



Cornell University  
Laboratory for Elementary-Particle Physics



# Injection with Pretzels at CESR

Working Group 6 – Injectors & Injection

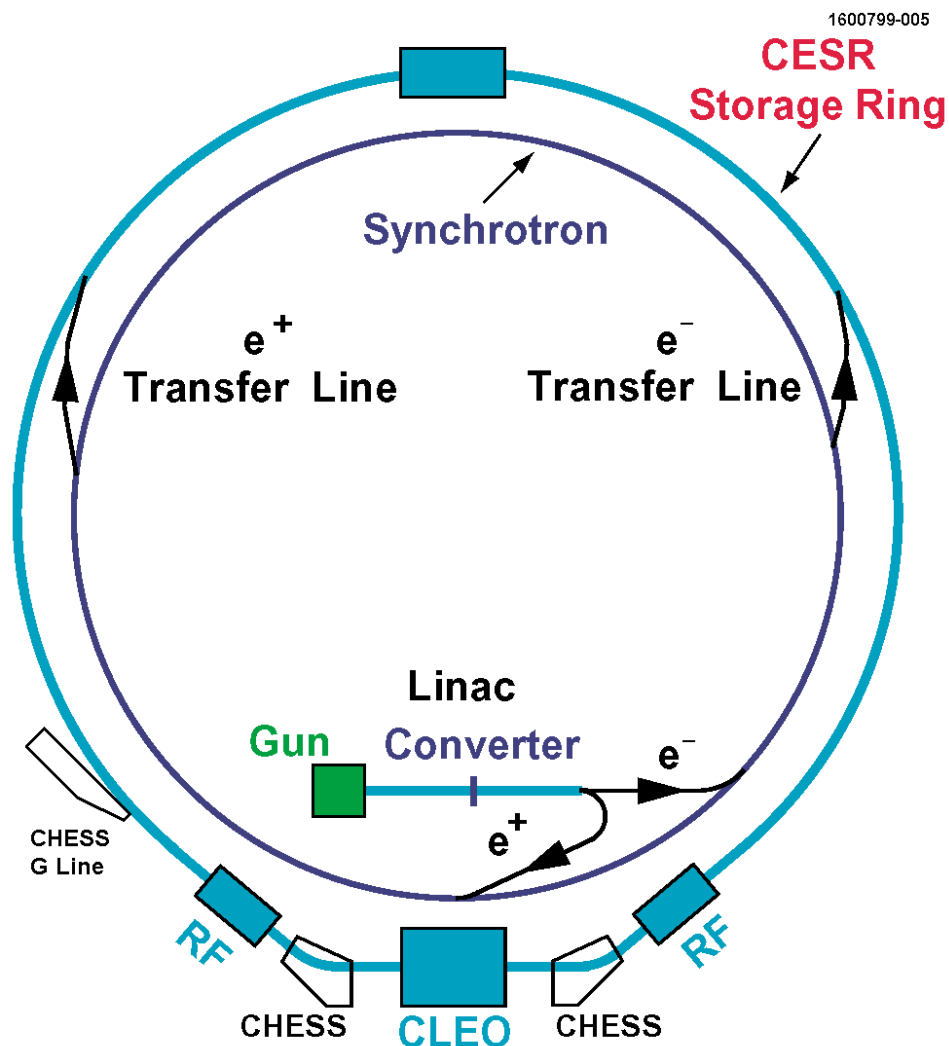
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# CESR Complex

- CESR injector is a full-energy synchrotron with  $e^+/e^-$  linac providing a programmable pattern of bunches each 60 Hz cycle.





CESR Injector		
	<b>Parameter &amp; Units</b>	<b>Value</b>
	Injector repetition rate [/s]	60
	Linac Energy (e+/e-) [MeV]	160/300
	Linac max bunch number	24
	Linac charge/bunch (e+/e-) [nc]	0.01/0.1
	Linac RF frequency [MHz]	2855.77
	Synchrotron Circumference [m]	755.84
	Synchrotron RF frequency [MHz]	713.943
	Highest common frequency [MHz]	71.394
	Smallest common bunch spacing [ns]	14.007



(Circa. 2000)

