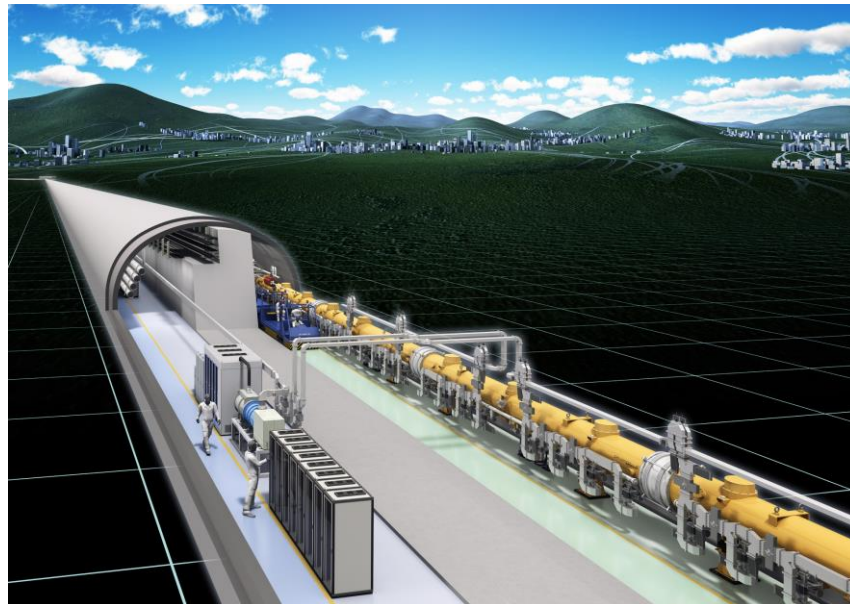




## *Recent Progress of ILC*



*H. Hayano, KEK 01312015*

***Political movement for ILC realization***



# Completion of TDR(Technical Design Report)

<https://www.linearcollider.org/ILC/Publications/Technical-Design-Report/>

**2007**

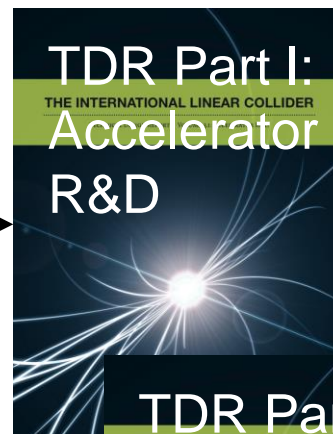
**2011**

**2013**



**ILC Technical  
Progress Report  
("interim report")**

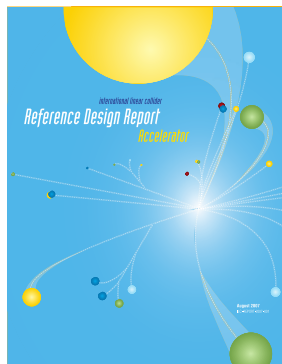
AD&I



~240 pages



~360 pages



**Reference  
Design Report**



**Technical Design  
Report**

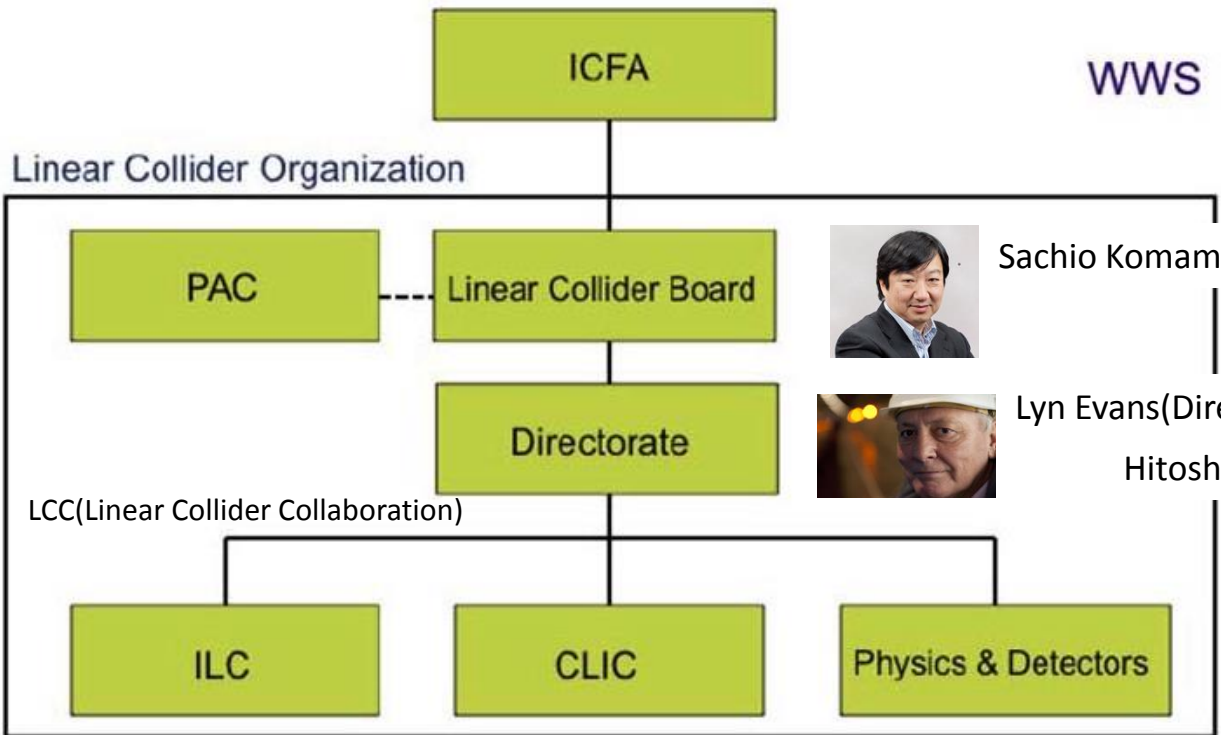
*By GDE (Global Design Effort)*



# New organization: Linear Collider Collaboration (LCC)



since 2013 -



WWS



Sachio Komamiya(Director, Tokyo-U)

Member: 5 people each from 3 region



Lyn Evans(Director, CERN)

Hitoshi Murayama(Deputy, IPMU)



Michael Harrison(Director, BNL)

Hitoshi Hayano(Deputy, KEK)

A. Yamamoto (Adviser, KEK)

Steiner Stapnes(Director, CERN)

Hitoshi Yamamoto(Director, Tohoku)

Member: 2 people each from 3 region

N. Terunuma (KEK)

N. Walker (DESY)

M. Ross (SLAC)

Y. Yamamoto (KEK)

O. Napoly (Saclay)

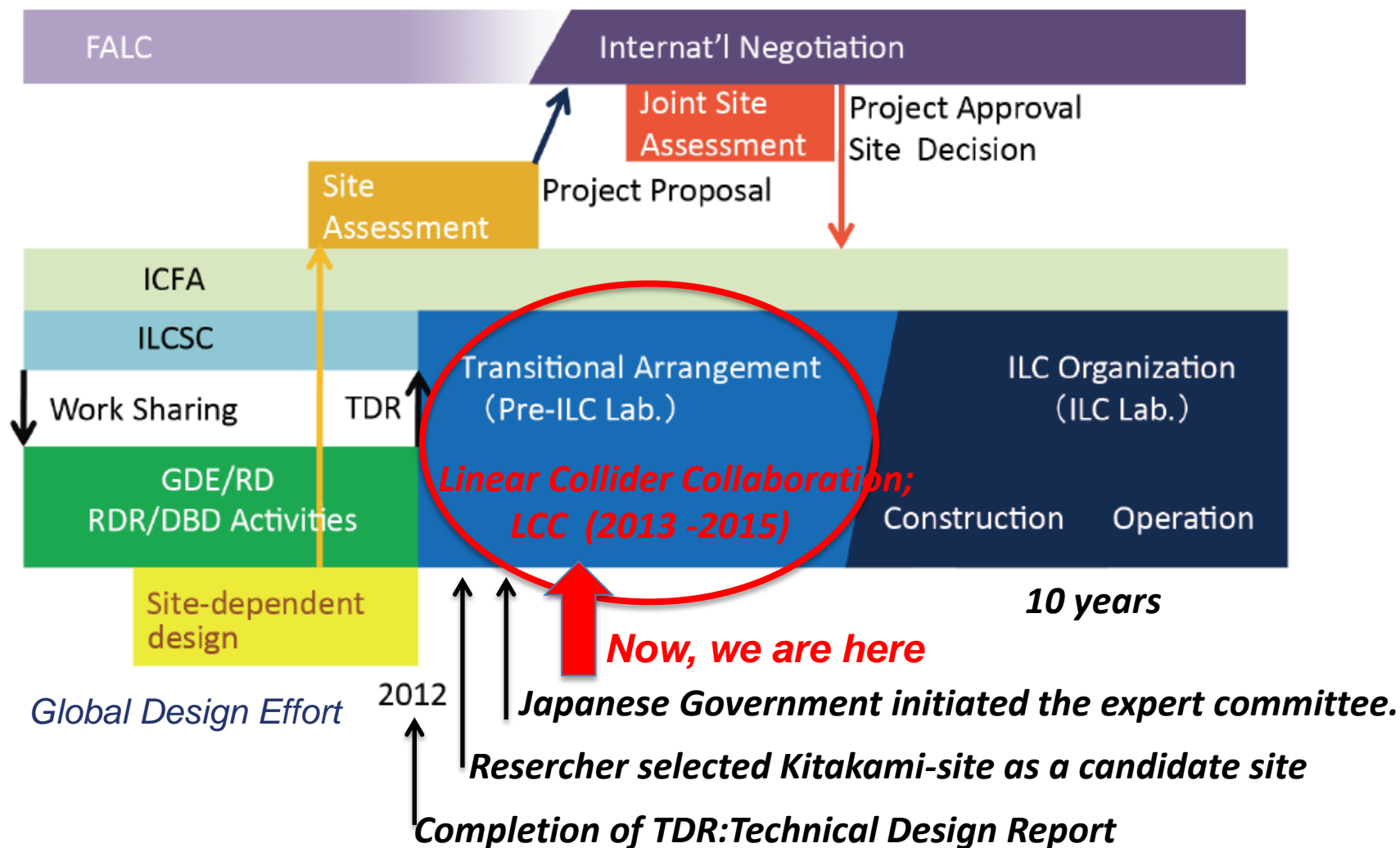
N. Solyak (FNAL)



