

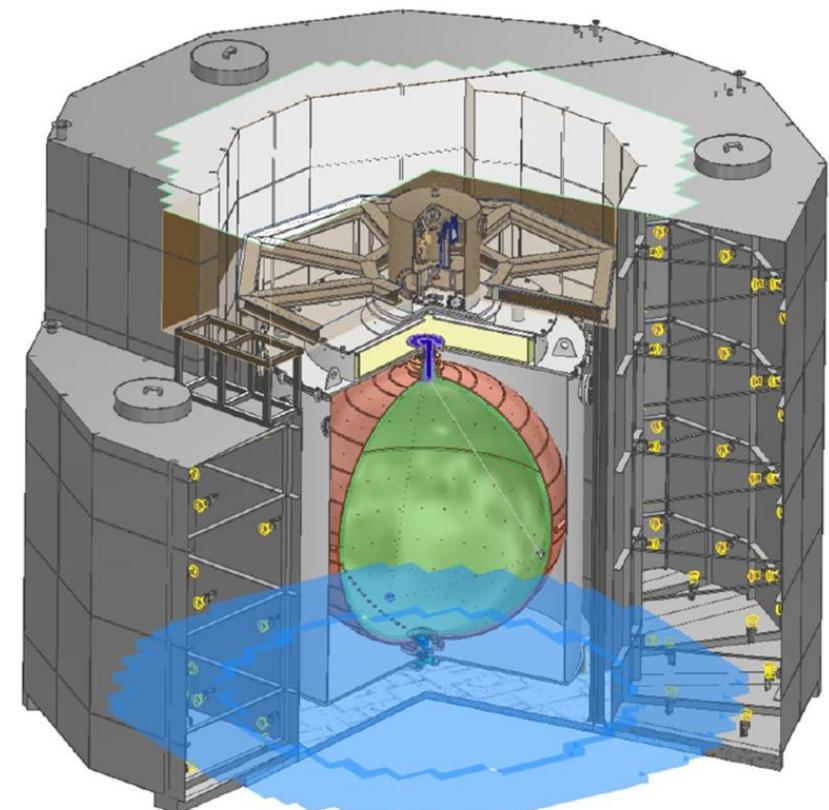
# Experience of SiPMs at TAO

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- ※ **Taishan Antineutrino Observatory (TAO), a satellite experiment of JUNO.**
  - **Taishan Nuclear Power Plant, ~44 m from one of the 4.6 GW<sub>th</sub> reactor cores**
  - **Total cost, 4-5 M\$**
- ※ **Measure reactor neutrino spectrum w/ sub-percent E resolution (< 2% @ 1MeV)**
- ※ **Ton scale Gd-doped Liquid Scintillator (Gd-LS)**
- ※ **95% coverage of SiPMs w/ PDE > 50%**
  - $2.5\%/\sqrt{E(MeV)}$  energy resolution with PMTs of PDE 24%
- ※ **Operate at -50 °C to suppress SiPMs' dark noise**
- ※ **4500 p.e./MeV**
- ※ **Online in 2023**



※ Laboratory in a basement **at -10 m, 44 m from Taishan core (4.6 GW<sub>th</sub>)**

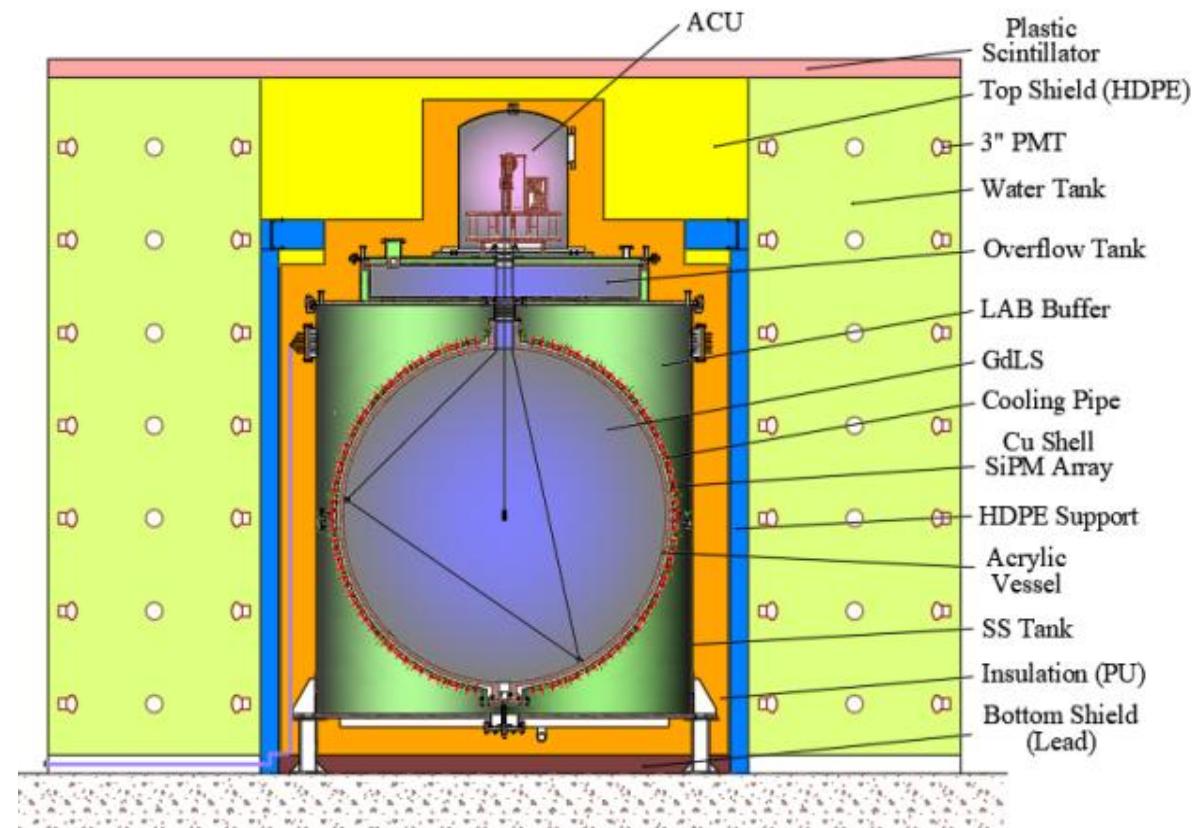
※ **2.6 ton Gd-LS in a spherical vessel**

- **1-ton FV, ~4000 IBDs/day**
- **10 m<sup>2</sup> SiPM of 50% PDE Operate at -50°C**

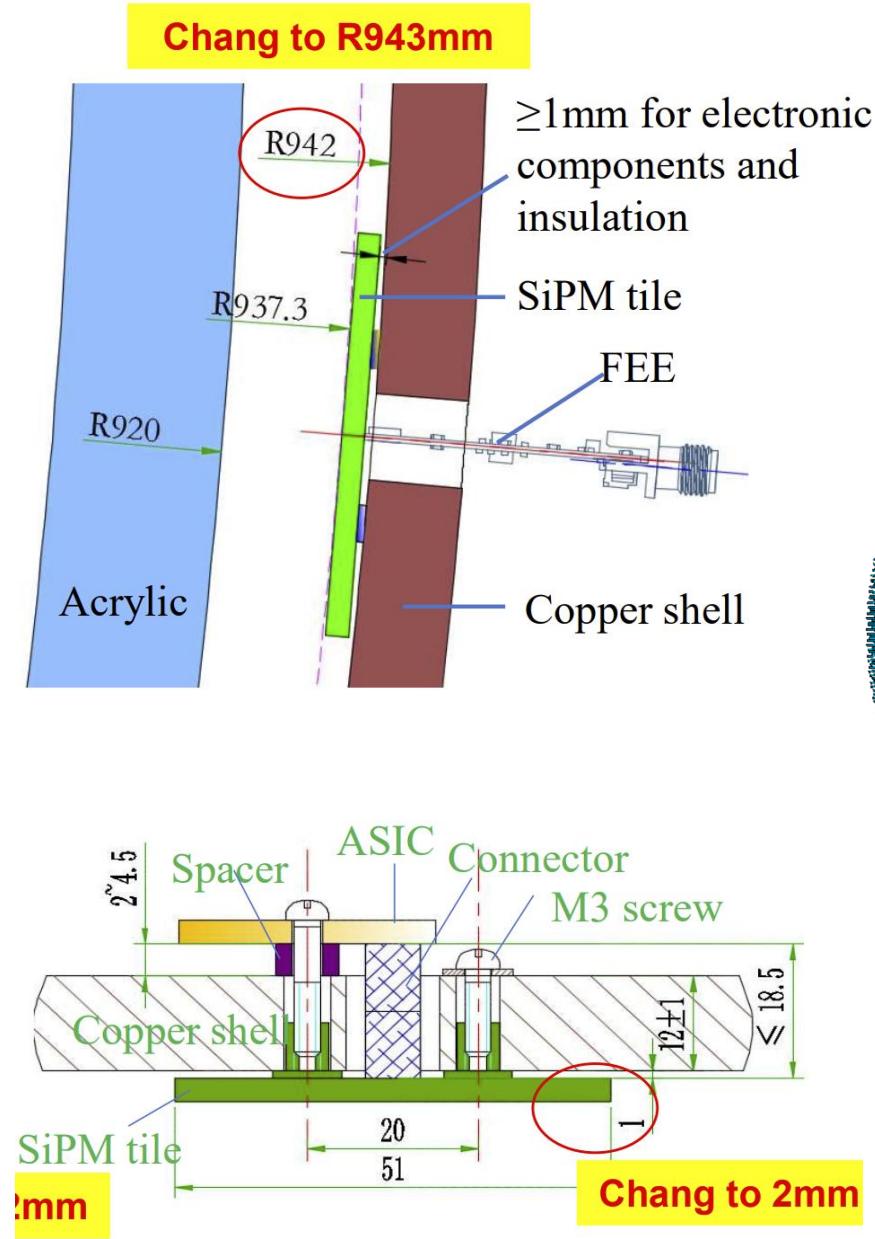
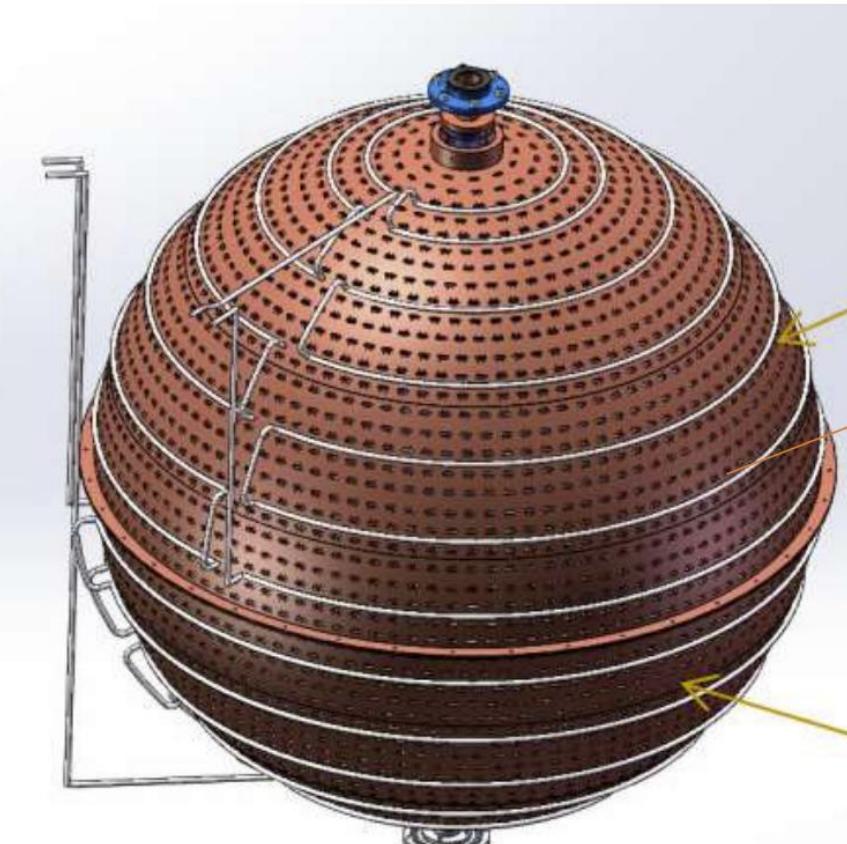
**TAO CDR ready in 2020**  
**arXiv:2005.08745**

※ **From Inner to Outside**

- **Gd-LS**
- **Acrylic vessel**
- **SiPM and support (Cu shell)**
- **LAB buffer**
- **Cryogenic vessel (SS + insulation)**
- **Veto detector**
  - Water Cerenkov detector
  - PS + SiPM on the top



# Photodetector



4024 tiles

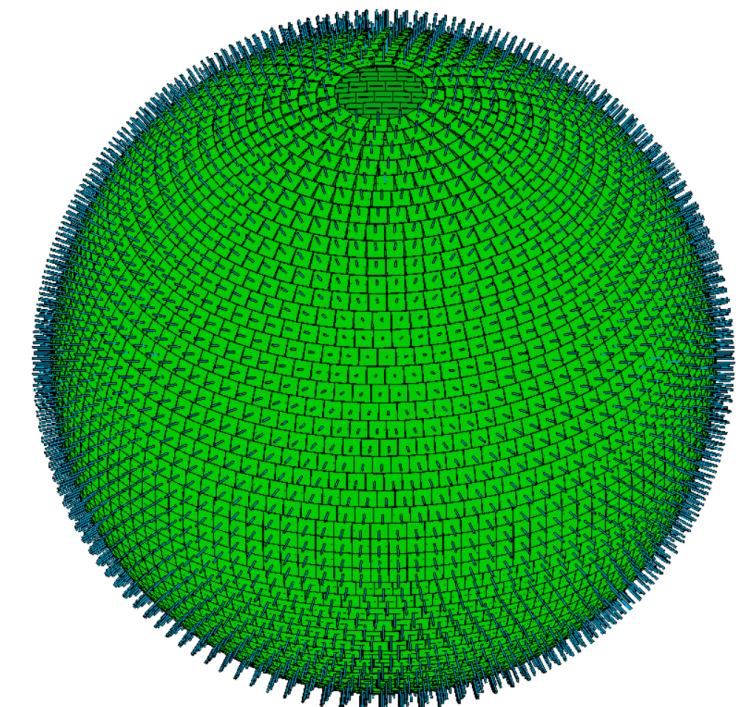
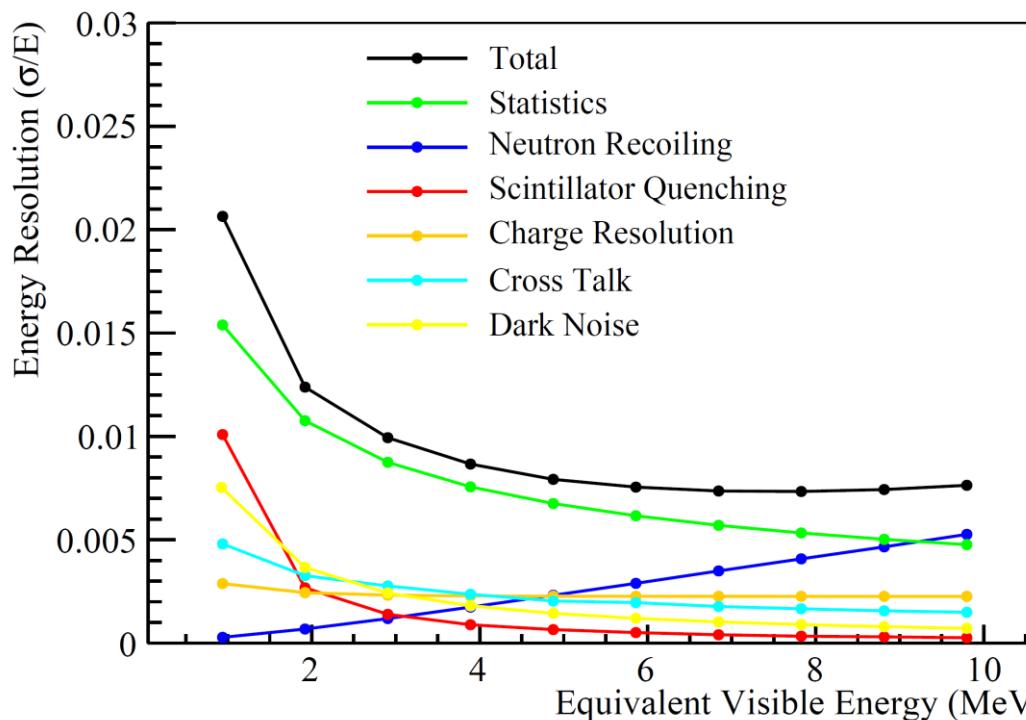


Table 6-1: Requirements on the SiPM parameters.

Parameters	Specification	Comments
PDE	$\geq 50\%$	at 400 nm, not including correlated noise
Dark count rate	$\leq 100 \text{ Hz/mm}^2$	at $-50^\circ\text{C}$
Probability of correlated noise	$\leq 10\%$	including cross talk and afterpulsing
Uniformity of $V_{bd}$	$\leq 10\%$	to avoid bias voltage tuning
Size of the SiPM device	$\geq 6 \times 6 \text{ mm}^2$	for easy handling
SiPM coverage within tiles	$\geq 94\%$	not included in SiPM's PDE



PDE, DCR and correlated noise strongly depend on bias voltage applied on SiPMs.

So, for any given SiPMs, the optimal operating voltage should exist.

94% SiPM coverage within tiles assumes to use TSV. Now the wire bonding is also fine because of low cost and feasibility.

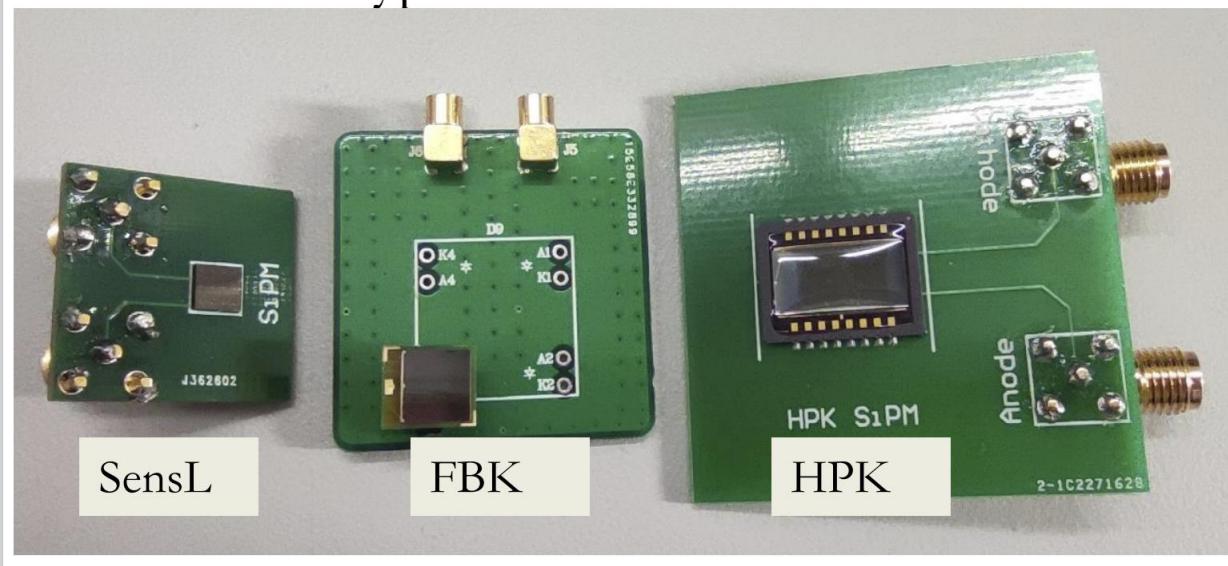
May not be up-to-date!	SensL	Hamamatsu	FBK
Type	MicroFJ-60035	S14160/S14161	NUV-HD
Cell size (μm)	35	50	40
Cell Fill factor (%)	76	74	81
<b>PDE (%)</b>	<b>51</b>	<b>50</b>	<b>56</b>
Peak wavelength (nm)	420 (250-900)	450 (270-900)	410 (280-700)
Dark count rate (kHz/mm <sup>2</sup> )	70	166	150
Gain	6.0 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	3.5 x 10 <sup>6</sup>
Crosstalk probability (%)	20	7	10

**The performance of some SiPMs looks promising.**

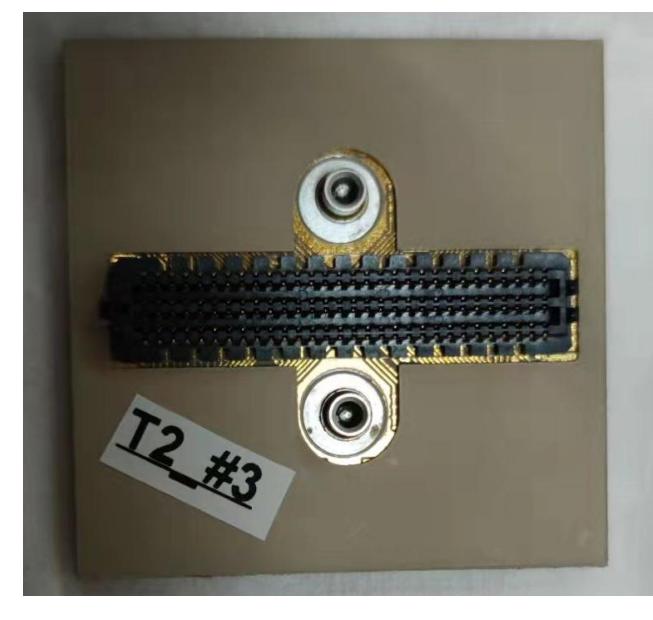
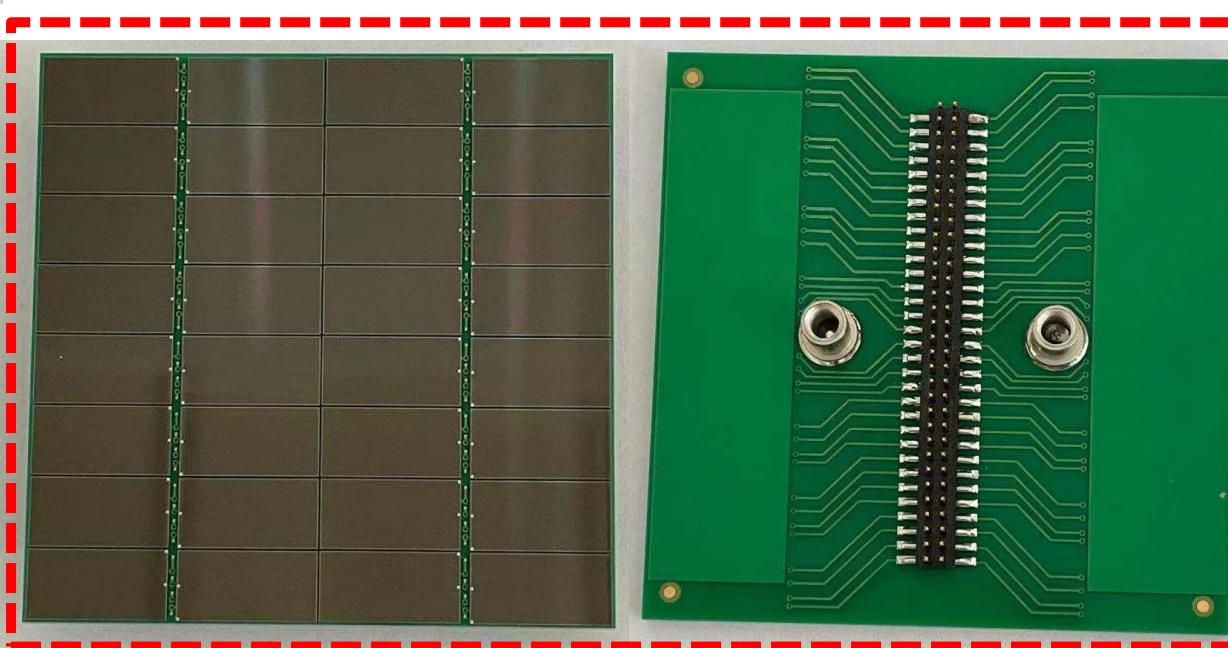
**TAO starts R&D work with FBK and HPK in 2020.**