Parameter & Units	Value
CESR Ring	
Circumference [m]	768.44
Operating beam energy [GeV]	1.8-6
Transverse damping time [ms]	24 (@5.3GeV)
Current per beam (mA)	375
Number of bunches	45
RF Frequency [MHz]	499.7594



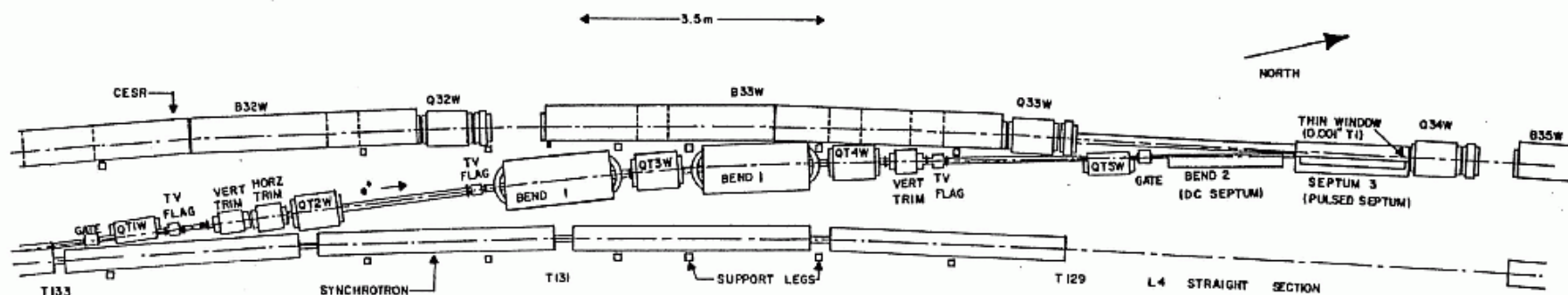
# Injection Process

- A grid-modulated cathode produces a series of precisely spaced bunches (~24 max – beam loading limit)
- Accelerate in synchrotron ~8 ms (sinusoidal B field)
- Timing system waits variable # turns for alignment with CESR buckets being filled (61/60 circumference ratio)
- Single turn extraction to transfer line through thin (3 mm) septum in CESR chamber in horizontal plane.
- Pulsed, half-sine ~ 3 turn base width, bump magnets bring stored beam next to septum.
- Injected particles damp, sometimes with help of short trim kicker (“pinger”)



# Synch-CESR Transfer Line

- Transfer lines from synchrotron to CESR
- Recent upgrade with 3 bpm's each to record bunch-by-bunch positions.

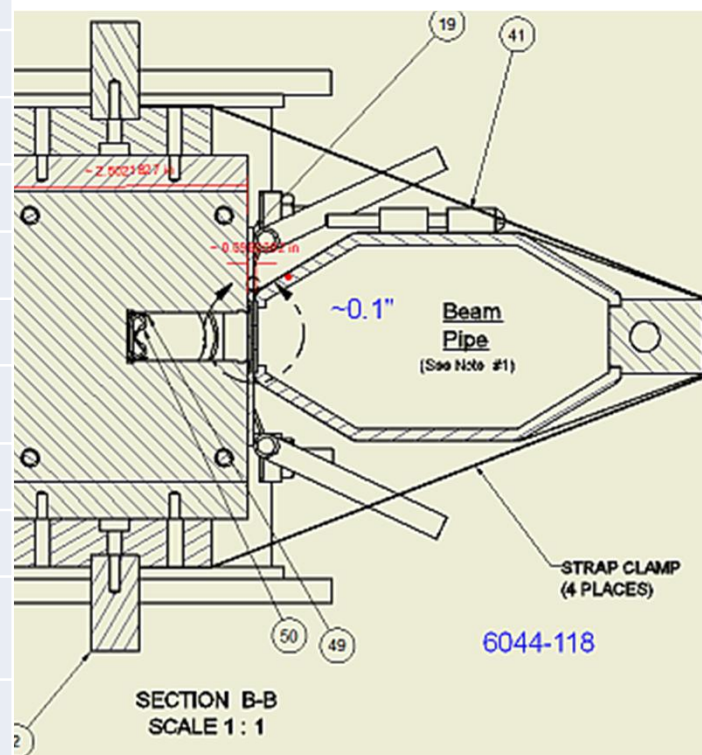




# Injection Oscillation Amplitude

- Spreadsheet example:

