

Next silicon tracking systems

-from CMS tracker Phase2 to future detectors-



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Outlook



Physics requests and detector constraints

Cutting edge technology and ongoing R&D Radiation Tolerance pT Track and L1-Trigger

INFN - local expertise in

Detector development
Ongoing China/Italy partnership in particle detectors
and industrial liaison



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N FN

A new energy frontier, beyond the EW sector

Higgs - Higher production rates, a completely new kinematical and dynamical regime for Higgs physics

Need extended η coverage, low pT thresholds in lepton triggering and reconstruction, b-tagging, em energy resolution, particle-ID

New Physics - i.e. Z' with high muon momentum resolution, di-jet resonance with high energy resolution and granularity with extended η coverage (VBF)

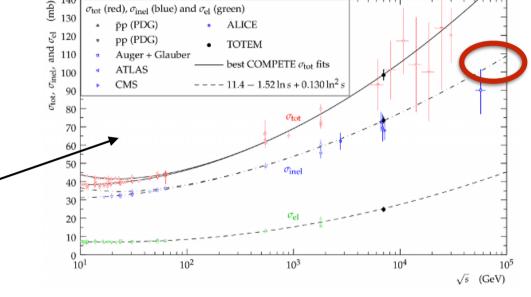
Constraints from physics:

- extended and precision tracking for vertexing and momentum spectroscopy (many points, inner layers)
- high efficiency for low-pT reconstruction and high resolution for high-pT tracks (high spatial resolution, light material, reduced pitch)
- fast tracking (fast electronics and data processing)

How far is HL-LHC from future colliders?

parameter	FCC-hh		SPPC	HE-LHC*	(HL) LHC
collision energy cms [TeV]	100		71.2	>25	14
dipole field [T]	16		20	16	8.3
circumference [km]	100		54	27	27
# IP	2 main & 2		2	2 & 2	2 & 2
beam current [A]	0.5		1.0	1.12	(1.12) 0.58
bunch intensity [10 ¹¹]	1	1 (0.2)	2	2.2	(2.2) 1.15
bunch spacing [ns]	25	25 (5)	25	25	25
beta* [m]	1.1	0.3	0.75	0.25	(0.15) 0.55
luminosity/IP [10 ³⁴ cm ⁻² s ⁻¹]	5	20 - 30	12	>25	(5) 1
events/bunch crossing	170	<1020 (204)	400	850	(135) 27
stored energy/beam [GJ]	8.4		6.6	1.2	(0.7) 0.36
synchrotr. rad. [W/m/beam]		30	58	3.6	(0.35) 0.18

Luminosity $> 10^{35}$ with ~ 400 PU (5*10³⁴ and ~ 200 PU for HL-LHC)



Inelastic pp cross section expected ~ 100-110 mb (80 mb at 14 TeV)

Reasonably similar kinematics but

50% more in terms of charged multiplicity and <pT>, low pT is a "background" to TRG

Constraints from the machine:

- up to 4X PU level wrt HL-LHC (crowded final state, high granularity and vertices resolution needed)
- up to 50X radiation level (degrading detector response)



Extended and precision tracking for vertexing and momentum spectroscopy

many sampling points, inner layers

High efficiency for low-pT reconstruction and high resolution for high-pT tracks

high spatial resolution, light material, reduced pitch

Fast tracking

fast electronics and data processing

Up to 4X PU level wrt HL-LHC crowded final state, high granularity needed

Up to 50X LHC radiation level degrading detector response



Extended and precision tracking for vertexing and momentum spectroscopy

layout/module design

many sampling points, inner layers

High efficiency for hard-transferred transferred to the high-pT tracks layout/technology choice/module design

high spatial resolution, light material, reduced pitch

Fast tracking

module design/technology choice

fast electronics and data processing

Up to 4X PU level wrt HL-L module design/technology choice crowded final state, high granularity needed

Up to 50X LHC radiation level layout/technology choice degrading detector response



Cutting edge technology and ongoing R&D

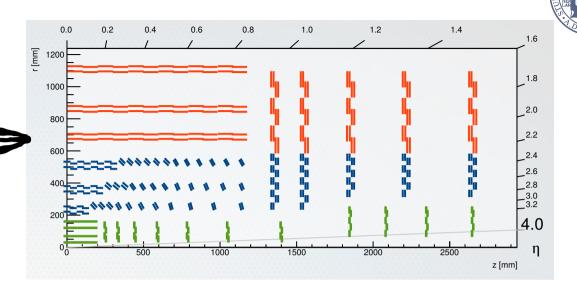
Radiation Tolerance pT Track and L1-Trigger

INFN - local expertise in

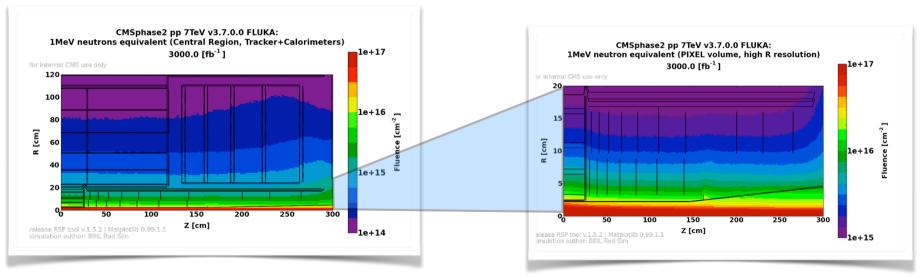
Detector development

Ongoing China/Italy partnership in particle detectors and industrial liaison

A realistic layout for **CMS Phase-2 Tracker** is optimized considering physics requests and machine constraints (details discussed shortly...)



Expected radiation is > 10¹⁶ equivalent fluence in the innermost layer!



