



环形正负电子对撞机
Circular Electron Positron Collider

Status of CEPC Calorimeters

Haijun Yang (SJTU)

For the CEPC-Calorimeter Group

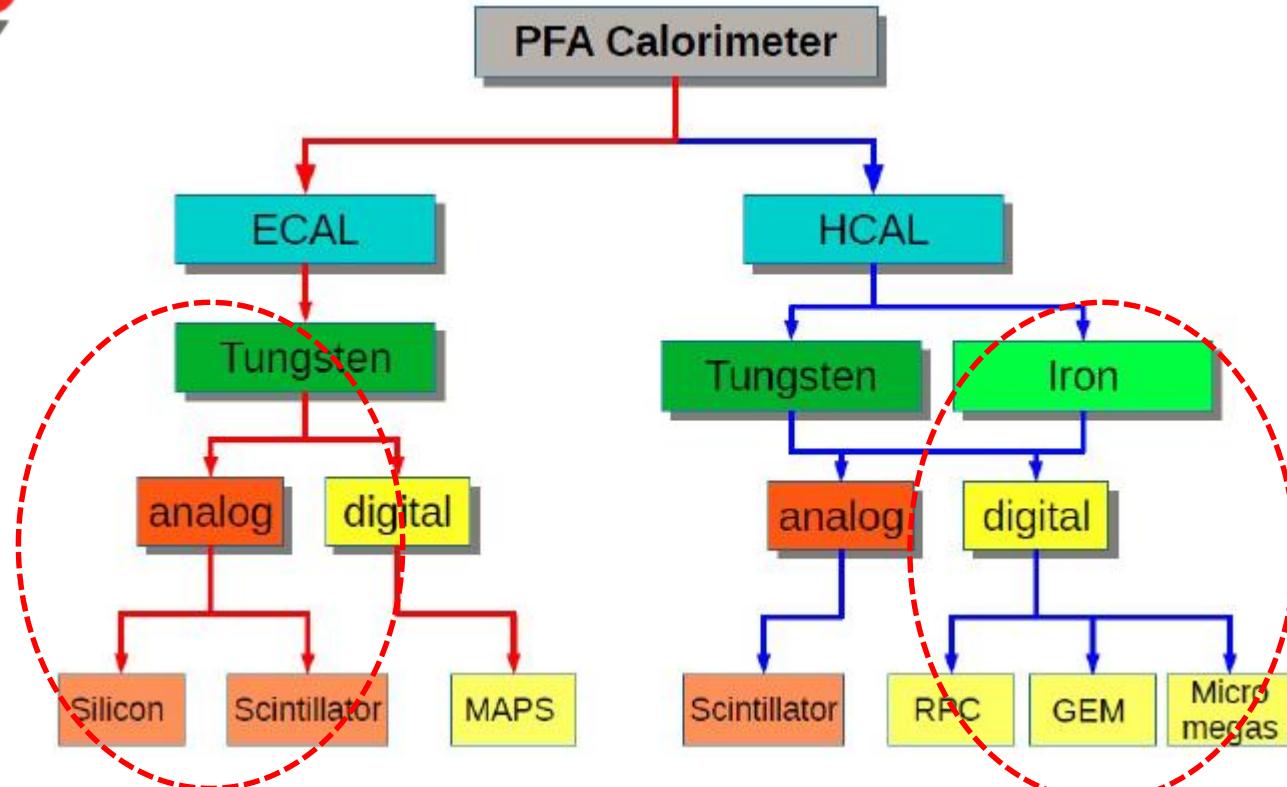
CEPC Physics and Detector Group Meeting

December 5, 2016

CALICE: Imaging Calorimeter



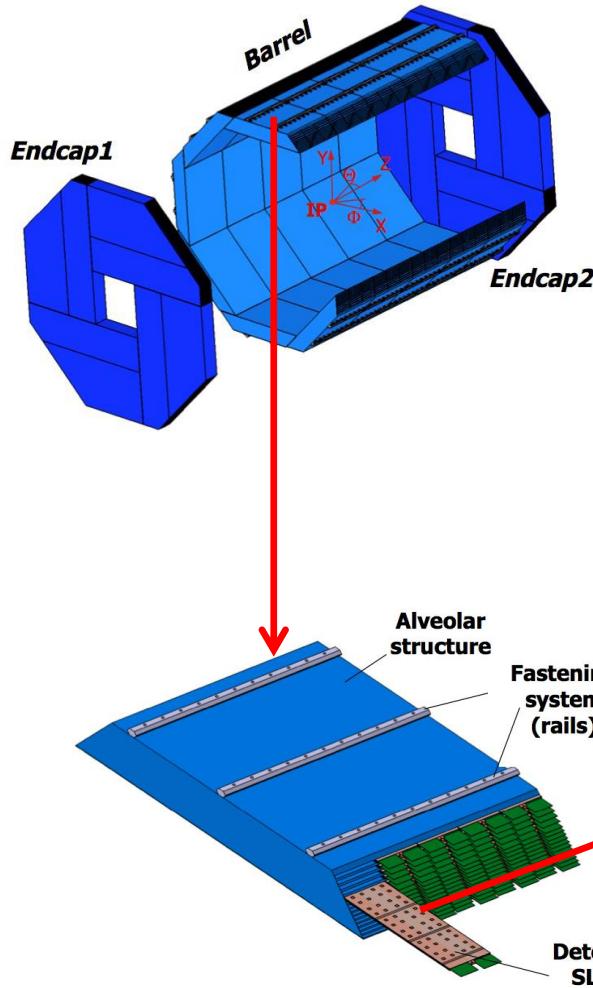
<https://twiki.cern.ch/twiki/bin/view/CALICE/CalicePapers>



Readout cell size: $144 - 9 \text{ cm}^2 \rightarrow 4.5 \text{ cm}^2 \rightarrow 1 \text{ cm}^2 \rightarrow 0.25 \text{ cm}^2 \rightarrow 0.13 \text{ cm}^2 \rightarrow 2.5 \times 10^{-5} \text{ cm}^2$

Technology: Scintillator + SiPM/MPPC Scintillator + SiPM/MPPC Gas detectors Silicon Silicon Silicon Silicon (MAPS)

Structure of ECAL: Scintillator-WAL



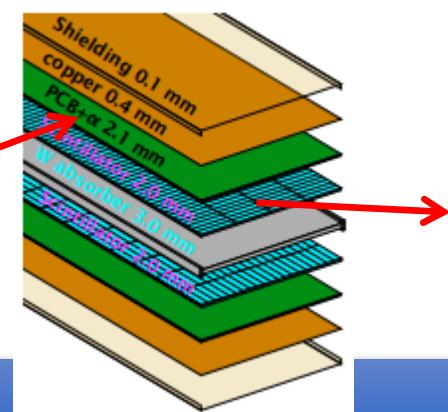
The CEPC ECAL consist of a cylindrical barrel system and two end caps.

One of the proposal for CEPC ECAL is based on scintillator strip with SiPM readout.

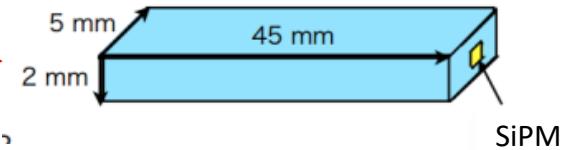
Total readout channel: ~8 Million

Two scintillator layers make a sandwich structure with a tungsten absorber.

The strips in adjacent layers are perpendicular to each other to achieve a $5 \times 5 \text{ mm}^2$ cell size.

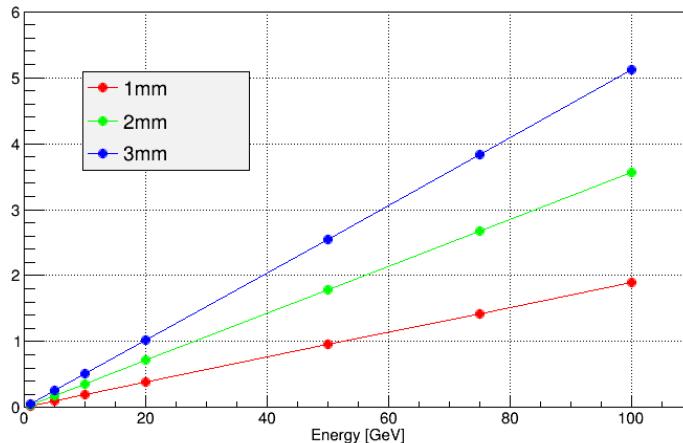


Baseline design of scintillator and SiPM

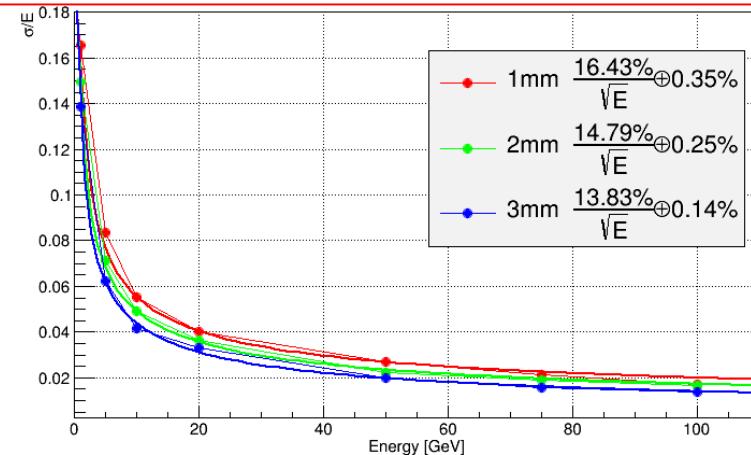


Detector Simulation: scintillator thickness

Zhigang Wang, Hang Zhao, Tao Hu (IHEP)



Linearity



Energy Resolution

The dependency of the linearity and energy resolution on the scintillator thickness.

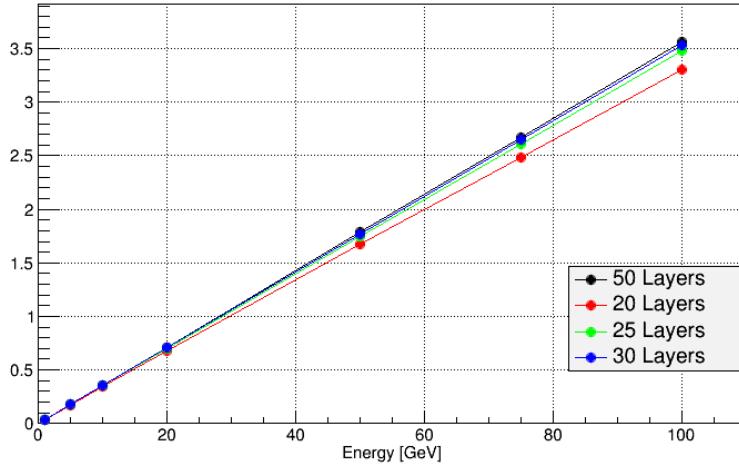
Particle: photon, Cell Size: 5x5mm

Sensitive Layer: W:3;Air:0.5;Scintillator:1,2,3;Air:0.5;PCB:2;Air:0.5(mm)

Layer number: 50

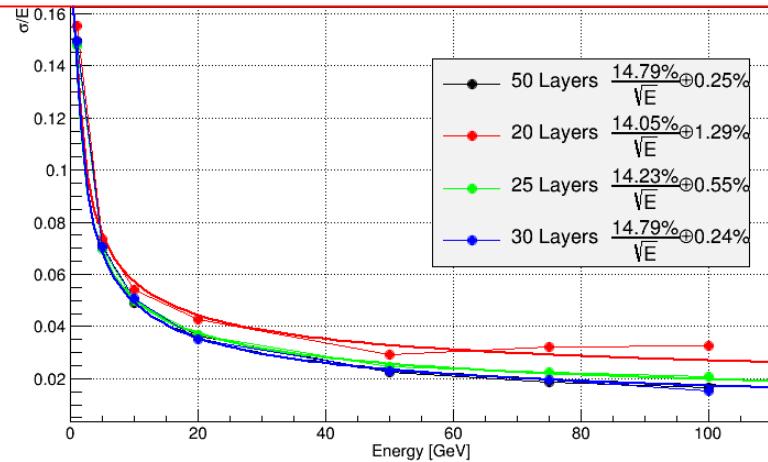
The thickness of scintillator can be reduced to 1 mm.

Detector Simulation: layer number



Linearity

Zhigang Wang, Hang Zhao, Tao Hu (IHEP)



Energy Resolution

The dependency of the linearity and energy resolution on the layer number.

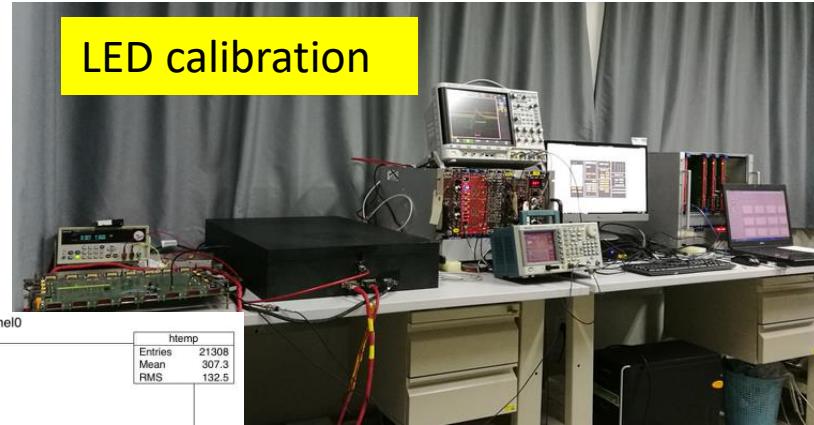
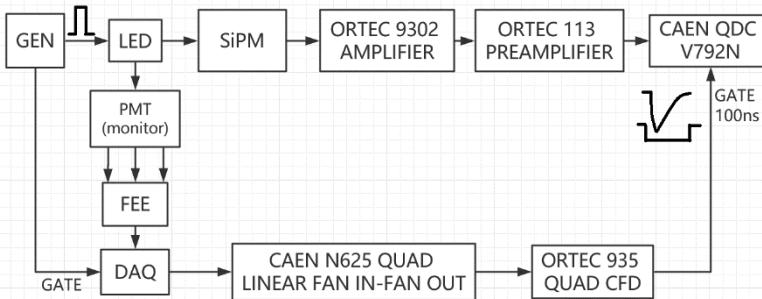
Particle: photon, Cell Size: 5x5mm

Sensitive Layer: W:3;Air:0.5;Scintillator:2;Air:0.5;PCB:2;Air:0.5(mm)

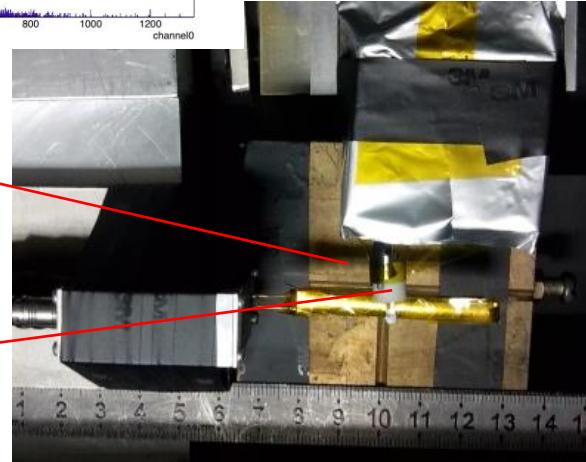
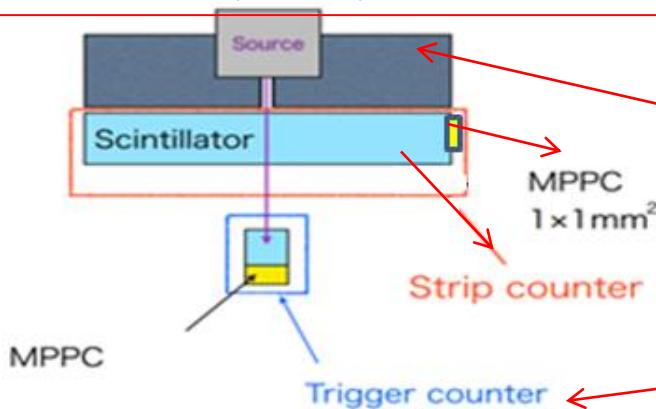
The layer number will be optimized in 20-25.

ECAL Test facilities (IHEP, USTC)

→ ECAL Test facilities at USTC and IHEP.



Scintillator strip irradiated with β collimated (1mm) from 锶Sr-90



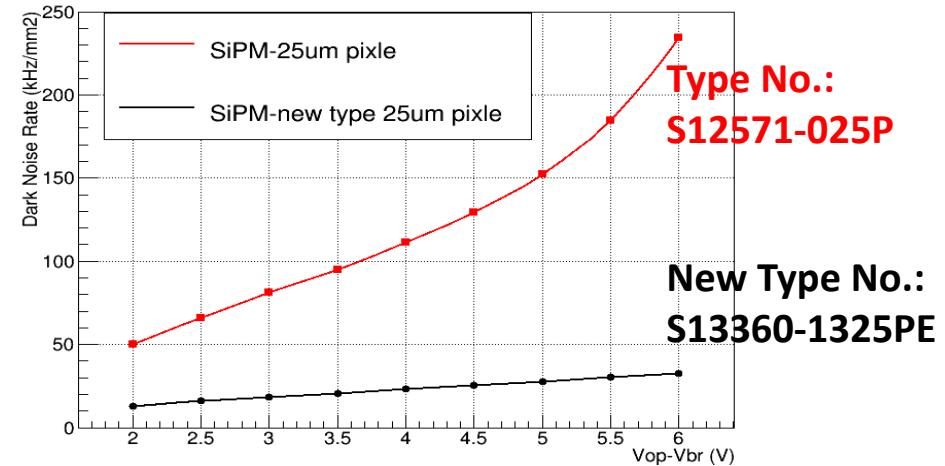
SiPM study: Dark Noise Rate

Zhigang Wang, Hang Zhao, Tao Hu (IHEP)

Electron hole pairs generated without the involvement of photons give rise to unwanted noise.



Spectrum of SiPM dark noise



Dark noise rate with over-voltage

- Dark noise rate rises exponentially with the applied over-voltage.

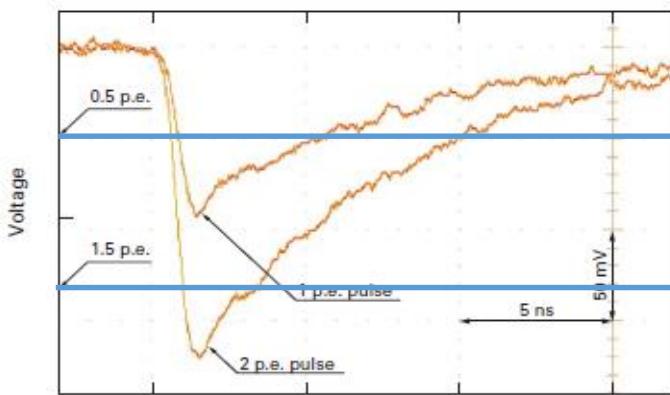
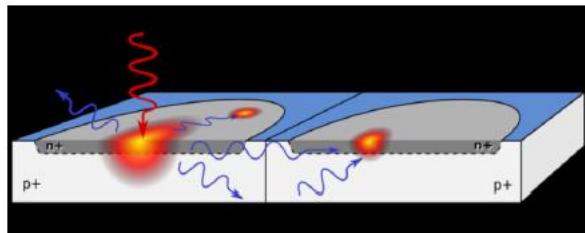
Very recently, SiPMs with trenches between pixels dramatically reduced dark rate and pixel to pixel cross-talk.

- The dark noise rate of the new SiPMs (30kHz/mm²) is 1/3 of the old ones (100kHz/mm²), with the same gain.

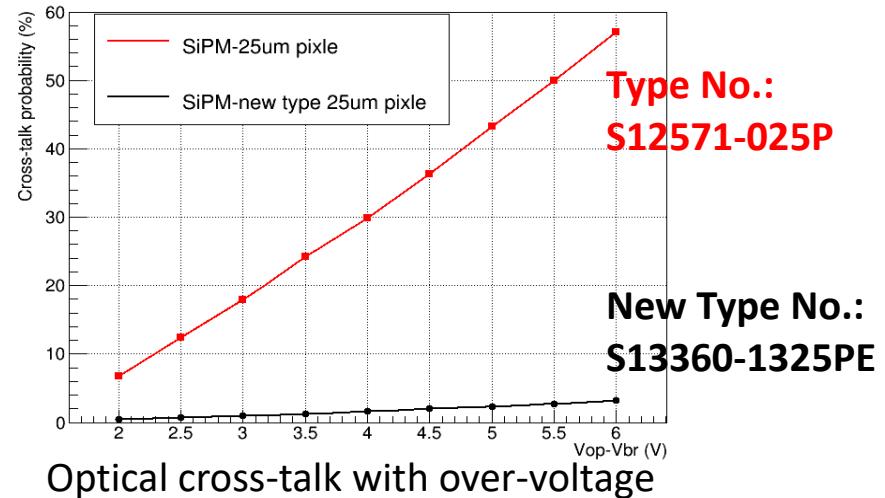
SiPM study: Optical Cross-talk

A p-n junction in breakdown emits photons in the visible range, if they reach a neighboring pixel additional breakdown can be caused.

*A. Lacaita, et al., IEEE Trans. Electron Devices ED-40(1993) 577

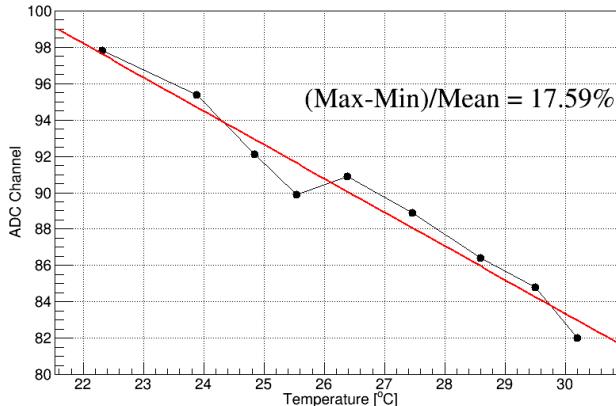


Cross talk rate =
$$\frac{\text{Dark rate } 1.5\text{p.e. threshold}}{\text{Dark rate } 0.5\text{p.e. threshold}}$$



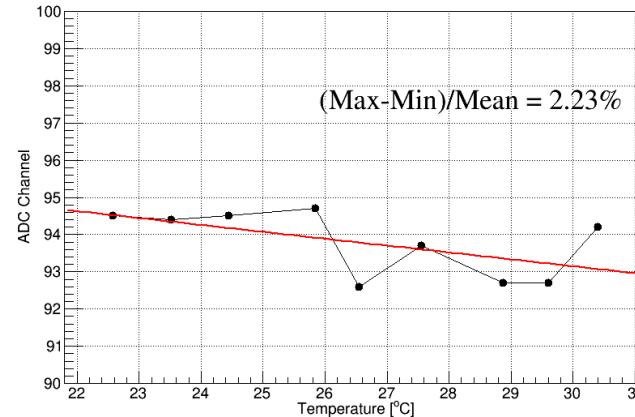
- Optical cross-talk increases with over-voltage.
- The optical cross-talk of the new SiPMs(2.3%) is 10% of the old ones(24%).