Septum wall thickness	3 mm
Synch beam radius:	3 mm
CESR beam H emit	5.10E-08 m
CESR sigE/E	6.20E-04
CESR 34W betaH	32.13 m
CESR 34W etaH	1.62 m
CESR 34W sigH	1.63 mm
Min wall clearance	4 sigH
Inj-Stored beam displace.	12.51 mm
Betatron amplitude	9.77 sigma
Betatron amplitude	2.21 mm/ $\sqrt{\beta}$

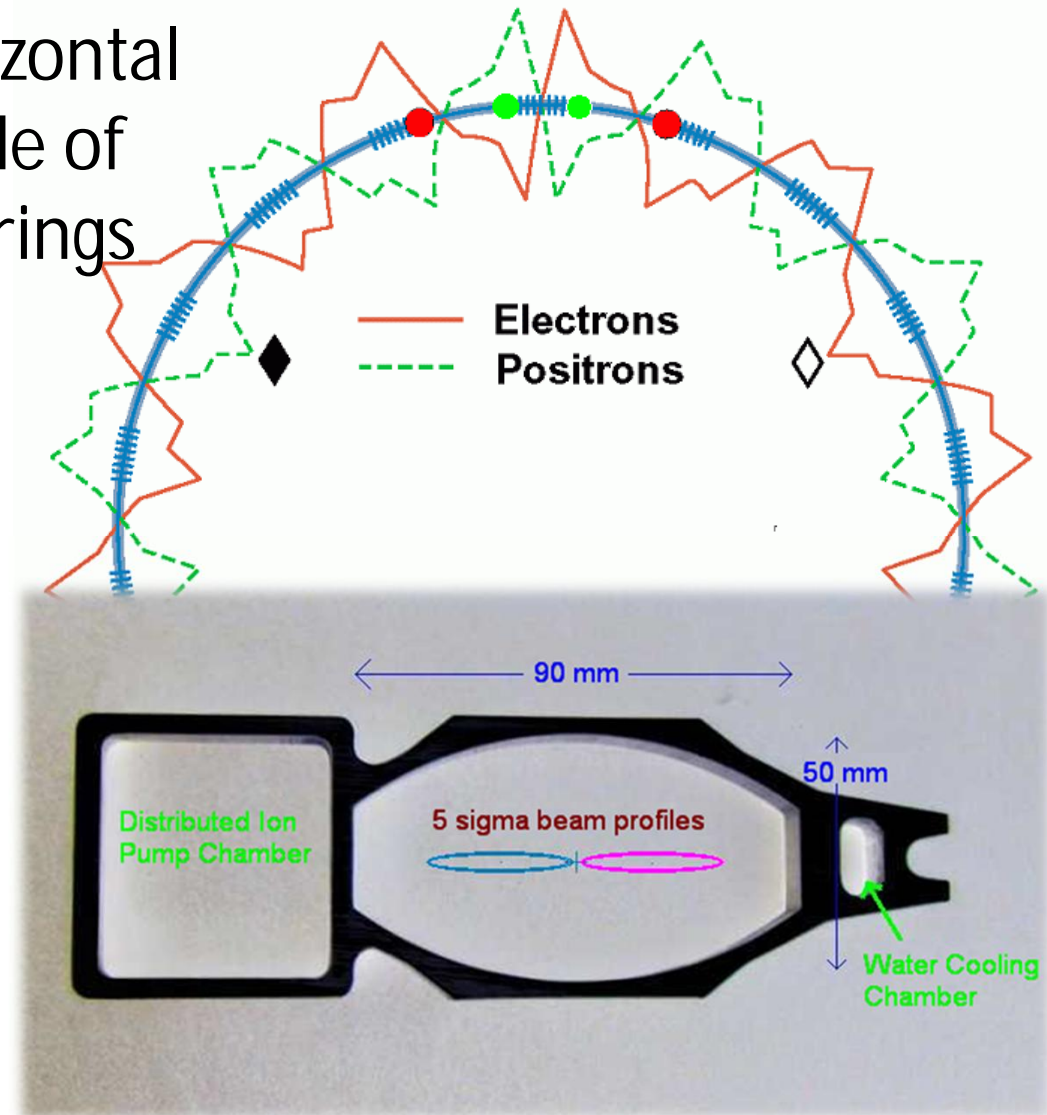


Injection efficiency 60-80% with single beam – but ...