Largely depend on R than in Z

A robust solution for sensors and electronics is needed

Pixel Detector (1/2)

MCCC N F N

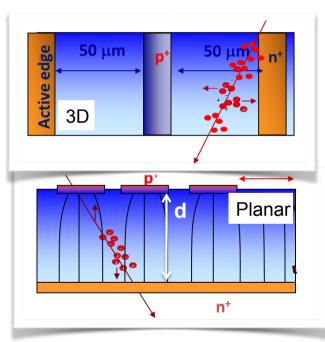
Sensors

radiation-hard -> thinner sensors, less charge (hit resolution) occupancy -> small active area (expected 3 GHz/cm²)

Electronics

TSMC 65 nm technology

Developing small-area pixels (i.e. $25 \times 100 \, \mu m^2$) - 3D and thin planar (100 μ m < d < 200 μ m)



3D sensors:

Thicker sensor possible



Thin planar sensors:

Low total leakage after irradiation Less material

Drawback:

Higher capacity Lower yield, Higher cost Small pitches under study

Drawback:

Smaller initial signal (76e⁻/µm) Thinning step required Thin sensors "bow"

Common advantages:

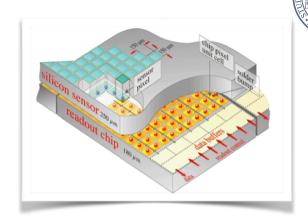
- Short drift path
- Higher fields at same V_{bias} (Lower operation voltage and Less power consumption)

Common dis-advantages: bump bonding

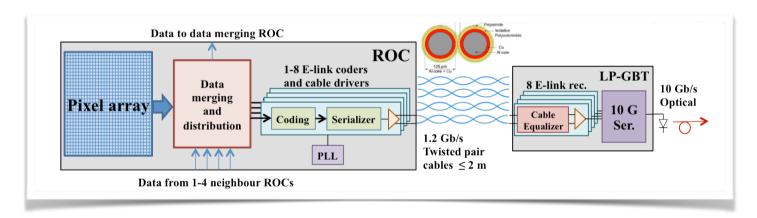
Pixel Detector (2/2)

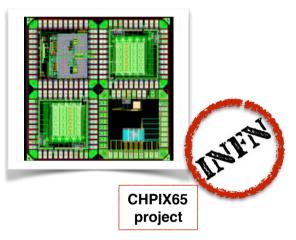
The Pixel ReadOut-Chip is developed in RD53, a large effort involving many Institutes

Testing to unprecedented levels (1 Grad)



Wrap up findings, derive design rules for optimal radiation tolerance





Envisage modules with 1×4 and 2×4 chips in the barrel, possibly 1/2 length in the forward (1×2 and 2×2)

1.2 Gbps e-links up to 2m length from FE chips to LP-GBT

Data merging functionality: multiple links/chip (inner) and multiple chips/link (outer)

The chip can work with 1/2 or 1/4 of the channels operational

Fine-tune channel density and the link density in the different layers to reduce power and mass

Higher power but low voltage → large conductors → DC-DC not suitable → resume serial powering

Radiation Tolerance Outer Tracker - Sensors (1/3)

3) MCCONFN

Guidelines

Increased radiation tolerance

Online data reduction ("pT modules": from hits to trajectory stub)

- Tracks of charged particles with pT>~2 GeV at every bunch-crossing
- Novel concept of silicon detector modules
- Tracker into Level-1 Trigger decision

...is driving the design of modules and overall detector concept

Several sensor configurations under investigations form different foundries (FZ, dd-FZ, MCz, p-type, n-type, oxide, implants, thickness, geometry...) in order to evaluate radiation tolerance and measurement performances

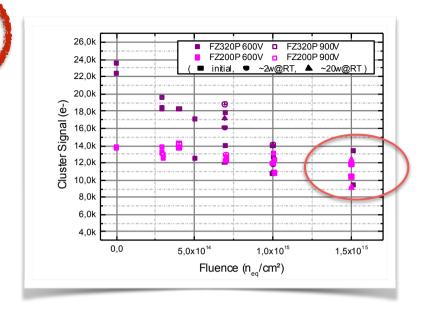
Different solutions under investigation for a L1 Track-Trigger

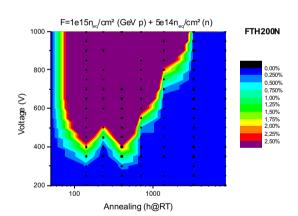
Outer Tracker - Sensors (2/3)

Charge collection

After heavy irradiation (~10¹⁵ equivalent flux) charge collected is comparable for 320 and 200 µm thick sensors (more trapping)

In **200 µm** the leakage current is smaller (and can be operated at smaller bias)





In p-in-n sensors spurious signals observed (Random Ghost Hits - non gaussian noise) p-type not affected

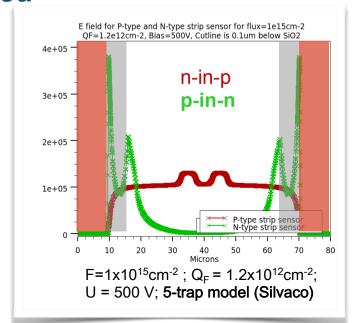
Fig: RGH in p-in-n type

T-CAD simulations:

RGH depends on p-stop concentration

Oxide charge increases (higher electric field in p-in-n, *lower in p-type*)

Higher electric fields at p-stop and strip edges -> "micro-discharges"



Radiation Tolerance Quter T

MCz 200µm n-in-p (MeV p + n

FZ 300um n-in-p (MeV p + n)

Measured at -20°C

900

1000

1.5·10¹⁵ n_m/cm² after about 3300h @@RT

Outer Tracker - Sensors (3/3)



Annealing

All thin p-type samples show seed signals >8ke- at 600V until about 20w@RT

- + i.e. reduce the leakage current by keeping the detector at RT for 2 weeks each year
- + **MCz material** shows significantly better behavior after long annealing time