# Samples from different vendors

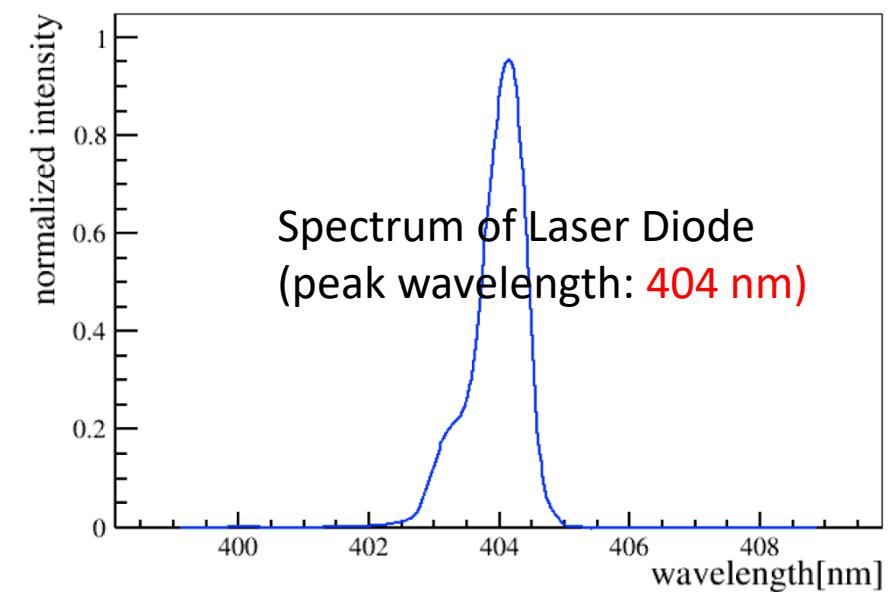
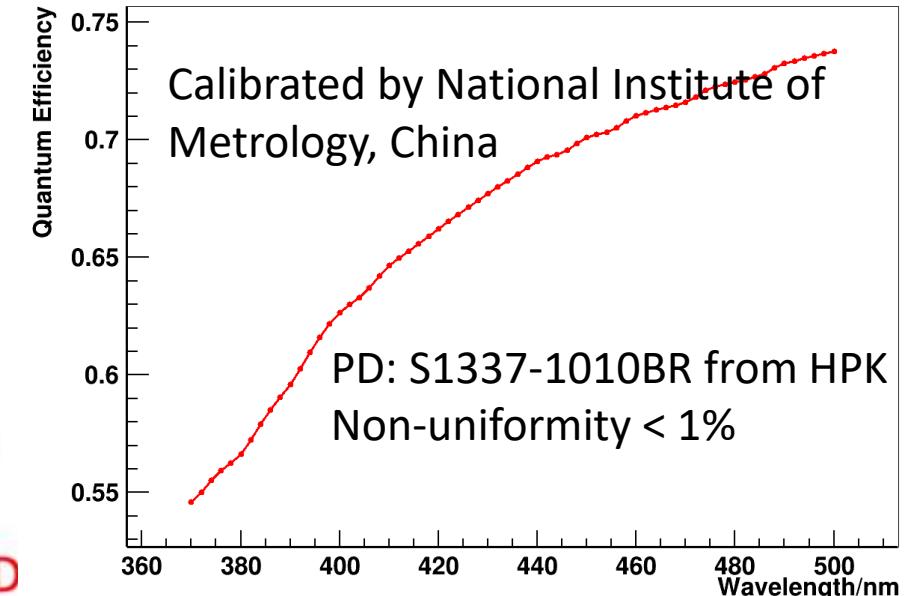
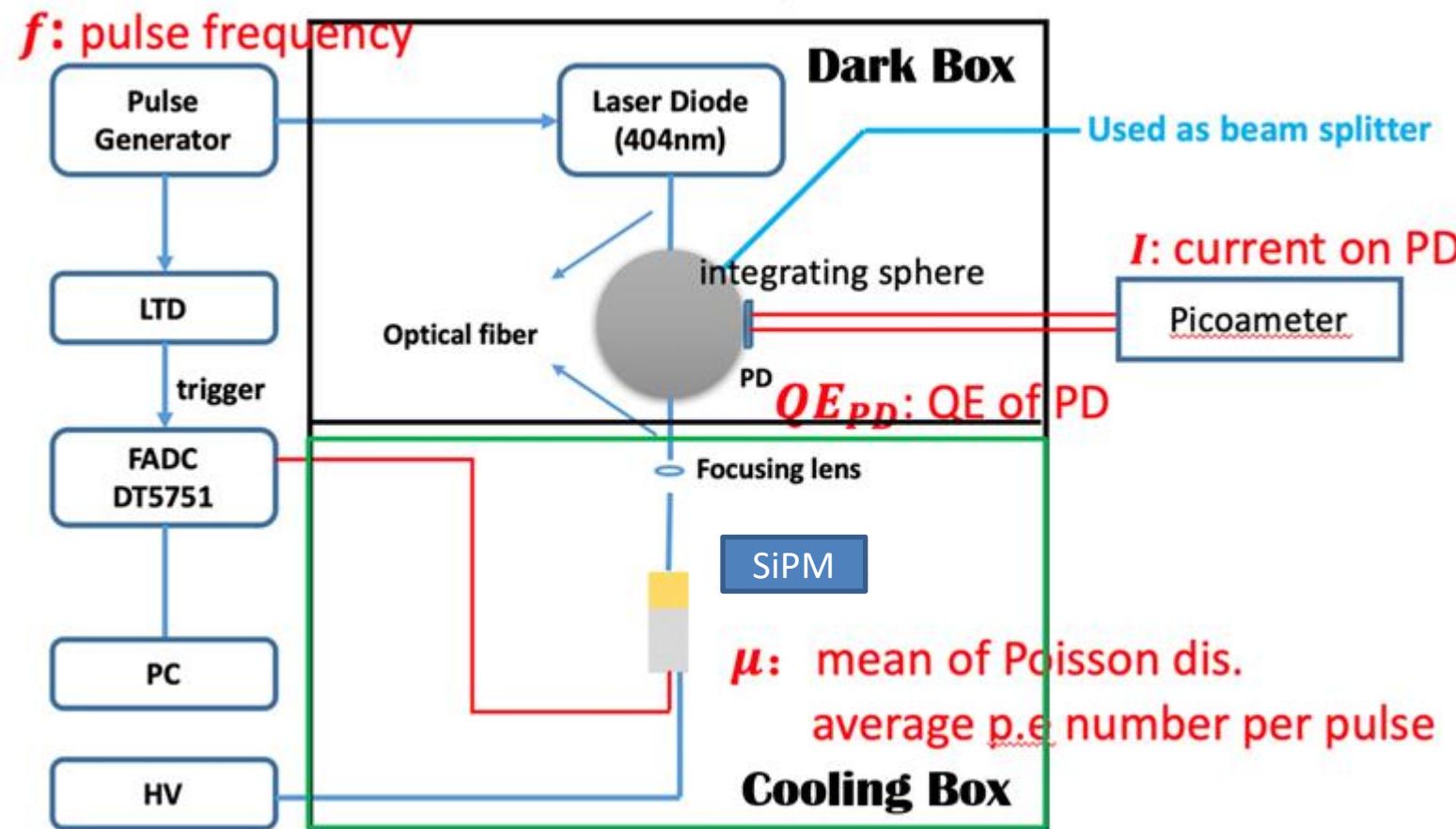
SiPMs: three types from different vendors



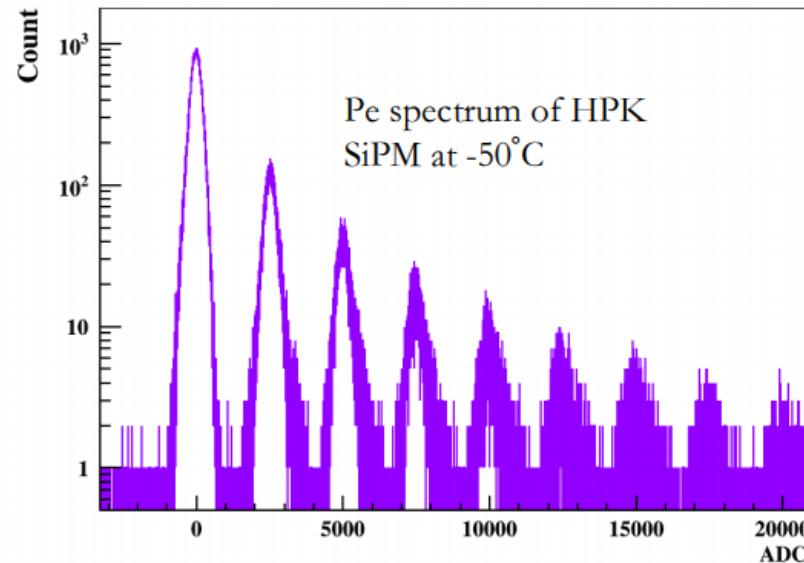
Vendor	Type	Pixel size (μm*μm)	Total size (mm*mm)
SensL	MicroK-40035-E715	35*35	4*4
FBK	NUV-HD LowCT_v2 (Double/Triple trenches)	50*50 (75*75)	6*6
HPK	S16080	75*75	6*12



$$PDE = \frac{pe_{signal}}{pe_{incoming\ light}} = \mu * f / \left( Q_e * QE_{PD} * R \right)$$



# Absolute PDE

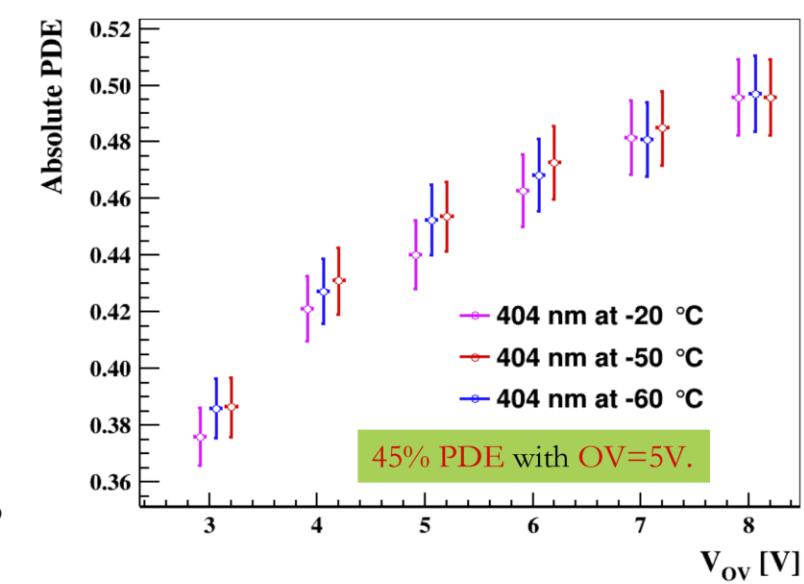
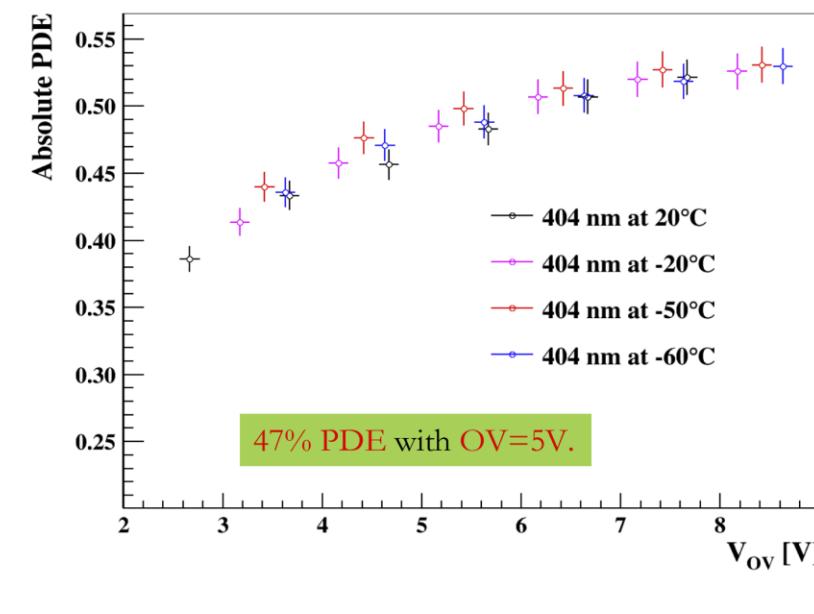
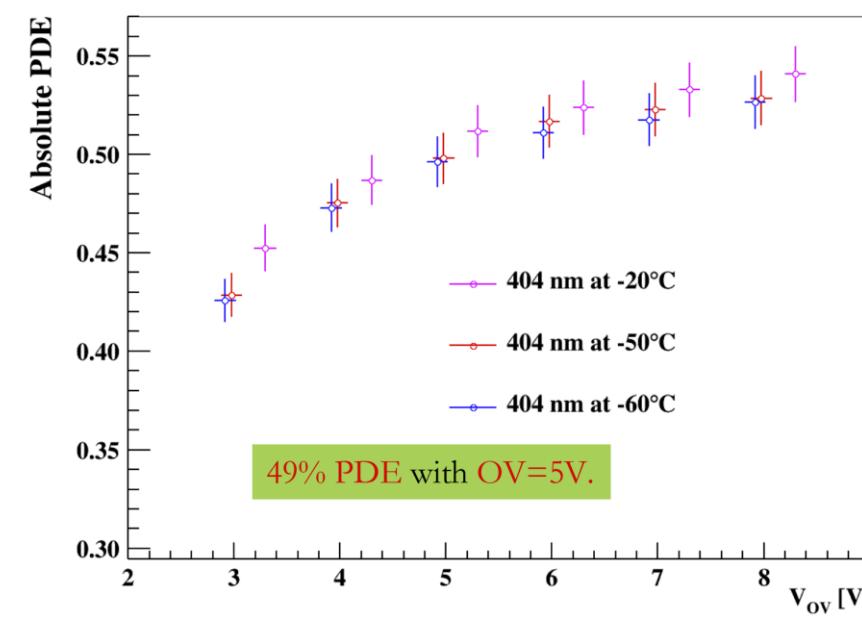


pe number per pulse is a distribution of poisson :

$$f(k) = \frac{\mu^k}{k!} e^{-\mu}$$

By intergrating the entry of the peak( $k=0$ ):

$$f(0) = e^{-\mu} = \frac{N_{peak}}{N_{total}}$$



## A setup built at IHEP, to measure

- ✓ Spectral response of SiPMs
- ✓ Angular response of SiPMs
- ✓ Reflectance of samples in liquid

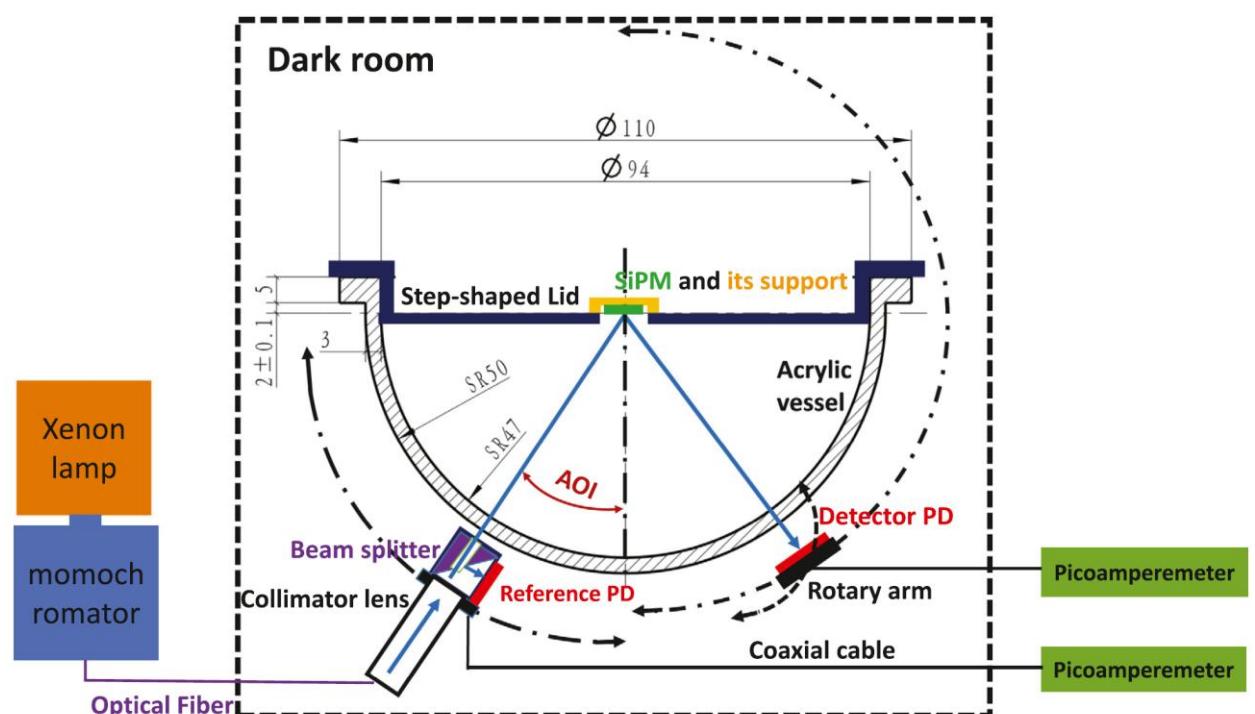
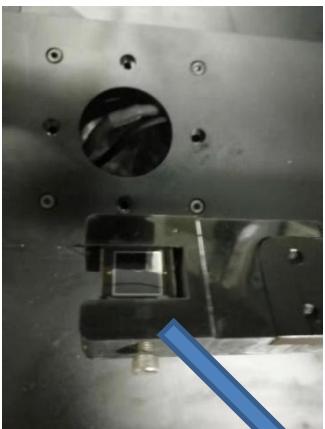
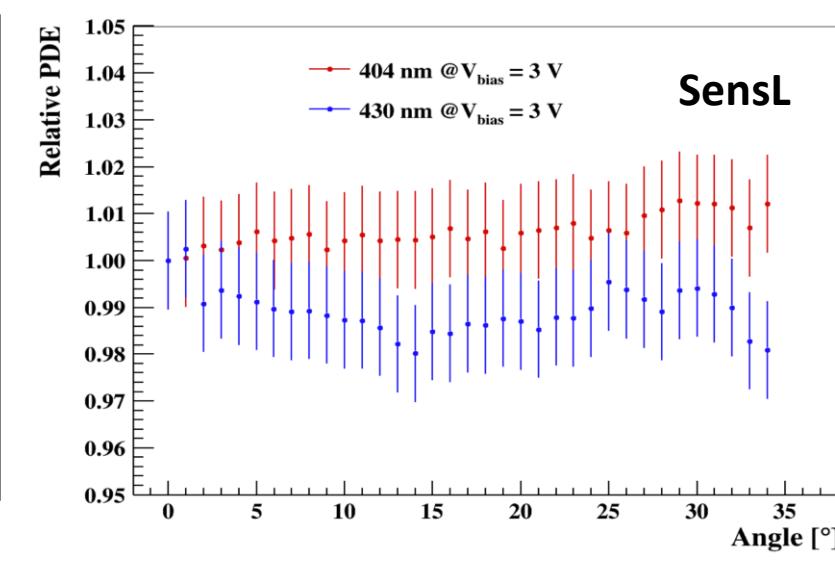
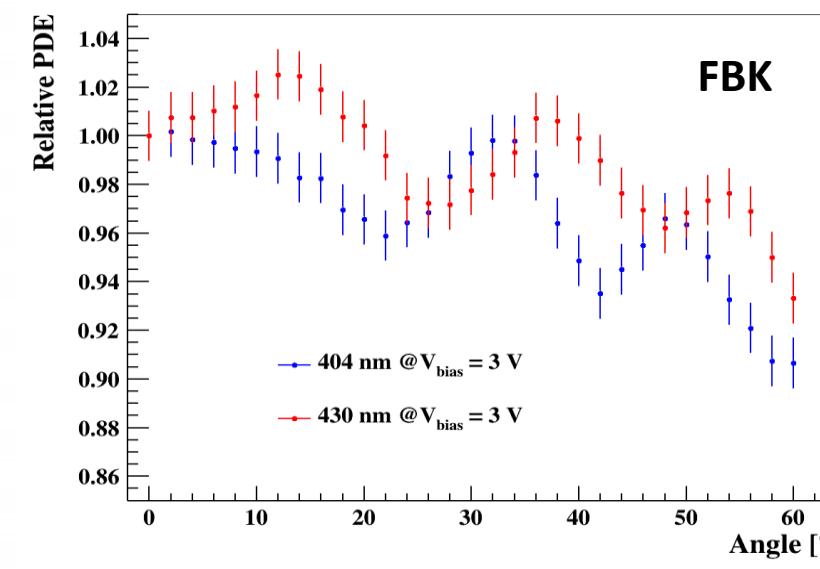
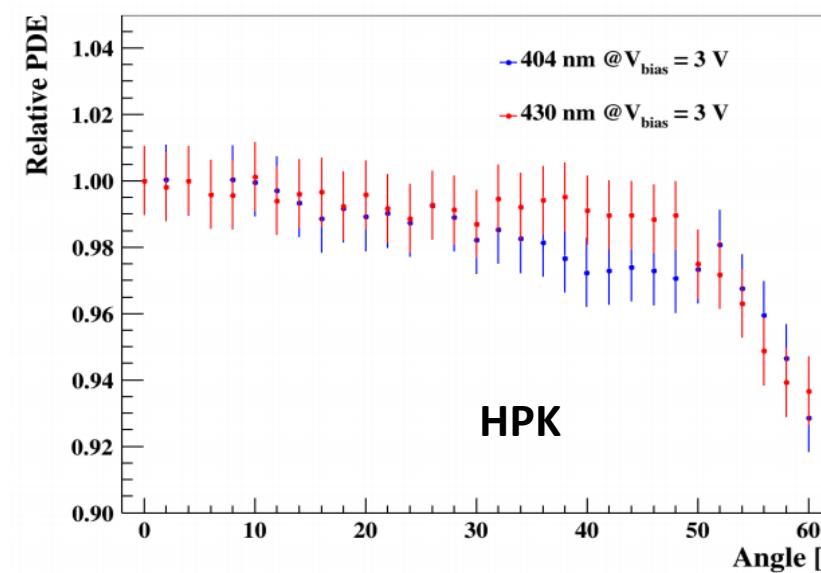
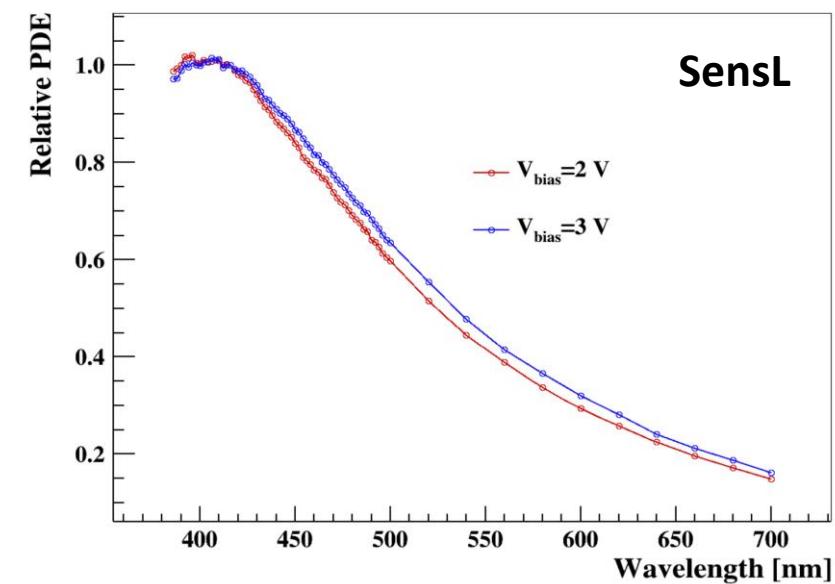
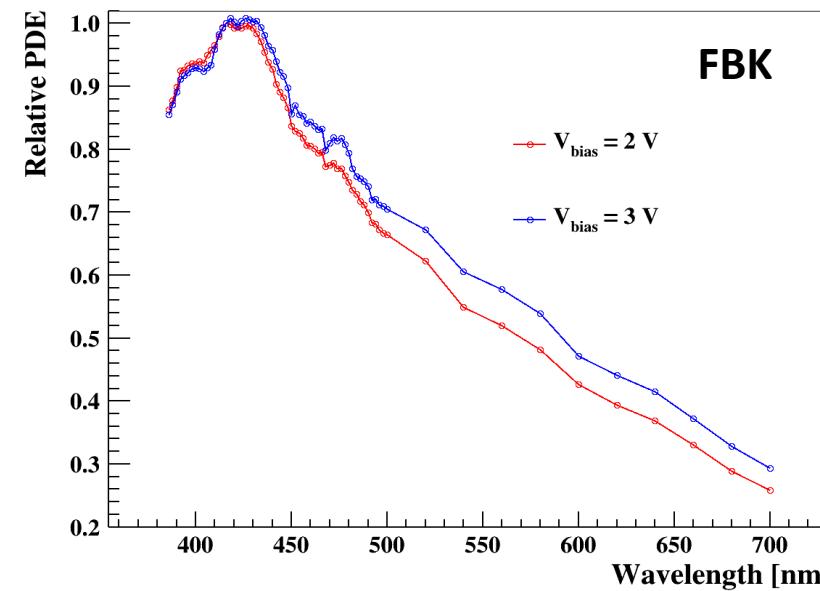
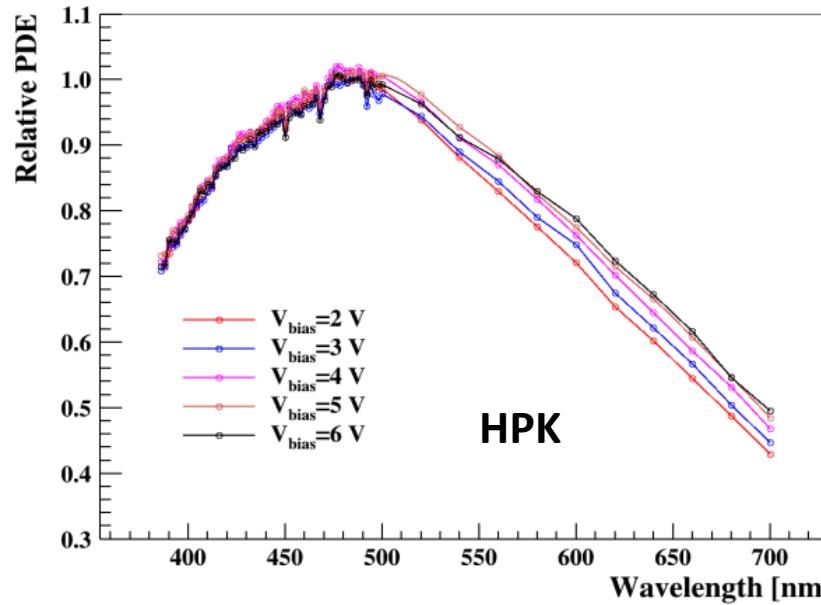
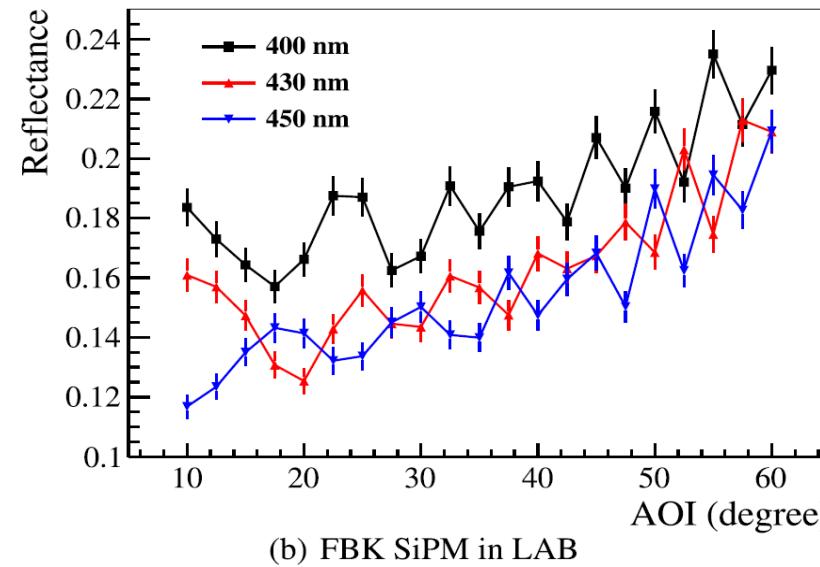


Fig. 1. Schematic diagram of the instrumentation.