# Horizontal Pretzel

- This  $\sim 10$  sigma horizontal oscillation amplitude of injected particles brings them into core of counter-rotating beam.
- Injection efficiency now 10-30%, requiring frequent maintenance.

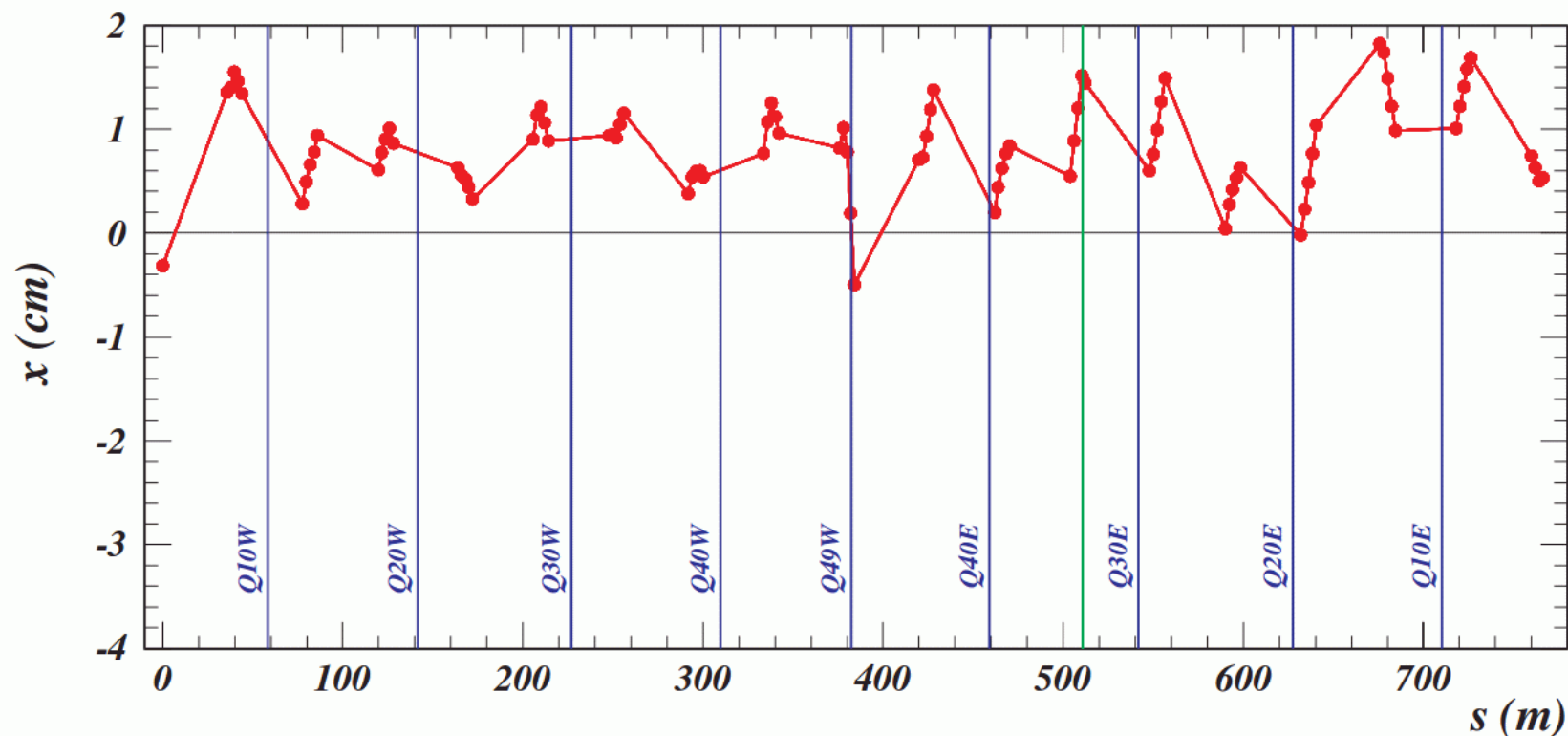






# Separation at PC's

- Clearance to counter-rotating bunches for injected bunch(s) calculation (9 trains x 5 bunches, 2.1 GeV):