Sensor thickness

500

16.0k

14.0k

Seed Signal (e-) 10.0k 8.0k

4.0k

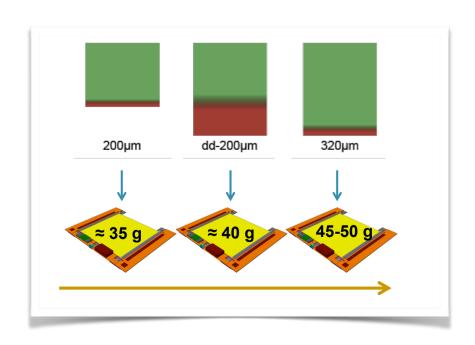
200 µm active thickness provides sufficient charge (smaller charge loss after irradiation)

700

Voltage (V)

Adding (inactive) silicon thickness (thermal management) increases the mass

With larger active thickness the leakage current is larger (Vbias would have to be larger)



Sensors R&D Summary and outlook



Material & Polarity

n-in-p offers robust performance after heavy irradiation *MCz* would be the preferred option

- + Long annealing times with no adverse effects
- + Lower V_{bias}, mitigating cooling requests

Thickness

200 μm active and physical thickness is the preferred option

- + Sufficient charge, good annealing behavior, lower Idark and Vbias
- 200 µm active 320 µm physical is a good backup
 - +Adds 60 kg of inactive material uniformly distributed in the tracking volume
 - +Active thickness can also be fine-tuned

Ongoing

Qualification of vendors, fine-tuning of sensor design and market survey

HPK - well-established reliable vendor, excellent quality; dd-320 μm FZ 6" material available at good price, thinning expensive

Infineon - development ongoing for several years; produced 300 µm p-in-n sensors with adequate quality; now moving to n-in-p, exploring thinning and production on 8"; dd-FZ material also available

Work with other possible vendors (SMIC/LFoundry, Novati, CiS...)

Module prototyping and preparation for QA in several labs

General L1 Tracking and Tracker Layout

Expected rates from particles and jet rate -> tracker have to join L1T (lower kinematical threshold will exploit physics performances)

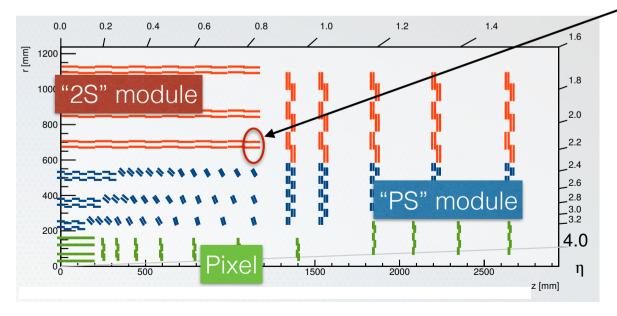
Tragets Reconstruct track with pT>2 GeV

Longitudinal resolution on primary vertex ~1 mm (PU rejection)

Tracker reconstruction in less than 12 µs (L1 latency)

How? Design modules with **pT discrimination**Correlate signals in two closely-spaced sensors

Form **HITS** to **STUBS**



Sensitivity to pT from measurement of $\Delta(R\phi)$

For a given pT, $\Delta(R\phi)$ increases with R Barrel - ΔR is given directly by the sensors spacing

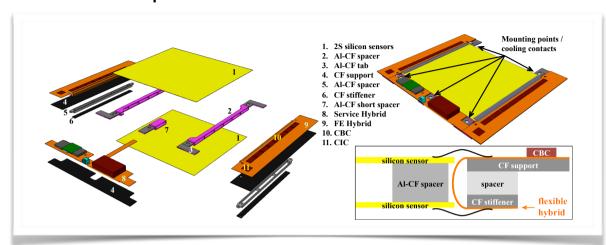
End-cap - depends on the location (tg θ)

Optimize selection window and sensors spacing for a consistent pT selection

The concept works down to certain radius i.e. 2 GeV -> $R\sim20$ cm, 4T and 100 μm pitch

pT modules

2S - 2 strip sensors



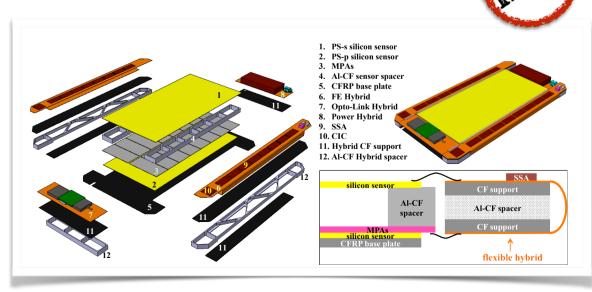
 2×1016 Strips: 5 cm x 90 μ m 2×1016 Strips: 5 cm x 90 μ m $P\sim5W$, \sim 90 cm2 active area Spacing 1.8 mm and 4.0 mm

5 mounting/cooling points - peripheral cooling

Al-CF spacers provide good thermal conduction, and enable simple, high-precision assembly with \sim no CTE mismatch