**LCC symbol mark**

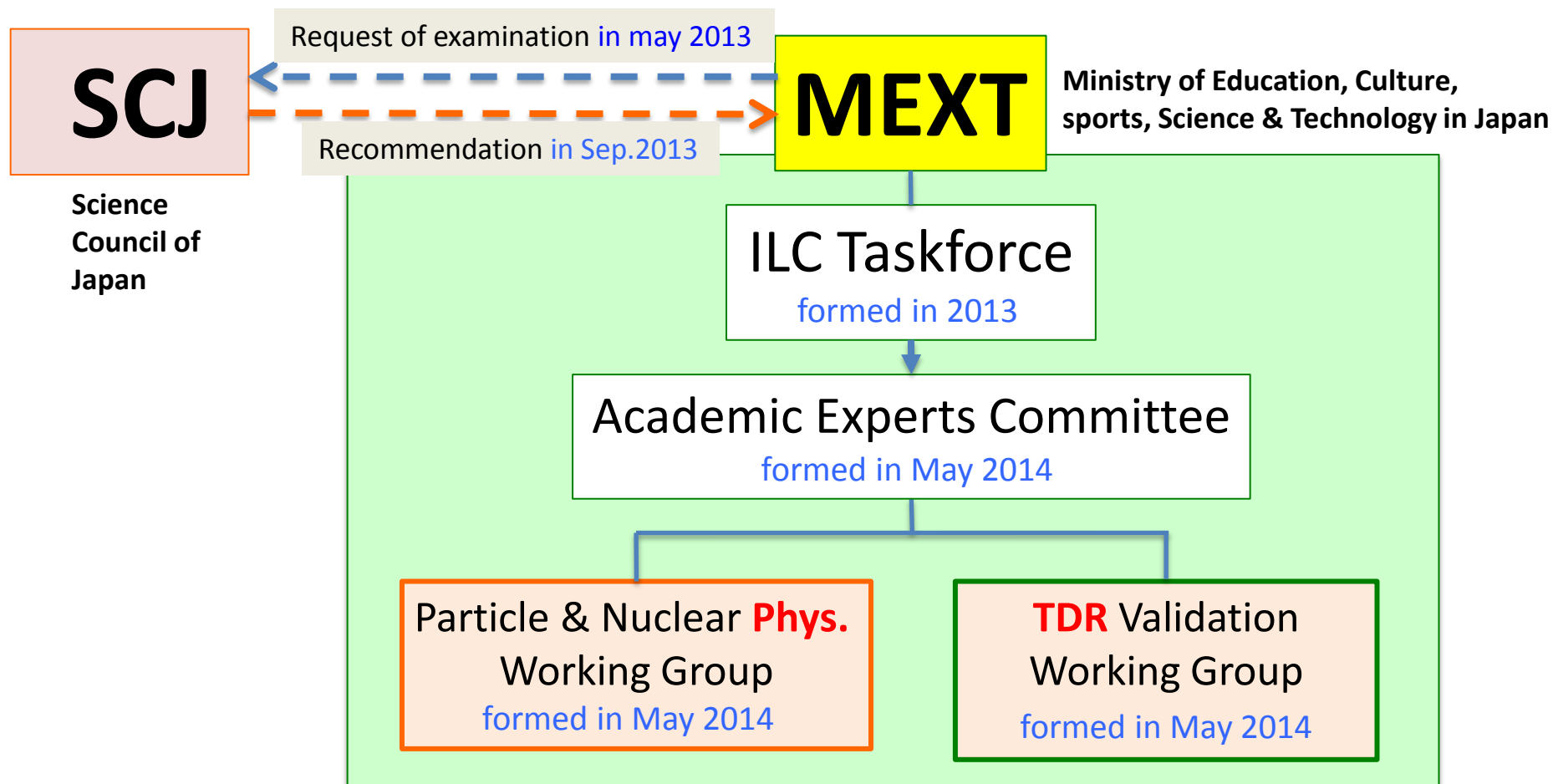


## Possible Load Map of ILC realization



# ***MEXT's Organization for Studying ILC***

## *based on SCJ's Recommendation*



# ***Mission of Expert committee***

*The mission is to analyze the followings,  
and make them complement to analyze by ILC-Task force in MEXT.*

- (1) Clear direction of ILC physics, among other research project.*
- (2) Overall cost and international cost share.*
- (3) Required manpower during construction and operation.*
- (4) What domestic organization should be.*
- (5) What is effect on society.*
- (6) Other issue on ILC.*

*Term: from 1 May 2014 to 31 March 2016 .*

# Schedule for Committee and WGs

## Experts committee

Expert from various region  
(13people)

	date
1	5/8
2	11/14
3	4/21

Physics expert (15people)

Accelerator expert (10people)

## Physics WG

	date	Subject
1	6/24	Status of Particle Physics and ILC physics overview
2	7/29	Future prospect in the US and in Europe
3	8/27	Cosmic-ray and Astrophysics, and ILC
4	9/22	Flavor and Neutrino physics, and ILC
5	10/21	Interim summary to be input to the Experts Committee
6	1/8	SSC Experience, ILC objectives
7	2/17	TBD

## TDR Validation WG

	date	Subjects
1	6/30	Overview
2*	7/	ML and SRF
3*	9/	SRF Q&A,, CFS
4*	11/	Schedule and Project Management including Cost and Human Resource
5*	1/	Sources, DR, RTML, BDS, MDI Detector Human Resource
6*	3/	TBD
* Closed session, including discussion on cost-estimate		



# ***MEXT Tender***

- *MEXT has issued a call for tender for a company to investigate technology spin-off and economic ripple effects from ILC.*
- *A report is due 31 March 2015.*

***Technical movement for ILC realization***

# ***Key Issues of ILC Accelerator***

***Site-specific CFS design has started;***

***collision point location, access tunnel, vertical shaft,  
central concrete wall thickness, He compressor location, etc***

***MDI detail design, revisit of BDS design;  $L^*$ ,  $\beta_y^*$ ,  $\beta_x^*$***

***Positron target study (undulator base);***

***Design of back-up positron source (electron drive base);***

***Over-all timing issue (length adjustment) is under study;***

**For SCRF**

## ***Key Issues of ILC SRF (1)***

### ***Cavity gradient & yield performance;***

*X-FEL High statistics data available, but operational gradient  $\sim 24\text{MV/m}$ , low from ILC.  
How to extrapolate to ILC?*

### ***More cost effective Cavity***

*Mass-production effort and cost-reduction effort by industries, world-wide.  
KEK-Industry effort, for endgroup fabrication, for EP process.*

### ***More cost effective tuner & He vessel***

*X-FEL tuner and vessel to ILC cavity package  
LCLS-II tuner development*

### ***More cost effective coupler***

*X-FEL coupler production experience, see what happens.  
Reduction of process time from 50 hours(warm state), 20hours(cold state)  
to few hours?*

**For SCRF**

## ***Key Issues of ILC SRF (2)***

### ***Demonstration of conduction-cooled SC-quad***

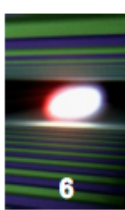
*Demonstration in FNAL and STF-CM1, see what happens.*

### ***Earthquake-resistant-proof cryomodule design***

*Simulation on one stand-alone cryomodule was done by KEK.*

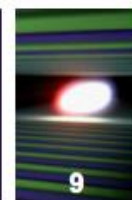
*Question arisen from expert-committee, what about connected cryomodule case?*

