



Wireless transmission of data and clock for CEPC

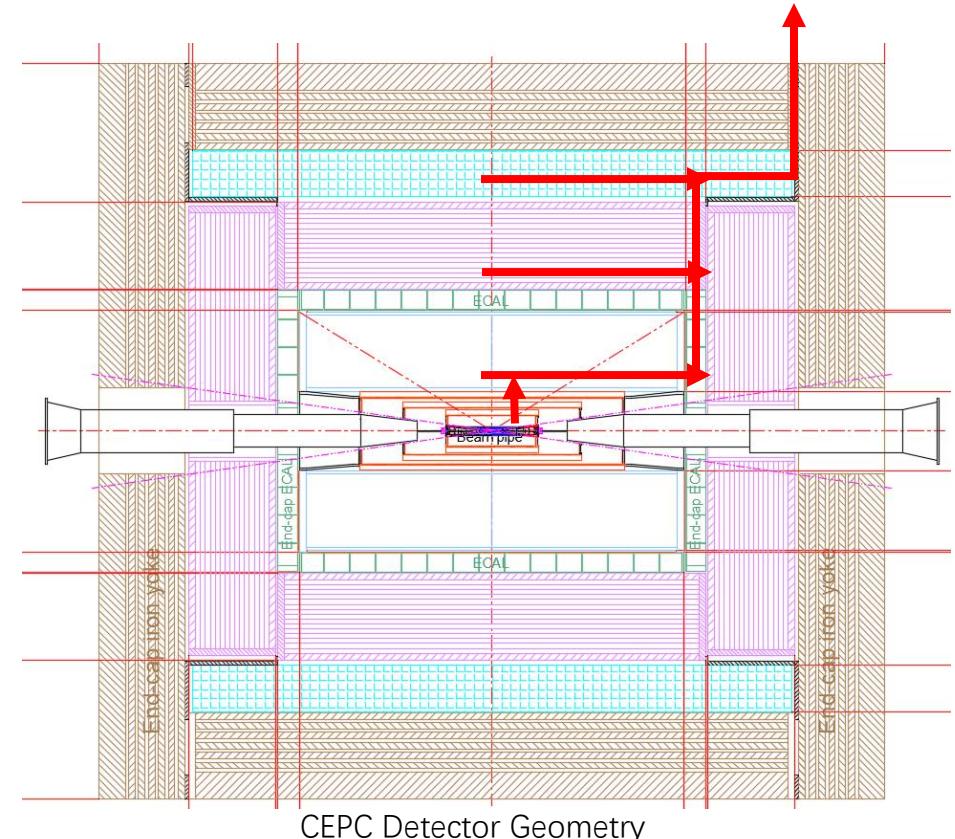
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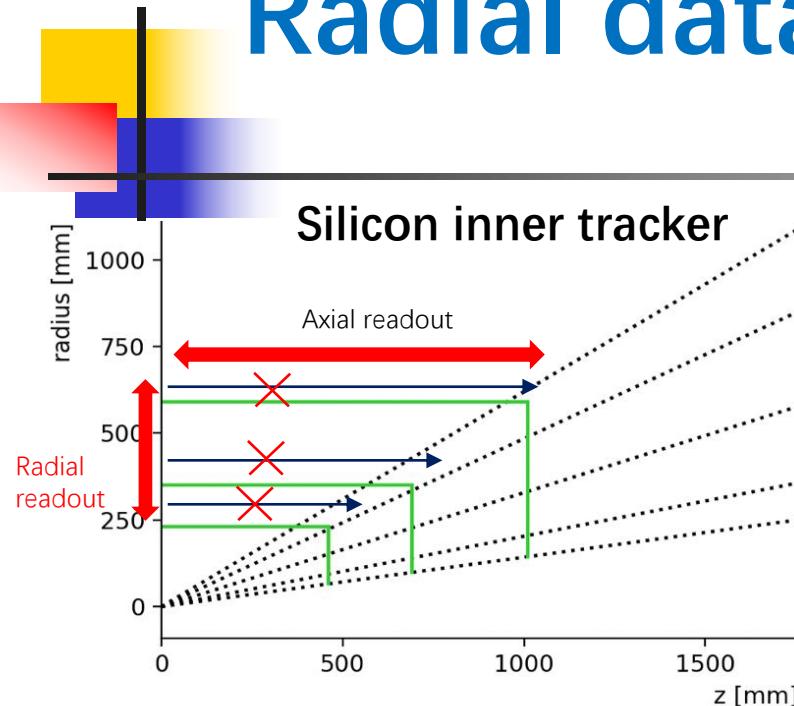
Background