Hybrids are laminated on the CF supports by the company

PS - mixed pixel/strip sensors

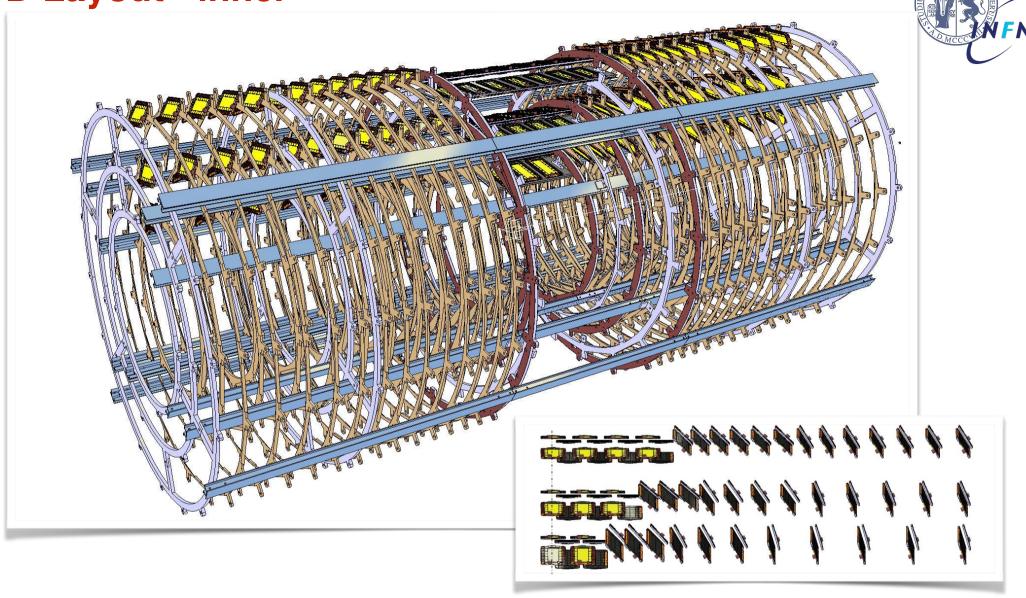


 2×960 Strips: 2.5 cm \times 100 μm 32×960 Pixels: 1.5 mm \times 100 μm P~7W, ~ 45 cm2 active area Spacing 1.6 mm, 2.6 mm and 4.0 mm

Heat dissipation in the MPA requires large area cooling contact

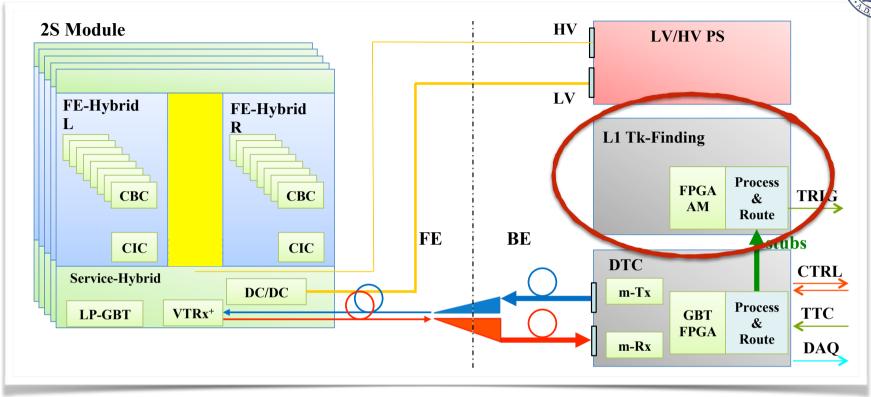
Cooling through CF base plate, glued on a cold surface on the supporting mechanics

Module assembly starts from the base plate Additional spacer under the Opto-Link Hybrid, wirebonded to the FE Hybrids 3D Layout - inner



...in a tilted geometry: high stub-finding efficiency with less modules

Electronics and Data Flow



8 CBCs/side, 130CMOS, bump-bonded on the flex hybrids together with the passive components

- + 800 bumps @ 250 μm pitch
- + 127×2 channels, performs top-bottom correlations

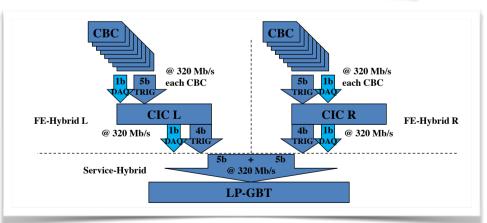
Sensors wire-bonded to high-density FE hybrid

Wirebonds from FE Hybrid to Service Hybrid

FE hybrid implements all line routing (data, control, power)

Sensors → CBCs (CMS Binary Chip), CBCs → CIC, CIC → LP-GBT on Service hybrids

Power from Service Hybrid to all chips



3.2 Gb/s available bandwidth in the LP-GBT

L1 Tracking

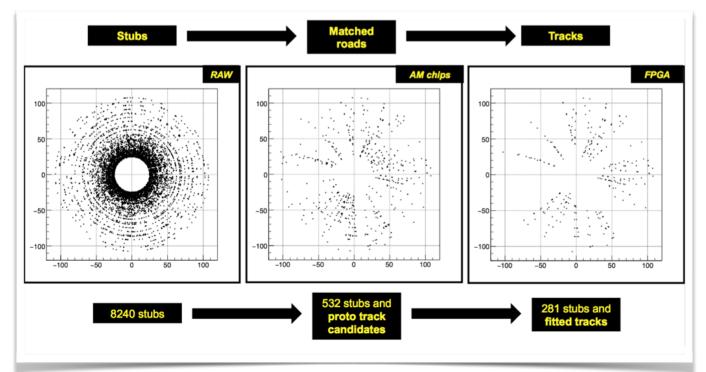
Three methods under study

- 1) Associative Memories + track fitting (discussed here)
- 2) Time-Multiplexed architecture Hough Transform + track fitting
- 3) Tracklet-seeded road search