*Are amplitude and stress amplified?*



## Vertical acceptance tests

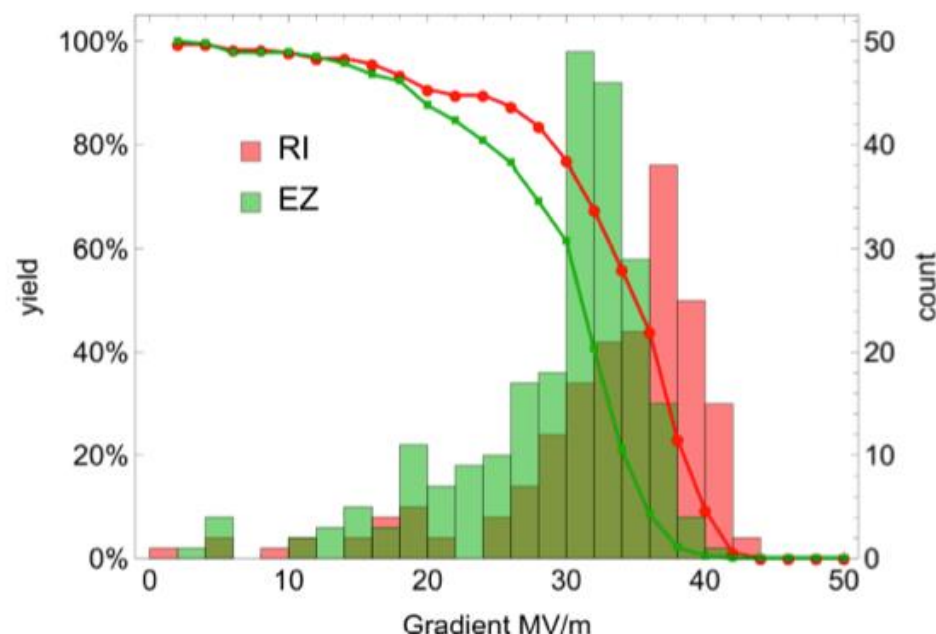
- Analysis of vertical acceptance tests includes
  - Series Cavities
  - “HiGrade”-Cavities
  - NO infrastructure commissioning tests
- So far delivered: 512 cavities (Nov 30)
- Total RF tested: ~500 cavities (Nov 30)
- Data analysis group:  
S. Aderhold, L. Monaco, D. Reschke, (D. Sertore), J. Schaffran,  
L. Steder, N. Walker, K. Yamamoto  
+ XFEL cavity data base team: V. Gubarev, D. Gall, S. Yaser
- Analysis fully based on XFEL cavity data base
- Status of vertical tests analysis: **Nov 10, 2014** (~470 cavities)



# Results: Maximum Gradient “As received”

- Analysis: No selection done, no cut

Maximum Gradient



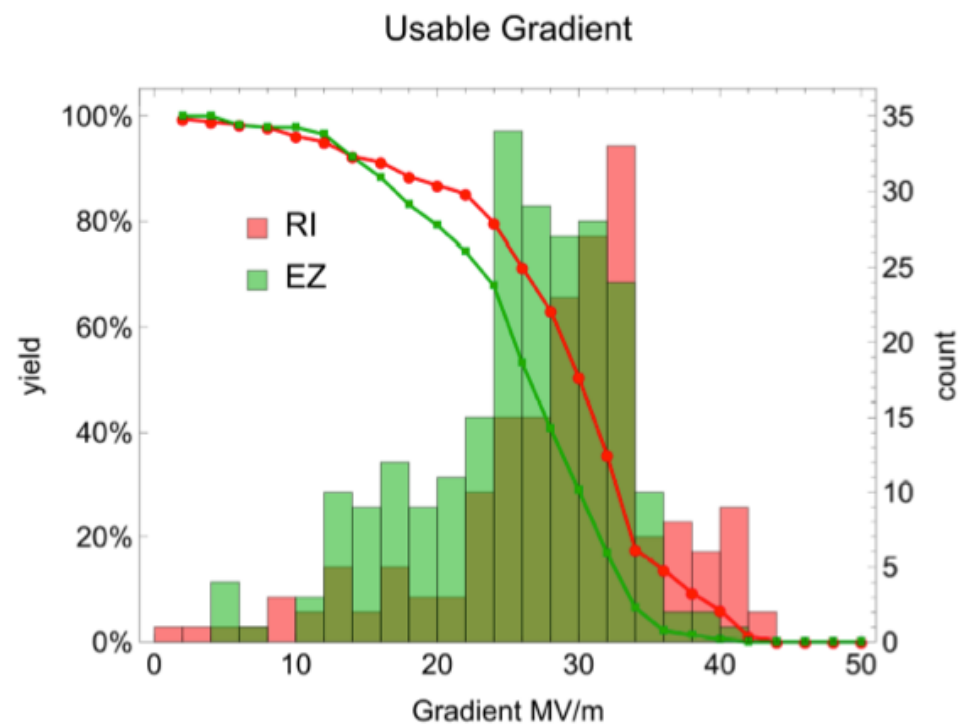
	RI	EZ	Total
Tests	182	234	416
$G_{AVG}$ (MV/m)	32.9	29.1	30.8
$G_{RMS}$ (MV/m)	7.6	7.	7.5
yield @ 20MV/m	91%	88%	89%
yield @ 26MV/m	87%	76%	81%
yield @ 28MV/m	84%	69%	75%

- Reminder: RI applies “Final EP” => higher gradients expected
- Comment: “Missing” cavities with status “as received”?  
=> About 50 cavities sent back to vendor (new status “retreatment at vendor”)

European XFEL

Results: Usable Gradient “As received”

Usable Gradient:

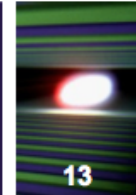


	RI	EZ	Total
Tests	182	231	413
G <sub>AVG</sub> (MV/m)	28.6	25.5	26.9
G <sub>RMS</sub> (MV/m)	7.9	6.9	7.5
yield @ 20MV/m	87%	79%	83%
yield @ 26MV/m	71%	53%	61%
yield @ 28MV/m	63%	41%	51%

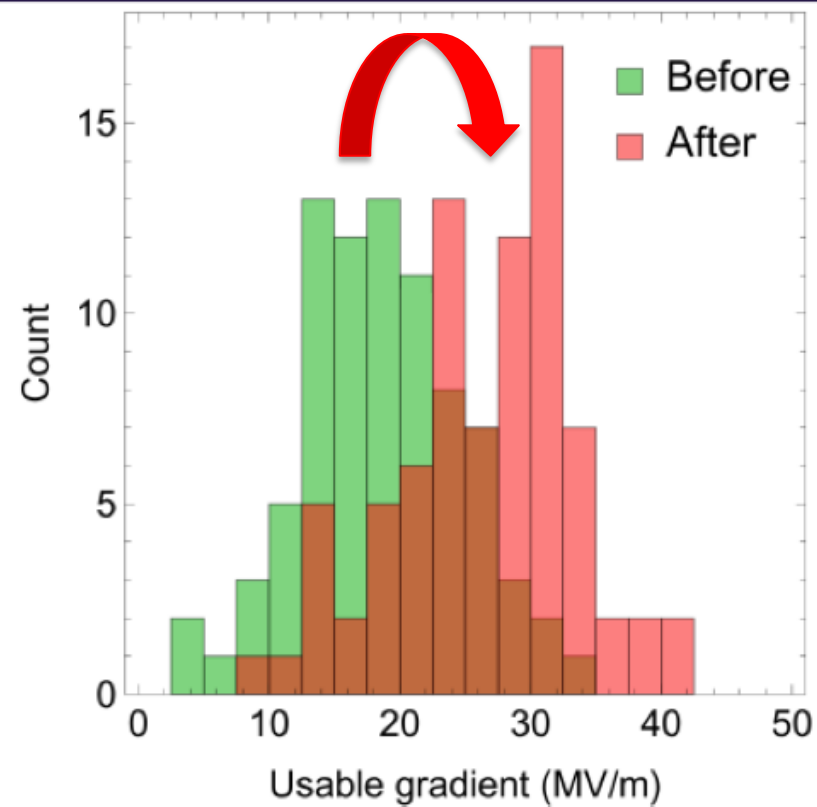
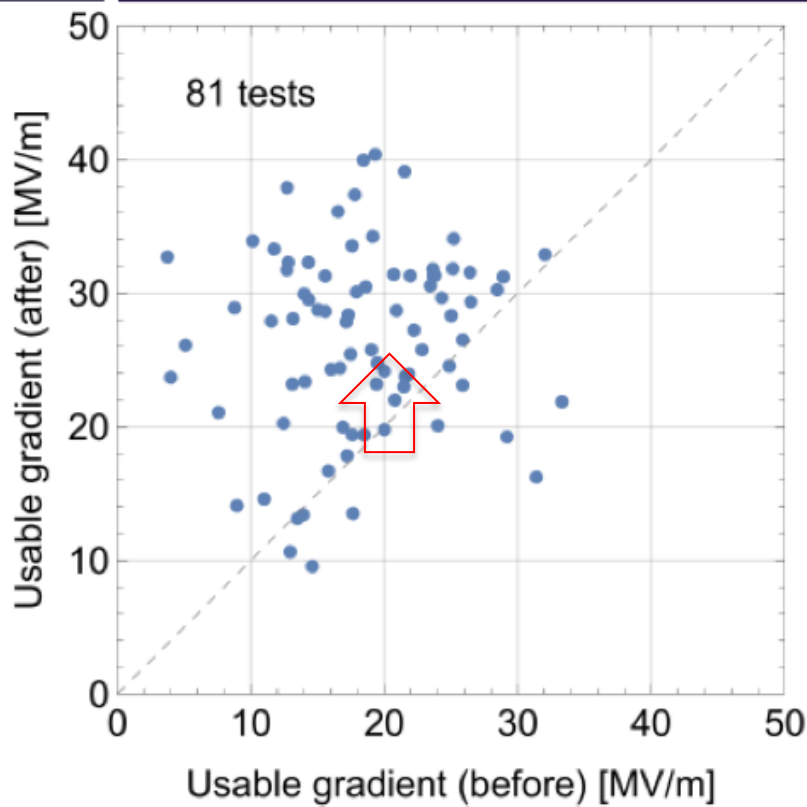
“not passed”:

