

**DISCUSSION ON APPLICATION SCENARIOS
OF ADVANCED SILICON DETECTORS
AND ELECTRONICS**

先进硅探测器和电子学的应用场景讨论

实验物理中心学术小组全体会议

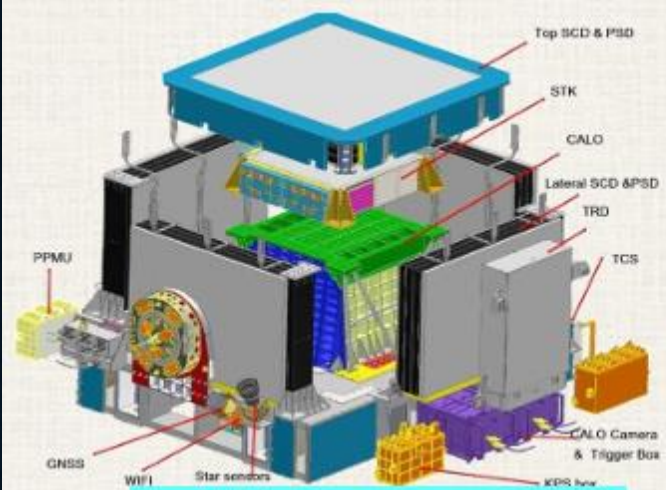
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SILICON DETECTOR APPLICATION SCENARIOS

- What we have in EPD, an incomplete list:
 - To detect charge particles and x-ray (a few keV) photons:
 - TaichuPix
 - BPIX
 - LGAD (mm-size pixel), AC-LGAD, LGAD-strip
 - COFFEE
 - SiC
 - To detect scintillating (UV to visible) photons:
 - SSD, SPD, SiPM

SILICON DETECTOR APPLICATION SCENARIOS

- The current (aimed) applications:
 - In particle-physics and astrophysics experiments,
 - In HEPS, national facilities,
 - In medical imaging and other commercial applications,
 - In instrumentations, especially those to replace the imported.

