### **ILC** status

## KEK/LCC Shin MICHIZONO

- The ILC
- KEK's activities
- ILC cost reduction R&D
- World-wide R&D for high-Q and high-G
- staging

### ILC Acc. Design Overview (in TDR)



# **Important Energies in ILC**

#### **125 GeV Higgs discovery** reinforcing the ILC importance



The Standard Model



#### # of SRF cavities ~16000







PANIC2017 (Sep.4,2017@Beijing)

#### History and Progress in SRF Technology

- 50 years after SC discovery. 1965 HEPL (Stanford U.), S-band, 3-cell, Pb plated cavity Beam acceleration up to 1mA 1978 ATLAS (Argonne NL), Heaviy Ion Acc. with CW SRF TRISTAN (KEK) 1988 509 MHZ, 5-cell, x32 cavity, 5 MV/m, 200 MV LEP-II (CERN), 352 MHz, 4-cell x300  $\rightarrow$  3 GV Plan for TESLA (TeV Energy SC Linear Accelerator) 1990 TDR (2001) 1995 CEBAF (TJNAF), 1.5 GHz ,5 -cell, 336 cavities CW-4GeV.1mA 1997 CESR (Cornell), KEKB (KEK) 2004: ILC: SC technology selected 1.3 GHz, 31.5MV/m (pulse) 2016 EURO-XFEL (TESLA type :pulse, 23.6MV/m)
- TBD realization of ILC

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# ILC GDE to LCC



#### LCC –Linear collider collaboration-



# **ILC Time Line: Progress and Prospect**



#### ILC Site Candidate Location in Japan: Kitakami



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### - ATF International Collaboration -

#### relatively independent R&D teams

アメリカ(USA) SLAC国立加速器研究所 欧州原子核研究機構(CERN) ローレンス・バークレー国立研究所(LBNL) ドイツ(Germany) フェルミ国立加速器研究所(FNAL) 電子シンクロトロン研究所(DESY) ローレンス・リバモア国立研究所(LLNL) フランス(France) ブルックヘブン国立研究所(BNL) IN2P3; LAL, LAPP, LLR コーネル大学(Cornell Univ.) イギリス(UK) ノートルダム大学(Notre Dome Univ.) Univ. of Oxford 日本(Japan) Royal Holloway Univ. of London 高エネルギー加速器研究機構(KEK) STFC, Daresbury (Tohoku Univ.) 東北大学 Education of the Young Researchers at ATF Univ. of Manchester (Univ. of Tokyo) 東京大学 2012 早稲田大学(Waseda Univ.) 2010 Univ. of Liverpool 2009 2008 Univ. College London 名古屋大学(Nagoya Univ.) 2006 2005 京都大学 (Kyoto Univ.) イタリア(Italy) 2004 2003 INFN, Frascati 広島大学 (Hiroshima Univ.) 2002 Sar 2001 スペイン(Spain) 中国(China) 1999 IFIC-CSIC/UV ✓中国科学院高能物理研究所(IHEP) ロシア(Russia) 韓国(Korea) Maste ポハン加速器研究所(PAL) Tomsk Polytechnic Univ. キョンプク大学(KNU) Number of PhD/Master Thesis インド(India) Raja Ramanna Centre for Advanced Technology

# **ATF/ATF2: Accelerator Test Facility**



Develop the nanometer beam technologies for ILC Key of the luminosity maintenance

6 nm beam at IP (ILC)

#### **ATF2: Final Focus Test Beamline**

Goal 1:Establish the technique for small beam Goal 2: Stabilize beam position

Damping Ring (~140m) Low emittance electron beam

### **Progress in FF Beam Size and Stability at ATF2**

**Goal 1:** Establish the ILC final focus method with same optics and comparable beamline tolerances

- ATF2 Goal : **37** nm → ILC **6** nm
  - Achieved **41 nm** (2016)

**Goal 2:** Develop a few nm position stabilization for the ILC collision

- FB latency 133 nsec achieved (target: < 300 nsec)
- positon jitter at IP: 410 → 67 nm
   (2015) (limited by the BPM resolution)





# **Construction of STF cryomodules**



**S1- Global Cryomodule** Four (+4) 9-cell cavities (2010')



STF tunnel (2011')



STF-2 - Capture Cryomodule Two 9-cell cavities (2012')



Beam operation HPG regulation



**STF-2 - CM1+CM2a Cryomodule** Eight + Four 9-cell cavities (2014')



#### 8 Cavities Operation by Vector-Sum @31MV/m



8 Cavities were tuned on resonance by piezoseand vector, sum operation was done at 31MV/m.

**10MW Multi-beam** 



# Main equipments in CFF

Chemical polishiing

VL-2

CNC vertical lathe (Moriseiki, Japan)





Servo press machine (AMADA, Japan) Max. applying force:1500 kN



Microscope (Surface inspection)

EB welding machine (SST, Germany) Max. beam voltage: 150 kV

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# Present status of production

- July 2011 Construction of Cavity Fabrication Facility (CFF) is finished.
- Feb. 2012 The first cavity named KEK-0 was fabricated in CFF, and its acceleration gradient attained 29 MV/m.
- Mar. 2014 The second cavity named KEK-1 was finished, and its acceleration gradient attained 36 MV/m.
- April 2014 5 R&D cavities (1-cell & 3-cell) were fabricated,

to June 2015

Feb. 2016 The third cavity named KEK-2 was finished, and its acceleration gradient attained 38 MV/m. April 2016 Fabrication of new R&D cavities and the fourth cavity named KEK-3 are ongoing.