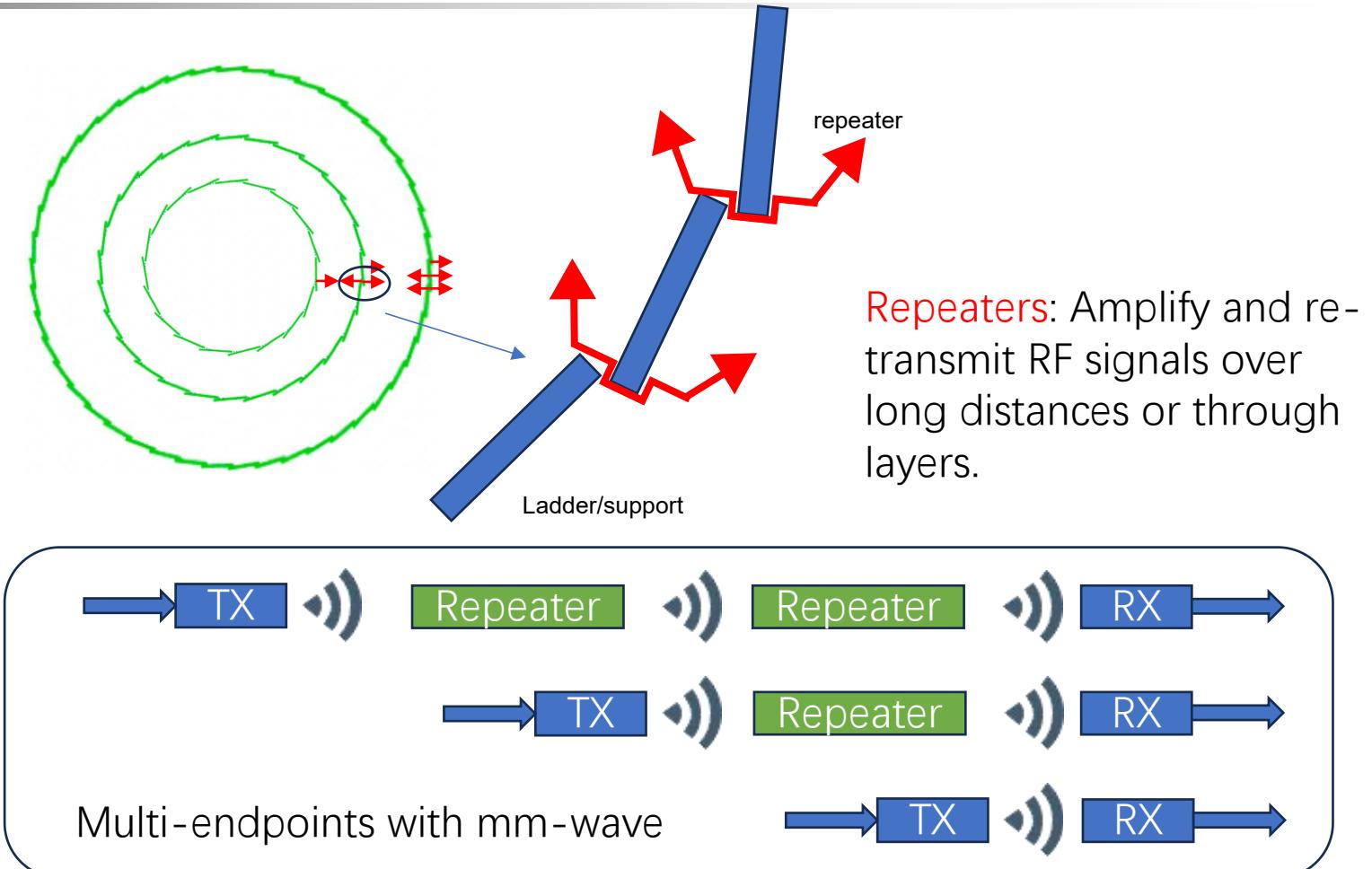
- Wireless transmission advantages include:
 - **Reducing material budget:** Minimize cables, fibers and connectors, while also reducing the dead zone.
 - > Significantly enhance the detection efficiency and resolution!!!
 - **Convenience for installation and maintenance:** Simplify the placement of the transceiver.
 - **Cost Reduction:** Removal of cables, fibers and connectors.
- Application ideas for CEPC detector
 - **Radial data readout between barrel layers:** Provides a new data exchange pathway compared to traditional data readout methods.
 - **Axial data readout from barrel to endcap:** Serve as an alternative to optical fibers, minimizing space and material usage.
 - **Data readout in the endcap:** Concentrates the data at the edge of endcap to simplify the complexities of cables routing



