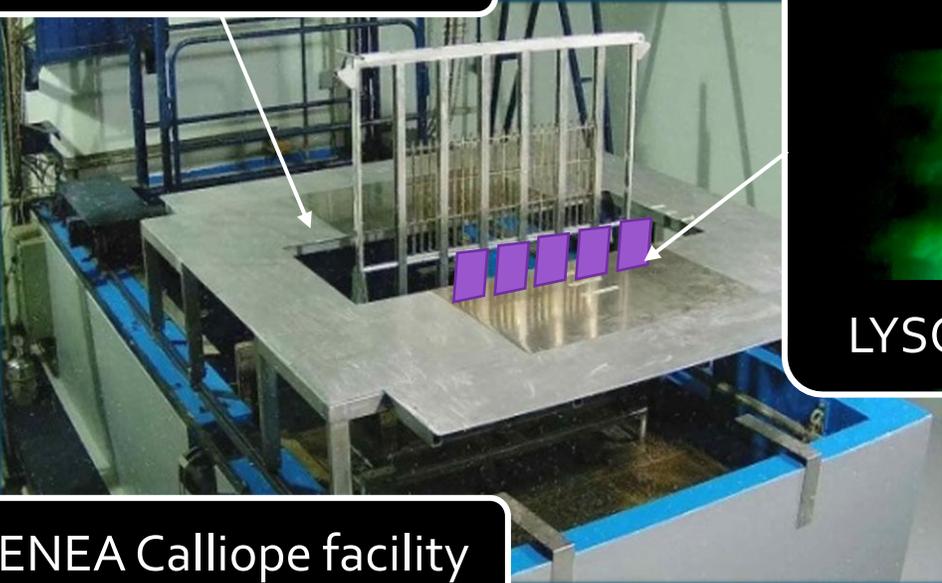
Ce transmission dim absorption peak  
 $N_{Ce} \propto A(\text{peak integral})$

# Radiation hardness

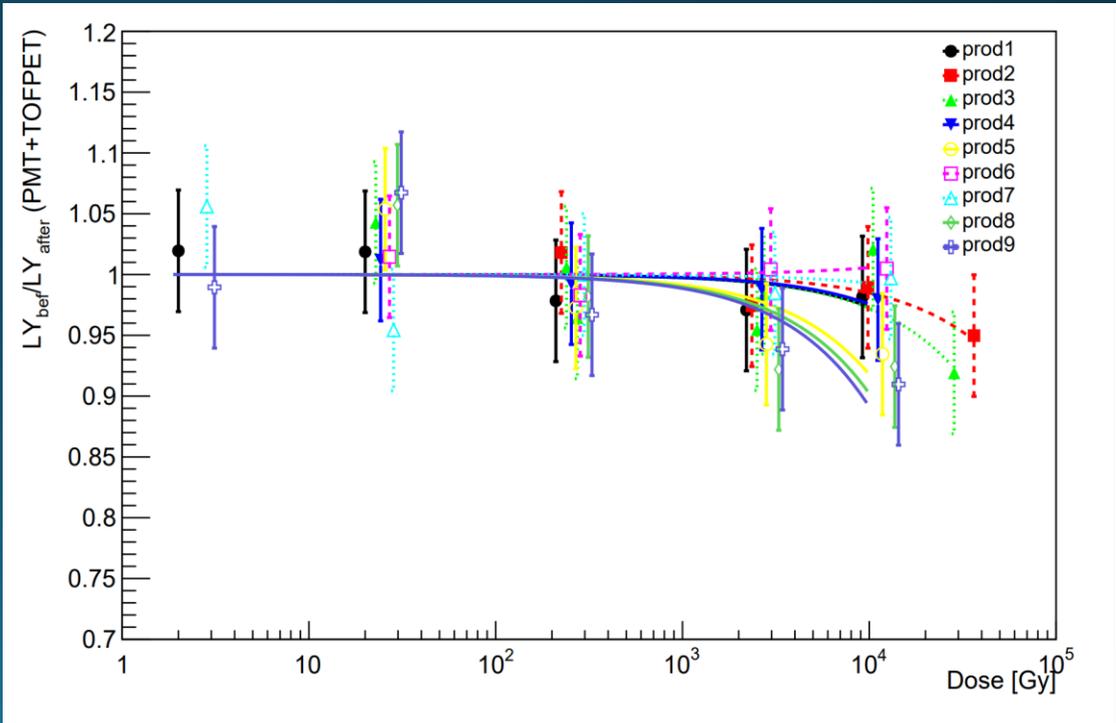
- Crystals and arrays irradiated (< 0.1% of BTL)
- $\gamma$  from  $\text{Co}^{60}$ : 50 kGy,  $\sim 1.5$  of HL-LHC
- LO and transmission re-measured after irradiation