Opening of CFF



# Finish of KEK-2

Using LG niobium expecting high Q value and cost reduction. We got good performance.



1.3 GHz TESLA-like SRF cavity for ILC (Length: 1.3 m)



Ingot sliced Niobium (Tokyo Denkai) (Dia: 260 mm)





Member of fabrication (part)

少数精鋭

PAINICZULT (Sep.4,ZULT@Beijing)

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# ILC cost reduction R&D



Figure 15.8. Distribution of the ILC value estimate by system and common infrastructure, in ILC Units. The numbers give the TDR estimate for each system in MILCU.

The main fraction of the construction cost is coming from main linac (ML). Thus we focused our cost reduction R&D into ML (superconducting RF technology) Niobium material cost for fabricating SRF cavity cell and end-groups is relatively high.
If we can accept lower residual resistivity ratio (RRR) material, the ingot cost becomes cheaper.
We will try to simplify the manufacturing process (like direct slicing from the ingot).



# A-2. SRF cavity fabrication for high gradient and high Q (with a new surface process provided by Fermilab)

- High Q cavity enables the decrease in number of cryogenics leading to the cost reduction.
- FNAL researcher (A. Grassellino) found the new cavity preparation recipe having high Q and high gradient.
- Demonstrate N2-infusion (High-gradient and High-Q) technology with 9-cell-cavities.





#### Design optimization for High Q and High Gradient op.



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# **R&D** Plans at worldwide Labs

	On- going	R&D: ML Cavity	Assoc. System	Cryomodule	RF
Fermilab	LCLS-II	N <sub>2</sub> -infusion (HQ-HG)	Coupler		
JLab	LCLS-II	Nb-LG/FG (Ingot-sliced/rolled) , LSF cavity, $N_2$ -infusion			
DESY	EXFEL	N <sub>2</sub> -infusion Nano-Lab study		High- performance CM	
INFN- LASA	ESS	Nb-LG/FG systematic study for ESS			
CEA/ CNRS- LAL	IFMIF ESS, SARAF	Vertical EP (VEP), N <sub>2</sub> -Infusion	Magnetic shield Coupler	Assembly robotizing	
KEK	STF	Nb-LG/FG N <sub>2</sub> -infusion	Coupler, Tuner Crab. C.		Marx M.
IHEP	ADS	N <sub>2</sub> -infusion, Industrialization		Industrialization	Marx M. h.e. Klystron
CERN	HL-LHC Hi-Isolde	Thin-film (Nb on Cu)	Coupler		h.e. Klystron
TRIUMF	ISAS-II, ARIEL	VEP, muSR			
Cornell		N <sub>2</sub> -infusion, VEP PANIC2017 (Sep.4,	2017@Beijing)		30



# **RECENT WORK AT JLAB**





# SCRF Industrialization in China





Quality control and cost reduction:

- Niobium: OTIC (EXFEL 35% 7 t, FRIB 50% 5 t, LCLS-II 50% 5.6 t ...)
- Cavity: OTIC, HERT, BIAM (ILC, CADS, FRIB, HEPS, CEPC ...)
- Coupler: HERT (ILC, CADS, RISP ...), JNT
- Cryomodule: WXCX (EXFEL 60, LCLS-II 33, FRIB), HFJN (CADS)
  - LCLS-II cryomodule quality control (IHEP & SLAC-FNAL-JLAB collaboration)

#### **ILC SRF Global Manufacture/Integration Model**



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# Stated by LCC Director L. Evans in LCWS2016, Morioka

#### **Cost reduction**

- All of these measures will reduce the cost by 10-20%, but that is not enough for a realistic project funding.
- The beauty of a linear collider is that it can be staged.
  - Serious discussions must now start on realistic staging scenarios to bring the cost of the first stage down.

#### staging





# Example of staging plan



### Example of luminosity and energy evolution

Junpin Tian (U.Tokyo) at AWLC17



### Summary

- The TDR was published and we are waiting for the approval.
- When the international negotiation starts, we expect 4 years preparatory works and 9 years construction.
- KEK has 3 R&D facilities. ATF for nono-beam development, STF for SRF R&D and CFF for cavity fabrication.
- ILC cost reduction R&Ds have just started between US and Japan collaboration.
- *Nb material and N-Infusion are the current R&D topics.*
- World-wide R&Ds for high-Q and high-G are on going.
- Recently staging (ILC250GeV) was proposed and under the consideration from physics and accelerator points of view.

# Thank you for your attention