SiPM study: Gain stabilization

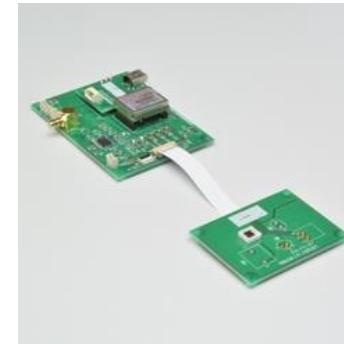


Temperature effect of SiPM
Calibrated by single P.E.

- The gain of SiPMs depends both on bias voltage and on temperature:
Gain decreases with temperature
Gain increases with bias voltage
- It is valuable to adjust V_{bias} to compensate for Temperature changes to keep the gain constant



Gain stabilization
Calibrated by single P.E.

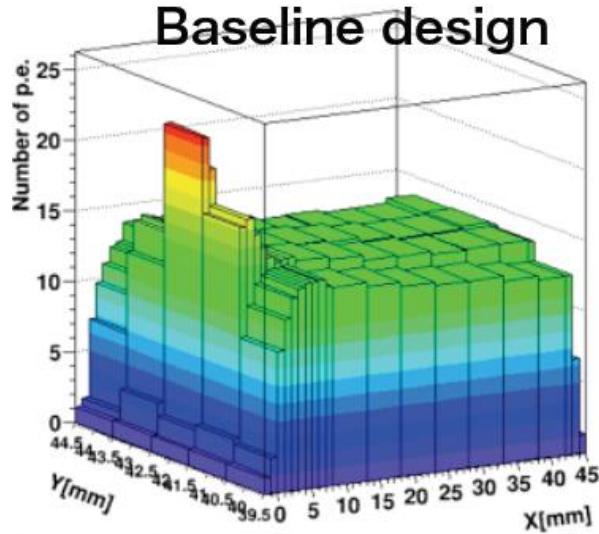


Temperature-compensation
circuit: C12332-01

Optimization of Sct. Strip

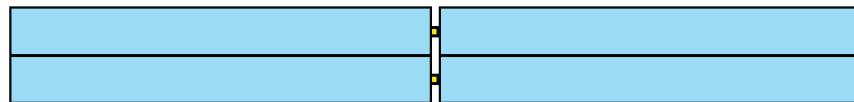
Z.G. Wang et.al.

Baseline design

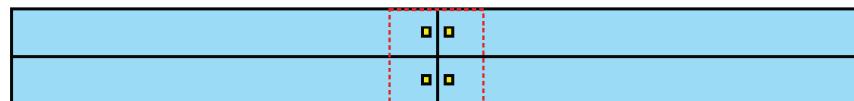


Optimizing the geometry and connection of scintillators.

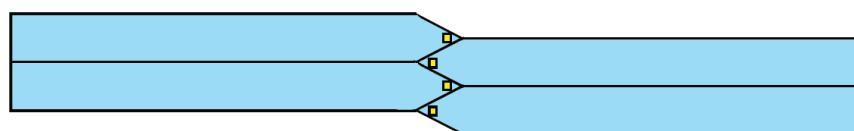
Normal



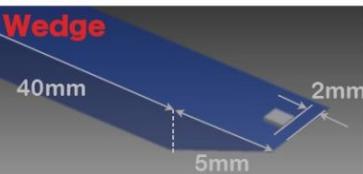
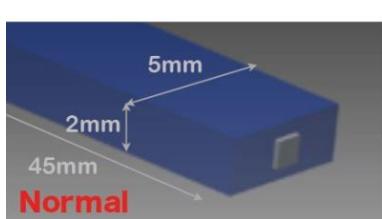
Wedge



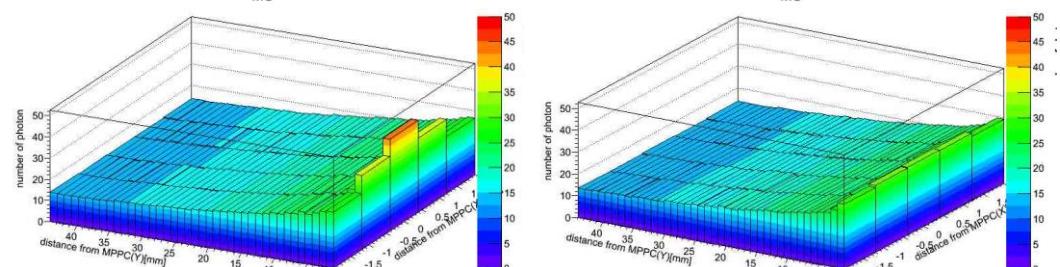
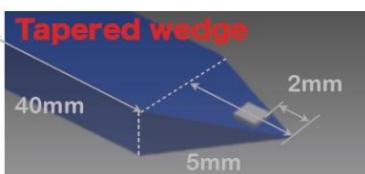
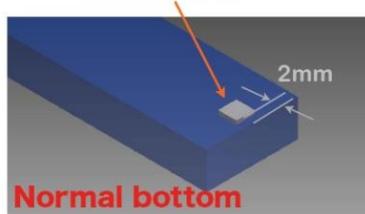
Tapered wedge



SiPM area: $1 \times 1 \text{ mm}^2 \rightarrow 0.25 \times 4 \text{ mm}^2$:

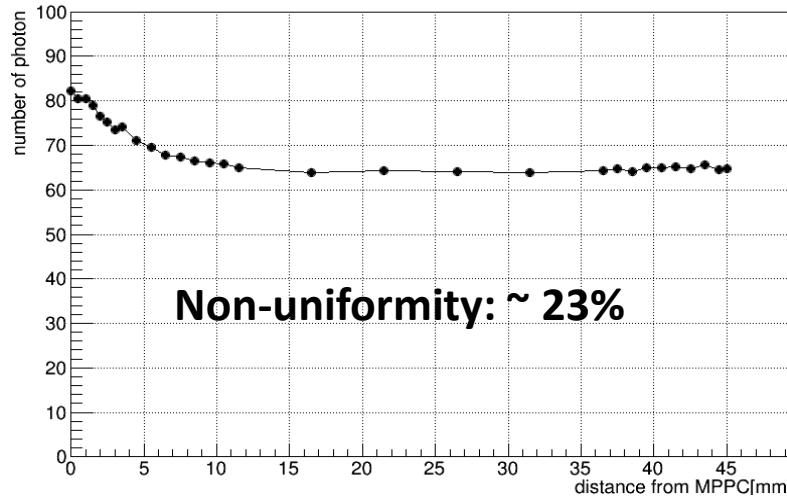


MPPC $1 \times 1 \text{ mm}^2$



Scintillator strip light output

5mm×45mm scintillator strip



Non-uniformity: ~ 23%

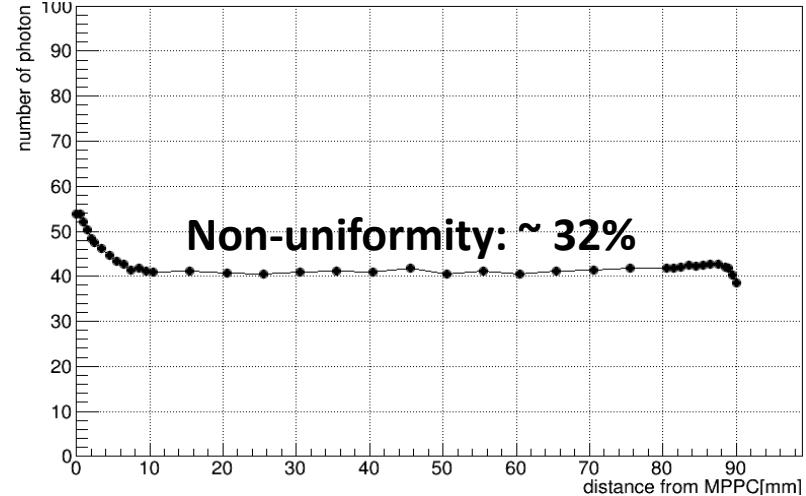


Strip: 5mm×45mm×2mm

Scintillator: BC408,

SiPM: 1mm×1mm, 25um pixel size

10mm×90mm scintillator strip



Non-uniformity: ~ 32%

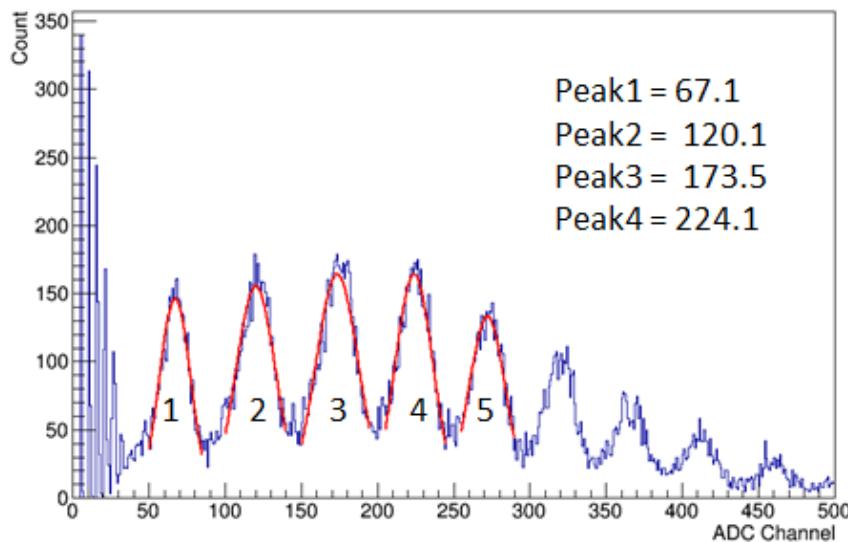


Strip: 10mm×90mm×2mm

The uniformity of scintillator strip light output need to be optimized.

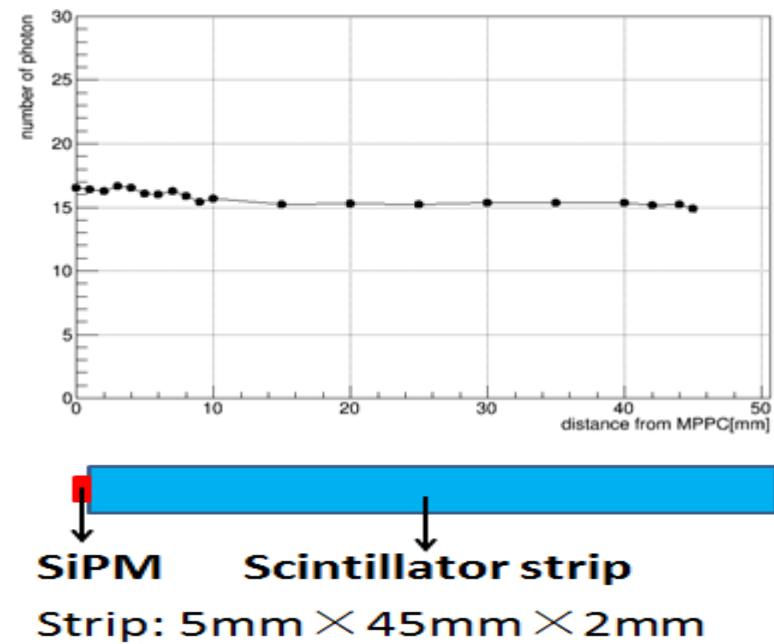
10um SiPM light output

SiPM type No.: S12571-010C



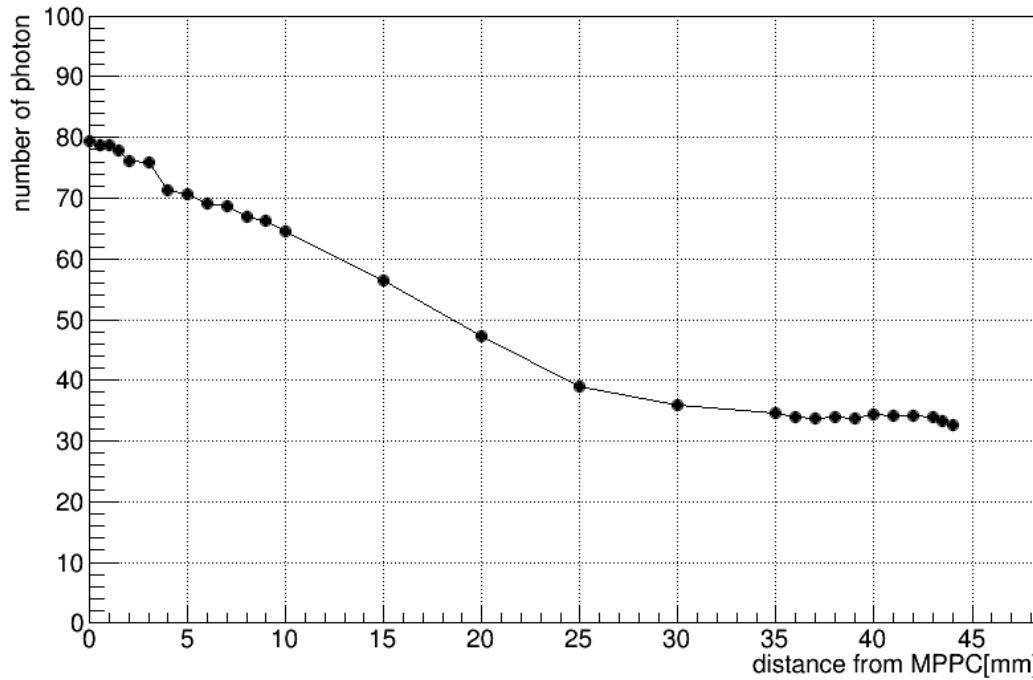
Pulse height spectrum

Light output of 45mm strip coupled with 10um SiPM



Photon detection efficiency of 10um SiPM is about 23% photon detection efficiency from the 25um SiPM

Effective of reflective material



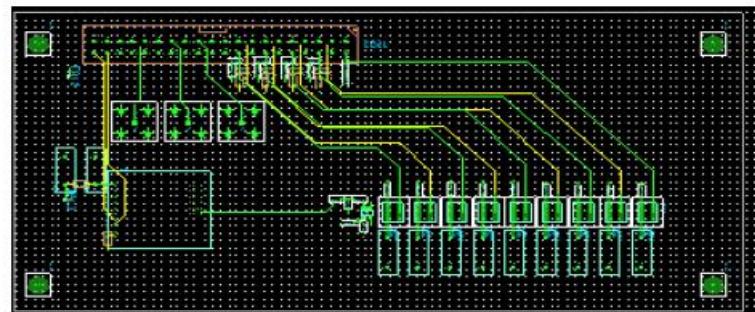
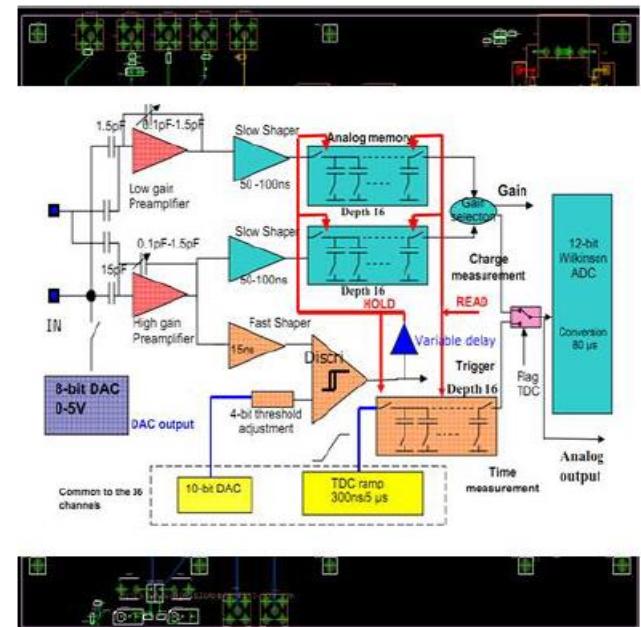
Scintillator strip coated with BaSO₄

At least five kinds of reflective materials have been tested .
ESR film has the best reflection efficiency.
But it is hard to handle in batch process.

Electronics Board of ECAL (USTC)

Yunlong Zhang, Shensen Zhao, Jianbei Liu (USTC)

- The PCB Board of ECAL ,which based on the SPIROC2b chips, has been designed and produced
 - The FPGA firmware is being designed



CEPC HCAL

- The HCAL consists of
 - a cylindrical barrel system: 12 modules
 - two endcaps: 4 quarters
- Absorber: Stainless steel

□ Active sensor

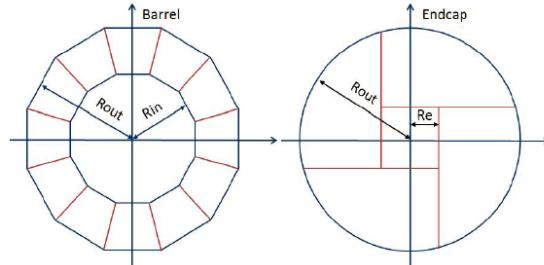
- Glass RPC
- Thick GEM or GEM

□ Readout ($1 \times 1 \text{ cm}^2$)

- Digital (1 threshold)
- Semi-digital (3 thresholds)

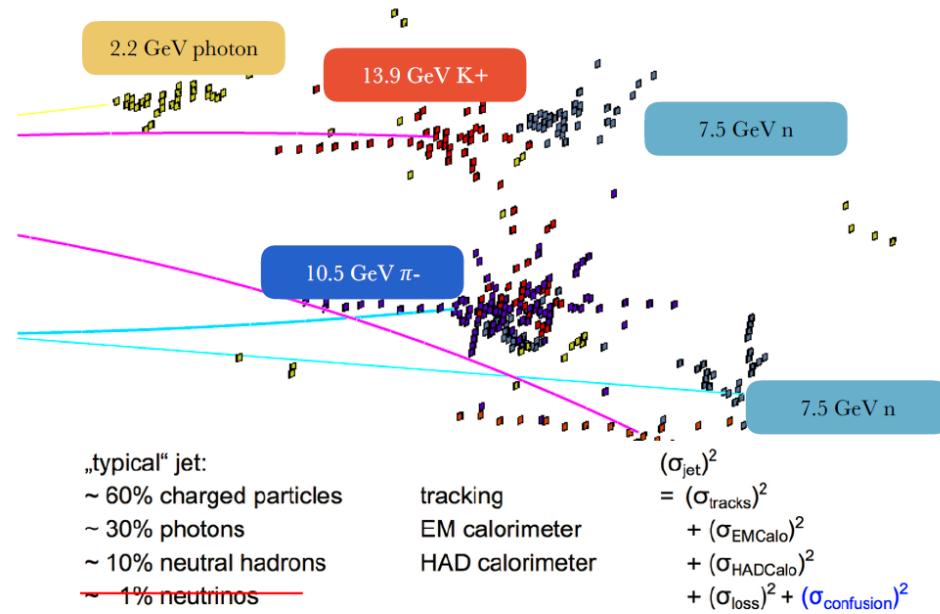
CEPC DHCAL OPTIMIZATION

- To full fill the requirements of CEPC PFA, the DHCAL is optimized by the following:
 - layers of DHCAL, scanned from 20 layers to 48 layers.
 - size of each cell, scanned from 10 mm to 80 mm.
 - digitization (Q spectrum, spatial resolution, semi-Digi, etc..)