LO reduction  $\leq 10\%$

$\text{Co}^{60}$  source exit slit



ENEA Calliope facility

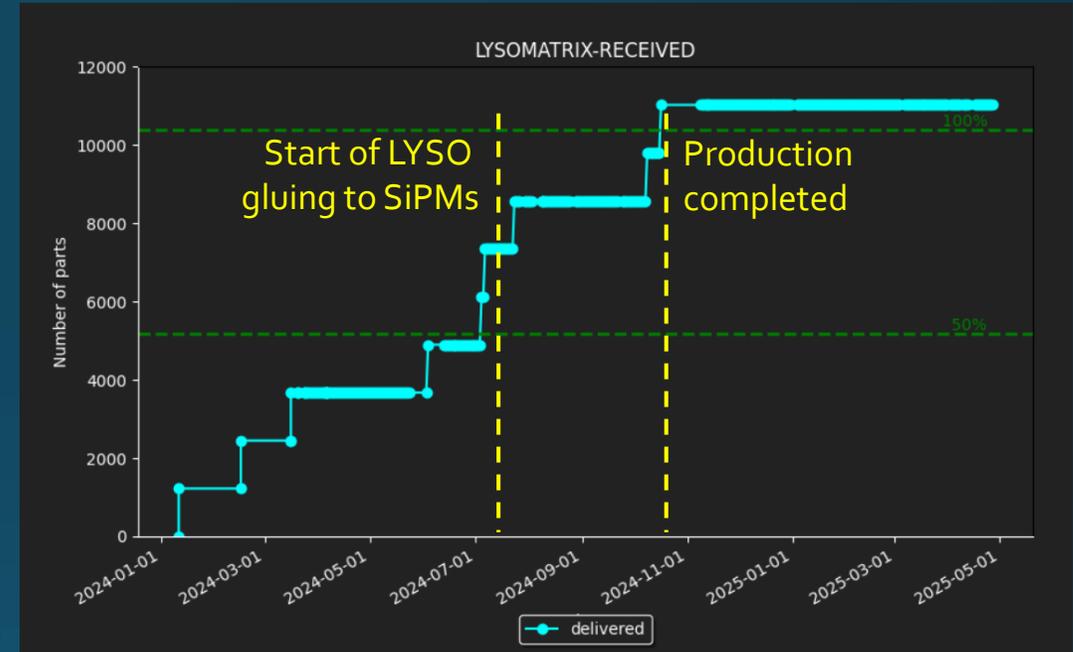


\*  $\sim$ violet scintillation light appearing green because of protective glass

# Production Quality Assurance and Quality Control (QAQC) Schedule



- Produced 11,016 LYSO arrays (~6% more than arrays required for BTL)
- Production divided into 9 batches (one every 5 weeks) + 2 smaller pre-production batches
- Samples tested in Rome:
  - 5% of arrays, randomly selected from each batch
  - 6 LYSO single crystals from every ingot used in production (2 for each region bottom, middle, top)
  - Irradiated half of single crystals and 3-4 arrays per batch (0.2% of production) for radiation hardness test