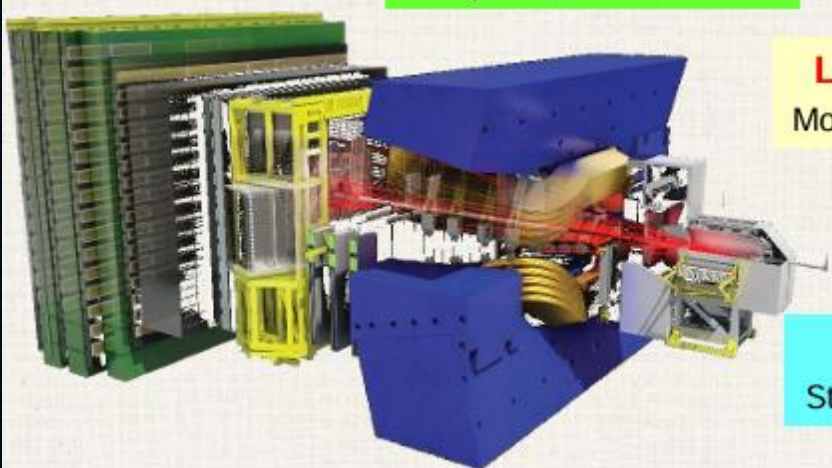


HERD SCD, STK (2025-)
Strip detector, FE ASIC readout

乔锐

LHCb VELO (2005-2012)
Strip detector, BE ASIC readout

LHCb VP (2010-2012)
Hybrid pixel detector

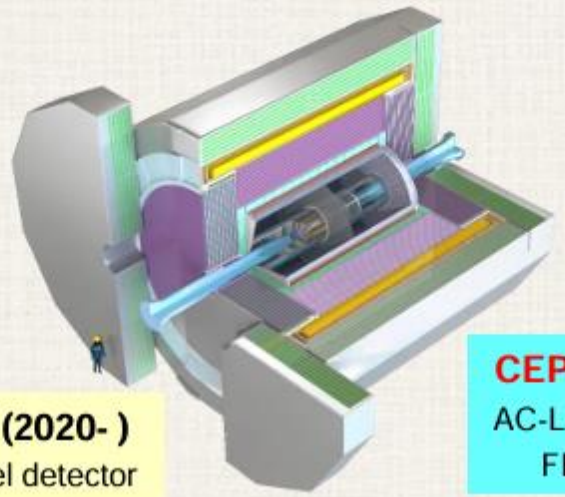


LHCb UP (2020-)
Monolithic pixel detector

袁煦昊

LHCb UT (2010-)
Strip detector, FE ASIC readout

周扬、张慧



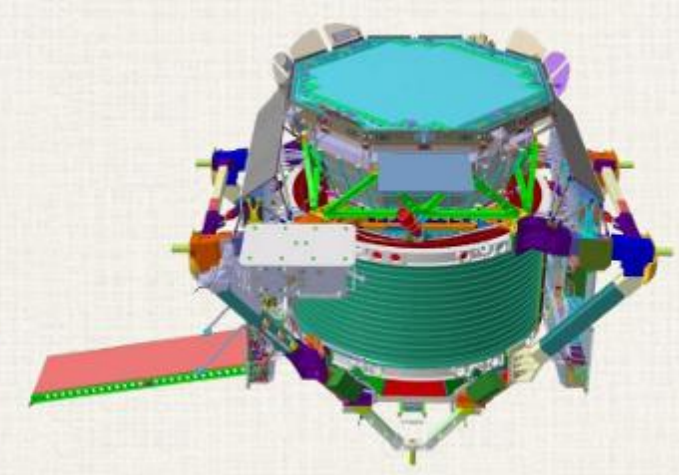
CEPC VTX (2020-)
Monolithic pixel detector

CEPC ITK (2022-)
Monolithic pixel detector

李一鸣

CEPC OTK (2024-)
AC-LGAD strip detector
FE ASIC readout

严琪、严雄波

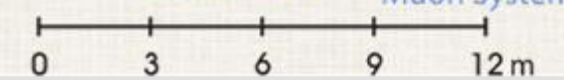
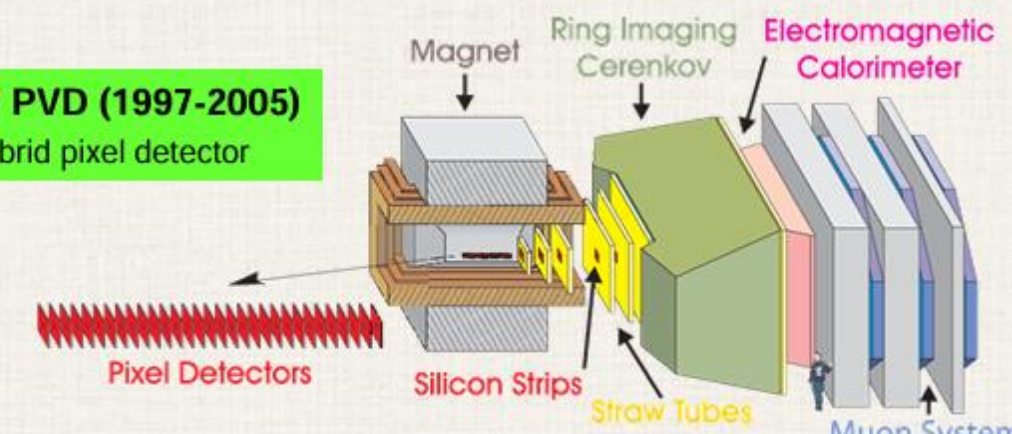