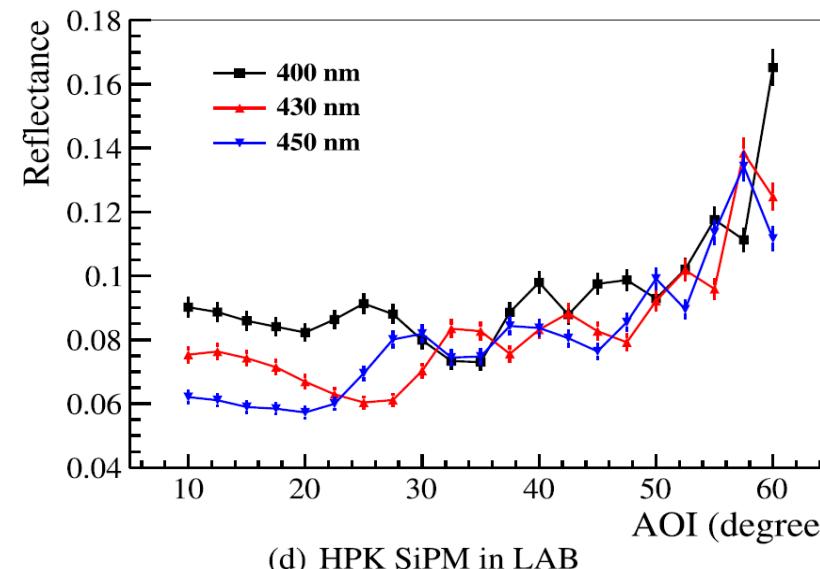


# Spectral and angular responses of PDE

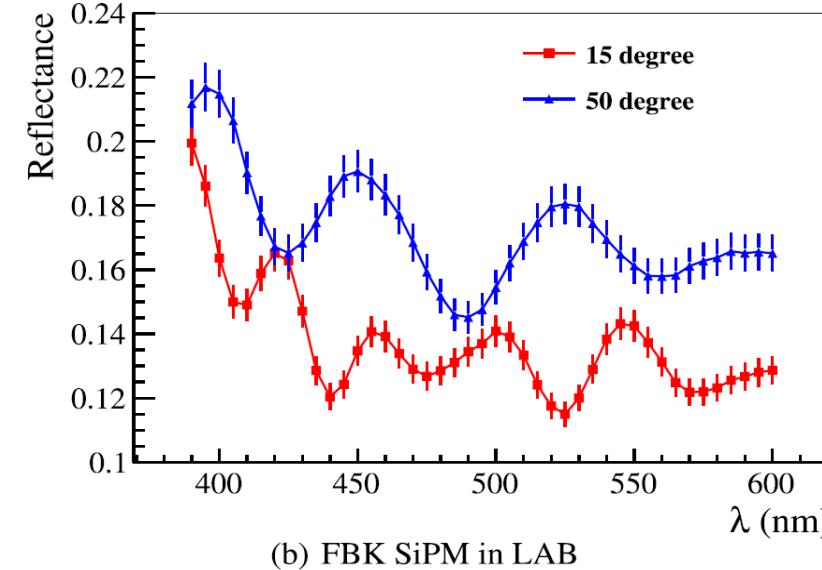




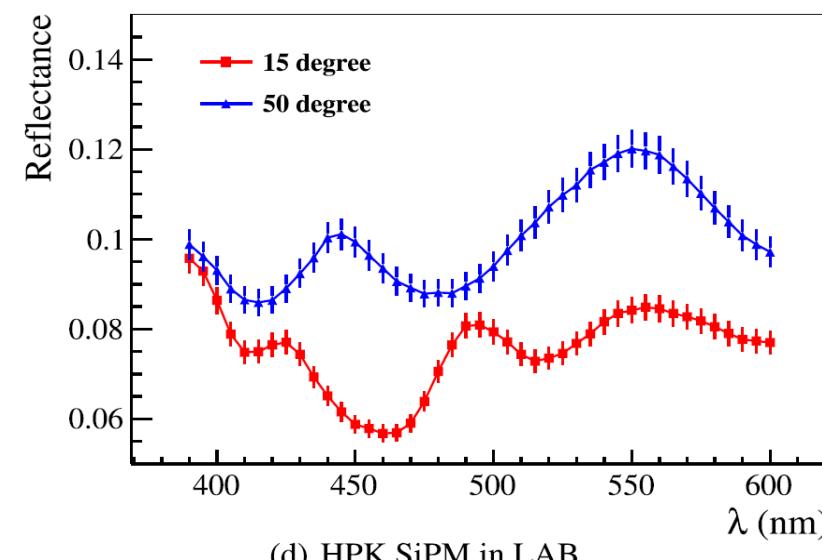
(b) FBK SiPM in LAB



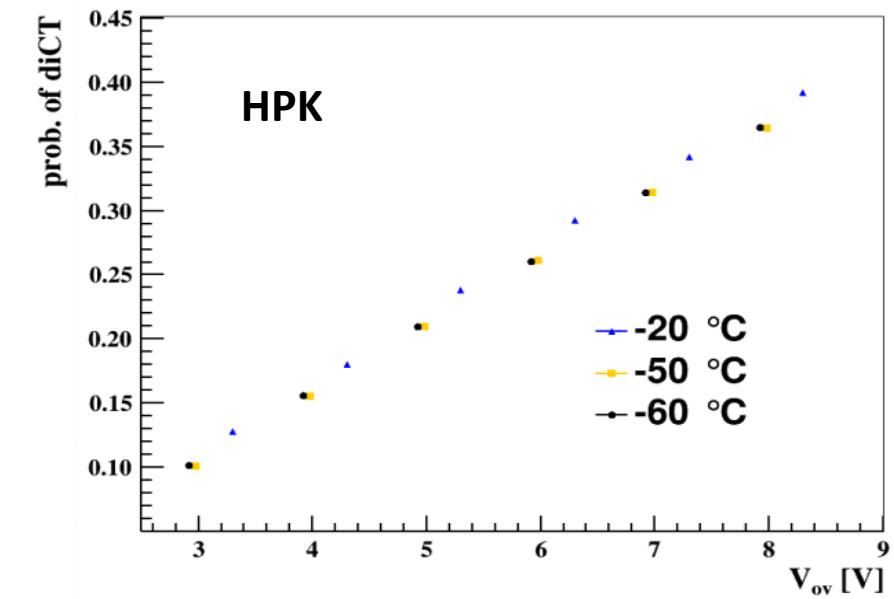
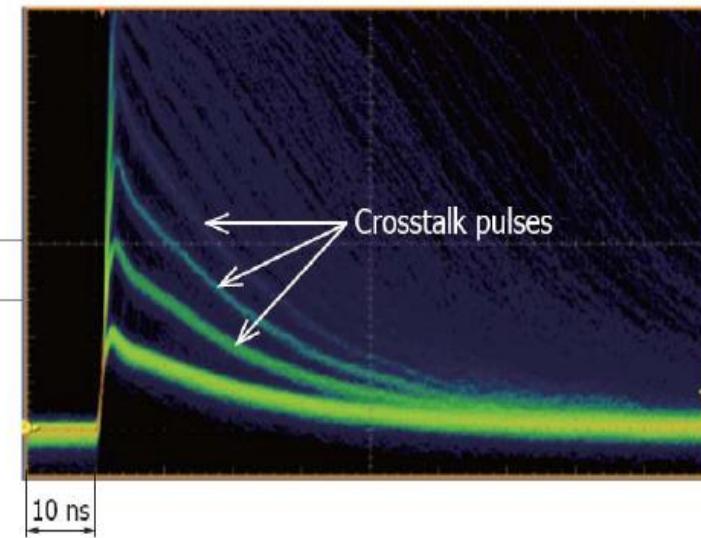
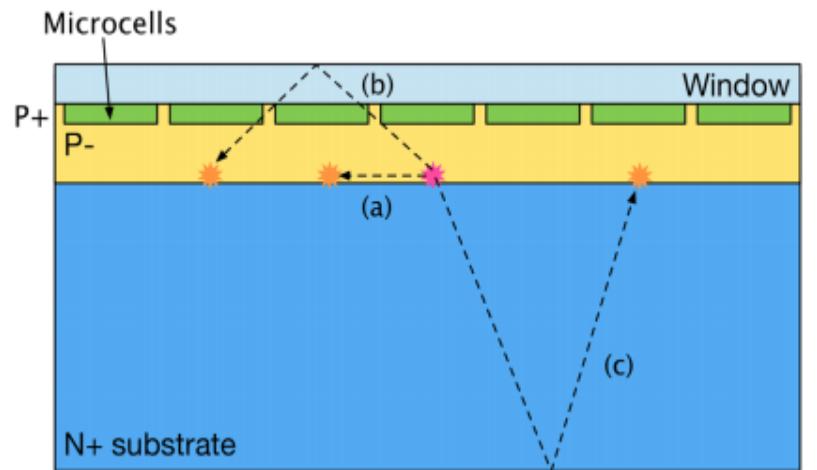
(d) HPK SiPM in LAB



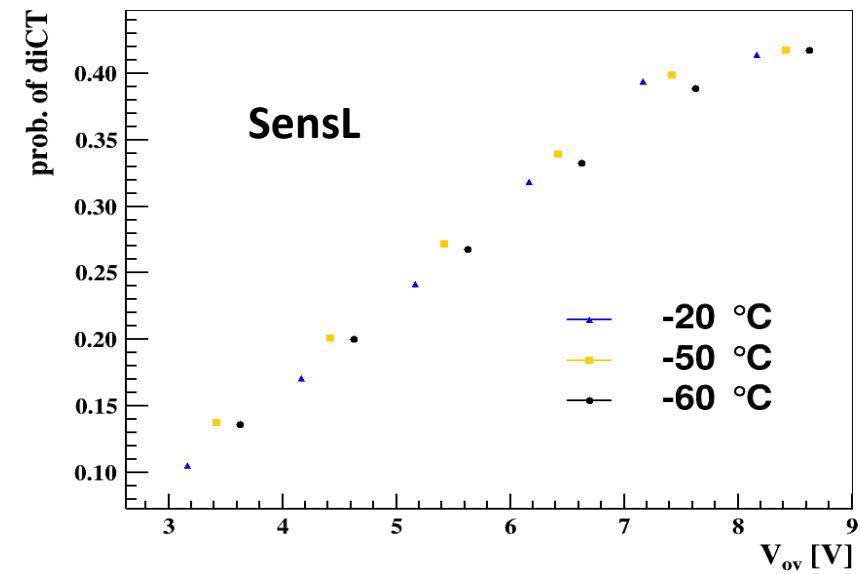
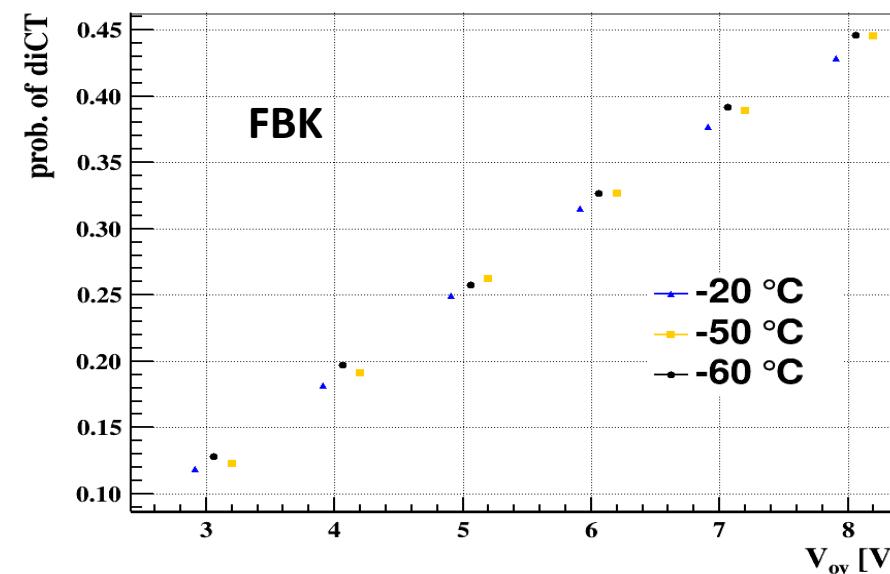
(b) FBK SiPM in LAB



(d) HPK SiPM in LAB

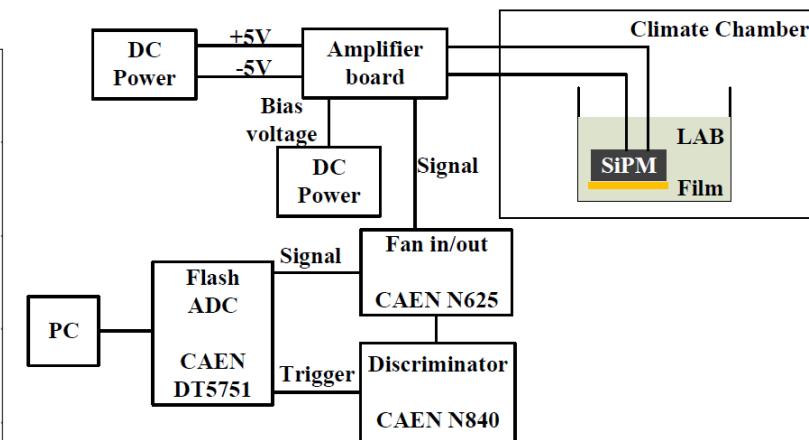
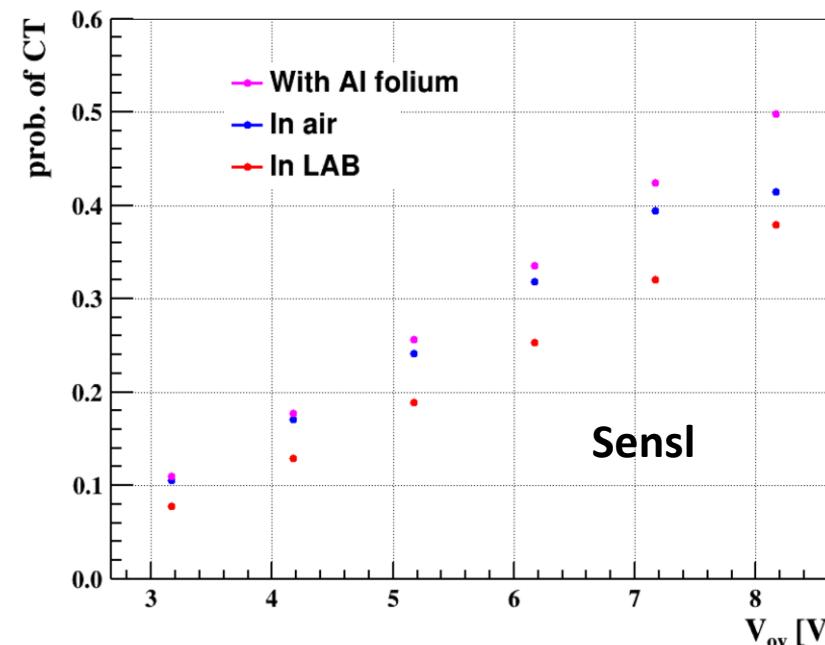
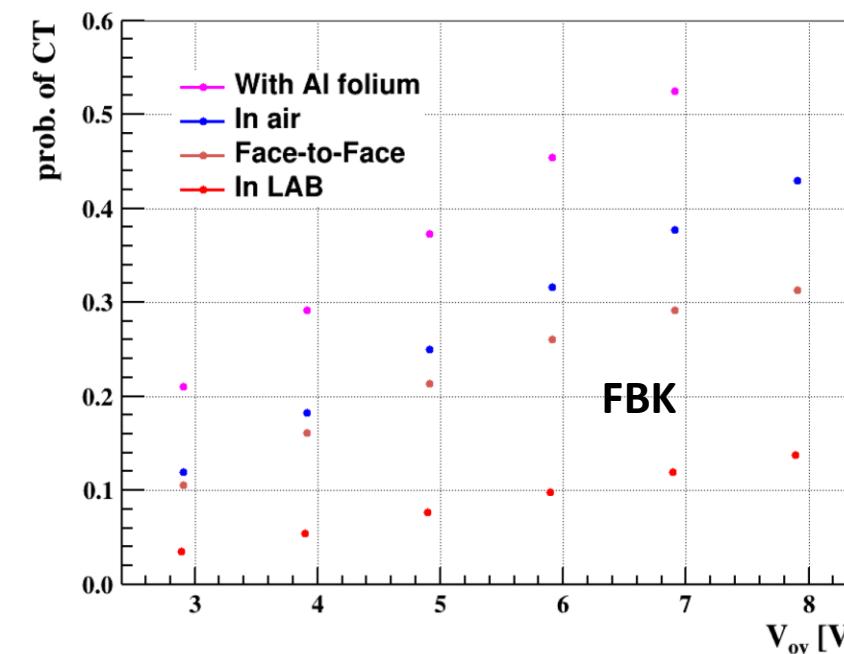
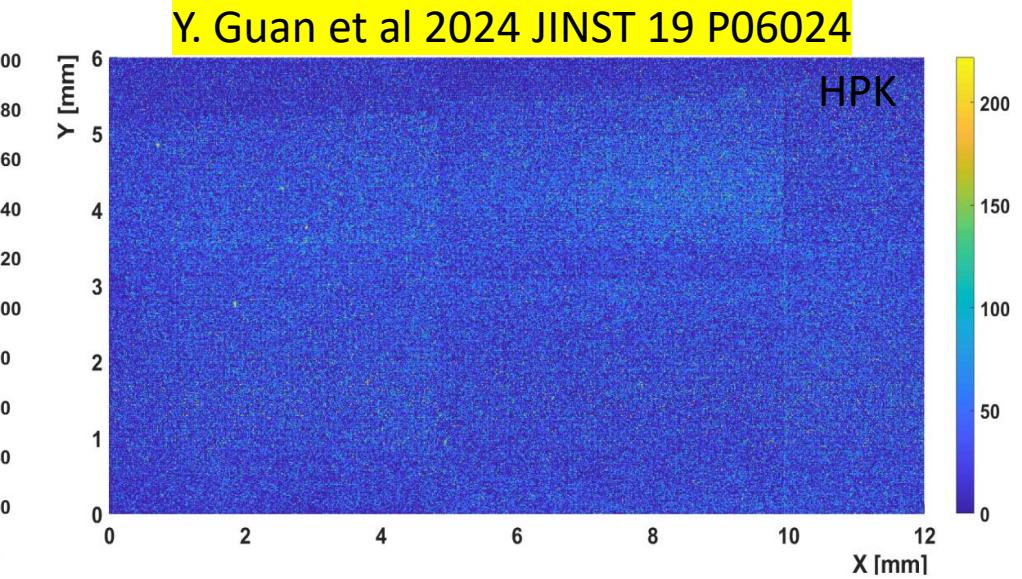
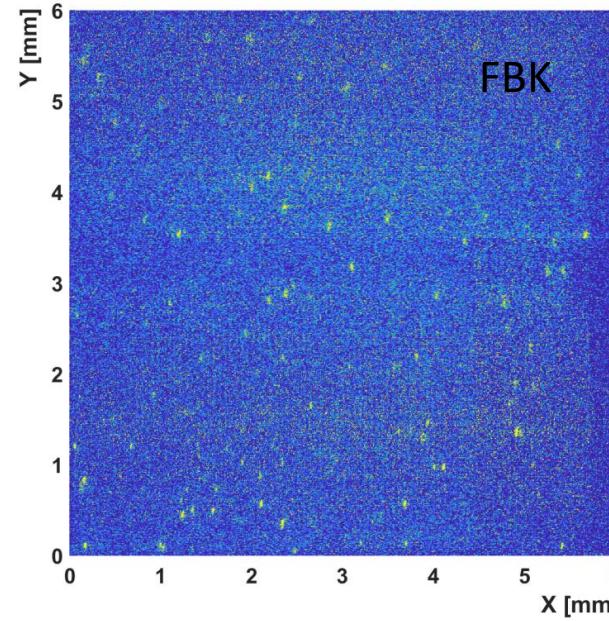
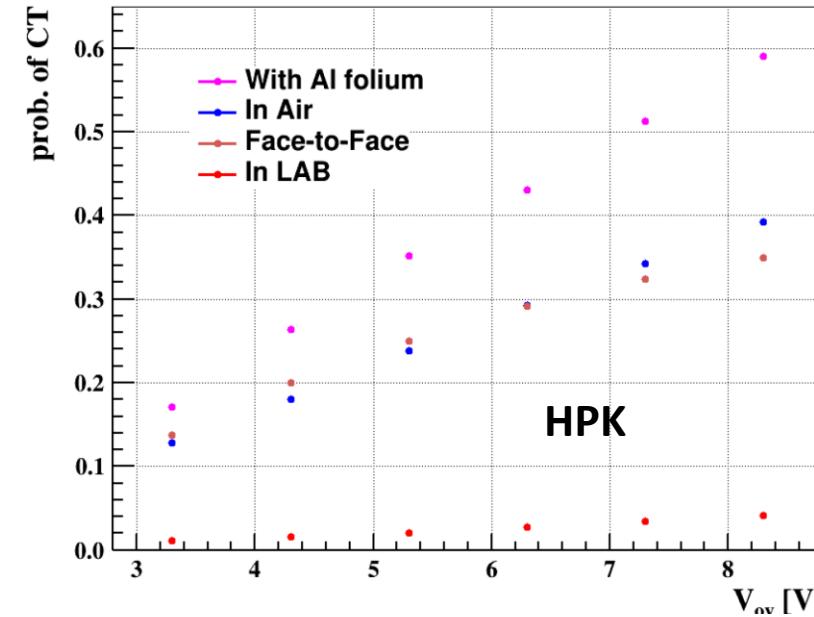


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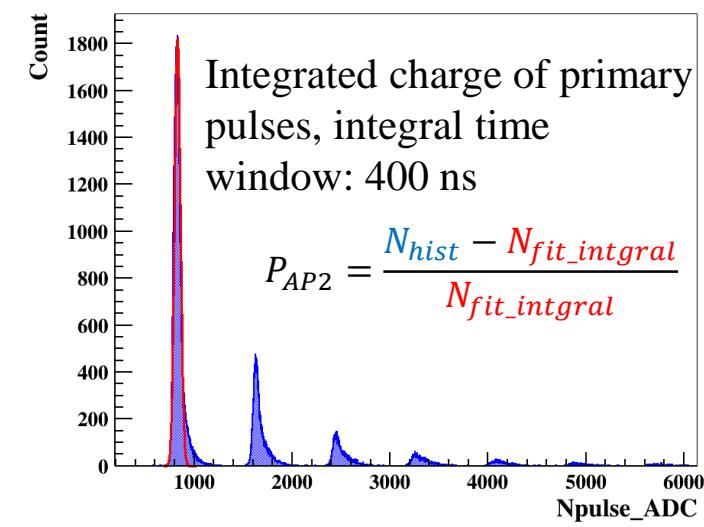
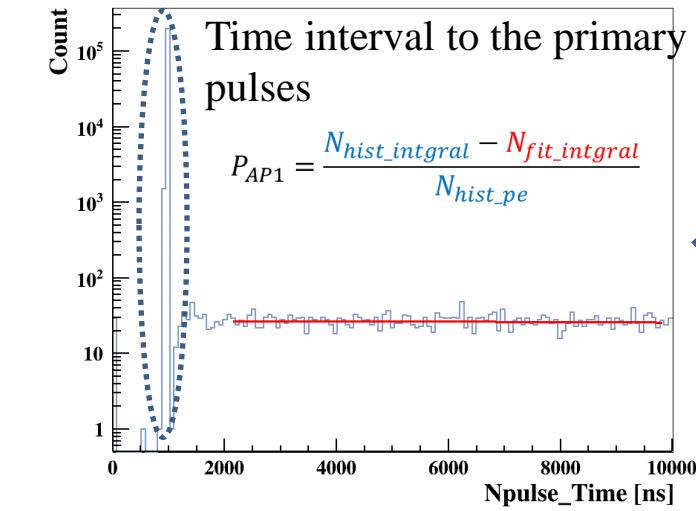
**No strong temperature dependence observed.**