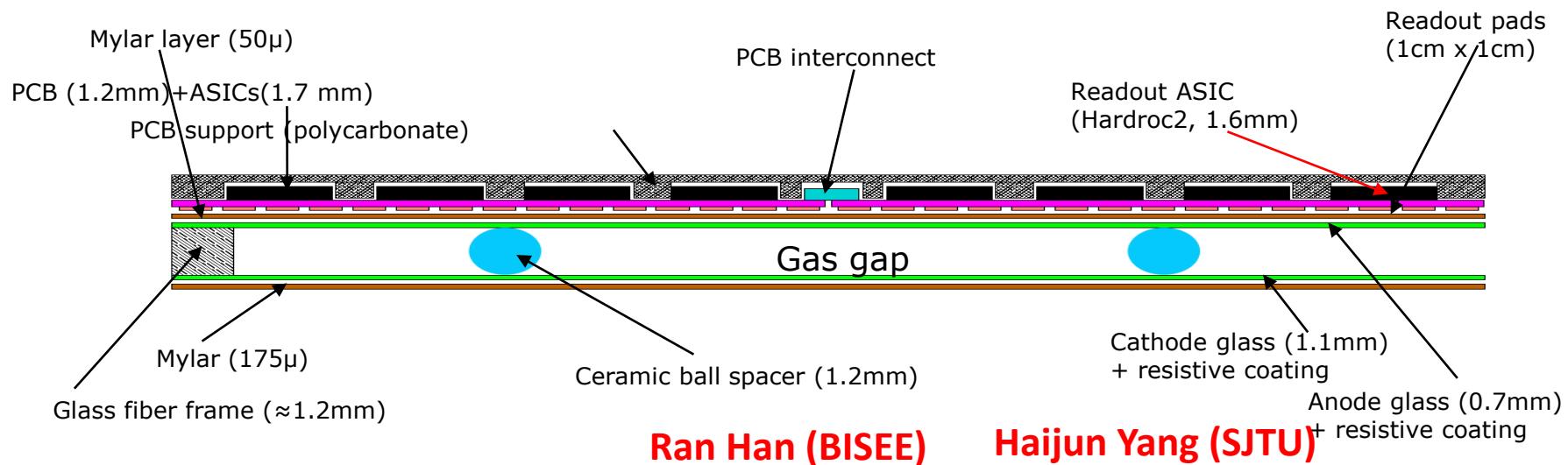


SIMULATION - PRELIMINARY

By Shi CHEN (UCAS)



Schematic of RPC



Large area gRPC:

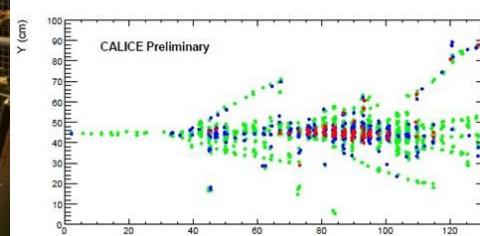
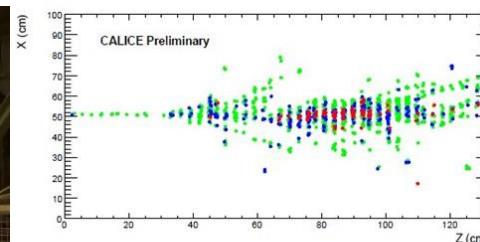
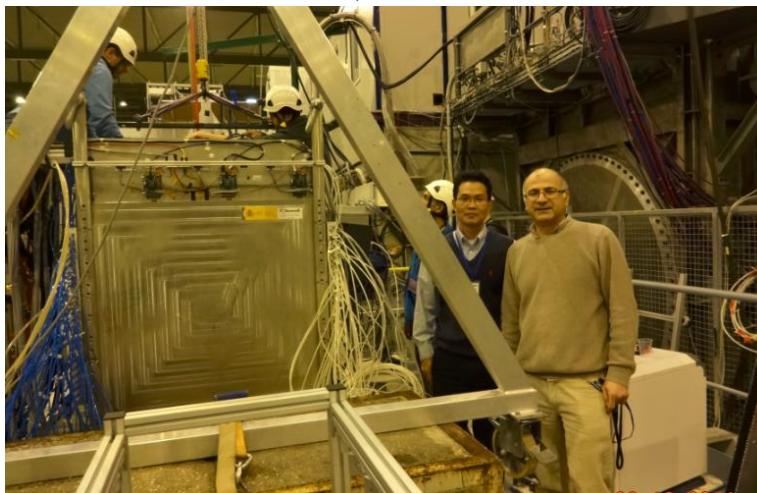
- ✓ Negligible dead zone
(tiny ceramic spacers)
- ✓ Large size: $1 \times 1 \text{ m}^2$
- ✓ Cost effective
- ✓ Efficient gas distribution system
- ✓ Homogenous resistive coating



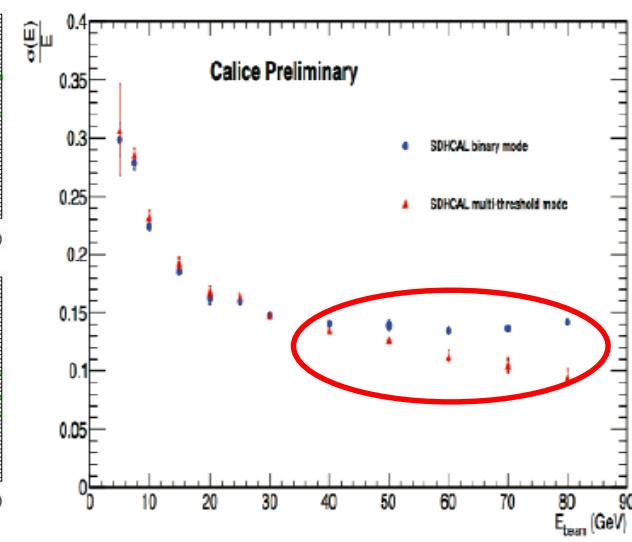
DHCAL with RPC

Prototypes of DHCAL based on RPC

- ANL (J. Repond, L. Xia et.al.)
1m³, 1 threshold, TB at CERN/Fermilab
- IPNL (I. Laktineh, R. Han, B. Liu et.al.)
1m³, 3 thresholds, TB at CERN since 2012

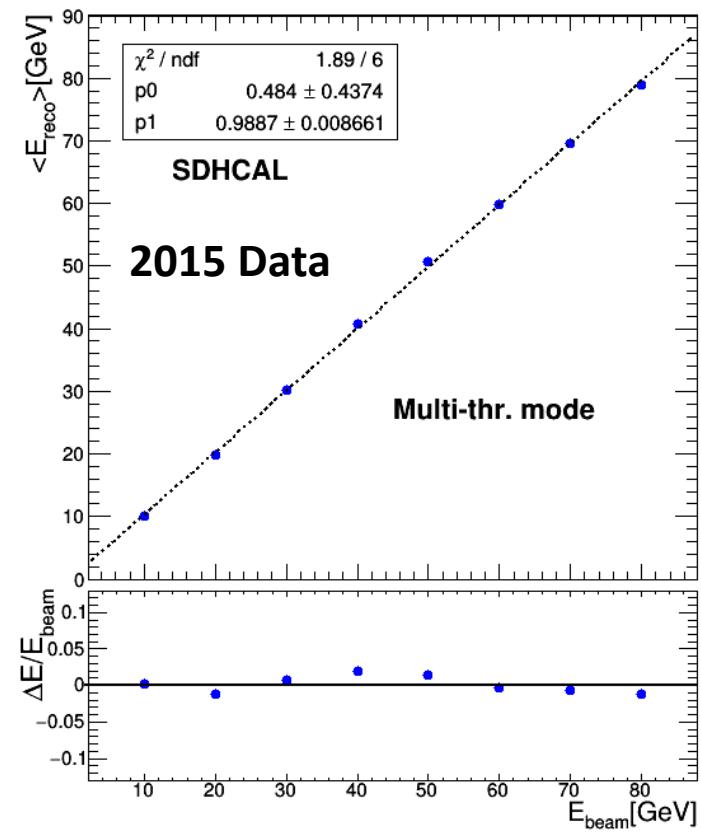
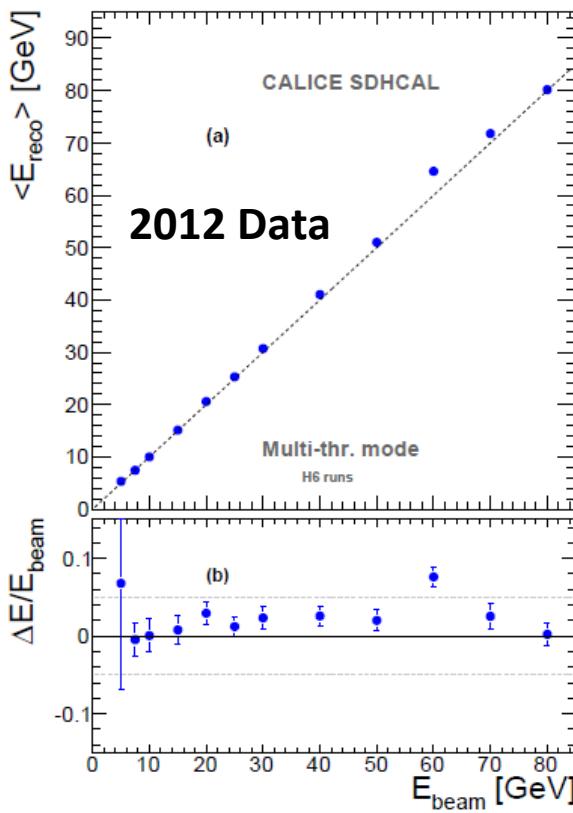


80 GeV Pion



DHCAL with RPC

Collaborating with Imad Laktineh at IPNL since Sept. 2016, Bing Liu was attending TB at CERN in Oct. 2016 and analyzing 2015 data now. He will apply for joint Ph.D program (CSC) between SJTU and IPNL.



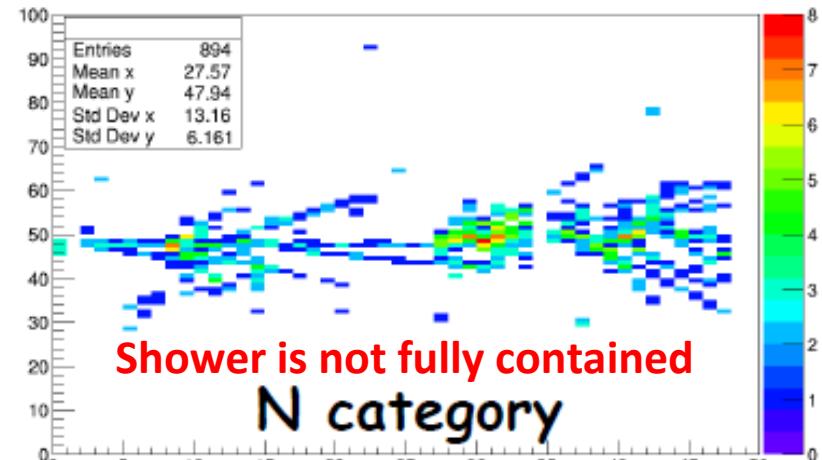
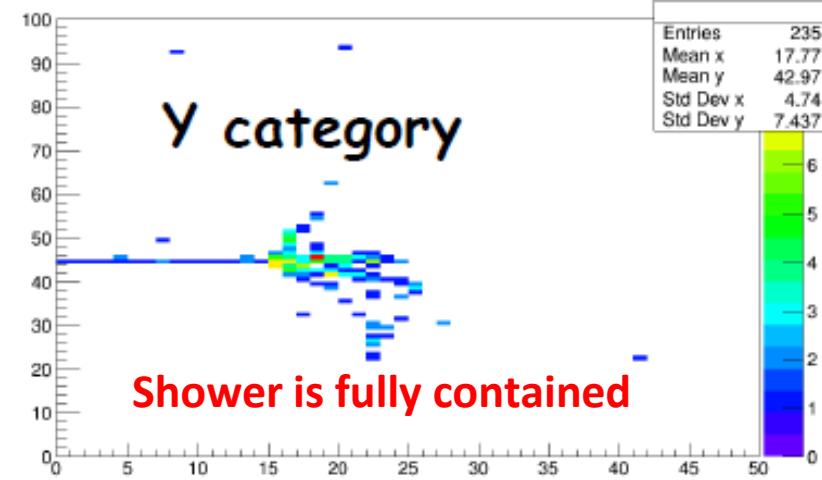
Definition of Y/N Category

Data sample: SPS_Oco_2015

Particle: Pi⁺

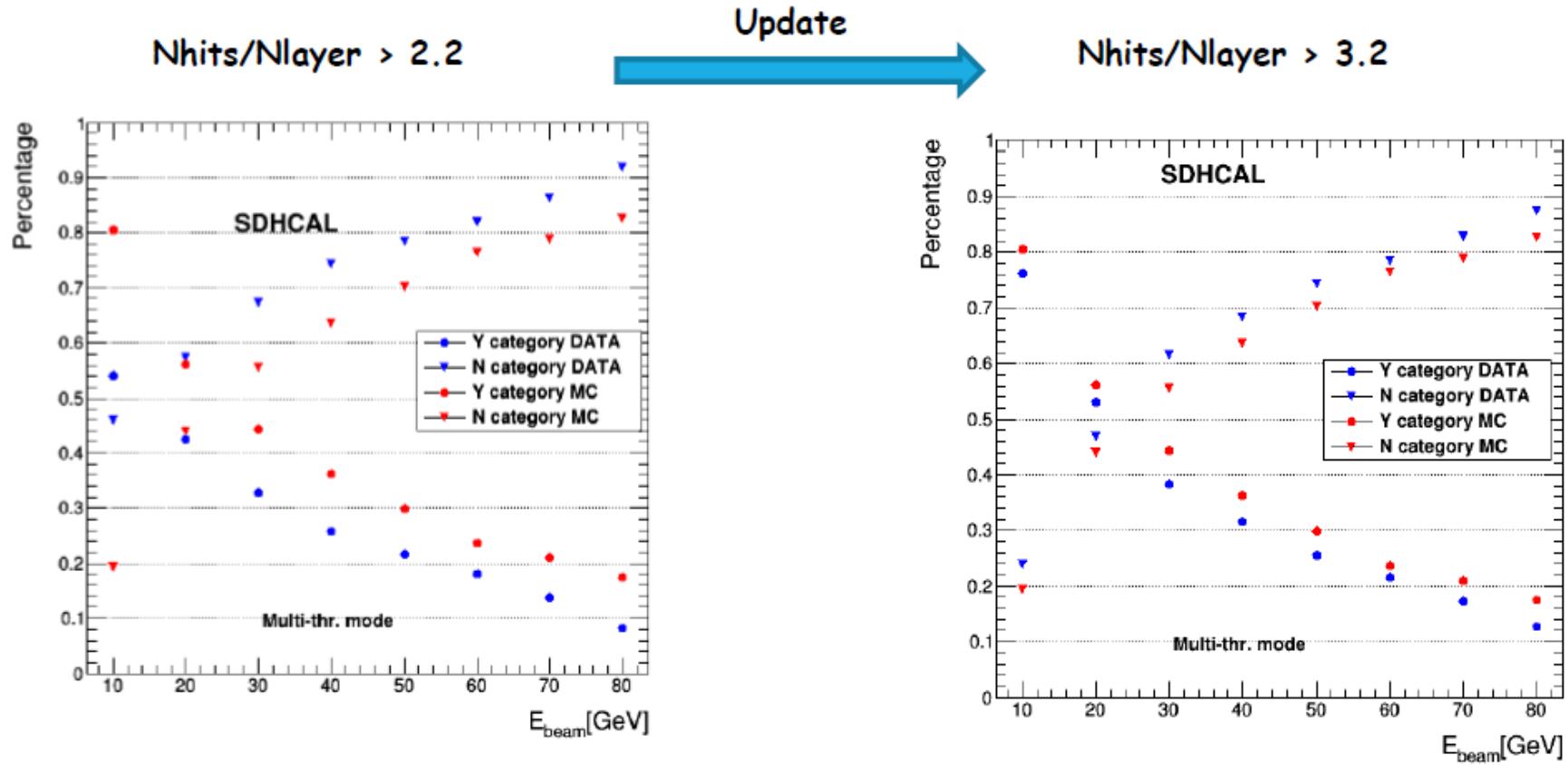
Energy: 10-80GeV with uniform
10 GeV energy gap

Type	Selections	Detail
Physical cut	Electron rejection	Shower start >=5 or Nlayer > 30
	Muon rejection	Nhit/Nlayer > 3.2 (previous is 2.2)
	Radiative muon rejection	Nlayer(RMS > 5cm)/Nlayer > 20%
	Neutral rejection	Nhit(belong to first 5 layers) >= 4
Artificial cut	Beam position cut	r < r(given)



Improve the Muon Rejection

Bing Liu, Haijun Yang, Imad

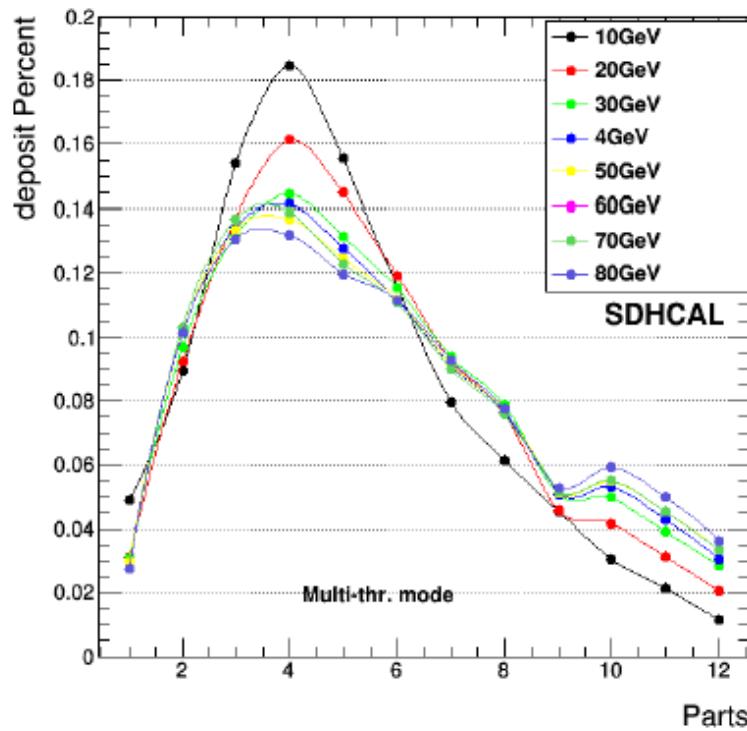


There is a large difference between MC and data

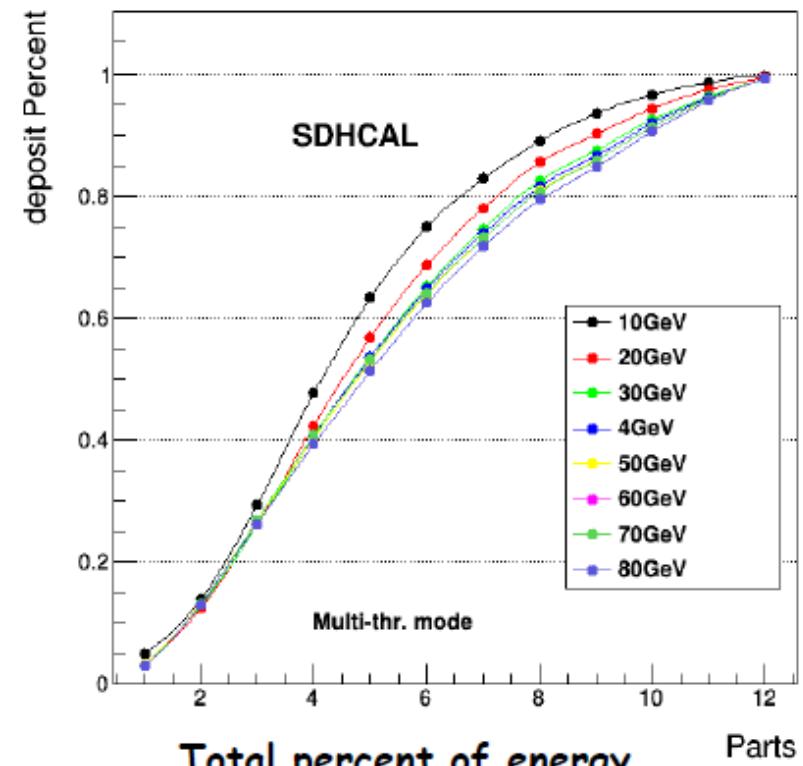
After updating , the difference between MC and data is very little

Energy deposited in every 4 layers

Bing Liu, Haijun Yang, Imad



Percent of energy deposit in per parts



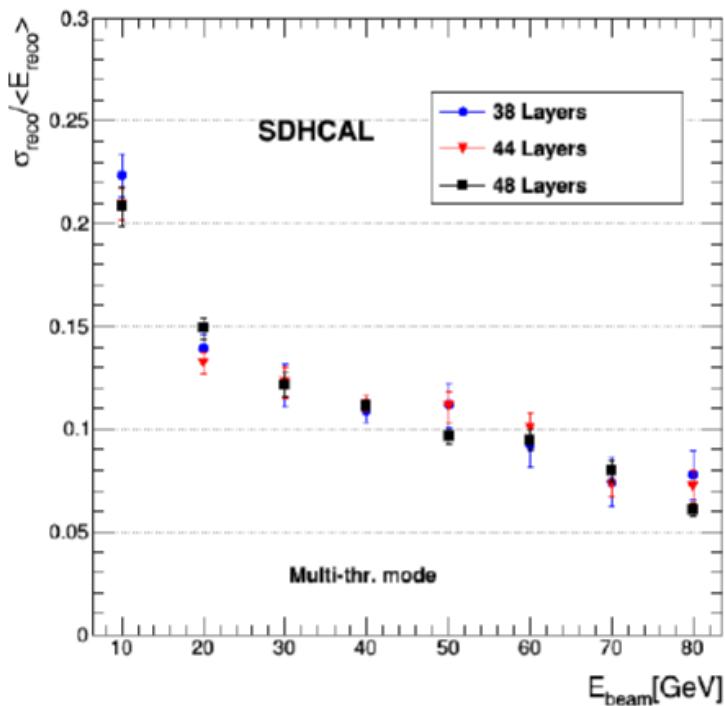
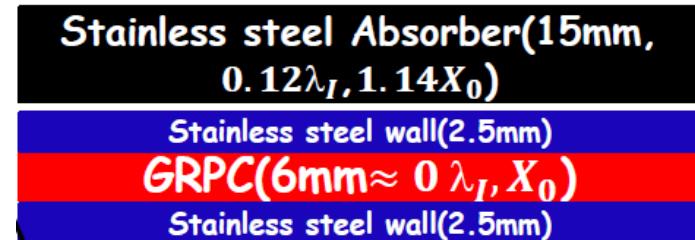
Total percent of energy deposit before a part you choose;