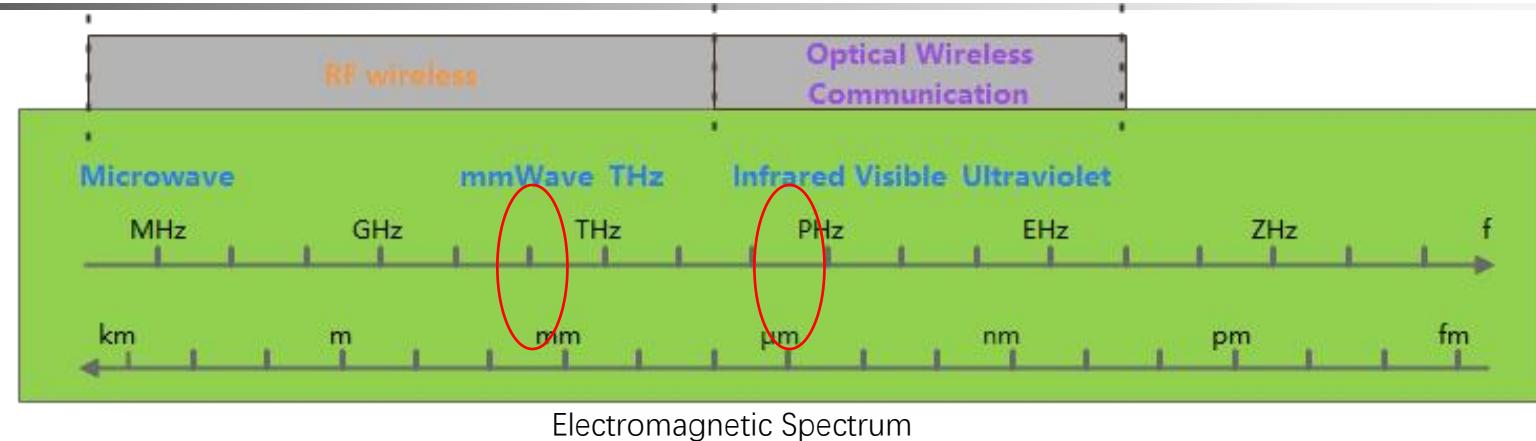
Radial data readout



- Radial readout with mm-wave
 - 12- 24 cm transmission distance
- Axial readout to endcap
 - Only at the outermost layer or dedicated aggregation layer.

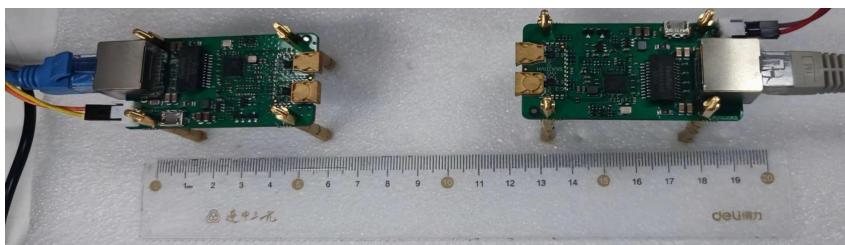
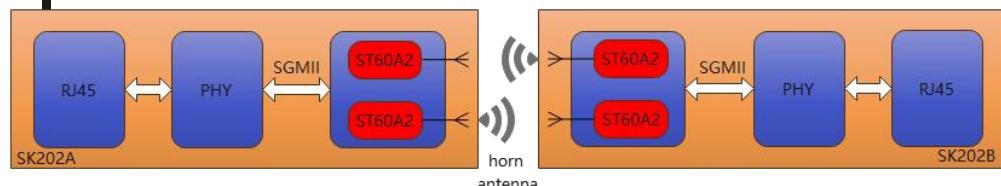


Research focus



- **Millimeter Wave (60GHz)**
 - High bandwidth, low power consumption
 - Antenna size miniaturization, can even be integrated into chips
 - Low interference between channels, minimal interference with detectors
 - Medium level of technological maturity
- **Optical Wireless Communication (OWC) / Free Space Optical (FSO)**
 - Extremely high transmission bandwidth
 - High technological maturity
 - Stringent alignment requirements

MM-wave commercial module



Distance (cm)	Bandwidth (Mbps)	Packet loss rate
1	914	0.031%
3	917	0.061%
5	915	0.05%
6	913	0.13%
>6	No link	No link