# Internal + external optical cross talk

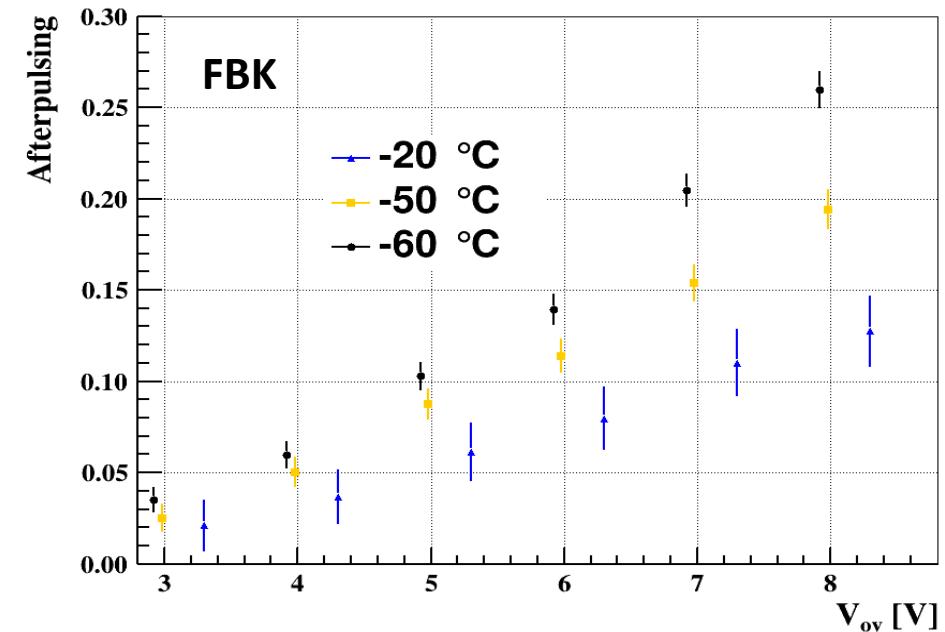
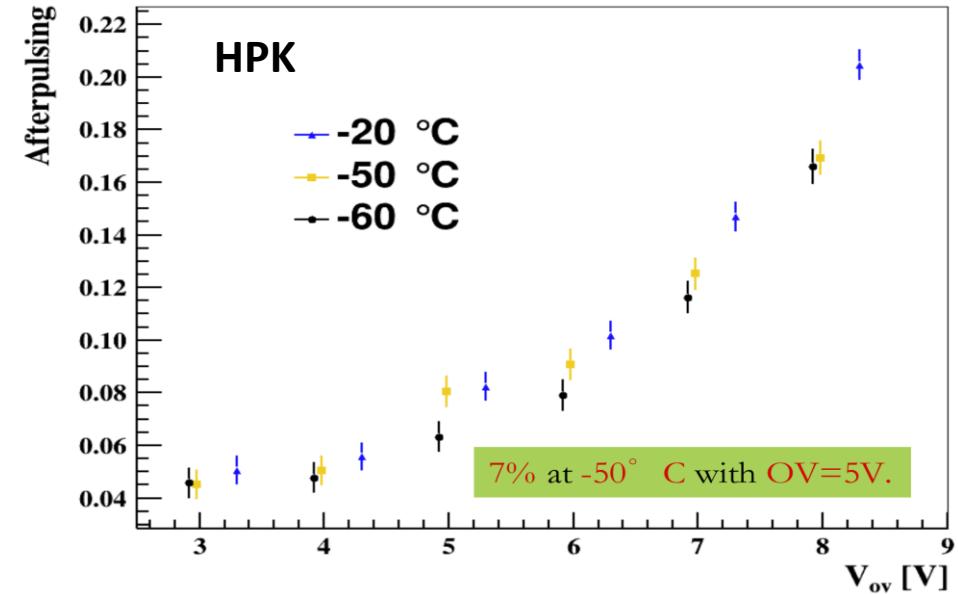


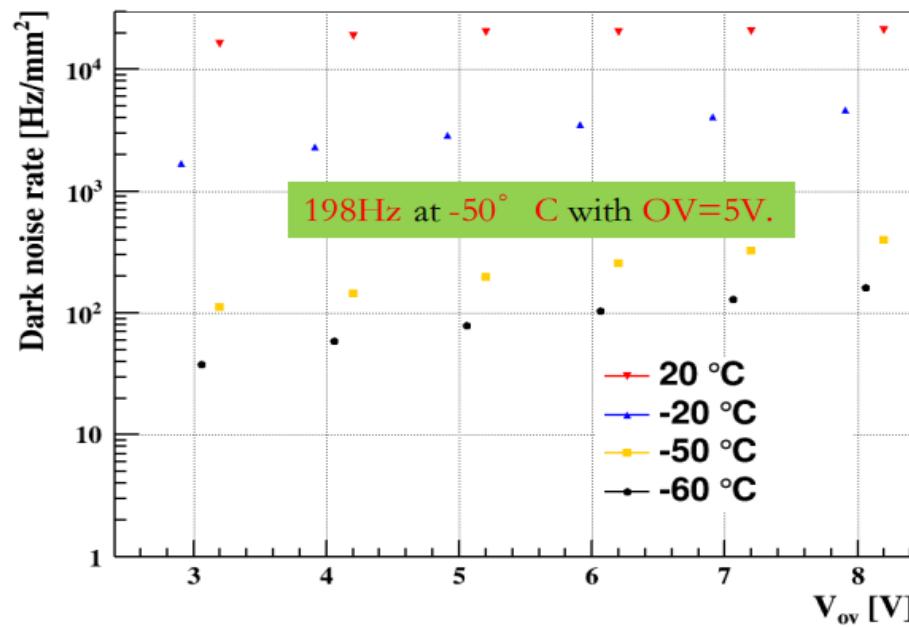
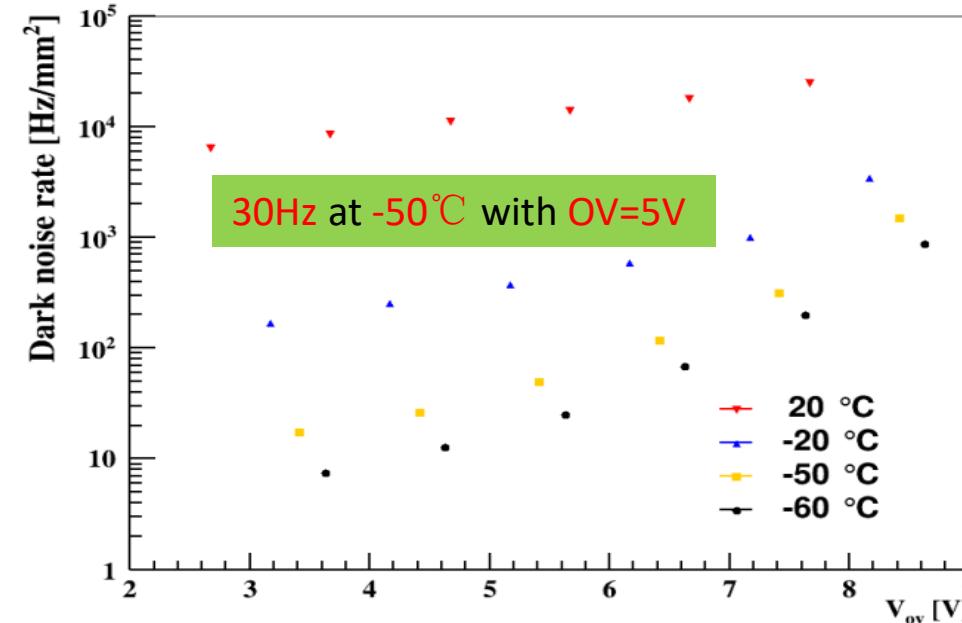
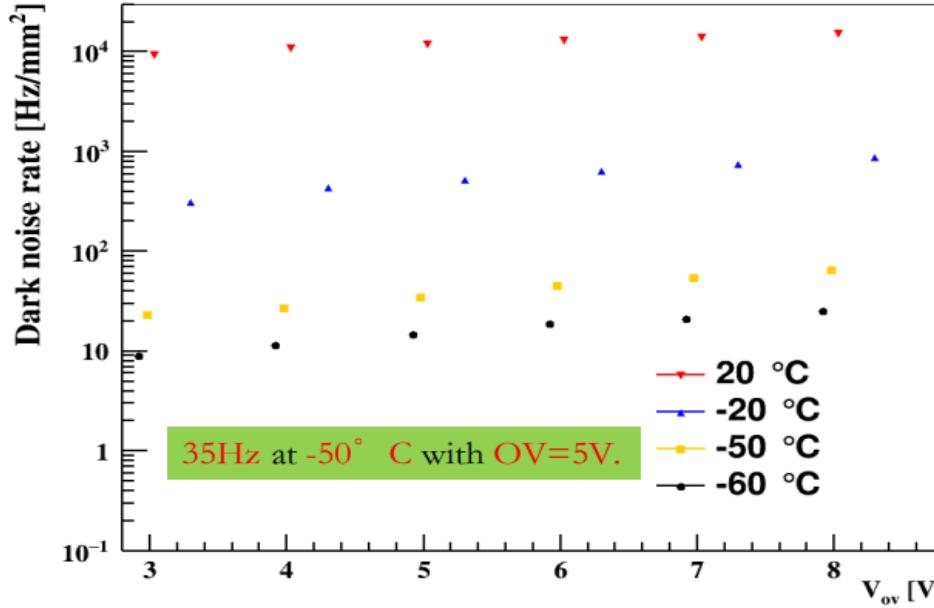
CT includes internal and external CT.  
TAO is sensitive to both.

# After pulse



Total AP is  $P_{AP1} + P_{AP2}$





- ※ The vendors should response the technical parameters of SiPMs at **-50 °C**, which is the operating temperature of the TAO detector.
  - It is well known that the DCR strongly depends on temperature
  - We did not observe strong temperature dependence for other parameters, like PDE and cross talk
  
- ※ The acceptance check will be performed at **-50 °C**

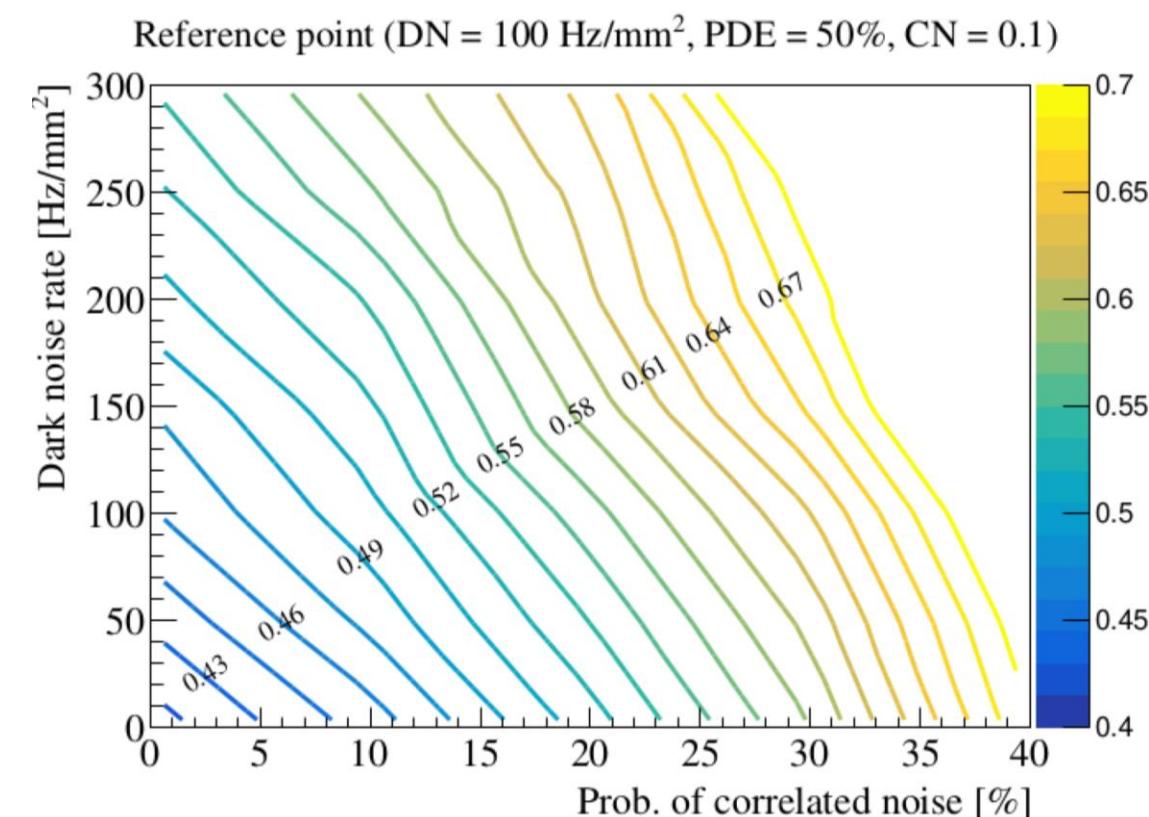
**PDE<sub>Eff</sub>** can be calculated based on DCR and correlated noise of SiPM:

$$PDE_{Eff} = 0.51 + 0.35 \times P_{cn} + 0.84 \times P_{cn}^2 + (4.2 \times 10^{-4} + 2 \times 10^{-4} \times P_{cn}) \times DCR$$

**P<sub>cn</sub>** is correlated noise, including CT + AP

**DCR** is dark count rate, units:  $Hz/mm^2$

**CT includes both internal and external cross talk!**



$\Delta_\varepsilon$  is the difference between the measured (real) PDE of SiPM at **420 nm** and the effective PDE calculated from DCR and CN, in which the SiPM coverage on the tile is also taken into account.

$$\Delta_\varepsilon = PDE \times \frac{C}{0.9} - PDE_{Eff}$$

**PDE** is the absolute PDE of SiPMs at 420 nm

**C** is the coverage of SiPM cells in one tile

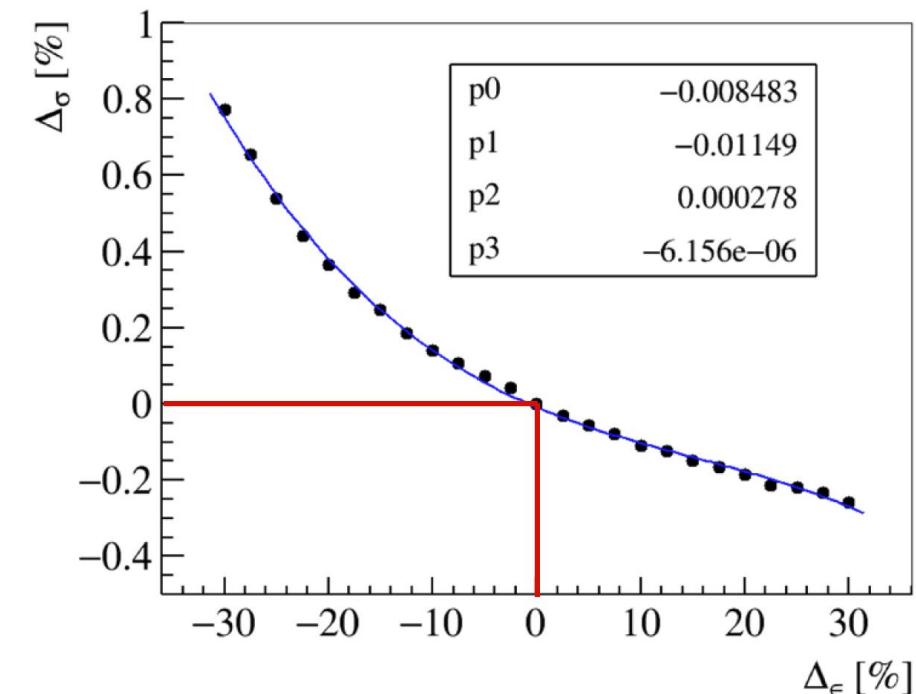
**PDE<sub>Eff</sub>** is the effective PDE defined in previous slide

Then, impacts on energy resolution can be achieved:

$$\Delta_\sigma = -0.0115 \times \Delta_\varepsilon + 0.0278 \times \Delta_\varepsilon^2 - 0.0616 \times \Delta_\varepsilon^3$$

\*  $\Delta_\varepsilon > -25\%$

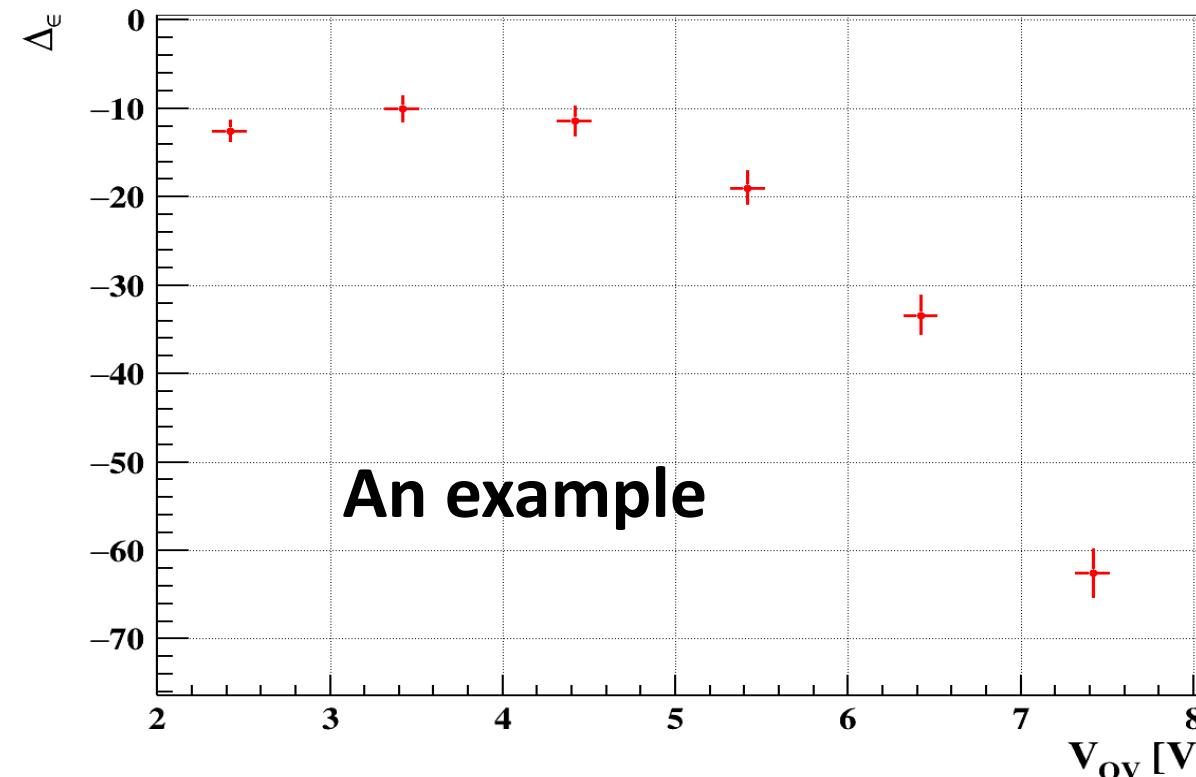
#  $\Delta_\varepsilon$  converted to  $\Delta_\sigma$  to calculate scores



- ※ If we use PMTs in the TAO detector, the expected energy resolution is about 2.5% @ 1MeV, total 4000 3" PMTs are needed, the cost is about 4M CNY.
- ※ By using SiPMs in TAO, the expected resolution is 2% @ 1MeV, the cost of 10 m<sup>2</sup> SiPM is about 20M CNY.
- ※ Therefore, 0.1% absolute change of resolution is corresponding to 3.2M CNY.
- ※ We know 35 scores are assigned to the price, so

$$\text{Technical score} = 50 - \Delta_\sigma \times \frac{100}{0.1} \times 320 \times \frac{35}{\text{Benchmark price}}$$

Vendors have to scan the operating voltage and find the optimal one, then use the best numbers to response the technical items.



※ A customized type S16088 from Hamamatsu, similar to S13360-6075PE

- Pixel size:  $75 \mu\text{m}$
- SiPM chip size:  $12 \text{ mm} \times 6 \text{ mm}$
- Each SiPM tile holds 32 chips, with 2 chips connected in parallel per channel

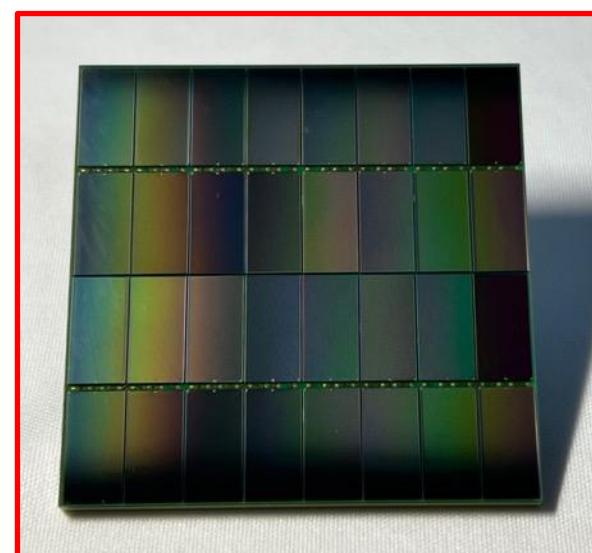
※ Coverage of photo-sensitive area: 89.6%

※ Channel capacitance: 5,100 pF

※ Received 4,100 + 298 SiPM tiles from Hamamatsu

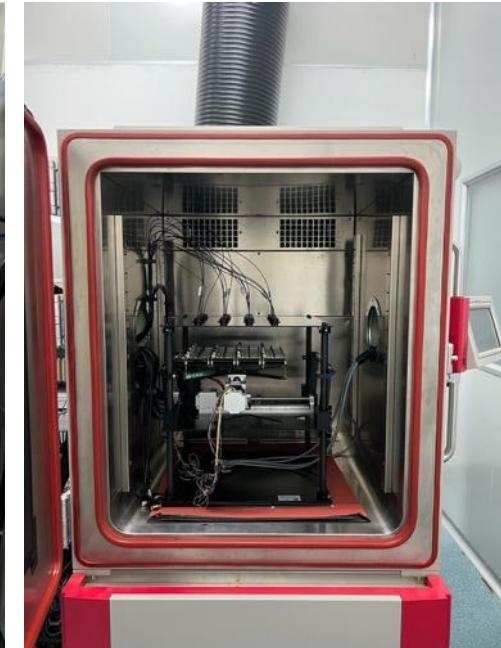
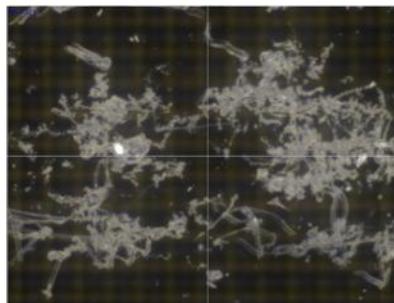
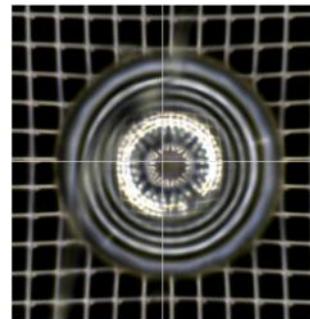
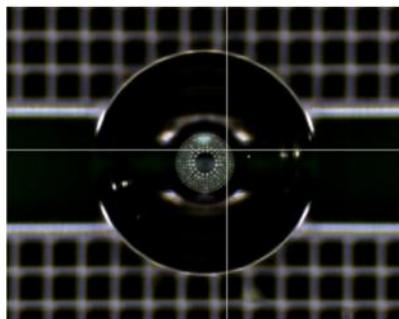
- 4024 tiles mounted on the detector
- Total area:  $4024 \text{ tiles} \times 32 \text{ chips} \times 12 \text{ mm} \times 6 \text{ mm} \approx 9.27 \text{ m}^2$