- re-treatment at DESY; partly still to be done
- “special” handling e.g. retreatment by vendor accepted



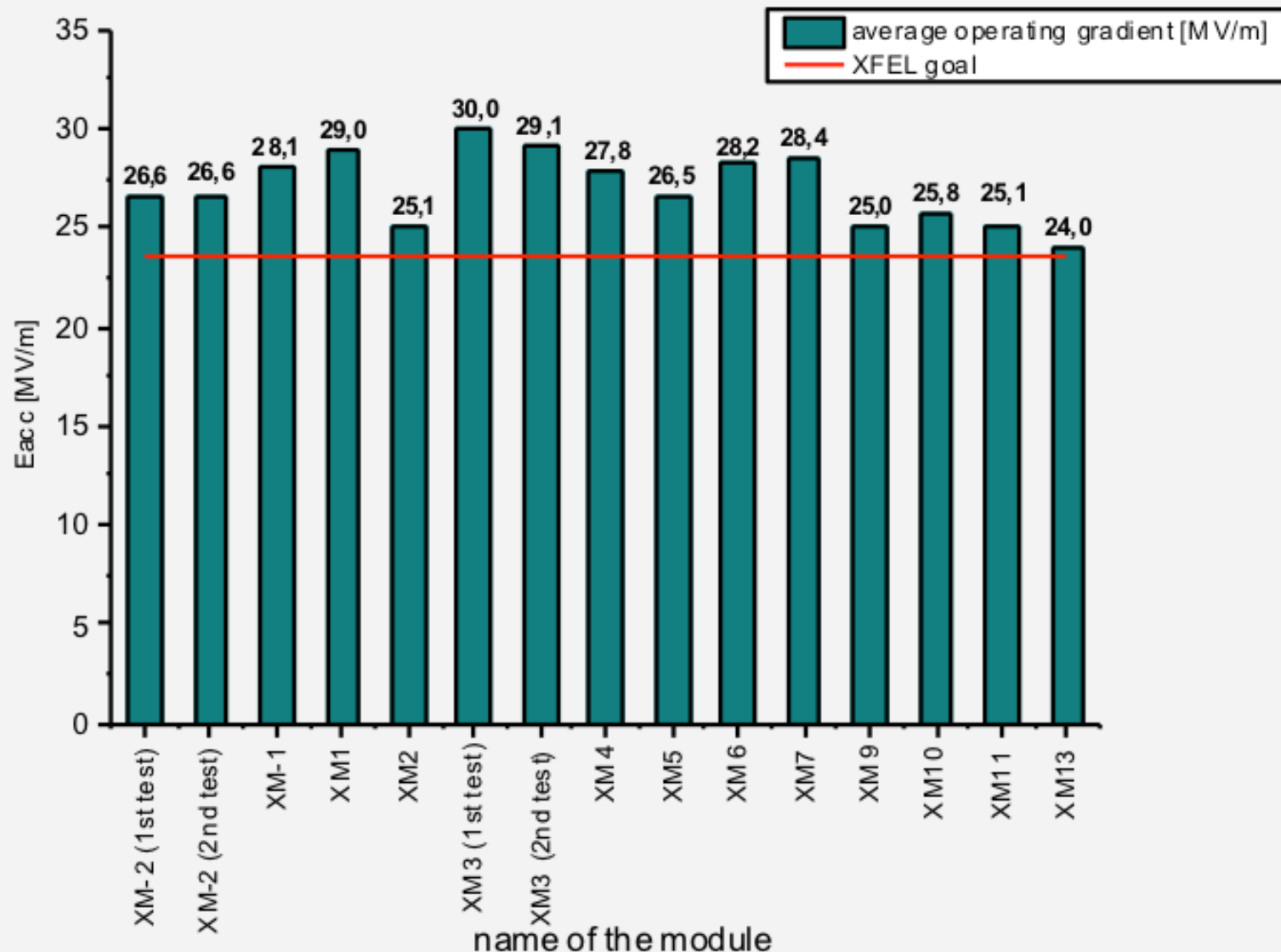
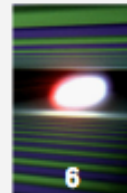


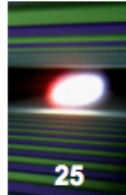
# Re-Treatment: Gradients



	Before	After
Tests	81	82
$G_{AVG}$ (MV/m)	18.5	26.6
$G_{RMS}$ (MV/m)	6.3	6.8
yield @ 20MV/m	40%	83%
yield @ 26MV/m	10%	56%
yield @ 28MV/m	7%	50%

## Module Averaged Gradient Statistics



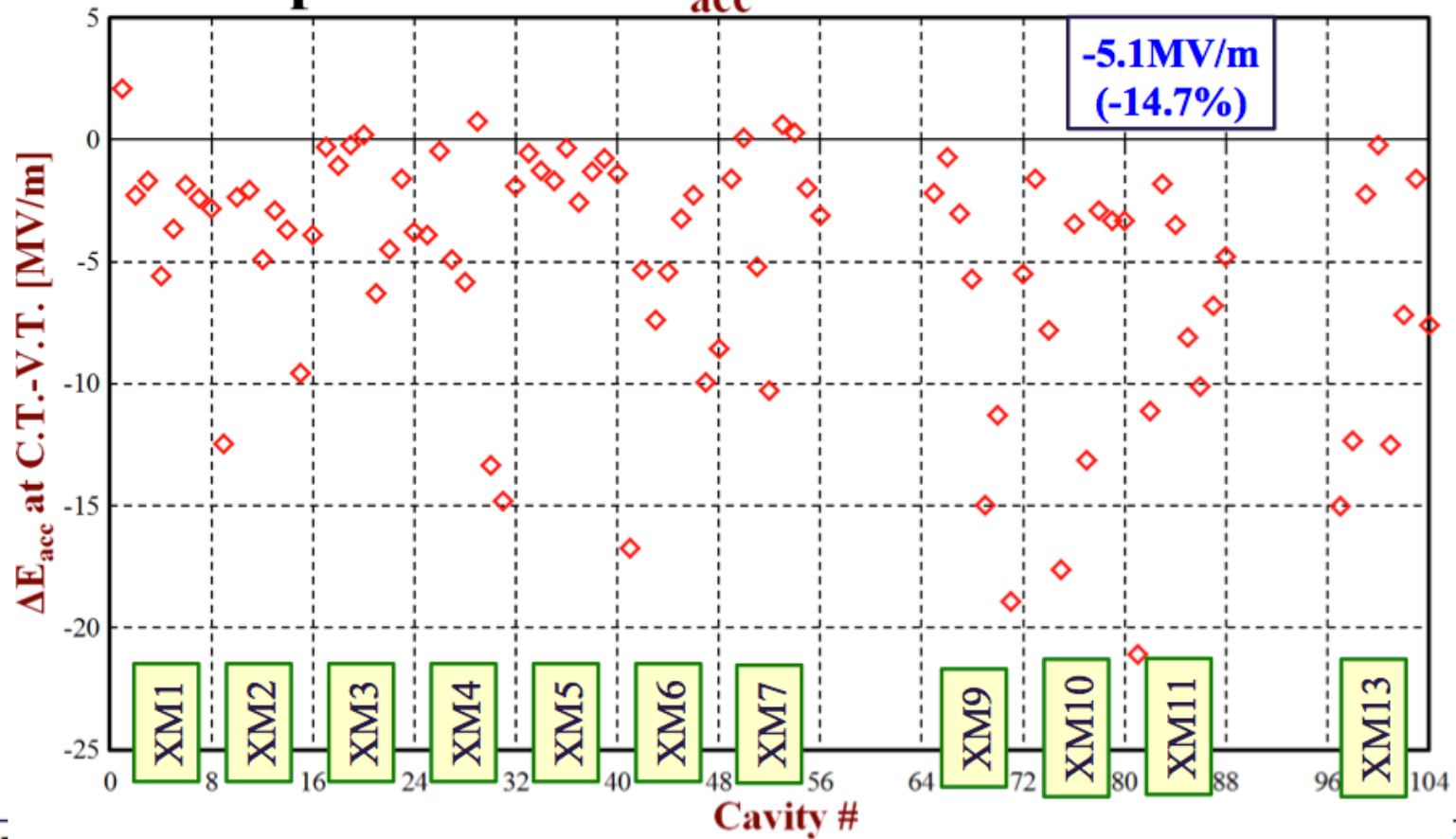


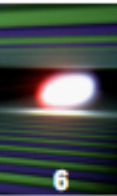
# Changes in Cavity Performance from Vertical Test to Module Test