Energy Resolution vs No. of Layers

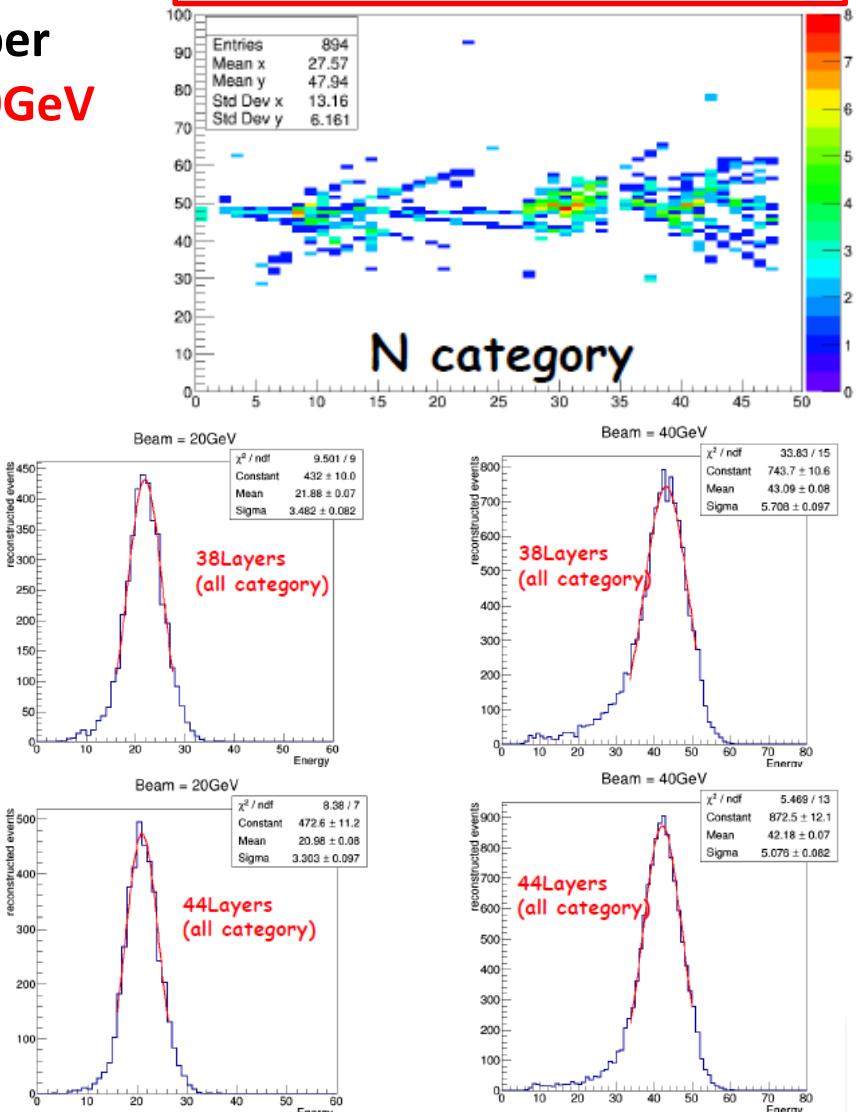
SDHCAL has 48 layers which aims for ILC Detector

- 6mm RPC and 20mm Stainless steel absorber

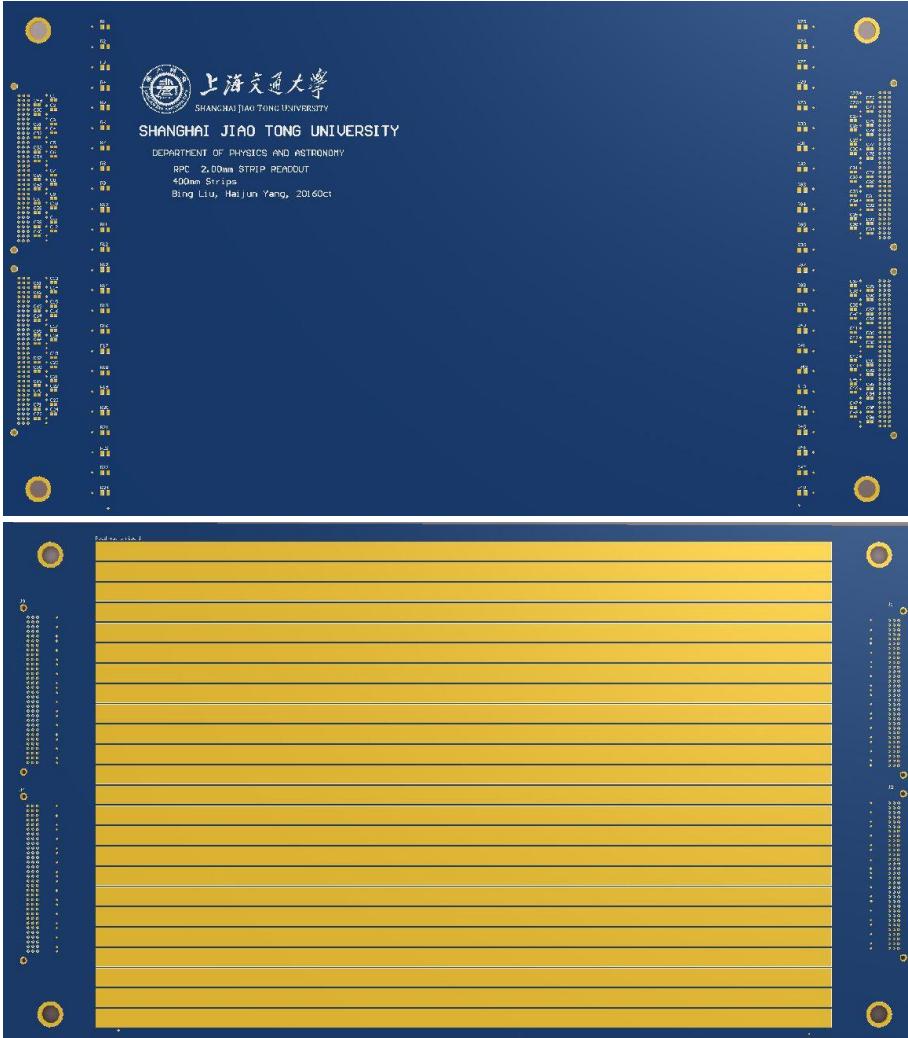
→ Optimization no. of layers for CEPC at 240GeV



Bing Liu, Haijun Yang, Imad



Design of PCB for RPC



Bing Liu, Haijun Yang (SJTU)

**24 strips with 1cm/strip,
gap = 1mm, length = 40cm**

- PCB Output: 3 bins \times 32 column = 96 pins
 - Molex DIN 41612 connectors (receptacles)

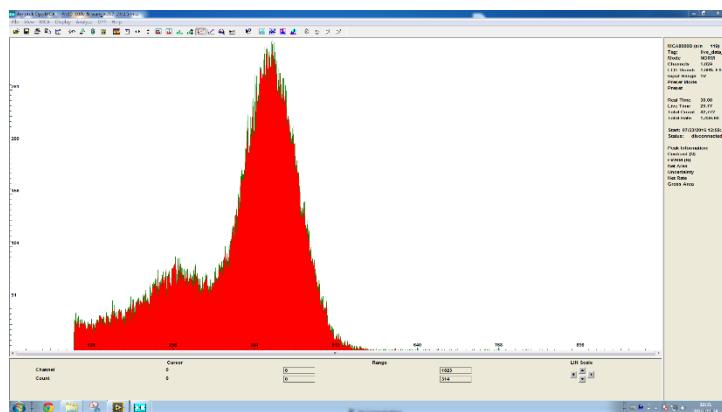
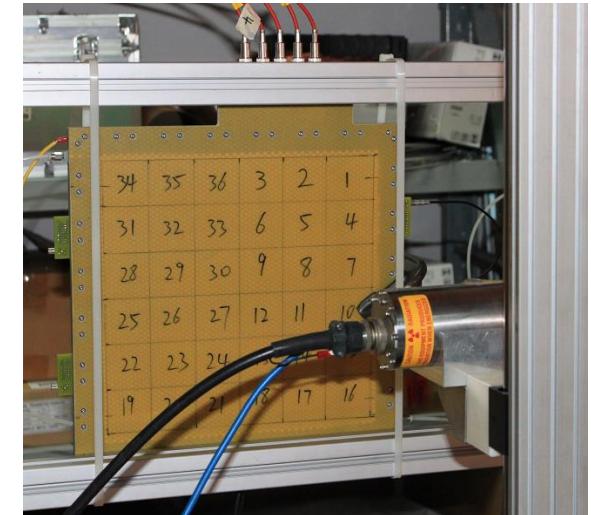
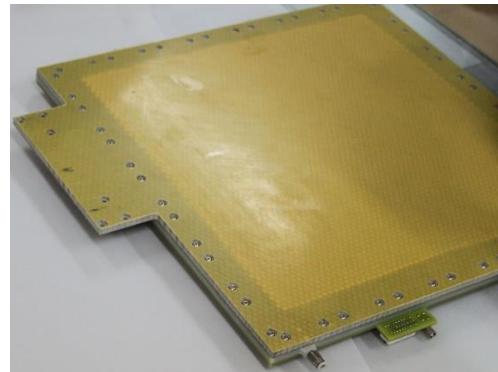
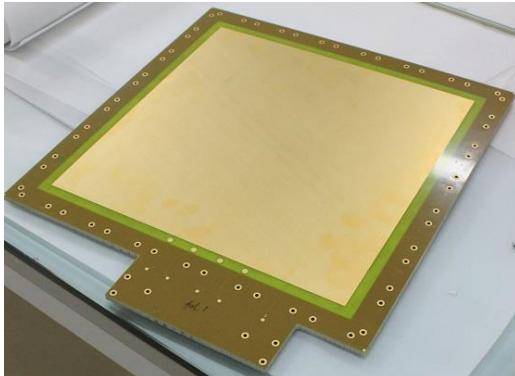


- NINO Input:
 - Molex DIN 41612 connectors (headers)

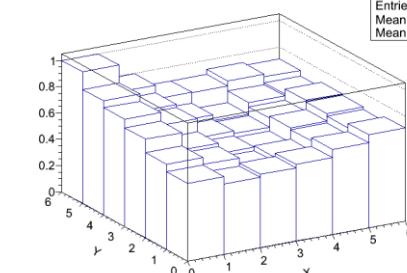


HCAL Based on GEM (USTC)

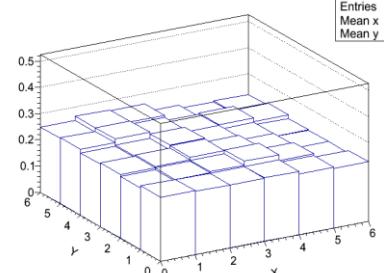
■ Construction of GEM at USTC



✓ Gain: ~4000
Non-uniformity ~15.6%

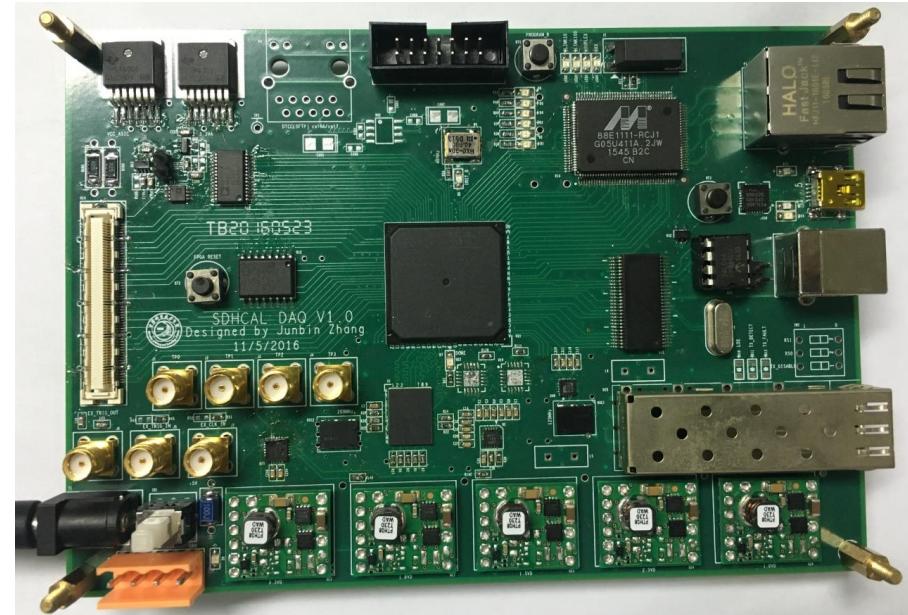
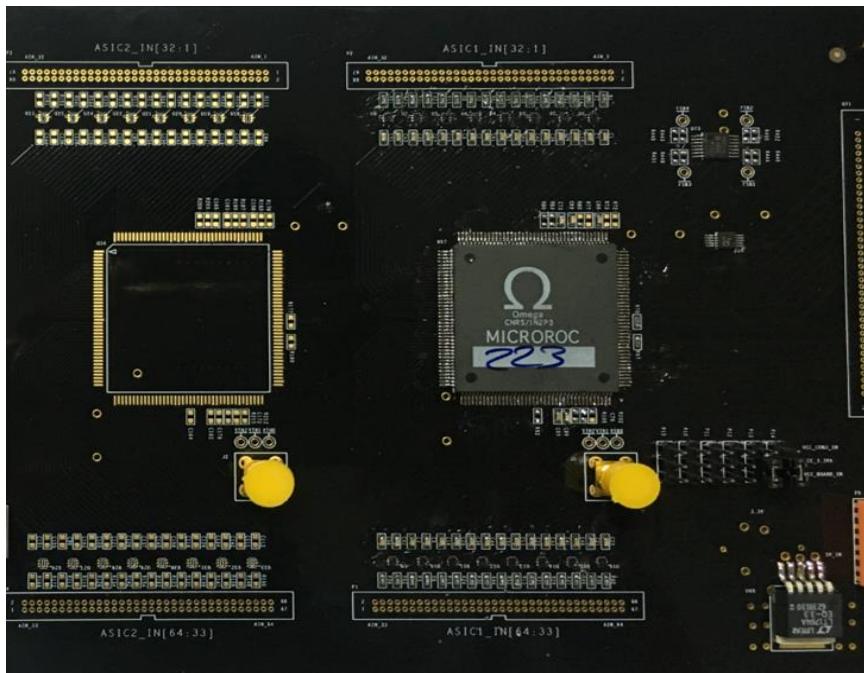


✓ Energy resolution: ~24.1%
✓ Non-uniformity: ~5.4%



HCAL Based on GEM (USTC)

■ Design of readout electronics by USTC



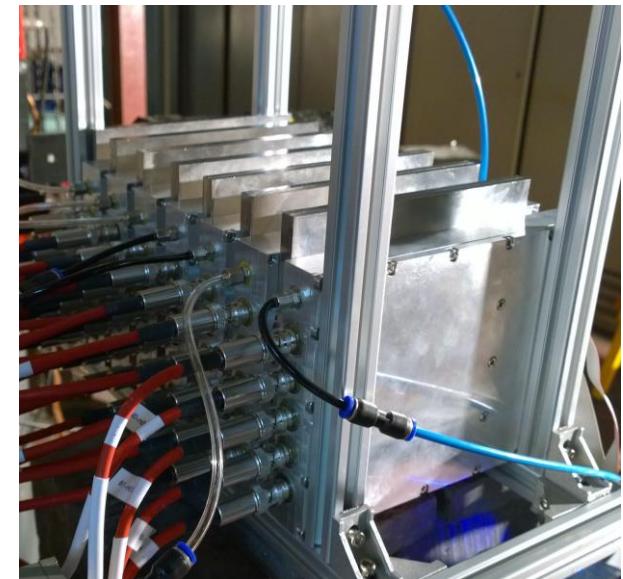
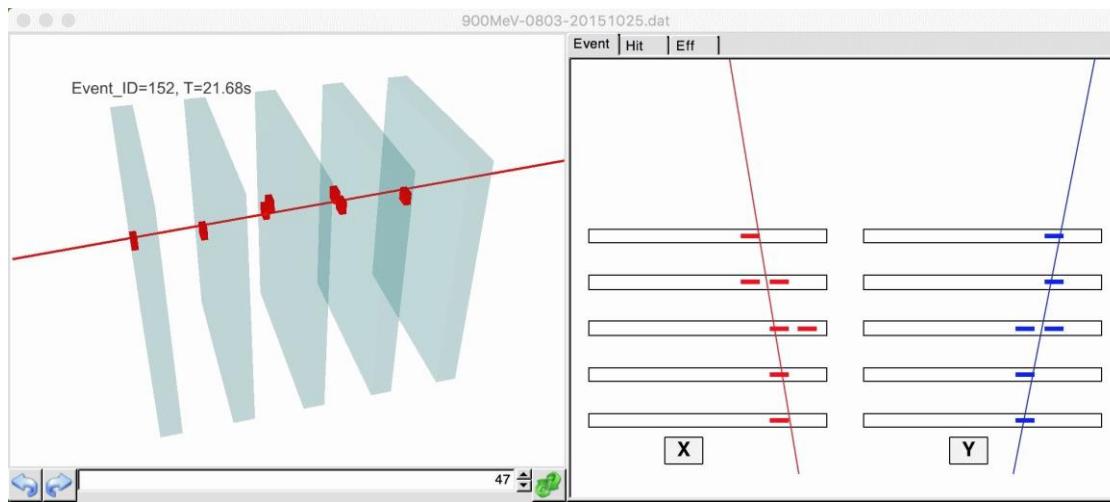
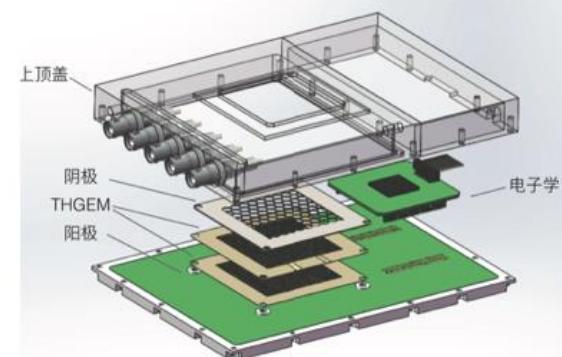
前端读出版

DAQ

WELL-THGEM Beam Test @ IHEP

- 7 THGEMs were installed, and 5 of them were used, and flushed with Ar/iso-butane = 97:3.
- 1 threshold, binary readout
- 900 MeV proton beam was used
- 5x5cm² sensitive region
→ 20 x 20 cm²

Hongbang Liu, Qian Liu (UCAS)

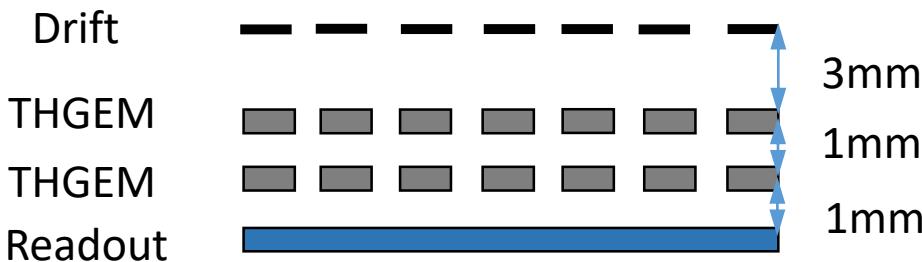


CEPC-DHCAL research base on THGEM detector

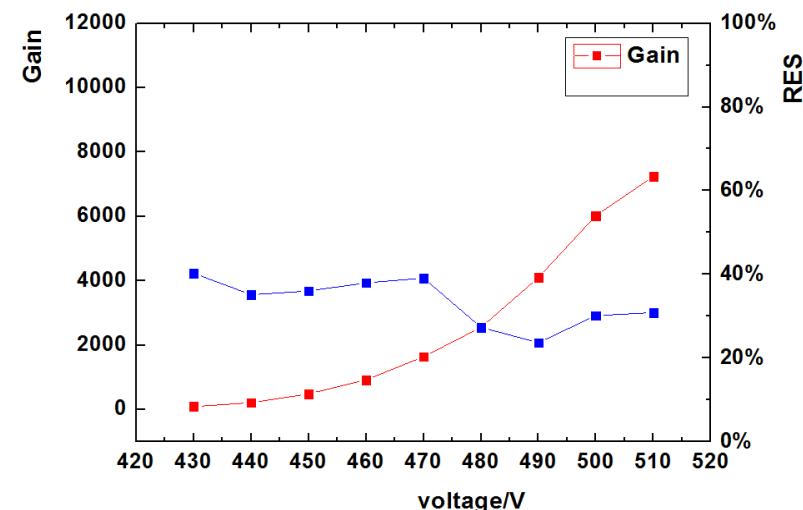
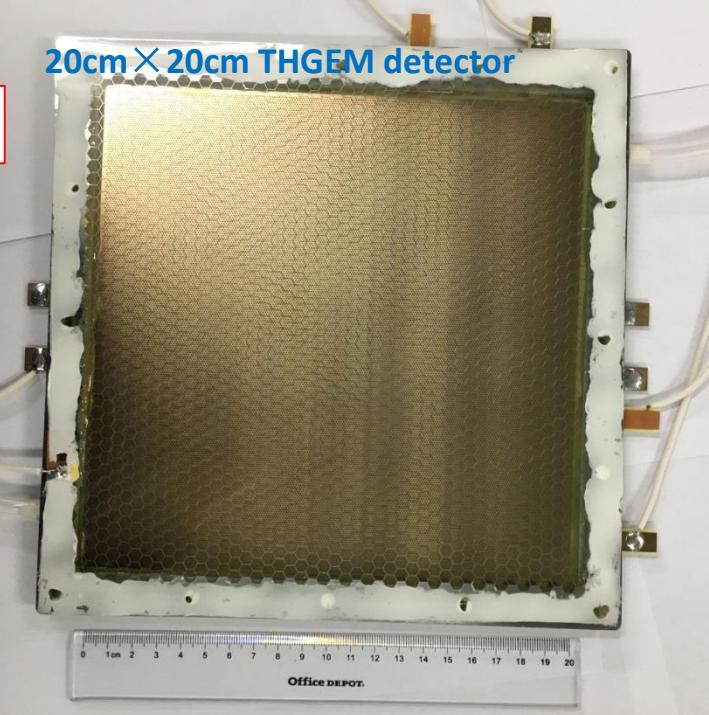
Boxiang Yu (IHEP)

The active detector thickness of CEPC-DHCAL is important to reduce the cost, the thickness of THGEM should be reduced to 6mm. Some work has been done.

The thinner $5\text{cm} \times 5\text{cm}$ detector has been developed. Some result has been obtained. The $20\text{cm} \times 20\text{cm}$ thinner THGEM detectors are under development.