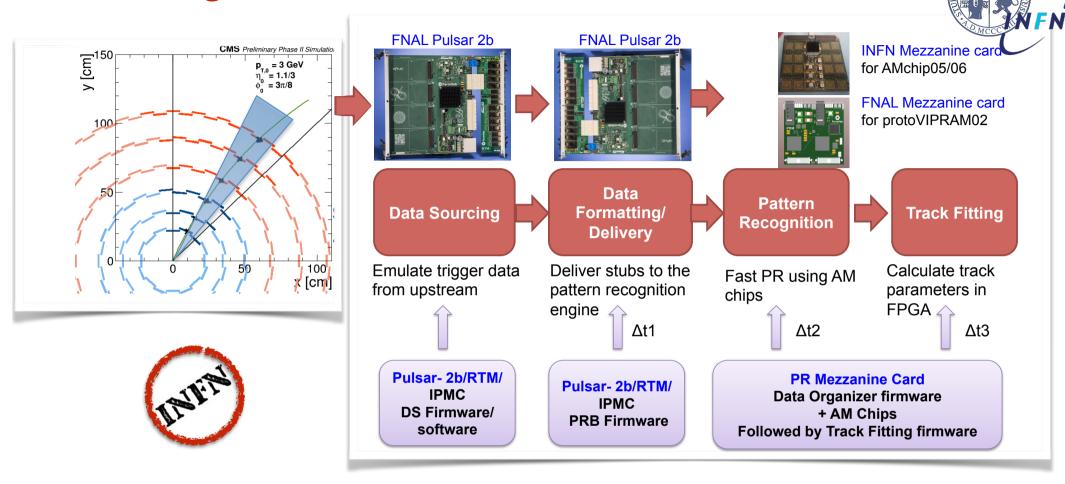


Large bank of patterns ("roads") stored in a dedicated Associative Memory chip

- Roads are defined with coarse-resolution coordinates
- Stub coordinates are loaded in the Memory
- Matched patterns are the track candidates
- Refit track candidates with full-resolution coordinates
- Achieve ultimate resolution, remove fake combinations / duplicates



L1 Tracking



Challenging: several thousand of tracks, high resolution parameter in few microsecond

 Δ t1 (Data Delivery) + Δ t2(AM) + Δ t3 (TF) ~ 6 us in order to fit available L1 latency

Full demonstrator (40 simulated modules) expected by the end of this year



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CMS Tracking System and INFN



~ Jan 1990 R&D projects

Apr 1992 CMS Letter of Intent

Dec 1994 Technical Proposal

Apr 1998 Tracker Technical Design Report

Oct 1999 Front End Readout ASIC in 0.25µm CMOS

Dec 1999 Decision to construct all Silicon Tracker

Feb 2000 Tracker Technical Design Report Addendum

Apr 2006 Module production completed

Nov 2006 Tracker integration complete

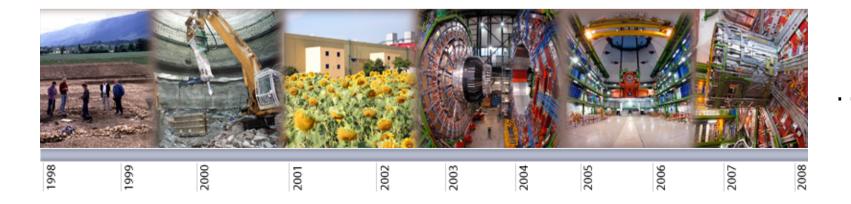
Dec 2007 Tracker inserted in CMS

Mar 2008 Tracker connections completed

Nov 2009 Tracker ON with LHC beam

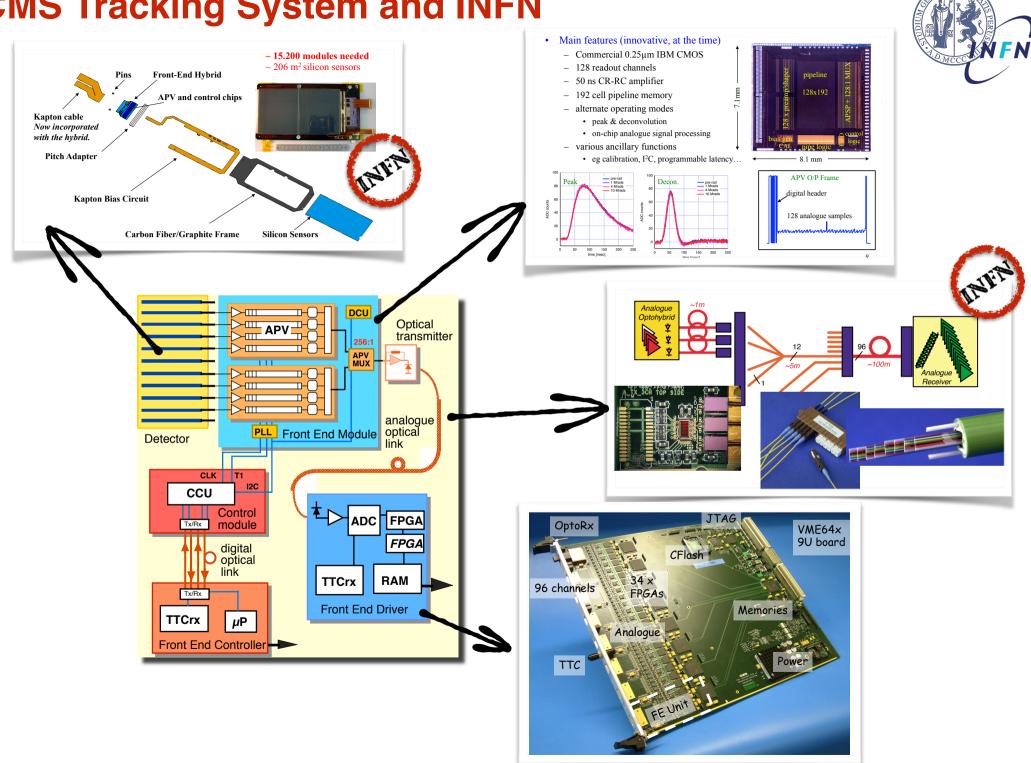
...to operations

from R&D...