■ Hans:

- "We lose in usable gradient between vertical and module test"
- "too often we are disappointed by a decreased gradient of single cavities"

## Comparison of $\Delta E_{acc}$ between V.T. and C.T.



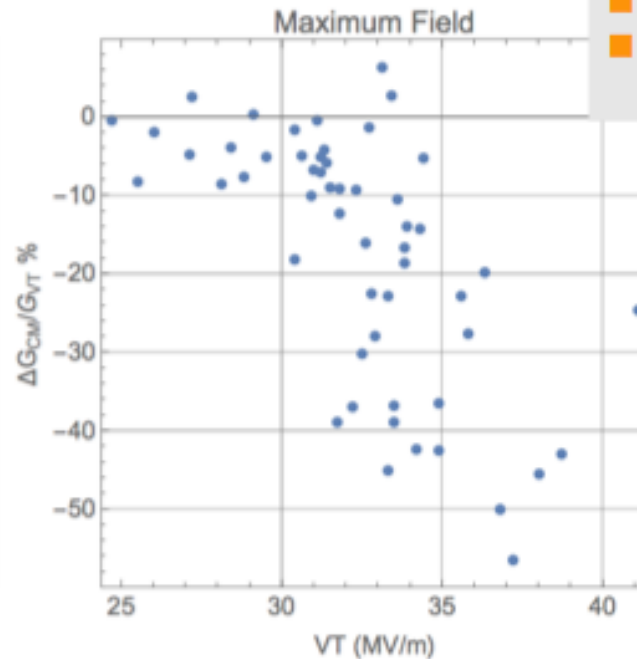
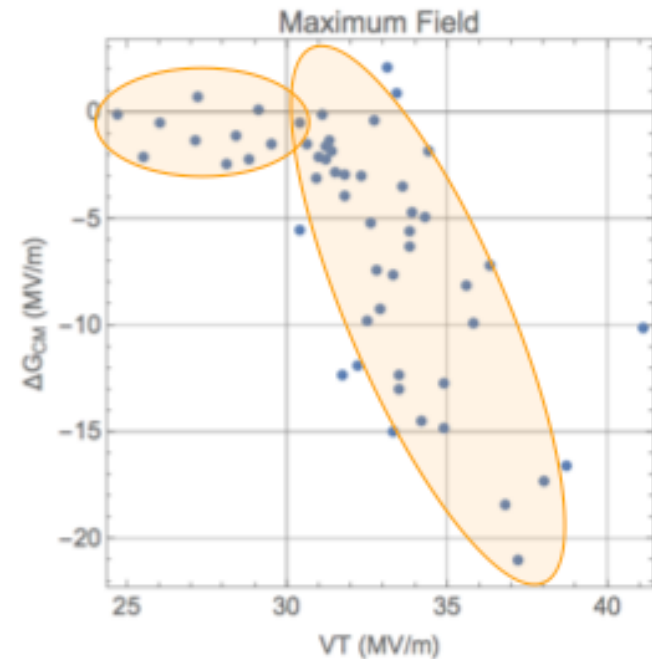


# VT-CM comparison: MAX GRADIENT

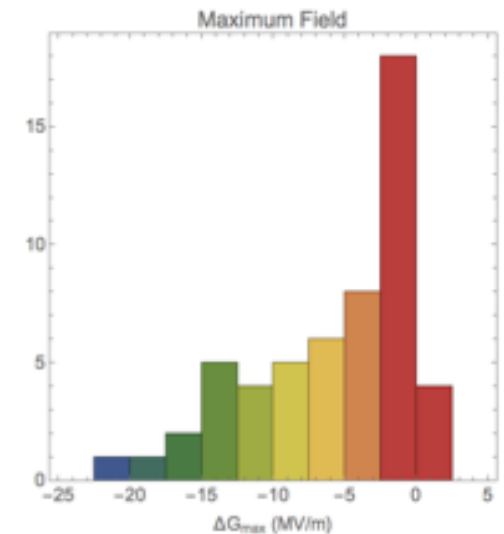
- not including power-limited CM results (quench limit)

## Stats (mean $\pm$ rms):

- 54/88 cavities
- Average reduction:  $-6 \pm 6$  MV/m
- $-17\% \pm 16\%$

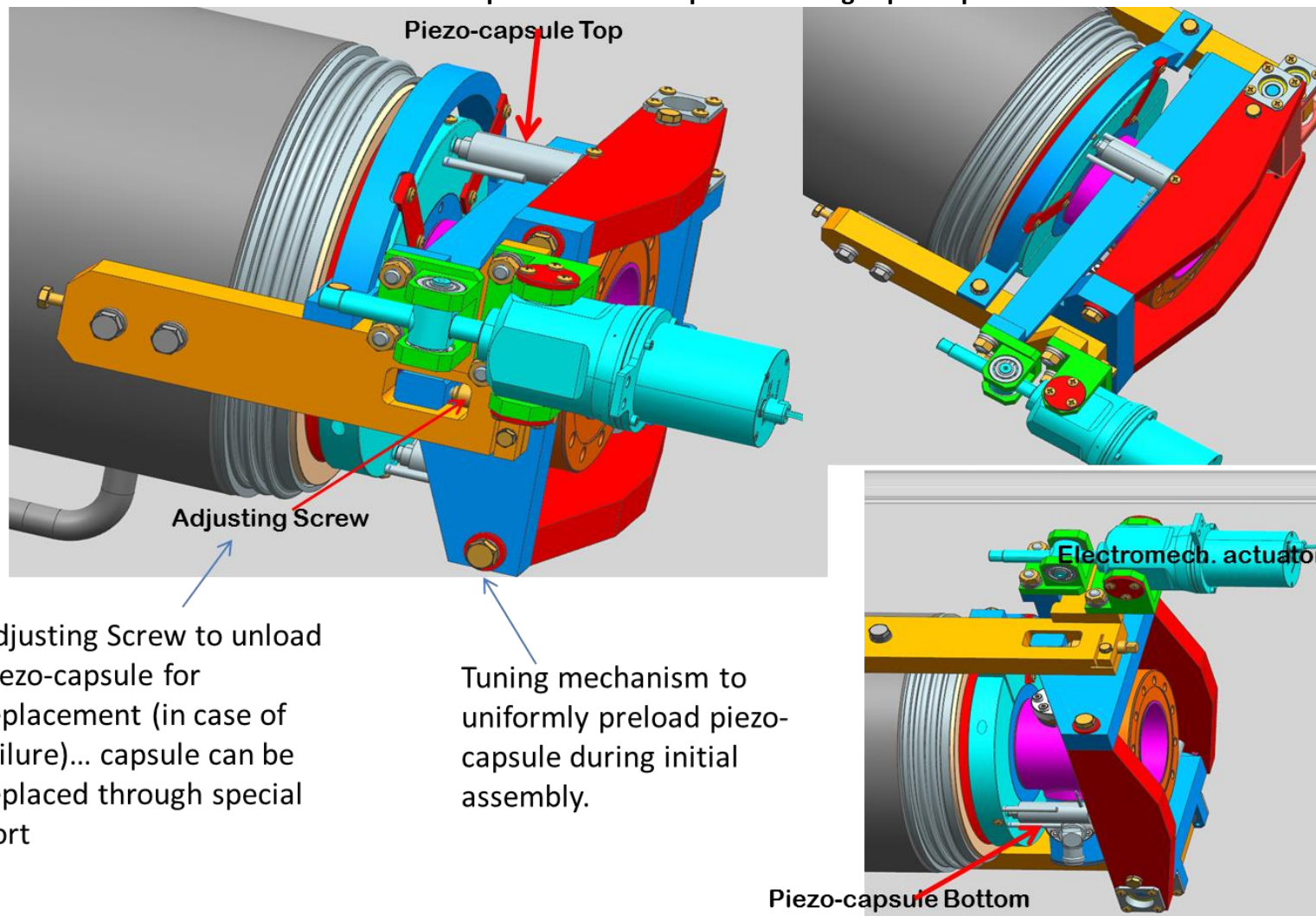


- Below  $\sim 30$  MV/m, no degradation
- Above  $\sim 30$  MV/m, correlated to VT performance



# LCLS II Tuner (designer Evgueniy Borissov)

Electromechanical actuator & piezo can to be replaced through special port



Adjusting Screw to unload piezo-capsule for replacement (in case of failure)... capsule can be replaced through special port