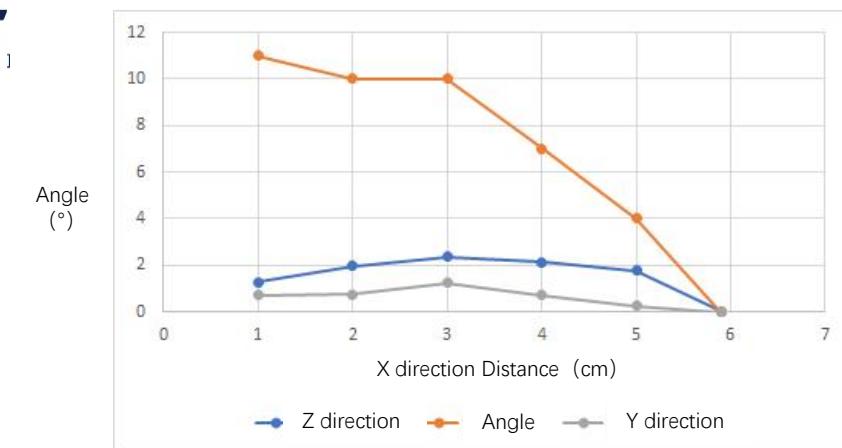
Test result at different distances of TX/RX



- Test with evaluation boards – SK202 (short-range module)
 - Based on the commercial 60GHz RF chip, **ST60A2G0** transceiver from STMicroelectronics.
 - The transmission speed can exceed 900Mbps when the distance is less than **6 cm**.
 - The 60GHz mm-wave signals can easily penetrate materials such as paper, plastic; but **cannot** pass through FR4 PCBs or Flex cables due to the copper's shielding.
 - Compared to optical communication, mm-wave requires less precise alignment.
 - Power consumption: Approximately **0.5W** (TX+RX)

Material	Thickness	Penetration Ability
Paper	2mm	✓
Plastic ruler	2mm	✓
FR4 PCB	1.6mm	✗
Flex	0.2mm	✗

Penetration Test with 3 cm distance

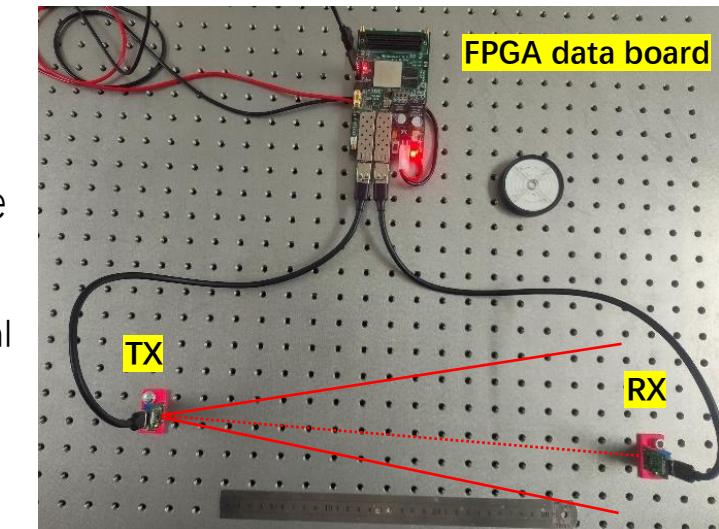
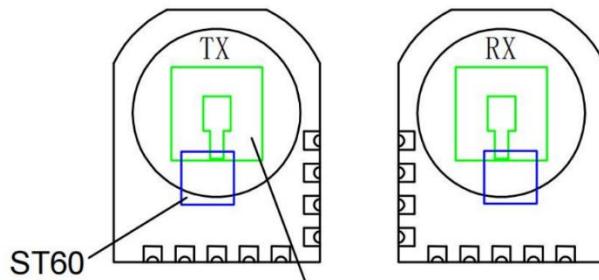


Long-range mm-wave module development



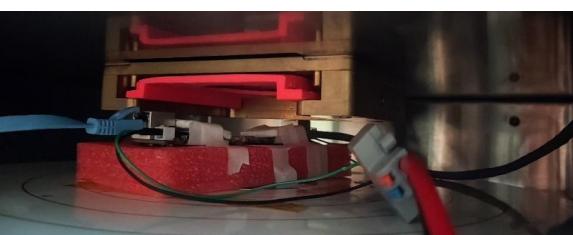
ST60A2 + PA +
patch Antenna

- Long-range mm-wave transceiver module
 - Based on ST60A2 with amplifier
 - Utilizing PCB antenna minimizes size and material costs
 - Features stamp-hole interface and simplified peripheral circuit
 - Dimensions: 14mm x 9mm
- Bandwidth test
 - The transmission distance has reached **67.5cm @ 1.25Gbps**
 - The maximum line speed has reached **6.6Gbps @ 22.5cm**