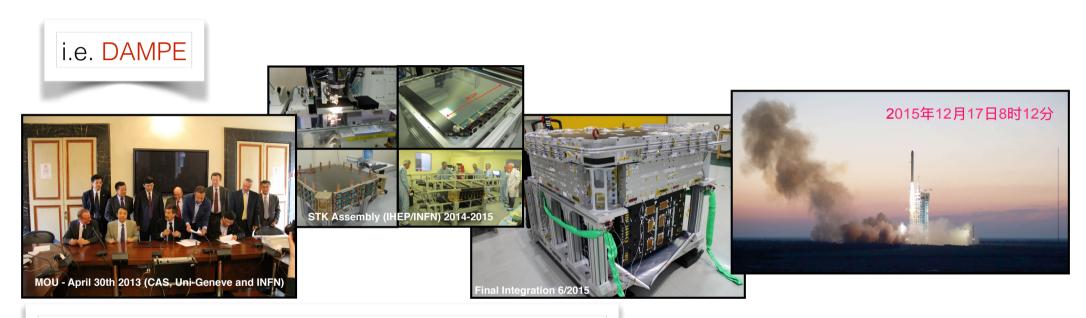
CMS Tracking System and INFN ~ 15.200 modules needed - Commercial 0.25µm IBM CMOS



CMS Tracking System and INFN Control ASICs CF plates FE-APV Kapton Factory → IC, RAL Factory → Bruxells Factory → Aachen, Bari Factory → QA Company K. Cutting Hybrids Pitch Adapters Factory Sensors Factory → Strasbourg **CF** Cutting Factories → Bruxelles Factories (HPK, STM) Factory Frame Assembly **CERN** Bruxells, Pisa, Islamabad Firenze Perugia Karlsruhe > Louvain. Sensor QA Wien Strasbourg Module UCSB FNAL Perugia Wien Bruxells Bari Lyon Assembly **Bonding** FNAL **UCSB** Pisa Karlsr. Padova Torino Bari Firenze Wien Zurich Stras. Aachen & testing TOB rods TIB/D shells TEC petals Strasburg Aachen Sub-**UCSB FNAL** Firenze Pisa Torino assembly Strasb Bruxel Hamburg Karlsr. Lyon Louvain integration Sub-detector **TOB** TIB/D **TEC TEC** Lyon CERN Pisa Aachen @ CERN integration Tracker **CERN** Integration

Partnership and Industrial Liaison

Chinese Research Centers, Universities and Chinese Space Agency together with INFN are involved on different projects, especially in the Astroparticle field. *Perugia-INFN* and few others are involved in partnerships for experiments design, tracking system construction and data analysis (i.e. AMS-02 and DAMPE for anti-matter search and cosmic rays physics, LIMADOU satellite to study ionospheric e.m. perturbation associated to earthquakes).



DAMPE-STK collaboration and activity sharing:

Institute of High Energy Physics, CAS, Beijing Prof. H. Wang, Dr. W. Peng et al.

INFN Perugia, Italy

Dr. G. Ambrosi, Dr. M. Ionica et al.

INFN Bari, Italy

Dr. F. Gargano, Dr. N. Mazziotta et al.

University of Geneva, Switzerland Prof. M. Pohl, Prof. X. Wu et al.

IHEP

Coordination and interface with the satellite management Readout and power electronics, interface with the satellite hardware and software

INFN and DPNC

Detector design and production Detector quality assurance and performance Detector performance test (cosmic, test beam) Detector space qualification

Partnership and Industrial Liaison





LFoundry is an integrated circuit wafer foundry headquartered in Italy, which is owned by LFE and MI (Italy/Germany)

SMIC is the largest and most advanced foundry in Mainland China and one of the leading semiconductor foundries in the world, recently purchased a 70% stake of LFoundry

"The union of Chinese and Italian enterprises in the semiconductor industry will bring China market opportunities to LFoundry and more potential European customers to SMIC. Both SMIC and LFoundry can further develop the business potential of the Euro-Asia market." (press release)

INFN (Perugia, Trento, Torino...) and **LFoundry** collaborate in different interesting projects on silicon photomultipliers, embedded electronics, monolithic CMOS...

LFoundry/SMIC funded PhDs fellowships to University of Perugia for engineering topics also related to HEP projects

LFoundry/SMIC is participating to the CMS "qualification of vendors step" aiming to be selected to provide silicon sensors for HL-LHC CMS Tracker

(fine-tuning of sensor design and market survey is ongoing)

Conclusions



Some of the major challenges for a silicon tracker at future collider can be faced extending what has been learned in terms of past experience and present R&D activity for HL-LHC, especially radiation tolerance technology and L1-trigger implementation

INFN has a large and diversified experience in detector construction: sensors, electronics, mechanics and operations. Its participation to the HL-LHC is in both pixel and outer-tracker CMS detectors, an optimal starting point to future colliders

Any collaboration for future preparation to CEPC-SppC will benefit from present institutional collaborations (i.e. IHEP/INFN-Perugia is a very fruitful experience) and from the high quality potential of the ongoing industrial partnership



Backup slides



The talk will focus more specifically on hadronic interactions scenario which in some case can be generalized to electron-positron collisions

INFN has a long tradition and professional expertise in tracking detectors, the present CMS tracking system is an example

A brief discussion on the R&D for the HL-LHC tracking system will be given, a useful hint for future colliders. The INFN activity is highlighted

Legacy from HL-LHC preparation



Radiation tolerance up to 3000 fb⁻¹

rad-hard technology - inner part need to be repaired/changed

Operate up to 200 <PU>

high granularity

L1 decision and DAQ compatible with higher rate and longer latency

pT modules development and increase rate from 100 to 750 kHz (up to 12.8 us)

Extended tracking acceptance

up to lηl~4 (jet/vertex match in forward region)

Reduce material in the tracking volume

MB limits overall performances

Pixel Detector (3/3)