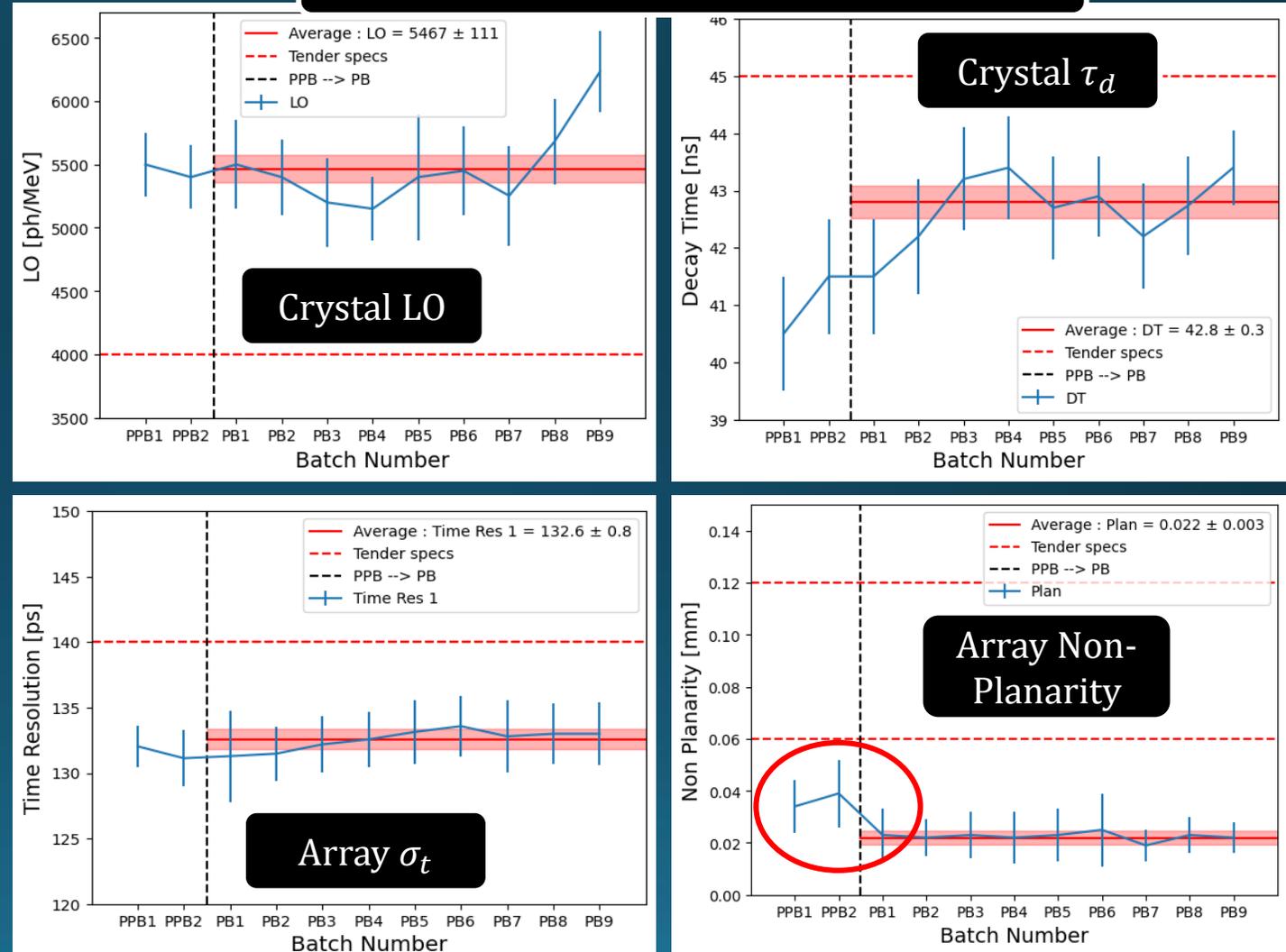


# QAQC results: general overview



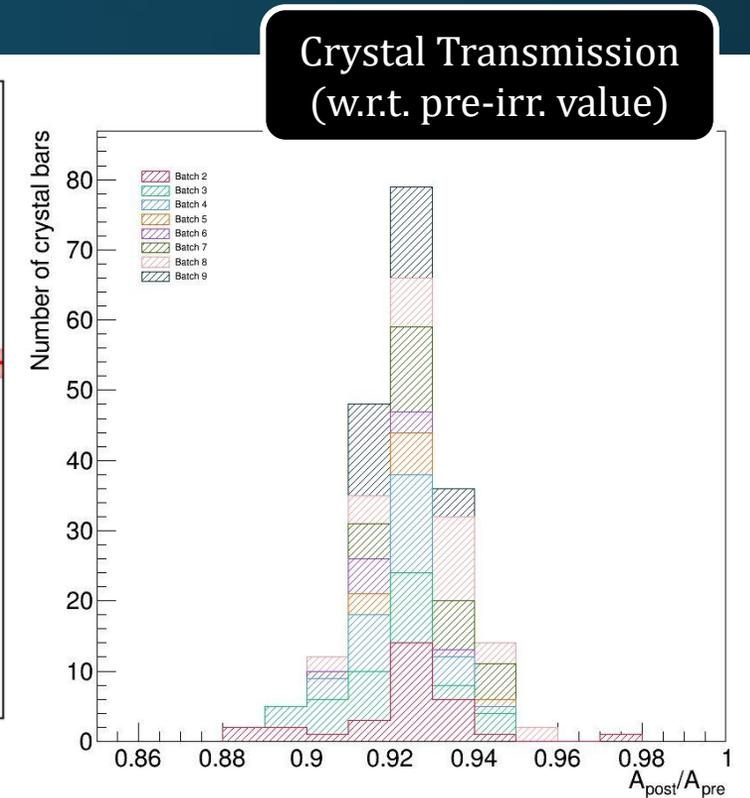
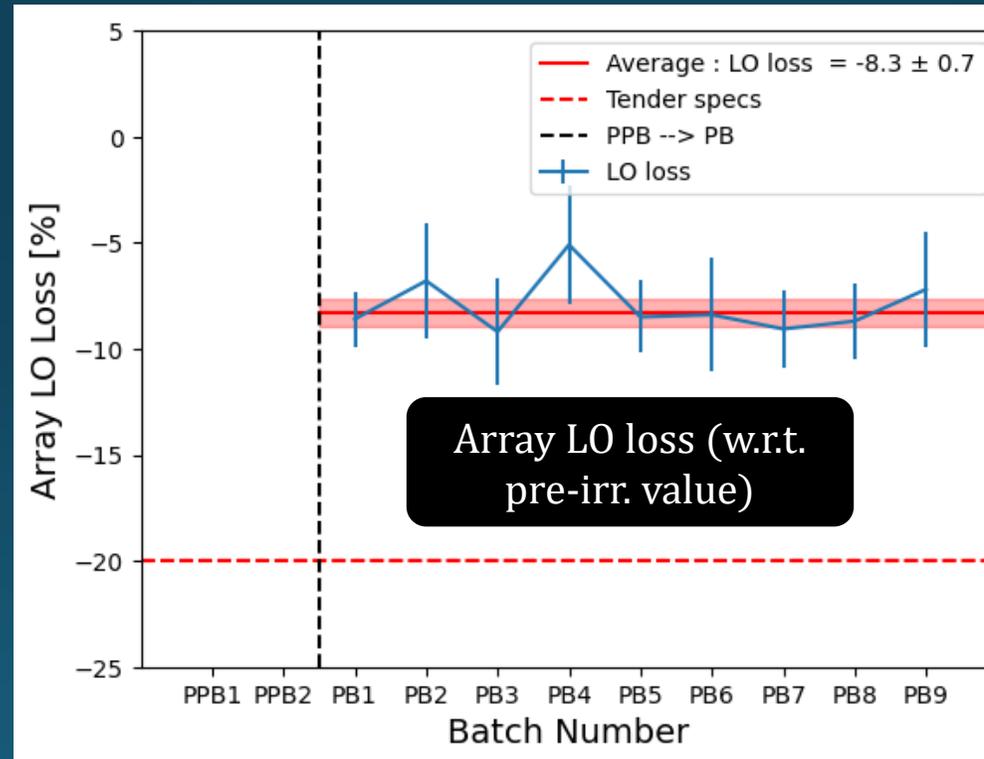
- Key properties of LYSO crystals good stable over time
- All batches have been approved, with very large yield ( $> 99.7\%$ )
- Prompt feedback from interactions with vendor:
  - Small issues on non-planarity in pre-production fixed before production start
- Full list of QAQC results in backup

Averages  $\pm$  std.dev. by batch number



# QAQC results: post-irradiation

- After irradiation, LYSO arrays shows an **average LO loss of  $\sim 8\%$** , within specification and similar to previous batches
- **Transmission loss on single crystals coherent on average with LO loss in arrays**
- 0.1 % of arrays kept aside because of suspect radiation softness
- 0.2% of arrays irradiated (will not be used in BTL)
- **Total of 0.3% of arrays discarded from production**



# BTL construction DataBase

## LYSO Bar optical measurements view

- Developed by Rome Group
- Keep track of LYSO parts (arrays/bars) location
- Store measurements of QAQC
- View summary plots
- Filter & Download data for further analysis
- Store assembled BTL parts (with parent/child relation to components)