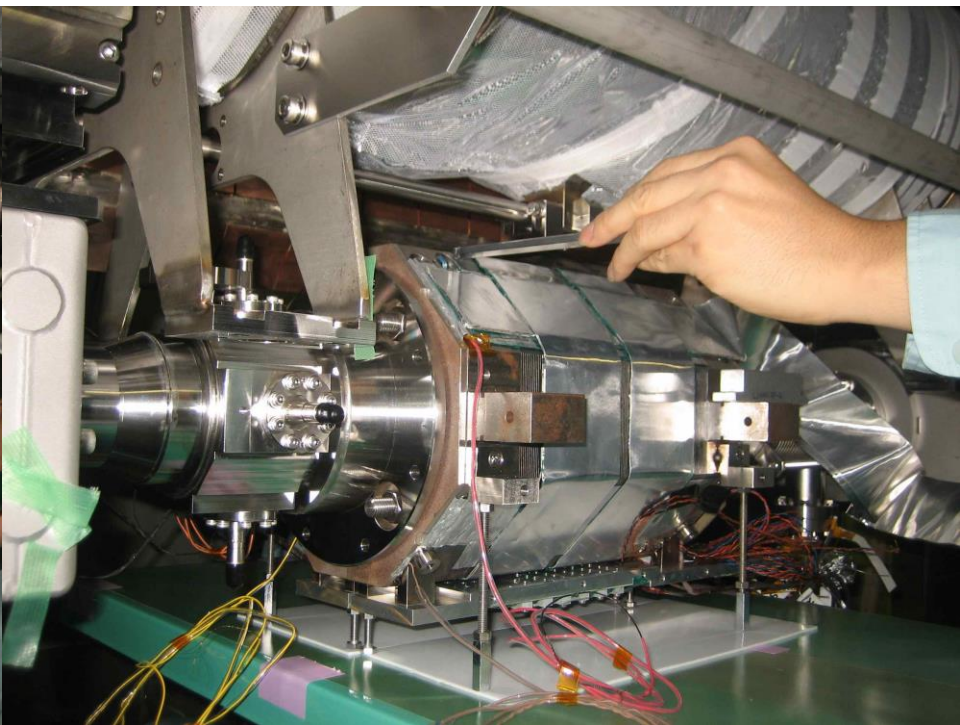
Tuning mechanism to uniformly preload piezo-capsule during initial assembly.



5.



6.



5. Lift up the magnet to right position.

6. Align the yoke, and couple the iron yoke.

***Introduction of  
participation to ILC accelerator construction***

# ***Components of SCRF***

---

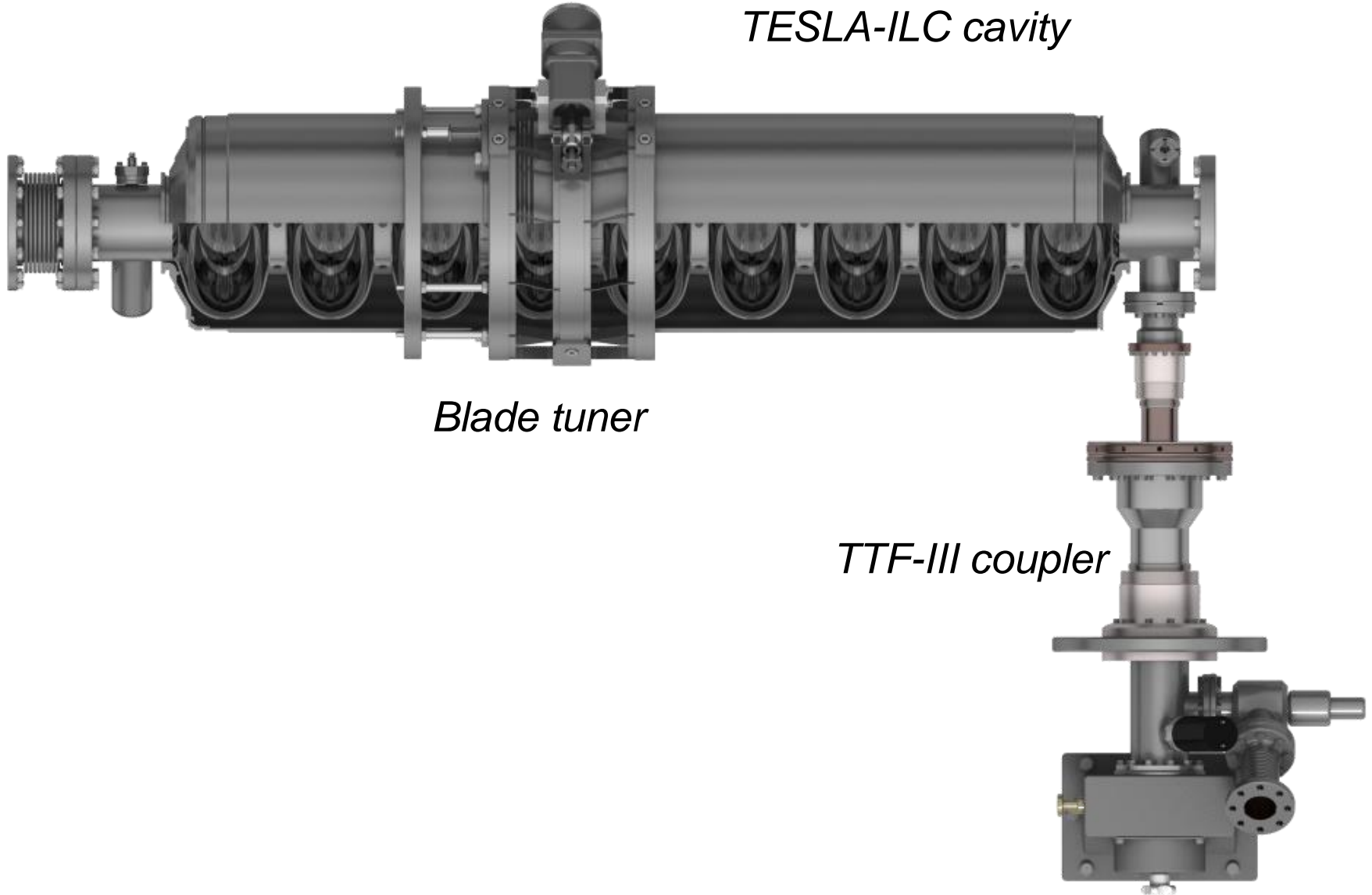
- **Cavity (or parts of cavity )**
- **He Jacket tank**
- **Magnetic shield**
- **tuner**
- **Coupler**
- **Cryomodule components**
- **RF power source, waveguids, circulators, RF loads**
- **Digital RF control**
- **SC magnet**
- **Cold BPM**



***For SCRF***

## ***TDR Cavity Package***

*TESLA-ILC cavity*



*Blade tuner*

*TTF-III coupler*

**For SCRF**

# TDR Cryomodule

1701 unit (TDR)

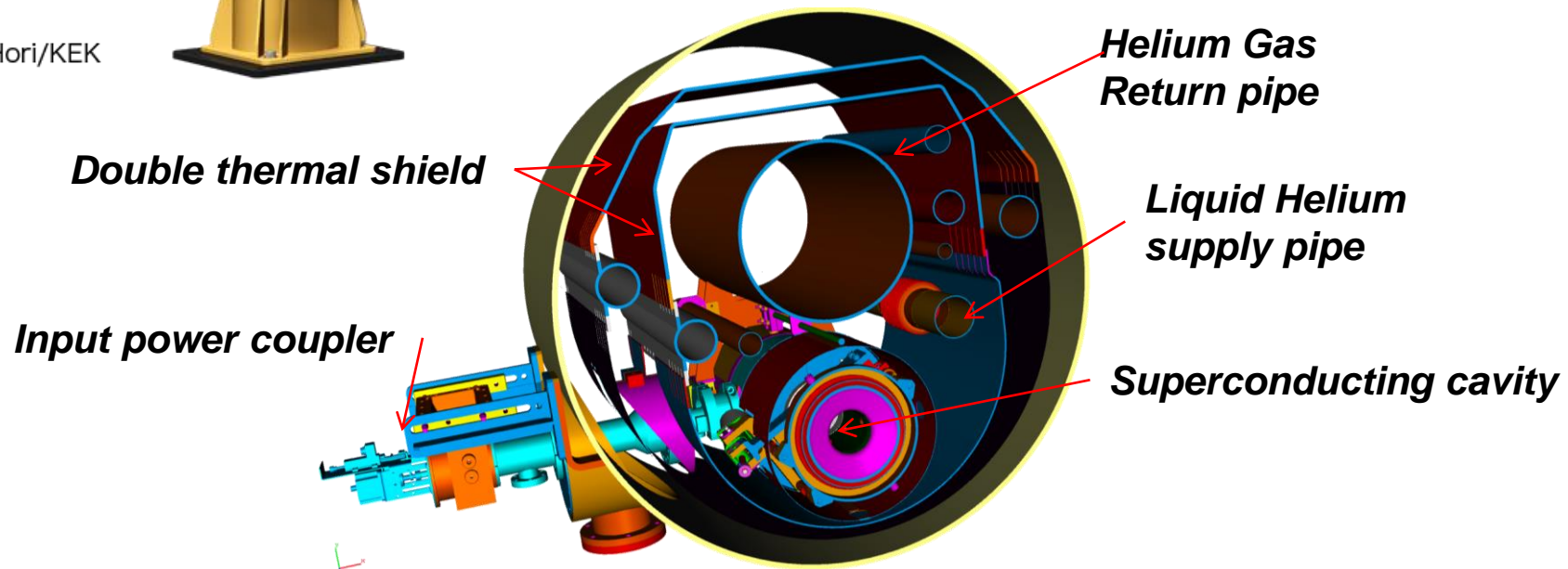
1m diameter cryostat

Type-A: 9 Superconducting cavities inside,  
Type-B: 8 Superconducting cavities  
and 1 SC quadrupole magnet,