Line rate (Gbps)	Transmit Distance (cm)
1.25	67.5
4	50
5	45
6.6	22.5

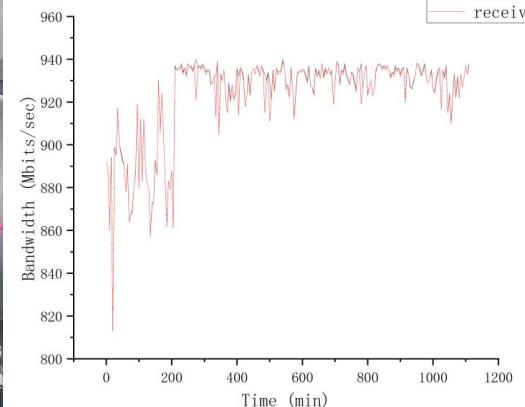
Radiation tolerance



X-ray (20 kV, 40 mA)
Dose rate : 21.2krad/min
Duration : **5.5 hours (7 Mrad)**



CSNS neutron beam



Bandwidth during irradiation

Beam intensity:: $1.65 \times 10^7 n_{eq}/cm^2$
Absorption coefficient: 0.95
Duration: **21 hours (1.2 X $10^{12} n_{eq}/cm^2$)**

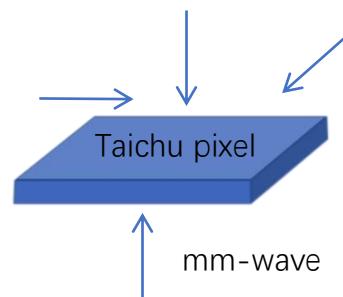
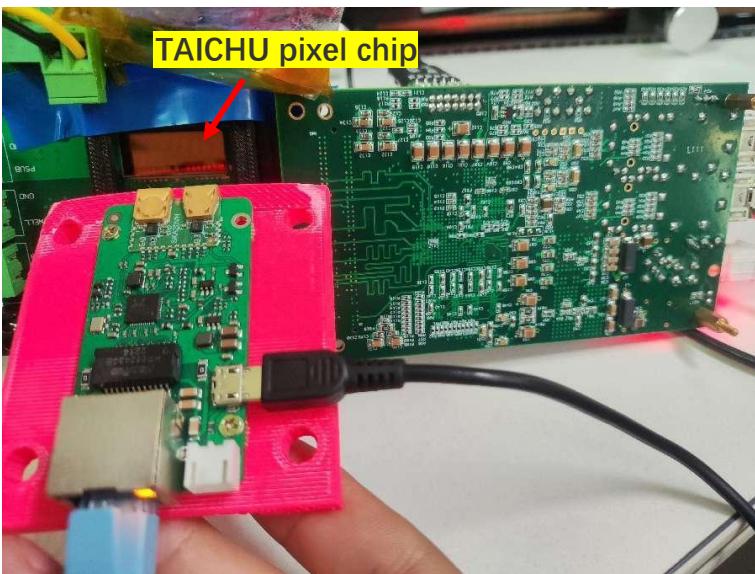
■ Total dose test

- Target value: Total dose 5 Mrad (Si).
- Real-time monitoring during the irradiation process, wireless communication all normal.

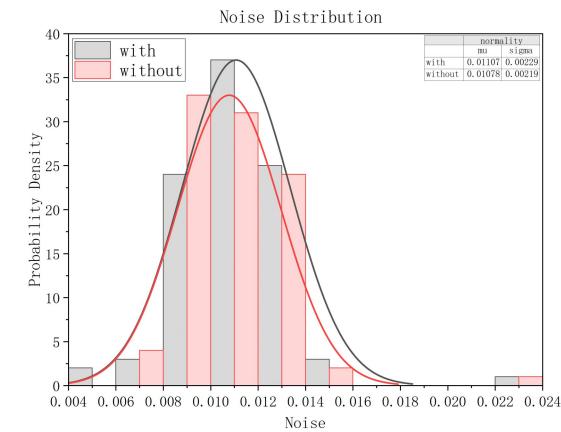
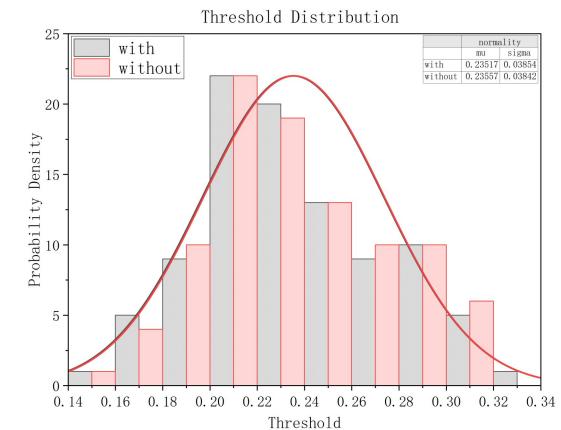
■ NIEL test

- Target value: $0.97 \times 10^{12} n_{eq}/cm$ (1MeV Equivalent Neutron)
- The real-time test bandwidth during irradiation process, with transmission rate basically unaffected.