## BTL assembled part view

# BTL sensors @ Test Beams

## Latest test Beams

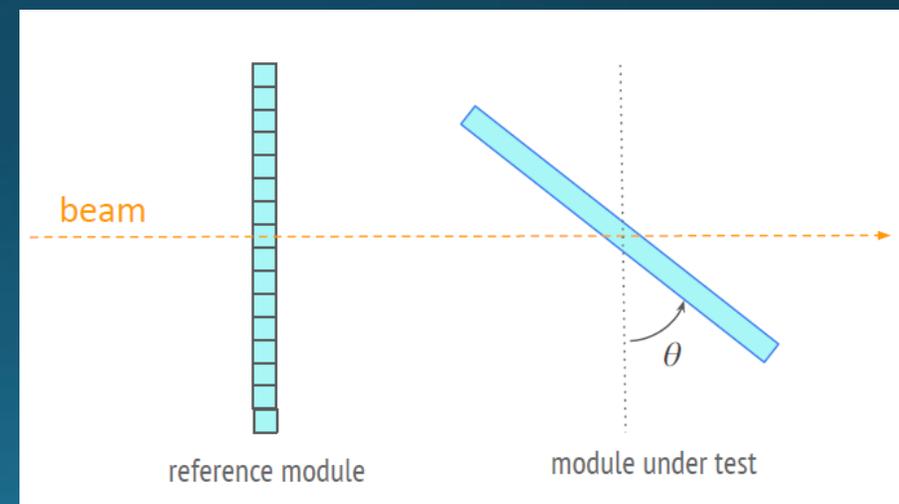
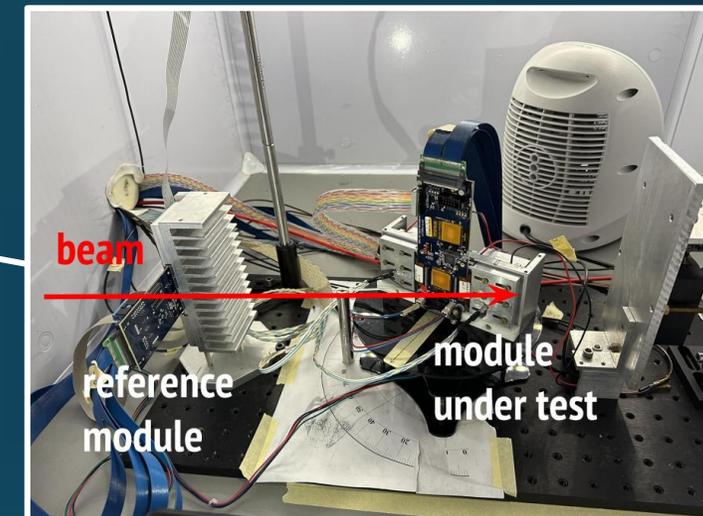
- March 2023 @FNAL
- June 2023 @CERN North Area
- September 2023 @CERN North Area

## Configurations tested

- Sensor modules with 10-15-25  $\mu\text{m}$  SiPM cell size
- Different LYSO thickness (**Type 1, 2, 3**)
- Tested different bias voltages for SiPMs
- Both non-irradiated and irradiated sensors
- Temperature range from  $-45^{\circ}\text{C}$  to  $5^{\circ}\text{C}$  emulating different ageing conditions



CERN North Area  
(pion beam)