MCCC N F N

i.e. CHIPIX65 project

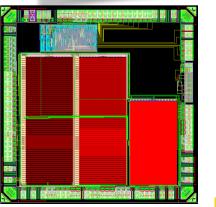
Radiation characterisation

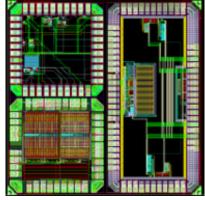
- x-ray machine at LNL / Pd-INFN
 - Total Ionising Dose (TID)
 - 1 GRad in ~ 2 weeks
- Low-p at CN accelerator LNL
 - TID and Total Displacement damage
- TANDEM / SIRAD
 - Single Event Effects with Heavy lon
- Studies on n-MOS, p-MOS
- Irradiation of IP-block, Noisemeasurements vs Irradiation

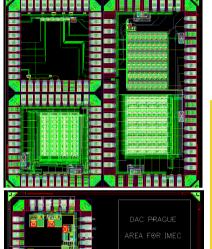
Digital Electronics:

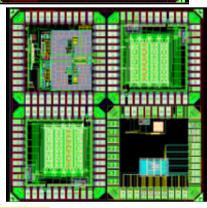
- Simulation Framework
 - System-Verilog-UVM (VEPIX53)
- Digital Architecture Studies
- · Input protocols definition
 - fast/efficient/continuos (while readout)
 - SEE robust

- Analog-VFE synch
- Analog-VFE synch
 - Band Gap
 - DAC
 - SLVDS driver
 - SLVDS receiver
 - PLL
 - SER
 - DES
 - Monitoring ADC
 - SRAM EOC
 - Dual Digital Cell
 - DC-DC









CHIPIX_SRAM, CHIPIX_IP_3, CHIPIX_VFE_2

CHIPIX_VFE_1

CHIPIX_BIAS



Pixel sensors submissions

Planar n-in-p

Test of design options and production technologies for fine pitch pixel (25 x 100 μ m²)

- Feasibility of small pitches
- Resolution (in test-beam)
- Radiation tolerance up to which layer?
- Spark protection

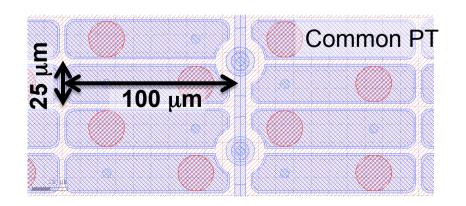
Details on the submission:

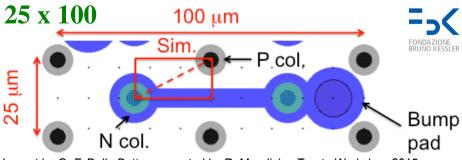
- N-in-p on 6" wafer
- 150 μm active, 200 μm physical thickness
- Comparison of p-spray and p-stop

3D

Two joint ATLAS & CMS submissions:

- 1. CNM
- Test of new etching process (DRIE) to increase aspect ratio of columns
- Trial with thicker 3D wafers
- Radiation tolerance with fine pitch
- 2. FBK
- Test of thin 3D sensors (100 μm & 130 μm)
- Production on handle wafer
- Radiation tolerance with thin 3D





Layout by G.-F. Dalla Betta, presented by R. Mendicino Trento Workshop 2015



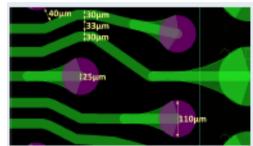
High density flex hybrids

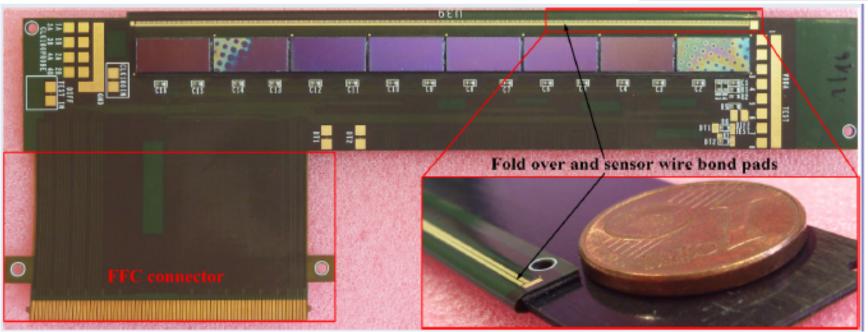
25 μ m double-sided polyimide core layer, plus two single-sided 12.5 μ m polyimide layers on either side. 25 μ m coverlay on the bottom, solder mask on the top. Total thickness ~130 μ m.

2S hybrid. Wirebonding pitch to sensor 90 μ m \times 2 sensors. Bump bonding pitch of CBC 250 μ m, 800 bumps \times 8 chips. High-density routing: thinnest line 30 μ m with spacing 33 μ m.

Prototype with Flat Flexible Connector (CIC not yet available). Eventually will be wire bonded to the Service Hybrid.

Key element for a lightweight module design!

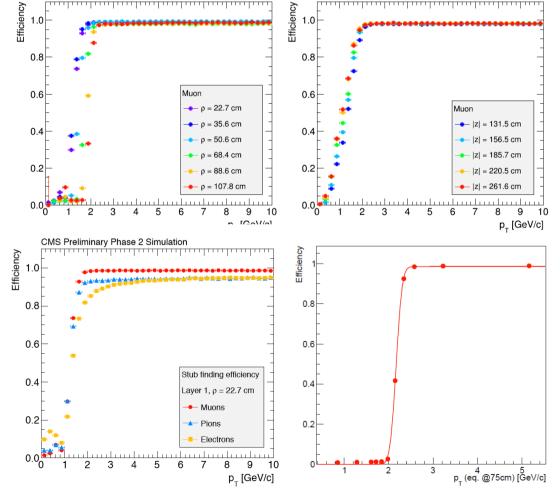






VFN

- Muon stub finding efficiency in all layers (barrel, endcap)
- Barrel layer 1 for muons, pion electrons
 - Effect of interactions
- Efficiency measured on DESY beam with 2-CBC2 module prototype



p_T simulated with module tilt

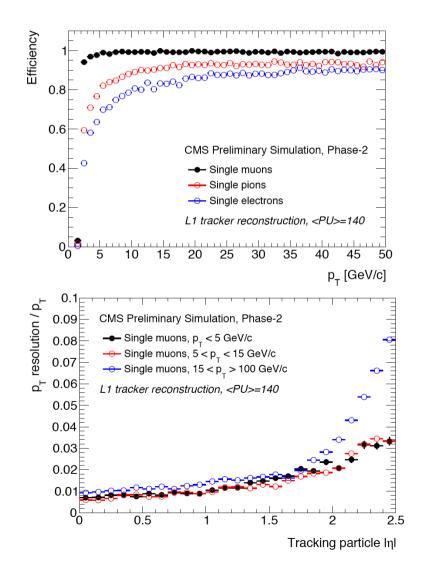
Selected threshold equivalent to a nominal p_T cut of 2.14 GeV @ 75 cm