※ Number of Channels for QA/QC:  $4398 \times 16 = 70,368$



※ All SiPMs undergone three types of test

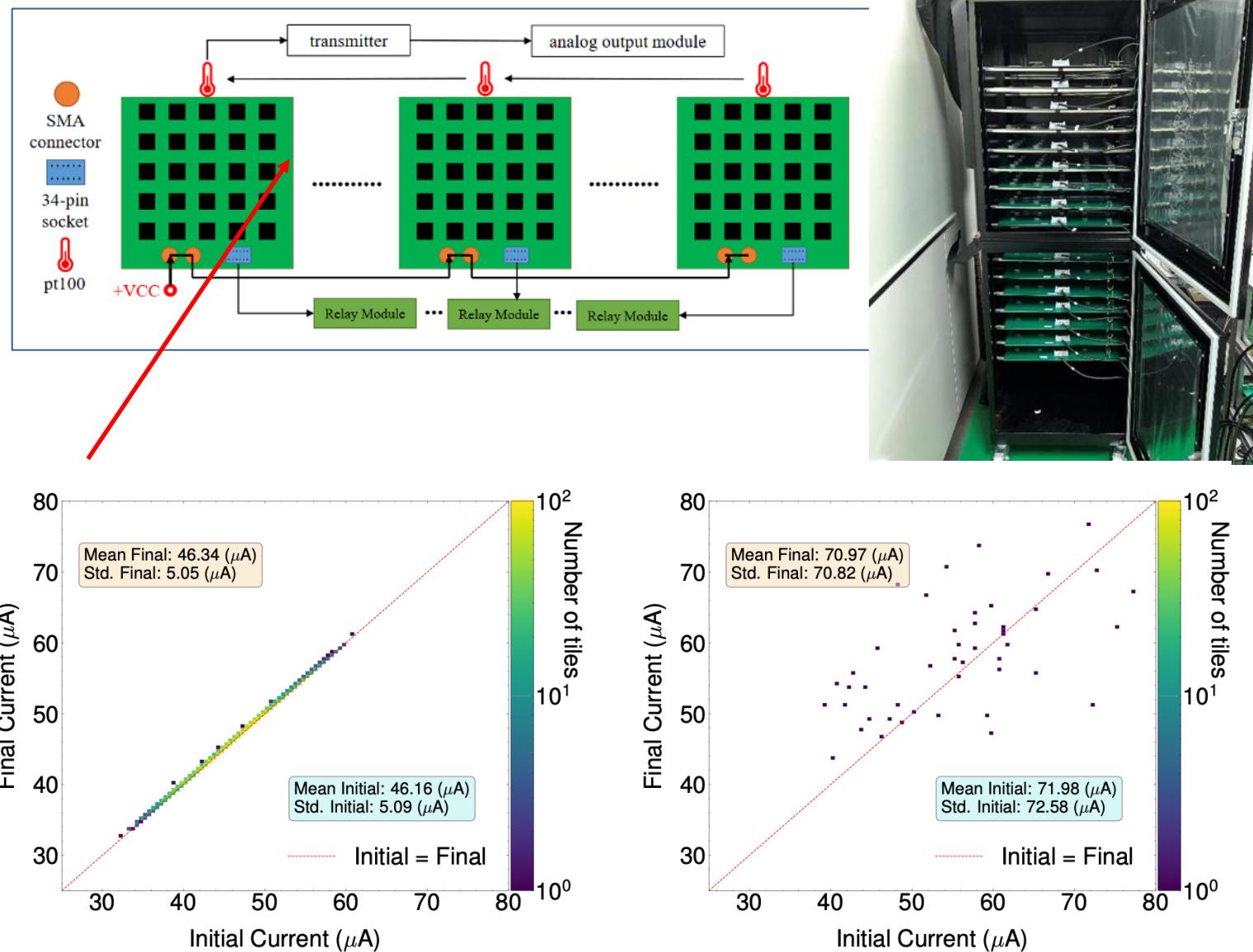
- Microscopic visual inspection
- Room temperature burn-in test, 2 weeks running at ~3 V OV
- Waveform acquisition and characterization at -50 °C



# Burn-in Test

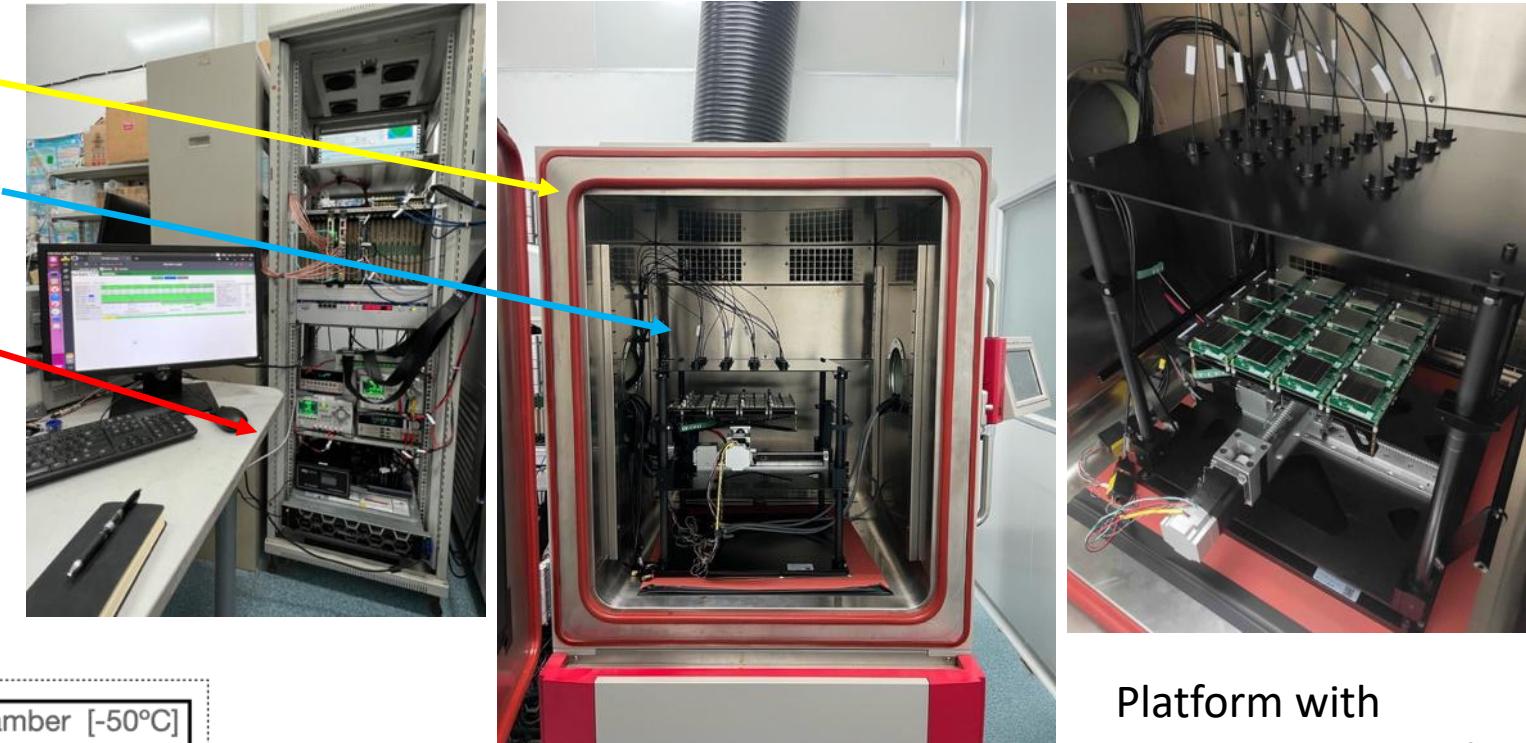
- SiPMs operated at a fixed voltage (~55V) at room temperature in the dark
- 400 SiPM tiles tested per run, each lasting two weeks
- **Dark current and ambient temperature** periodically recorded using a picoammeter and relay modules
- Data taking completed at the end of 2023
- A few pieces tagged as “bad”

Setup developed by Sen:  
RDTM 8, 1194–1201 (2024)



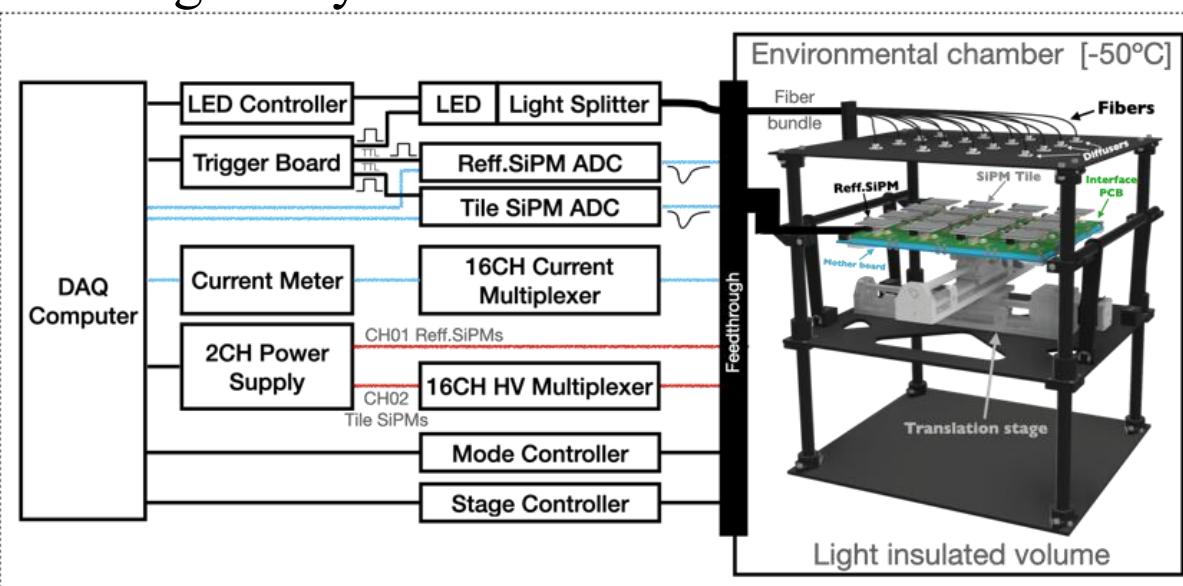
# SiPM Mass Testing

- Cryogenic chamber (dark,  $-50^{\circ}\text{C}$ )
- 420 nm LED in pulsed mode, with a stable light field after optical fibers and diffusers
- Control & DAQ outside the chamber
- Dedicated design for the **absolute PDE** measurement, with calibrated reference SiPMs
- Designed by JINR and IHEP

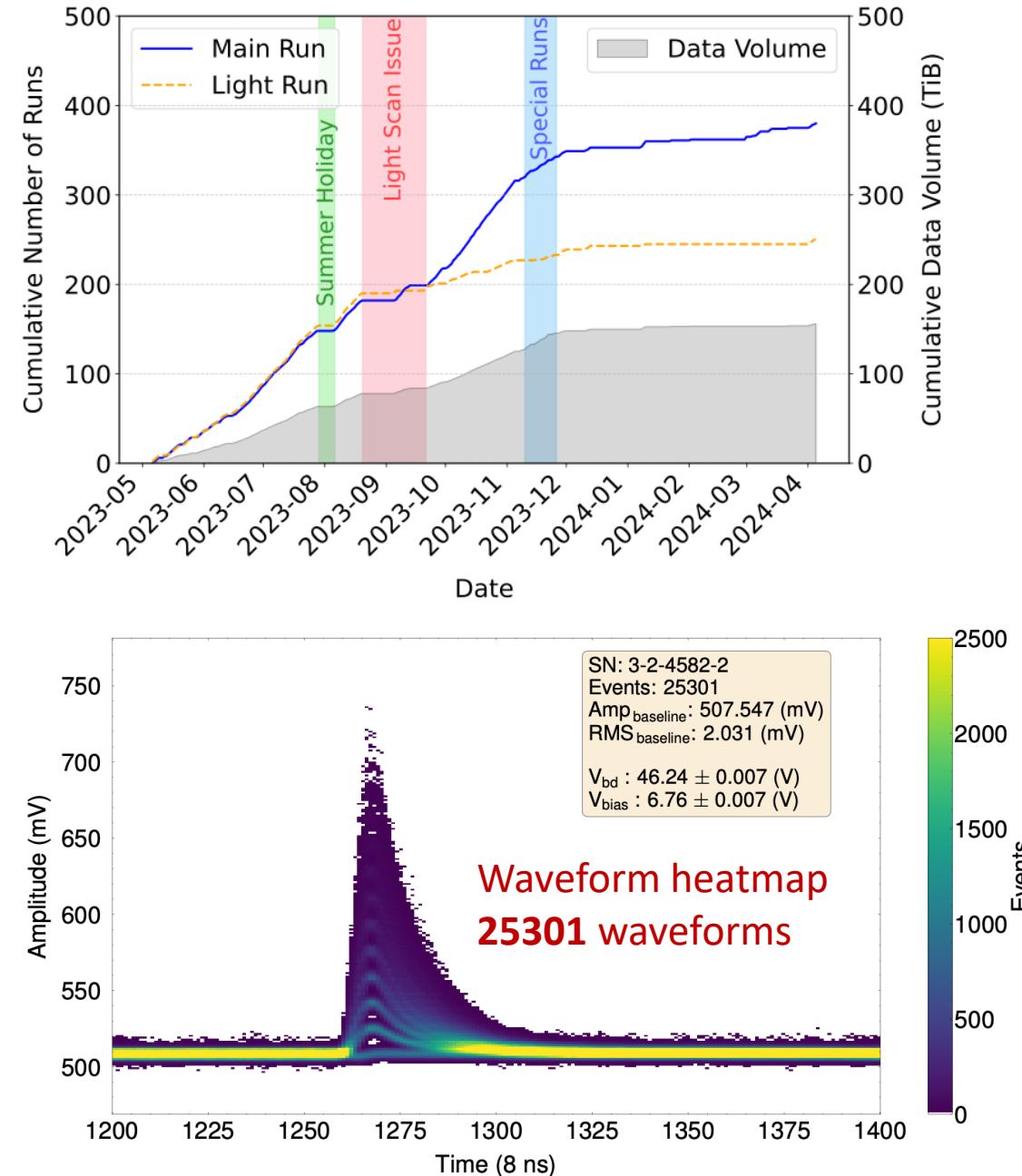


Platform with movement control for light field calibration

Cryogenic chamber, providing dark and low temperature ( $-50^{\circ}\text{C}$ ) environment



- Each data-taking run holds 16 SiPM tiles, 3 runs per day
- Record waveforms with a duration of  $16 \mu\text{s}$  each
- Final disk volume for raw data: 150 TiB
- 6 pre-set voltages, step = 1 V (OV  $\sim$  3 to 8 V)
- Each waveform:
  - Dark condition  $0 \sim 10 \mu\text{s}$
  - LED illumination  $10 \mu\text{s} \sim 10 \mu\text{s} + 360 \text{ ns}$  (charge integral window)
- Resulting in  $4100 \text{ tiles} \times 16 \text{ channels} \times 6 \text{ voltages} \approx 400,000$  charge spectra



- Prompt discharges (initial detected photons + prompt crosstalk):
  - Gaussian-smeared Generalized Poisson (G.P.)
- After-pulse:
  - Gaussian-smeared geometric distribution

$$\frac{dp}{dQ} = GP_{0,\mu,\lambda} \cdot N(Q; 0, \sigma_0) +$$

$$\sum_{n=1}^{n_{\max}} GP_{n,\mu,\lambda} \cdot \sum_{i=0}^{i_{\max}} G(i; n, \alpha) \cdot N(Q; n, i, \sigma_n)$$

$$N(Q; n, i, \sigma_n) = \frac{1}{\sqrt{2\pi}\sigma_n} e^{-\frac{(Q - (Ped. + n \cdot Gain + i \cdot Q_{ap}))^2}{2\sigma_n^2}}$$

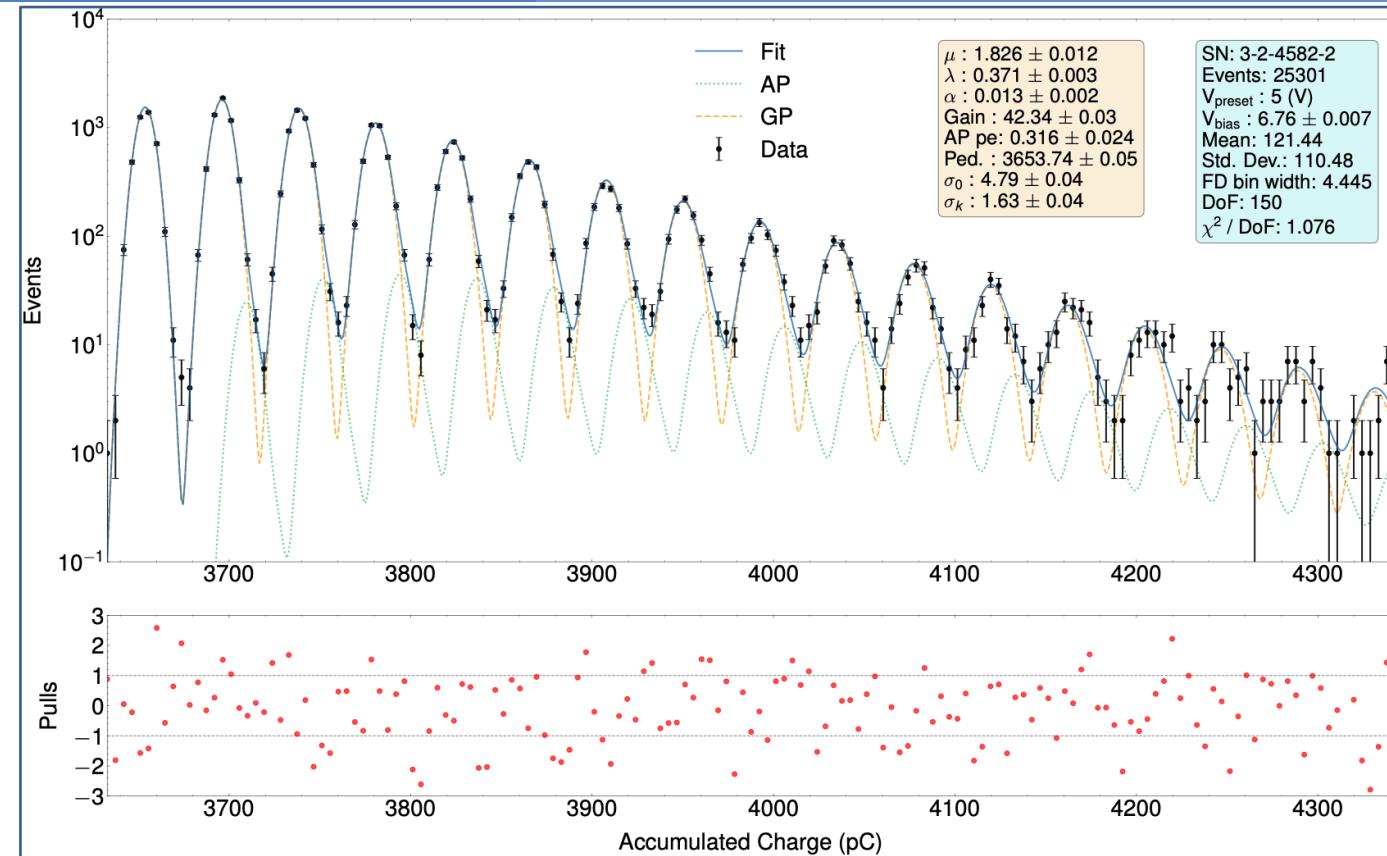
$$GP_{n,\mu,\lambda} = \frac{\mu(\mu + n\lambda)^{n-1} e^{-\mu - n\lambda}}{n!}$$

$$G(i; n, \alpha) = (1 - n\alpha)(n\alpha)^i, n\alpha < 1$$

$$\sigma_n^2 = n \cdot \sigma_k^2 + \sigma_0^2,$$

Free parameters:

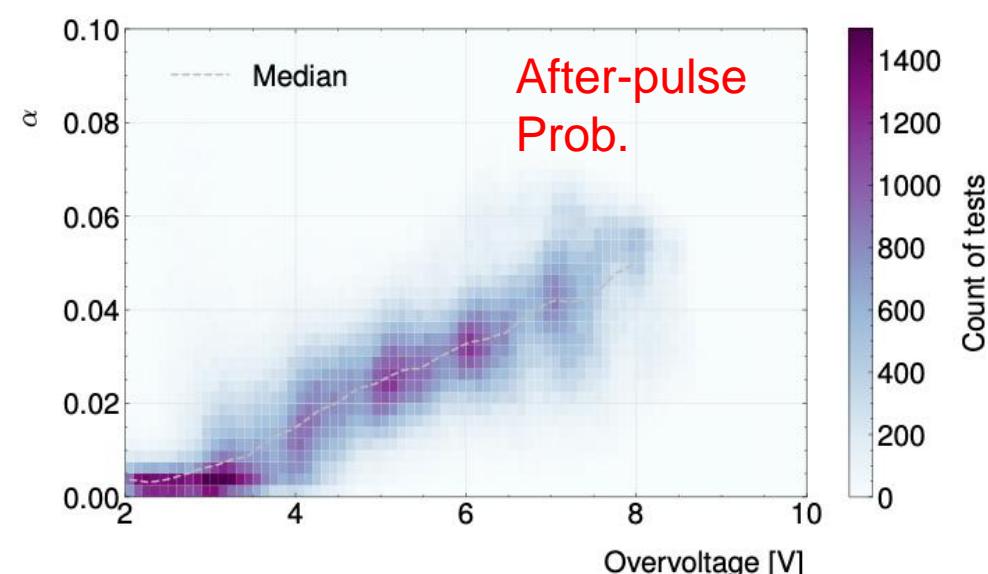
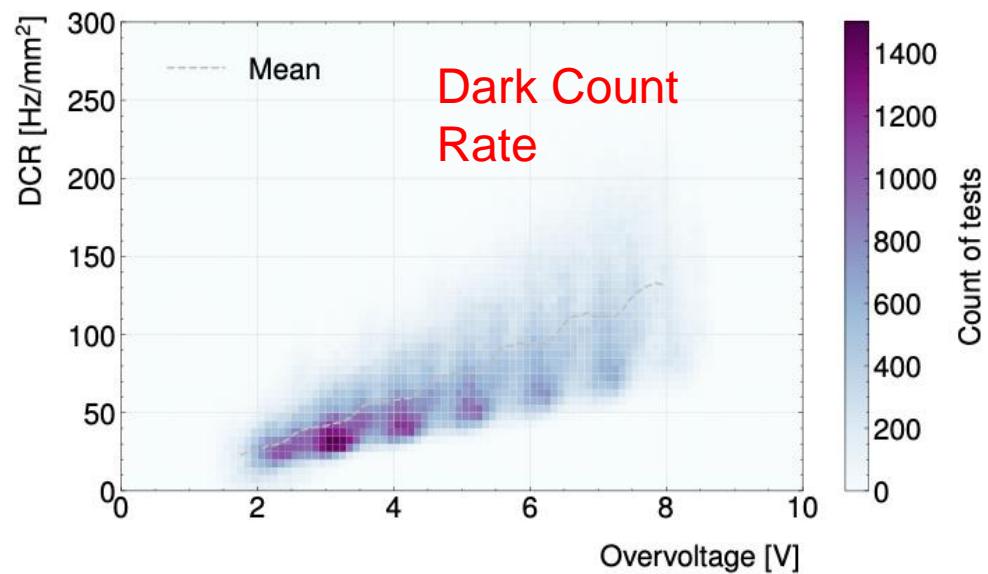
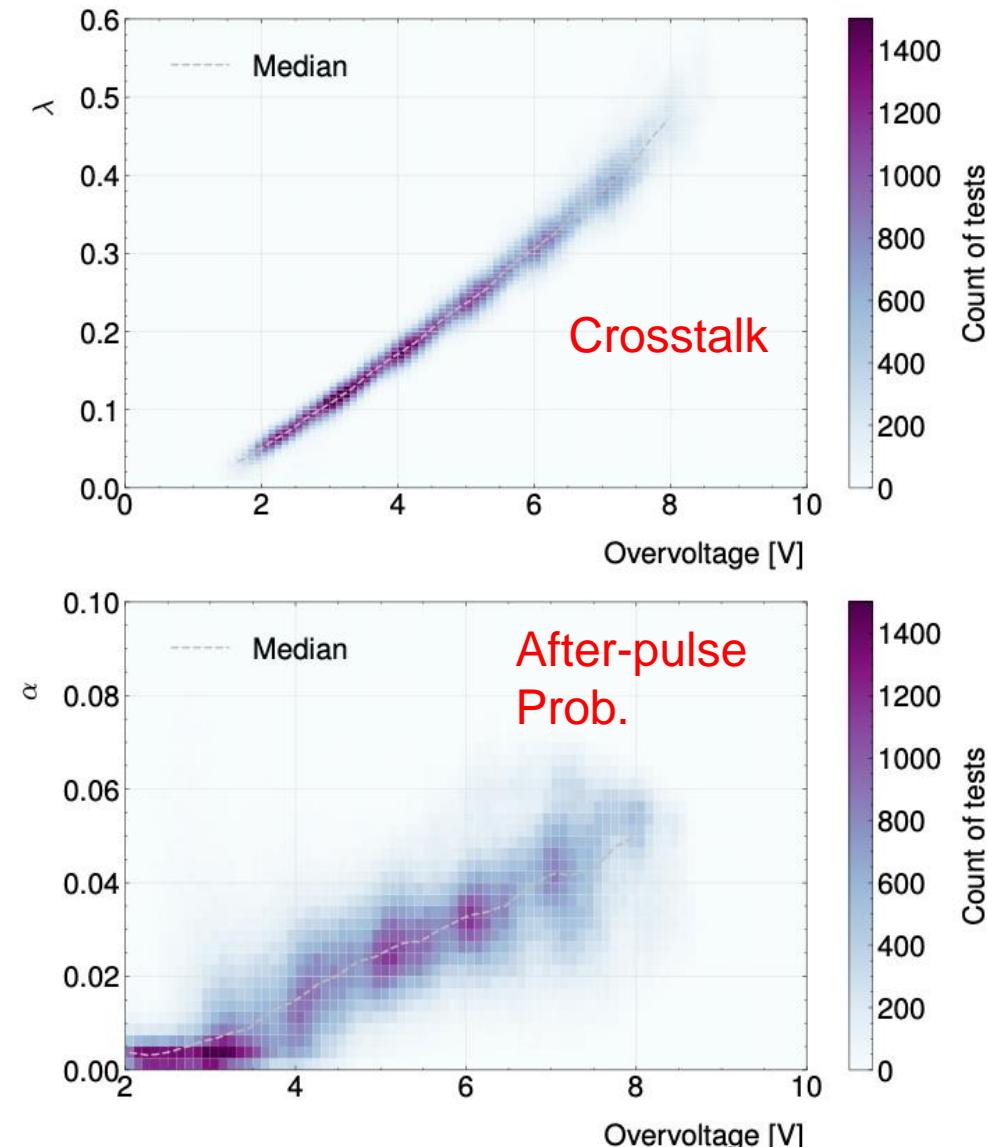
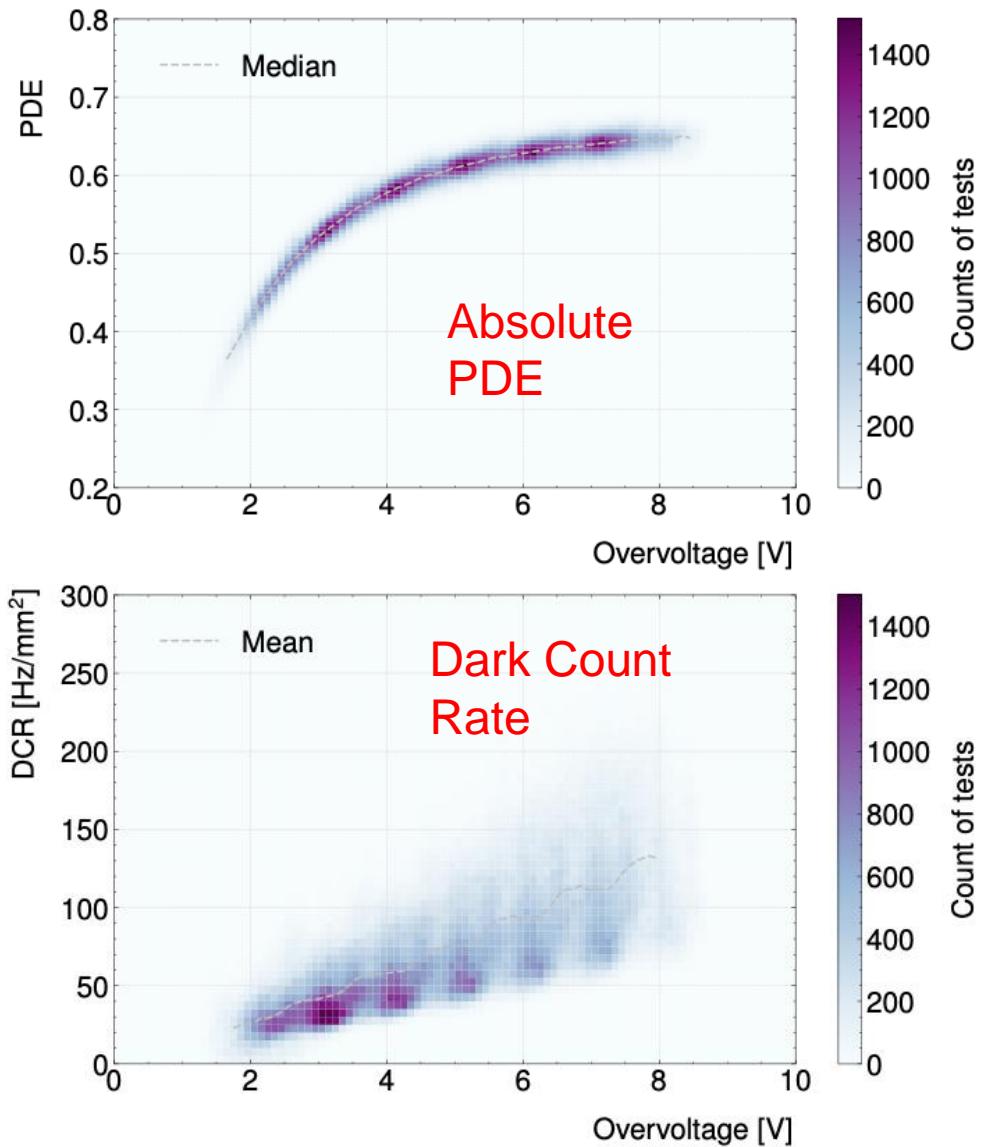
- $\mu, \lambda$  from G.P.
- Single p.e. gain
- After-pulse charge
- After pulse prob.  $\alpha$
- Baseline noise  $\sigma_0$
- $\sigma_k$  from SiPM pixels
- pedestal



- Analysis framework developed using **C++ RooFit**
- PDF implemented with **RooGenericPDF**
- PDF TMath expressions generated by Python scripts
- Can be open source; free to use!