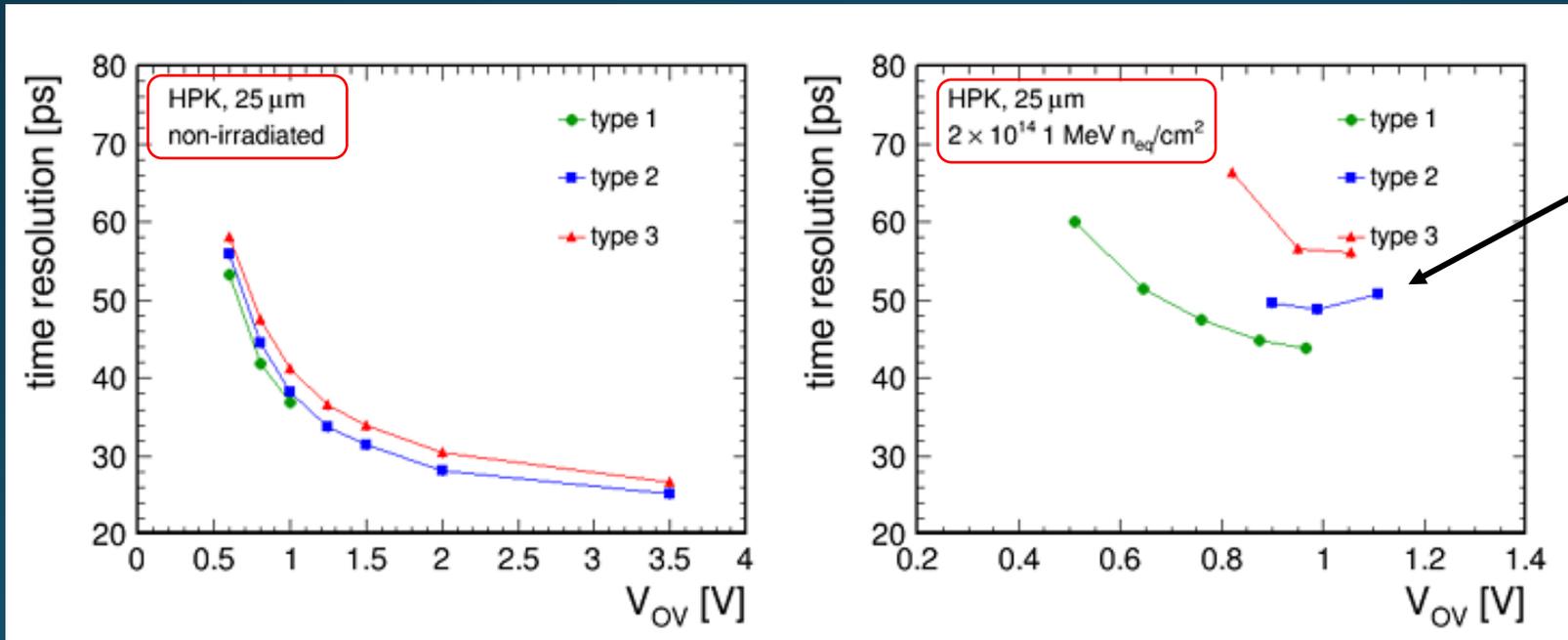


Vertically oriented bars

Horizontally oriented bars

# Timing performances

- Time resolution averaged across crystals within a module
- **Different SiPMs over-voltage**  $V_{OV} = V_{bias} - V_{breakdown}$ 
  - PDE increases with  $V_{OV} \rightarrow$  better time res.
  - At high  $V_{OV}$  increased DCR and power consumption (for irradiated SiPMs)
- **Achieved MTD target resolution at begin and end of operation.** Best performance for 25  $\mu\text{m}$  cell size @3.5  $V_{OV}$  with Type 1 LYSO



For  $V_{OV} > \sim 1V$   
DCR noise worsen  
time resolution for  
Irradiated modules

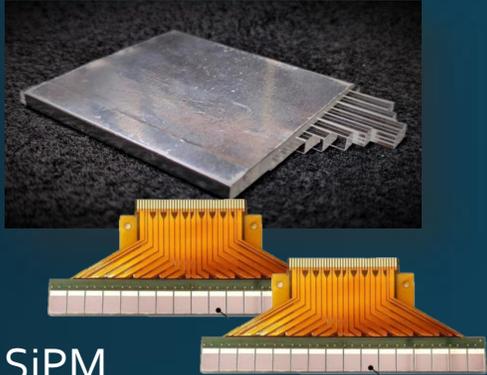
More results in paper  
[2024 JINST 19 P12020](#)

Second paper with more  
comprehensive studies  
coming soon!

# BTL Assembly

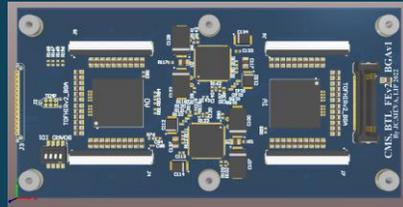
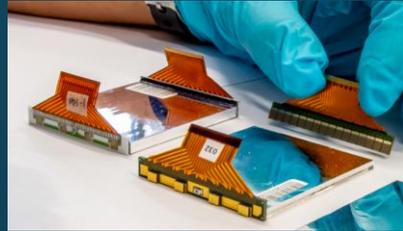


1 + 2 SiPM arrays



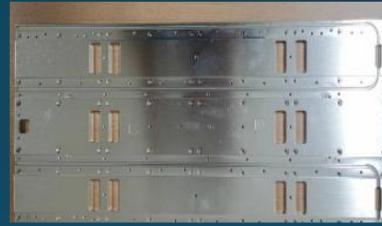
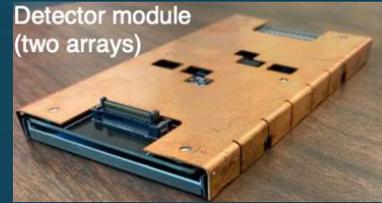
SiPM arrays

Sensor Module SM



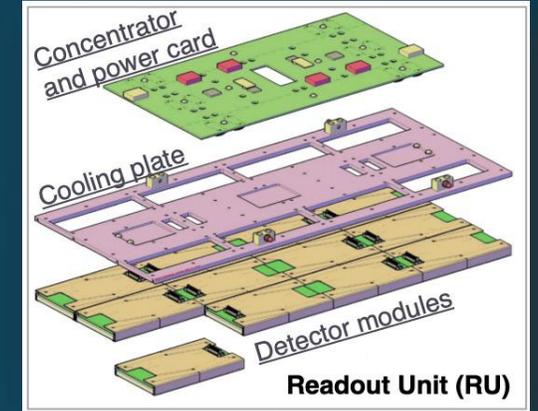
Front-End Board

Detector Module (DM)

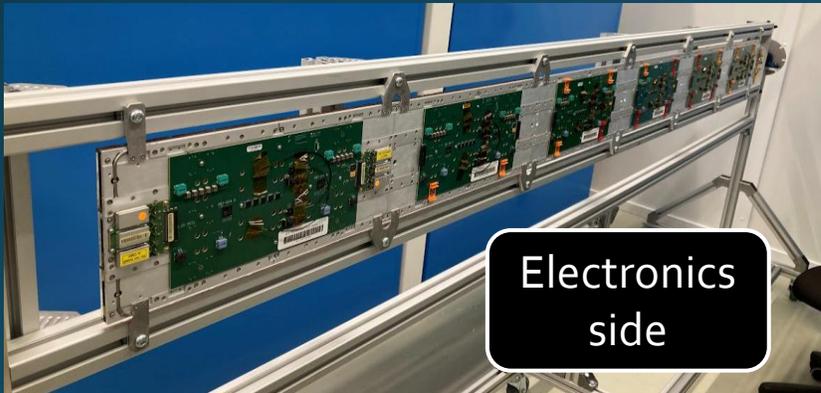


Cooling Plate (CP)

Readout unit  
(12 DMs + CP + electronic)



1 tray (6 RU)