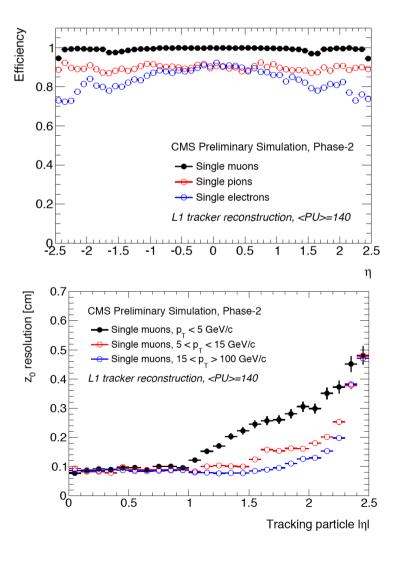
Fit to data gives effective threshold of 2.2 + 0.1 GeV



Level-1 track finding

- Track finding performance taken from "tracklet" method
 - N.B. Track finding not demonstrated in hardware
 - ★ Indication of the performance that should be achievable











SMIC Acquires LFoundry and Enters into Global Automotive Electronics Market

AVEZZANO, Italy and SHANGHAI, China, June 24, 2016 - Semiconductor Manufacturing International Corporation ("SMIC"; NYSE: SMI; SEHK: 981), one of the leading semiconductor foundries in the world and the largest and most advanced foundry in mainland China, jointly announces with LFoundry Europe GmbH ("LFE") and Marsica Innovation S.p.A. ("MI"), the signing of an agreement on June 24, 2016 to purchase a 70% stake of LFoundry for a consideration of 49 million EUR. LFoundry is an integrated circuit wafer foundry headquartered in Italy, which is owned by LFE and MI. At the closing, SMIC, LFE and MI will own 70%, 15% and 15% of the corporate capital of the target respectively. This acquisition benefits both SMIC and LFoundry, through increased combined scale, strengthened overall technology portfolios, and expanded market opportunities for both parties to gain footing in new market sectors. This also represents the Mainland China IC foundry industry's first successful acquisition of an overseas-based manufacturer, which marks a major step forward in internationalizing SMIC; furthermore, through this acquisition, SMIC has formally entered into the global automotive electronics market.

As the leading semiconductor foundry in Mainland China, in the first quarter of 2016, SMIC recorded profit for the 16th consecutive quarter with revenue of US\$634.3 million, an increase of over 24% year-on-year. In 2015, SMIC recorded annual revenue of US\$2.24 billion. In fiscal year 2015, LFoundry revenue reached 218 million EUR.

This acquisition will bring both companies additional room for business expansion. At present, SMIC's total capacity includes 162,000 8-inch wafers per month and 62,500 12-inch wafers per month, which represents a total 8-inch equivalent capacity of 302,600 wafers per month. LFoundry's capacity amounts to 40,000 8-inch wafers per month. Thus, by consolidating the entities, overall total capacity would increase by 13%; this combined capacity will provide increased flexibility and business opportunities for supporting both SMIC and LFoundry customers.

SMIC has a diversified technology portfolio, including applications such as radio frequency ("RF"), connectivity, power management IC's ("PMIC"), CMOS image sensors ("CIS"), embedded memory, MEMS, and others—mainly for the communications and consumer markets. Complementarily, LFoundry's key focus is primarily in automotive, security, and industrial related applications including CIS, smart power, touch display driver IC's ("TDDI"), embedded memory, and others. Such consolidation of technologies will broaden the overall technology portfolios and enlarge the areas of future development for both SMIC and LFoundry.



Scientific Objectives of DAMPE

- High energy particle detection in space
 - Search for Dark Matter signatures with e, γ
 - Study of cosmic ray spectrum and composition
 - High energy gamma ray astronomy

Detection of 5 GeV - 10 TeV e/γ, 100 GeV - 100 TeV CR Excellent energy resolution and tracking precision Complementary to Fermi, AMS-02, CALET, CREAM, ...

- Follow-up mission to both Fermi/LAT and AMS-02
 - Extend the energy reach to the TeV region, providing better resolution
 - Overlap with Fermi on gamma ray astronomy
 - Run in parallel for some time





China

- Purple Mountain Observatory, CAS, Nanjing
 - Chief Scientist: Prof. Jin Chang
- Institute of High Energy Physics, CAS, Beijing
- National Space Science Center, CAS, Beijing
- University of Science and Technology of China, Hefei
- Institute of Modern Physics, CAS, Lanzhou

Switzerland

- University of Geneva
- Italy
 - INFN and University of Perugia
 - INFN and University of Bari
 - INFN and University of Lecce









The DAMPE Detector

PSD: double layer of scintillating strip detector acting as

ACD

STK: 6 tracking double layer + 3 mm tungsten plates. Used for particle track and photon conversion

BGO: the calorimeter made of 308 BGO bars in hodoscopic arrangement (~31 radiation length). Performs both energy measurements and trigger

NUD: it's complementary to the BGO by measuring the thermal neutron shower activity. Made up of boron-doped plastic scintillator