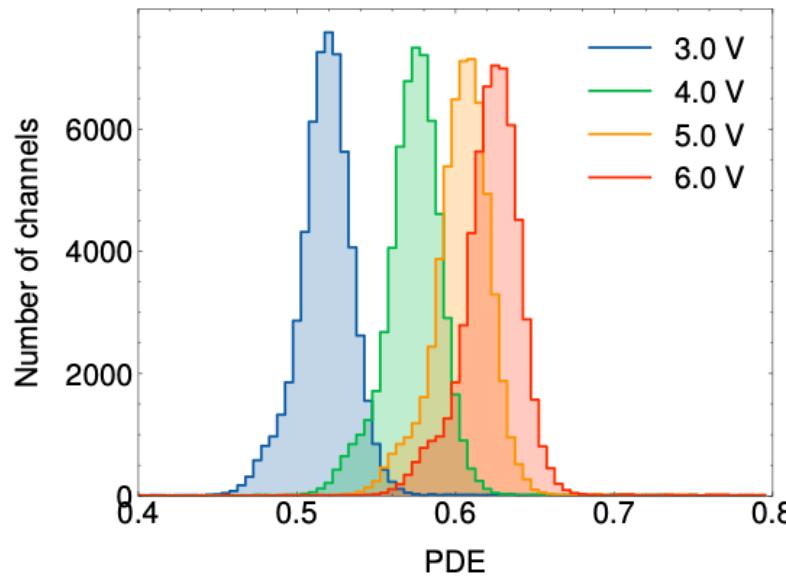
# Results Interpretation

1 entry =  
1 charge  
spectrum fit

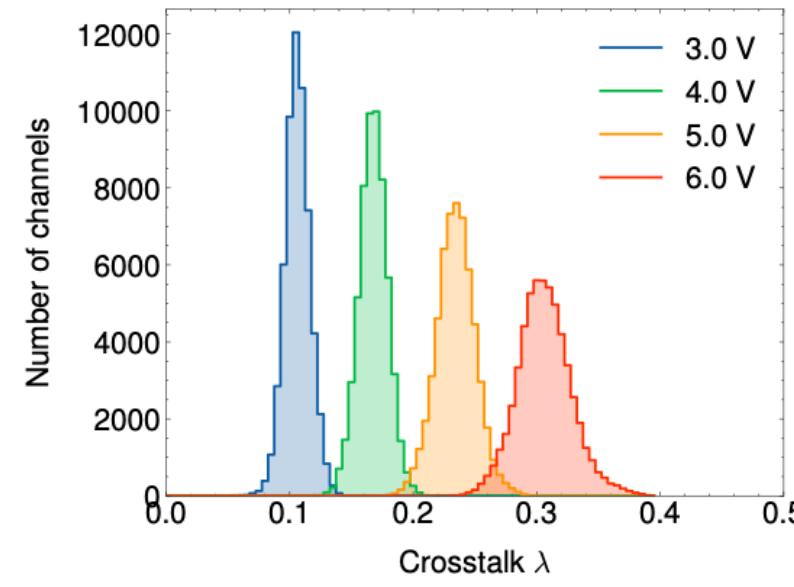


Smoothly parameterized SiPM response as a function of overvoltage, based on six pre-set measurement voltages.

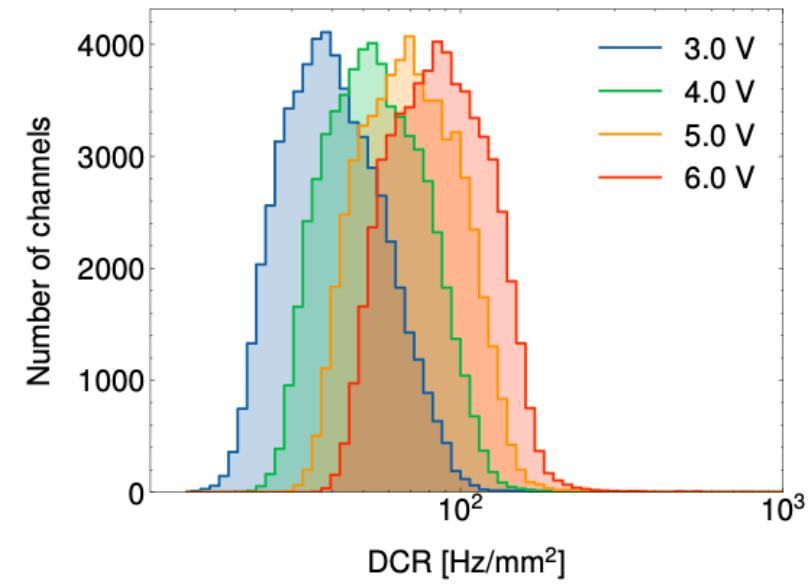
We then can evaluate the SiPM parameters at any chosen OV:



Absolute PDE

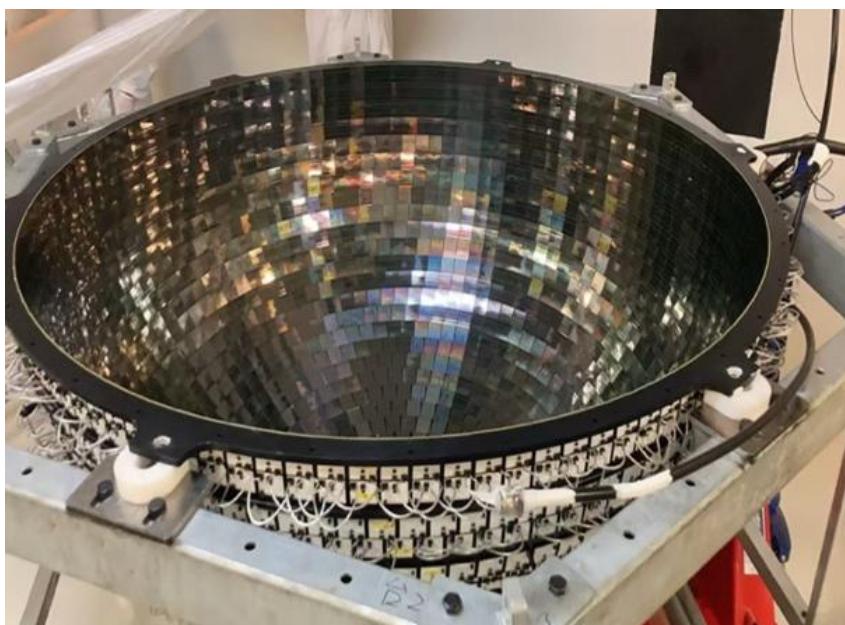
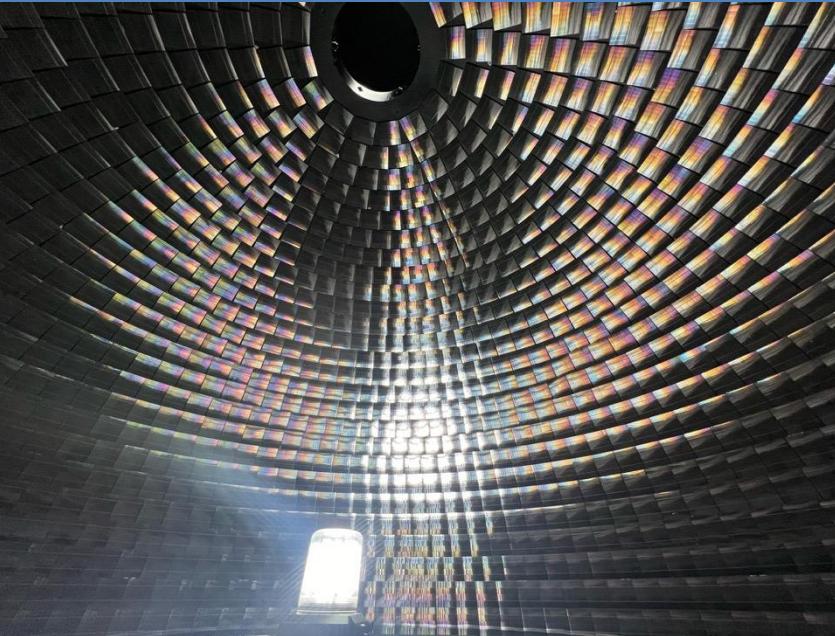
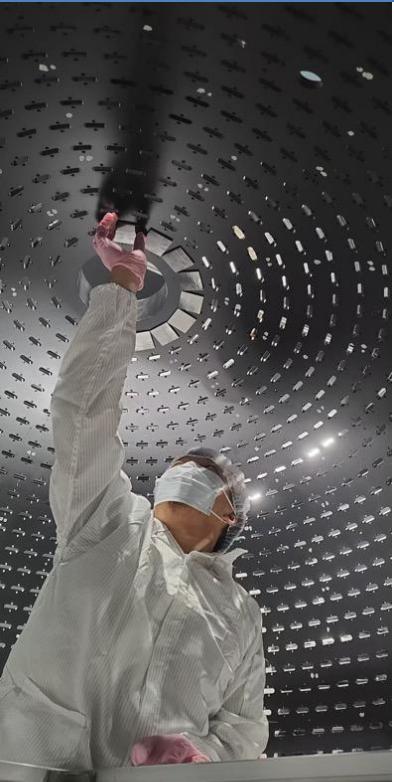


Crosstalk



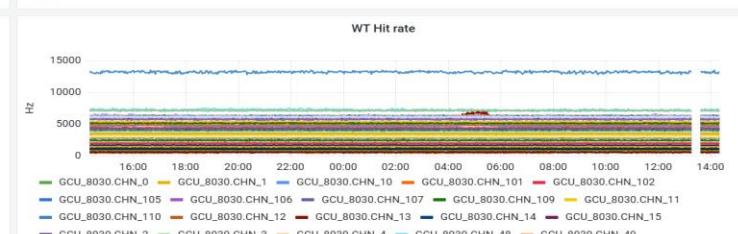
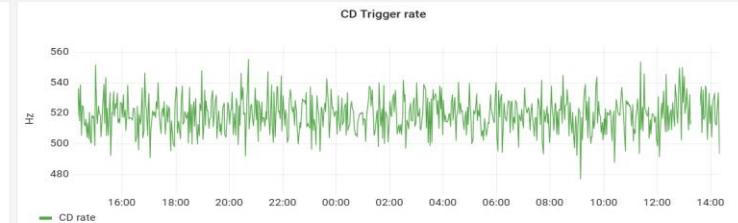
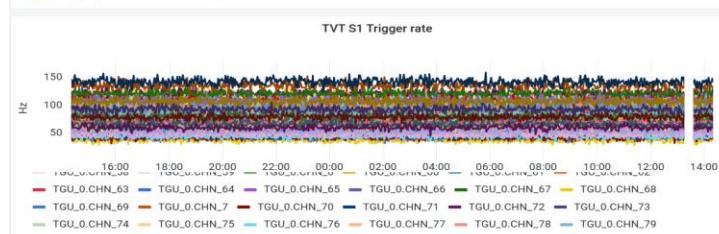
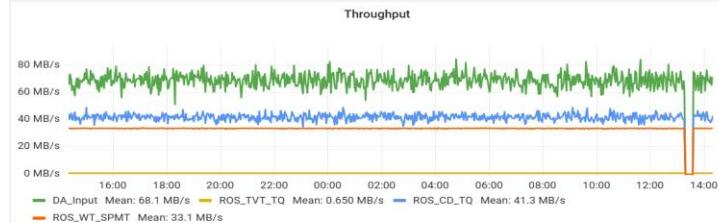
DCR

# SiPM Installation



# TAO Detector starts running

- ⌘ Installation of the TAO detector was done in September last year
- ⌘ The detector commissioning was done at the beginning of this year
- ⌘ The TAO detector started the data taking a few days ago

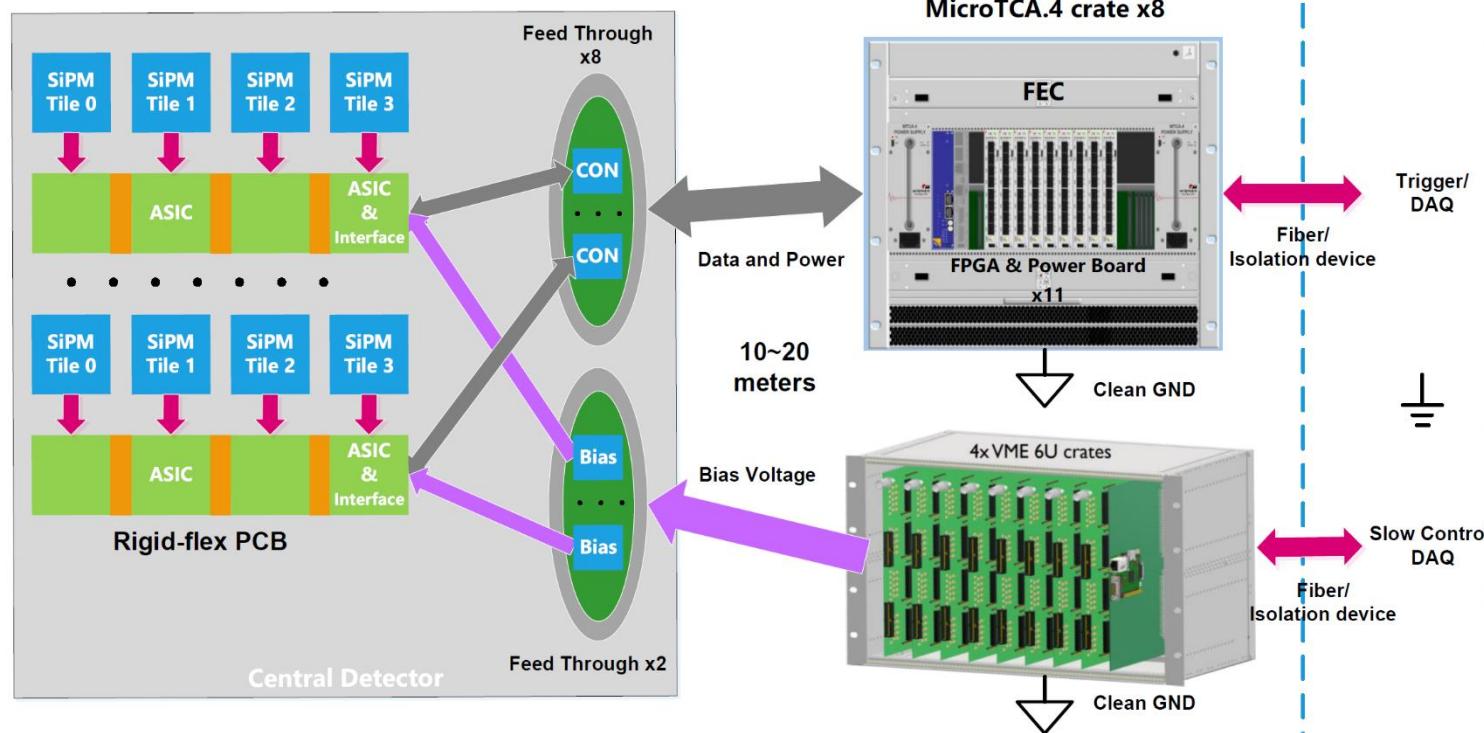




- ※ **Based on KLauS chip – ASIC scheme**

- The KLauS chip is developed by Heidelberg University, the latest version is v6.
- UMC 180 nm CMOS technology

- ※ **Based on discrete components – discrete scheme**



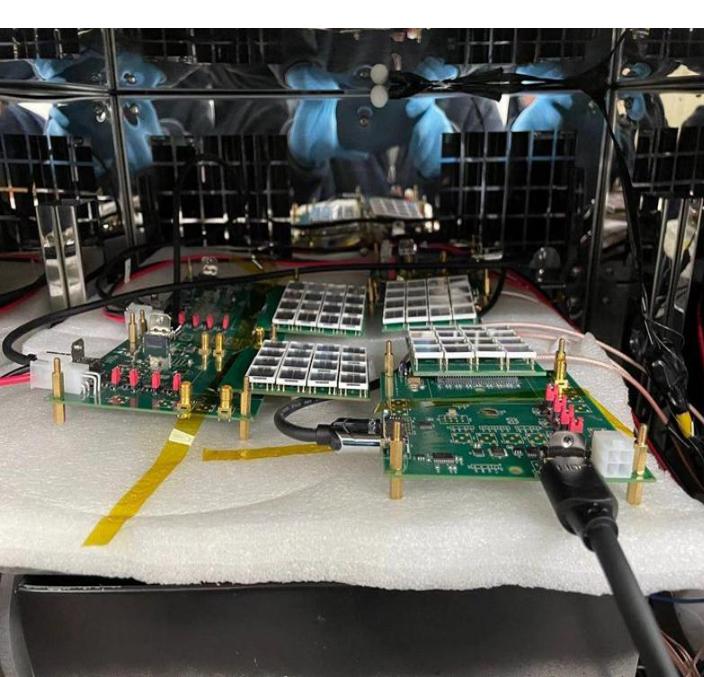
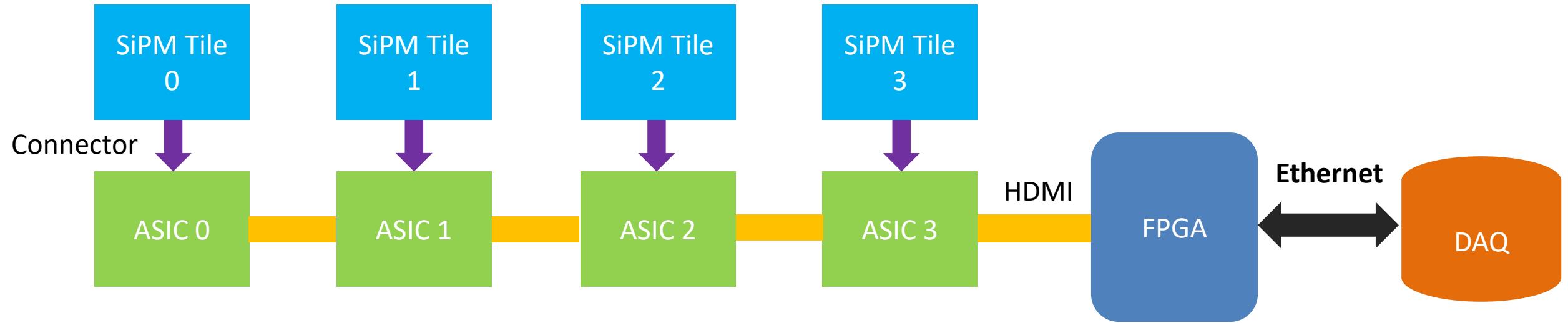
## ❄ FEB

- 1 chip readout 2 tiles, 16 ch/tile
- Total 64,384 channels, 2012 chips
- Rigid-flex PCB, 4 tiles in 1 group
- Tile and FEB are connected with connectors
- Digital signals from FEB will be transferred to FEC via HDMI cables, 3-4 m inside the SS tank, ~10 m outside the tank

## ❄ FEC

- FPGA & Power boards in MicroTCA.4 crate
- Slow control, timestamp, sending data to TDAQ