Electronics side



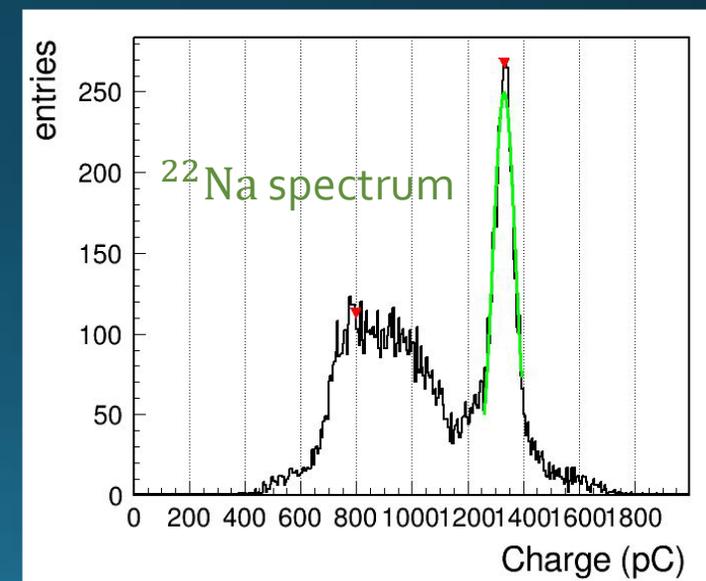
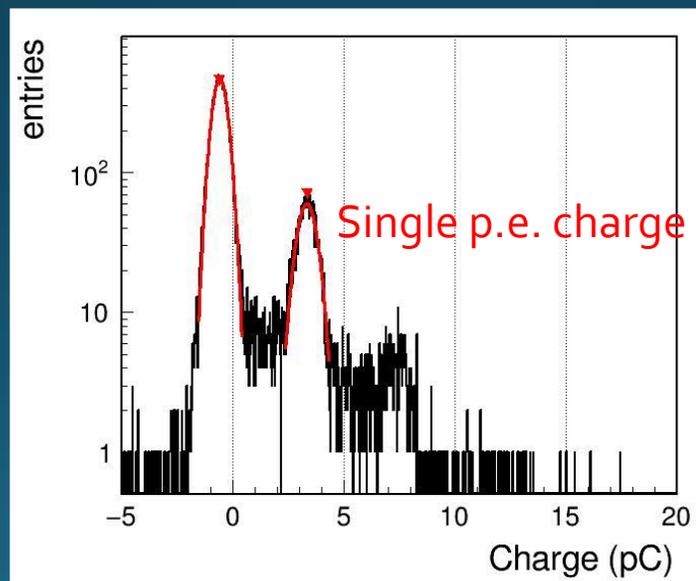
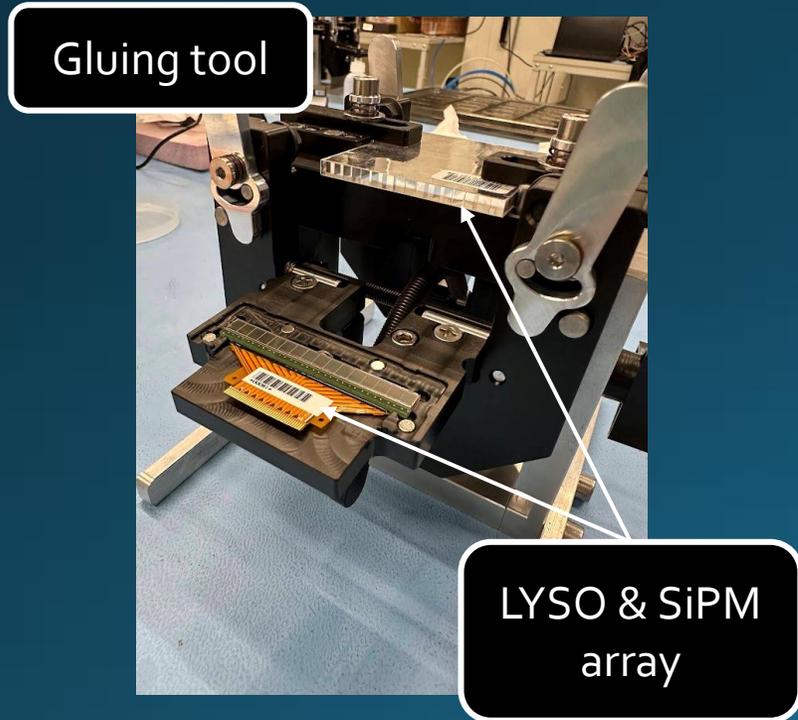
DMs side

	Module	RU	Tray	Total
Channels (SiPMs)	32	768	4608	331776
Crystals	16	384	2304	165888
ASICs	1	24	144	10368
Modules	-	24	144	10368
Readout units (RU)	-	-	6	432
Trays	-	-	-	72

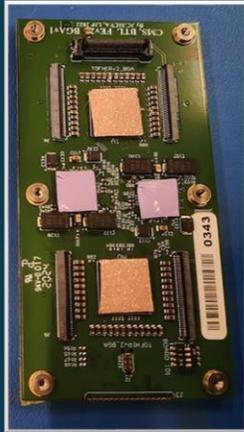
4 BTL Assembly Centers  
(BACs) worldwide: **PKU**,  
**MIB**, **UVA**, **CIT**

# SM Assembly and QAQC

- 2 SiPM arrays are glued to bare sides of LYSO Array
- For QAQC: LO measurement using photons from  $^{22}\text{Na}$  source
- Producing ~24 SM x day x Assembly Center (+24h for glue curing +12h QAQC)
- **Production yield > 95%**, should be covered by spare quota of LYSO and SiPMs, but considering buying 5% extra sensors



# DM Assembly & QAQC



- 2 SM + FE board + Copper housing  $\rightarrow$  1 DM
- The **DM resistance** (good electrical connection, no shortcat) **and temperature** (good thermal coupling) are measured on a test stand
- High assembly yield, in case of problems the DM can be re-worked or re-assembled