AMS L0 (2021-2027)
Strip detector, FE ASIC readout

徐子骏

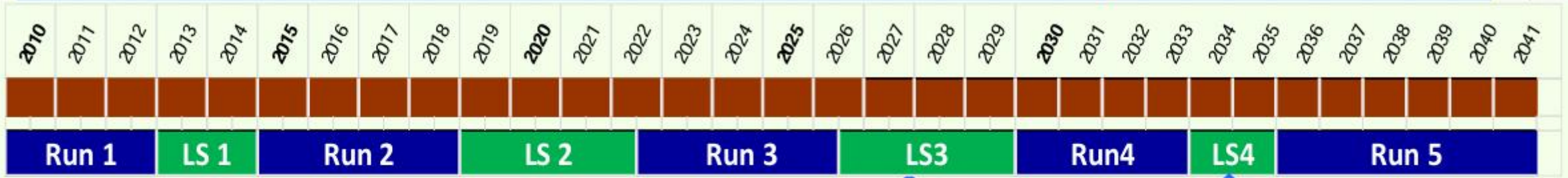
Slide from JC Wang

BTeV PVD (1997-2005)
Hybrid pixel detector

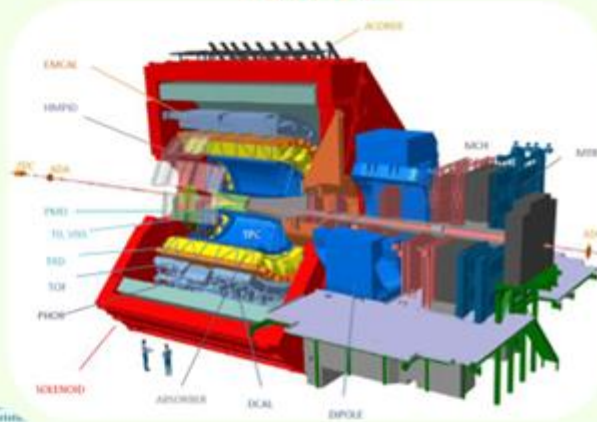




Current R&D's in China for LHC Experiments



ALICE



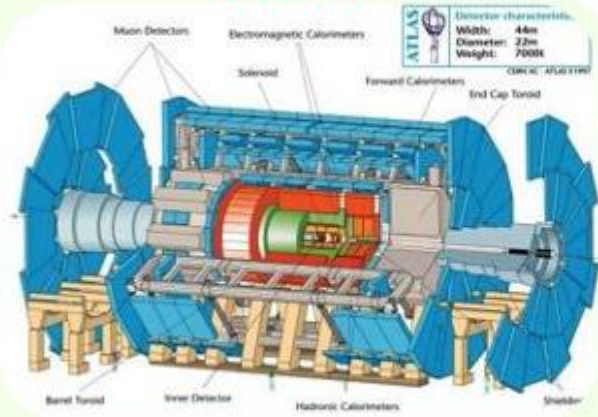
ATLAS
CMS
ALICE

ITK, HGTD
HGCAL, MTD-ETL
ITS3, FoCal

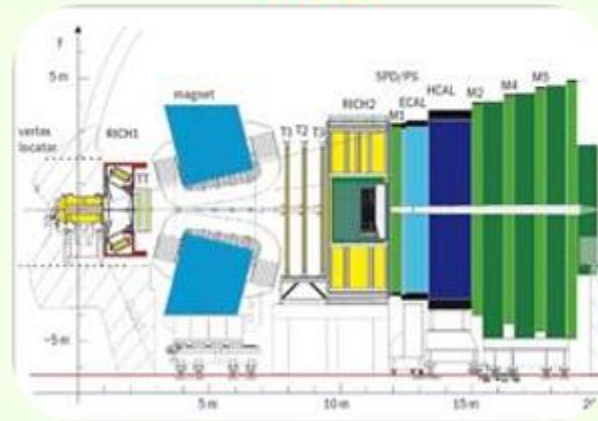
LHCb
ALICE

UP
VD, ML, TOF

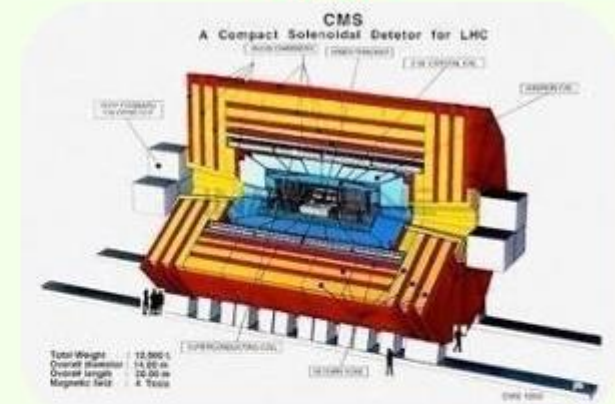
ATLAS



LHCb



CMS



Slide from JC Wang

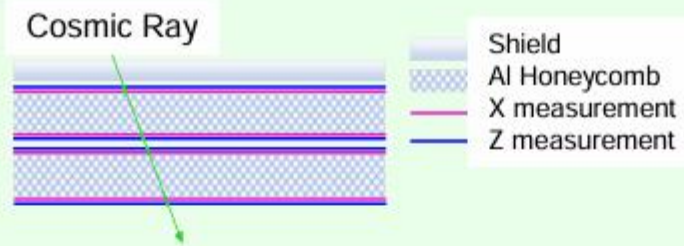
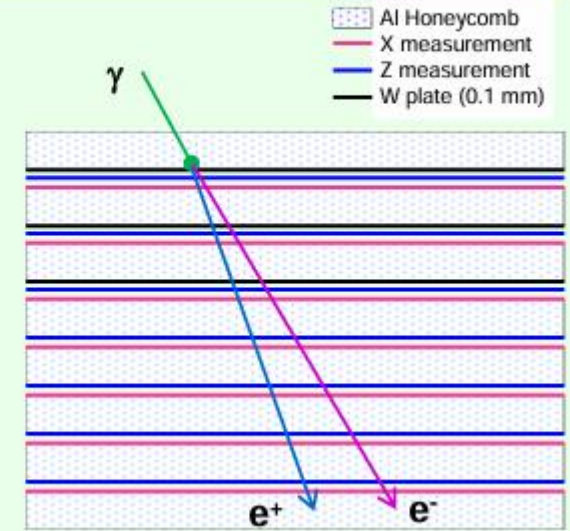