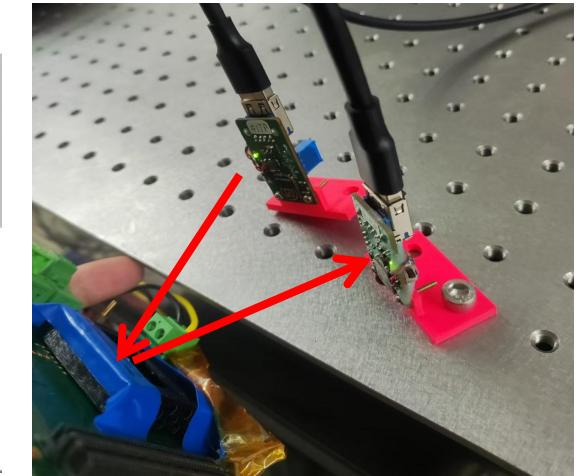
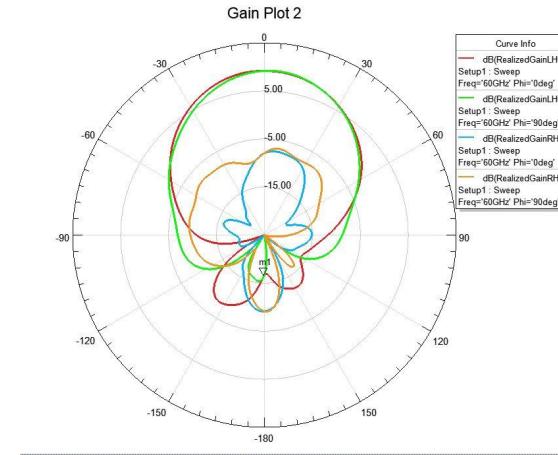
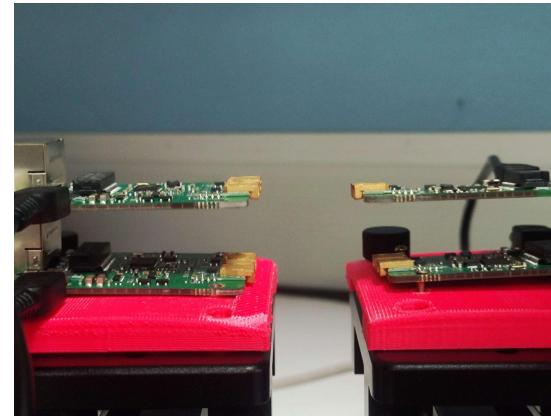
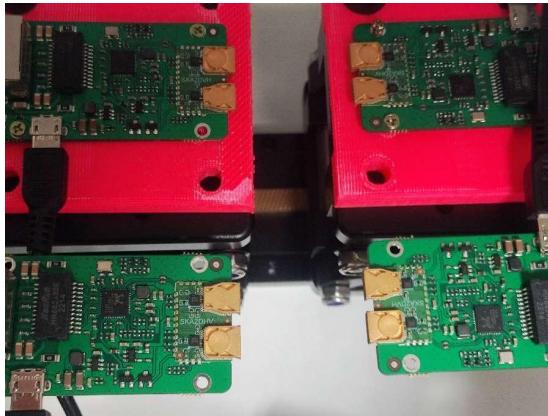
Interference with detectors



- Test with the vertex pixel prototype chip TAICHU3
 - Test two types of modules (short-range and long-range modules).
 - Approach Taichu3 from various directions and distances.
 - Assess the impact on chip threshold and noise levels.
- The test outcomes demonstrate that the influence of 60GHz millimeter waves on the detector signal is minimal.
- Furthermore, the detector signal poses little to no interference with the transmission of millimeter wave signals.



Crosstalk with each other



- For short-range modules with horn antennas, a minimum distance of **3 cm** will not affect transmission, enabling high-density placement.
- For long-range modules, the spacing needs to be increased to **15 cm**. Meanwhile, the antenna features a half-power radiation angle of around **90 degrees**.
- It is observed that reflected signals can also affect the interval at specific angles. A balance must be considered by both transmission distance and crosstalk.