PKU stand for DM thermal test:  
up to 12 **DM at the same time**

# Tray Assembly workflow

## Cooling tray assembly

- BTL aluminium plates + cooling pipes
- Assembled at Tracker-Integration facility (TIF) at CERN



Ship to  
BACs

## Full tray assembly

- Cooling tray populated with sensors + electronics
- QA/QC of assembled parts and trays
- 4 BTL Assembly Centers (BACs)
  - Milano Bicocca 
  - Caltech
  - Univ. of Virginia
  - Peking university

Ship to  
CERN

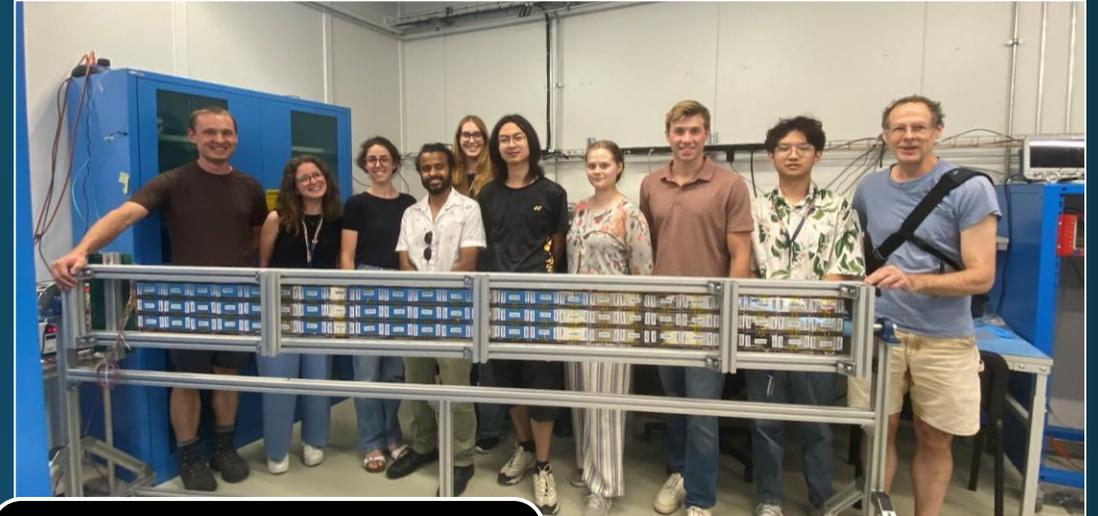
## BTL integration

- Tray insertion in BTL-tracker Support Tube (BTST) @TIF + final testing



# Tray Assembly Workshop(s)

- **July '24:** First ever tray assembled @CERN
  - Used as assembly exercise and development/test of DAQ software
  - Unlikely to be installed in BTL
- **March '25:** Second tray assembly workshop
  - Refined assembly procedure – smooth assembly
  - **Defined and exercised tray QAQC procedure**
    1. Check communication with board and asics
    2. Check channels response with test pulses
    3. Measurement of LYSO intrinsic radioactivity
  - First tray moved for test with cooling @  $-35^{\circ}\text{C}$