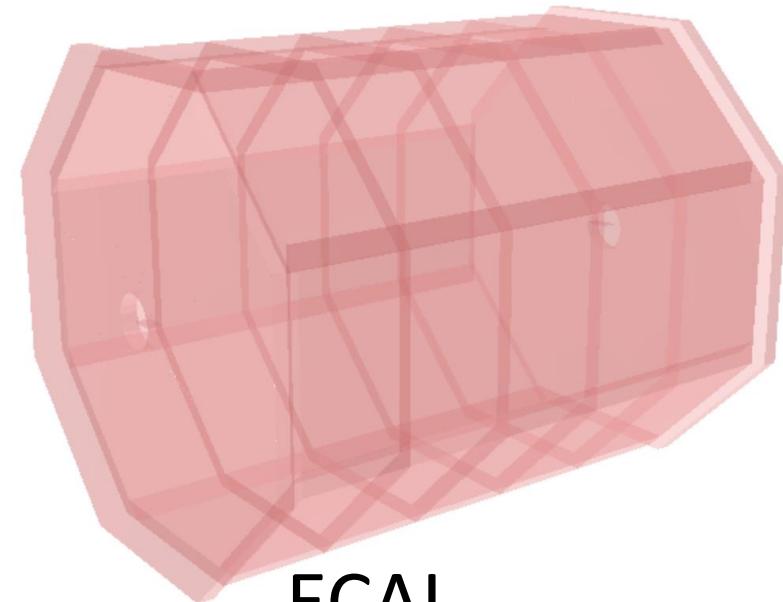
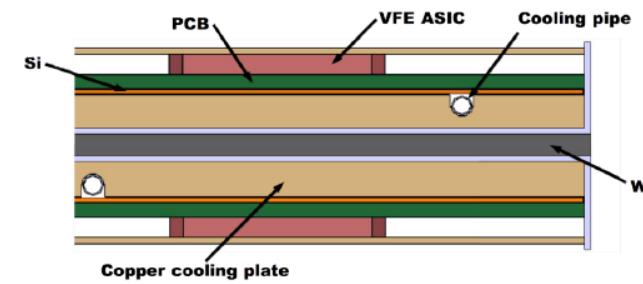
New thinner structure of THGEM detector



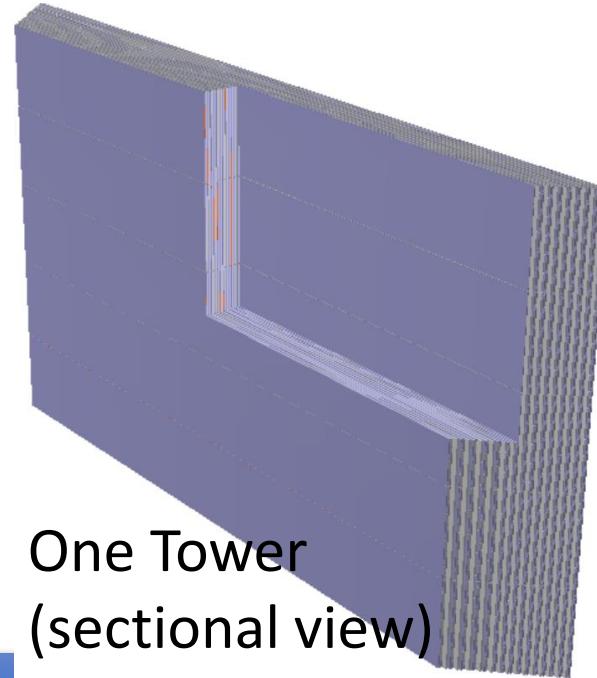
Result of $5\text{cm} \times 5\text{cm}$ Thinner THGEM detector

ECAL Geometry Setup

Parts	Thickness (mm)	Absorber (mm)	Dimension (mm)	Cell size (mm ²)
Barrel	5.25 (L0-19)	2.1	R, 1843 -2028	5.08x5.08
	7.35 (L20-29)	4.2	Z, 0.00-2350	
Endcap	5.25 (L0-19)	2.1	R, 226.8-2088	5.08x5.08
	7.35 (L20-29)	4.2	Z, 2450-2635	



ECAL

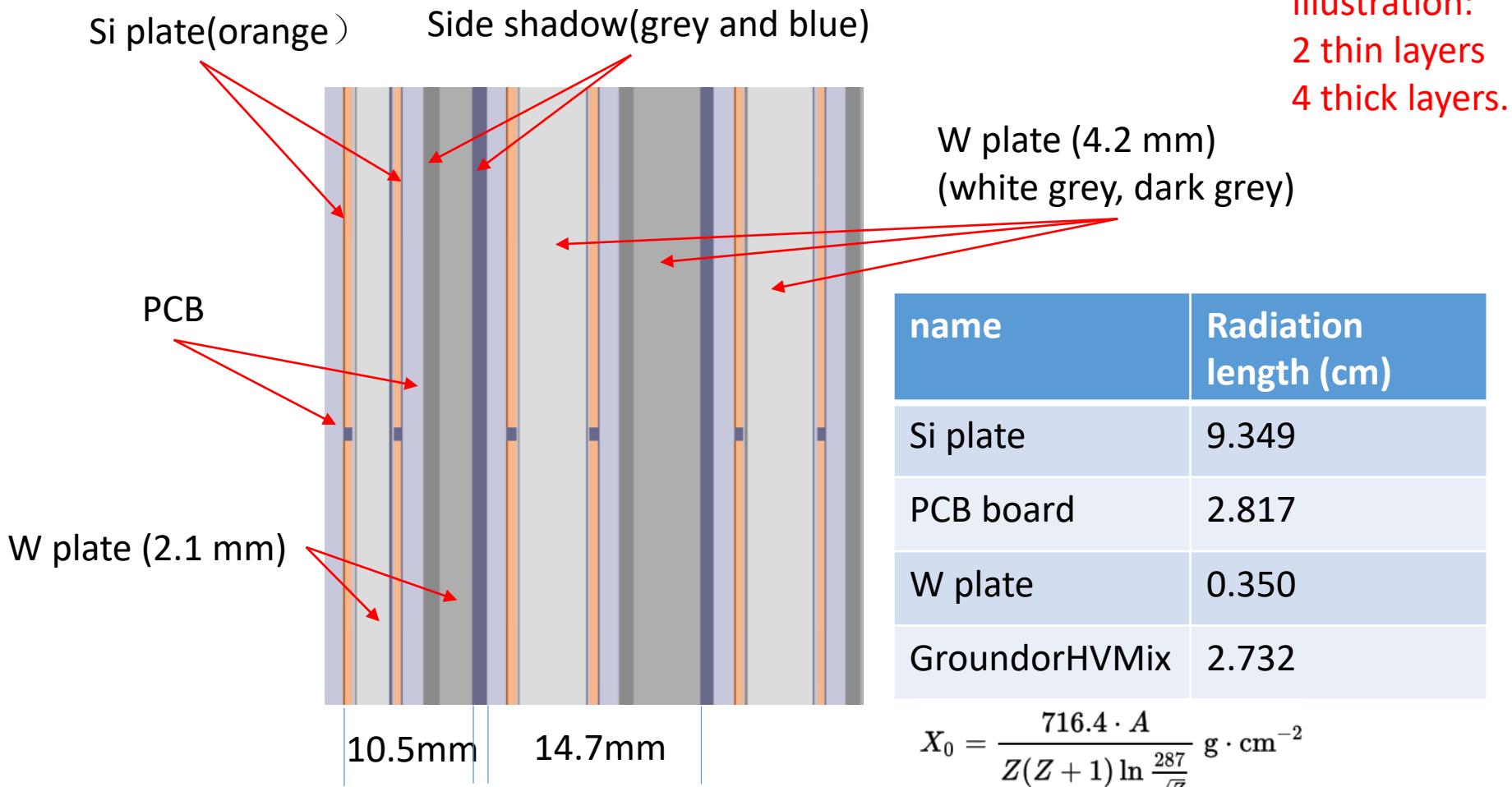


One Tower
(sectional view)



One tower
(side view)

Zoom in Side View (ROOT Geo)



Calorimeter Optimization

Jifeng Hu, Jing Li, Liang Li, Haijun Yang (SJTU)

■ Software versions,

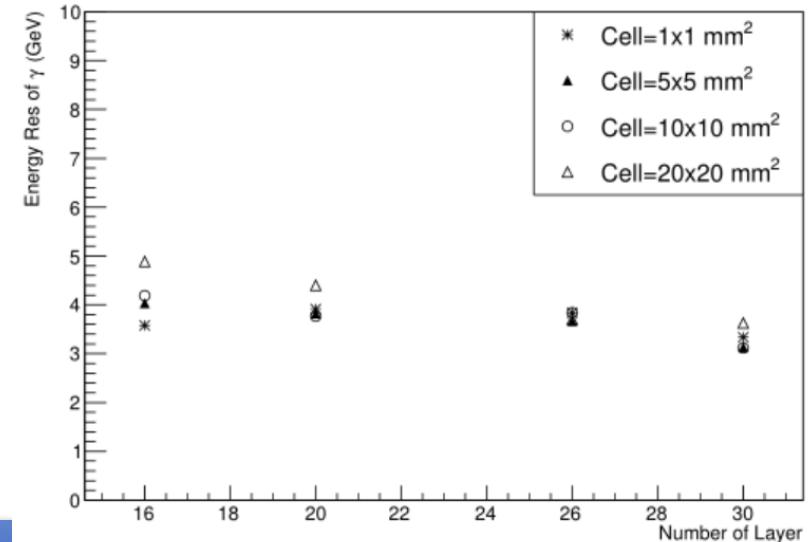
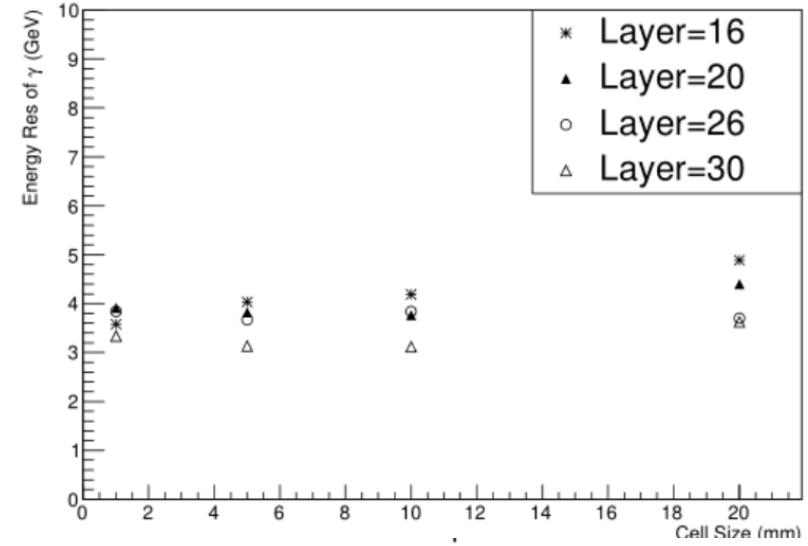
- Simulation: Mokka-08-03
- Reconstruction: Arbor_KD_3.3 plus track-related processors
- Digitization : G2CDArbor

■ Samples,

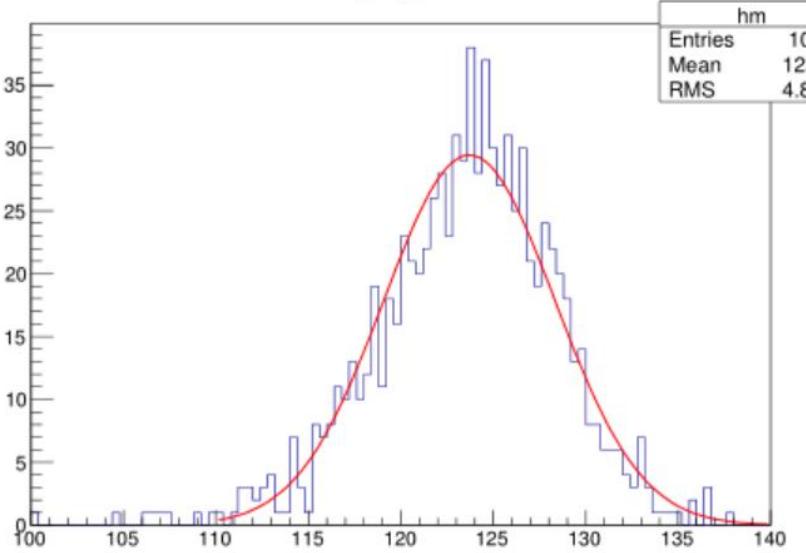
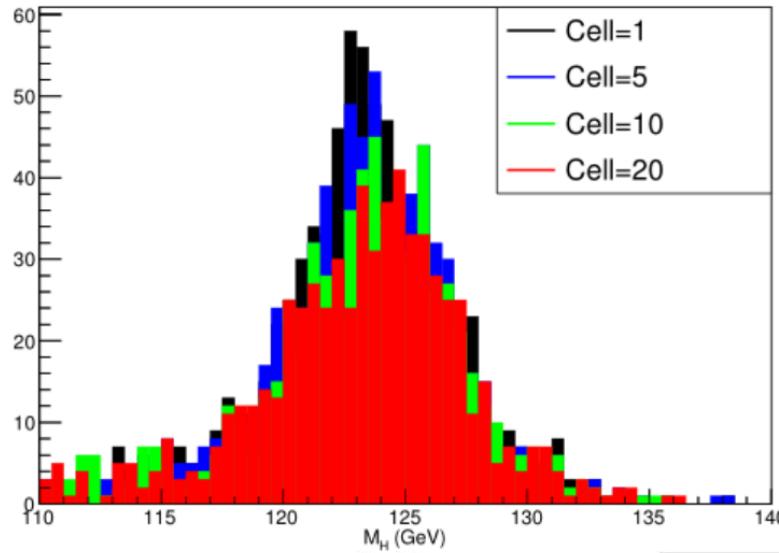
- e^-/γ single particle, energy@5,10,20,50,100 GeV
- $ee \rightarrow ll\gamma\gamma$ @ $\sqrt{s} = 250$ GeV, 1000 Events.

■ Geometry: cepc_v1 using SiW in ECAL,

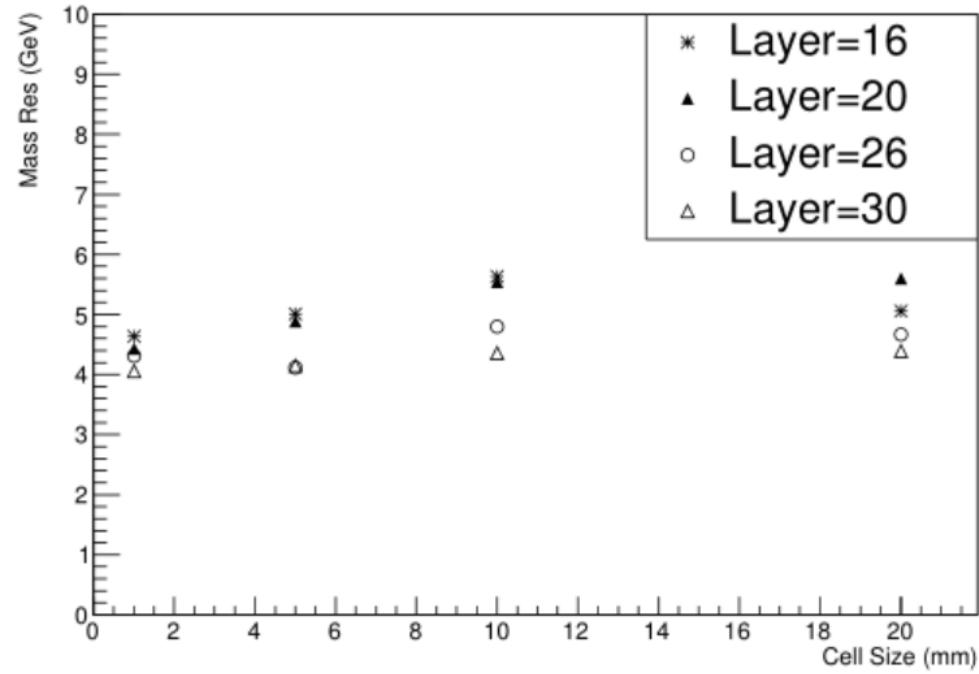
- Cell size @ 1X1, 5X5, 10X10, 20X20 mm
- Number of layers @ 15, 19, 25, 29
- fixed total material.
- other parameters will be investigated.



Calorimeter Optimization (ECAL)



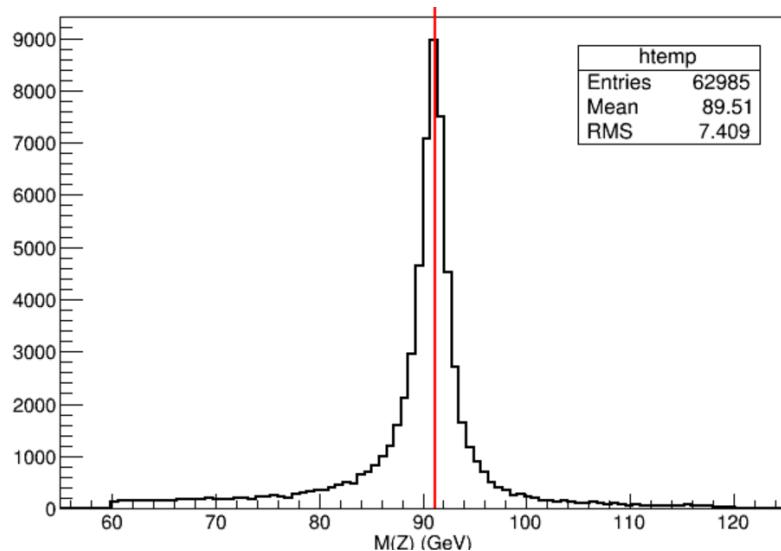
Jifeng Hu, Jing Li, Liang Li, Haijun Yang (SJTU)



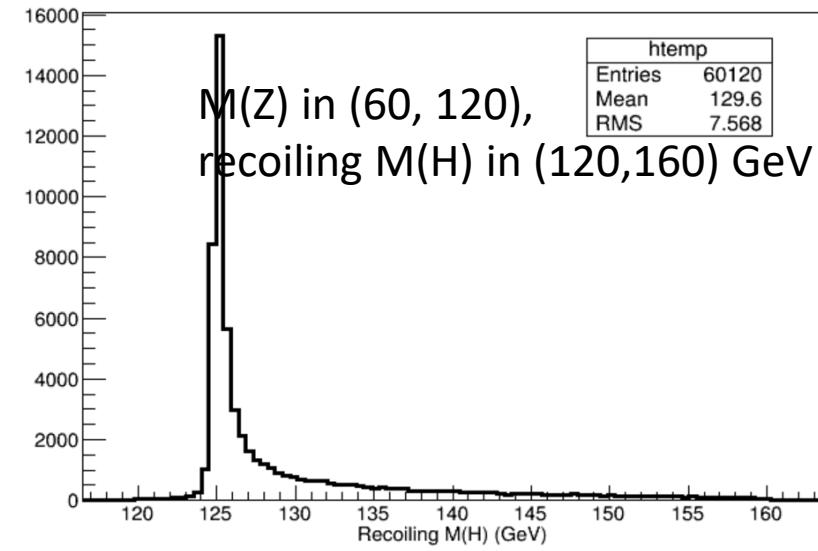
ZH, Higgs \rightarrow WW \rightarrow lvqq

→ Using H \rightarrow WW \rightarrow lvqq events to understand jet energy resolution requirement for HCAL.

Jifeng Hu, Jing Li, Liang Li, Haijun Yang (SJTU)

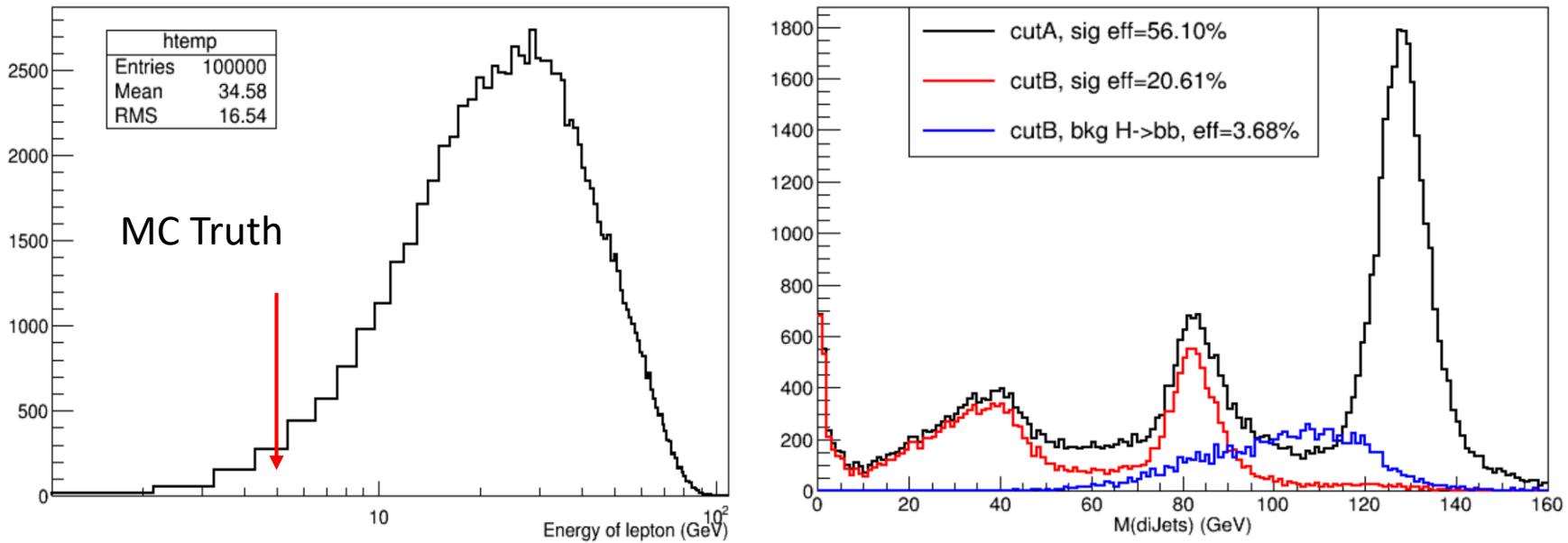


$M(Z)$ in (60, 120) GeV



- (Left), Z mass, (red) line indicates the nominal mass.
- (Right), the recoil mass, $M = \sqrt{E^2 - (\vec{p}_{l1} + \vec{p}_{l2})^2}$, lepton 1 and lepton 2 are coming from Z.

$H \rightarrow WW \rightarrow l\nu qq$ signal



- Cut A, M_Z in (69, 113) GeV,
Z Recoiling $M(H)$ within (120, 160) GeV
- Cut B, **cut A plus** number of isolated lepton ≥ 1 , its
energy > 5 GeV (energy threshold needs to be optimized).