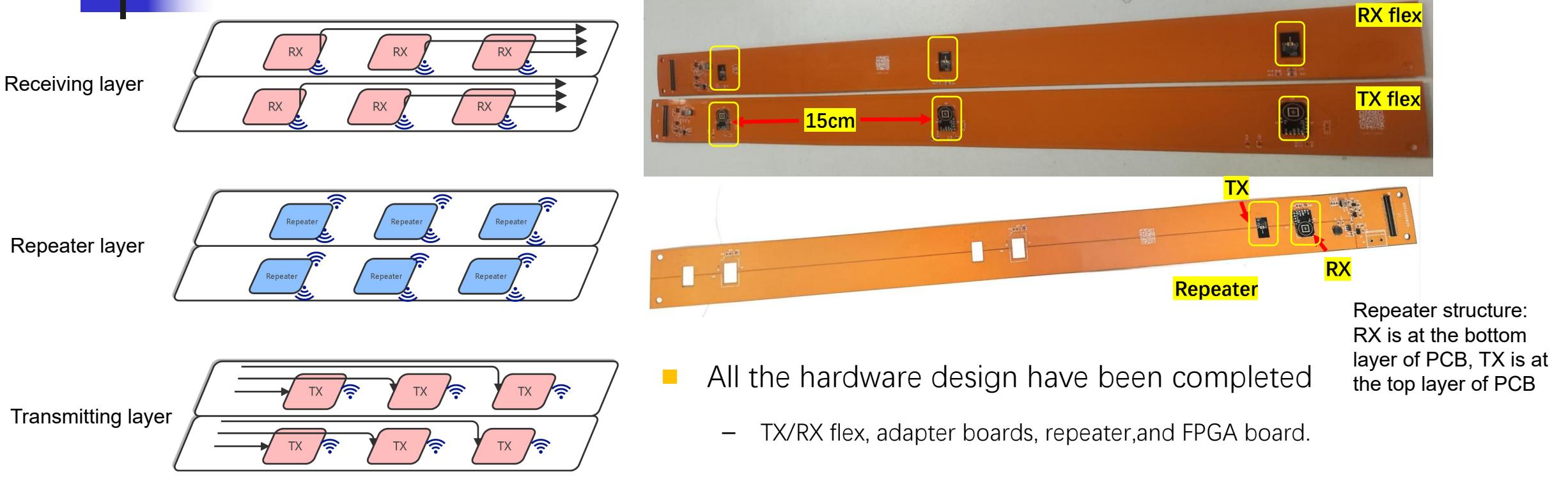
Mass production



MMW transmission module

- The assembly process required carefully handling for the bare-die amplifier wire bonding and module soldering.
- Manufactured 200 pairs for subsequent testing and research.

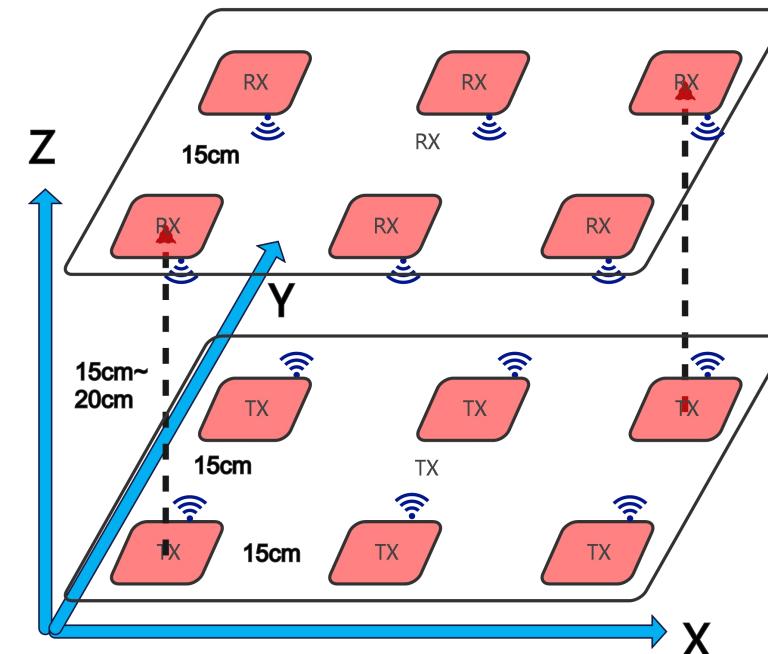
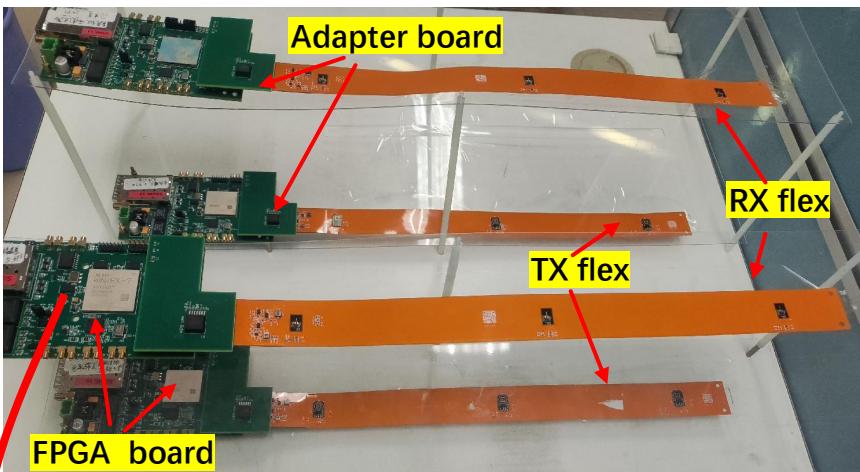
mm-wave demonstrator



- All the hardware design have been completed
 - TX/RX flex, adapter boards, repeater, and FPGA board.
- Multi-channel test with 6 pairs of transceiver module have been completed.