# A mockup block with 1/1000 TAO readout channels



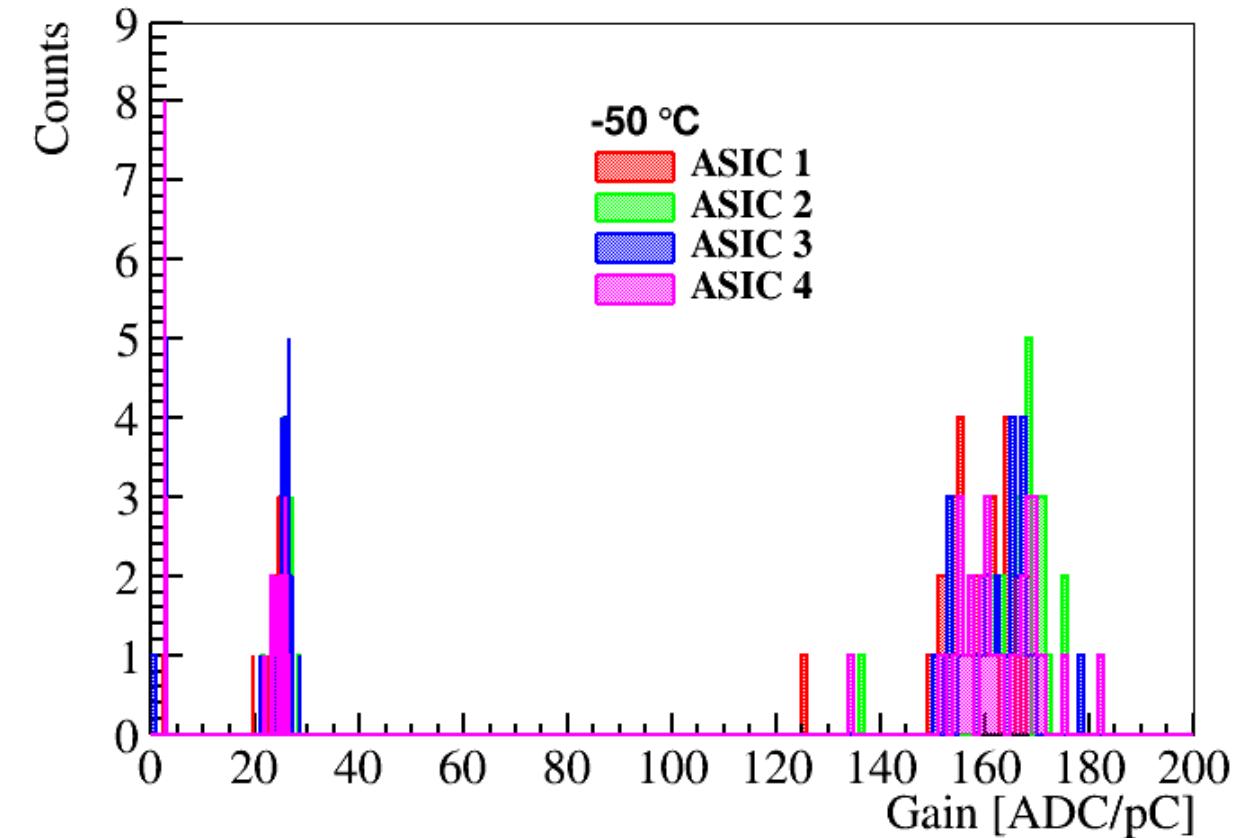
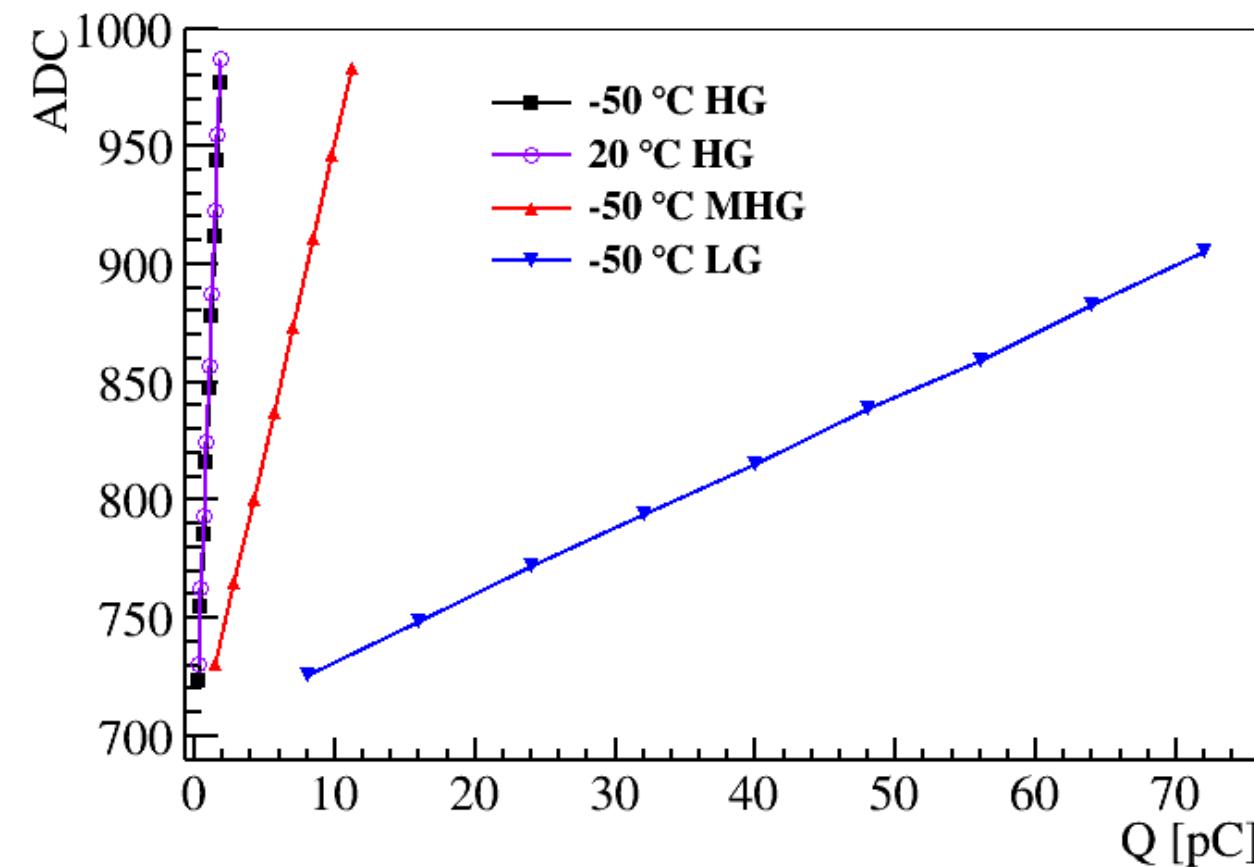
15 m  
HDMI  
cable



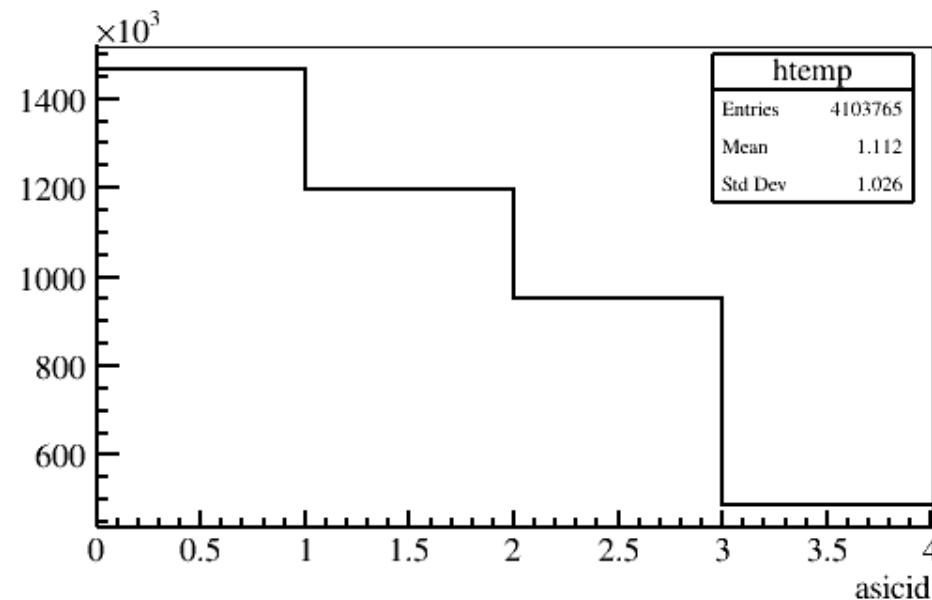
Ethernet



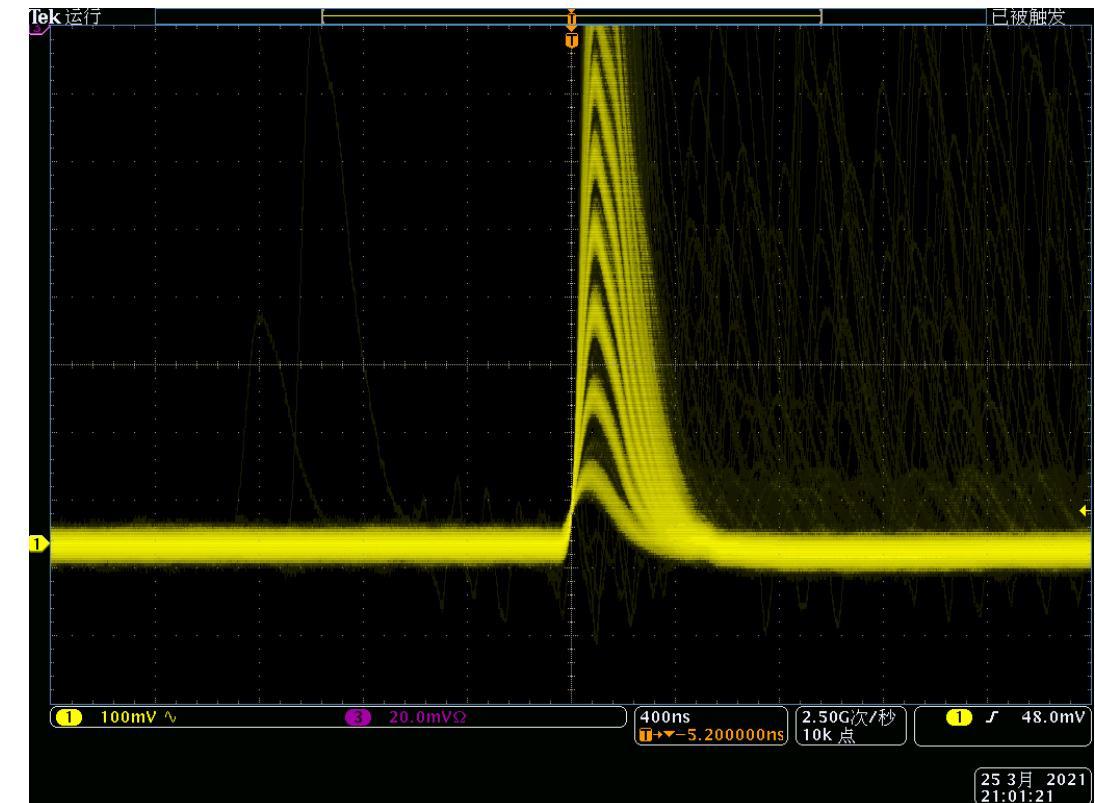
Gains in 3 branches (HG 1:1, MHG 1:7 and LG 1:40) have been characterized for 4 chips at low temperatures, which shows good linearity.



Bias voltage 53 V, break voltage 50.8V.

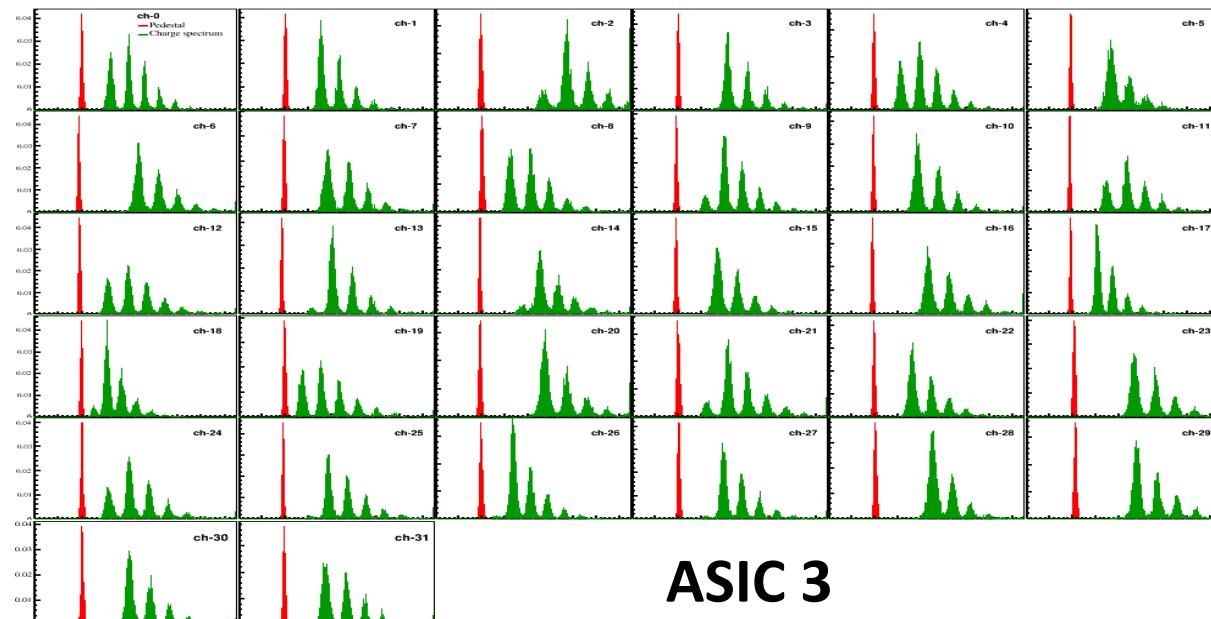
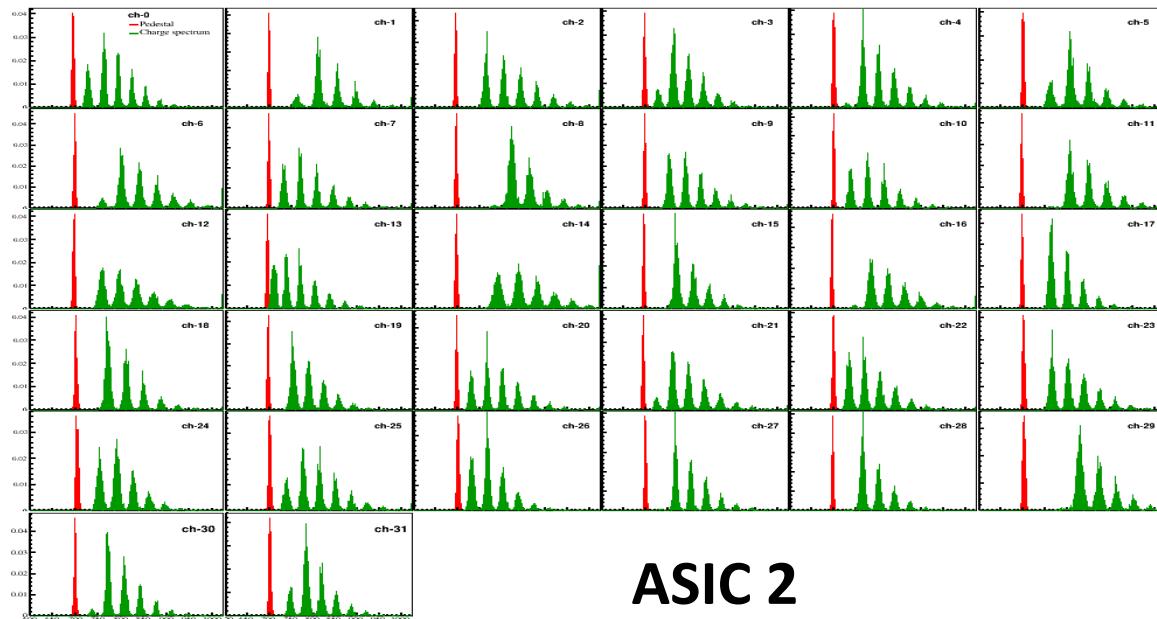
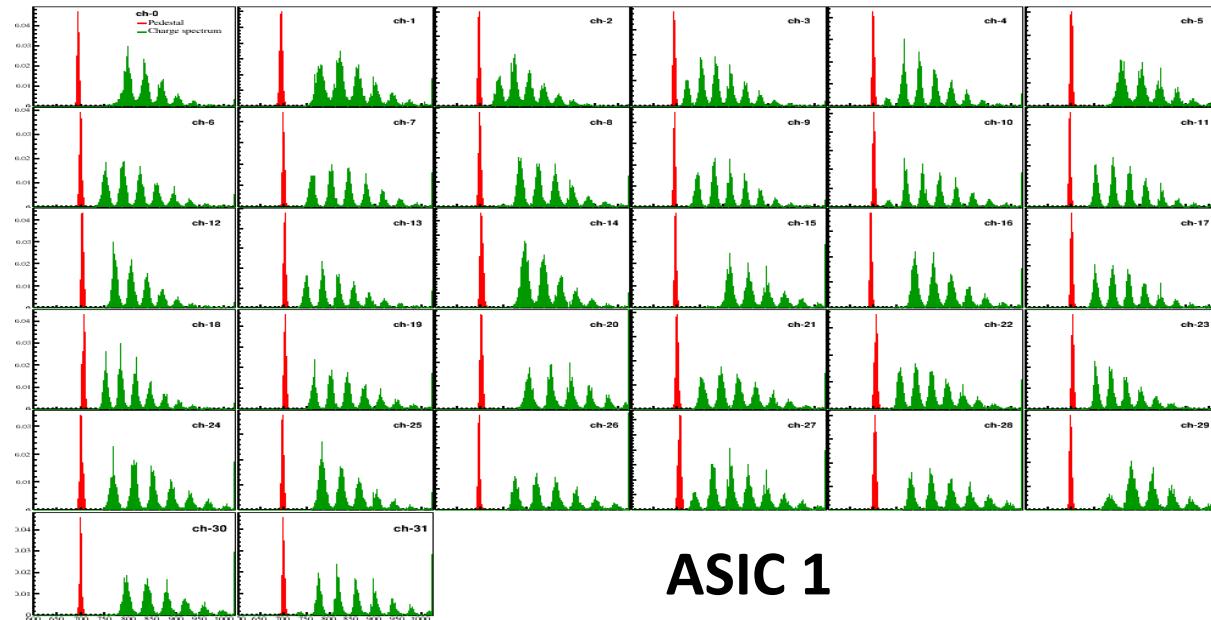
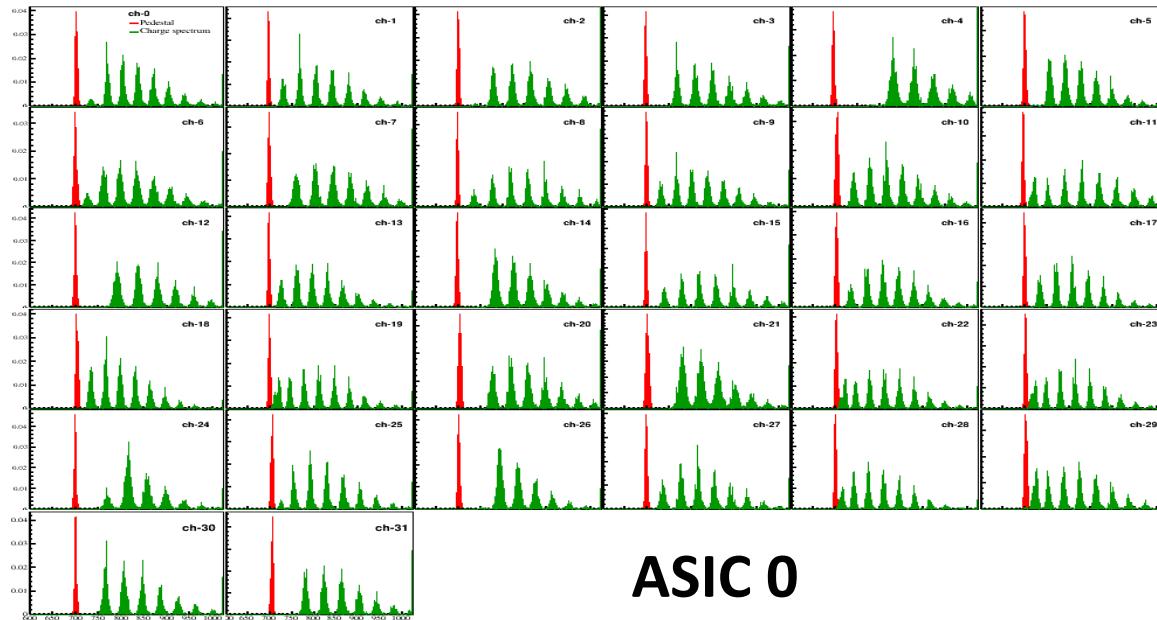


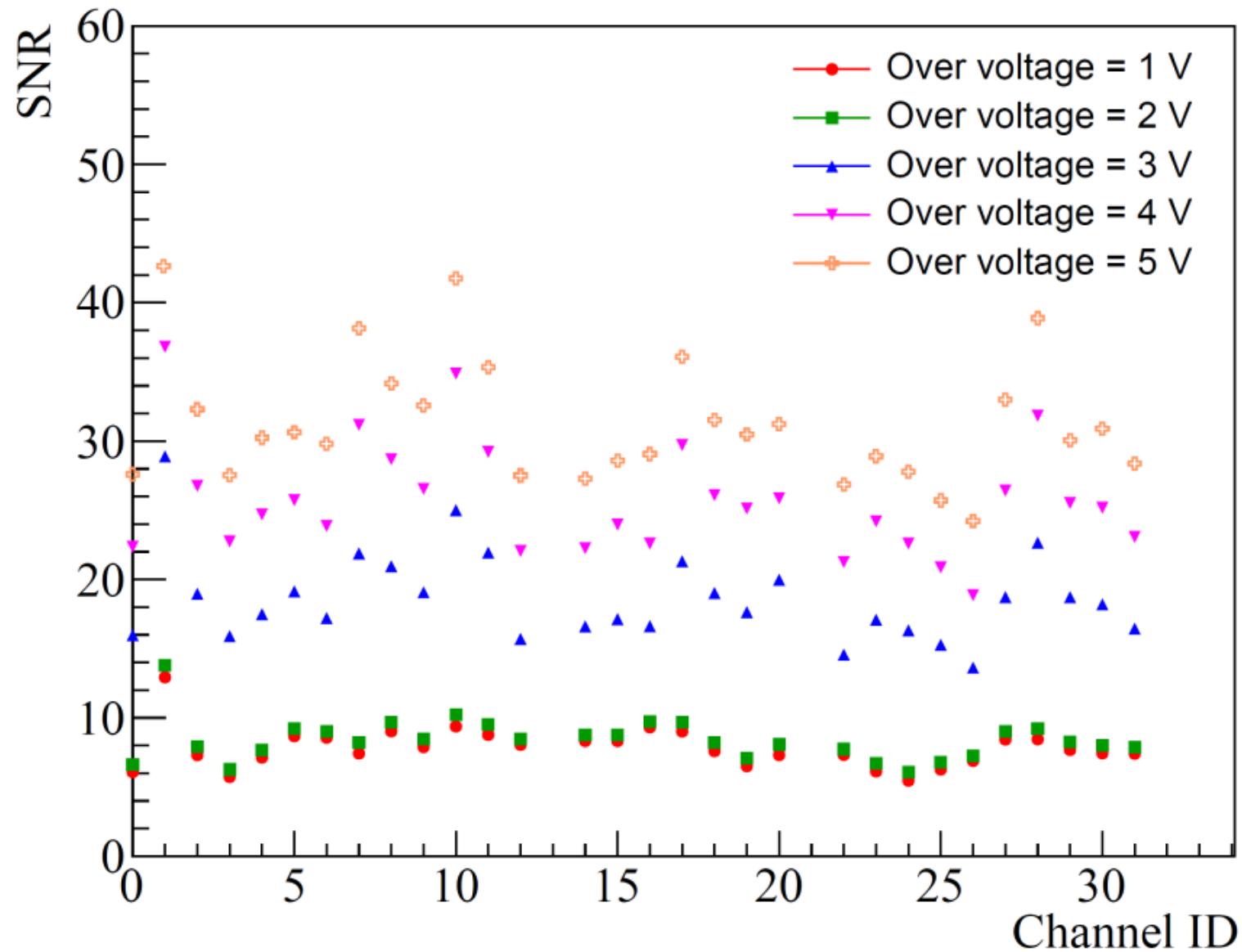
Distribution of chip ID



The analog signals after the shaper are monitored by an oscilloscope.