SunCalorimeters R&D Plan (~ 6 months)

1. CEPC ScW ECAL simulation and optimization

- Number of layers, Cell size, Scintillator thickness
- SiPM test and performance study
- Performance of Scintillator strip
- Design of readout electronics
- Optimization of ECAL using $H \rightarrow \gamma\gamma$ benchmark

2. CEPC DHCAL performance study and optimization

- Number of layers, Cell size
- SDHCAL (RPC) TB energy resolution, linearity
- THGEM and GEM performance study
- Design of readout electronics
- Optimization of HCAL using $H \rightarrow WW$ benchmark

Calorimeters R&D Plan (6 months)

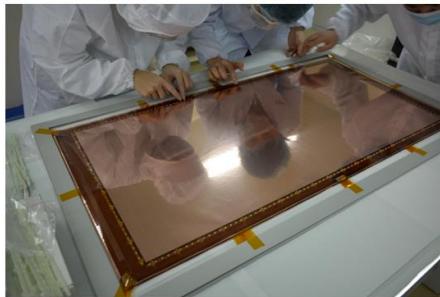
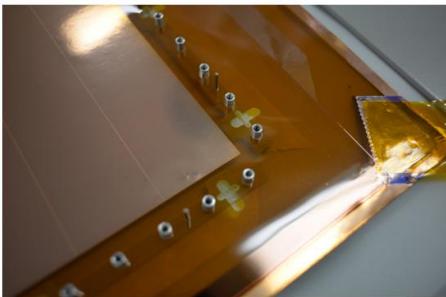
- IHEP: Zhigang Wang, Hang Zhao, Tao Hu
 - ScW ECAL optimization
 - SiPM Test and scintillator strip optimization
- USTC: Yunlong Zhang, Shensen Zhao, Jianbei Liu
 - Si-PMT linearity test
 - Electronics board design and test for ECAL and HCAL
- SJTU: Haijun Yang, Liang Li, Jifeng Hu, Bing Liu, Jing Li
 - SDHCAL (RPC) TB performance study, PCB design
 - Calorimeter design based on benchmark $H \rightarrow \gamma\gamma$ and WW
- IHEP+UCAS: Boxiang Yu, Qian Liu, Hongbang Liu
 - Thick GEM study with large active area ($20 \times 20 \text{cm}^2$)

Backup Slides

Large-area GEM @ USTC

Jianbei Liu (USTC)

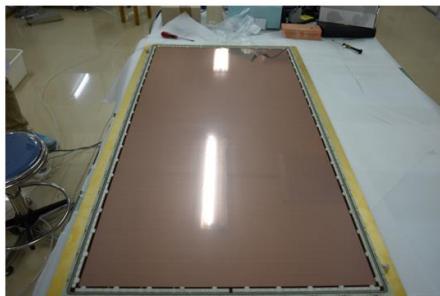
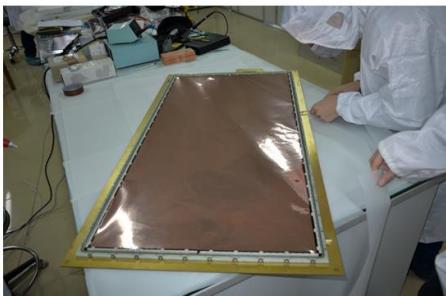
GEM assembly using a novel self-stretching technique



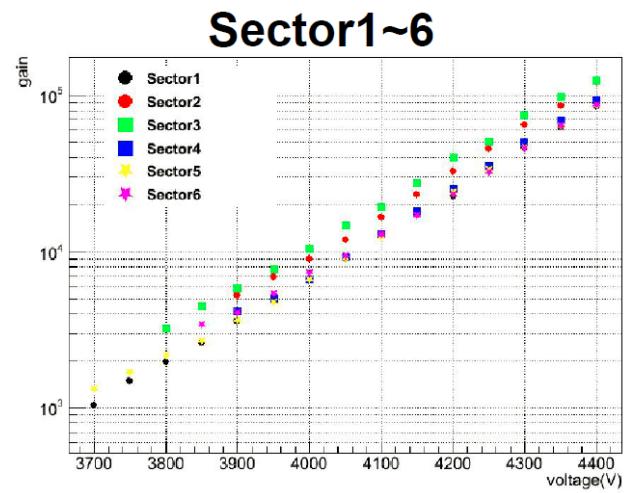
APV25 GEM readout



INFN APV25 chip



- Large-area GEM ($0.5 \times 1 \text{m}^2$) is one of main detector R&D focuses at USTC recently.
- Technology has been developed and matured to produce high-quality GEM detectors as large as $\sim 1 \text{m}^2$ that are also applicable to CEPC DHCAL.



- ➔ Resolution uniformity $\sim 11\%$
- ➔ Gain uniformity $\sim 16\%$
- ➔ Can reach gain of 10^4 at 4000V

科技部国家重点研发计划

“高能环形正负电子对撞机相关的物理和关键技术预研究” 课题四：探测器关键技术预研

课题编号：2016YFA0400404

本课题分为四个探测技术研究方向：

- (1) 硅探测器ASIC芯片设计
- (2) 时间投影室关键问题研究
- (3) 电磁和强子量能器关键技术研究
- (4) 大动量范围粒子鉴别技术研究

项目负责人：高原宁（清华大学）

课题负责人：杨海军（上海交通大学）

参加单位：高能所、科大、清华、华师、交大

参加骨干13人：4正高、8副高、1中级

团队成员：4职工、5博士后、15研究生



CEPC Calorimeters for MOST project

ECAL: 2 Faculty, 1 Postdoc(牛顺利), 2 Ph.D students, 2 Master students

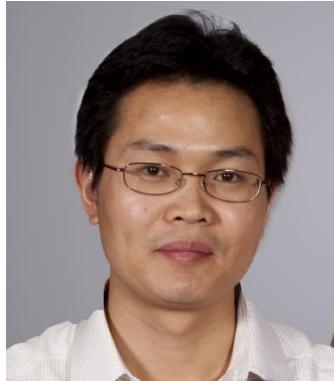


王志刚 (副研, 高能所)



张云龙 (副研, 科大)

HCAL: 3 Faculty, 1 Staff, 1 Postdoc(胡继峰), 3 Ph.D, 2 Master students



杨海军 (教授, 交大)

2016/11/4

俞伯祥 (副研, 高能所)

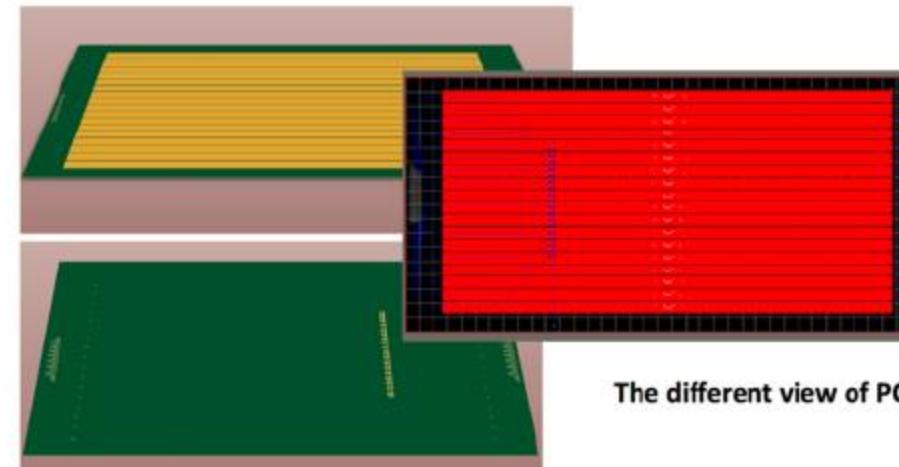
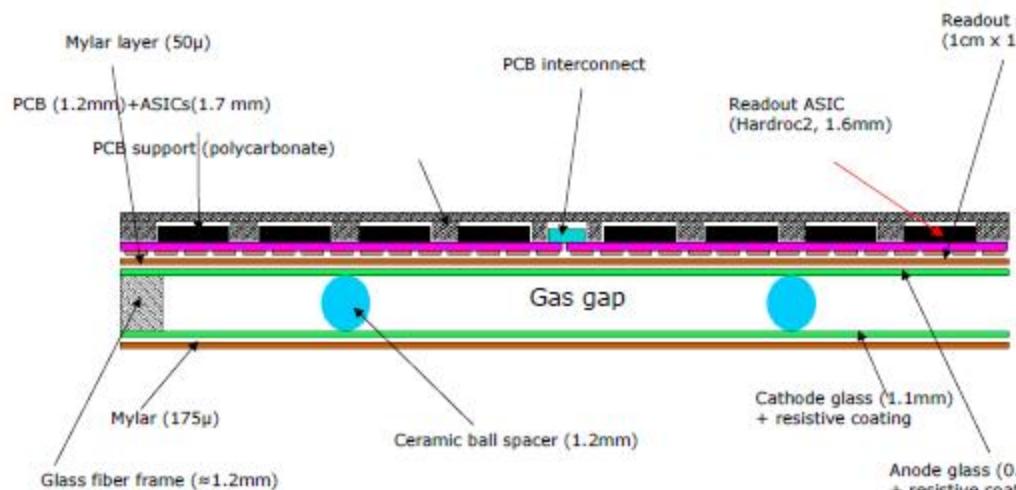
39

李昕 (副研, 科大)

CEPC-Calor - H. Yang @ SJTU

39

- Large Glass RPC R&D
 - Negligible dead zone
 - Large size: $1 \times 1 \text{ m}^2$
 - Cost effective
 - Efficient gas distribution system
 - Homogenous resistive coating



The different view of PCB

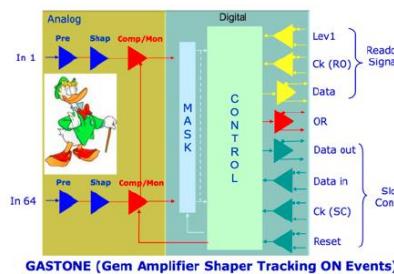
CONCLUSION

- Detector simulation:
 - Granularity of calorimeters optimization
 - Number of layers of calorimeters optimization
 - Digitization (RPC/GEM/THGEM)

- Detector R&D
 - RPC (Glass RPC, Polyamide RPC)
 - GEM (double GEM structure, self-stretching)
 - THGEM (Well-THGEM, double THGEM structure)

DAQ SYSTEM: GASTONE

From Qian LIU/Hongbang LIU
(UCAS / GXU)

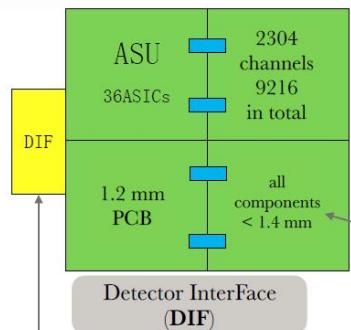


N channels	64
Chip dimensions	4.5 × 4.5 mm ²
Input impedance	120 Ω
Charge sensitivity	16 mV/fC ($C_{det}=100\text{ pF}$)
Peaking time	90 ns ($C_{det}=100\text{ pF}$)
Crosstalk	< 3%
ENC	800 e ⁻ +40 e ⁻ /pF
Power consumption	~6 mW/ch
Readout	Serial LVDS (100 Mbps)

25

HARDROC/MICROROC

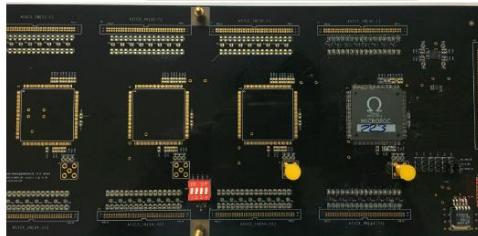
From Jianbei LIU (USTC)



Multi-thresholds	channels	Dynamic range
Hardroc2	64	10fC~10pC
Hardroc3	64	10fC~50pC
Microroc	64	1fC~500fC

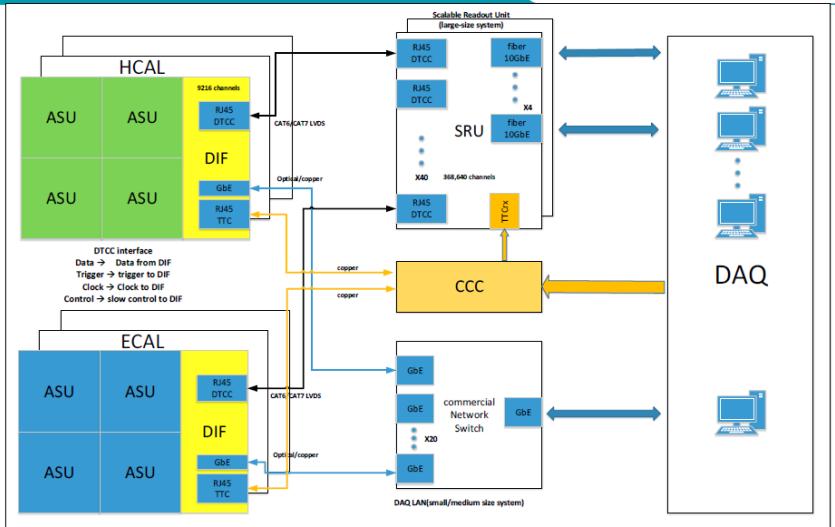
MICROROC is dedicated chip for GEM/MICROMEGAS. MICROROC (pin pin compatible with HR2b) is based on HR2b same back-end, same readout format, same pinout, only the preamplifier is changing.

Active Sensor Unit (ASU)
Test boards



DAQ SYSTEM DESIGN

From Jianbei LIU (USTC)



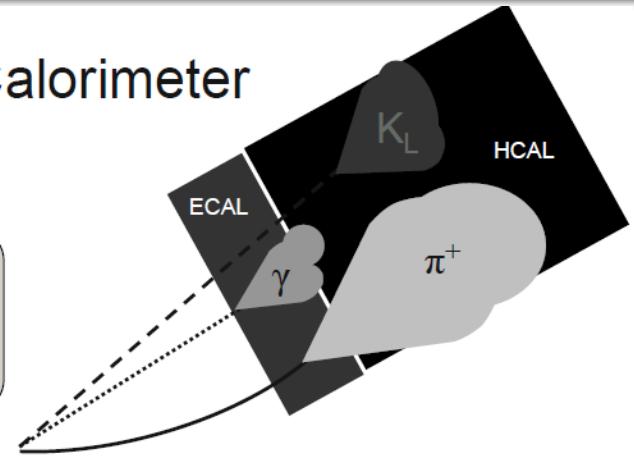
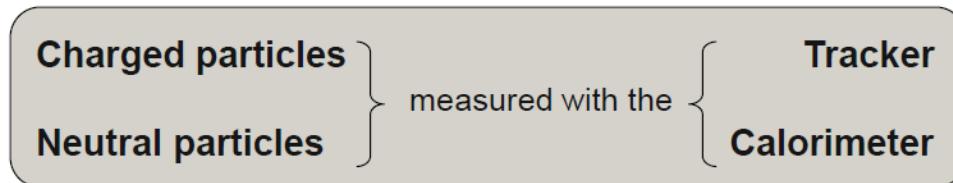
41

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Imaging Calorimeter based on PFA

Particle Flow Algorithms and Imaging Calorimeter

The idea...



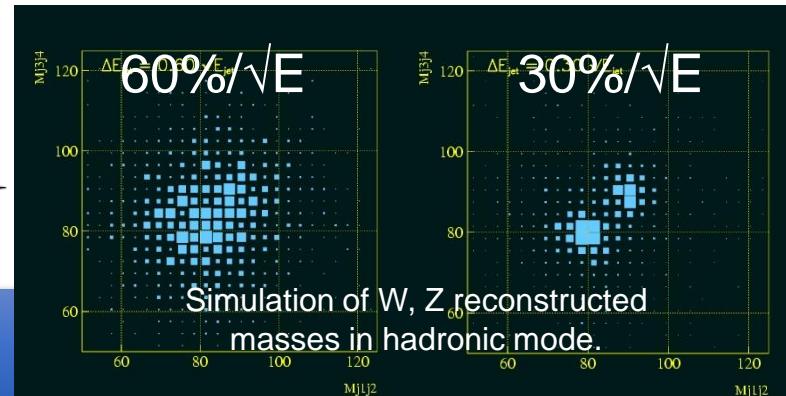
Particles in jets	Fraction of energy	Measured with	Resolution [σ^2]	
Charged	65 %	Tracker	Negligible	
Photons	25 %	ECAL with 15%/ \sqrt{E}	0.07 ² E_{jet}	
Neutral Hadrons	10 %	ECAL + HCAL with 50%/ \sqrt{E}	0.16 ² E_{jet}	
Confusion		Required for 30%/ \sqrt{E}		$\leq 0.24^2 E_{jet}$

A large arrow points from the last row of the table towards the right, indicating the required resolution for confusion.

$18\%/\sqrt{E}$

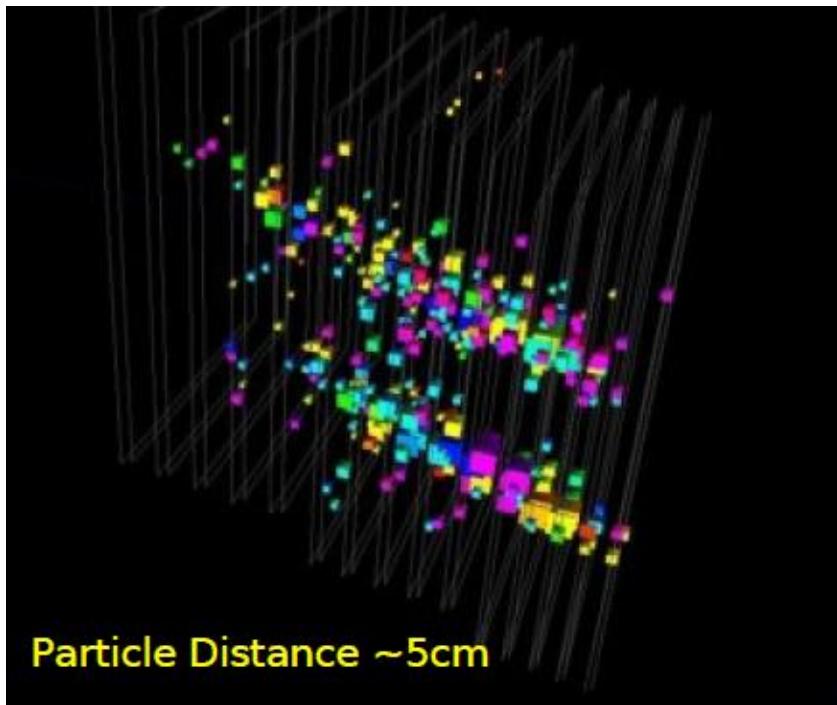
Requirements for detector system

- Need excellent tracker and high B – field
- Large R_i of calorimeter
- Calorimeter inside coil
- Calorimeter as dense as possible (short X_0 , λ_i)
- Calorimeter with **extremely fine segmentation**



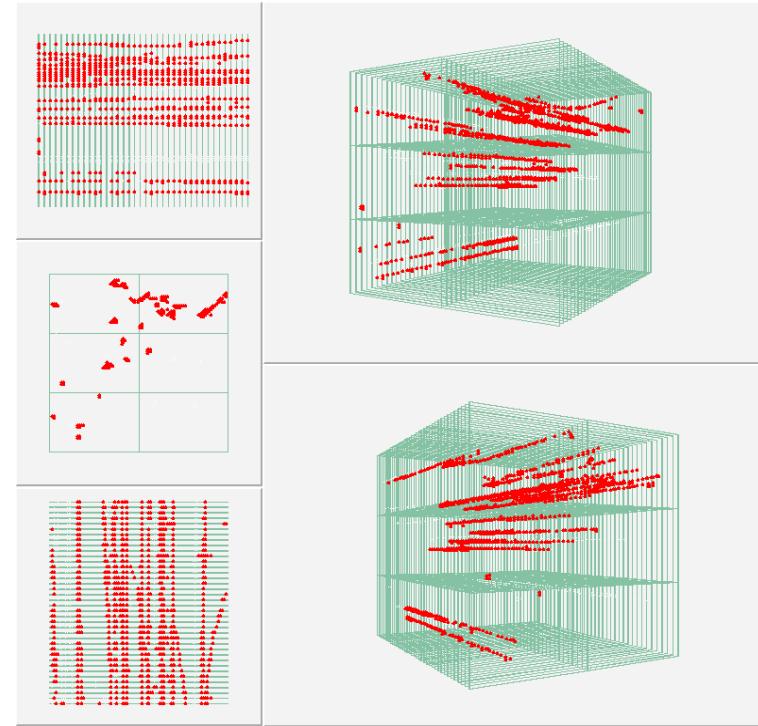
Imaging Calorimeters

L. Xia @ ANL



Two electrons ~5cm apart
SiW ECAL

→ PFA requires calorimeters to separate the showers of jets.