ILC cryomodule (length 12.65m)

©Rey.Hori/KEK



Double thermal shield

Helium Gas  
Return pipe

Liquid Helium  
supply pipe

Input power coupler

Superconducting cavity

## ***Components other than SCRF***

---

- **Magnets**
- **Magnet Power Supply**
- **Vacuum chamber**
- **Vacuum pump, gauge, gate-valvs**
- **Beam Monitors**
- **Control computers**
- **Master Oscillator and RF&timing distribution**
- **Radiation monitors**



*View of  
ILC damping ring*

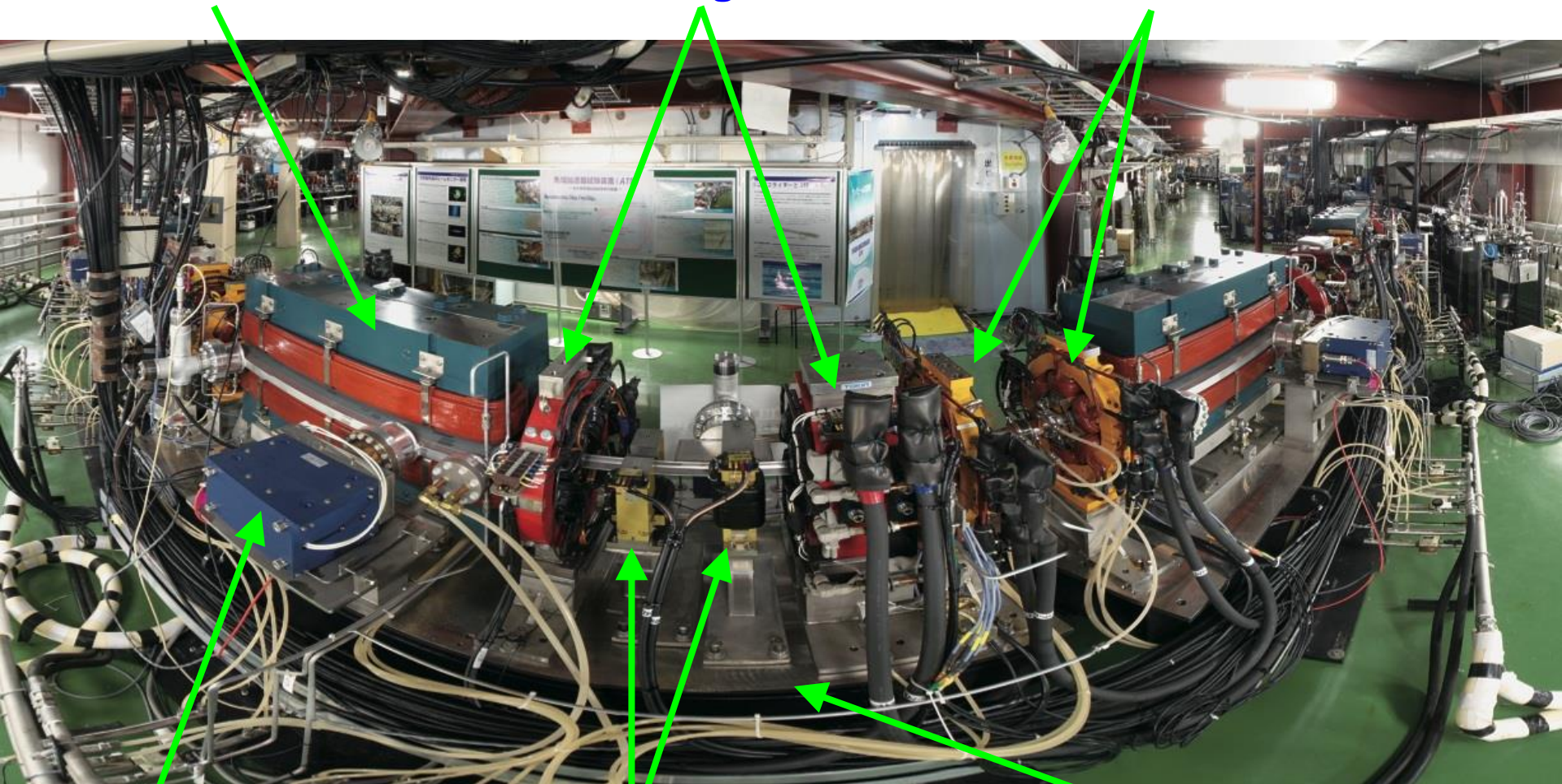


## *Example of ATF damping ring*

Bend magnet

Q magnet

Sextupole magnet



IonPump

Steering magnet

Mover table

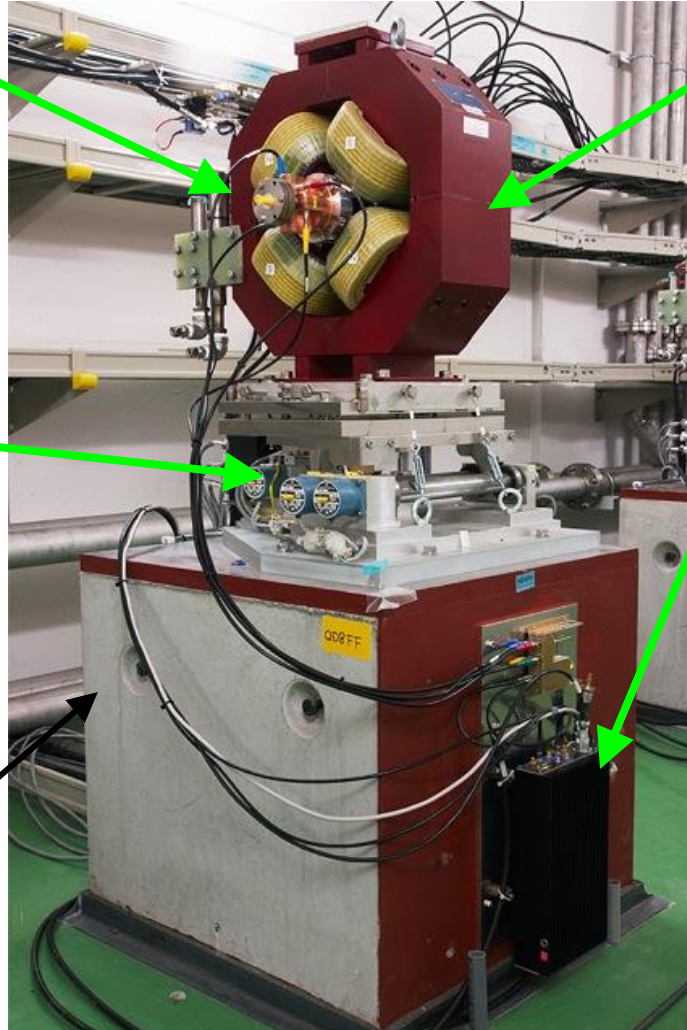


## *Example of ATF2 final focus line*

Q-BPM  
(KEK,PAL)

Magnet  
mover  
(SLAC)

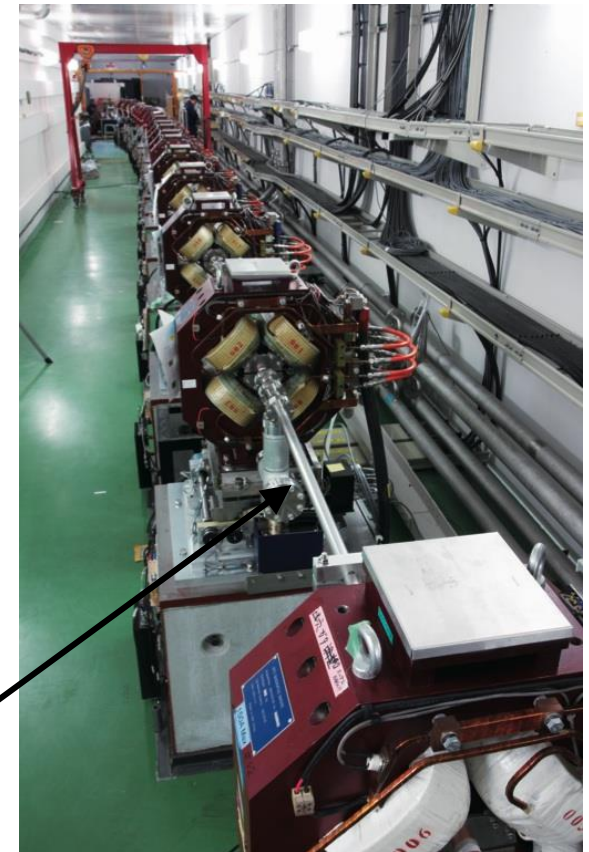
Stage (KEK)



Vacuum chamber (KEK)