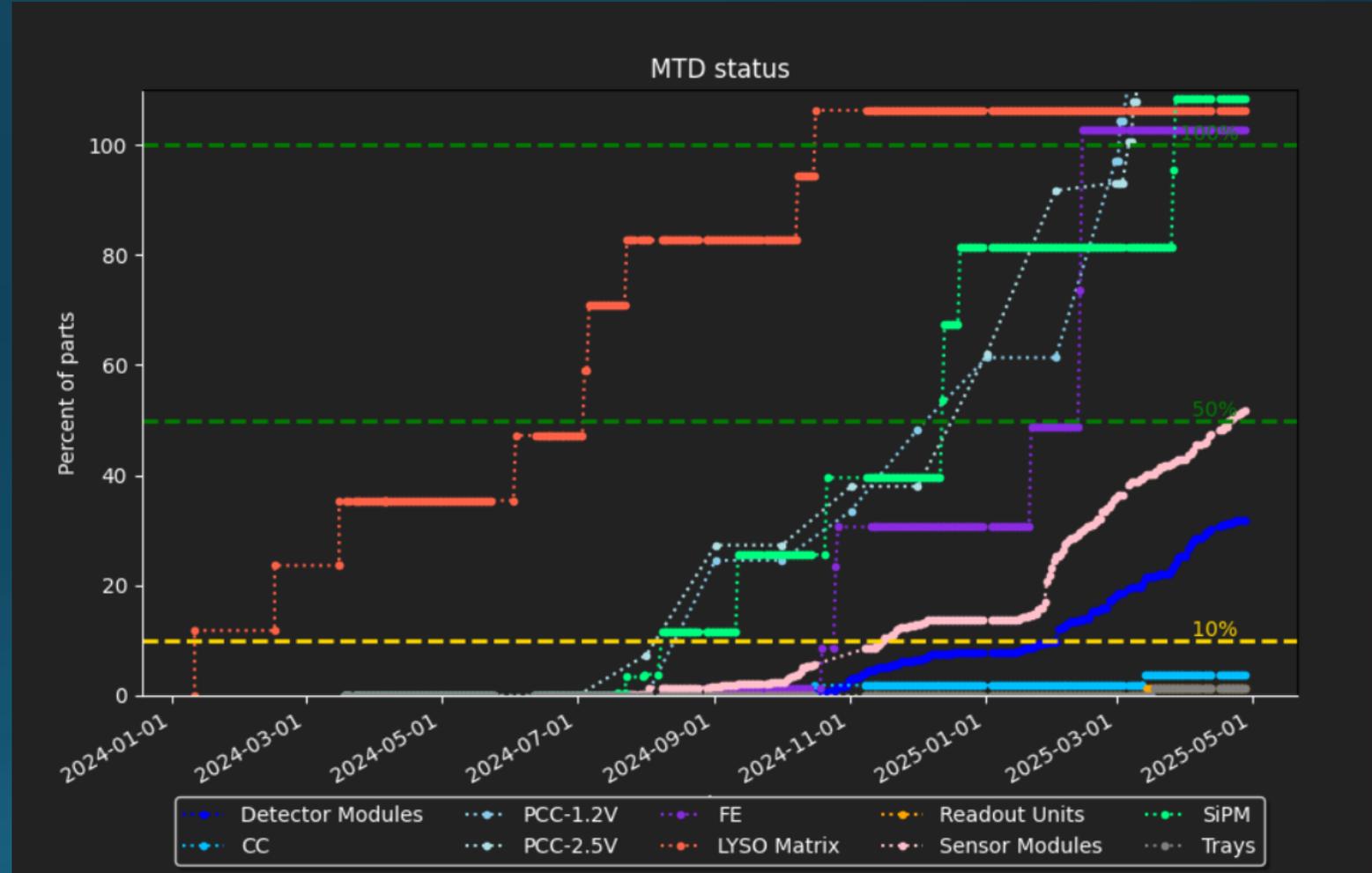


First (top) and second (bottom) BTL trays



# BTL assembly status

- Received all parts for SM and DM assembly
  - At full regime at BACs
  - >50% of SM
  - ~30% of DM
- Tray assembly at BACs starting ~now
  - Received all components and final instructions for 1 tray x BAC



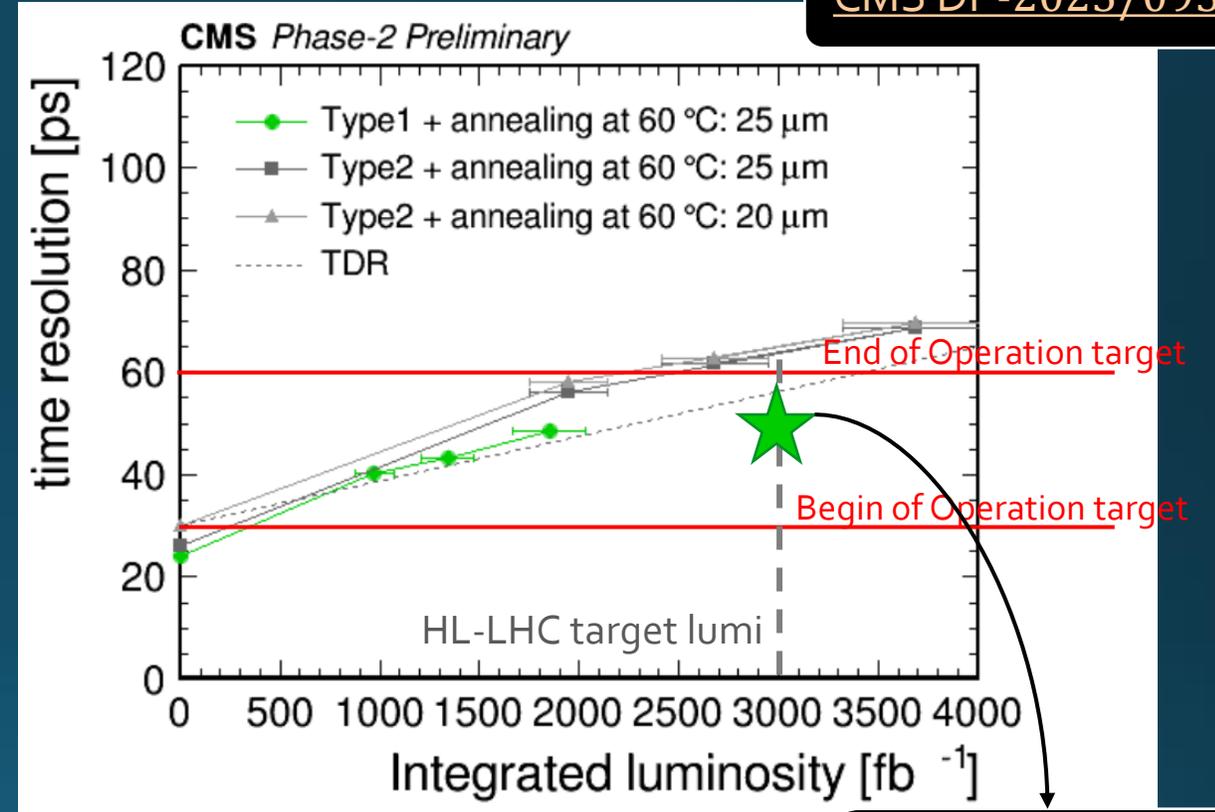
# Future Plans

- Define procedures of tray test/calibration with cosmics/radioactive sources (at BACs or at CERN)
- Preparation for insertion and integration in BTL Tracker Support Tube (BTST)
- Preparation for next Test Beam @ CERN (Sept. 2025)
  - Test of 2 Readout Unit (up to 48 SM)
  - Final readout electronics chain
  - Online test of DAQ software (possibly integrated in CMS central analysis software)



# Summary

- Precision timing will have high relevance for CMS @HL-LHC
- MTD will impact most of physics analysis
  - Better reconstruction performances
  - Charged hadron identification
  - Exotic time signatures
  - Luminosity measurement
- LYSO crystals proven to be good choice for BTL
  - Production met stringent requirements with little outlier fraction
- BTL fully moved to production phase
- New test beam campaigns planned for this year to test two BTL Readout Unit (48 modules) using the full readout chain of final design electronic



Roughly extrapolated from slide 22