~20 muons in 1m² area
RPC DHCAL

探测器课题任务分解

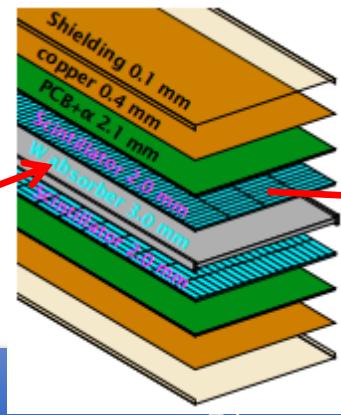
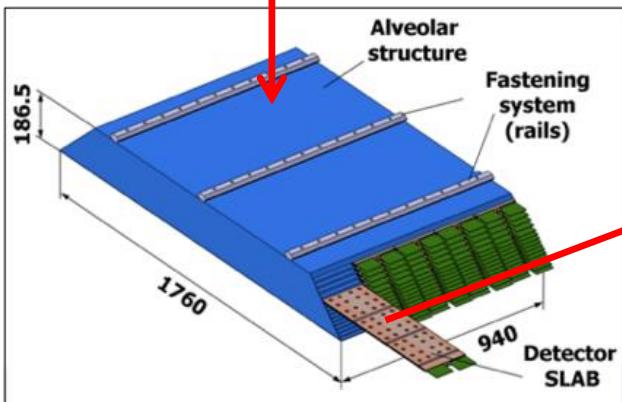
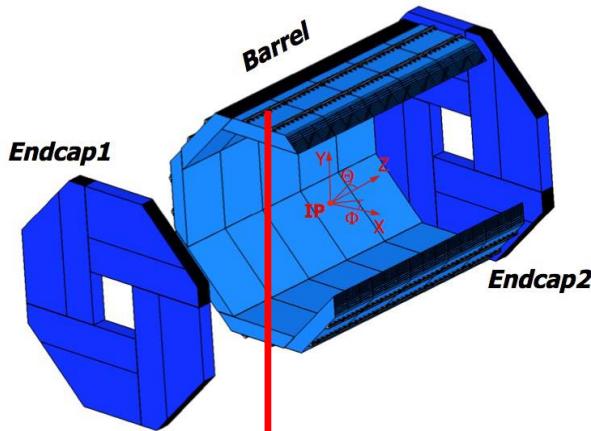
各子课题有多个单位参与研制，分工合作，密切配合。

	高能所	科大	清华	华师	交大
硅探测器	芯片设计			流片测试	
时间投影室	样机研制、测试		读出芯片设计测试		
电磁量能器	样机研制、散热研究、测试	读出电子学设计			
强子量能器	ThGEM单元研制测试	GEM单元研制测试			RPC单元研制测试
环像契伦科夫探测器		样机研制、测试			

电磁量能器研究目标

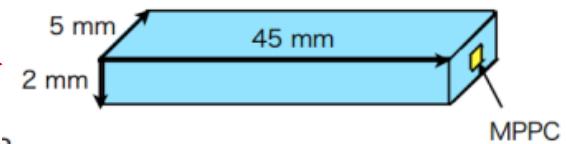
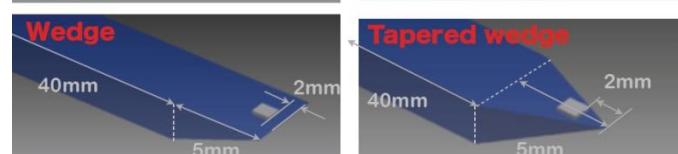
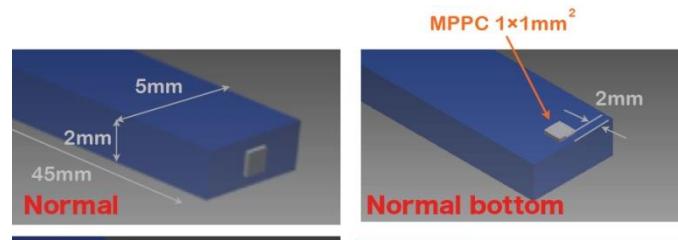
研究目标和考核指标：

- (1) 解决基于SiPM读出电磁量能器的技术选型问题；
- (2) 实现电磁量能器读出单元颗粒度达到 $5 \times 5 \text{ mm}^2$ ；
- (3) 研制小型电磁量能器原理样机；
- (4) 针对CEPC的特点，研制一套基于两相二氧化碳制冷的主动散热系统，在 -20°C 下，导热量大于 30mW/cm^2 ；
- (5) 发表2-3篇论文。



2016/11/4

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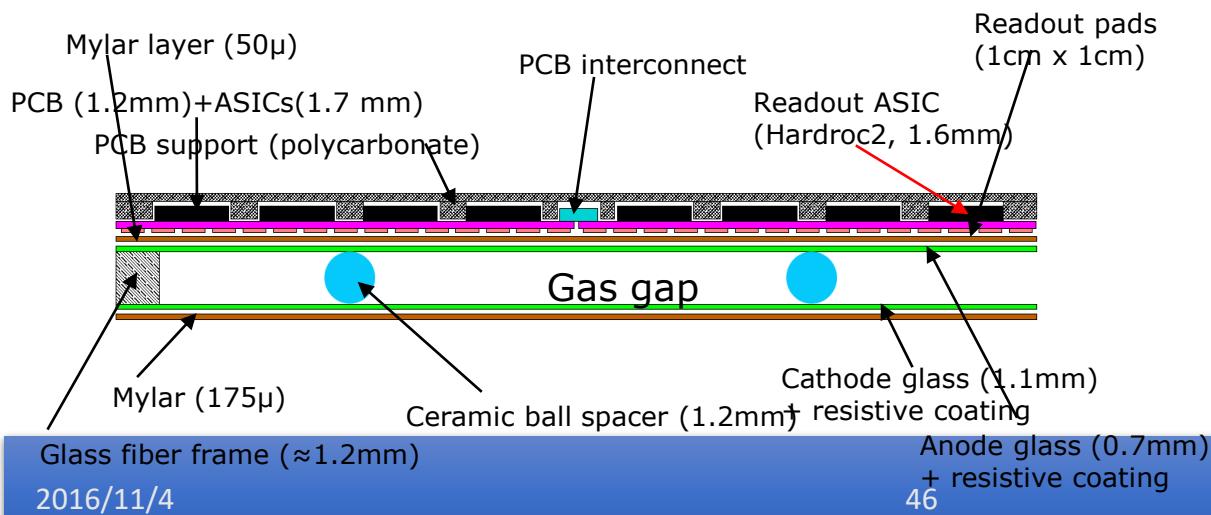
基于塑料闪烁体和
硅光电探测器
CEPC-Calor - H. Yang @ SJTU

强子量能器研究目标

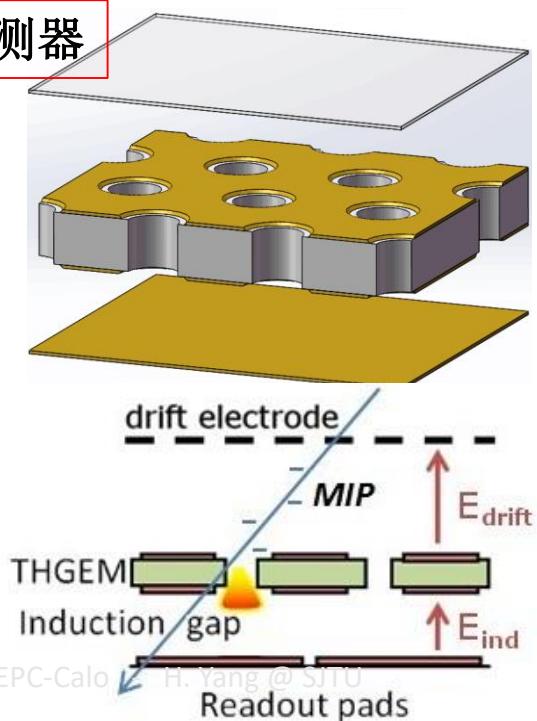
研究目标和考核指标：

1. 得到数字强子量能器的技术选型；
2. 在颗粒度达到 $1 \times 1 \text{cm}^2$ 条件下，掌握厚度小于6mm的气体探测器制作工艺；
3. 制作面积达到 $1\text{m} \times 0.5\text{m}$ 的微孔型探测器单元模型，探测器的整体增益均匀性好于20%，计数率达到 $1\text{MHz}/\text{s}$ ，MIP粒子探测效率好于95%；
4. 制作面积达 $1\text{m} \times 1\text{m}$ 的平板型探测器单元模型，MIP粒子探测效率好于95%；
5. 发表2-3篇论文。

RPC平板型探测器



微孔型探测器



科技部项目探测器课题参与人员

■ 课题负责人：杨海军

参加单位5家：高能所、科大、清华、华师、上海交大

参加骨干13人：4 正高、8 副高、1 中级

团队成员：4 职工、5 博士后、15 研究生

■ 高能所：欧阳群，魏微，卢云鹏，祁辉荣，王志刚，俞伯祥

职工：董明义、董静、张杰、赵梅；

博士后：周扬，鞠旭东，牛顺利，

学生：吴志岗、宋龙龙，张余炼，王海云，赵航，夏莉

■ 科大：刘建北，张云龙，李昕，

博士后：张志永，学生：牛亚洲

■ 清华：邓智，学生：刘丰，赵馨远

■ 华师：孙向明，杨革，职工：肖乐、高超嵩

学生：周威、黄兴、任伟平、刘建超、李雅淑

■ 上海交大：杨海军，博士后：胡继峰，学生：刘冰

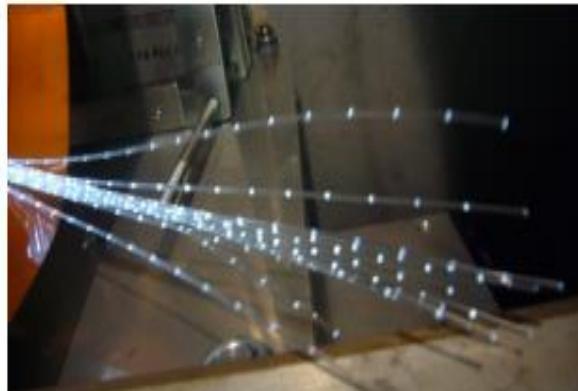
■ 拟招聘：1-2名职工，2-3名博士后，8-10名研究生

科技部CEPC预研究项目启动会

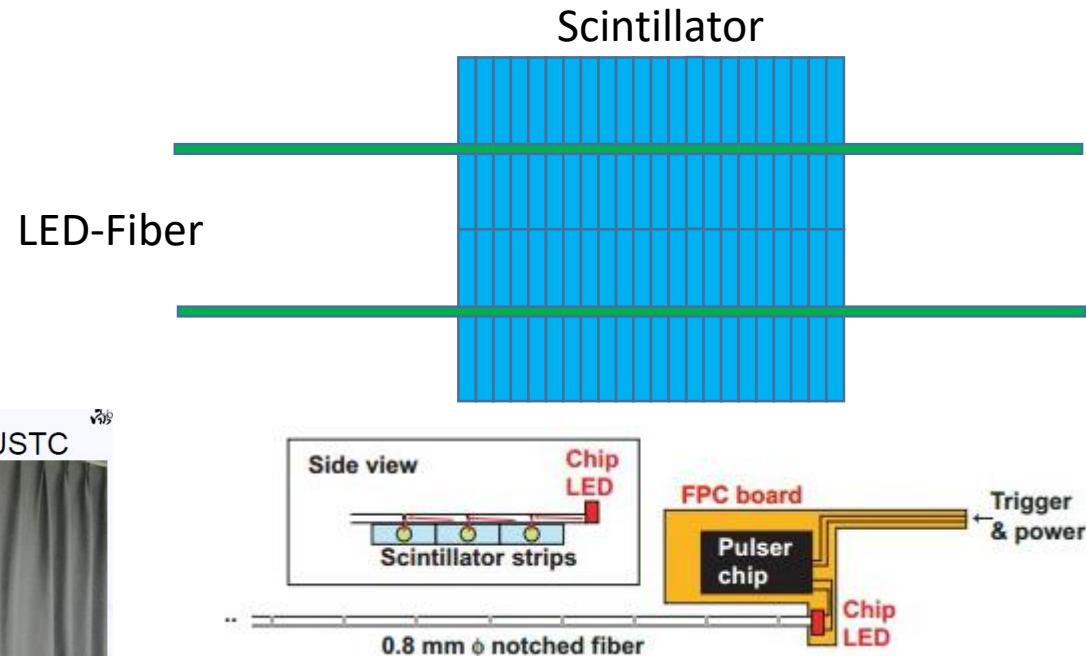


塑料闪烁体刻度系统

ECAL塑料闪烁体大约由800万闪烁条组成，需要对其光输出进行监测。
正在研究光路分配系统，通过监测光电子谱的峰研究SiPM增益的变化！



LED calibration system



LED – 光纤刻度系统:

- 脉冲产生器，芯片LED 光导入带孔的光纤
- 带孔光纤把光传递到一组塑料闪烁条

RPC电子学读出系统

Imad Laktineh (IPNL)

ASICs : HARDROC2

64 channels

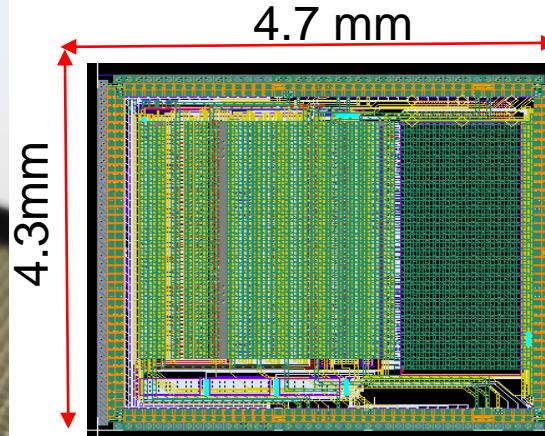
Trigger less mode

Memory depth : 127 events

3 thresholds

Range: 10 fC-15 pC

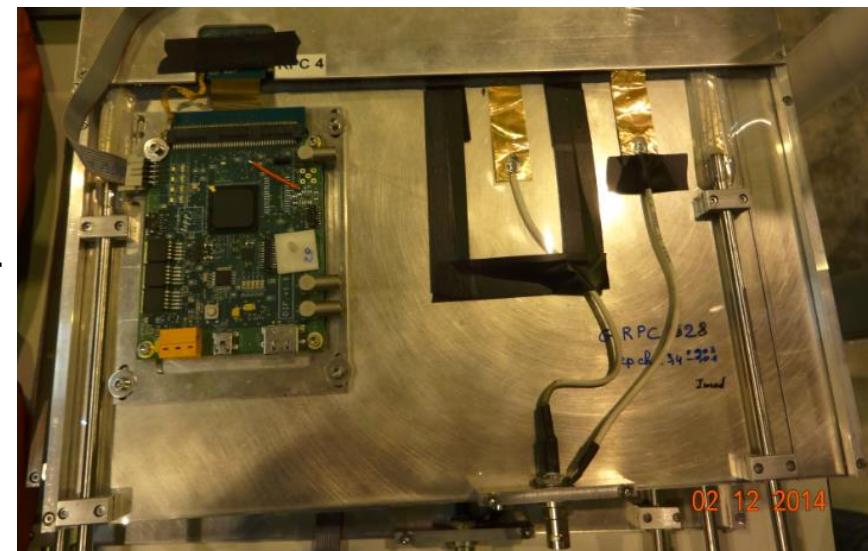
Gain correction → uniformity



Printed Circuit Boards (PCB) were designed to reduce the cross-talk with 8-layer structure and buried vias.

Tiny connectors were used to connect the PCB two by two so the 24X2 ASICs are daisy-chained. 1×1m² has 6 PCBs and 9216 pads.

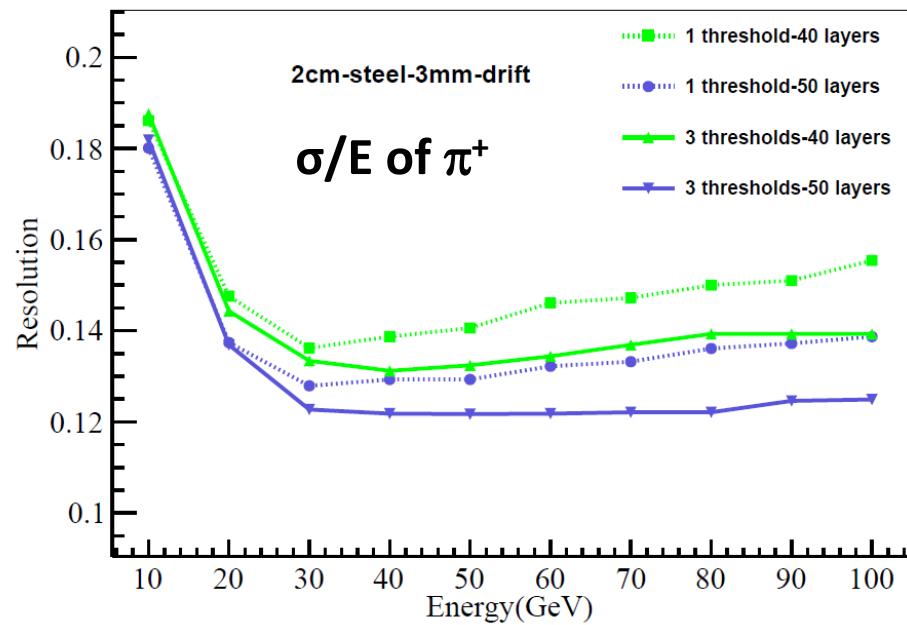
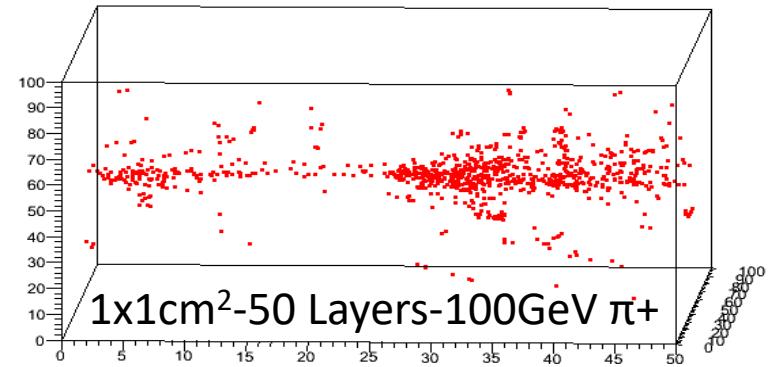
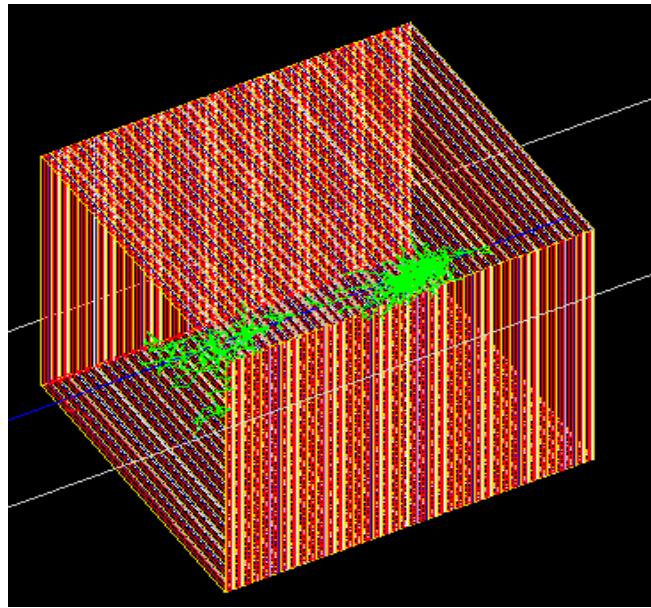
DAQ board (DIF) was developed to transmit fast commands and data to/from ASICs.



DHCAL Simulation

Boxiang Yu (IHEP)

- Absorber: 2cm stainless steel
- Drift gap: 3mm
- No. of layers: 40, 50
- $E_{cell} = 1, 5$ and 10MIP if the charge is above the thresholds typically placed at $0.1, 1.5$ and 2.5 MIPs

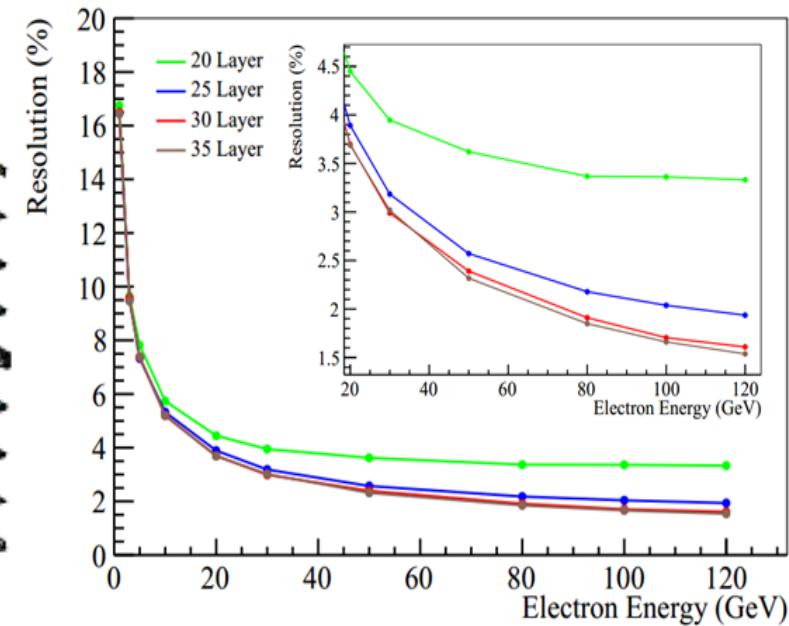
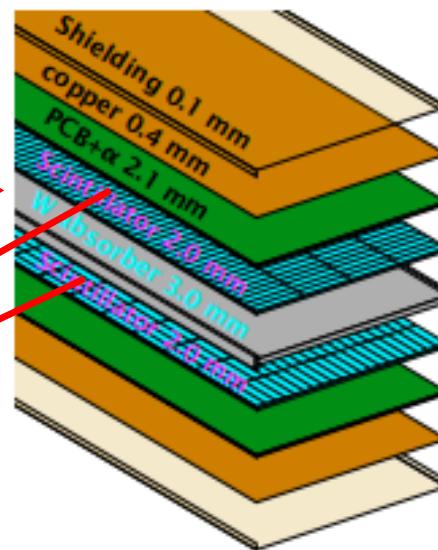
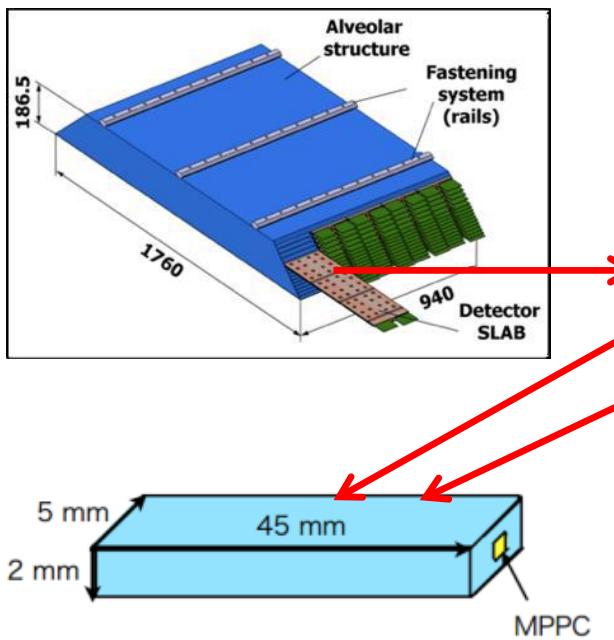


ECAL: Scintillator-W

A super-layer (7mm) is made of:

- Plastic scintillator (2mm) + Tungsten plate as absorber (3mm thick)
- A readout/service layer (2mm thick)

Zhigang Wang et.al.