Repeater structure:
RX is at the bottom
layer of PCB, TX is at
the top layer of PCB

mm-wave demonstrator

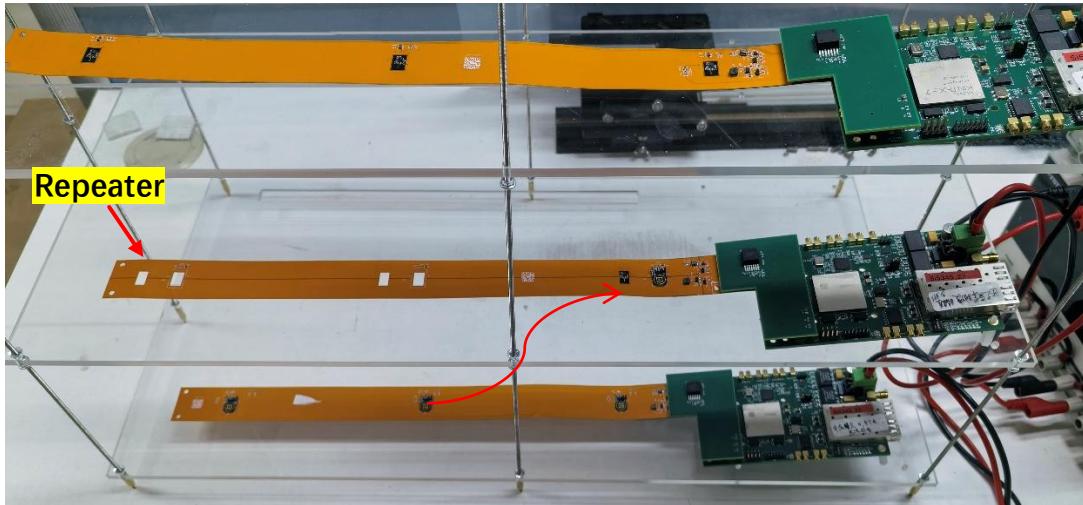


Name	TX	RX	Status	Bits	Errors	BER	BERT Reset	TX Pattern	RX Pattern	TX Pre-Cursor	TX Post-Cursor	TX Diff Swing
Ungrouped Links (0)												
Link Group 0 (3)												
Link 5	Quad_116/MGT_X0Y5/TX (xc7k325l_0)	Quad_116/MGT_X0Y5/RX (xc7k325l_0)	3.125 Gbps	1.005E13	0E0	9.955E-14	Reset	PRBS 7-bit	PRBS 7-bit	1.67 dB (00111)	0.68 dB (00011)	1018 mV (1100)
Link 6	Quad_116/MGT_X0Y6/TX (xc7k325l_0)	Quad_116/MGT_X0Y6/RX (xc7k325l_0)	3.125 Gbps	1.005E13	0E0	9.955E-14	Reset	PRBS 7-bit	PRBS 7-bit	1.67 dB (00111)	0.68 dB (00011)	1018 mV (1100)
Link 7	Quad_116/MGT_X0Y7/TX (xc7k325l_0)	Quad_116/MGT_X0Y7/RX (xc7k325l_0)	3.125 Gbps	1.005E13	0E0	9.955E-14	Reset	PRBS 7-bit	PRBS 7-bit	1.67 dB (00111)	0.68 dB (00011)	1018 mV (1100)

The IBERT test on 3 pairs of modules within one FPGA (1 hour running): NO error bit

- A stable and crosstalk-free transmission can be achieved.
 - 3D arrangement, **2X3** one direction transmission pairs
 - Line rate: **3.125 Gbps**
 - Reducing the transmit power and increasing the receive power to avoid crosstalk.
 - Spatial constraints: **15 cm** in the XY plane directions and within a range of **15–20 cm** in the transmission direction (Z direction),
 - Power consumption: **1.5W / pairs**

mm-wave demonstrator



15 cm is a highly critical distance, which causes interference within repeaters. Practical tests show that a larger spacing is required to ensure the normal operation of the repeater layer.

- With the demonstrator, we preliminarily identified the difficulties in controlling crosstalk of mm-wave transmission.
- For actual detectors, customized adaptable power of modules and specific matching of different modules should be employed based on transmission distance demands to mitigate internal signal reflection and interference.

Thanks !