HERD Silicon Detectors: SCD and STK

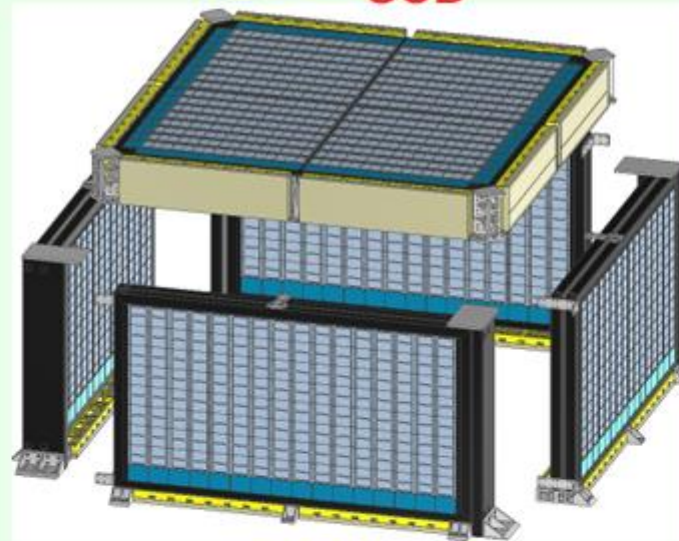


HERD SCD, STK (2025-)

- ❖ HERD (High Energy cosmic-Radiation Detection) is to be installed on the Space Station by ~2028. The detector system has SCD, STK, +3 others
- ❖ SCD: **5-side, 8-layer** charge measurement Z=1~28, total area 38.8 m²
- ❖ STK: **14-layer** detecting trajectories of $\gamma \rightarrow e^+e^-$ conversion in 3 W plates, angular resolution $\leq 0.1^\circ$ @ 10 GeV, total active area 8.3 m²
- ❖ HPK SSDs: 150 μm pitch, 320 μm thick, DC with bias resistor
- ❖ Front end readout chips: IDE1140, VATA450.3