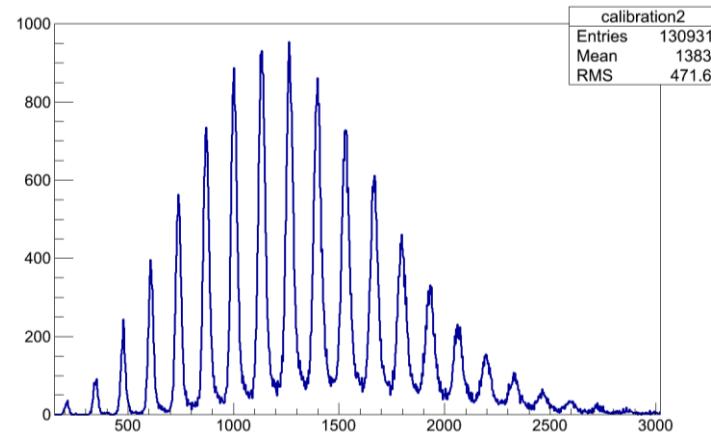
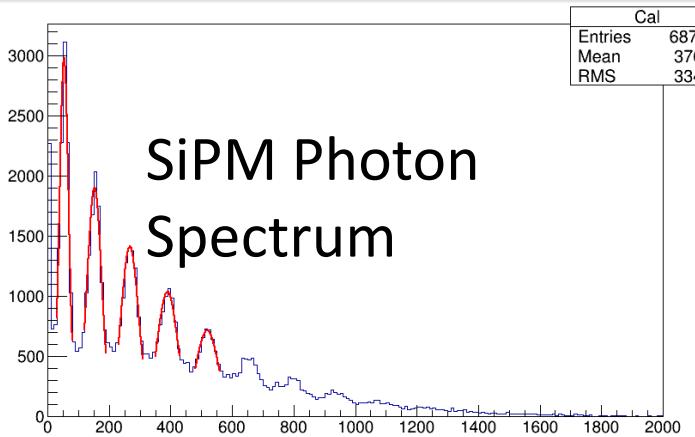


Scintillator + W + Scintillator

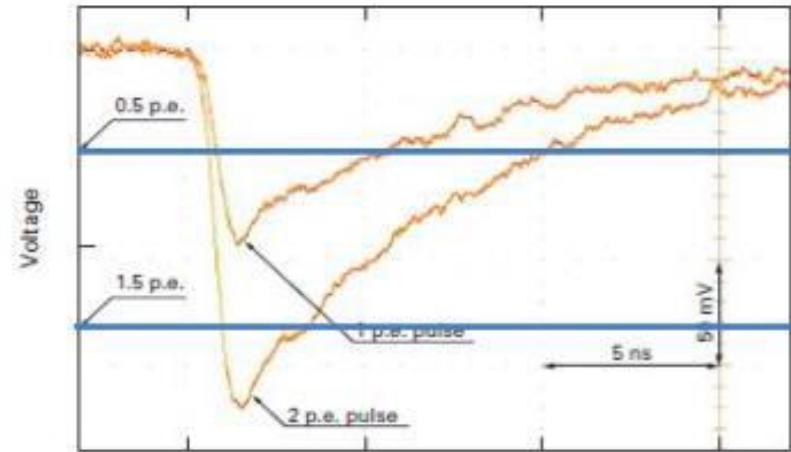
- The energy resolution of 25GeV electron is about 3.3% (cf. CALICE TB results)
- To achieve required energy resolution, the number of layers should be ~ 25.

Test of SiPM (IHEP, USTC)

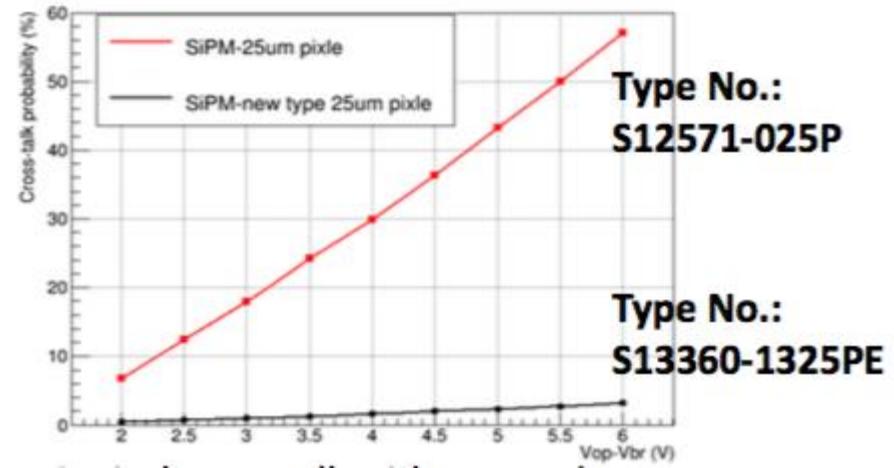
Z.G. Wang, Y.L. Zhang et.al.



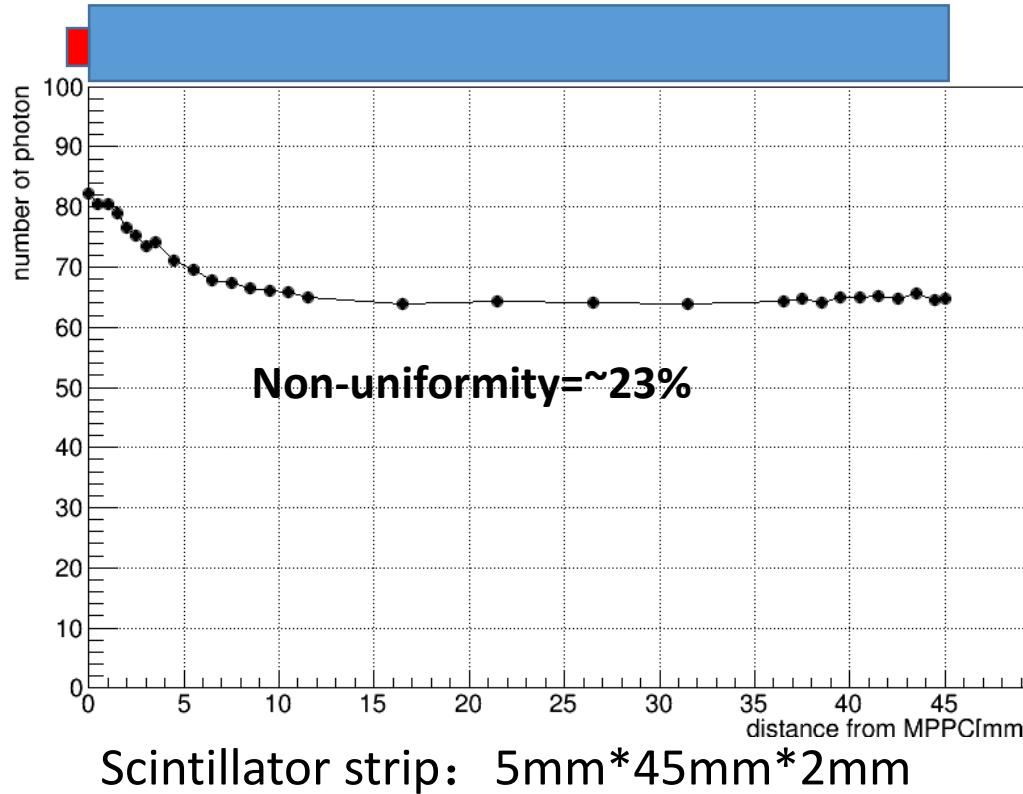
Power Spectrum
Excellent photon counting



Cross talk rate = Events (> 1.5p.e)/Events (>0.5p.e)



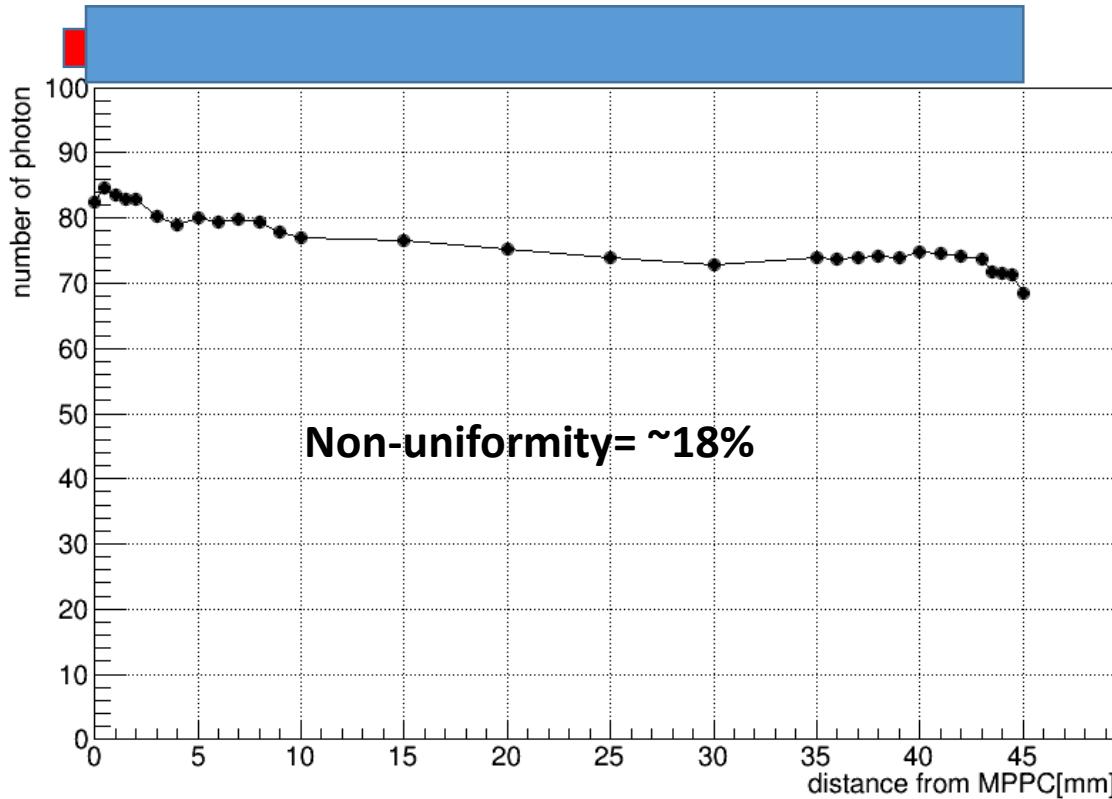
Strip Structure Optimization



Z.G. Wang
Hang Zhao
Tao Hu (IHEP)

Baseline design of the CEPC ScW ECAL readout structure:
1 Peaky structure close to SiPM
2 Dead gap caused by SiPM

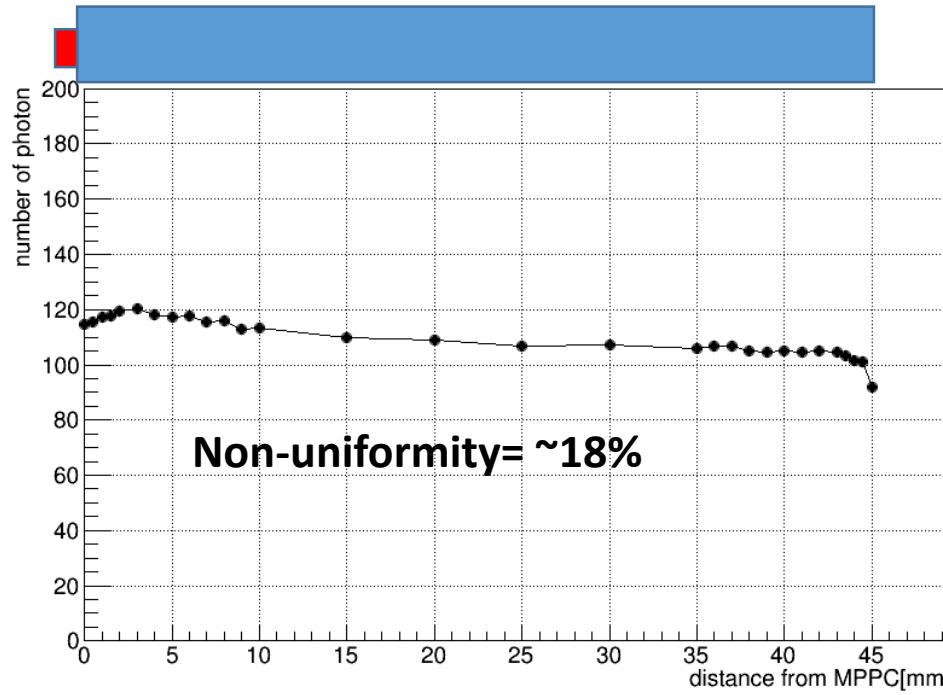
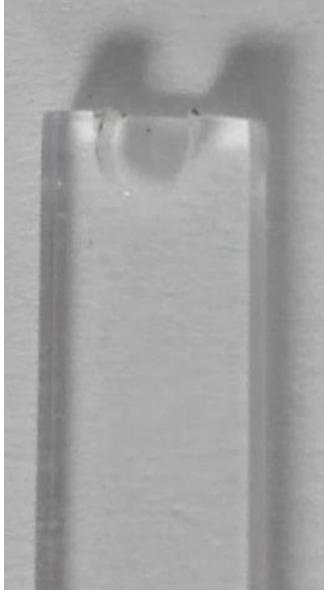
Optimization: Rough Surface



Scintillator strip: 5mm*45mm*2mm

The uniformity of rough surface strip is better than polished

Optimization: Drill hole



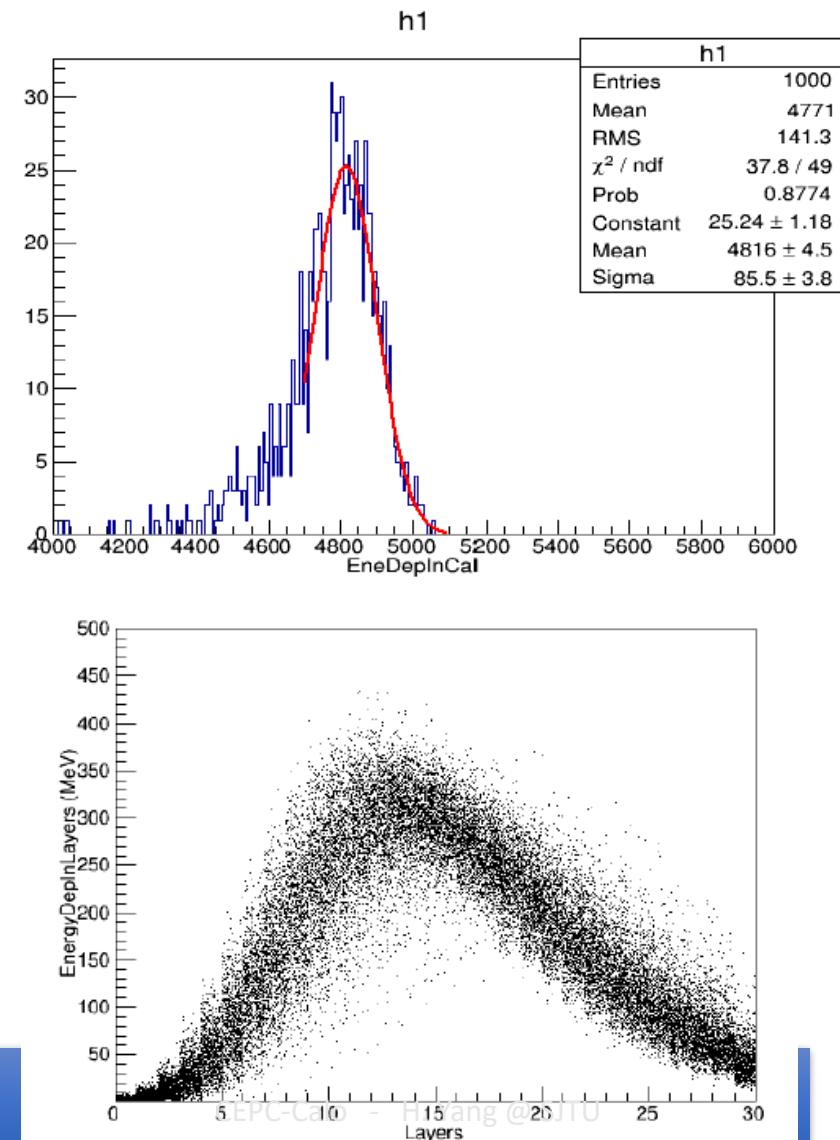
Scintillator strip: 5mm*45mm*2mm

The dead gap is eliminated.

The photon number increases, need further tests !

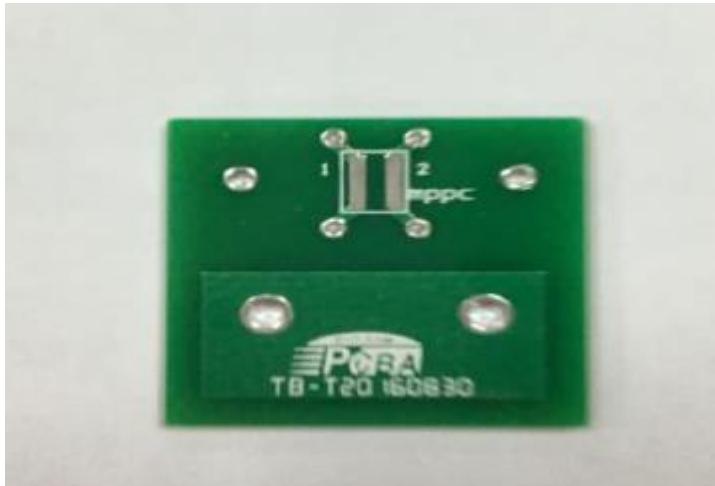
Standalone MC Package

- A standalone simulation program based on GEANT4 code has been developed to study the capability of ECAL
- example: 100GeV e-
 - The energy deposition in Plastic scintillator is 4.8 GeV
 - Resolution: 1.8%

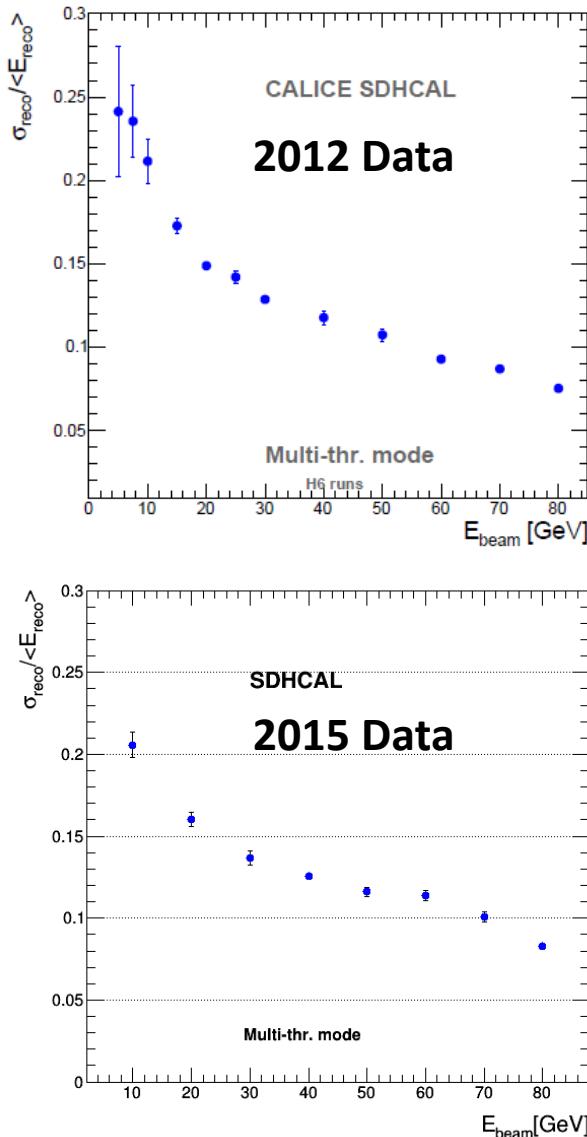


The Purchase Order

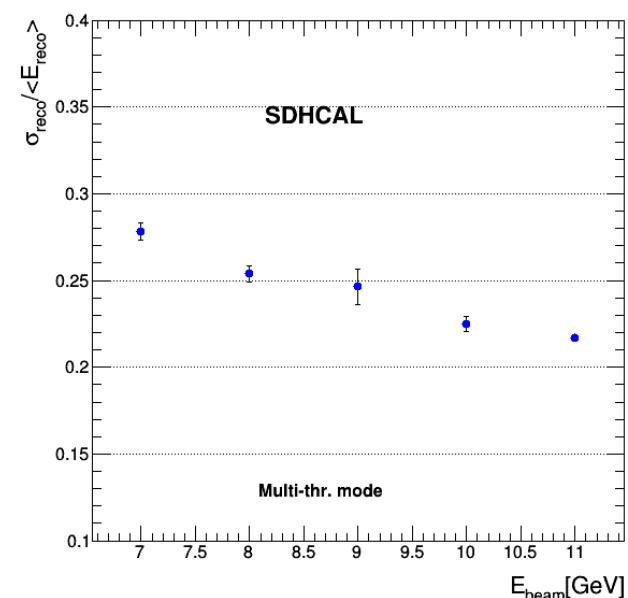
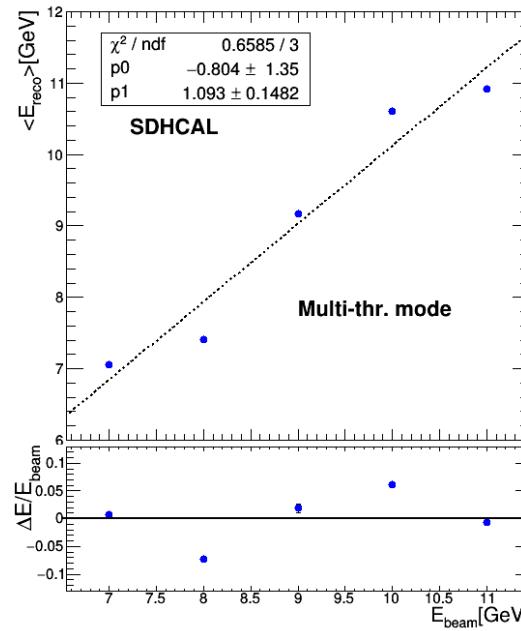
- The VA Chips and FPGAs order has arrived
- The Si-PMT samples and HV power also has arrived



DHCAL with RPC



Low Energy Region (7 – 11 GeV)



DHCAL based on THGEM

Boxiang Yu (IHEP)

- Three THGEM options are explored:
 - Double - THGEM
 - Single - THGEM
 - WELL - THGEM
- WELL-THGEM is optimal choice
Thinner, lower discharge
- $40 \times 40 \text{ cm}^2$ of THGEM (below) was produced in China (UCAS, GXU, IHEP)