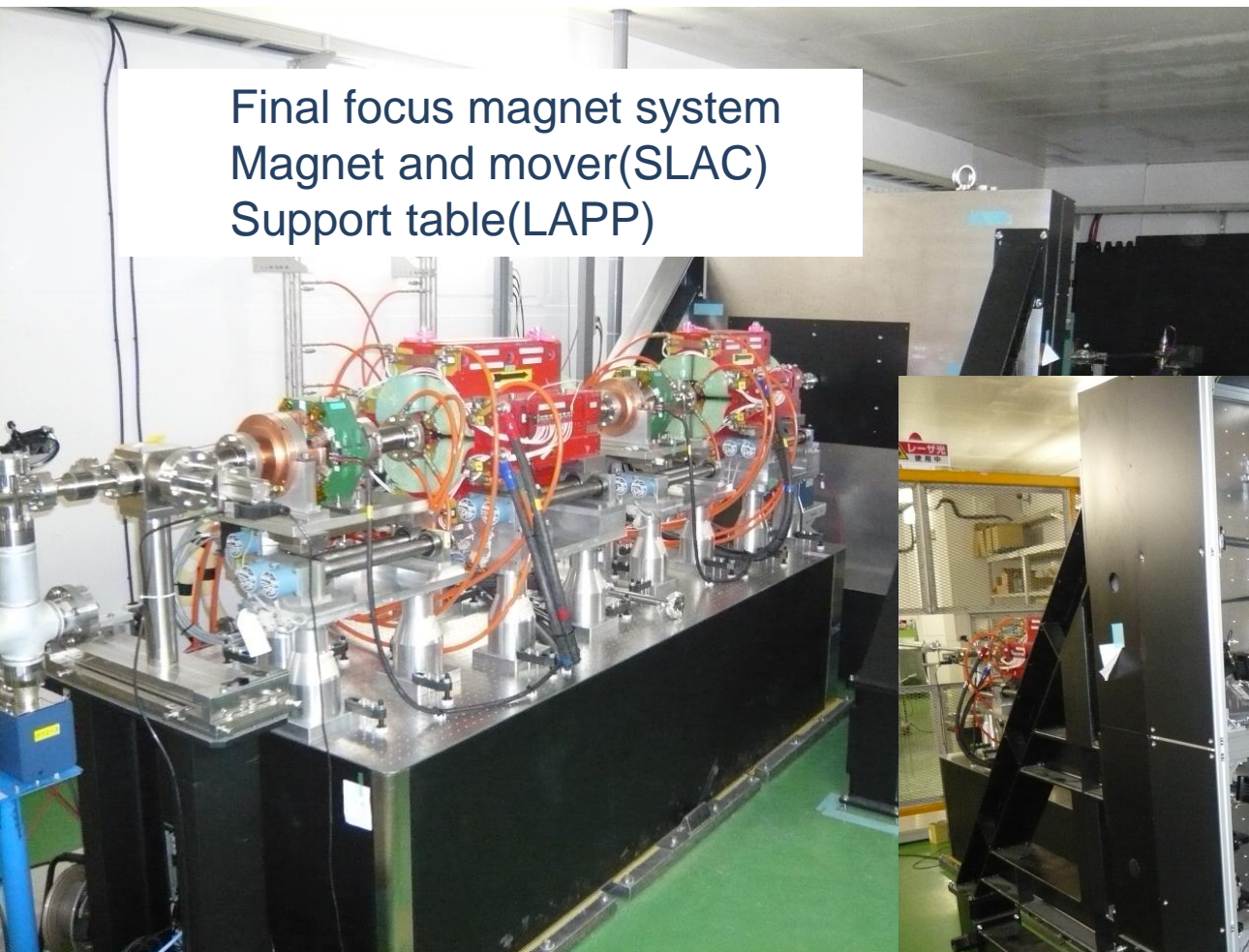
Q magnet  
(KEK,SLAC,IHEP)

Q-BPM  
electronics(SLAC)



## ***Example of ATF2 focus part***

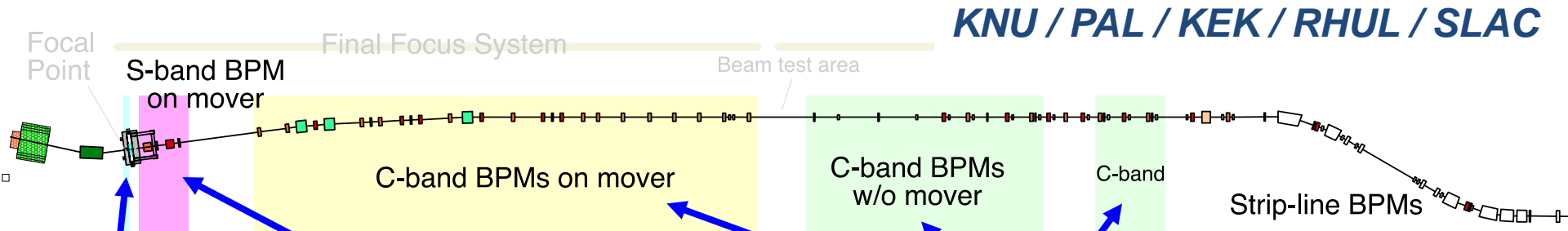
Final focus magnet system  
Magnet and mover(SLAC)  
Support table(LAPP)



Beam size monitor  
(Tokyo Univ., KEK)



# ATF2 beam position monitors



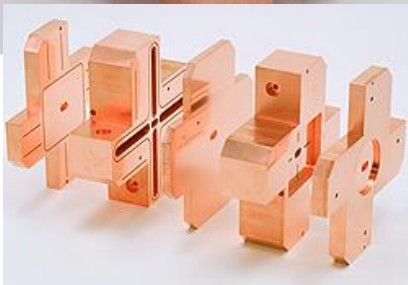
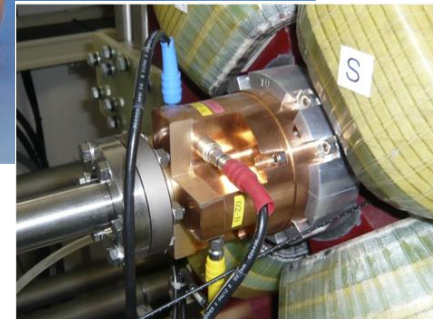
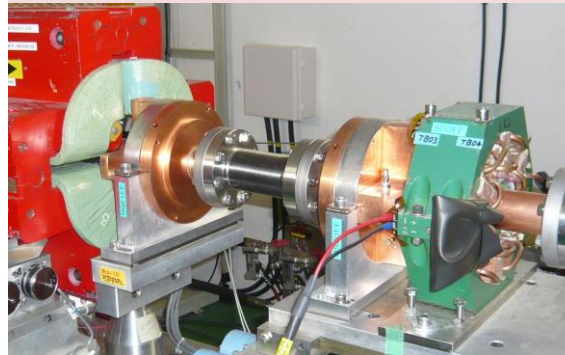
**IP BPM system**  
 (BPM + Ref) Cavity  
**1 unit**  
 Target : 2 nm  
**Aperture: 6 mm(V)**

**S-band BPM system**  
 BPM cavity: **4 units**  
 Ref. cavity: **1 unit**  
 Target : 100 nm  
**Aperture:  $\phi 40$  mm**

**C-band BPM system**  
 BPM cavity: **34 units**  
 Reference cavity: **4 units**  
 Target resolution: 100 nm  
**Aperture:  $\phi 20$  mm**

after blazing

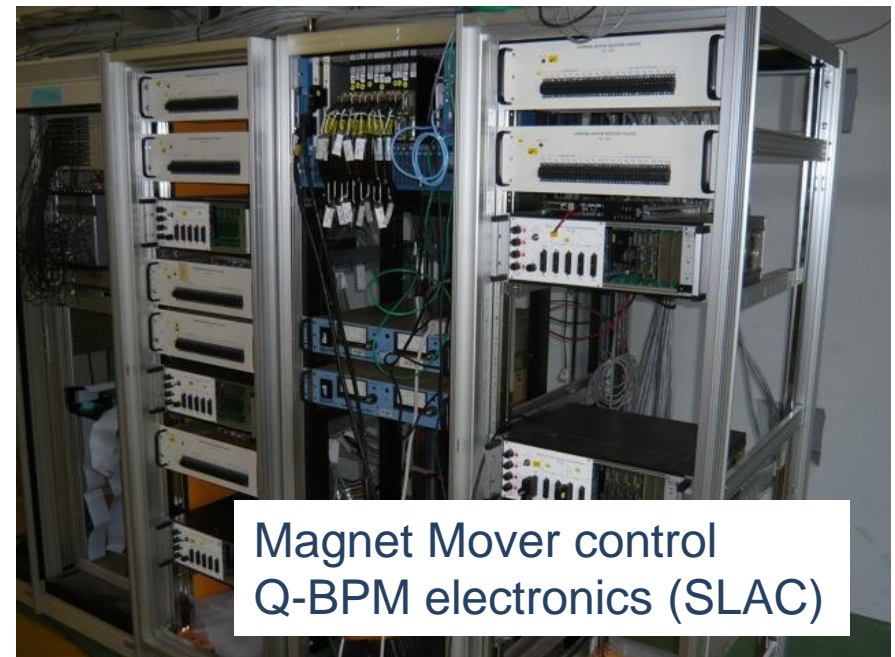
SMA  
 connector





## ***Example of ATF2***

### ***Magnet power supply and instrumentations***



***Let's participate to ILC accelerator construction***

***Thanks***

***End of slide***