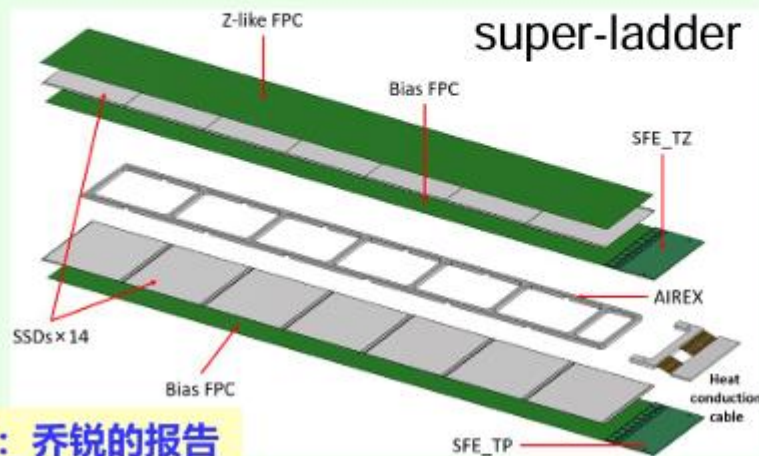
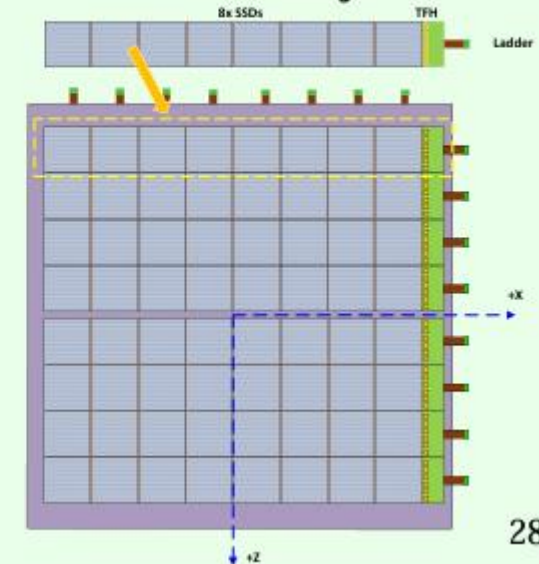


SCD



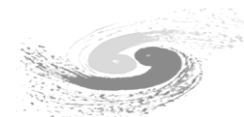
STK

ladder and layer



Participating institutes:
IHEP, PMO, Perugia

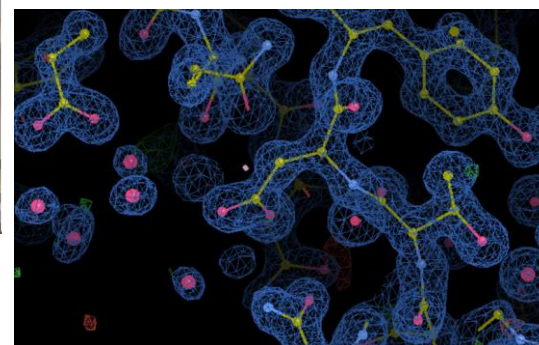
参考: 乔锐的报告



探测器面板

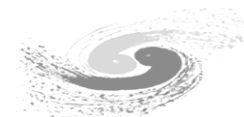


HEPS-BA生物大分子线站

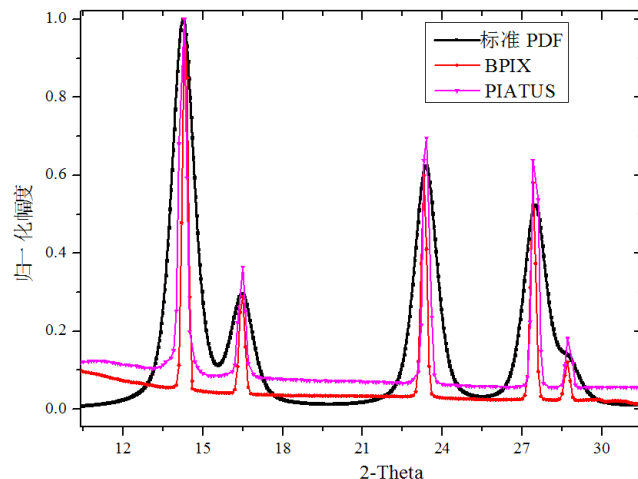


溶菌酶蛋白衍射图样及结构解析

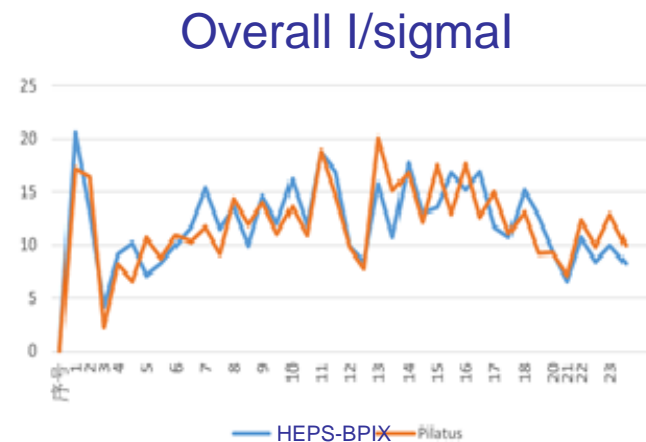
- 面向高能同步辐射光源研制X射线硅像素探测器
- 一期线站交付6M像素探测器一台，2M/1M像素探测器数台，目前已稳定开展用户实验
- 批量生产单、双模块整机（150/300K像素），已提供多个合作单位试用