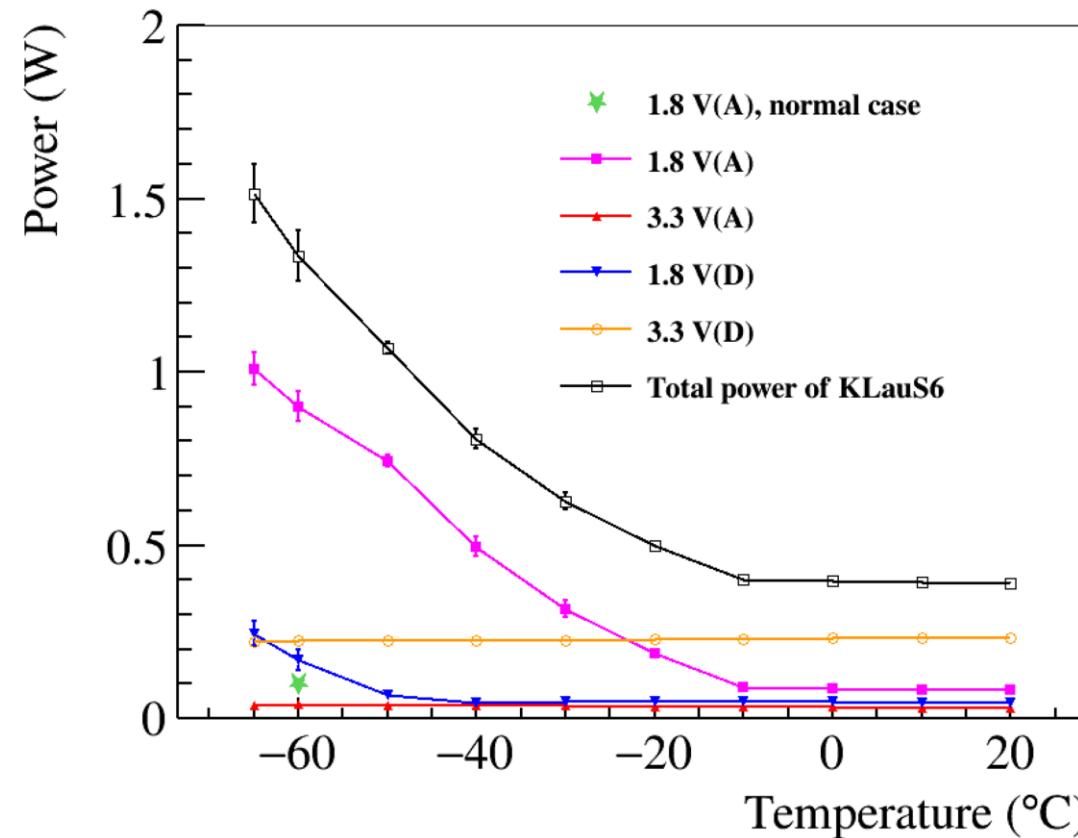
# Charge spectra from 4 chips @ OV = $\sim$ 2 V

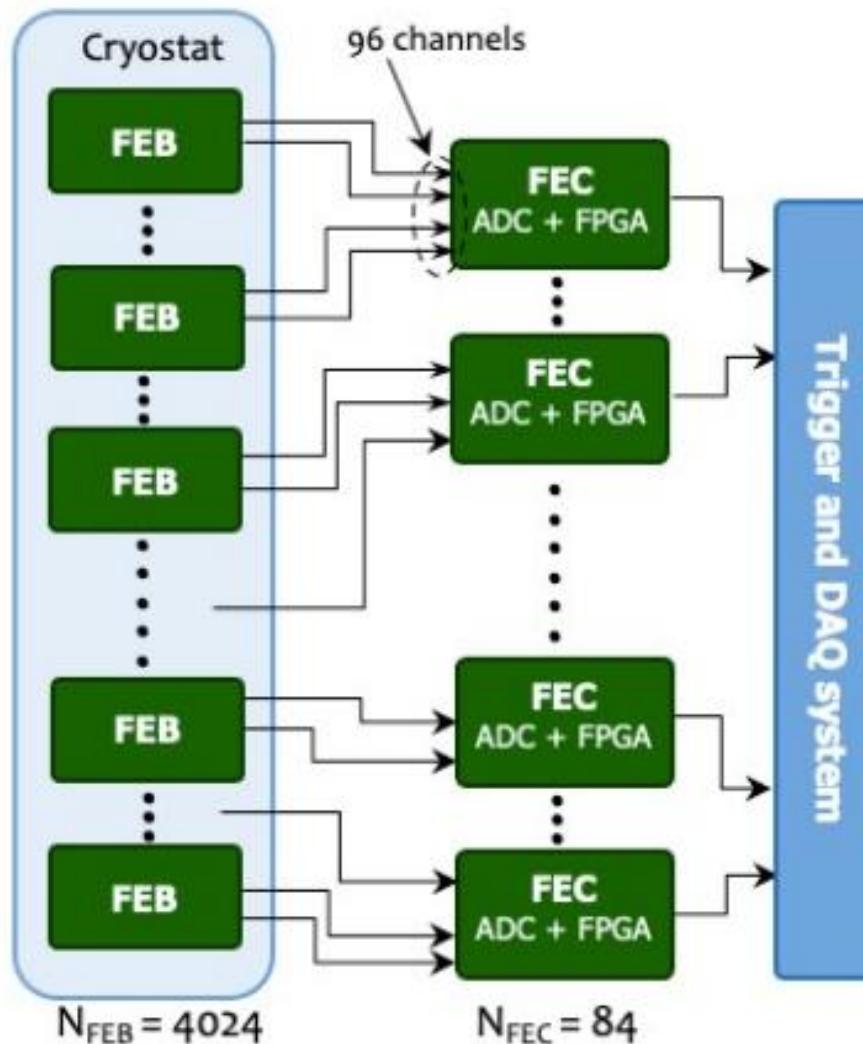




⌘ Cooperating with KLauS developers, lots of efforts have been made to investigate the power issue

➤ No impacts on chip performance at low temperature



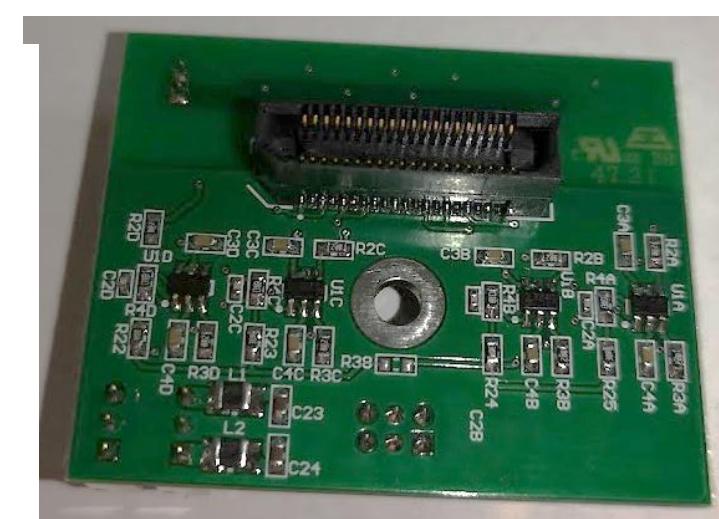
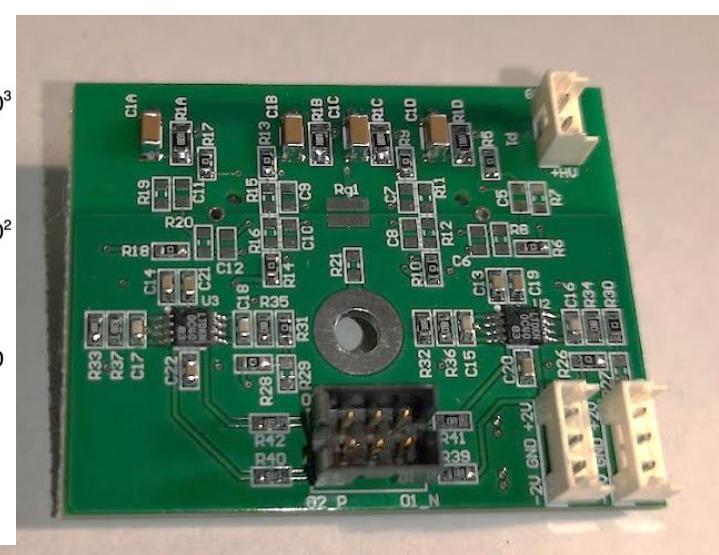
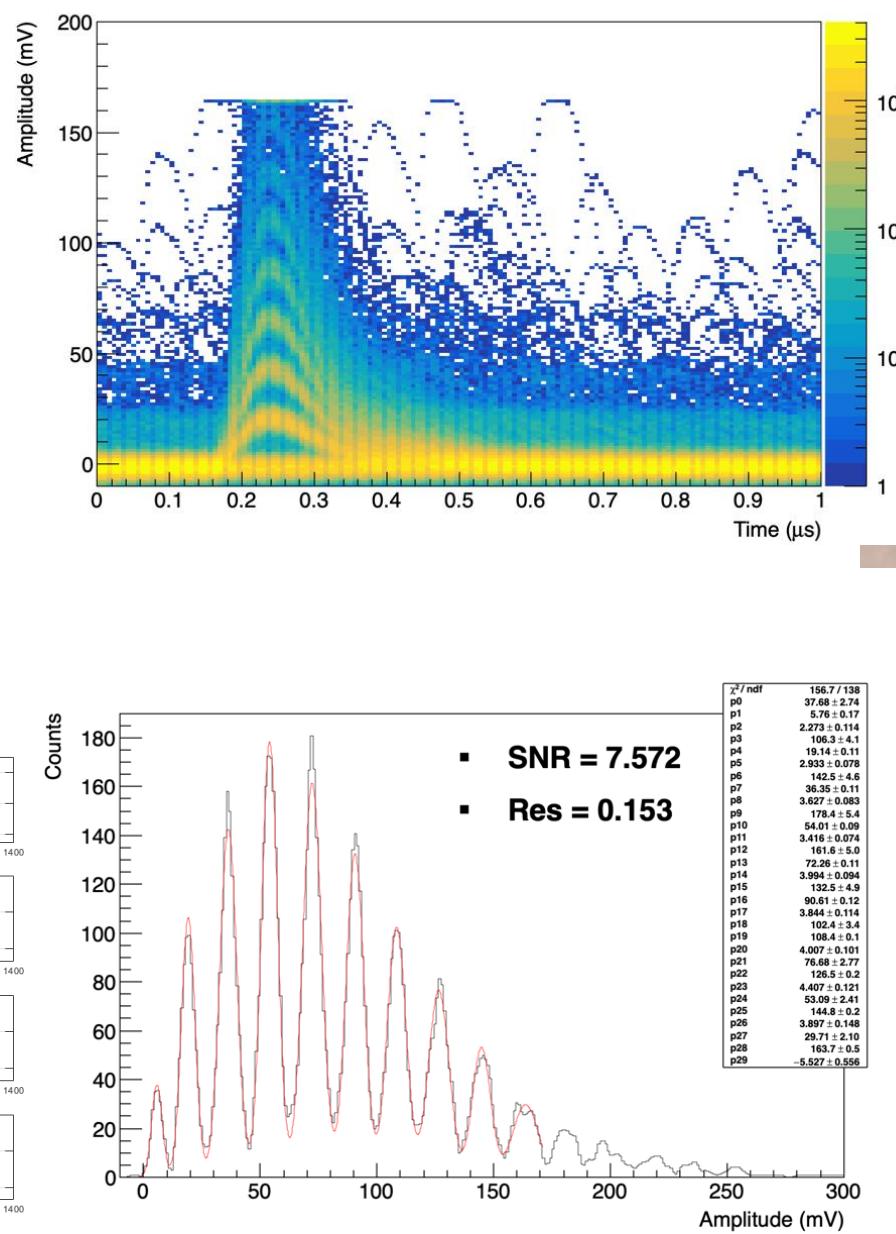
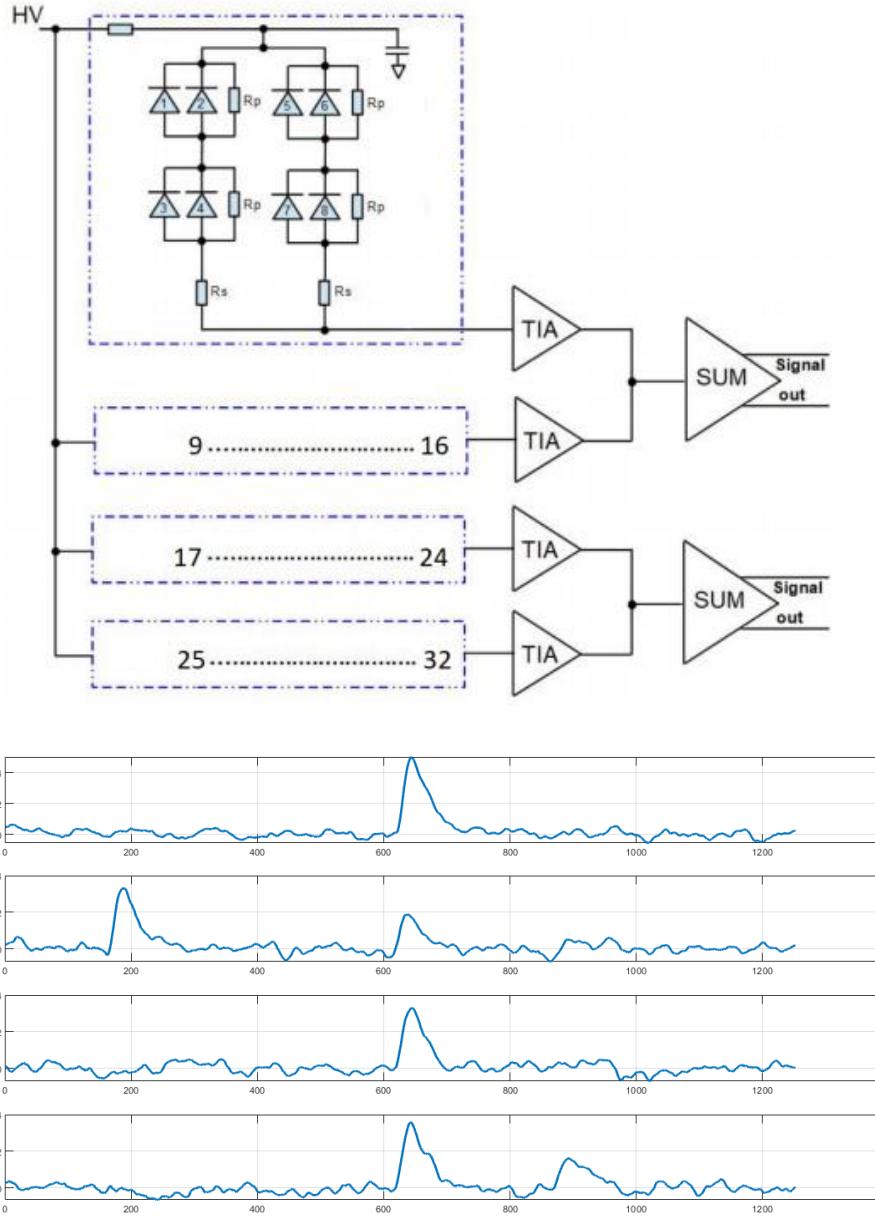


✳ **FEB**

- **2 channel 1 tiles**
- **Total 8048 channels**
- **Tile and FEB are soldered**
- **Analog signals from FEB will be transferred to FEC via differential pairs, 3-4 m inside the SS tank, ~10 m outside the tank**

✳ **FEC**

- **ADC is on FEC, used to digitize analog signals from FEB**
- **FPGA & Power boards in MicroTCA.4 crate**
- **Q/T information is extracted with FPGA (waveform analysis)**



- ❑ Perform waveform reconstruction and send T/Q to TDAQ
- ❑ 6 uTCA.4 crates
  - Each crate will be mounted with 11 FEC boards
    - ✓ 9 FEC with 4 ADC boards
    - ✓ 2 FEC with 3 ADC boards and 1 WR board
  - Up to 8064 ADC channels
- ❑ Interface to TDAQ
  - 66 10Gbps fibers

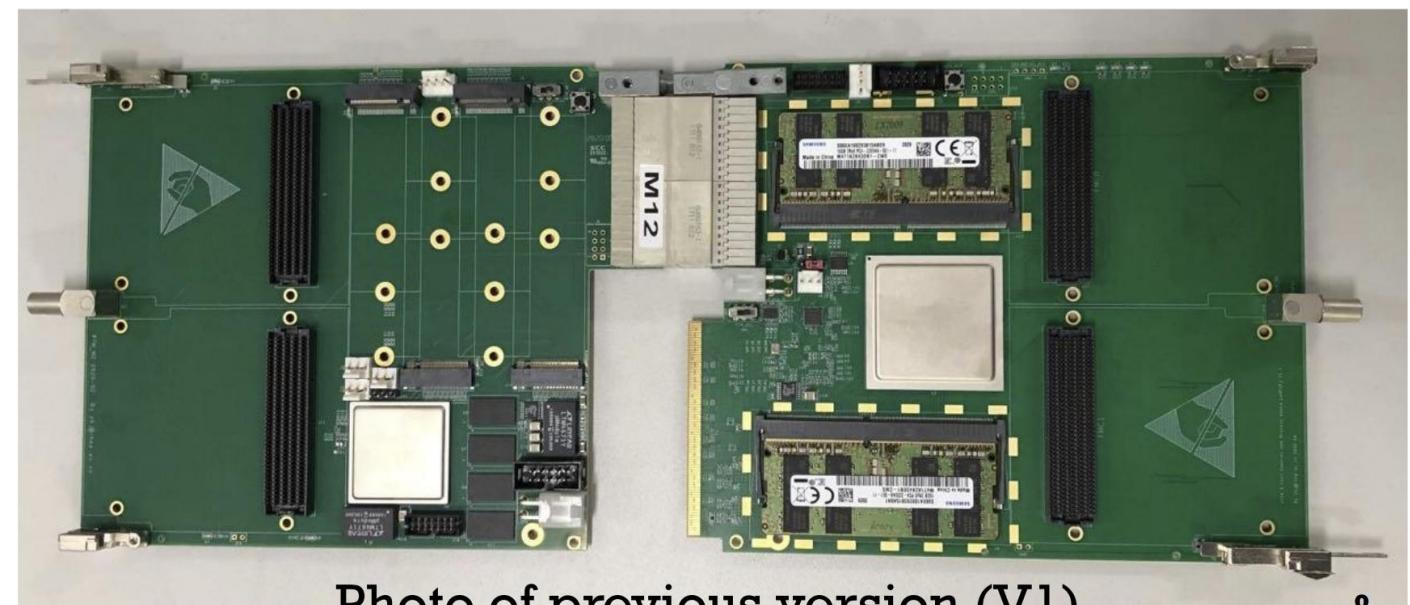
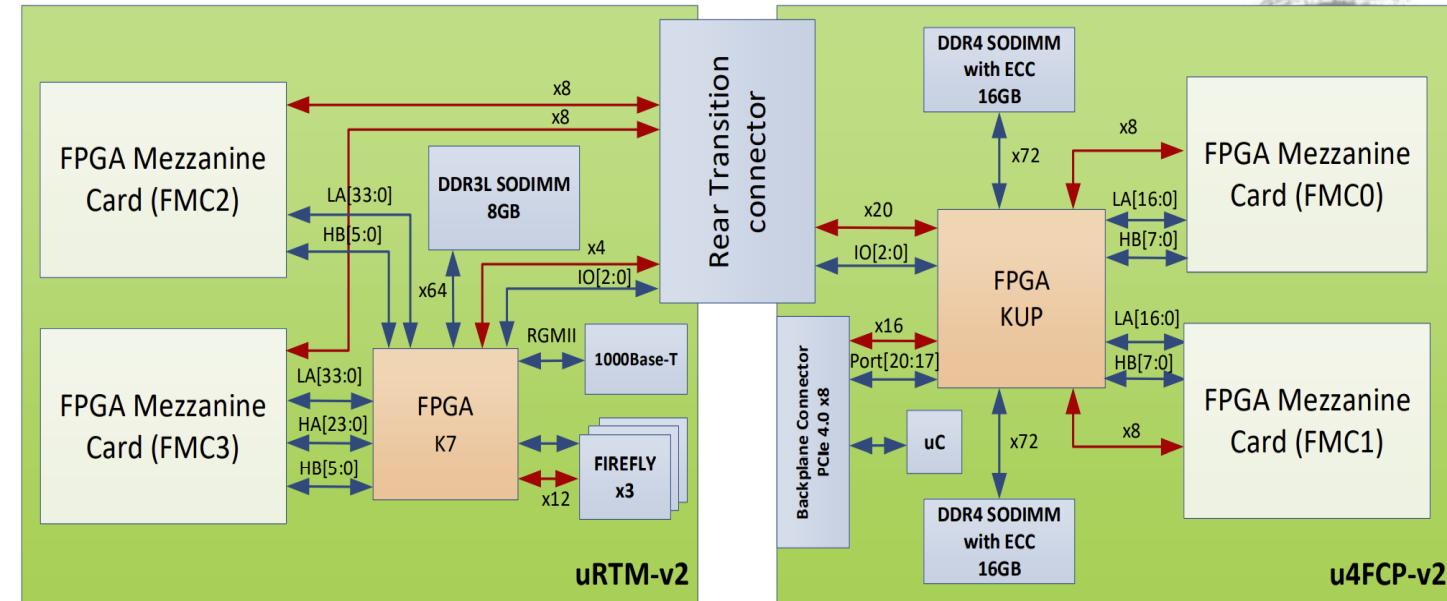
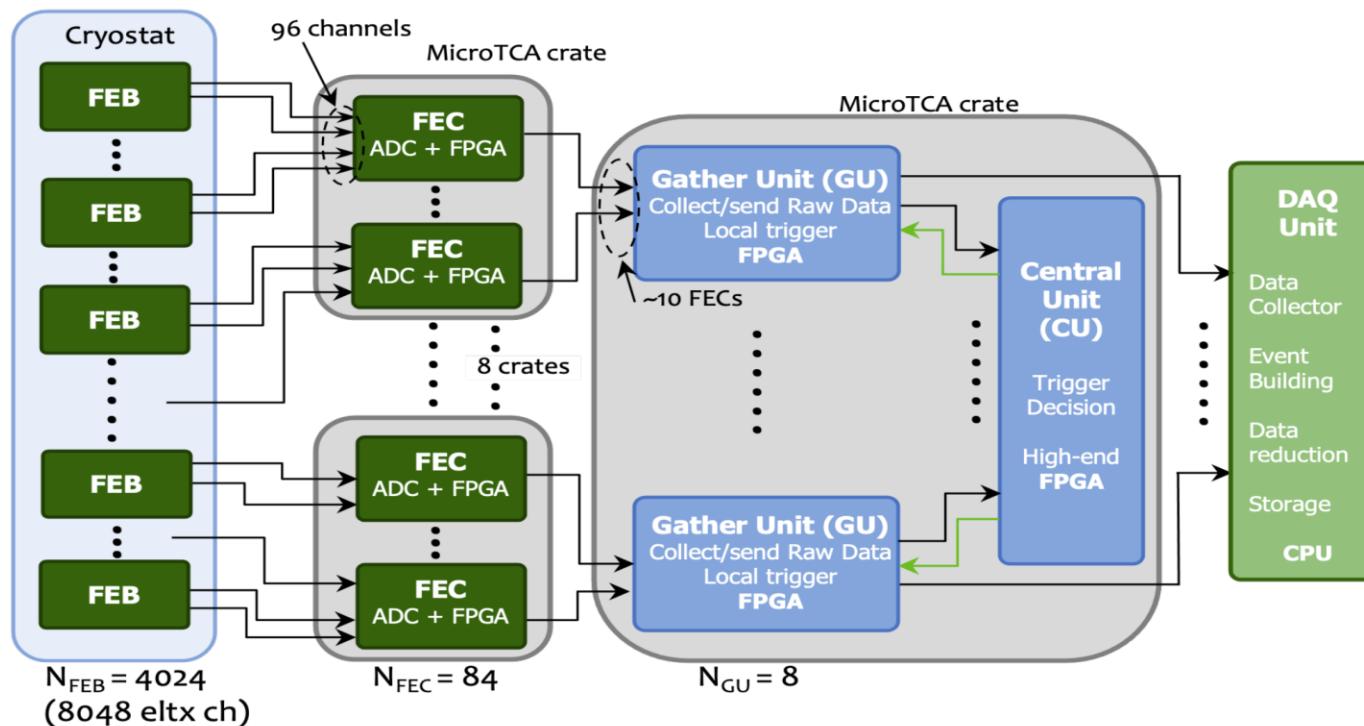


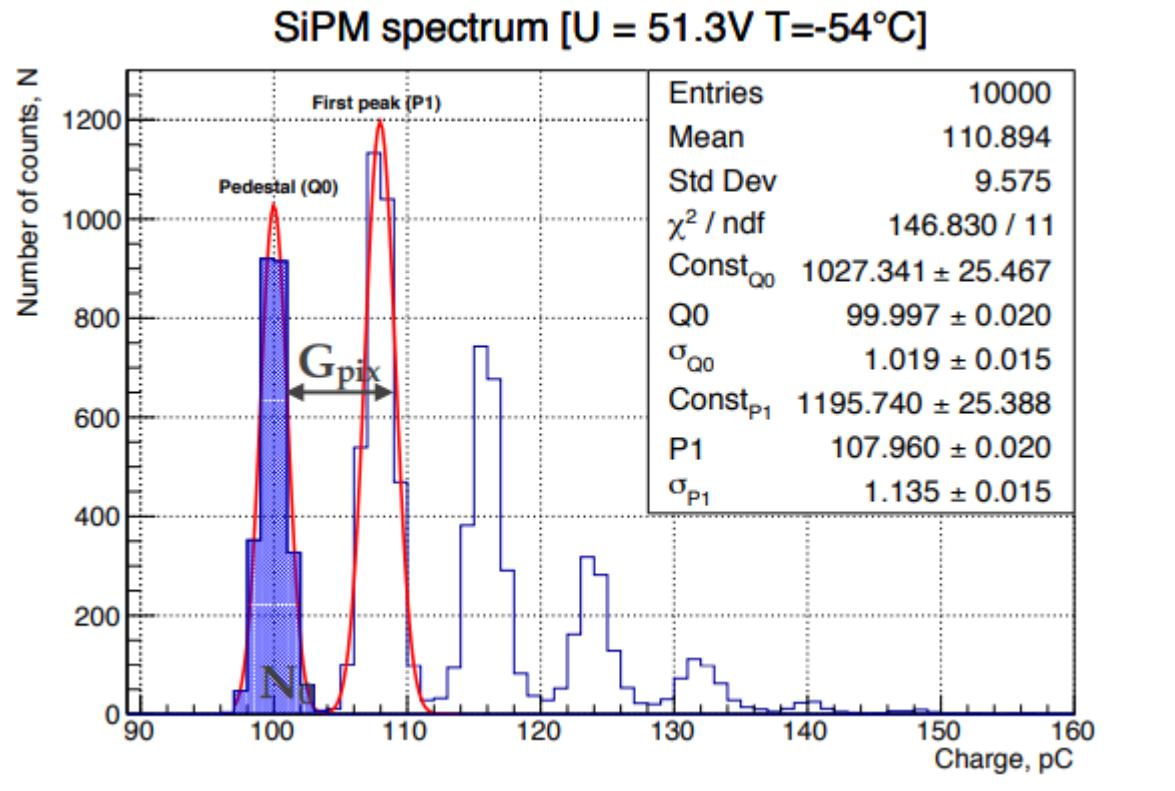
Photo of previous version (V1)

Signal	Event rate (Trigger input)	Event rate (output)	Data rate trigger input (Mbps)	Data rate trigger output (Mbps)
Reactor IBD	4000/day	4000/day	-	-
Radioactivity background	150 Hz	150 Hz	77	77
Muons [0.7, 20] MeV	36 Hz	36 Hz	19	19
Muons >20 MeV	296 Hz	296 Hz	152-304 <sup>(c)</sup>	152-304 <sup>(c)</sup>
Cosmogenic background [0.7,20] MeV	20 Hz	20 Hz	10	10
Cosmogenic background >20 MeV	20 Hz	20 Hz	10-20 <sup>(c)</sup>	10-20 <sup>(c)</sup>
SiPM dark counts	1 GHz <sup>(b)</sup>	~0	$64 \cdot 10^3$	-
<b>TOTAL</b>			<b><math>64 \cdot 10^3</math></b>	<b>240-400 <sup>(a)</sup></b>



- ✿ High input data rates in the trigger system is a challenge
- ✿ Output data rate has to be < 100 Mbps:
- ✿ We need to implement a logic to reduce data size for large energy events at FEC level;
- ✿ A local FEC logic can be implemented to reduce DCR hits rate to the TDA

- ⌘ **10 m<sup>2</sup> SiPMs will be deployed in the TAO experiment, proposed to precisely measure reactor neutrino energy spectrum.**
- ⌘ **SiPMs bidding is done with a good price.**
- ⌘ **QA/QC and readout electronics are in good shape.**



pe number per pulse is a distribution of poisson :

$$f(k) = \frac{\mu^k}{k!} e^{-\mu}$$

By intergrating the entry of the peak( $k=0$ ):

$$f(0) = e^{-\mu} = \frac{N_{peak}}{N_{total}}$$