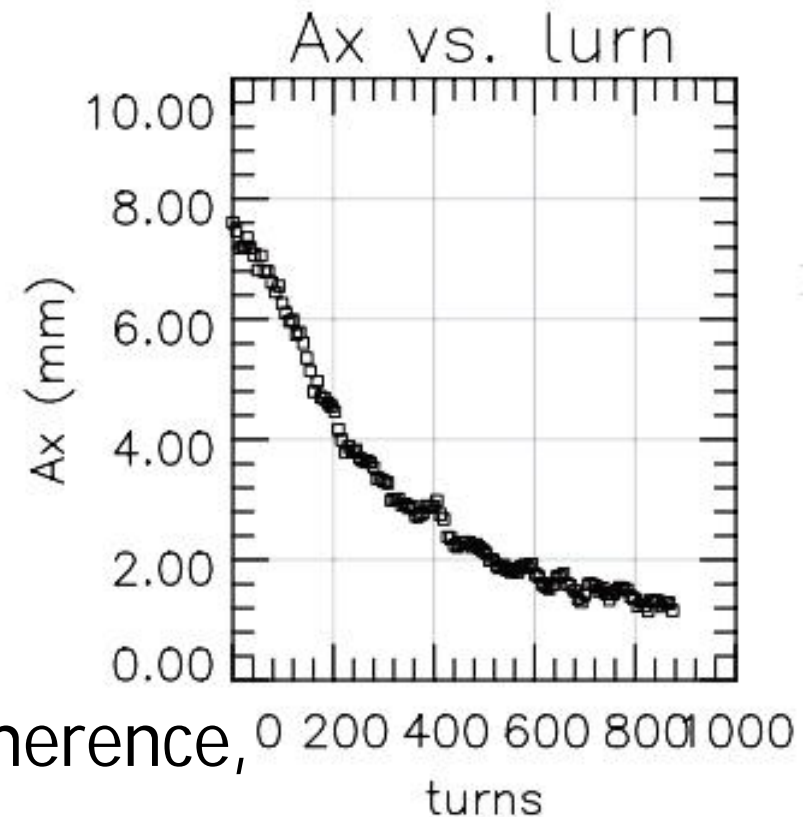
# Minimization of Injection Losses

- Several steps in design and operation have been taken to minimize injection losses.
  - Optics design – maximize minimum separation at crossings
  - Use sextupoles to split  $e^+$  /  $e^-$  tunes, minimize coherent effects ( $\Delta Q \approx 0.025$ ) –two more knobs beyond  $Q_x$ ,  $Q_y$
  - Move close to coupling resonance to increase  $\sigma_y$  of strong beam (not good for luminosity)
  - Use a one-turn kicker (“pinger”) within a few turns of injection to reduce oscillation amplitude of injected bunches - small increase in stored beam oscillations.
  - Energy mismatch tuned for best filling efficiency
  - Filling one beam  $\approx$  halfway, then the second and return to the first can keep bunch population more even.
  - Usual tuning of steering, closed orbit bumps, chromaticity...



# Amplitude Measurement

- Turn-by-turn measurements\* of beam position suggest an amplitude of ~8 mm of the injected bunch.
- Translated to  $\sigma_x$ , smaller amplitude than calculated, likely reflects the aggressive bumping of stored beam (3-4  $\sigma_x$  rather than 5) and similar positioning of the injected beam w.r.t. the septum.
- The fast decay reflects decoherence, not actual damping.



\* Billing et al., PAC 2005, p. 1229



# Energy dependence

- When CESR HEP began Charm studies (1.8-2.2 GeV vs. 5.3 GeV beam energy) the PC effects became more severe as expected.  
(note – damping time increased only x2 due to 1.8 T wigglers)
- Filling current limits dropped from 375 ma/beam to 75 mA .



# Summary

- Injecting against counter-rotating beam adds challenges and (at least at CESR) is the most difficult aspect of multi-bunch operation, usually determining current limits.
- Once bunch populations become very uneven it can be difficult to recover “good” injection conditions.
- Several tuning tactics have been presented.
- For a ground-up design, careful simulation of the injection process, parasitic crossings, lattice nonlinearities and errors will be essential to a robust design.



Thank you for your attention.