Specs	BPIX-40-6M
Pixel size	140 μ mX140 μ m
Sensor	Silicon 450 μ m
Pixels/module	256X576
Number of module	5X8
Total pixels	5.898M
Threshold	2
Gain	2 bits tunable
Counting rate	> 1Mcps /pixel
Frame rate	100Hz (1kHz)
Counting Depth	14 bit
Image Depth	16bit/32bit
Module Gap	2.7mm by WB
Bad pixels	<0.5‰

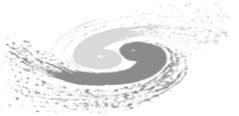


角分辨：标准样品vs BPIX vs PILATUS



标准样品数据解析R因子 BPIX vs PILATUS

- 全面对标同步辐射主流探测器PILATUS，实现国产替代
- 性能：像素140 μ m vs 172 μ m；探测器规模6M/2M/1M对标；刷新率1kHz vs 100Hz（超过）
- 稳定性：标准样品解析R因子（品质因数）在相同水平，还可进一步提升
- 生产：关键器件、工艺全部国产化



- 生产

- BPIX芯片已量产三个批次（12片+50片+50片），功能、良率均非常稳定，定型
- 模块、整机工艺基本定型，后续批次将进一步加强QA/QC管理，提高模块良率和模块生产一致性

- 研发

- 光源二期正在进行线站规划（70条线站），BPIX将作为标准设备，批量生产大量采购
- 根据线站需求，已讨论确定四种新型像素探测器的后续研发，均已开展芯片设计

- 衍生应用及合作

- 一些原本采用PILATUS探测器的国内高端设备/应用单位已与我们开展接洽、部分已开展合作
- 聚变诊断：已同ITER签订横向合同，一期提供BPIX模块开展qualification评估，有望进一步赢得二期合同（针对ITER能量的探测器改进及定制）
- 半导体设备：部分采用XRD原理进行测厚的设备厂商已与我方接洽，已提供单模块样机试用评估，部分已尝试申请联合课题开展合作
- 电镜：有单位接洽，暂无实质动作

SILICON DETECTOR APPLICATION SCENARIOS

- Future applications
 - Continuation in particle-physics and astrophysics experiments,
 - Continue in HEPS, national facilities,
 - Should we explore applications in other fields? If yes, what would be the priority?

ELECTRONICS APPLICATION SCENARIOS

- What we have in EPD, an incomplete list:
 - Readout electronics in silicon sensors
 - LGAD-strip readout ASIC
 - SiPM readout ASICs
 - FPMT readout ASIC: FPMROC1 and FPMROC16
 - TDC aiming to reach 5 ps resolution/precision
 - High speed data link for detector front-end electronics:
 - Data aggregator, SerDes, LDD, TIA (for optical module), at 11 Gbps
 - R&D for 20 Gbps with PAM4
 - ADC at various precisions and sampling rates
 - Radiation tolerate ASICs for configuration/control/monitoring: I2C, SPI

ELECTRONICS APPLICATION SCENARIOS

- Technologies we use, again an incomplete list:
 - Sensor dictated: Tower Semiconductor, others?
 - SMIC CMOS 180, 130 and 55 nm, with recent concentration on 55 nm
- Technologies CERN uses:
 - Sensor dictated: many.
 - TSMC CMOS 130, 65 and 28 nm

ELECTRONICS APPLICATION SCENARIOS

- The current (aimed) applications
 - In particle-physics and astrophysics experiments
 - In HEPS (mostly silicon sensor readout related)
 - In medical imaging: TOF-PET

ELECTRONICS APPLICATION SCENARIOS

- Future applications
 - Continue all the R&Ds for the physics experiments and facilities
 - Continue the efforts in applied fields, such as the TOF-PET
 - China ASIC development Platform for physics Experiments (CAPE)
 - To address the problem ASIC R&D faces: slow, high risk and high cost
 - To promote collaborations among research institutes and universities in China.
 - Should we explore applications in other fields? If yes, what would be the priority?

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